

2008 Chevrolet Silverado 1500

2008 ACCESSORIES & EQUIPMENT Exterior Trim - Cab & Chassis Sierra, Cab & Chassis Silverado, Sierra & Silverado

2008 ACCESSORIES & EQUIPMENT

Exterior Trim - Cab & Chassis Sierra, Cab & Chassis Silverado, Sierra & Silverado

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Application	Specification	
	Metric	English
Endgate Handle Bolt	25 N.m	18 lb ft
Endgate Spoiler Assembly Nuts	10 N.m	89 lb in
Hood Rear Molding Screws HD	1.5 N.m	13 lb in
Radiator Grille Bolts Chevrolet	7 N.m	62 lb in
Radiator Grille Bolts GMC	7 N.m	62 lb in

REPAIR INSTRUCTIONS

PICKUP BOX ENDGATE LATCH HANDLE BEZEL REPLACEMENT (UTILITY)

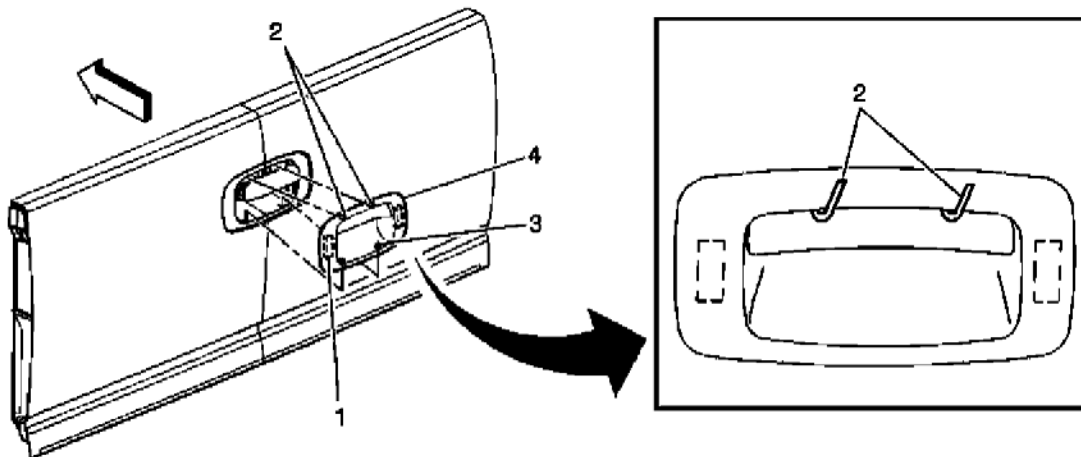


Fig. 1: View Of Pickup Box Endgate Latch Handle Bezel (Utility)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
	Integral Adhesive Foam Block
Procedure	
1. Release the adhesive blocks after the upper retaining tabs are released.	

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1	2. Install the latch handle bezel with the endgate in the closed position. 3. Clean the sheet metal at the right and left sides of the bezel opening with an alcohol wipe prior to the bezel installation. 4. Peel the protective tape liner from the foam block on both sides. 5. Seat the bezel at the bottom of the opening in the endgate. 6. Roll the bezel forward seating and securing the upper integral locking tabs. 7. Apply palm pressure to both outer edges of the bezel in order to wet out the adhesive foam blocks.
2	Integral Locking Tab - Upper Tip: Gently pry downward with a small flat-bladed tool at the two locations in order to release the upper retaining tabs.
3	Integral Retention Tab - Lower
4	Pick Up Box Endgate Latch Handle Bezel Tip: Once in position, gently wet out the adhesive foam blocks to the endgate panel.

PICKUP BOX ENDGATE LATCH HANDLE BEZEL REPLACEMENT (PICK UP)

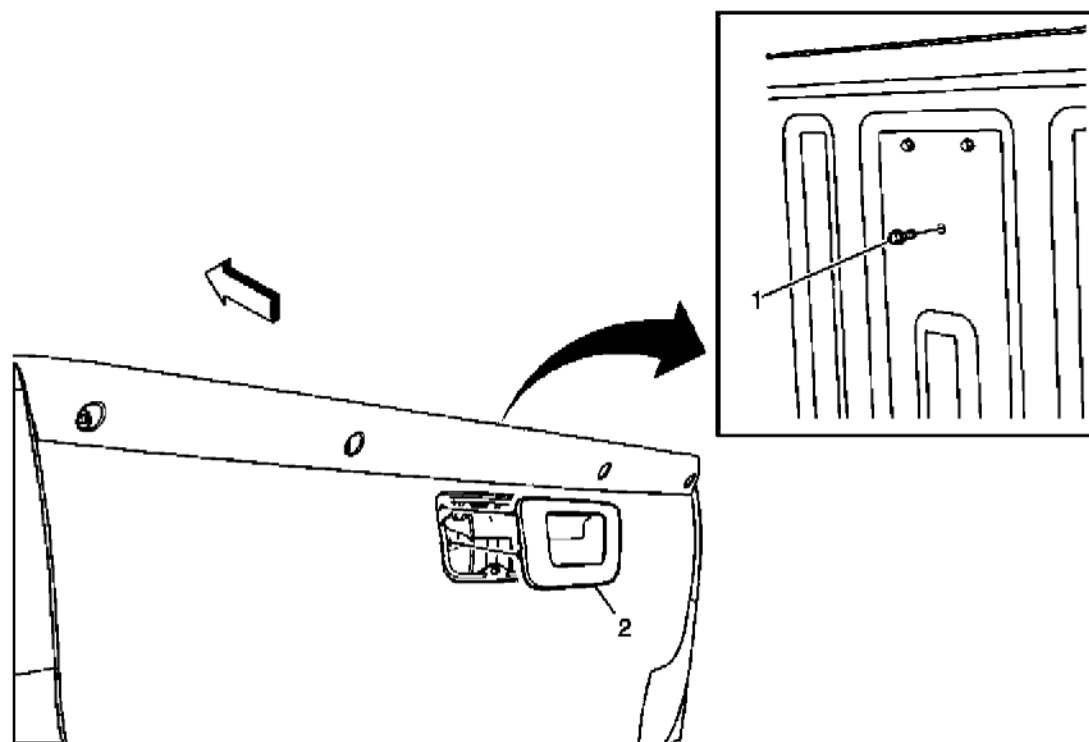


Fig. 2: View Of Pickup Box Endgate Latch Handle Bezel (Pick Up)
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name

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1	Pickup Box Endgate Latch Handle Bezel Bolt Remove the bolt prior to releasing the latch handle bezel from the endgate outer panel. NOTE: Refer to <u>Fastener Notice</u> . Tighten: 25 N.m (18 lb ft)
2	Pickup Box Endgate Latch Handle Bezel Procedure 1. Release the 3 retainer clips securing the bezel to the endgate outer panel. 2. Lift the endgate latch handle in order to aid in the removal of the latch handle bezel.

DECAL AND STRIPE REPLACEMENT

Application Procedure

IMPORTANT: The striping material highlights vehicle surface imperfections. Eliminate all of the following before applying the stripe or the decal:

- Dings
- Rough metal
- Paint defects
- Uneven 2-tone paint breaklines

IMPORTANT: Apply stripes and decals in a clean environment where dust and fibers do not interfere with proper adhesion.

1. Clean the area where you will mount the decal.
 1. Use the suitable solvents flash naptha, or a mixture of 50 percent isopropyl alcohol and 50 percent water.
 2. Dry the area thoroughly.
 3. Repaint the area. Feather the paint in, if the paint is chipped.
2. Warm the body surface to 27-38°C (80-100°F).

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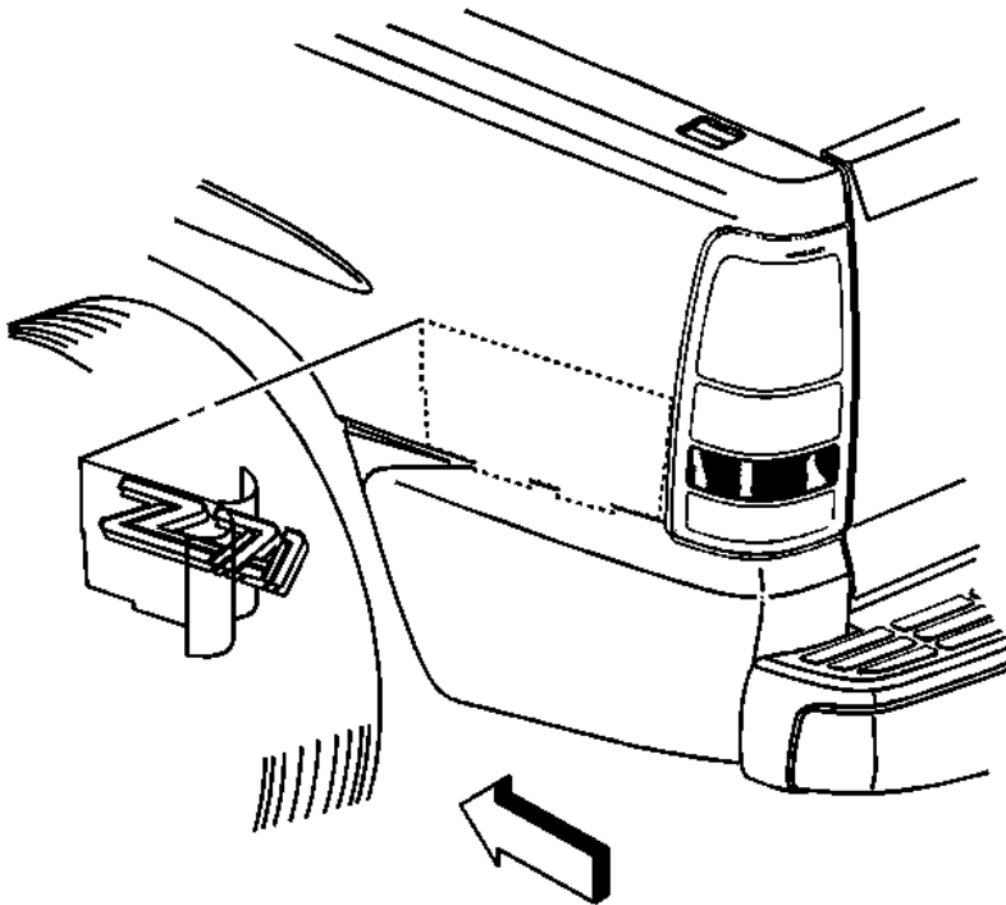


Fig. 3: Pickup Box Emblem/Nameplate Measurements
Courtesy of GENERAL MOTORS CORP.

3. Mount the stripes or the decals that wrap into the body openings or mount on flexible surfaces wet.

Use the following procedure for wet application of stripes and decals:

1. Use Dupont Duponal WA or the equivalent for a wetting agent. Do not use a soap solution. Spray a mist of solution onto the body area.
2. Peel the backing away from the decal. Spray the adhesive backing of the decal in hot, humid weather with a mist of the wetting solution.
3. Use a squeegee, starting at the center of the decal. Squeegee the decal onto the body, removing air bubbles and the wetting solution.
4. Pull the decal back onto itself in order to remove the premask from the decal.

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5. Squeegee the decal again.
6. Prick any air bubbles with a pin, if present.

RADIATOR GRILLE EMBLEM/NAMEPLATE REPLACEMENT (GMC)

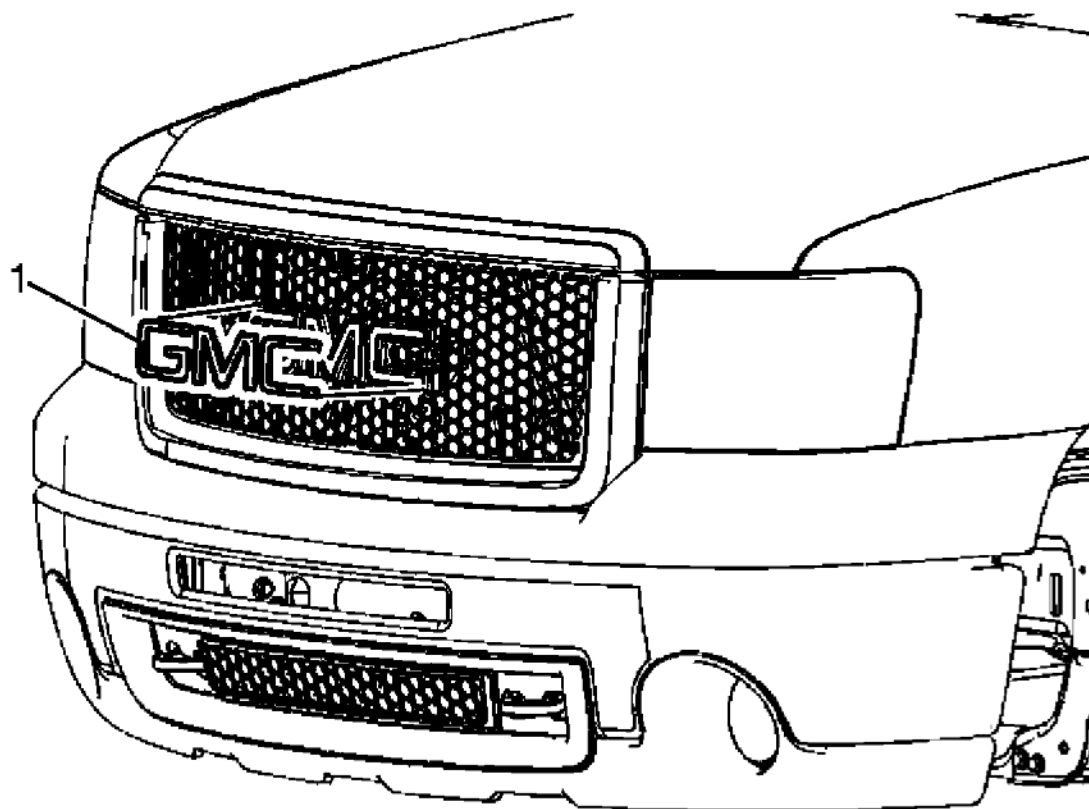


Fig. 4: View Of Radiator Grille Emblem (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Emblem Assembly (GMC) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all

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adhesive from grille and wipe the surface dry with a clean lint-free towel prior to installing the new name plate.

3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Using the palm of the hand, wet out the emblem to the grille and ensure full adhesion of the emblem is made.

HOOD EMBLEM/NAMEPLATE REPLACEMENT (VORTEC)

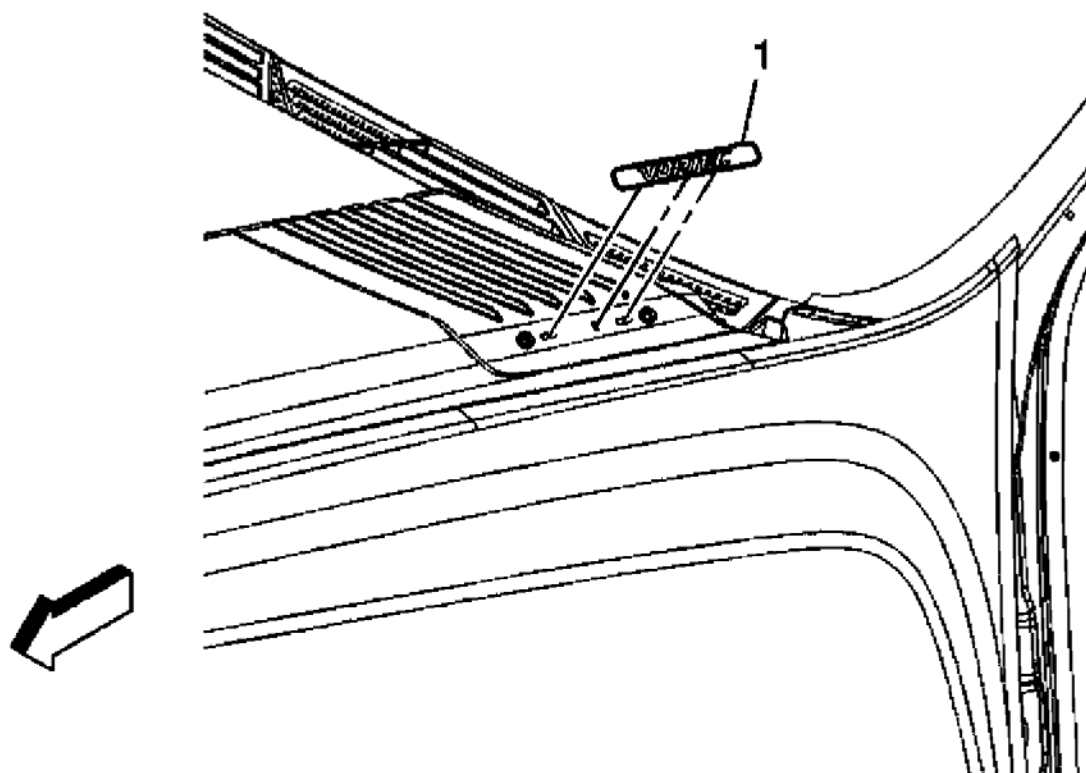


Fig. 5: Hood Emblem/Nameplate (Vortec)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the hood rear molding. Refer to <u>Hood Rear Molding Replacement (Chevrolet HD)</u> .	
1	Hood Side Emblem Tip: Release the integral retainers from the back side of the hood rear molding in order to release the hood side emblem.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (SILVERADO SIERRA 2500)

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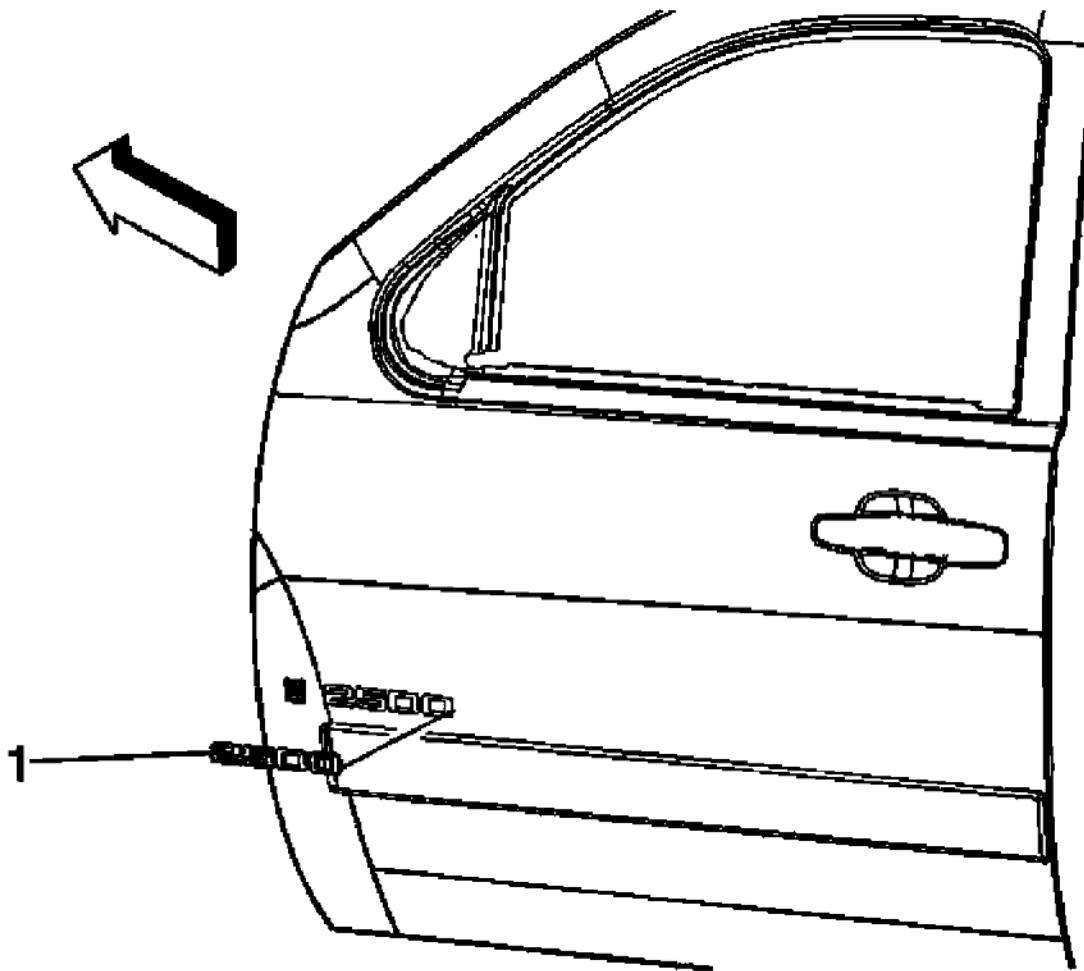


Fig. 6: View Of Door Emblem and Nameplate (Silverado Sierra 2500)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Front Side Door Nameplate/Emblem (2500) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all the adhesive residue from the door and wipe the surface dry with a clean lint-free towel

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prior to installing new nameplate.

3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Close the door prior to installing the new nameplate/emblem to the door.
5. Remove the protective liner from the back side of the adhesive tape.
6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (GMC SIERRA)

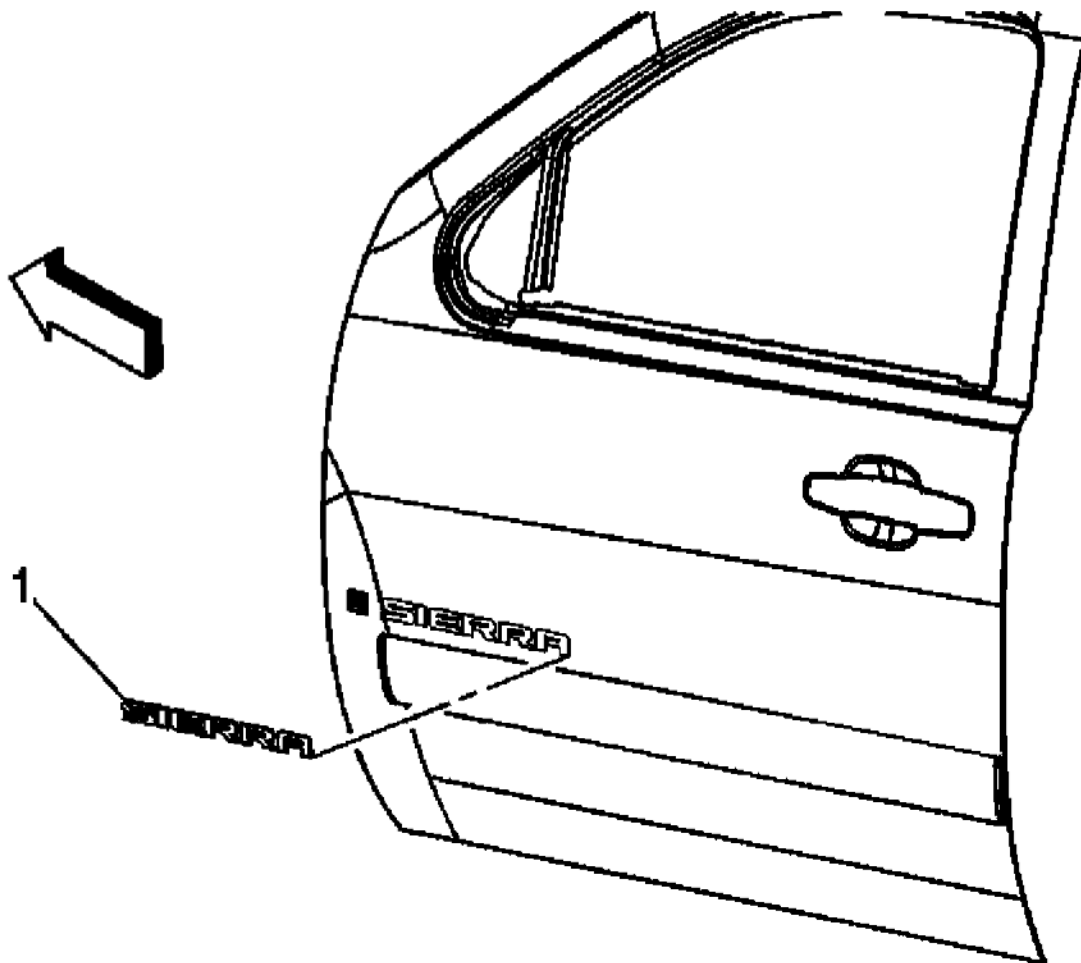


Fig. 7: View Of Door Emblem and Nameplate (GMC Sierra)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
	Front Side Door Nameplate/Emblem (Sierra)

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NOTE:

Refer to Exterior Trim Emblem Removal Notice .

Tip:

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a **J 25070** Heat Gun or equivalent to remove the old nameplate. Clean all the adhesive residue from the door and wipe the surface dry with a clean lint-free towel prior to installing new nameplate.
3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Close the door prior to installing the new nameplate/emblem to the door.
5. Remove the protective liner from the back side of the adhesive tape.
6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (CHEVROLET SILVERADO)

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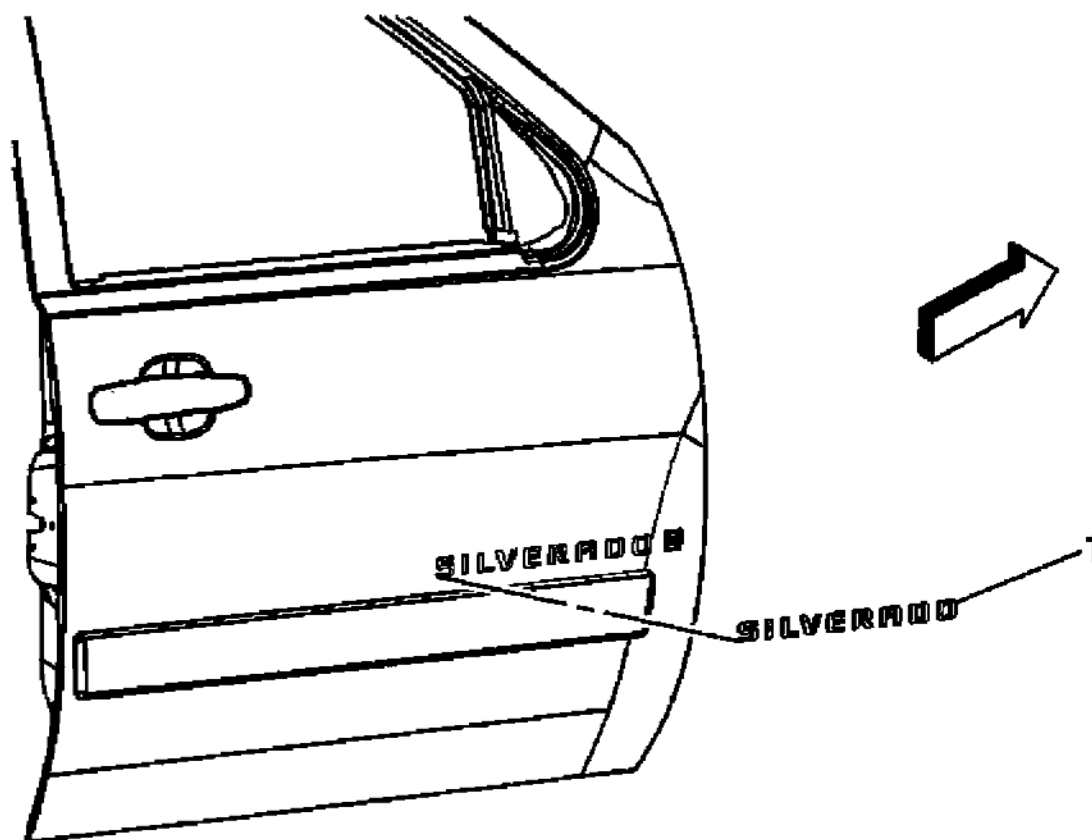


Fig. 8: View Of Door Emblem and Nameplate (Chevrolet Silverado)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Front Side Door Nameplate/Emblem (Silverado) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all the adhesive residue from the door and wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or

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any foreign matter prior to adhesion.

4. Close the door prior to installing the new nameplate/emblem to the door.
5. Remove the protective liner from the back side of the adhesive tape.
6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (GMC DENALI)

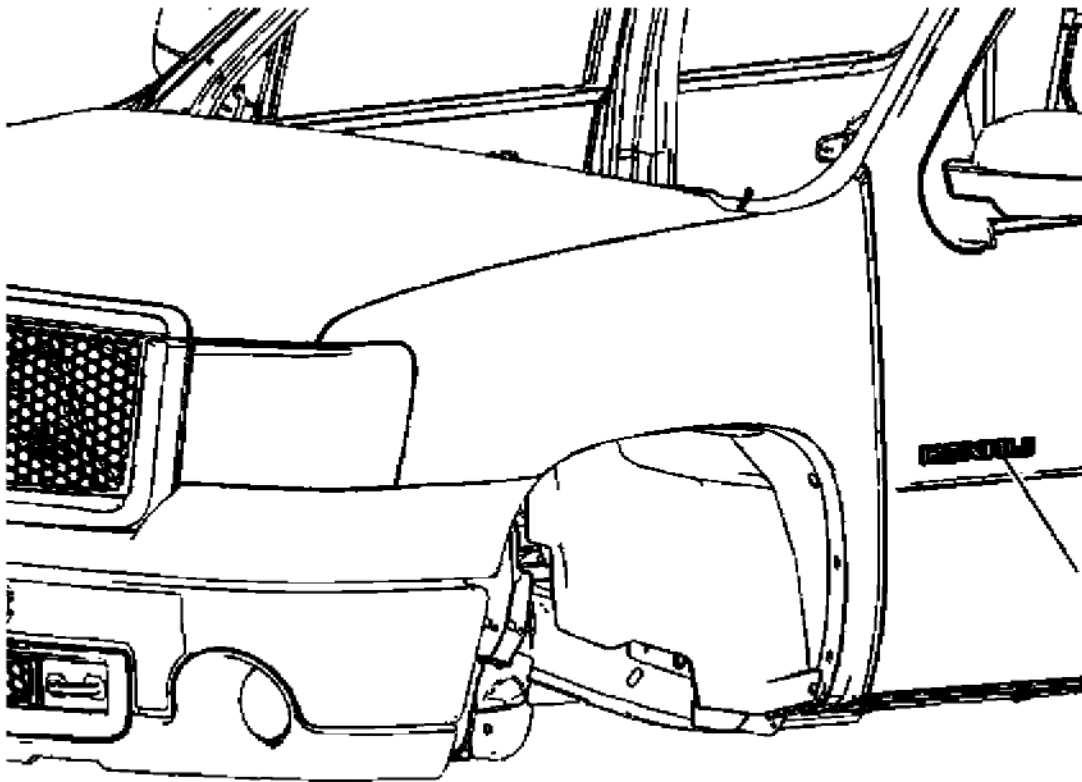


Fig. 9: View Of Door Emblem and Nameplate (GMC Denali)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
	Front Side Door Nameplate/Emblem (Denali) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should

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1

- remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a **J 25070** Heat Gun or equivalent to remove the old nameplate. Clean all the adhesive residue from the door and wipe the surface dry with a clean lint-free towel prior to installing new nameplate.
 3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
 4. Close the door prior to installing the new nameplate/emblem to the door.
 5. Remove the protective liner from the back side of the adhesive tape.
 6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (GME)

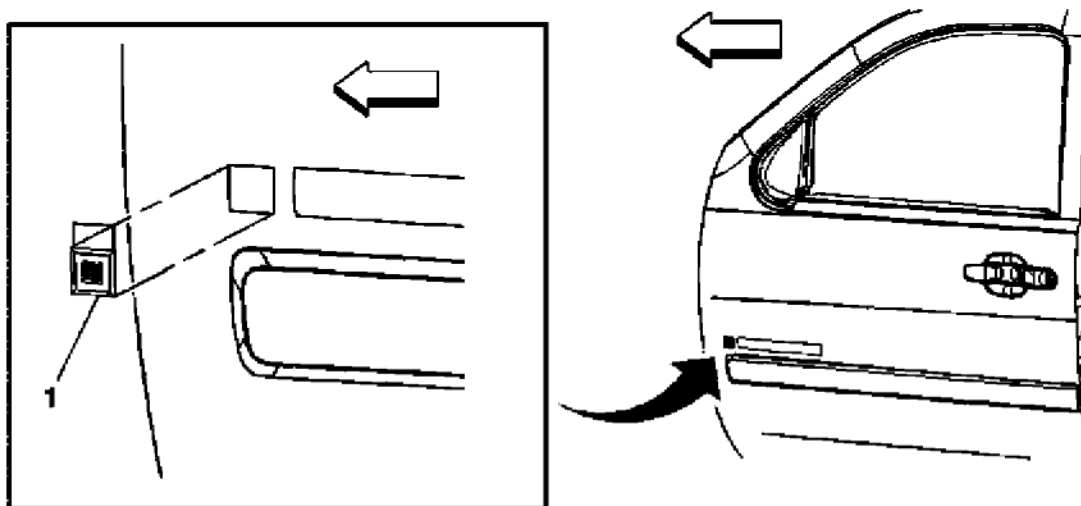


Fig. 10: View Of Door Emblem and Nameplate (GME)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
	Front Side Door Nameplate (GM) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should

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1

remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.

2. Use a **J 25070** Heat Gun or equivalent to remove the old nameplate. Clean all the adhesive residue from the door and wipe the surface dry with a clean lint-free towel prior to installing the new GM nameplate.
3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Press the nameplate firmly to the front side door to ensure full adhesion is made to the door.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (GMC ALLISON DURAMAX)

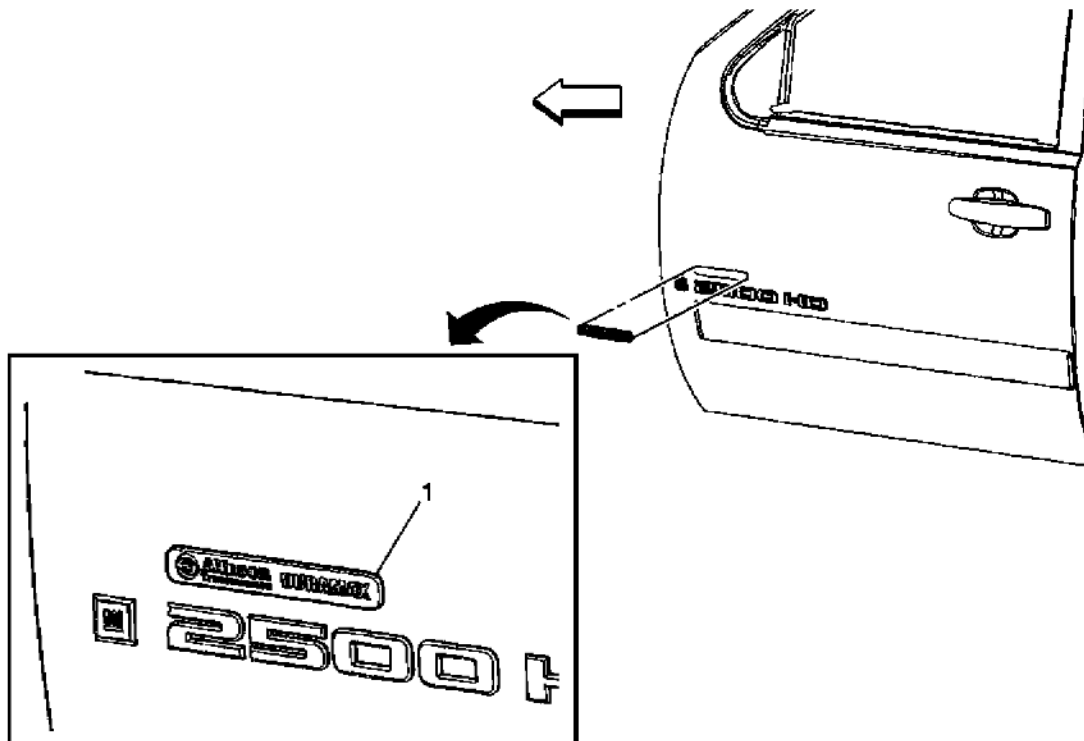


Fig. 11: View Of Door Emblem and Nameplate (GMC Allison Duramax)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
	Front Side Door Nameplate/Emblem (Allison Duramax)
	NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> .

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Procedure

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a **J 25070** Heat Gun or equivalent to remove the old emblem/nameplate. Clean all the adhesive residue from the door and wipe the surface dry with a clean lint-free towel prior to installing new emblem/nameplate.
3. When removing protective liners from adhesive backed emblem/nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Close the door prior to installing the new emblem/nameplate to the door.
5. Remove the protective liner from the back side of the adhesive tape.
6. Align the emblem/nameplate to the door and press to ensure full adhesion is made to the door.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (Z71)

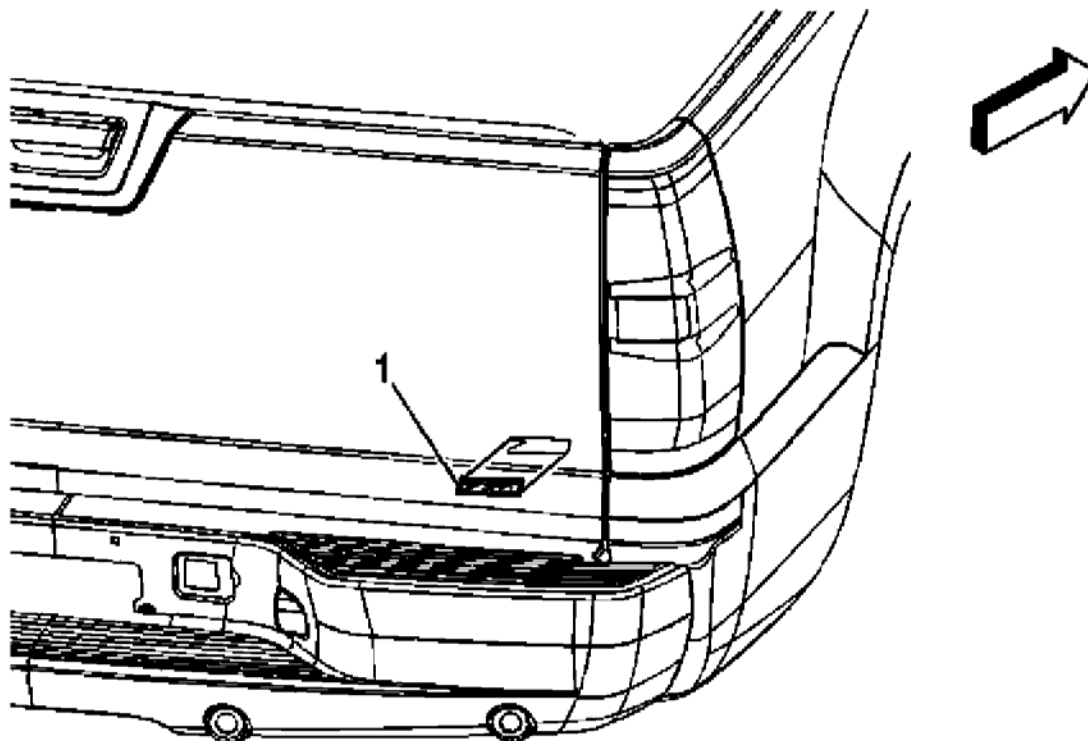


Fig. 12: View Of Endgate Emblem and Nameplate (Z71)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name

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Endgate Nameplate/Emblem (Z71)

NOTE:

Refer to Exterior Trim Emblem Removal Notice .

Procedure

1. Use a **J 25070** or equivalent to remove the old nameplate. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate.
2. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
3. Close the endgate prior to installing the new nameplate/emblem to the endgate.
4. Remove the protective liner from the back side of the adhesive tape.
5. Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (GMC SLE SLT)

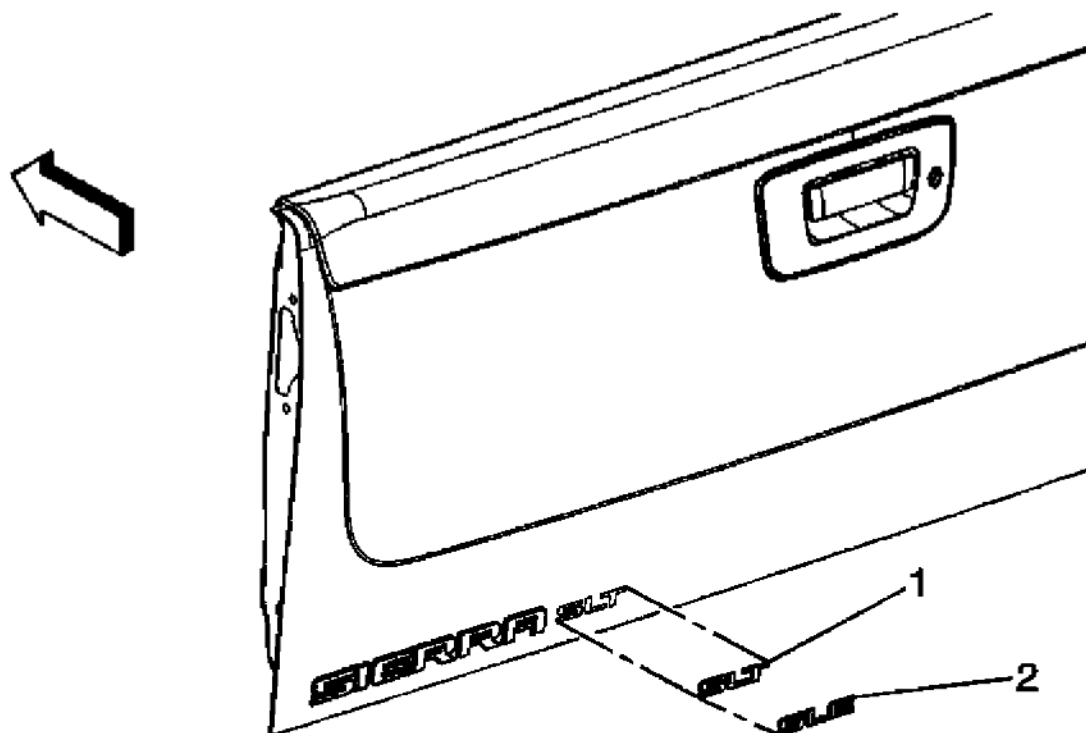


Fig. 13: View Of Endgate Emblem and Nameplate (GMC SLE SLT)

Courtesy of GENERAL MOTORS CORP.

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Callout	Component Name
1	Endgate Nameplate/Emblem (SLT) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Procedure 1. Use a J 25070 or equivalent to remove the old nameplate. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 2. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 3. Close the endgate prior to installing the new nameplate/emblem to the endgate. 4. Remove the protective liner from the back side of the adhesive tape. 5. Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.
2	Endgate Nameplate/Emblem (SLE) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Procedure 1. Use a J 25070 or equivalent to remove the old nameplate/emblem. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 2. When removing protective liners from adhesive backed nameplates/emblems, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 3. Close the endgate prior to installing the new nameplate/emblem to the endgate. 4. Remove the protective liner from the back side of the adhesive tape. 5. Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (GMC)

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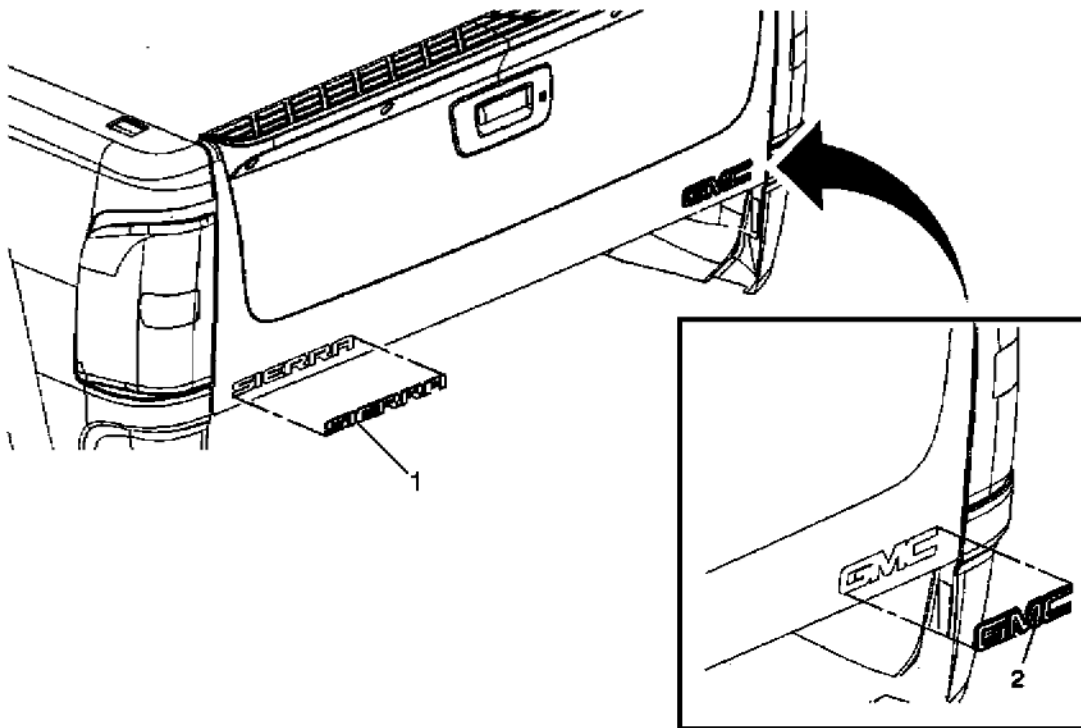


Fig. 14: View Of Endgate Emblem and Nameplate (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Endgate Nameplate/Emblem (Sierra) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Procedure 1. Use a J 25070 or equivalent to remove the old nameplate. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 2. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 3. Close the endgate prior to installing the new nameplate/emblem to the endgate. 4. Remove the protective liner from the back side of the adhesive tape. 5. Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.
	Endgate Nameplate/Emblem (GMC)

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NOTE:

Refer to Exterior Trim Emblem Removal Notice .

Procedure

2

1. Use a **J 25070** or equivalent to remove the old nameplate/emblem. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate.
2. When removing protective liners from adhesive backed nameplates/emblems, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
3. Close the endgate prior to installing the new nameplate/emblem to the endgate.
4. Remove the protective liner from the back side of the adhesive tape.
5. Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (CHEYENNE OR SILVERADO)

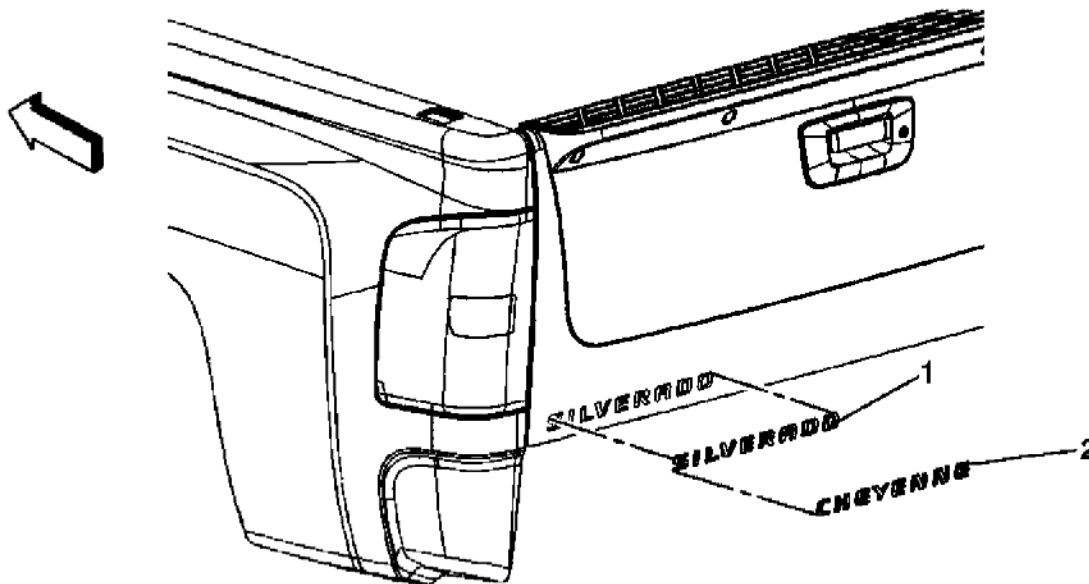


Fig. 15: View Of Endgate Emblem and Nameplate (Cheyenne or Silverado)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
	Endgate Nameplate/Emblem (Silverado)
	NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> .

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1	Procedure 1. Use a J 25070 or equivalent to remove the old nameplate. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 2. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 3. Close the endgate prior to installing the new nameplate/emblem to the endgate. 4. Remove the protective liner from the back side of the adhesive tape. 5. Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.
2	Endgate Nameplate/Emblem (Cheyenne) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Procedure 1. Use a J 25070 or equivalent to remove the old nameplate/emblem. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 2. When removing protective liners from adhesive backed nameplates/emblems, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 3. Close the endgate prior to installing the new nameplate/emblem to the endgate. 4. Remove the protective liner from the back side of the adhesive tape. 5. Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (CHEYENNE LT LS)

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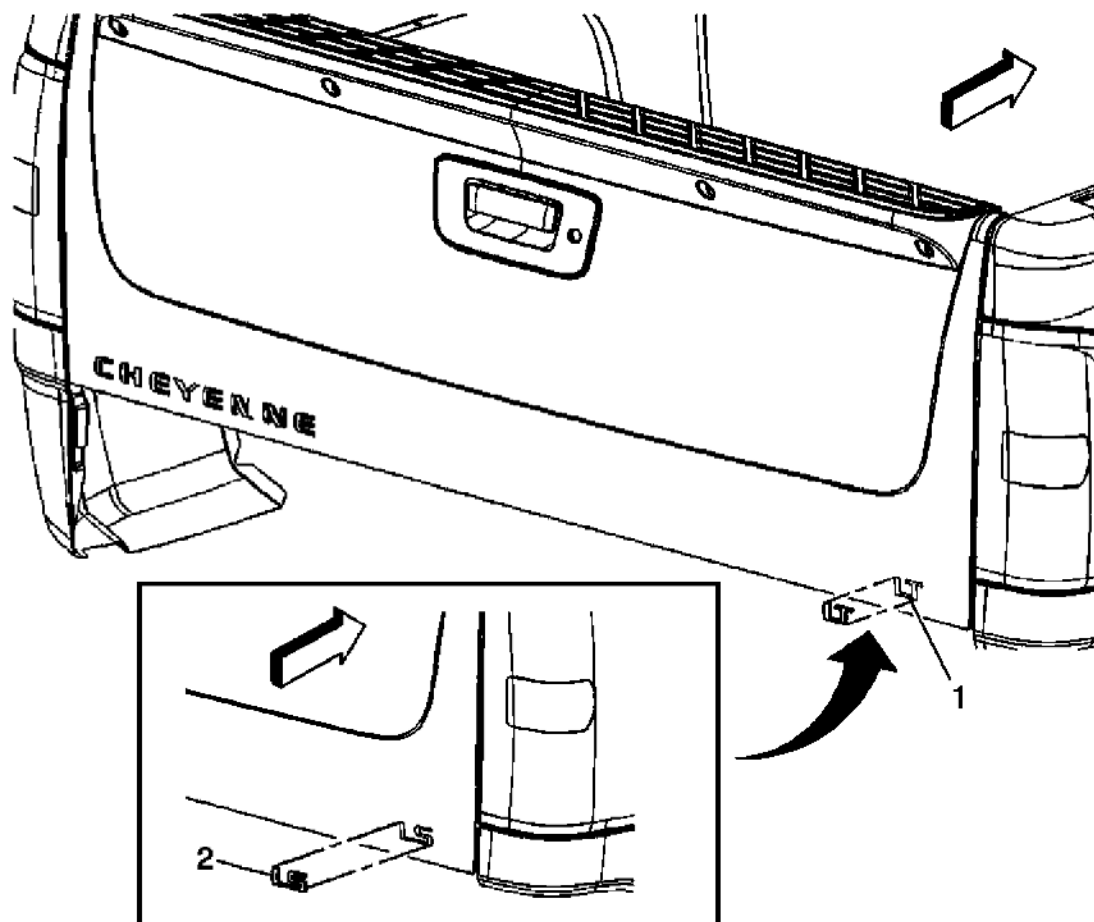


Fig. 16: View Of Endgate Emblem and Nameplate (Cheyenne LT LS)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Endgate Nameplate/Emblem (LT) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Procedure 1. Use a J 25070 or equivalent to remove the old nameplate. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 2. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 3. Close the endgate prior to installing the new nameplate/emblem to the endgate.

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	- Remove the protective liner from the back side of the adhesive tape. - Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.
2	Endgate Nameplate/Emblem (LS) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Procedure - Use a J 25070 or equivalent to remove the old nameplate/emblem. Clean all the adhesive residue from the endgate, wipe the surface dry with a clean lint-free towel prior to installing new nameplate. - When removing protective liners from adhesive backed nameplates/emblems, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. - Close the endgate prior to installing the new nameplate/emblem to the endgate. - Remove the protective liner from the back side of the adhesive tape. - Align the nameplate/emblem to the endgate and press to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (CHEVROLET)

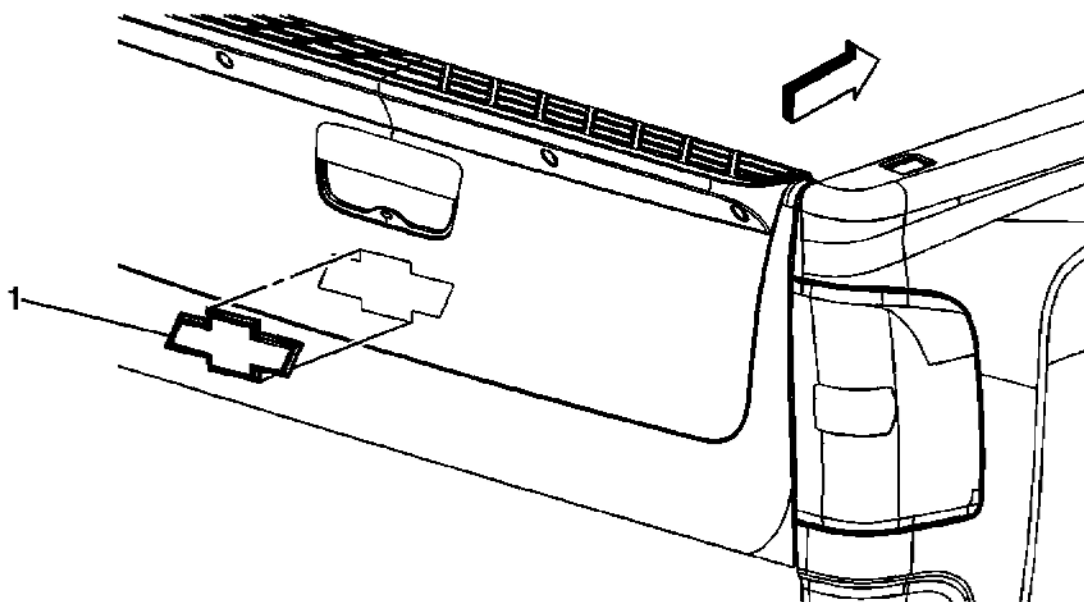


Fig. 17: View Of Endgate Emblem and Nameplate (Chevrolet)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name

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Endgate Nameplate

NOTE:

Refer to Exterior Trim Emblem Removal Notice .

Procedure

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a **J 25070** Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from bodyside panel and wipe the surface dry with a clean lint-free towel prior to installing the new name plate.
3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Using the palm of the hand, wet out the name plate to the body side and ensure full adhesion of the nameplate is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (TUF)

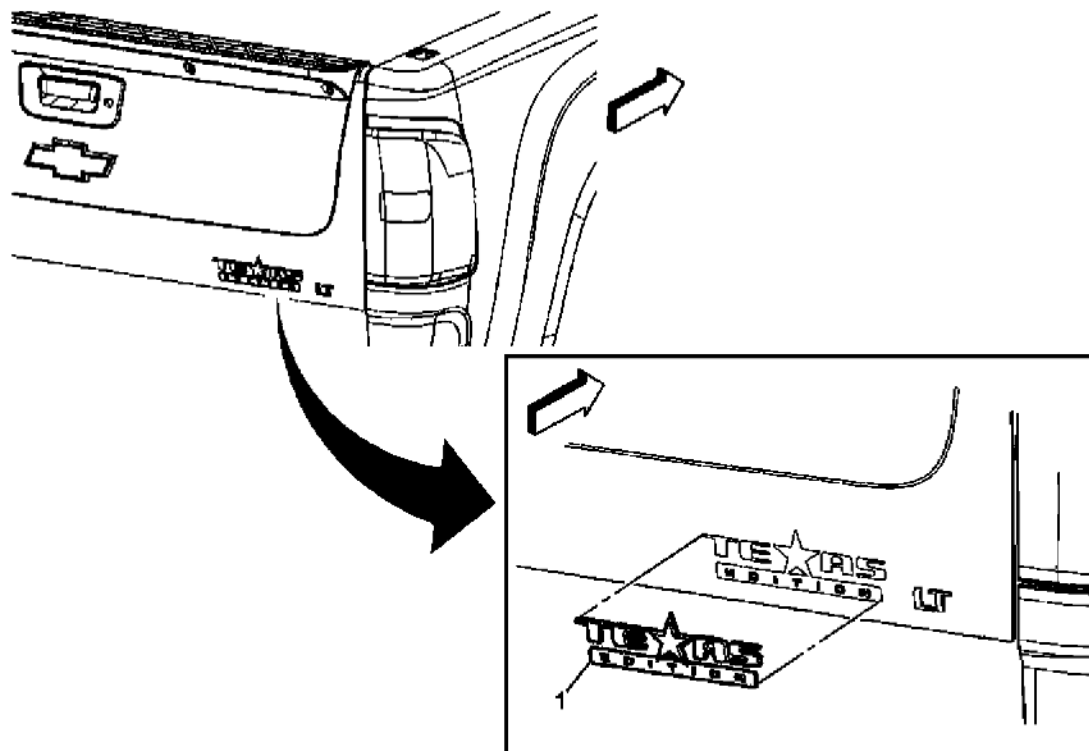


Fig. 18: View Of Endgate Emblem and Nameplate (TUF)

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Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Endgate Nameplate NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from the endgate and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the endgate and ensure full adhesion of the nameplate is made.

RADIATOR GRILLE REPLACEMENT (CHEVROLET)

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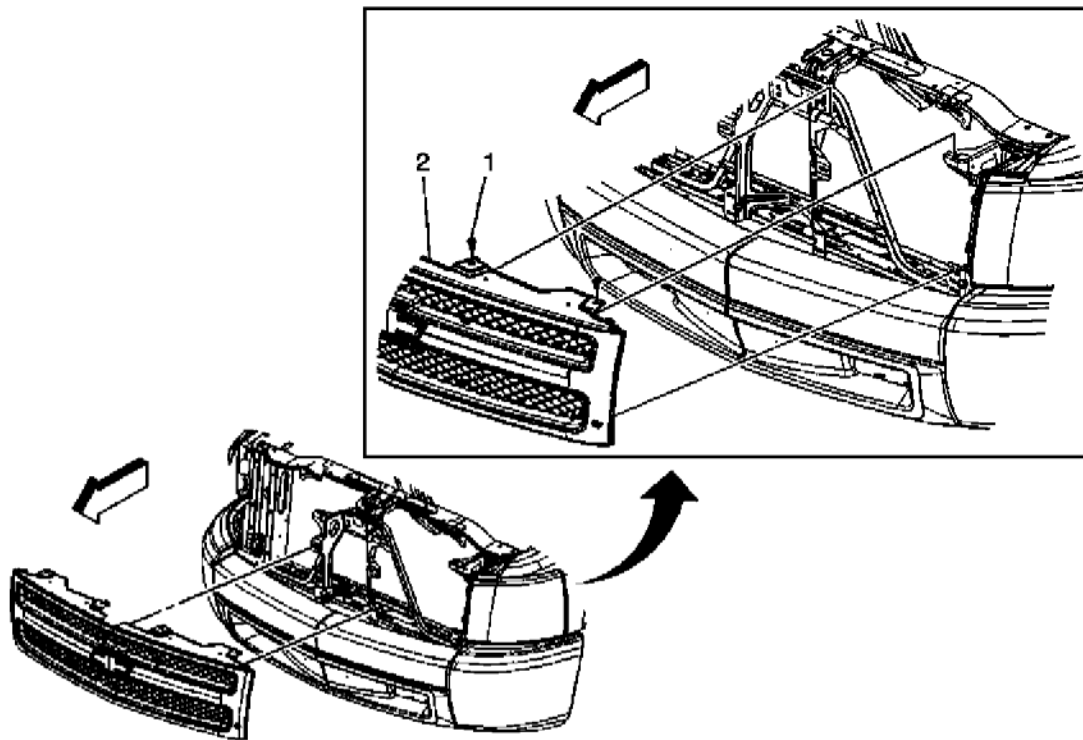


Fig. 19: View Of Radiator Grille (Chevrolet)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the radiator air upper baffle/deflector. Refer to <u>Radiator Air Upper Baffle and Deflector Replacement</u> .	
1	Radiator Grille Bolts (Qty: 4) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 7 N.m (62 lb in)
2	Radiator Grille Procedure 1. Disengage the six clips by using a pair of flat-bladed pliers pinching the retainer tabs securing the grille to the hood stop and hood bumper brackets. 2. Separate the radiator grille from the hood stop and hood bumper brackets by pushing the radiator grille outward away from the vehicle.

RADIATOR GRILLE REPLACEMENT (GMC)

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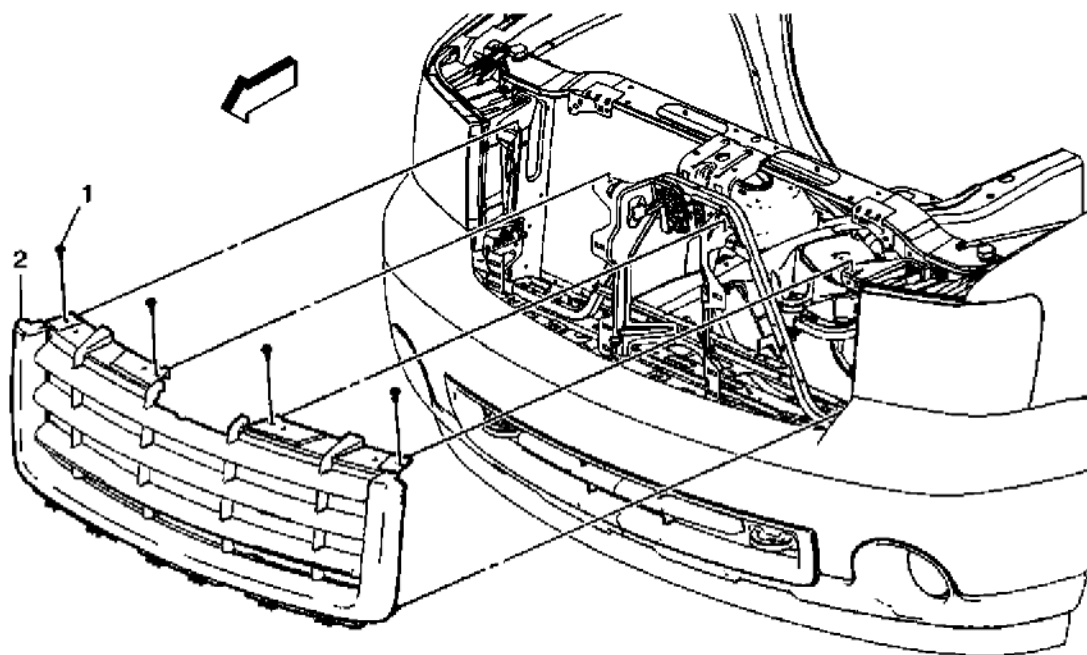


Fig. 20: View Of Radiator Grille (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure	
1. Remove the radiator air upper baffle/deflector. Refer to <u>Radiator Air Upper Baffle and Deflector Replacement</u> . 2. Remove the front bumper fascia trim cap. Refer to <u>Front Bumper Fascia Trim Cap Replacement (GMC)</u> .	
1	Radiator Grille Bolt (Qty: 4) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 7 N.m (62 lb in)
2	Radiator Grille Procedure 1. Secure the front grille to the vehicle. 2. Install the front bumper fascia trim cap. Refer to <u>Front Bumper Fascia Trim Cap Replacement (GMC)</u> .

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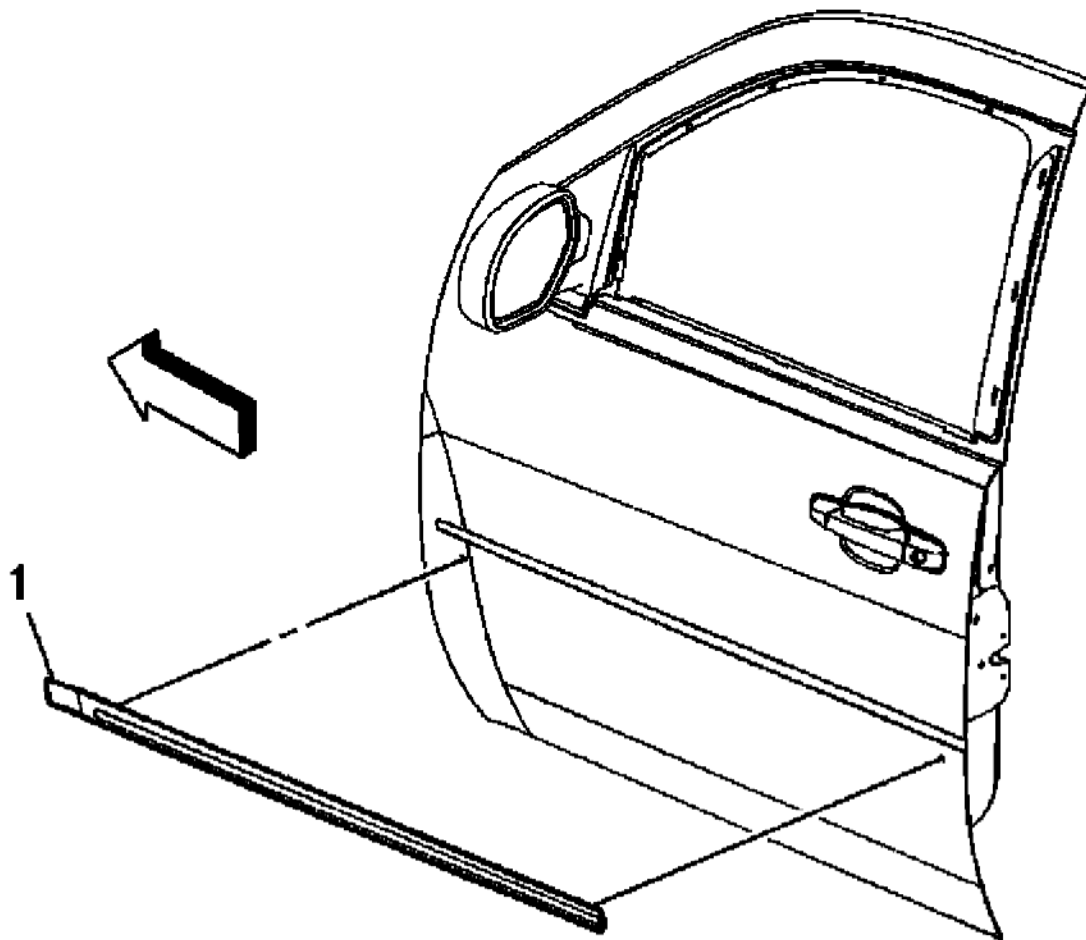


Fig. 21: View Of Door Body Side Molding (Chevrolet)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Front Side Door Molding Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Using a J 25070 Heat Gun in a circular motion, warm the front side door molding prior to removal. Carefully clean the body panel thoroughly prior to bonding the new front body side molding to the door. 3. Ensure the front door is in the closed position prior to installing the new front side door molding. 4. Remove the protective liner from the backside of the molding adhesive tape. 5. Position the pin on the backside of the molding to the round hole at the rear edge of

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the front door first, then to the oval hole at the front edge of the door.

6. Ensure full adhesion of the molding to the door using the palm of the hand with a clean dry towel working from the rear edge of the door to the front, down the entire molding.

DOOR BODY SIDE MOLDING REPLACEMENT (GMC)

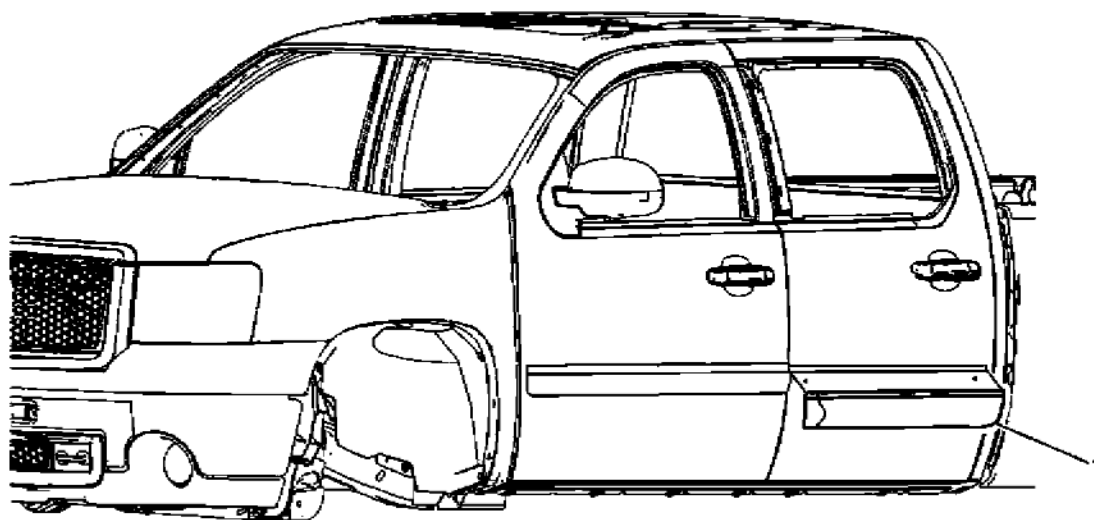


Fig. 22: View Of Door Body Side Molding (GMC)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Rear Side Door Molding Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Using a J 25070 Heat Gun in a circular motion, warm the front side door molding prior to removal. Carefully clean the body panel thoroughly prior to bonding the new front body side molding to the door. 3. Ensure the rear door is in the closed position prior to installing the new rear side door moldings. 4. Remove the protective liner from the backside of the molding adhesive tape. 5. Position the pin on the backside of the molding to the round hole at the front edge of the rear door first, then to the oval hole at the rear edge of the door. 6. Ensure full adhesion of the molding to the door using the palm of the hand with a clean dry towel working from the rear edge of the door to the front, down the entire molding.

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FRONT SIDE DOOR MOLDING REPLACEMENT (GMC DENALI)

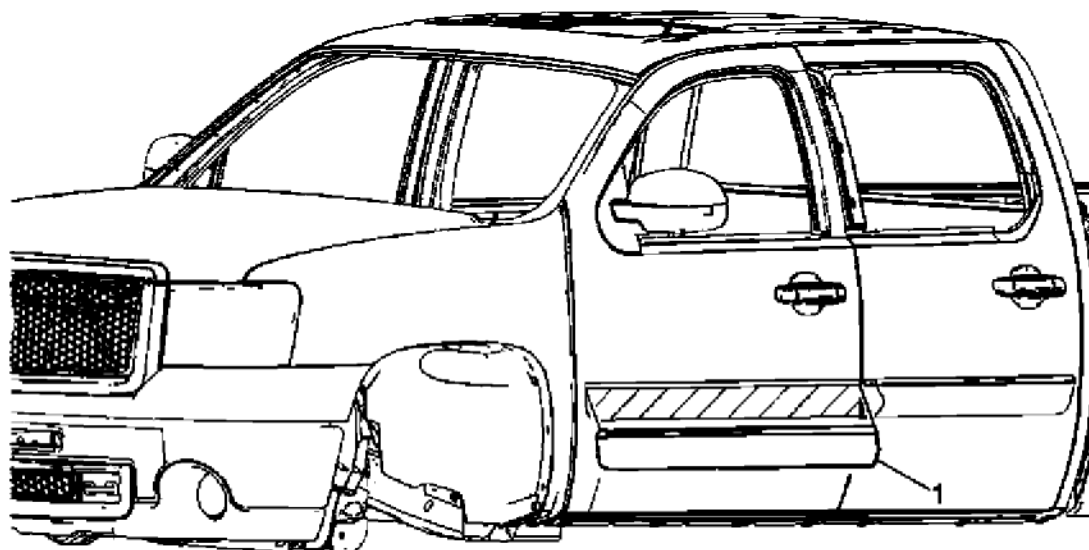


Fig. 23: View Of Front Side Door Molding (GMC Denali)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Front Side Door Molding Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Using a J 25070 Heat Gun in a circular motion, warm the front side door molding prior to removal. Carefully clean the body panel thoroughly prior to bonding the new front body side molding to the door. 3. Ensure the front door is in the closed position prior to installing the new front side door moldings. 4. Remove the protective liner from the backside of the molding adhesive tape. 5. Position the pin on the backside of the molding to the round hole at the front edge of the rear door first, then to the oval hole at the rear edge of the door. 6. Ensure full adhesion of the molding to the door using the palm of the hand with a clean dry towel working from the rear edge of the door to the front, down the entire molding.

HOOD FRONT MOLDING REPLACEMENT (CHEVROLET V22)

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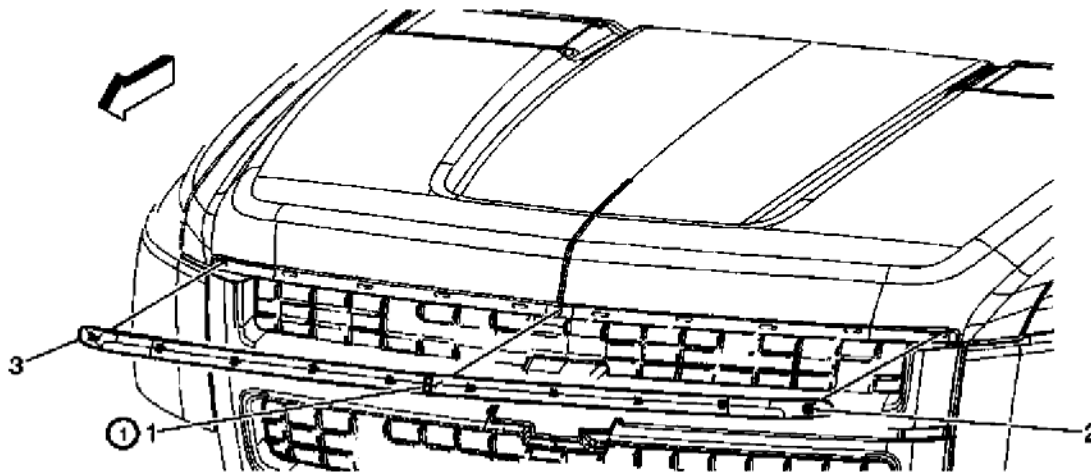


Fig. 24: View Of Hood Front Molding (Chevrolet V22)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Release the hood in order to access the front hood molding.	
1	Hood Front Molding Locator Tab Tip: Position the locator tab first into the hood panel center hole followed by the remaining retainers.
2	Hood Front Molding Retainer Clips Tip: Secure the retainer clips working from the center of the molding, outward until all the clips are secure to the hood.
3	Hood Front Molding

HOOD FRONT MOLDING REPLACEMENT (GMC HD)

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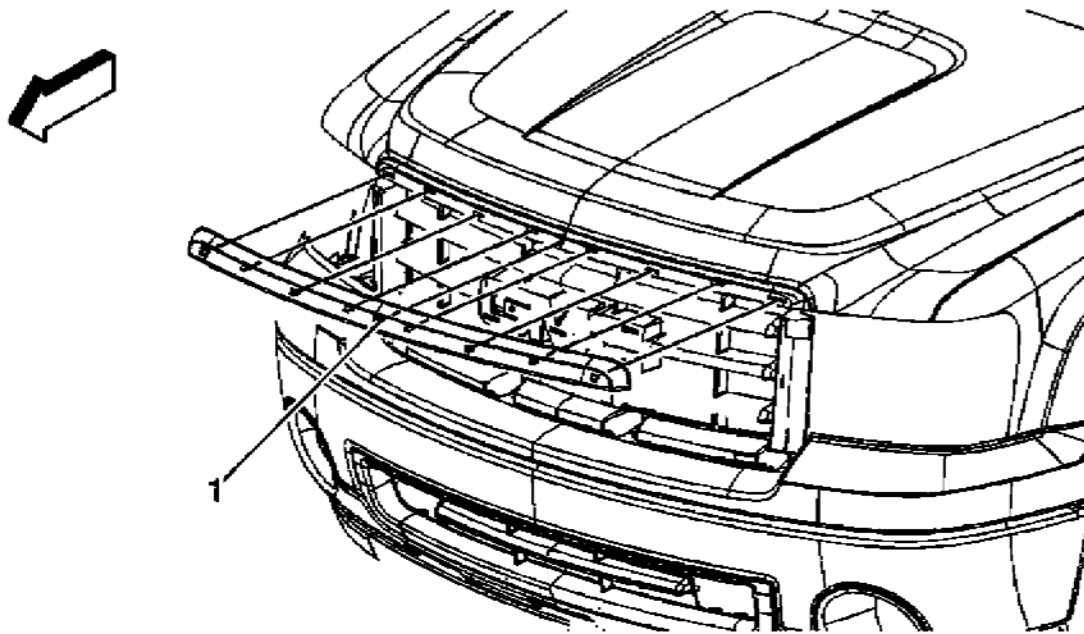


Fig. 25: View Of Hood Front Molding (GMC HD)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Release the hood in order to access the front hood molding.	
1	Hood Front Molding Locator Tab Tip: Position the locator tab first into the hood panel center hole followed by the remaining retainers.

HOOD FRONT MOLDING REPLACEMENT (GMC DENALI)

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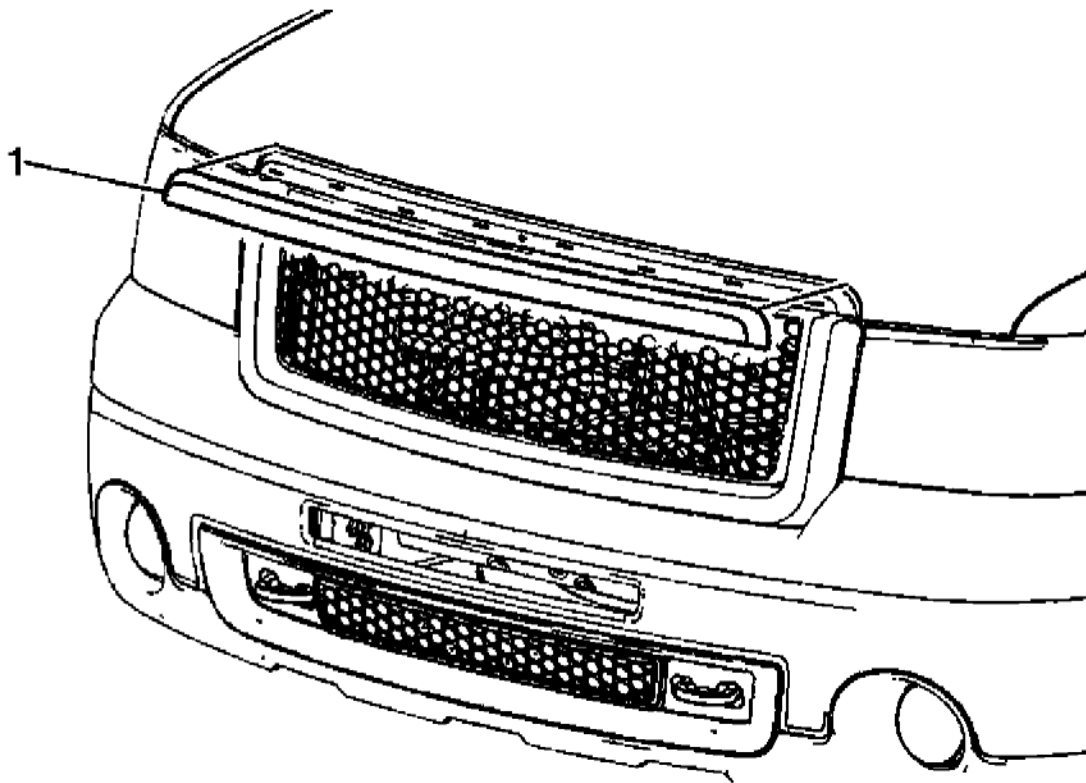


Fig. 26: View Of Hood Front Molding (GMC Denali)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Open the hood in order to access and remove the front hood molding.	
1	Hood Front Molding Assembly Tip: 1. Release the integral retainers from the hood. 2. Upon installation, align the left hand center retainer first into the hood as indicated. 3. Gently secure the remaining retainers working from left to right across the entire hood front molding.

HOOD REAR MOLDING REPLACEMENT (CHEVROLET HD)

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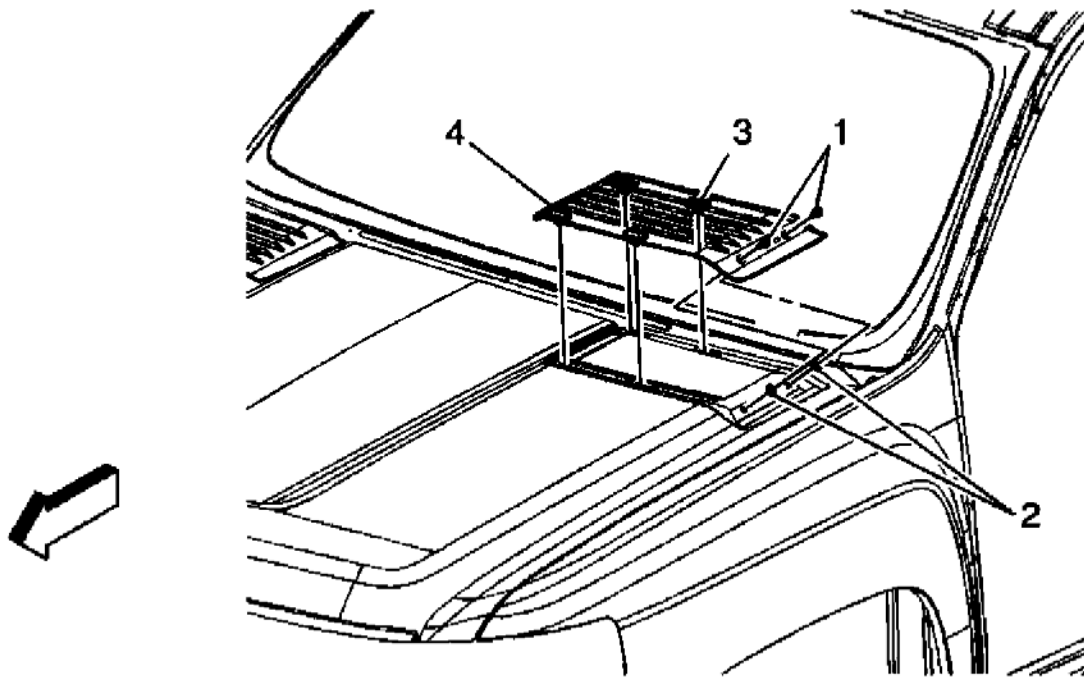


Fig. 27: View Of Hood Rear Molding (Chevrolet HD)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Hood Rear Molding Screw (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten:: 1.5 N.m (13 lb in)
2	Hood Rear Molding Assembly Nut (Qty: 2)
3	Hood Rear Molding Integral Clip (Qty: 4) Tip: Ensure all four clips are fully seated prior to installing the hood rear molding screws.
4	Hood Rear Molding Tip: Gently pry the hood molding upward, in order to remove.

PICKUP BOX SIDE UPPER MOLDING REPLACEMENT (HD)

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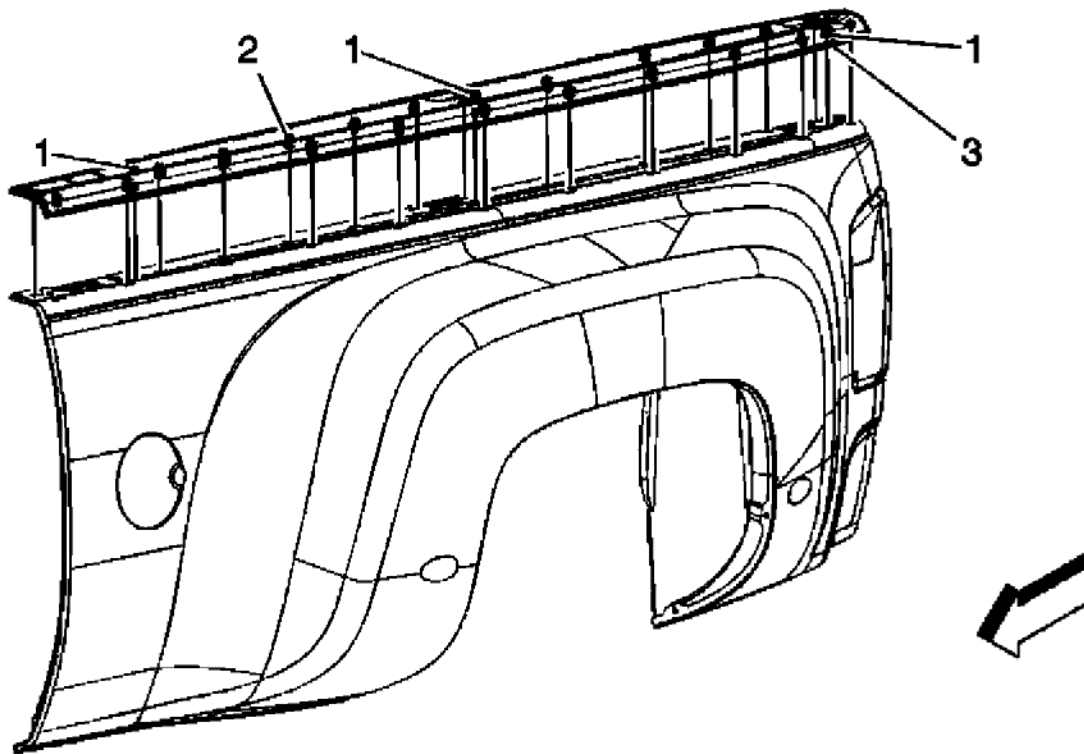


Fig. 28: Viwe Of Pickup Box Side Upper Molding (HD)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Pick Up Box Side Upper Molding Locators (Qty: 3) Tip: Upon installation of the new molding, align the 3 locators to the pick up box side rail and secure the retainers.
2	Pick Up Box Side Upper Molding Retainers (Qty: 23)
3	Pick Up Box Side Upper Molding

ROOF PANEL JOINT FINISH MOLDING REPLACEMENT

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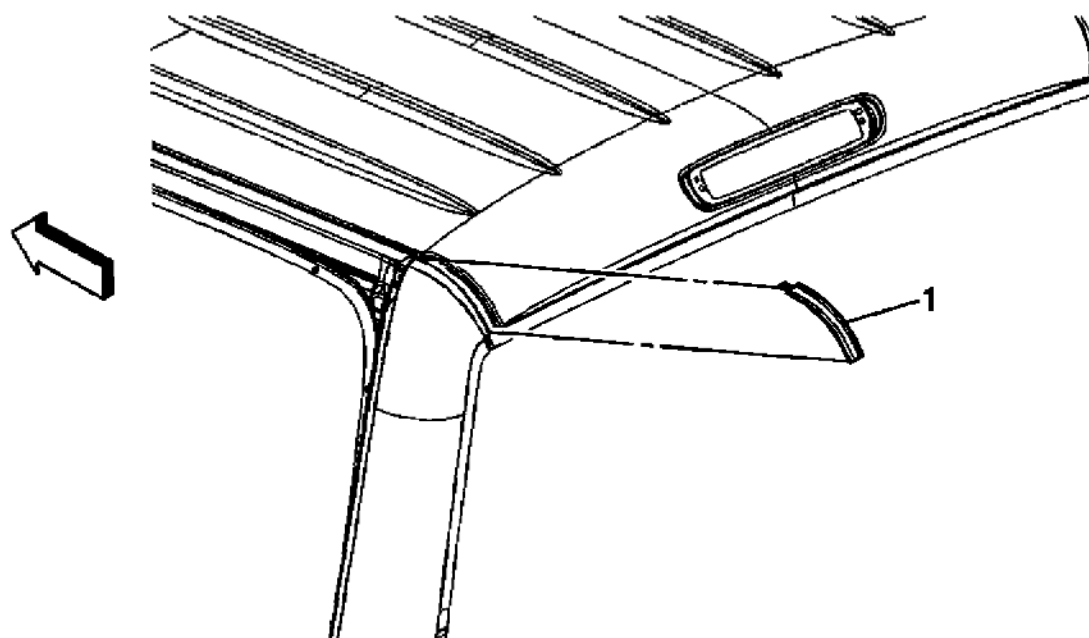


Fig. 29: View Of Roof Panel Joint Finish Molding
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Roof Panel Joint Finish Molding (Rear) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Remove the roof panel finish joint from the roof ditch. 3. Use of a heat gun is recommended. 4. Using a 50/50 mixture of isopropyl alcohol and clean drinkable water and a clean towel, remove the left over adhesive residue from the ditch. 5. Wipe the roof ditch clean with a clean dry towel. 6. Peel the adhesive tape backing from the roof panel joint finish molding. 7. Secure the molding starting at the front edge working rearward. 8. Completely wet out the roof panel finish joint molding.

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REAR SPOILER REPLACEMENT (901/902)

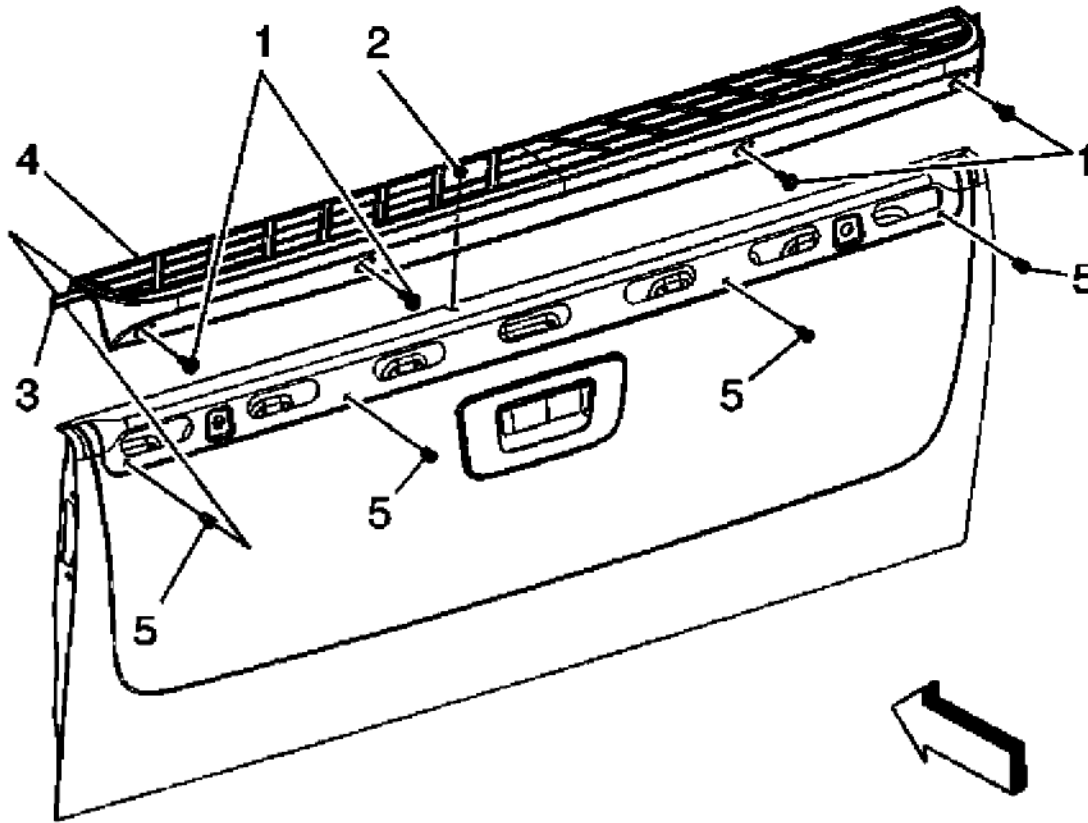


Fig. 30: View Of Rear Spoiler (901/902)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Endgate Spoiler Assembly Screws (Qty: 4) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 10 N.m (89 lb in)
2	Endgate Spoiler Assembly Locator Pin
3	Endgate Spoiler Assembly Adhesive Tape Liner Tip: • The part and surface should be ambient temperature prior to installation. The vehicle should remain ambient temperature for one hour after assembly to allow adhesive to develop sufficient bond strength. • Release the liner and wet out once the endgate spoiler is in position and the screws

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have been installed.

4	Endgate Spoiler Assembly
5	Endgate Spoiler Assembly Riv-nuts (Qty: 4)