

ACCESSORIES & EQUIPMENT

Seat Hardware, Trim, and Upholstery - CTS Coupe & Wagon

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Front Seat Adjuster Switch Bezel Screw	2 N.m	18 lb in
Front Seat Adjuster Track Nut	9 N.m	80 lb in
Front Seat Back Cushion Frame Bolt	50 N.m	37 lb ft
Front Seat Recliner Handle Bezel Bracket Screw	3 N.m	27 lb in
Front Seat Track Bolts	42 N.m	31 lb ft
Rear Seat Armrest Nut	9 N.m	80 lb in
Rear Seat Armrest Screw	3 N.m	27 lb in
Rear Seat Back Cushion Nut	30 N.m	22 lb ft
Rear Seat Back Panel Bolt	40 N.m	30 lb ft
Rear Seat Shoulder Belt Opening Bezel Screw	3 N.m	27 lb in

REPAIR INSTRUCTIONS

FRONT SEAT REMOVAL AND INSTALLATION - BUCKET (AQ9)

Removal Procedure

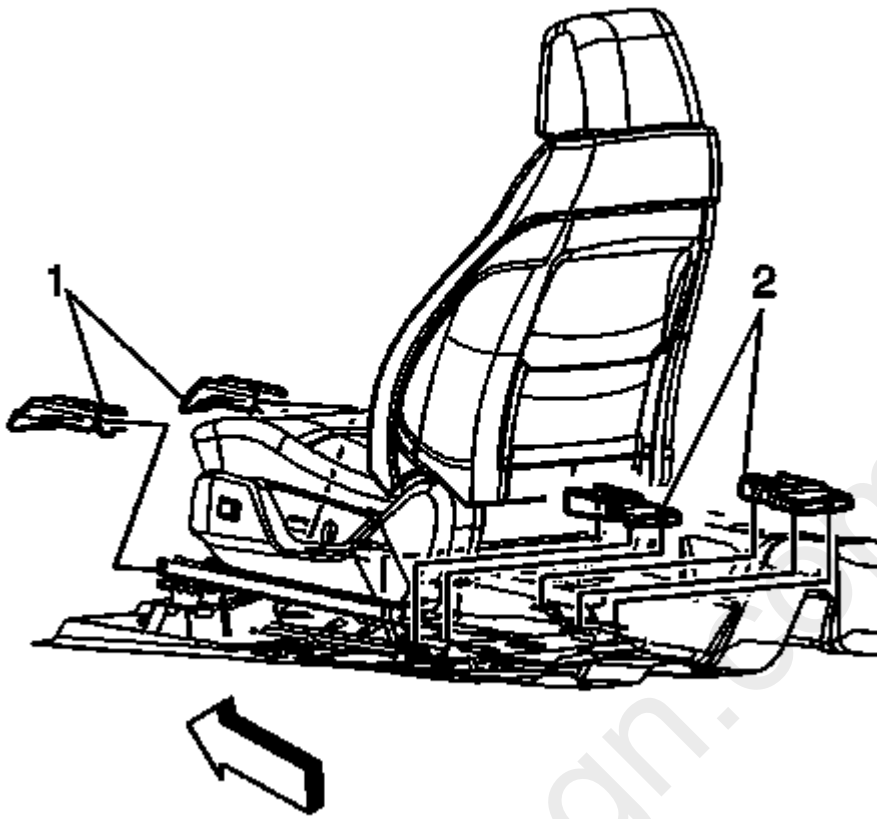


Fig. 1: View of Bucket Seat Assembly
Courtesy of GENERAL MOTORS COMPANY

1. Move the front seat forward in order to access the front seat track trim cover (1, 2).
2. Remove the seat track trim covers (1, 2) from the seat track.
3. Disable the SIR. Refer to **SIR Disabling and Enabling** .

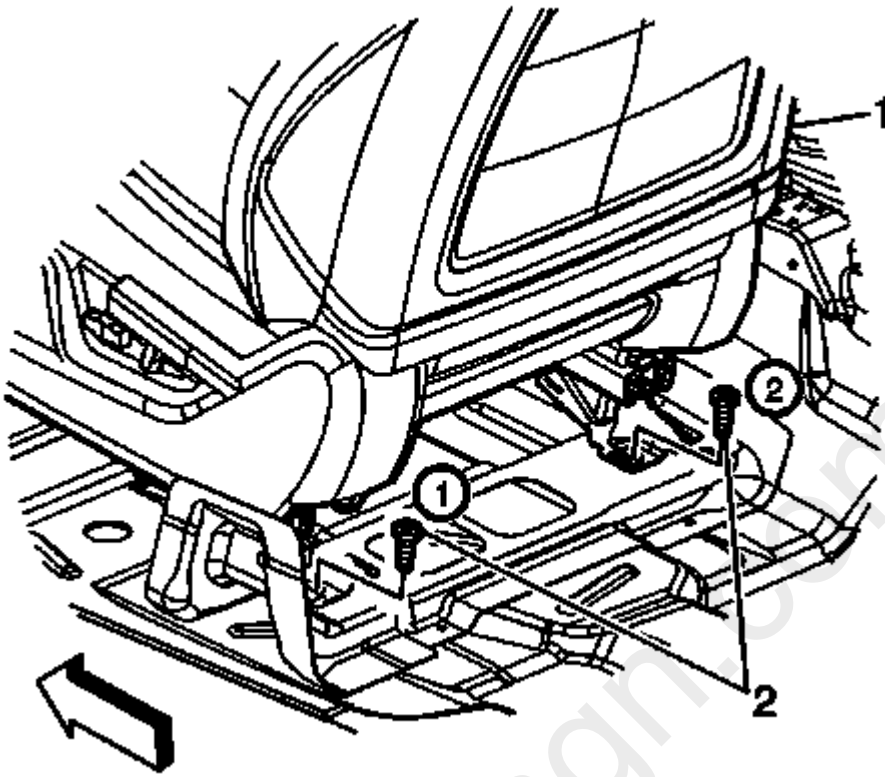


Fig. 2: View of Bucket Seat Track Assembly
Courtesy of GENERAL MOTORS COMPANY

4. Remove the front seat bolts (2) from the front seat (1).
5. Disconnect the front seat tensioner anchor by removing the cap, bolt, and cover. Refer to **Front Seat Belt Anchor Plate Tensioner Replacement (AQ9)** .
6. Disconnect the seat electrical connectors.

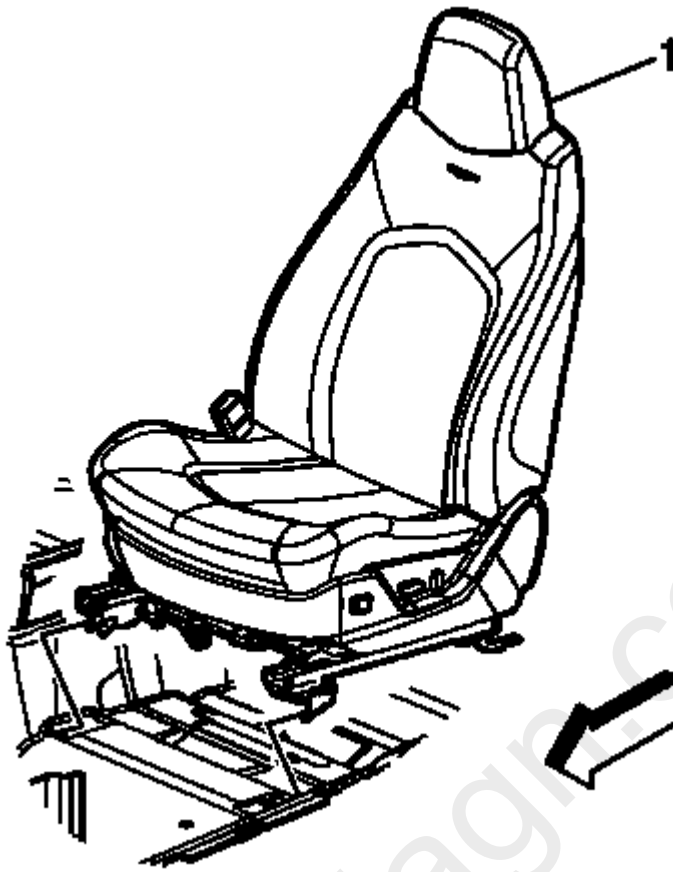


Fig. 3: View of Bucket Seat and Track Assembly
Courtesy of GENERAL MOTORS COMPANY

7. With the aid of an assistant, tilt the seat up in the rear and slide rearward to disengage the seat (1) from the floor to remove from the vehicle.

Installation Procedure

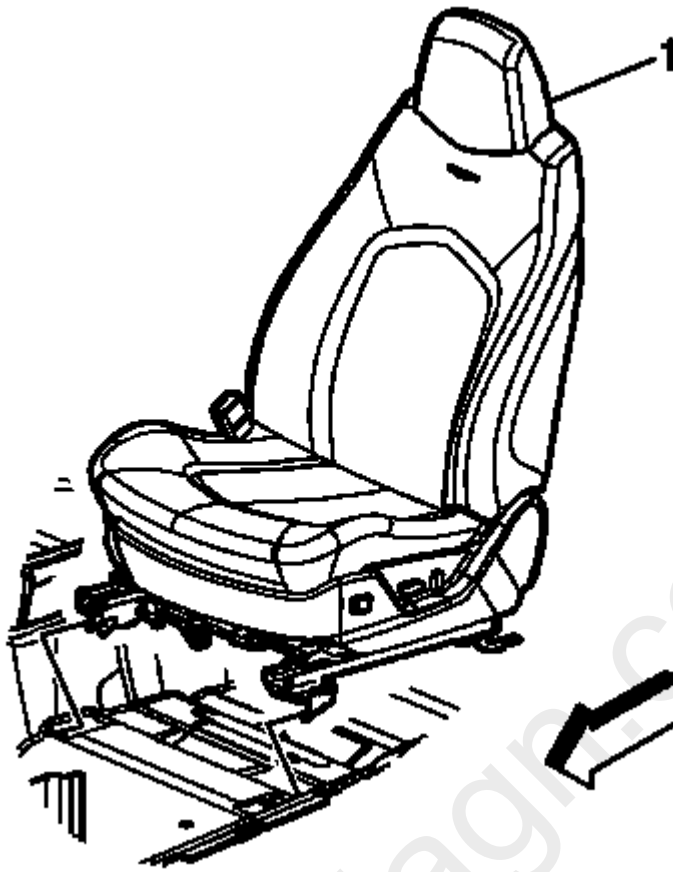


Fig. 4: View of Bucket Seat and Track Assembly
Courtesy of GENERAL MOTORS COMPANY

1. With the aid of an assistant, install the seat (1) into the vehicle.
2. Insert the front tabs on the seat track into the floor.
3. Connect the electrical connectors.
4. Enable the SIR. Refer to **SIR Disabling and Enabling** .

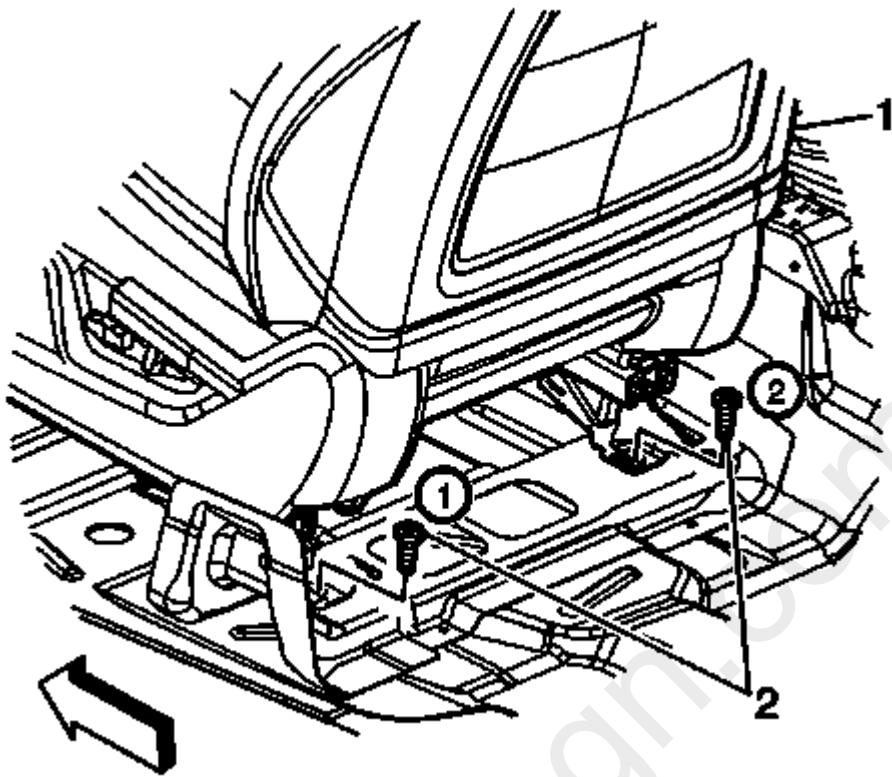


Fig. 5: View of Bucket Seat Track Assembly
Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to Fastener Caution .

5. Install the seat track bolts (2) and tighten to 42 N.m (31 lb ft).

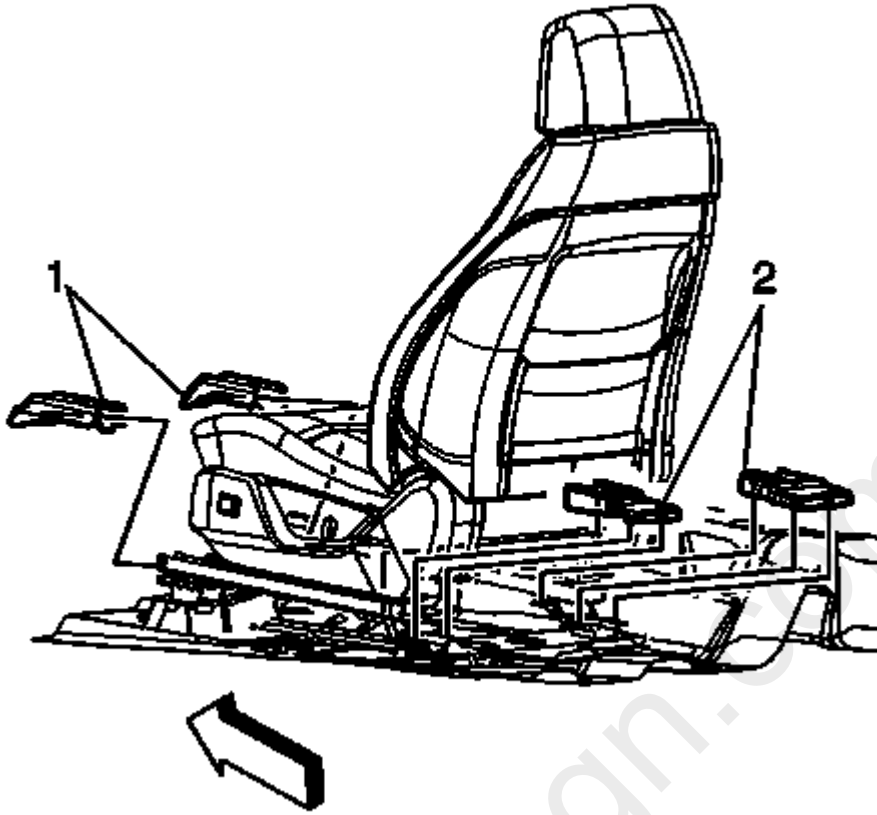


Fig. 6: View of Bucket Seat Assembly
Courtesy of GENERAL MOTORS COMPANY

6. Install the seat track trim covers (1).
7. Install the front seat tensioner anchor by reinstalling the cap, bolt, and cover. Refer to **Front Seat Belt Anchor Plate Tensioner Replacement (AQ9)** .

FRONT SEAT REMOVAL AND INSTALLATION - BUCKET (W2E)

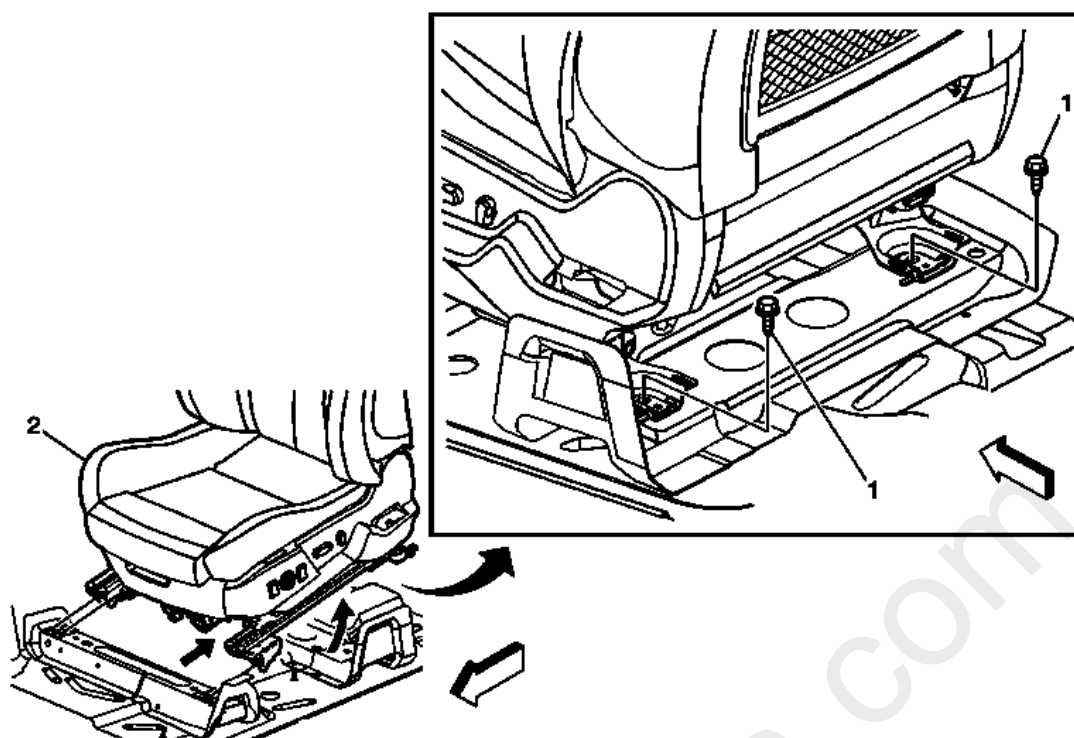


Fig. 7: Identifying Front Seat - Bucket (W2E)
 Courtesy of GENERAL MOTORS COMPANY

Front Seat Removal and Installation - Bucket (W2E)

Callout	Component Name
WARNING: Refer to <u>SIR Warning</u> . WARNING: Replace the passenger presence system as a complete assembly to prevent possible injury to the occupant. All the components in the service kit are assembled and calibrated as a unit. Using only some of the components in the service kit will cause the passenger presence system to operate improperly. WARNING: To avoid personal injuries, re-zero the passenger presence system whenever you remove or replace the seat cushion or trim. Failure to do so may cause the system to malfunction. Preliminary Procedures 1. Disable the SIR system. Refer to <u>SIR Disabling and Enabling</u> . 2. Re-zero the inflatable restraint passenger presence system whenever the seat cushion or any component of the passenger presence system is removed. Refer to <u>Control Module References</u> for replacement and setup information. 3. Remove the front seat adjuster track finish covers. Refer to <u>Front Seat Adjuster Track Finish</u>	

Cover Replacement (W2E).

4. Disconnect the front seat tensioner anchor by removing the cap, bolt, and cover..

1	Front Seat Bolt (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 42 N.m (31 lb ft)
2	Front Seat Assembly Procedure 1. Disconnect the front seat electrical connector, and passenger presence system connector, if equipped. 2. After removing bolts, tilt seat forward and pull rearward.

DRIVER OR PASSENGER SEAT OUTER ADJUSTER FRONT FINISH COVER REPLACEMENT (W2E)

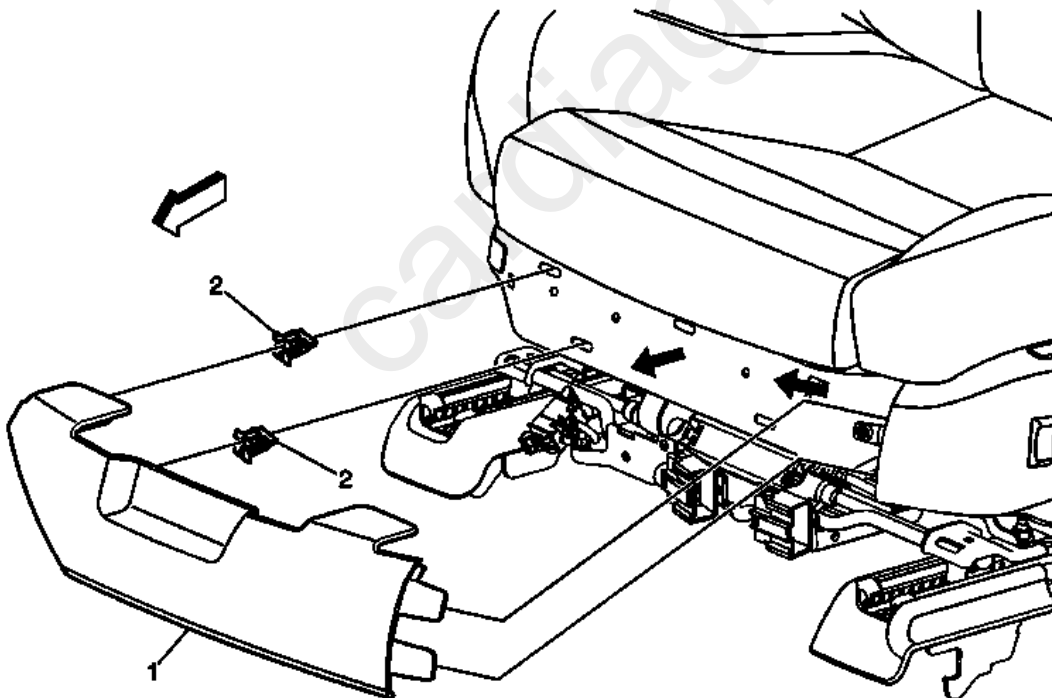


Fig. 8: Identifying Driver Or Passenger Seat Outer Adjuster Front Finish Cover (W2E)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Outer Adjuster Front Finish Cover Replacement (W2E)

Callout	Component Name
1	Front Seat Outer Adjuster Front Finish Cover Procedure 1. Pull the inner side of the cover forward first to disengage the retainer clips. 2. Slide the tabs out of the seat adjuster switch bezel.
2	Front Seat Outer Adjuster Front Finish Cover Retainers (Qty: 2)

DRIVER OR PASSENGER SEAT OUTER ADJUSTER FRONT FINISH COVER REPLACEMENT (AQ9)

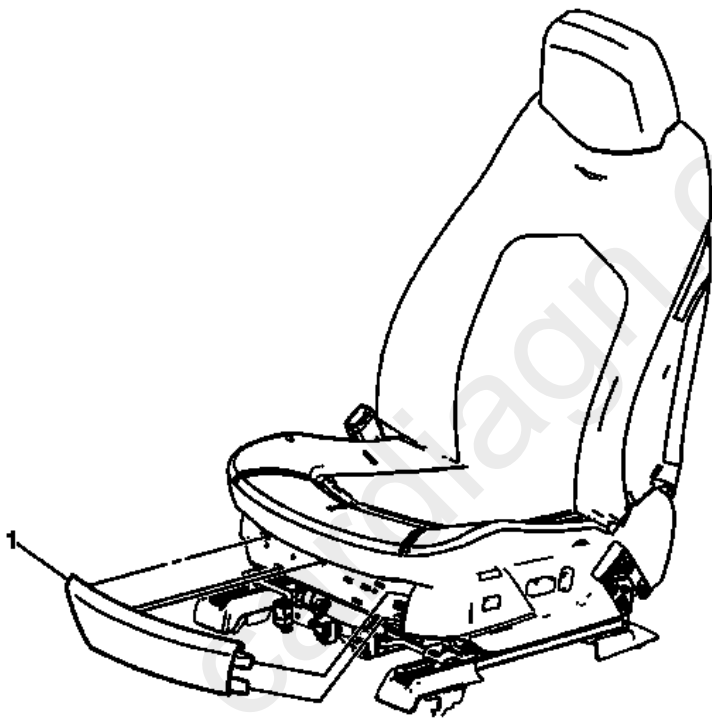


Fig. 9: Driver Seat and Passenger Seat Outer Adjuster Front Finish Cover (AQ9)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Outer Adjuster Front Finish Cover Replacement (AQ9)

Callout	Component Name
1	Front Seat Outer Adjuster Front Finish Cover Procedure 1. Pull the inner side of the cover forward first to disengage the retainer clips. 2. Slide the tabs out of the seat adjuster switch bezel.

DRIVER OR PASSENGER SEAT INNER ADJUSTER REAR FINISH COVER REPLACEMENT (W2E)

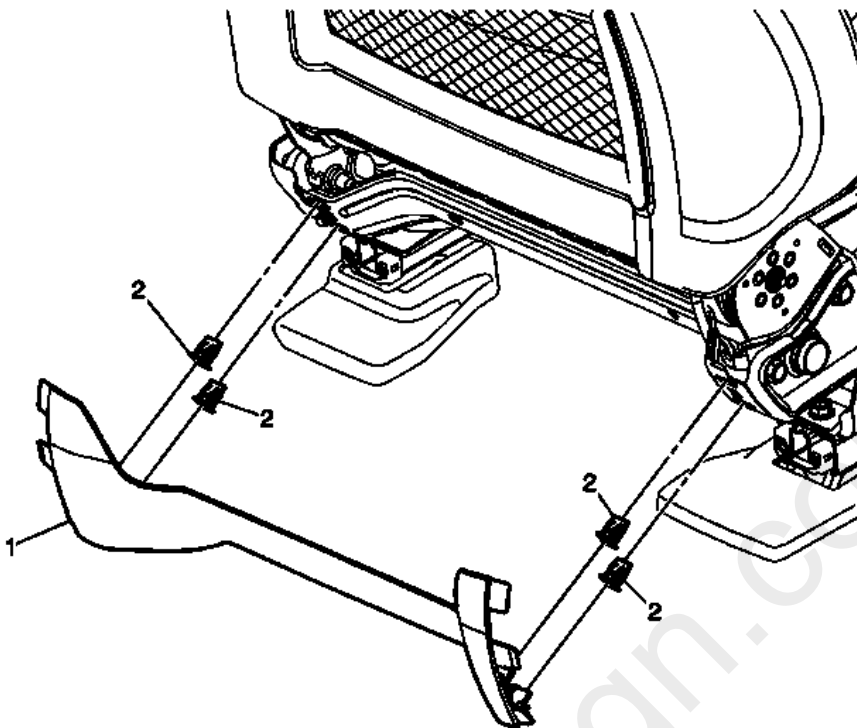


Fig. 10: Identifying Driver Or Passenger Seat Inner Adjuster Rear Finish Cover (W2E)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Inner Adjuster Rear Finish Cover Replacement (W2E)

Callout	Component Name
Preliminary Procedure	
1. Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (W2E)</u> .	
2. Remove the front seat outer adjuster front finish cover. Refer to <u>Driver or Passenger Seat Outer Adjuster Front Finish Cover Replacement (W2E)</u> .	
3. Remove the front seat adjuster switch bezel. Refer to <u>Driver or Passenger Seat Adjuster Switch Bezel Replacement (W2E)</u> .	
4. Remove the front seat inner recliner finish cover. Refer to <u>Driver or Passenger Seat Inner Recliner Finish Cover Replacement (W2E)</u> .	
1	Front Seat Inner Adjuster Rear Finish Cover Procedure Pull the cover rearward to disengage the retainer clips.
2	Front Seat Inner Adjuster Rear Finish Cover Retainers (Qty 4)

DRIVER OR PASSENGER SEAT INNER ADJUSTER REAR FINISH COVER REPLACEMENT (AQ9)

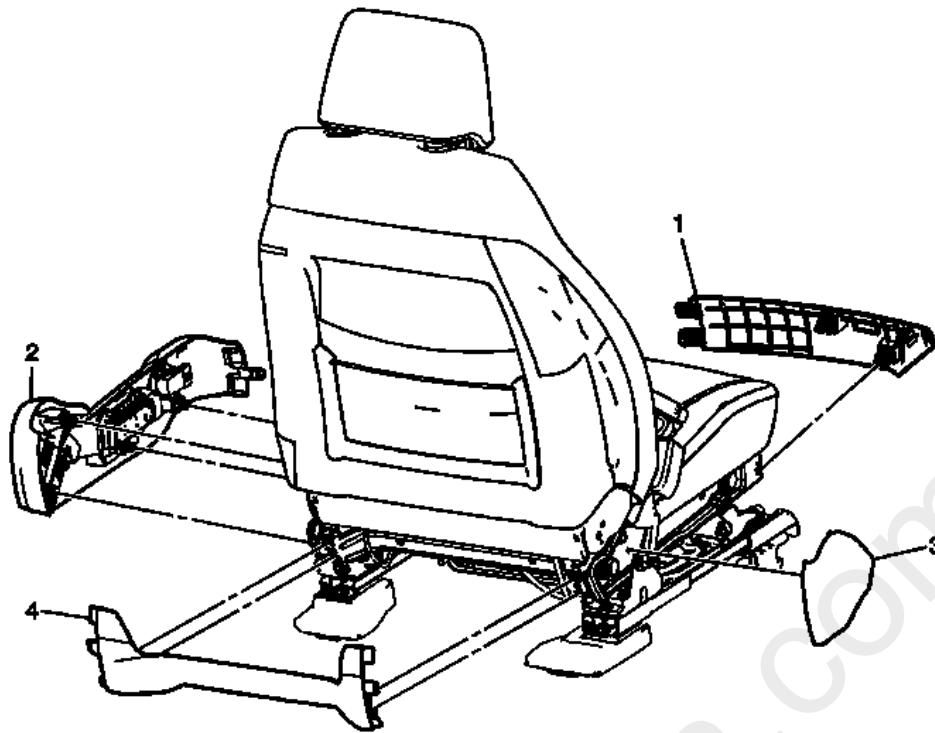


Fig. 11: Driver Seat and Passenger Seat Inner Adjuster Rear Finish Cover (AQ9)
 Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Inner Adjuster Rear Finish Cover Replacement (AQ9)

Callout	Component Name
Preliminary Procedure	
Remove the front seat. Refer to Front Seat Removal and Installation - Bucket (AQ9) .	
1	Front Seat Outer Adjuster Front Finish Cover Refer to Driver or Passenger Seat Outer Adjuster Front Finish Cover Replacement (AQ9) .
2	Front Seat Adjuster Switch Bezel Refer to Driver or Passenger Seat Adjuster Switch Bezel Replacement (AQ9) .
3	Front Seat Inner Recliner Finish Cover Refer to Driver or Passenger Seat Inner Recliner Finish Cover Replacement (AQ9) .
4	Front Seat Inner Adjuster Rear Finish Cover Procedure Pull the cover rearward to disengage the retainer clips.

DRIVER OR PASSENGER SEAT ADJUSTER TRACK REPLACEMENT

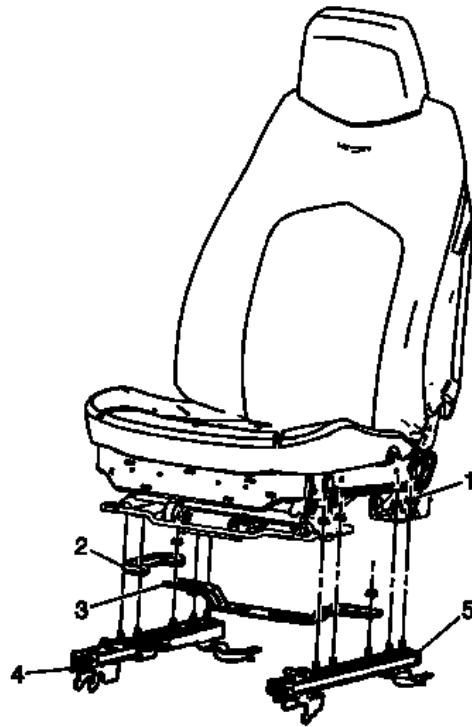


Fig. 12: Driver Seat and Passenger Seat Adjuster Track
 Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Adjuster Track Replacement

Callout	Component Name
Preliminary Procedure Remove the front seat. Refer to Front Seat Removal and Installation - Bucket (W2E) , Front Seat Removal and Installation - Bucket (AQ9) .	
1	Front Seat Adjuster Track Nut (Qty: 10) CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Front Seat Remote Handle
3	Front Seat Track Brace
4	Front Seat Inner Adjuster Track
5	Front Seat Outer Adjuster Track

DRIVER OR PASSENGER SEAT ADJUSTER HANDLE REPLACEMENT

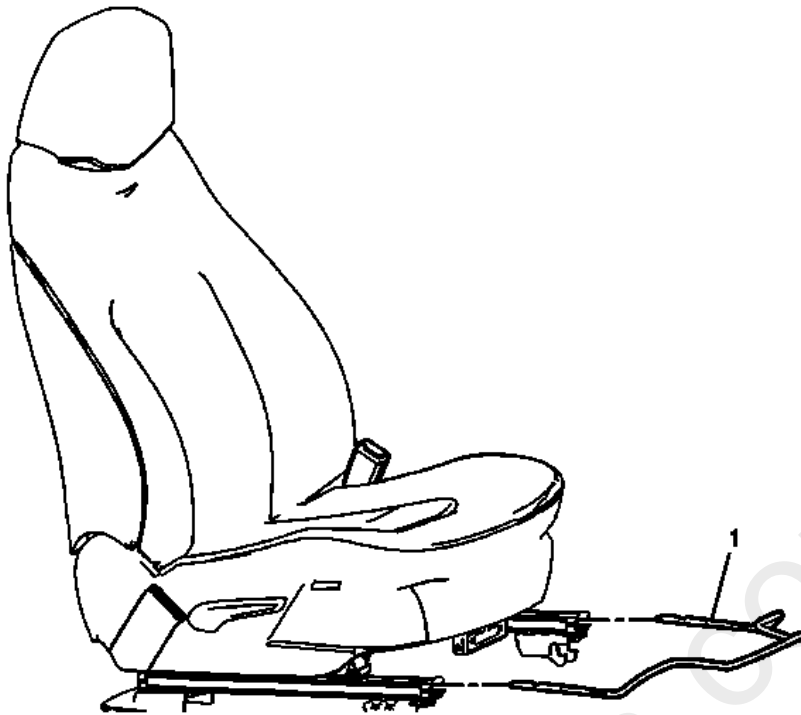


Fig. 13: Driver Seat and Passenger Seat Adjuster Handle
 Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Adjuster Handle Replacement

Callout	Component Name
Preliminary Procedure Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (W2E)</u> , <u>Front Seat Removal and Installation - Bucket (AQ9)</u> .	
1	Front Seat Adjuster Handle Procedure 1. Release the retainer in the seat adjuster track. 2. Pull upward and forward to remove the handle from the adjuster.

FRONT SEAT ADJUSTER TRACK FINISH COVER REPLACEMENT (W2E)

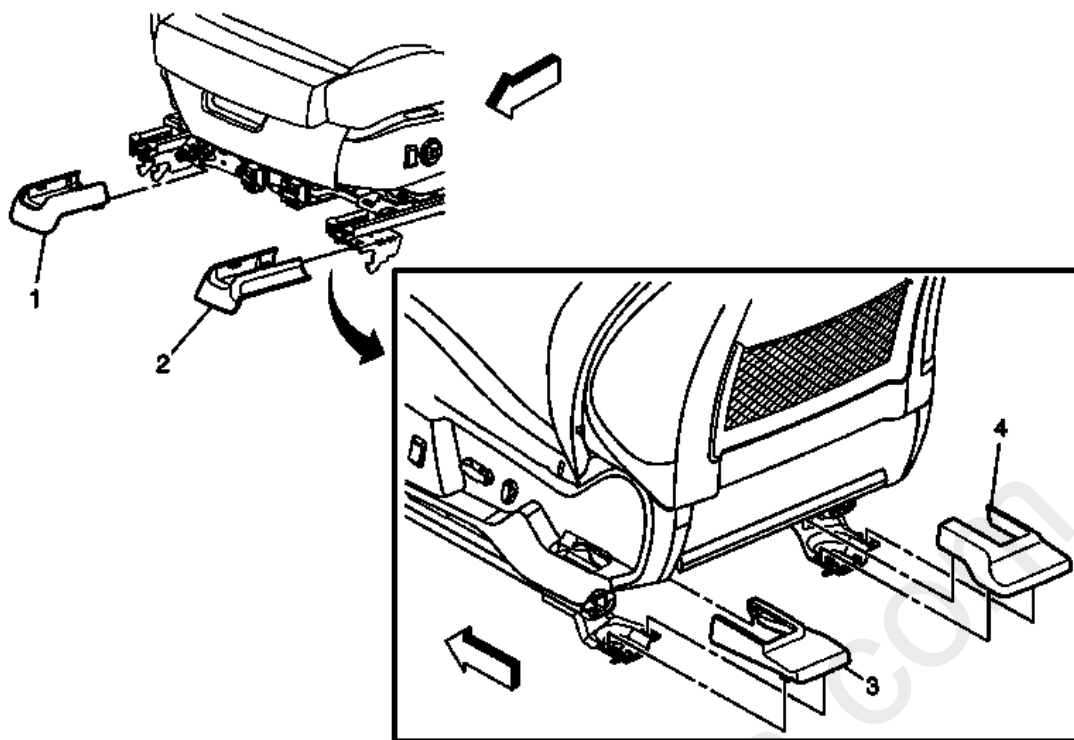


Fig. 14: Identifying Front Seat Adjuster Track Finish Cover (W2E)
 Courtesy of GENERAL MOTORS COMPANY

Front Seat Adjuster Track Finish Cover Replacement (W2E)

Callout	Component Name
1	Front Seat Inner Adjuster Track Front Finish Cover TIP: Slide covers forward to disengage retainers.
2	Front Seat Outer Adjuster Track Front Finish Cover TIP: Slide covers forward to disengage retainers.
3	Front Seat Outer Adjuster Track Rear Finish Cover TIP: Pull up to release retainers and then slide cover rearward.
4	Front Seat Inner Adjuster Track Rear Finish Cover TIP: Pull up to release retainers and then slide cover rearward.

FRONT SEAT ADJUSTER TRACK FINISH COVER REPLACEMENT (AQ9)

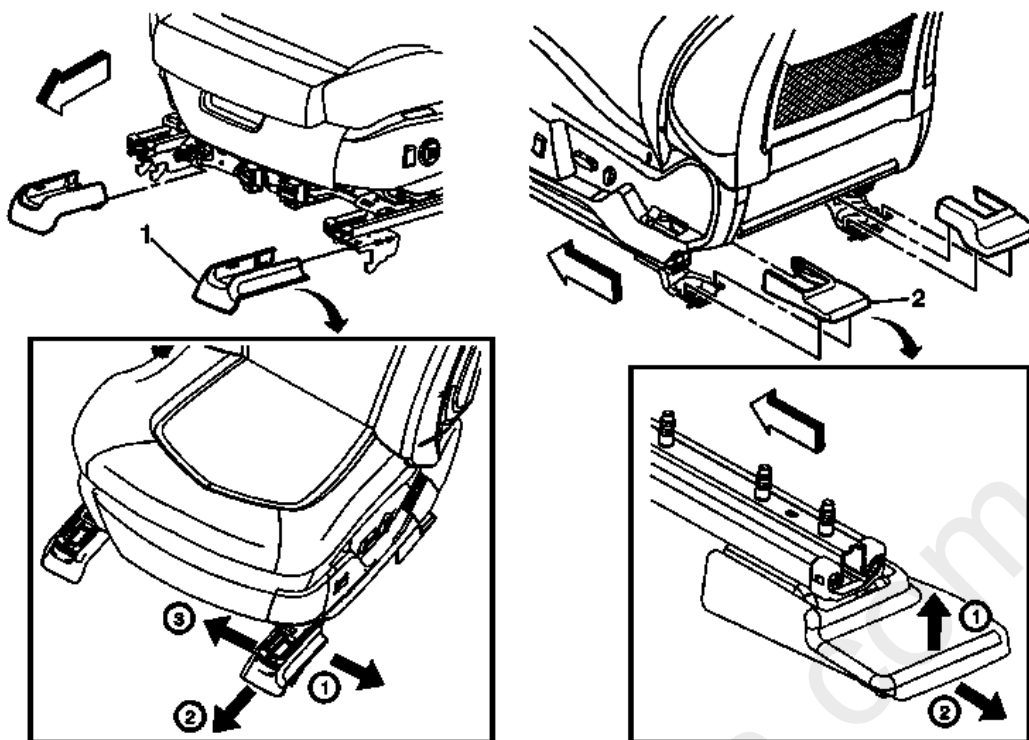


Fig. 15: Front Seat Adjuster Track Finish Covers (AQ9)

Courtesy of GENERAL MOTORS COMPANY

Front Seat Adjuster Track Finish Cover Replacement (AQ9)

Callout	Component Name
1	Front Seat Inner Adjuster Track Front Finish Cover Procedure 1. Disengage the outboard side of the cover by pulling it outward, flexing the cover tab away from the adjuster hook. 2. When the tab is clear of the hook, pull the front of the cover up and forward to release it from the front of the adjuster rail. 3. After the front tab comes free, then disengage the hook on the inboard side of the cover. TIP: Use the same method to remove the opposite side.
2	Front Seat Inner Adjuster Track Front Rear Cover Procedure 1. Disengage the two rear cover clips by prying the cover upward from the rear of the cover. 2. When the clips are free from the adjuster track, pull the cover rearward to disengage

the hook from the adjuster lower bracket.

TIP: Use the same method to remove the opposite side.

DRIVER OR PASSENGER SEAT ADJUSTER SWITCH BEZEL REPLACEMENT (W2E)

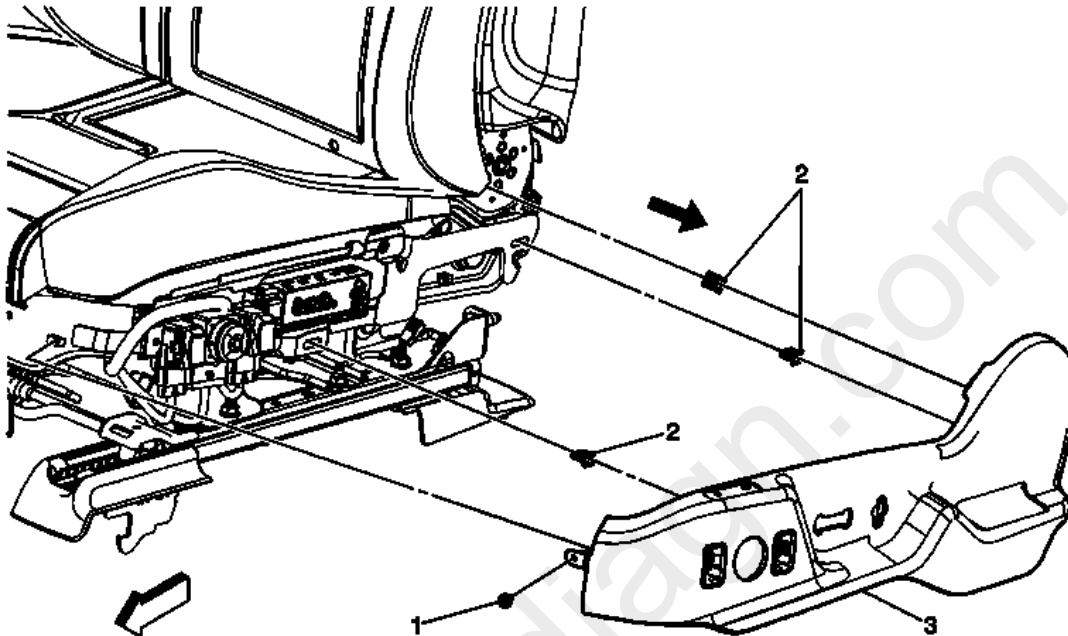


Fig. 16: Identifying Driver Or Passenger Seat Adjuster Switch Bezel (W2E)

Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Adjuster Switch Bezel Replacement (W2E)

Callout	Component Name
Preliminary Procedure	
1. Remove the seat belt from the pretensioner. Refer to <u>Seat Belt Retractor Pretensioner Replacement - Front (W2E)</u> .	
2. Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (W2E)</u> .	
3. Remove the front seat outer adjuster front finish cover. Refer to <u>Driver or Passenger Seat Outer Adjuster Front Finish Cover Replacement (W2E)</u> .	
1	Front Seat Adjuster Switch Bezel Screw CAUTION: Refer to <u>Fastener Caution</u> .

	Tighten 2 N.m (18 lb in)
2	Front Seat Adjuster Switch Bezel Retainers (Qty 3)
3	Front Seat Adjuster Switch Bezel Procedure 1. Disconnect the electrical connectors. 2. Remove the adjuster switch bezel by pulling outward near the retainer clip locations. 3. If replacing the bezel, transfer components as necessary.

DRIVER OR PASSENGER SEAT ADJUSTER SWITCH BEZEL REPLACEMENT (AQ9)

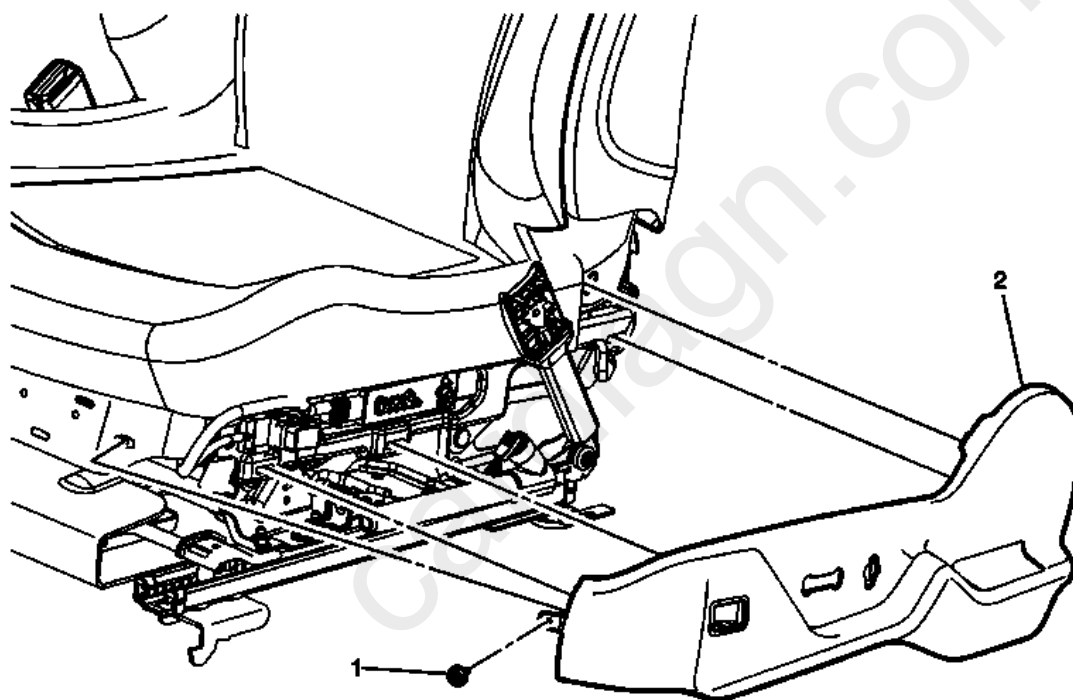


Fig. 17: Driver or Passenger Seat Adjuster Switch Bezel (AQ9)

Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Adjuster Switch Bezel Replacement (AQ9)

Callout	Component Name
Preliminary Procedures	
1.	Remove the seat belt from the pretensioner. Refer to <u>Seat Belt Retractor Pretensioner Replacement - Front (AQ9 and Coupe prior to VIN B0100175)</u> , <u>Seat Belt Retractor Pretensioner Replacement - Front (AQ9 and Coupe)</u>

2. Remove the front seat. Refer to **Front Seat Removal and Installation - Bucket (AQ9)**
3. Remove the front seat outer adjuster front finish cover. Refer to **Driver or Passenger Seat Outer Adjuster Front Finish Cover Replacement (AQ9)**

1	Front Seat Adjuster Switch Bezel Screw (Qty: 1) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2 N.m (18 lb in)
2	Front Seat Adjuster Switch Bezel Procedure 1. Disconnect the electrical connectors. 2. Remove the adjuster switch bezel by pulling outward near the retainer clip locations. 3. If replacing the bezel, transfer components as necessary.

DRIVER OR PASSENGER SEAT HEAD RESTRAINT REPLACEMENT (W2E)

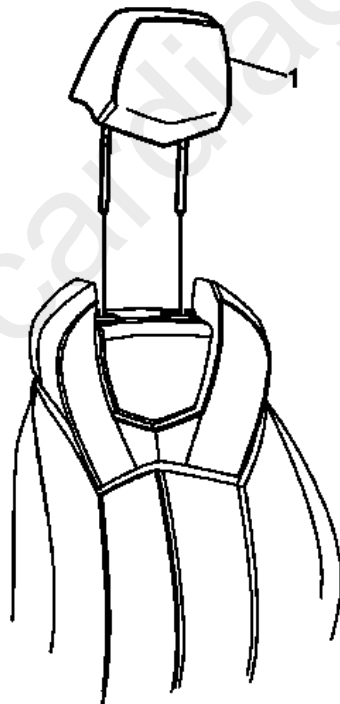


Fig. 18: Identifying Driver Or Passenger Seat Head Restraint (W2E)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Head Restraint Replacement (W2E)

Callout	Component Name
1	Front Seat Head Restraint Procedure 1. Depress the large button on the head restraint guide and raise the head restraint to the full up position. 2. Depress the small button on the opposite head restraint guide and pull upward to remove from the seat.

DRIVER OR PASSENGER SEAT HEAD RESTRAINT REPLACEMENT (AQ9)

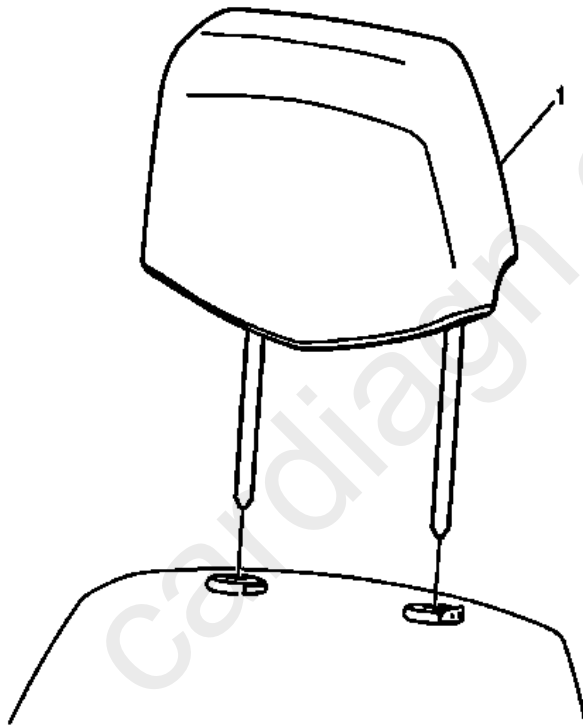


Fig. 19: Front Seat Head Restraint (AQ9)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Head Restraint Replacement (AQ9)

Callout	Component Name
1	Front Seat Head Restraint Procedure 1. Depress the large button on the head restraint guide and raise the head restraint to the full up position. 2. Depress the small button on the opposite head restraint guide and pull upward to

remove from the seat.

DRIVER OR PASSENGER SEAT HEAD RESTRAINT GUIDE REPLACEMENT (W2E)

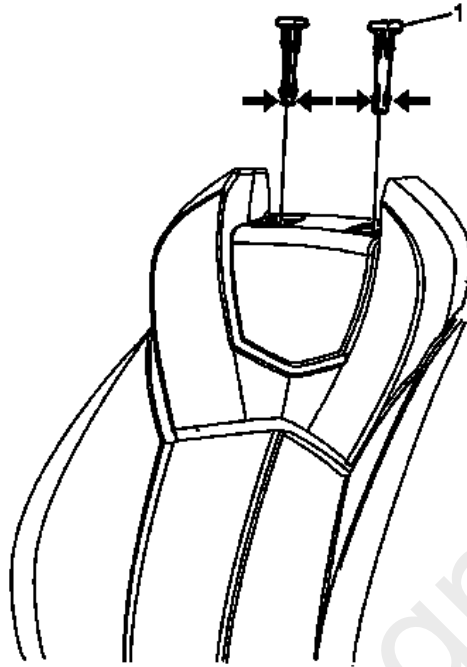


Fig. 20: Identifying Front Seat Head Restraint Guide (W2E)

Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Head Restraint Guide Replacement (W2E)

Callout	Component Name
Preliminary Procedures	
1. Remove the front seat back filler panel. Refer to <u>Front Seat Back Cushion Finish Panel Replacement (W2E)</u>. 2. Remove the front seat head restraint. Refer to <u>Driver or Passenger Seat Head Restraint Replacement (W2E)</u>.	
1	Front Seat Head Restraint Guide (Qty: 2)
	Procedure 1. Press inward on the tabs located at the bottom of the head restraint guides with a flat-bladed tool, then push upward to remove. 2. Note the location and orientation of each guide for installation purposes. 3. Use new guides for installation.

DRIVER OR PASSENGER SEAT HEAD RESTRAINT GUIDE REPLACEMENT (AQ9)

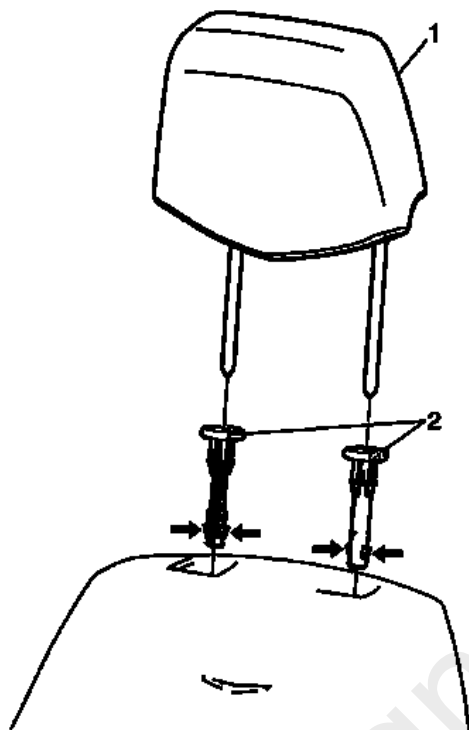


Fig. 21: Front Seat Head Restraint Guide (AQ9)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Head Restraint Guide Replacement (AQ9)

Callout	Component Name
Preliminary Procedure Remove the front seat back filler panel. Refer to <u>Front Seat Back Cushion Finish Panel Replacement (AQ9)</u> .	
1	Front Seat Head Restraint Procedure 1. Depress the large button on the head restraint guide and raise the head restraint to the full up position. 2. Depress the small button on the opposite head restraint guide and pull upward to remove from the seat.
2	Front Seat Head Restraint Guide (Qty: 2) Procedure 1. Press inward on the tabs located at the bottom of the head restraint guides and push upward to remove. 2. Note the location and orientation of each guide for installation purposes.

DRIVER OR PASSENGER SEAT ADJUSTER FINISH COVER REPLACEMENT

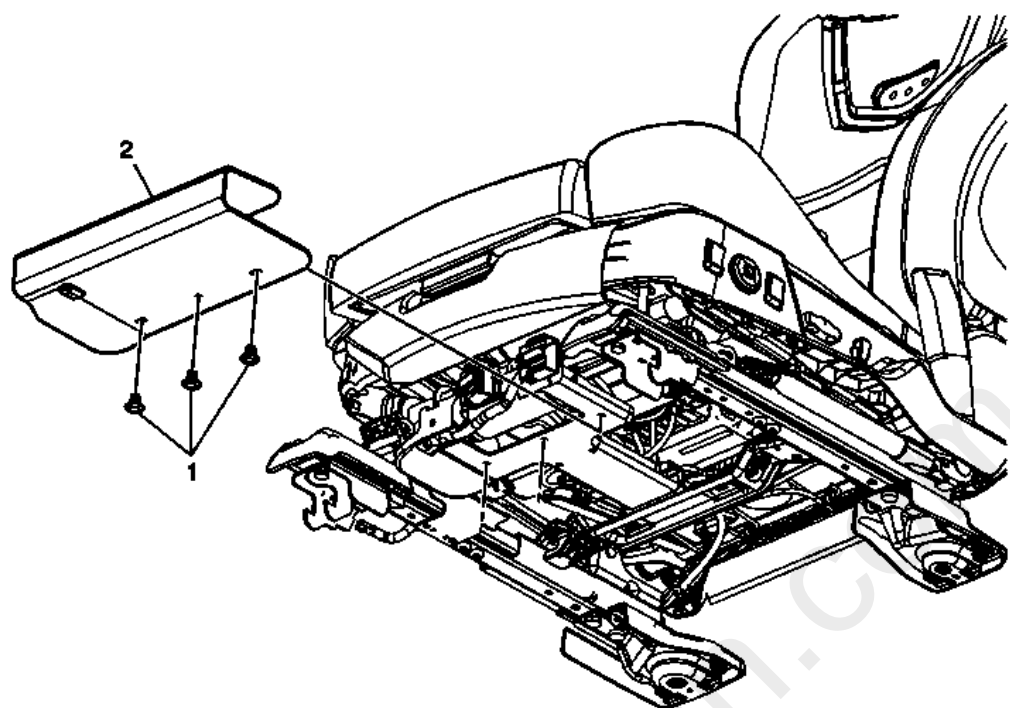


Fig. 22: Identifying Driver Or Passenger Seat Adjuster Finish Cover
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Adjuster Finish Cover Replacement

Callout	Component Name
Preliminary Procedure Remove the front seat. Refer to Front Seat Removal and Installation - Bucket (W2E) , Front Seat Removal and Installation - Bucket (AQ9) .	
1	Seat Adjuster Finish Cover Retainer (Qty: 3)
2	Seat Adjuster Finish Cover TIP: After removing retainers, pull forward on the velcro removing it from the seat.

DRIVER SEAT BRACKET REPLACEMENT - LEFT SIDE (W2E)

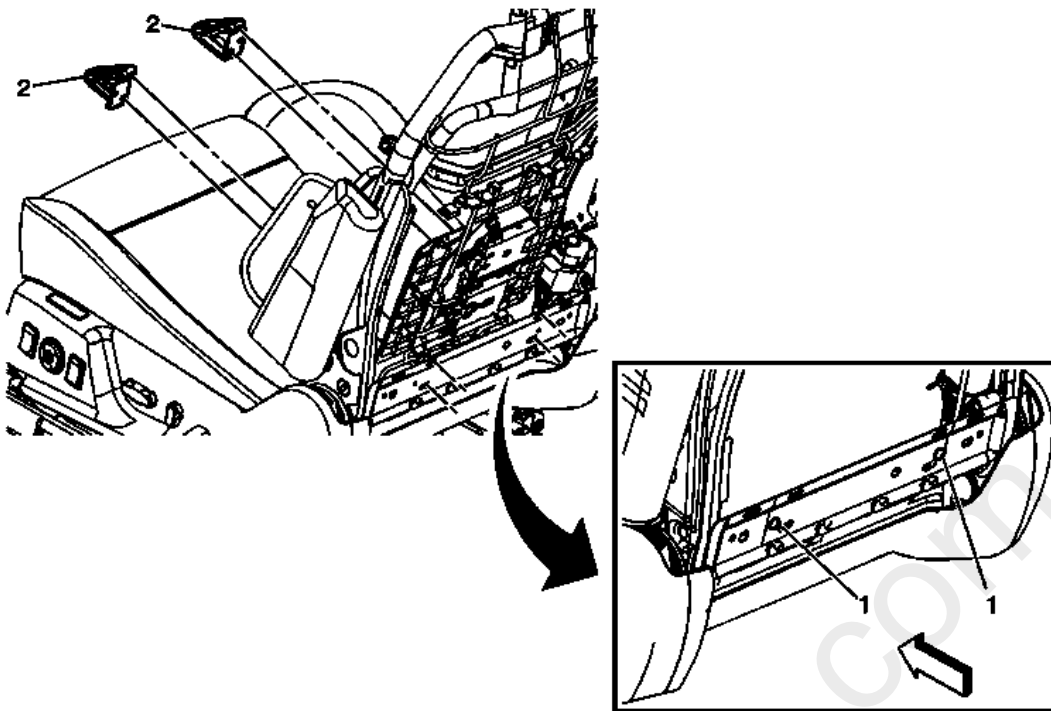


Fig. 23: Identifying Driver Seat Bracket - Left Side (W2E)

Courtesy of GENERAL MOTORS COMPANY

Driver Seat Bracket Replacement - Left Side (W2E)

Callout	Component Name
Preliminary Procedure Remove the front seat back cushion cover and pad. Refer to Front Seat Back Cushion Cover and Cushion Pad Replacement (W2E) .	
1	Driver Seat Bracket Rivet (Qty: 2) WARNING: Use the proper eye protection when drilling to prevent metal chips from causing physical injury. Procedure Drill out both guide rivets before removing.
2	Driver Seat Bracket Procedure 1. The lumbar wires have to be inserted into the guides and then the guides slid into the lower crossmember. 2. Release tension on the wires after the bracket guides locator tabs have been placed in the lower crossmember.

3. Then the guides re-riveted at the bottom of the lower crossmember.

DRIVER OR PASSENGER SEAT INNER RECLINER FINISH COVER REPLACEMENT (W2E)

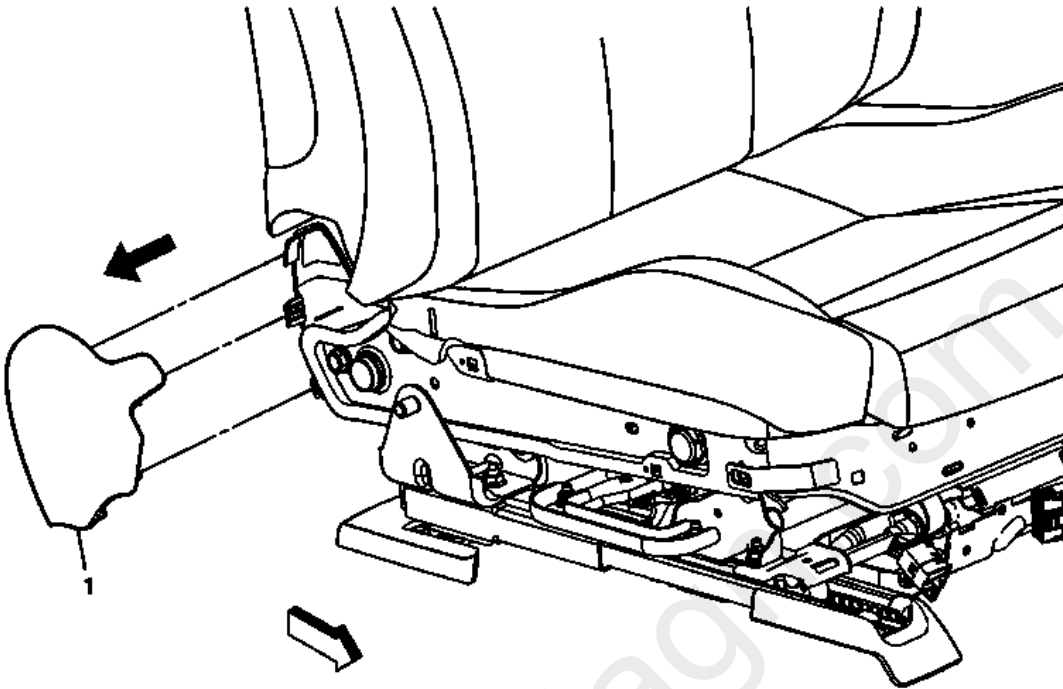


Fig. 24: Identifying Driver Or Passenger Seat Inner Recliner Finish Cover (W2E)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Inner Recliner Finish Cover Replacement (W2E)

Callout	Component Name
1	Front Seat Inner Recliner Finish Cover Procedure Pull away from the seat to disengage the retainer clip.

DRIVER OR PASSENGER SEAT INNER RECLINER FINISH COVER REPLACEMENT (AQ9)

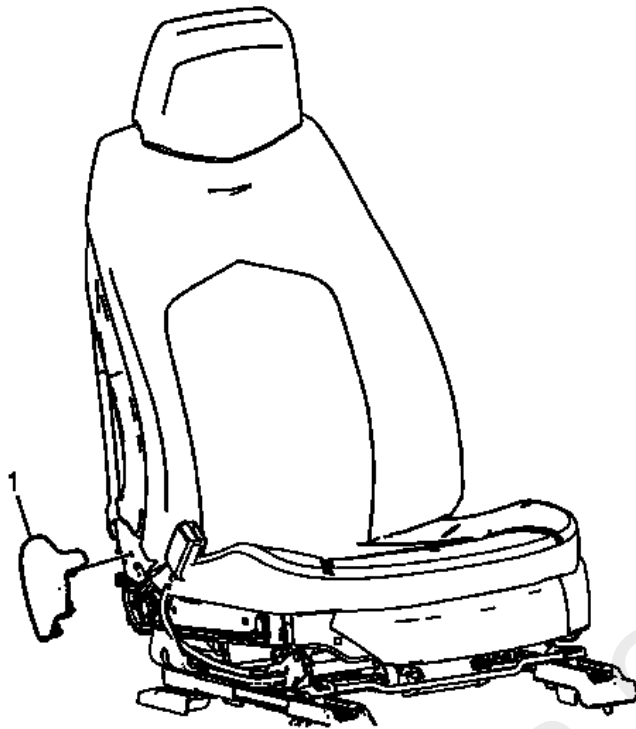


Fig. 25: Driver Seat and Passenger Seat Inner Recliner Finish Cover (AQ9)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Inner Recliner Finish Cover Replacement (AQ9)

Callout	Component Name
1	Front Seat Inner Recliner Finish Cover Procedure Pull away from the seat to disengage the retainer clip.

DRIVER OR PASSENGER SEAT CUSHION FRAME REPLACEMENT (AQ9)

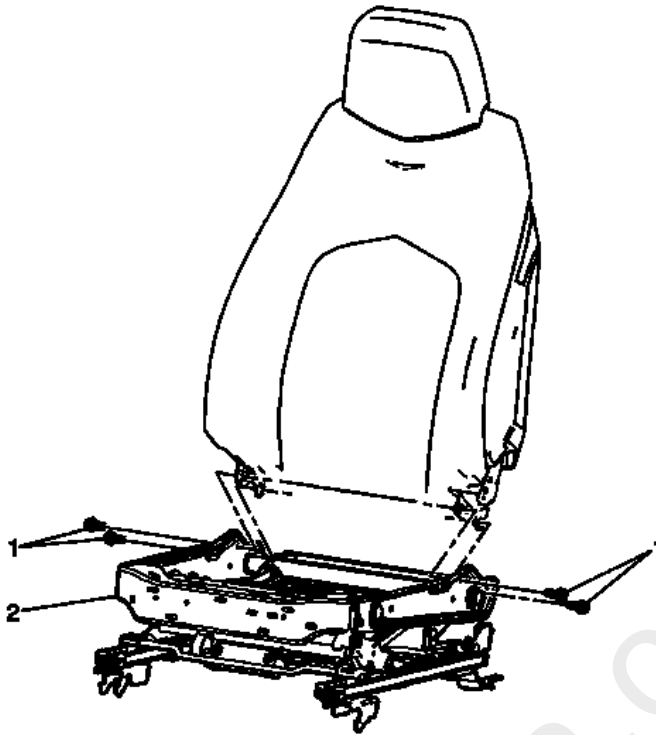


Fig. 26: Front Seat Cushion Frame (AQ9)
 Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Cushion Frame Replacement (AQ9)

Callout	Component Name
Preliminary Procedure 1. Remove the front seat. Refer to Front Seat Removal and Installation - Bucket (AQ9). 2. Remove the front seat cushion cover and pad. Refer to Front Seat Cushion Cover and Pad Replacement (AQ9).	
1	Front Seat Back Cushion Frame Bolt (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 50 N.m (37 lb ft)
2	Front Seat Cushion Frame Procedure 1. Disconnect electrical connectors as needed. 2. If replacing with a new front seat cushion frame, transfer components as necessary.

DRIVER OR PASSENGER SEAT CUSHION FRAME REPLACEMENT (W2E)

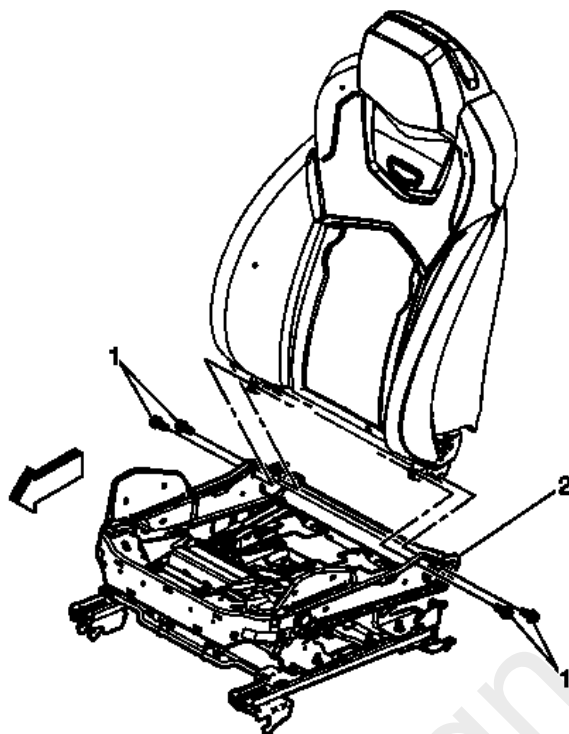


Fig. 27: Identifying Driver Or Passenger Seat Cushion Frame (W2E)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Cushion Frame Replacement (W2E)

Callout	Component Name
Preliminary Procedure	
1. Remove the front seat. Refer to Front Seat Removal and Installation - Bucket (W2E) .	
2. Remove the front seat cushion cover and pad. Refer to Front Seat Cushion Cover and Pad Replacement (W2E) .	
3. Remove the front seat adjuster switch bezel. Refer to Driver or Passenger Seat Adjuster Switch Bezel Replacement (W2E) .	
4. Remove the front seat inner recliner finish cover. Refer to Driver or Passenger Seat Inner Recliner Finish Cover Replacement (W2E) .	
1	Front Seat Back Cushion Frame Bolt (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 50 N.m (37 lb ft)

2	Front Seat Cushion Frame Procedure 1. Disconnect electrical connectors as needed. 2. If replacing with a new front seat cushion frame, transfer components as necessary.
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FRONT SEAT CUSHION COVER AND PAD REPLACEMENT (W2E)

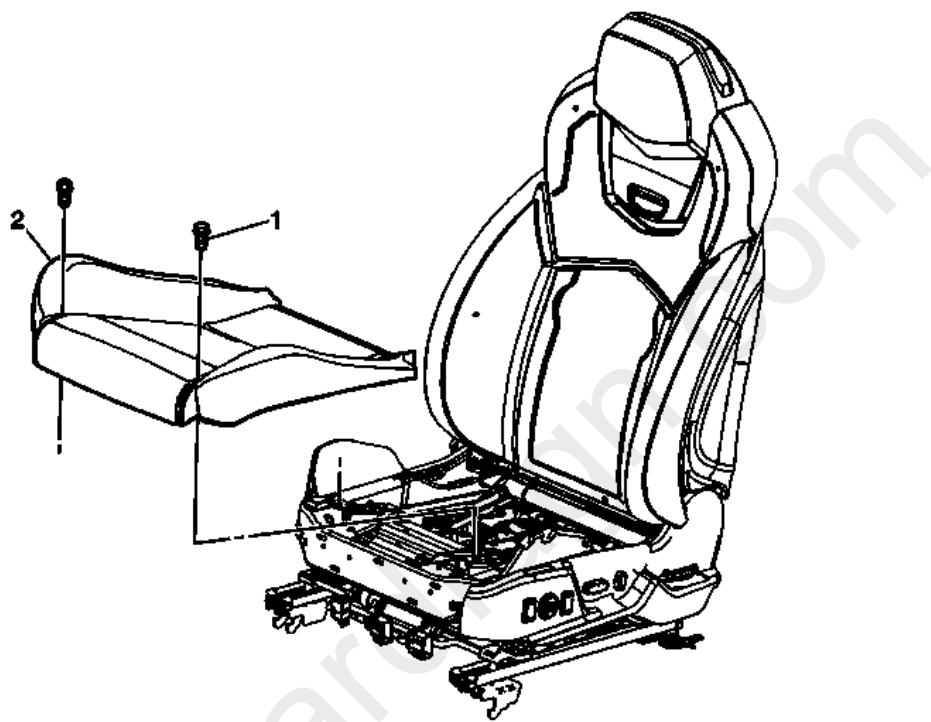


Fig. 28: Identifying Front Seat Cushion Cover And Pad (W2E)
 Courtesy of GENERAL MOTORS COMPANY

Front Seat Cushion Cover and Pad Replacement (W2E)

Callout	Component Name
WARNING: Refer to <u>SIR Warning</u> . WARNING: Replace the passenger presence system as a complete assembly to prevent possible injury to the occupant. All the components in the service kit are assembled and calibrated as a unit. Using only some of the components in the service kit will cause the passenger presence system to operate improperly. WARNING:	

To avoid personal injuries, re-zero the passenger presence system whenever you remove or replace the seat cushion or trim. Failure to do so may cause the system to malfunction.

Preliminary Procedures

1. Remove the front seat. Refer to **Front Seat Removal and Installation - Bucket (W2E)**.
2. Remove the inner recliner finish cover. Refer to **Driver or Passenger Seat Inner Recliner Finish Cover Replacement (W2E)**.
3. Remove the front seat outer adjuster front finish cover. Refer to **Driver or Passenger Seat Outer Adjuster Front Finish Cover Replacement (W2E)**.
4. Remove the handle bezel bracket. Refer to **Driver or Passenger Seat Recliner Handle Bezel Bracket Replacement (W2E)**.
5. When working with the passenger seat, re-zero the inflatable restraint passenger presence system whenever the seat cushion or any component of the passenger presence system is removed. Refer to **Inflatable Restraint Passenger Presence System Replacement - Front**.

1	Seat Cushion Assembly Bolt (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u>. Procedure 1. Disengage the seat cushion cover push pin retainers from the seat cushion frame crossmember. 2. Disconnect the J-channel retainers from the seat cushion frame, pulling back the seat cover to gain access to the bolts. TIP: Remove the leg support assembly/track with the seat cushion cover and pad. Tighten 10 N.m (89 lb in)
2	Seat Cushion Assembly Procedure 1. Disconnect the fan assemblies from the seat cushion pad. 2. Disconnect the electrical connectors that attach to the seat cushion, if equipped. 3. Remove the seat cushion assembly from the seat cushion frame. 4. When replacing the front passenger seat cushion, you must also replace the inflatable restraint passenger presence system. Refer to <u>Inflatable Restraint Passenger Presence System Replacement - Front</u>.

FRONT SEAT CUSHION COVER AND PAD REPLACEMENT (AQ9)

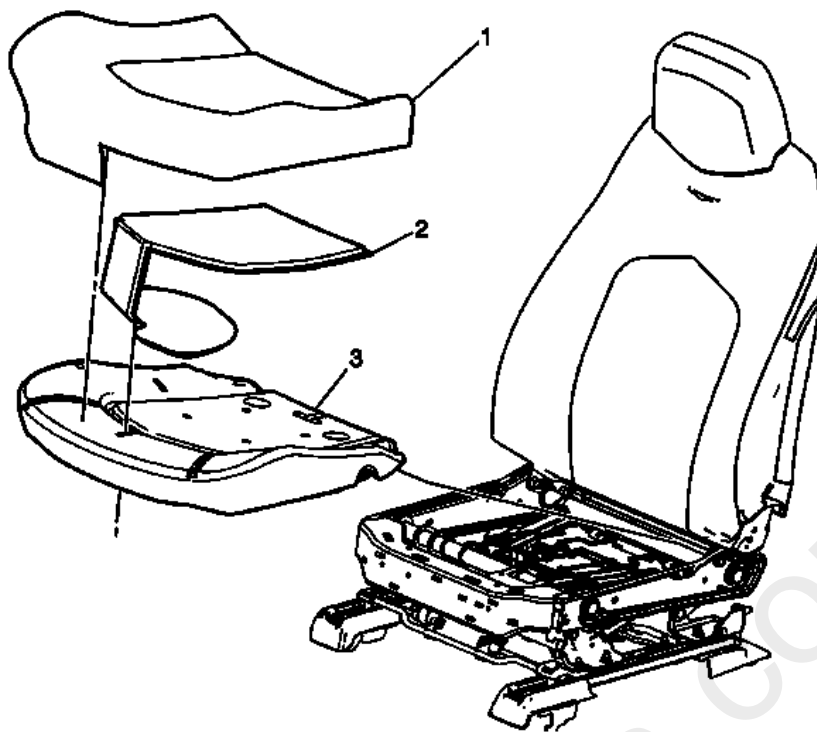


Fig. 29: Front Seat Cushion Cover and Pad (AQ9)
Courtesy of GENERAL MOTORS COMPANY

Front Seat Cushion Cover and Pad Replacement (AQ9)

Callout	Component Name
WARNING: Refer to <u>SIR Warning</u> .	
Preliminary Procedures	
1. Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (AQ9)</u> . 2. Remove the front seat adjuster switch bezel. Refer to <u>Driver or Passenger Seat Adjuster Switch Bezel Replacement (AQ9)</u> . 3. Remove the front seat inner recliner finish cover. Refer to <u>Driver or Passenger Seat Inner Recliner Finish Cover Replacement (AQ9)</u> . 4. Remove the front seat recliner handle bezel bracket. Refer to <u>Driver or Passenger Seat Recliner Handle Bezel Bracket Replacement (AQ9)</u> . 5. Whenever the inflatable restraint passenger presence system or any component of the passenger presence system is removed. Refer to <u>Passenger Presence System Programming and Setup</u> .	
	Seat Cushion Cover Procedure 1. Disengage the J-channel retainers from the seat cushion frame.

1	2. Disconnect the blower from the seat cushion pad. 3. Disconnect the electrical connectors that attach to the seat cushion, if equipped. 4. Remove the seat cushion cover and pad from the seat cushion frame as an assembly. 5. Pull the cover away from the pad to disengage the retainers. 6. When replacing the front passenger seat cushion, you must also replace the inflatable restraint passenger presence system. Refer to <u>Inflatable Restraint Passenger Presence System Replacement - Front</u>.
2	Front Seat Cushion Heater, If Equipped Procedure Remove the seat cushion heater from the seat cushion pad by sliding it through the seat cushion pad.
3	Front Seat Cushion Pad

DRIVER OR PASSENGER SEAT BACK CUSHION FRAME REPLACEMENT (AQ9)

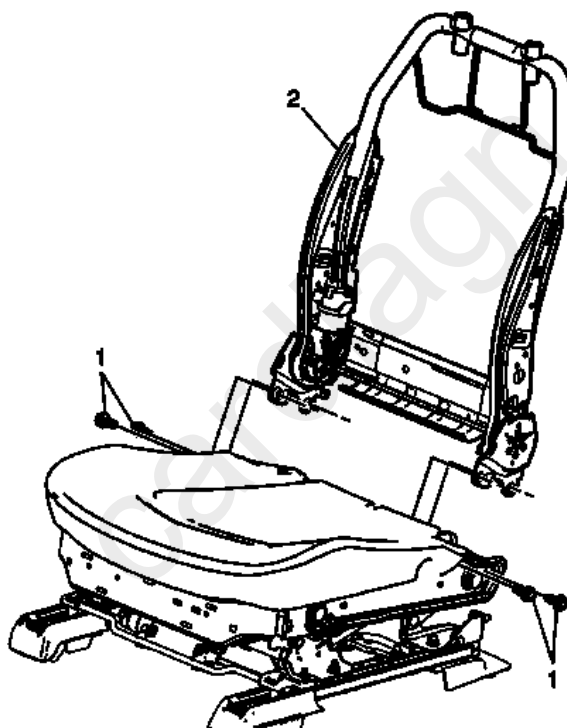


Fig. 30: Front Seat Back Frame (AQ9)
 Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Back Cushion Frame Replacement (AQ9)

Callout	Component Name
Preliminary Procedure	
1.	Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (AQ9)</u> .

2. Remove the front seat back cushion cover and pad. Refer to **Front Seat Back Cushion Cover and Cushion Pad Replacement (AQ9)**.

1	Front Seat Back Cushion Frame Bolt (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 50 N.m (37 lb ft)
2	Front Seat Back Cushion Frame Procedure 1. Disconnect electrical connectors as needed. 2. Remove the inflatable restraint side impact module. Refer to <u>Front Seat Outboard Seat Back Airbag Replacement (AQ9)</u> . 3. If replacing with a new front seat back frame, transfer components as necessary.

DRIVER OR PASSENGER SEAT BACK CUSHION FRAME REPLACEMENT (W2E)

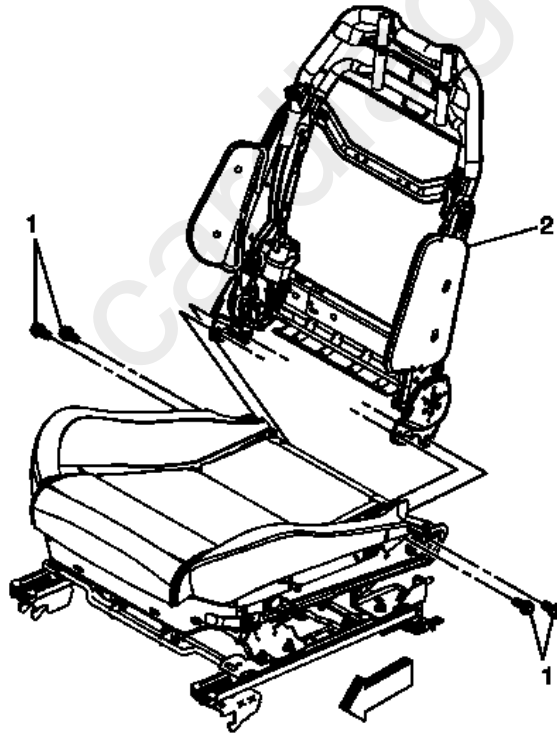


Fig. 31: Identifying Driver Or Passenger Seat Back Cushion Frame (W2E)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Back Cushion Frame Replacement (W2E)

Callout	Component Name
Preliminary Procedure 1. Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (W2E)</u> . 2. Remove the front seat back cushion cover and pad. Refer to <u>Front Seat Back Cushion Cover and Cushion Pad Replacement (W2E)</u> .	
1	Front Seat Back Cushion Frame Bolt (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 50 N.m (37 lb ft)
2	Front Seat Back Cushion Frame Procedure 1. Disconnect electrical connectors as needed. 2. Remove the inflatable restraint side impact module. Refer to <u>Front Seat Outboard Seat Back Airbag Replacement (W2E)</u> . 3. If replacing with a new front seat back frame, transfer components as necessary.

FRONT SEAT BACK RECLINER HANDLE REPLACEMENT

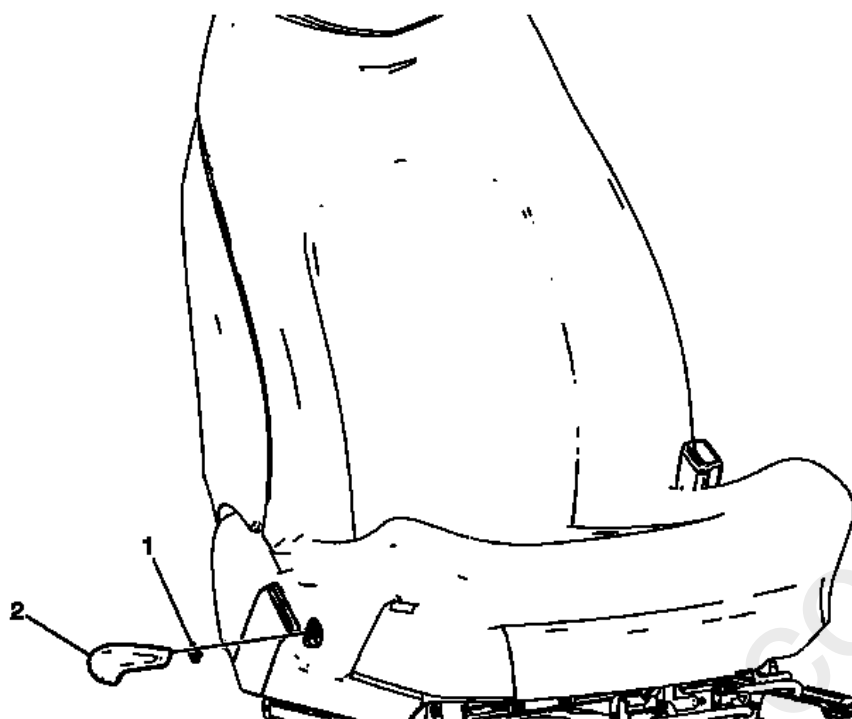


Fig. 32: Driver Seat and Passenger Seat Recliner Handle
 Courtesy of GENERAL MOTORS COMPANY

Front Seat Back Recliner Handle Replacement

Callout	Component Name
1	Front Seat Recliner Handle Retainer Clip TIP: Using a flat-bladed tool, push the retainer clip rearward and pull outward to release the handle.
2	Front Seat Recliner Handle

DRIVER OR PASSENGER SEAT RECLINER HANDLE BEZEL BRACKET REPLACEMENT (AQ9)

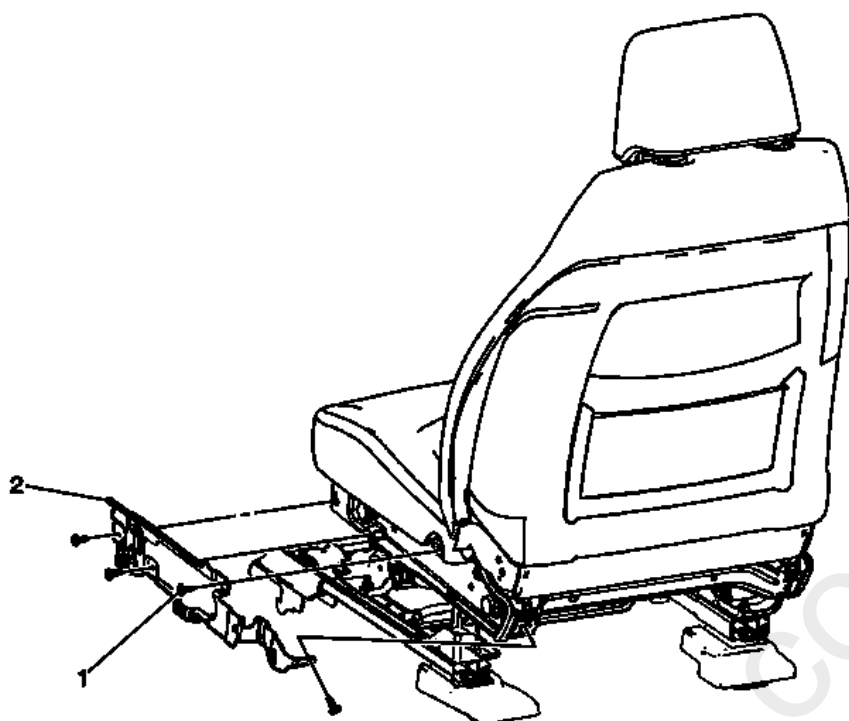


Fig. 33: Driver Seat and Passenger Seat Recliner Handle Bezel Bracket (AQ9)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Recliner Handle Bezel Bracket Replacement (AQ9)

Callout	Component Name
Preliminary Procedure 1. Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (AQ9)</u>. 2. Remove the front seat adjuster switch bezel. Refer to <u>Driver or Passenger Seat Adjuster Switch Bezel Replacement (AQ9)</u>. 3. Remove the front seat inner adjuster rear finish cover. Refer to <u>Driver or Passenger Seat Inner Adjuster Rear Finish Cover Replacement (AQ9)</u>.	
1	Front Seat Recliner Handle Bezel Bracket Screw (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 3 N.m (27 lb in)
2	Front Seat Recliner Handle Bezel Bracket

DRIVER OR PASSENGER SEAT RECLINER HANDLE BEZEL BRACKET REPLACEMENT (W2E)

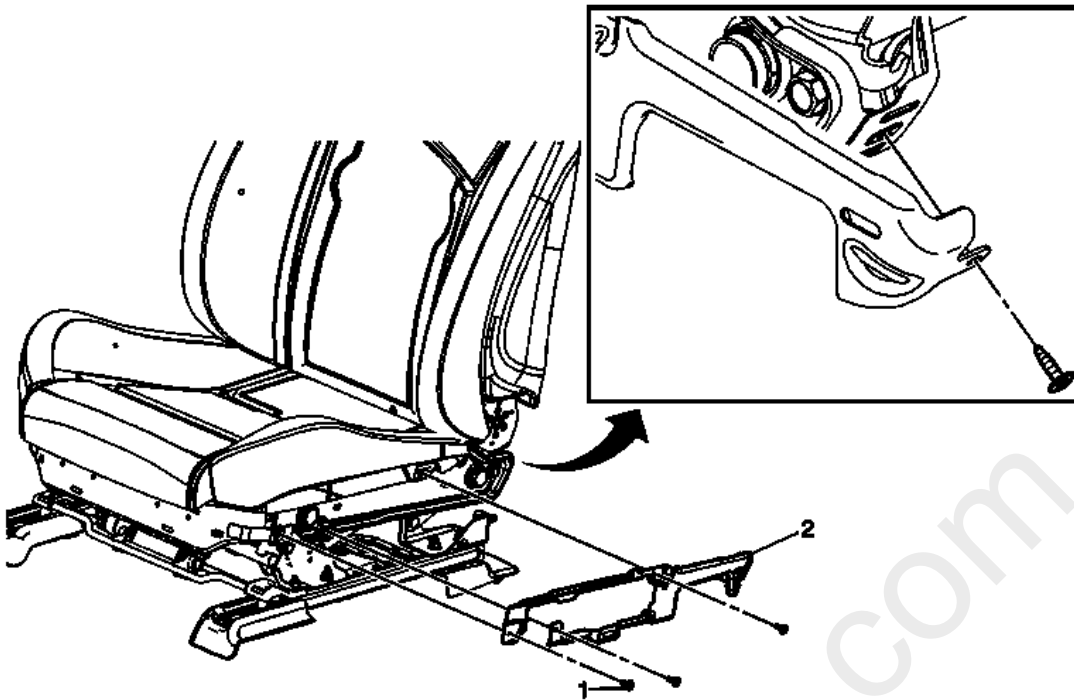


Fig. 34: Identifying Driver Or Passenger Seat Recliner Handle Bezel Bracket (W2E)
 Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Recliner Handle Bezel Bracket Replacement (W2E)

Callout	Component Name
Preliminary Procedure	
1. Remove the front seat finish cover. Refer to <u>Driver or Passenger Seat Outer Adjuster Front Finish Cover Replacement (W2E)</u> . 2. Remove the front seat adjuster switch bezel. Refer to <u>Driver or Passenger Seat Adjuster Switch Bezel Replacement (W2E)</u> . 3. Remove the front seat inner adjuster rear finish cover. Refer to <u>Driver or Passenger Seat Inner Adjuster Rear Finish Cover Replacement (W2E)</u> .	
1	Front Seat Recliner Handle Bezel Bracket Screw (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 3 N.m (27 lb in)
2	Front Seat Recliner Handle Bezel Bracket

DRIVER OR PASSENGER SEAT BACK CUSHION LATCH RELEASE CABLE REPLACEMENT

(COUPE)

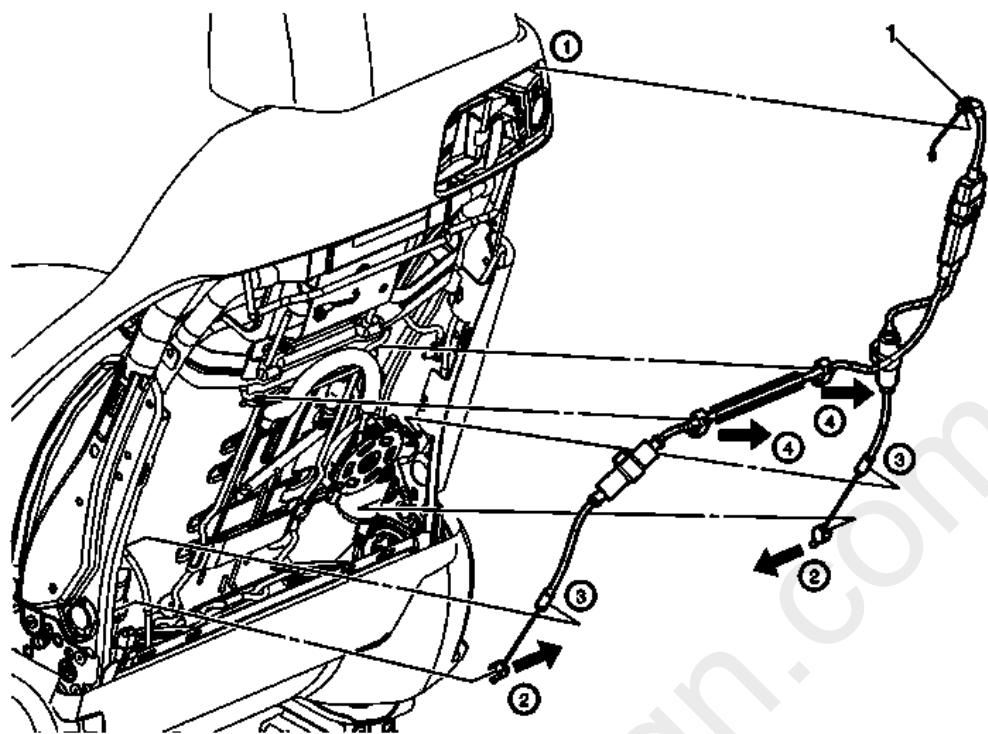


Fig. 35: Seat Back Cushion Latch Release Cable (Coupe)
Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Back Cushion Latch Release Cable Replacement (Coupe)

Callout	Component Name
WARNING: Refer to <u>SIR Warning</u> .	
Preliminary Procedure	
1. Disable the SIR system. Refer to <u>SIR Disabling and Enabling</u>	
2. Remove the driver or passenger seat back cushion finish panel. Refer to <u>Front Seat Back Cushion Finish Panel Replacement (W2E)</u> , <u>Front Seat Back Cushion Finish Panel Replacement (AQ9)</u> Rear Seat Replacement	
3. Remove the driver or passenger seat back cushion latch release handle bezel. Refer to <u>Driver or Passenger Seat Back Cushion Latch Release Handle Replacement (Coupe)</u> Rear Seat Replacement	
	Front Seat Back Cushion Latch Release Cable
Procedure	
1. Disengage the cushion release cable from the latch assembly by pushing the cable clip forward.	

1	- Disengage the cushion release cable clips by pulling downward from the seat back frame fasteners on both sides. - Disengage both cushion release cable sides from the seat back frame brackets by pushing forward and then up. - Cut the cable ties as necessary and replace with new ties for reinstallation. Then gently remove the cushion release cable from the lumbar system wires. - Note location and routing of the latch release cable prior to removal in order to ensure proper reinstallation.
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DRIVER OR PASSENGER SEAT BACK CUSHION LATCH RELEASE HANDLE REPLACEMENT (COUPE)

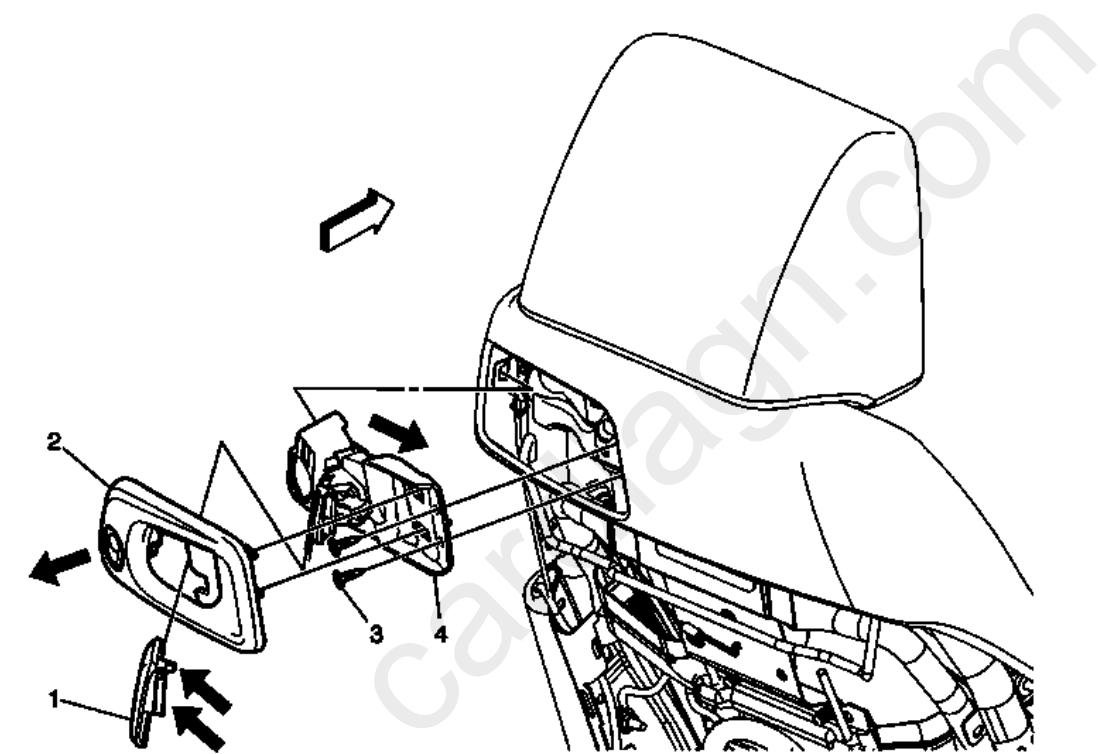


Fig. 36: Seat Back Cushion Latch Release Handle (Coupe)
 Courtesy of GENERAL MOTORS COMPANY

Driver or Passenger Seat Back Cushion Latch Release Handle Replacement (Coupe)

Callout	Component Name
WARNING: Refer to <u>SIR Warning</u> .	
Preliminary Procedure - Disable the SIR system. Refer to <u>SIR Disabling and Enabling</u> - Remove the driver or passenger seat back cushion finish panel. Refer to <u>Front Seat Back Cushion</u>	

Finish Panel Replacement (W2E), Front Seat Back Cushion Finish Panel Replacement (AQ9)**Rear Seat Replacement**

1	Front Seat Back Cushion Latch Release Handle Procedure 1. Lift up the release handle to gain access to the tabs. 2. Gently push outboard on the tabs located on the handle. 3. Pull the handle rearward to disengage the handle from the latch assembly.
2	Front Seat Back Cushion Latch Release Handle Bezel Procedure Gently remove the handle bezel by pulling rearward near the retainer clip locations.
3	Front Seat Back Cushion Latch Release Handle Fastener (Qty: 2)
4	Front Seat Back Cushion Latch Release Handle Procedure 1. Disconnect the cushion release latch cable. 2. Disconnect the electrical connector. 3. Disengage the latch assembly by sliding the latch inboard to remove it from the seat back frame.

REAR SEAT COVER AND SEAT BACK CUSHION SIDE BOLSTER PAD REPLACEMENT (WAGON)

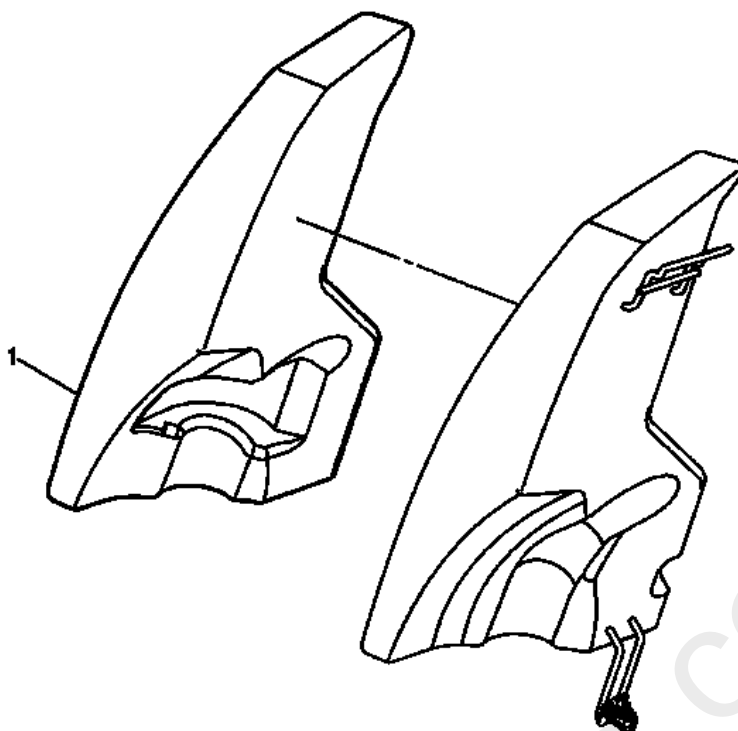


Fig. 37: Rear Seat Cover And Seat Back Cushion Side Bolster Pad (Wagon)

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Cover and Seat Back Cushion Side Bolster Pad Replacement (Wagon)

Callout	Component Name
Preliminary Procedure	
Remove the rear seat back cushion bolster. Refer to <u>Rear Seat Back Bolster Replacement (Wagon)</u> .	
1	Rear Seat Back Cushion Bolster Cover
Procedure	
Separate the seat back cushion bolster cover from the seat back cushion bolster pad.	

REAR SEAT COVER AND SEAT BACK CUSHION SIDE BOLSTER PAD REPLACEMENT (COUPE)

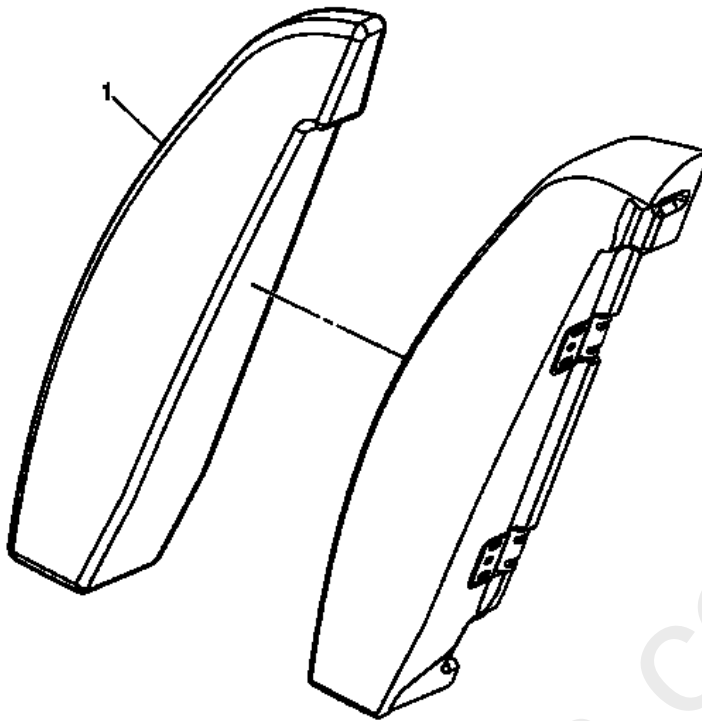


Fig. 38: Rear Seat Cover and Seat Back Cushion Side Bolster Pad (Coupe)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Cover and Seat Back Cushion Side Bolster Pad Replacement (Coupe)

Callout	Component Name
Procedure Remove the rear seat back cushion bolster. Refer to <u>Rear Seat Back Bolster Replacement (Coupe)</u>	
1	Rear Seat Back Cushion Bolster Cover Procedure Separate the seat back cushion bolster cover from the seat back cushion bolster pad.

FRONT SEAT BACK CUSHION FINISH PANEL REPLACEMENT (W2E)

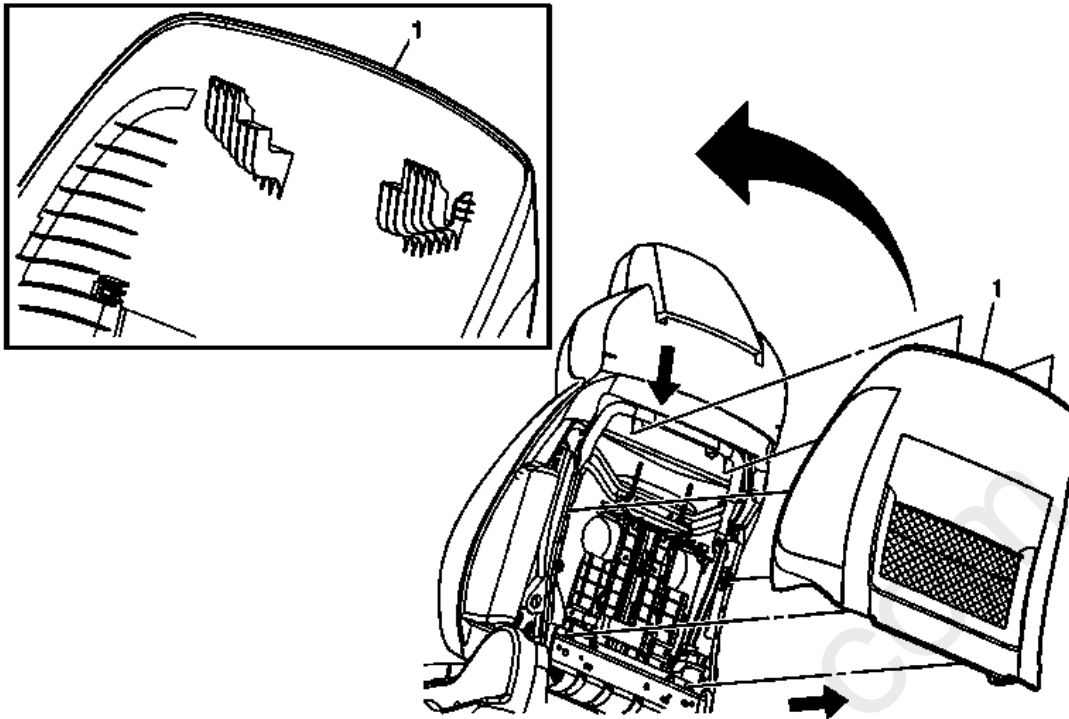


Fig. 39: Identifying Driver Or Passenger Seat Back Cushion Finish Panel (W2E)
 Courtesy of GENERAL MOTORS COMPANY

Front Seat Back Cushion Finish Panel Replacement (W2E)

Callout	Component Name
1	Front Seat Back Cushion Filler Panel Procedure 1. Pull the panel rearward at the bottom edge first to disengage the lower retainers. 2. Pull rearward and tilt the bottom of the panel upward to disengage the middle retainers. 3. Slide the panel downward to release the upper hooks from the seat back frame. TIP: After the removal of the back panel, visually inspect the lower two clip towers for the bending or breaking before reinstallation. When the back panel has been reinstalled, pull back lightly on the bottom edge to ensure that the clips are engaged.

FRONT SEAT BACK CUSHION FINISH PANEL REPLACEMENT (AQ9)

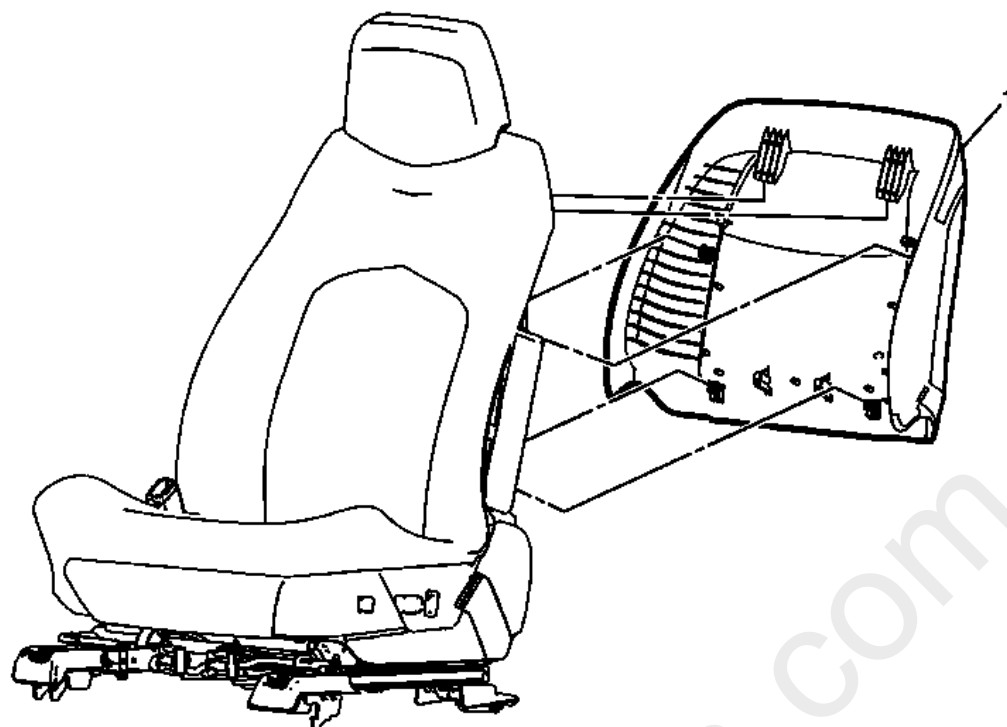


Fig. 40: Driver Seat and Passenger Seat Back Cushion Finish Panel (AQ9)
Courtesy of GENERAL MOTORS COMPANY

Front Seat Back Cushion Finish Panel Replacement (AQ9)

Callout	Component Name
1	Front Seat Back Cushion Filler Panel Procedure 1. Pull the panel rearward at the bottom edge first to disengage the lower retainers. 2. Pull rearward and tilt the bottom of the panel upward to disengage the middle retainers. 3. Slide the panel upward to release the upper hooks from the seat back frame. TIP: After the removal of the back panel, visually inspect the lower two clip towers for the bending or breaking before reinstallation. When the back panel has been reinstalled, pull back lightly on the bottom edge to ensure that the clips are engaged.

FRONT SEAT BACK CUSHION COVER AND CUSHION PAD REPLACEMENT (W2E)

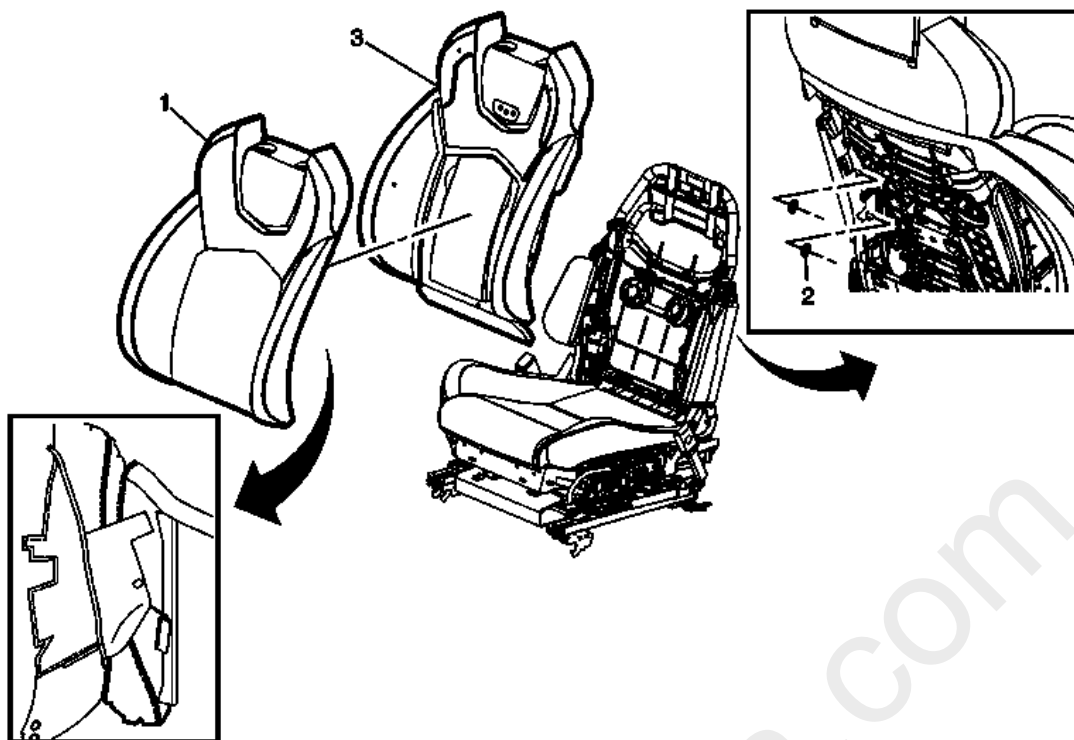


Fig. 41: Front Seat Back Cushion Cover and Cushion Pad (W2E)
 Courtesy of GENERAL MOTORS COMPANY

Front Seat Back Cushion Cover and Cushion Pad Replacement (W2E)

Callout	Component Name
WARNING: Refer to <u>SIR Warning</u> . WARNING: Do not repair or replace the seat stitching or seams in the seat back trim cover with an internal mounted seat side airbag module. Replace the complete seat back trim cover from the OEM. Non-OEM seat stitching may cause improper airbag deployment which could result in personal injury. Preliminary Procedures 1. Disable the SIR system. Refer to <u>SIR Disabling and Enabling</u> 2. Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (W2E)</u>. 3. Remove the front seat adjuster switch bezel. Refer to <u>Driver or Passenger Seat Adjuster Switch Bezel Replacement (W2E)</u>. 4. Remove the front seat back cushion finish panel. Refer to <u>Front Seat Back Cushion Finish Panel Replacement (W2E)</u>. 5. Remove the driver or passenger seat cushion air pump, if equipped. Refer to <u>Driver or Passenger Seat Cushion Air Pump Replacement (W2E)</u> . 6. Remove the front seat back cushion latch release handle, if equipped. Refer to <u>Driver or</u>	

Passenger Seat Back Cushion Latch Release Handle Replacement (Coupe).

7. Remove the front seat head restraint guides. Refer to **Driver or Passenger Seat Head Restraint Guide Replacement (W2E).**
8. Remove the front seat inner adjuster rear finish cover. Refer to **Driver or Passenger Seat Inner Adjuster Rear Finish Cover Replacement (W2E).**

1	Seat Back Cushion Assembly Procedure 1. Disengage the J-channel retainers from the frame routed over the airbag module. 2. Disengage the bottom retainer. 3. Remove the airbag module nuts (2). Note the airbag module and harness routing for re-installation. 4. Note the routing of the airbag module studs through the cover during re-installation of the cover. 5. Disengage the J-channel retainers securing the cover underneath the airbag module. The new airbag module should be mounted through the holes in the seat back cover panel. 6. Disconnect the fan assembly, electrical connectors. 7. Remove harness from the seat back and note the routing for re-installation.
2	Driver or Passenger Seat Side Inflatable Restraint Module Nut (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 5.5 N.m (49 lb in)
3	Front Seat Back Cushion Pad Procedure 1. Remove the airbag module from the two inside cover flaps. Refer to <u>Front Seat Outboard Seat Back Airbag Replacement (W2E)</u> 2. Separate the seat cushion cover from the seat cushion pad by pulling the cover away from the pad.

FRONT SEAT BACK CUSHION COVER AND CUSHION PAD REPLACEMENT (AQ9)

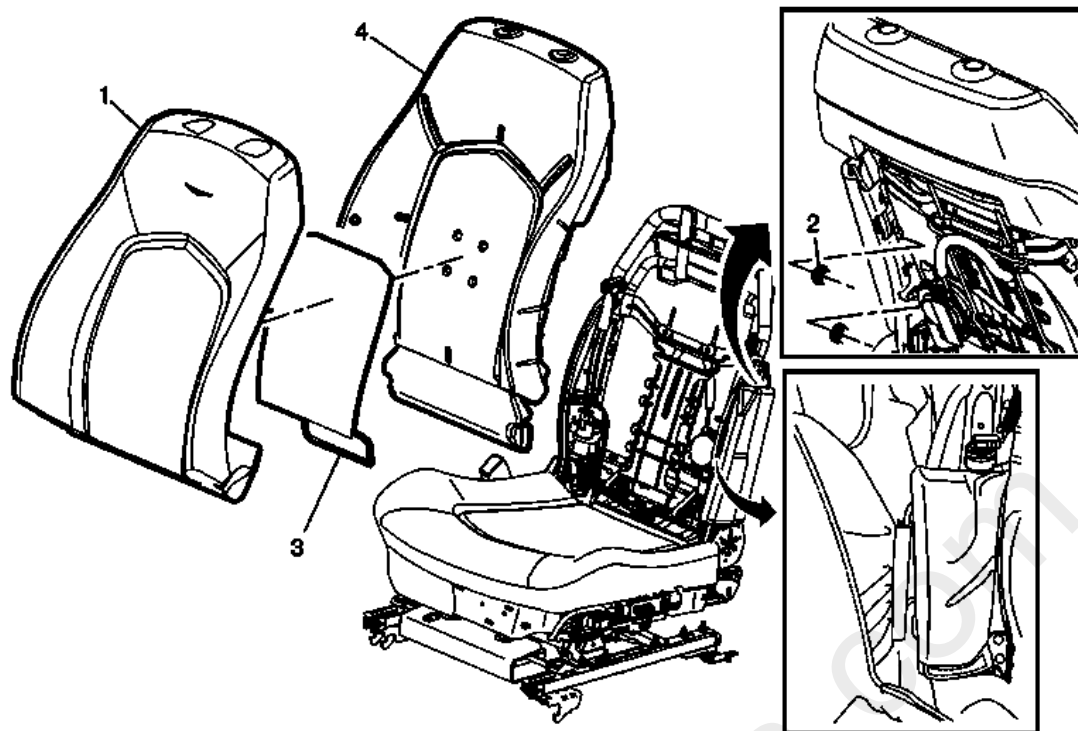


Fig. 42: Front Seat Back Cushion Cover and Cushion Pad (AQ9)

Courtesy of GENERAL MOTORS COMPANY

Front Seat Back Cushion Cover and Cushion Pad Replacement (AQ9)

Callout	Component Name
WARNING: Refer to <u>SIR Warning</u> . WARNING: Do not repair or replace the seat stitching or seams in the seat back trim cover with an internal mounted seat side airbag module. Replace the complete seat back trim cover from the OEM. Non-OEM seat stitching may cause improper airbag deployment which could result in personal injury. Preliminary Procedures 1. Disable the SIR system. Refer to <u>SIR Disabling and Enabling</u> . 2. Remove the front seat. Refer to <u>Front Seat Removal and Installation - Bucket (AQ9)</u>. 3. Remove the front seat adjuster switch bezel. Refer to <u>Driver or Passenger Seat Adjuster Switch Bezel Replacement (AQ9)</u>. 4. Remove the front seat inner recliner finish cover. Refer to <u>Driver or Passenger Seat Inner Recliner Finish Cover Replacement (AQ9)</u>. 5. Remove the front seat back cushion finish panel. Refer to <u>Front Seat Back Cushion Finish Panel Replacement (AQ9)</u>. 6. Remove the front seat back cushion latch release handle, if equipped. Refer to <u>Driver or</u>	

Passenger Seat Back Cushion Latch Release Handle Replacement (Coupe).

7. Remove the front seat head restraint guides. Refer to **Driver or Passenger Seat Head Restraint Guide Replacement (AQ9).**
8. Remove the front seat inner adjuster rear finish cover.

1	Seat Back Cushion Assembly Procedure 1. Disengage the J-channel retainers that route the seat back cover over the airbag module and attach to the airbag module bracket. 2. Disengage the retainer near the airbag module. 3. Remove the airbag module nuts (2). Note the airbag module and harness routing for re-installation. 4. Disengage the J-channel retainers that route the seat back cover under the airbag module and attach it to the seat back frame. Note routing of the cover for re-installation. The airbag module should be mounted through the holes in the seat back cover panel. 5. Remove airbag module bracket. 6. Disconnect blowers and electrical connectors, if equipped.
2	Driver or Passenger Seat Side Inflatable Restraint Module Nut (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 5.5 N.m (49 lb in)
3	Front Seat Back Cushion Heater, If Equipped
4	Front Seat Back Cushion Pad Procedure Separate the seat cushion cover from the seat cushion pad by pulling the cover away from the pad.

CHILD SEAT BRACKET ACCESS HOLE COVER REPLACEMENT (WAGON)

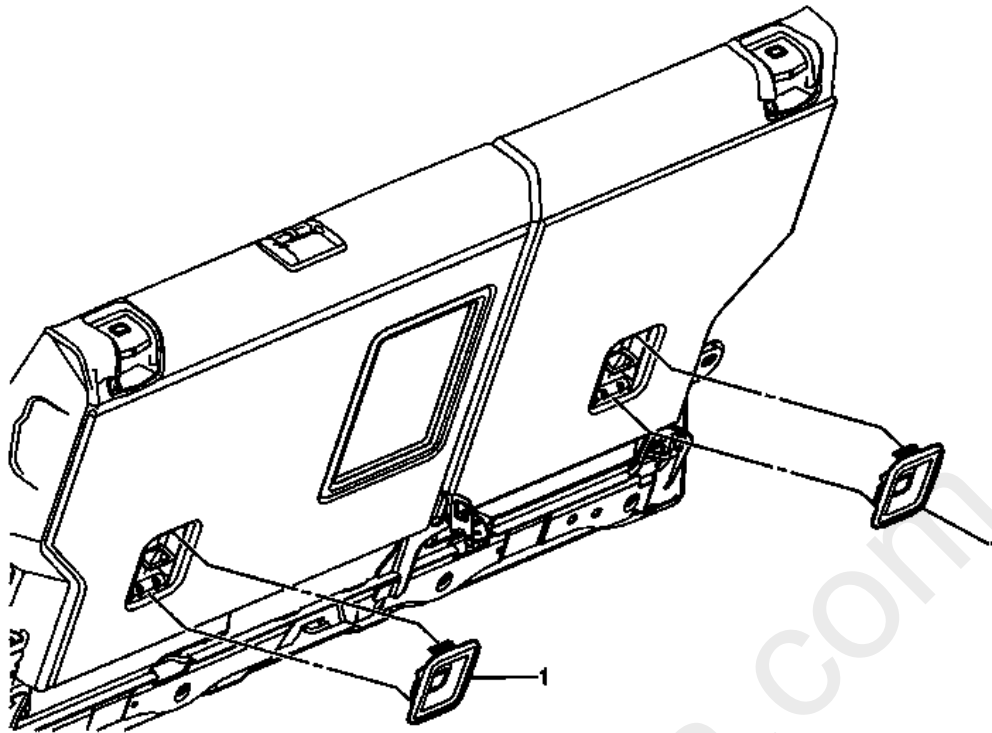


Fig. 43: Child Seat Bracket Access Hole Cover (Wagon)

Courtesy of GENERAL MOTORS COMPANY

Child Seat Bracket Access Hole Cover Replacement (Wagon)

Callout	Component Name
1	Child Seat Bracket Trim Cover
Procedure Remove the child seat bracket trim cover using a suitable flat-bladed tool.	

REAR SEAT ARMREST MULTIFUNCTION COMPARTMENT BEZEL REPLACEMENT (WAGON)

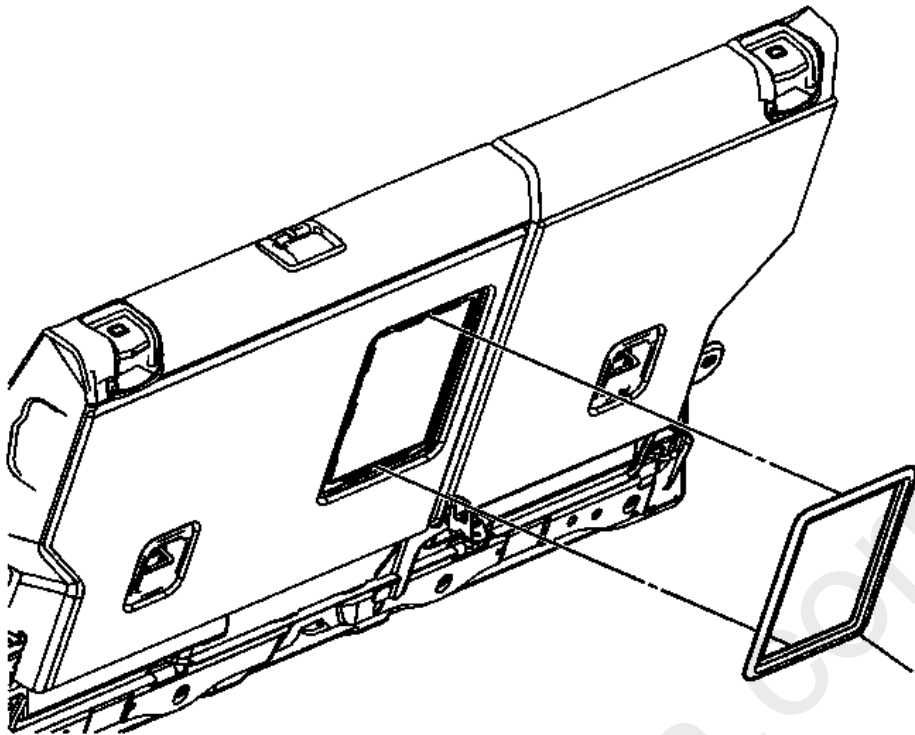


Fig. 44: Rear Seat Armrest Multifunction Compartment Bezel (Wagon)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Armrest Multifunction Compartment Bezel Replacement (Wagon)

Callout	Component Name
1	Rear Armrest Multifunction Compartment Bezel Procedure 1. Fold down the rear seat back. 2. Remove the rear armrest multifunction compartment bezel using a suitable flat-bladed tool.

REAR SEAT ARMREST REPLACEMENT (WAGON)

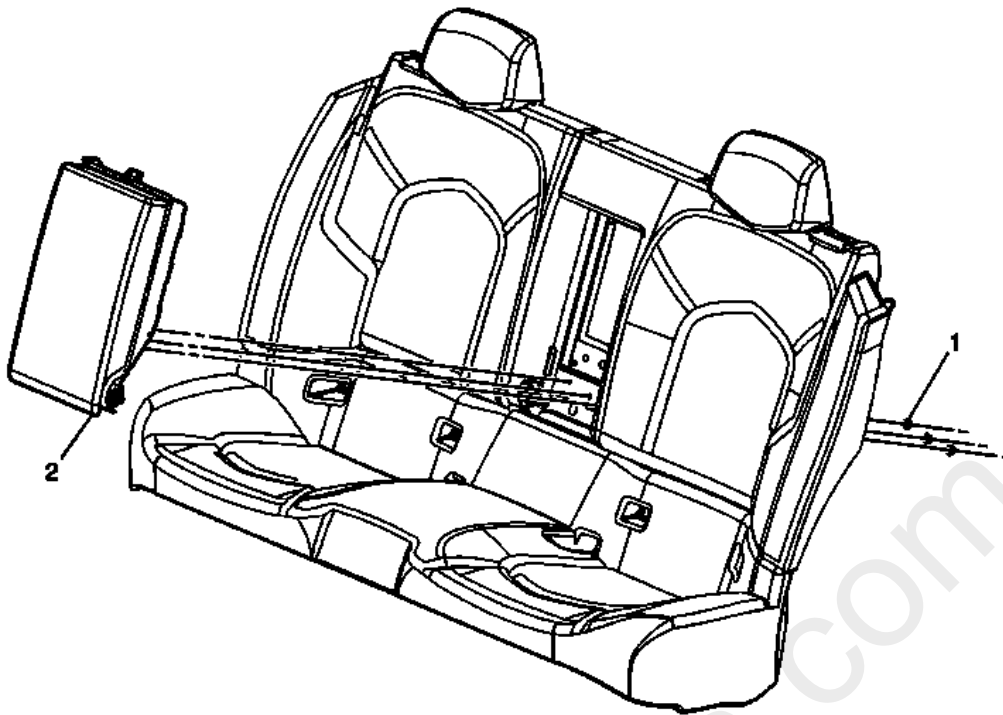


Fig. 45: Rear Seat Armrest (Wagon)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Armrest Replacement (Wagon)

Callout	Component Name
Preliminary Procedure Remove the rear seat back. Refer to <u>Rear Seat Back Cushion Removal and Installation (Wagon)</u> .	
1	Rear Seat Armrest fastener (Qty: 3) CAUTION: Refer to <u>Fastener Caution</u> . Procedure Disengage the J-channel retainer to expose the armrest fasteners. Tighten 9 N.m (80 lb in)
2	Rear Seat Armrest

REAR SEAT ARMREST COMPARTMENT DOOR REPLACEMENT

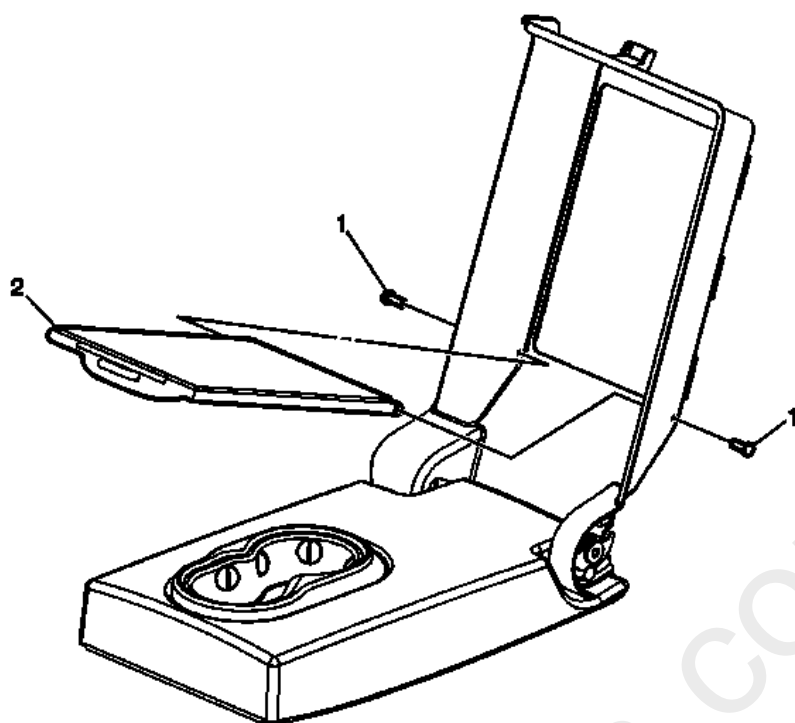


Fig. 46: Rear Seat Armrest Compartment Door
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Armrest Compartment Door Replacement

Callout	Component Name
Preliminary Procedure	
Remove the rear seat armrest. Refer to <u>Rear Seat Armrest Replacement (Wagon)</u> .	
1	Rear Seat Armrest Compartment Door Retainer (Qty: 2) Procedure Use a flat-bladed tool to gently release the retainers from the armrest assembly.
2	Rear Seat Armrest Compartment Door Procedure Remove the armrest compartment door by pulling forward on the compartment door handle.

REAR SEAT HEAD RESTRAINT REPLACEMENT (WAGON)

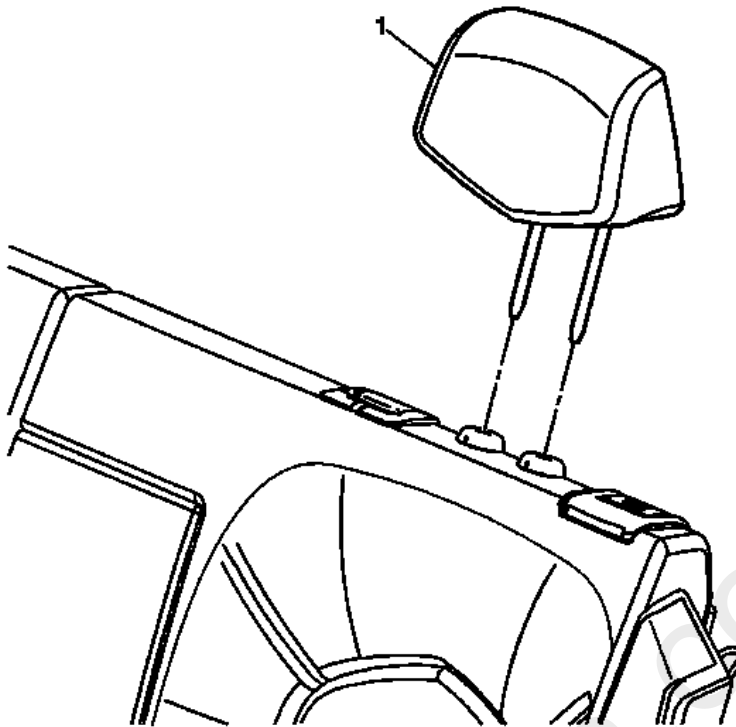


Fig. 47: Rear Seat Head Restraint (Wagon)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Head Restraint Replacement (Wagon)

Callout	Component Name
1	Rear Seat Head Restraint Procedure 1. Raise the head restraint to the full-up position. 2. Insert a small round tool into the guide hole. 3. Pull up to remove the head restraint.

REAR SEAT HEAD RESTRAINT REPLACEMENT (COUPE)

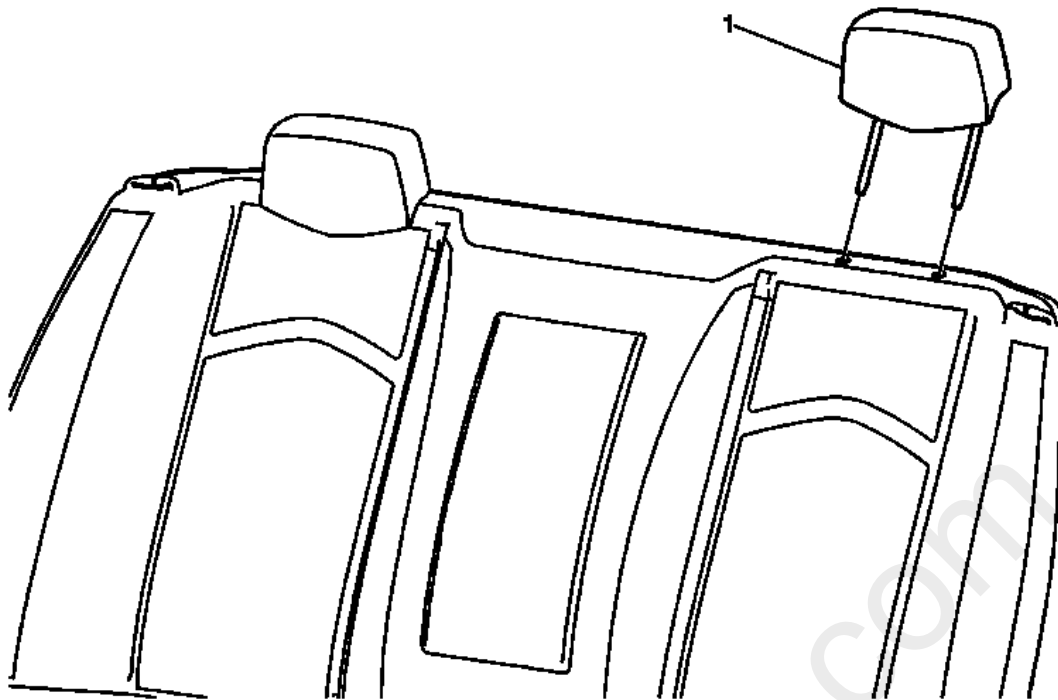


Fig. 48: Rear Seat Head Restraint (Coupe)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Head Restraint Replacement (Coupe)

Callout	Component Name
Preliminary Procedure If the rear seat is not equipped with folding rear seats (AM9), the rear seat back needs to be removed. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u> .	
1	Rear Seat Head Restraint (Qty: 2) Procedure 1. Reach up underneath the head restraint from the front side and push the seat back cushion cover downward around the head restraint enough to feel the top portion of the guide. 2. Press the release on both of the head restraint guides to release the head restraint from the guide. 3. Pull the head restraint upward to remove. TIP: The head restraint guide can be seen and released if the rear of the seat back trim is loosened or removed.

REAR SEAT HEAD RESTRAINT GUIDE REPLACEMENT (WAGON)

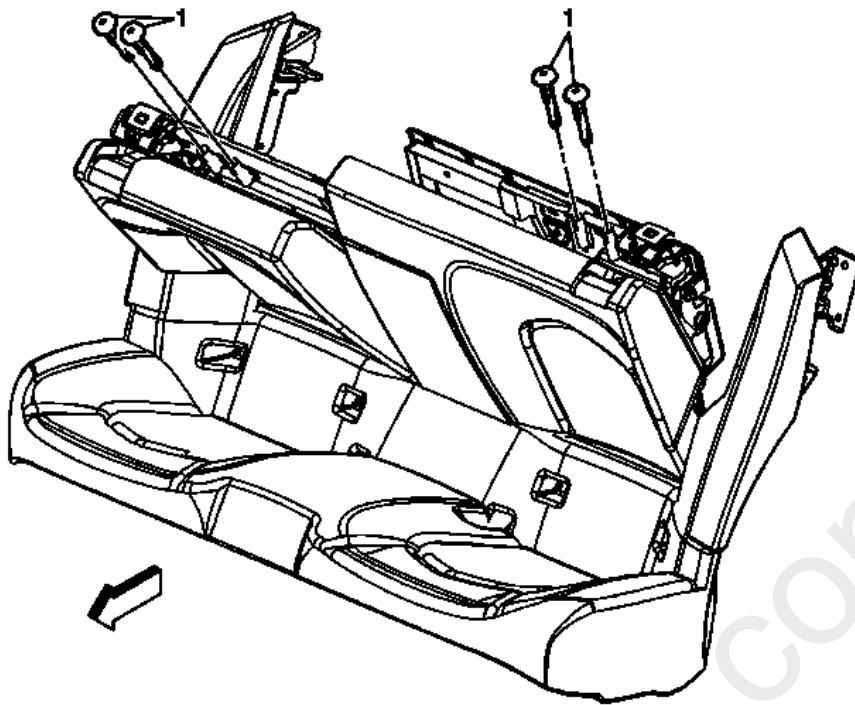


Fig. 49: Rear Seat Head Restraint Guides (Wagon)

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Head Restraint Guide Replacement (Wagon)

Callout	Component Name
Preliminary Procedure 1. Remove the rear seat back cushion. Refer to <u>Rear Seat Back Cushion Removal and Installation (Wagon)</u>. 2. Remove the rear seat headrest. Refer to <u>Rear Seat Head Restraint Replacement (Wagon)</u>. 3. Remove the rear seat back cushion cover and pad. Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (with AM9)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 60 Percent Seat)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (side with AM9)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 40 Percent Seat)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (without AM9)</u>.	
1	Rear Seat Head Restraint Guide (Qty: 2) Procedure 1. Disengage the J-Clip and hook and loop retainer that secure the seat back cushion cover to the seat back cushion panel. 2. Pull the seat back cushion cover and pad away from the seat far enough to gain access to the head restraint guides. 3. While pressing the tabs on the bottom of the head restraint guide together, pull the

guide out of the seat back frame.

REAR SEAT HEAD RESTRAINT GUIDE REPLACEMENT (COUPE)

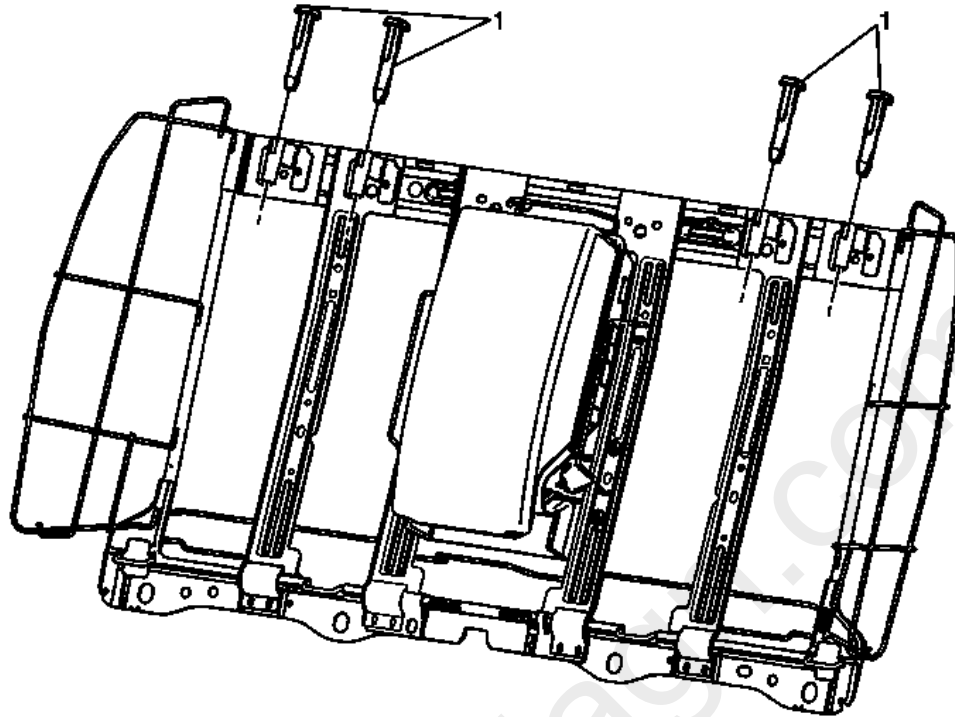


Fig. 50: Rear Seat Head Restraint Guide (Coupe)

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Head Restraint Guide Replacement (Coupe)

Callout	Component Name
Preliminary Procedure	
1. Remove the rear seat back cushion. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u>. 2. Remove the rear seat back cushion cover and pad. Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (with AM9)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (side with AM9)</u><u>Rear Seat Back Cushion Cover and Pad Replacement (without AM9)</u>.	
1	Rear Seat Head Restraint Guides (Qty: 4) Procedure Press the tabs on the bottom of the head restraint guide together and push upward to release the head restraint guide from the seat back.

REAR SEAT BACK CUSHION LOCK REPLACEMENT (WITH AM9)

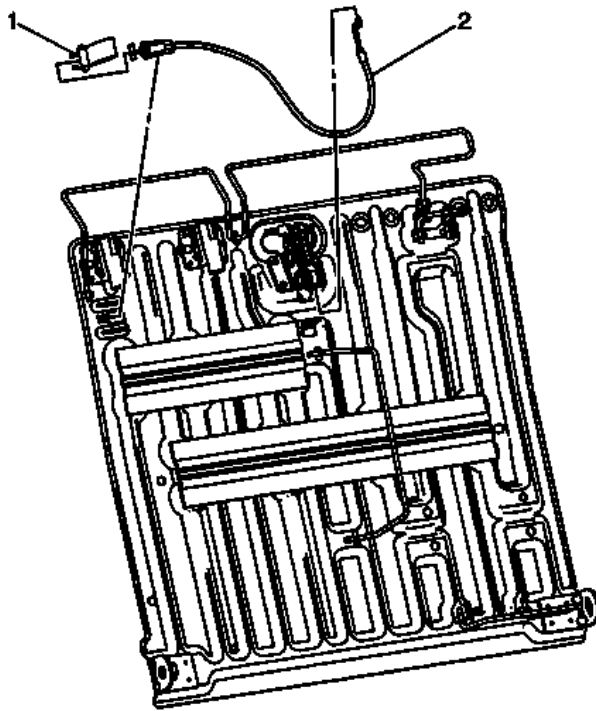


Fig. 51: Rear Seat Back Cushion Lock (with AM9)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Lock Replacement (with AM9)

Callout	Component Name
Preliminary Procedure 1. Remove the rear seat back cushion. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u>, <u>Rear Seat Back Cushion Removal and Installation (Wagon)</u>. 2. Remove the rear seat back cushion cover and pad. Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (with AM9)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 60 Percent Seat)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (side with AM9)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 40 Percent Seat)</u>.	
1	Rear Seat Back Pull Strap Procedure Disengage the pull strap from the end of the lock cable.
2	Rear Seat Back Cushion Lock Assembly

REAR SEAT BACK BOLSTER REPLACEMENT (WAGON)

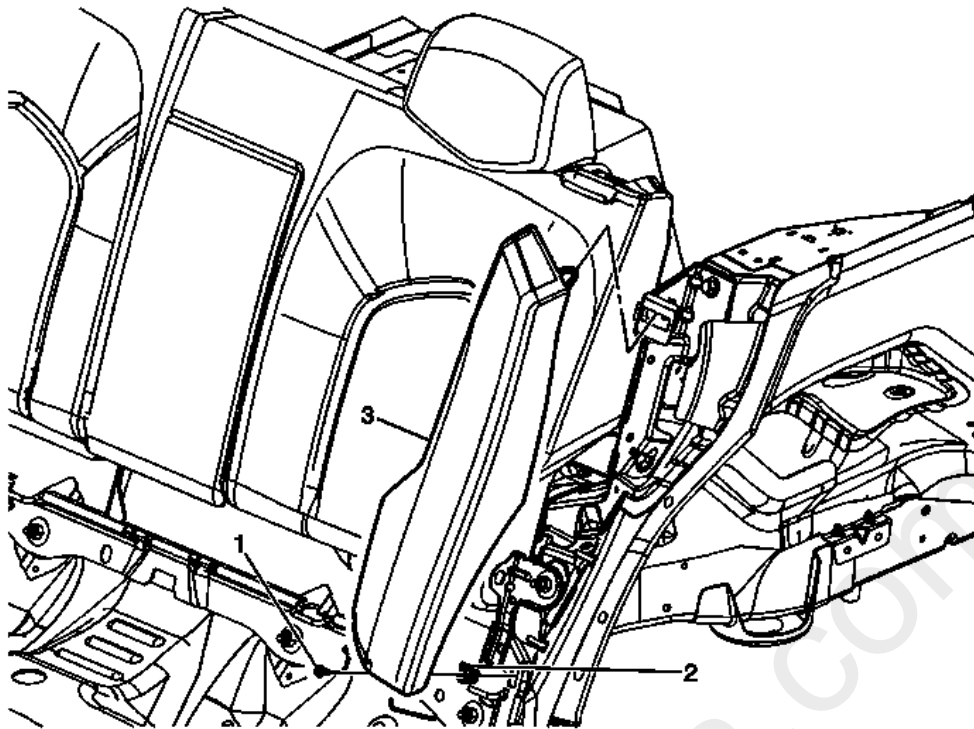


Fig. 52: Rear Seat Back Cushion Bolster (Wagon)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Bolster Replacement (Wagon)

Callout	Component Name
1	Rear Seat Back Cushion Bolster Screw CAUTION: Refer to <u>Fastener Caution</u> . Tighten 6 N.m (53 lb in)
2	Rear Seat Back Cushion Bolster Clip
3	Rear Seat Back Cushion Bolster Procedure 1. Pull the lower side of rear seat back cushion bolster forward. 2. Pull the rear seat back cushion bolster downward. 3. Remove rear seat back cushion bolster.

REAR SEAT BACK BOLSTER REPLACEMENT (COUPE)

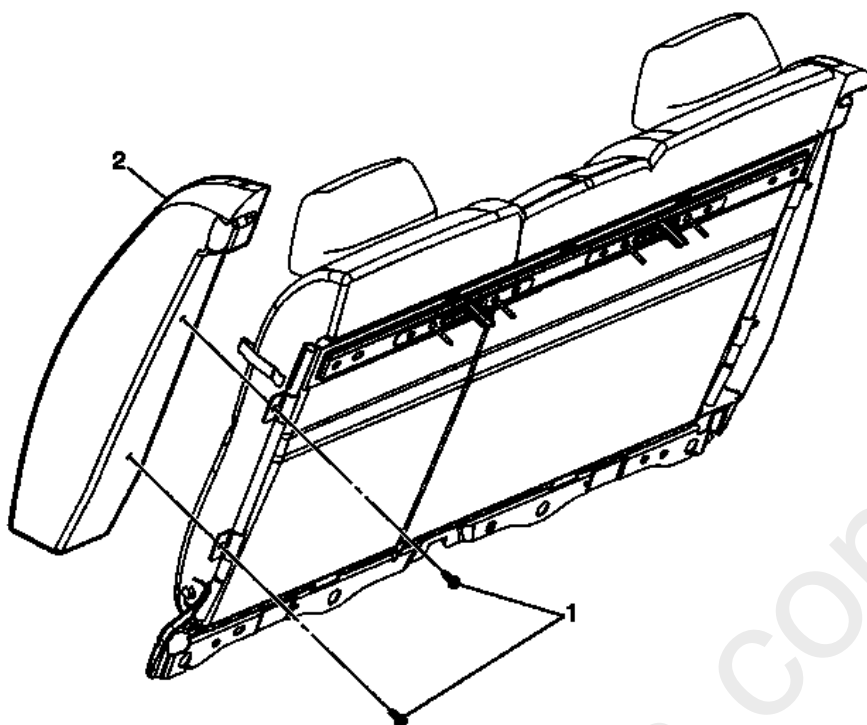


Fig. 53: Rear Seat Back Cushion Bolster & Fasteners (Coupe)

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Bolster Replacement (Coupe)

Callout	Component Name
Preliminary Procedure Remove the rear seat back cushion. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u>	
1	Rear Seat Back Cushion Bolster Fastener (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 6 N.m (53 lb in)
2	Rear Seat Back Cushion Bolster Procedure Remove rear seat back cushion bolster from the rear seat cushion frame.

REAR SEAT CUSHION COVER AND PAD REPLACEMENT (WAGON)

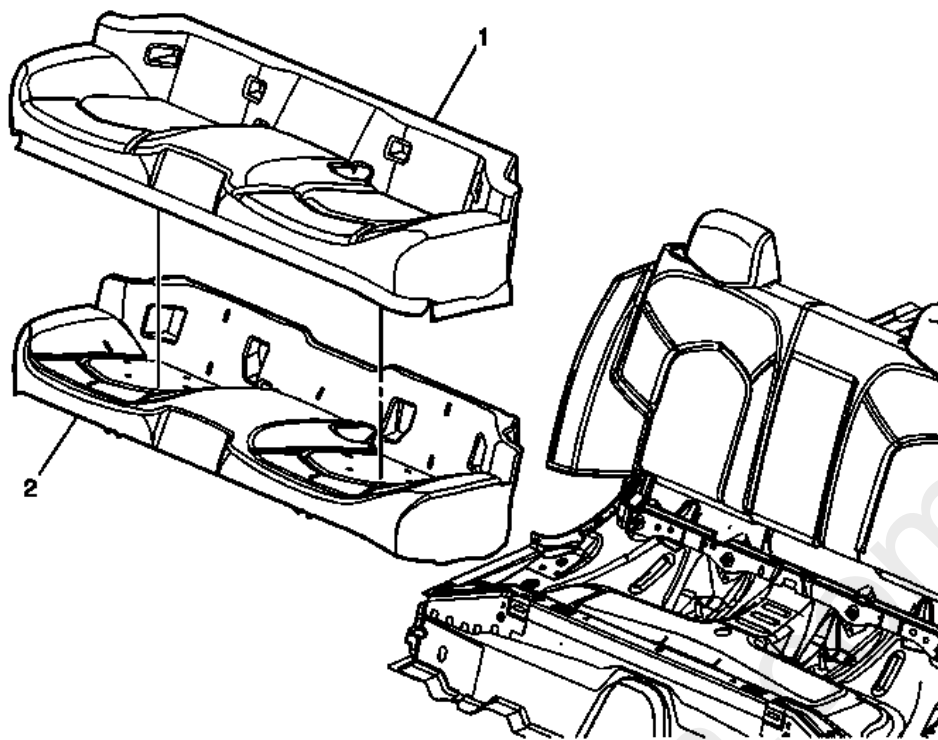


Fig. 54: Rear Seat Cushion Cover And Pad (Wagon)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Cushion Cover and Pad Replacement (Wagon)

Callout	Component Name
Preliminary Procedure	
Remove the rear seat cushion. Refer to. <u>Rear Seat Cushion Removal and Installation (Wagon)</u>	
1	Rear Seat Cushion Cover Procedure 1. Loosen the draw strings from the rear seat cushion cover. 2. Disengage the hook and loop fastener and pull the rear seat cushion cover away from the rear seat cushion pad. TIP: When installing the rear seat cushion cover, pull the draw strings on the cover tightly in all corners to ensure that no creasing occurs.
2	Rear Seat Cushion Pad

REAR SEAT CUSHION COVER AND PAD REPLACEMENT (COUPE)

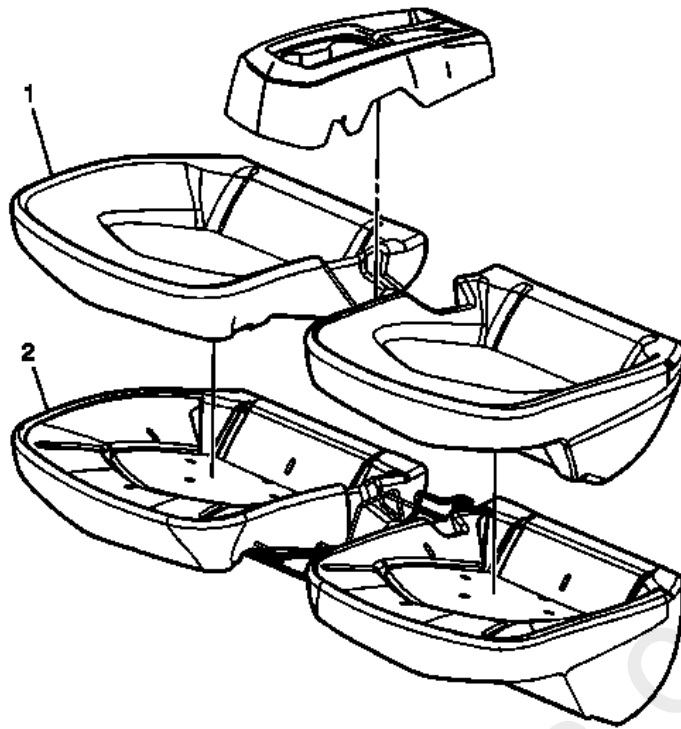


Fig. 55: Rear Seat Cushion Cover and Pad (Coupe)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Cushion Cover and Pad Replacement (Coupe)

Callout	Component Name
Preliminary Procedure	
1. Remove the rear seat. Refer to <u>Rear Seat Cushion Removal and Installation (Coupe)</u> . 2. Remove the rear seat cushion compartment. Refer to <u>Rear Seat Cushion Compartment Replacement (Coupe)</u> .	
1	Rear Seat Cushion Cover Procedure 1. Release the plastic j-channels and then release the draw strings that are crimped to the metal j-channel hooks from the rear seat cushion cover. 2. Disengage the hook and loop fastener and pull the rear seat cushion cover away from the rear seat cushion pad. TIP: When installing the rear seat cushion cover, pull the draw strings on the cover tightly in all corners to ensure that no creasing occurs.
2	Rear Seat Cushion Pad

REAR SEAT CUSHION COMPARTMENT REPLACEMENT (COUPE)

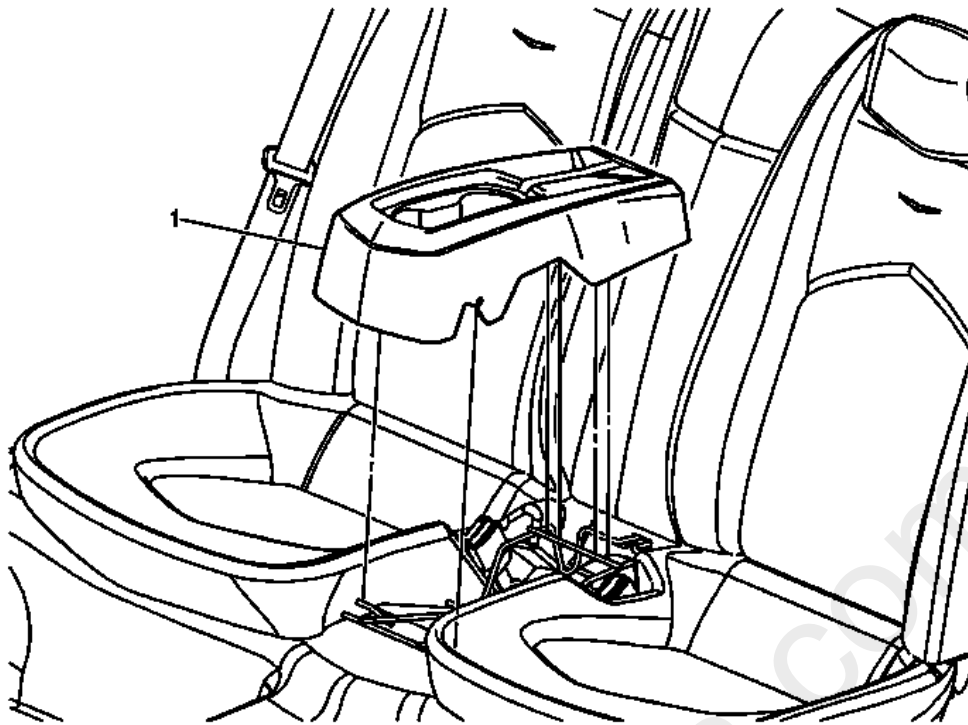


Fig. 56: Rear Seat Cushion Compartment (Coupe)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Cushion Compartment Replacement (Coupe)

Callout	Component Name
1	Rear Seat Cushion Compartment Procedure 1. Release the rear seat center seat belts. 2. Gently pull up on the rear of the compartment assembly to disengage it from the cushion frame wire. 3. Gently pull up on the front of the compartment assembly to disengage it from the cushion frame wire and remove it from the vehicle.

REAR SEAT CUSHION REMOVAL AND INSTALLATION (WAGON)

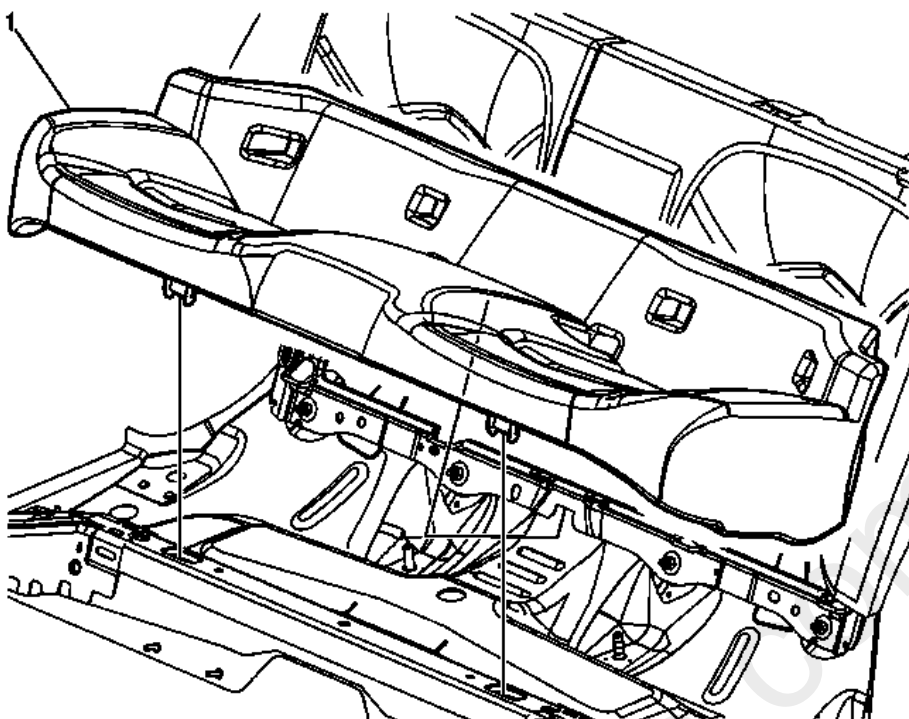


Fig. 57: Rear Seat Cushion (Wagon)

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Cushion Removal and Installation (Wagon)

Callout	Component Name
1	Rear Seat Cushion Procedure 1. Release the rear seat center seat belt from the anchor by depressing the tab on the side using a suitable flat-bladed tool. 2. Pull up on the rear seat cushion at the latch locations to disengage the rear seat cushion. 3. Push the rear of the seat cushion downward and remove from vehicle.

REAR SEAT CUSHION REMOVAL AND INSTALLATION (COUPE)

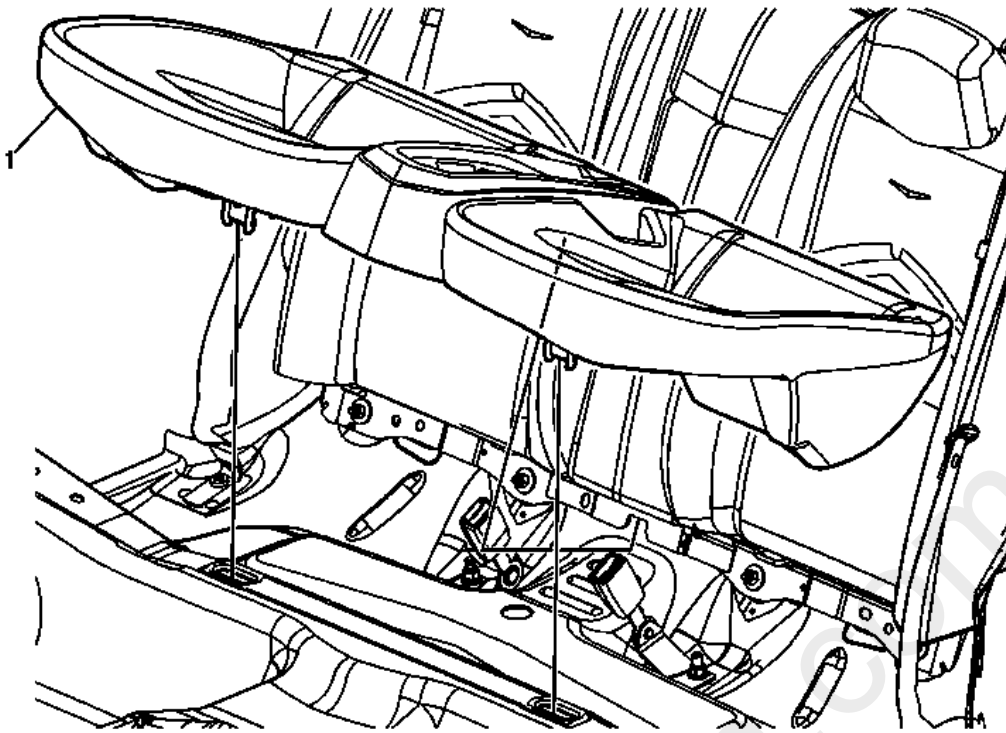


Fig. 58: Rear Seat Cushion (Coupe)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Cushion Removal and Installation (Coupe)

Callout	Component Name
1	Rear Seat Cushion Procedure 1. Release the rear seat center seat belts. 2. Pull up on the rear seat cushion at the latch locations to disengage the rear seat cushion from the floor. 3. Push the center of the rear seat cushion downward and then remove the cushion from vehicle.

REAR SEAT BACK CUSHION LATCH REPLACEMENT (WAGON)

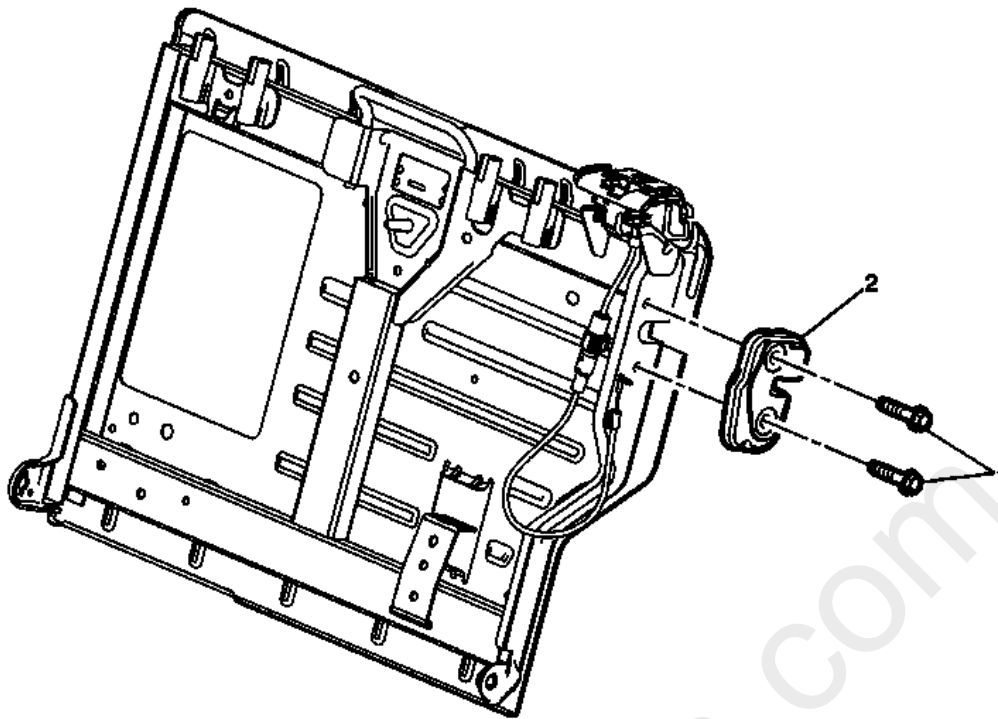


Fig. 59: Rear Seat Back Cushion Latch (Wagon)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Latch Replacement (Wagon)

Callout	Component Name
Preliminary Procedure Remove the rear seat back cushion. Refer to <u>Rear Seat Back Cushion Removal and Installation (Wagon)</u>	
1	Rear Seat Back Cushion Latch Bolt (Qty: 2)
	CAUTION: Refer to <u>Fastener Caution</u> .
	Procedure
	1. Fold the rear seat back cushion forward. 2. Disengage the J-Clip and hook and loop fastener that secure the seat back cushion cover to the seat back cushion panel. 3. Pull the seat back cushion cover and pad away from the seat far enough to gain access to the rear seat back cushion latch.
	Tighten 22 N.m (16 lb ft)

REAR SEAT BACK CUSHION LATCH REPLACEMENT (COUPE)

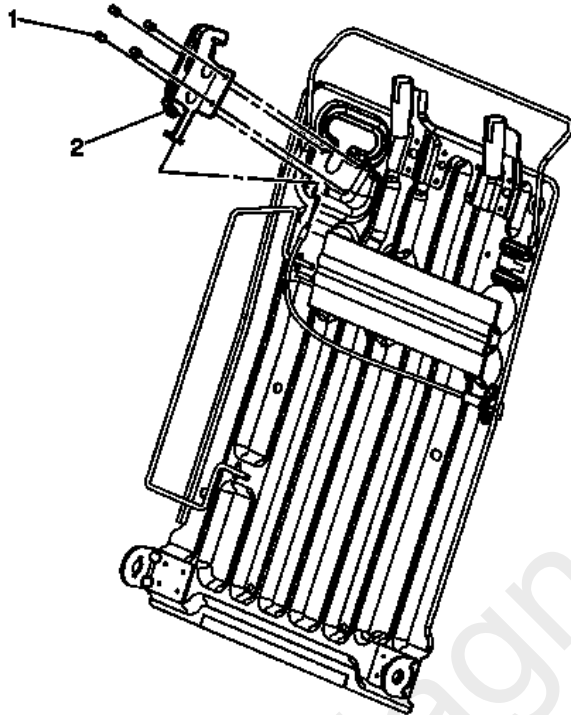


Fig. 60: Rear Seat Back Cushion Latch & Fasteners (Coupe)

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Latch Replacement (Coupe)

Callout	Component Name
Preliminary Procedure 1. Remove the rear seat back cushion. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u> 2. Remove the rear seat back cushion cover and pad. Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (with AM9)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (side with AM9)</u>, <u>Rear Seat Back Cushion Cover and Pad Replacement (without AM9)</u>	
1	Rear Seat Back Cushion Latch Fastener (Qty: 4) WARNING: Use the proper eye protection when drilling to prevent metal chips from causing physical injury. Preliminary Procedure Drill out all of the guide rivets before removing the cushion latch.

	Rear Seat Back Cushion Latch
	Procedure
2	1. Disengage the lock release cable from the latch assembly. 2. Transfer components as necessary. 3. When re-installing the cushion latch, re-rivet at the same location on the cushion frame with new rivets. 4. Note the location and routing of the lock release cable prior to removal in order to ensure proper reinstallation.

REAR SEAT BACK CUSHION REMOVAL AND INSTALLATION (WAGON)

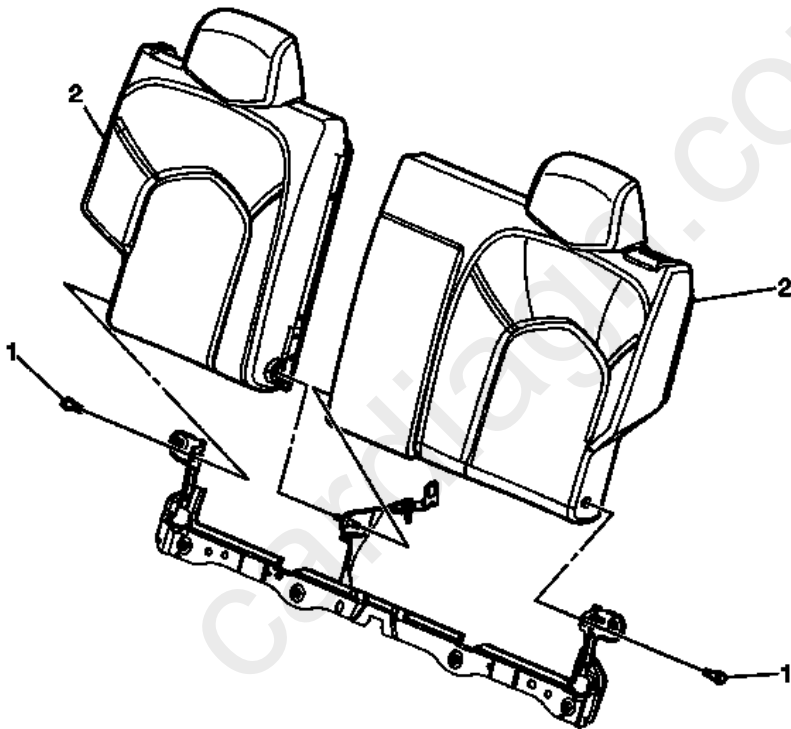


Fig. 61: Rear Seat Back Cushion (Wagon)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Removal and Installation (Wagon)

Callout	Component Name
Preliminary Procedure	
Remove the rear seat back cushion bolster. Refer to <u>Rear Seat Back Bolster Replacement (Wagon)</u> .	
1	Rear Seat Back Cushion Fastener (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> .

	Tighten 35 N.m (26 lb ft)
2	Rear Seat Back Cushion Procedure 1. Pull the release strap located on the rear split seat back, folding the rear seat forward, then pull up to release the seat from the frame. 2. Transfer components as necessary.

REAR SEAT BACK CUSHION REMOVAL AND INSTALLATION (COUPE)

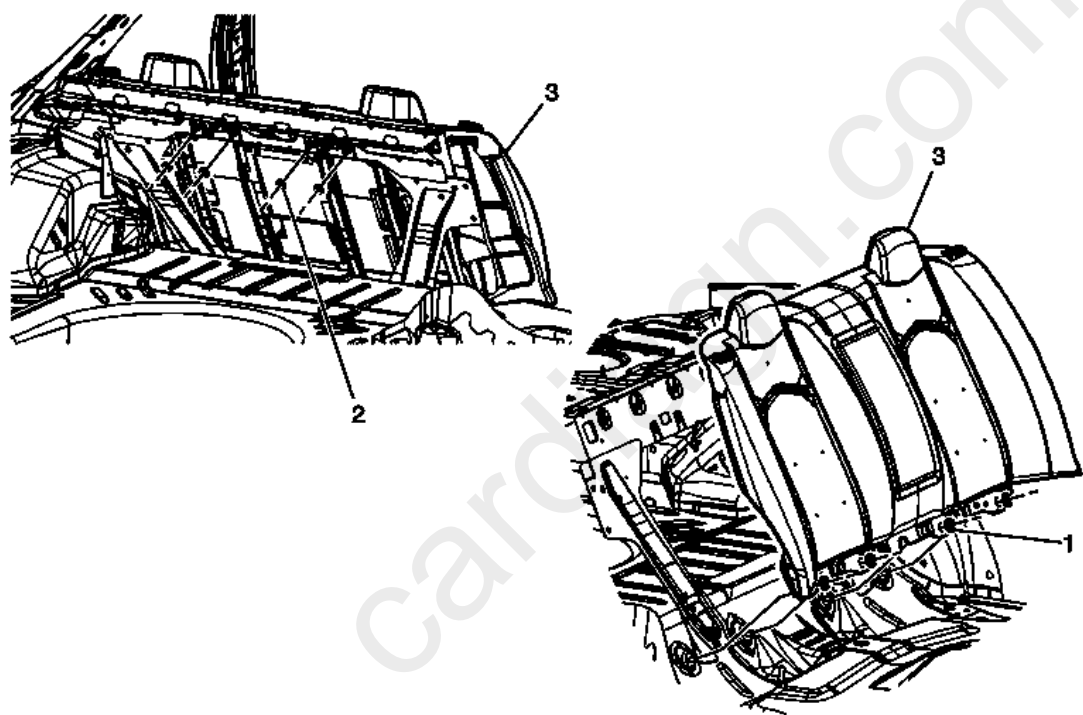


Fig. 62: Rear Seat Back (Coupe)
Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Removal and Installation (Coupe)

Callout	Component Name
Preliminary Procedure Remove the rear seat cushion. Refer to <u>Rear Seat Cushion Removal and Installation (Coupe)</u> .	
1	Rear Seat Back Cushion Nut (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> .

	Tighten 30 N.m (22 lb ft)
2	Rear Seat Back Cushion Nut (Qty: 4) Tighten 30 N.m (22 lb ft)
3	Rear Seat Back Cushion Assembly Procedure 1. Remove the rear outboard shoulder belts from the shoulder belt bezel and position it out of the way, if equipped. 2. Pull the seat back cushion forward and upward to remove from the vehicle. 3. Use care when installing the seat back wire harness with the battery cable on the passenger side. It can easily be crushed or nicked if improperly positioned. 4. Note the routing prior to removal in order to ensure a proper reinstallation.

REAR SEAT BELT OPENING BEZEL REPLACEMENT (WAGON)

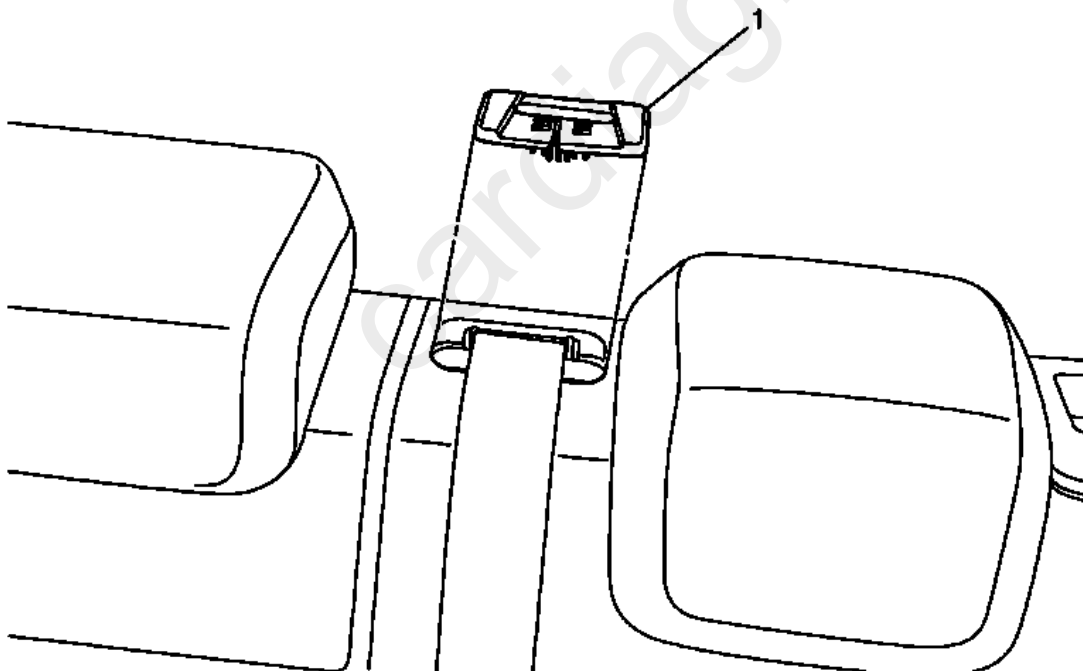


Fig. 63: Rear Seat Shoulder Belt Opening Cover (Wagon)
Courtesy of GENERAL MOTORS COMPANY

Rear Seat Belt Opening Bezel Replacement (Wagon)

Callout	Component Name
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1	Rear Seat Shoulder Belt Opening Bezel Procedure Remove the rear seat shoulder belt opening bezel using a suitable flat-bladed tool.
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REAR SEAT BACK CUSHION OPENING PANEL REPLACEMENT (WAGON WITH 40 PERCENT SEAT)

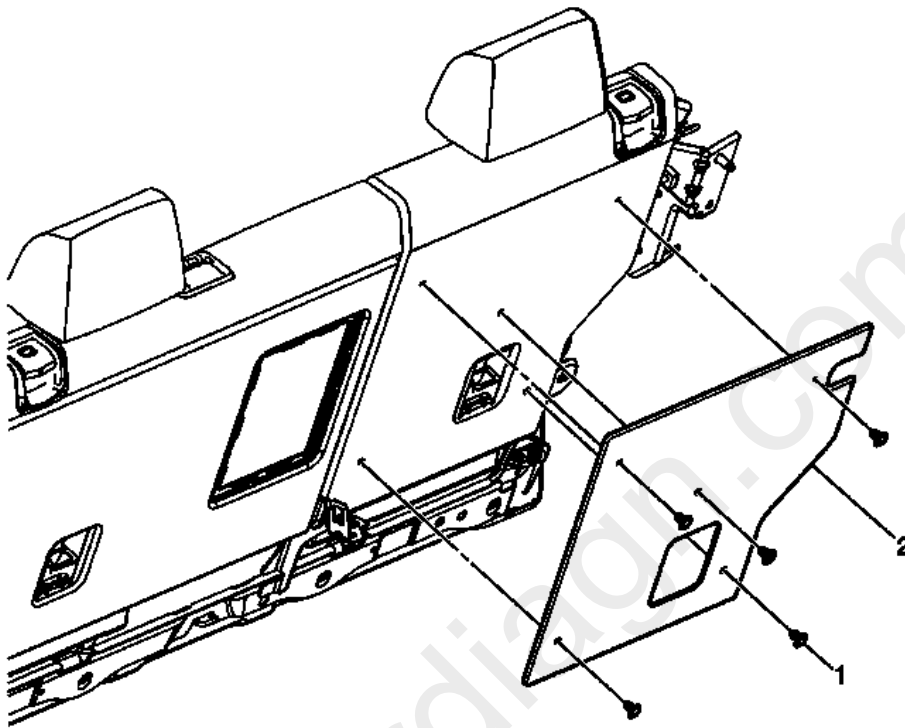


Fig. 64: Rear Seat Back Cushion Opening Panel (Wagon With 40 Percent Seat)
Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Opening Panel Replacement (Wagon with 40 Percent Seat)

Callout	Component Name
Preliminary Procedure Remove the rear seat back cushion cover and pad. Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 40 Percent Seat)</u> .	
1	Rear Seat Back Cushion Panel Retainers (Qty:5) Procedure Disengage the retainers from the rear seat back cushion panel.
2	Rear Seat Back Cushion Panel

REAR SEAT BACK CUSHION OPENING PANEL REPLACEMENT (WAGON WITH 60 PERCENT SEAT)

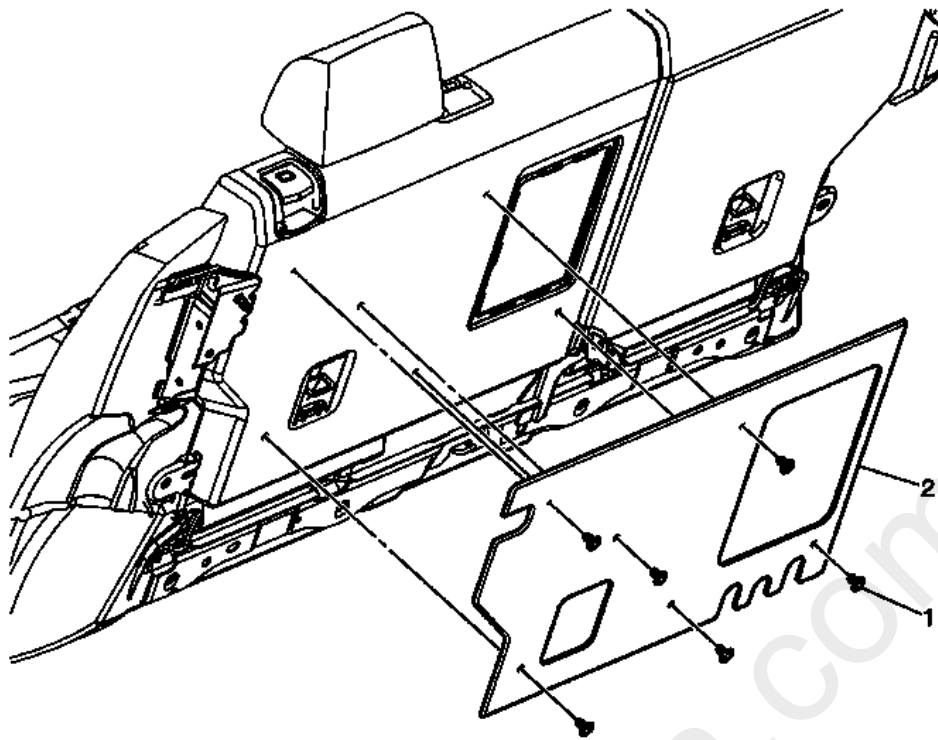


Fig. 65: Rear Seat Back Cushion Opening Panel (Wagon With 60 Percent Seat)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Opening Panel Replacement (Wagon with 60 Percent Seat)

Callout	Component Name
Preliminary Procedure Remove the rear seat back cushion cover and pad. Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 60 Percent Seat)</u> .	
1	Rear Seat Back Cushion Panel Retainers (Qty:5) Procedure Disengage the retainers from the rear seat back cushion panel.
2	Rear Seat back Cushion Panel

REAR SEAT BACK CUSHION OPENING PANEL REPLACEMENT (COUPE WITH 40 PERCENT SEAT)

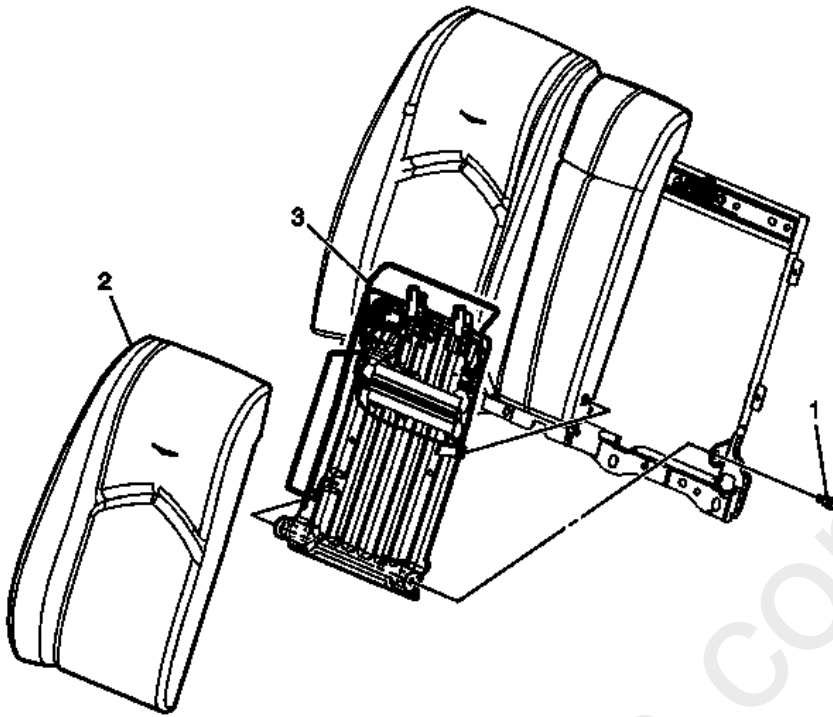


Fig. 66: Rear Seat Back Cushion Opening Panel & Bolt (Coupe with 40 Percent Seat)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Opening Panel Replacement (Coupe with 40 Percent Seat)

Callout	Component Name
Preliminary Procedure 1. Remove the rear seat back. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u>. 2. Remove the rear seat back cushion bolster. Refer to <u>Rear Seat Back Bolster Replacement (Coupe)</u>.	
1	Rear Seat Back Panel Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 40 N.m (30 lb ft)
2	Rear Seat Back Cushion Cover and Pad Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (with AM9)</u> <u>Rear Seat Back Cushion Cover and Pad Replacement (side with AM9)</u> , <u>Rear Seat Back Cushion Cover and Pad Replacement (without AM9)</u> .
3	Rear Seat Back Cushion Panel

REAR SEAT BACK CUSHION OPENING PANEL REPLACEMENT (COUPE WITH 60 PERCENT SEAT)

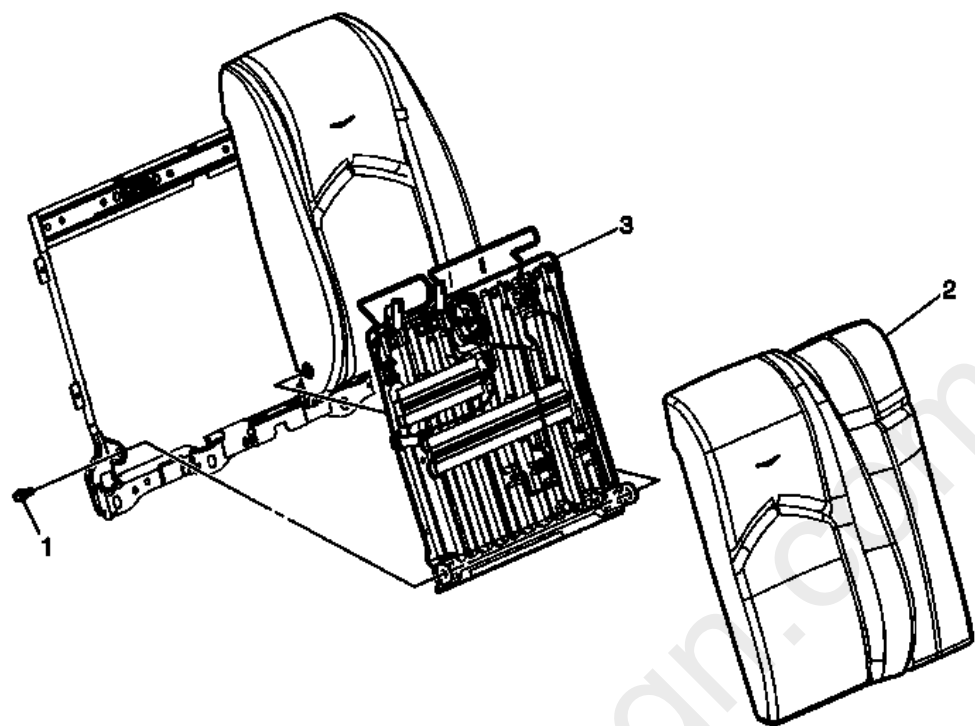


Fig. 67: Rear Seat Back Cushion Opening Panel & Bolt (Coupe with 60 Percent Seat)
Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Opening Panel Replacement (Coupe with 60 Percent Seat)

Callout	Component Name
Preliminary Procedure	
1. Remove the rear seat back. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u> .	
2. Remove the rear seat back cushion bolster. Refer to <u>Rear Seat Back Bolster Replacement (Coupe)</u> .	
3. Remove the rear seat back armrest, if equipped.	
1	Rear Seat Back Panel Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 40 N.m (30 lb ft)
	Rear Seat Back Cushion Cover and Pad

2	Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (with AM9)</u> , <u>Rear Seat Back Cushion Cover and Pad Replacement (side with AM9)</u> , <u>Rear Seat Back Cushion Cover and Pad Replacement (without AM9)</u> .
3	Rear Seat Back Cushion Panel

REAR SEAT BACK CUSHION COVER AND PAD REPLACEMENT (WITHOUT AM9)

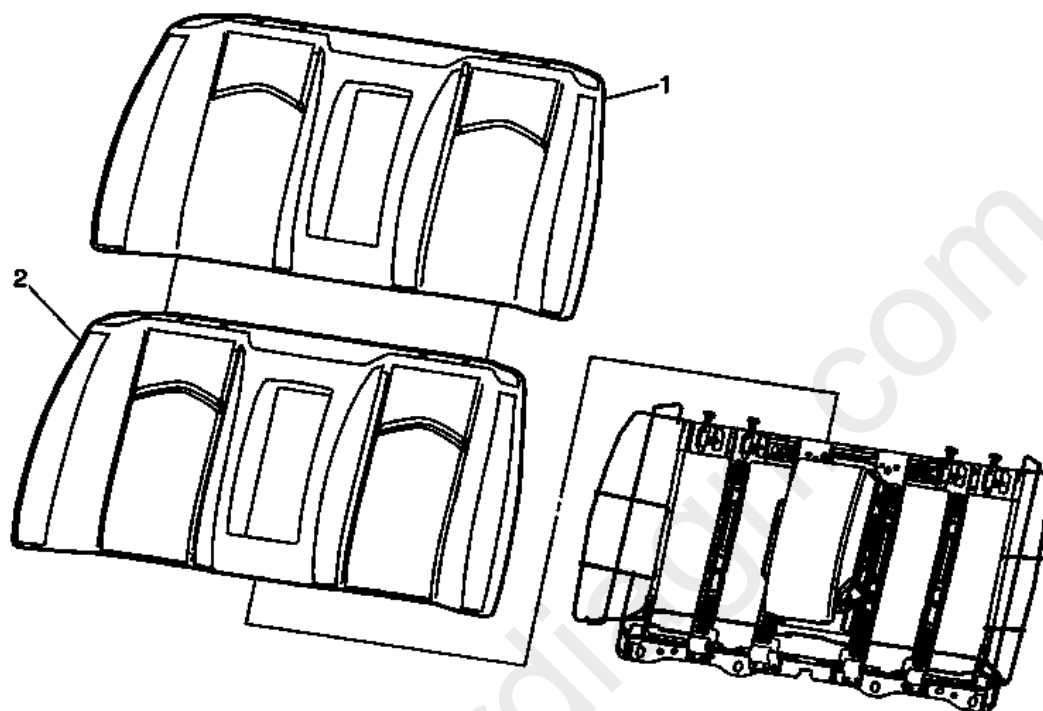


Fig. 68: Rear Seat Back Cushion Cover and Pad (without AM9)

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Cover and Pad Replacement (without AM9)

Callout	Component Name
Preliminary Procedure	
1. Remove the rear seat back. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u>, <u>Rear Seat Back Cushion Removal and Installation (Wagon)</u>. 2. Remove the rear seat head restraints. Refer to <u>Rear Seat Head Restraint Replacement (Wagon)</u>, <u>Rear Seat Head Restraint Replacement (Coupe)</u>. 3. Remove the rear seat shoulder belt opening bezel. Refer to <u>Rear Seat Belt Opening Bezel Replacement (Wagon)</u>. 4. Remove the rear seat armrest. Refer to <u>Rear Seat Armrest Replacement (Wagon)</u>.	
1	Rear Seat Back Cushion Cover
Procedure	

	1. Disconnect the j-channel connectors around the back cushion cover and armrest. 2. Separate the seat back cushion cover from the pad.
2	Rear Seat Back Cushion Pad

REAR SEAT BACK CUSHION COVER AND PAD REPLACEMENT (SIDE WITH AM9)

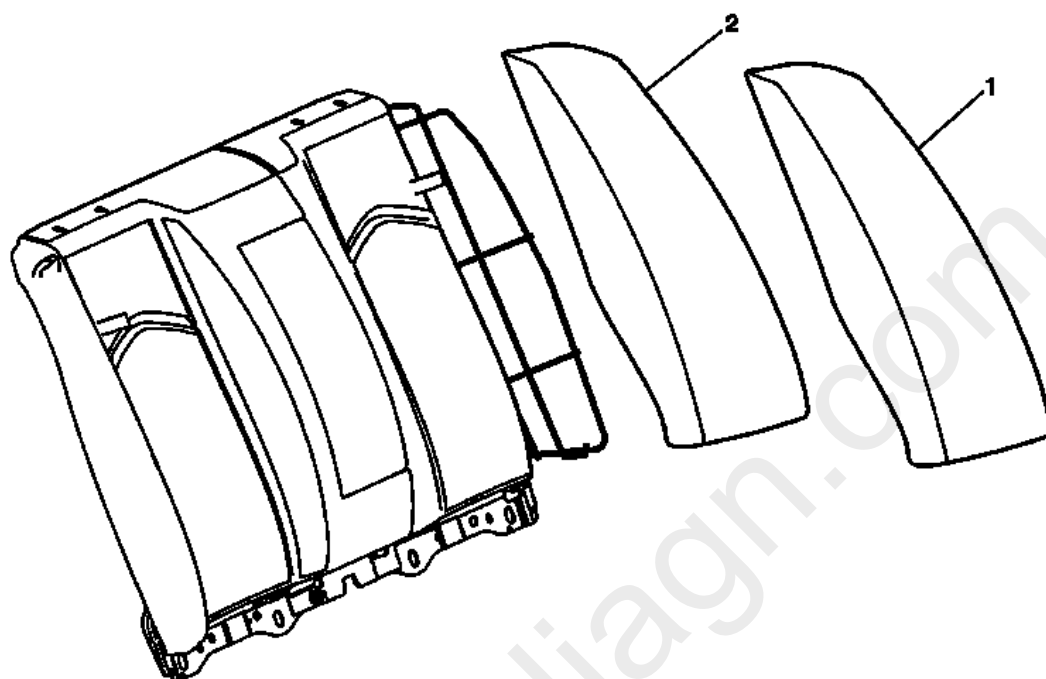


Fig. 69: Rear Seat Back Cushion Cover and Pad (Side with AM9)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Cover and Pad Replacement (side with AM9)

Callout	Component Name
Preliminary Procedure	
1. Remove the rear seat back. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u>. 2. Remove the rear seat shoulder belt opening bezel. Refer to <u>Rear Seat Belt Opening Bezel Replacement (Wagon)</u>.	
1	Rear Seat Back Side Cushion Cover Procedure Separate the seat back cushion side cover from the pad.
2	Rear Seat Back Side Cushion Pad

REAR SEAT BACK CUSHION COVER AND PAD REPLACEMENT (WAGON WITH 60 PERCENT SEAT)

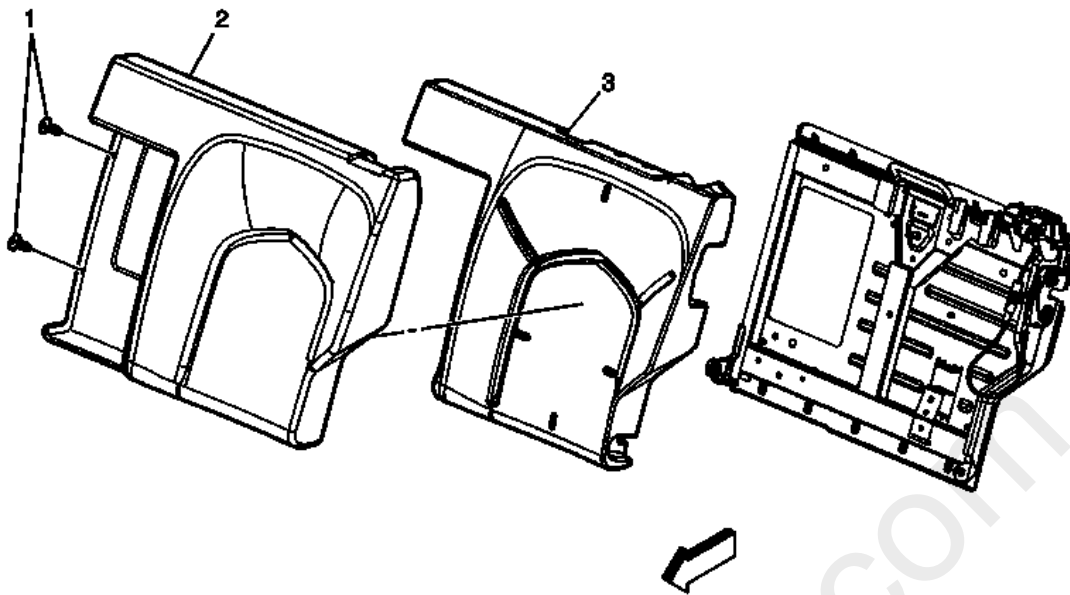


Fig. 70: Rear Seat Back Cushion Cover And Pad (Wagon With 60 Percent Seat)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 60 Percent Seat)

Callout	Component Name
Preliminary Procedures	
1. Remove the rear seat back cushion. Refer to <u>Rear Seat Back Cushion Removal and Installation (Wagon)</u>. 2. Remove the rear seat back armrest . Refer to <u>Rear Seat Armrest Replacement (Wagon)</u> 3. Remove the child seat bracket trim cover. Refer to <u>Child Seat Bracket Access Hole Cover Replacement (Wagon)</u>. 4. Remove the rear seat head restraint guides. Refer to <u>Rear Seat Head Restraint Guide Replacement (Wagon)</u>. 5. Remove the rear seat shoulder belt opening bezel. Refer to <u>Rear Seat Belt Opening Bezel Replacement (Wagon)</u>. 6. Remove the rear seat back cushion latch release knob bezel. Refer to <u>Rear Seat Back Cushion Latch Release Knob Bezel Replacement (Wagon)</u>.	
1	Rear Seat Back Cushion Cover Retainer (Qty: 2) Procedure Disengage the seat back cushion cover retainers from the rear seat back frame.
2	Rear Seat Back Cushion Cover Procedure Disengage the J-Clip and hook and loop fastener that secure the rear seat back cushion

	cover to the rear seat back cushion.
3	Rear Seat Back Cushion Pad

REAR SEAT BACK CUSHION COVER AND PAD REPLACEMENT (WAGON WITH 40 PERCENT SEAT)

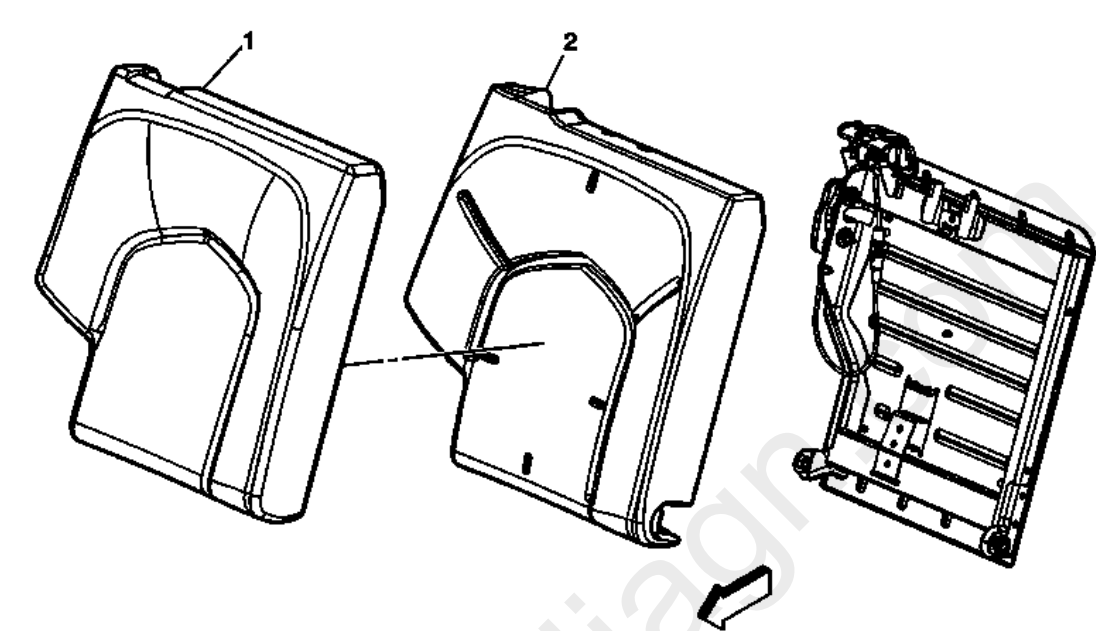


Fig. 71: Rear Seat Back Cushion Cover And Pad (Wagon With 40 Percent Seat)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 40 Percent Seat)

Callout	Component Name
Preliminary Procedures	
1. Remove the rear seat back cushion. Refer to <u>Rear Seat Back Cushion Removal and Installation (Wagon).</u> 2. Remove the child seat bracket trim cover. Refer to <u>Child Seat Bracket Access Hole Cover Replacement (Wagon).</u> 3. Remove the rear seat head restraint guides. Refer to <u>Rear Seat Head Restraint Guide Replacement (Wagon).</u> 4. Remove the rear seat back cushion latch release knob bezel. Refer to <u>Rear Seat Back Cushion Latch Release Knob Bezel Replacement (Wagon).</u>	
1	Rear Seat Back Cushion Cover Procedure Disengage the J-Clip and hook and loop fastener that secure the rear seat back cushion

	cover to the rear seat back cushion.
2	Rear Seat Back Cushion Pad

REAR SEAT BACK CUSHION COVER AND PAD REPLACEMENT (WITH AM9)

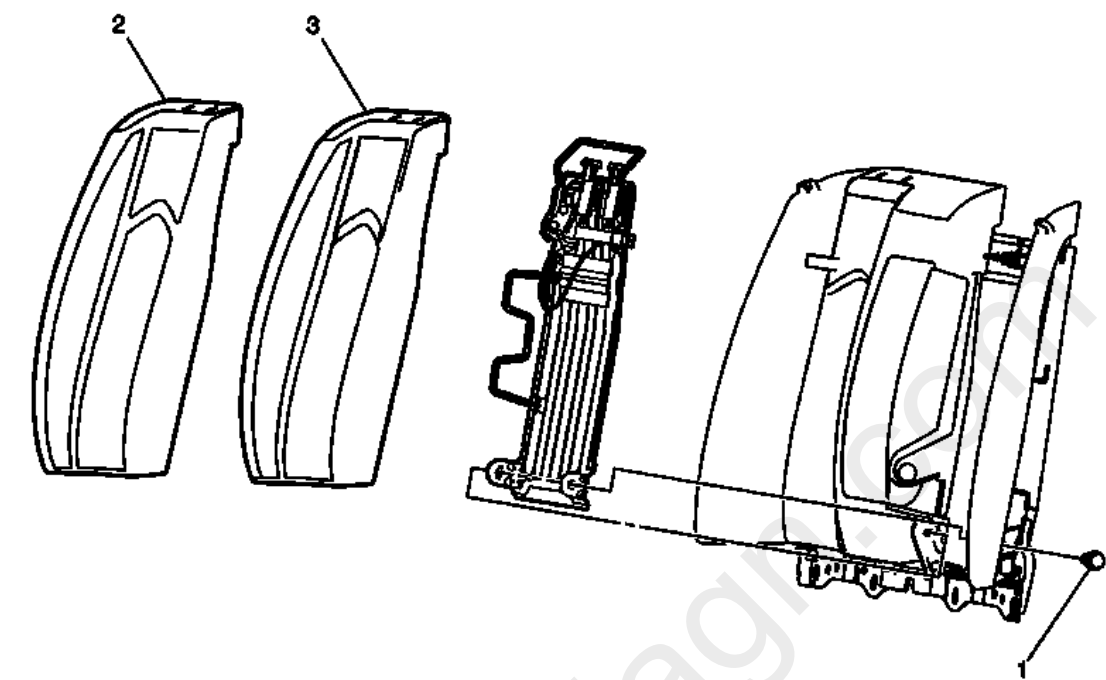


Fig. 72: Rear Seat Back Cushion Cover and Pad (with AM9)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Cover and Pad Replacement (with AM9)

Callout	Component Name
Preliminary Procedures - Remove the rear seat back. Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u>, <u>Rear Seat Back Cushion Removal and Installation (Wagon)</u>. - Remove the rear seat back cushion bolster. Refer to <u>Rear Seat Back Bolster Replacement (Coupe)</u>, <u>Rear Seat Back Bolster Replacement (Wagon)</u>. - Remove the rear seat head restraints. Refer to <u>Rear Seat Head Restraint Replacement (Wagon)</u>, <u>Rear Seat Head Restraint Replacement (Coupe)</u>.	
1	Rear Seat Back Panel Bolt CAUTION: Refer to <u>Fastener Caution</u> .

	Procedure Tip the seatback up and out to disengage it from the center pivot. Tighten 40 N.m (30 lb ft)
2	Rear Seat Back Cushion Cover Procedure 1. Disengage the j-channel and hook and loop fastener. 2. Separate the seat back cushion cover from the pad.
3	Rear Seat Back Cushion Pad

REAR SEAT BACK CUSHION FRAME REPLACEMENT (WITH AM9)

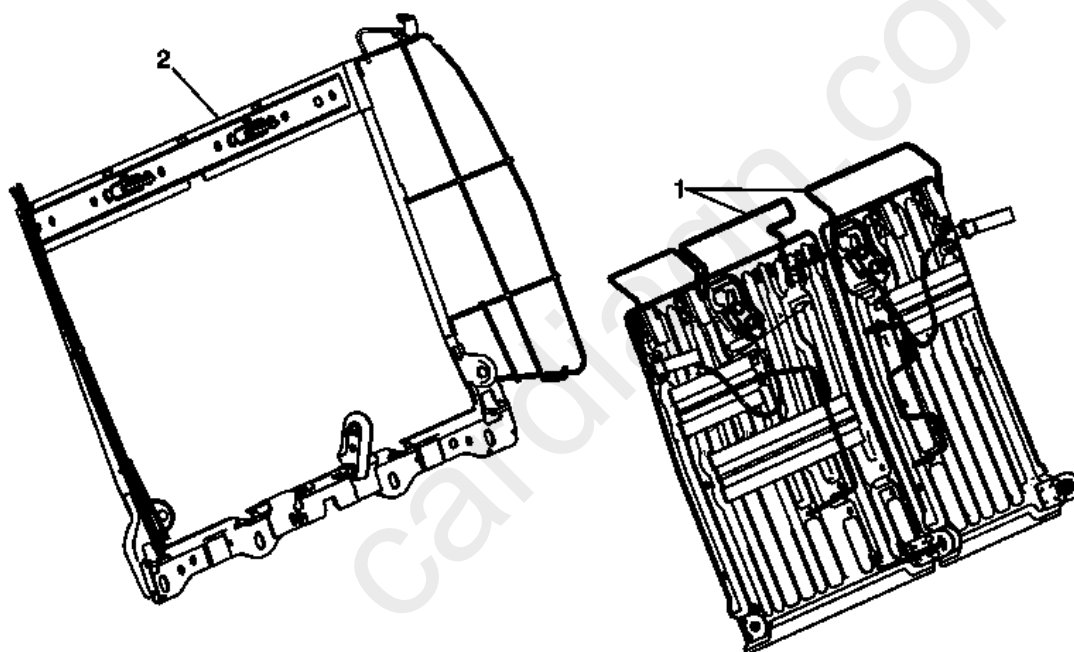


Fig. 73: Rear Seat Back Cushion Frame (with AM9)

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Frame Replacement (with AM9)

Callout	Component Name
Preliminary Procedure 1. Remove the rear seat back . Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe)</u>, <u>Rear Seat Back Cushion Removal and Installation (Wagon)</u>. 2. Remove the rear seat back cushion cover and pad. Refer to <u>Rear Seat Back Cushion Cover and</u>	

Pad Replacement (with AM9), Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 60 Percent Seat), Rear Seat Back Cushion Cover and Pad Replacement (side with AM9), Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 40 Percent Seat).

3. Remove the rear seat armrest, if equipped. Refer to **Rear Seat Armrest Replacement (Wagon).**

1	Rear Seat Back Cushion Opening Panel Refer to <u>Rear Seat Back Cushion Opening Panel Replacement (Coupe with 40 Percent Seat), Rear Seat Back Cushion Opening Panel Replacement (Wagon with 40 Percent Seat), Rear Seat Back Cushion Opening Panel Replacement (Wagon with 60 Percent Seat), Rear Seat Back Cushion Opening Panel Replacement (Coupe with 60 Percent Seat).</u>
2	Rear Seat Back Cushion Frame

REAR SEAT BACK CUSHION FRAME REPLACEMENT (WITHOUT AM9)

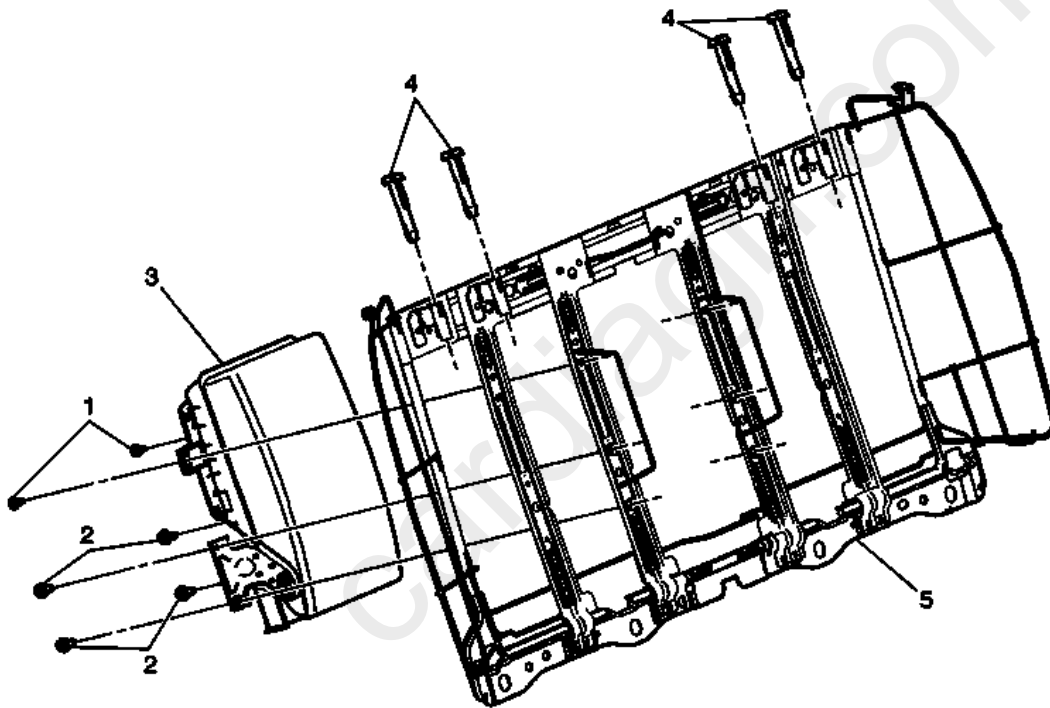


Fig. 74: Rear Seat Back Cushion Frame (without AM9)
Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Frame Replacement (without AM9)

Callout	Component Name
Preliminary Procedure	
1.	Remove the rear seat back . Refer to <u>Rear Seat Back Cushion Removal and Installation (Coupe), Rear Seat Back Cushion Removal and Installation (Wagon).</u>
2.	Reposition the rear seat back trim to gain access to the fasteners.

1	Rear Seat Armrest Screw (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 3 N.m (27 lb in)
2	Rear Seat Armrest Bolt (Qty: 4) Tighten 9 N.m (80 lb in)
3	Rear Seat Armrest
4	Rear Seat Head Restraint Guides (Qty: 4)
5	Rear Seat Back Cushion Frame Procedure Transfer any remaining components as necessary.

REAR SEAT BACK CUSHION FRAME REPLACEMENT (WAGON)

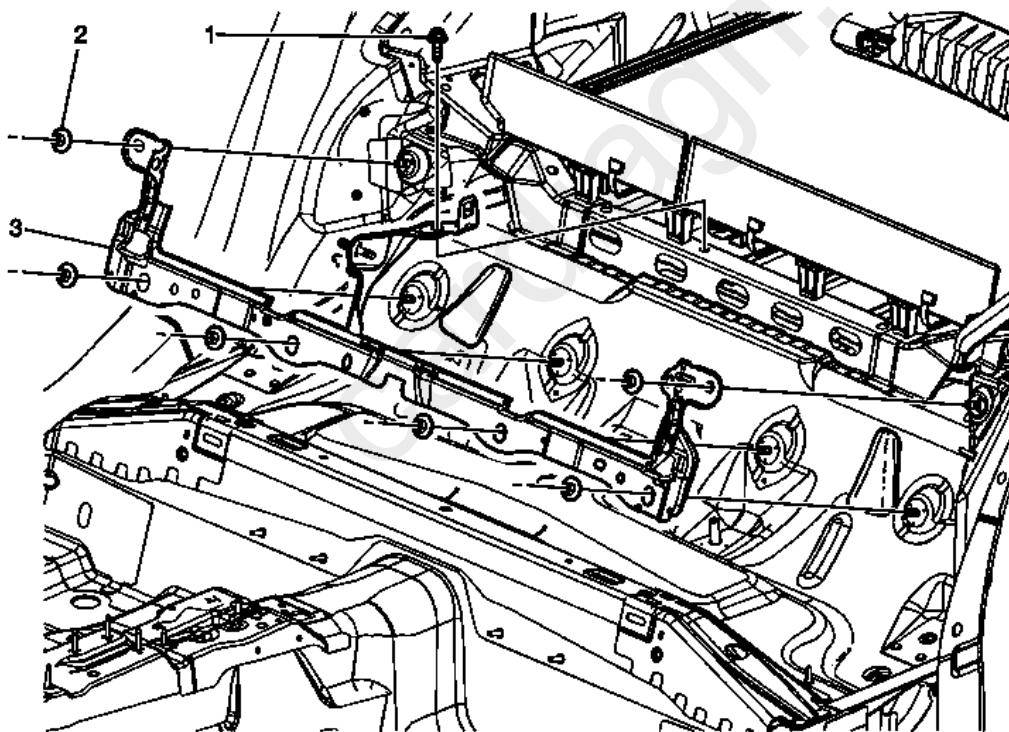


Fig. 75: Rear Seat Back Cushion Frame (Wagon)
Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Frame Replacement (Wagon)

Callout	Component Name

Preliminary Procedure

1. Remove the rear seat cushion. Refer to **Rear Seat Cushion Removal and Installation (Wagon)**
2. Remove the rear seat back cushion. Refer to **Rear Seat Back Cushion Removal and Installation (Wagon)**

1	Rear Seat Back Cushion Frame Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 49 N.m (36 lb ft)
2	Rear Seat Back Cushion Frame Nut (Qty: 6) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 74 N.m (55 lb ft)
3	Rear Seat Back Cushion Frame Procedure Pull outward and remove the rear seat back cushion frame from the studs.

REAR SEAT BACK CUSHION LATCH RELEASE HANDLE REPLACEMENT (WAGON)

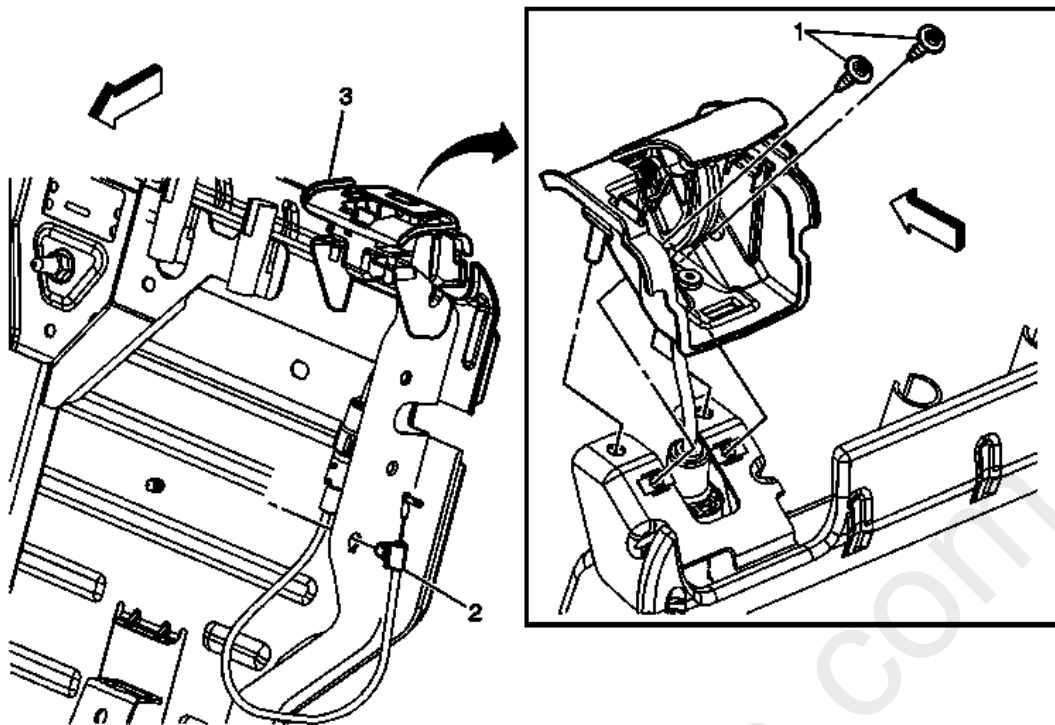
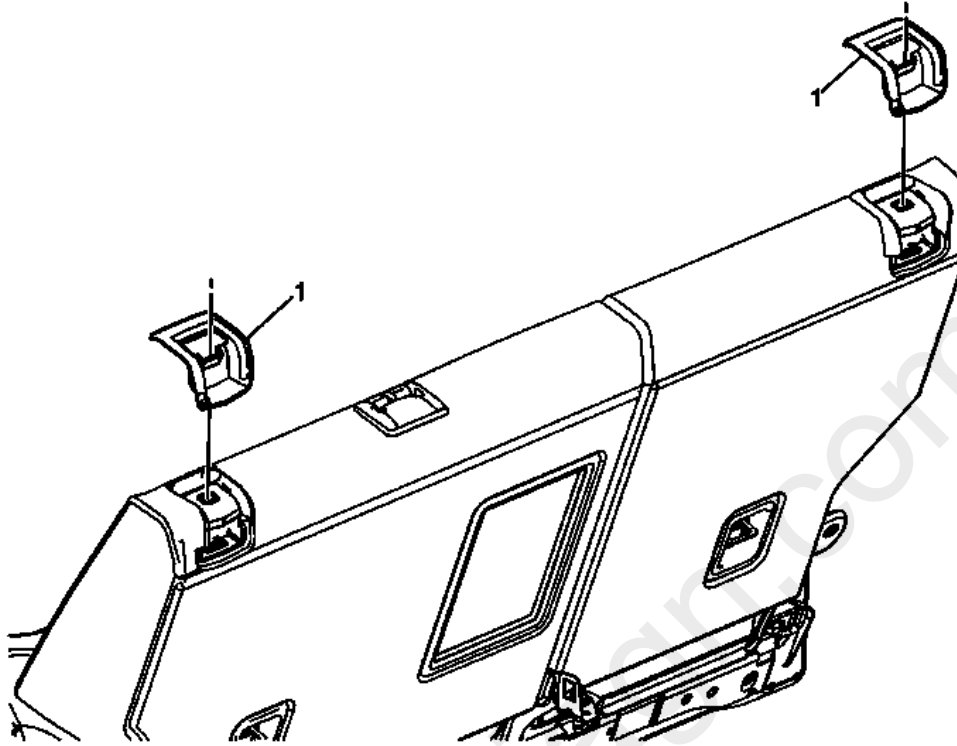


Fig. 76: Rear Seat Back Cushion Latch Release Handle (Wagon)
 Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Latch Release Handle Replacement (Wagon)

Callout	Component Name
Preliminary Procedure Remove the rear seat back cushion cover and pad. Refer to <u>Rear Seat Back Cushion Cover and Pad Replacement (with AM9)</u> , <u>Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 60 Percent Seat)</u> , <u>Rear Seat Back Cushion Cover and Pad Replacement (side with AM9)</u> , <u>Rear Seat Back Cushion Cover and Pad Replacement (Wagon with 40 Percent Seat)</u> , <u>Rear Seat Back Cushion Cover and Pad Replacement (without AM9)</u> .	
1	Rear Seat Back Cushion Latch Release Handle Screw (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Procedure Lift up on the rear seat back cushion latch release handle to gain access to screws. Tighten 6 N.m (53 lb in)
2	Rear Seat Back Cushion Latch Release Handle Cable Retainer Procedure Squeeze and disconnect the rear seat back cushion latch release handle cable retainer from the rear seat back.

REAR SEAT BACK CUSHION LATCH RELEASE KNOB BEZEL REPLACEMENT (WAGON)**Fig. 77: Rear Seat Back Cushion Latch Release Knob Bezel (Wagon)**

Courtesy of GENERAL MOTORS COMPANY

Rear Seat Back Cushion Latch Release Knob Bezel Replacement (Wagon)

Callout	Component Name
1	Rear Seat Back Cushion Latch Release Knob Bezel
Procedure	
Release the rear seat back cushion latch release knob bezel using a suitable flat-bladed tool.	