

2013 ACCESSORIES & EQUIPMENT**Floor Coverings and Headlinings - Cruze****REPAIR INSTRUCTIONS****FLOOR CARPET DRYING**

If the carpet or the pad or insulator is wet, use the following criteria for drying or for replacing the components:

- For a 1-piece carpet assembly bonded to a cotton or a fiber padding, replace the entire assembly.
- For a 2-piece carpet assembly with a cotton or a fiber padding, replace the padding only. While the carpet is out of the vehicle, dry the carpet using the method described below.
- For a 1-piece carpet assembly bonded to a foam padding or attached to a synthetic padding, dry the carpet using the method described below.
- For a 2-piece carpet assembly with a synthetic padding, dry the assembly using the method described below.

Drying Method

1. If you observe puddles of liquid on the carpet face, use a wet vacuum to remove the excess moisture.
2. Blot the face of the carpet with a towel in order to absorb as much moisture as possible.
3. Point a fan at the affected area and air dry the carpet.

FRONT FLOOR PANEL CARPET REPLACEMENT

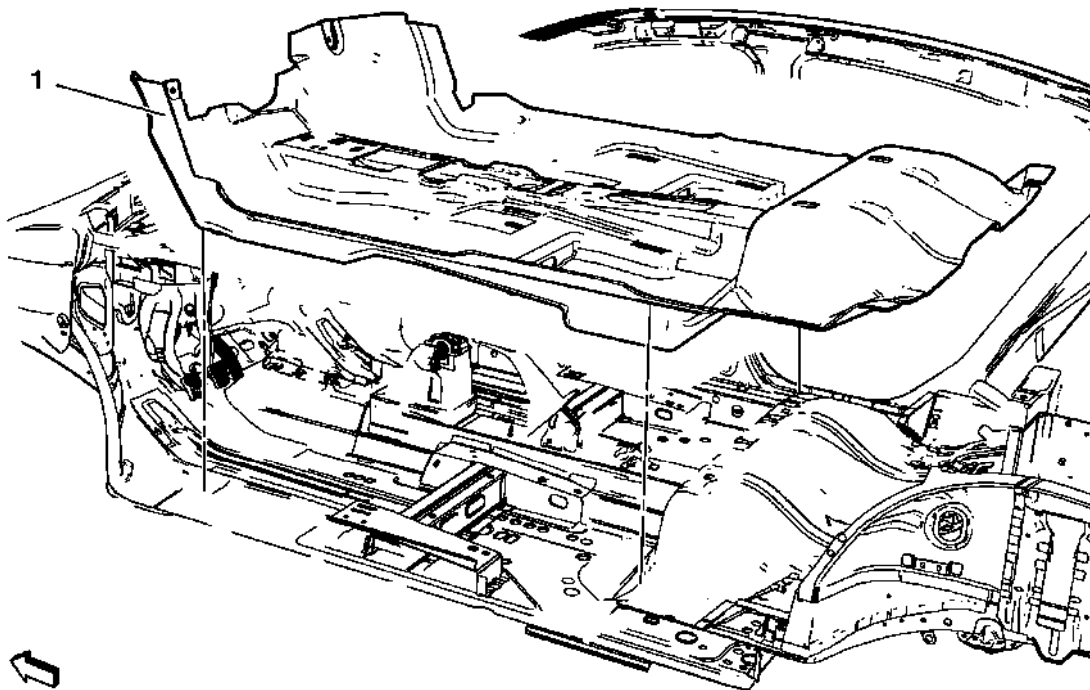


Fig. 1: View Of Front Floor Panel Carpet Assembly
Courtesy of GENERAL MOTORS COMPANY

Front Floor Panel Carpet Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove front seats. Refer to <u>Driver or Passenger Seat Removal and Installation</u> .	
2. Remove rear seat. Refer to <u>Rear Seat Removal and Installation (40 Percent Seat)</u> , <u>Rear Seat Removal and Installation (60 Percent Seat)</u> .	
3. Remove the front floor console. Refer to <u>Front Floor Console Replacement</u> .	
4. Remove front sill panels. Refer to <u>Front Side Door Sill Trim Plate Replacement</u> .	
5. Remove rear sill panels. Refer to <u>Rear Side Door Sill Trim Plate Replacement</u> .	
6. Remove center pillar lower garnish moldings. Refer to <u>Center Pillar Lower Garnish Molding Replacement</u> .	
1	Front Floor Panel Carpet Assembly Procedure Loosen Transmission Control.

FLOOR CARPET RETAINER REPLACEMENT (ITW)

Removal Procedure

WARNING: Wear safety glasses in order to avoid eye damage.

1. Remove the front floor panel carpet. Refer to **Front Floor Panel Carpet Replacement**.

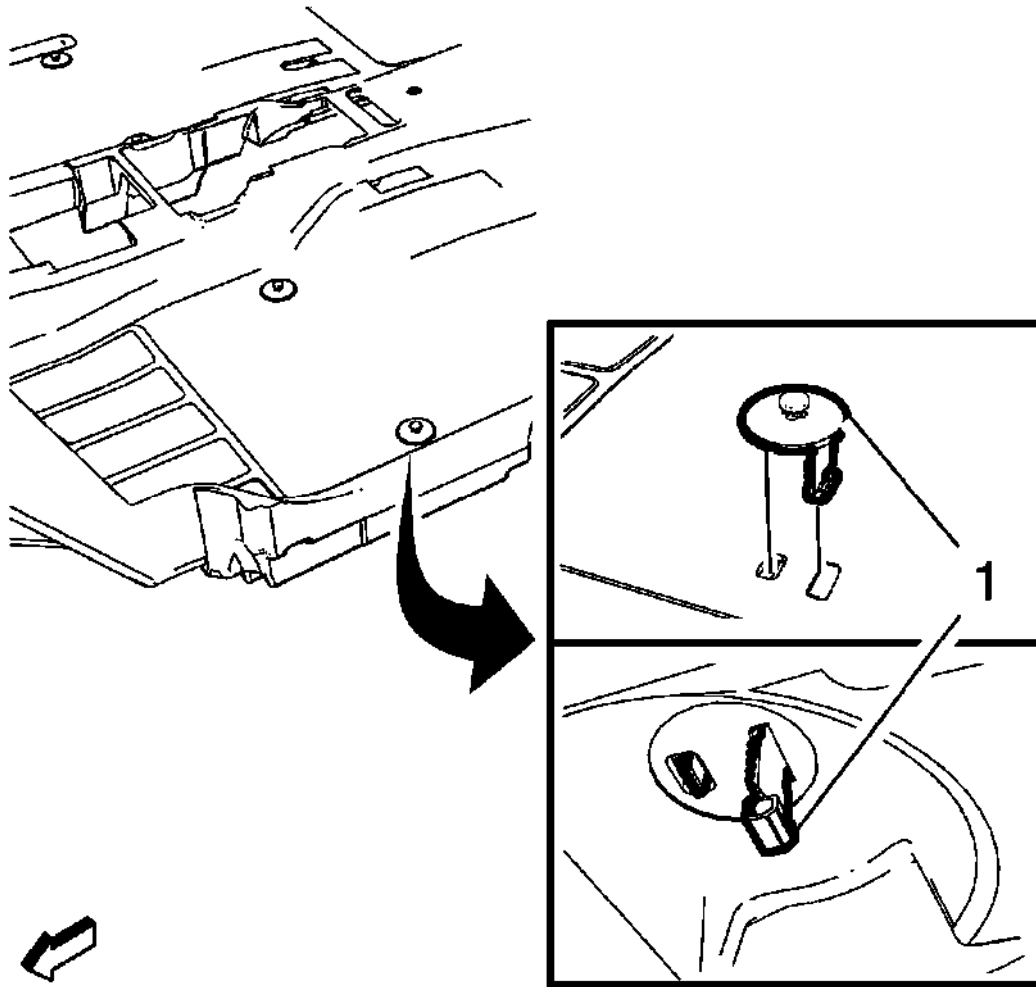


Fig. 2: Floor Panel Carpet Retainer
Courtesy of GENERAL MOTORS COMPANY

2. Disengage the front floor panel carpet retainer (1) on the rear side of the front floor panel carpet.
3. Remove the front floor panel carpet retainer (1) upwards.

Installation Procedure

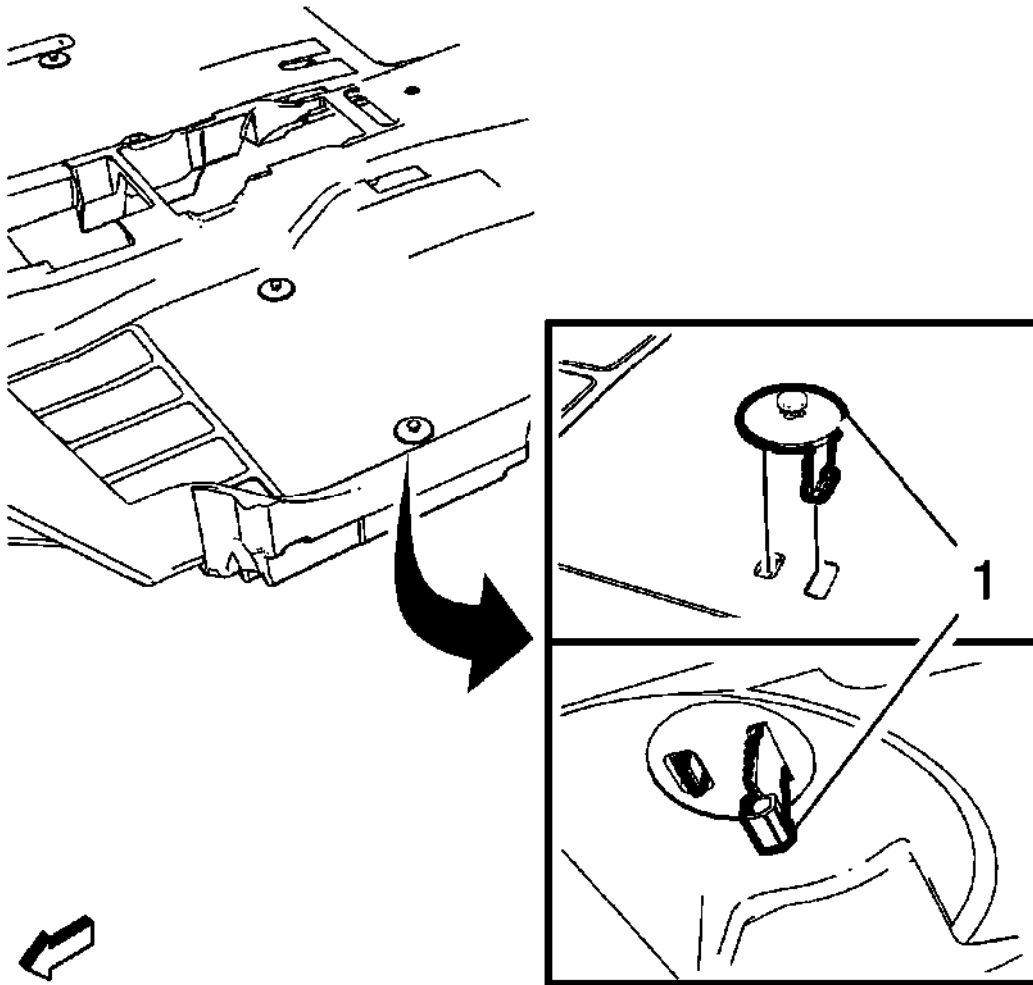


Fig. 3: Floor Panel Carpet Retainer

Courtesy of GENERAL MOTORS COMPANY

1. Align the front floor panel carpet retainer (1) to the cutout in the carpet.
2. Engage the front floor panel carpet retainer (1) on the rear side of the front floor panel carpet.
3. Install the front floor panel carpet. Refer to **Front Floor Panel Carpet Replacement**.

FLOOR CARPET RETAINER REPLACEMENT (SAXONIA)

Removal Procedure

WARNING: Wear safety glasses in order to avoid eye damage.

1. Remove the front floor panel carpet. Refer to **Front Floor Panel Carpet Replacement**.

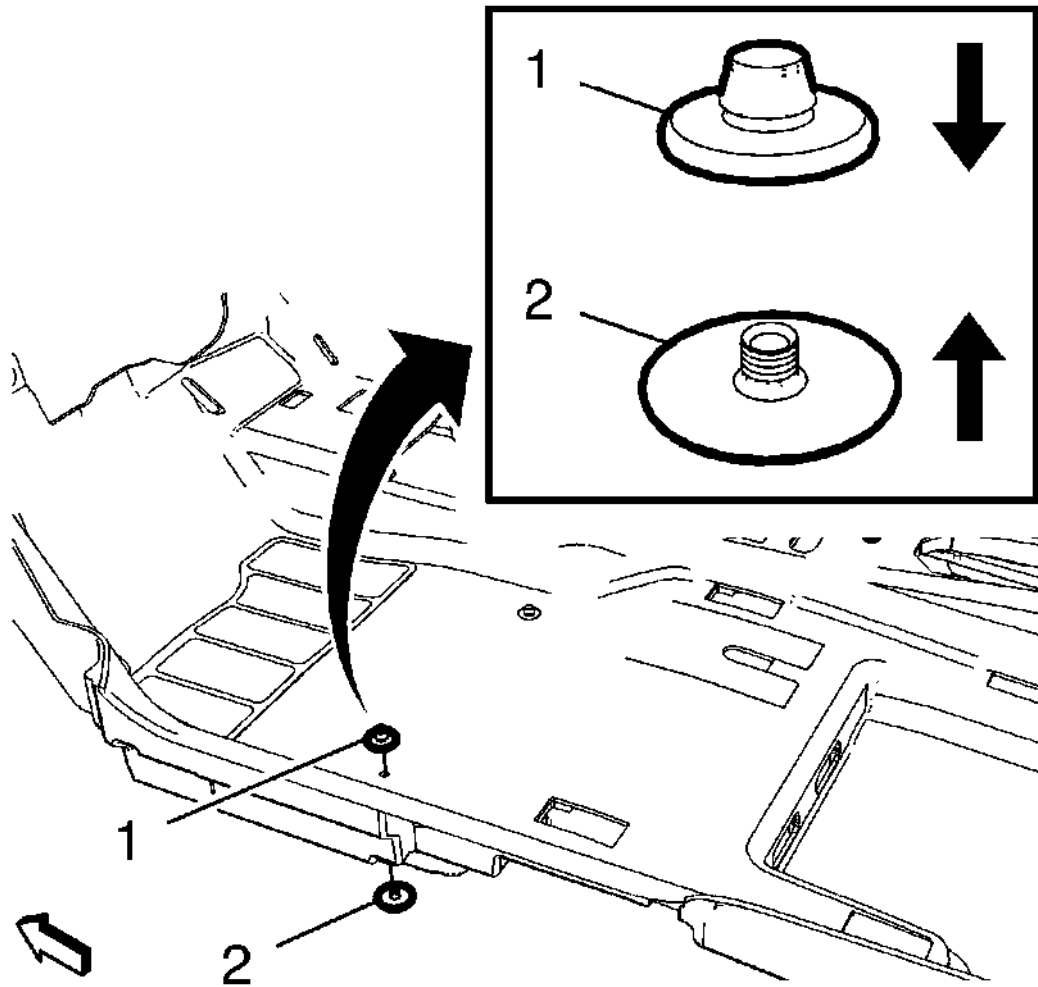


Fig. 4: Floor Carpet Retainer

Courtesy of GENERAL MOTORS COMPANY

2. Remove the upper part of the floor carpet retainer (1) with a suitable tool. Remove the remaining pieces through the cutout in the floor panel carpet.

Installation Procedure

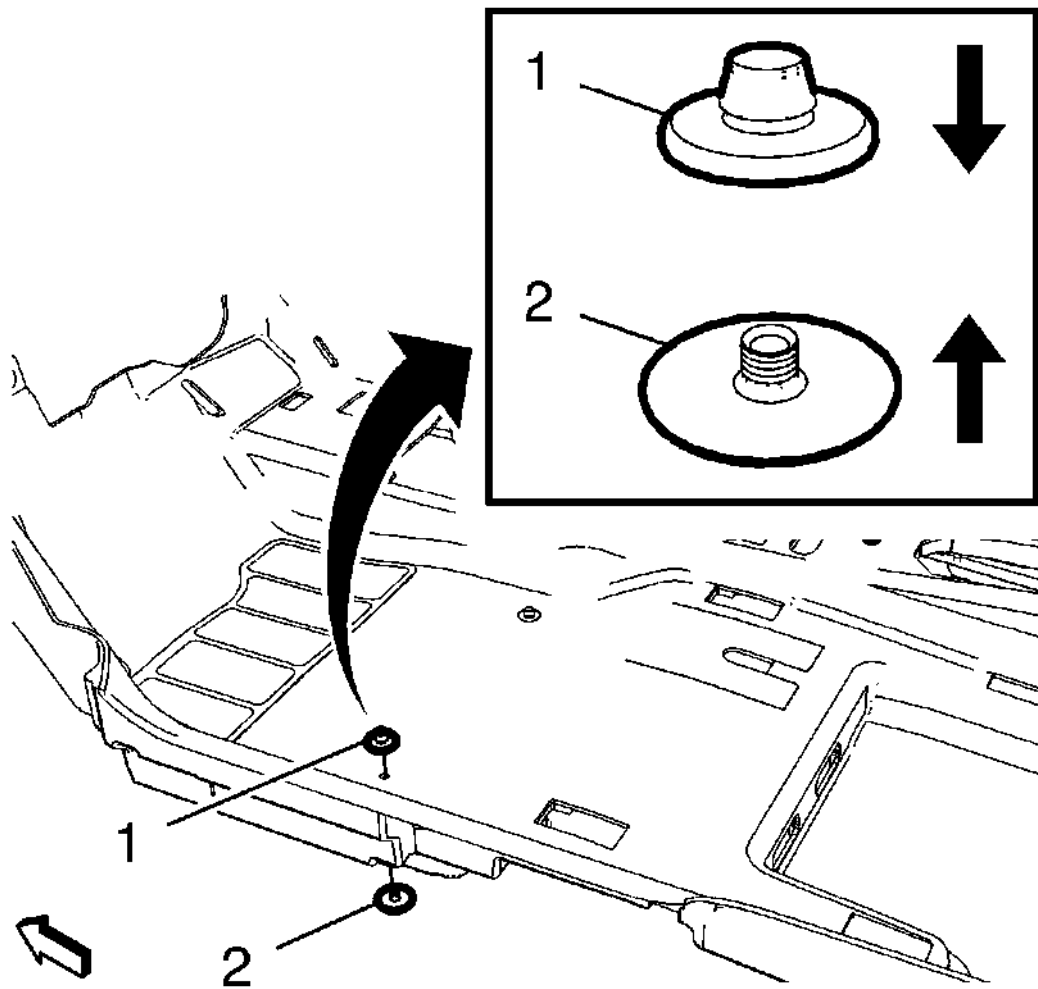


Fig. 5: Floor Carpet Retainer

Courtesy of GENERAL MOTORS COMPANY

1. Align the lower part of the floor panel carpet retainer to the cutout in the carpet. Turn over the carpet, while maintaining the center position of the retainer.
2. Position the upper part of the retainer (1) aligning to the lower part of the retainer. Hold the lower part of the retainer with a suitable tool and push down hard on the upper part of the retainer to engage several retention rings.
3. While still holding the lower part of the retainer, lightly tap on the upper part of the retainer using a rubber mallet to engage the remaining retention rings.
4. Install the front floor panel carpet. Refer to **Front Floor Panel Carpet Replacement**.

FLOOR CARPET AUXILIARY MAT RETAINER REPLACEMENT

Auxiliary Mat Retainer Identification

There are two different suppliers of auxiliary floor mat retainers for this vehicle, ITW and Saxonía. The style of

the retainers for the mats and carpet are different for both suppliers. Additionally, the mat retainers and carpet retainers are NOT interchangeable between the two suppliers. Always determine the style of retainer used for a specific vehicle prior to replacing auxiliary mat retainers or carpet retainers.

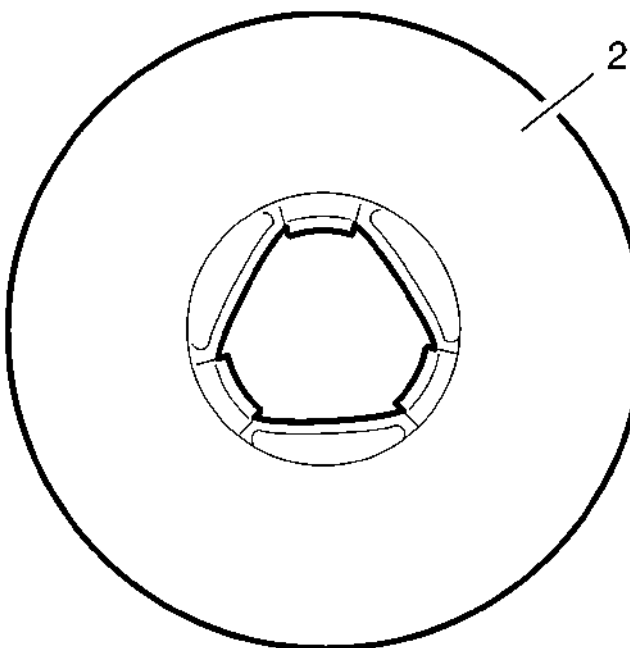
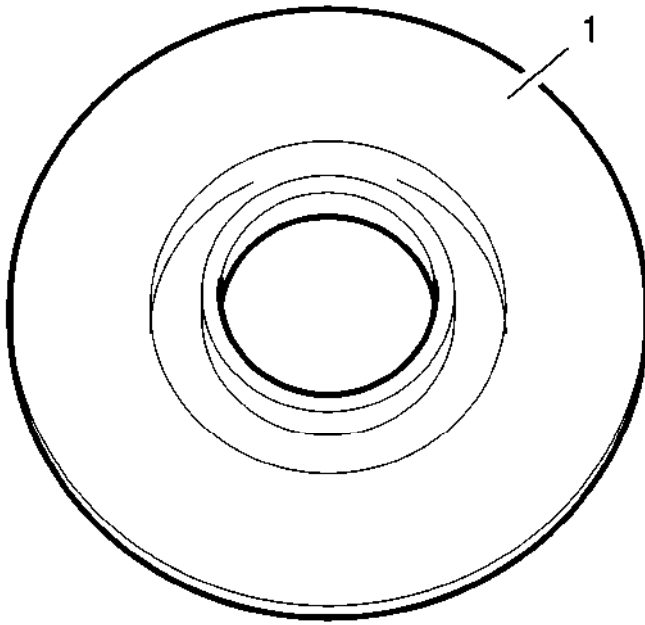


Fig. 6: Auxiliary Mat Fastener

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Courtesy of GENERAL MOTORS COMPANY

Perform the following visual inspection of the auxiliary mat retainers to determine which style of retainer was used:

1. Remove the auxiliary mat from the vehicle.
2. Look at the backside of the retainer on the auxiliary mat. If the center of the lower section is round, the retainer was made by Saxonía (1). If the center of the lower section has a triangle, the retainer was made by ITW (2).
3. Once identification is complete, continue with the following replacement procedure. If replacement of the floor carpet retainer is necessary, refer to **Floor Carpet Retainer Replacement (ITW)**, **Floor Carpet Retainer Replacement (Saxonía)**.

Removal Procedure

WARNING: Wear safety glasses in order to avoid eye damage.

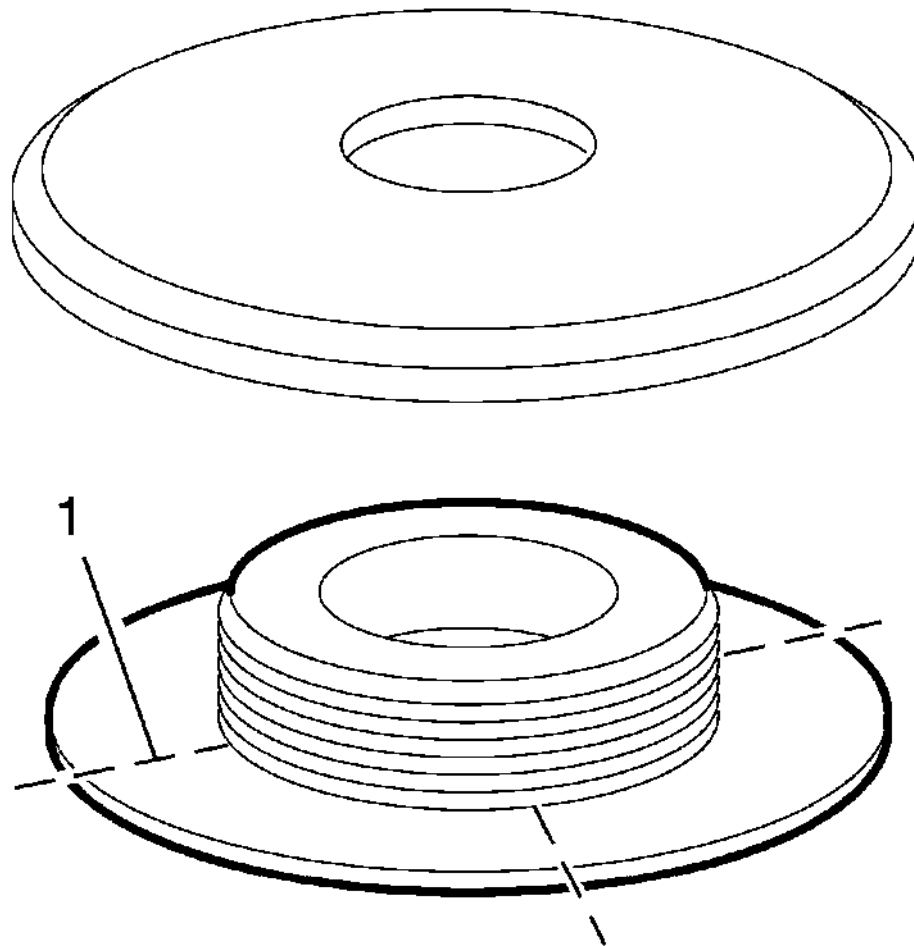


Fig. 7: Cutting Carpet Retainer

Courtesy of GENERAL MOTORS COMPANY

1. From the backside of the floor mat, cut four lines (1) through the plastic at the shown locations using a pair of cutters.
2. Using suitable pliers, break off each piece and push the remaining piece through the mat retainer hole.

Installation Procedure

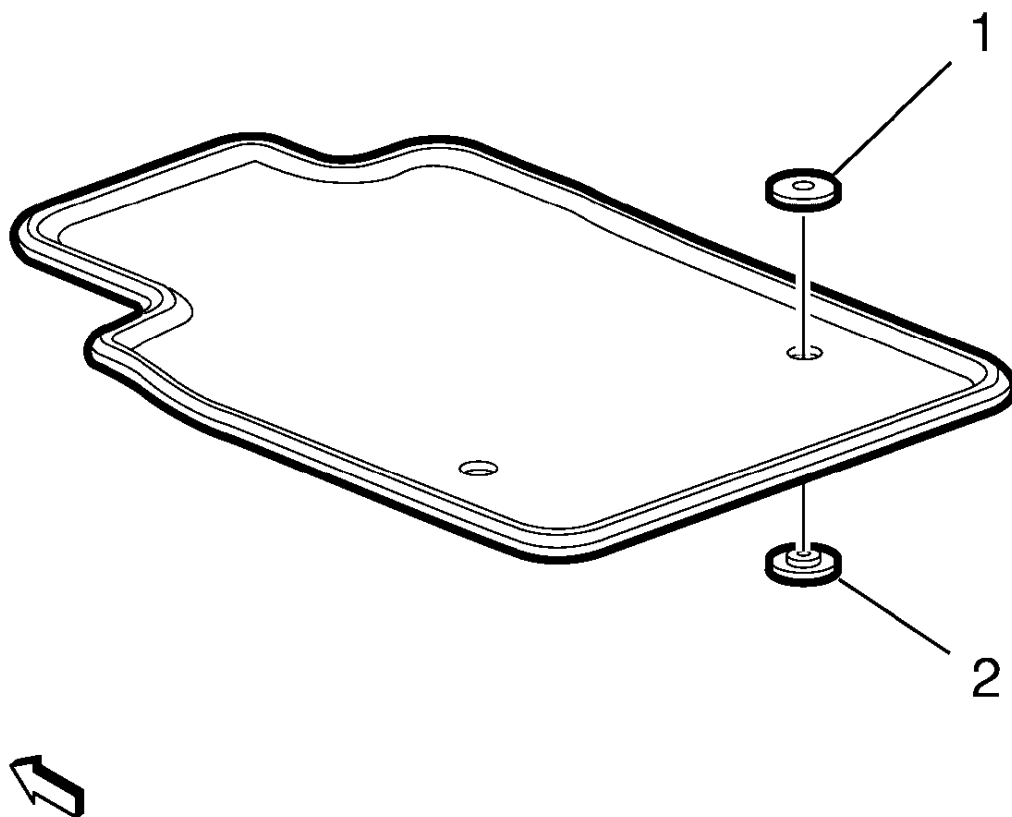


Fig. 8: Mat Retainer

Courtesy of GENERAL MOTORS COMPANY

1. Align the upper piece of the mat retainer (1) to center of the mat retainer hole. Turn the mat over while maintaining the center position of the retainer.
2. Install the lower piece of the mat retainer (2) onto the mat, aligning it with the upper retainer. Push down hard to engage several retention rings.
3. Lightly tap on the retainer with a rubber mallet to engage the remaining retention rings.
4. Install floor mat to vehicle.

HEADLINING TRIM PANEL REPLACEMENT (WITHOUT SUNROOF)

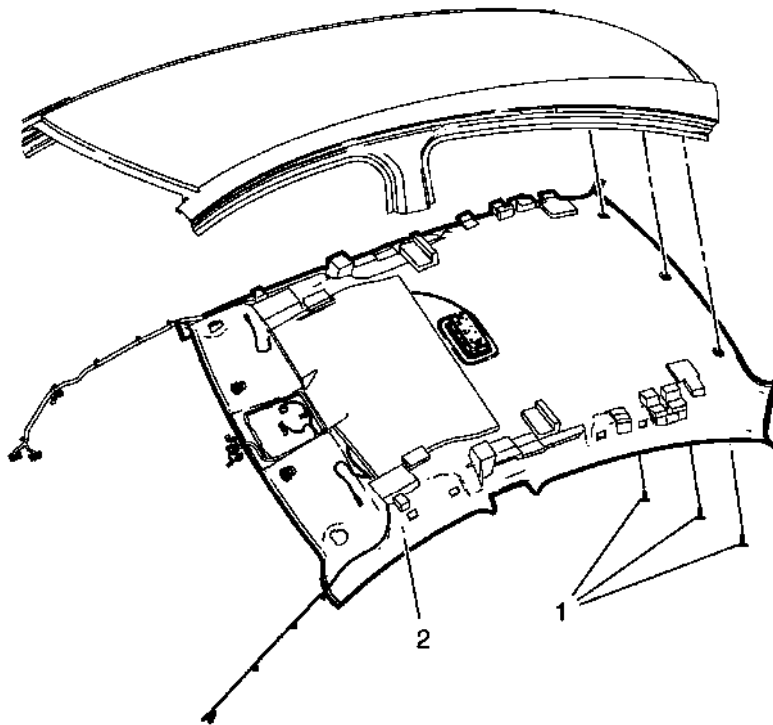


Fig. 9: Headlining Trim Panel (Without Sunroof)

Courtesy of GENERAL MOTORS COMPANY

Headlining Trim Panel Replacement (without Sunroof)

Callout	Component Name
WARNING: Do not attempt to repair or alter the head impact energy-absorbing material glued to the headliner or to the garnish trims. If the material is damaged, replace the headliner and/or the garnish trim. Failure to do so could result in personal injury. CAUTION: If a vehicle is equipped with a head curtain inflator module ensure that the inflator module and tether are undamaged. If tether or curtain airbag are damaged in any way, they must be replaced. CAUTION: Use care when working around the head curtain inflator module. Sharp tools may puncture the curtain airbag. If the head curtain inflator module is damaged in any way, it must be replaced. Preliminary Procedures 1. Disable the SIR system. Refer to SIR Disabling and Enabling . 2. Remove the sunshades. Refer to Sunshade Replacement . 3. Remove the sunshade supports. Refer to Sunshade Support Replacement . 4. Remove the roof console. Refer to Roof Console Replacement .	

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5. Remove the inside rearview mirror mount plate cover. Refer to **Inside Rearview Mirror Mount Plate Cover Replacement** .
6. Remove the assist handles. Refer to **Assist Handle Replacement** .
7. Remove the windshield garnish moldings. Refer to **Windshield Garnish Molding Replacement** .
8. Remove the center pillar upper garnish moldings. Refer to **Center Pillar Upper Garnish Molding Replacement** .
9. Remove the quarter window garnish moldings. Refer to **Quarter Window Garnish Molding Replacement** .
10. Remove the rear and both front seats. Refer to **Rear Seat Cushion Removal and Installation** , and **Driver or Passenger Seat Removal and Installation** .

1	Headliner Trim Panel Retainer (Qty: 3)
2	Headliner Trim Panel Assembly Procedure 1. To disconnect the front harness, remove the instrument panel compartment. Refer to <u>Instrument Panel Compartment Replacement</u> . 2. Disconnect the electrical connectors. 3. When replacing the headliner transfer all the foams to the new headliner. NOTE: Removal and installation of the headliner must be completed through the rear door opening. Always service with the aid of an assistant to prevent kinking or damage to the headliner. When installing a new headliner, tape any unused connector to the headliner with a high adhesive tape.

HEADLINING TRIM PANEL REPLACEMENT (WITH SUNROOF)

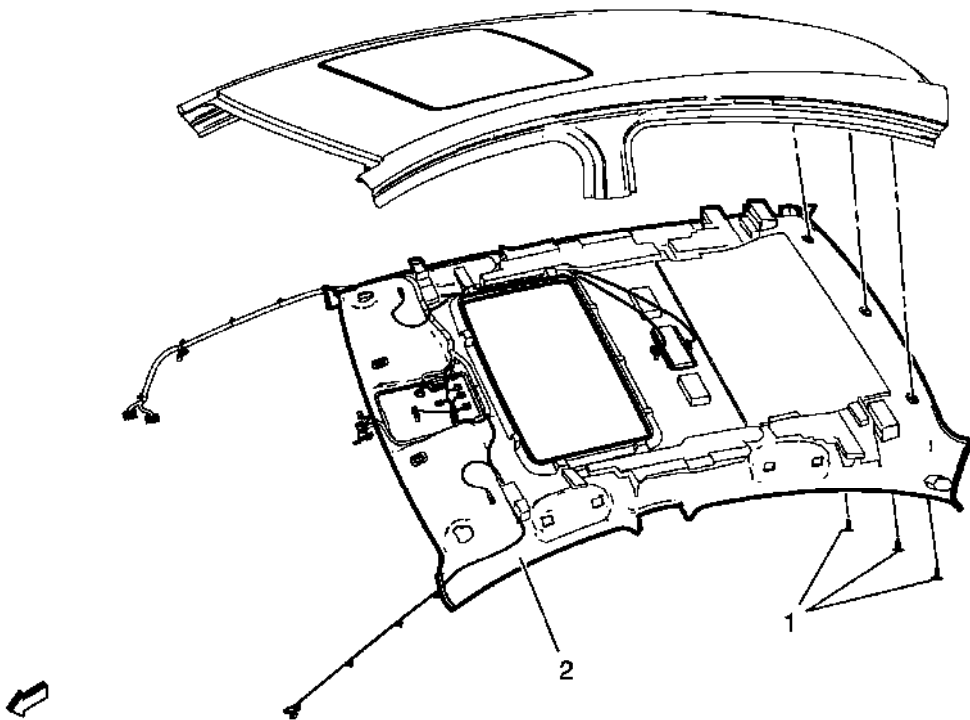


Fig. 10: Headlining Trim Panel (With Sunroof)

Courtesy of GENERAL MOTORS COMPANY

Headlining Trim Panel Replacement (with Sunroof)

Callout	Component Name
WARNING: Do not attempt to repair or alter the head impact energy-absorbing material glued to the headliner or to the garnish trims. If the material is damaged, replace the headliner and/or the garnish trim. Failure to do so could result in personal injury. CAUTION: If a vehicle is equipped with a head curtain inflator module ensure that the inflator module and tether are undamaged. If tether or curtain airbag are damaged in any way, they must be replaced. CAUTION: Use care when working around the head curtain inflator module. Sharp tools may puncture the curtain airbag. If the head curtain inflator module is damaged in any way, it must be replaced. Preliminary Procedures 1. Disable the SIR system. Refer to SIR Disabling and Enabling . 2. Remove the sunshades. Refer to Sunshade Replacement . 3. Remove the sunshade supports. Refer to Sunshade Support Replacement . 4. Remove the roof console. Refer to Roof Console Replacement .	

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5. Remove the inside rearview mirror mount plate cover. Refer to **Inside Rearview Mirror Mount Plate Cover Replacement** .
6. Remove the assist handles. Refer to **Assist Handle Replacement** .
7. Remove the windshield garnish moldings. Refer to **Windshield Garnish Molding Replacement** .
8. Remove the center pillar upper garnish moldings. Refer to **Center Pillar Upper Garnish Molding Replacement** .
9. Remove the quarter window garnish moldings. Refer to **Quarter Window Garnish Molding Replacement** .
10. Remove the rear and both front seats. Refer to **Rear Seat Cushion Removal and Installation** , and **Driver or Passenger Seat Removal and Installation** .

1

Headliner Trim Panel Retainer (Qty: 3)

2

Headliner Trim Panel Assembly

Procedure

1. To disconnect the front harness, remove the instrument panel compartment. Refer to **Instrument Panel Compartment Replacement** .
2. Disconnect the electrical connectors.
3. When replacing the headliner transfer all the foams to the new headliner.

NOTE:

Removal and installation of the headliner must be completed through the rear door opening. Always service with the aid of an assistant to prevent kinking or damage to the headliner. When installing a new headliner, tape any unused connector to the headliner with a high adhesive tape.