

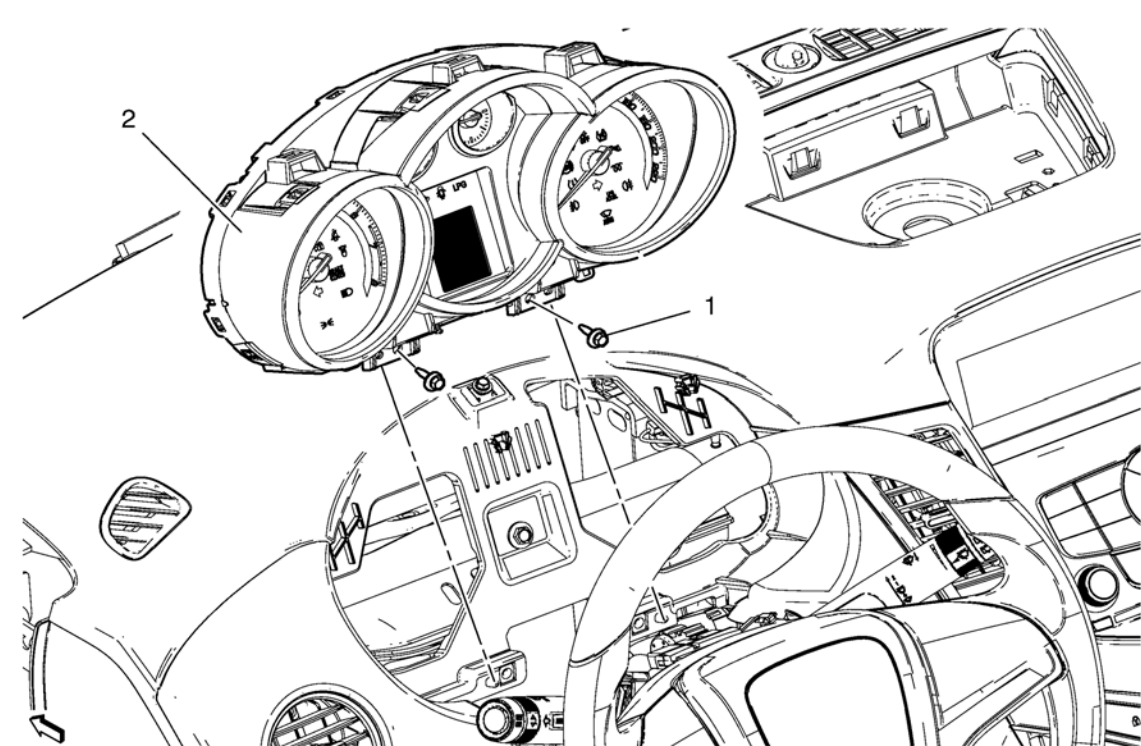


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Instrument Cluster Replacement



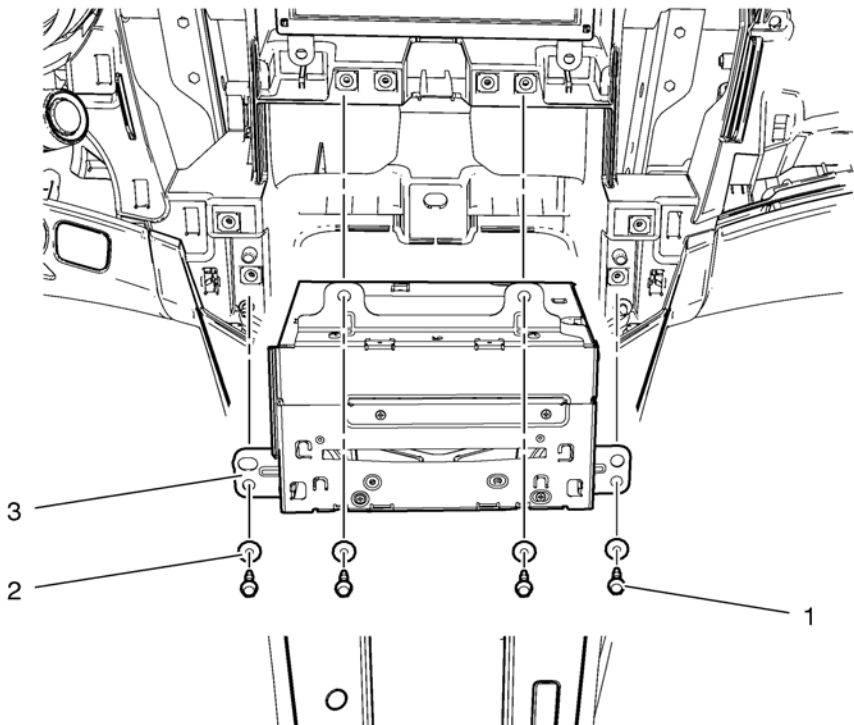
Callout	Component Name
Preliminary Procedure 1. Remove instrument panel lower cluster trim plate. Refer to Instrument Panel Cluster Lower Trim Plate Replacement . 2. Remove instrument panel steering column upper trim cover. Refer to Steering Column Upper Trim Cover Replacement .	
1	Instrument Cluster Screw (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 2.5 N·m (22 lb in)
2	Instrument Cluster Assembly Procedure 1. Disconnect electrical components. 2. After repairs, refer to Control Module References

Radio Control Module Replacement



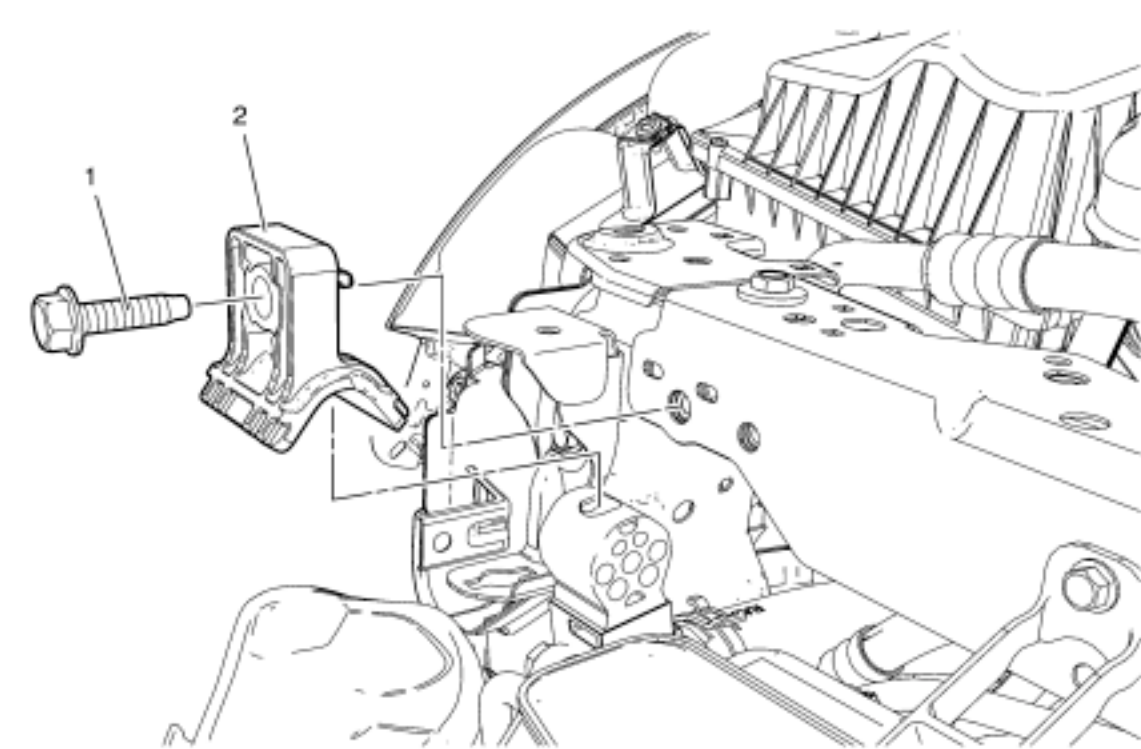
Callout	Component Name
Preliminary Procedures Remove instrument panel center upper molding. Refer to Instrument Panel Center Upper Molding Replacement	
1	Radio Control Module Bolts (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 2.5 N·m(22 lb in)
2	Radio Control Module Procedure Disconnect electrical components.

Radio Replacement



Callout	Component Name
Preliminary Procedure 1. Disconnect the battery negative cable. Refer to Battery Disconnect Warning 2. Remove radio control module. Refer to Radio Control Module Replacement	
1	Radio Bolts (Qty: 4) Caution: Refer to Fastener Caution in the Preface section. Tighten 2.5 N·m(22 lb in)
2	Radio Bolt Washer (Qty: 4)
3	Radio Assembly Procedure 1. Disconnect electrical components. 2. After repairs, refer to Control Module References for programming and set up information.

Radiator Support Bracket Replacement



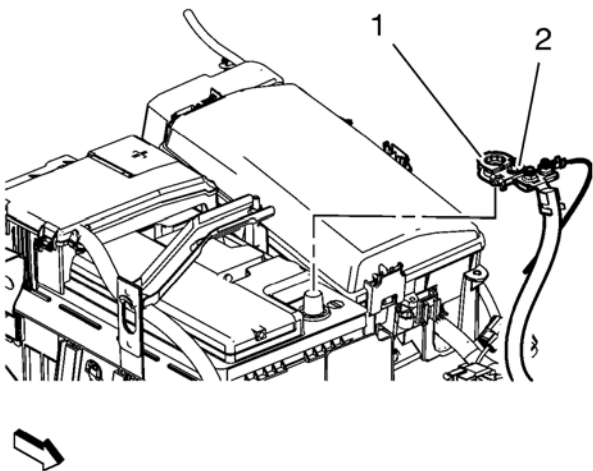
Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement .	
1	Radiator Support Bracket Bolt Caution: Refer to Fastener Caution in the Preface section. Tighten 22 N·m (17 lb ft)
2	Radiator Support Bracket Procedure Pull the radiator forward until the bracket is reachable.

Battery Negative Cable Disconnection and Connection

Removal Procedure

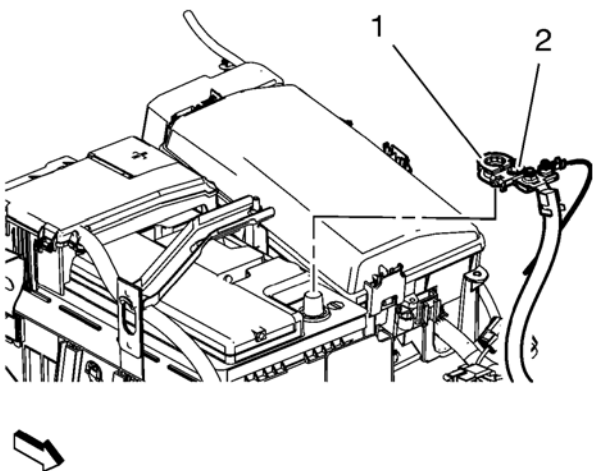
1. Turn on the radio and record all of the customer radio station presets.
2. Ensure that all lamps and accessories are turned off.
3. Turn the ignition OFF and remove the ignition key.

Warning: Refer to [Battery Disconnect Warning](#) in the Preface section.



4. Loosen the negative battery cable nut (2).
5. Remove the negative battery cable (1) from the battery.

Installation Procedure

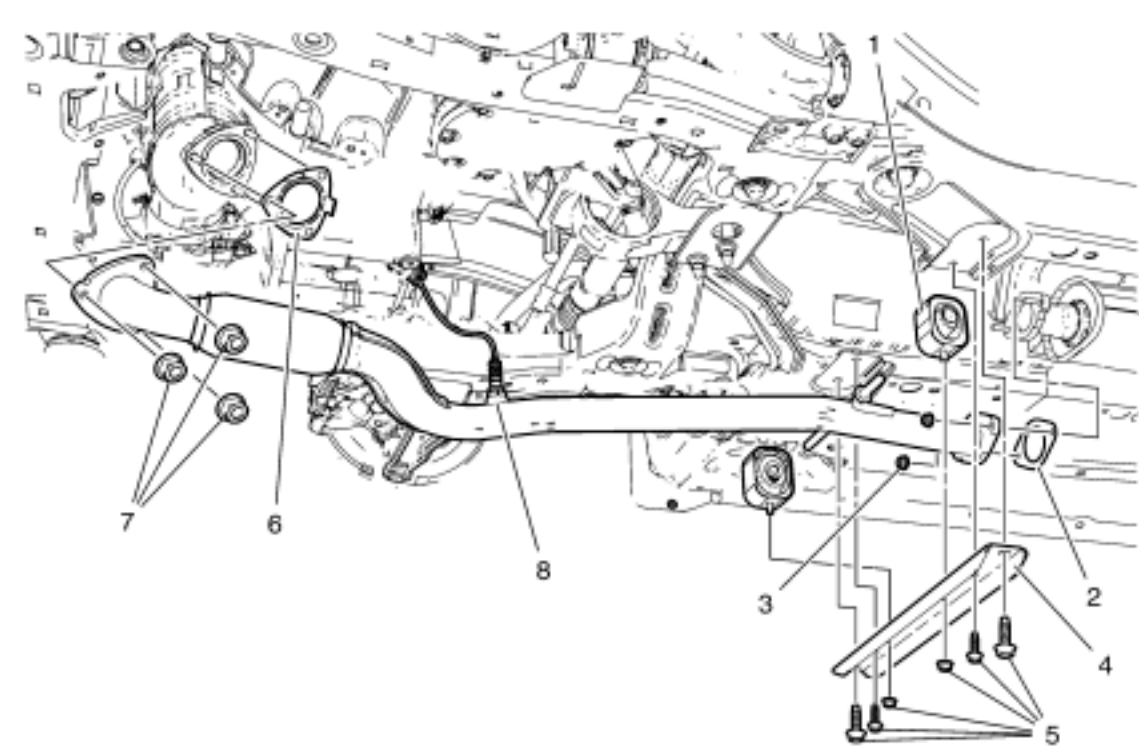


1. Install the negative battery cable (1) to the battery.

Caution: Refer to [Fastener Caution](#) in the Preface section.

2. Fasten the negative battery cable nut (2) and tighten the nut to **4 N·m (35 lb in)**.
3. Insert the ignition key and turn the ignition to the ON position.
4. Program volatile memory. Refer to [Volatile Memory Programming](#).
5. Program all of the customer's radio station presets and set the radio clock to the current time.

Exhaust Flexible Pipe Replacement (1.6L LDE, LXV, and 1.8L 2H0)



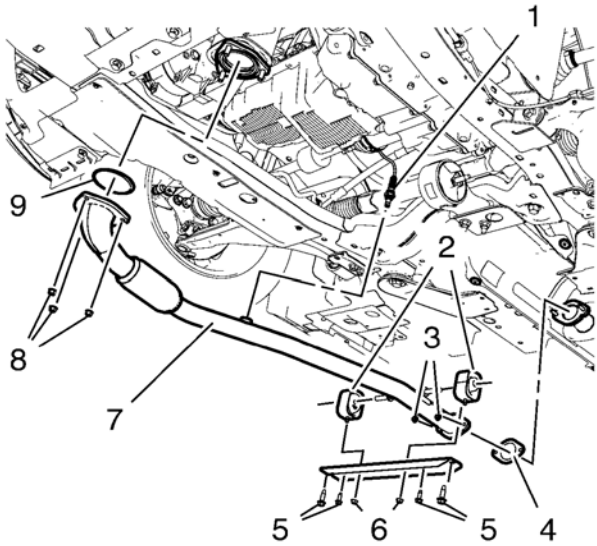
Callout	Component Name
Warning: Refer to Exhaust Service Warning in the Preface section. Warning: Refer to Protective Goggles and Glove Warning in the Preface section. Preliminary Procedure Raise the vehicle by its full height. Refer to Lifting and Jacking the Vehicle.	
1	Exhaust Muffler Insulator (Qty: 2)
2	Exhaust Flexible Pipe Gasket to Exhaust Rear Muffler
3	Exhaust Flexible Pipe to Exhaust Rear Muffler Nuts (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 17 N·m (13 lb ft)
4	Exhaust Pipe Front Hanger Bracket
5	Exhaust Pipe Front Hanger Bracket Bolts and Nuts Tighten 20 N·m (15 lb ft)
6	Catalytic Converter to Exhaust Flexible Pipe Gasket
7	Catalytic Converter to Exhaust Flexible Pipe Nuts (Qty: 3) Tighten 20 N·m (15 lb ft)
8	Heated Oxygen Sensor Tighten 40 N·m (30 lb ft)

Exhaust Flexible Pipe Replacement (1.6L LXT)

Removal Procedure

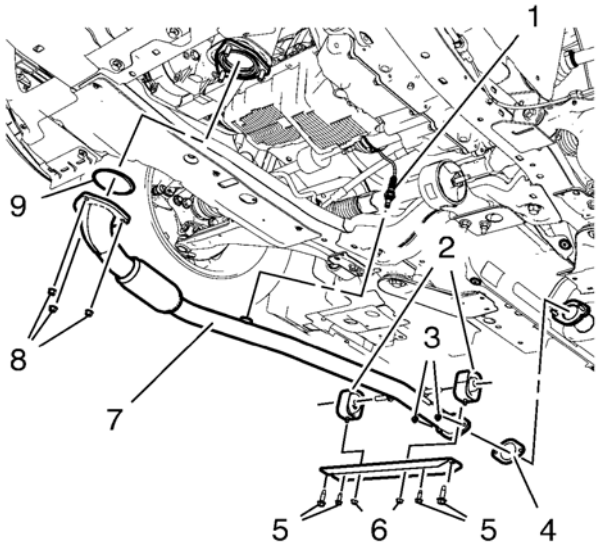
- Warning:** Refer to [Hot Exhaust System Warning](#) in the Preface section.
- Warning:** Refer to [Protective Goggles and Glove Warning](#) in the Preface section.

1. Open the hood.
2. Raise the vehicle by its full height. Refer to [Lifting and Jacking the Vehicle](#).



3. Remove the heated oxygen sensor (1).
4. Remove the 4 exhaust flexible pipe bracket bolts (5).
5. Remove the 3 exhaust flexible pipe nuts (8).
6. Remove the 2 exhaust flexible pipe nuts (3).
7. Remove the exhaust flexible pipe (7).
8. Remove the gasket (9).
9. Remove the gasket (4).

Installation Procedure



1. Install a NEW gasket (4).
2. Install a NEW gasket (9).
3. Install the exhaust flexible pipe (7).

Caution: Refer to [Fastener Caution](#) in the Preface section.

4. Install 2 NEW exhaust flexible pipe nuts (3) and tighten to **20 N·m (15 lb ft)**.
5. Install 3 NEW exhaust flexible pipe nuts (8) and tighten to **20 N·m (15 lb ft)**.
6. Install the 4 exhaust flexible pipe bracket bolts (5) and tighten to **40 N·m (30 lb ft)**.
7. Install the heated oxygen sensor (1) and tighten to **40 N·m (30 lb ft)**.
8. Lower the vehicle by its full height.
9. Close the hood.

Power Steering Pump Belt Replacement

Special Tools

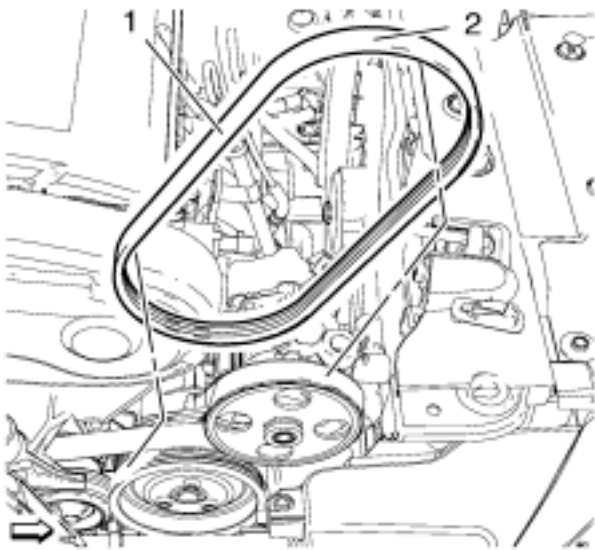
CH 49800 Installer Power Steering Pump Belt

For equivalent regional tools, refer to [Special Tools](#).

Removal Procedure

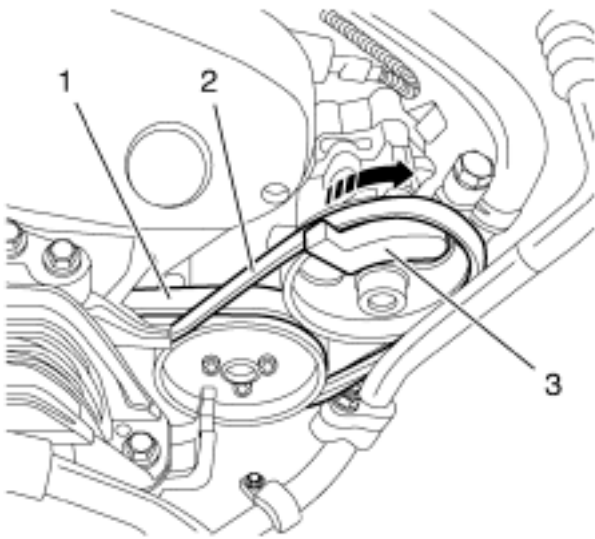
Caution: Do not use belt dressing on the drive belt. Belt dressing causes the breakdown of the composition of the drive belt. Failure to follow this recommendation will damage the drive belt.

1. Open the hood.



2. Cut the power steering pump belt (2) with a appropriate cutting tool at position (1).
3. Remove the power steering pump belt (2)

Installation Procedure



1. Relieve the tension of the drive belt (1). Refer to [Drive Belt Replacement](#).
2. Install CH-49800 installer (3) on the power steering pump pulley.
3. Install NEW power steering belt (2) aligning pulley water pump.
4. Rotate the power steering pump pulley clockwise using hex wrench on the shaft power steering pump pulley.
5. Remove the CH-49800 installer (3).
6. Check the belt is installed clearly.
7. Install the drive belt. Refer to [Drive Belt Installation](#)
8. Close the hood.

Front Brake Rotor Replacement

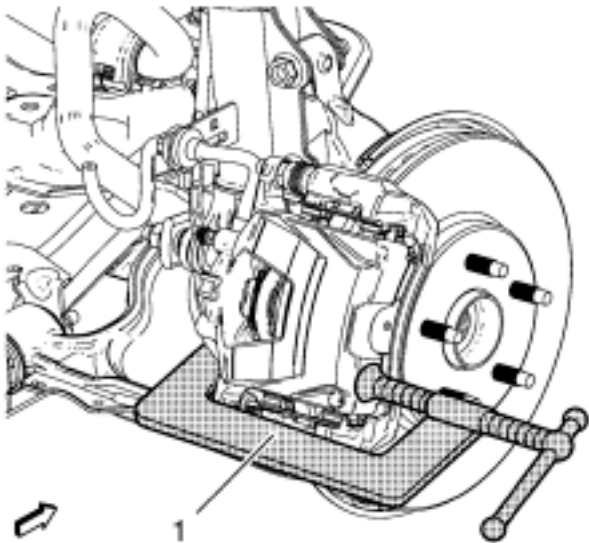
Special Tools

- CH-41013 Rotor Resurfacing Kit
- CH-42450-A Wheel Hub Resurfacing Kit

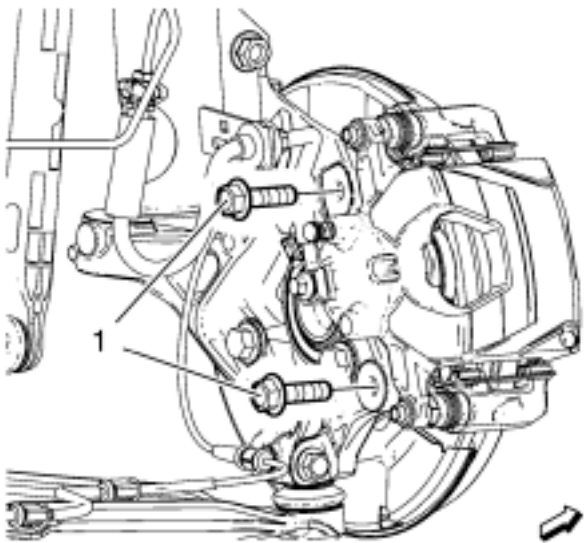
For equivalent regional tools, refer to [Special Tools](#).

Removal Procedure

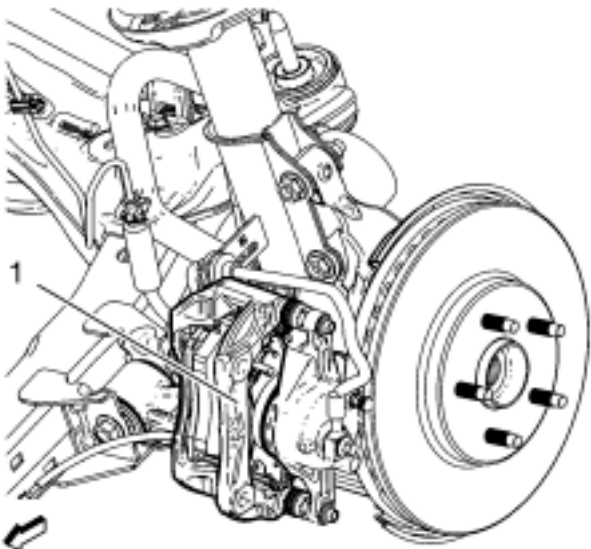
Warning: Refer to [Brake Dust Warning](#) in the Preface section.



1. Raise and support the vehicle. Refer to [Lifting and Jacking the Vehicle](#).
2. Remove the tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).
3. Install a C-clamp (1) over the body of the brake caliper, with the C-clamp ends against the rear of the caliper body and the outboard disc brake pad.
4. Tighten the C-clamp (1) until the caliper piston is compressed into the caliper bore enough to allow the caliper to slide past the brake rotor.
5. Remove the C-clamp (1).



6. Remove and DISCARD the brake caliper bracket bolts (1).

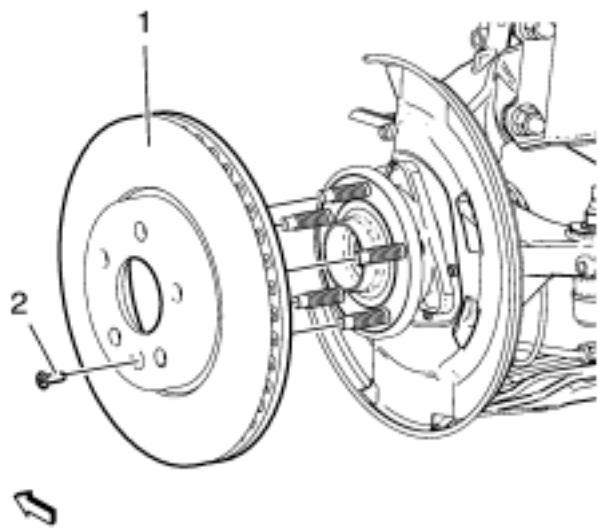


Caution: Support the brake caliper with heavy mechanic wire, or equivalent, whenever it is separated from its mount and the hydraulic flexible brake hose is still connected. Failure to support the caliper in this manner will cause the flexible brake hose to bear

the weight of the caliper, which may cause damage to the brake hose and in turn may cause a brake fluid leak.

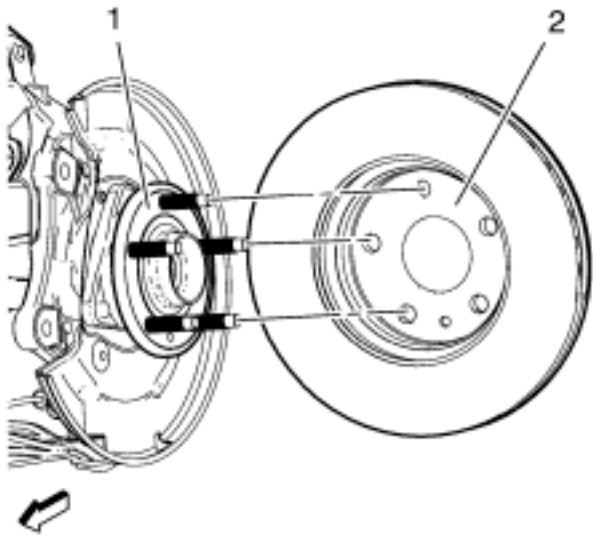
Note: Do NOT disconnect the hydraulic brake flexible hose from the caliper.

- Remove the brake caliper and the caliper mounting bracket as an assembly (1) from the steering knuckle and support the assembly with heavy mechanic's wire, or equivalent. Ensure that there is no tension on the hydraulic brake flexible hose.
- Matchmark the position of the brake rotor to the wheel studs.



- Remove the brake rotor screw (2).
- Remove the brake rotor (1) from the wheel hub.

Installation Procedure

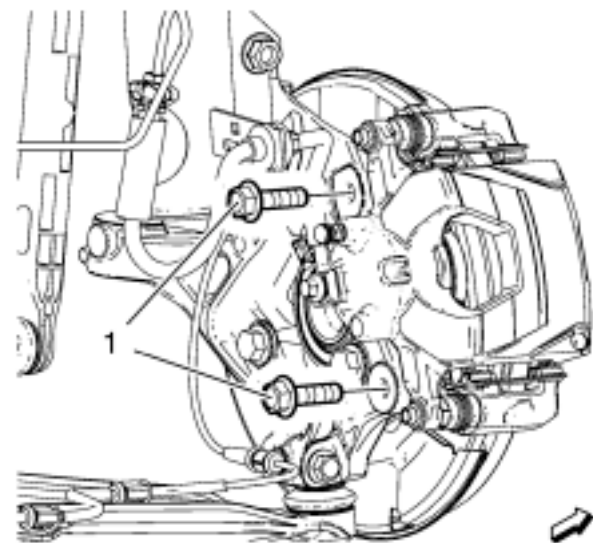


Note: Whenever the brake rotor has been separated from the hub/axle flange, any rust or contaminants should be cleaned from the hub/axle flange and the brake rotor mating surfaces. Failure to do this may result in excessive assembled lateral runout (LRO) of the brake rotor, which could lead to brake pulsation.

- Using the CH 42450-A resurfacer , thoroughly clean any rust or corrosion from the mating surface of the hub/axle flange (1).
- Using the CH 41013 resurfacer , thoroughly clean any rust or corrosion from the mating surface and mounting surface of the brake rotor (2).
- Inspect the mating surfaces of the hub/axle flange and the rotor to ensure that there are no foreign particles or debris remaining.
- Install the brake rotor to the hub/axle flange. Use the matchmark made prior to removal for proper orientation to the flange.

Caution: Refer to [Fastener Caution](#) in the Preface section.

- Install the brake rotor screw and tighten to **7 N·m (62 lb in)**.
- If the brake rotor was removed and installed as part of a brake system repair, measure the assembled LRO of the brake rotor to ensure optimum performance of the disc brakes. Refer to [Brake Rotor Assembled Lateral Runout Measurement](#).
- If the brake rotor assembled LRO measurement exceeds the specification, bring the LRO to within specifications. Refer to [Brake Rotor Assembled Lateral Runout Correction](#).
- Remove the support, and install the brake caliper and the brake caliper bracket as an assembly to the steering knuckle.





ADDITIONAL LINKS



- 9. Install NEW brake caliper bracket bolts (1) and tighten to **100 N·m (74 lb ft) + 60° + 15°**..
- 10. Install the tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).
- 11. Lower the vehicle.
- 12. If the brake rotor was refinished or replaced, or if new brake pads were installed, burnish the pads and rotors. Refer to [Brake Pad and Rotor Burnishing](#).



Front Wheel Drive Shaft Replacement - Left Side

Special Tools

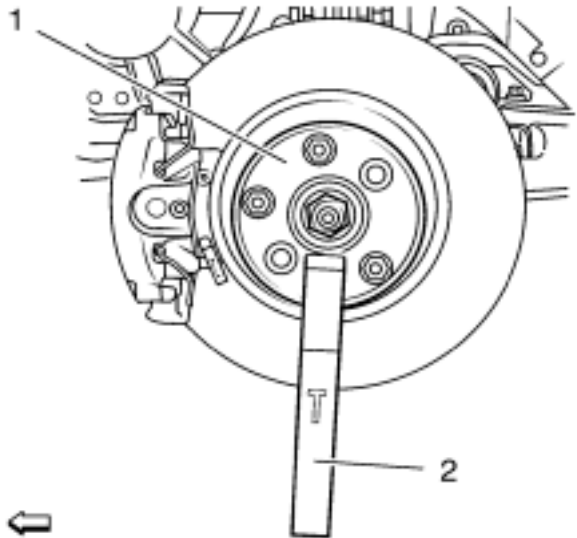
- CH-313 Slide Hammer
- CH-6003 Axle Shaft Remover
- CH-46376 Holding Wrench
- CH-49400 Hub Spindle Remover
- DT-6332 Seal Protector
- EN-956-1 Extension

For equivalent regional tools, refer to [Special Tools](#).

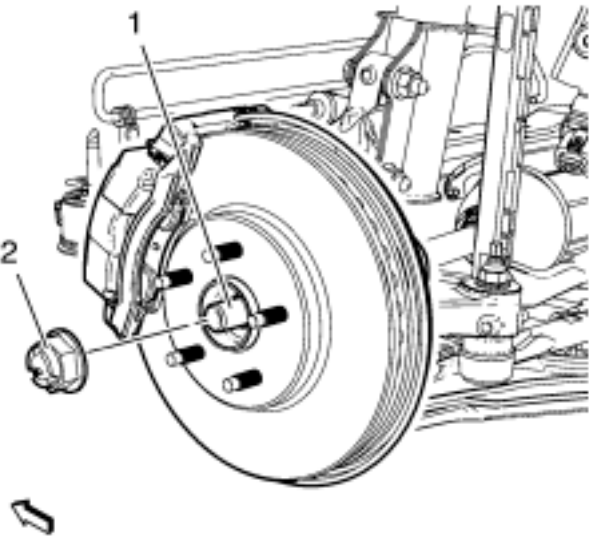
Removal Procedure

- Warning:** To prevent personal injury and/or component damage, do not allow the weight of the vehicle to load the front wheels, or attempt to operate the vehicle, when the wheel drive shaft(s) or wheel drive shaft nut(s) are removed. To do so may cause the inner bearing race to separate, resulting in damage to brake and suspension components and loss of vehicle control.
- Caution:** Wheel drive shaft boots, seals and clamps should be protected from sharp objects any time service is performed on or near the wheel drive shaft(s). Damage to the boot(s), the seal(s) or the clamp(s) may cause lubricant to leak from the joint and lead to increased noise and possible failure of the wheel drive shaft.

1. Raise and suitably support the vehicle. Refer to [Lifting and Jacking the Vehicle](#).
2. Remove the tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).

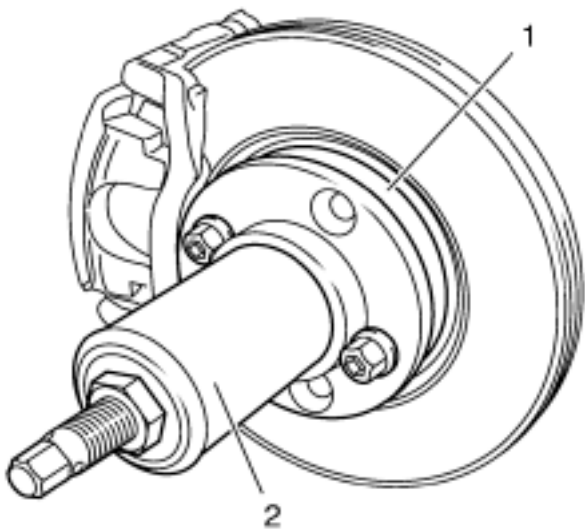


3. Using the CH-49376 holding wrench (1) with EN-956-1 extension (2).



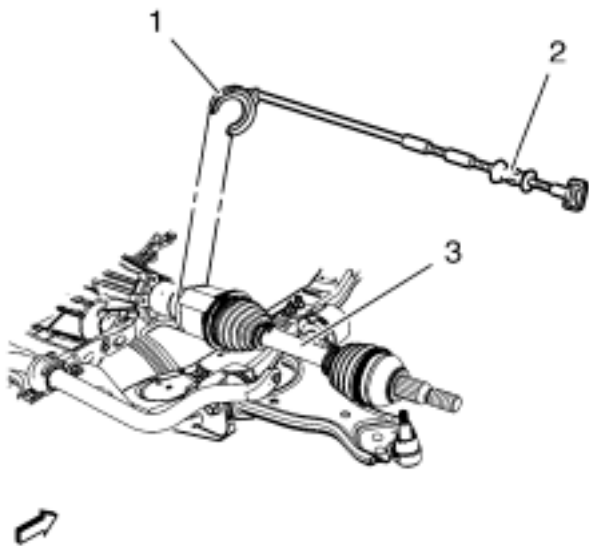
- Note:** DO NOT re-use the wheel drive shaft nut. Discard the nut and replace with NEW.

4. Remove the wheel drive shaft nut (2) from the wheel drive shaft (1).



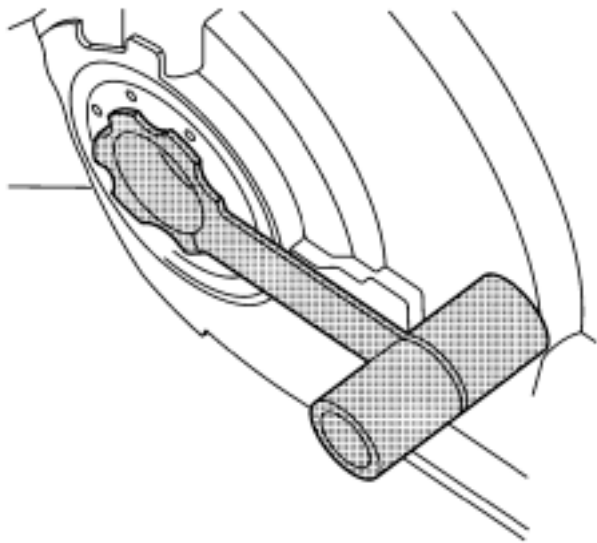
Caution: Support the brake caliper with heavy mechanic wire, or equivalent, whenever it is separated from its mount and the hydraulic flexible brake hose is still connected. Failure to support the caliper in this manner will cause the flexible brake hose to bear the weight of the caliper, which may cause damage to the brake hose and in turn may cause a brake fluid leak.

- 5. Using the *CH-49400* remover (2), separate the brake rotor and wheel bearing/hub assembly (1).
- 6. Remove the outer tie rod assembly from the steering knuckle. Refer to [Steering Linkage Outer Tie Rod Replacement](#).
- 7. Remove the ball joint from the steering knuckle. Refer to [Lower Control Arm Replacement](#).

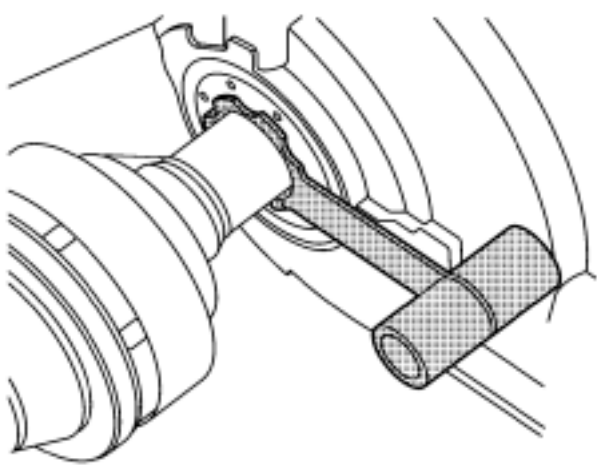


- 8. Using the *CH-313* Slide Hammer (2) with *CH-6003* Axle Shaft Remover (1) remove the wheel drive shaft (3) from the vehicle.

Installation Procedure

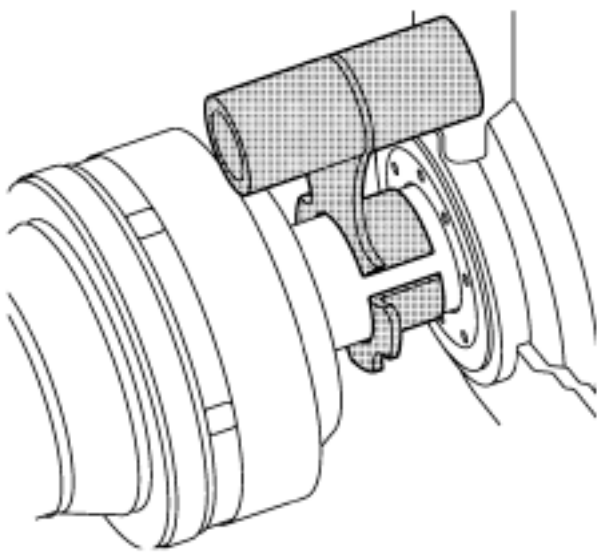


- 1. Install the *DT-6332* protector into the differential output shaft seal.



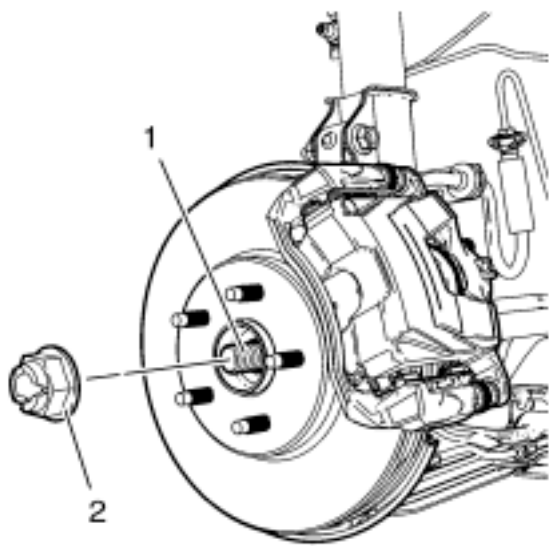
Note: In order to prevent lubricant leaks, use care when installing the wheel drive shaft to the differential. Do not damage the oil seal. Replace the oil seal if it becomes nicked, distorted, or otherwise damaged.

2. Carefully install the wheel drive shaft into the differential until the splines are past the *DT-6332* protector .

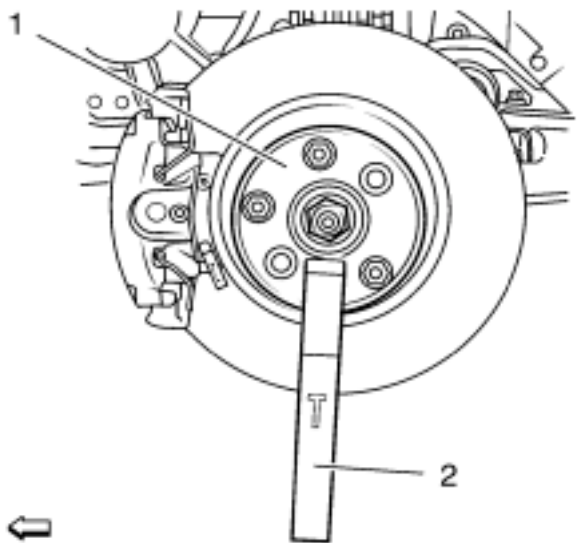


3. Remove the *DT-6332* protector from the differential output shaft seal.
4. Install the wheel drive shaft into the differential until the retaining ring is fully seated.
5. Confirm that the front wheel drive shaft retaining ring is properly seated by holding the inner housing and pull the inner housing outward
6. Install the front wheel drive shaft into the front wheel bearing/hub.
7. Install the ball joint to the steering knuckle. Refer to [Lower Control Arm Replacement](#).
8. Install the outer tie rod assembly at the steering knuckle. Refer to [Steering Linkage Outer Tie Rod Replacement](#).

Caution: Refer to [Fastener Caution](#) in the Preface section.



9. Install the NEW wheel drive shaft nut (2) to the wheel drive shaft (1) tighten in 3 passes.



- 10. Using the *CH-49376* holding wrench (1) with *EN-956-1* extension (2).
- 11. Using a torque wrench and the appropriate size socket, tighten the wheel drive shaft nut to **150 N·m (111 lb ft)**.
- 12. Release the wheel drive shaft nut (2) trough **45°**.
- 13. Retighten the wheel drive shaft nut (2) to **250 N·m (185 lb ft)**.
- 14. Install the tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).
- 15. Lower the vehicle.
- 16. Inspect the transaxle fluid level. Refer to [Transmission Fluid Check](#).

Front Wheel Drive Shaft Replacement - Right Side

Special Tools

- CH-313 Slide Hammer
- CH-6003 Axle Shaft Remover
- CH-49376 Holding Wrench
- CH-49400 Hub Spindle Remover
- DT-6332 Seal Protector
- EN-956-1 Extension

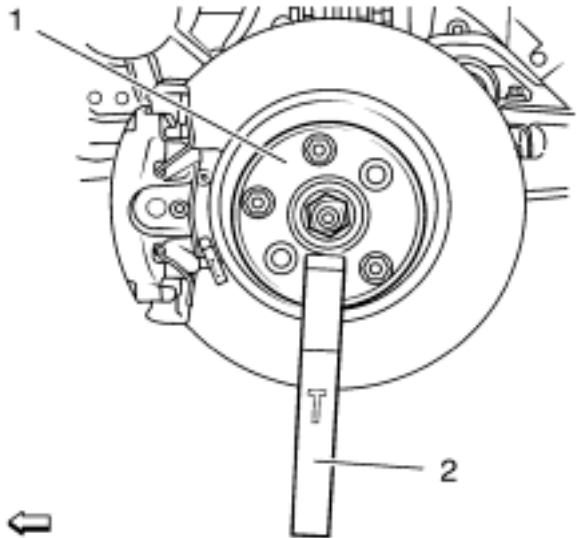
For equivalent regional tools, refer to [Special Tools](#).

Removal Procedure

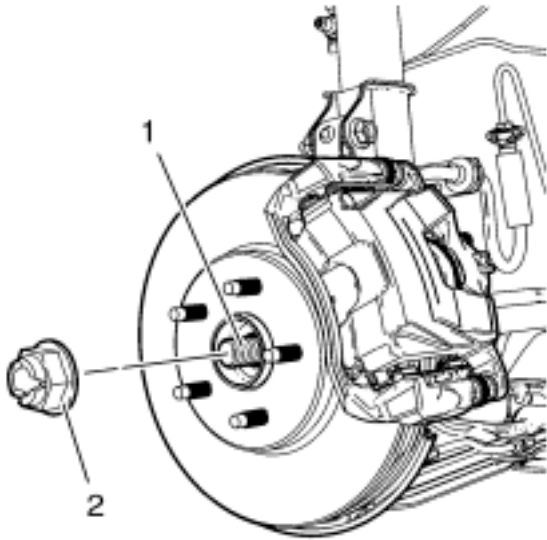
Warning: To prevent personal injury and/or component damage, do not allow the weight of the vehicle to load the front wheels, or attempt to operate the vehicle, when the wheel drive shaft(s) or wheel drive shaft nut(s) are removed. To do so may cause the inner bearing race to separate, resulting in damage to brake and suspension components and loss of vehicle control.

Caution: Wheel drive shaft boots, seals and clamps should be protected from sharp objects any time service is performed on or near the wheel drive shaft(s). Damage to the boot(s), the seal(s) or the clamp(s) may cause lubricant to leak from the joint and lead to increased noise and possible failure of the wheel drive shaft.

1. Raise and suitably support the vehicle. Refer to [Lifting and Jacking the Vehicle](#).
2. Remove the tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).

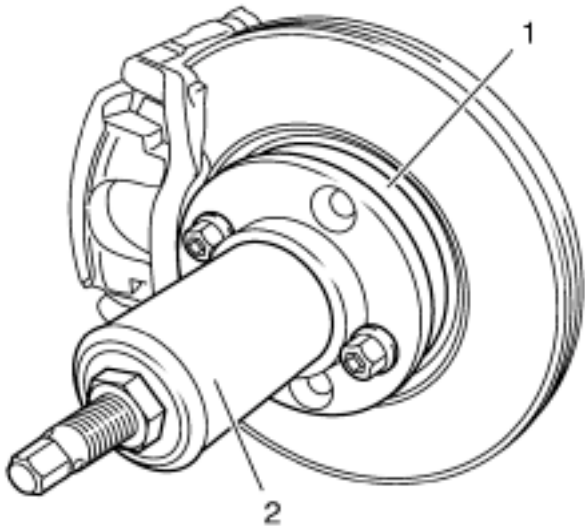


3. Using the CH-49376 holding wrench (1) with EN-956-1 extension (2).



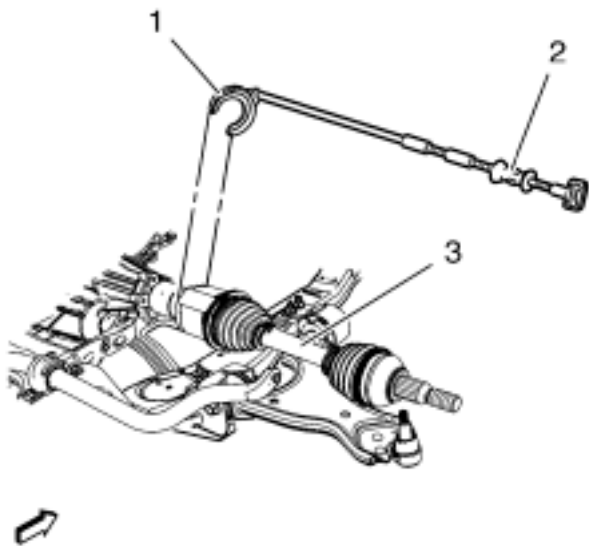
Note: DO NOT re-use the wheel drive shaft nut. Discard the nut and replace with NEW.

4. Remove the wheel drive shaft nut (2) from the wheel drive shaft (1).



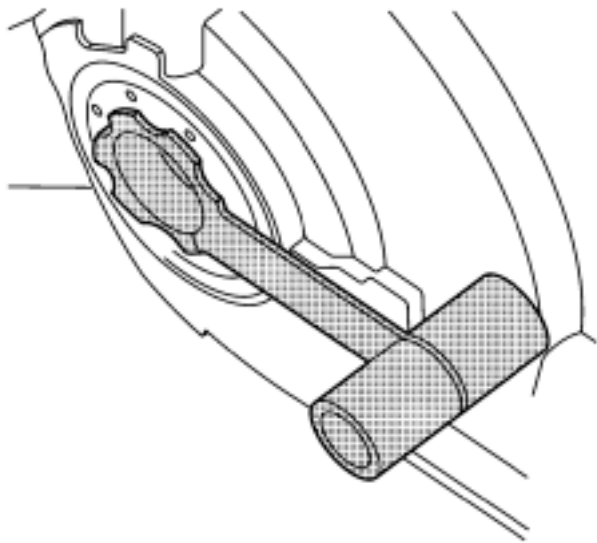
Caution: Support the brake caliper with heavy mechanic wire, or equivalent, whenever it is separated from its mount and the hydraulic flexible brake hose is still connected. Failure to support the caliper in this manner will cause the flexible brake hose to bear the weight of the caliper, which may cause damage to the brake hose and in turn may cause a brake fluid leak.

- 5. Using the *CH-49400* remover (2), separate the brake rotor and wheel bearing/hub assembly (1).
- 6. Remove the outer tie rod assembly from the steering knuckle. Refer to [Steering Linkage Outer Tie Rod Replacement](#).
- 7. Remove the ball joint from the steering knuckle. Refer to [Lower Control Arm Replacement](#).

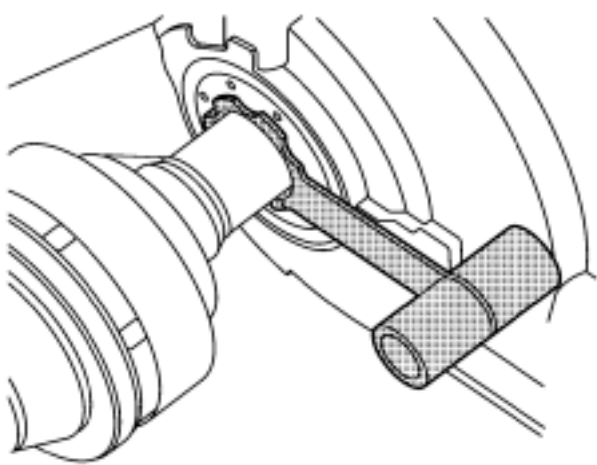


- 8. Using the *CH-313* slide hammer (2) with *CH-6003* remover (1) remove the wheel drive shaft (3) from the vehicle.

Installation Procedure

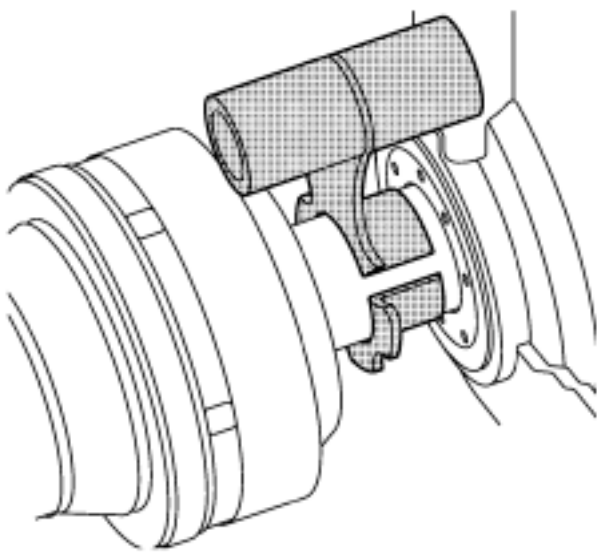


- 1. Install the *DT-6332* protector into the differential output shaft seal.



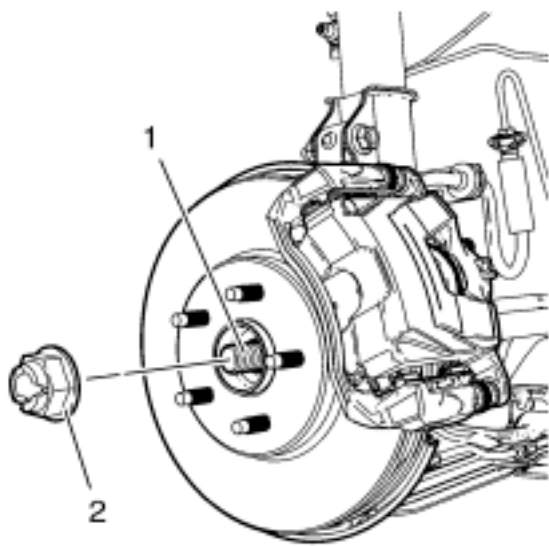
Note: In order to prevent lubricant leaks, use care when installing the wheel drive shaft to the differential. Do not damage the oil seal. Replace the oil seal if it becomes nicked, distorted, or otherwise damaged.

2. Carefully install the wheel drive shaft into the differential until the splines are past the *DT-6332* protector .

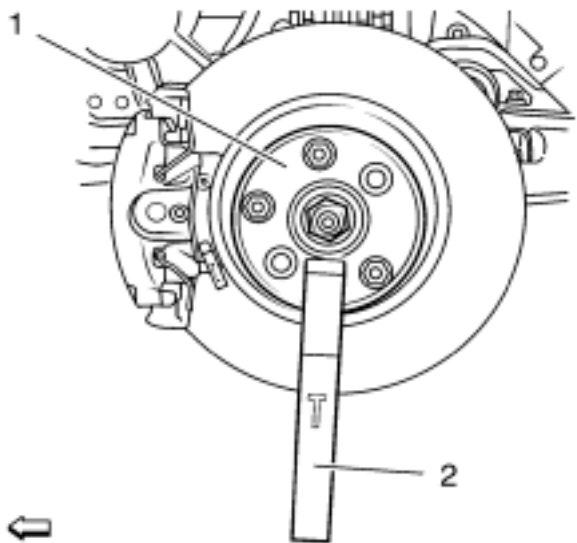


3. Remove the *DT-6332* protector from the differential output shaft seal.
4. Install the wheel drive shaft into the differential until the retaining ring is fully seated.
5. Confirm that the front wheel drive shaft retaining ring is properly seated by holding the inner housing and pull the inner housing outward.
6. Install the front wheel drive shaft into the front wheel bearing/hub.
7. Install the ball joint to the steering knuckle. Refer to [Lower Control Arm Replacement](#).
8. Install the outer tie rod assembly at the steering knuckle. Refer to [Steering Linkage Outer Tie Rod Replacement](#).

Caution: Refer to [Fastener Caution](#) in the Preface section.



9. Install the NEW wheel drive shaft nut (2) to the wheel drive shaft (1) tighten in 3 passes.



- 10. Using the *CH-49376* holding wrench (1) with *EN-956-1* extension (2).
- 11. Using a torque wrench and the appropriate size socket, tighten the wheel drive shaft nut to **150 N·m 111 (lb ft)**.
- 12. Release the wheel drive shaft nut (2) trough **45°**.
- 13. Retighten the wheel drive shaft nut (2) to **250 N·m (185 lb ft)**.
- 14. Install the tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).
- 15. Lower the vehicle.
- 16. Inspect the transaxle fluid level. Refer to [Transmission Fluid Check](#).

Rear Brake Rotor Replacement

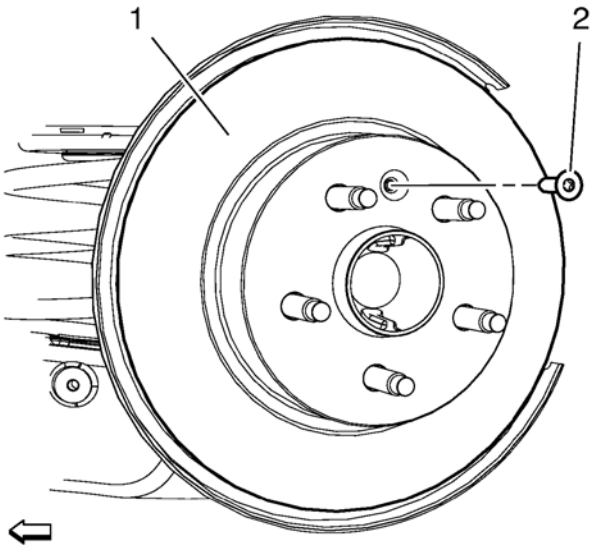
Special Tools

- CH 41013 Rotor Resurfacing Kit
- CH 42450-A Wheel Hub Resurfacing Kit

For equivalent regional tools, refer to [Special Tools](#).

Removal Procedure

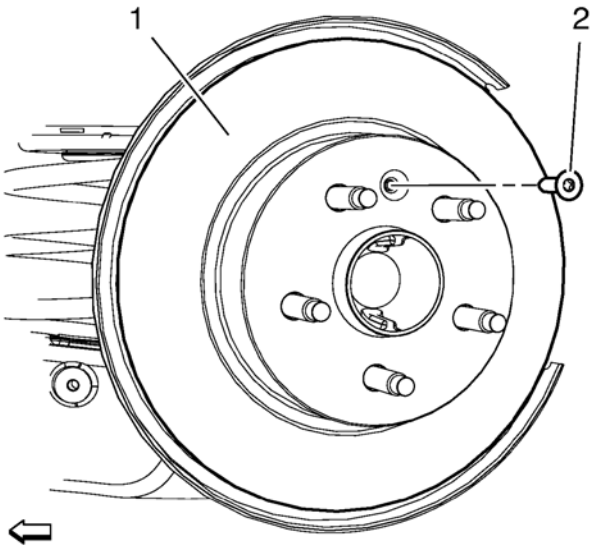
Warning: Refer to [Brake Dust Warning](#) in the Preface section.



1. Remove rear brake caliper bracket. Refer to [Rear Brake Caliper Bracket Replacement](#)
2. Matchmark the position of the brake rotor to the wheel studs.
3. Remove the rear brake rotor bolt (2).
4. Remove rear brake rotor (1) from the wheel hub.

Installation Procedure

1. Using the CH 42450-A kit , thoroughly clean any rust or corrosion from the mating surface of the hub/axle flange.
2. Using the CH 41013 kit , thoroughly clean any rust or corrosion from the mating surface and mounting surface of the brake rotor.
3. Inspect the mating surfaces of the hub/axle flange and the rotor to ensure that there are no foreign particles or debris remaining.



4. Install the brake rotor (1) to the hub/axle flange. Use the matchmark made prior to removal for proper orientation to the flange.

Caution: Refer to [Fastener Caution](#) in the Preface section.

5. Install rear brake rotor bolt (2) and tighten to **7 N•m (62 lb in)**.
6. If the brake rotor was removed and installed as part of a brake system repair, measure the assembled LRO of the brake rotor to ensure optimum performance of the disc brakes. Refer to [Brake Rotor Assembled Lateral Runout Measurement](#).
7. If the brake rotor assembled LRO measurement exceeds the specification, bring the LRO to within specifications. Refer to [Brake Rotor Assembled Lateral Runout Correction](#).

Brake Drum Replacement

Special Tools

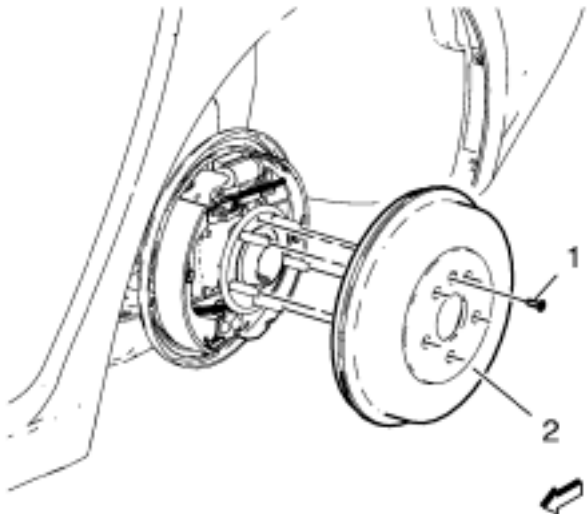
- CH 41013 Rotor Resurfacing Kit
- CH 42450-A Wheel Hub Resurfacing Kit

For equivalent regional tools, refer to [Special Tools](#).

Removal Procedure

Warning: Refer to [Brake Dust Warning](#) in the Preface section.

1. Check to ensure that the park brake is fully released.
2. Raise and support the vehicle. Refer to [Lifting and Jacking the Vehicle](#).
3. Remove the rear tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).

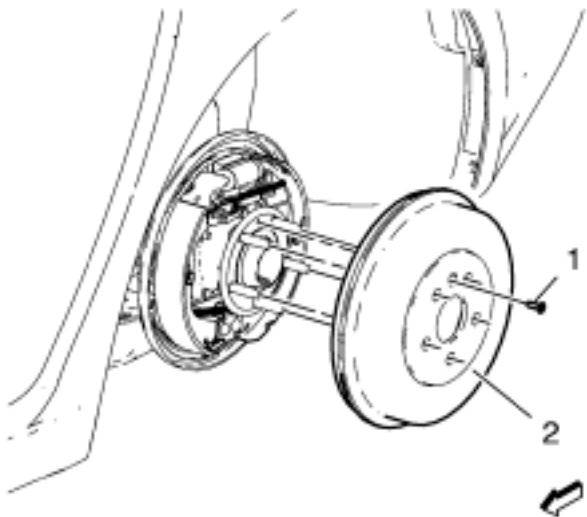


4. Remove the brake drum screw (1).
5. Remove the brake drum (2).
6. If the brake drum is to be reinstalled to the vehicle, use the CH 41013 resurfacer or equivalent to clean any rust or corrosion from the hub/flange mating surface of the brake drum (2).

To clean any rust or corrosion from the hub/flange mating surface of the brake drum (2).

7. Use the CH 42450-A resurfacer or equivalent to clean the wheel hub flange.

Installation Procedure



1. If installing a new brake drum (2), use denatured alcohol or an equivalent approve brake cleaner and a clean shop towel to remove the protective coating from the friction surface of the drum.
2. Adjust the drum brakes. Refer to [Drum Brake Adjustment](#).
3. Install the drum brake.

Caution: Refer to [Fastener Caution](#) in the Preface section.

4. Install drum brake screw (1) and tighten to **7 N·m (62 lb in)**.
5. Install the tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).
6. Lower the vehicle.
7. Apply the brakes approximately three times in order to seat and center the brake shoes within the drum.

Drive Belt Replacement

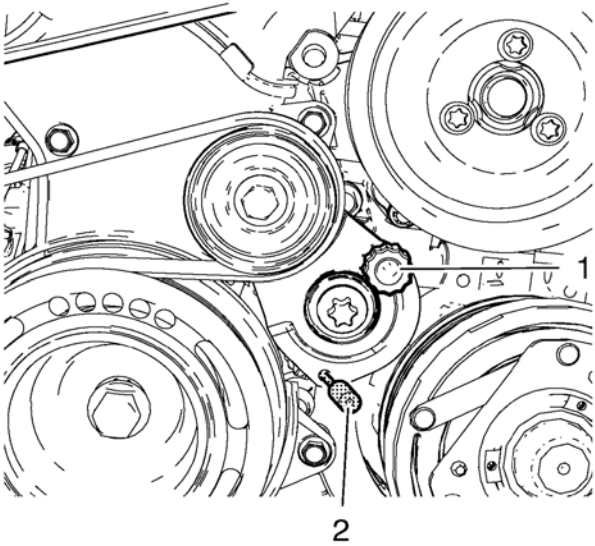
Special Tools

EN 6349 Locking Pin

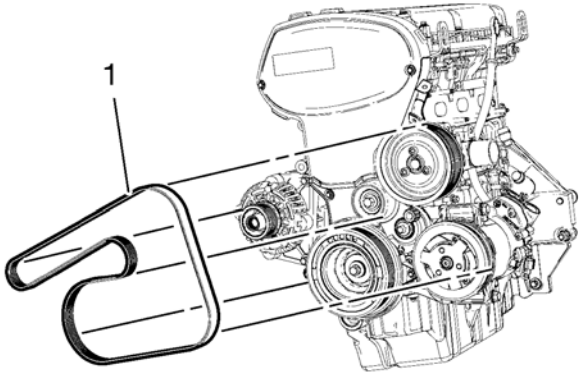
For equivalent regional tools, refer to [Special Tools](#).

Removal Procedure

1. Open the hood.
2. Remove the power steering pump belt. Refer to [Power Steering Pump Belt Replacement](#).
3. Raise the vehicle by its full height. Refer to [Lifting and Jacking the Vehicle](#).
4. Remove the front compartment splash shield. Refer to [Front Compartment Splash Shield Replacement](#).

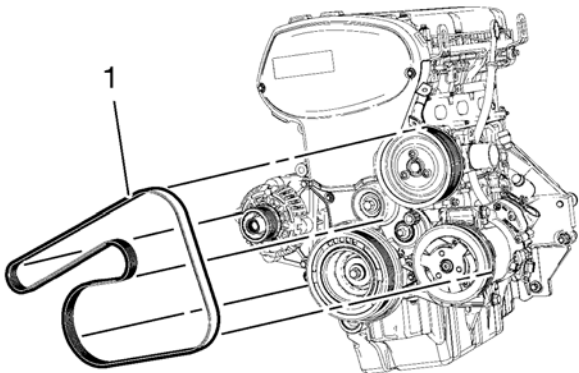


5. Release tension to the drive belt tensioner counterclockwise (1) and lock with *EN 6349* pin (2).

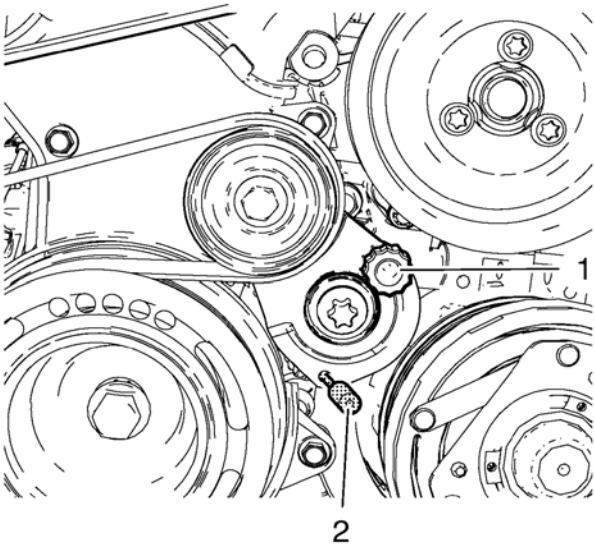


6. Remove the drive belt (1).

Installation Procedure



1. Install the drive belt (1).



2. Release tension to the tensioner at projection (1) counterclockwise.

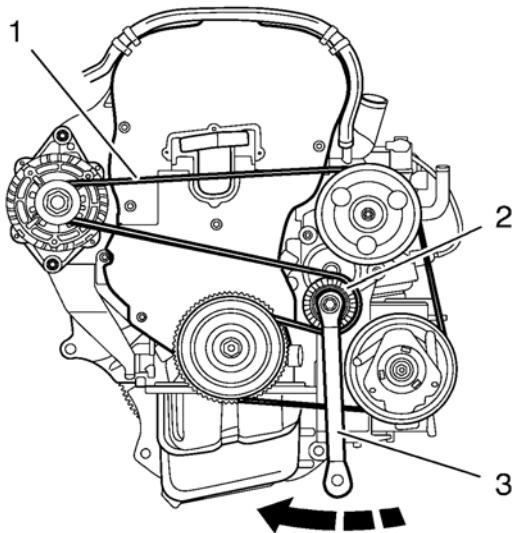
Note: Allow tensioner to slide back slowly.

- 3. Remove *EN 6349* pin (2).
- 4. Apply tension to the tensioner at projection (1) clockwise.
- 5. Install the front compartment splash shield. Refer to [Front Compartment Splash Shield Replacement](#).
- 6. Lower the vehicle by its full height.
- 7. Install the power steering pump belt. Refer to [Power Steering Pump Belt Replacement](#).
- 8. Close the hood.

Generator, Air Conditioning Compressor, and Power Steering Pump Belt Replacement

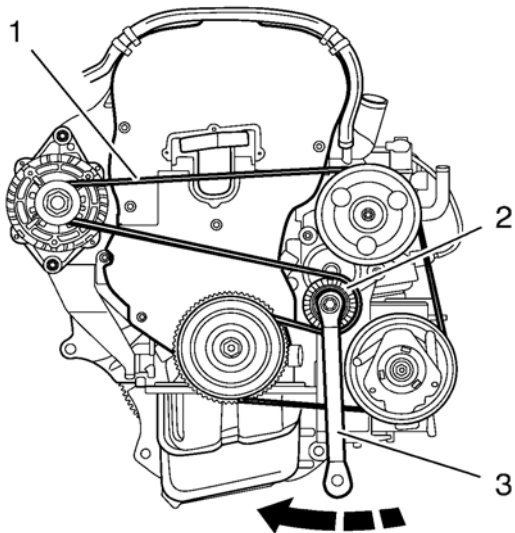
Removal Procedure

1. Raise the vehicle full height. Refer to [Lifting and Jacking the Vehicle](#).
2. Remove the front compartment splash shield. Refer to [Front Compartment Splash Shield Replacement](#).



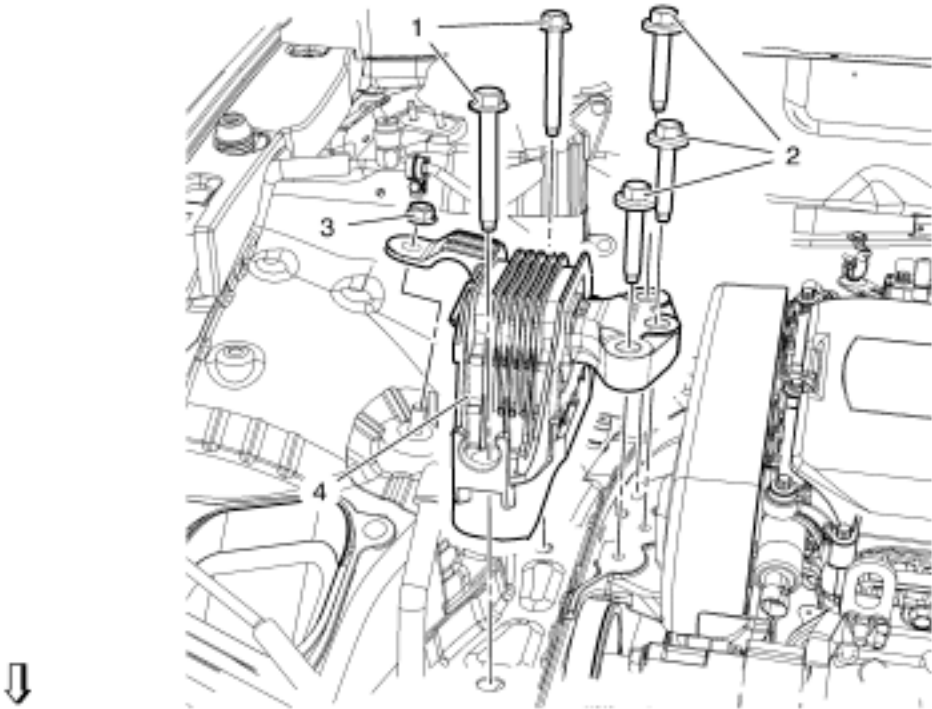
3. Rotate the drive belt tensioner bolt (2) clockwise.
4. Remove the drive belt (1) while pulling the drive belt tensioner by a suitable tool (3).

Installation Procedure



1. Rotate the drive belt tensioner bolt (2) clockwise.
2. Install the drive belt (1) while pulling the tensioner by a suitable tool (3).
3. Rotate the tensioner counterclockwise to tension the belt drive belt (2)
4. Install the front compartment splash shield. Refer to [Front Compartment Splash Shield Replacement](#).
5. Lower the vehicle full height. Refer to [Lifting and Jacking the Vehicle](#).

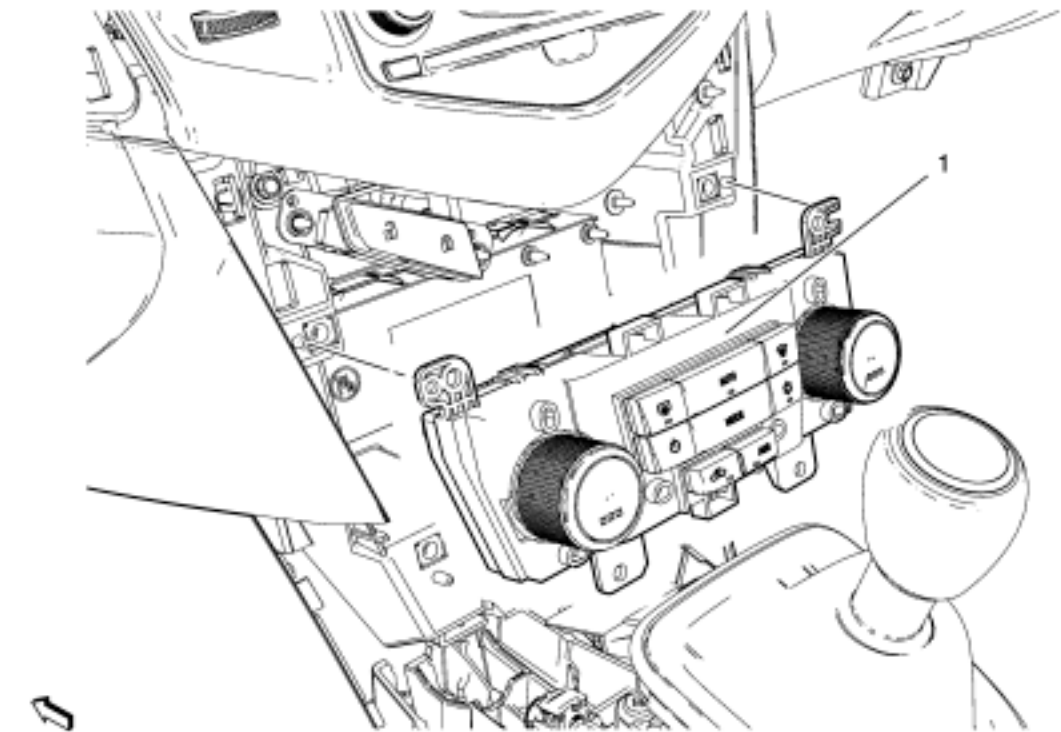
Engine Mount Replacement



Callout	Component Name
Preliminary Procedures 1. Remove the air cleaner assembly. Refer to Air Cleaner Assembly Replacement . 2. Support the engine. Install a suitable engine lifting device. Install a suitable cable at the 3 engine lift brackets and at the engine lifting device.	
1	Engine Mount Bolt (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 62 N·m (46 lb ft)
2	Engine Mount Bracket Bolt (Qty: 3) Note: Use only NEW bolts. Tighten 50 N·m + 60°-75° (37 lb ft + 60°-75°)
3	Engine Mount Nut Tighten 62 N·m (46 lb ft)
4	Engine Mount



Heater and Air Conditioning Control Replacement



Callout	Component Name
Preliminary Procedures Remove instrument panel accessory bezel. Refer to Instrument Panel Accessory Bezel Replacement .	
1	Heater and Air Conditioning Control

