

2010 Cadillac SRX

2010 ACCESSORIES & EQUIPMENT Bumpers and Fascias - SRX

2010 ACCESSORIES & EQUIPMENT

Bumpers and Fascias - SRX

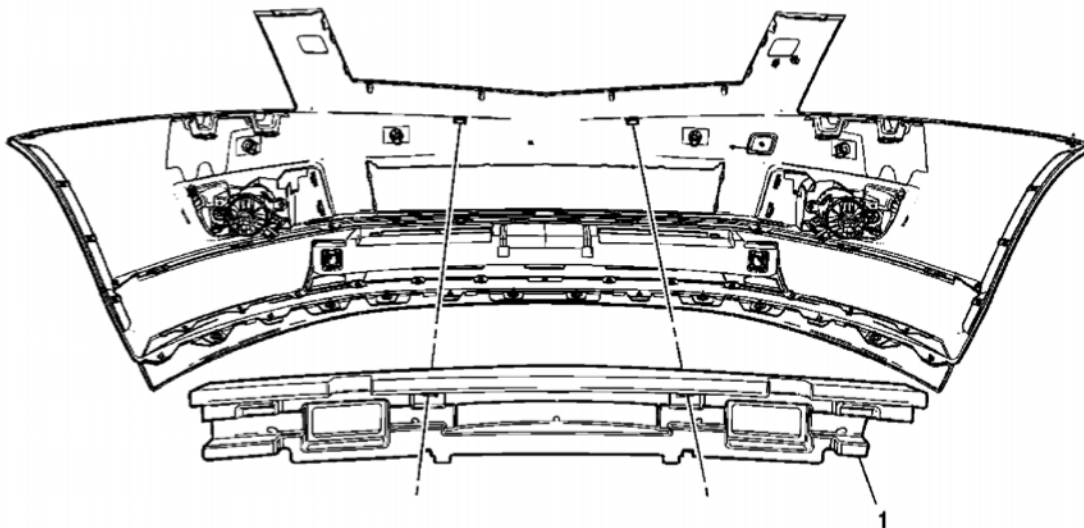
SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Application	Specification	
	Metric	English
Front Bumper Fascia Bolts	10 N.m	89 lb in
Front Bumper Fascia Lower Deflector Nuts	7 N.m	62 lb in
Front Bumper Fascia Lower Deflector Screws	7 N.m	62 lb in
Front Bumper Fascia Upper Support Bolts	10 N.m	89 lb in
Front Bumper Impact Bar Bracket Bolts	30 N.m	22 lb ft
Front Bumper Lower Fascia Bolts	10 N.m	89 lb in
Front Bumper Upper Fascia Bolts	10 N.m	89 lb in
Front Fender Support Bracket Screws	7 N.m	62 lb in
Hood Primary Latch Bracket Bolts	10 N.m	89 lb in
Rear Bumper Fascia Bracket - Outer Screws	3 N.m	27 lb in
Rear Bumper Fascia Lower Brackets Nuts	10 N.m	89 lb in
Rear Bumper Lower Fascia Screws	6 N.m	53 lb in
Rear Impact Bar Bolts	25 N.m	18 lb ft

REPAIR INSTRUCTIONS

FRONT BUMPER FASCIA ENERGY ABSORBER REPLACEMENT



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Fig. 1: Identifying Front Bumper Fascia Energy Upper Absorber
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement .	
1	Front Bumper Fascia Energy Absorber Procedure 1. Disconnect the front park assist harness. 2. Release the 2 retainer clips.

FRONT BUMPER FASCIA ENERGY LOWER ABSORBER REPLACEMENT

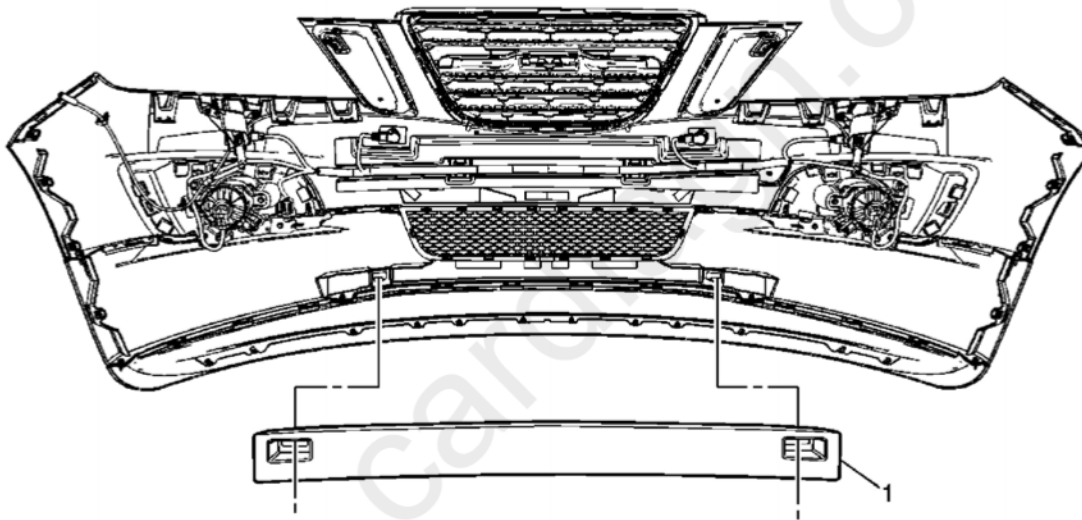


Fig. 2: View Of Front Bumper Fascia Energy Lower Absorber
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement .	
1	Front Bumper Fascia Energy Lower Absorber Procedure: Release the 2 retainer clips.

FRONT BUMPER UPPER IMPACT BAR REPLACEMENT

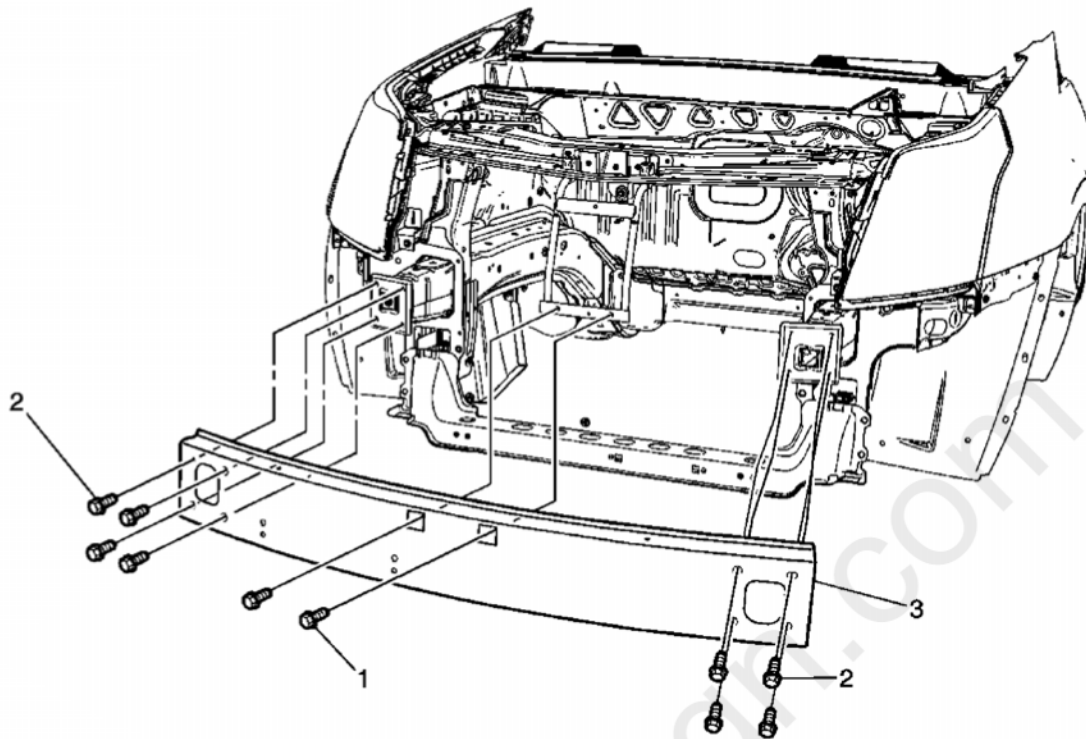


Fig. : Identifying Front Bumper Upper Impact Bar & Bolts
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures 1. Remove the bumper fascia. Refer to Front Bumper Fascia Replacement. 2. Unclip the wire harness from the impact bar. Remove the ambient temperature sensor. 3. Remove the bolt and reposition the power steering cooler. 4. Unclip the air baffles from the impact bar.	
1	Hood Primary Latch Bracket Bolt (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 10 N.m (89 lb in)
2	Front Bumper Upper Impact Bar Bracket Bolt (Qty: 8) Tighten: 30 N.m (22 lb ft)
3	Front Bumper Upper Impact Bar

FRONT BUMPER LOWER IMPACT BAR REPLACEMENT

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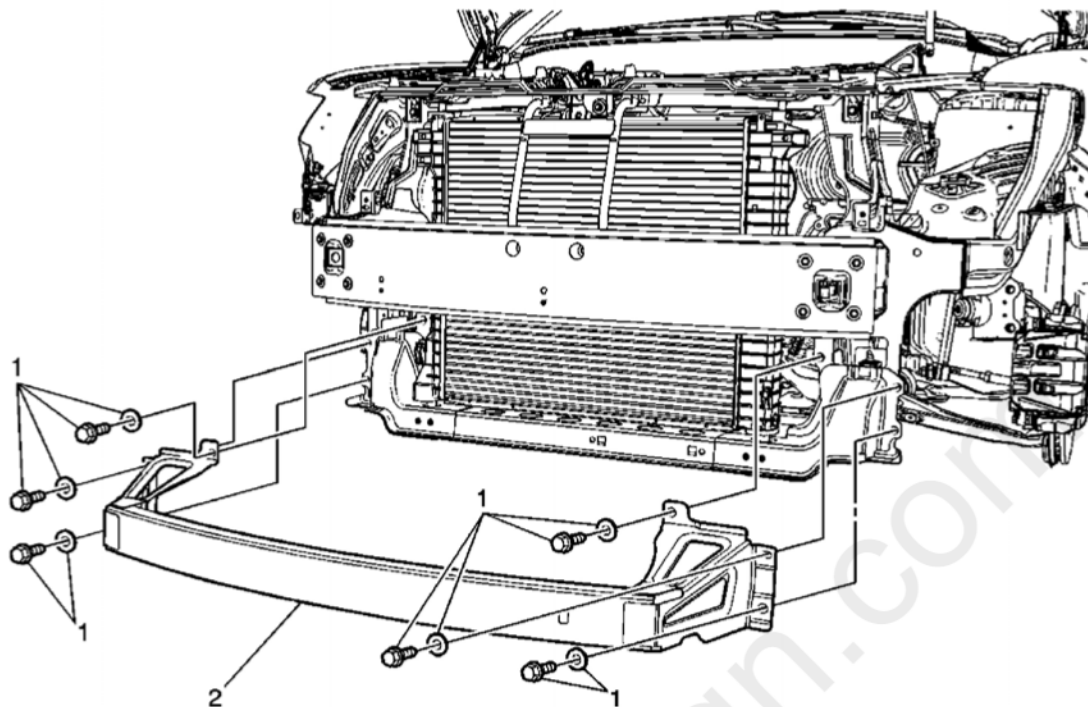


Fig. : View Of Front Bumper Lower Impact Bar
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the bumper fascia. Refer to Front Bumper Fascia Replacement .	
1	Front Bumper Lower Impact Bar Bracket Bolt (Qty: 8) CAUTION: Refer to Fastener Caution . Tighten: 30 N.m (22 lb ft)
2	Front Bumper Lower Impact Bar

FRONT BUMPER FASCIA REPLACEMENT

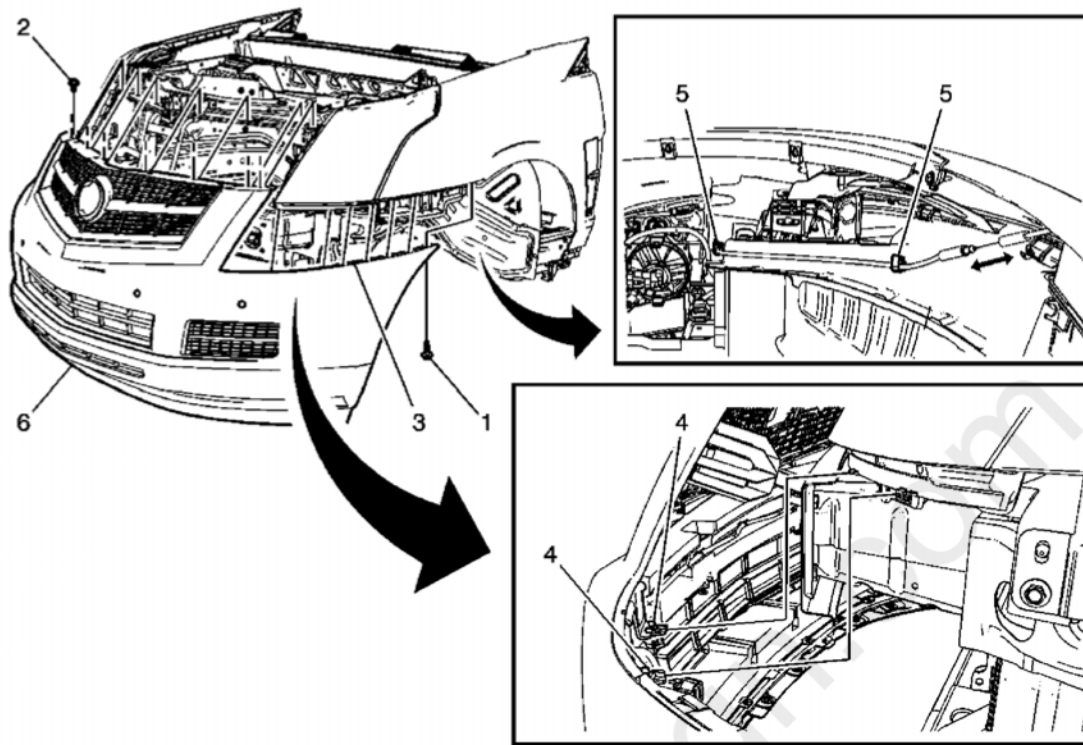


Fig. : Identifying Front Bumper Fascia
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Remove the front compartment front sight shield. Refer to <u>Front Compartment Front Sight Shield Replacement</u> . 2. Remove the radiator air lower deflector. Refer to <u>Radiator Air Lower Deflector Replacement</u> . 3. Remove the front wheelhouse liners. Refer to <u>Front Wheelhouse Liner Replacement</u> .	
1	Front Bumper Fascia Bolt (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 10 N.m (89 lb in)
2	Front Fender Support Bracket Bolt (Qty: 6) Tighten: 7 N.m (62 lb in)
3	Front Bumper Fascia Side Bracket Procedure: Carefully push a small nylon wedge between the fascia and the bracket. Insert a small flat-bladed tool into the fascia slot and depress the snaps one at a time and pull on the fascia at

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	the same time to gradually remove the fascia from the bracket.
4	Front Bumper Fascia Headlamp Bracket Procedure: Carefully release the retainers from the base of the headlamp.
5	Headlamp Washer Hose Procedure: Disconnect the headlamp washer hose and retainers.
6	Front Bumper Fascia Procedure 1. Disconnect the electrical connector. 2. Transfer parts as needed.

FRONT BUMPER FASCIA SIDE BRACKET REPLACEMENT

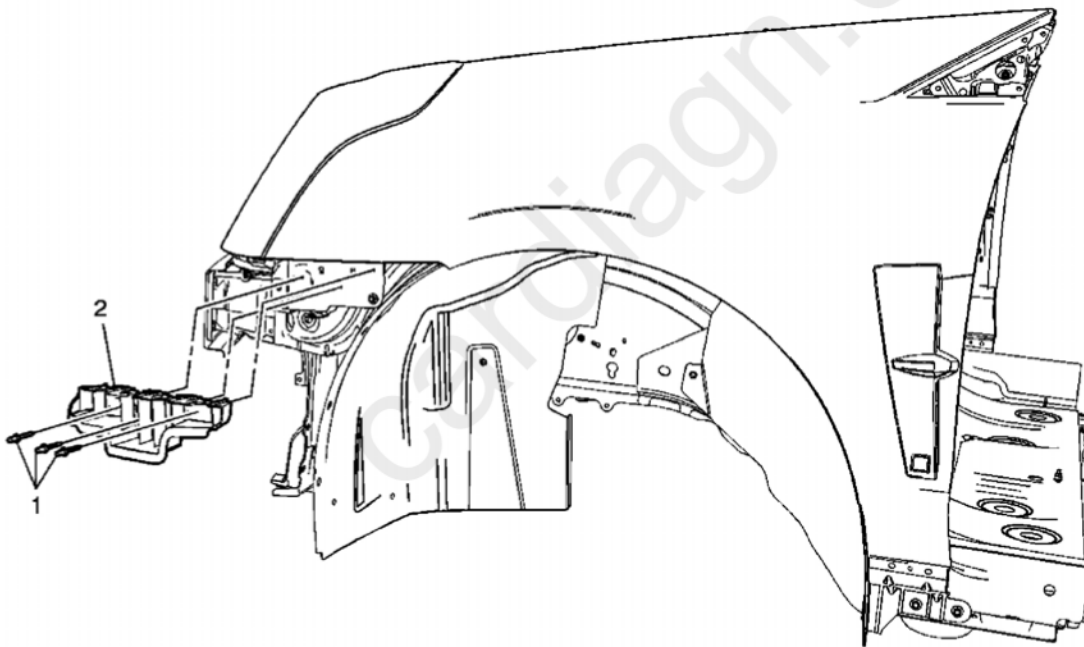


Fig. 6: Locating Front Bumper Fascia Side Bracket

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
WARNING: Refer to <u>Eye Protection Warning</u> .	
Preliminary Procedure: Remove the front bumper fascia. Refer to <u>Front Bumper Fascia Replacement</u> .	

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1	Front Bumper Fascia Side Bracket Rivet (Qty: 3)
2	Front Bumper Fascia Side Bracket

FRONT BUMPER UPPER FASCIA REPLACEMENT

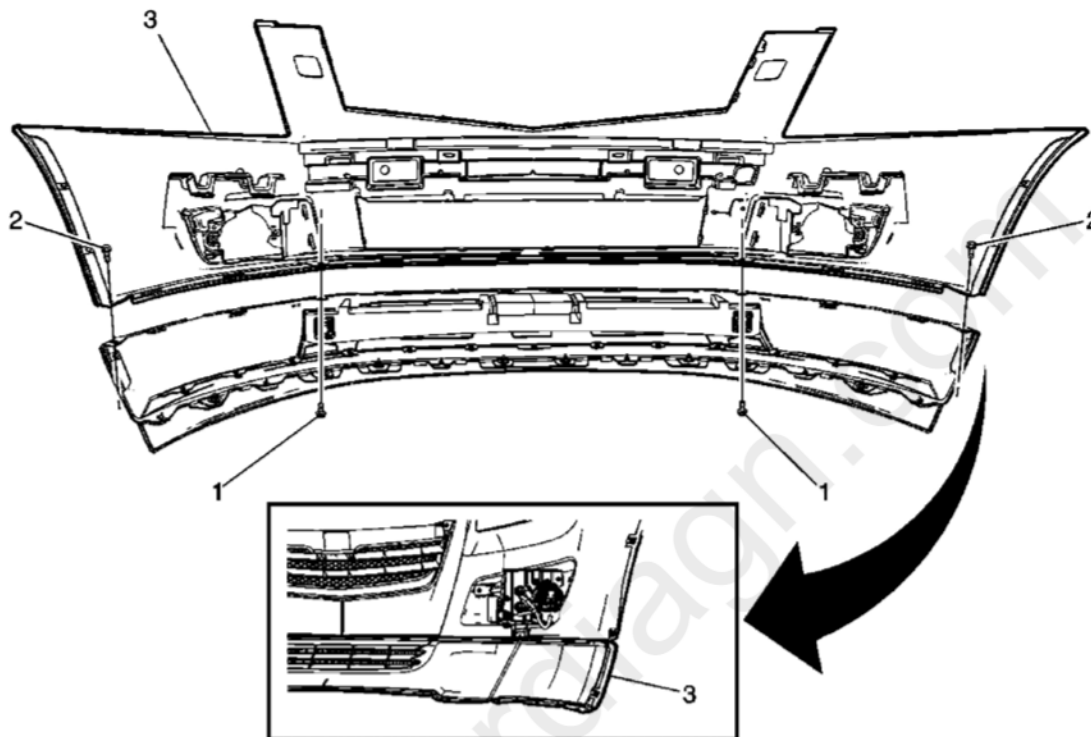


Fig. 7: Identifying Front Bumper Upper Fascia
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement .	
1	Front Bumper Lower Fascia Bolt (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 10 N.m (89 lb in)
2	Front Bumper Upper Fascia Bolt (Qty: 2) Tighten: 10 N.m (89 lb in)
	Front Bumper Upper Fascia Procedure

3

1. Carefully push a small nylon wedge between the lower fascia and the upper fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the upper fascia from the fascia.
2. Transfer parts as needed.

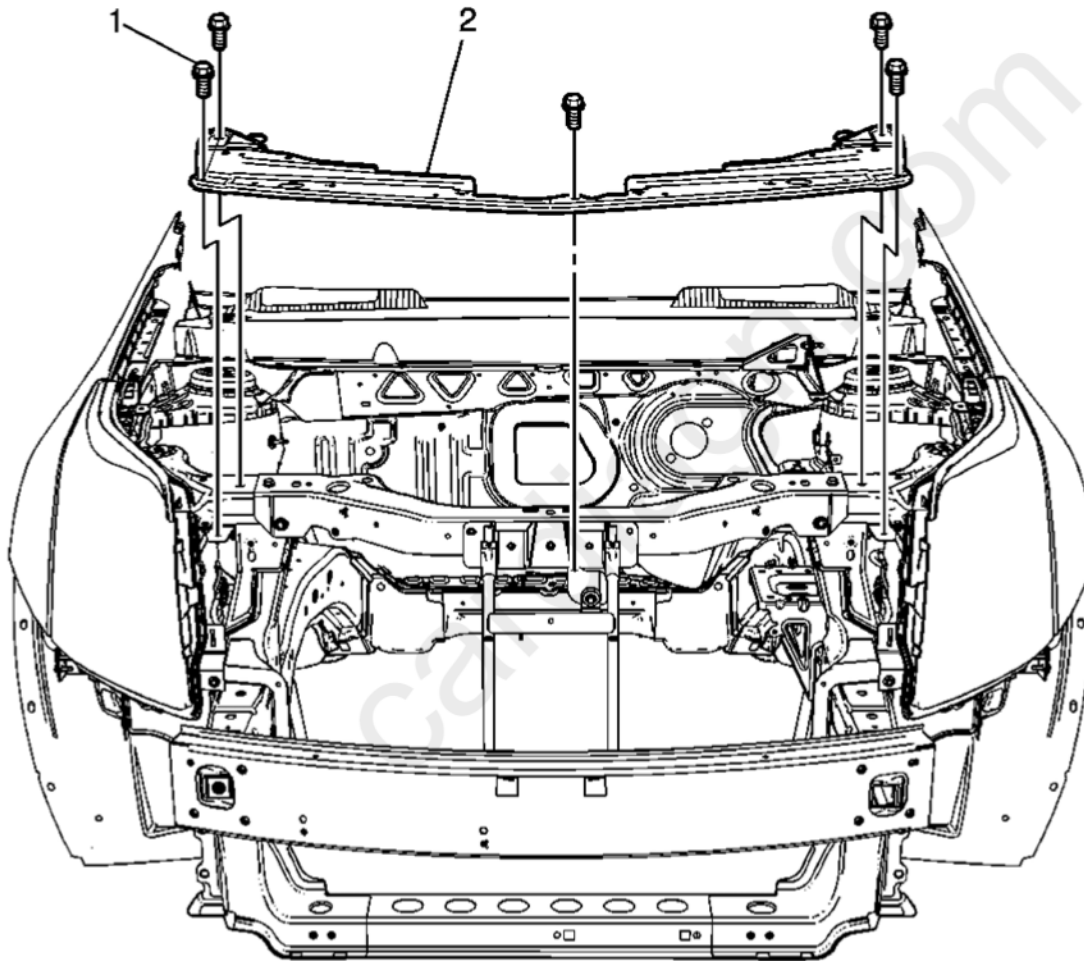
FRONT BUMPER FASCIA UPPER SUPPORT REPLACEMENT

Fig. 8: Identifying Front Bumper Fascia Upper Support & Fasteners
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement .	
	Front Bumper Fascia Upper Support Bolt (Qty: 5)
	CAUTION:

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1	Refer to <u>Fastener Caution</u> . Tighten: 10 N.m (89 lb in)
2	Front Bumper Fascia Upper Support Procedure 1. Unclip the hood release cable retainer. 2. Slide upward and rearward to clear hood primary latch.

FRONT BUMPER FASCIA LOWER DEFLECTOR REPLACEMENT

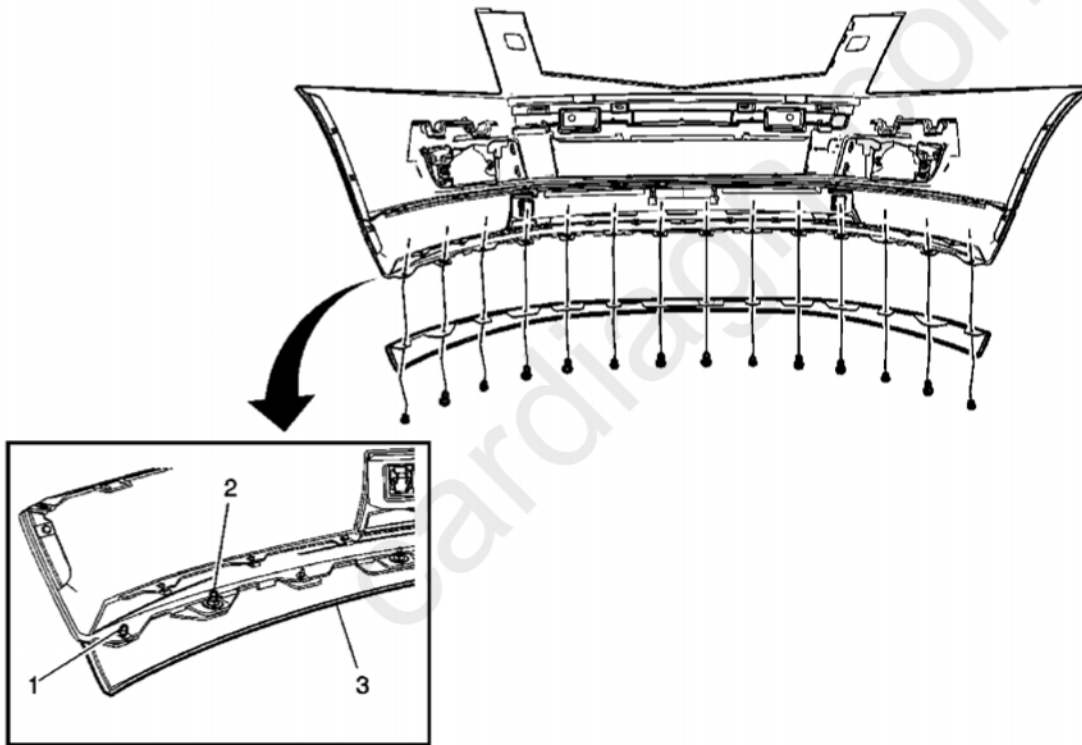


Fig. 9: View Of Front Bumper Fascia Lower Deflector & Fasteners
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the radiator air lower deflector. Refer to <u>Radiator Air Lower Deflector Replacement</u> .	
1	Front Bumper Fascia Lower Deflector Screw (Qty: 6) CAUTION: Refer to <u>Fastener Caution</u> .

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	Tighten: 7 N.m (62 lb in)
2	Front Bumper Fascia Lower Deflector Nut (Qty: 8) Tighten: 7 N.m (62 lb in)
3	Front Bumper Fascia Lower Deflector

REAR BUMPER FASCIA REPLACEMENT

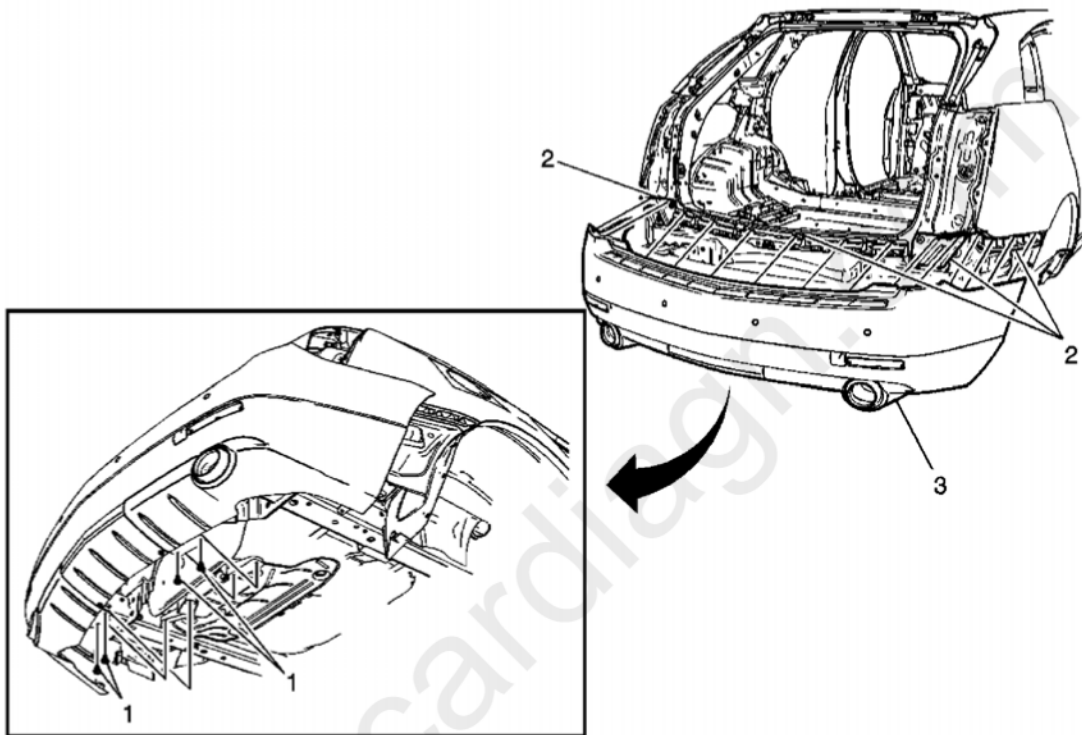


Fig. 10: View Of Rear Bumper Fascia
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Remove the tail lamps. Refer to Tail Lamp Replacement .	
2. Remove the rear screws from the wheelhouse liner. Refer to Rear Wheelhouse Panel Liner Replacement .	
1	Rear Fascia Lower Push-In Retainer (Qty: 4)
2	Rear Fascia Support
Procedure	
1. Reposition the lower liftgate weatherstrip to access the center bracket.	

	2. Insert a small flat-bladed tool into the fascia center bracket and depress the snaps one at a time and pull on the fascia working from one side to the other to remove the fascia from the rear fascia brackets.
3	Rear Fascia Procedure: Disconnect the electrical connectors.

REAR BUMPER FASCIA BRACKET REPLACEMENT SIDE

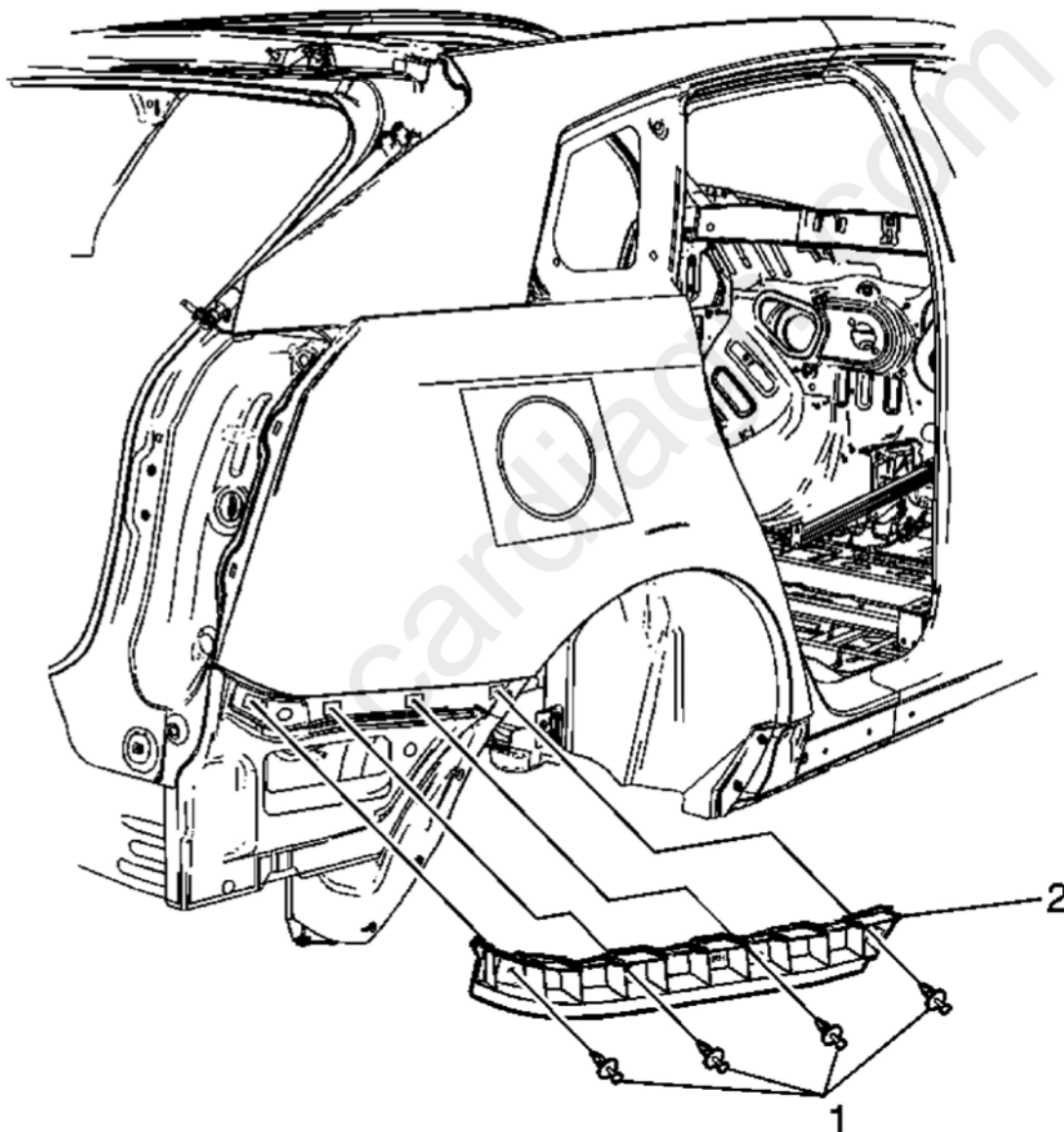


Fig. 11: Identifying Rear Bumper Fascia Bracket & Fasteners Side
Courtesy of GENERAL MOTORS CORP.

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Callout	Component Name
WARNING: Refer to <u>Eye Protection Warning</u> .	
Preliminary Procedure: Remove the rear bumper fascia. Refer to <u>Rear Bumper Fascia Replacement</u> .	
1	Rear Bumper Fascia Bracket - Side Rivet (Qty: 4)
2	Rear Bumper Fascia Bracket - Side

REAR BUMPER FASCIA BRACKET REPLACEMENT OUTER

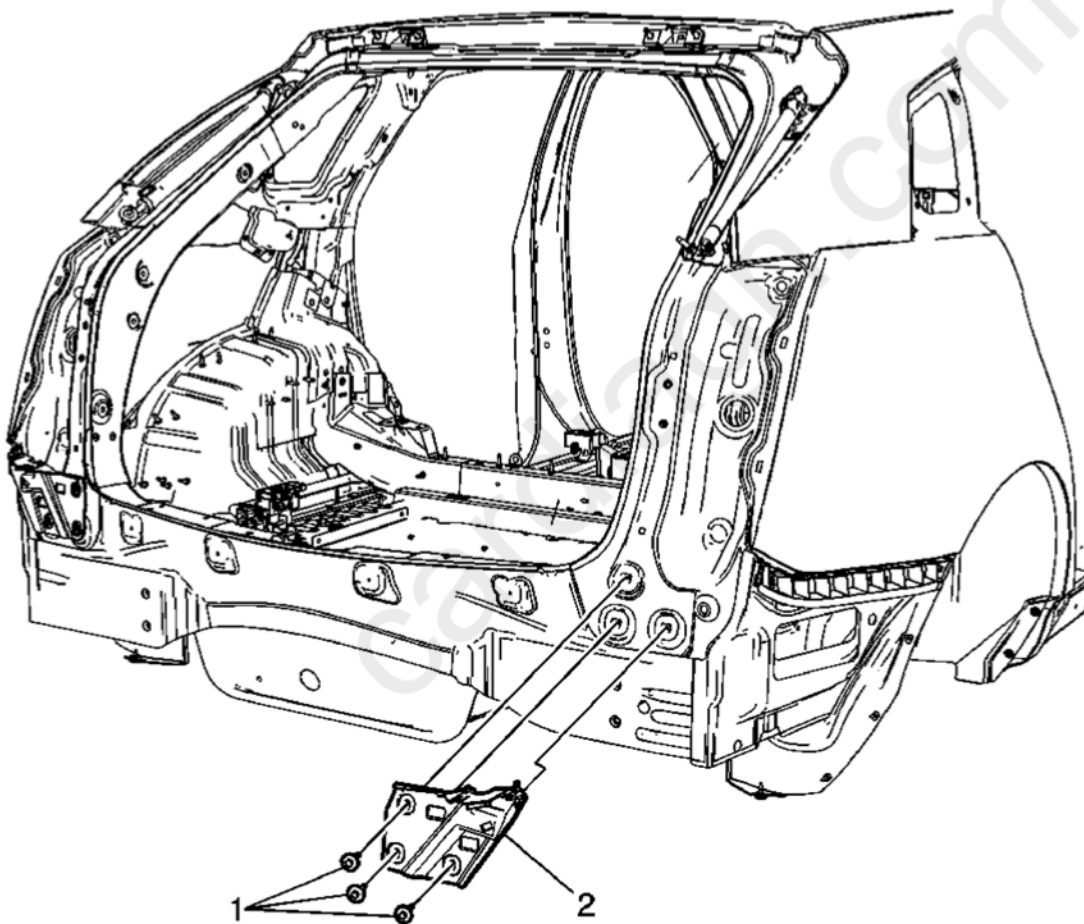


Fig. 12: Identifying Rear Bumper Fascia Bracket & Fasteners Outer
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
WARNING: Refer to <u>Eye Protection Warning</u> .	
Preliminary Procedure: Remove the rear bumper fascia. Refer to <u>Rear Bumper Fascia Replacement</u> .	

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1	Rear Bumper Fascia Bracket - Outer Screw (Qty: 3)
	CAUTION: Refer to <u>Fastener Caution</u> .
	Tighten: 3 N.m (27 lb in)
2	Rear Bumper Fascia Bracket - Outer

REAR BUMPER LOWER FASCIA REPLACEMENT

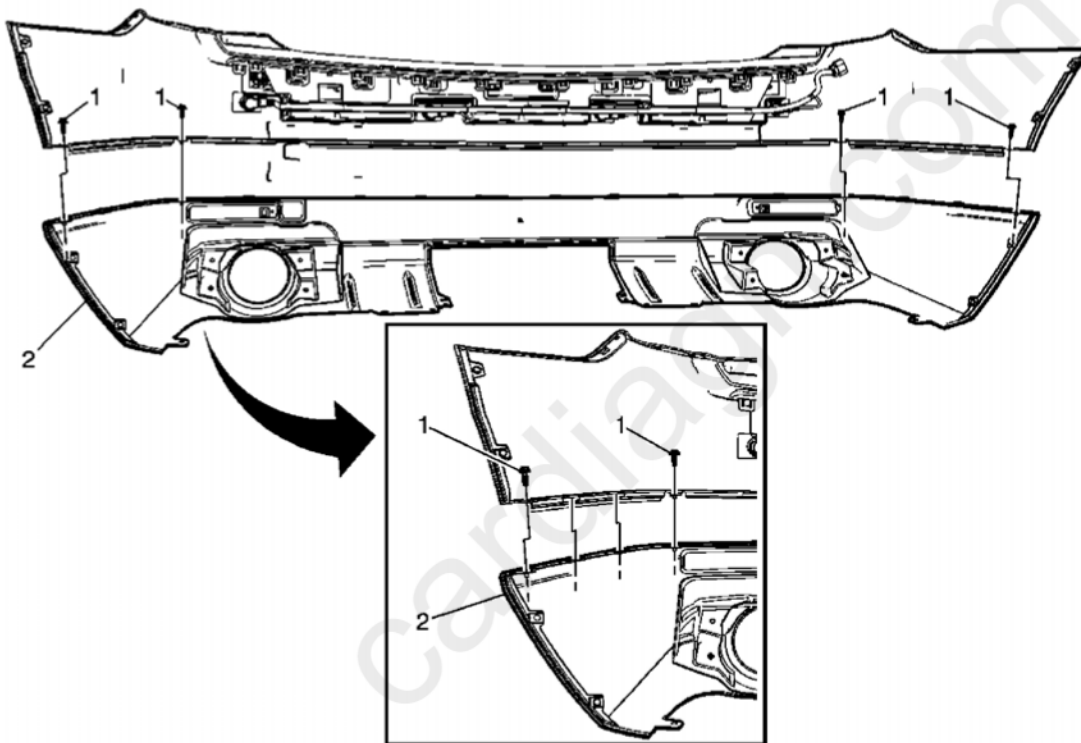


Fig. 1 : Identifying Rear Bumper Lower Fascia
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the rear bumper fascia. Refer to <u>Rear Bumper Fascia Replacement</u> .	
1	Rear Bumper Lower Fascia Screw (Qty: 4)
	CAUTION: Refer to <u>Fastener Caution</u> .
	Tighten: 6 N.m (53 lb in)
	Rear Bumper Lower Fascia

Procedure

2

1. Carefully push a small nylon wedge between the upper fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the snaps one at a time and pull on the fascia at the same time to gradually remove the lower fascia from the upper fascia.
2. Transfer part as necessary.

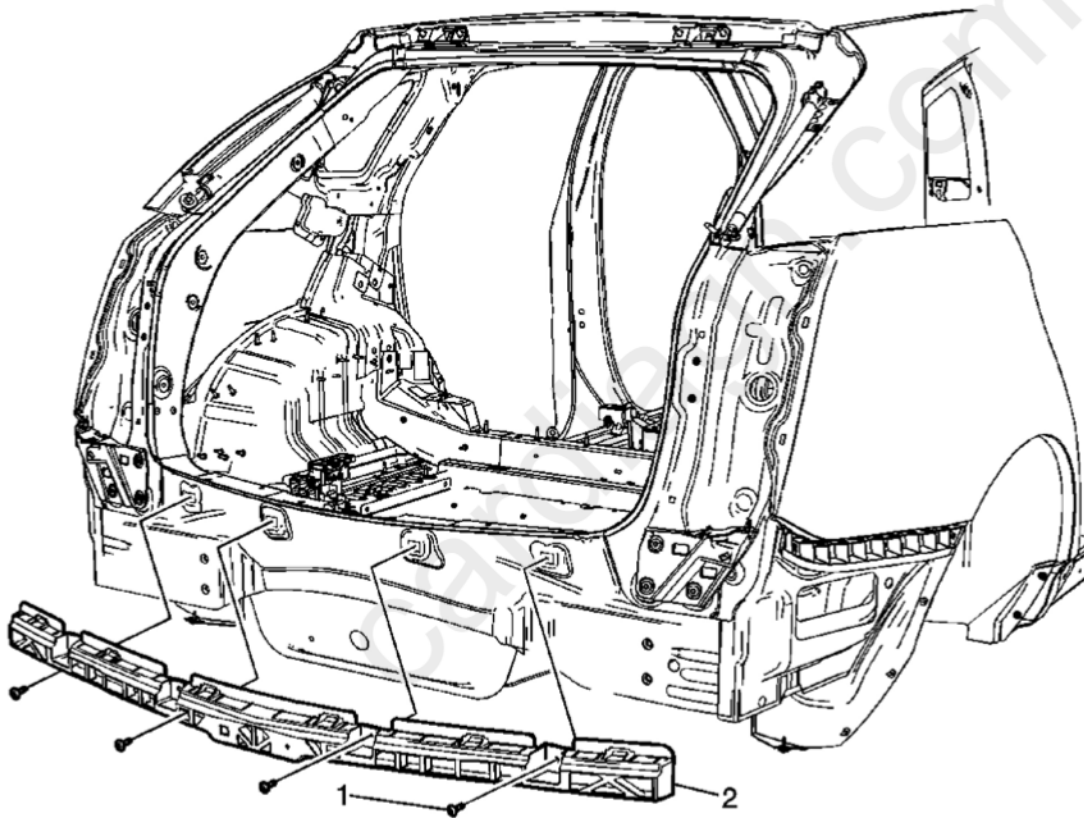
REAR BUMPER FASCIA CENTER BRACKET REPLACEMENT

Fig. 1 : View Of Rear Bumper Fascia Center Bracket
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
WARNING: Refer to <u>Eye Protection Warning</u> .	
Preliminary Procedures	
1. Remove the rear bumper fascia. Refer to <u>Rear Bumper Fascia Replacement</u> .	

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2. Remove the ignition lock key transmitter antenna - rear bumper fascia. Refer to **Ignition Loc Key Transmitter Antenna Replacement Rear Bumper Fascia** .

1	Rear Bumper Fascia Center Bracket Rivet (Qty: 4)
2	Rear Bumper Fascia Center Bracket

REAR BUMPER FASCIA LOWER BRACKET REPLACEMENT

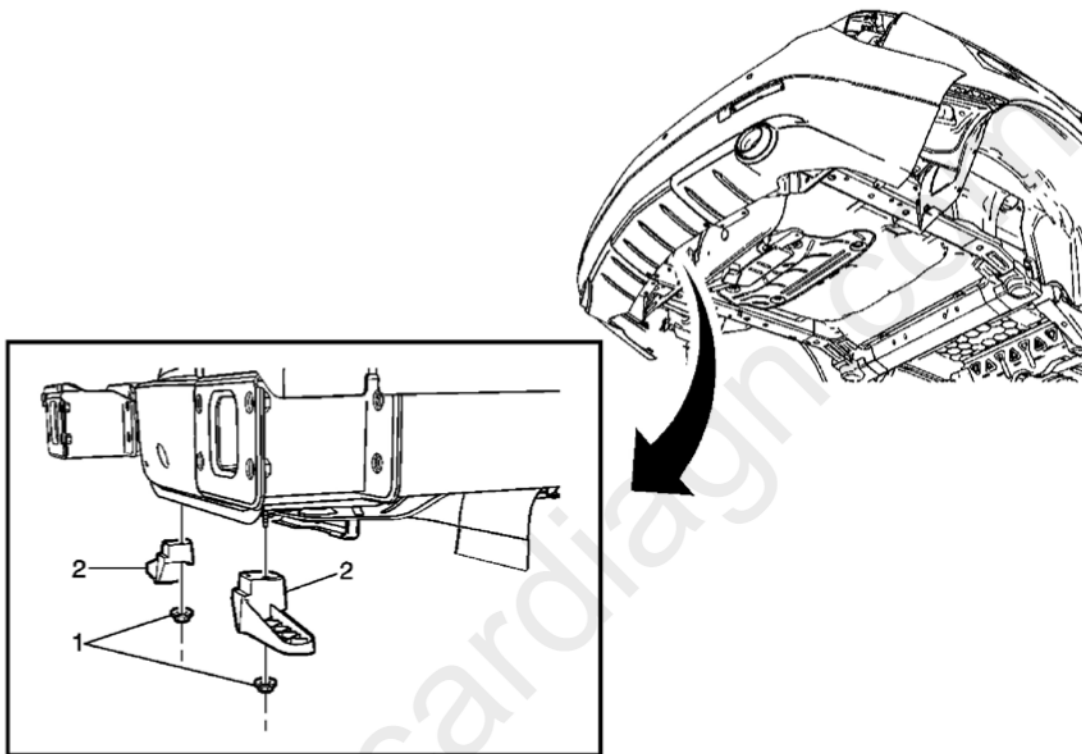


Fig. 1 : Locating Rear Bumper Fascia Lower Bracket
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the rear fascia push pins from the bracket.	
1	Rear Bumper Fascia Lower Bracket Nut (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 10 N.m (89 lb in)
2	Rear Bumper Fascia Lower Bracket

REAR BUMPER ENERGY ABSORBER REPLACEMENT

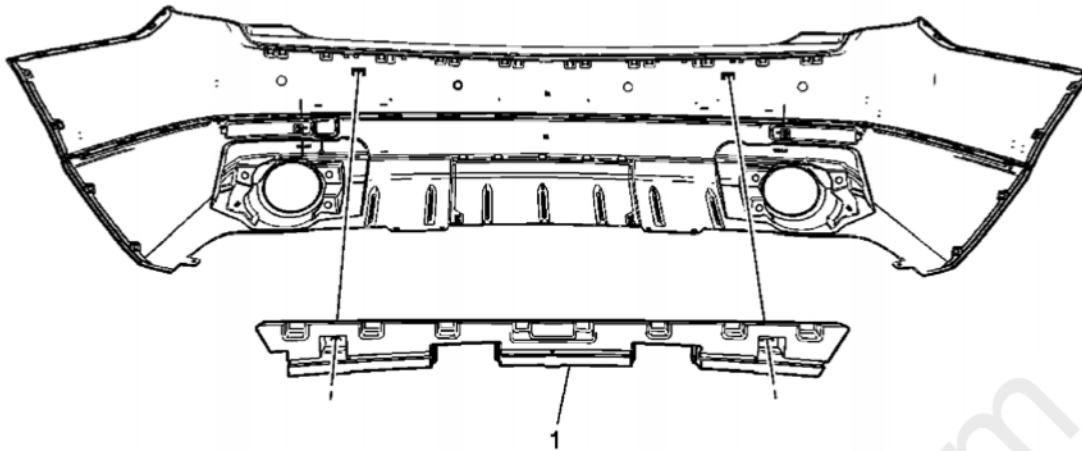


Fig. 16: View Of Rear Bumper Energy Absorber
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement .	
1	Rear Bumper energy absorber Procedure 1. Disconnect the rear park assist harness from the absorber. 2. Disengage the rear energy absorber from the retainers.

REAR BUMPER IMPACT BAR REPLACEMENT (NORTH AMERICA)

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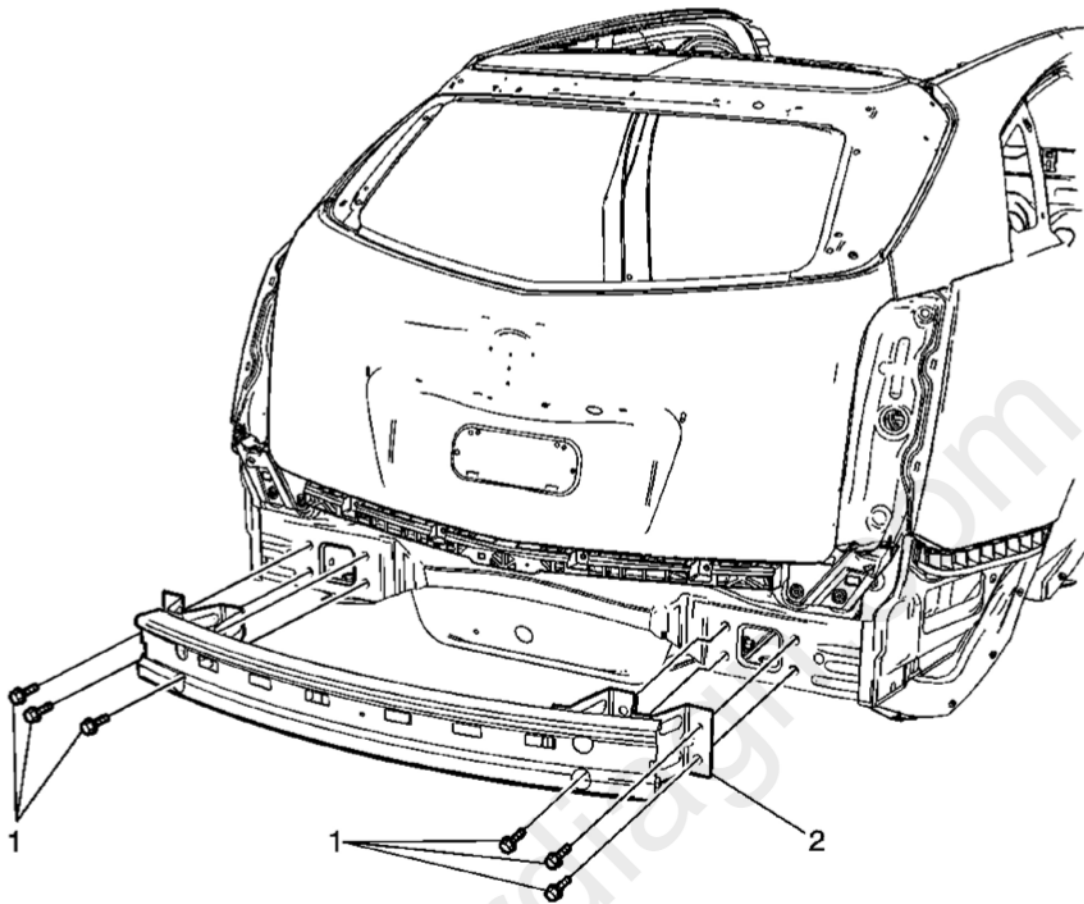


Fig. 17: View Of Rear Bumper Impact Bar & Bolts (North America)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the rear fascia. Refer to <u>Rear Bumper Fascia Replacement</u> .	
1	Rear Impact Bar Bolt (Qty: 6) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 25 N.m (18 lb ft)
2	Rear Impact Bar

REAR BUMPER IMPACT BAR REPLACEMENT (SOUTH KOREA)

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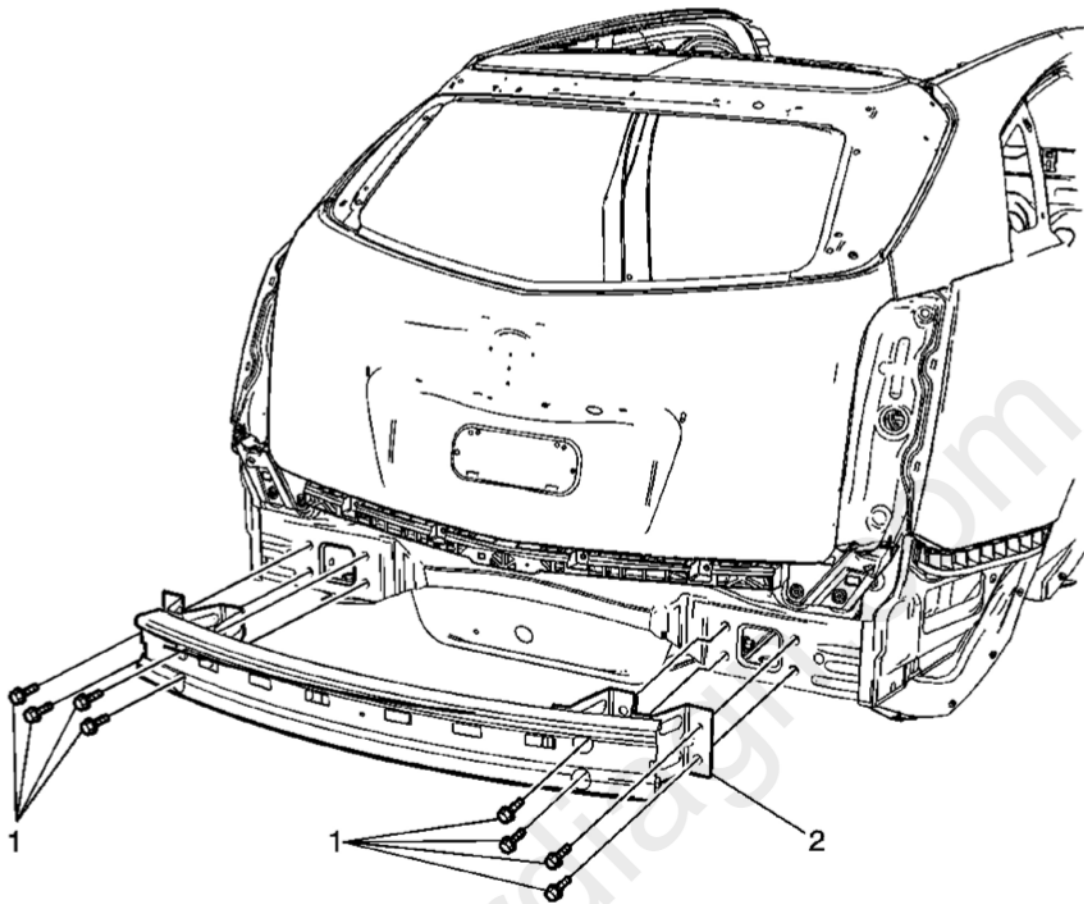


Fig. 18: View Of Rear Bumper Impact Bar & Bolts (South Korea)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the rear fascia. Refer to <u>Rear Bumper Fascia Replacement</u> .	
1	Rear Impact Bar Bolt (Qty: 8) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 25 N.m (18 lb ft)
2	Rear Impact Bar

REAR BUMPER FASCIA STEP PAD REPLACEMENT

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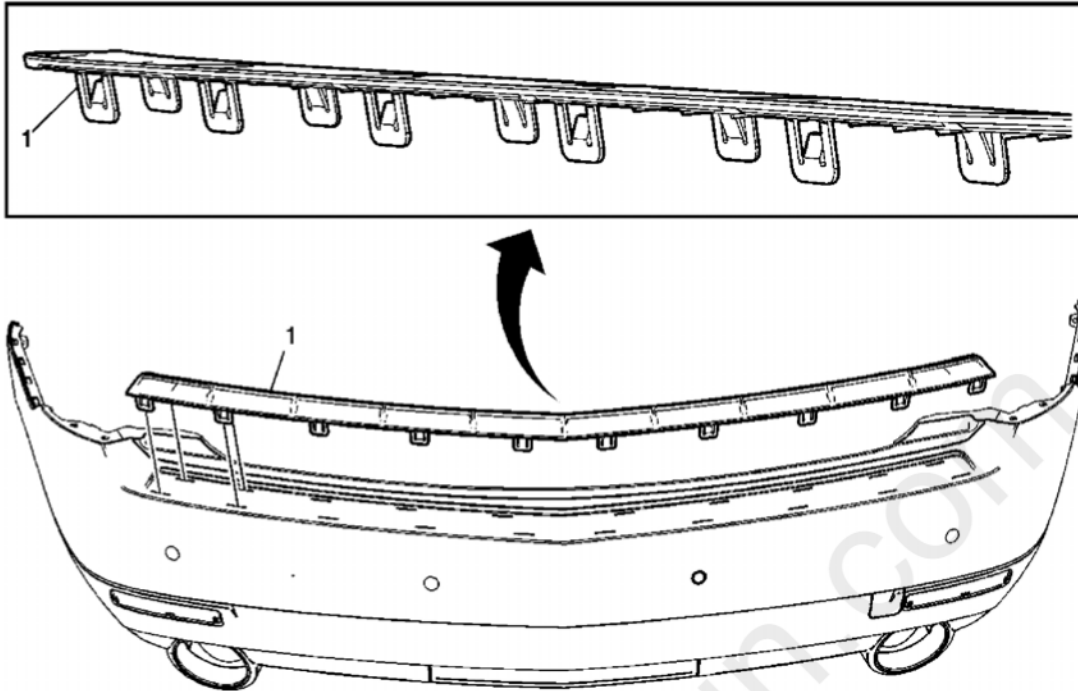


Fig. 19: Identifying Rear Bumper Fascia Step Pad
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the rear fascia. Refer to <u>Rear Bumper Fascia Replacement</u> .	
1	Rear Bumper Fascia Step Pad Procedure: Depress the locking tabs to release the step pad from the rear fascia.

REAR BUMPER FASCIA REFLECTOR REPLACEMENT

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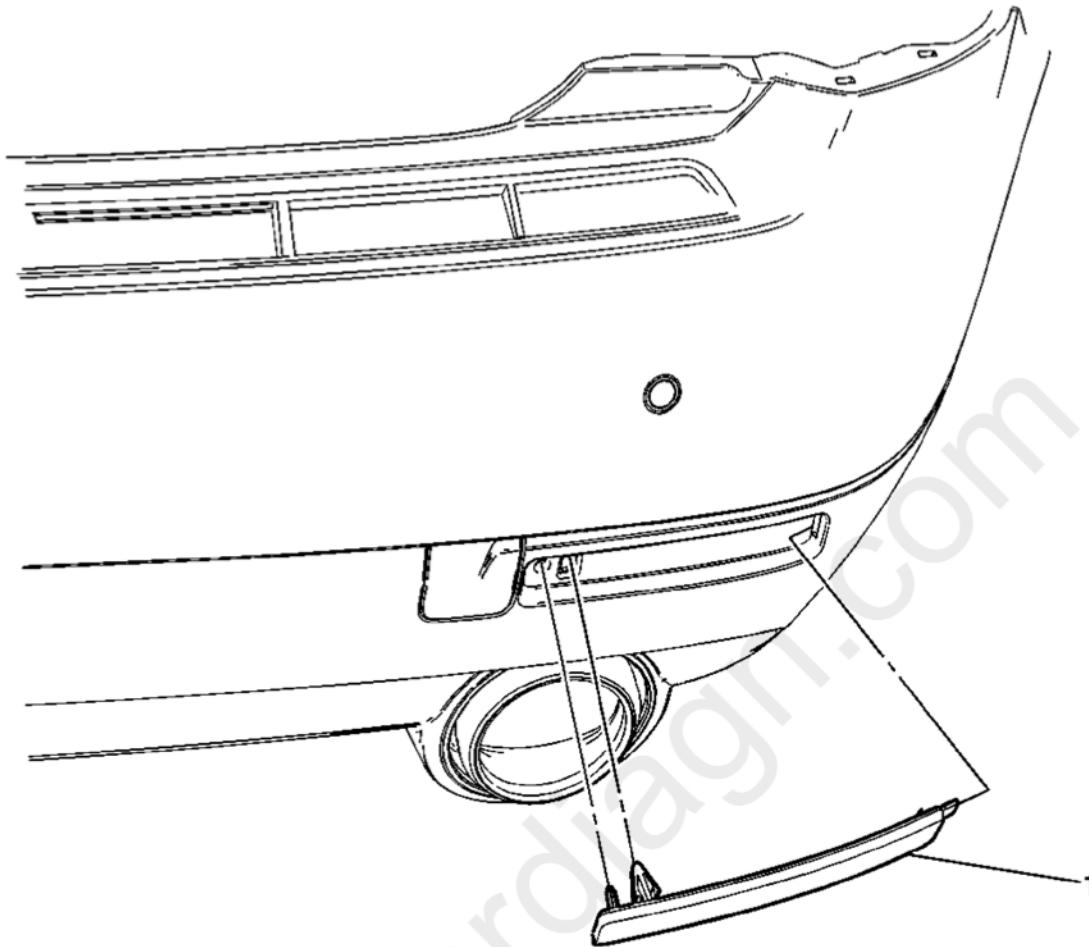


Fig. 20: Identifying Rear Bumper Fascia Reflector
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Procedure: Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement .	
1	Rear Bumper Fascia Reflector Procedure: Release the reflector retainer from the backside of the rear fascia.

RADIATOR AIR LOWER DEFLECTOR REPLACEMENT

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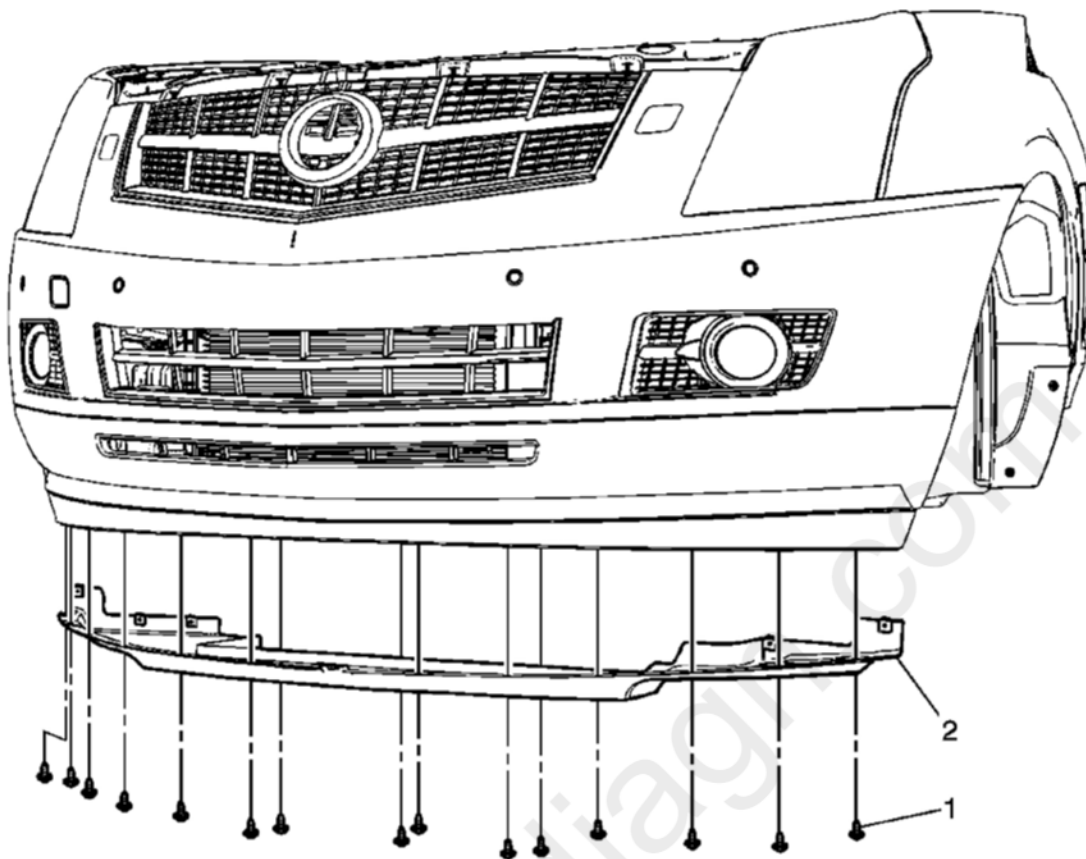


Fig. 21: View Of Radiator Air Lower Deflector & Retainers
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures: Lift and support the vehicle. Refer to <u>Lifting and Jacking the Vehicle</u>	
1	Radiator Air Lower Deflector Retainers (Qty 20) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 2.5 N.m (22 lb in)
2	Radiator Air Lower Deflector

