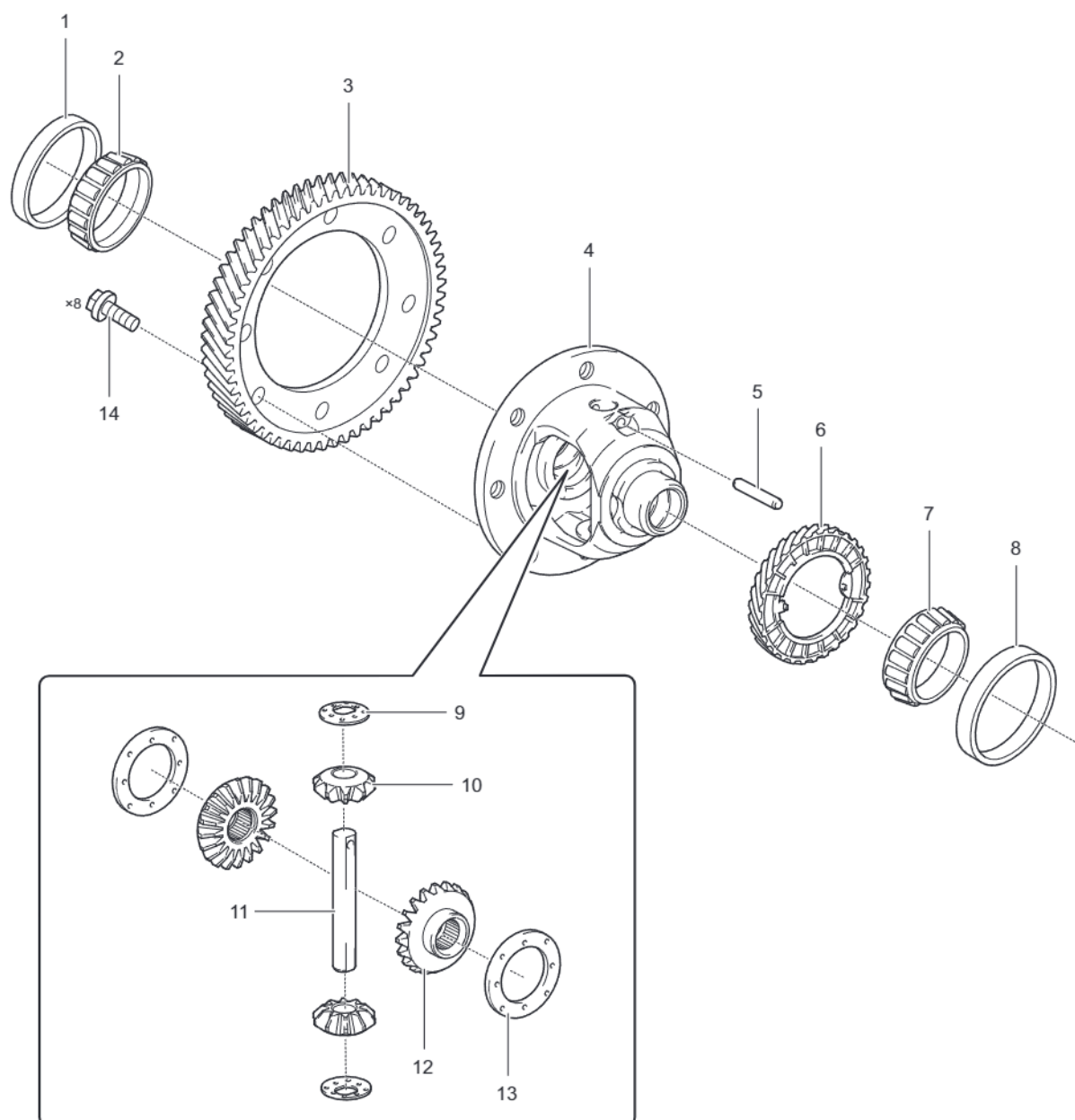


DIFFERENTIAL

GENERAL INFORMATION	21-3	Removal	21-7
Description	21-3	Installation	21-7
Operation	21-4	Differential Bearing	21-8
Specifications	21-4	Removal	21-8
Tools	21-5	Installation	21-8
DIAGNOSIS & TESTING	21-6	Differential Planetary Gear	21-9
Differential Gear Clearance Inspection	21-6	Removal	21-9
		Installation	21-9
ON-VEHICLE SERVICE	21-7	Differential Parts Inspection	21-9
Driven Gear of Final Drive	21-7		

GENERAL INFORMATION

Description



RT21210010

1 - Differential Tapered Roller Bearing Outer Race	2 - Differential Tapered Roller Bearing
3 - Driven Gear of Final Drive	4 - Differential Case
5 - Dowel Pin	6 - Speedometer Drive Gear
7 - Differential Tapered Roller Bearing	8 - Differential Tapered Roller Bearing Outer Race
9 - Planetary Gear Washer	10 - Planetary Gear
11 - Planetary Gear Shaft	12 - Drive Shaft Gear
13 - Drive Shaft Gear Washer	

The differential case contains 2 drive shaft gears, planetary gear shaft and 2 planetary gears. The driven gear of final drive is connected together with differential case by bolts. The planetary gear shaft, which is fixed on differential case, drives the planetary gears to rotate when the differential operates, thus driving the drive shaft gears to turn. The drive shaft gears are connected with drive shaft to transmit effort to wheels.

Operation

- When driving on a bumpy road or turning, the travel distance of outside wheels is longer than that of inside wheels, so the speed of outside wheels is faster, which breaks the balance of vehicle drive train.
- The planetary gear mechanism in differential can transmit speed difference between outside and inside wheels via drive shaft when turning. It forces the planetary gears to rotate, thus allowing the inside and outside wheels to spin at two different speeds in order to balance the speed difference and keep the vehicle moving smoothly.
- The final drive is a component to reduce the rotation speed and increase the torque of drive train.

Specifications

Torque Specification

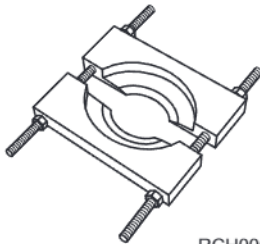
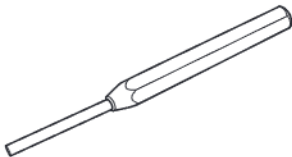
Description	Torque (N·m)
Final Drive Driven Gear Bolt	111 - 118

Clearance Specification

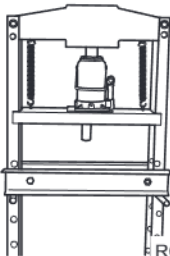
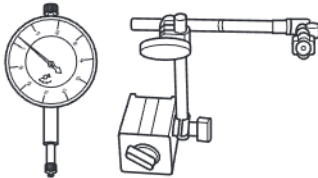
Description	Acceptable Range (mm)
Clearance Between Differential Case and Planetary Gear	0.025 - 0.150

Tools

Special Tools

Bearing Remover	 RCH0000011
Punch	 RCH0000015

General Tools

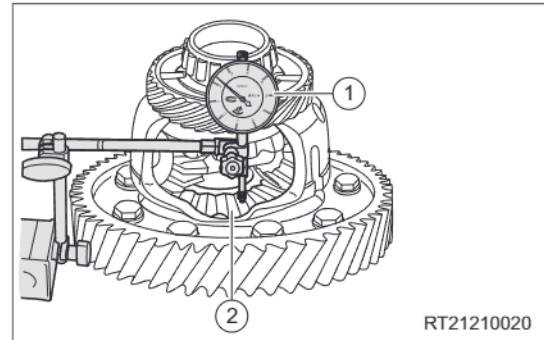
Hydraulic Press	 RCH0000012
Dial Indicator and Magnetic Holder	 RCH0000023

DIAGNOSIS & TESTING

Differential Gear Clearance Inspection

Inspection Method

1. Remove the differential.
2. Check the clearance of differential drive shaft gear (2) with the dial indicator (1).



Gear clearance: 0.025 - 0.150 mm

CAUTION

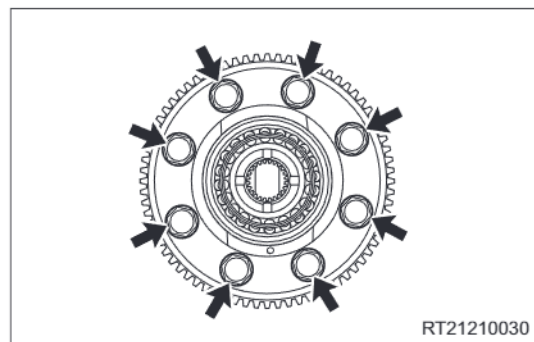
- If the clearance is not as specified, replace and adjust the drive shaft gear washer.
- After replacing the drive shaft gear washer, measure and adjust the clearance again to ensure that it is as specified.

ON-VEHICLE SERVICE

Driven Gear of Final Drive

Removal

1. Remove the differential ([See page 17-22](#)).
2. Hold the differential in a vise.
3. Remove the final drive driven gear bolts.
(Tightening torque: 111 - 118 N·m)



Installation

Installation is in the reverse order of removal.

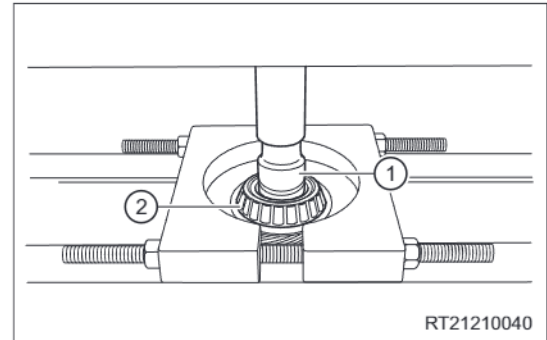
CAUTION

- Apply seal gum to the bolts during installation.

Differential Bearing

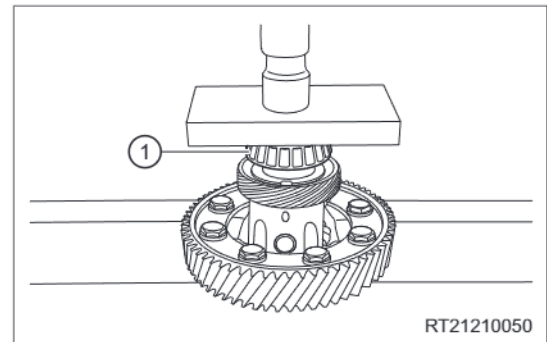
Removal

1. Remove the differential ([See page 17-22](#)).
2. Remove the differential bearing.
 - a. Using a hydraulic press (1), separate the bearing (2) from the differential.



Installation

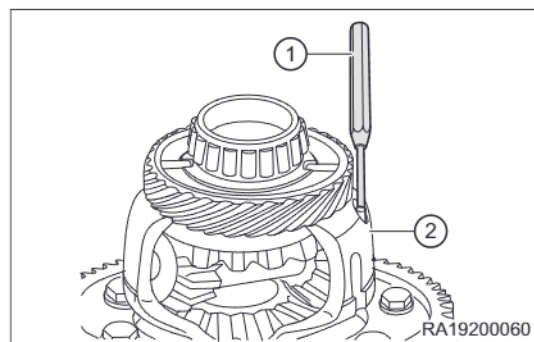
1. Install the differential bearing (1).



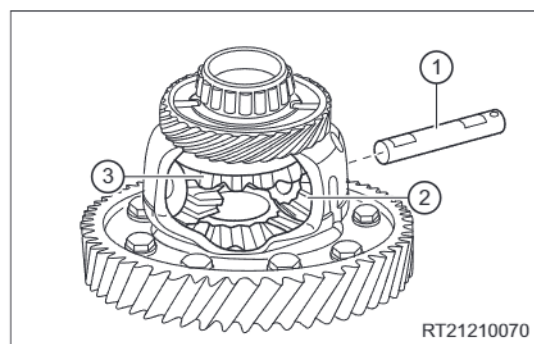
Differential Planetary Gear

Removal

1. Remove the differential ([See page 17-22](#)).
2. Remove the differential planetary gear.
 - a. Tap out the dowel pin (2) with a punch (1).



- b. Remove the planetary gear shaft (1), planetary gear (2) and drive shaft gear (3).



Installation

Installation is in the reverse order of removal.

CAUTION

- Adjust clearance until the gear clearances of both sides are the same during installation.
- The drive shaft gears and planetary gears should operate normally after tapping in the dowel pin.

Differential Parts Inspection

1. Clean all the components.
2. Check the following components for wear:
 - Driven gear of final drive
 - Planetary gear washer
 - Drive shaft gear
 - Planetary gear
 - Planetary gear shaft
 - Drive shaft gear washer

