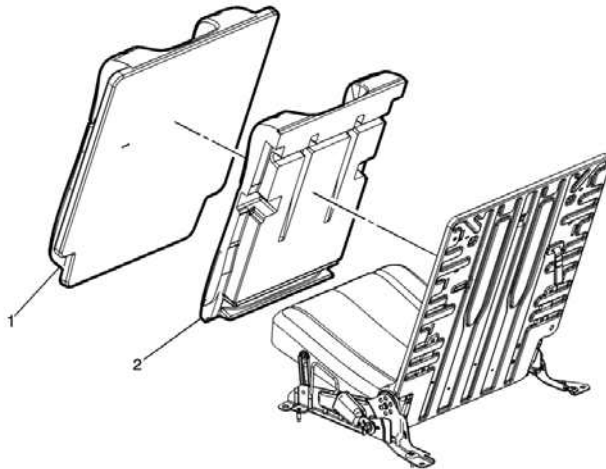


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

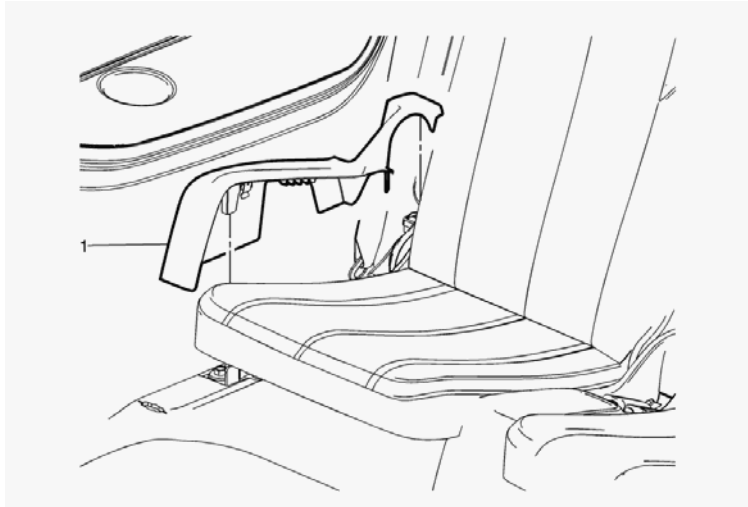


3rd Row Seat Back Cover and Pad Replacement

Callout	Component Name
Preliminary Procedure	
1. Remove the rear seat. Refer to 3rd Row Seat Removal and Installation 2. Remove the rear seat head restraint guide. Refer to 3rd Row Seat Head Restraint Guide Replacement. 3. Remove the rear seat recliner upper finish cover. Refer to 3rd Row Seat Recliner Upper Finish Cover Replacement	
3rd Row Seat Cushion Cover	
Procedure	
1	1. Disengage the j-channel retainers from the seat back cushion frame. 2. Disconnect the cables that attach to the seat back cushion handle. 3. Remove the seat back cushion cover from the seat cushion frame as an assembly. 4. Pull the cover away from the pad to disengage the retainers
3rd Row Seat Cushion Pad	
2	Procedure Remove the hog rings from the seat back pad.

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3rd Row Seat Back Hinge Finish Cover Replacement

Callout

Component Name

3rd Row Seat Back Hinge Finish Cover

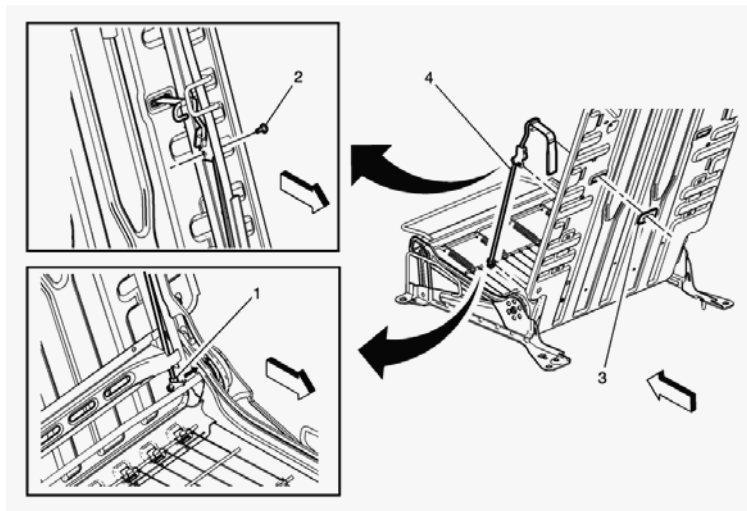
Procedure

1

1. Grasp the rear of the hinge finish cover and pull upwards disengaging the clip securing the cover to the seat riser rear finish cover.
2. Grasp the front of the hinge finish cover and pull upwards disengaging the clip securing the front of the cover to the inboard seat cushion frame.

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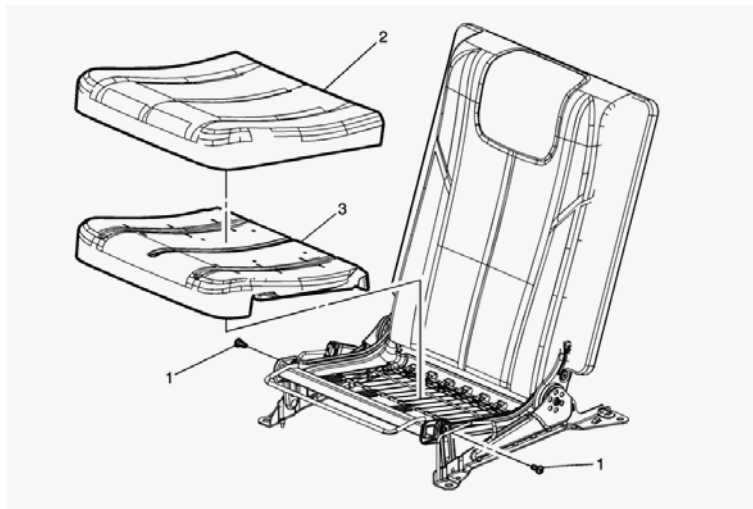


3rd Row Seat Back Latch Cable with Pull Handle Replacement

Callout	Component Name
Preliminary Procedure	
1.	Remove the 3rd row seat. Refer to 3rd Row Seat Removal and Installation
2.	Remove the 3rd row seat back cover and pad. Refer to 3rd Row Seat Back Cover and Pad Replacement
	3rd Row Seat Back Latch Cable
1	Procedure Disconnect the seat back latch cable from the seat cushion frame.
	3rd Row Seat Back Latch Cable Screw
2	Caution: Refer to Fastener Caution.
	3rd Row Seat Back Latch Cable Bezel
3	Procedure Disconnect the seat back latch bezel from the seat back cushion frame.
	3rd Row Seat Back Latch Cable Assembly
4	Procedure Slide the pull handle through the seat back frame to remove the latch assembly from the seat back frame.

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3rd Row Seat Cushion Cover and Pad Replacement

Callout

Component Name

Preliminary Procedure

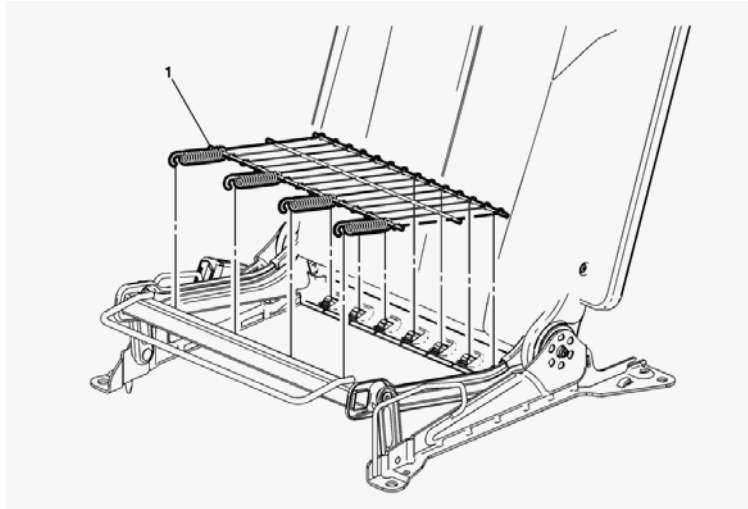
Remove the 3rd row seat. Refer to 3rd Row Seat Removal and Installation.

- | | |
|---|--|
| 1 | <p>3rd Row Seat Frame Bracket Bolts</p> <p>Caution: Refer to Fastener Caution.</p> |
| 2 | <p>3rd Row Seat Cushion Cover</p> <p>Procedure</p> <p>Disengage the j-channel retainers from the seat cushion frame, then separate the cover from the pad.</p> |
| 3 | <p>3rd Row Seat Cushion Pad</p> <p>Procedure</p> <p>When reinstalling the cushion cover, pull the cover tightly in all corners to ensure that no creasing occurs.</p> |

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3rd Row Seat Cushion Pad Wire Replacement

Callout

Component Name

Preliminary Procedure

1. Remove the 3rd row seat. Refer to 3rd Row Seat Removal and Installation
2. Remove the 3rd row seat cushion cover and pad. Refer to 3rd Row Seat Cushion Cover and Pad Replacement

Rear Seat Cushion Pad Wire

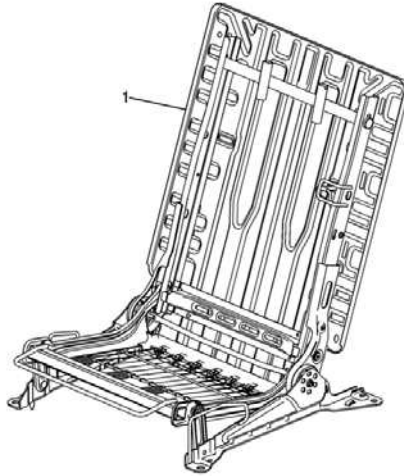
1 Procedure

Disengage the spring front hooks first and then remove the back hooks. Each rear seat cushion spring can be removed separ

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3rd Row Seat Frame Replacement

Callout

Component Name

Preliminary Procedure

1. Remove the 3rd row seat. Refer to 3rd Row Seat Removal and Installation
2. Remove the 3rd row seat back cushion cover and pad. Refer to 3rd Row Seat Back Cover and Pad Replacement.
3. Remove the 3rd row seat cushion cover and pad. Refer to 3rd Row Seat Cushion Cover and Pad Replacement
4. Remove the 3rd row seat belt buckle. Refer to 3rd Row Seat Belt Buckle Replacement
5. Remove the 3rd row seat back latch cable with pull handle. Refer to 3rd Row Seat Back Latch Cable with Pull Handle Replacement

3rd Row Seat Frame

1

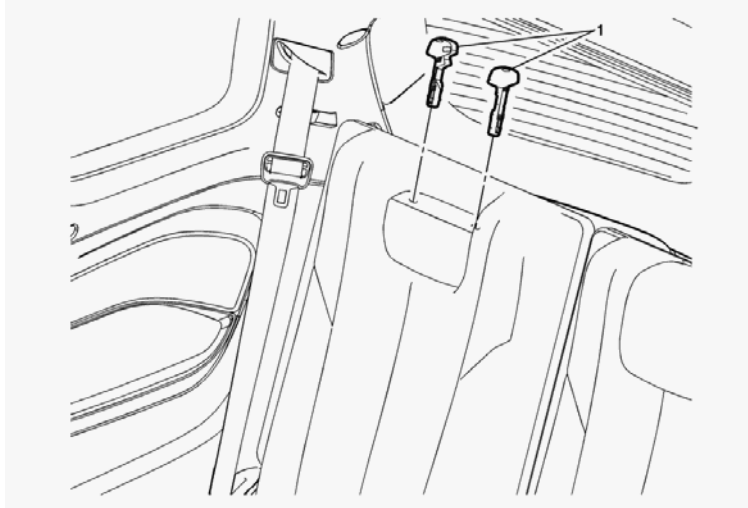
Procedure

Transfer components as necessary.

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3rd Row Seat Head Restraint Guide Replacement

Callout

Component Name

Preliminary Procedure

Remove the 3rd row rear seat head restraint. Refer to 3rd Row Seat Head Restraint Replacement.

3rd Row Rear Seat Head Restraint Guide (Qty: 2)

Procedure

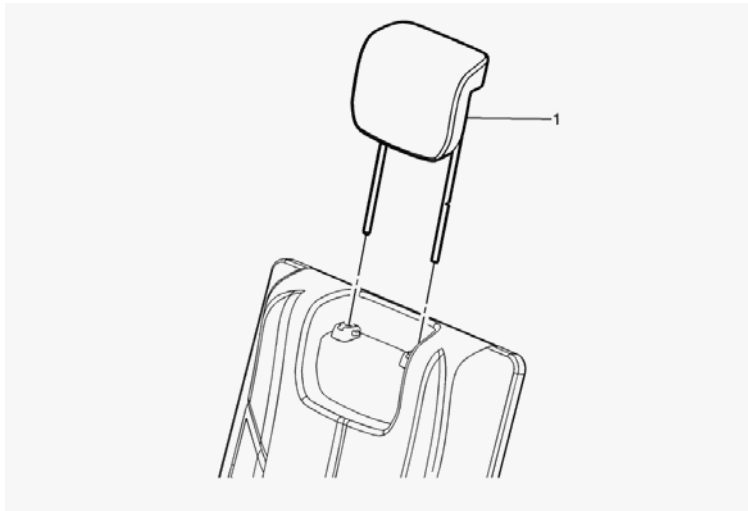
1

1. Release the j-channel at the bottom of the seat back and pull the seat back cover up enough to gain access to the head restraint guides.
2. Squeeze the bottom of the head restraint guide together and push up to remove.

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3rd Row Seat Head Restraint Replacement

Callout

Component Name

3rd Row Seat Head Restraint (Qty:2)

Procedure

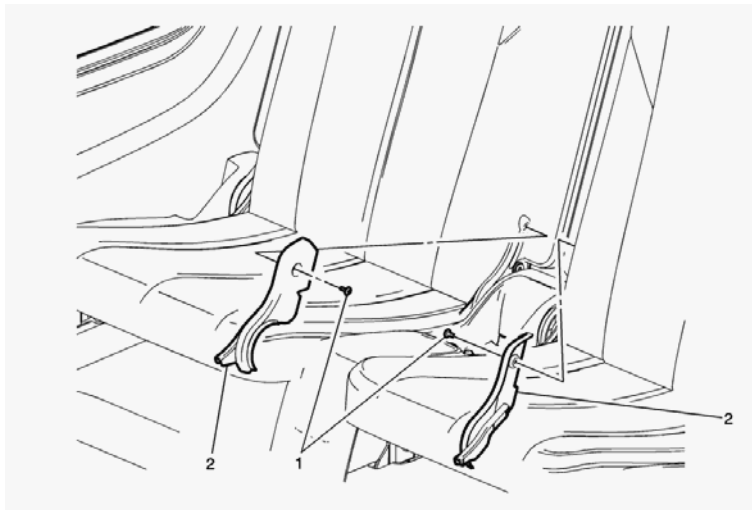
1

1. Depress the button on the inboard head restraint guide to raise the head restraint to the full up position.
2. Insert a small diameter tool into the hole on the inboard side of both head restraint guides and pull upward to remove.

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3rd Row Seat Recliner Upper Finish Cover Replacement

Callout

Component Name

1

3rd Row Seat Recliner Upper Finish Cover Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

2

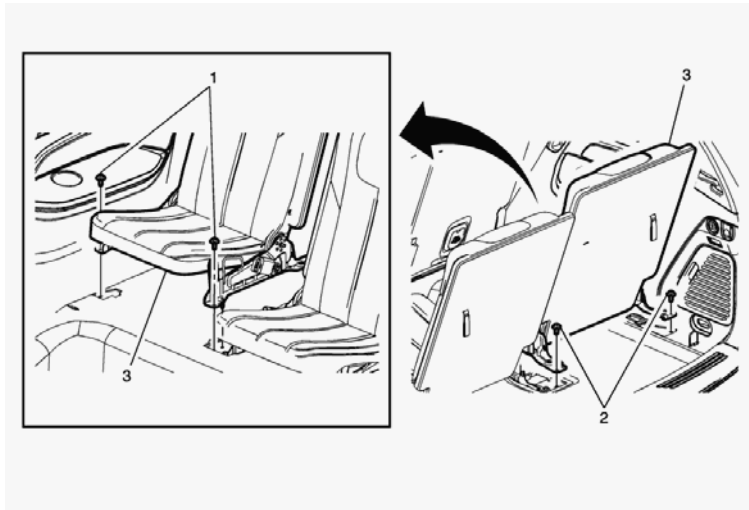
3rd Row Seat Recliner Upper Finish Cover (Qty: 2)

Procedure

Pull up to release finish cover from the seat cushion frame.

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3rd Row Seat Removal and Installation

Callout Preliminary Procedure

Component Name

1. Remove the seat back hinge finish cover. Refer to 3rd Row Seat Back Hinge Finish Cover Replacement.
2. Remove the seat riser rear finish cover. Refer to 3rd Row Seat Riser Rear Finish Cover Replacement.
3. Remove the seat riser front finish cover. Refer to 3rd Row Seat Riser Front Finish Cover Replacement.
4. Remove the seat riser center rear finish cover. Refer to 3rd Row Seat Riser Rear Finish Cover Replacement.

3rd Row Seat Front Bolt (Qty:2)

- 1 **Caution:** Refer to Fastener Caution.

Tighten

45 Y (33 lb ft)

3rd Row Seat Rear Bolt (Qty:2)

- 2 **Tighten**

45 Y (33 lb ft)

3rd Row Seat Assembly

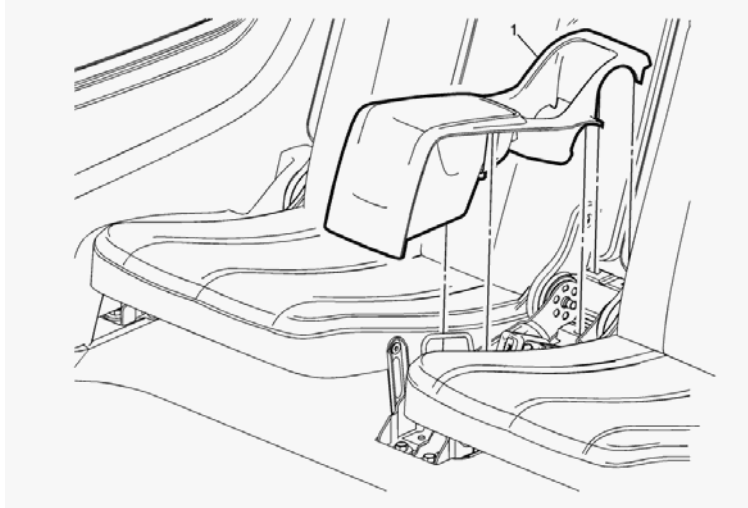
- 3 **Procedure**

Fold the seat back down and remove through the rear of the vehicle. Each seat can be removed separately.

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3rd Row Seat Riser Front Finish Cover Replacement

Callout

Component Name

3rd Row Seat Riser Front Finish Cover

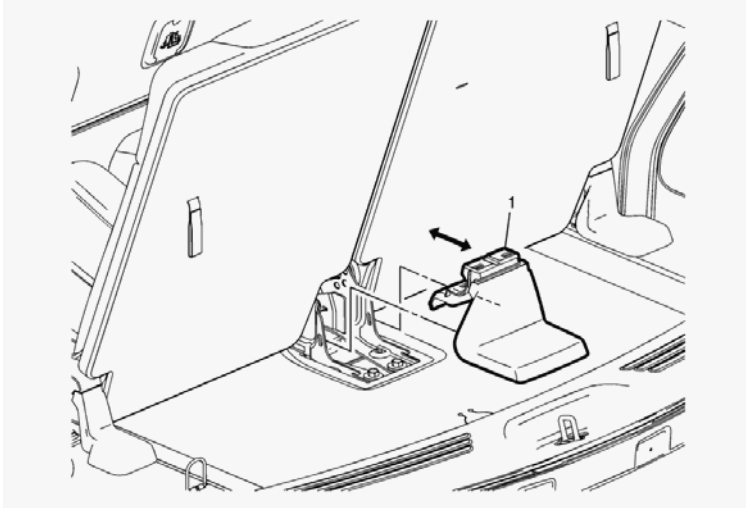
Procedure

1

1. Grasp the rear of the riser front finish cover and pull upwards disengaging the clips securing the rear of the cover to the center rear riser finish cover.
2. Grasp the front of the riser front finish cover and pull upwards disengaging the clips securing the front of the cover to the inboard seat cushion frame.

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3rd Row Seat Riser Rear Finish Cover Replacement

Callout

Component Name

Preliminary Procedure

Remove the 3rd row seat riser front finish cover. Refer to 3rd Row Seat Riser Front Finish Cover Replacement.

3rd Row Seat Riser Rear Finish Cover

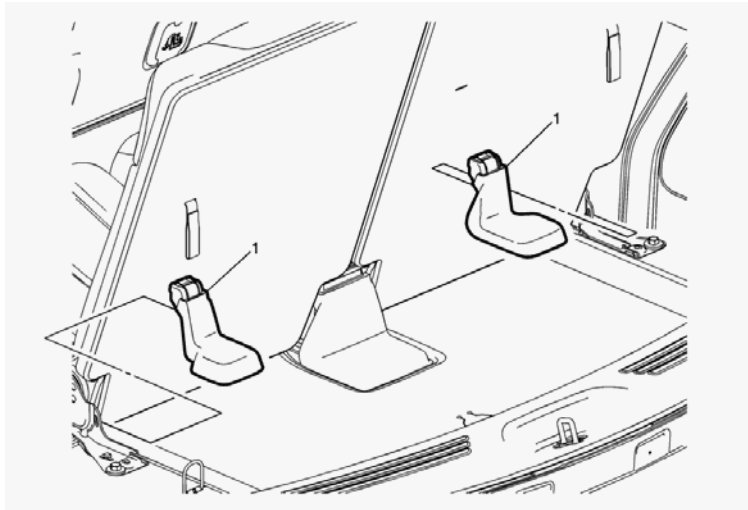
1

Procedure

Grasp the riser rear finish cover and pull rearward disengaging the clips securing the finish cover to the seat cushion frame.

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3rd Row Seat Riser Rear Finish Cover Replacement

Callout

Component Name

Preliminary Procedure

Remove the 3rd row seat back hinge cover. Refer to 3rd Row Seat Back Hinge Finish Cover Replacement.

3rd Row Seat Riser Rear Finish Cover

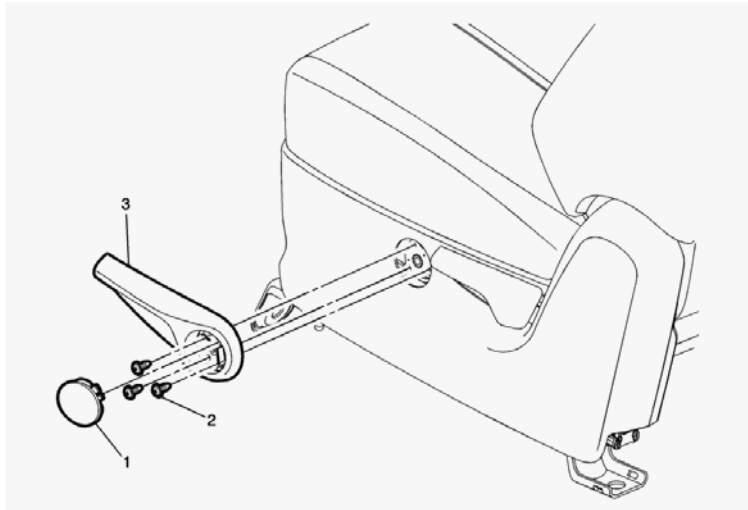
1

Procedure

Grasp the riser rear finish cover and pull rearwards disengaging the clip securing the finish cover to the seat cushion frame.

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Driver or Passenger Seat Adjuster Handle Replacement

Callout

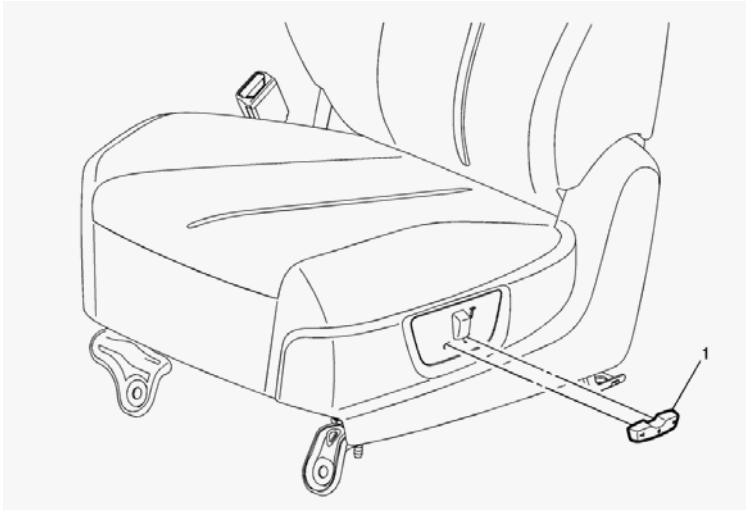
Component Name

- | | |
|---|--|
| | Driver or Passenger Seat Adjuster Vertical Actuator Handle Cover |
| 1 | Procedure
Use a flat-bladed tool to release the handle cover from the handle. |
| 2 | Driver or Passenger Seat Adjuster Vertical Actuator Handle Fastener (Qty: 3)
Caution: Refer to Fastener Caution. |
| | Driver or Passenger Seat Adjuster Vertical Actuator Handle |
| 3 | Procedure
Use a flat-bladed tool to release the adjuster handle from the seat frame assembly. |

2013 Chevrolet Colorado

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Driver or Passenger Seat Adjuster Switch Knob Replacement

Callout

1

Component Name

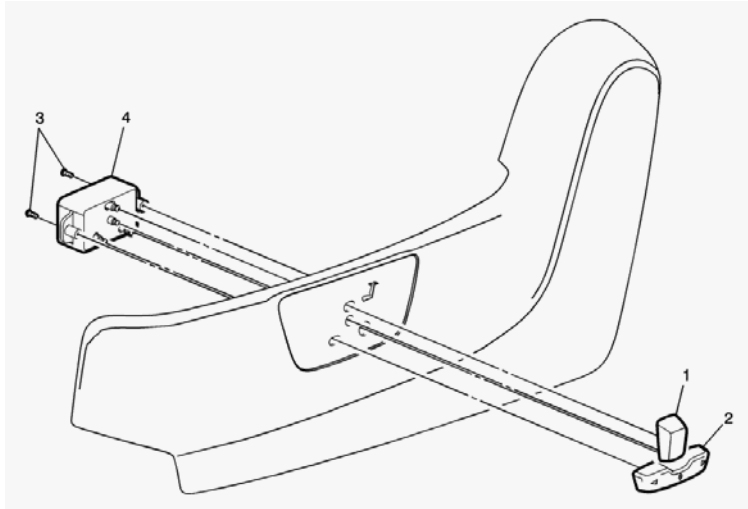
Driver or Passenger Seat Adjuster Switch Knob

Procedure

Use a flat-bladed tool to release the adjuster switch knob from the finish cover.

2013 Chevrolet Colorado

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Fuel Delivery: | Fuel:



Driver or Passenger Seat Adjuster Switch Replacement

Callout

Component Name

Preliminary Procedure

Remove the driver or passenger seat outer adjuster finish cover. Refer to Driver or Passenger Seat Outer Adjuster Finish Cover Replacement.

- 1 Driver or Passenger Seat Adjuster Switch Knob
- 2 Driver or Passenger Seat Recliner Lever Knob
- 3 Driver or Passenger Seat Adjuster Switch Fastener (Qty: 2)

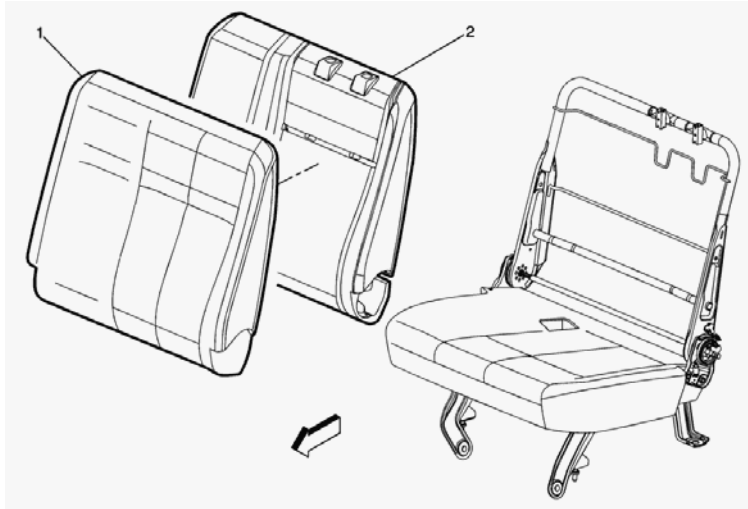
Driver or Passenger Seat Adjuster Switch

Procedure

- 4
 1. Use a flat-bladed tool to release the switch from the adjuster finish cover.
 2. Disconnect the electrical connector.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
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Driver or Passenger Seat Back Cover and Pad Replacement

Callout

Component Name

Warning: Refer to SIR Warning.

Preliminary Procedure

1. Disable the SIR system, if equipped with seat airbags. Refer to SIR Disabling and Enabling.
2. Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation
3. Remove the driver or passenger seat outer recliner finish cover. Refer to Driver or Passenger Seat Outer Recliner Finish Cover Replacement.
4. Remove the driver or passenger seat inner recliner finish cover. Refer to Driver or Passenger Seat Inner Recliner Finish Cover Replacement.
5. Remove the driver or passenger seat head restraint guide. Refer to Driver or Passenger Seat Head Restraint Guide Replacement.

Driver or Passenger Seat Back Cushion Cover

Procedure

1

1. Disengage the j-channel retainers from the seat back cushion frame.
2. Remove the seat back cushion cover and pad from the seat cushion frame as an assembly.

Driver or Passenger Seat Back Cushion Pad

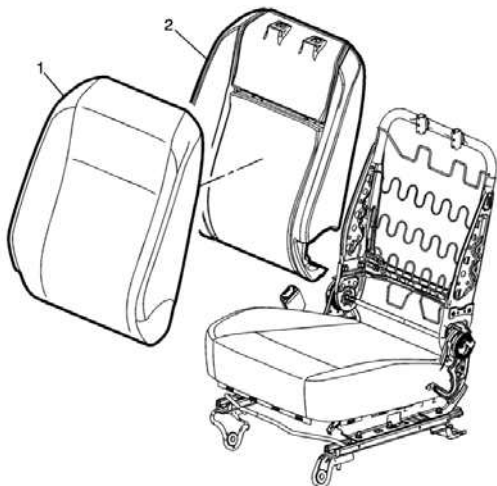
Procedure

2

1. Remove the locking rings from the seat back pad.
2. Pull the cushion cover off of the pad.
3. When installing the rear seat cushion cover, pull the cover tightly in all corners to ensure that no creasing occurs.

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Driver or Passenger Seat Back Cover and Pad Replacement

Callout

Warning: Refer to SIR Warning.

Component Name

Warning: Do not repair or replace the seat stitching or seams in the seat back trim cover with an internal mounted seat side airbag module. Replace the complete seat back trim cover from the OEM. Non-OEM seat stitching may cause improper airbag deployment which could result in personal injury.

Preliminary Procedure

1. Disable the SIR system, if equipped with seat airbags. Refer to SIR Disabling and Enabling.
2. Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation
3. Remove the driver or passenger seat outer adjuster finish cover. Refer to Driver or Passenger Seat Outer Adjuster Finish Cover Replacement.
4. Remove the driver or passenger seat inner adjuster finish cover. Refer to Driver or Passenger Seat Inner Adjuster Finish Cover Replacement.
5. Remove the driver or passenger seat outer recliner finish cover. Refer to Driver or Passenger Seat Outer Recliner Finish Cover Replacement.
6. Remove the driver or passenger seat inner recliner finish cover. Refer to Driver or Passenger Seat Inner Recliner Finish Cover Replacement.
7. Remove the driver or passenger seat head restraint guide. Refer to Driver or Passenger Seat Head Restraint Guide Replacement.

Driver or Passenger Seat Back Cushion Cover

Procedure

1. Remove the seat back cushion cover from the seat back cushion pad as possible.
2. Disconnect the electrical connector from the seat recliner actuator, if equipped.
3. Disconnect the seat cushion heater electrical connections from both the seat cushion frame and the seat back heater connector, if equipped.
4. Remove the connector position assurance (CPA) from the airbag module, if equipped.
5. Disengage the j-channel retainers from the seat back cushion frame.
6. Remove the seat back cushion cover.

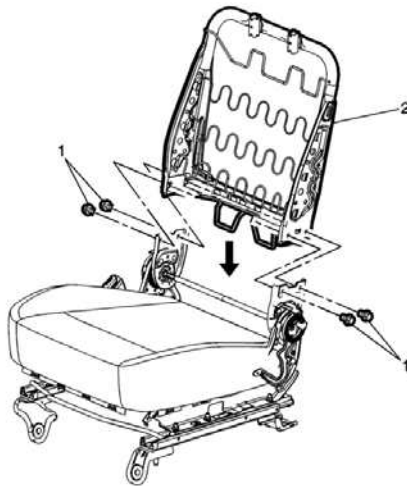
Driver or Passenger Seat Back Cushion Pad

Procedure

2. 1. Remove the seat back cushion pad from the seat frame.
2. When installing the rear seat cushion cover, pull the cover tightly in all corners to ensure that no creasing occurs.

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Driver or Passenger Seat Back Cushion Frame Replacement

Callout

Component Name

Warning: Refer to SIR Warning.

Preliminary Procedures

1. Disable the SIR system, if equipped with seat airbags. Refer to SIR Disabling and Enabling.
2. Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation.
3. Remove the driver or passenger seat back cushion cover and pad. Refer to Driver or Passenger Seat Back Cover and Pad Replacement

Driver or Passenger Seat Back Cushion Frame Bolt (Qty: 4)

Caution: Refer to Fastener Caution.

1

Tighten

45 Y (33 lb ft)

Driver or Passenger Seat Cushion Frame Assembly

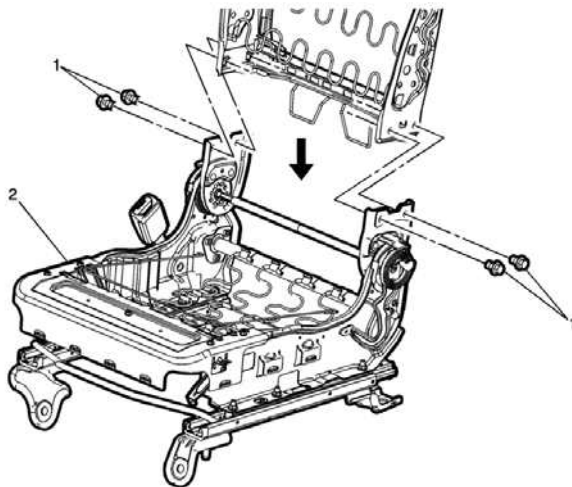
2

Procedure

When replacing the frame assembly with a new unit, transfer components as necessary.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
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Driver or Passenger Seat Cushion Frame Replacement

Callout

Component Name

Warning: Refer to SIR Warning.

Preliminary Procedures

1. Disable the SIR system, if equipped with seat airbags. Refer to SIR Disabling and Enabling.
2. Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation.
3. Remove the driver or passenger seat back cushion cover and pad. Refer to Driver or Passenger Seat Back Cover and Pad Replacement.
4. Remove the front seat cushion cover and pad. Refer to Front Seat Cushion Cover and Pad Replacement.

Driver or Passenger Seat Cushion Frame Bolt (Qty: 4)

- 1 **Caution:** Refer to Fastener Caution.

Tighten

45 Y (33 lb ft)

Driver or Passenger Seat Cushion Frame Assembly

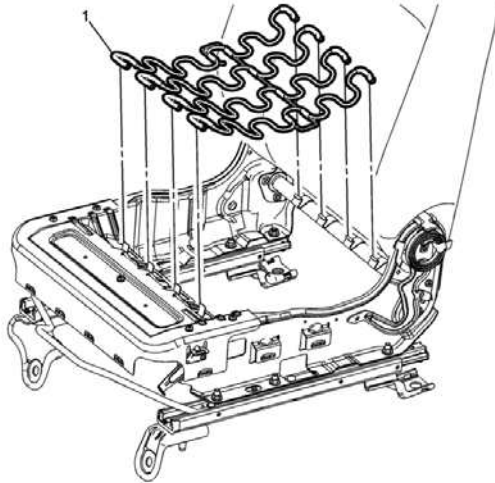
- 2 **Procedure**

When replacing the frame assembly with a new unit, transfer components as necessary.

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Submodel: | Engine Type: | Liters:

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Driver or Passenger Seat Cushion Pad Wire Replacement

Callout

Component Name

Warning: Refer to SIR Warning.

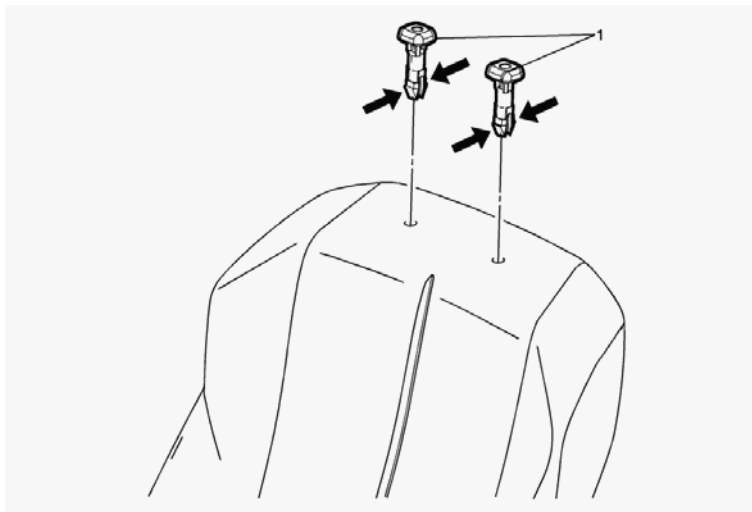
Preliminary Procedure

1. Disable the SIR system, if equipped with seat airbags. Refer to SIR Disabling and Enabling.
2. Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation
3. Remove the front seat cushion cover and pad. Refer to Front Seat Cushion Cover and Pad Replacement

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Driver or Passenger Seat Head Restraint Guide Replacement

Callout

Component Name

Preliminary Procedure

Remove driver or passenger seat head restraint. Refer to Driver or Passenger Seat Head Restraint Replacement.

Driver or Passenger Seat Head Restraint Guide (Qty: 2)

Procedure

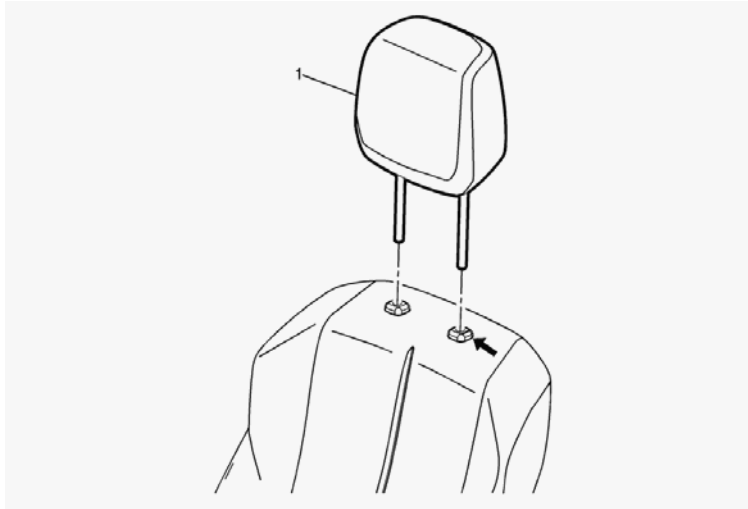
1

1. Release the seat back cushion cover J-channel and reposition the cushion cover to gain access to the release tabs on the guide.
2. Squeeze the head restraint guides in the location shown and pull upward to remove from the seat back.
3. To install the guides, click the guide into the frame with the guide facing the front of the vehicle while also checking to make sure each guide is on the correct side.

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Driver or Passenger Seat Head Restraint Replacement

Callout

Component Name

Driver or Passenger Seat Head Restraint

Procedure

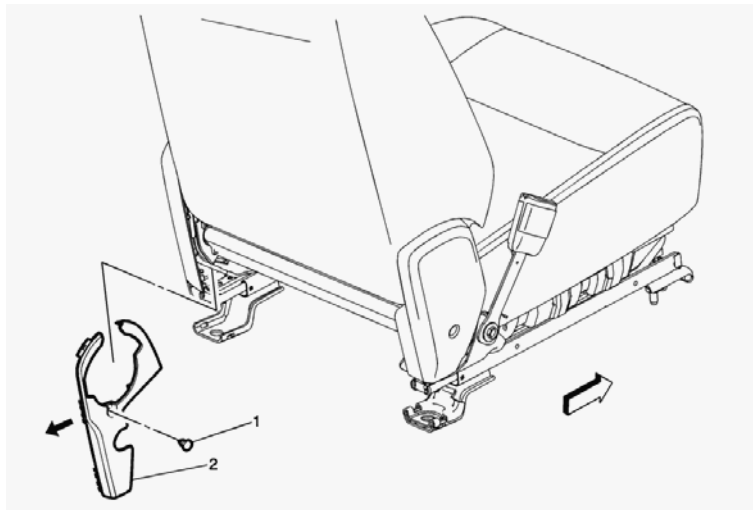
1

1. Raise the headrest to the full upward position.
2. Depress the flush button on the head restraint guide.
3. Remove the head restraint by pulling up on the restraint.

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Submodel: | Engine Type: | Liters:

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Driver or Passenger Seat Inner Adjuster Finish Cover Replacement

Callout

Component Name

Preliminary Procedure

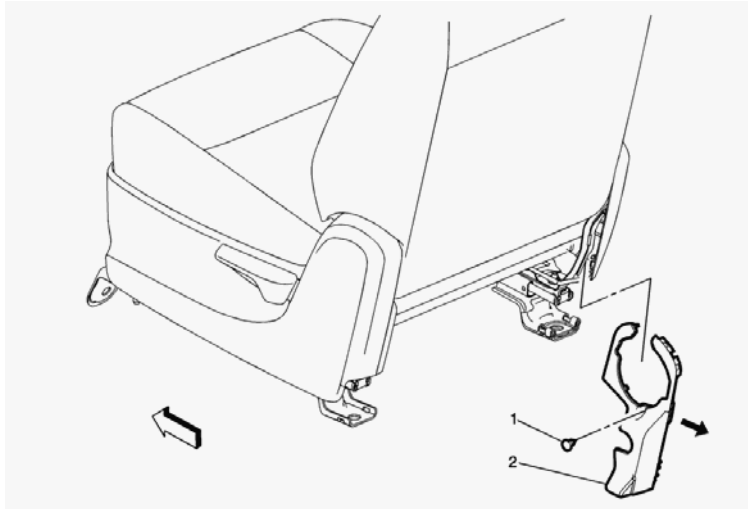
Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation

- 1 Driver or Passenger Seat Inner Adjuster Finish Cover Fastener
Caution: Refer to Fastener Caution.
 - 2 Driver or Passenger Seat Inner Adjuster Finish Cover
Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.
- Procedure**
- Carefully pull the finish cover downward to release the it from the seat assembly.

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Driver or Passenger Seat Inner Recliner Finish Cover Replacement

Callout

Component Name

1

Driver or Passenger Seat Inner Recliner Finish Cover Fastener

Caution: Refer to Fastener Caution.

2

Driver or Passenger Seat Inner Recliner Finish Cover

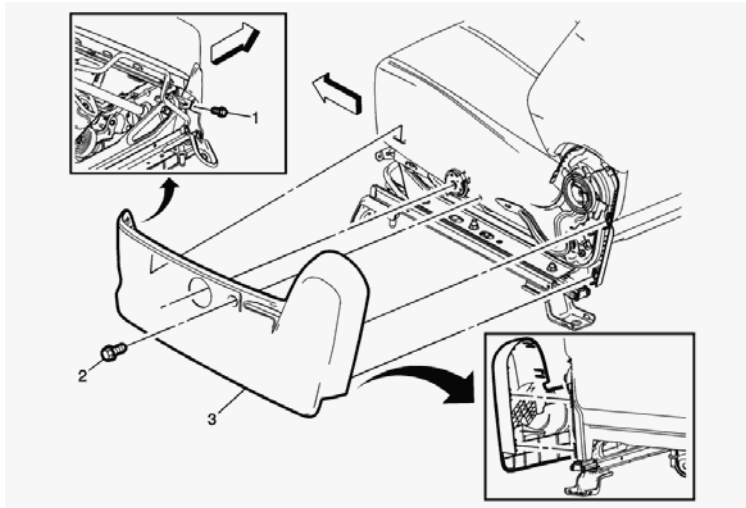
Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.

Procedure

Carefully pull the finish cover downward to release the it from the seat assembly.

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Submodel: | Engine Type: | Liters:
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Driver or Passenger Seat Outer Adjuster Finish Cover Replacement

Callout Preliminary Procedures

Component Name

1. Remove the driver or passenger seat adjuster handle. Refer to Driver or Passenger Seat Adjuster Handle Replacement Driver or Passenger Seat Adjuster Switch Knob Replacement .
2. Remove the driver or passenger seat recliner handle. Refer to Front Seat Back Recliner Handle Replacement Driver or Passenger Seat Recliner Lever Knob Replacement .

1 Driver or Passenger Seat Outer Adjuster Finish Cover Front Fastener

Caution: Refer to Fastener Caution.

2 Driver or Passenger Seat Outer Adjuster Finish Cover Side Fastener

Driver or Passenger Seat Outer Adjuster Finish Cover

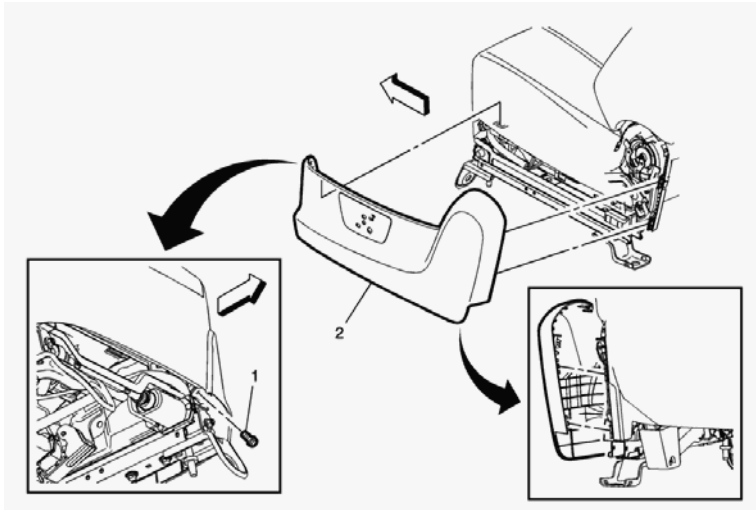
Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.

Procedure

- 3
 1. Squeeze the tabs in the rear of the cover together to disengage the outer trim cover from the inner trim cover.
 2. Carefully pull outward and upward to release the retainers from the seat assembly.
 3. Disconnect the electrical connectors.
 4. If replacing the finish cover, remove the switches and install on the new finish cover.

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Driver or Passenger Seat Outer Adjuster Finish Cover Replacement

Callout
Preliminary Procedures

Component Name

1. Remove the driver or passenger seat adjuster switch knob. Refer to Driver or Passenger Seat Adjuster Switch Knob Replacement.
2. Remove the driver or passenger seat recliner lever knob. Refer to Driver or Passenger Seat Recliner Lever Knob Replacement.

1 Driver or Passenger Seat Outer Adjuster Finish Cover Fastener
Caution: Refer to Fastener Caution.

Driver or Passenger Seat Outer Adjuster Finish Cover

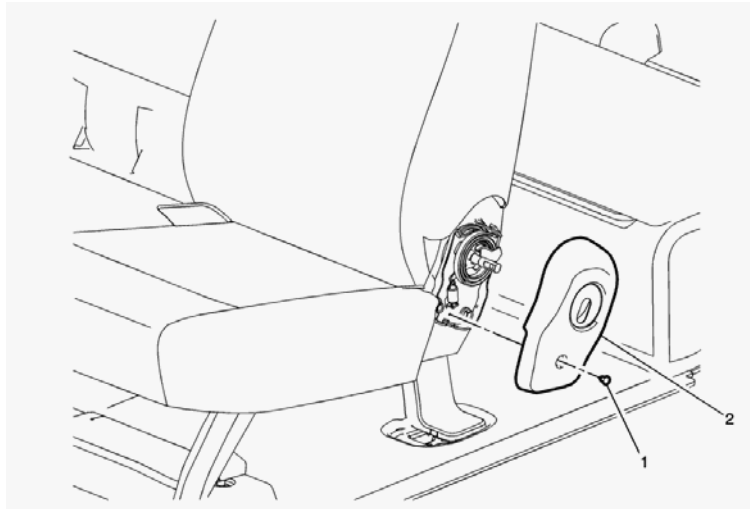
Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.

Procedure

- 2
1. Squeeze the tabs in the rear of the cover together to disengage the outer trim cover from the inner trim cover.
 2. Carefully pull outward and upward to release the retainers from the seat assembly.
 3. Disconnect the electrical connectors.
 4. If replacing the finish cover, remove the switches and install on the new finish cover.

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Driver or Passenger Seat Outer Recliner Finish Cover Replacement

Callout

Component Name

Preliminary Procedure

Remove the driver or passenger seat recliner handle. Refer to Front Seat Back Recliner Handle Replacement.

1

Driver or Passenger Seat Outer Recliner Finish Cover Fastener

Caution: Refer to Fastener Caution.

Driver or Passenger Seat Outer Recliner Finish Cover

2

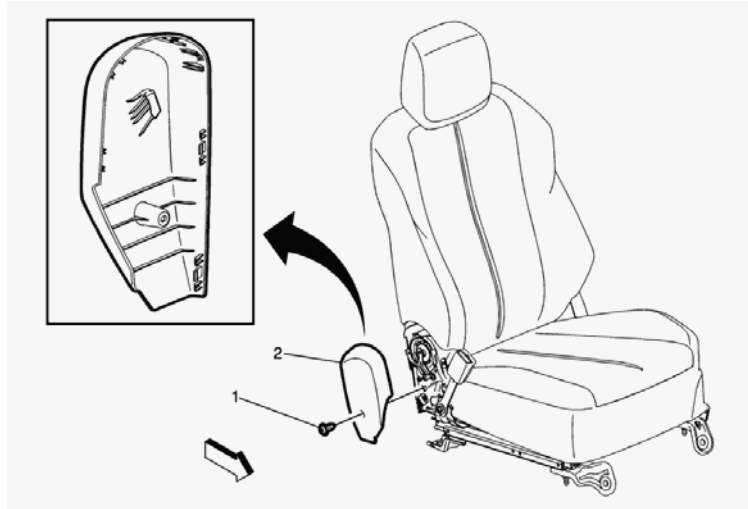
Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.

Procedure

Slide the cover upward to disengage it from the seat frame.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Driver or Passenger Seat Outer Recliner Finish Cover Replacement

Callout

Component Name

1

Driver or Passenger Seat Outer Recliner Finish Cover Fastener

Caution: Refer to Fastener Caution.

Driver or Passenger Seat Outer Recliner Finish Cover

Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.

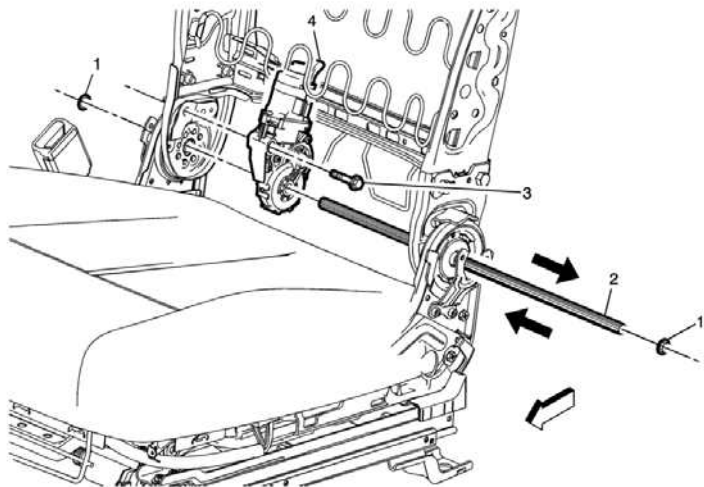
Procedure

2

1. Firmly grasp the lower rear area of the finish cover, this area needs to be flexed rearward then outward to disengage it from the inner adjuster finish cover.
2. Remove the finish cover by gently pulling the cover outward to disengage it fully from the inner adjuster finish cover.

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Driver or Passenger Seat Recliner Actuator Replacement

Callout

Component Name

Warning: Refer to SIR Warning.

Preliminary Procedure

- 1. Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation
- 2. Remove the driver or passenger seat back cushion cover and pad. Refer to Driver or Passenger Seat Back Cover and Pad Replacement

Driver or Passenger Seat Recliner Rod Jam Lock Retainer

1

Procedure

Replace with new rod jam lock retainer.

Driver or Passenger Seat Recliner Rod

2

Procedure

Gently tap the recliner rod outward until the rod is free of the recliner motor.

Driver or Passenger Seat Recliner Actuator Motor Fastener

3

Procedure

Disconnect the electric connector.

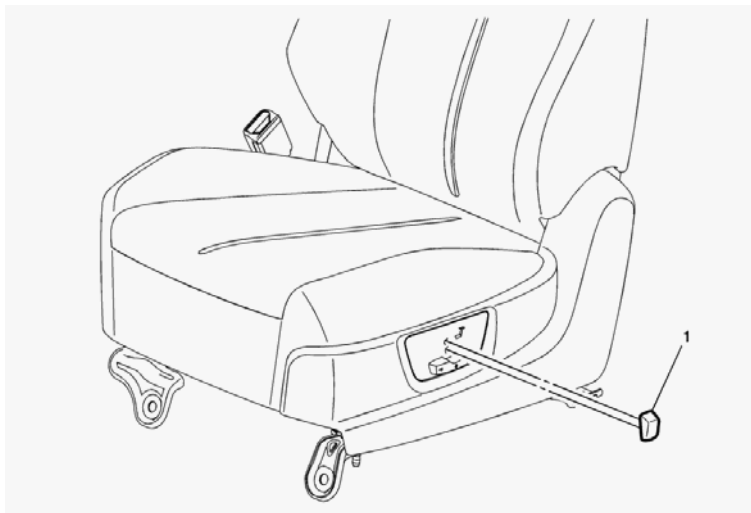
4

Driver or Passenger Seat Recliner Actuator Motor

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

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Driver or Passenger Seat Recliner Lever Knob Replacement

Callout

1

Component Name

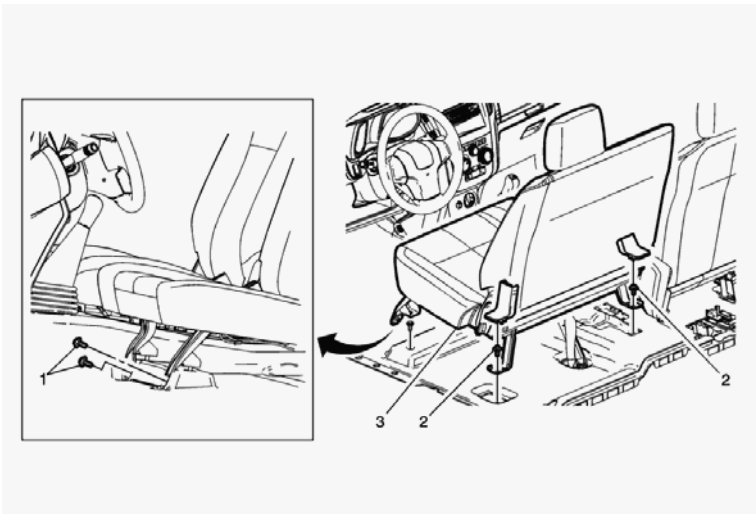
Driver or Passenger Recliner Lever Knob

Procedure

Use a flat-bladed tool to release the recliner lever knob from the finish cover.

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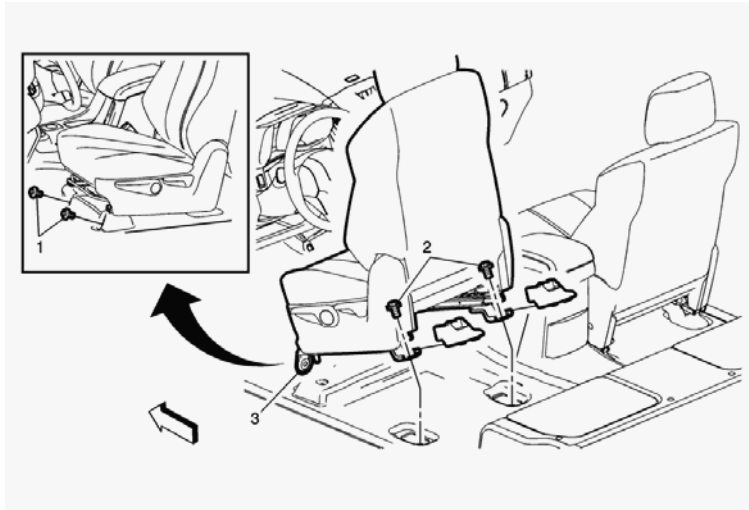


Driver or Passenger Seat Removal and Installation

Callout	Component Name
	Front Seat Front Fastener (Qty: 4) Caution: Refer to Fastener Caution. Procedure
1	Adjust the seat to the full rearward position to gain access to the front fastener. Tighten 40 Y (30 lb ft) Front Seat Rear Fastener (Qty: 3) Procedure
2	1. Remove the rear track covers to gain access to the rear fastener, if equipped. 2. Adjust the seat to the full forward position to gain access to the rear fastener. Tighten 40 Y (30 lb ft) Front Seat Procedure
3	1. With the aid of an assistant remove the front seat, by lifting and pulling the seat upward to disengage it from the floor 2. Transfer components as necessary.

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Fuel Delivery: | Fuel:



Driver or Passenger Seat Removal and Installation

Callout

Component Name

Warning: Refer to SIR Warning.

Preliminary Procedure

1. Disable the SIR system. Refer to SIR Disabling and Enabling.
2. Remove the driver or passenger rear seat bolt covers.

Front Seat Front Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

1

Adjust the seat to the full rearward position to gain access to the front fastener.

Tighten

46 Y (34 lb ft)

Front Seat Rear Fastener (Qty: 2)

Procedure

2

1. Remove the rear track covers to gain access to the rear fastener, if equipped.
2. Adjust the seat to the full forward position to gain access to the rear fastener.

Tighten

46 Y (34 lb ft)

Front Seat

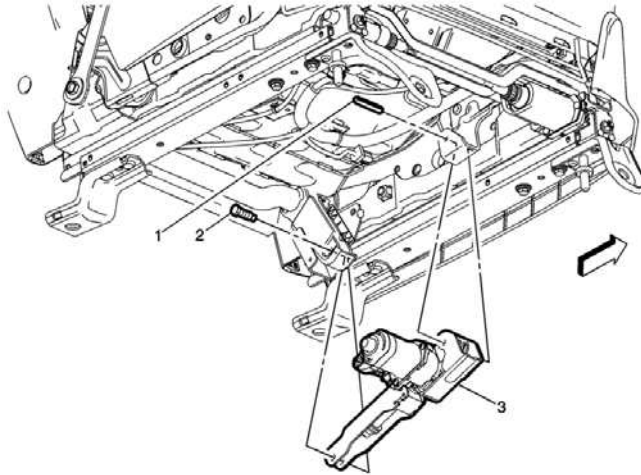
Procedure

3

1. Disconnect the electrical connector.
2. With the aid of an assistant remove the front seat, by lifting and pulling the seat upward to disengage it from the floor
3. Transfer components as necessary.

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Driver or Passenger Seat Vertical Adjuster Actuator Replacement

Callout

Component Name

Preliminary Procedure

Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation.

- | | |
|---|---|
| 1 | <p>Driver or Passenger Seat Adjuster Vertical Actuator Roll Pin</p> <p>Procedure</p> <p>Use a hammer and small round tool to tap the roll pin out from the actuator.</p> |
| 2 | <p>Driver or Passenger Seat Adjuster Vertical Actuator Fastener</p> <p>Caution: Refer to Fastener Caution.</p> <p>Tighten</p> <p>20 Y (15 lb ft)</p> |
| 3 | <p>Driver or Passenger Seat Adjuster Vertical Actuator</p> <p>Procedure</p> <ol style="list-style-type: none">1. Disconnect the electrical connector.2. Remove the adjuster vertical actuator by pulling downward from the cushion frame. |

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Installation Instructions Part Number

92268037

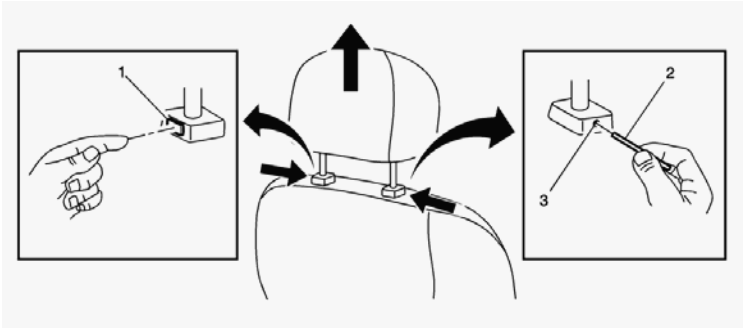
Kit Contents

Qty	Description
Front Row Seat Cover Kit P/N 92290025	
1	Insert Front Drivers Side
1	Insert Front Passenger Side
2	Head Restraint Covers
Second Row Seat Cover Kit P/N 92458366	
1	Cover Back - Left
1	Cover Base - Left
1	Cover Back - Right
1	Cover Base - Right
2	Head Rest Cover
Third Row Seat Cover Kit P/N 92268033	
1	Cover - Left
1	Cover - Right

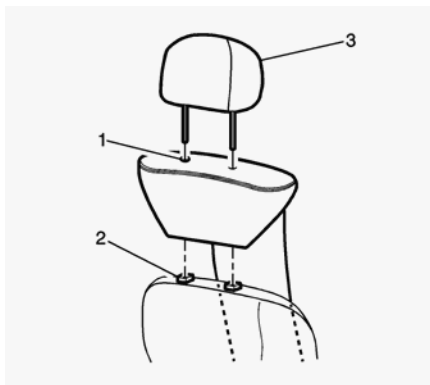
Tools Required

1.5mm diameter Steel Pin, if required

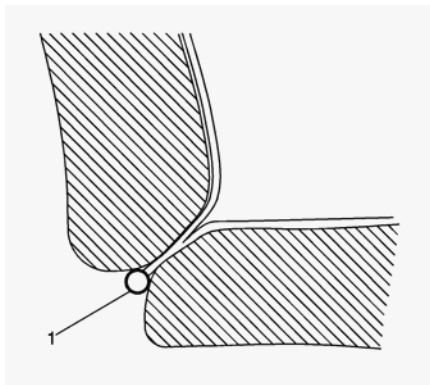
[Installation Instructions](#)
Front Seat Cover



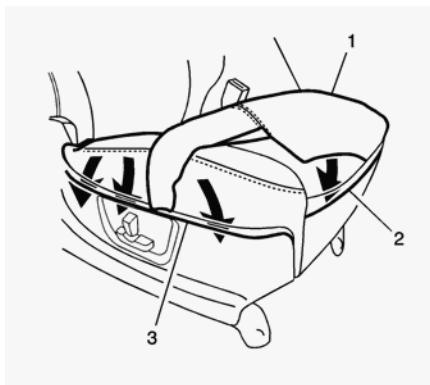
1. Raise the seat to the maximum height and raise the head restraint to maximum height.
2. Press the head restraint adjuster button (1) and lift the head restraint fully upwards.
3. If required, insert a Steel Pin (2) into the hole (3) in the head restraint sleeve.
4. Push the Steel Pin in slightly while applying slight upward pressure on the head restraint. Hold the upward pressure.
5. Press the head restraint adjuster button and remove the head restraint.



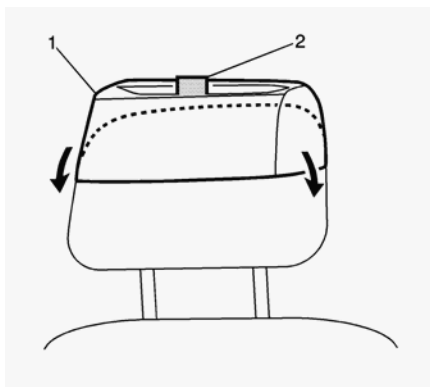
6. Align the two holes (1) on the seat insert with the head restraint guides (2) and fit the seat insert over the seat.
7. Install the head restraint (3).



8. Tuck the seat insert dowel (1) in the base of the seat insert between the seat back and the seat base.

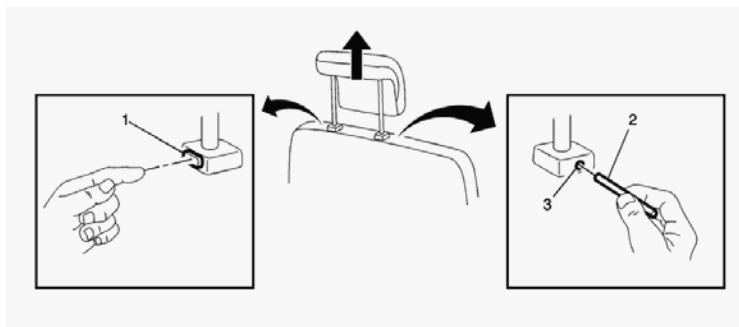


9. Position the lower part of the seat insert (1) around the base. Tuck the sides of the seat insert between the seat trim (3) and the seat base pocket (2) on the seat base.



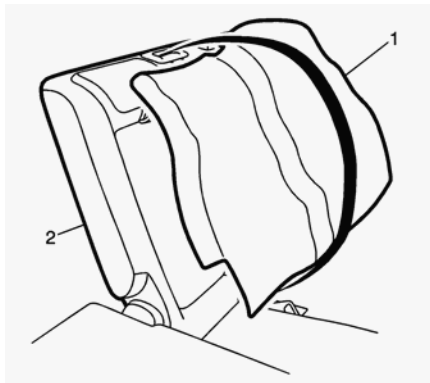
10. Turn the head restraint cover (1) inside out, identify the front of the head restraint cover and align the inverted cover with the top of the head restraint.
11. Close the hook fastener (2).

Second Row Seat Cover

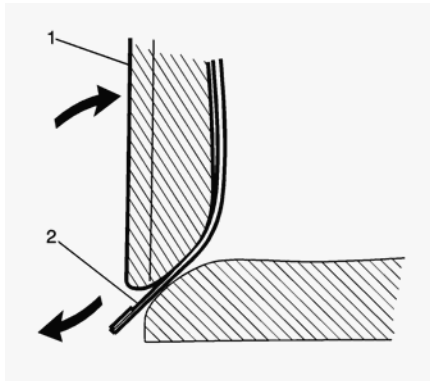


Note: For ease of installation it is recommended that the second part of the second row seat be folded to its stowed position.

1. Raise the Left hand side second row seat headrest to the top position, use the headrest adjustment lever (1) and a pin (2) in the other support lock (3) to release and remove the headrest.



2. Slide the seat cover back between the seatback and the middle seatbelt, open the flap at the top of the cover and insert the belt into it. Align the flap and close the opening.
3. Fit the seat back cover (1) over the top of the seat (2).

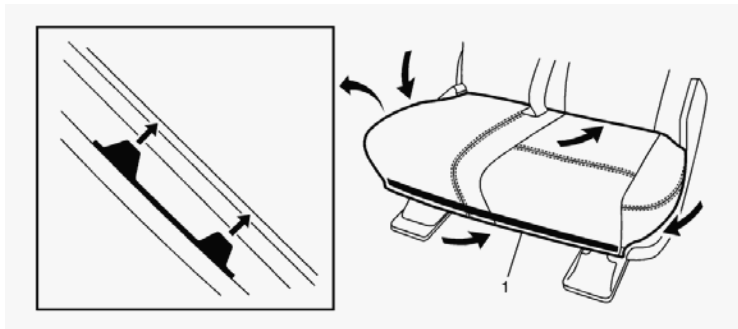


4. Fold the seatback (1) forward until the seat cover can be passed through the gap between the seatback and the seat base. Pass the seat cover through and remove the covering from the Velcro and push the hook fastener into the pile of the carpet on the back of the seat. Ensure the seat cover is straight and tidy.

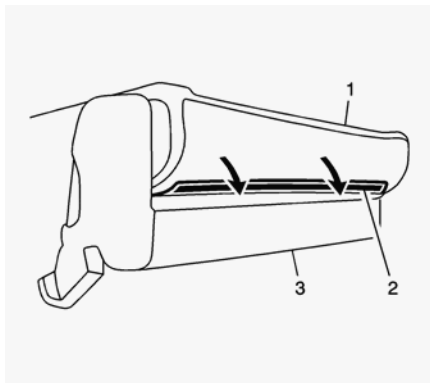


5. Ensure the seat cover is fitted correctly and remove the coverings (1) from the Velcro and push the hook fastener into the carpet on the back of the seat.

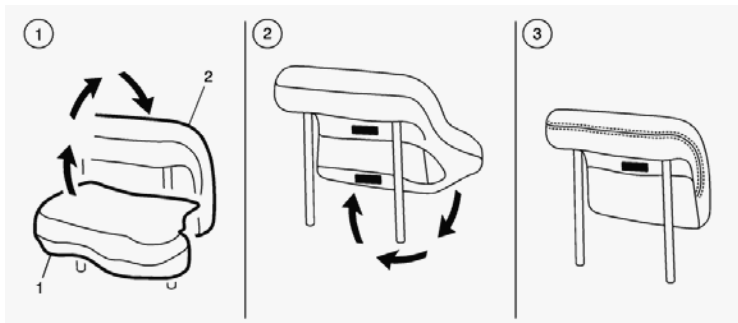
6. Feed the seat cover in under the headrest guide trims.



7. Position the seat base cover (1) over the seat base. Remove the covering from the Velcro on the front of the seat base cover and work fastener in to the pile of the seat base covering. On the inboard side of the seat push the plastic tabs in the groove between the seat base. Push the seat cover in between the seat base trim and the seat base.

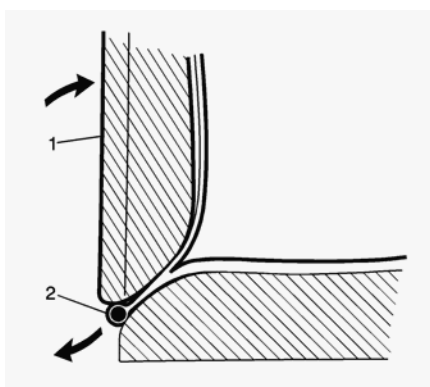


8. Angle the seatback forward until the seat base cover (2) can be passed through the gap between the seatback (1) and the seat base (cover through, remove the covering from the Velcro and push the hook fastener into the pile of the seat base covering.



9. Invert the headrest cover (1) and work the cover over the headrest (2) and close the headrest cover using the hook fastener strips. rei headrest.
10. Repeat the procedure on the other seat.
11. To use the headrest on the centre seat, undo the zip in the seat cover back and raise the headrest to the desired position.

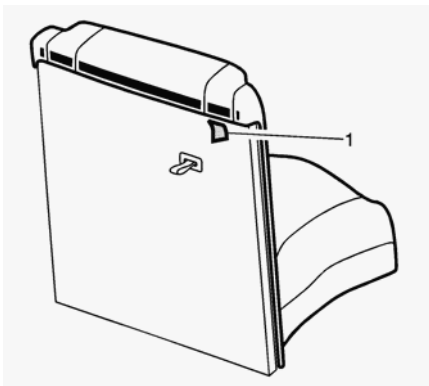
Third Row Seat Cover



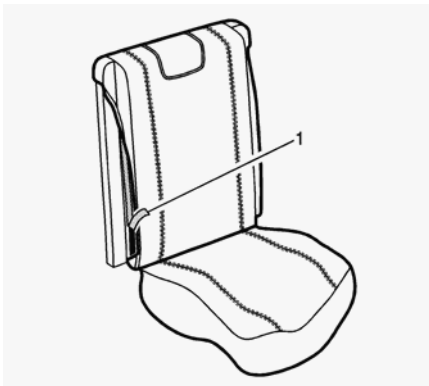
Note: Before commencing the installation, clean the vehicle carpet and seat coverings to ensure the grip of the Velcro is not compromised.

1. Raise one of the third row seats to the vertical position and fit the cover over the seat base.

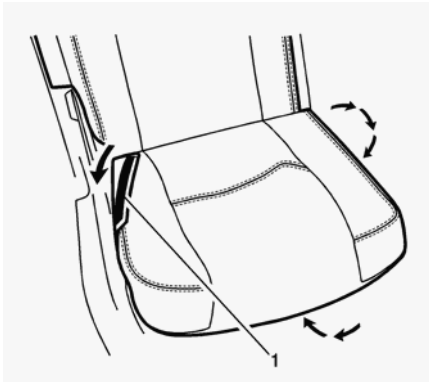
2. Release the seatback (1) and angle the back sufficiently to allow the bottom section of the seat cover (2) to pass through the gap betw
seatback and the seat base.



3. Ensure the seat cover is seated correctly on the seat base. Raise the seatback to the upright locked position.
4. Remove the covering (1) from the hook fastener along the top of the cover and applying even tension to the cover, work the hook faste
of the carpet on the back of the seatback. Ensure the edge of the seat cover is straight and tidy.



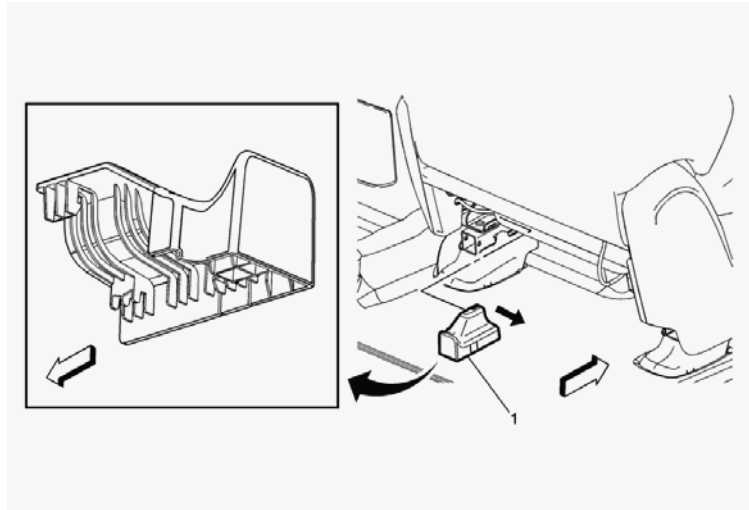
5. Remove the covering (1) from the hook fastener along the sides of the seat cover and apply to the carpet on the sides of the seat.



6. Tuck the base of the seat cover over the front of the seat base. Insert the plastic strips (1) between seat base and side trim.
7. To use the headrest, undo the zip in the seat cover back and raise the headrest to the desired position.
8. Repeat on the other seat.

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Front Seat Adjuster Track Finish Cover Replacement

Callout

1

Component Name

Front Seat Adjuster Track Finish Cover

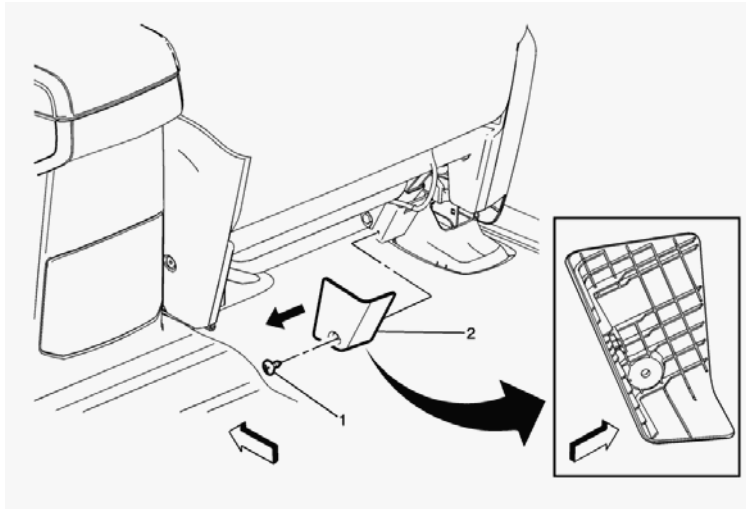
Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.

Procedure

Remove the finish cover by pulling the cover upward then rearward to disengage it from the track.

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Submodel: | Engine Type: | Liters:
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Front Seat Adjuster Track Finish Cover Replacement

Callout

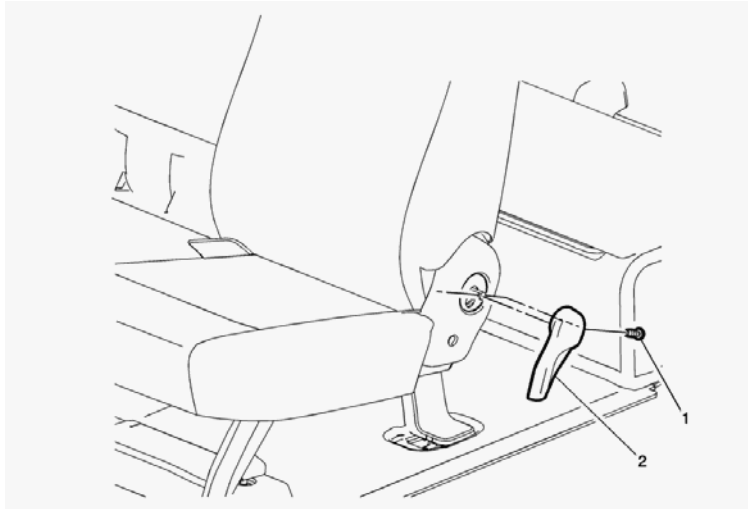
Component Name

- | | | |
|---|--|--|
| 1 | <p>Front Seat Adjuster Track Finish Cover Fastener</p> <p>Caution: Refer to Fastener Caution.</p> <p>Tighten</p> <p>8 Y (71 lb in)</p> | |
| 2 | <p>Front Seat Adjuster Track Finish Cover</p> <p>Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.</p> <p>Procedure</p> <p>Remove the finish cover by pulling the cover inboard then rearward to disengage it from the track.</p> | |

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Front Seat Back Recliner Handle Replacement

Callout

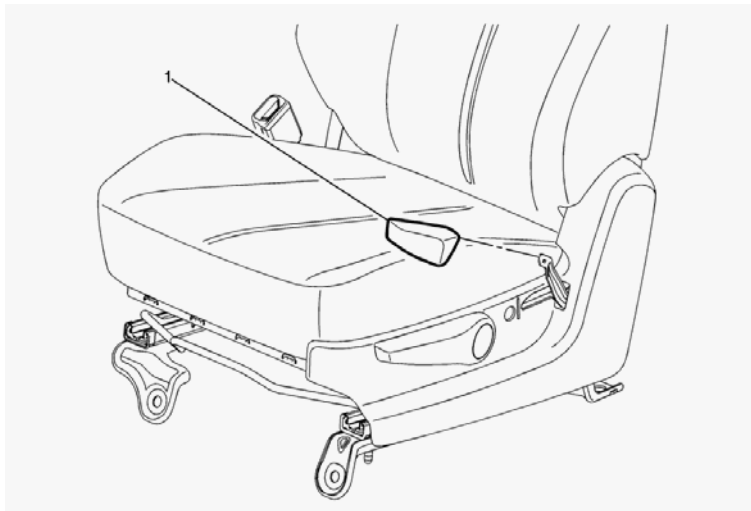
Component Name

- | | |
|---|---|
| 1 | Driver or Passenger Seat Recliner Handle Fastener |
| | Caution: Refer to Fastener Caution. |
| 2 | Driver or Passenger Seat Recliner Handle |

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Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Seat Back Recliner Handle Replacement

Callout

1

Driver or Passenger Seat Recliner Handle

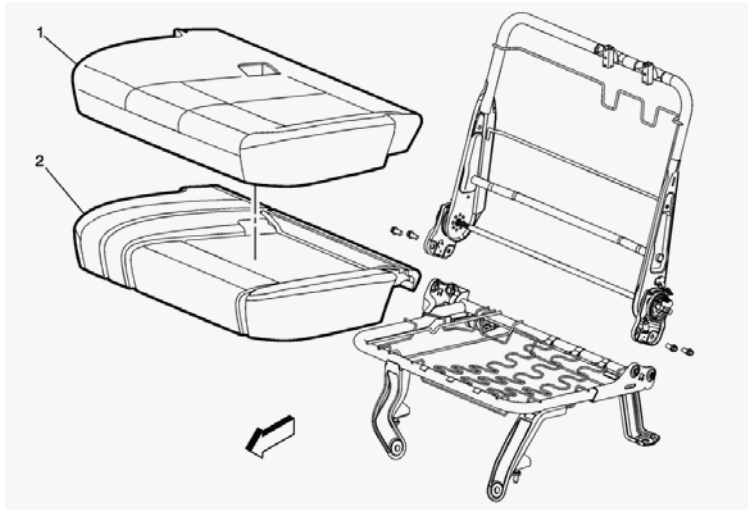
Procedure

Pull the handle forward and up to remove.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Seat Cushion Cover and Pad Replacement

Callout

Component Name

Warning: Refer to SIR Warning.

Preliminary Procedures

1. Disable the SIR system, if equipped with seat airbags. Refer to SIR Disabling and Enabling.
2. Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation.
3. Remove driver or passenger seat outer recliner finish cover. Refer to Driver or Passenger Seat Outer Recliner Finish Cover Replacement
4. Remove the driver or passenger seat back cushion frame. Refer to Driver or Passenger Seat Back Cushion Frame Replacement.

Front Seat Cushion Cover

Procedure

- 1
 1. Remove the rear retainers on the seat cushion cover from the seat frame.
 2. Disengage the J-channel retainer from the seat frame.
 3. Remove the seat cushion cover and pad from the seat cushion frame as an assembly.

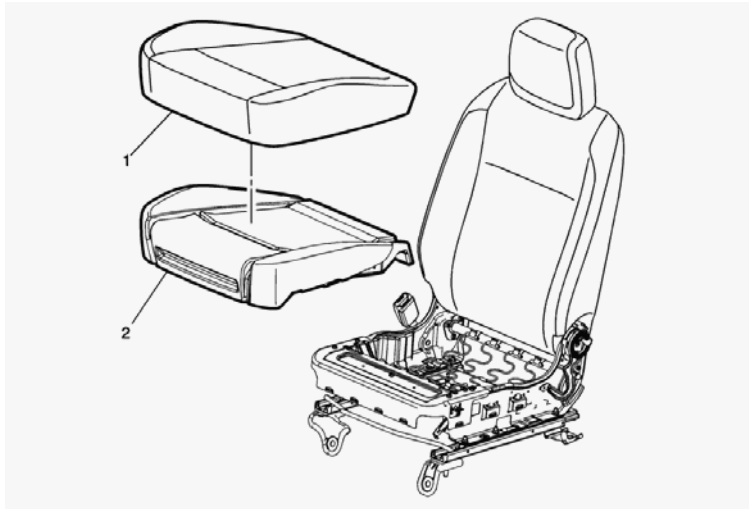
Front Seat Cushion Pad

Procedure

- 2
 1. Remove the hog rings from the under side of the seat cushion.
 2. Pull the cushion cover off of the pad.
 3. When installing the rear seat cushion cover, pull the cover tightly in all corners to ensure that no creasing occurs.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Seat Cushion Cover and Pad Replacement

Callout

Component Name

Warning: Refer to SIR Warning.

Preliminary Procedures

1. Disable the SIR system, if equipped with seat airbags. Refer to SIR Disabling and Enabling.
2. Remove the driver or passenger seat. Refer to Driver or Passenger Seat Removal and Installation.
3. Remove the driver or passenger seat outer adjuster finish cover. Refer to Driver or Passenger Seat Outer Adjuster Finish Cover Replacement.
4. Remove driver or passenger seat inner adjuster finish cover. Refer to Driver or Passenger Seat Inner Adjuster Finish Cover Replacement.
5. Remove driver or passenger seat outer recliner finish cover. Refer to Driver or Passenger Seat Outer Recliner Finish Cover Replacement.
6. Remove driver or passenger seat inner recliner finish cover. Refer to Driver or Passenger Seat Inner Recliner Finish Cover Replacement.

Front Seat Cushion Cover

Procedure

1. Remove the rear retainers on the seat cushion cover from the seat frame.
2. Disengage the J-channel retainer from the seat frame.
3. Disconnect the seat cushion heater electrical connections from both the seat cushion frame and the seat back heater connector, if equipped.
4. Disconnect the seat belt presence sensor connection, if equipped.
5. Remove the seat cushion cover and pad from the seat cushion frame as an assembly.

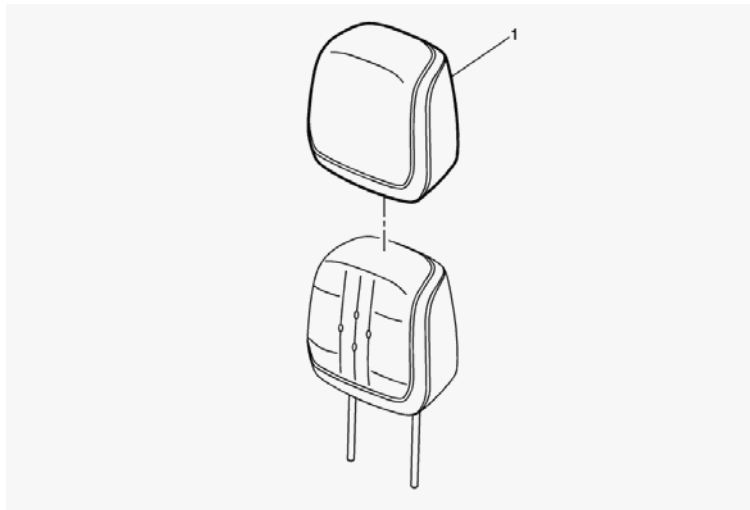
Front Seat Cushion Pad

Procedure

2. Remove the hog rings from the under side of the seat cushion.
2. Pull the cushion cover off of the pad.
3. When installing the rear seat cushion cover, pull the cover tightly in all corners to ensure that no creasing occurs.

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Front Seat Head Restraint Cover Replacement

Callout

Component Name

Preliminary Procedure

Remove the driver or passenger seat head restraint. Refer to Driver or Passenger Seat Head Restraint Replacement.

Front Seat Head Restraint Cover

Procedure

1

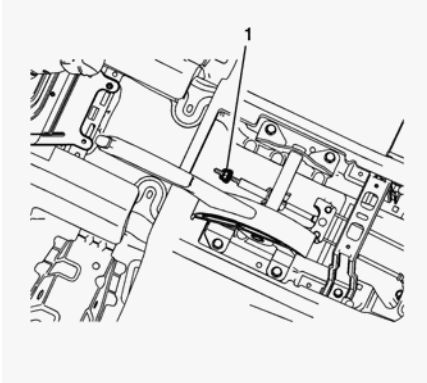
1. Release the front seat head restraint cover by disengaging the bottom J-strip.
2. Carefully remove the head restraint cover from the pad.

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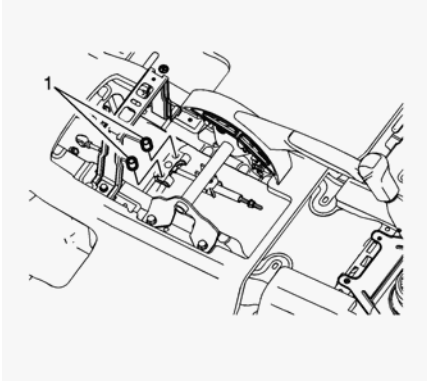
Submodel: | **Engine Type:** | **Liters:**
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Removal Procedure

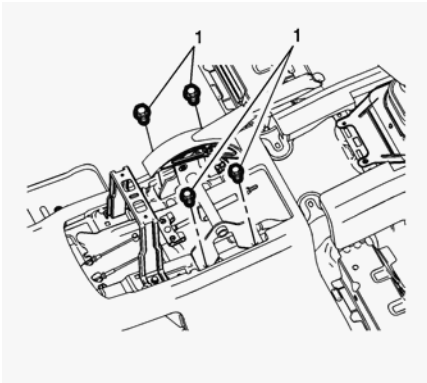
1. Place the parking brake lever in the fully released position.
2. Remove the bench seat. Refer to Driver or Passenger Seat Removal and Installation.
3. Remove the parking brake lever cover.
4. Disconnect the parking brake indicator switch electrical connector.



5. Using only hand tools, completely loosen the parking brake cable adjuster nut (1).



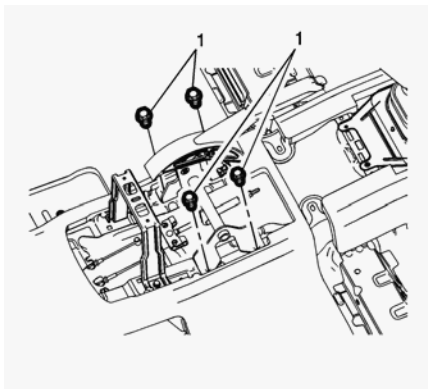
6. Disconnect the parking brake cable fittings (1) from the parking brake lever equalizer.



7. Remove the parking brake lever bolts (1).
8. Remove the parking brake lever assembly.

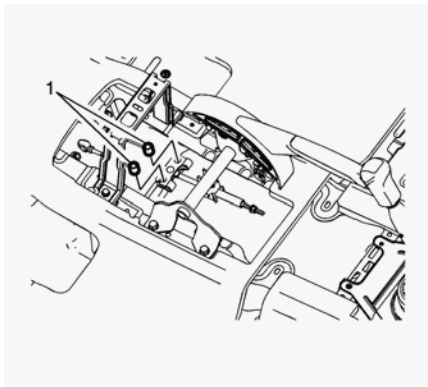
Installation Procedure

1. Install the parking brake lever assembly.



Caution: Refer to Fastener Caution.

2. Install the parking brake lever bolts (1) and tighten to **15 Y (11 lb ft)**.



3. Connect the parking brake cable fittings (1) to the parking brake lever equalizer.
4. Connect the parking brake indicator switch electrical connector.
5. Adjust the parking brake. Refer to Parking Brake Adjustment.
6. Install the parking brake lever cover.
7. Install the bench seat. Refer to Driver or Passenger Seat Removal and Installation.

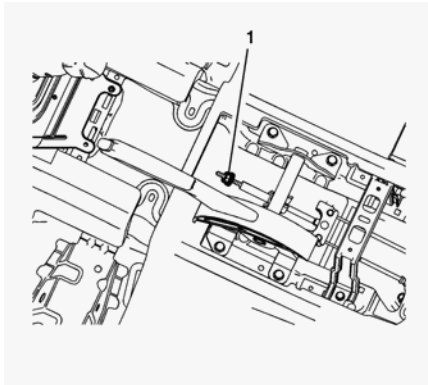
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

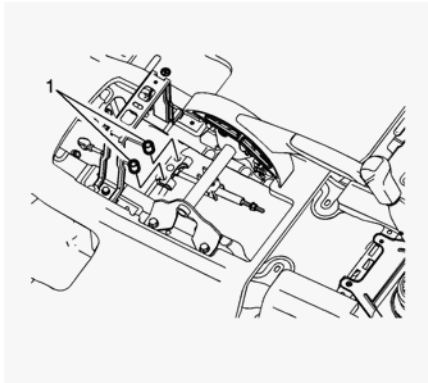
Fuel Delivery: | Fuel:

Removal Procedure

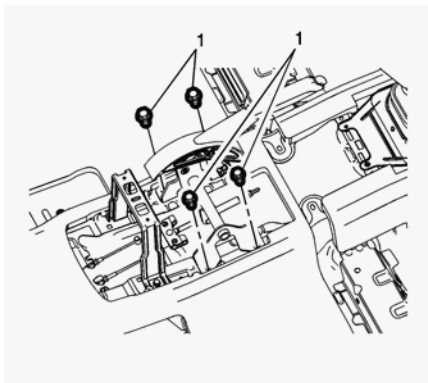
1. Remove the front floor console. Refer to Front Floor Console Replacement.
2. Place the parking brake lever in the fully released position.
3. Disconnect the parking brake indicator switch electrical connector.



4. Using only hand tools, completely loosen the parking brake cable adjuster nut (1).



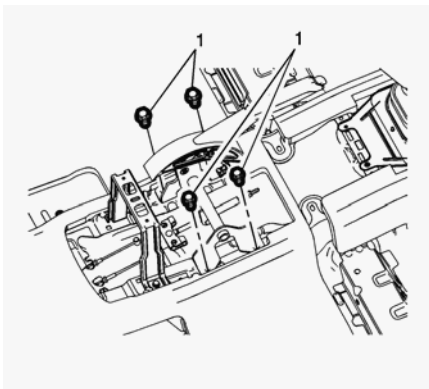
5. Disconnect the parking brake cable fittings (1) from the parking brake lever equalizer.



6. Remove the parking brake lever bolts (1).
7. Remove the parking brake lever assembly.

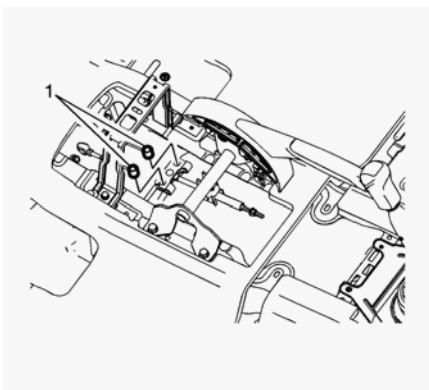
Installation Procedure

1. Install the parking brake lever assembly.



Caution: Refer to Fastener Caution.

2. Install the parking brake lever bolts (1) and tighten to **15 Y (11 lb ft)**.



3. Connect the parking brake cable fittings (1) to the parking brake lever equalizer.
4. Connect the parking brake indicator switch electrical connector.
5. Adjust the parking brake. Refer to Parking Brake Adjustment.
6. Install the front floor console. Refer to Front Floor Console Replacement.

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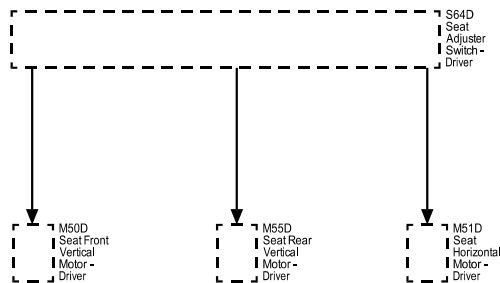
Submodel: | **Engine Type:** | **Liters:**
Fuel Delivery: | **Fuel:**

The power seat system consists of the following components:

- Seat adjuster switch
- Seat horizontal motor
- Seat front vertical motor
- Seat rear vertical motor

Note: If equipped, the passenger seat block diagram is identical to the driver seat.

Power Seat Block Diagram



Motors

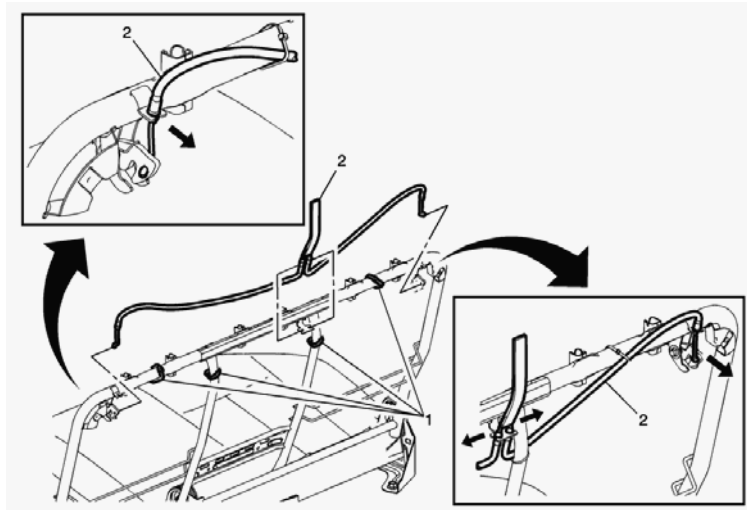
All of the seat motors operate independently of each other. Each motor contains an electronic circuit breaker (PTC) that opens in the event of a short circuit and will reset only after voltage has been removed from the circuit. There are three seat position motors. These are the horizontal motor, front vertical motor, and rear vertical motor. The horizontal motor moves the entire seat forward and rearward. The seat vertical motors may operate independently to move the front or rear of the seat cushion up or down. Both motors can also run simultaneously to move the entire seat up or down.

Seat Operation

The seat switches provide both power and ground to the selected seat motors. All seat motors are reversible. For example, when the seat horizontal switch is pressed to move the entire seat forward, ground is applied through the switch contacts and the seat horizontal motor forward control circuit is completed. With the horizontal motor rearward switch contacts closed to the switch B+ circuit, the motor runs in order to drive the entire seat forward until it is released. Moving the entire seat rearward works similarly to moving the entire seat forward, except that battery voltage and ground are applied to the rearward switch contacts causing the motor to run in the opposite direction. All seat motors are powered this way.

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Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Seat Anchor Cable Replacement

Callout

Preliminary Procedures

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat back cushion cover and pad. Refer to Rear Seat Back Cushion Cover and Pad Replacement.

Rear Seat Anchor Cable Tie (Qty: 4)

1

Procedure

Cut the cable ties holding the cables to the seat back cushion frame. Replace with new cable ties.

Rear Seat Anchor Cable

Procedure

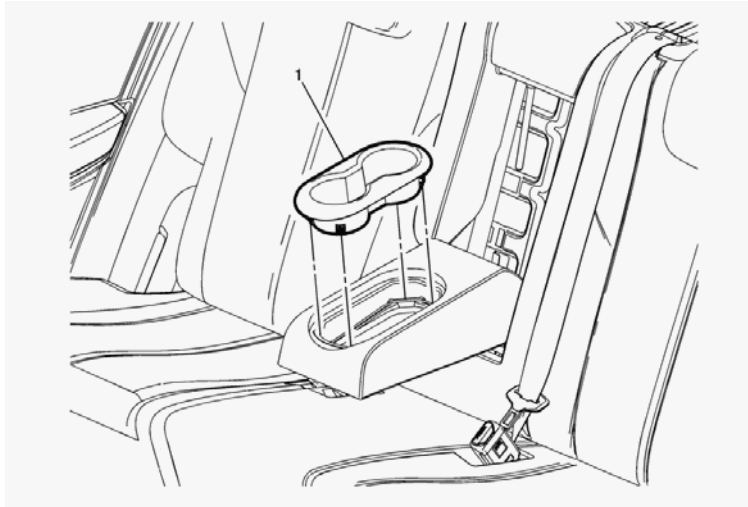
2

1. Note the location and routing of the cable prior to removal in order to ensure proper reinstallation.
2. Disconnect both ends and the center of the cable to remove the cable from the seat assembly.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

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Rear Seat Armrest Cup Holder Replacement

Callout

1

Rear Seat Armrest Cup Holder

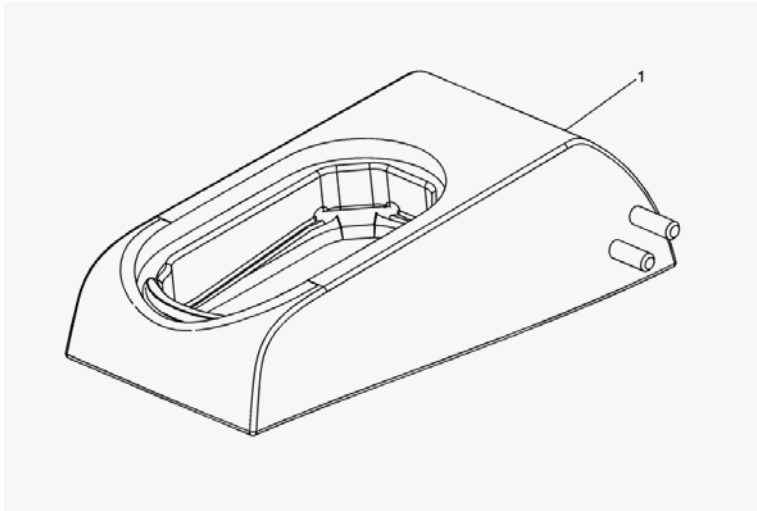
Component Name

Procedure

Disengage the rear seat armrest cup holder by pulling upward.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Seat Armrest Frame Replacement

Callout	Component Name
Preliminary Procedure	

1. Remove the rear seat armrest cup holder. Refer to Rear Seat Armrest Cup Holder Replacement.
2. Remove the rear seat armrest. Refer to Rear Seat Armrest Replacement.

Rear Seat Armrest Frame

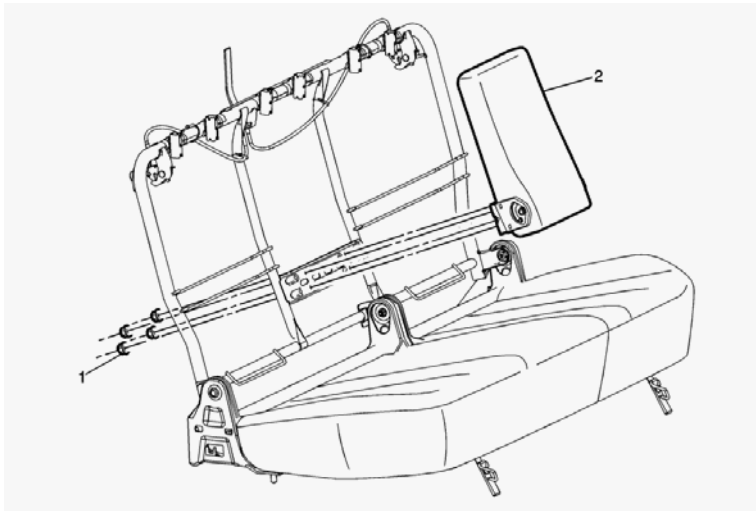
1

Procedure

Transfer components as necessary.

2013 Chevrolet Colorado

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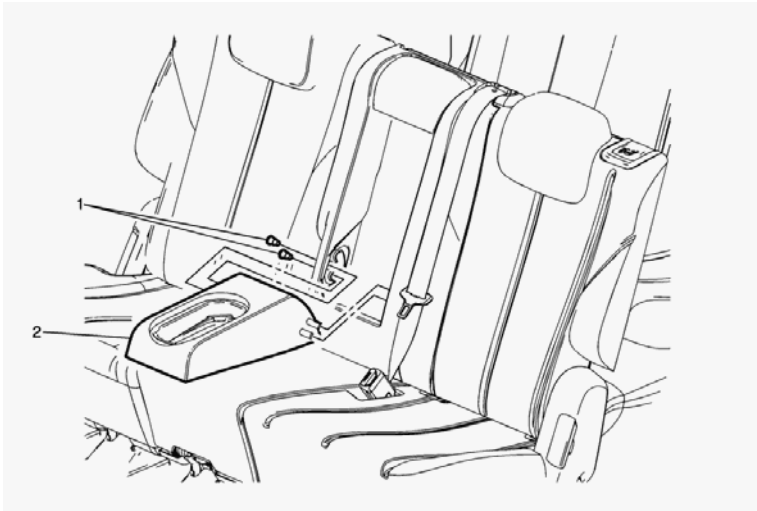


Rear Seat Armrest Replacement

Callout	Component Name
Preliminary Procedure	
Open the rear seat back cushion cover. Refer to Rear Seat Back Cushion Cover and Pad Replacement.	
Rear Seat Armrest Fastener (Qty: 4)	
Caution: Refer to Fastener Caution.	
Procedure	
1	Fold the rear seat back cushion down to gain access to open the rear seat back cushion cover.
Tighten	
20 Y (15 lb ft)	
2	Rear Seat Armrest

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Rear Seat Armrest Replacement

Callout	Component Name
Preliminary Procedure	

- 1. Remove the rear seat armrest cup holder. Refer to Rear Seat Armrest Cup Holder Replacement.
- 2. Remove the rear seat recliner inner finish cover. Refer to Rear Seat Recliner Inner Finish Cover Replacement.

Rear Seat Armrest Support Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

1

Tighten

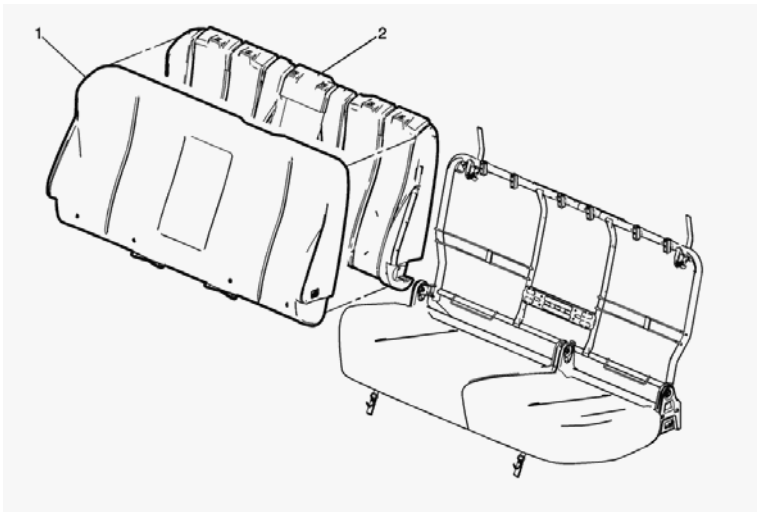
9 Y (80 lb in)

2

Rear Seat Armrest Assembly

2013 Chevrolet Colorado

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Rear Seat Back Cushion Cover and Pad Replacement

Callout	Component Name
Preliminary Procedures	

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat back cushion frame. Refer to Rear Seat Back Cushion Frame Replacement.
3. Remove the rear seat head restraint guide. Refer to Rear Seat Head Restraint Guide Replacement.
4. Remove the rear seat armrest, if equipped. Refer to Rear Seat Armrest Replacement.

Rear Seat Back Cushion Cover

Procedure

- 1
1. Disconnect the J-channel from the seat back cushion frame.
 2. Remove the seat back cushion cover and pad as an assembly from the frame.
 3. Remove the seat back cushion cover from the pad.

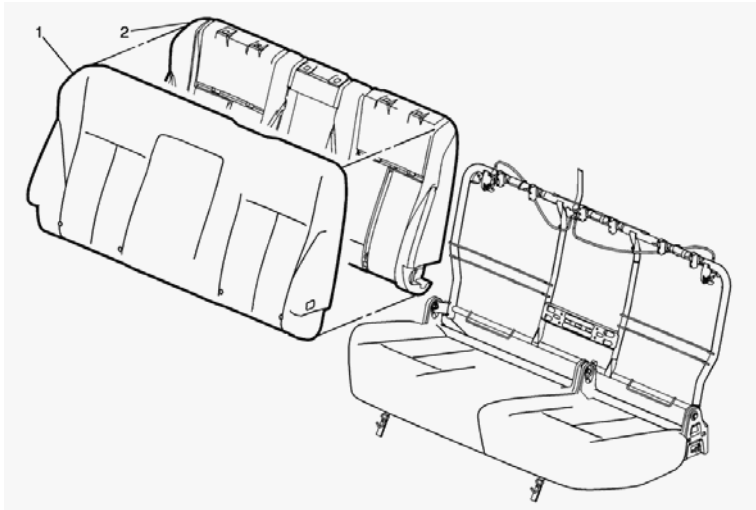
Rear Seat Back Cushion Pad

Procedure

- 2
1. Pull the cushion cover off of the pad.
 2. When installing the rear seat back cushion cover, pull the cover tightly in all corners to ensure that no creasing occur

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Seat Back Cushion Cover and Pad Replacement

Callout
Preliminary Procedures

Component Name

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat back cushion frame. Refer to Rear Seat Back Cushion Frame Replacement.
3. Remove the rear seat head restraint guide. Refer to Rear Seat Head Restraint Guide Replacement.
4. Remove the rear seat armrest, if equipped. Refer to Rear Seat Armrest Replacement.

Rear Seat Back Cushion Cover

Procedure

- 1
 1. Disconnect the J-channel from the seat back cushion frame.
 2. Remove the seat back cushion cover and pad as an assembly from the frame.
 3. Remove the seat back cushion cover from the pad.

Rear Seat Back Cushion Pad

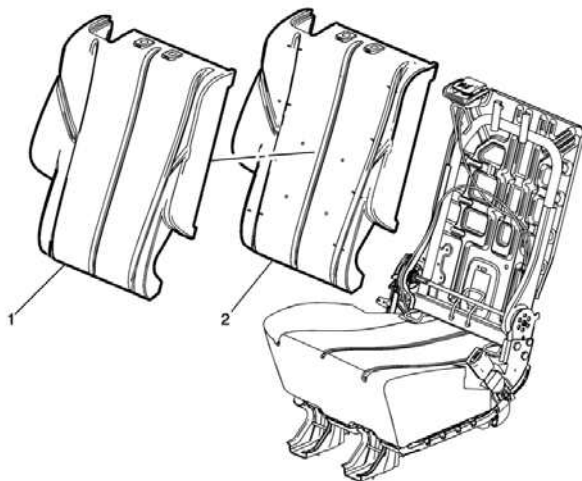
Procedure

- 2
 1. Pull the cushion cover off of the pad.
 2. When installing the rear seat back cushion cover, pull the cover tightly in all corners to ensure that no creasing occur

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Seat Back Cushion Cover and Pad Replacement

Callout

Component Name

Preliminary Procedures

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the head restraint guide. Refer to Rear Seat Head Restraint Guide Replacement.
3. Remove the rear seat back cushion latch release handle. Refer to Rear Seat Back Cushion Latch Release Handle Replacement.
4. Remove the rear seat back latch cover. Refer to Rear Seat Back Cushion Latch Cover Replacement.
5. Remove the rear seat recliner inner finish cover. Refer to Rear Seat Recliner Inner Finish Cover Replacement.
6. Remove the child seat bracket trim cover. Refer to Child Seat Bracket Trim Cover Replacement.

Rear Seat Back Cushion Cover

Procedure

1

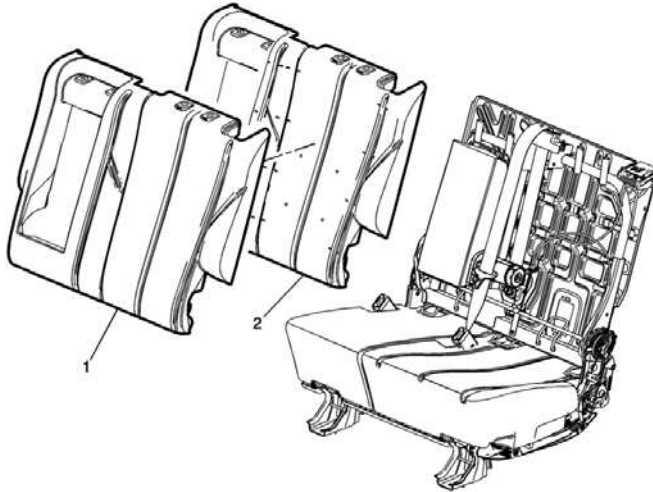
1. Release the seat back cover by disengaging the bottom J-strip.
2. Lift the seat back trim cover off of the rear seat back frame.

2

Rear Seat Back Cushion Pad

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Rear Seat Back Cushion Cover and Pad Replacement

Callout Preliminary Procedures

Component Name

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the head restraint guide. Refer to Rear Seat Head Restraint Guide Replacement.
3. Remove the rear seat back cushion latch release handle. Refer to Rear Seat Back Cushion Latch Release Handle Replacement.
4. Remove the rear seat back latch cover. Refer to Rear Seat Back Cushion Latch Cover Replacement.
5. Remove the rear seat recliner inner finish cover. Refer to Rear Seat Recliner Inner Finish Cover Replacement.
6. Remove the rear seat belt guide trim cover. Refer to Rear Seat Belt Guide Trim Cover Replacement.
7. Remove the rear seat armrest. Refer to Rear Seat Armrest Replacement.
8. Remove the child seat bracket trim cover. Refer to Child Seat Bracket Trim Cover Replacement.
9. Remove the rear center seat belt buckle bolt. Refer to Rear Seat Belt Buckle Replacement.

Rear Seat Back Cushion Cover

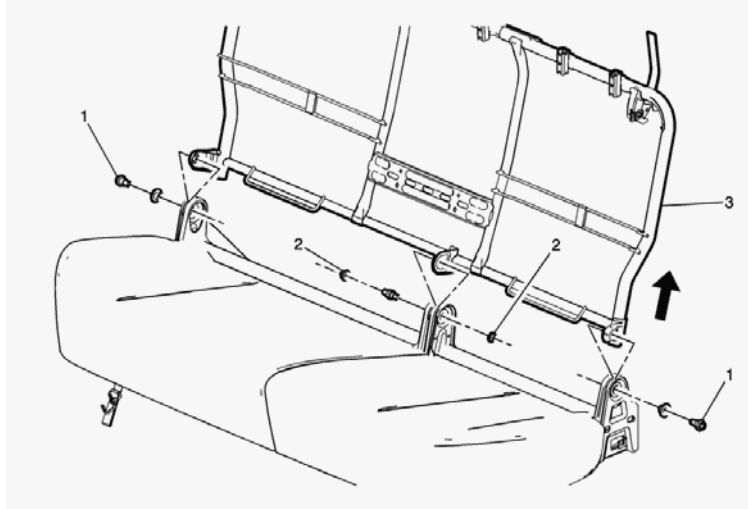
Procedure

- 1
 1. Release the seat back cover by disengaging the bottom J-strip.
 2. Unzip the cover, the zipper is located on the armrest side of the cover.
 3. Lift the seat back trim cover off of the rear seat back frame.
 4. Feed the seat belt webbing and the escutcheon through the trim cover.

- 2 Rear Seat Back Cushion Pad

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Rear Seat Back Cushion Frame Replacement

Callout

Preliminary Procedures

Component Name

1. Remove rear seat. Refer to Rear Seat Removal and Installation.
2. Remove rear seat back cushion cover and pad. Refer to Rear Seat Back Cushion Cover and Pad Replacement.

Rear Seat Back Cushion Frame Bolt (Qty: 2)

1

Caution: Refer to Fastener Caution.

Tighten

9 Y (80 lb in)

Rear Seat Back Cushion Frame Nut (Qty: 2)

2

Tighten

9 Y (80 lb in)

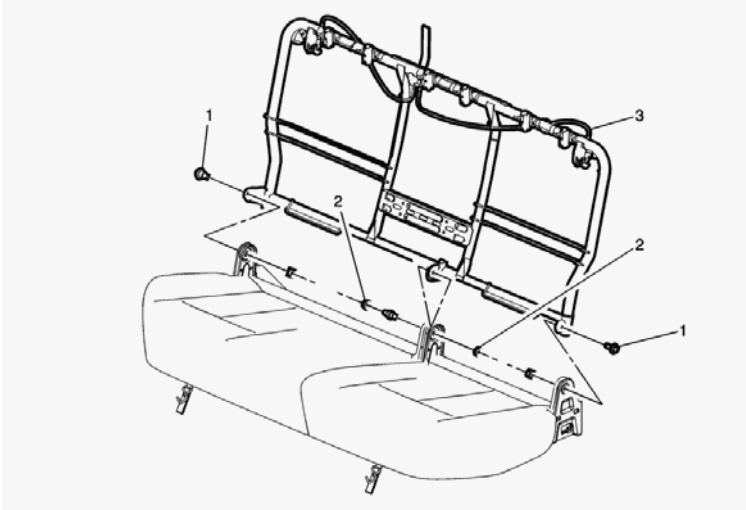
3

Rear Seat Back Cushion Frame

2013 Chevrolet Colorado

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Rear Seat Back Cushion Frame Replacement

Callout

Component Name

Preliminary Procedures

1. Remove rear seat. Refer to Rear Seat Removal and Installation.
2. Remove rear seat back cushion cover and pad. Refer to Rear Seat Back Cushion Cover and Pad Replacement.

Rear Seat Back Cushion Frame Bolt (Qty: 2)

1

Caution: Refer to Fastener Caution.

Tighten

9 Y (80 lb in)

Rear Seat Back Cushion Frame Nut (Qty: 2)

2

Tighten

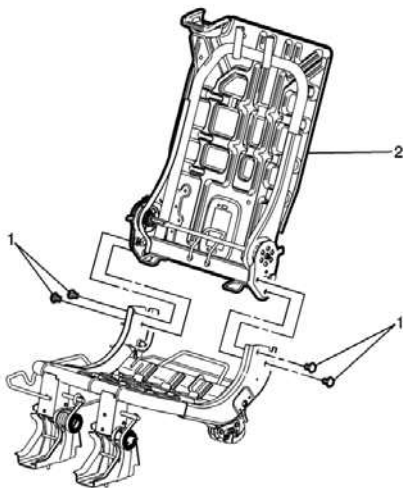
9 Y (80 lb in)

3

Rear Seat Back Cushion Frame

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

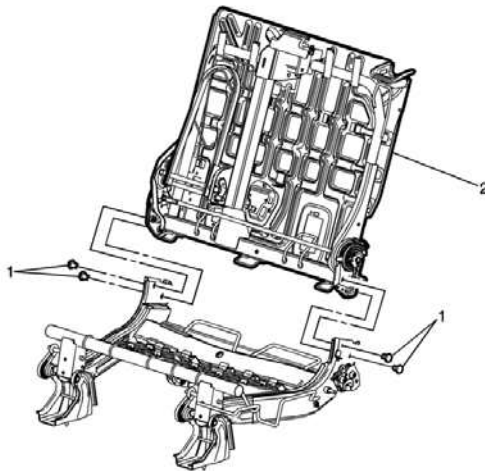


Rear Seat Back Cushion Frame Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the rear seat. Refer to Rear Seat Removal and Installation. 2. Remove the rear seat head restraint guide. Refer to Rear Seat Head Restraint Guide Replacement. 3. Remove the rear seat cushion latch release handle. Refer to Rear Seat Back Cushion Latch Release Handle Replacement. 4. Remove the rear seat recliner inner finish cover. Refer to Rear Seat Recliner Inner Finish Cover Replacement. 5. Remove the child seat bracket trim cover. Refer to Child Seat Bracket Trim Cover Replacement. 6. Remove the rear seat belt guide trim cover. Refer to Rear Seat Belt Guide Trim Cover Replacement. 7. Remove the rear seat back cushion latch cover. Refer to Rear Seat Back Cushion Latch Cover Replacement.	
	Rear Seat Back Cushion Frame Bolt (Qty: 4)
1	Caution: Refer to Fastener Caution. Tighten 45 Y (33 lb ft) Rear Seat Back Cushion Frame
2	Procedure When replacing the frame assembly with a new unit, transfer components as necessary.

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Rear Seat Back Cushion Frame Replacement

Callout Preliminary Procedures

Component Name

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat head restraint guide. Refer to Rear Seat Head Restraint Guide Replacement.
3. Remove the rear seat cushion latch release handle. Refer to Rear Seat Back Cushion Latch Release Handle Replacement.
4. Remove the rear seat recliner inner finish cover. Refer to Rear Seat Recliner Inner Finish Cover Replacement.
5. Remove the child seat bracket trim cover. Refer to Child Seat Bracket Trim Cover Replacement.
6. Remove the rear seat belt guide trim cover. Refer to Rear Seat Belt Guide Trim Cover Replacement.
7. Remove the rear seat back cushion latch cover. Refer to Rear Seat Back Cushion Latch Cover Replacement.
8. Remove the rear center seat belt retractor. Refer to Rear Center Seat Belt Retractor Replacement.

Rear Seat Back Cushion Frame Bolt (Qty: 4)

- 1 **Caution:** Refer to Fastener Caution.

Tighten

45 Y (33 lb ft)

Rear Seat Back Cushion Frame

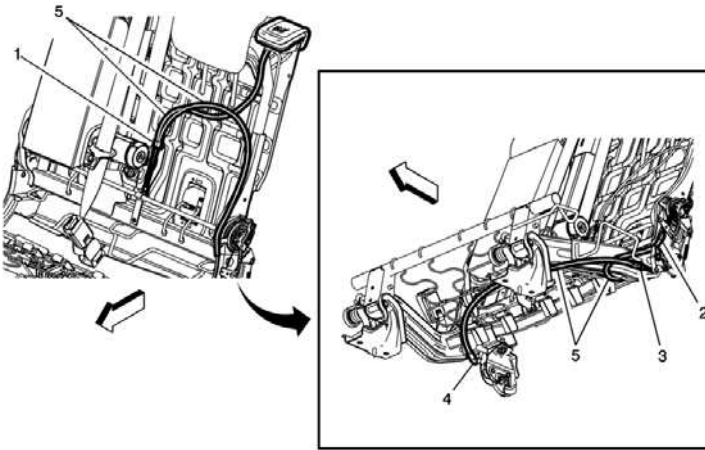
- 2 **Procedure**

When replacing the frame assembly with a new unit, transfer components as necessary.

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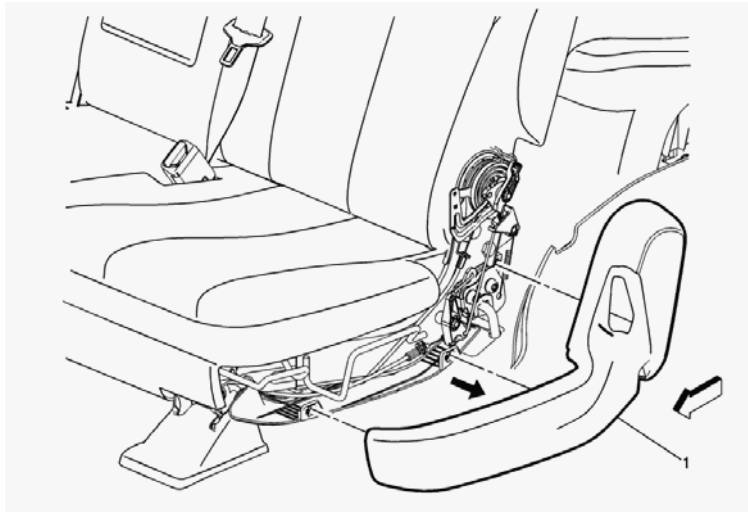


Rear Seat Back Cushion Latch Cable Replacement

Callout	Component Name
Preliminary Procedure	
1.	Remove the rear seat. Refer to Rear Seat Removal and Installation
2.	Remove the rear seat back cushion cover and pad. Refer to Rear Seat Back Cushion Cover and Pad Replacement
3.	Remove the rear seat cushion cover and pad. Refer to Rear Seat Cushion Cover and Pad Replacement
	Rear Seat Back Cushion Latch Cable
1	Procedure Disconnect the seat back latch cables from the seat back frame.
	Rear Seat Back Cushion Latch Cable
2	Procedure Disconnect the seat back latch cable from the recliner assembly.
	Rear Seat Back Cushion Latch Cable
3	Procedure Disconnect the seat back latch cable from the seat cushion frame.
	Rear Seat Back Cushion Latch Cable
4	Procedure Disconnect the seat back latch cable from the lower seat latch.
	Rear Seat Back Cushion Latch Cable
5	Procedure Slide the handle assembly and cable upward to remove it from the seat frame.

2013 Chevrolet Colorado

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Rear Seat Back Cushion Latch Cover Replacement

Callout

Component Name

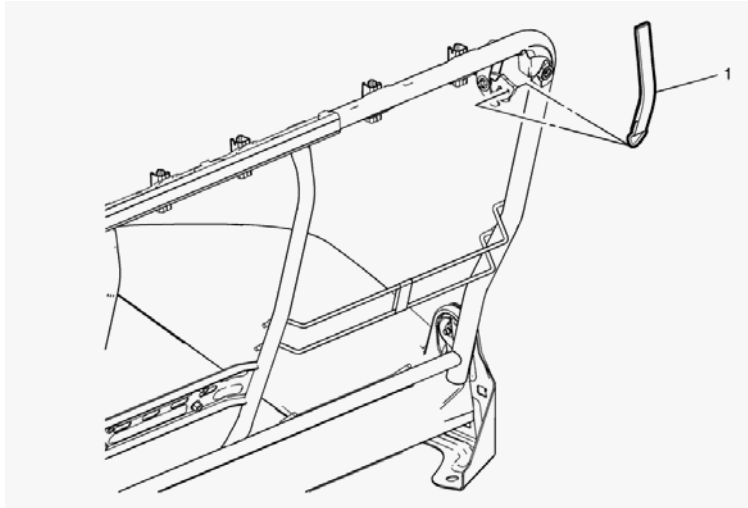
Preliminary Procedure

Remove the rear seat back latch release lever. Refer to Rear Seat Back Cushion Latch Release Lever Replacement.

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Fuel Delivery: | Fuel:



Rear Seat Back Cushion Latch Release Handle Replacement

Callout

Component Name

Preliminary Procedures

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat back cushion cover and pad. Refer to Rear Seat Back Cushion Cover and Pad Replacement.

Rear Seat Back Cushion Latch Release Handle

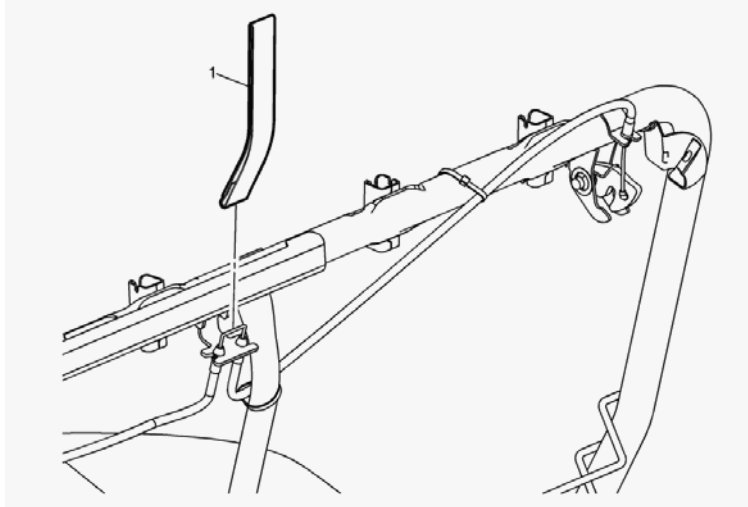
1

Procedure

Remove the latch release handle from the latch actuator.

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Rear Seat Back Cushion Latch Release Handle Replacement

Callout

Component Name

Preliminary Procedures

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat back cushion cover and pad. Refer to Rear Seat Back Cushion Cover and Pad Replacement.
3. Remove the right side rear seat anchor cable. Refer to Rear Seat Anchor Cable Replacement.

Rear Seat Back Cushion Latch Release Handle

1

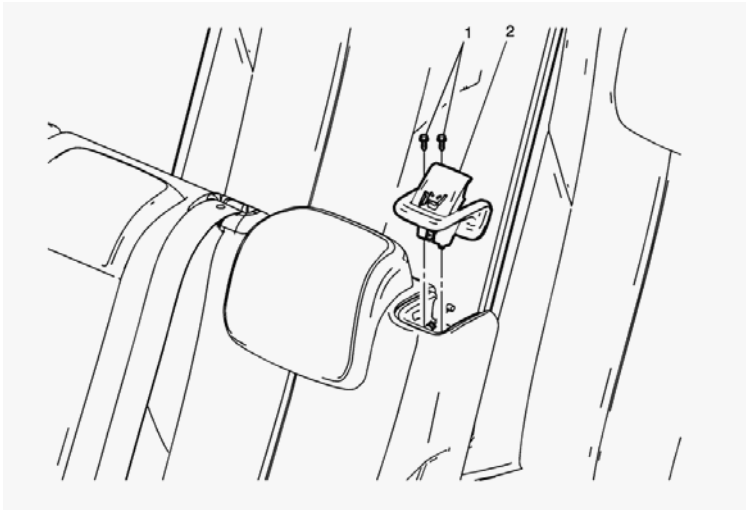
Procedure

Remove the handle from the cable by sliding the cable through the handle.

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Rear Seat Back Cushion Latch Release Handle Replacement

Callout

Component Name

Rear Seat Back Cushion Latch Release Handle Fasteners (Qty: 2)

1

Caution: Refer to Fastener Caution.

Procedure

Pull up on the release handle to gain access to the latch assembly fasteners.

Rear Seat Back Cushion Latch Release Handle

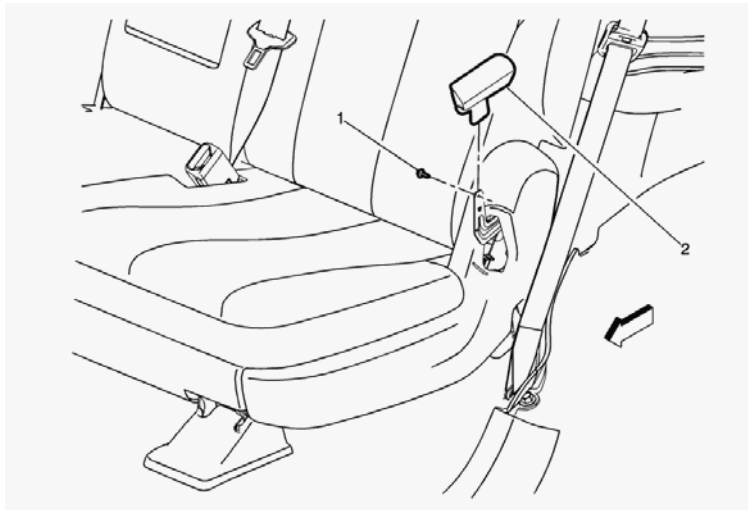
Procedure

2

1. Pull up on the release handle to gain access to the cable and disconnect the latch release cable from the handle assembly.
2. Grasp the handle and pull upwards disengaging the handle from the seat back frame.

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Rear Seat Back Cushion Latch Release Lever Replacement

Callout

- 1 Rear Seat Back Cushion Latch Release Lever Fastener
Caution: Refer to Fastener Caution.

- 2 Rear Seat Back Cushion Latch Release Lever
Procedure

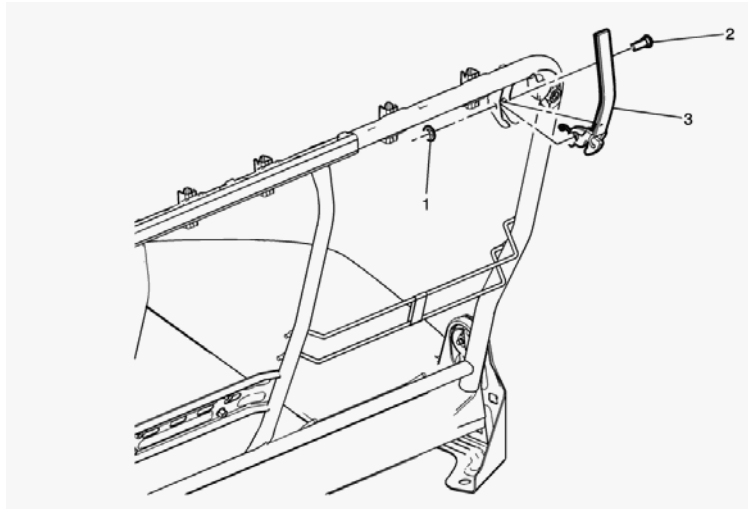
Pull the lever forward and up to remove.

Component Name

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Rear Seat Back Cushion Stowage Latch Actuator Replacement

Callout

Component Name

Preliminary Procedures

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat back cushion cover and pad. Refer to Rear Seat Back Cushion Cover and Pad Replacement.

Rear Seat Back Cushion Stowage Latch Actuator Jam Nut (Qty: 2)

1 Procedure

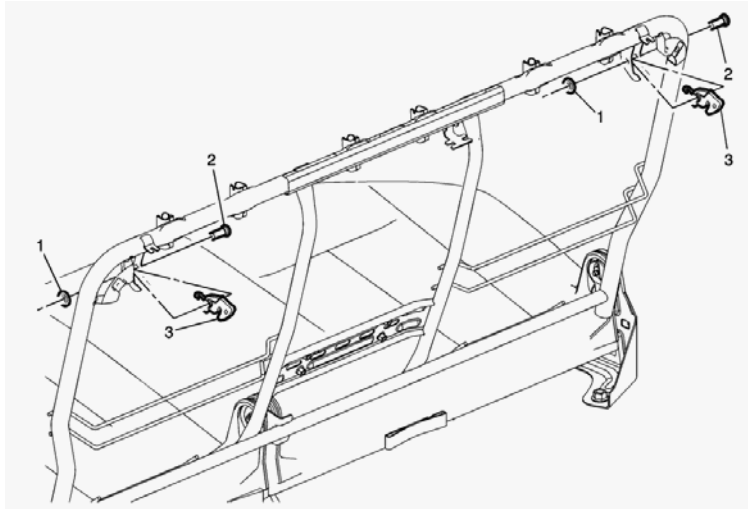
Cut off to remove and replace with new jam nut.

2 Rear Seat Back Cushion Stowage Latch Actuator Retainer (Qty: 2)

3 Rear Seat Back Cushion Stowage Latch Actuator (Qty: 2)

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Rear Seat Back Cushion Stowage Latch Actuator Replacement

Callout

Component Name

Preliminary Procedures

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat back cushion cover and pad. Refer to Rear Seat Back Cushion Cover and Pad Replacement.
3. Remove the rear seat anchor cable. Refer to Rear Seat Anchor Cable Replacement.

Rear Seat Back Cushion Stowage Latch Actuator Jam Nut (Qty: 2)

1 Procedure

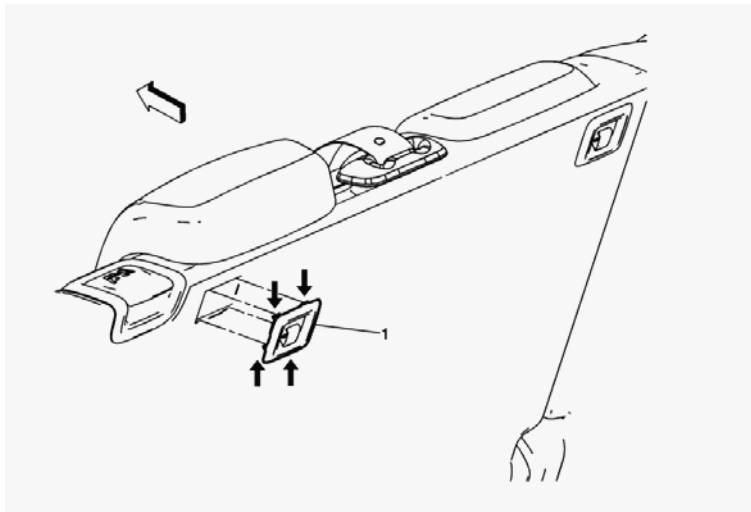
Cut off to remove and replace with new jam nut.

2 Rear Seat Back Cushion Stowage Latch Actuator Retainer (Qty: 2)

3 Rear Seat Back Cushion Stowage Latch Actuator (Qty: 2)

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Fuel Delivery: | Fuel:



Rear Seat Back Hook Replacement

Callout

1

Rear Seat Back Hook

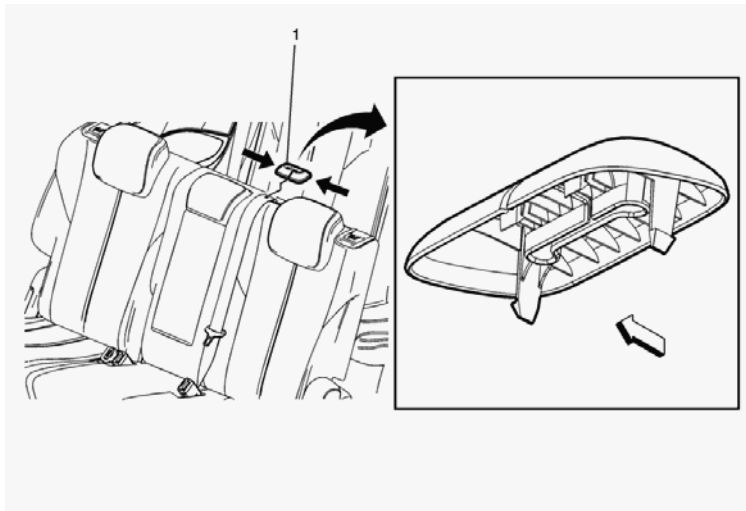
Procedure

Disengage the four release tabs from the seat back frame, by using a suitable flat-bladed tool.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Seat Belt Guide Trim Cover Replacement

Callout

Component Name

Rear Seat Belt Guide Trim Cover

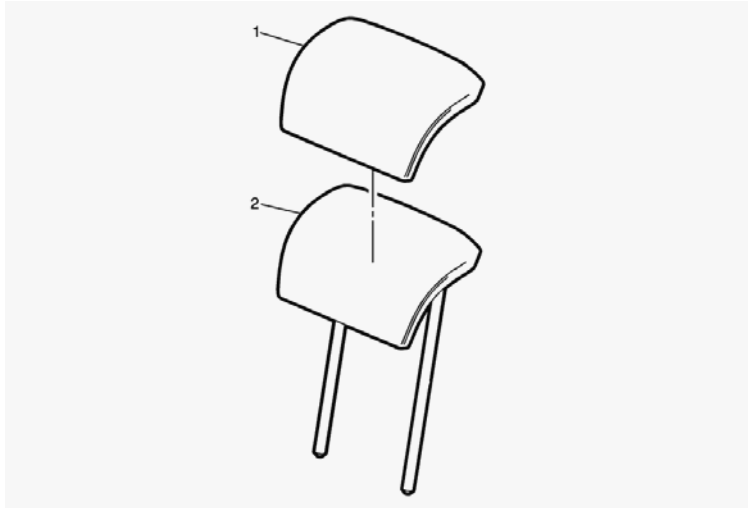
Procedure

1

1. Use a small flat bladed tool to disengage the side retainers.
2. Slide the cover forward to disengage the front retainers from the seat back.
3. Slide the seat belt through the opening in the cover.

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Rear Seat Center Head Restraint Cover and Pad Replacement

Callout

Component Name

Preliminary Procedure

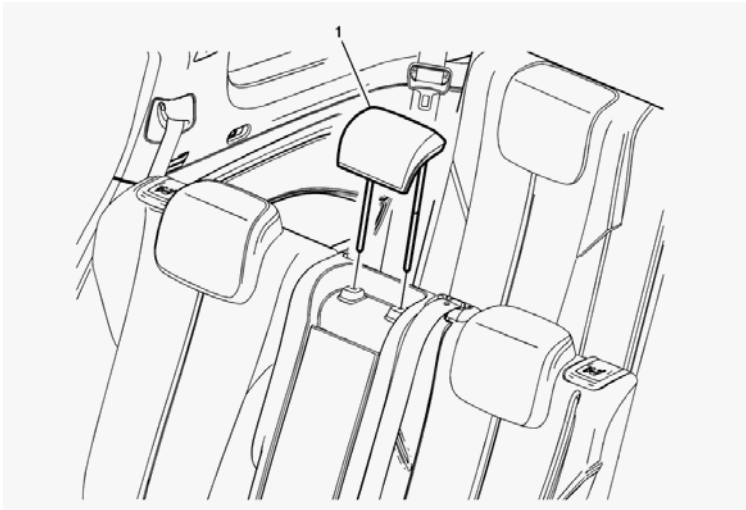
Remove the rear seat center head restraint. Refer to Rear Seat Center Head Restraint Replacement.

- | | |
|---|--|
| | Rear Seat Center Head Restraint Cover |
| 1 | Procedure
Disengage the rear seat center head restraint cover j-clip by pulling downward from the opposite j-clip. |
| | Rear Seat Center Head Restraint Pad |
| 2 | Procedure
Remove the head restraint cover from the pad. |

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Rear Seat Center Head Restraint Replacement

Callout

Component Name

Rear Seat Center Head Restraint

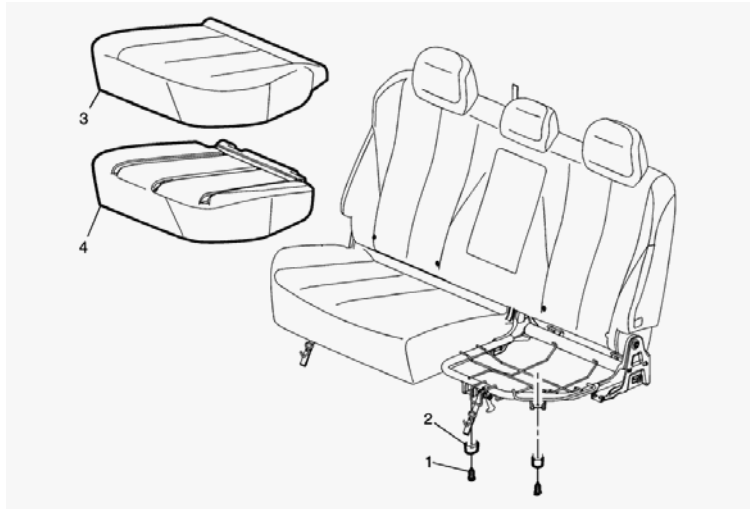
Procedure

1

1. Depress the button on the inboard head restraint guide to raise the head restraint to the full up position.
2. Insert a small diameter tool into the hole on the inboard side of both head restraint guides and pull upward to remove.

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Rear Seat Cushion Cover and Pad Replacement

Callout Preliminary Procedures

Component Name

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat cushion. Refer to Rear Seat Cushion Frame Replacement.

1. Rear Seat Cushion Cover Fastener (Qty: 2)
Caution: Refer to Fastener Caution.
2. Rear Seat Cushion Cover Rubber Buffer (Qty: 2)
3. Rear Seat Cushion Cover

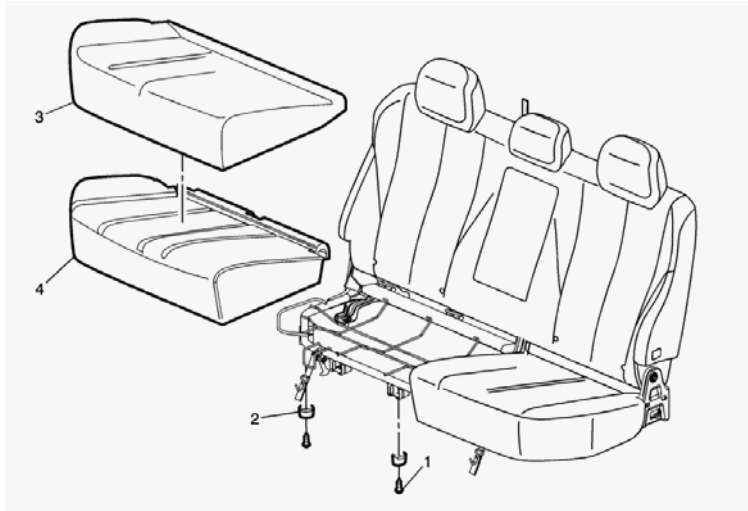
Rear Seat Cushion Pad

Procedure

4.
 1. Disconnect the j-channel from the seat cushion frame.
 2. Remove the seat cushion cover and pad as an assembly from the frame, release the cover clips from the rear cushion frame.
 3. Remove the seat cushion cover from the pad, release the cover clips from the pad.
 4. When installing the rear seat cushion cover, pull the cover tightly in all corners to ensure that no creasing occurs.

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Submodel: | Engine Type: | Liters:
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Rear Seat Cushion Cover and Pad Replacement

Callout Preliminary Procedures

Component Name

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat cushion. Refer to Rear Seat Cushion Frame Replacement.

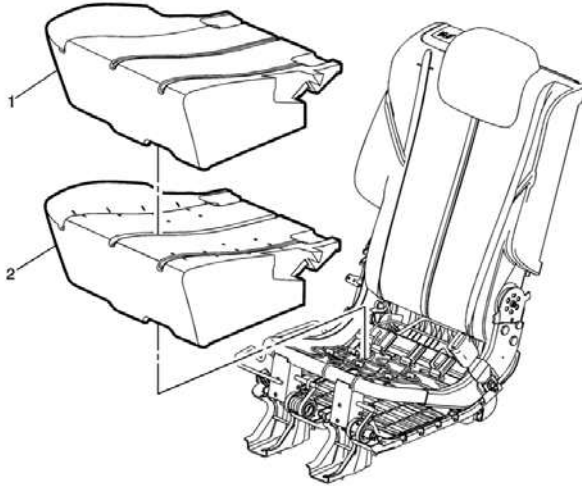
1. Rear Seat Cushion Cover Fastener (Qty: 2)
Caution: Refer to Fastener Caution.
2. Rear Seat Cushion Cover Rubber Buffer (Qty: 2)
3. Rear Seat Cushion Cover
Rear Seat Cushion Pad

Procedure

4.
 1. Disconnect the j-channel from the seat cushion frame.
 2. Remove the seat cushion cover and pad as an assembly from the frame, release the cover clips from the rear cushion frame.
 3. Remove the seat cushion cover from the pad, release the cover clips from the pad.
 4. When installing the rear seat cushion cover, pull the cover tightly in all corners to ensure that no creasing occurs.

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Rear Seat Cushion Cover and Pad Replacement

Callout Preliminary Procedures

Component Name

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the head restraint guide. Refer to Rear Seat Head Restraint Guide Replacement.
3. Remove the rear seat back cushion latch release handle. Refer to Rear Seat Back Cushion Latch Release Handle Replacement.
4. Remove the rear seat back latch cover. Refer to Rear Seat Back Cushion Latch Cover Replacement.
5. Remove the rear seat recliner inner finish cover. Refer to Rear Seat Recliner Inner Finish Cover Replacement.
6. Remove the child seat bracket trim cover. Refer to Child Seat Bracket Trim Cover Replacement.

Rear Seat Cushion Cover

Procedure

1

1. Disconnect the rear seat cushion cover j-channels and straps from the rear seat cushion frame.
2. Remove the rear seat cushion cover from the rear seat cushion frame and assembly.

Rear Seat Cushion Pad

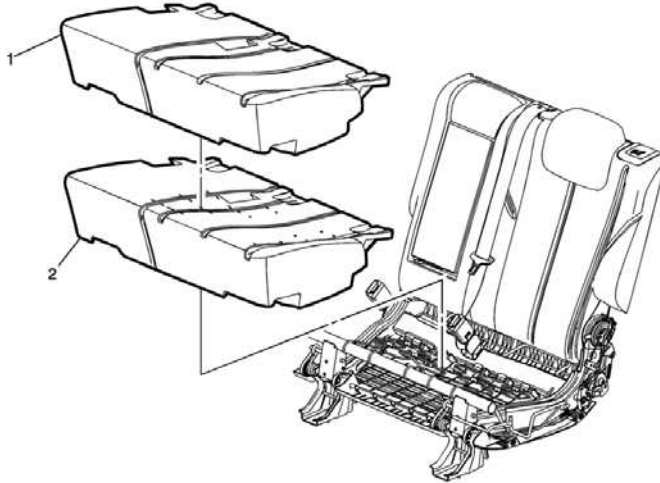
2

Procedure

Remove the rear seat cushion cover from the rear seat cushion pad to disengage retainers.

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Fuel Delivery: | Fuel:



Rear Seat Cushion Cover and Pad Replacement

Callout Preliminary Procedures

Component Name

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the head restraint guide. Refer to Rear Seat Head Restraint Guide Replacement.
3. Remove the rear seat back cushion latch release handle. Refer to Rear Seat Back Cushion Latch Release Handle Replacement.
4. Remove the rear seat back latch cover. Refer to Rear Seat Back Cushion Latch Cover Replacement.
5. Remove the rear seat recliner inner finish cover. Refer to Rear Seat Recliner Inner Finish Cover Replacement.
6. Remove the child seat bracket trim cover. Refer to Child Seat Bracket Trim Cover Replacement.

Rear Seat Cushion Cover

Procedure

1

1. Disconnect the rear seat cushion cover j-channels and straps from the rear seat cushion frame.
2. Remove the rear seat cushion cover from the rear seat cushion frame and assembly.

Rear Seat Cushion Pad

2

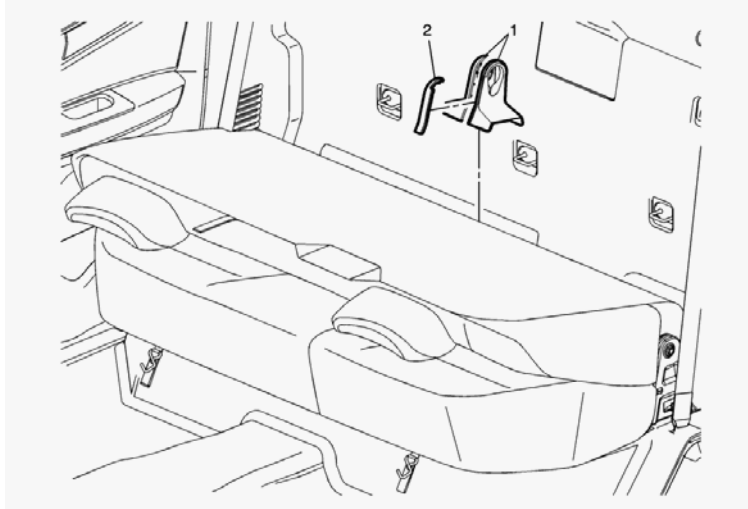
Procedure

Remove the rear seat cushion cover from the rear seat cushion pad to disengage retainers.

2013 Chevrolet Colorado

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Fuel Delivery: | Fuel:



Rear Seat Cushion Frame Bracket Trim Cover Replacement

Callout

Component Name

Preliminary Procedures

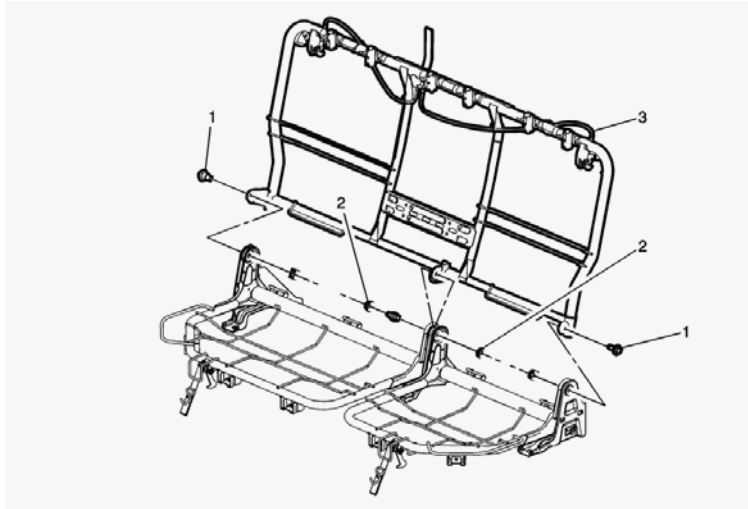
1. Remove rear seat. Refer to Rear Seat Removal and Installation.
2. Remove rear seat cushion. Refer to Rear Seat Cushion Frame Replacement.
3. Remove rear seat cushion cover and pad. Refer to Rear Seat Cushion Cover and Pad Replacement.

1 Rear Seat Cushion Frame Bracket Trim Cover

2 Rear Seat Cushion Frame Bracket Trim Center Cover

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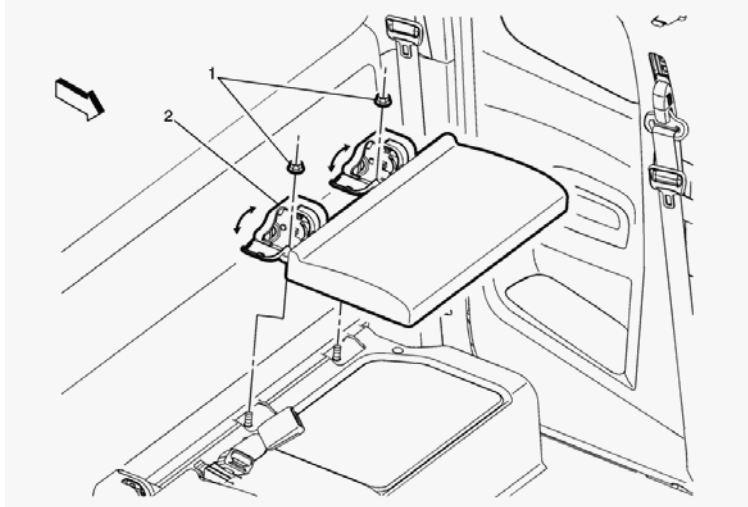
Rear Seat Cushion Frame Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove rear seat. Refer to Rear Seat Removal and Installation.	
2. Remove rear seat cushion cover and pad. Refer to Rear Seat Cushion Cover and Pad Replacement.	
Rear Seat Cushion Frame Bolt (Qty: 2)	
1	Caution: Refer to Fastener Caution.
	Tighten
	9 Y (80 lb in)
Rear Seat Cushion Frame Nut (Qty: 2)	
2	Tighten
	9 Y (80 lb in)
3	Rear Seat Cushion Frame

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Rear Seat Cushion Removal and Installation

Callout

Component Name

Rear Seat Cushion Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

1

Use a flat bladed tool to open the top cover door to gain access to the cushion fastener.

Tighten

46 Y (34 lb ft)

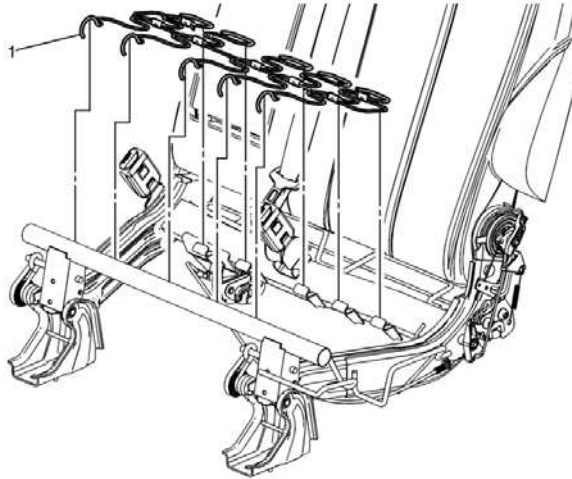
2

Rear Seat Cushion

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

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Rear Seat Cushion Spring Replacement

Callout

Component Name

Preliminary Procedures

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat cushion cover and pad. Refer to Rear Seat Cushion Cover and Pad Replacement.

Rear Seat Cushion Spring

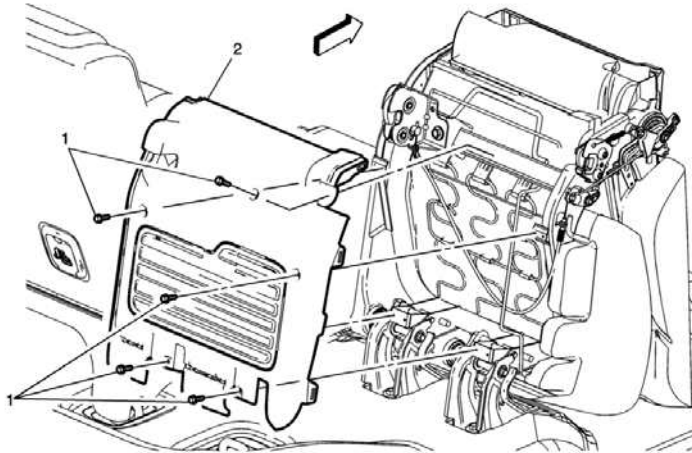
1

Procedure

Disengage the spring front hooks first and then remove the back hooks. Each rear seat cushion spring can be removed separ

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Rear Seat Cushion Trim Panel Replacement

Callout

Component Name

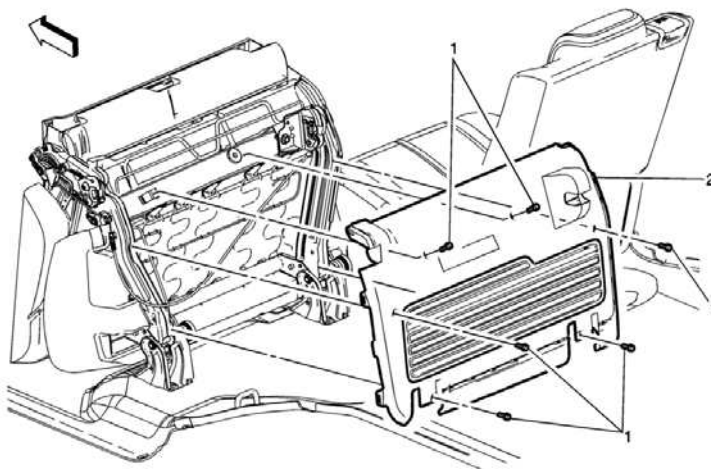
Preliminary Procedure

Remove the rear seat back cushion latch cover. Refer to Rear Seat Back Cushion Latch Cover Replacement.

- | | |
|---|--|
| 1 | Rear Seat Cushion Trim Panel Fastener (Qty: 5)
Caution: Refer to Fastener Caution. |
| 2 | Rear Seat Cushion Trim Panel |

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Rear Seat Cushion Trim Panel Replacement

Callout

Component Name

Preliminary Procedure

Remove the rear seat back cushion latch cover. Refer to Rear Seat Back Cushion Latch Cover Replacement.

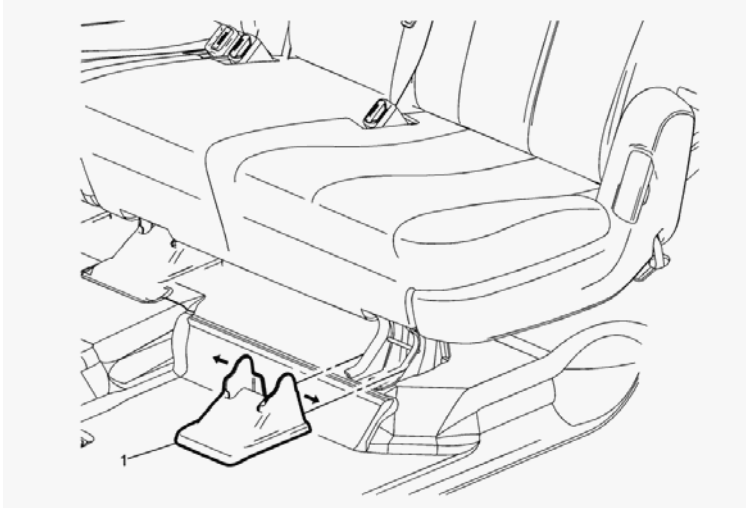
1 Rear Seat Cushion Trim Panel Fastener (Qty: 6)

Caution: Refer to Fastener Caution.

2 Rear Seat Cushion Trim Panel

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Rear Seat Frame Front Finish Cover Replacement - Lower

Callout

Component Name

Rear Seat Frame Front Finish Cover

Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.

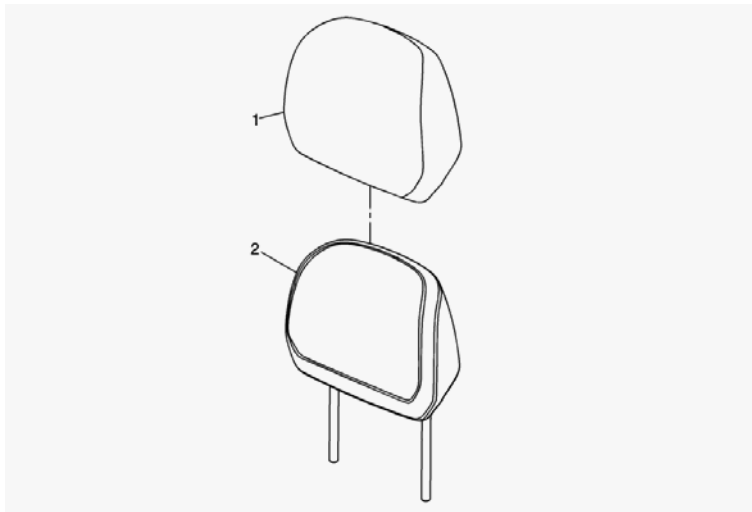
Procedure

1

1. Grasp the sides of the finish cover and carefully disengage the from the seat cushion frame by pulling outboard near bottom of the finish cover.
2. Slide the finish cover rearward to disengage it from the seat cushion frame.

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Rear Seat Head Restraint Cover Replacement

Callout

Component Name

Preliminary Procedure

Remove the driver or passenger seat head restraint. Refer to Driver or Passenger Seat Head Restraint Replacement.

Rear Seat Head Restraint Cover

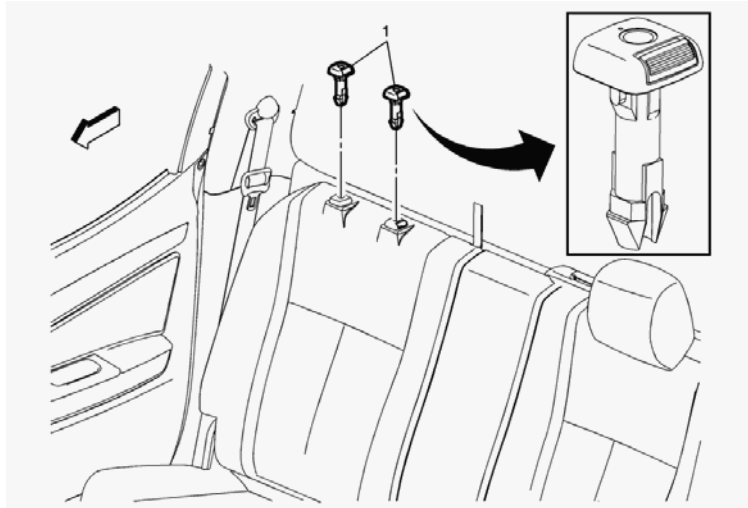
Procedure

- 1
 1. Disengage the front head restraint cover J-strip.
 2. Pull out staples attaching cover side tabs.
 3. Remove the front head restraint cover.
- 2 Rear Seat Head Restraint Pad

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Rear Seat Head Restraint Guide Replacement

Callout

Component Name

Preliminary Procedure

Remove the rear seat head restraint. Refer to Rear Seat Head Restraint Replacement.

Rear Seat Head Restraint Guide (Qty: 2)

Procedure

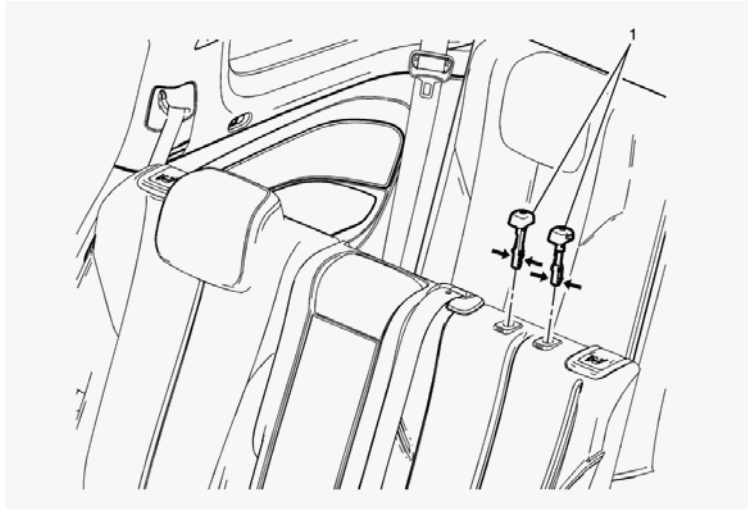
1

1. Release the j-channel at the bottom of the seat back and pull the seat back cover up enough to gain access to the head restraint guides.
2. Squeeze the bottom of the head restraint guide together and push up to remove.

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Fuel Delivery: | Fuel:



Rear Seat Head Restraint Guide Replacement

Callout

Component Name

Preliminary Procedures

1. Remove the rear seat head restraint. Refer to Rear Seat Head Restraint Replacement.
2. Remove the rear seat back cushion cover. Refer to Rear Seat Back Cushion Cover and Pad Replacement.

Rear Seat Head Restraint Guide (Qty: 2)

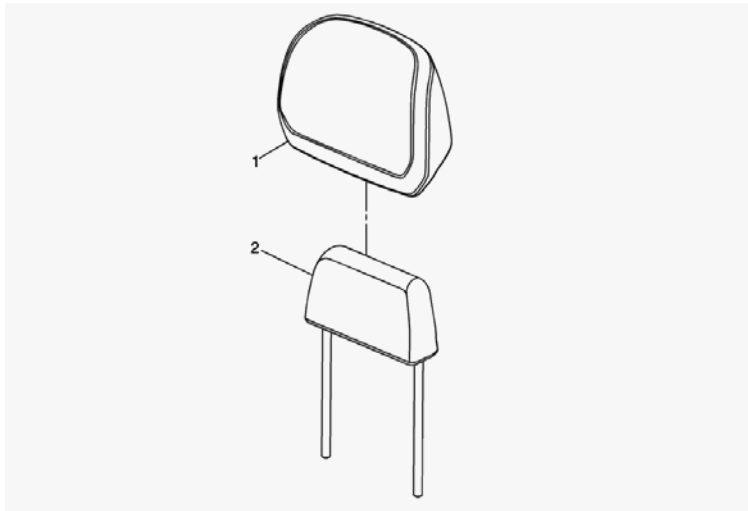
Procedure

1

1. Release the j-channel at the bottom of the seat back and pull the seat back cover up enough to gain access to the head restraint guides.
2. Squeeze the bottom of the head restraint guide together and push up to remove.

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Rear Seat Head Restraint Pad Replacement

Callout

Component Name

Preliminary Procedure

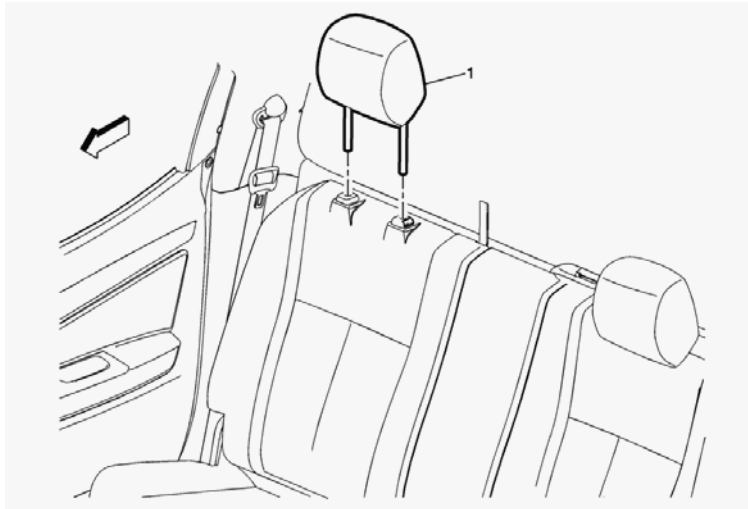
Remove the rear seat head restraint cover. Refer to Rear Seat Head Restraint Cover Replacement.

- | | |
|---|------------------------------|
| 1 | Rear Seat Head Restraint Pad |
| 2 | Rear Seat Head Restraint |

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Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Seat Head Restraint Replacement

Callout

Rear Seat Head Restraint

Component Name

Procedure

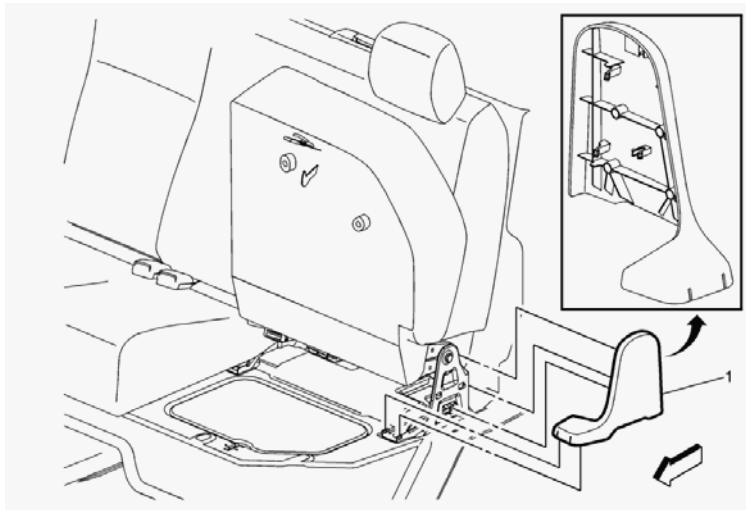
1

1. Depress the button on the inboard head restraint guide to raise the head restraint to the full up position.
2. Insert a small diameter tool into the hole on the inboard side of both head restraint guides and pull upward to remove.

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Rear Seat Hinge Finish Cover Replacement

Callout

Rear Seat Hinge Finish Cover

Component Name

Caution: Do not twist the cover during removal. Twisting the cover may cause the component to break.

Procedure

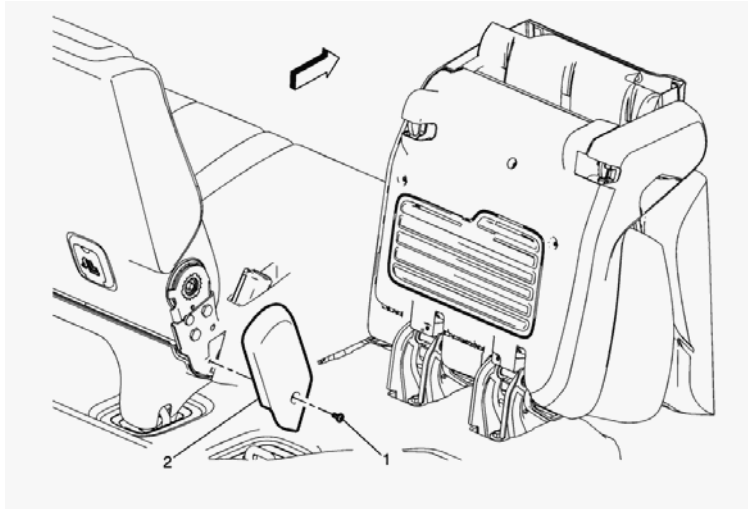
1

1. Pull upward slightly on the front of the finish cover to disengage those retainers.
2. Carefully pull outward and to release the retainers from the seat assembly.

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Rear Seat Recliner Inner Finish Cover Replacement

Callout

Component Name

Rear Seat Recliner Inner Finish Cover Fastener

Caution: Refer to Fastener Caution.

Tighten

1

2 Y (18 lb in)

Procedure

Release the rear seat latch of the opposite seat, to fold up and gain access to the latch finish cover fastener.

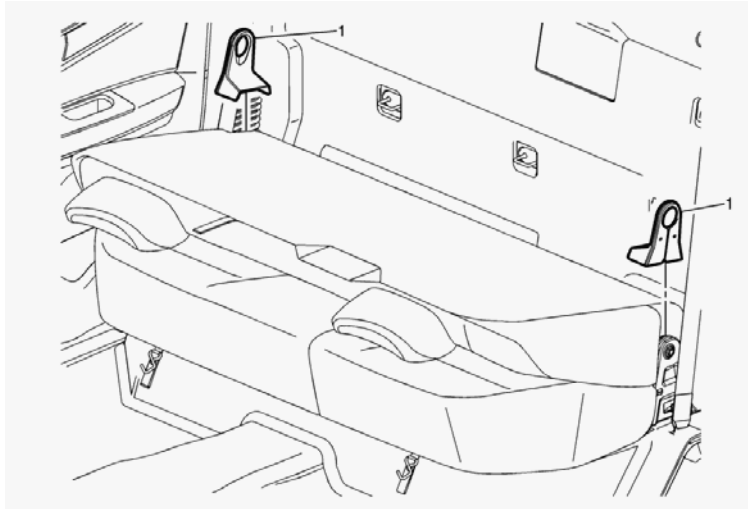
2

Rear Seat Recliner Inner Finish Cover

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Rear Seat Recliner Inner Finish Cover Replacement

Callout

Component Name

Preliminary Procedures

1. Remove the rear seat. Refer to Rear Seat Removal and Installation.
2. Remove the rear seat back cushion frame. Refer to Rear Seat Back Cushion Frame Replacement.

Rear Seat Recliner Inner Finish Cover

Procedure

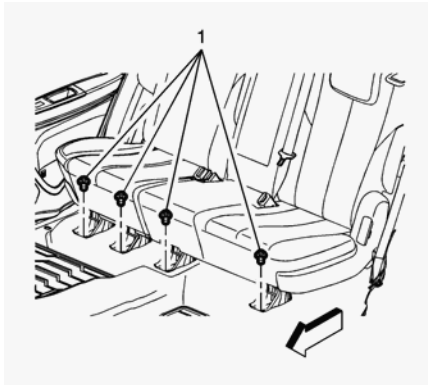
- 1
 1. Pull on the upper release strap to disengage the seat back cushion hooks from the rear body panel.
 2. Fold the rear seat back cushion down to gain access to the covers.
 3. Carefully disengage the cover by pulling inboard near the bottom of the finish cover.
 4. Slide the cover upward to disengage the finish cover from the seat back frame.

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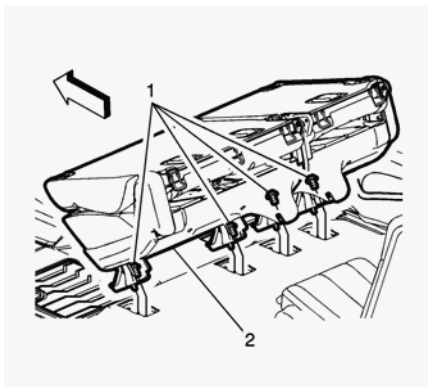
Removal Procedure



1. Remove the rear seat riser finish covers.
2. Remove the 4 rear seat bolts (1).

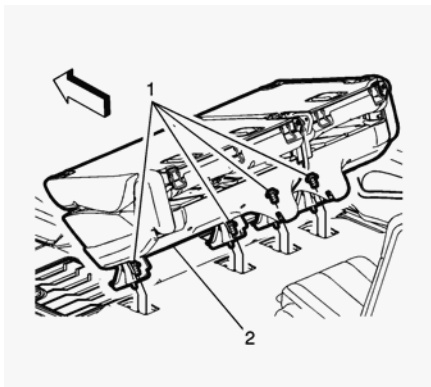


3. Pull the rear seat back cushion latch release located on the top of the rear seat back cushion, and fold the rear seat back cushion (2).
4. Remove the 4 rear seat bolts (1).

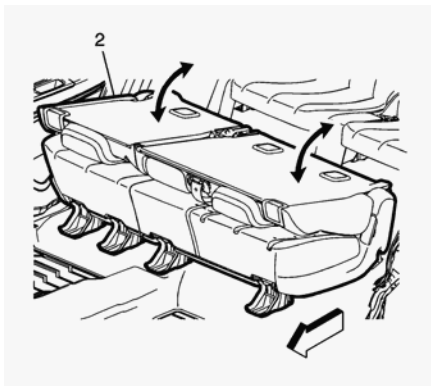


5. Unlatch the rear seat (2) by pushing upward on the bottom of the rear seat assembly.
6. Remove the rear seat from the vehicle.

[Installation Procedure](#)



1. Install the rear seat (2) to the vehicle, locating the front seat riser pins into the floor.
2. Secure the rear of the seat by pushing down on the back of the seat ensuring that the seat is securely latched.
3. Install the 4 seat attachments bolts (1) to the rear of the seat risers.



4. Lift the rear seat back cushion into the full up right seat position.

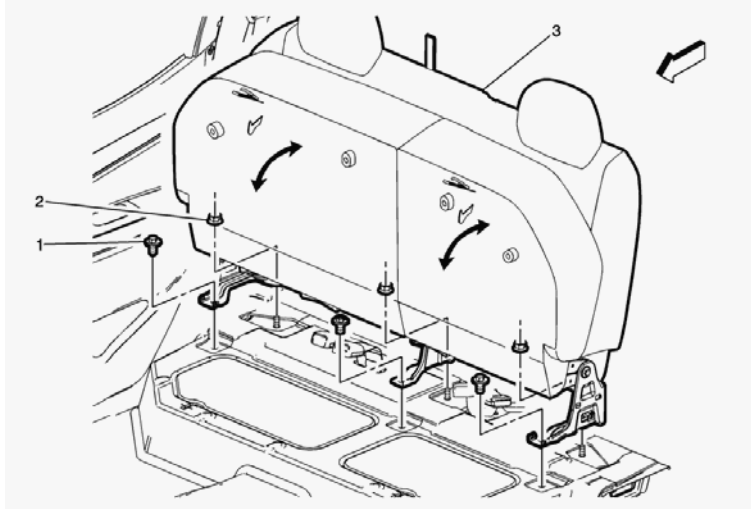
Caution: Refer to Fastener Caution.



5. Install the 4 seat attachments bolts (1) to the front of the seat risers.
Tighten
Tighten the bolts to 40Y(30 lb ft).

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Rear Seat Removal and Installation

Callout

Component Name

Preliminary Procedure

Remove the rear seat hinge finish cover. Refer to Rear Seat Hinge Finish Cover Replacement.

Rear Seat Bolt (Qty: 3)

Caution: Refer to Fastener Caution.

Procedure

- 1
 1. Pull on the two lower release straps to disengage the cushion hooks from the floor.
 2. Fold the rear seat cushion up to gain access to all the fasteners.

Tighten

46 Y (34 lb ft)

Rear Seat Nut (Qty: 3)

- 2

Tighten

46 Y (34 lb ft)

Rear Seat

Procedure

- 3
 1. Pull on the upper release strap to disengage the seat back cushion hooks from the rear body panel.
 2. With the aid of an assistant remove the rear seat, by lifting and pulling the seat upward to disengage it from the floor weld studs.
 3. Transfer components as necessary.

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Installation Instructions Part Number

92295772

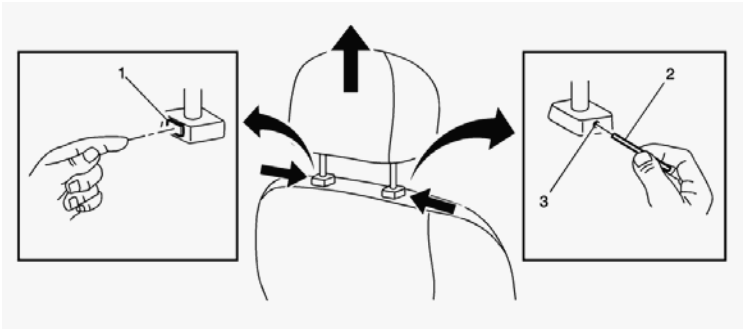
Kit Contents P/N 92295771, 92290025

Qty	Description
<i>Front Seat Insert Kit</i>	
1	Insert Front Drivers Side
1	Insert Front Passenger Side
2	Head Restraint Covers
<i>Rear Seat Cover Kit</i>	
1	Cover Base (RHS)
1	Cover Base (LHS)
1	Cover Back
3	Head Restraint Covers

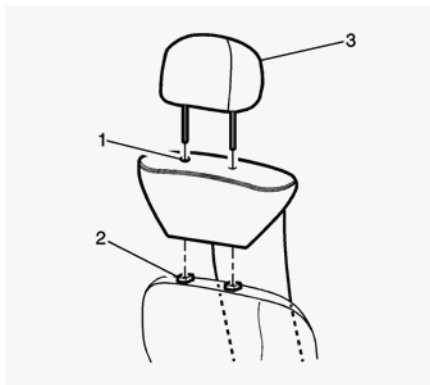
Tools Required

1.5mm diameter Steel Pin, if required

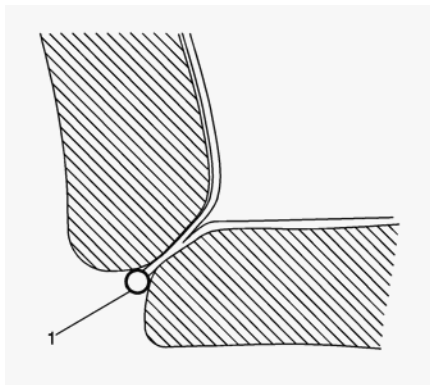
[Installation Instructions](#)
Front Seats



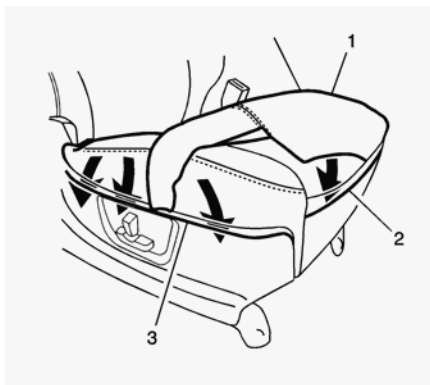
1. Raise the seat to the maximum height and raise the head restraint to maximum height.
2. Press the head restraint adjuster button (1) and lift the head restraint fully upwards.
3. If required, insert a Steel Pin (2) into the hole (3) in the head restraint sleeve.
4. Push the Steel Pin in slightly while applying slight upward pressure on the head restraint. Hold the upward pressure.
5. Press the head restraint adjuster button and remove the head restraint.



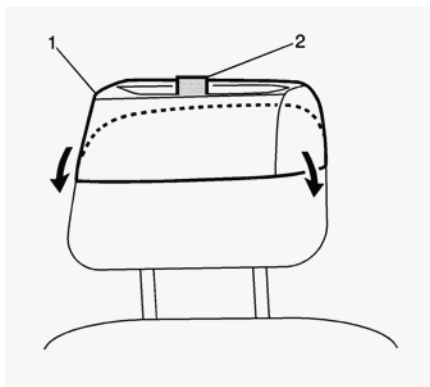
6. Align the two holes (1) on the seat insert with the head restraint guides (2) and fit the seat insert over the seat.
7. Install the head restraint (3).



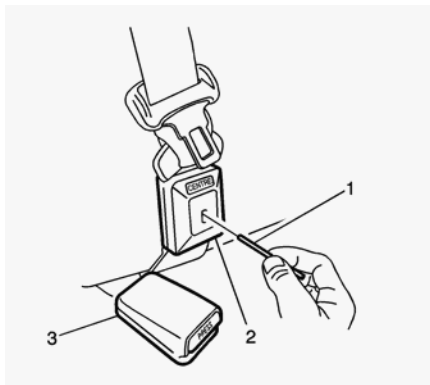
8. Tuck the seat insert dowel (1) in the base of the seat insert between the seat back and the seat base.



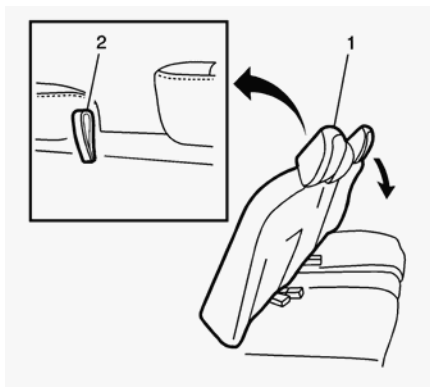
9. Position the lower part of the seat insert (1) around the base. Tuck the sides of the seat insert between the seat trim (3) and the seat base pocket (2) on the seat base.



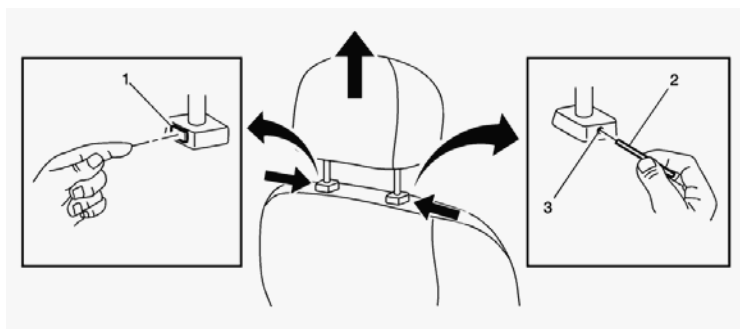
10. Turn the head restraint cover (1) inside out, identify the front of the head restraint cover and align the inverted cover with the top of the head restraint.
11. Close the hook fastener (2).



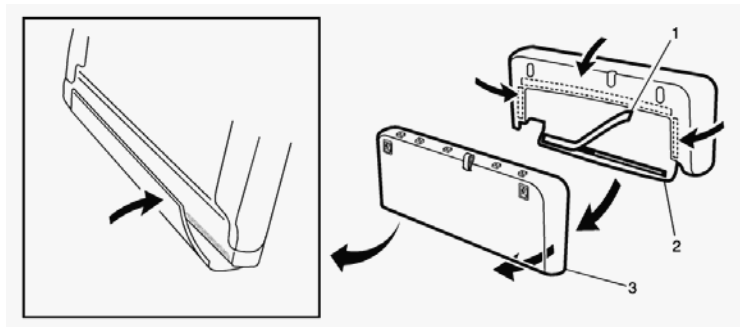
1. Push the Steel Pin (1) into the centre seat belt connector to release the centre seat belt (2) enabling the rear seat back to be tilted forward.
2. Free all of the rear seat belt buckles (3) from the elastic loops on the rear seat back.



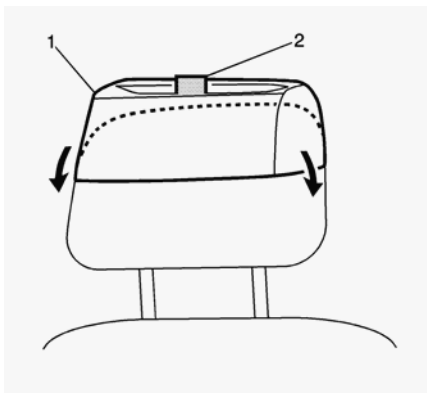
3. Tilt the rear seat back (1) forward using the pull strap (2) located at the rear of the seat back.



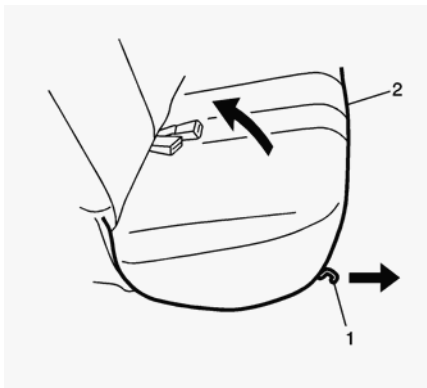
4. Press the head restraint adjuster button (1) and lift the head restraint fully upwards.
5. If required insert a Steel Pin (2) into the hole (3) in the head restraint sleeve.
6. Push the Steel Pin in slightly while applying slight upward pressure on the head restraint. Hold the upward pressure.
7. Press the head restraint adjuster button and remove the head restraint. Repeat steps 4 to 7 for the remaining rear head restraints.



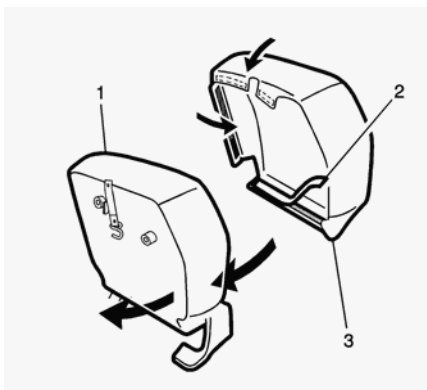
8. Feed the lower part of the rear seat cover (2) under the rear seat back (3) and place in position.
9. Remove the cloth backing strips (1) from the hook fasteners on the rear seat cover and fasten.
10. Pull the remainder to the rear seat cover tightly over the rear seat back and fix into position with the hook fasteners. Ensure the rear seat pull straps are unobscured by the seat cover.



11. Turn the head restraint cover (1) inside out, identify the front of the head restraint cover and align the inverted cover with the top of the head restraint and roll the cover over the head restraint.
12. Close the hook fastener (2). Repeat steps 10 to 11 for the remaining head restraints.



13. Reinstall the head restraints and secure the rear seat back in to the original position.
14. Pull on the under seat strap (1) to unlatch the rear seat base (2) and tilt upwards.



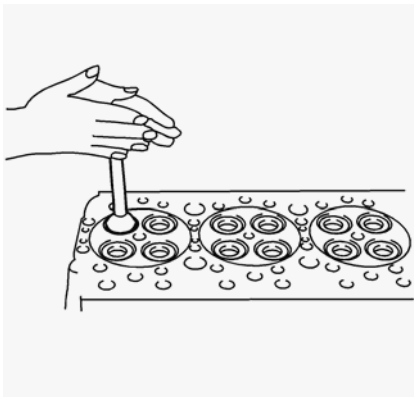
15. Feed the rear of the rear seat base cover (3) through the gap between the rear seat base (1) and rear seat back and place in position.
16. Remove the cloth backing strips (2) from the hook fasteners on the rear seat base cover and fasten.
17. Pull the remainder to the rear seat cover tightly over the rear seat base and fix into position with the hook fasteners. Ensure the seat is not obscured by the seat base cover.
18. Secure the rear seat base back in to the original position.
19. Repeat steps 14 to 18 for the other side.
20. Reconnect the center rear seat belt connector and refit the seat belt buckles to the elastic loops.

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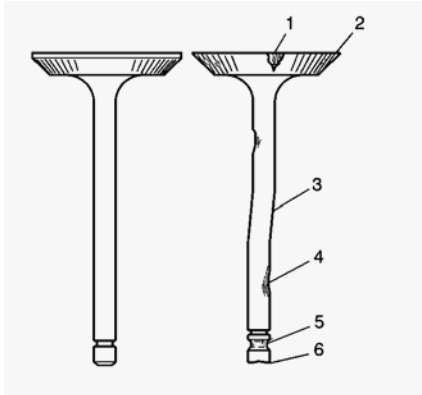
1. Remove the carbon from the valve guide and valve seat surface.
2. Resurface the valve face to 45 degrees. If valve margin falls below specifications after resurfacing then discard valve.
3. Use a suitable tool to bring the valve contact width to the standard value. The valve seat angle is 45 degrees.



4. Apply valve lapping compound to the valve seat surface.
5. Insert the valve into the cylinder head.
6. Turn the valve back and forth in its seat to lap the valve face to the valve seat.

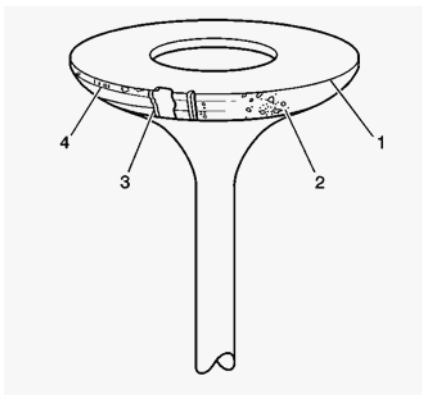
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
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1. Inspect the valves for the following conditions:

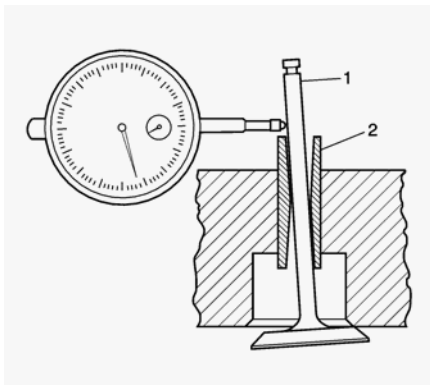
- Burnt or eroded areas (1)
- A worn margin (2)
- A bent stem (3)
- A worn or scored stem (4)
- A worn key groove (5)
- A worn stem tip (6)



• Inspect the valve face for the following conditions:

- Worn margin (4)
- No margin (1)
- Pitted surfaces (2)
- Burnt or eroded areas (3)

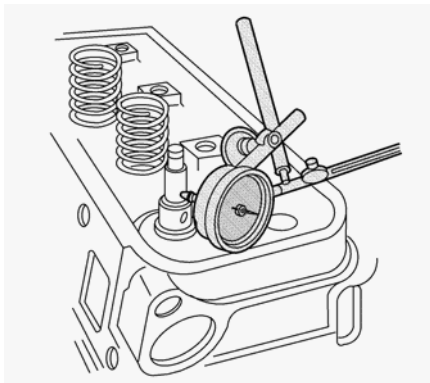
• Inspect the valve seats for a loose fit in the cylinder head.



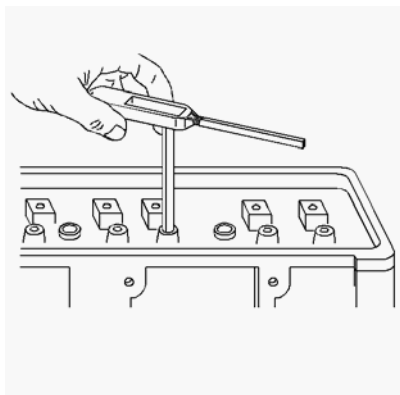
Caution: Proper valve stem-to-valve guide clearance is necessary for proper engine operation and component life. Excessive clearance may cause a premature valve stem oil seal failure, excessive oil consumption and related component damage. Insufficient clearance may cause a noisy valve train operation or sticking valves that may lead to related component damage. Failure to inspect valve stem-to-valve guide clearance and repair or replace components may lead to extensive engine damage.

Note: Excessive valve stem-to-guide clearance may cause the following conditions:

- A noisy valve train
- Premature valve stem oil seal wear
- Component damage
- Excessive engine oil consumption
- Inspect for excessive valve stem (1) to guide (2) clearance.



- Use a dial indicator in order to measure the valve stem-to-guide clearance. Complete the following steps:
 1. Install the valve into the guide.
 2. Install the cam lobe lift indicator onto the cylinder head.
 3. Locate the dial indicator so that the movement of the valve stem from side to side, crosswise to the cylinder head, will cause a direct movement of the indicator stem.
 4. Ensure that the indicator stem contacts the side of the valve stem just above the valve guide.
 5. Drop the valve head about 2 mm (1/8 in) off the valve seat.
 6. Use light pressure and move the valve stem side to side in order to obtain a clearance reading.
 7. If the valve stem to guide clearance is not within specification, replace the valve and/or repair the guide in order to obtain the proper clearance.



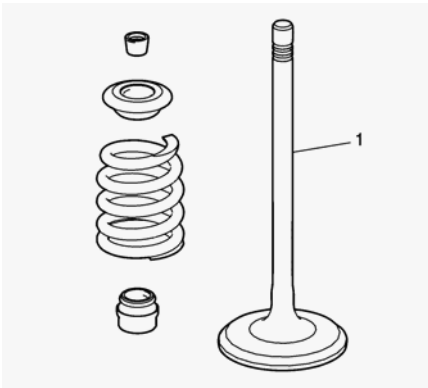
Note: Replace a valve stem that has excessive scoring or wear. A valve guide that is worn and has excessive stem-to-guide clearance may need to be replaced.

- Ream the valve guides for oversize valves if the clearance exceeds the specifications. Refer to Engine Mechanical Specifications.



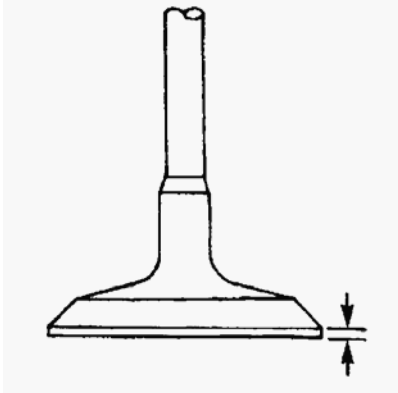
Note: Follow the manufacturers instructions when using valve guide reamers, sleeves, and installers.

- Ream the valve guide in order to obtain the proper specification. Refer to Engine Mechanical Specifications.



Note: Valves that are pitted must be refaced to the proper angle. Replace valve stems that show excessive wear, or replace valves that are warped. Special types of equipment are available for refacing valves and valve seats. Follow the manufacturers recommendations when performing these procedures.

- Inspect the valves (1) for excessive scoring.



- Inspect the valve face.

Replace the valve if the valve margin is not within specifications after grinding.

- Reface pitted valves on a valve refacing machine in order to ensure the correct relationship between the head and the stem.

Note: Reconditioning the valve seats is very important. Ensure perfect seating of the valves in the engine in order to deliver optimum power and performance. Clean the valve guides of all debris and dirt before grinding the valve seat.

- Recondition the valve seats after reaming the valve guide bores or installing the new valve guides.
- The valve seats should be concentric to within 0.05 mm (0.031 in) total indicator reading.

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The inflatable restraint sensing and diagnostic module (SDM) must be programmed with the proper calibration software. The module stores and utilizes this information however if it is not properly configured with the correct calibration software, the SDM will not control all of the vehicle features properly.

Ensure that the following conditions exist in order to prepare for SDM programming:

1. The battery is fully charged.
2. The MDI data link connectors are secure.
3. The scan tool is loaded with the most current software version.
4. All disconnected modules and devices are reconnected securely.
5. This entire procedure has been reviewed before proceeding.

Do not reprogram the SDM unless directed by a service procedure or a service bulletin.

Note:

- The air bag indicator light may remain ON after the body control module (BCM), or SDM is replaced, and during the programming procedure for the BCM until after the procedure is completed. When installing a new SDM, there may be several DTCs set prior to programming. Once programmed, these DTCs should be in history and can be cleared.
- Failure to complete the following Setup procedure may cause DTC B1001 to be set in the SDM.

The following service procedures require either a programming or a setup event performed for a complete repair:

Sensing and Diagnostic Module Replacement and/or Programming

If the inflatable restraint sensing and diagnostic module needs to be replaced and/or reprogrammed, the following procedures must be performed:

1. Access SPS. Refer to Service Programming System (SPS).
2. Perform the SPS function Inflatable Restraint Sensing and Diagnostic Module Programming and follow the on-screen instructions.
3. Perform the SPS function Inflatable Restraint Sensing and Diagnostic Module Setup and follow the on-screen instructions.
4. Clear DTCs after completing the programming procedure.

If the control module fails to program, proceed as follows:

1. Ensure the DLC and Accessory Power Module connections are good.
2. Inspect the Techline equipment for the latest software version.
3. Attempt to program the SDM. If the SDM still cannot be programmed properly, replace the SDM.

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Table 1: [Supplemental Inflatable Restraint Scan Tool Data Parameters](#)

Table 2: [Supplemental Inflatable Restraint Scan Tool Output Controls](#)

Supplemental Inflatable Restraint Scan Tool Data Parameters

Parameter	Expected Value	Definition
<i>Operating Conditions:</i> Ignition ON		
Active Switch	Enabled	The scan tool displays Enabled or Disabled. This is the state of the SIR active switch.
Active Switch	Learned	The scan tool displays Learned or Unlearned. Learned is displayed if the SIR learned the active switch.
Battery Voltage Signal	Varies	This displays volts. This is the voltage input supplied to the SDM.
Driver Seat Belt Switch	Unbuckled	The scan tool displays Buckled or Unbuckled. This is the state of the driver seat belt.
Driver Seat Belt Type	Varies	The scan tool displays Switch or Sensor. This is the type of driver seat belt.
Driver Seat Position Sensor	Enabled	The scan tool displays Enabled or Disabled. This is the state of the driver seat position sensor.
Driver Seat Position Sensor	Learned	The scan tool displays Learned or Unlearned. Learned is displayed if the SIR learned the driver seat position sensor.
Driver Seat Position Sensor	Varies	The scan tool displays Rearward or Forward. This is the positional state of the drive seat.
Loop 1–12	Enabled	The scan tool displays Enabled or Disabled. This is the state of the SIR loop.
Loop 1–12	Learned	The scan tool displays Learned or Unlearned. Learned is displayed if the SIR has that number loop learned.
Loop 1–12 Type	Varies	The scan tool displays Not Used, LF Stage 1, RF Stage 1, LF Stage 2, RF Stage 2, LF Preten., RF Preten., LF Side Bag, RF Side Bag, Lt. Roof Stage1, Rt. Roof Stage1, Lt. Roof Stage2, Rt. Roof Stage2, Lt. Roof Stage3 or Rt. Roof Stage3. This is the type of loop.
Passenger Seat Belt Switch	Unbuckled	The scan tool displays Buckled or Unbuckled. This is the state of the passenger seat belt.
PPS Options	Varies	The scan tool displays Not Present, Manual, Auto or Auto. + Man. This is the current enabled option of the passenger presence system.
PPS Status	Enabled	The scan tool displays Enabled or Disabled. This is the state of the passenger presence system.
PPS Status	Learned	The scan tool displays Learned or Unlearned. Learned is displayed if the SIR has learned the passenger presence system.
Primary Key Status	Valid	The scan tool displays Unknown, Valid or Invalid. This is the state of the primary key of the SDM.
Psg. Seat Belt Sensor	Enabled	The scan tool displays Enabled or Disabled. This is the state of the passenger seat belt sensor.
Psg. Seat Belt Sensor	Learned	The scan tool displays Learned or Unlearned. Learned is displayed if the SIR learned the passenger seat belt sensor.
Psg. Seat Belt Sensor	Varies	This displays mA. This is the amount of current supplied to the passenger seat belt sensor.
Psg. Seat Belt Type	Varies	The scan tool displays Switch or Sensor. This is the type of passenger seat belt.
Psg. Seat Position Sensor	Enabled	The scan tool displays Enabled or Disabled. This is the state of the passenger seat position sensor.
Psg. Seat Position Sensor	Learned	The scan tool displays Learned or Unlearned. Learned is displayed if the SIR learned the passenger seat position sensor.
Psg. Seat Position Sensor	Inactive	The scan tool displays Rearward or Forward. This is the positional state of the passenger seat.
Received Primary Key	Valid	The scan tool displays Unknown, Valid or Invalid. Valid is shown if the primary key received from the BCM matches the SDM primary key.
Received VIN Digits 2–5	Varies	The scan tool displays the Secondary Key which includes digits 2 though 5 of the VIN that the BCM sends to the SDM.
Received VIN Digits 6–7	Varies	The scan tool displays the Secondary Key which includes digits 6 and 7 of the VIN that the BCM sends to the SDM.
Rollover Sensor	Enabled	The scan tool displays Enabled or Disabled. This is the state of the rollover sensor.
Rollover Sensor	Learned	The scan tool displays Learned or Unlearned. Learned is displayed if the SIR learned the rollover sensor.
Run/Crank	Active	This displays volts. This is the current power mode of the SDM.

Sensor 1–6	Enabled	The scan tool displays Enabled or Disabled. This is the state of the sensor.
Sensor 1–6	Learned	The scan tool displays Learned or Unlearned. Learned is displayed if the SIR has that sensor learned.
Sensor 1–6 Type	Learned	The scan tool displays Not Used, EFS LF, EFS Center, EFS RF, SIS Left Row 1, SIS Right Row 1, SIS Left Row 2 or SIS Right Row 2. This is the type of SIR sensor.
SDM Primary Key	Varies	The scan tool displays the primary key that the SDM has stored to memory.
SIR Warning Indicator	Inactive	The scan tool displays On or Off. This is the status of the SIR warning indicator.

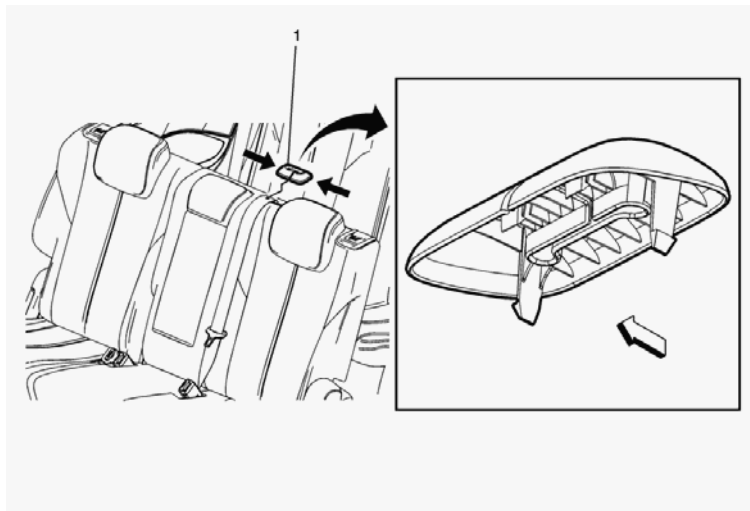
Supplemental Inflatable Restraint Scan Tool Output Controls

Scan Tool Output Control	Description
Setup New SDM	This output control is used to set up a new SDM.
Setup SDM Primary Key in BCM	This output control is used to set up a new SDM primary key in the BCM.

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Rear Seat Belt Guide Trim Cover Replacement

Callout

Component Name

Rear Seat Belt Guide Trim Cover

Procedure

1

1. Use a small flat bladed tool to disengage the side retainers.
2. Slide the cover forward to disengage the front retainers from the seat back.
3. Slide the seat belt through the opening in the cover.

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Warning: After deployment, the metal surfaces of the SIR component may be very hot. To help avoid a fire or personal injury:

- Allow sufficient time for cooling before touching any metal surface of the SIR component.
- Do not place the deployed SIR component near any flammable objects.

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Warning: When you are deploying an inflator module for disposal, perform the deployment procedures in the order listed. Failure to follow the procedures in the order listed may result in personal injury.

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Warning: In order to prevent accidental deployment and the risk of personal injury, do not dispose of an undeployed inflator module as normal shop waste. Undeployed inflator modules contain substances that could cause severe illness or personal injury if their sealed containers are damaged during disposal. Use the following deployment procedures to safely dispose of an undeployed inflator module. Failure to observe the following disposal methods may be a violation of federal, state, or local laws.

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Warning: When carrying an undeployed inflator module:

- Do not carry the inflator module by the wires or connector.
- Make sure the air bag opening points away from you.

When storing an undeployed inflator module:

- Make sure the air bag opening points away from the surface on which the inflator module rests.
- Provide free space for the air bag to expand in case of an accidental deployment.
- When storing a steering column, do not rest the column with the air bag opening facing down and the column vertical. Lay the column on its side.

Failure to observe these guidelines may result in personal injury.

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Warning: This vehicle is equipped with a Supplemental Inflatable Restraint (SIR) System. Failure to follow the correct procedure could cause the following conditions:

- Air bag deployment
- Personal injury
- Unnecessary SIR system repairs

In order to avoid the above conditions, observe the following guidelines:

- Refer to SIR Component Views in order to determine if you are performing service on or near the SIR components or the SIR wiring.
- If you are performing service on or near the SIR components or the SIR wiring, disable the SIR system. Refer to Disabling the SIR System.