ACCESSORIES & EQUIPMENT

Exterior Trim - Escalade, Suburban, Tahoe, Yukon

SPECIFICATIONS

FASTENER SPECIFICATIONS

Application	Specification	
	Metric	English
Back Body Opening Side Molding Bolts	2.5 N.m	22 lb in
Front Upper Grille Bolts	2.5 N.m	22 lb in
Front Wheel Opening Molding Bolts	2.5 N.m	22 lb in
Hood Front Molding Nuts	2.5 N.m	22 lb in
Rear Closure Center Applique Nuts	4.7 N.m	42 lb in
Rear End Spoiler Bolts	7 N.m	62 lb in
Rear End Spoiler Nuts	9 N.m	80 lb in
Rear End Spoiler Retainer Cover Bolts	2.5 N.m	22 lb in
Rear End Spoiler Retainer Cover Nuts	9 N.m	80 lb in

VISUAL IDENTIFICATION

GRAPHICS/DECALS/EMBLEMS

The striping material highlights vehicle surface imperfections. Eliminate all of the following before applying the stripe or the decal:

IMPORTANT:

- Dings
- Rough metal
- Paint defects
- Uneven 2-tone paint breaklines

IMPORTANT: Apply stripes and decals in a clean environment where dust and fibers do not interfere with proper adhesion.

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1. Clean the area where you will apply the decal.
    1. Use the suitable solvents such as flash naptha, or a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
    2. Dry the area thoroughly with a clean lint-free cloth.
    3. Repaint the area. Feather the paint in, if the paint is chipped.
2. Warm the body surface to 21-38Â°C (70-100Â°F).
3. Apply the tape stripe or the decals that wrap into the body openings or mount on flexible surfaces wet.

   Use the following procedure for wet application of stripes and decals:

4. Using a 24 oz. spray bottle add 1-2 drops of unscented dishwashing soap for a wetting agent. If above 80Â°F you may use 2-3 drops of soap per 24 oz.
5. Spray a mist of solution onto the body area.
6. Peel the backing away from the decal.
7. Spray the adhesive backing of the decal in hot, humid weather with a mist of the wetting solution.
8. Position the decal in the desired location on the body surface.
9. Using a dampened squeegee, starting at the center of the decal, work from the center outward in both directions.
10. Squeegee the decal, in position, onto the body, removing any air bubbles along with the wetting solution.
11. Pull the decal back onto itself in order to remove the premask from the decal.
12. Squeegee the decal again.
13. Prick any air bubbles with a pin, if present. Never use a razor or knife as this may cause the cut to get larger over time.
14. If desired, heat can be applied to the edges of the stripe, decal or emblem to assure adhesion. 3 seconds at 140Â°F would be satisfactory.

    IMPORTANT: Never use a wetting agent when installing an emblem.

    Emblems should always be installed dry.

REPAIR INSTRUCTIONS

FRONT FENDER PAINT PROTECTOR REPLACEMENT

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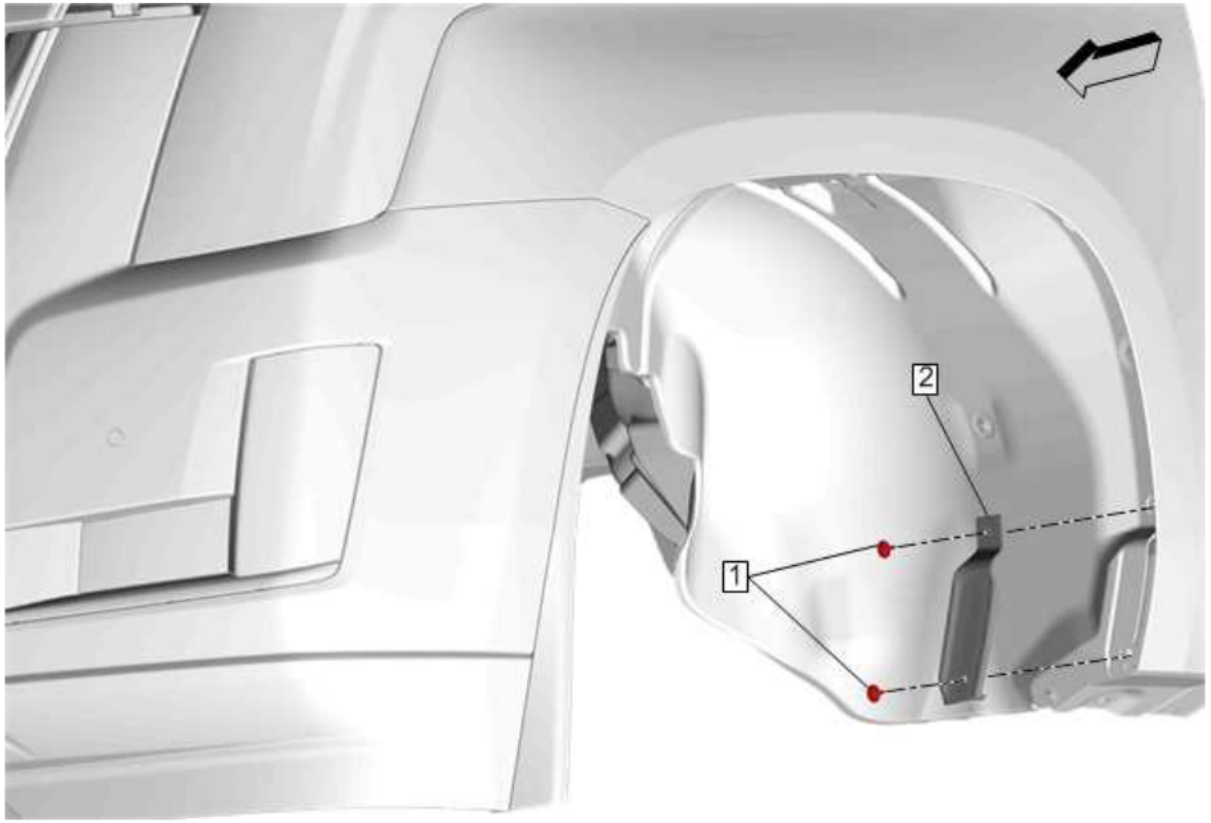

Fig. 1: Front Fender Paint Protector
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure **Lifting and Jacking the Vehicle**	
1	Front Fender Paint Protector Bolt (Qty: 2) **CAUTION:** **Refer to** **Fastener** **Caution** .

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Callout	Component Name
	Tighten 2.5 N.m (22 lb in)
2	Front Fender Paint Protector

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (TAHOE)

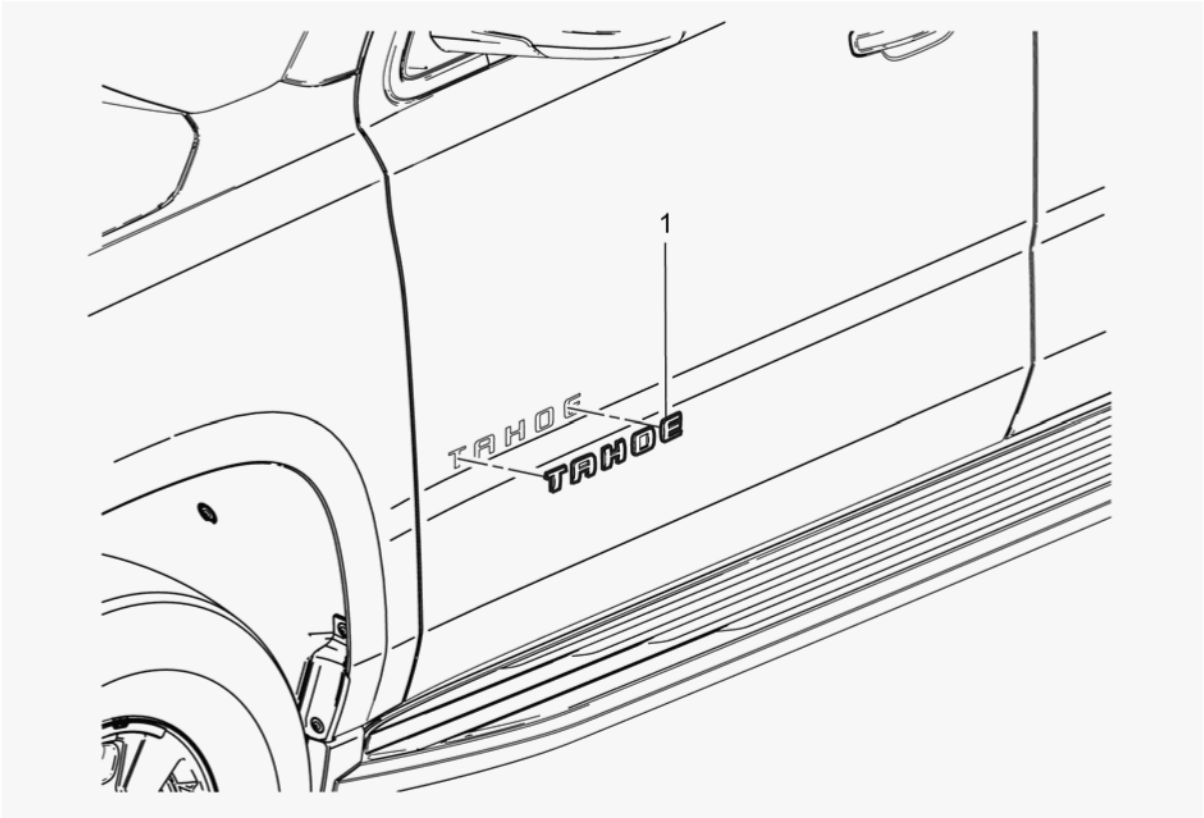

Fig. 2: Front Side Door Emblem/Nameplate (Tahoe)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Vehicle Nameplate **CAUTION:**

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Callout	Component Name
	Refer to **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (SUBURBAN)

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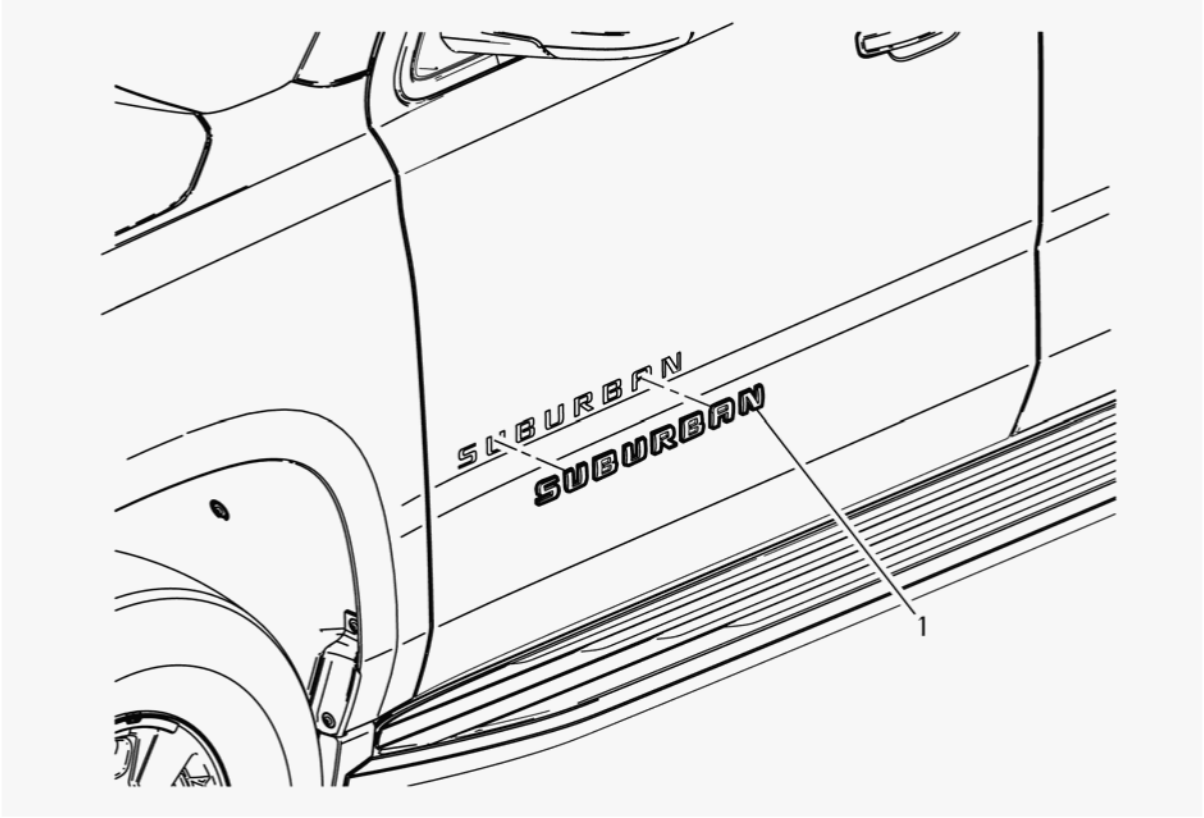

Fig. 3: Front Side Door Emblem/Nameplate (Suburban)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Vehicle Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (BOWTIE)

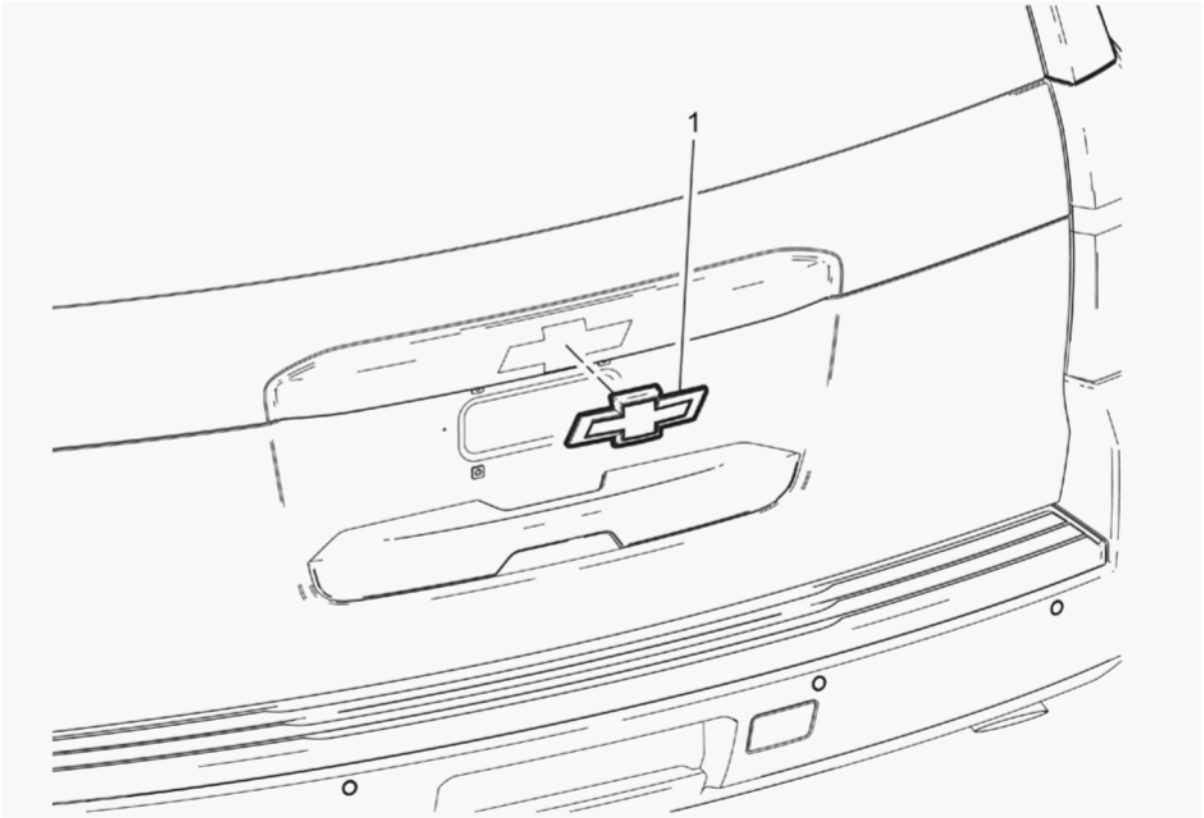

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Fig. 4: Liftgate Emblem/Nameplate (Bowtie)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Liftgate Emblem **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate emblem to ensure full adhesion is made.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (Z71)

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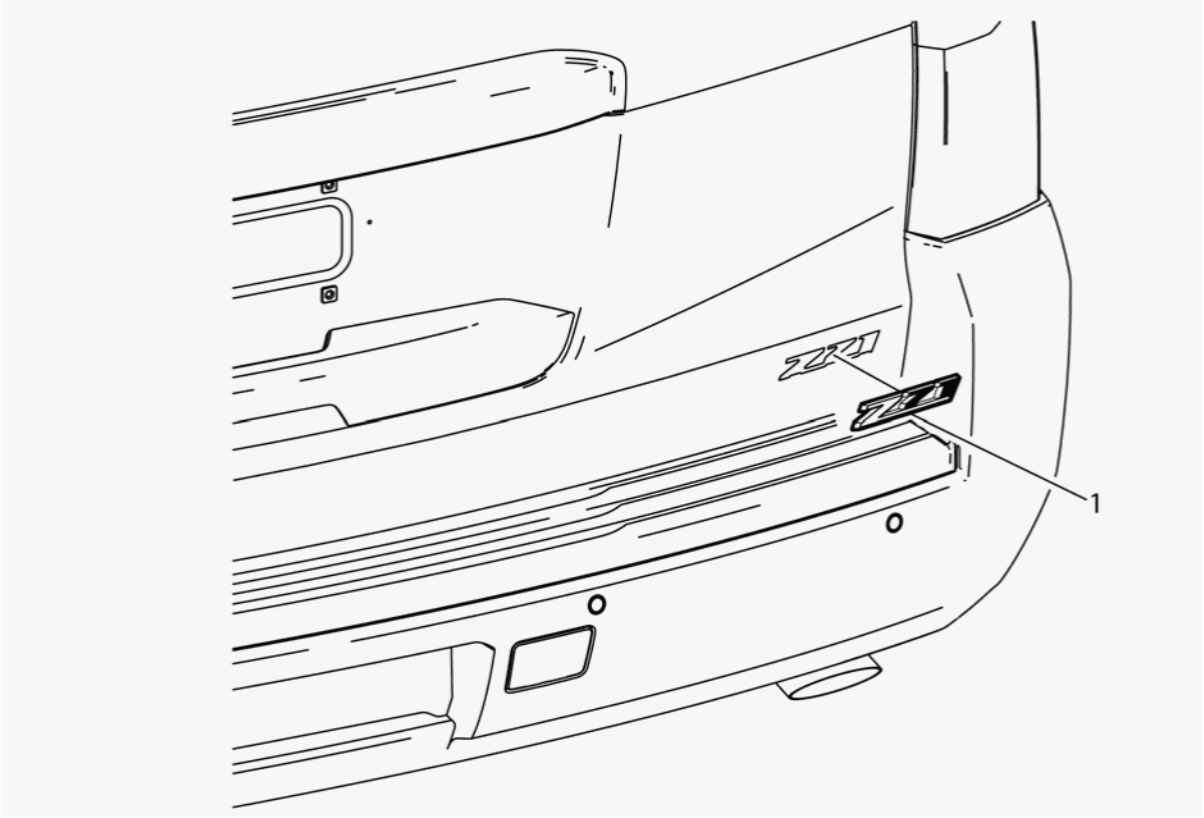

Fig. 5: Liftgate Emblem/Nameplate (Z71)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Liftgate Marketing Package Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution .** **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate nameplate to ensure full adhesion is made.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (TAHOE)

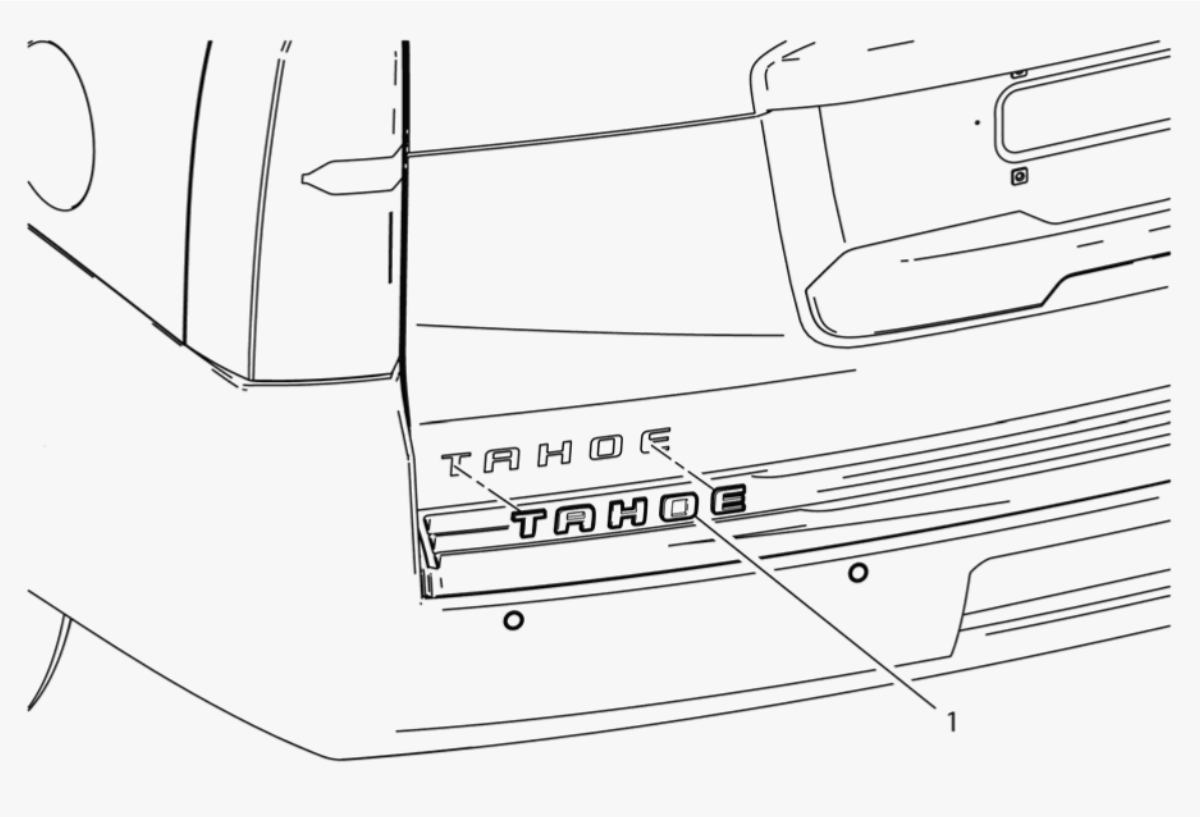

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Fig. 6: Liftgate Emblem/Nameplate (Tahoe)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Liftgate Vehicle Nameplate **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate nameplate to ensure full adhesion is made.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (SUBURBAN)

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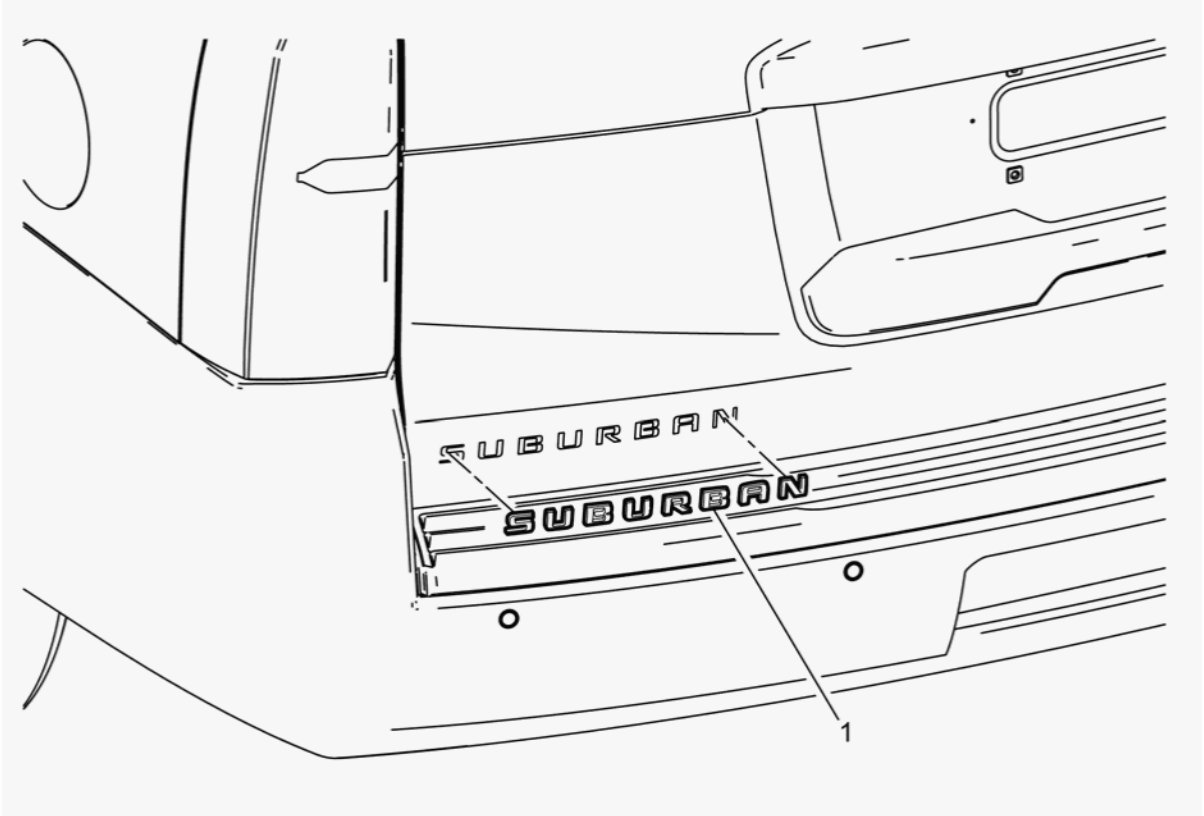

Fig. 7: Liftgate Emblem/Nameplate (Suburban)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Liftgate Vehicle Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution .** **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate nameplate to ensure full adhesion is made.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (ESCALADE)

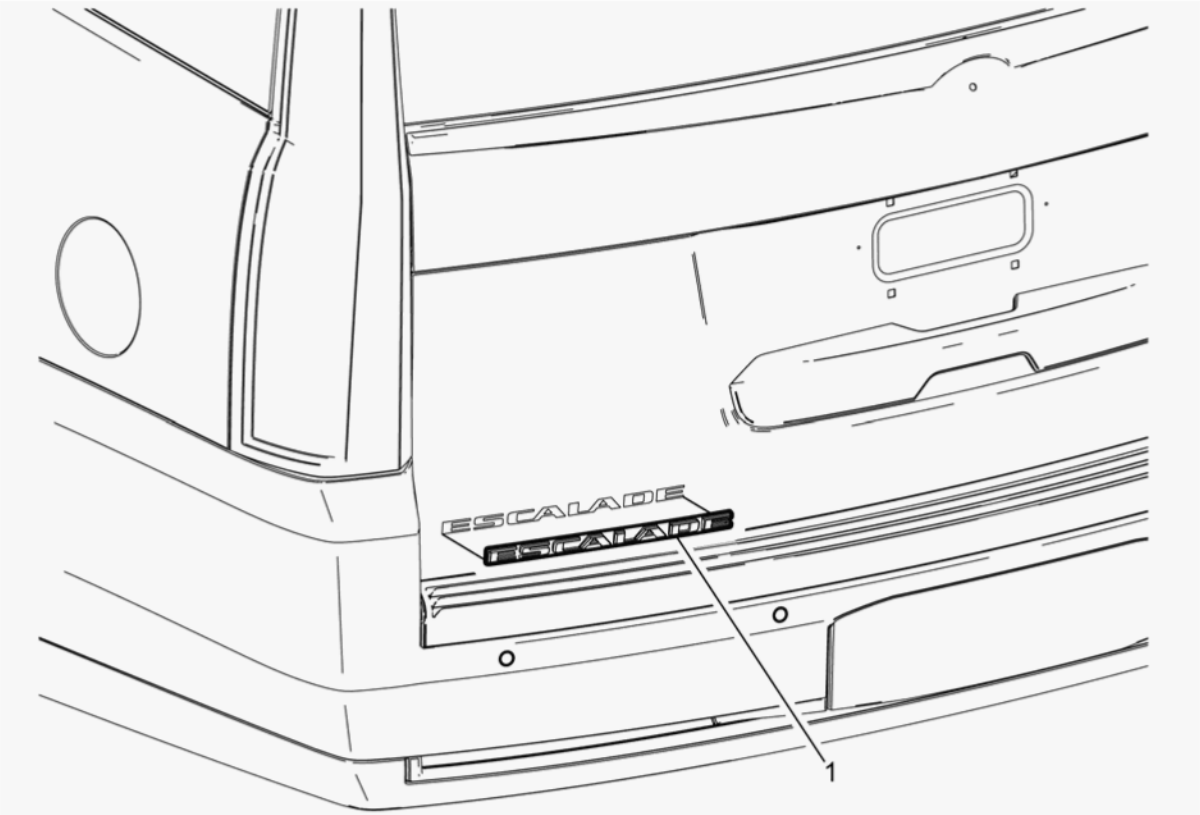

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Fig. 8: Liftgate Emblem/Nameplate (Escalade)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Liftgate Vehicle Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate vehicle nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate vehicle nameplate to ensure full adhesion is made.

C-PILLAR TRIM LEVEL NAMEPLATE REPLACEMENT

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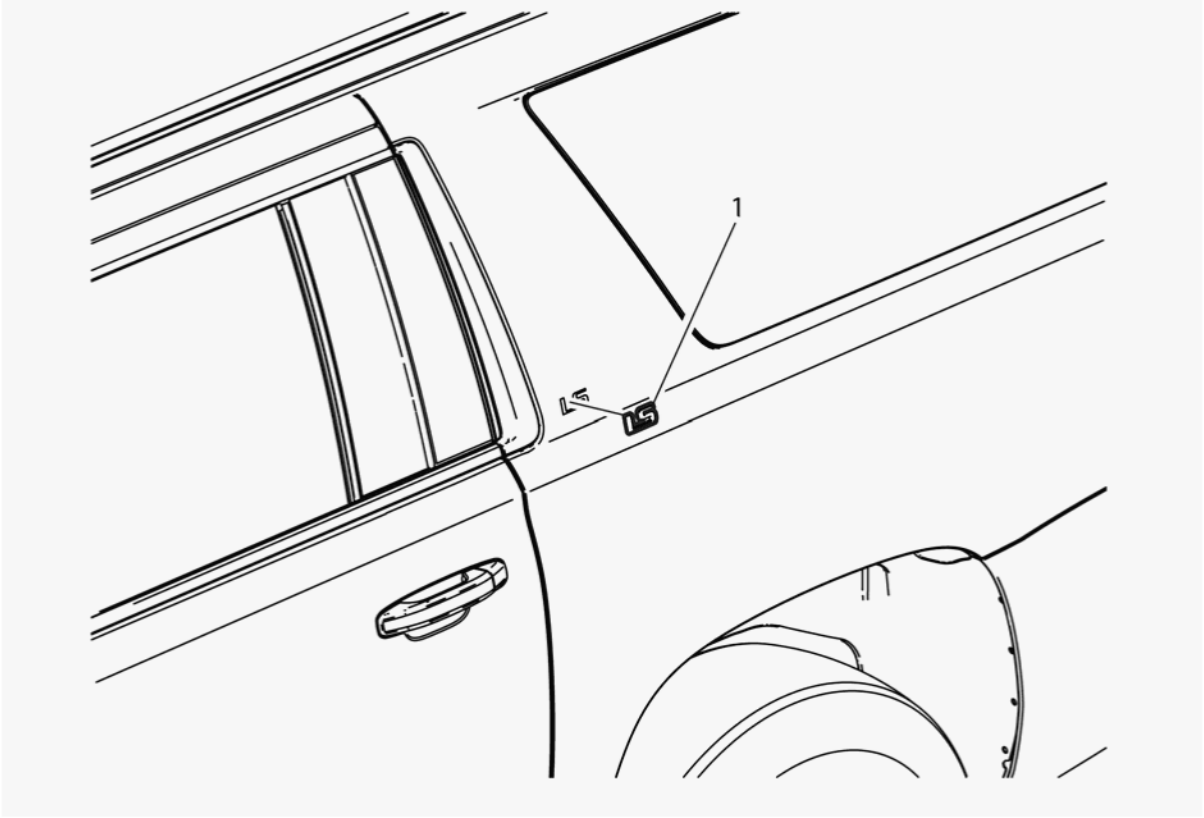

Fig. 9: C-Pillar Trim Level Nameplate
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
NOTE: **LS shown. Multiple nameplates available and serviced the same.**	
1	Center Pillar Trim Level Nameplate **CAUTION:**

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Callout	Component Name
	Refer to **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the center pillar trim level nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the center pillar trim level nameplate to ensure full adhesion is made.

REAR CLOSURE CENTER APPLIQUE REPLACEMENT (CADILLAC)

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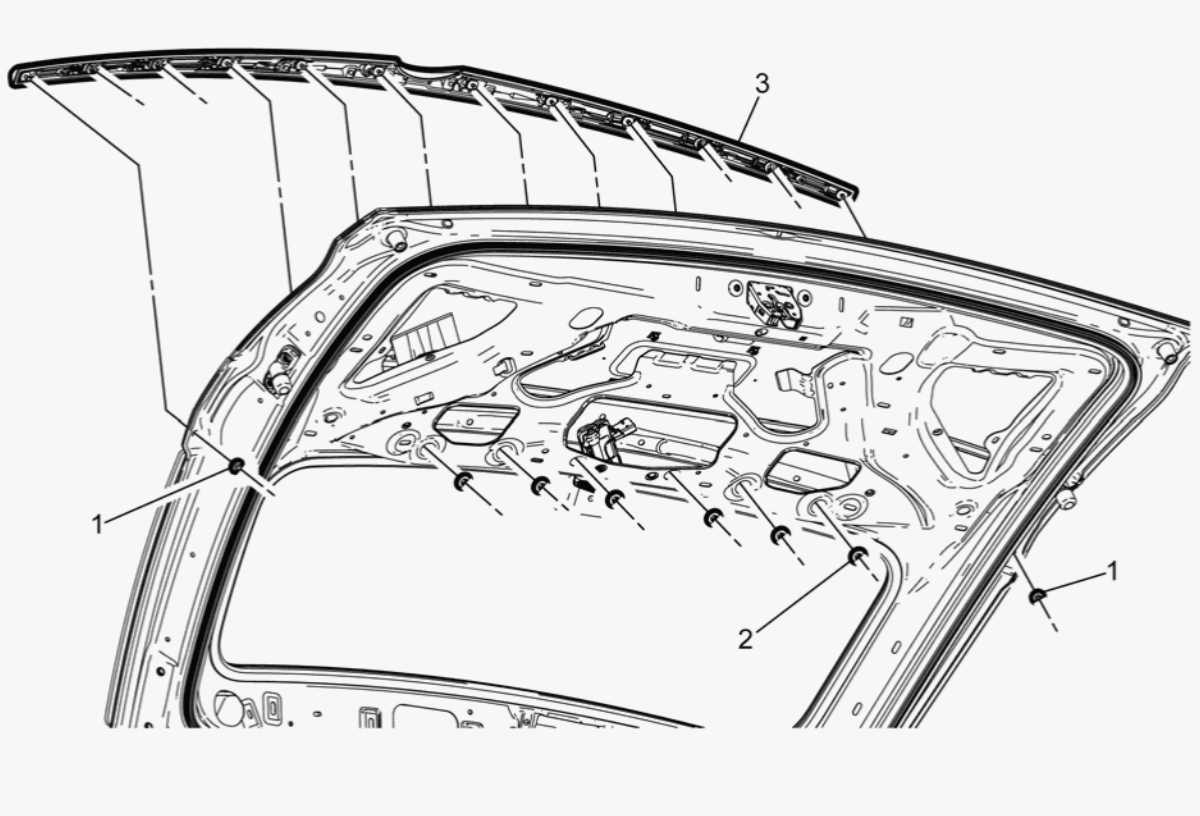

Fig. 10: Rear Closure Center Applique (Cadillac)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open the liftgate. 2. Remove the liftgate trim finish panel. Refer to **Liftgate Trim Finish Panel Replacement** .	
1	Rear Closure Center Applique Nut (Qty: 2) **CAUTION:** **Refer to** **Fastener**

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Callout	Component Name
	Caution . **Tighten** 4.7 N.m (42 lb in)
2	Rear Closure Center Applique Nut (Qty: 6) **CAUTION:** **Refer to** **Fastener** **Caution .** **Tighten** 4.7 N.m (42 lb in)
3	Rear Closure Center Applique **Procedure** With a trim type release tool, release the four rear closure center applique retainers and remove.

REAR CLOSURE CENTER APPLIQUE REPLACEMENT (GMC)

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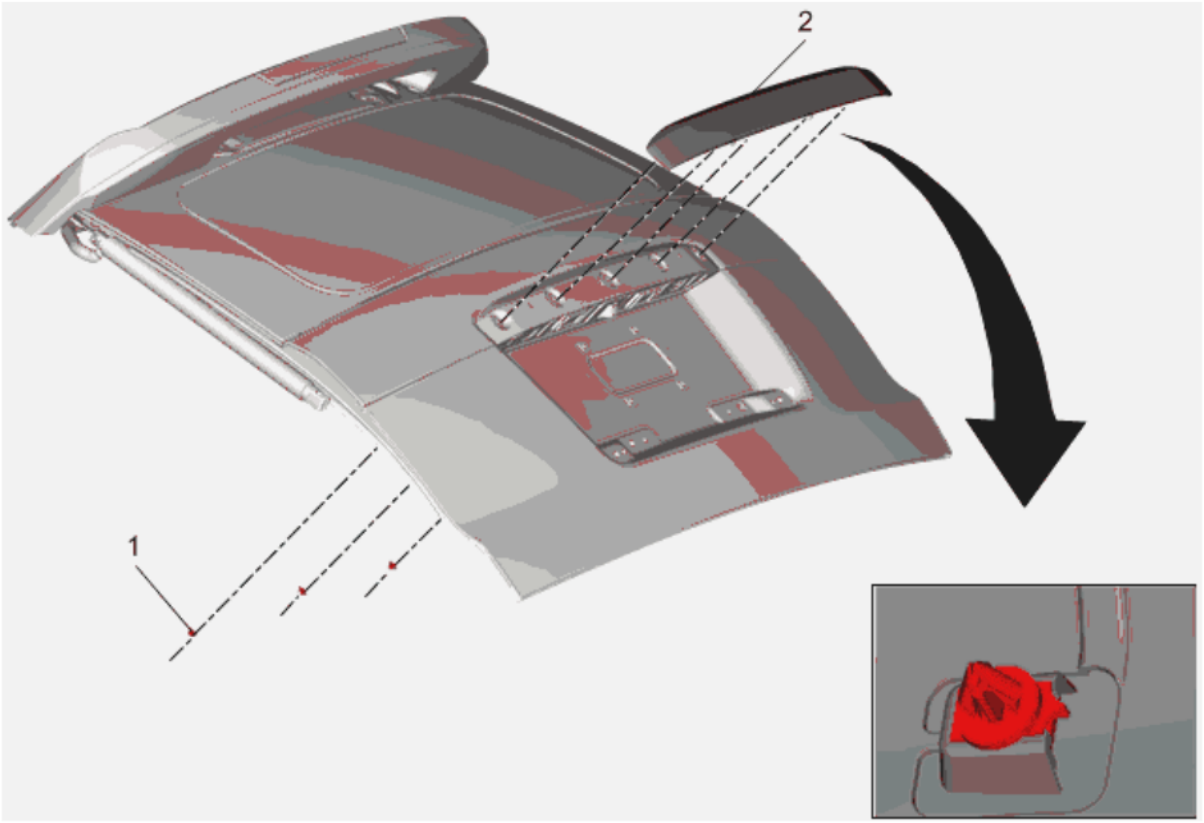

Fig. 11: Rear Closure Center Applique (GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open the liftgate. 2. **Liftgate Trim Finish Panel Replacement** .	
1	Rear Closure Center Applique Nut (Qty: 3) **CAUTION:** **Refer to** **Fastener**

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Callout	Component Name
	Caution . **Tighten** 4.7 N.m (42 lb in)
2	Rear Closure Center Applique **Procedure** With a trim type release tool, release the two rear closure center applique retainers and remove.

BACK BODY OPENING SIDE MOLDING REPLACEMENT

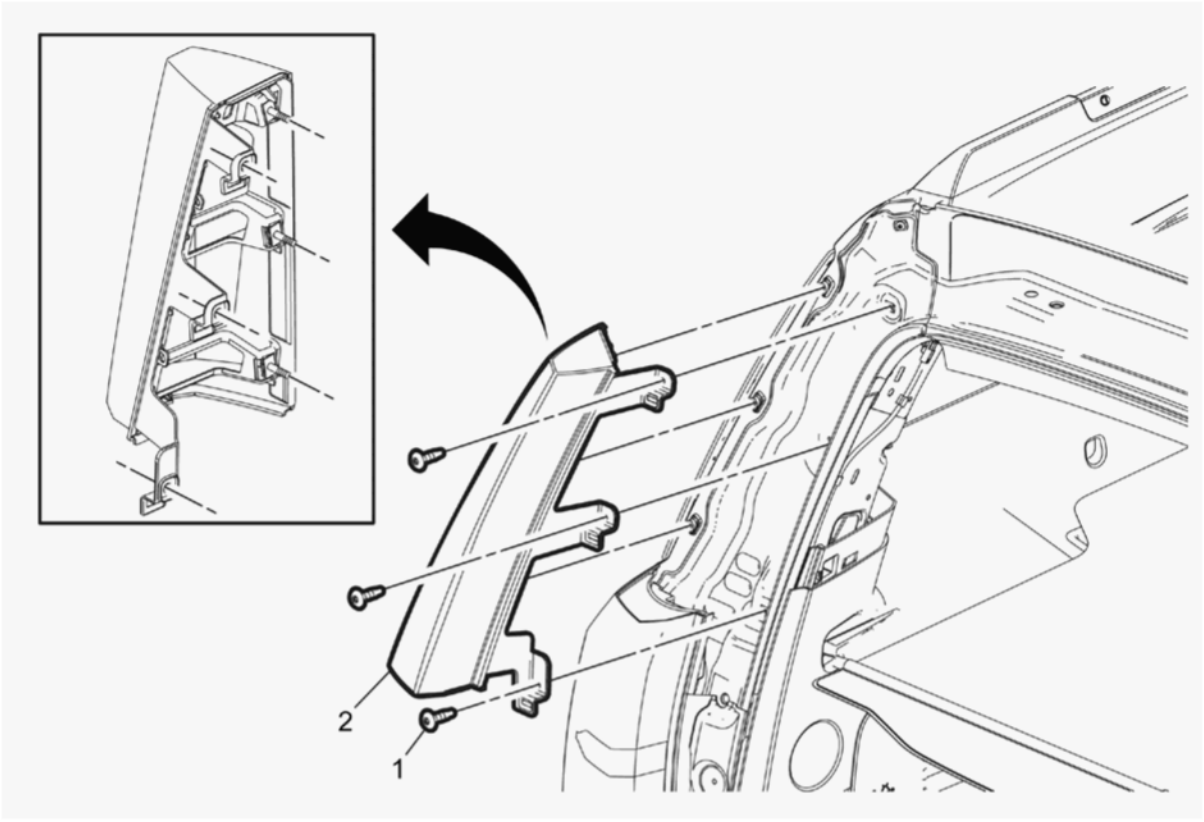

Fig. 12: Back Body Opening Side Molding
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Callout	Component Name
Preliminary Procedure 1. Remove the back body opening side gutter upper. Refer to **Back Body Opening Side Gutter Replacement - Upper (Chevrolet, GMC)** **Back Body Opening Side Gutter Replacement - Upper (Cadillac)** . 2. Apply masking tape to the tail lamp surface around the molding to prevent scratching and damage.	
1	Back Body Opening Side Molding Bolt (Qty: 3) **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** 2.5 N.m (22 lb in)
2	Back Body Opening Side Molding **Procedure** Grasp the back body opening side molding at the top and bottom and firmly pull to release the retainers to remove from the vehicle.

FRONT FOG LAMP BEZEL REPLACEMENT

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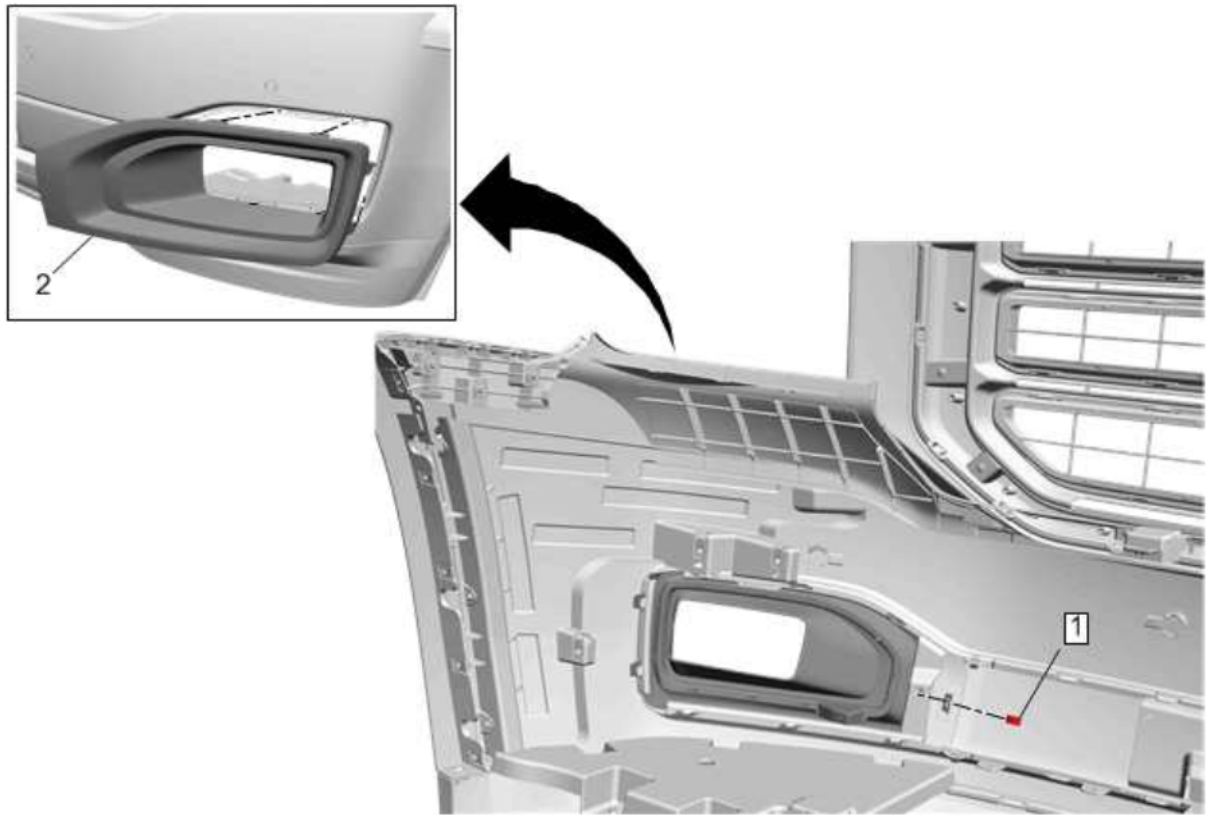

Fig. 13: Front Fog Lamp Bezel
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove the front bumper fascia. Refer to **Front Bumper Fascia Replacement (GMC)** **Front Bumper Fascia Replacement (Chevrolet)** **Front Bumper Fascia Replacement (Cadillac)** . 2. Remove the parking and front fog lamp bracket. Refer to **Parking and Front Fog Lamp Bracket Replacement (GMC)** **Parking and Front Fog Lamp Bracket Replacement (Chevrolet)** .	
1	Front Fog Lamp Bezel Retainer
2	Front Fog Lamp Bezel **Procedure**

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Callout	Component Name
	With a suitable flat bladed tool release the locking tabs and pull forward from the front bumper fascia to remove.

HEADLAMP SEAL REPLACEMENT

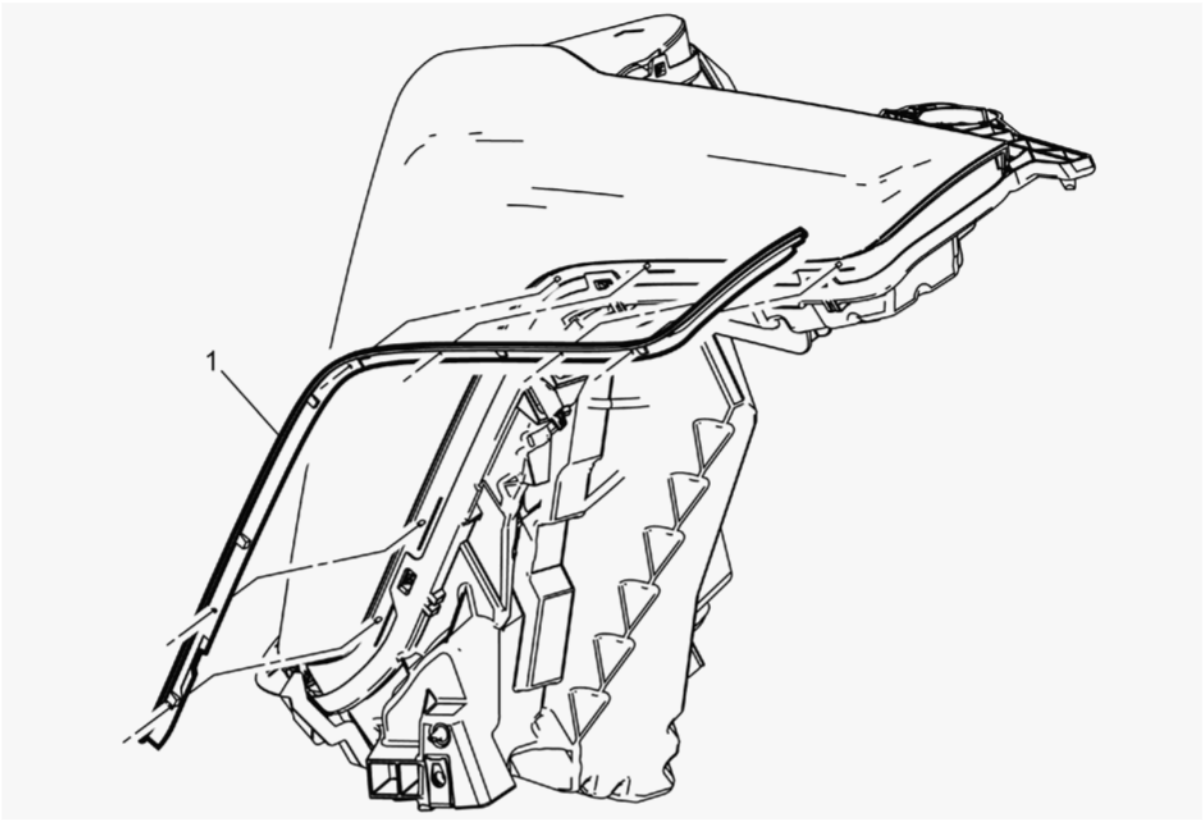

Fig. 14: Headlamp Seal
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the headlamp. Refer to **Headlamp Replacement (GMC)** **Headlamp Replacement (Chevrolet)** **Headlamp Replacement (Cadillac)** .	
1	Headlamp Seal

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Callout	Component Name
	Procedure 1. Pull the headlamp seal straight out from the headlamp. 2. When reinstalling ensure the headlamp seal is secured behind the locking tabs.

FRONT GRILLE OUTER EMBLEM REPLACEMENT

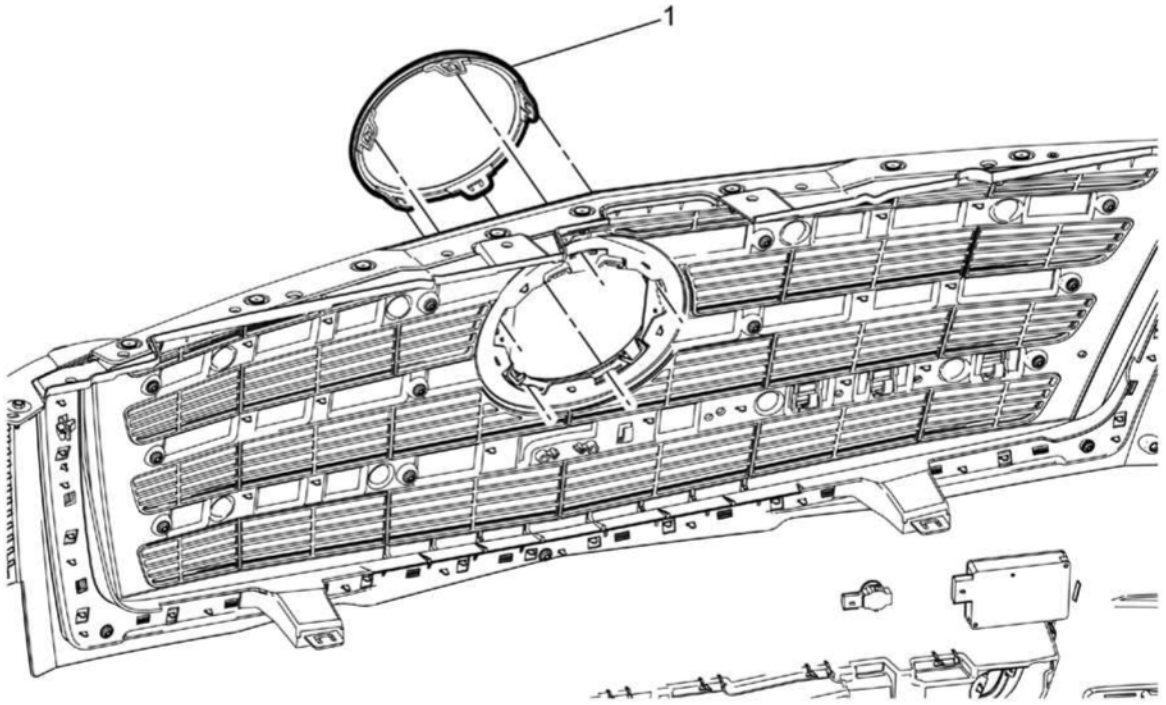

Fig. 15: Front Grille Outer Emblem
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure	

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Callout	Component Name
Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (GMC) Front Bumper Fascia Replacement (Chevrolet) Front Bumper Fascia Replacement (Cadillac) .	
1	Radiator Grille Outer Emblem **Procedure** With a suitable flat bladed tool release the 5 locking tabs and pull the radiator grille outer emblem from the front upper grille.

FRONT GRILLE EMBLEM/NAMEPLATE REPLACEMENT (BOWTIE)

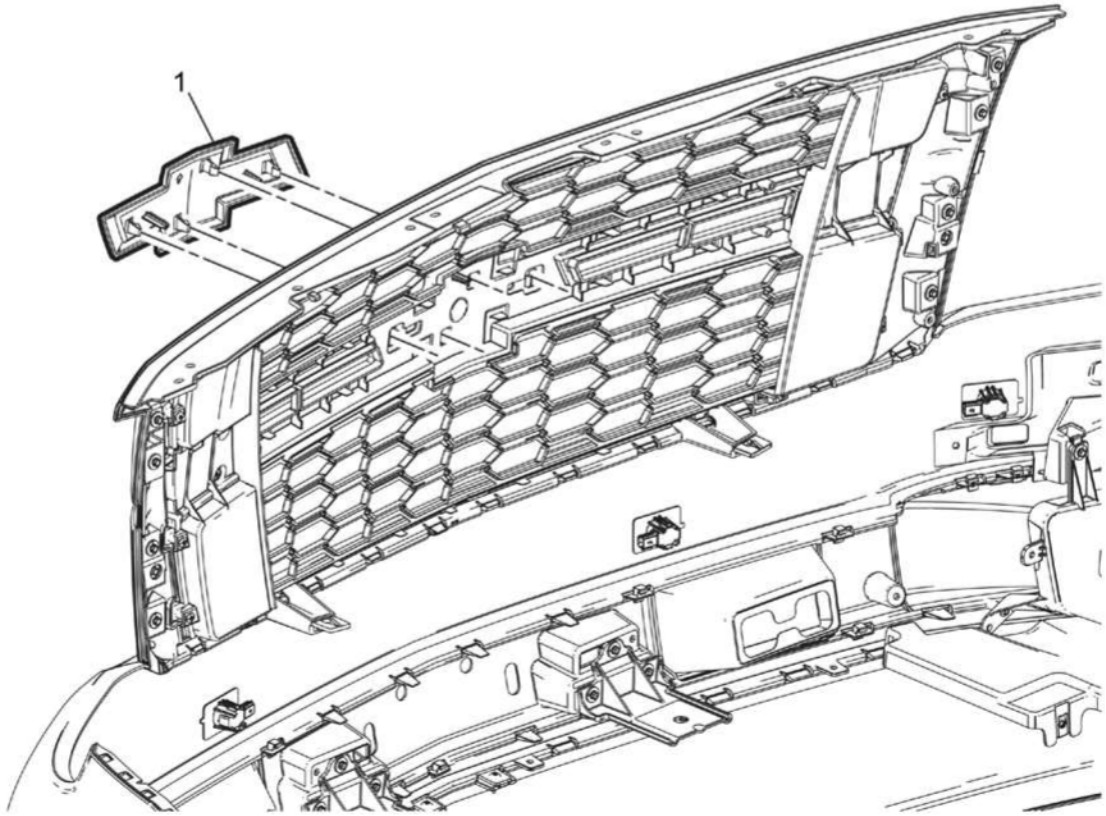

Fig. 16: Front Grille Emblem/Nameplate
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

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Callout	Component Name
Preliminary Procedure Remove the front compartment front sight shield. Refer to **Front Compartment Front Sight Shield Replacement (GMC)** **Front Compartment Front Sight Shield Replacement (Chevrolet)** **Front Compartment Front Sight Shield Replacement (Cadillac)** .	
1	Front Grille Emblem **Procedure** With a suitable flat bladed tool release the 4 locking tabs and pull the front grille emblem from the front upper grille.

FRONT GRILLE EMBLEM/NAMEPLATE REPLACEMENT (GMC)

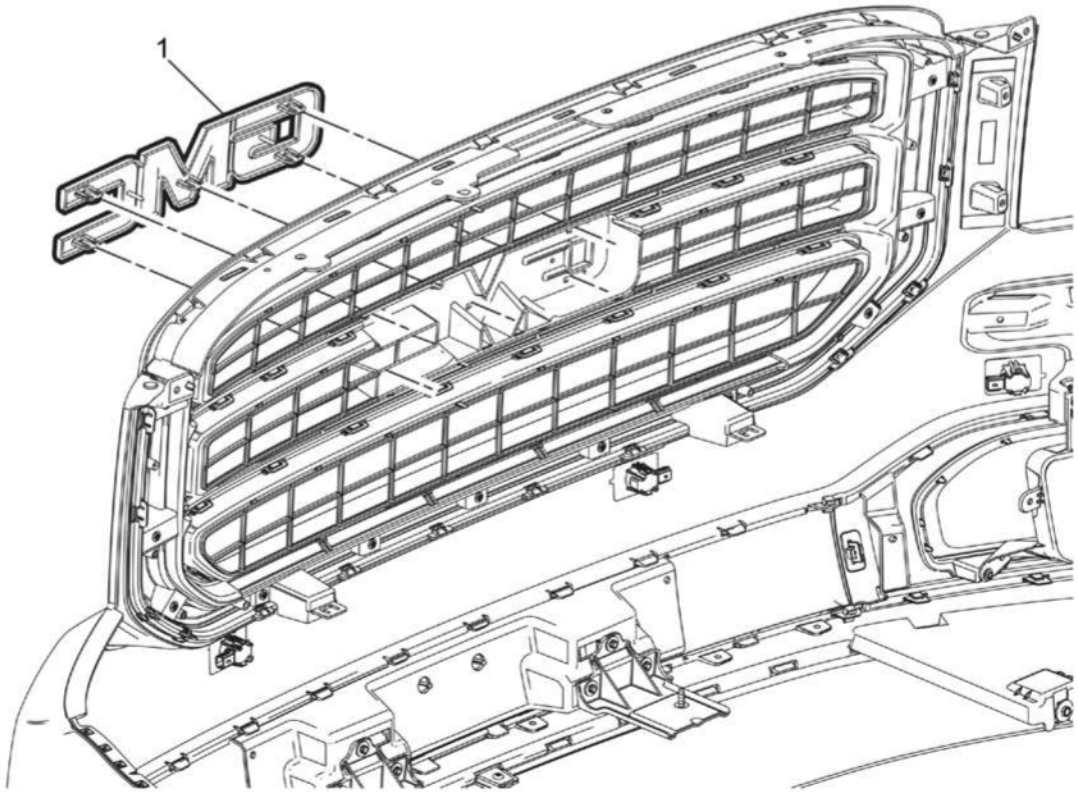

Fig. 17: Front Grille Emblem/Nameplate (GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

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Callout	Component Name
Preliminary Procedure Remove the front compartment front sight shield. Refer to **Front Compartment Front Sight Shield Replacement (GMC)** **Front Compartment Front Sight Shield Replacement (Chevrolet)** **Front Compartment Front Sight Shield Replacement (Cadillac)** .	
1	Front Grille Emblem/Nameplate **Procedure** With a suitable flat bladed tool release the front grille emblem/nameplate locking tabs and pull forward from the front upper grille to remove.

FRONT WHEEL OPENING MOLDING REPLACEMENT

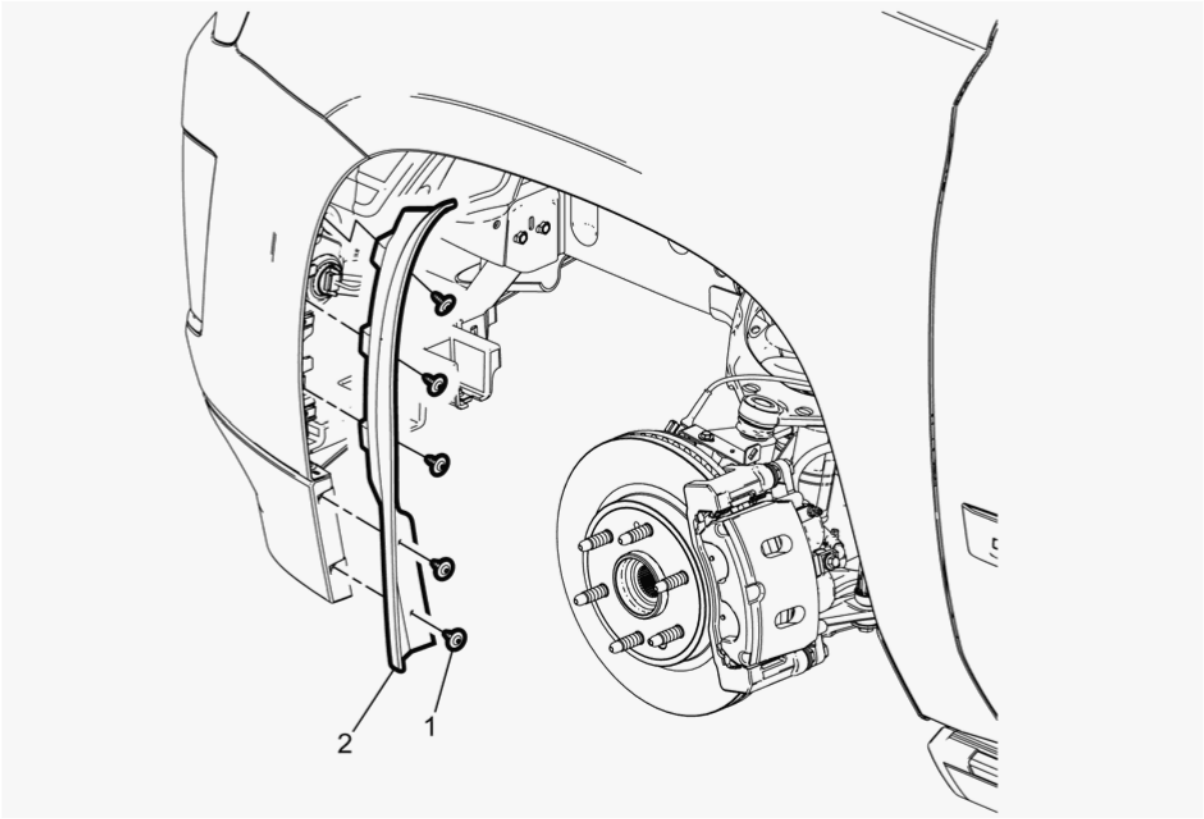

Fig. 18: Front Wheel Opening Molding
Courtesy of GENERAL MOTORS COMPANY

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Callout	Component Name
Preliminary Procedure 1. When servicing the left side, reposition wheelhouse liner-left side. Refer to **Front Wheelhouse Liner Replacement - Left Side (Cadillac) Front Wheelhouse Liner Replacement - Left Side (GMC) Front Wheelhouse Liner Replacement - Left Side (Chevrolet)** . 2. When servicing the right side, reposition wheelhouse liner-right side. Refer to **Front Wheelhouse Liner Replacement - Right Side (Cadillac) Front Wheelhouse Liner Replacement - Right Side (Chevrolet) Front Wheelhouse Liner Replacement - Right Side (GMC)** .	
1	Front Wheel Opening Molding Bolt (Qty: 5) **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** 2.5 N.m (22 lb in)
2	Front Wheel Opening Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front wheel opening molding. Use a plastic flat bladed tool to assist in removal.

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Callout	Component Name
	3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand press evenly to ensure full adhesion is made.

FRONT WHEEL OPENING FRONT MOLDING REPLACEMENT

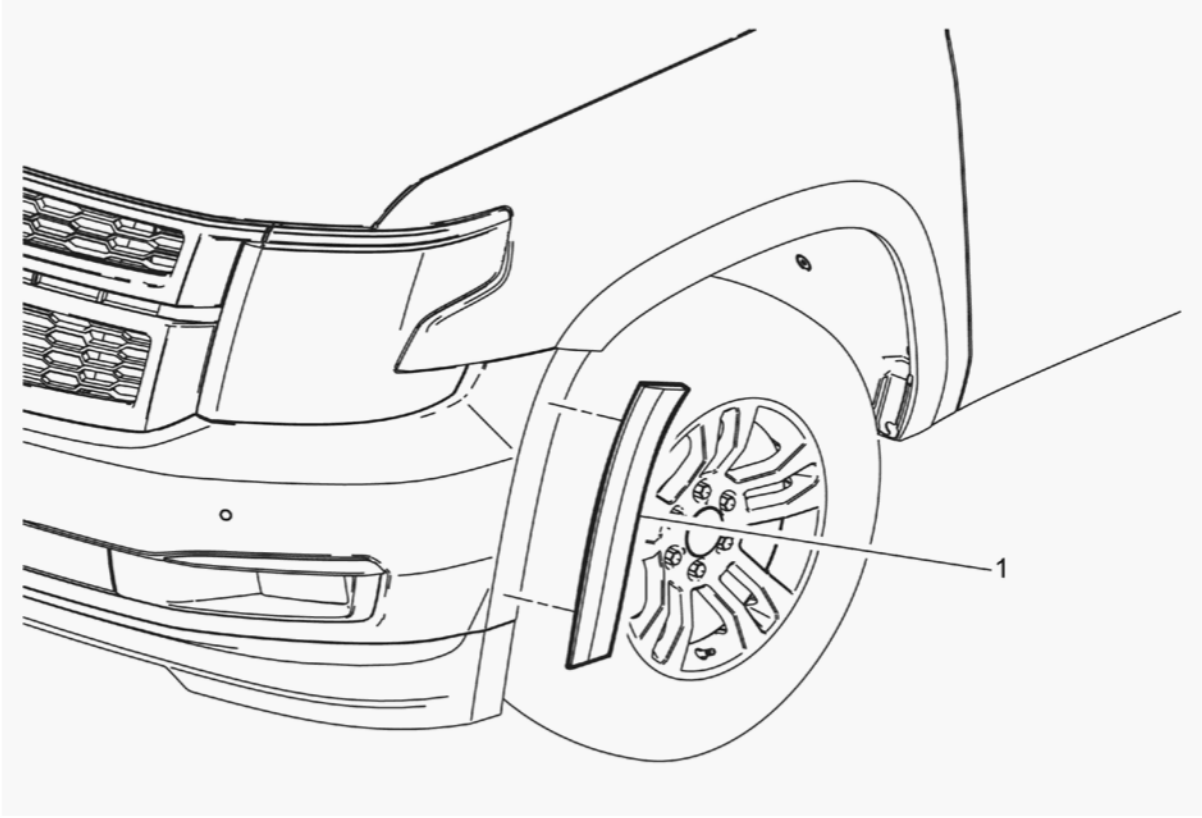

Fig. 19: Front Wheel Opening Front Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

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Callout	Component Name
1	Front Wheel Opening Front Molding **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front wheel opening front molding. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand apply even pressure from end to end to ensure full adhesion is made.

FRONT WHEEL OPENING REAR MOLDING REPLACEMENT

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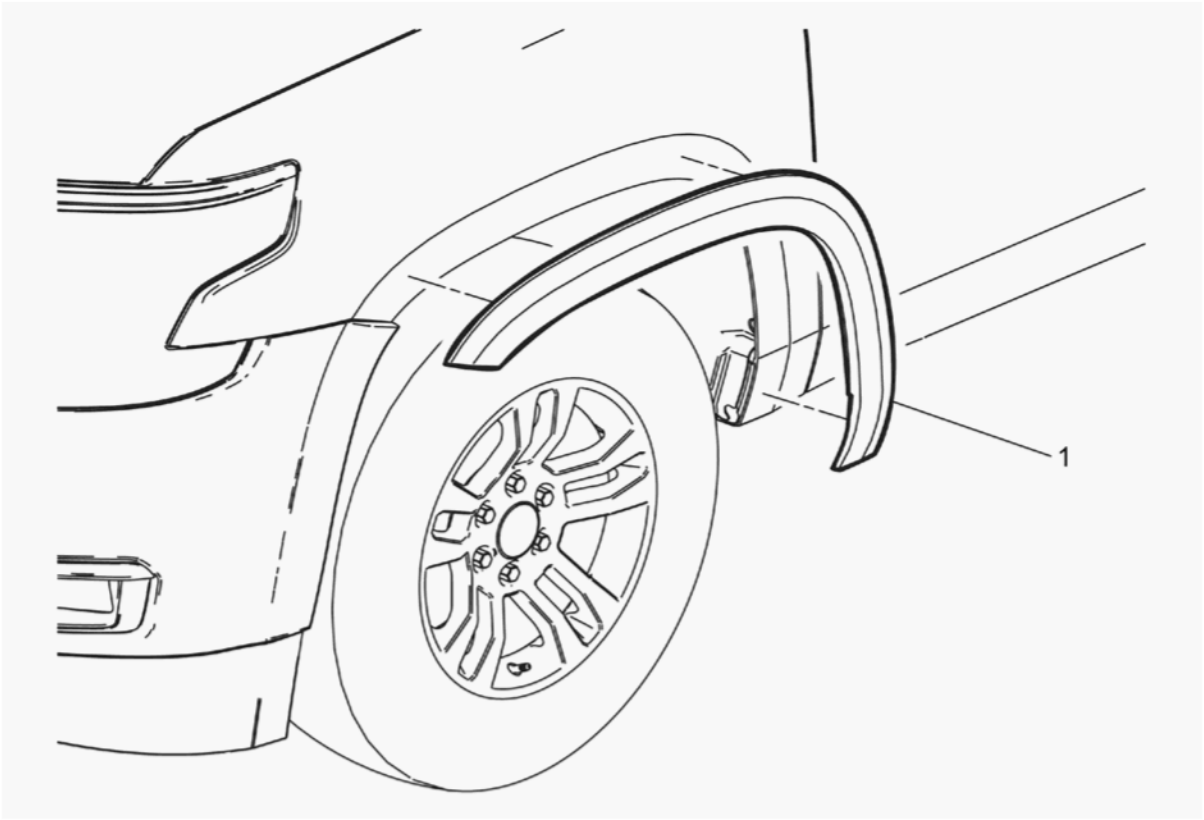

Fig. 20: Front Wheel Opening Rear Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Wheel Opening Rear Molding **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front wheel opening rear molding. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand apply even pressure from end to end to ensure full adhesion is made.

REAR WHEEL OPENING FRONT MOLDING REPLACEMENT

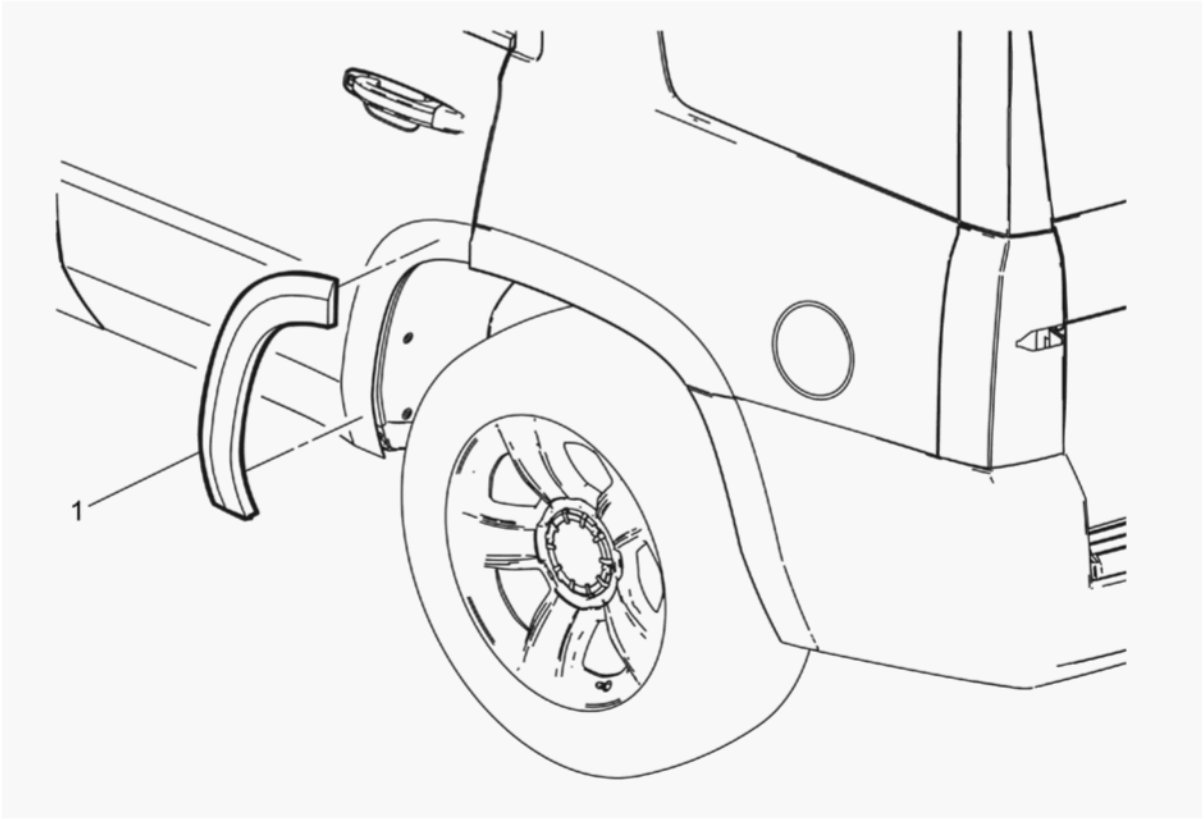

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Fig. 21: Rear Wheel Opening Front Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Wheel Opening Front Molding **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear wheel opening front molding. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand apply even pressure from end to end to ensure full adhesion is made.

REAR WHEEL OPENING REAR MOLDING REPLACEMENT

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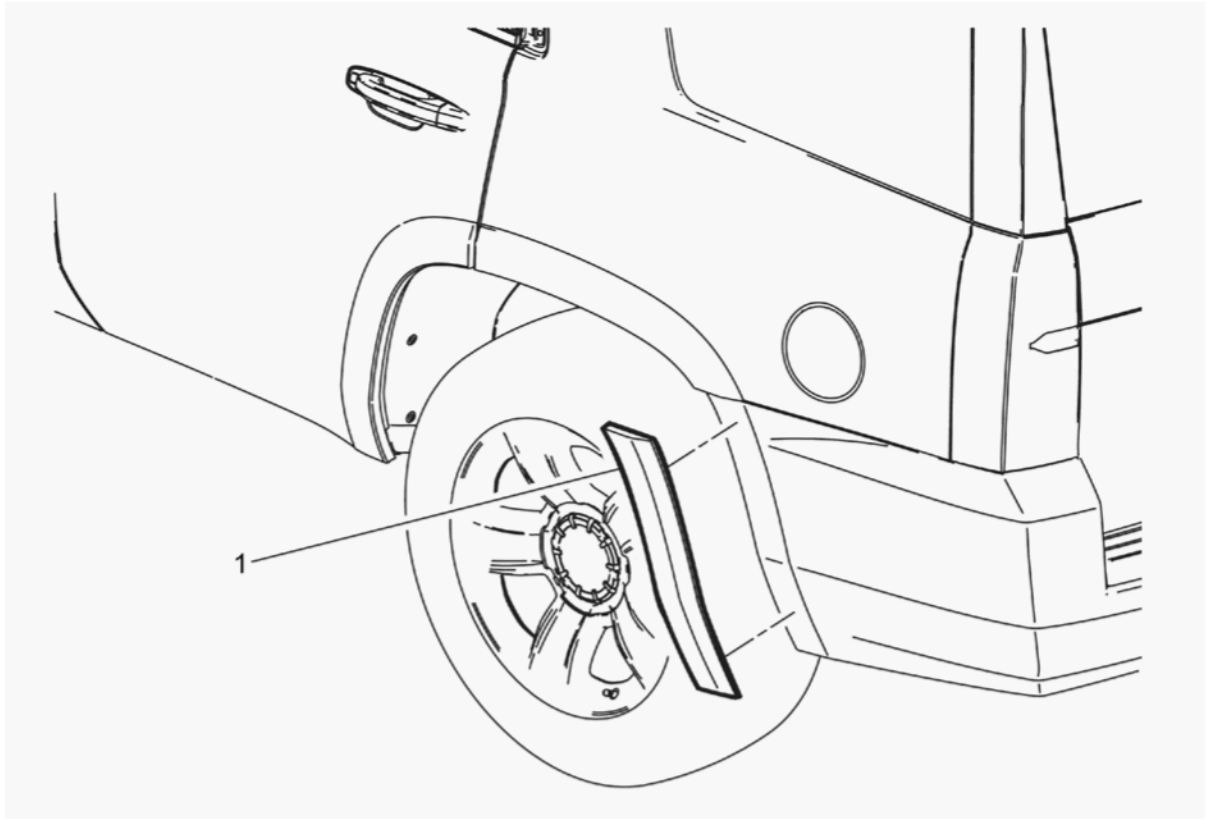

Fig. 22: Rear Wheel Opening Rear Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Wheel Opening Rear Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear wheel opening rear molding. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand apply even pressure from end to end to ensure full adhesion is made.

FRONT UPPER GRILLE REPLACEMENT (CADILLAC)

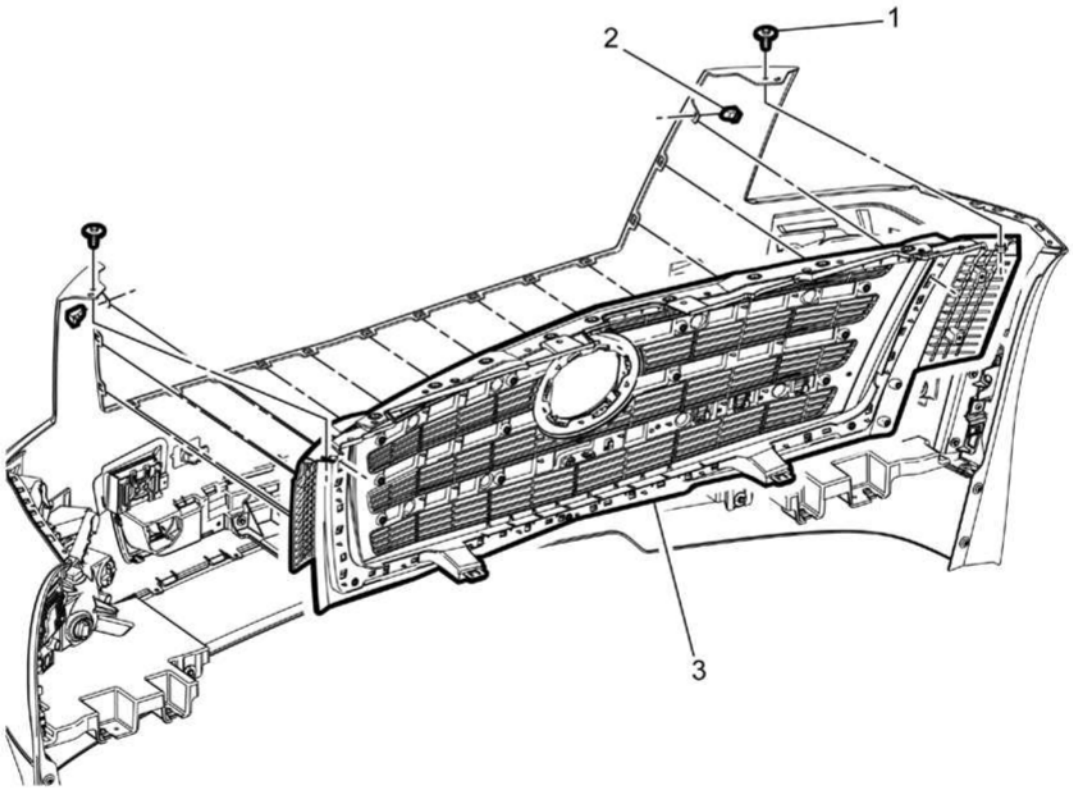

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Fig. 23: Front Upper Grille (Cadillac)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to **Front Bumper Fascia Replacement (Cadillac)** .	
1	Front Upper Grille Bolt (Qty: 2) **CAUTION:** **Refer to** **Fastener** **Caution** . **Tighten** 7 N.m (62 lb in)
2	Front Upper Grille Retainer (Qty: 2) **CAUTION:** **Refer to** **Fastener** **Caution** .
3	Front Upper Grille **Procedure** With a suitable flat bladed tool release the 14 locking tabs and pull the front upper grille from the front bumper fascia.

FRONT UPPER GRILLE REPLACEMENT (CHEVROLET)

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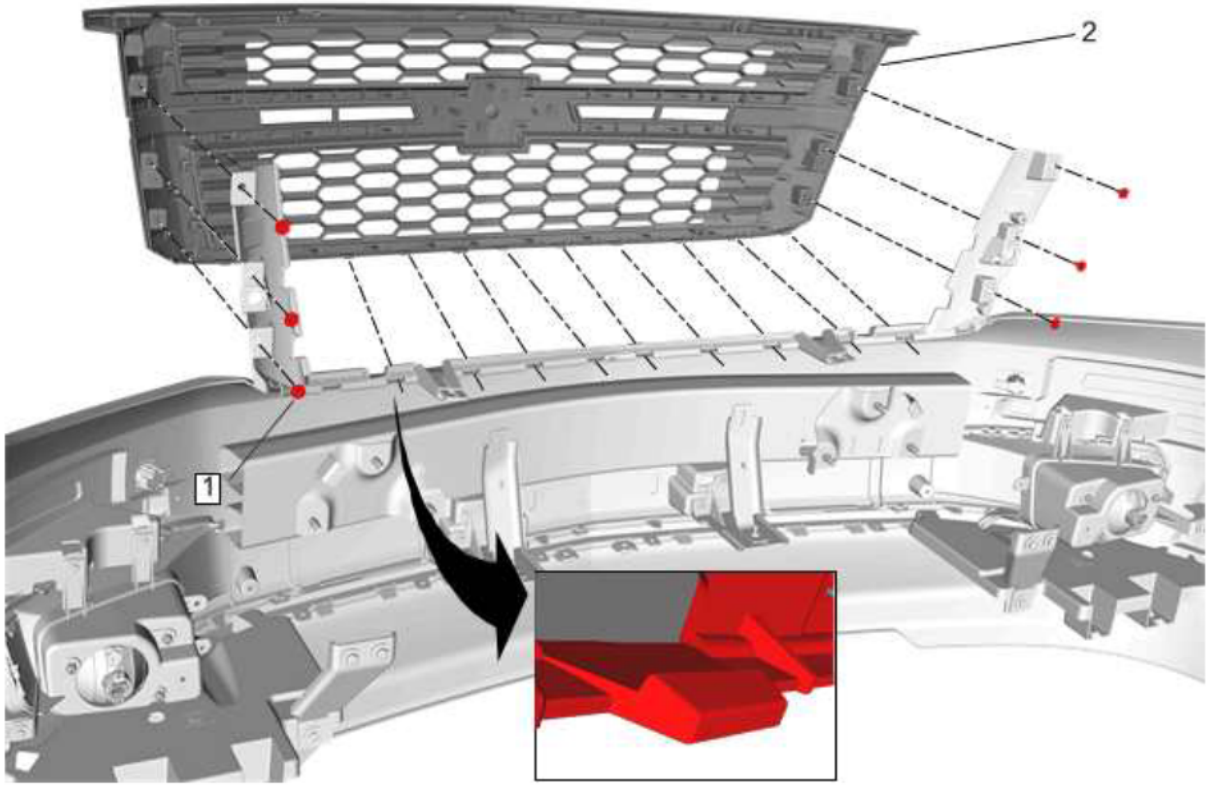

Fig. 24: Front Upper Grille (Chevrolet)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure **Front Bumper Fascia Replacement (Chevrolet)** .	
1	Front Upper Grille Bolt (Qty: 6) **CAUTION:** **Refer to** **Fastener Caution** .

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Callout	Component Name
	Tighten 7 N.m (62 lb in)
2	Front Upper Grille **Procedure** With a suitable flat bladed tool release the locking tabs and pull the front upper grille from the front bumper fascia.

FRONT UPPER GRILLE REPLACEMENT (GMC)

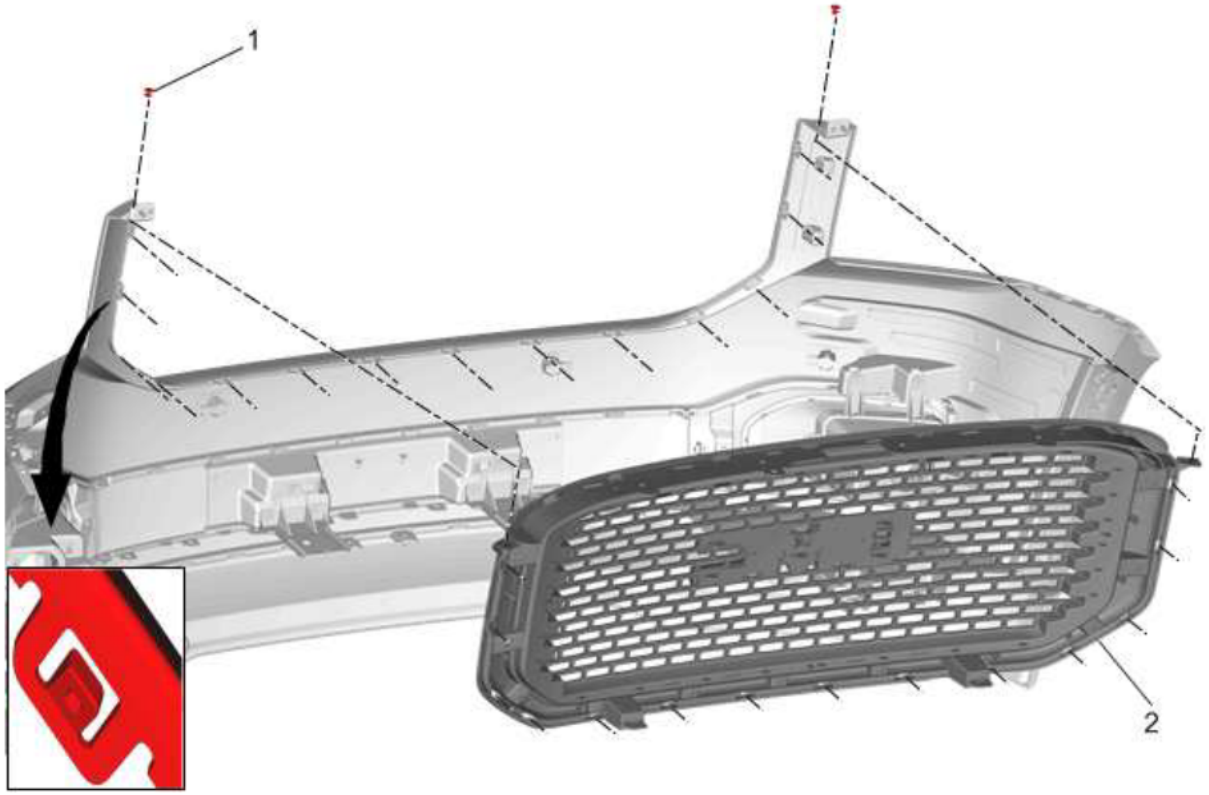

Fig. 25: Front Upper Grille (GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING:	

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Callout	Component Name
Eye protection must be worn when drilling rivets to reduce the chance of personal injury. **Preliminary Procedure** Front Bumper Fascia Replacement (GMC) .	
1	Front Upper Grille Rivet (Qty: 2)
2	Front Upper Grille **Procedure** With a suitable flat bladed tool release the locking tabs and pull the front upper grille from the front bumper fascia.

BODY SIDE REAR MOLDING REPLACEMENT

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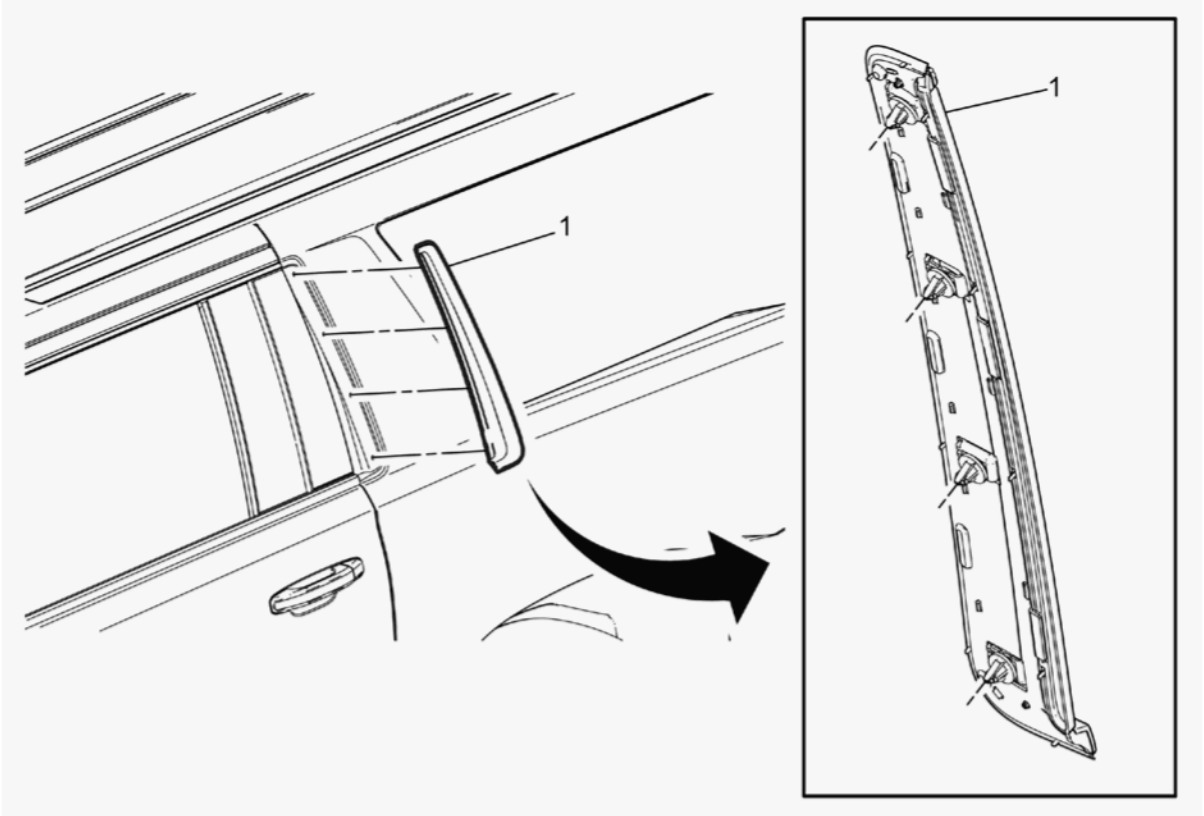

Fig. 26: Body Side Rear Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Open rear side door.	
1	Body Side Rear Molding **Procedure** 1. Using a trim type release tool and starting at the top forward edge gently lift and release the retainers. 2. Replace retainers if needed.

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FRONT SIDE DOOR MOLDING REPLACEMENT (CADILLAC)

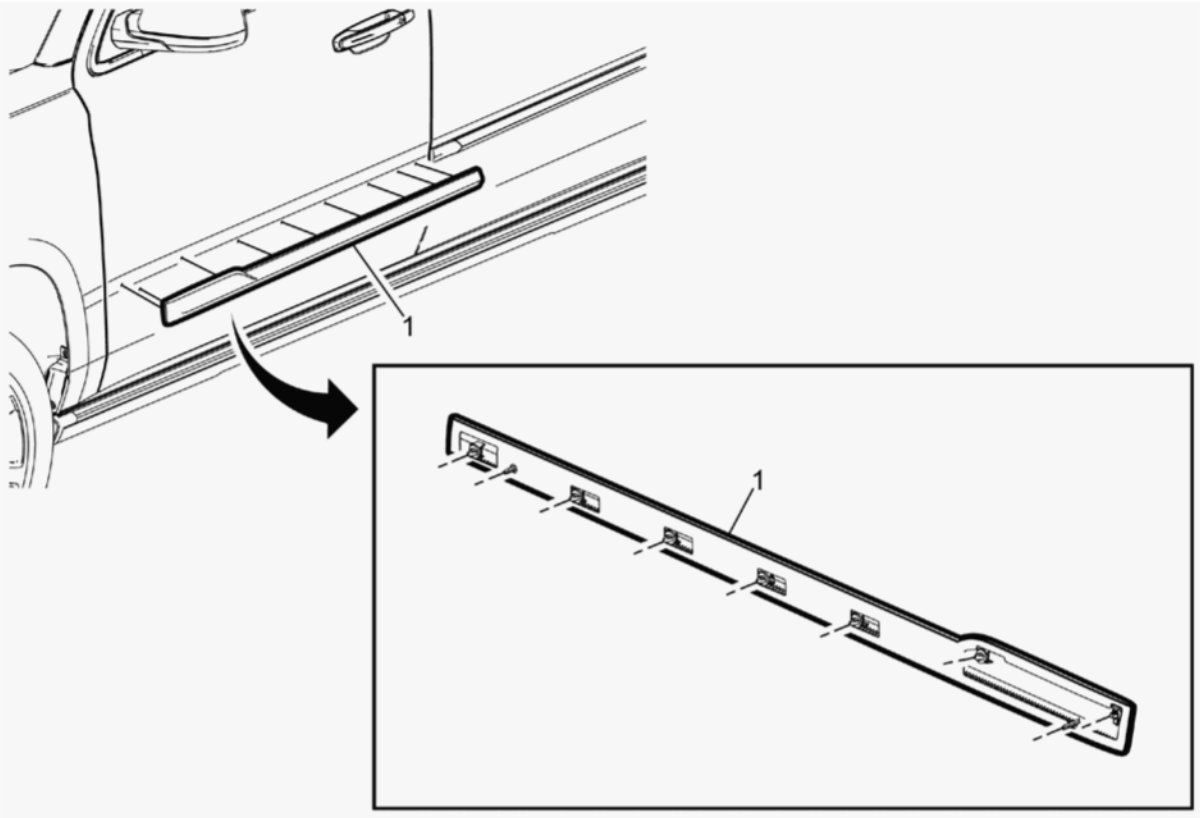

Fig. 27: Front Side Door Molding (Cadillac)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** .

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Callout	Component Name
	Procedure 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door molding. Use a plastic flat bladed tool to assist in removal. 3. With a trim type release tool release the retainers and pull straight out from the vehicle. 4. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 5. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 6. Using the palm of the hand press evenly to ensure full adhesion is made.

FRONT SIDE DOOR MOLDING REPLACEMENT (CHEVROLET, GMC)

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Fig. 28: Front Side Door Molding (Chevrolet, GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution .** **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door molding. Use a plastic flat bladed tool to assist in removal. 3. Remove any remaining adhesive residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe the surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do NOT allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand press evenly to ensure full adhesion is made.

HOOD FRONT MOLDING REPLACEMENT

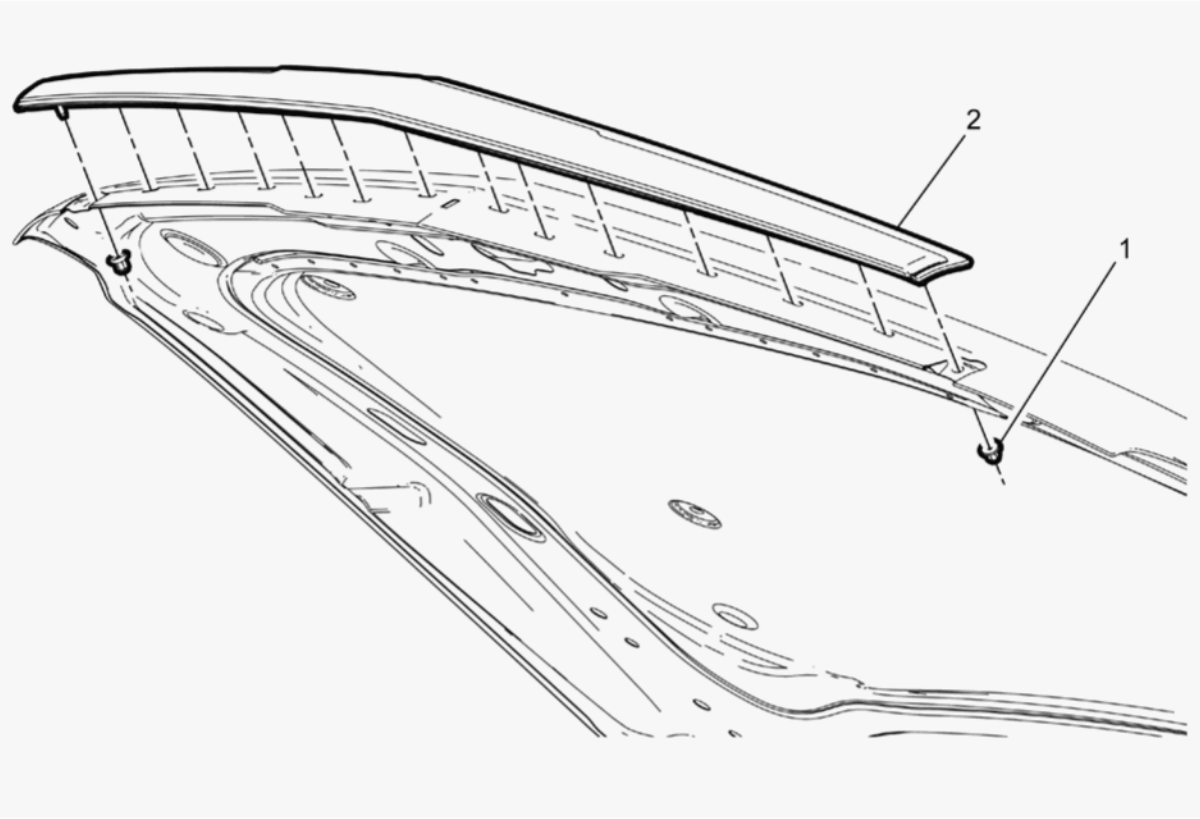

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Fig. 29: Hood Front Molding

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Open and support the hood.	
1	Hood Front Molding Nut (Qty: 2) **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** 2.5 N.m (22 lb in)
2	Hood Front Molding **Procedure** With a suitable plastic flat bladed tool release the hood front molding retainers and pull from the vehicle.

REAR SIDE DOOR MOLDING REPLACEMENT (CADILLAC)

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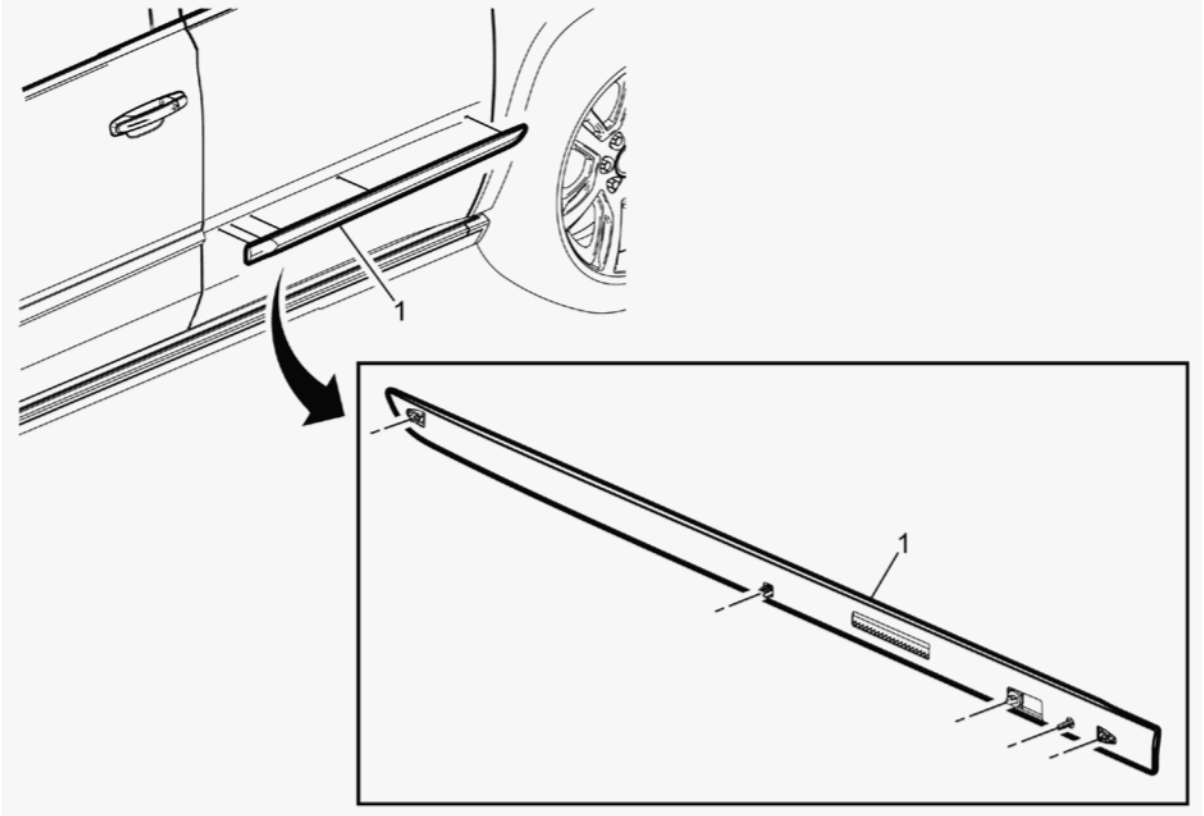

Fig. 30: Rear Side Door Molding (Cadillac)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Side Door Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution .** **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear side door molding. Use a plastic flat bladed tool to assist in removal. 3. With a trim type release tool release the retainers and pull straight out from the vehicle. 4. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 5. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 6. Using the palm of the hand press evenly to ensure full adhesion is made.

REAR SIDE DOOR MOLDING REPLACEMENT (CHEVROLET, GMC)

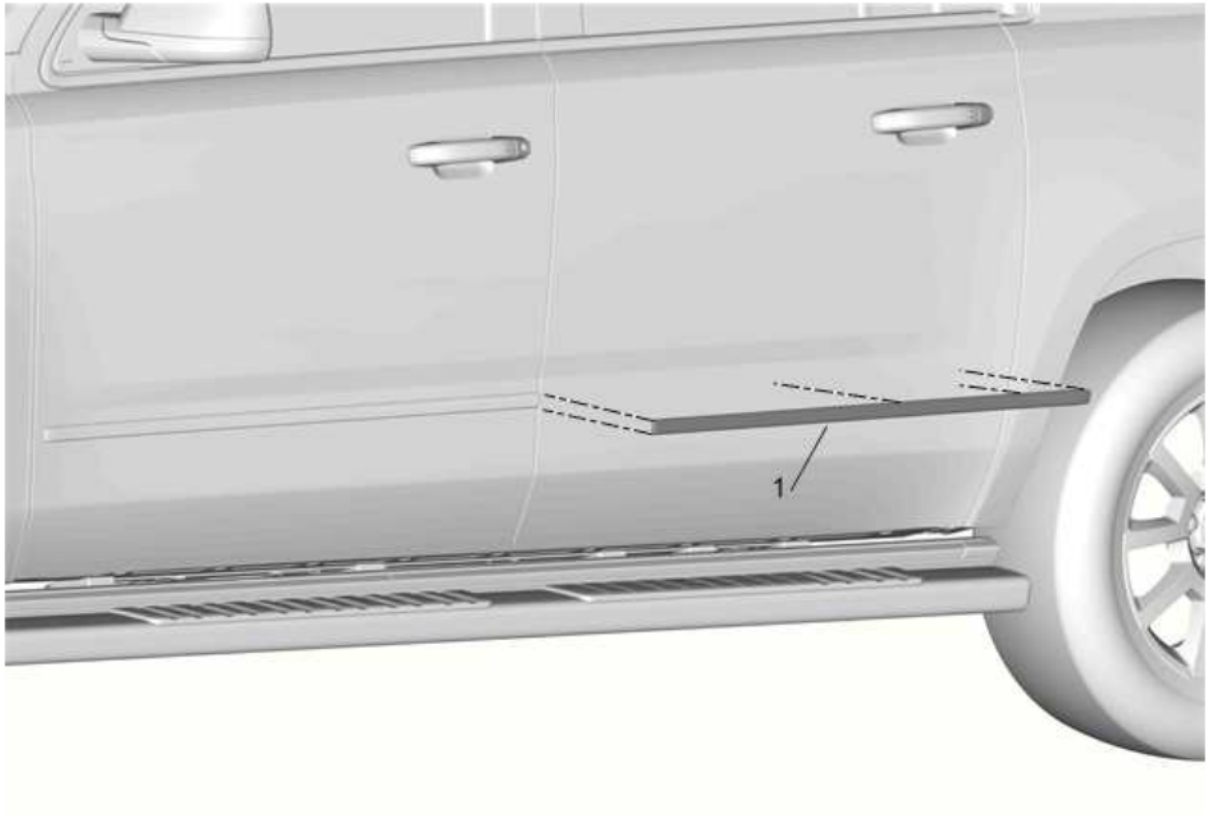

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Fig. 31: Rear Side Door Molding (Chevrolet, GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Side Door Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear door molding. Use a plastic flat bladed tool to assist in removal. 3. Remove any remaining adhesive residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe the surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do NOT allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand press evenly to ensure full adhesion is made.

REAR WHEEL OPENING MOLDING REPLACEMENT

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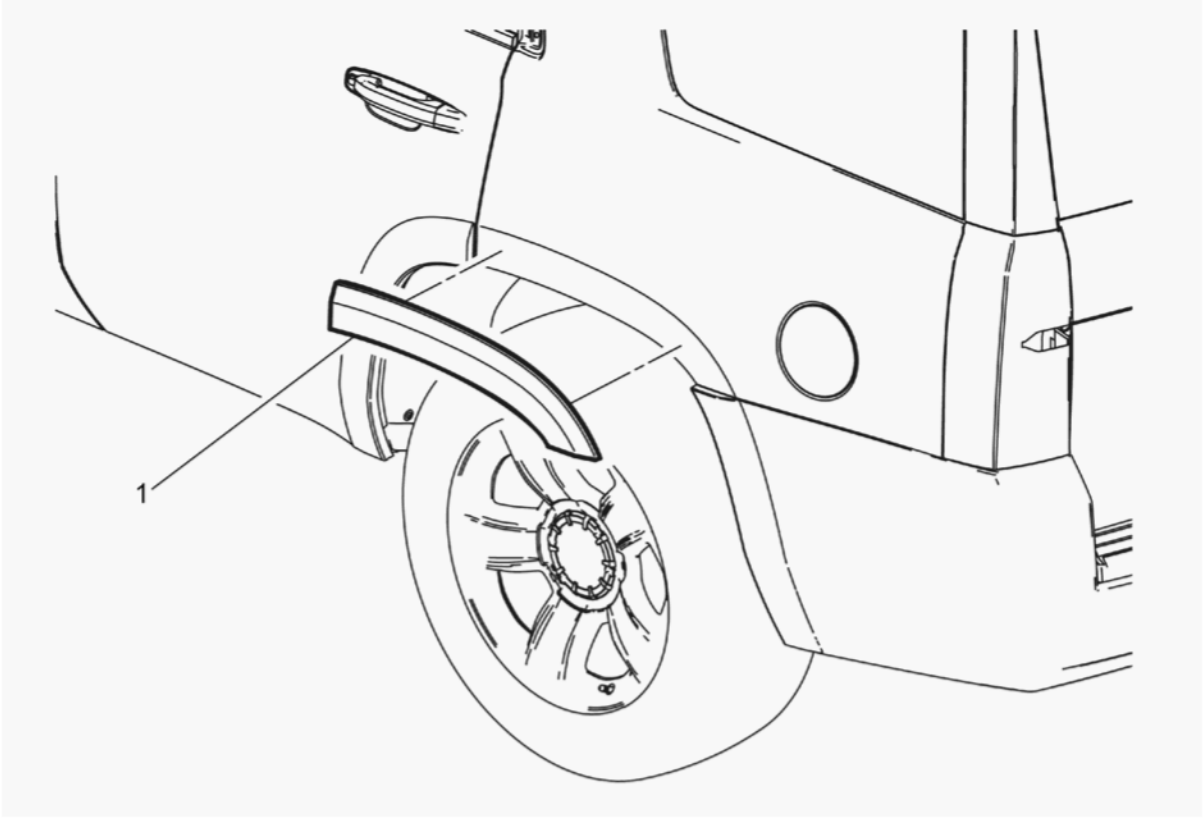

Fig. 32: Rear Wheel Opening Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Wheel Opening Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear wheel opening molding. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand apply even pressure from end to end to ensure full adhesion is made.

ROOF PANEL JOINT FINISH MOLDING REPLACEMENT

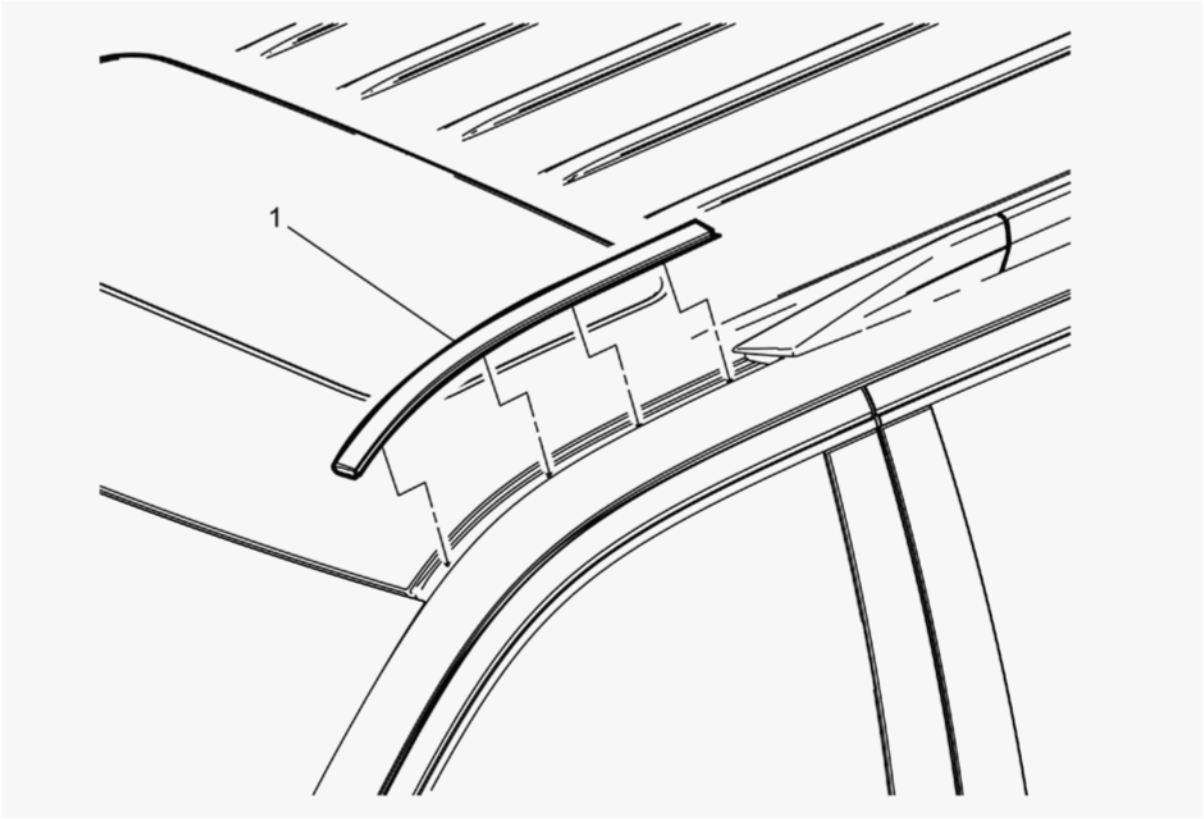

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Fig. 33: Roof Panel Joint Finish Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Roof Panel Joint Finish Molding **Procedure** 1. Apply a suitable masking tape to protect the paint. 2. Starting at the forward end of the roof panel joint finish molding use a trim-type release tool to release the retainers from the roof panel weld studs. 3. Once the retainers are released pull forward to remove from under the luggage carrier side rail. 4. Clean any debris from the roof panel joint.

REAR END SPOILER REPLACEMENT

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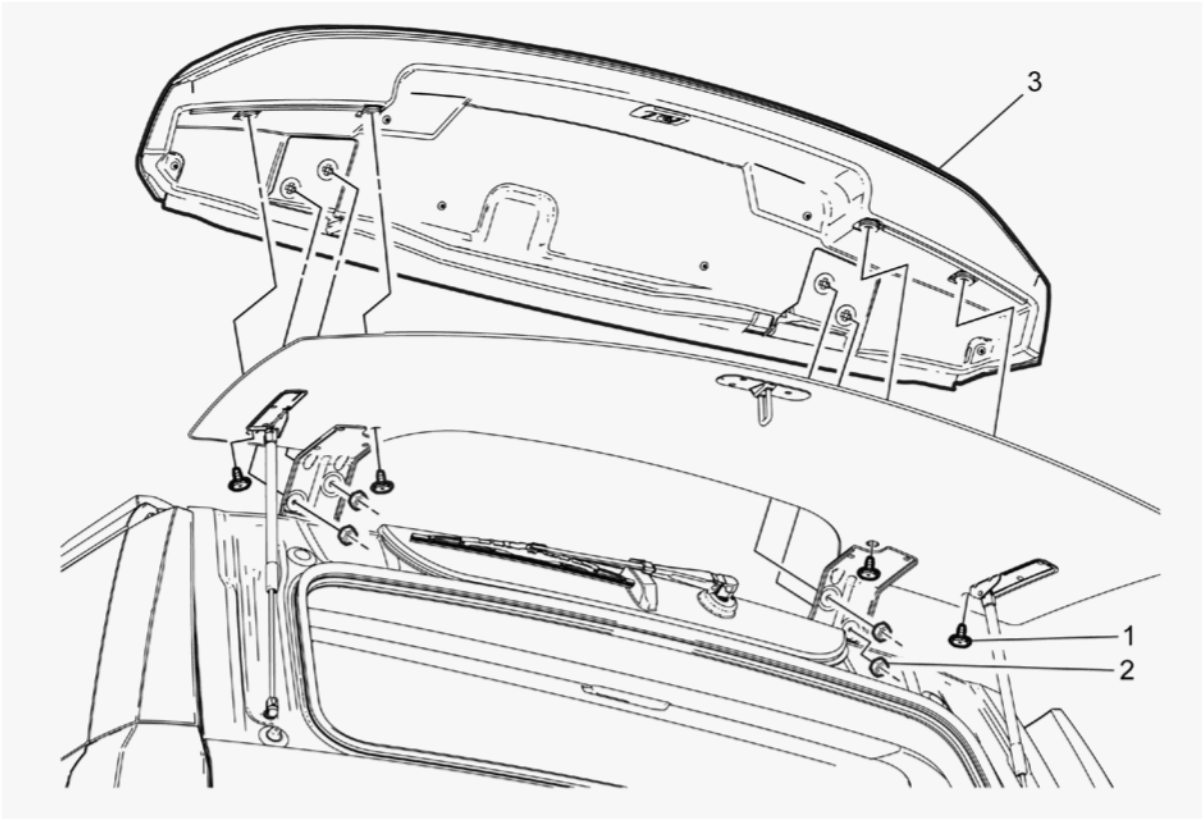

Fig. 34: Rear End Spoiler
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the roof rear header garnish molding. Refer to **Roof Rear Header Garnish Molding Replacement (Standard Wheelbase)** **Roof Rear Header Garnish Molding Replacement (Extended Wheelbase)** .	
1	Rear End Spoiler Bolt (Qty: 4) **CAUTION:** **Refer to** **Fastener** **Caution** .

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Callout	Component Name
	Tighten 7 N.m (62 lb in)
2	Rear End Spoiler Nut (Qty: 4) **CAUTION:** **Refer to Fastener Caution .** **Tighten** 9 N.m (80 lb in)
3	Rear End Spoiler **Procedure** 1. Disengage grommet and pull wire and hose through the hole. 2. Disconnect electric connector. 3. Disconnect the rear window washer hose. 4. Pull rear end spoiler up and remove from vehicle. 5. Transfer parts as needed.

REAR END SPOILER RETAINER COVER REPLACEMENT (REAR END SPOILER)

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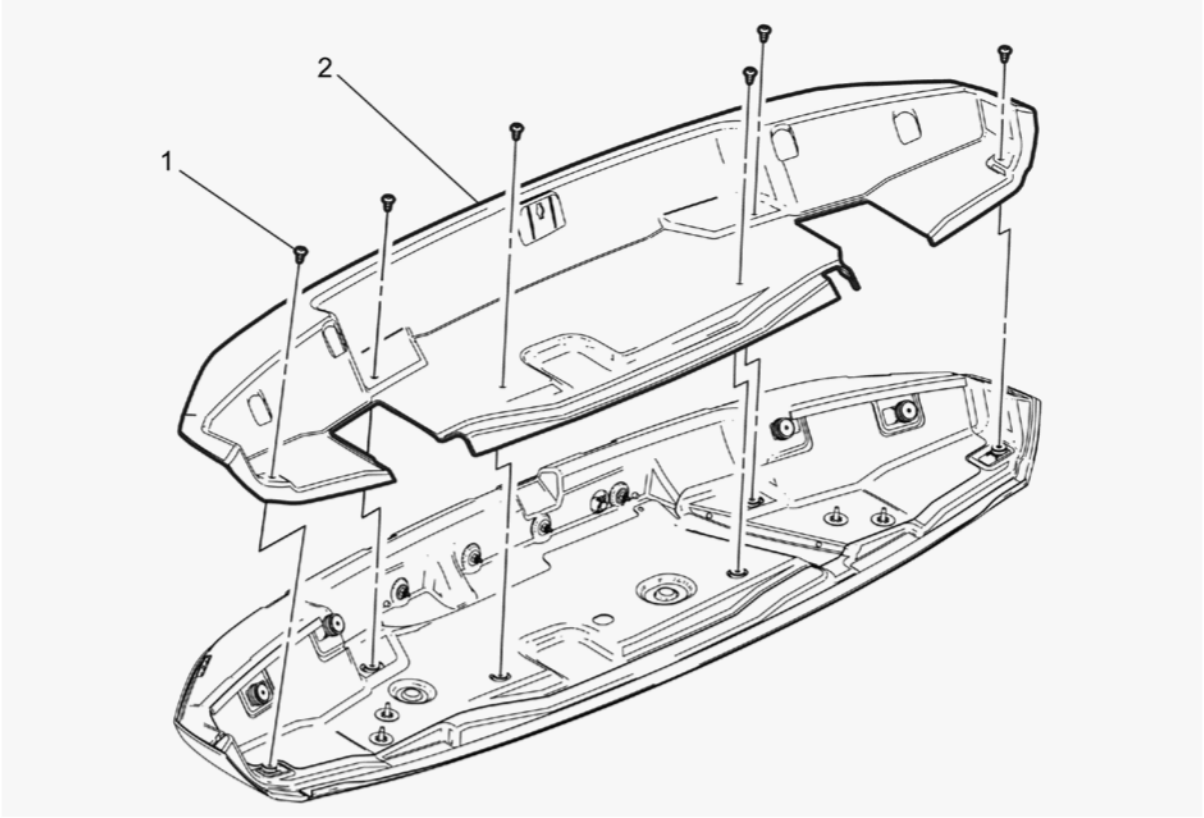

Fig. 35: Rear End Spoiler Retainer Cover (Rear End Spoiler)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove rear end spoiler. Refer to **Rear End Spoiler Replacement**.	
1	Rear End Spoiler Retainer Cover Bolt (Qty: 6) **CAUTION:** **Refer to Fastener Caution .**

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Callout	Component Name
	Tighten 2.5 N.m (22 lb in)
2	Rear End Spoiler Retainer Cover **Procedure** 1. Disconnect the rear window washer nozzle hose. 2. Transfer the rear window washer nozzle.

REAR END SPOILER RETAINER COVER REPLACEMENT (LIFTGATE)

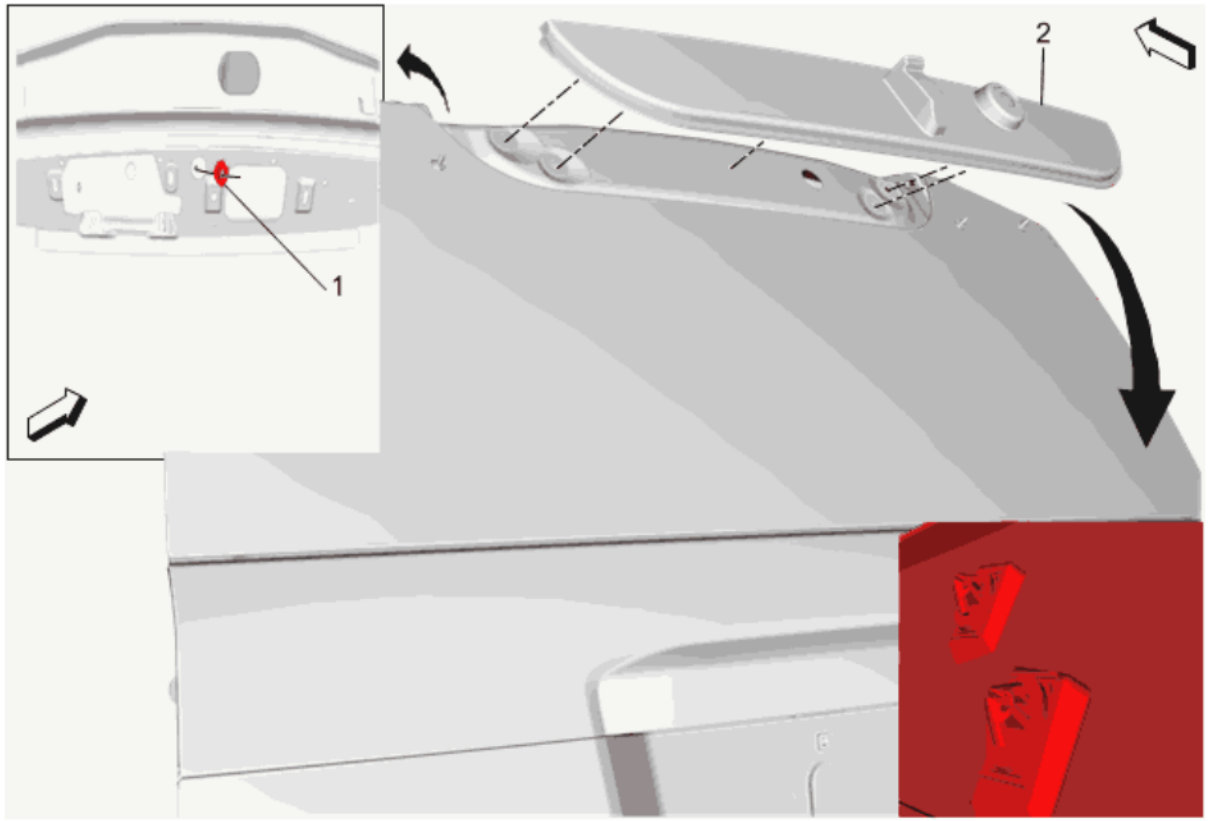

Fig. 36: Rear End Spoiler Retainer Cover (Liftgate)
Courtesy of GENERAL MOTORS COMPANY

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Callout	Component Name
Preliminary Procedure 1. Remove the rear window wiper arm. Refer to **Rear Window Wiper Arm Replacement (Chevrolet/GMC)** **Rear Window Wiper Arm Replacement (Cadillac)** . 2. Remove the liftgate upper trim finish panel. Refer to **Liftgate Upper Trim Finish Panel Replacement**	
1	Rear End Spoiler Retainer Cover Nut **CAUTION:** **Refer to Fastener Caution** . **Tighten** 9 N.m (80 lb in)
2	Rear End Spoiler Retainer Cover **Procedure** 1. From the top edge and with a trim type release tool release the 4 retainers. 2. Carefully pull back to clear the rear window wiper motor shaft and remove from vehicle.

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