

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

### 2007 ACCESSORIES & EQUIPMENT

#### Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

## SPECIFICATIONS

### FASTENER TIGHTENING SPECIFICATIONS

#### Fastener Tightening Specifications

| Application              | Specification |          |
|--------------------------|---------------|----------|
|                          | Metric        | English  |
| Air Deflector Screws     | 2 N.m         | 18 lb in |
| Fascia Screws            | 9 N.m         | 80 lb in |
| Fascia Support Screws    | 9 N.m         | 80 lb in |
| Lower Rear Bumper Bolt   | 100 N.m       | 75 lb ft |
| Rear Bumper Bracket Bolt | 90 N.m        | 66 lb ft |
| Rear Bumper Bracket Nut  | 50 N.m        | 37 lb in |
| Side Rear Bumper Bolt    | 40 N.m        | 30 lb ft |

## REPAIR INSTRUCTIONS

### IMPACT BAR REPLACEMENT - FRONT BUMPER

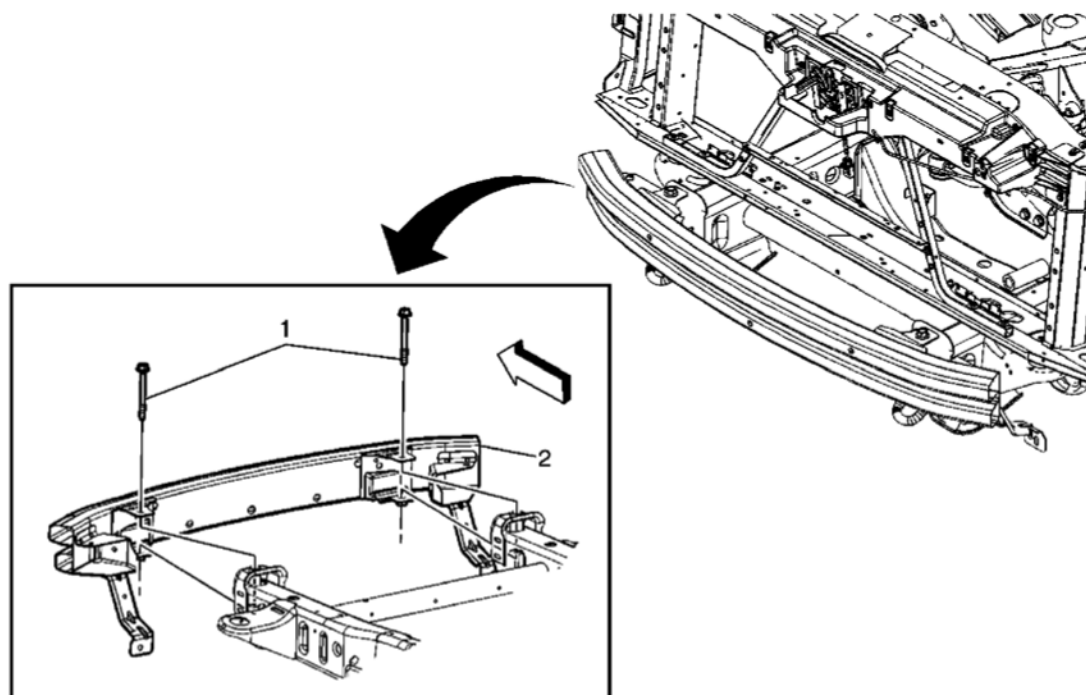


**Fig. 1: View Of Front Impact Bar & Bolts**  
Courtesy of GENERAL MOTORS CORP.

### Impact Bar Replacement - Front Bumper

| Callout                                                                                                                                                                                                                                                                                                                          | Component Name                                                                                                                      |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedure:</b><br>Remove the front fascia. Refer to <u>Front Bumper Fascia Replacement (Yukon)</u> or <u>Front Bumper Fascia Replacement (Escalade)</u> or <u>Front Bumper Fascia Replacement (Tahoe)</u> or <u>Front Bumper Fascia Replacement (Avalanche)</u> or <u>Front Bumper Fascia Replacement (Z71)</u> . |                                                                                                                                     |
| 1                                                                                                                                                                                                                                                                                                                                | Front Impact Bar Bolts (Qty: 2)<br><br><b>NOTE:</b><br>Refer to <u>Fastener Notice</u> .<br><br><b>Tighten:</b> 160 N.m (118 lb ft) |
| 2                                                                                                                                                                                                                                                                                                                                | Front Impact Bar                                                                                                                    |

### BUMPER EXTENSION REPLACEMENT - FRONT

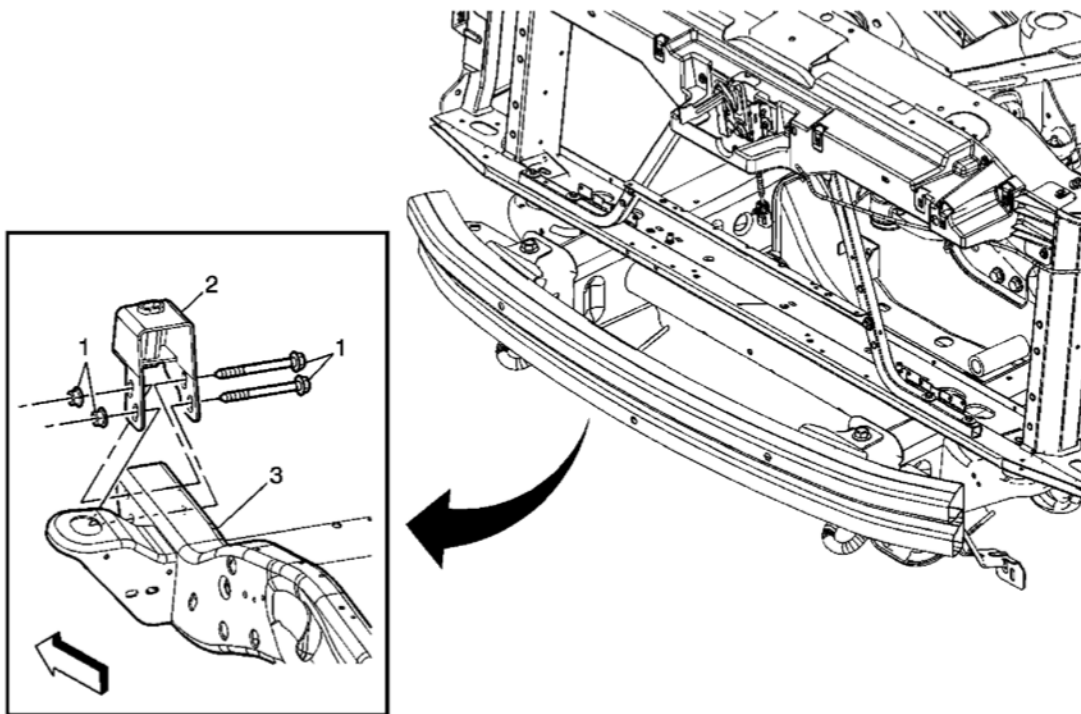


**Fig. 2: View Of Front Impact Bar Extension & Frame Rail Front**  
Courtesy of GENERAL MOTORS CORP.

### Bumper Extension Replacement - Front

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

| Callout | Component Name                                                                                                                                 |
|---------|------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | Front Impact Bar Extension (Qty: 2)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 160 N.m (118 lb ft) |
| 2       | Front Impact Bar Extension                                                                                                                     |
| 3       | Frame Rail Front                                                                                                                               |

### BUMPER FILLER REPLACEMENT - FRONT SIDE (ALL UTILITY, AVALANCHE, CADILLAC EXT)

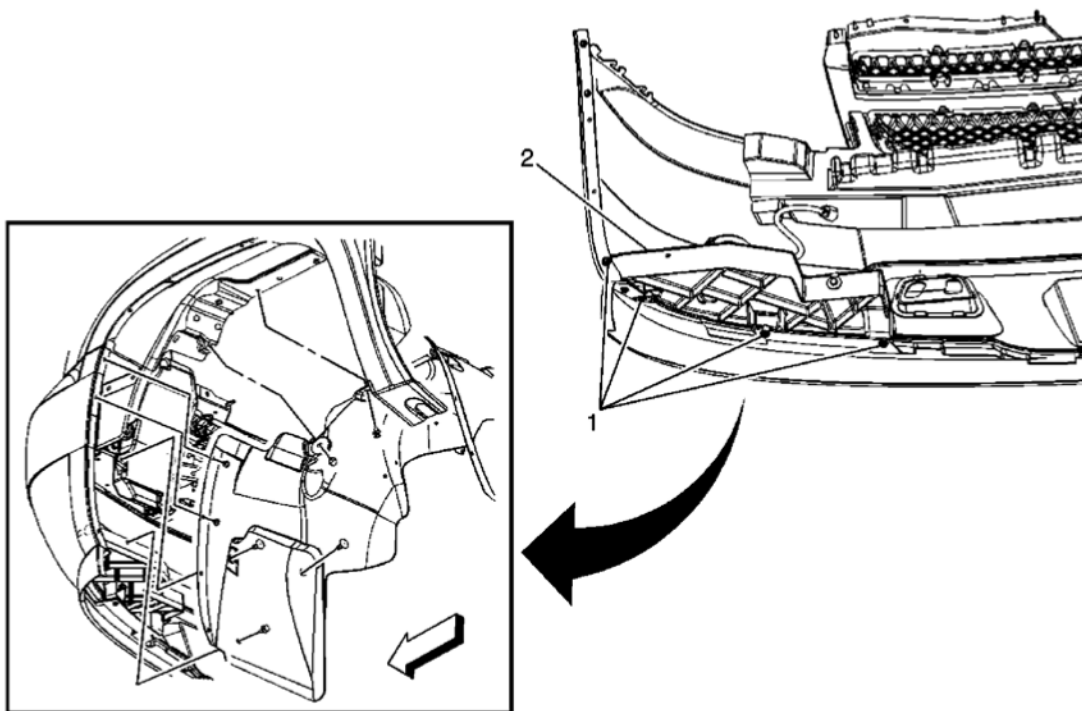


**Fig. 3: View Of Front Side Bumper Filler**  
Courtesy of GENERAL MOTORS CORP.

### Bumper Filler Replacement - Front Side (All Utility, Avalanche, Cadillac EXT)

| Callout                                                                                                                                        | Component Name                                        |
|------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------|
| <b>Preliminary Procedure:</b><br>Pull back the front half of the wheelhouse liner. Refer to <b><u>Front Wheelhouse Liner Replacement</u></b> . |                                                       |
|                                                                                                                                                | Bumper Filler Front Side (Qty: 4)<br><br><b>NOTE:</b> |

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

|   |                                          |
|---|------------------------------------------|
| 1 | Refer to <b><u>Fastener Notice</u></b> . |
|   | <b>Tighten:</b> 3 N.m (27 lb in)         |
| 2 | Bumper Filler Front Side                 |

### BUMPER FILLER REPLACEMENT - FRONT SIDE (Z71)

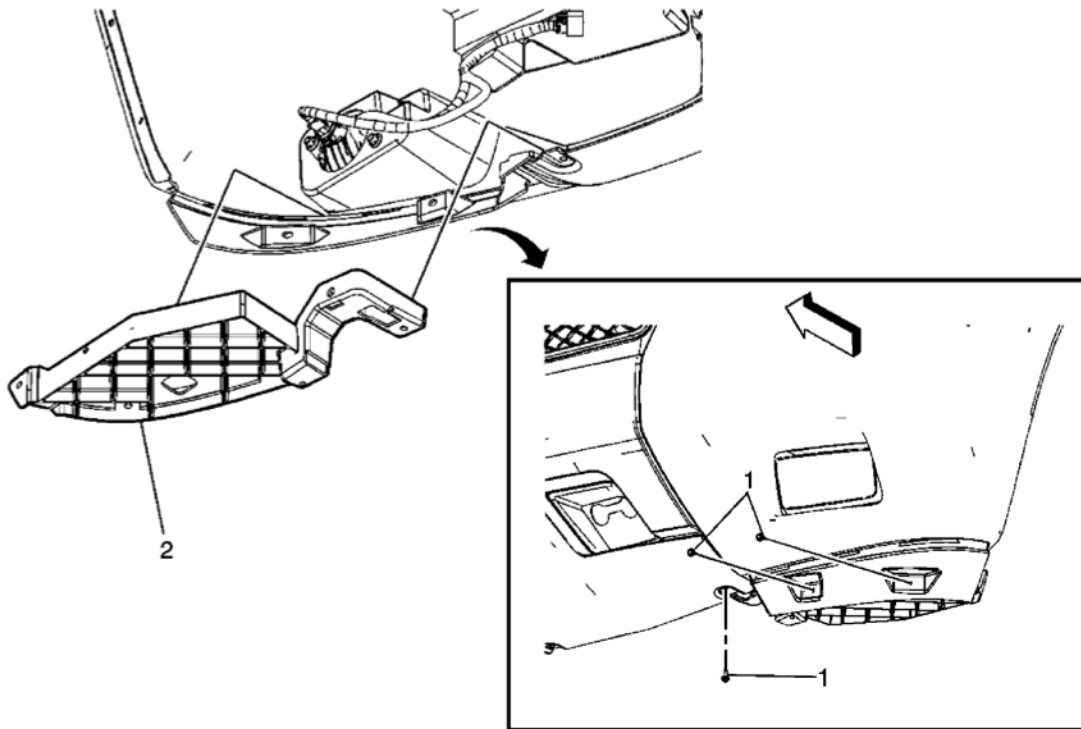


**Fig. 4: View Of Bumper Filler Front Side & Fasteners**  
Courtesy of GENERAL MOTORS CORP.

### Bumper Filler Replacement - Front Side (Z71)

| Callout                                                                                                                                                                                            | Component Name                                                                                    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedures</b>                                                                                                                                                                      |                                                                                                   |
| 1. Pull back the front half of the wheelhouse liner. Refer to <b><u>Front Wheelhouse Liner Replacement</u></b> .                                                                                   |                                                                                                   |
| 2. Remove the air deflector. Refer to <b><u>Front Bumper Fascia Air Deflector Replacement (Avalanche, Cadillac EXT)</u></b> or <b><u>Front Bumper Fascia Air Deflector Replacement (Z71)</u></b> . |                                                                                                   |
| 1                                                                                                                                                                                                  | Bumper Filler Front Side (Qty: 3)<br><br><b>NOTE:</b><br>Refer to <b><u>Fastener Notice</u></b> . |

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

**Tighten:** 3 N.m (27 lb in)

2 Bumper Filler Front Side

### FRONT BUMPER FASCIA REPLACEMENT (YUKON)

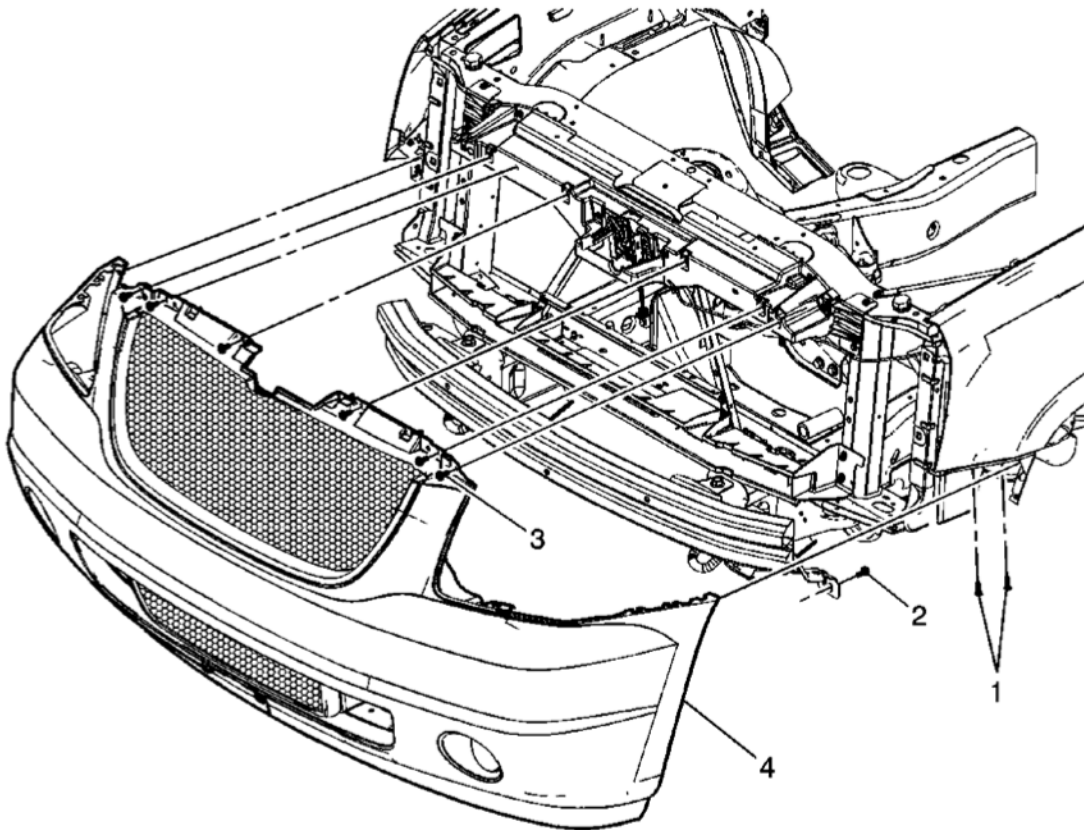


**Fig. 5: View Of Front Bumper Fascia & Components**

Courtesy of GENERAL MOTORS CORP.

### Front Bumper Fascia Replacement (Yukon)

| Callout                                                                                                                                                                                                                                                                | Component Name                                                                                      |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedures</b>                                                                                                                                                                                                                                          |                                                                                                     |
| 1. Remove the headlamps. Refer to Headlamp Replacement <u><b>Headlamp Replacement (Non HID)</b></u> or <u><b>Headlamp Replacement (Yukon)</b></u> or <u><b>Headlamp Replacement (Tahoe, Avalanche)</b></u> or <u><b>Headlamp Replacement (Cadillac Escalade)</b></u> . |                                                                                                     |
| 2. Remove the front wheelhouse liners. Refer to <u><b>Front Wheelhouse Liner Replacement</b></u> .                                                                                                                                                                     |                                                                                                     |
| 1                                                                                                                                                                                                                                                                      | Front Fender Bracket Bolts (Qty: 4)<br><br><b>NOTE:</b><br>Refer to <u><b>Fastener Notice</b></u> . |

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

|   |                                                                                           |
|---|-------------------------------------------------------------------------------------------|
|   | <b>Tighten:</b> 7 N.m (62 lb in)                                                          |
| 2 | Front Fascia To Impact Bar Brace Bolts (Qty: 2)<br><b>Tighten:</b> 10 N.m (89 lb in)      |
| 3 | Front Fascia To Radiator Core Support Bolts (Qty: 6)<br><b>Tighten:</b> 6 N.m (53 lb in)  |
| 4 | Front Fascia<br><b>Tip:</b> Disconnect the fog lamp connectors before attempting removal. |

### FRONT BUMPER FASCIA REPLACEMENT (ESCALADE)

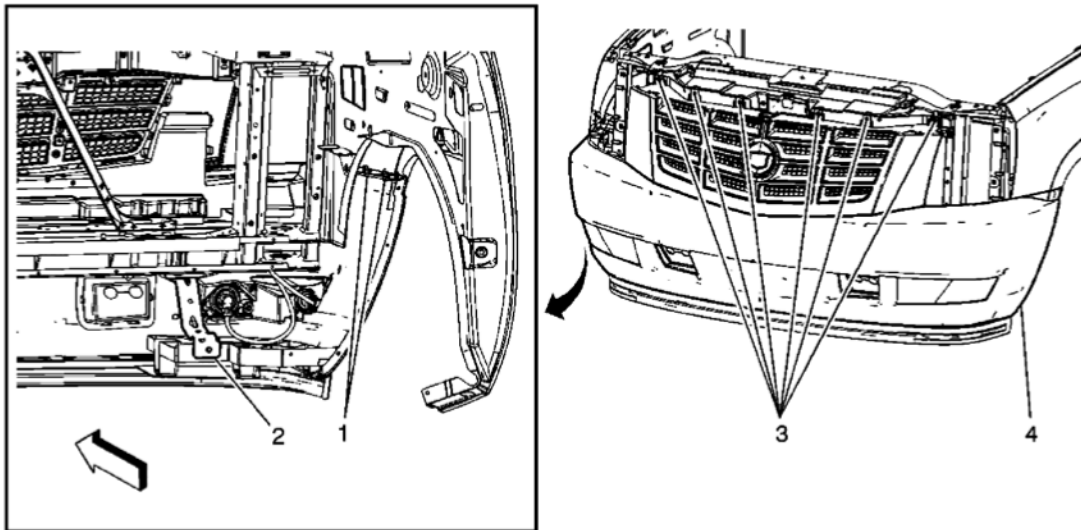


**Fig. 6: View Of Front Bumper Fascia & Components**  
Courtesy of GENERAL MOTORS CORP.

### Front Bumper Fascia Replacement (Escalade)

| Callout                       | Component Name                                                                                                                                                                                                                                 |
|-------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedures</b> |                                                                                                                                                                                                                                                |
| 1.                            | Remove the radiator air baffle - Upper. Refer to <u><b>Radiator Air Upper Baffle and Deflector Replacement (Cadillac)</b></u> or <u><b>Radiator Air Upper Baffle and Deflector Replacement (Yukon)</b></u> .                                   |
| 2.                            | Remove the headlamps. Refer to <u><b>Headlamp Replacement (Non HID)</b></u> or <u><b>Headlamp Replacement (Yukon)</b></u> or <u><b>Headlamp Replacement (Tahoe, Avalanche)</b></u> or <u><b>Headlamp Replacement (Cadillac Escalade)</b></u> . |
| 3.                            | Remove the front wheelhouse liners. Refer to <u><b>Front Wheelhouse Liner Replacement</b></u> .                                                                                                                                                |
|                               | Front Fender Bracket Bolts (Qty: 4)                                                                                                                                                                                                            |

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

|   |                                                                                                  |
|---|--------------------------------------------------------------------------------------------------|
| 1 | <b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 7 N.m (62 lb in) |
| 2 | Front Fascia to Impact Bar Brace Bolts (Qty: 2)<br><br><b>Tighten:</b> 10 N.m (89 lb in)         |
| 3 | Front Fascia to Radiator Core Support Bolts (Qty: 6)<br><br><b>Tighten:</b> 6 N.m (53 lb in)     |
| 4 | Front Fascia<br><b>Tip:</b> Disconnect the fog lamp connectors before attempting removal.        |

### FRONT BUMPER FASCIA REPLACEMENT (TAHOE)

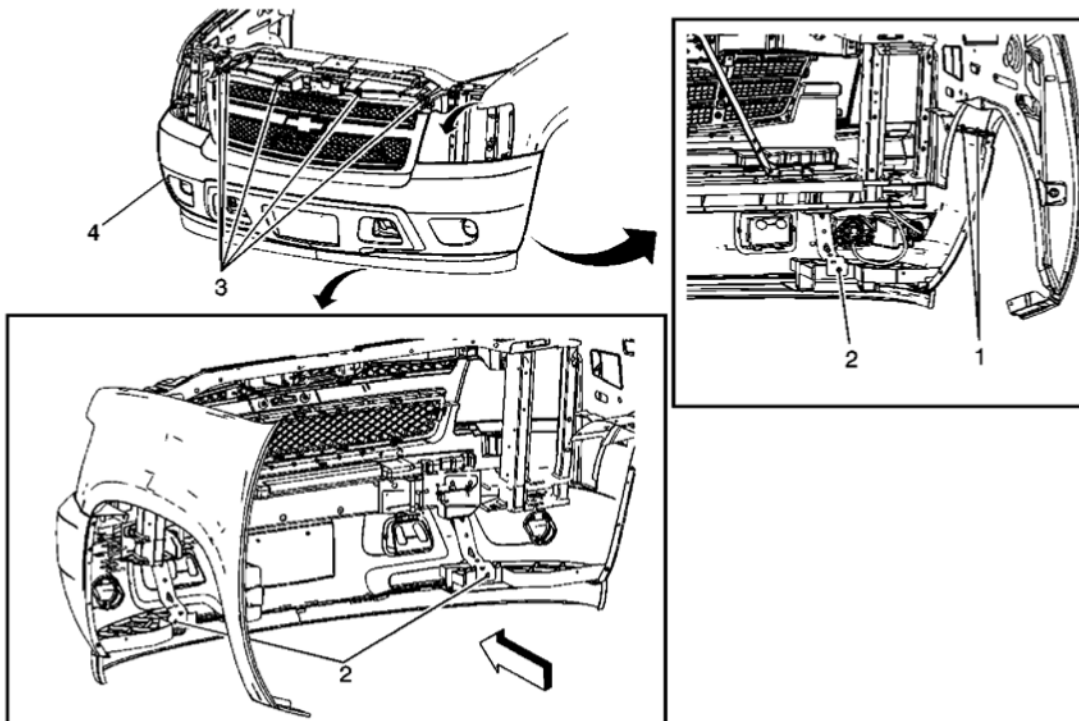


**Fig. 7: View Of Front Bumper Fascia & Components**  
 Courtesy of GENERAL MOTORS CORP.

### Front Bumper Fascia Replacement (Tahoe)

| Callout                       | Component Name                                                                               |
|-------------------------------|----------------------------------------------------------------------------------------------|
| <b>Preliminary Procedures</b> |                                                                                              |
| 1.                            | Remove the headlamps. Refer to Headlamp Replacement <b>Headlamp Replacement (Non HID)</b> or |

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

Headlamp Replacement (Yukon) or Headlamp Replacement (Tahoe, Avalanche) or Headlamp Replacement (Cadillac Escalade) .

2. Remove the front wheelhouse liners. Refer to Front Wheelhouse Liner Replacement .

|   |                                                                                                                                             |
|---|---------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | Front Fender Bracket Bolts (Qty: 4)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 7 N.m (62 lb in) |
| 2 | Front Fascia To Impact Bar Brace Bolts (Qty: 2)<br><br><b>Tighten:</b> 10 N.m (89 lb in)                                                    |
| 3 | Front Fascia To Radiator Core Support Bolts (Qty: 6)<br><br><b>Tighten:</b> 6 N.m (53 lb in)                                                |
| 4 | Front Fascia<br><b>Tip:</b> Disconnect the fog lamp connectors before attempting removal.                                                   |

### FRONT BUMPER FASCIA REPLACEMENT (AVALANCHE)

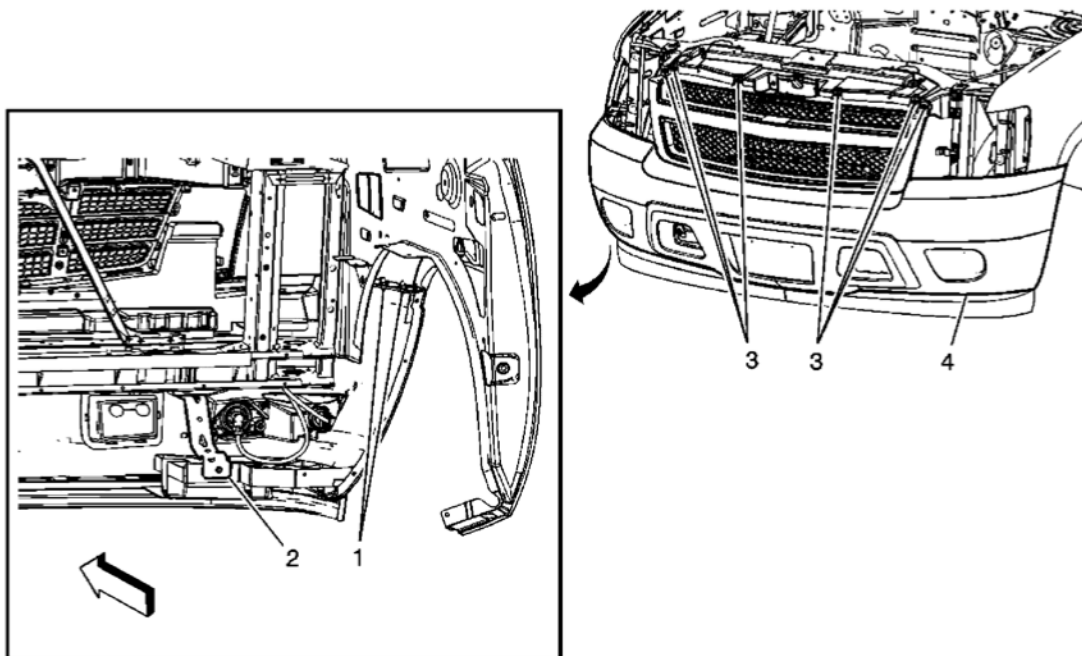


**Fig. 8: View Of Front Bumper Fascia & Components**  
Courtesy of GENERAL MOTORS CORP.

### Front Bumper Fascia Replacement (Avalanche)

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

| Callout                                                                                                                                                                                                                                                                                                                                                                                                                              | Component Name                                                                                                                              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedures</b>                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                             |
| <ol style="list-style-type: none"> <li>1. Remove the headlamps. Refer to Headlamp Replacement <u><b>Headlamp Replacement (Non HID)</b></u> or <u><b>Headlamp Replacement (Yukon)</b></u> or <u><b>Headlamp Replacement (Tahoe, Avalanche)</b></u> or <u><b>Headlamp Replacement (Cadillac Escalade)</b></u> .</li> <li>2. Remove the front wheelhouse liners. Refer to <u><b>Front Wheelhouse Liner Replacement</b></u> .</li> </ol> |                                                                                                                                             |
| 1                                                                                                                                                                                                                                                                                                                                                                                                                                    | Front Fender Bracket Bolts (Qty: 4)<br><br><b>NOTE:</b><br>Refer to <u><b>Fastener Notice</b></u> .<br><br><b>Tighten:</b> 7 N.m (62 lb in) |
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                    | Front Fascia To Impact Bar Brace Bolts (Qty: 2)<br><br><b>Tighten:</b> 10 N.m (89 lb in)                                                    |
| 3                                                                                                                                                                                                                                                                                                                                                                                                                                    | Front Fascia To Radiator Core Support Bolts (Qty: 6)<br><br><b>Tighten:</b> 6 N.m (53 lb in)                                                |
| 4                                                                                                                                                                                                                                                                                                                                                                                                                                    | Front Fascia<br><b>Tip:</b> Disconnect the fog lamp connectors before attempting removal.                                                   |

### FRONT BUMPER FASCIA REPLACEMENT (Z71)

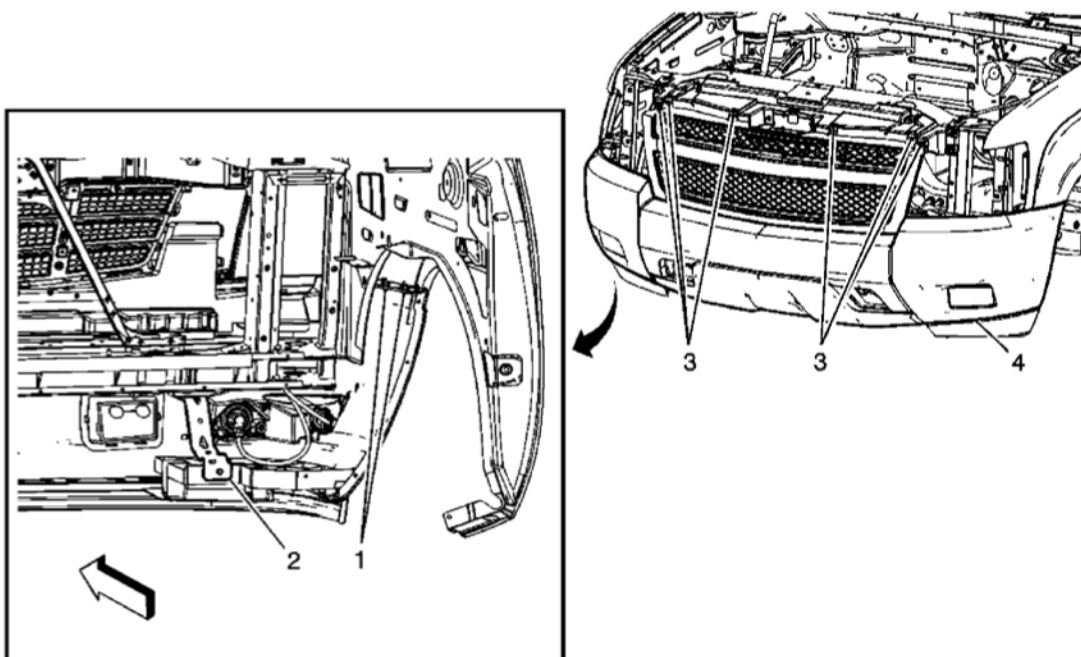


Fig. 9: View Of Front Bumper Fascia & Components

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

Courtesy of GENERAL MOTORS CORP.

### Front Bumper Fascia Replacement (Z71)

| Callout                                                                                                                                                                                                                                                                | Component Name                                                                                                                              |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedures</b>                                                                                                                                                                                                                                          |                                                                                                                                             |
| 1. Remove the headlamps. Refer to Headlamp Replacement <u><b>Headlamp Replacement (Non HID)</b></u> or <u><b>Headlamp Replacement (Yukon)</b></u> or <u><b>Headlamp Replacement (Tahoe, Avalanche)</b></u> or <u><b>Headlamp Replacement (Cadillac Escalade)</b></u> . |                                                                                                                                             |
| 2. Remove the front wheelhouse liners. Refer to <u><b>Front Wheelhouse Liner Replacement</b></u> .                                                                                                                                                                     |                                                                                                                                             |
| 1                                                                                                                                                                                                                                                                      | Front Fender Bracket Bolts (Qty: 4)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 7 N.m (62 lb in) |
| 2                                                                                                                                                                                                                                                                      | Front Fascia To Impact Bar Brace Bolts (Qty: 2)<br><br><b>Tighten:</b> 10 N.m (89 lb in)                                                    |
| 3                                                                                                                                                                                                                                                                      | Front Fascia To Radiator Core Support Bolts (Qty: 6)<br><br><b>Tighten:</b> 6 N.m (53 lb in)                                                |
| 4                                                                                                                                                                                                                                                                      | Front Fascia<br><b>Tip:</b> Disconnect the fog lamp connectors before attempting removal.                                                   |

### FASCIA REPLACEMENT - FRONT BUMPER - LOWER (Z71)

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

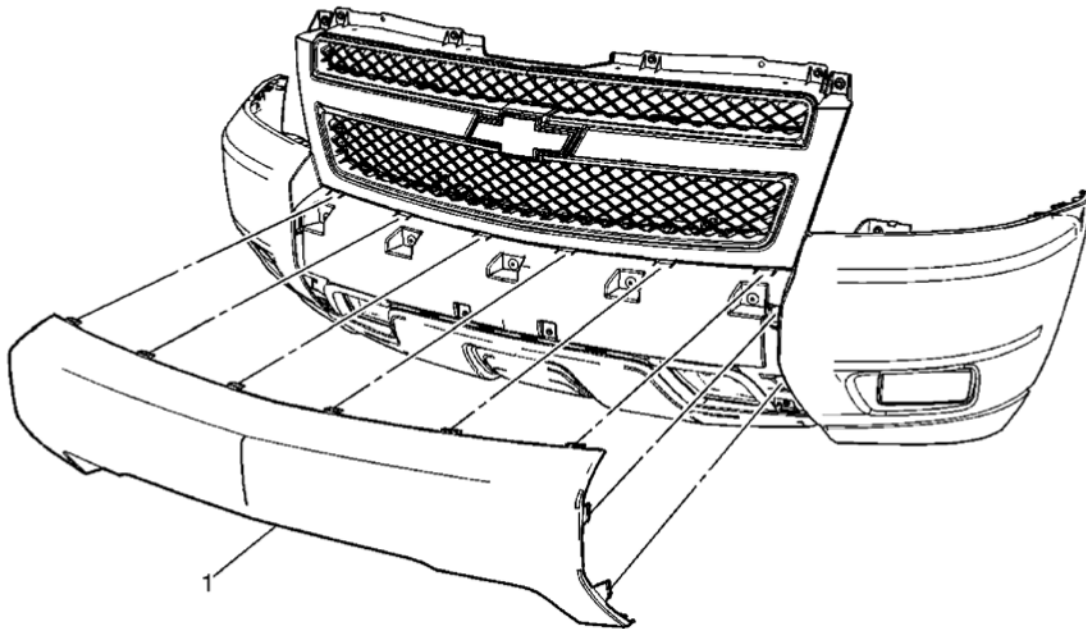


**Fig. 10: View Of Lower Front Bumper Fascia**  
Courtesy of GENERAL MOTORS CORP.

### Fascia Replacement - Front Bumper - Lower (Z71)

| Callout                                                                                                                                                                                                                                                                                                                        | Component Name            |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|
| <b>Preliminary Procedure:</b><br>Remove the front fascia. Refer to <u>Front Bumper Fascia Replacement (Yukon)</u> or <u>Front Bumper Fascia Replacement (Escalade)</u> or <u>Front Bumper Fascia Replacement (Tahoe)</u> or <u>Front Bumper Fascia Replacement (Avalanche)</u> or <u>Front Bumper Fascia Replacement (Z71)</u> |                           |
| 1                                                                                                                                                                                                                                                                                                                              | Fascia Front Bumper Lower |

### FASCIA SUPPORT BRACKET REPLACEMENT - FRONT UPPER

## 2007 Cadillac Escalade

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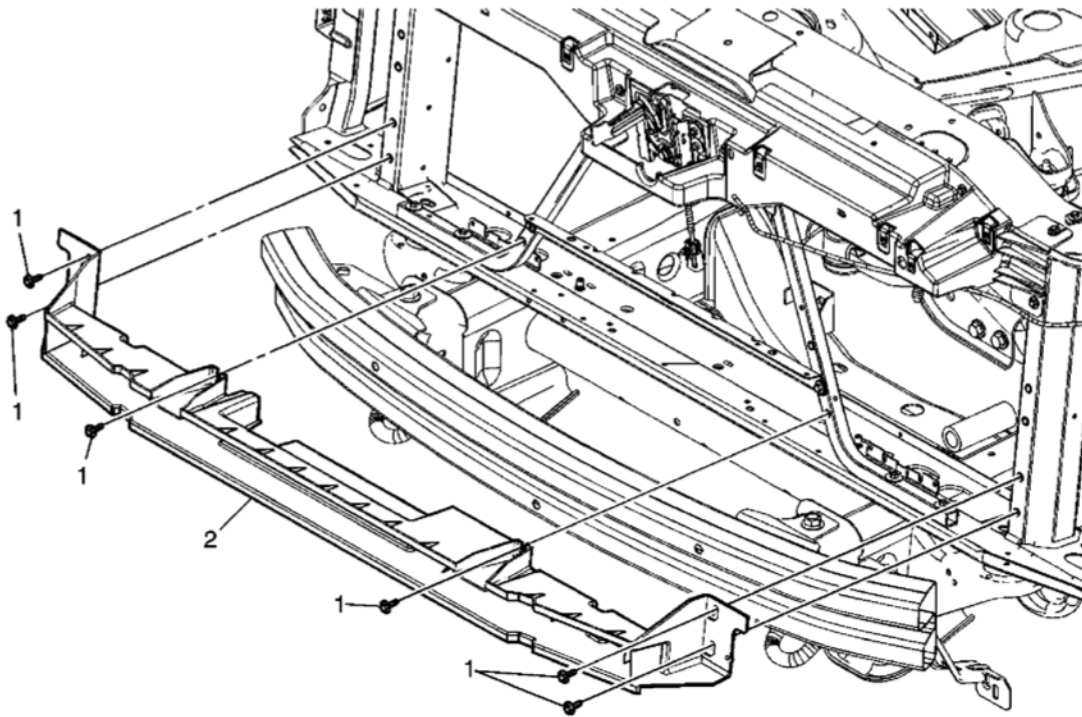


**Fig. 11: View Of Front Upper Fascia Support Bracket Assembly & Screws**  
Courtesy of GENERAL MOTORS CORP.

### Fascia Support Bracket Replacement - Front Upper

| Callout                                                                                                                                                                                                                                                                                                                                                                    | Component Name                                                                                                                                             |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedure:</b><br>Remove the front bumper fascia. Refer to <b><u>Front Bumper Fascia Replacement (Yukon)</u></b> or <b><u>Front Bumper Fascia Replacement (Escalade)</u></b> or <b><u>Front Bumper Fascia Replacement (Tahoe)</u></b> or <b><u>Front Bumper Fascia Replacement (Avalanche)</u></b> or <b><u>Front Bumper Fascia Replacement (Z71)</u></b> . |                                                                                                                                                            |
| 1                                                                                                                                                                                                                                                                                                                                                                          | Front Upper Fascia Support Bracket Screws (Qty: 6)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 7 N.m (62 lb in) |
| 2                                                                                                                                                                                                                                                                                                                                                                          | Front Upper Fascia Support Bracket Assembly                                                                                                                |

### FASCIA REINFORCEMENT - FRONT BUMPER OUTER

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

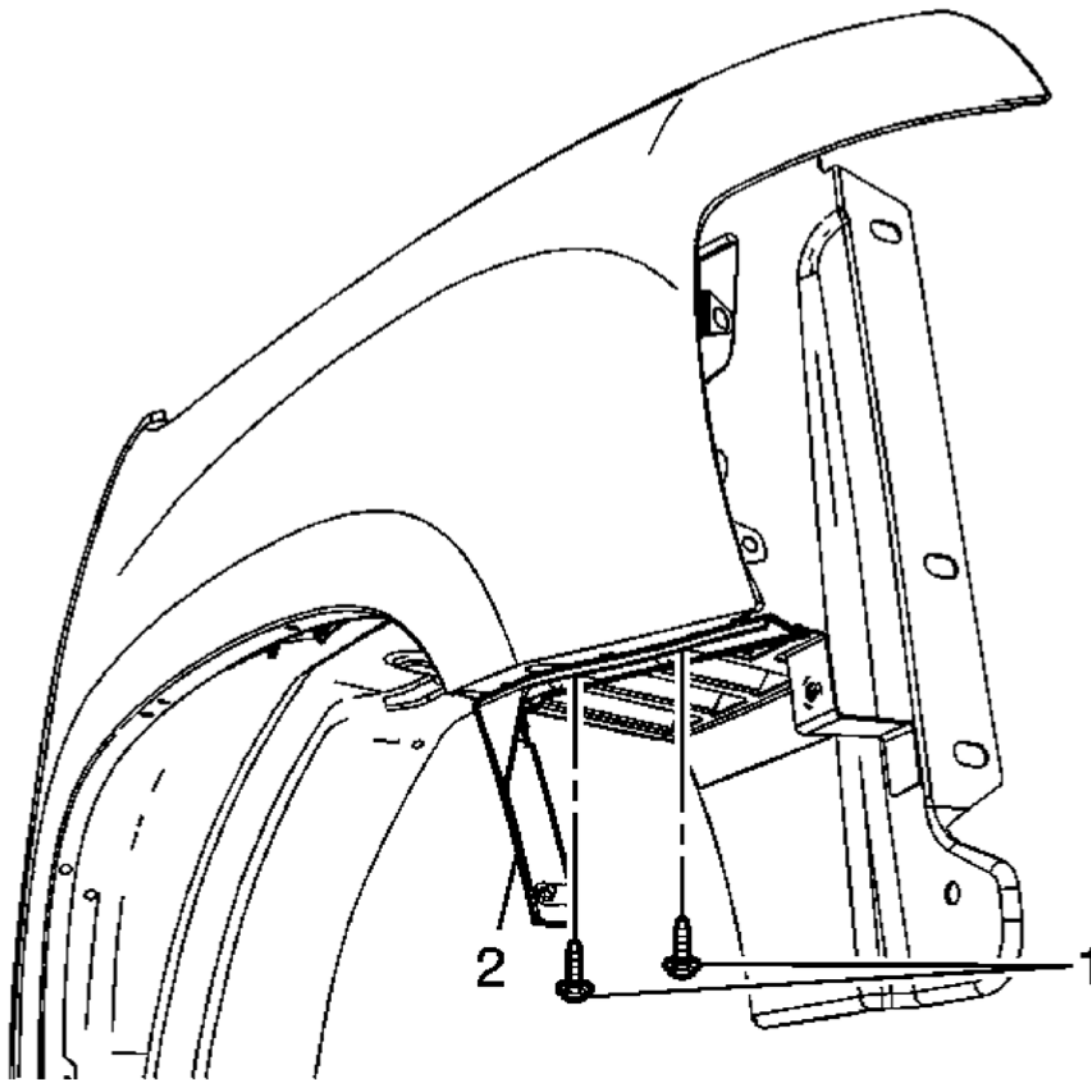


**Fig. 12: View Of Front Fascia Reinforcement & Bolts**  
Courtesy of GENERAL MOTORS CORP.

### Fascia Reinforcement - Front Bumper Outer

| Callout                                                                                                                                                           | Component Name                                                                                                                                             |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedure:</b><br>Remove the front half front fender wheelhouse liner. Refer to <u><a href="#">Wheelhouse Liner Panel Replacement - Rear</a></u> . |                                                                                                                                                            |
| 1                                                                                                                                                                 | Front Fascia Reinforcement Bolts (Qty: 2)<br><br><b>NOTE:</b><br>Refer to <u><a href="#">Fastener Notice</a></u> .<br><br><b>Tighten:</b> 7 N.m (62 lb in) |

## FRONT BUMPER FASCIA AIR DEFLECTOR REPLACEMENT (AVALANCHE, CADILLAC EXT)

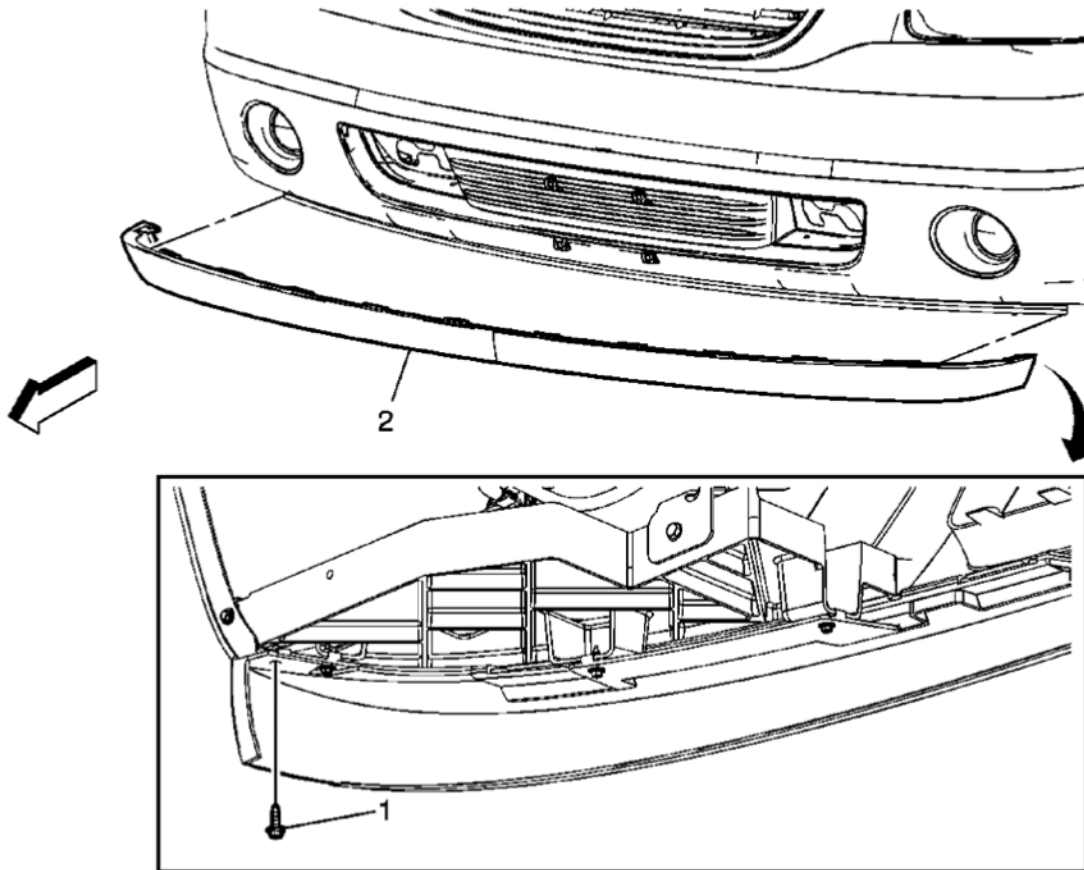


**Fig. 13: View Of Front Bumper Fascia Air Deflector & Screws**  
Courtesy of GENERAL MOTORS CORP.

### Front Bumper Fascia Air Deflector Replacement (Avalanche, Cadillac EXT)

| Callout | Component Name                                                                                                                                            |
|---------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | Front Bumper Fascia Air Deflector Screws (Qty: 2)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 2 N.m (18 lb in) |
| 2       | Front Bumper Fascia Air Deflector<br><b>Tip:</b> Remove the screws and release the locking tabs.                                                          |

### FRONT BUMPER FASCIA AIR DEFLECTOR REPLACEMENT (Z71)

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

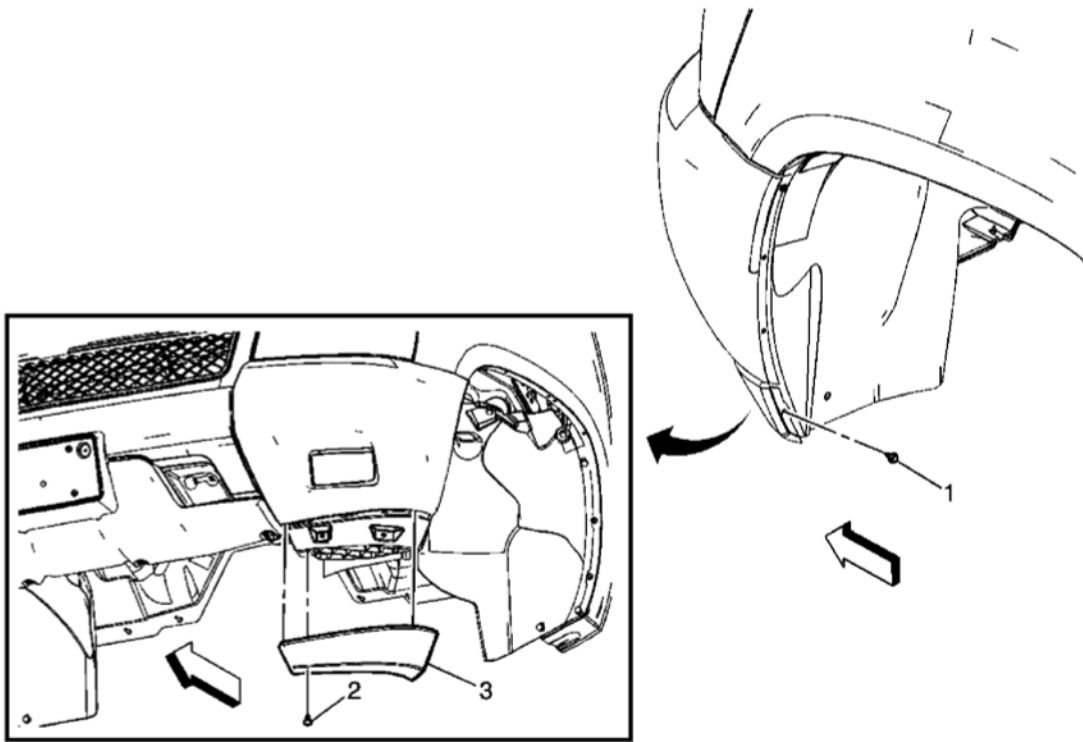


**Fig. 14: View Of Front Bumper Fascia Air Deflector, Plastic Retainer & Screws**  
Courtesy of GENERAL MOTORS CORP.

### Front Bumper Fascia Air Deflector Replacement (Z71)

| Callout | Component Name                                                                                                                                            |
|---------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | Front Bumper Fascia Air Deflector Screws (Qty: 1)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 2 N.m (18 lb in) |
| 2       | Front Bumper Fascia Air Deflector Plastic Retainer (Qty: 1)                                                                                               |
| 3       | Front Bumper Fascia Air Deflector<br><b>Tip:</b> Remove the screws and release the locking tabs.                                                          |

### FRONT BUMPER FASCIA SKID PLATE (Z71)

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

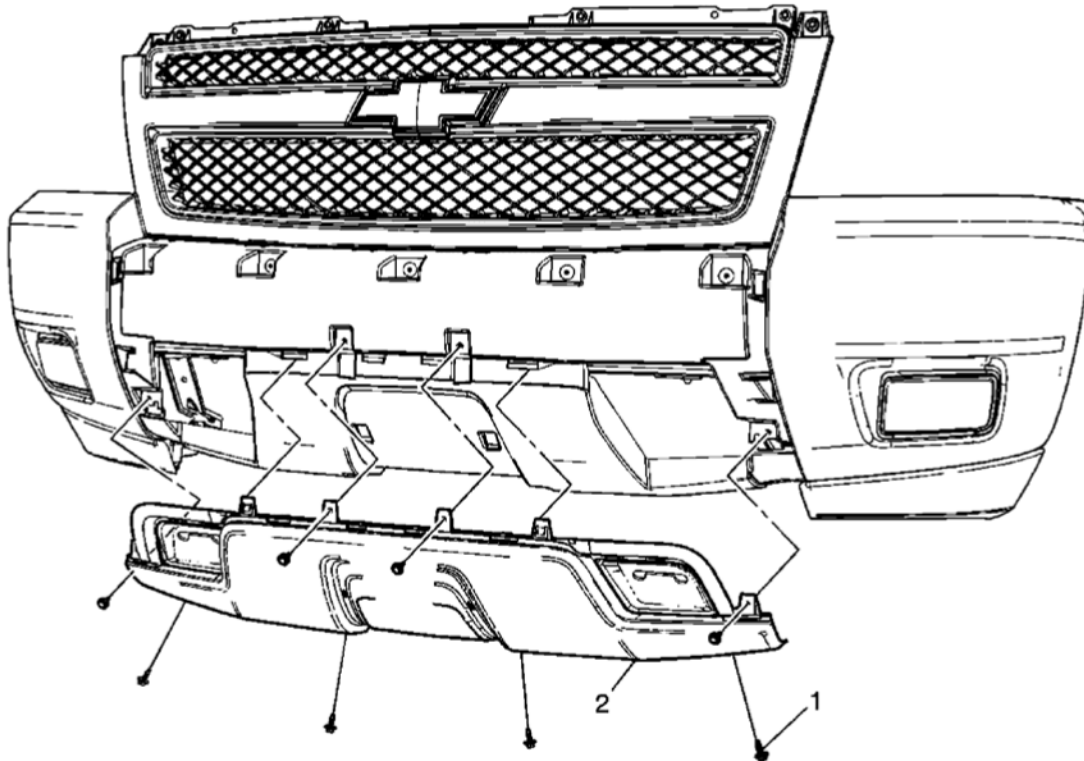


**Fig. 15: View Of Front Bumper Skid Plate & Screws**  
Courtesy of GENERAL MOTORS CORP.

### Front Bumper Fascia Skid Plate (Z71)

| Callout                                                                                                                            | Component Name                                                                                                                                  |
|------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedure:</b><br>Remove the front fascia. Refer to <b><u>Fascia Replacement - Front Bumper - Lower (Z71)</u></b> . |                                                                                                                                                 |
| 1                                                                                                                                  | Front Bumper Skid Plate Screws (Qty: 8)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 2 N.m (18 lb in) |
| 2                                                                                                                                  | Front Bumper Skid Plate                                                                                                                         |

### REAR BUMPER REPLACEMENT

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

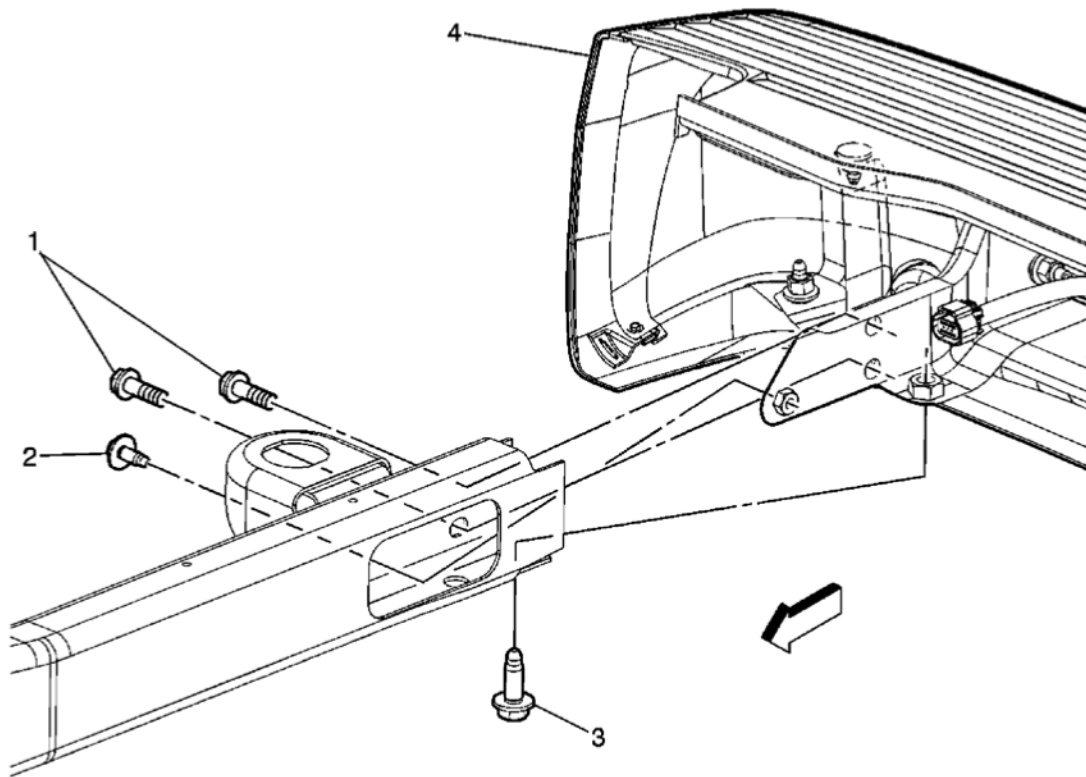


**Fig. 16: View Of Rear Bumper & Components**

Courtesy of GENERAL MOTORS CORP.

### Rear Bumper Replacement

| Callout | Component Name                                                                                                                      |
|---------|-------------------------------------------------------------------------------------------------------------------------------------|
| 1       | Rear Bumper Bolts (Qty: 4)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 90 N.m (66 lb ft) |
| 2       | Rear Bumper Bolts (Qty: 2)<br><br><b>Tighten:</b> 40 N.m (30 lb ft)                                                                 |
| 3       | Rear Bumper Bolts (Qty: 2)<br><br><b>Tighten:</b> 100 N.m (74 lb ft)                                                                |
| 4       | Rear Bumper Bracket Nuts (Qty: 4)<br><br><b>Tighten:</b> 70 N.m (52 lb ft)                                                          |
| 5       | Rear Bumper<br><b>Tip:</b> Disconnect the rear lighting harness connector before removing.                                          |

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

### REAR BUMPER FASCIA TRAILER HITCH ACCESS HOLE COVER REPLACEMENT

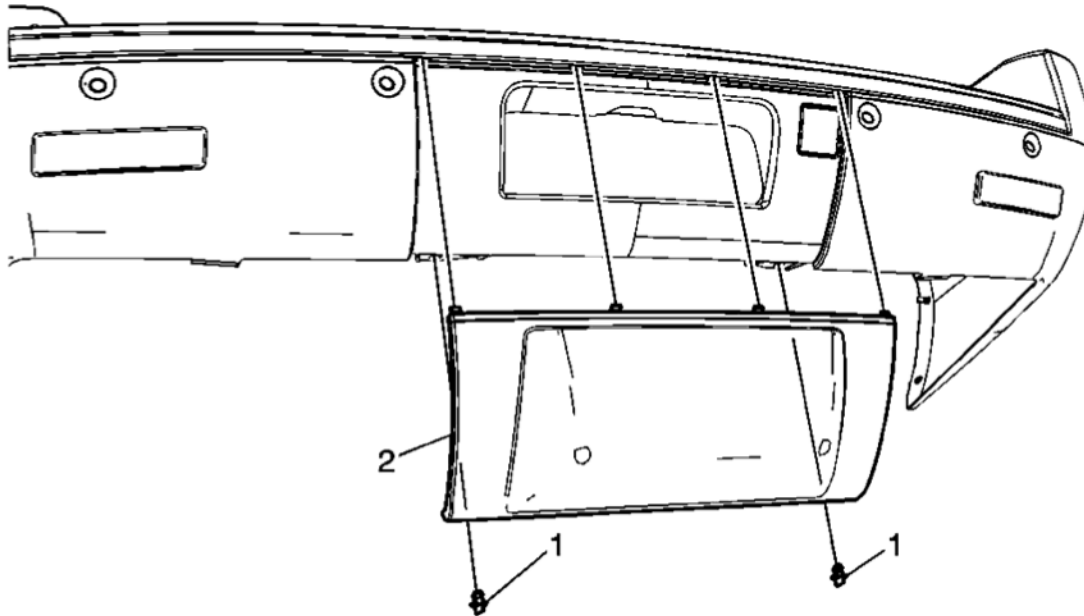


**Fig. 17: View Of Rear Bumper Fascia Trailer Hitch Access Hole Cover & Locking Screws**  
Courtesy of GENERAL MOTORS CORP.

#### Rear Bumper Fascia Trailer Hitch Access Hole Cover Replacement

| Callout | Component Name                                                                                                                                          |
|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | Locking Screws (Qty: 2)                                                                                                                                 |
| 2       | Rear Bumper Fascia Trailer Hitch Access Hole Cover<br><b>Tip:</b> Pull the bottom outward first then pull downward to remove the cover from the fascia. |

### REAR BUMPER FASCIA REPLACEMENT (ALL UTILITY, CADILLAC ESV)

## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

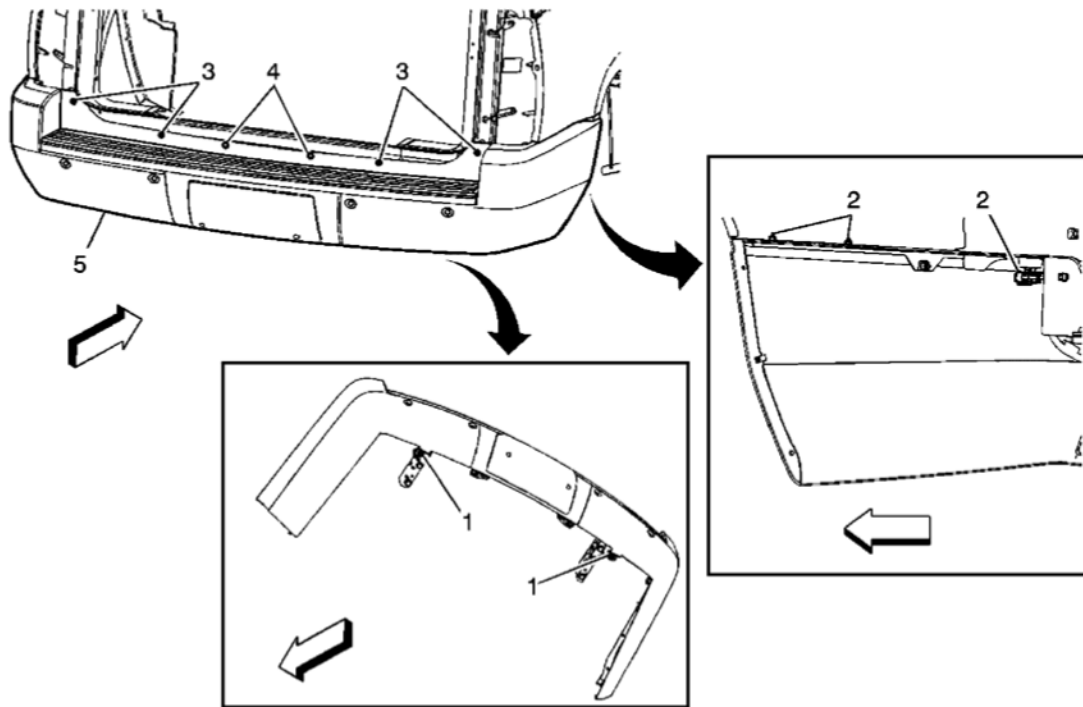


**Fig. 18: View Of Rear Bumper Fascia Assembly & Components**  
Courtesy of GENERAL MOTORS CORP.

### Rear Bumper Fascia Replacement (All Utility, Cadillac ESV)

| Callout                                                                                                                                         | Component Name                                                                                                                                                                                                                                      |
|-------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedure:</b><br>Remove the rear wheelhouse inner panel extensions. Refer to <u>Wheelhouse Liner Panel Replacement - Rear</u> . |                                                                                                                                                                                                                                                     |
| 1                                                                                                                                               | Rear Fascia Bolts (Qty: 2)<br><br><b>NOTE:</b><br>Refer to <u>Fastener Notice</u> .<br><br><b>Tighten:</b> 9 N.m (80 lb in)                                                                                                                         |
| 2                                                                                                                                               | Rear Fascia Plastic Bolts (Qty: 4)<br><b>Tip:</b> Disconnect the rear object detection sensor harness located in the right end of the fascia and any other electrical connectors before attempting removal.<br><br><b>Tighten:</b> 9 N.m (80 lb in) |
| 3                                                                                                                                               | Rear Fascia Bolts (Qty: 4)<br><br><b>Tighten:</b> 9 N.m (80 lb in)                                                                                                                                                                                  |
| 4                                                                                                                                               | Rear Fascia Plastic Retainers (Qty: 2)                                                                                                                                                                                                              |
|                                                                                                                                                 | Fascia Assembly                                                                                                                                                                                                                                     |

5

**Tip:** If replacing the Z-71 fascia then new fender flare holes will need to be drilled as needed.

## REAR BUMPER FASCIA REPLACEMENT (AVALANCHE, CADILLAC EXT)

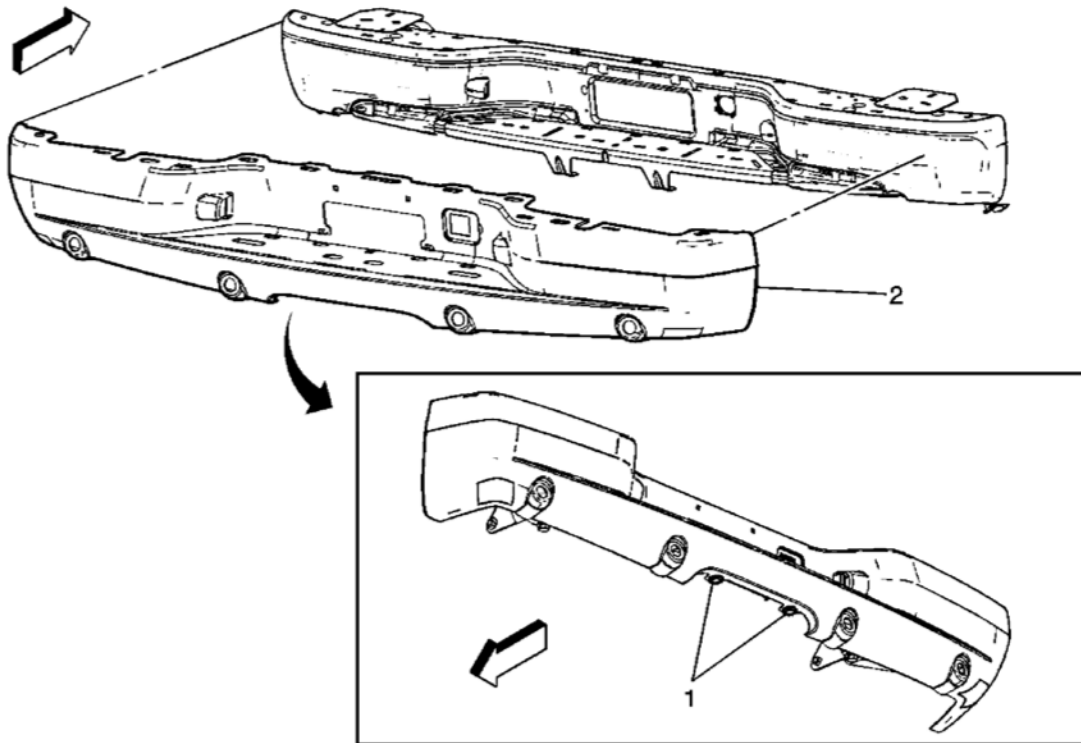


**Fig. 19: View Of Rear Bumper Fascia & Retainers**

Courtesy of GENERAL MOTORS CORP.

### Rear Bumper Fascia Replacement (Avalanche, Cadillac EXT)

| Callout                       | Component Name                                                                                                                       |
|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedures</b> |                                                                                                                                      |
| 1.                            | Remove the rear wheelhouse inner panel extensions. Refer to <b><u>Wheelhouse Liner Panel Replacement - Rear</u></b> .                |
| 2.                            | Remove the side rear bumper step pads. Refer to <b><u>Step Pad Replacement - Side Rear Bumper (Avalanche, Cadillac EXT)</u></b> .    |
| 3.                            | Remove the center rear bumper step pad. Refer to <b><u>Step Pad Replacement - Center Rear Bumper (Avalanche, Cadillac EXT)</u></b> . |
| 1                             | Rear Fascia Plastic Retainers (Qty: 2)                                                                                               |
| 2                             | Rear Fascia<br><b>Tip:</b> Be sure to disconnect any electrical connectors before attempting the removal of the fascia.              |

## IMPACT BAR REPLACEMENT - REAR BUMPER

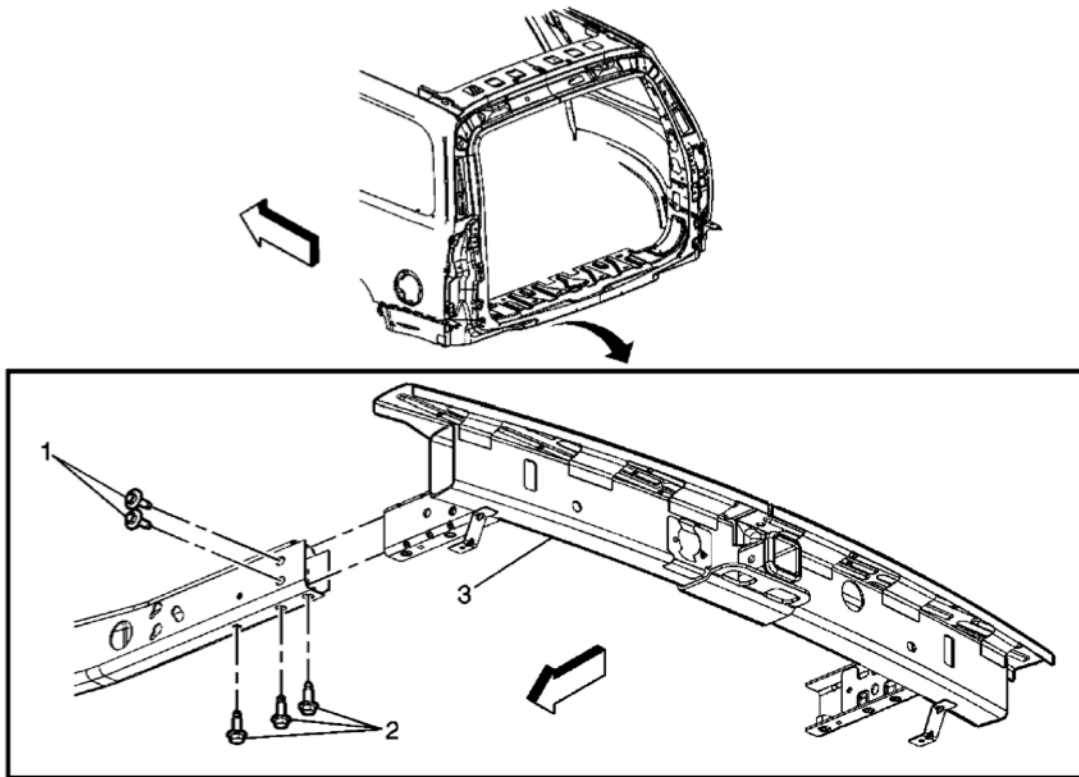


**Fig. 20: View Of Rear Bumper Impact Bar & Bolts**  
Courtesy of GENERAL MOTORS CORP.

## Impact Bar Replacement - Rear Bumper

| Callout                                                                                                                                                                                              | Component Name                                                                                                                          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedure:</b><br>Remove rear fascia. Refer to <u>Rear Bumper Fascia Replacement (All Utility, Cadillac ESV)</u> or <u>Rear Bumper Fascia Replacement (Avalanche, Cadillac EXT)</u> . |                                                                                                                                         |
| 1                                                                                                                                                                                                    | Rear Impact Bar Bolts (Qty: 4)<br><br><b>NOTE:</b><br><b>Refer to <u>Fastener Notice</u> .</b><br><br><b>Tighten:</b> 70 N.m (52 lb ft) |
| 2                                                                                                                                                                                                    | Rear Impact Bar Bolts (Qty: 6)<br><br><b>Tighten:</b> 100 N.m (74 lb ft)                                                                |
| 3                                                                                                                                                                                                    | Rear Bumper Impact Bar<br><b>Tip:</b> Disconnect any electrical connectors before attempting removal.                                   |

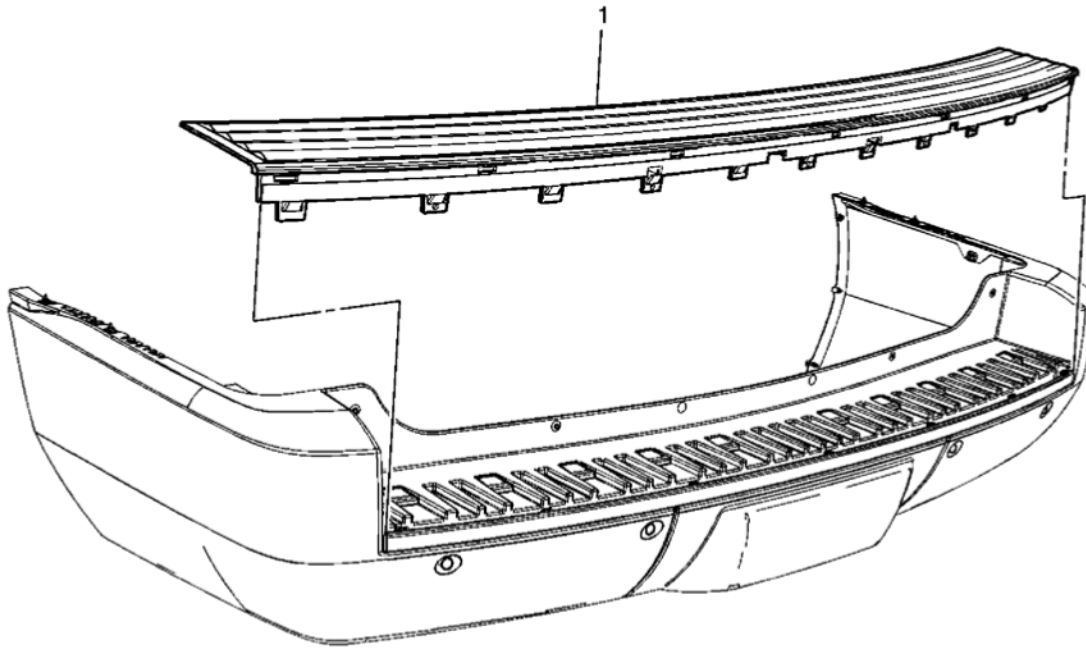
**STEP PAD REPLACEMENT - REAR BUMPER (ALL UTILITY, CADILLAC ESV)**

**Fig. 21: View Of Rear Fascia Step Pad**  
Courtesy of GENERAL MOTORS CORP.

**Step Pad Replacement - Rear Bumper (All Utility, Cadillac ESV)**

| Callout                                                                                                                                                                                                                       | Component Name                                                                                                                                                                                                                                      |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Preliminary Procedure:</b><br>Remove the rear bumper fascia. Refer to <b><u>Rear Bumper Fascia Replacement (All Utility, Cadillac ESV)</u></b> or <b><u>Rear Bumper Fascia Replacement (Avalanche, Cadillac EXT)</u></b> . |                                                                                                                                                                                                                                                     |
| 1                                                                                                                                                                                                                             | Rear Fascia Step Pad<br><b>Tip:</b> Remove the chrome trim piece and use a trim panel removal tool to gently pry the pad upwards. It may be necessary to reach under the backside of the fascia and squeeze the pad clips to assist in the release. |

**STEP PAD REPLACEMENT - CENTER REAR BUMPER (AVALANCHE, CADILLAC EXT)**

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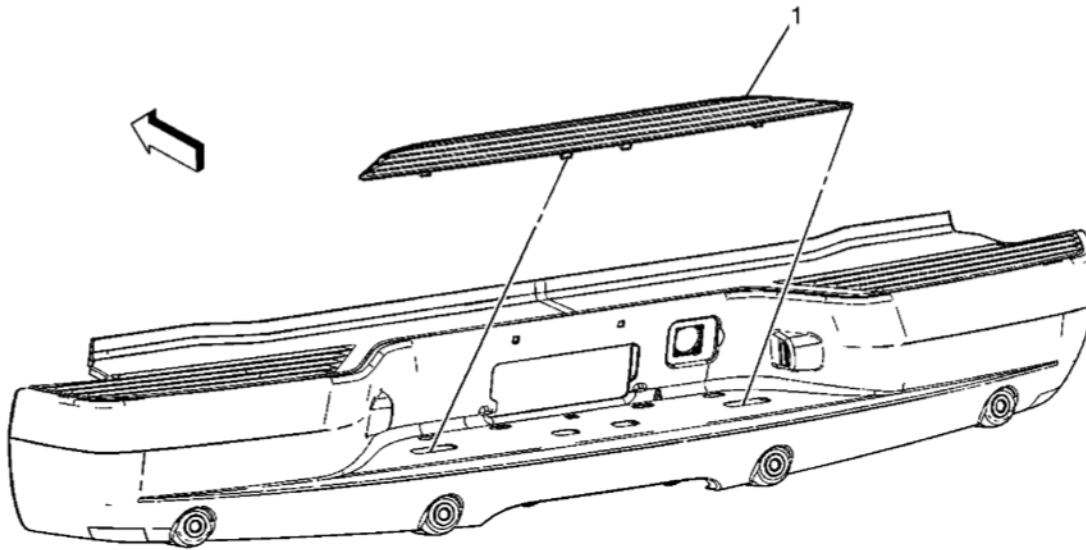
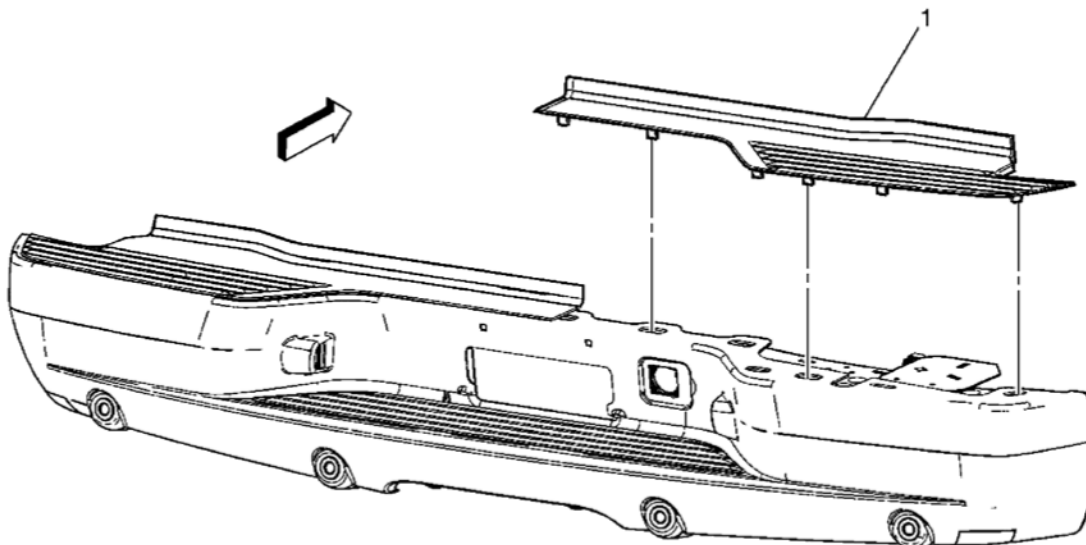


**Fig. 22: View Of Rear Bumper Center Step Pad**  
Courtesy of GENERAL MOTORS CORP.

### Step Pad Replacement - Center Rear Bumper (Avalanche, Cadillac EXT)

| Callout | Component Name                                                                                                                                                                                             |
|---------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | Rear Bumper Center Step Pad<br><b>Tip:</b> Use a trim panel removal tool to gently pry the pad upwards. It may be necessary to reach under the bracket and squeeze the pad clips to assist in the release. |

### STEP PAD REPLACEMENT - SIDE REAR BUMPER (AVALANCHE, CADILLAC EXT)



## 2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Avalanche, Escalade, Suburban, Tahoe & Yukon

### Fig. 23: View Of Rear Bumper Side Step Pad

Courtesy of GENERAL MOTORS CORP.

#### Step Pad Replacement - Side Rear Bumper (Avalanche, Cadillac EXT)

| Callout | Component Name                                                                                                                                                                                           |
|---------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | Rear Bumper Side Step Pad<br><b>Tip:</b> Use a trim panel removal tool to gently pry the pad upwards. It may be necessary to reach under the bracket and squeeze the pad clips to assist in the release. |