

[2009 Chevrolet Express - AWD](#) | [Express, Savana \(VIN G/H\) Service Manual](#) | [Body Systems](#) | [Horns](#) | [Specifications](#) |

Document ID: 794941

Fastener Tightening Specifications

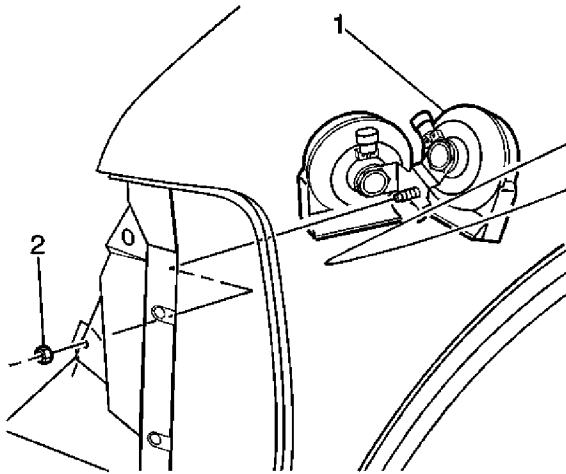
Application	Specification	
	Metric	English
Horn Mounting Bracket to Radiator Support Nut	25 N·m	18 lb ft

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Horn Replacement

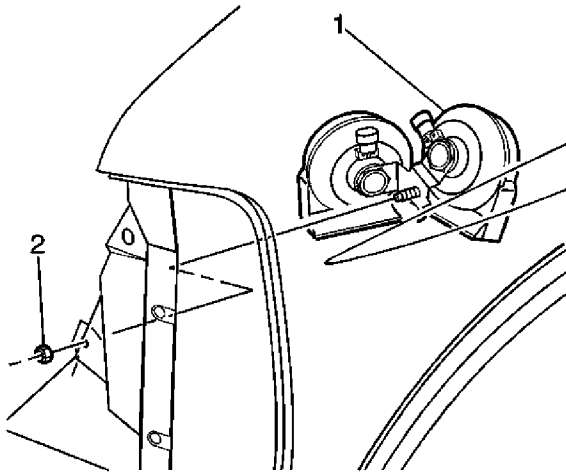
Removal Procedure

1. Raise and support the hood.
2. Disconnect the electrical connectors from the horn assembly.



3. Remove the nut (2) that retains the horn mounting bracket (1) to the vehicle.
4. Remove the horn assembly from the vehicle.
5. Note the location of the trumpet mouth relative to the mounting bracket.
6. Remove the nut holding the horn to the mounting bracket.
7. Remove the horn from the mounting bracket.

Installation Procedure



1. Install the horn to the mounting bracket.
2. Line up the trumpet mouth in the same direction as the original.

Caution: Refer to [Fastener Caution](#) in the Preface section.

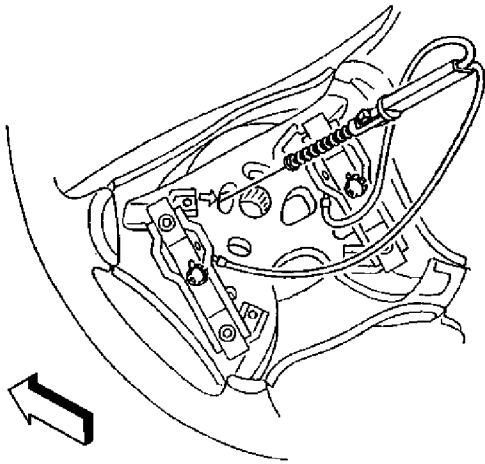
3. Install the nut holding the horn to the mounting bracket and tighten to **10 N·m (90 lb in)**.
4. Install the horn assembly to the vehicle.
5. Install the nut (2) in order to retain the horn mounting bracket (1) to the vehicle and tighten to **25 N·m (18 lb ft)**.
6. Connect the electrical connectors to the horn assembly.
7. Close the hood.

Steering Wheel Horn Switch Replacement

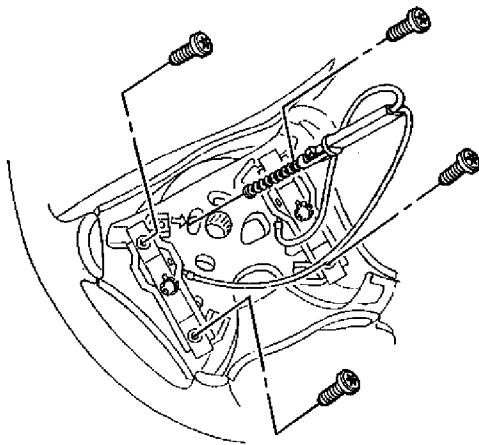
Removal Procedure

Warning: Refer to [SIR Warning](#) in the Preface section.

1. Disable the SIR system. Refer to [SIR Disabling and Enabling](#).
2. Remove the inflator module. Refer to [Inflatable Restraint Steering Wheel Module Replacement](#).



3. Remove the horn plunger from the steering column by pressing inward to the stop and rotating horn plunger 90 degrees.

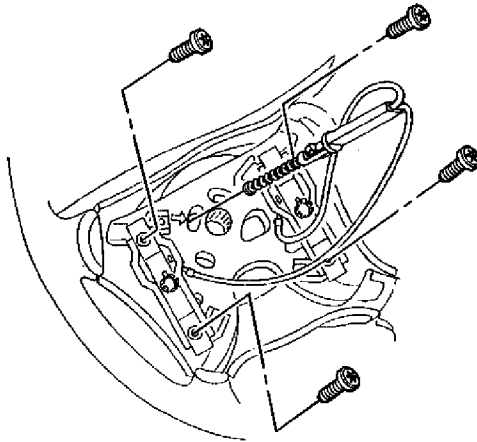




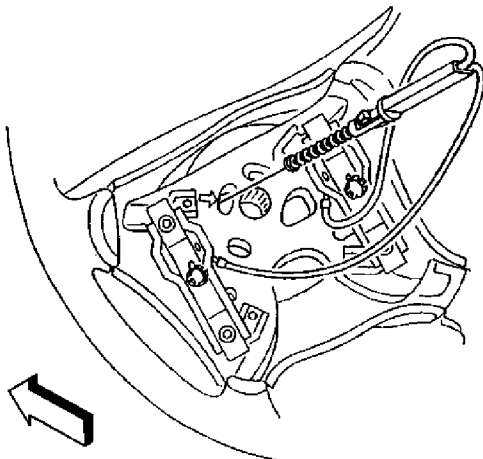
4. Remove the horn contact plate retaining screws from the steering wheel.
5. Remove the horn plunger from the steering wheel.

Installation Procedure

Caution: Refer to [Fastener Caution](#) in the Preface section.



1. Install the horn plunger to the steering wheel.
2. Install the horn contact plate retaining screws to the steering wheel and tighten to **5.5 N·m (49 lb in)**.





3. Install the horn plunger to the steering column.
4. Install the inflator module. Refer to [Inflatable Restraint Steering Wheel Module Replacement](#).
5. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).

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