

Graphics/Decals/Emblems

Important: The striping material highlights vehicle surface imperfections. Eliminate all of the following before applying the stripe or the decal:

- Dings
- Rough metal
- Paint defects
- Uneven 2-tone paint breaklines

Important: Apply stripes and decals in a clean environment where dust and fibers do not interfere with proper adhesion.

1. Clean the area where you will apply the decal.
 - 1.1. Use the suitable solvents such as flash naptha, or a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
 - 1.2. Dry the area thoroughly with a clean lint-free cloth.
 - 1.3. Repaint the area. Feather the paint in, if the paint is chipped.
2. Warm the body surface to 21–38°C (70–100°F).
3. Apply the tape stripe or the decals that wrap into the body openings or mount on flexible surfaces wet.

Use the following procedure for wet application of stripes and decals:
4. Using a 24 oz. spray bottle add 1–2 drops of unscented dishwashing soap for a wetting agent. If above 80°F you may use 2–3 drops of soap per 24 oz.
5. Spray a mist of solution onto the body area.
6. Peel the backing away from the decal.
7. Spray the adhesive backing of the decal in hot, humid weather with a mist of the wetting solution.
8. Position the decal in the desired location on the body surface.
9. Using a dampened squeegee, starting at the center of the decal, work from the center outward in both directions.
10. Squeegee the decal, in position, onto the body, removing any air bubbles along with the wetting solution.
11. Pull the decal back onto itself in order to remove the premask from the decal.
12. Squeegee the decal again.
13. Prick any air bubbles with a pin, if present. Never use a razor or knife as this may cause the cut to get larger over time.
14. If desired, heat can be applied to the edges of the stripe, decal or emblem to assure adhesion. 3 seconds at 140°F would be satisfactory.

Important: Never use a wetting agent when installing an emblem.

Emblems should always be installed dry.

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Emblem/Nameplate Replacement

Caution: Refer to [Exterior Trim Emblem Removal Caution](#).

1. The part and vehicle surface should be 21°C (70°F) prior to installation. The vehicle should remain inside in a temperature range of 21°C (70°F) for 1 hour after assembly to allow the adhesive to develop sufficient bond strength.
2. Using masking tape, mark two sides of the placement where the old emblem/nameplate was placed.
3. Use a heat gun or equivalent, to heat the adhesive backed emblem/nameplates.
4. A flat-bladed plastic tool can assist in the removal process.
5. Wipe the vehicle surface area with a 50/50 solution by volume of isopropyl alcohol and clean drinkable water.
6. Dry the area with a clean lint-free cotton cloth.
7. Close any doors, liftgates, endgates and rear compartment lids where emblem/nameplates are to be placed.
8. When removing protective liners from adhesive backed emblem/nameplates, be careful not to touch the adhesive tape or allow the tape to come in contact with dirt or any foreign matter prior to the placement and adhesion.
9. Remove the protective liner from the emblem/nameplate.
10. Position, align and press the emblem/nameplate to the previously marked location.
11. Using a clean towel and the palm of the hand, press firmly for approximately 30 seconds, the emblem/nameplate to the vehicle body panel surface.
12. Ensure the emblem/nameplate is attached firmly to the body panel surface.
13. Remove the masking tape and clean all tape residue from the vehicle body panel surface around the emblem/nameplate attachment location.

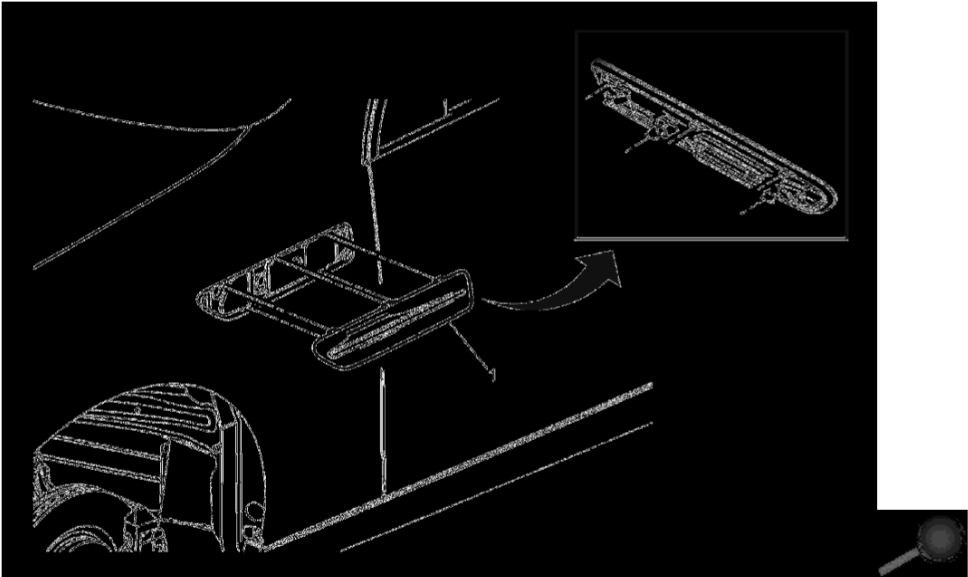
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Body Panel Paint Protector Replacement

1. The paint protective film and vehicle surface temperature should be 13–32°C (55–90°F) for best results.
2. Automatic car washes should be avoided for at least 24 hours after the paint protective film application.
3. Wipe the vehicle surface with isopropyl alcohol or flash naptha at the application area.
4. Dry the surface with a clean lint-free cloth.
5. Create a mixture of 25 percent isopropyl alcohol and 75 percent water and two drops of baby shampoo per 16 oz of fluid mixture.
6. Remove the backing liner from the protective film patch.
7. Use the solution to liberally spray the adhesive side of the protective patch, the mounting location along with your hands.
8. Position the paint protective film patch to the desired location on the vehicle.
9. Spray the surface of the film with the alcohol, water and soap solution.
10. Using a dampened squeegee, start at the center of the protective patch, working outward in order to remove the air and solution from under the protective patch.
11. Release any air bubbles with a pin.
12. Dry the surface with a clean, lint-free cotton cloth.

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Front Fender Center Molding Replacement (Long Wheelbase)

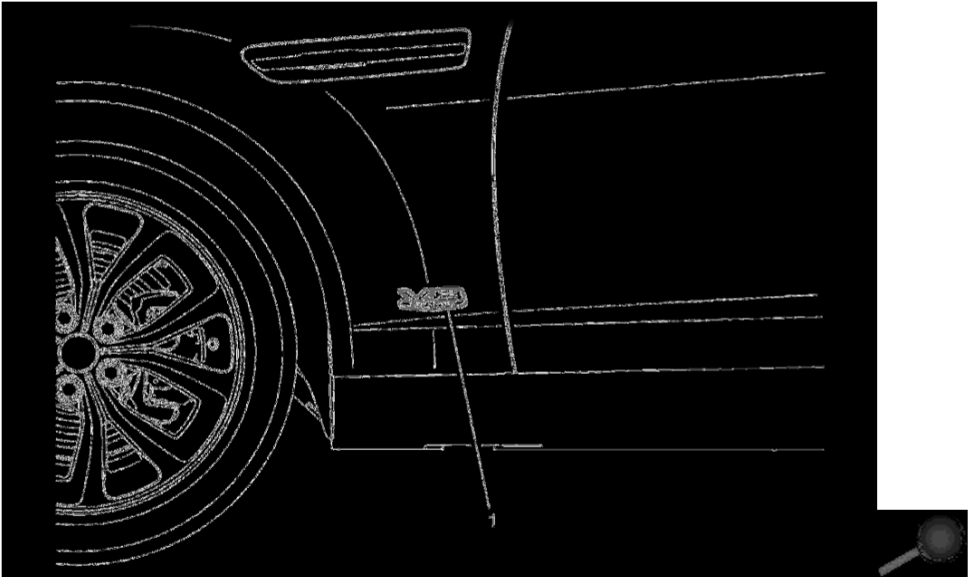


Front Fender Center Molding Replacement

Callout	Component Name
Preliminary Procedure Remove the front wheelhouse liner. Refer to Front Wheelhouse Liner Replacement . © 2014 General Motors. All rights reserved.	
	Front Fender Center Molding Procedure

1	1. Disconnect electrical connector. 2. Use a plastic flat bladed tool to release the 5 locking tabs and remove from the vehicle.
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Front Fender Engine Name Plate Replacement

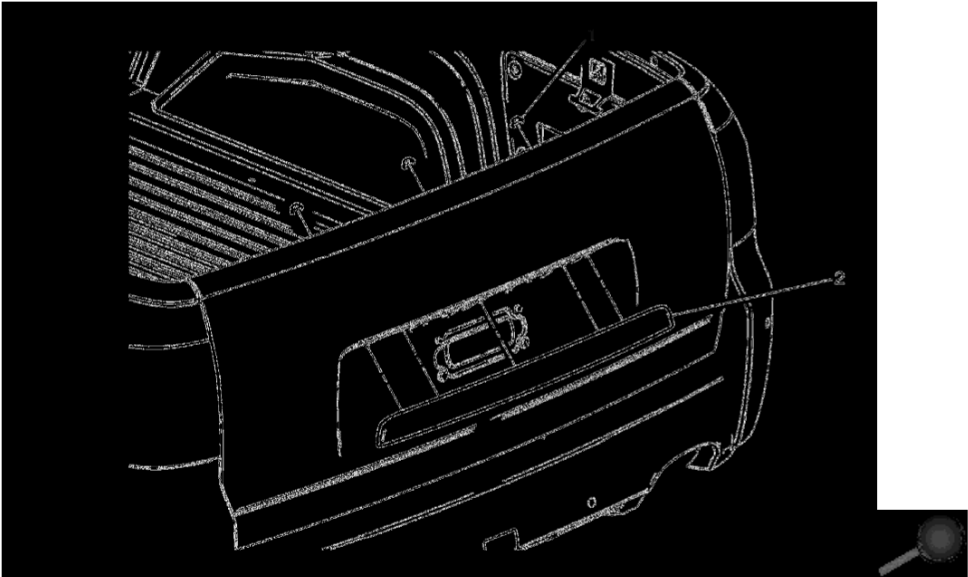


Front Fender Engine Name Plate Replacement

Callout	Component Name
	Front Fender Engine Nameplate Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front fender engine nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front fender engine nameplate to ensure full adhesion is made.
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Endgate Applique Replacement (Ute)

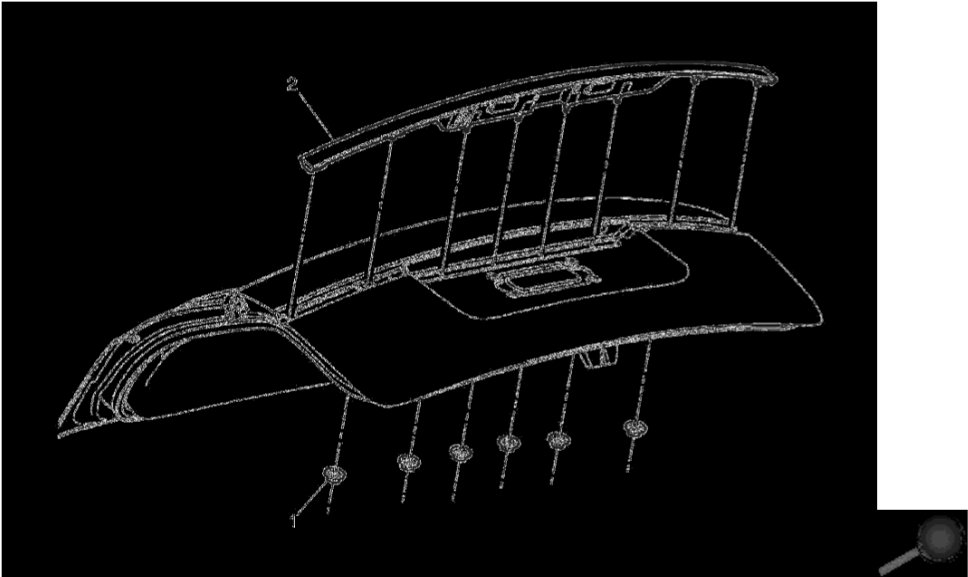


Endgate Applique Replacement

Callout	Component Name
Preliminary Procedure Remove the pickup box endgate liner. Refer to Pickup Box Endgate Liner Replacement . © 2014 General Motors. All rights reserved.	
1	Endgate Applique Nut (Qty: 3) Caution: Refer to Fastener Caution .

2	Endgate Applique Procedure 1. Disconnect the electrical connectors. 2. Disengage the wire harness grommet. 3. Remove endgate applique from vehicle.
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Liftgate Applique Replacement (Sportwagon)

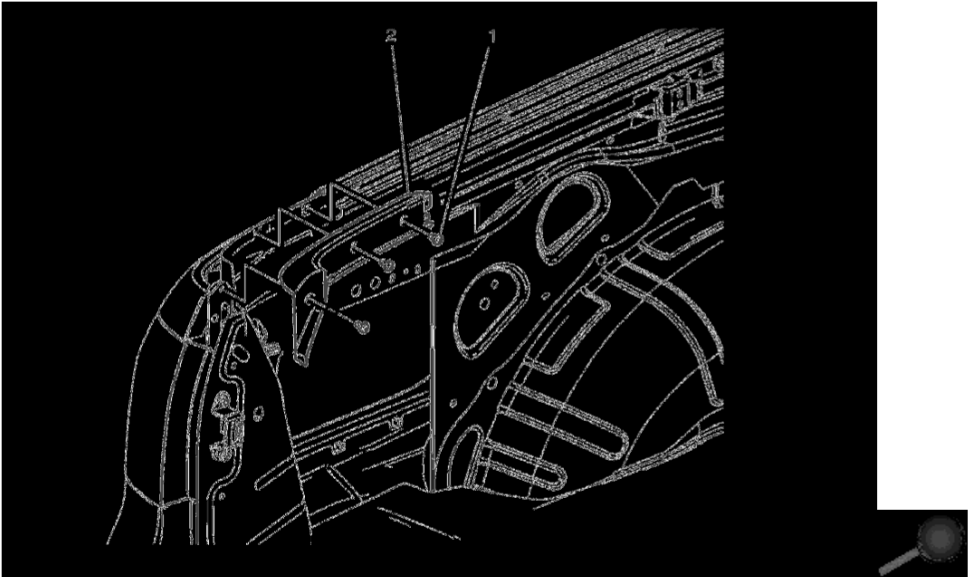


Liftgate Applique Replacement

Callout	Component Name
Preliminary Procedure Remove the liftgate trim finish panel. Refer to Liftgate Trim Finish Panel Replacement . © 2014 General Motors. All rights reserved.	
1	Liftgate Applique Nut (Qty: 6) Caution: Refer to Fastener Caution .

2	Liftgate Applique Procedure 1. Disconnect the electrical connectors. 2. Disengage the wire harness grommet. 3. Remove liftgate applique from vehicle.
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Quarter Panel Upper Rear Molding Replacement

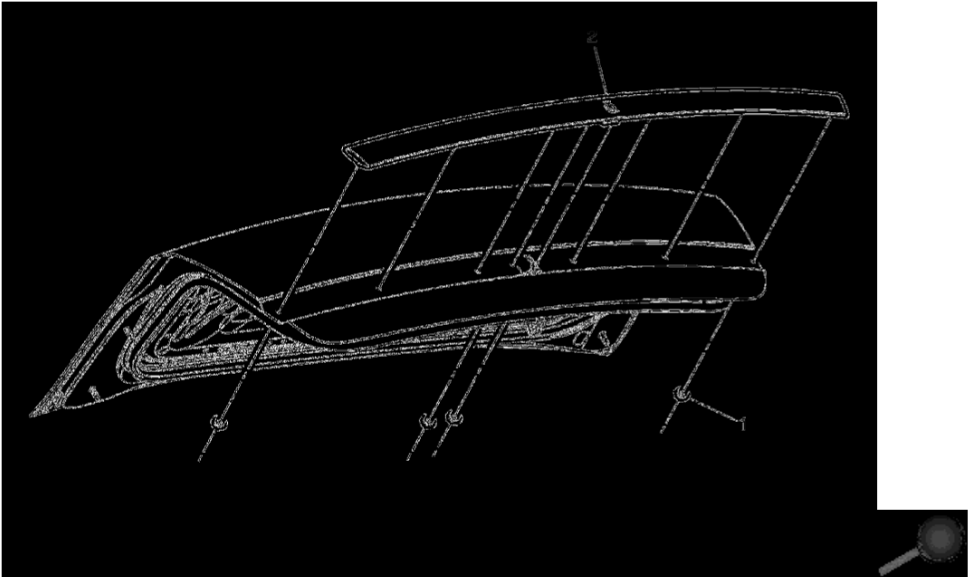


Quarter Panel Upper Rear Molding Replacement

Callout	Component Name
Preliminary Procedure Remove the cargo box liner. Refer to Cargo Box Liner Replacement . © 2014 General Motors. All rights reserved.	
1	Quarter Panel Upper Rear Molding Bolt (Qty: 3) Caution: Refer to Fastener Caution .

2	Quarter Panel Upper Rear Molding Procedure Pull up the quarter panel upper rear molding from the most rearward end and pull rearward.
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Rear Closure Center Applique Replacement (Long Wheelbase)

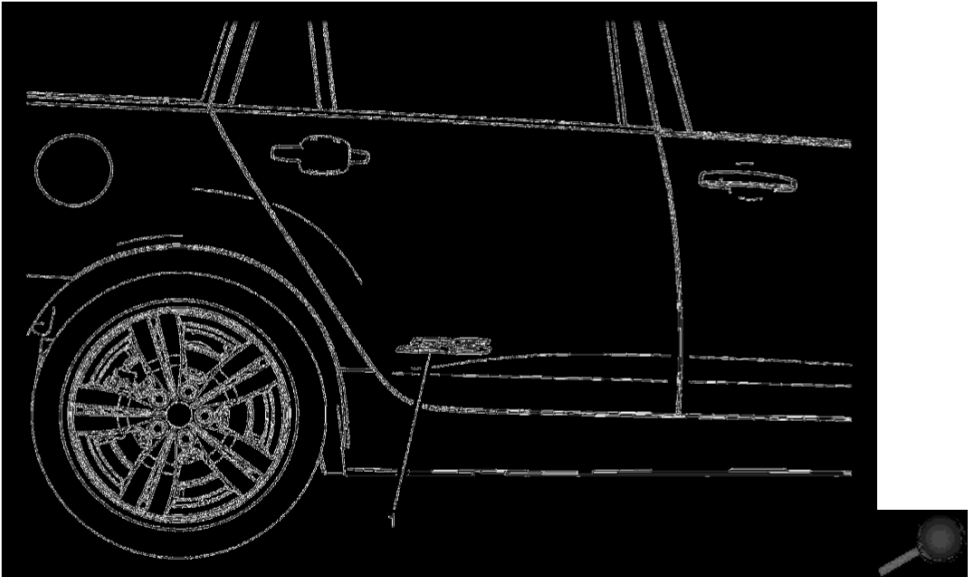


Rear Closure Center Applique Replacement

Callout	Component Name
Preliminary Procedure Open and support the rear compartment lid. © 2014 General Motors. All rights reserved.	
1	Rear Closure Center Applique Nut (Qty: 4) Caution: Refer to Fastener Caution .

2	Endgate Applique Procedure 1. Disconnect the electrical connectors. 2. Remove rear closure center applique from vehicle.
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Rear Side Door Vehicle Name Plate Replacement (SS)

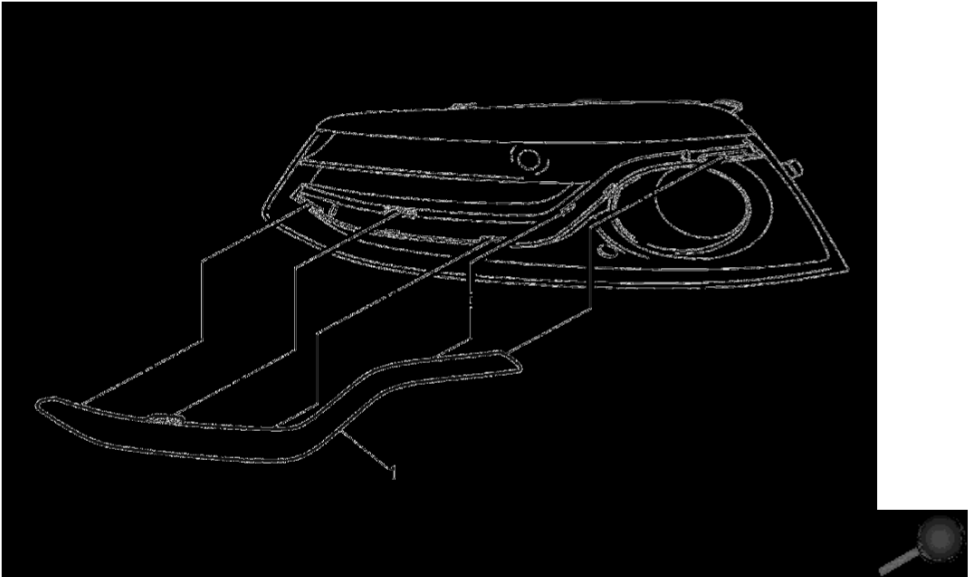


Rear Side Door Vehicle Name Plate Replacement

Callout	Component Name
	Rear Side Door Emblem/Nameplate (SS) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear side door emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the rear side door emblem/nameplate to ensure full adhesion is made.
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Front Fog Lamp Bezel Replacement (Lower)

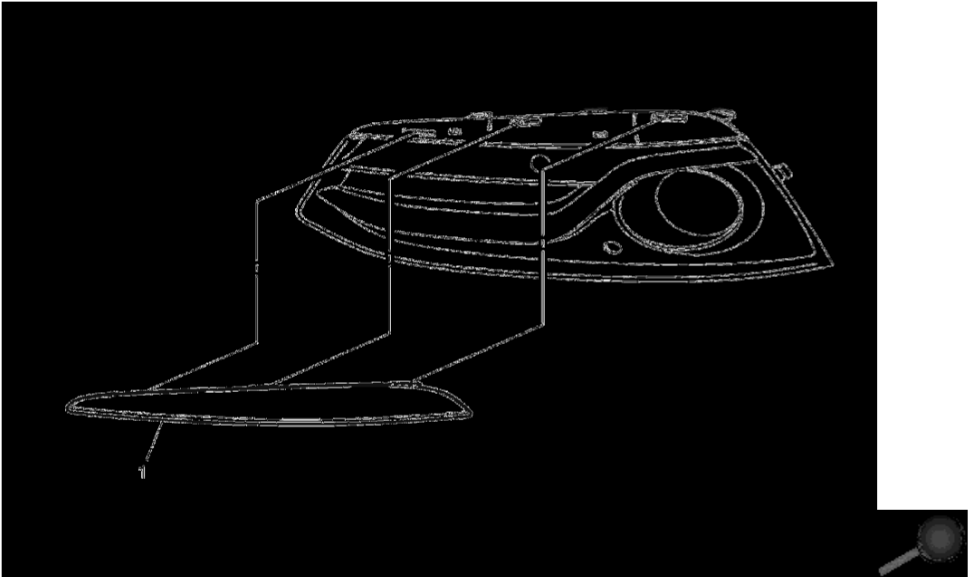


Front Fog Lamp Bezel Replacement

Callout	Component Name
Preliminary Procedure Remove the front fog lamp cover. Refer to Front Fog Lamp Opening Cover Replacement . © 2014 General Motors. All rights reserved.	
1	Front Fog Lamp Bezel (Lower) Procedure

Release the 5 locking tabs on the front fog lamp bezel and pull from the front fog lamp cover.

Front Fog Lamp Bezel Replacement (Upper)

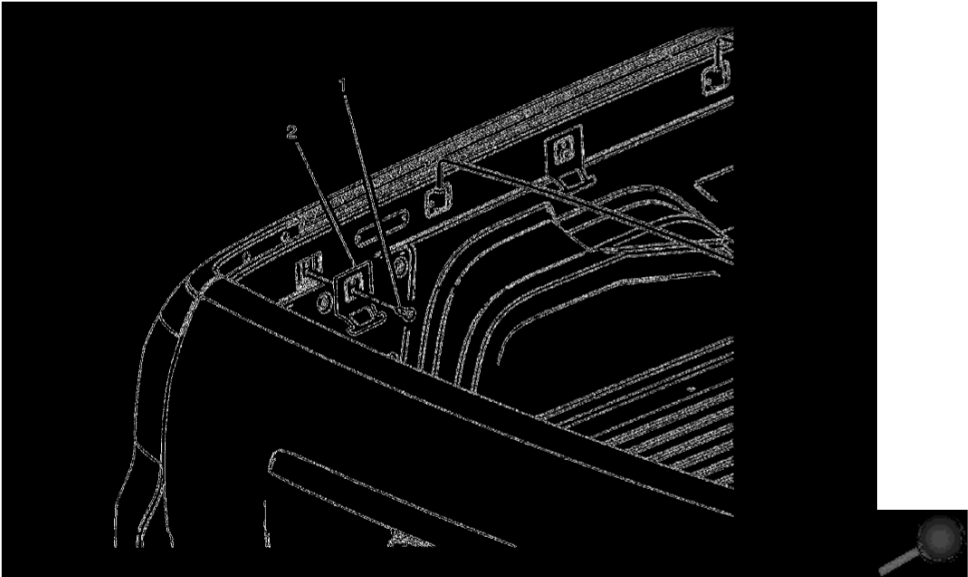


Front Fog Lamp Bezel Replacement

Callout	Component Name
Preliminary Procedure Remove the front fog lamp cover. Refer to Front Fog Lamp Opening Cover Replacement . © 2014 General Motors. All rights reserved.	
1	Front Fog Lamp Bezel (Upper) Procedure

Release the 5 locking tabs on the front fog lamp bezel and pull from the front fog lamp cover.

Pickup Box Cargo Tie Down Hook Replacement

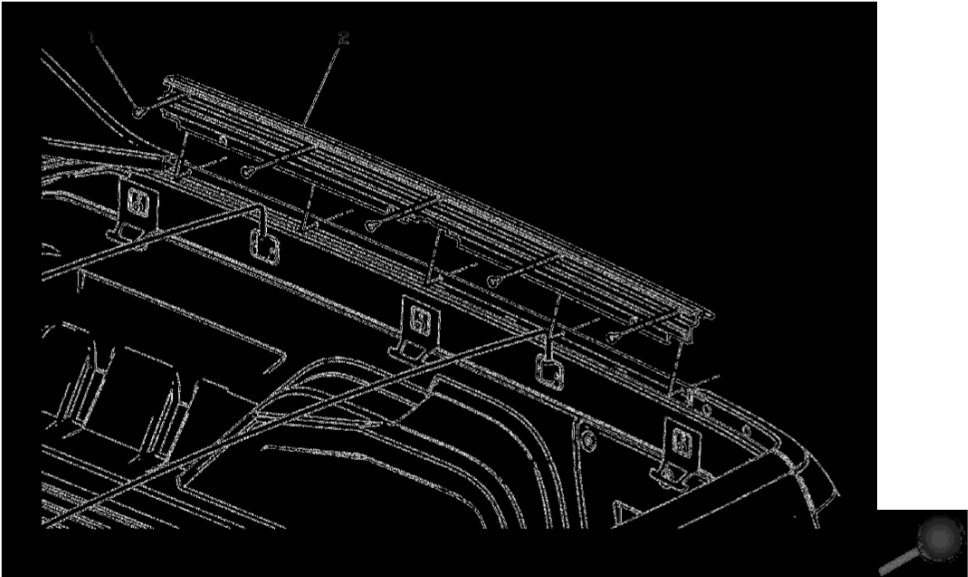


Pickup Box Cargo Tie Down Hook Replacement

Callout	Component Name
Preliminary Procedure Remove cargo box cover. © 2014 General Motors. All rights reserved.	
	Pickup Box Cargo Tie Down Hook Bolt Caution: Refer to Fastener Caution .

1	Tighten 22 N•m(16 lb ft)
2	Pickup Box Cargo Tie Down Hook

Pickup Box Cover Side Rail Replacement

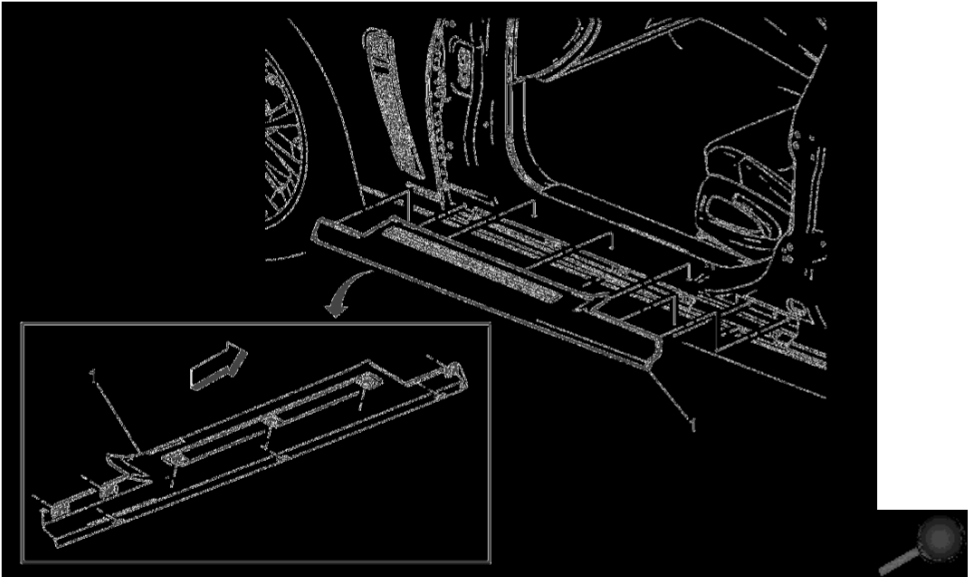


Pickup Box Cover Side Rail Replacement

Callout	Component Name
Preliminary Procedure Remove the cargo box cover.	
1	© 2014 General Motors. All rights reserved. Pickup Box Cover Side Rail Bolt (Qty: 5) Caution: Refer to Fastener Caution.

2	Pickup Box Cover Side Rail Procedure Pull pickup box cover side rail straight up and remove from vehicle.
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Front Side Door Sill Trim Plate Replacement



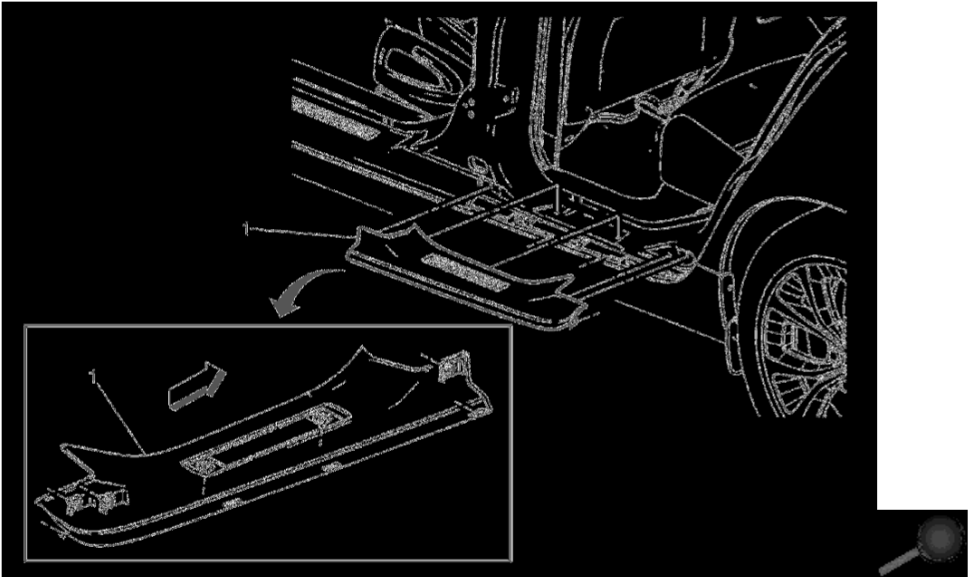
Front Side Door Sill Trim Plate Replacement

Callout	Component Name
Preliminary Procedure Open front side door.	
	© 2014 General Motors. All rights reserved.
	Front Side Door Sill Trim Plate
	Procedure

1

1. With a trim type release tool release the top 3 retainers first.
2. Then release the most forward retainer and then the 2 rearward retainers.
3. Grasp the front side door sill trim plate at both ends and pull up and out to release the 3 bottom locator tabs.

Rear Side Door Sill Trim Plate Replacement (Short Wheelbase, Sportwagon)



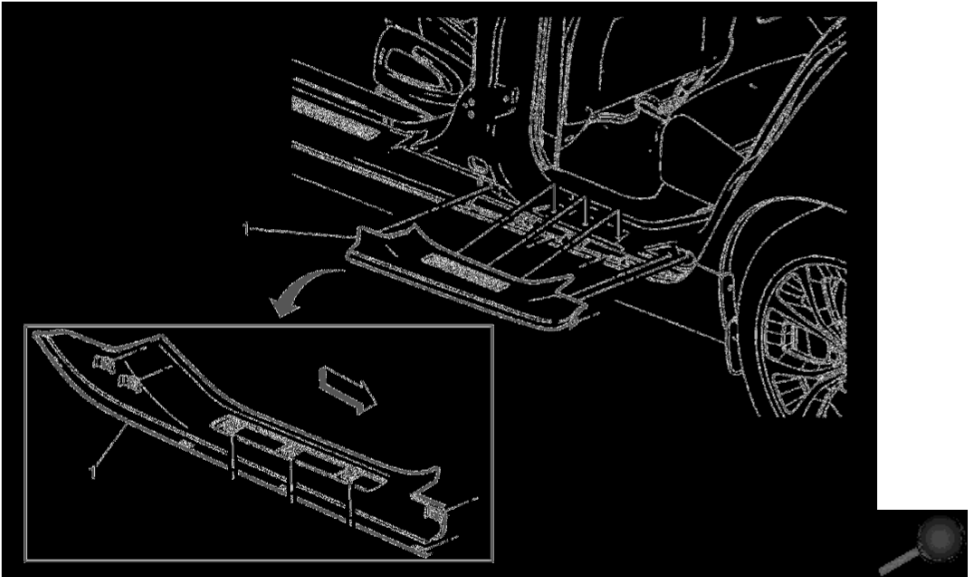
Rear Side Door Sill Trim Plate Replacement

Callout	Component Name
Preliminary Procedure Open rear side door.	
© 2014 General Motors. All rights reserved.	
	Rear Side Door Sill Trim Plate
	Procedure

1

1. With a trim type release tool release the top 2 retainers first.
2. Then release the most forward retainer and then the 2 rearward retainers.
3. Grasp the rear side door sill trim plate at both ends and pull up and out to release the 4 bottom locator tabs.

Rear Side Door Sill Trim Plate Replacement (Long Wheelbase)



Rear Side Door Sill Trim Plate Replacement

Callout	Component Name
Preliminary Procedure Open rear side door.	
	© 2014 General Motors. All rights reserved.
	Rear Side Door Sill Trim Plate
	Procedure

1

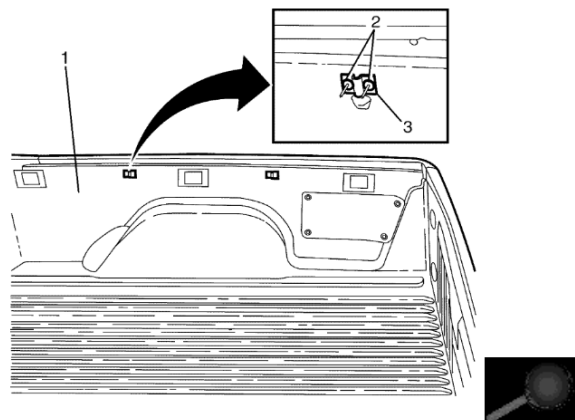
1. With a trim type release tool release the 3 middle retainers.
2. Then release the most forward retainer and then the 2 rearward retainers.
3. Grasp the rear side door sill trim plate at both ends and pull up and out to release the 4 bottom locator tabs.

Cargo Box Cover Bow Bracket Replacement

Removal Procedure

Warning: Refer to [Safety Glasses Warning](#).

1. Remove the cargo liner. Refer to [Cargo Box Liner Replacement](#).

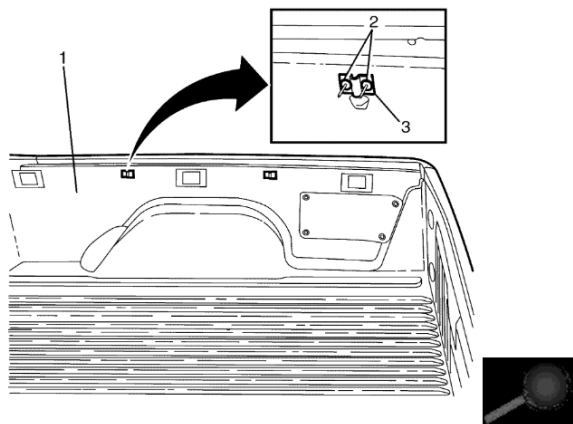


Note: The soft tonneau cover support bow bracket retaining rivets and washers are single use parts. They must be discarded after removal.

2. Drill out the soft tonneau cover support bow bracket to cargo liner retaining rivets (2).
Discard the rivets.
3. Remove the soft tonneau cover support bow bracket (3) from the cargo liner (1).

Installation Procedure

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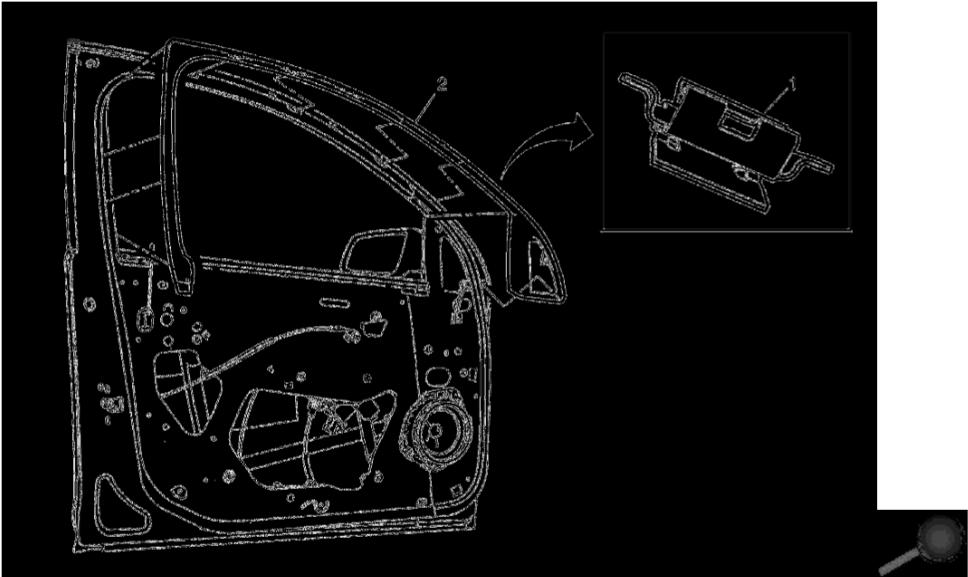


1. Position the soft tonneau cover support bow bracket (3) to the cargo liner (1).

Note: The soft tonneau cover support bow bracket retaining NEW rivets and washers must be installed to make sure of correct bedliner retention.

2. Install NEW soft tonneau cover support bow bracket retaining rivets and washers (2) to the soft tonneau cover support bow bracket (1) using a suitable tool.
3. Install the cargo liner. Refer to [Cargo Box Liner Replacement](#).

Front Side Door Window Frame Cover Replacement

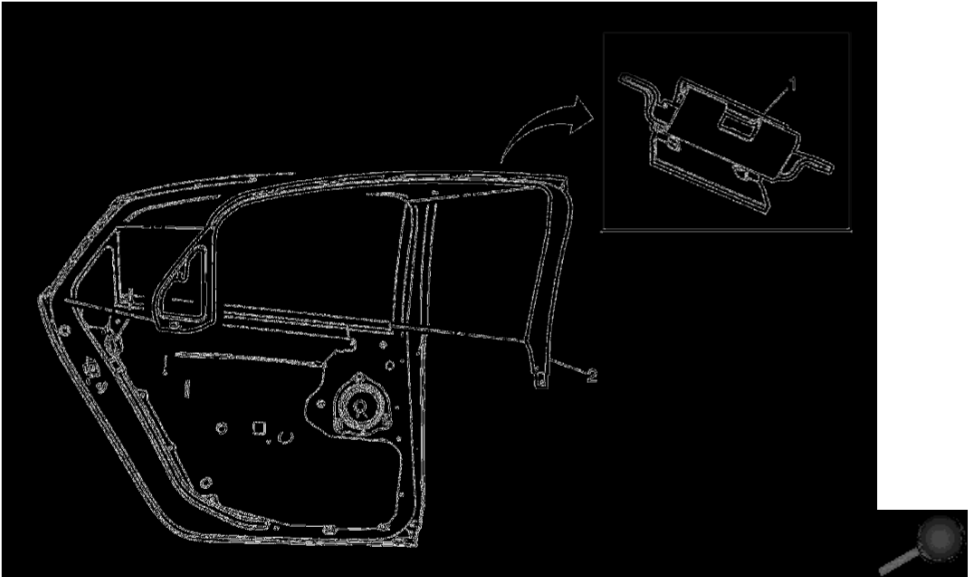


Front Side Door Window Frame Cover Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the front side door weatherstrip. Refer to Front Side Door Weatherstrip Replacement - Door Side .	
2. Remove the front side door trim. Refer to Front Side Door Trim Replacement .	

1	Front Side Door Window Frame Cover Clip (Qty: 8) Procedure 1. Open the front side door. 2. Using a suitable tool, remove the front side door window frame cover clips from around the door.
2	Front Side Door Window Frame Cover Note: Inspect the door for proper operation before installing the door trim.

Rear Side Door Window Frame Cover Replacement (Long Wheelbase)

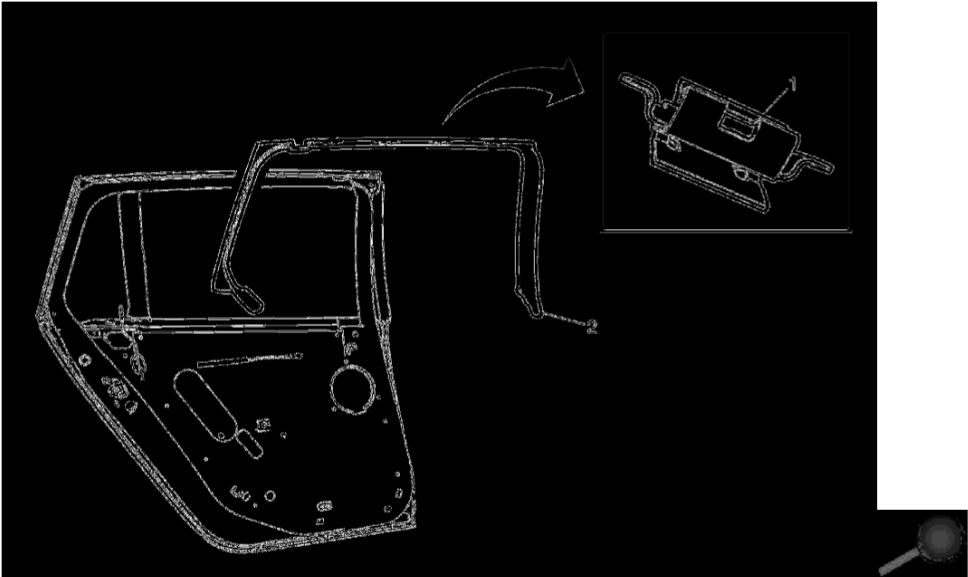


Rear Side Door Window Frame Rear Cover Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the rear side door upper auxiliary weatherstrip. Refer to Front or Rear Side Door Upper Auxiliary Weatherstrip Replacement . © 2014 General Motors. All rights reserved.	
2. Remove the rear side door trim. Refer to Rear Side Door Trim Replacement .	

1	Rear Side Door Window Frame Cover Clip (Qty: 7) Procedure 1. Open the rear side door. 2. Using a suitable tool, remove the rear side door window frame cover clips from around the door.
2	Rear Side Door Window Frame Cover Note: Inspect the door for proper operation before installing the door trim.

Rear Side Door Window Frame Cover Replacement (Sportwagon)



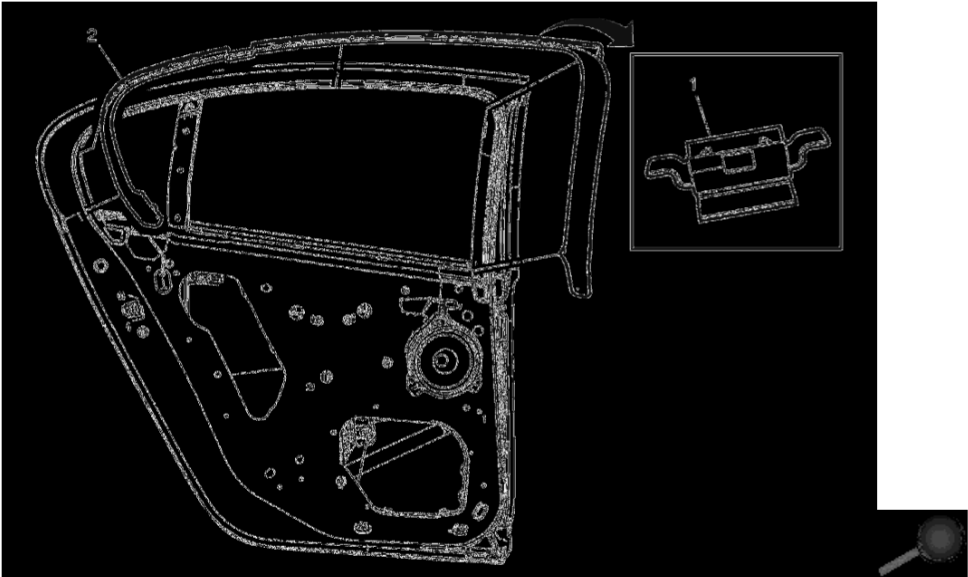
Rear Side Door Window Frame Rear Cover Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the rear side door upper auxiliary weatherstrip. Refer to Front or Rear Side Door Upper Auxiliary Weatherstrip Replacement . © 2014 General Motors. All rights reserved.	
2. Remove the rear side door trim. Refer to Rear Side Door Trim Replacement .	

3. Remove the rear side door upper cover. Refer to [Rear Side Door Upper Cover Replacement](#).

1	Rear Side Door Window Frame Cover Clip (Qty: 8) Procedure 1. Open the rear side door. 2. Using a suitable tool, remove the rear side door window frame cover clips from around the door.
2	Rear Side Door Window Frame Cover Note: Inspect the door for proper operation before installing the door trim.

Rear Side Door Window Frame Cover Replacement (Short Wheelbase)



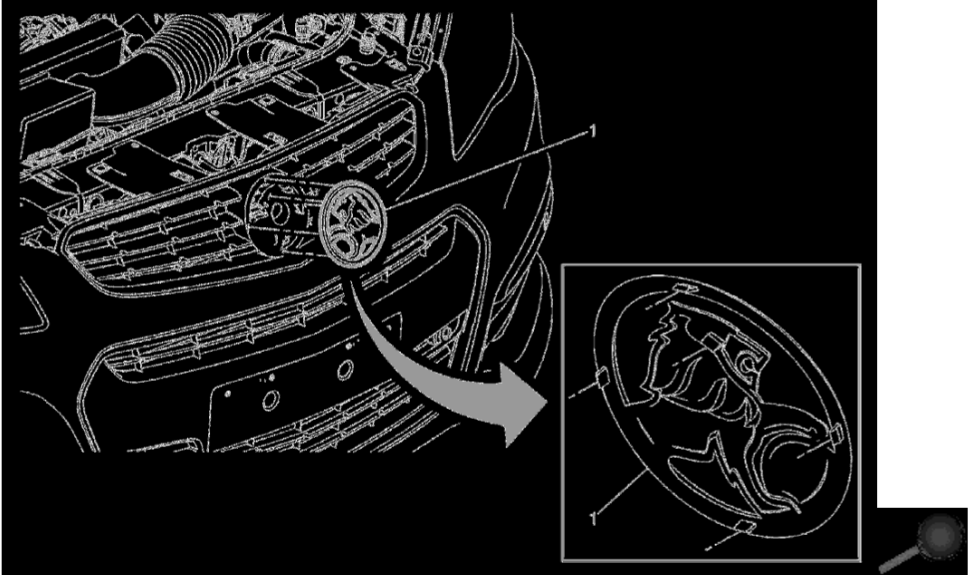
Rear Side Door Window Frame Cover Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the rear side door upper auxiliary weatherstrip. Refer to Front or Rear Side Door Upper Auxiliary Weatherstrip Replacement .	
© 2014 General Motors. All rights reserved.	
2. Remove the rear side door trim. Refer to Rear Side Door Trim Replacement .	

3. Remove the rear side door upper cover. Refer to [Rear Side Door Upper Cover Replacement](#).

1	Rear Side Door Window Frame Cover Clip (Qty: 9) Procedure Using a suitable tool, remove the rear side door window frame cover clips from around the door.
2	Rear Side Door Window Frame Cover Note: Inspect the door for proper operation before installing the door trim.

Front Grille Emblem/Nameplate Replacement (Short Wheelbase SS, SV6)



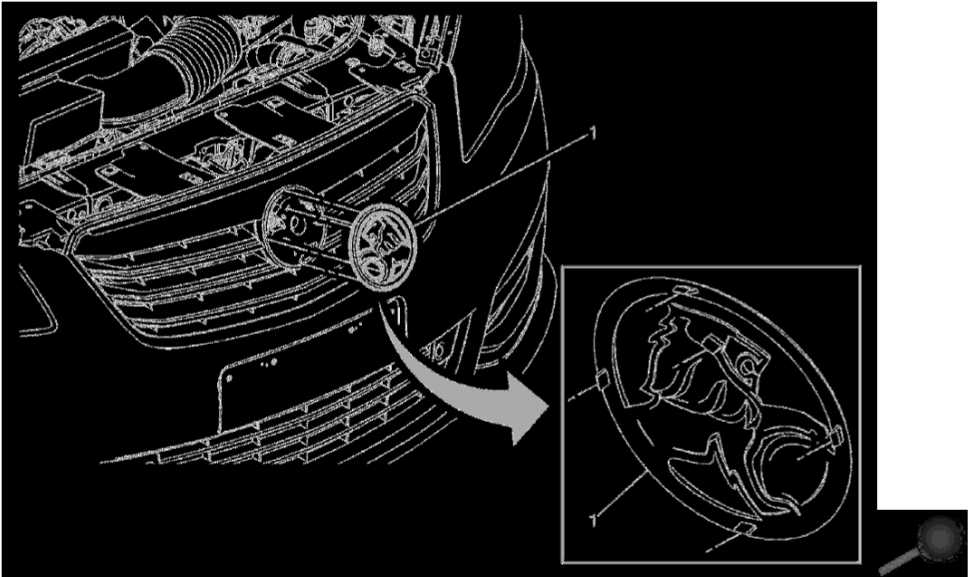
Front Grille Emblem Replacement

Callout	Component Name
Preliminary Procedure Remove the radiator grille opening cover. Refer to Front Opening Upper Cover Replacement .	
1	Front Grille Emblem/Nameplate Procedure

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Release the 5 locking tabs on the front grille emblem and pull from the front grille.

Front Grille Emblem/Nameplate Replacement (Calais)



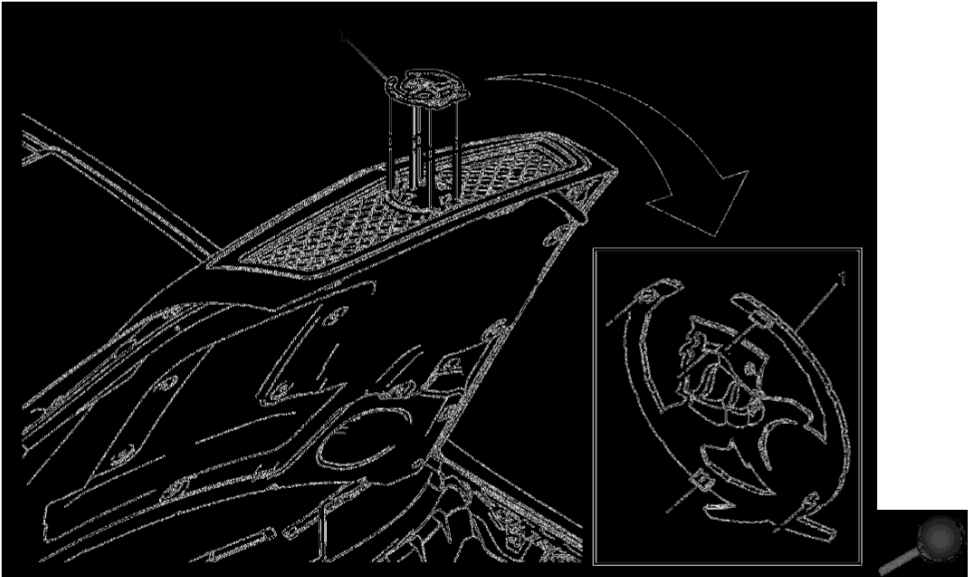
Front Grille Emblem Replacement

Callout	Component Name
Preliminary Procedure Remove the radiator grille opening cover. Refer to Front Opening Upper Cover Replacement .	
1	Front Grille Emblem/Nameplate Procedure

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Release the 5 locking tabs on the front grille emblem and pull from the front grille.

Front Grille Emblem/Nameplate Replacement (Long Wheelbase)



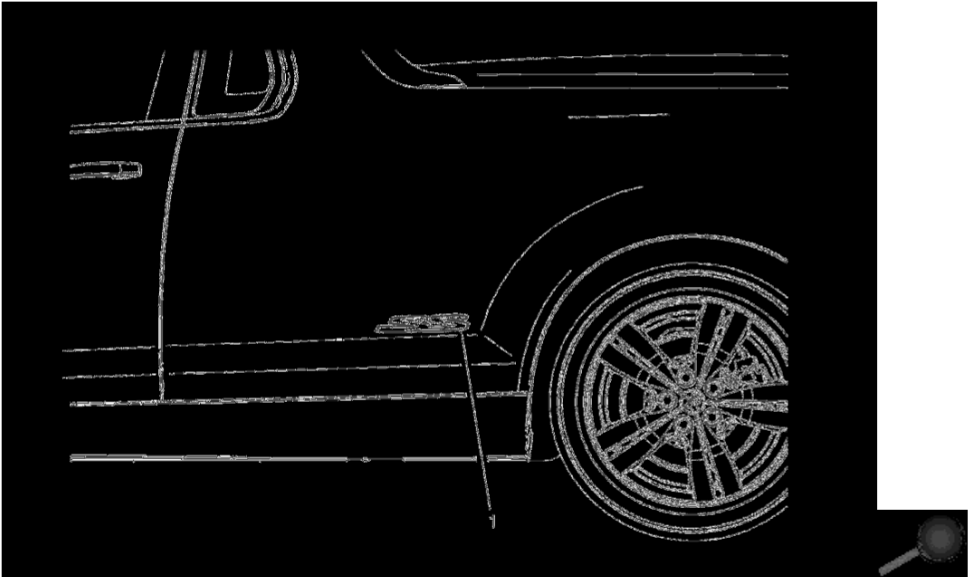
Front Grille Emblem Replacement

Callout	Component Name	
Preliminary Procedure Open and support the hood.		
1	Front Grille Emblem/Nameplate Procedure	© 2014 General Motors. All rights reserved.

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Release the 5 locking tabs on the front grille emblem and pull from the front grille.

Body Side Emblem/Nameplate Replacement (Ute SS)

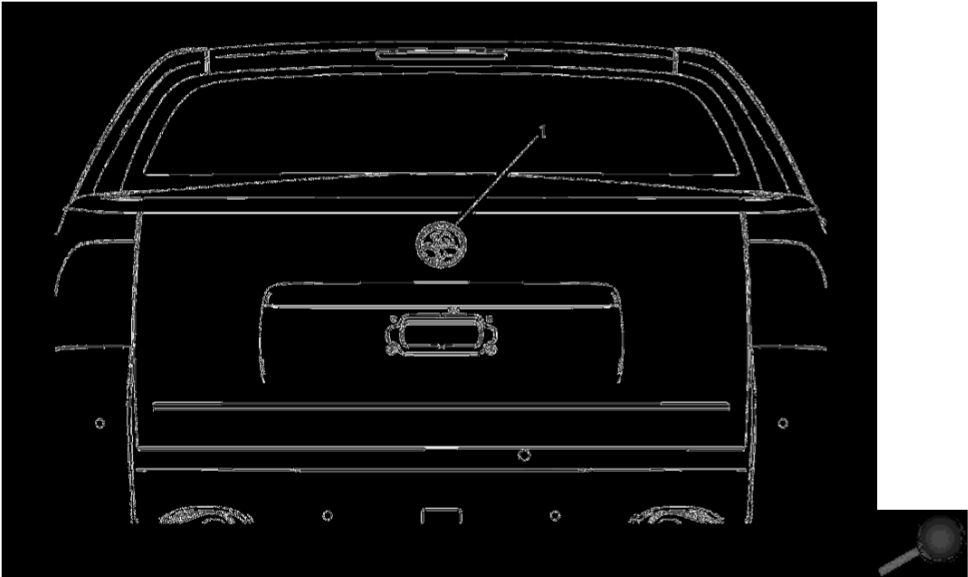


Body Side Emblem/Nameplate Replacement

Callout	Component Name
	Body Side Rear Vehicle Nameplate Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the body side rear vehicle nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the body side rear vehicle nameplate to ensure full adhesion is made.
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Endgate Emblem/Nameplate Replacement (Sportwagon HSV Logo)

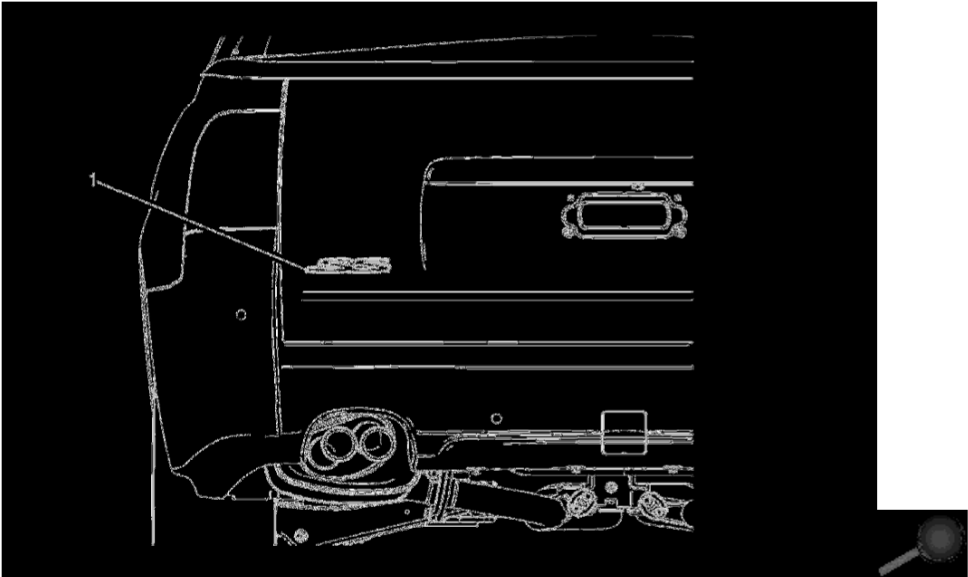


Endgate Emblem/Nameplate Replacement

Callout	Component Name
	Endgate Emblem/Nameplate Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate emblem to ensure full adhesion is made.
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Endgate Emblem/Nameplate Replacement (Ute SS)

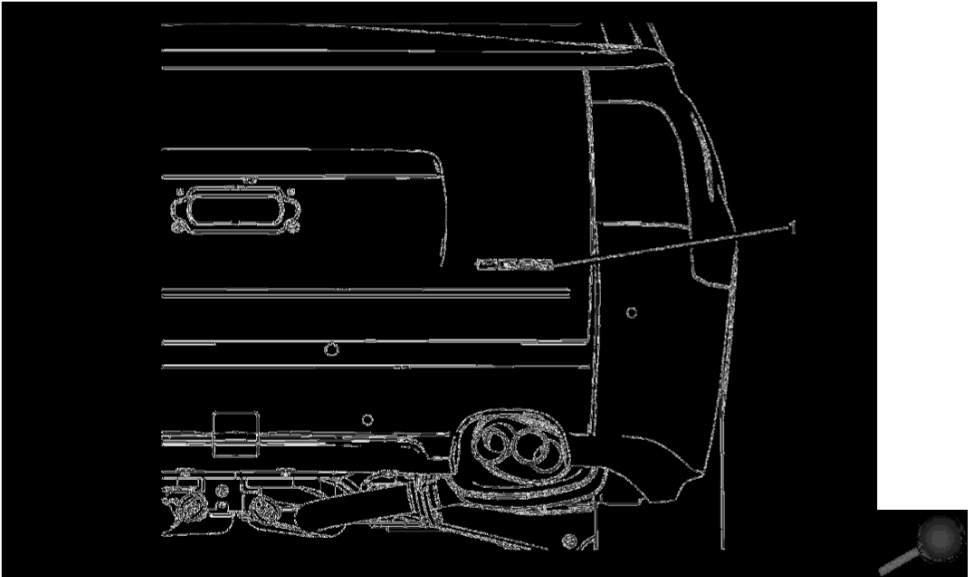


Endgate Emblem/Nameplate Replacement

Callout	Component Name
	Endgate Emblem/Nameplate (SS) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate emblem/nameplate to ensure full adhesion is made.
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Endgate Energy Efficiency Nameplate Replacement (Ute)

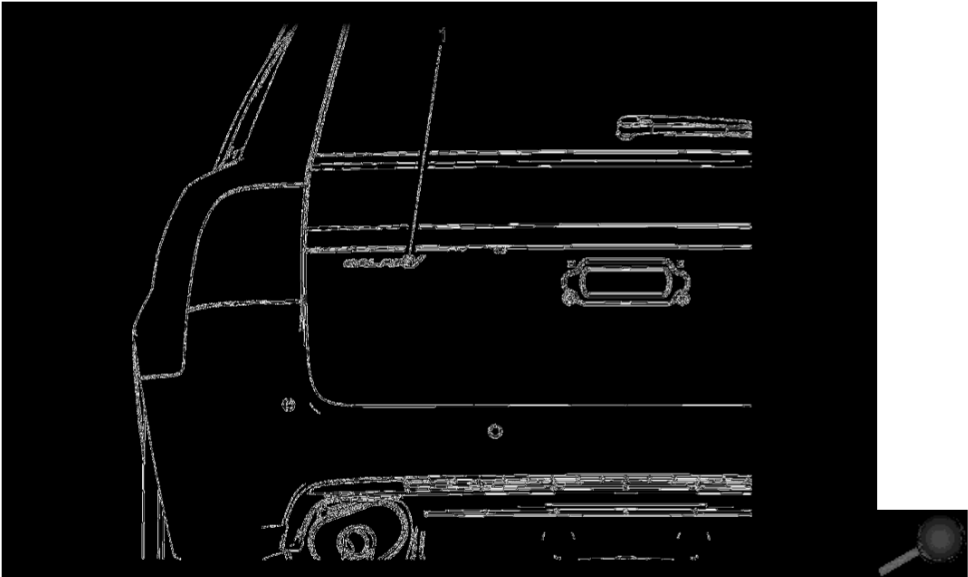


Endgate Energy Efficiency Nameplate Replacement

Callout	Component Name
	Endgate Emblem Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate emblem to ensure full adhesion is made.
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Liftgate Emblem/Nameplate Replacement (Sportwagon Calais)

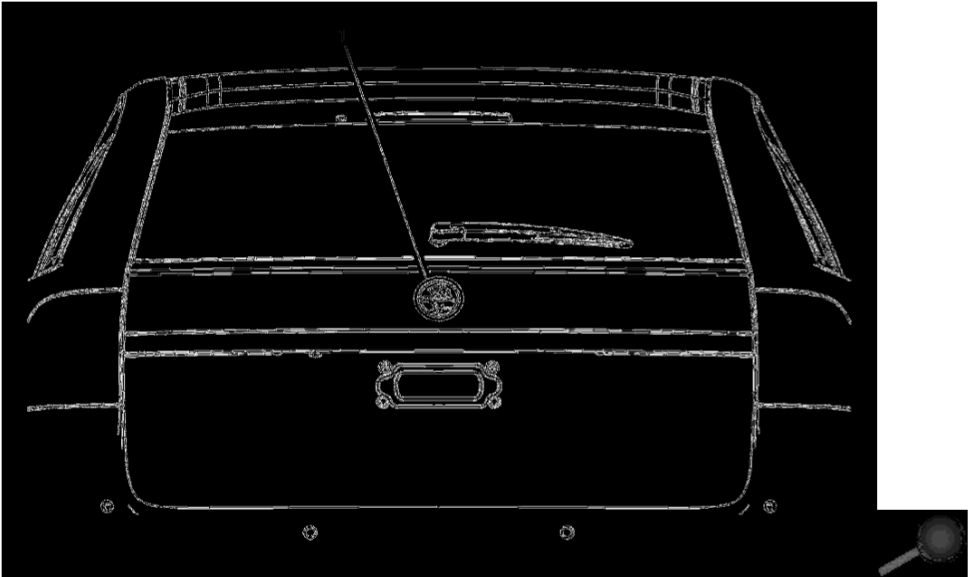


Liftgate Emblem/Nameplate Replacement

Callout	Component Name
	Liftgate Emblem/Nameplate (Calais) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate emblem/nameplate to ensure full adhesion is made.
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Liftgate Emblem/Nameplate Replacement (Sportwagon Holden Logo)

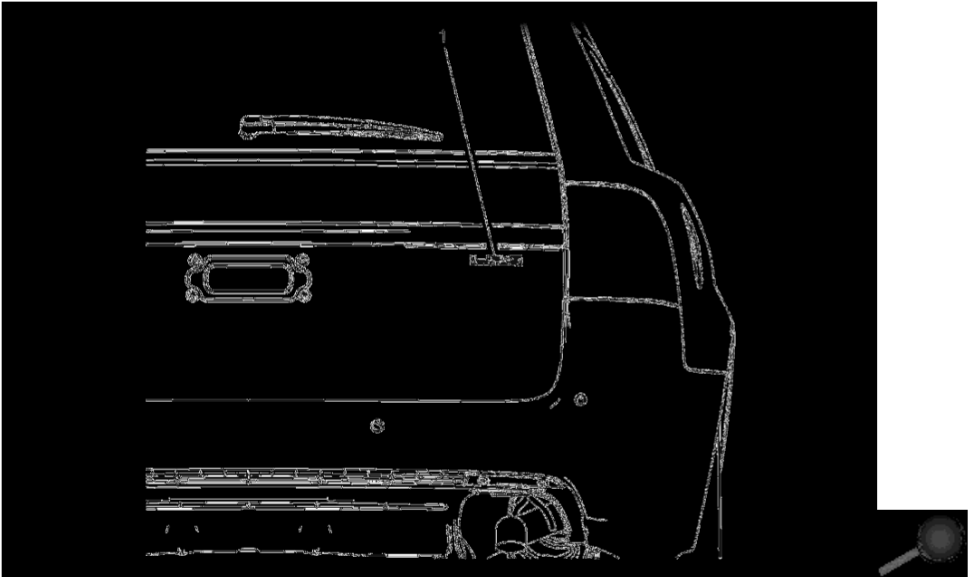


Liftgate Emblem/Nameplate Replacement

Callout	Component Name
	Liftgate Emblem/Nameplate Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate emblem/nameplate to ensure full adhesion is made.
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Liftgate Emblem/Nameplate Replacement (Sportwagon LPG)



Liftgate Emblem/Nameplate Replacement

Callout	Component Name
	Liftgate Emblem/Nameplate (LPG) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate emblem/nameplate to ensure full adhesion is made.
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Liftgate Emblem/Nameplate Replacement (Sportwagon SIDI)

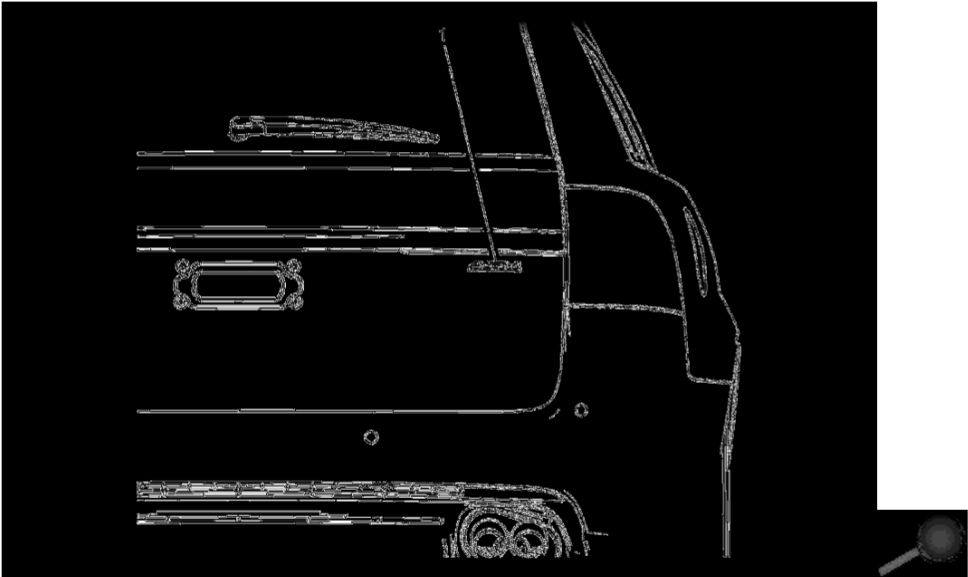


Liftgate Emblem/Nameplate Replacement

Callout	Component Name
	Liftgate Emblem/Nameplate (SIDI) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate emblem/nameplate to ensure full adhesion is made.
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Liftgate Emblem/Nameplate Replacement (Sportwagon AFM)

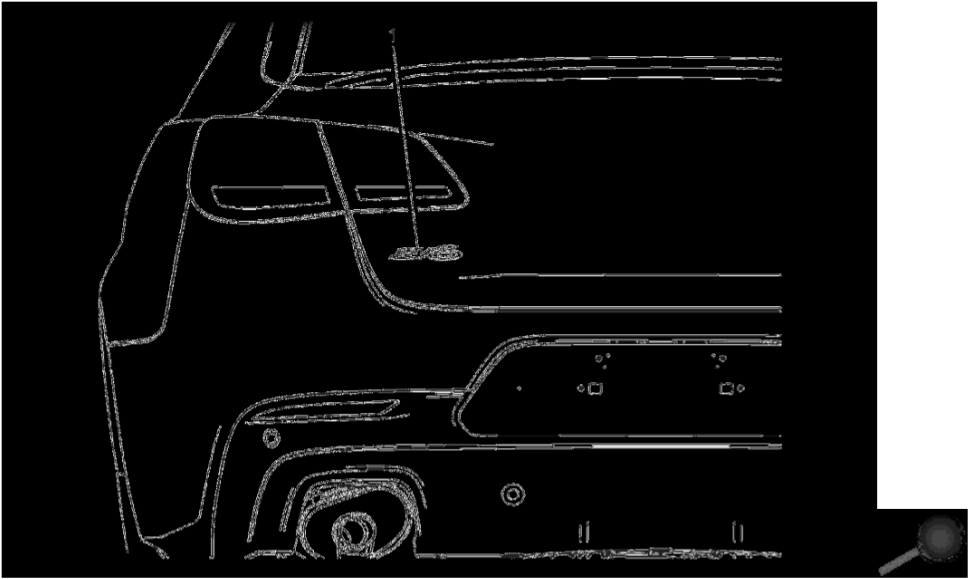


Liftgate Emblem/Nameplate Replacement

Callout	Component Name
	Liftgate Emblem/Nameplate (AFM) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the liftgate emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the liftgate emblem/nameplate to ensure full adhesion is made.
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Rear Compartment Lid Emblem/Nameplate Replacement (Short Wheelbase SV6)



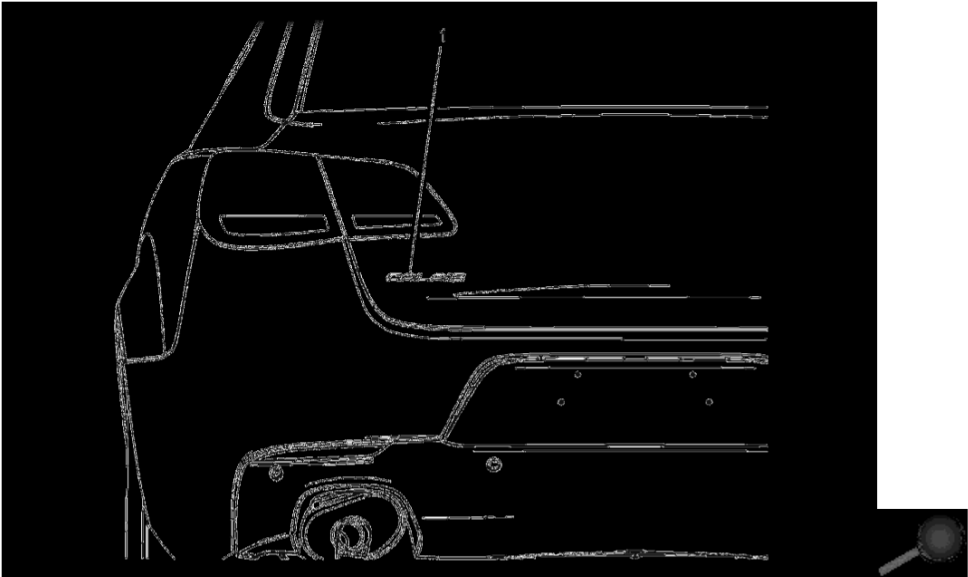
Rear Compartment Lid Emblem/Nameplate Replacement

Callout	Component Name
	Rear Compartment Lid Emblem/Nameplate (SV6) Caution: Refer to Exterior Trim Emblem Removal Caution Procedure

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a heat gun or equivalent to remove the rear compartment lid emblem/nameplate. Use a plastic flat bladed tool to assist in removal.
3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.
4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
5. Using the palm of the hand, wet out the rear compartment lid emblem/nameplate to ensure full adhesion is made.

Rear Compartment Lid Emblem/Nameplate Replacement (Short Wheelbase Calais)



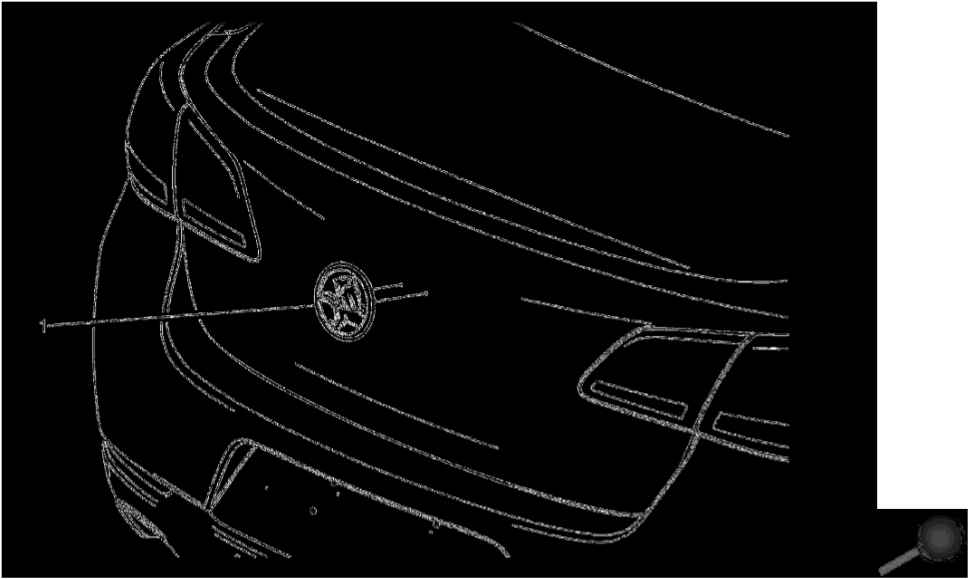
Rear Compartment Lid Emblem/Nameplate Replacement

Callout	Component Name
	Rear Compartment Lid Emblem/Nameplate (Calais) Caution: Refer to Exterior Trim Emblem Removal Caution Procedure

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a heat gun or equivalent to remove the rear compartment lid emblem/nameplate. Use a plastic flat bladed tool to assist in removal.
3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.
4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
5. Using the palm of the hand, wet out the rear compartment lid emblem/nameplate to ensure full adhesion is made.

Rear Compartment Lid Emblem/Nameplate Replacement (Short Wheelbase Holden Logo)



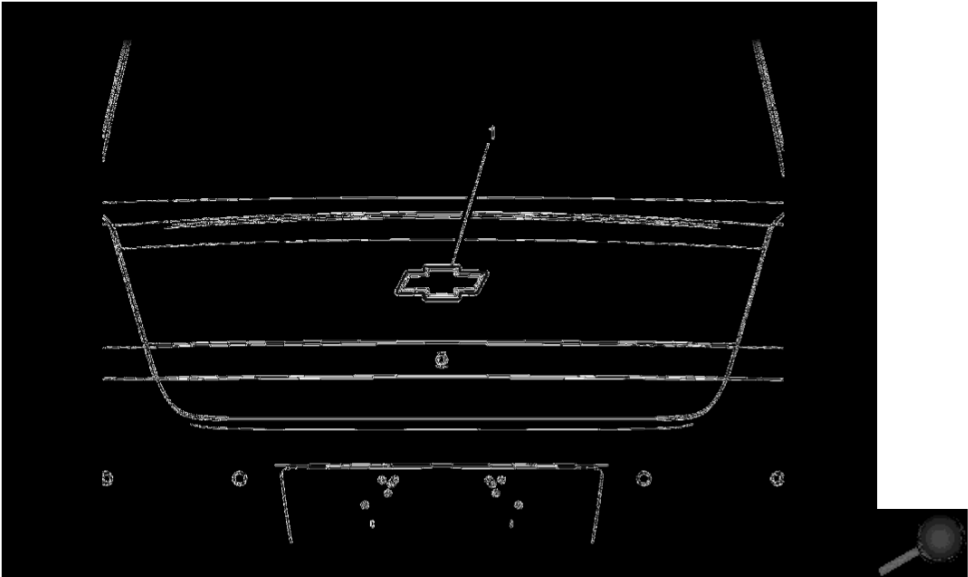
Rear Compartment Lid Emblem/Nameplate Replacement

Callout	Component Name
	Rear Compartment Lid Emblem/Nameplate Caution: Refer to Exterior Trim Emblem Removal Caution Procedure

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Apply a suitable tape around the liftgate vehicle nameplate.
3. Use a heat gun or equivalent to remove the rear compartment lid emblem/nameplate. Use a plastic flat bladed tool to assist in the removal.
4. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.
5. When removing protective liners from adhesive backing, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
6. Align the rear compartment lid emblem/nameplate locator tabs to the two guide holes on the rear compartment lid and using the palm of the hand press evenly to ensure full adhesion is made.

Rear Compartment Lid Emblem/Nameplate Replacement (Long Wheelbase Bowtie)



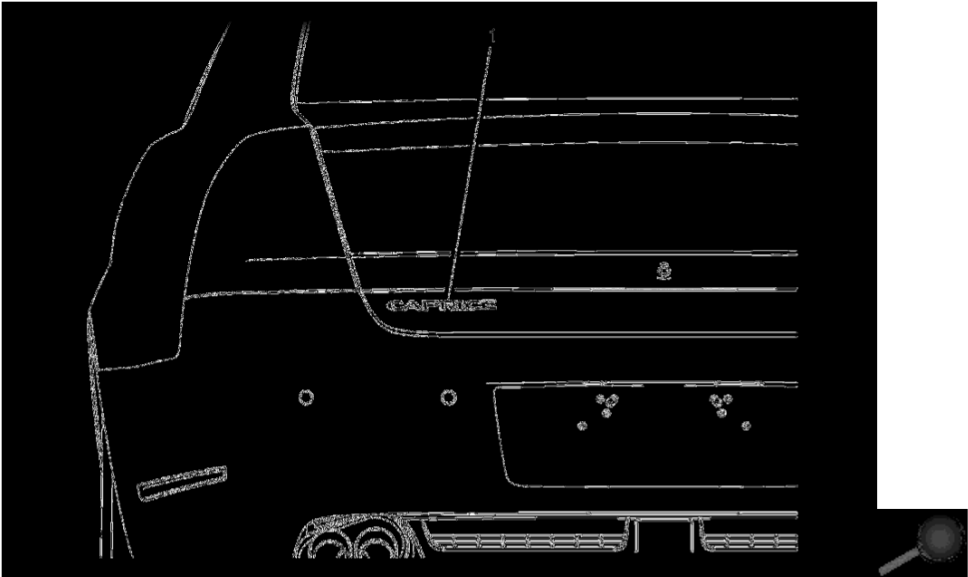
Rear Compartment Lid Emblem/Nameplate Replacement

Callout	Component Name
	Rear Compartment Lid Emblem (Caprice Bowtie) Caution: Refer to Exterior Trim Emblem Removal Caution Procedure

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a heat gun or equivalent to remove the rear compartment lid emblem. Use a plastic flat bladed tool to assist in removal.
3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.
4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
5. Using the palm of the hand, wet out the rear compartment lid emblem to ensure full adhesion is made.

Rear Compartment Lid Emblem/Nameplate Replacement (Long Wheelbase Caprice)



Rear Compartment Lid Emblem/Nameplate Replacement

Callout	Component Name
	Rear Compartment Lid Vehicle Nameplate (Caprice) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a heat gun or equivalent to remove the rear compartment lid vehicle nameplate. Use a plastic flat bladed tool to assist in removal.
3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.
4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
5. Using the palm of the hand, wet out the rear compartment lid vehicle nameplate to ensure full adhesion is made.

Rear Compartment Lid Engine Nameplate Replacement (Short Wheelbase SIDI)

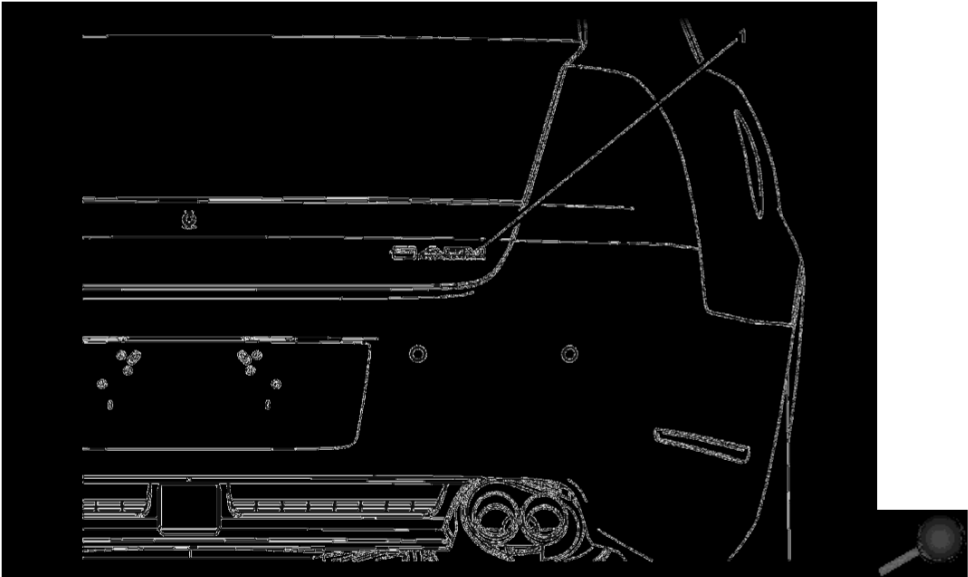


Rear Compartment Lid Engine Nameplate Replacement

Callout	Component Name
	Rear Compartment Lid Engine Emblem/Nameplate (SIDI) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear compartment lid engine emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the rear compartment lid engine emblem/nameplate to ensure full adhesion is made.
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Rear Compartment Lid Engine Nameplate Replacement (Short Wheelbase AFM)

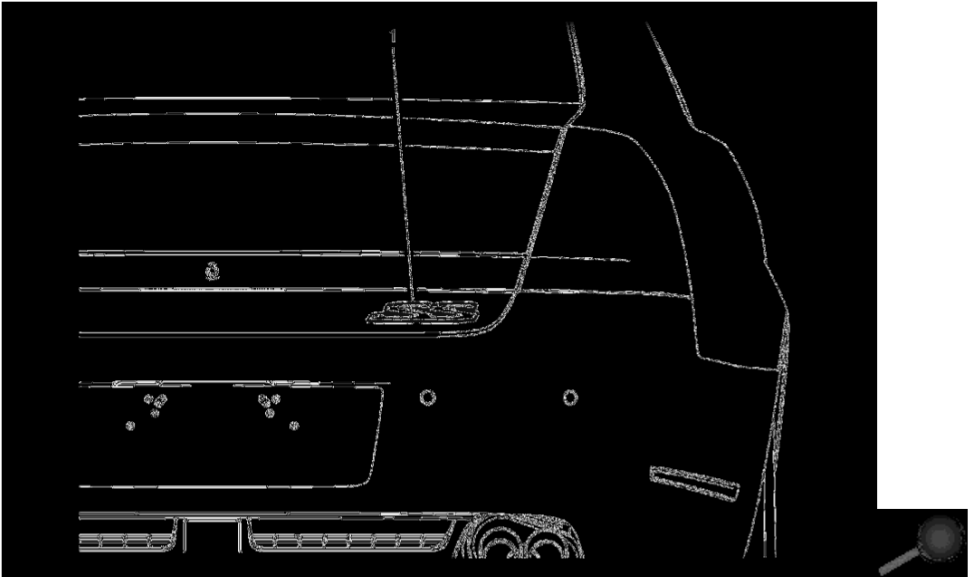


Rear Compartment Lid Engine Nameplate Replacement

Callout	Component Name
	Rear Compartment Lid Engine Emblem/Nameplate (AFM) Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear compartment lid engine emblem/nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the rear compartment lid engine emblem/nameplate to ensure full adhesion is made.
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Rear Compartment Lid Trim Level Name Plate Replacement (Long Wheelbase and SS)



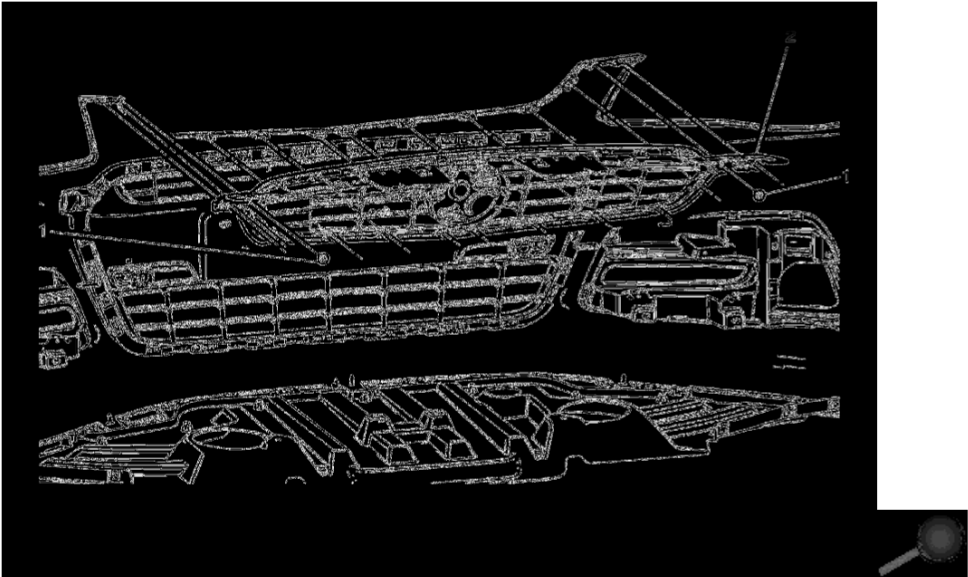
Rear Compartment Lid Trim Level Name Plate Replacement

Callout	Component Name
	Rear Compartment Lid Trim Level Nameplate Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved.

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a heat gun or equivalent to remove the rear compartment lid trim level nameplate. Use a plastic flat bladed tool to assist in removal.
3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel.
4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
5. Using the palm of the hand, wet out the rear compartment lid trim level nameplate to ensure full adhesion is made.

Front Grille Replacement (Short Wheelbase, Ute, SS and SV6)

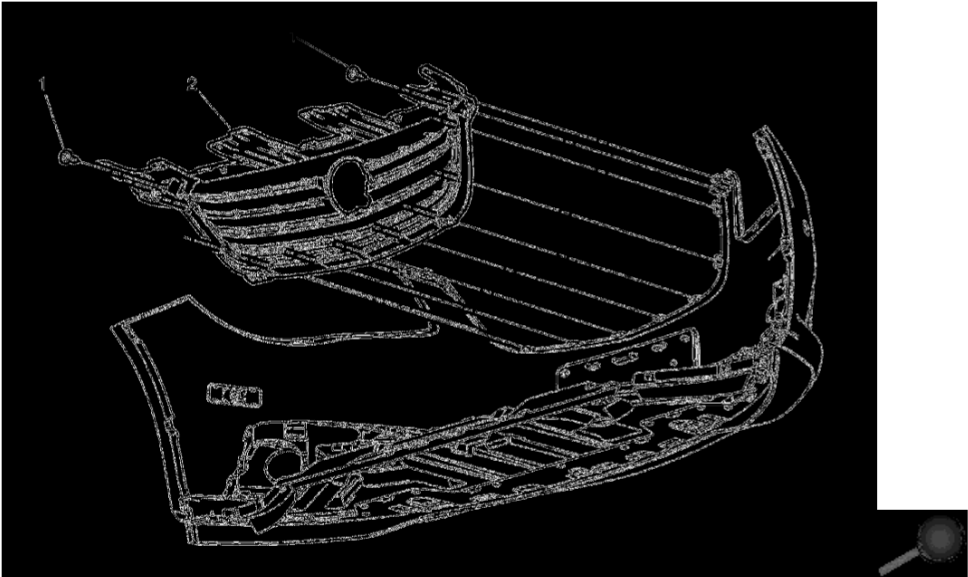


Front Grille Replacement

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement . © 2014 General Motors. All rights reserved.	
1	Radiator Grille Screw (Qty: 2) Caution: Refer to Fastener Caution .

2	Radiator Upper Grille Procedure Release the 12 locking tabs from the radiator grille and pull from the front bumper fascia.
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Front Grille Replacement (Short Wheelbase Calais)

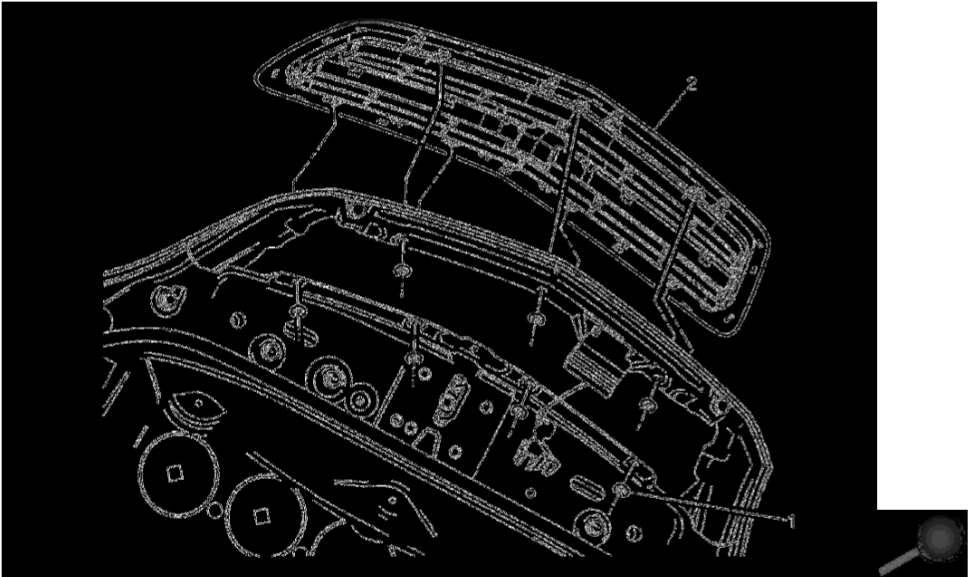


Front Grille Replacement

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement . © 2014 General Motors. All rights reserved.	
1	Front Grille Screw (Qty: 2) Caution: Refer to Fastener Caution .

2	Front Grille Procedure Release the 11 locking tabs from the front grille and pull from the front bumper fascia.
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Front Grille Replacement (Long Wheelbase)

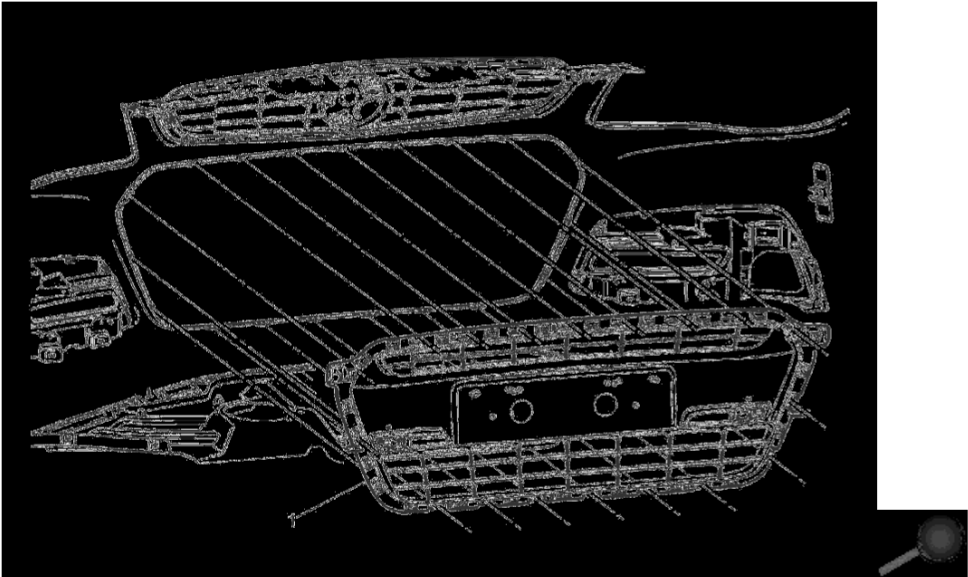


Front Grille Replacement

Callout	Component Name
Preliminary Procedure Open and support the hood. © 2014 General Motors. All rights reserved.	
1	Front Grille Nut (Qty: 7) Caution: Refer to Fastener Caution .

2	Front Grille
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Front Lower Grille Replacement

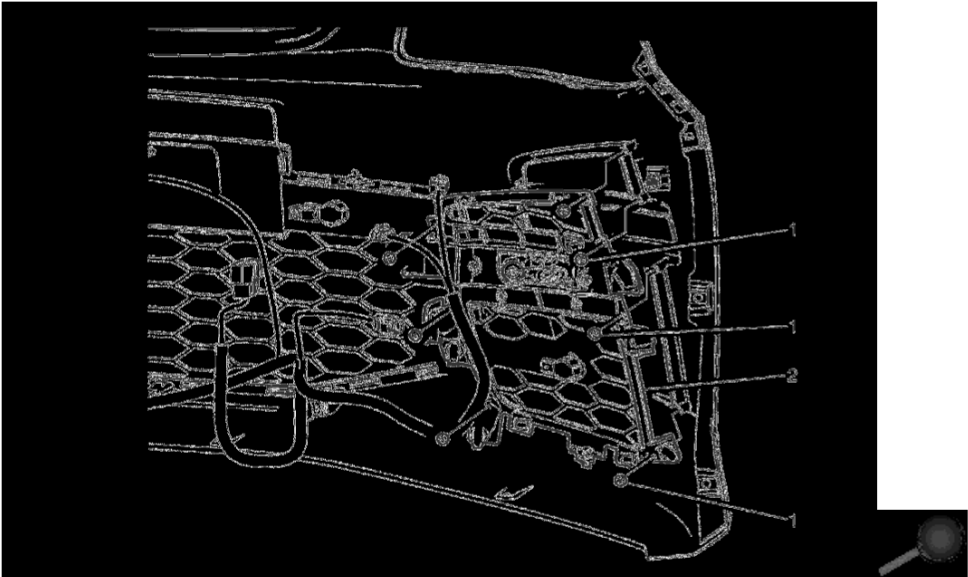


Front Lower Grille Replacement

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement . © 2014 General Motors. All rights reserved.	
1	Radiator Grille Procedure

Release the 19 locking tabs on the radiator lower grille and pull from the front bumper fascia.

Front Lower Grille Replacement (GTS)

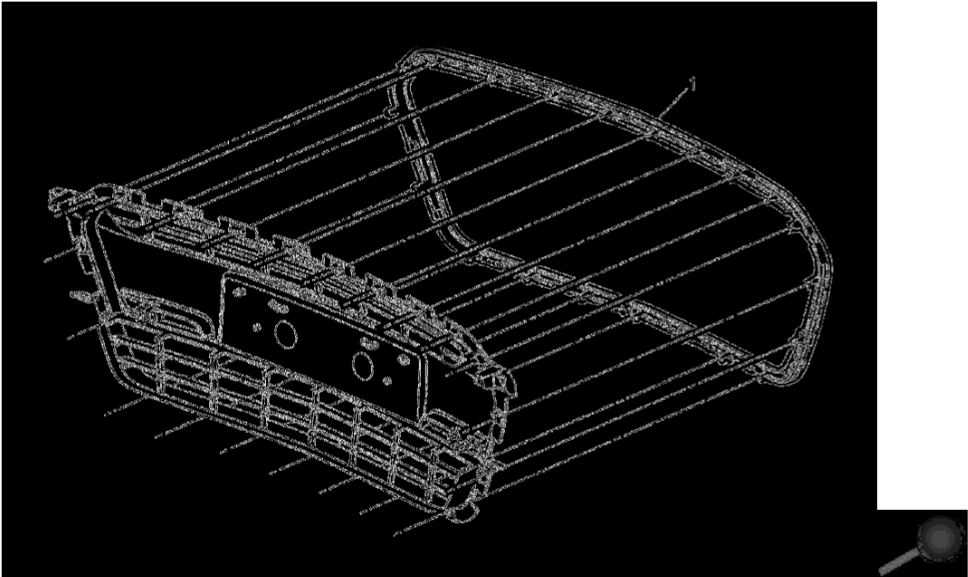


Front Lower Grille Replacement

Callout	Component Name
Preliminary Procedure	
1. Remove the front intake air duct - lower. Refer to Front Intake Air Duct Replacement - Lower .	
2. Disconnect the daytime running lamp and front park assist sensor, electrical connectors.	
3. Disengage the front lamp electrical harness from the harness connectors to the front lower grille.	

4. Reposition the electrical harness.	
1	Front Lower Grille Screw (Qty: 7) Caution: Refer to Fastener Caution .
2	Front Lower Grille Procedure 1. Remove the front lower grille from the front bumper fascia. 2. Transfer parts, as needed.

Front Lower Outer Grille Replacement (Short Wheelbase, Ute, SS and SV6)

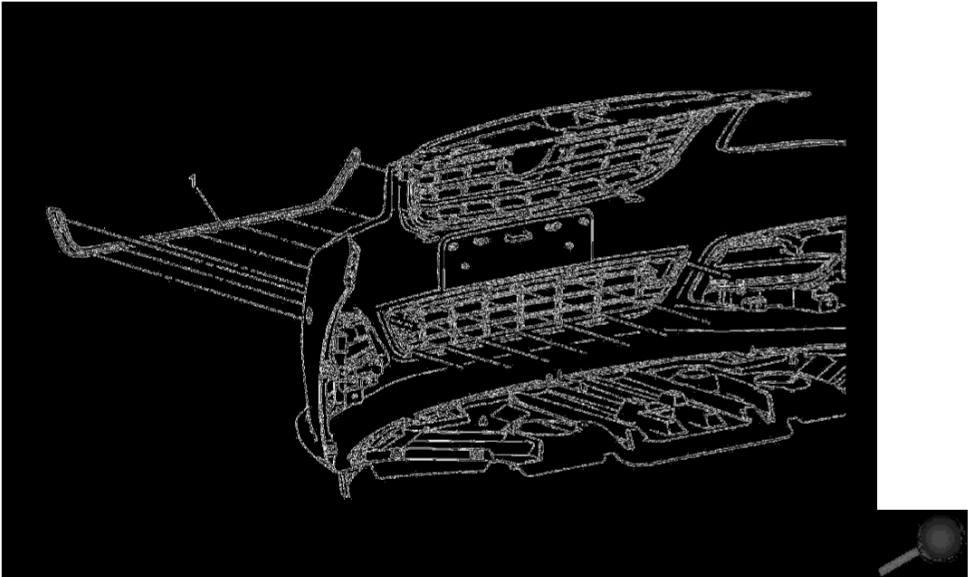


Front Lower Outer Grille Replacement

Callout	Component Name
Preliminary Procedure Remove the front grille. Refer to Front Grille Replacement . © 2014 General Motors. All rights reserved.	
1	Front Lower Outer Grille Procedure

Release the 21 locking tabs from the front lower outer grille and pull from the front grille.

Front Lower Outer Grille Replacement (Short Wheelbase Calais)

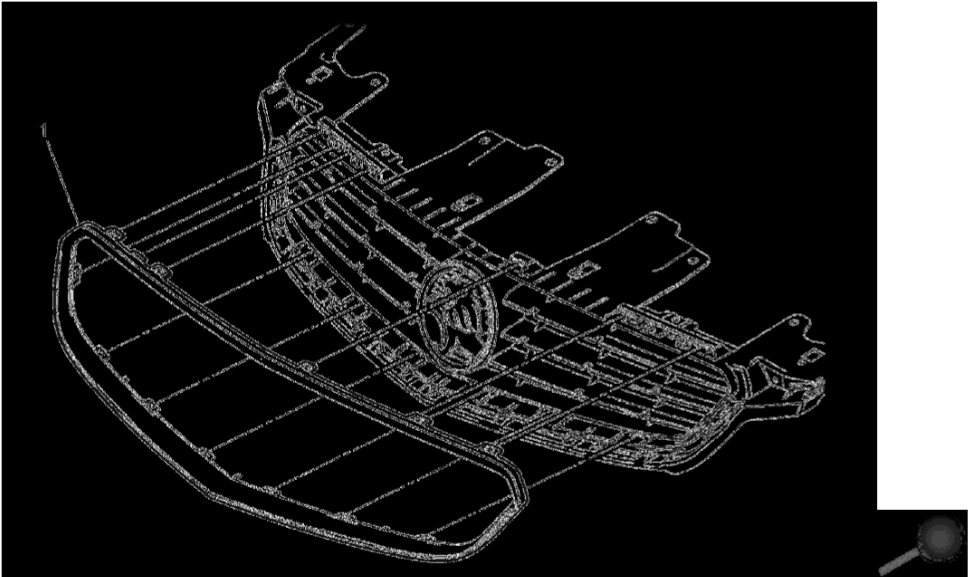


Front Lower Outer Grille Replacement

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement . © 2014 General Motors. All rights reserved.	
1	Front Lower Outer Grille Procedure

Release the 9 locking tabs from the front lower outer grille and pull from the front bumper fascia.

Front Outer Grille Replacement (Short Wheelbase, Ute, SS and SV6)

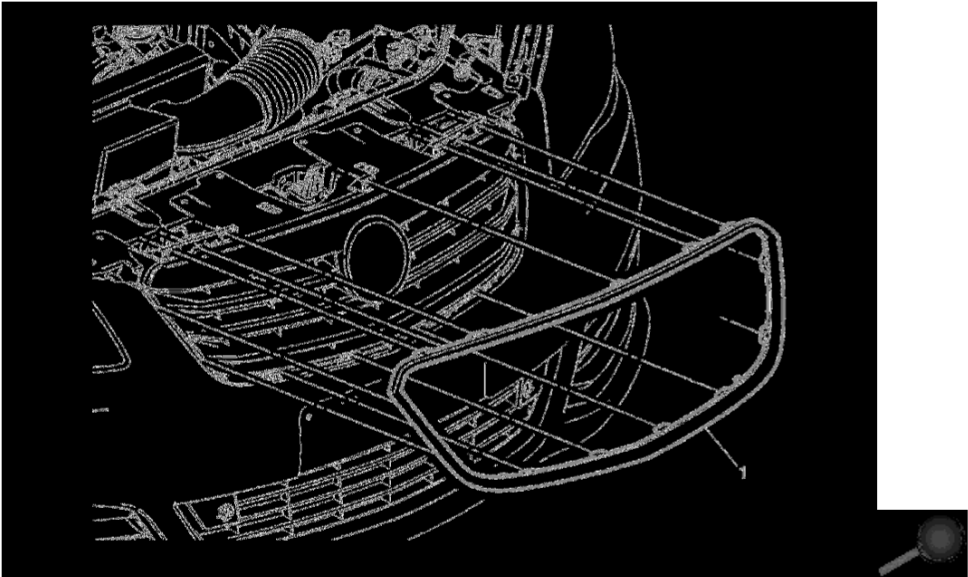


Front Outer Grille Replacement

Callout	Component Name
Preliminary Procedure Remove the radiator grille. Refer to Front Grille Replacement . © 2014 General Motors. All rights reserved.	
1	Front Outer Grille Procedure

Release the 14 locking tabs from the front outer grille and pull from the radiator grille.

Front Outer Grille Replacement (Short Wheelbase Calais)

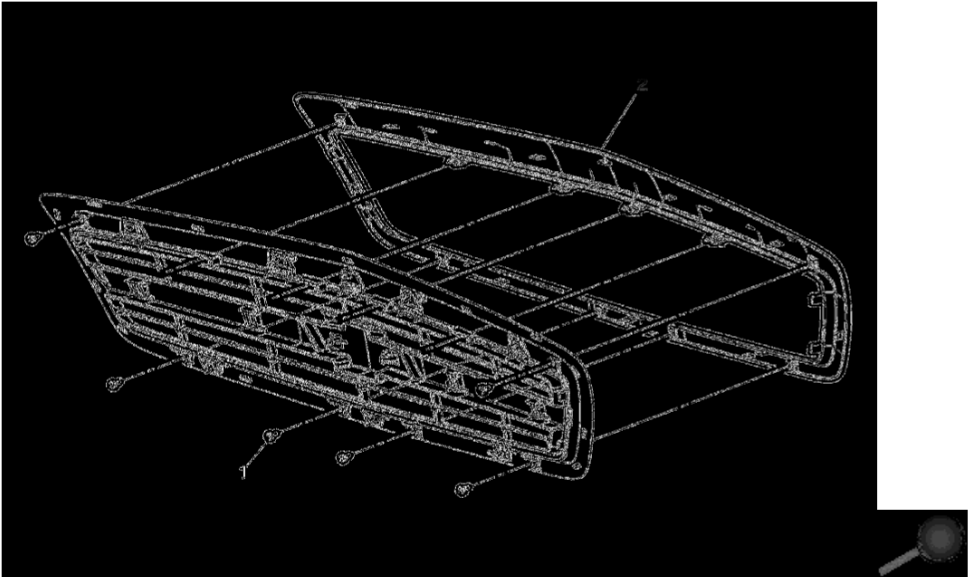


Front Outer Grille Replacement

Callout	Component Name
Preliminary Procedure Remove the front opening upper cover. Refer to Front Opening Upper Cover Replacement . © 2014 General Motors. All rights reserved.	
1	Front Outer Grille Procedure

Release the 15 locking tabs from the front outer grille and pull from the front bumper fascia.

Front Outer Grille Replacement (Long Wheelbase)

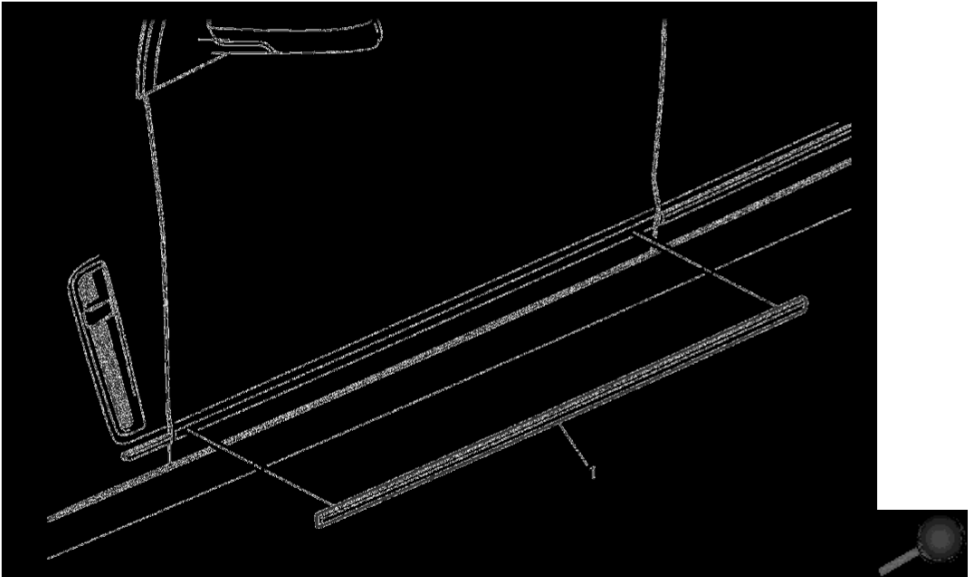


Front Outer Grille Replacement

Callout	Component Name
Preliminary Procedure Remove the front grille. Refer to Front Grille Replacement . © 2014 General Motors. All rights reserved.	
1	Front Outer Grille Screw (Qty: 6) Caution: Refer to Fastener Caution .

2	Front Outer Grille Procedure Release the locking tabs and pull from the front grille.
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Front Side Door Molding Replacement

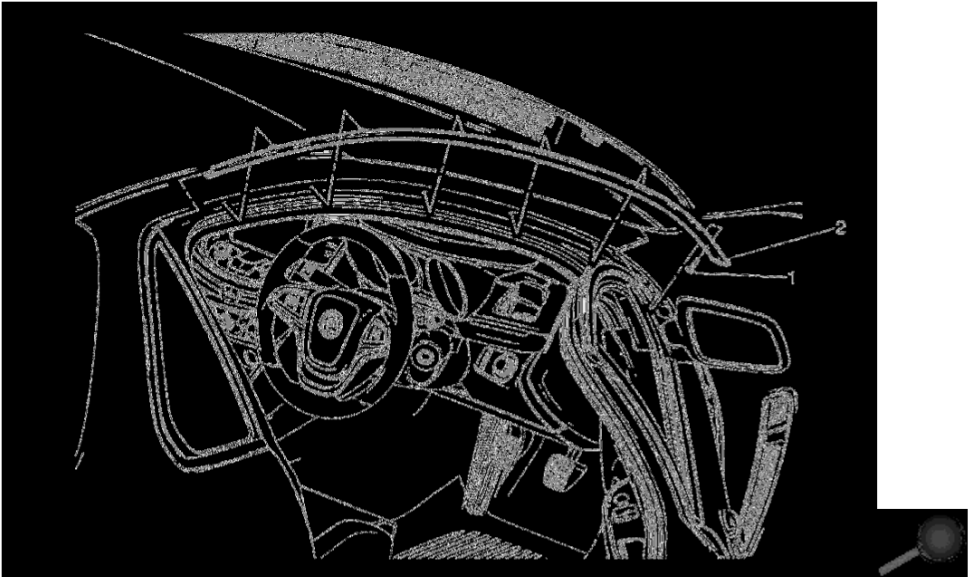


Front Side Door Molding Replacement

Callout	Component Name
	Front Side Door Molding Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door molding. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door molding to ensure full adhesion is made.
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Front and Rear Side Door Outer Opening Frame Upper Reveal Molding Replacement (Ute)

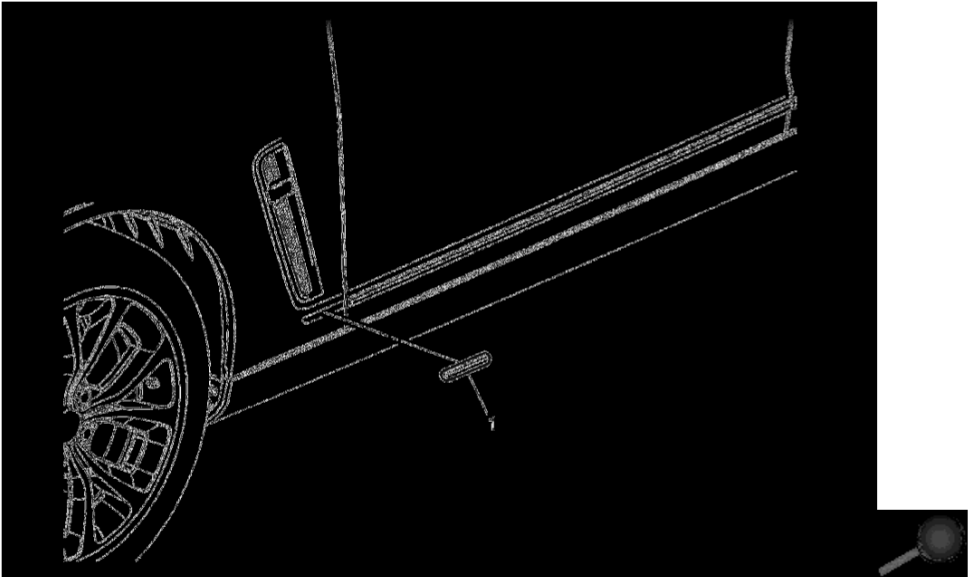


Front and Rear Side Door Outer Opening Frame Upper Reveal Molding Replacement

Callout	Component Name
Preliminary Procedure Open the front side door.	
© 2014 General Motors. All rights reserved.	

1	Front Side Door Opening Frame Reveal Molding Screw Caution: Refer to Fastener Caution.
2	Front Side Door Opening Frame Reveal Molding Procedure 1. Take care not to damage the paint on the vehicle when removing. 2. Grasp the forward end of the front side door opening frame reveal molding and pull firmly downward to disengage the 5 retainers. 3. Slide forward to disengage from the quarter window retainer. 4. Replace any damaged retainers.

Front Fender Center Rear Molding Replacement

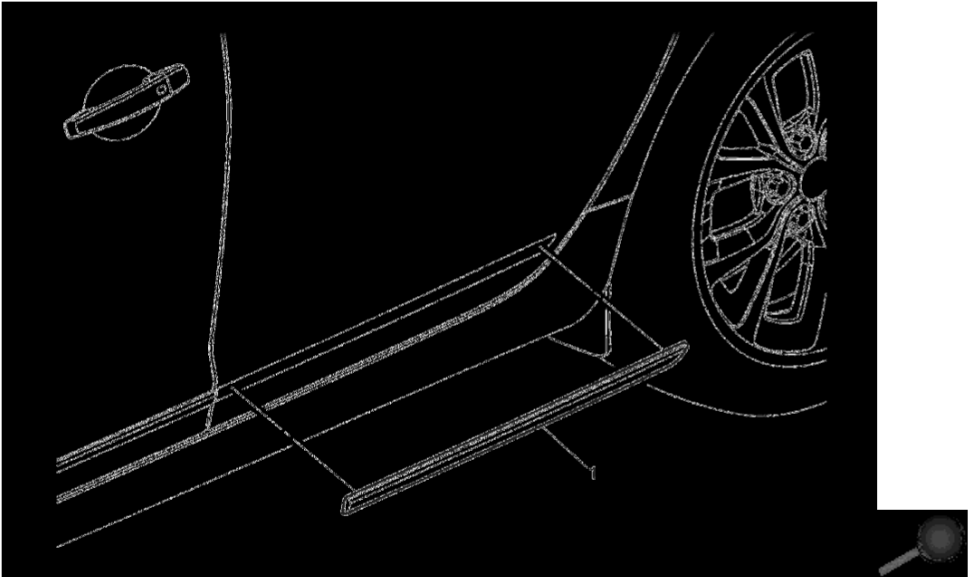


Front Fender Center Rear Molding Replacement

Callout	Component Name
	Front Fender Center Rear Molding Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front fender center rear molding. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front fender center rear molding to ensure full adhesion is made.
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Rear Side Door Molding Replacement

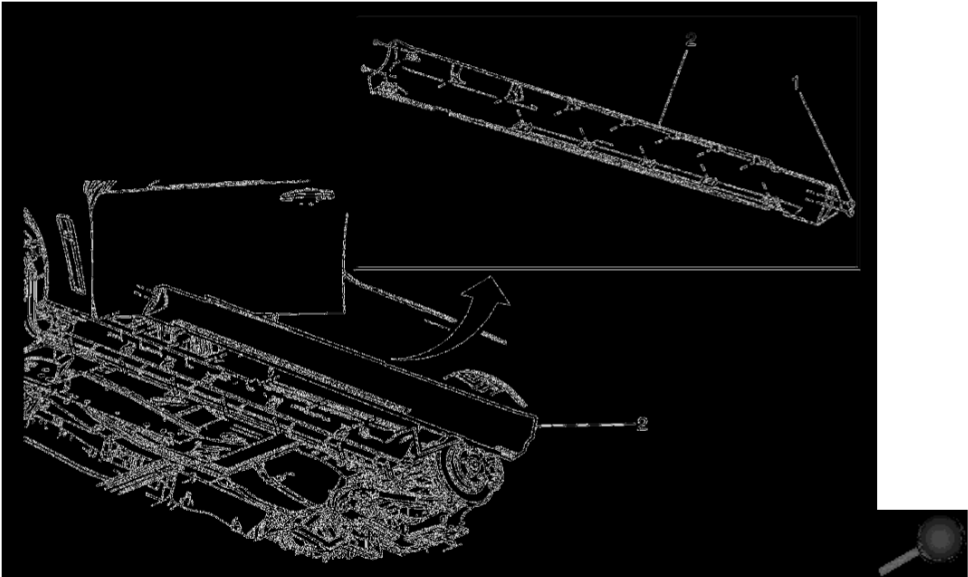


Rear Side Door Molding Replacement

Callout	Component Name
	Rear Side Door Molding Caution: Refer to Exterior Trim Emblem Removal Caution. Procedure © 2014 General Motors. All rights reserved. 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one

1	hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear side door molding. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the rear side door molding to ensure full adhesion is made.
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Rocker Panel Molding Replacement (Ute)

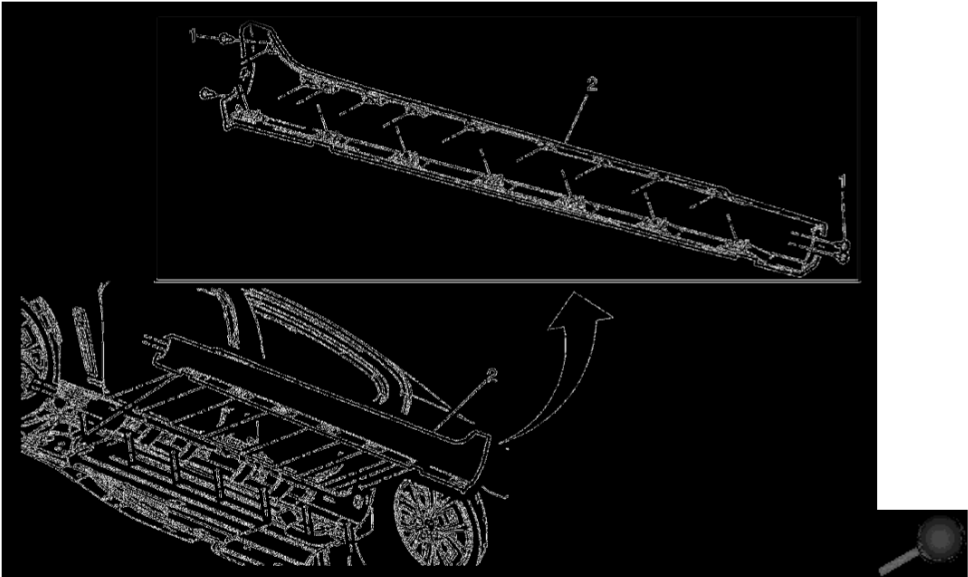


Rocker Panel Molding Replacement

Callout	Component Name
Preliminary Procedure Open the side door. © 2014 General Motors. All rights reserved.	
1	Rocker Panel Molding Bolt (Qty: 4) Caution: Refer to Fastener Caution .

2	Rocker Panel Molding Procedure 1. From the bottom edge firmly pull down the rocker panel molding (6 retainers) from the body side outer panel. 2. From the top edge firmly pull out the rocker panel molding (8 retainers) from the body side outer panel and remove from the vehicle.
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Rocker Panel Molding Replacement (Sedan, Sportwagon)

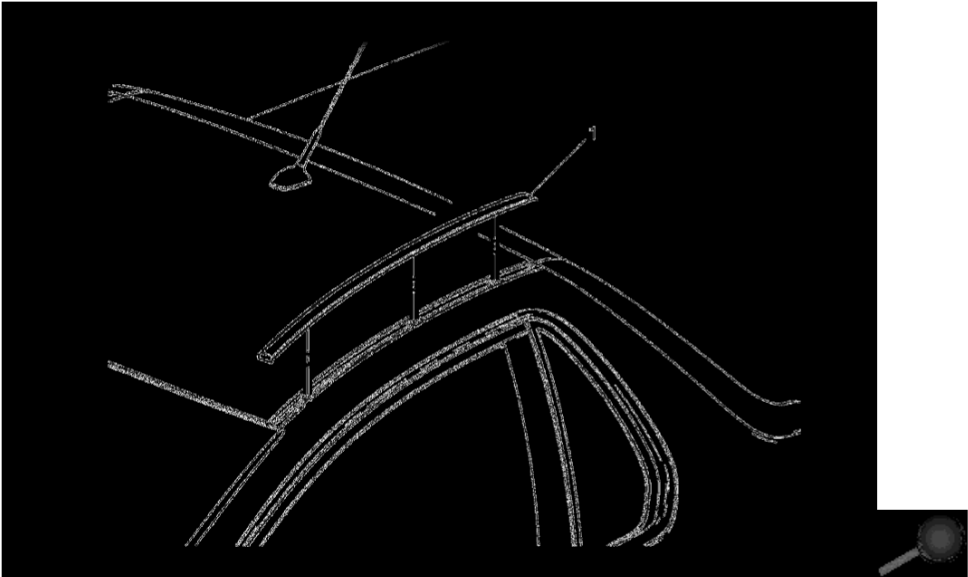


Rocker Panel Molding Replacement

Callout	Component Name
Preliminary Procedure Remove the front and rear side door sill trim plate. © 2014 General Motors. All rights reserved.	
1	Rocker Panel Molding Bolt (Qty: 4) Caution: Refer to Fastener Caution .

2	Rocker Panel Molding Procedure 1. From the bottom edge firmly pull down the rocker panel molding (7 retainers) from the body side outer panel. 2. From the top edge firmly pull out the rocker panel molding (10 retainers) from the body side outer panel and remove from the vehicle.
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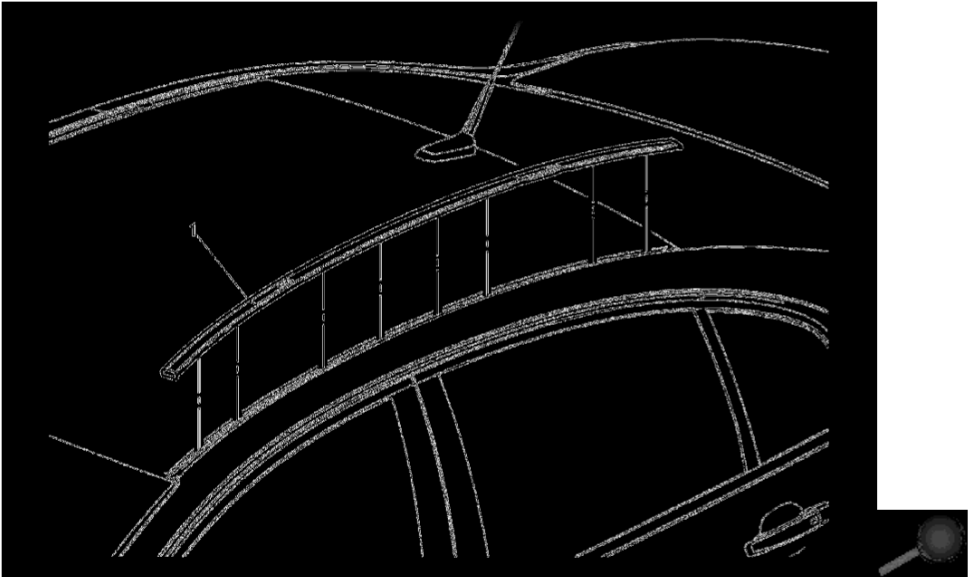
Roof Panel Joint Finish Molding Replacement (Ute)



Roof Panel Joint Finish Molding Replacement

Callout	Component Name
1	Roof Panel Joint Finish Molding Procedure © 2014 General Motors. All rights reserved. Using a suitable plastic flat bladed tool pry the roof panel joint finish molding from the 3 retainers in the roof ditch.

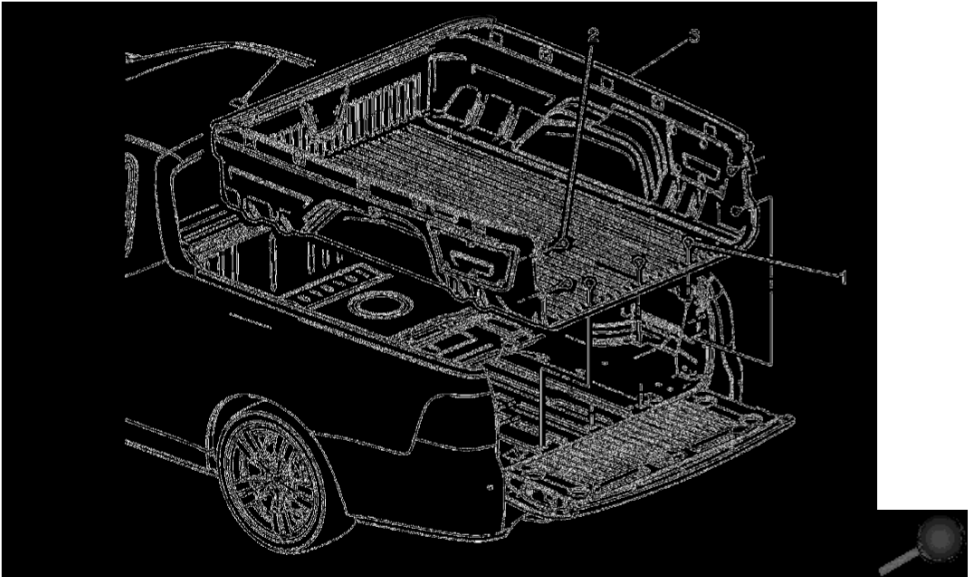
Roof Panel Joint Finish Molding Replacement (Sedan)



Roof Panel Joint Finish Molding Replacement

Callout	Component Name
1	Roof Panel Joint Finish Molding Procedure © 2014 General Motors. All rights reserved. Using a suitable plastic flat bladed tool pry the roof panel joint finish molding from the 8 retainers in the roof ditch.

Cargo Box Liner Replacement (Ute)



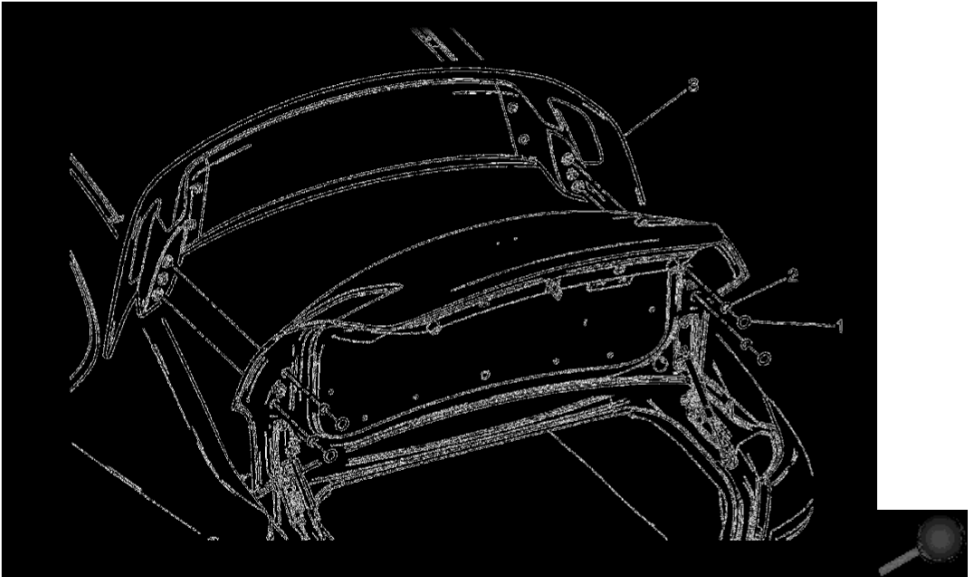
Cargo Box Liner Replacement

Callout	Component Name
Preliminary Procedure Remove the pickup box cargo tie down hooks. Refer to Pickup Box Cargo Tie Down Hook Replacement	
1	Cargo Box Liner Bolt (Qty: 3) Caution: Refer to Fastener Caution .

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2	Cargo Box Liner Retainer (Qty: 4) Caution: Refer to Fastener Caution. Procedure With a trim-type release tool release the cargo box liner retainers.
3	Cargo Box Liner Procedure 1. Lift the rear end of the cargo box liner and slide rearward. 2. Remove the cargo box liner from the vehicle.

Rear End Spoiler Replacement (Rear Wing Spoiler)

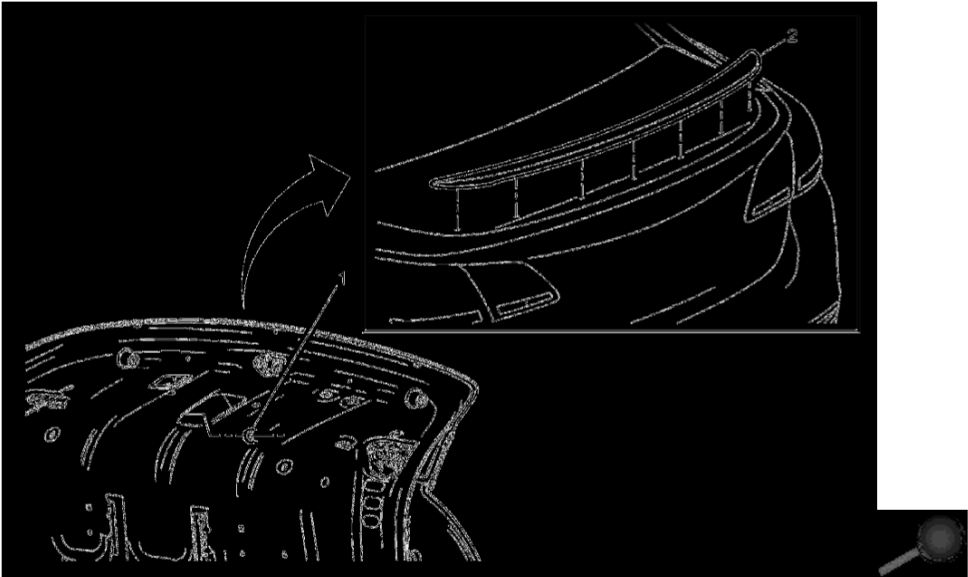


Rear End Spoiler Replacement

Callout	Component Name
Preliminary Procedure Open the rear compartment lid. © 2014 General Motors. All rights reserved.	
1	Rear End Spoiler Nut Access Hole Cover (Qty: 4)

2	Rear End Spoiler Nut (Qty: 4) Caution: Refer to Fastener Caution . Tighten Tighten 6 N•m (53 lb in)
3	Rear End Spoiler Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the rear end spoiler. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Use rear end spoiler studs to position spoiler. 6. Press evenly over the rear end spoiler foot to ensure full adhesion is made.

Rear End Spoiler Replacement (Rear Lip Spoiler)



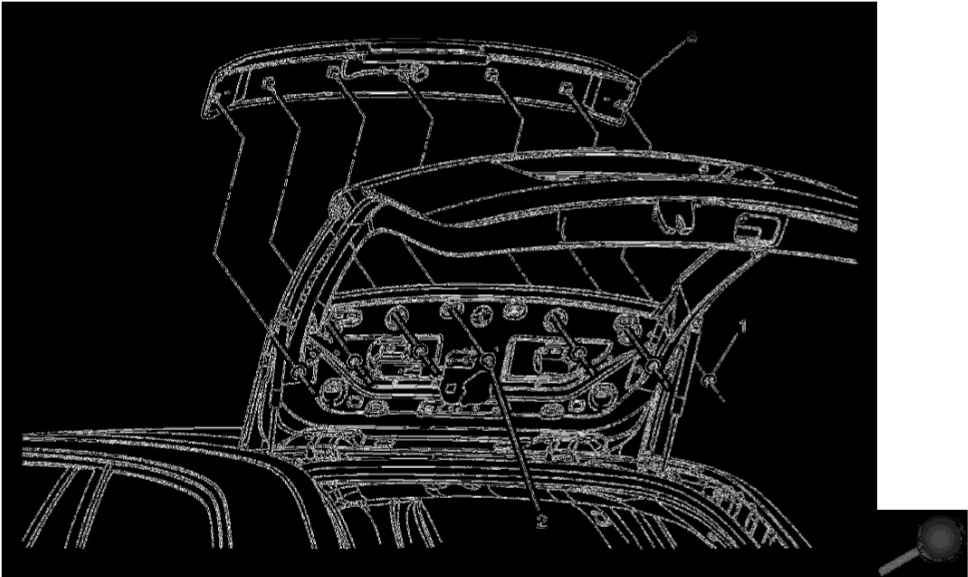
Rear End Spoiler Replacement

Callout	Component Name
Preliminary Procedure	
1. Open the rear compartment lid.	
2. Remove the rear compartment lid carpet. Refer to Rear Compartment Lid Carpet Replacement	

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1	Rear End Spoiler Nut Caution: Refer to Fastener Caution. Tighten Tighten 6N•m (53 lb in)
2	Rear End Spoiler Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Shut the rear compartment lid. 3. Use a heat gun or equivalent to remove the rear end spoiler. Use a plastic flat bladed tool to assist in removal. 4. Use a trim type release tool to release the retainers. 5. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 6. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 7. Use rear end spoiler studs to position spoiler. 8. Press evenly over the rear end spoiler foot to ensure full adhesion is made.

Rear End Spoiler Replacement (Wagon)

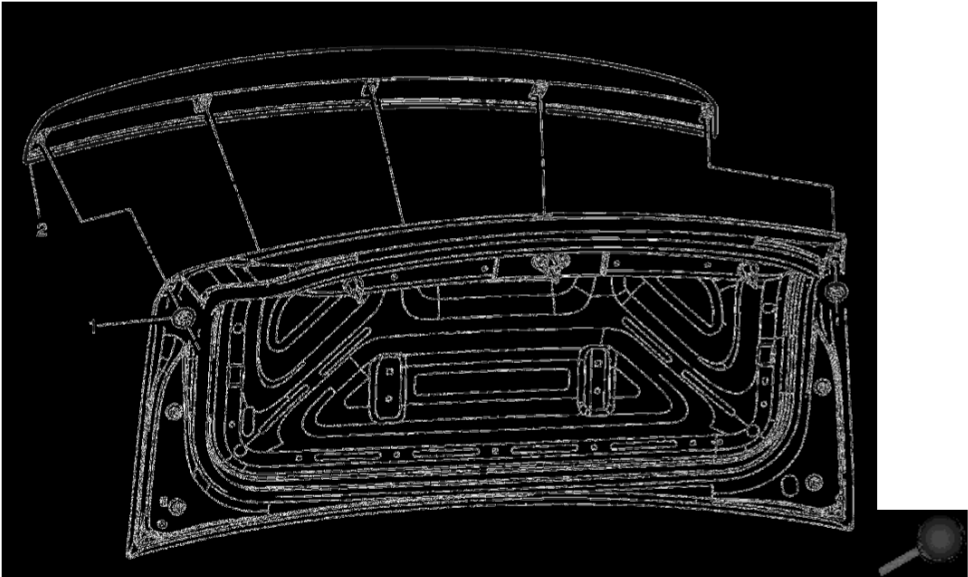


Rear End Spoiler Replacement

Callout	Component Name
Preliminary Procedure Remove the liftgate upper trim finish panel. Refer to Liftgate Upper Trim Finish Panel Replacement . © 2014 General Motors. All rights reserved.	
1	Rear End Spoiler Nut (Qty: 6) Caution: Refer to Fastener Caution .

2	Rear End Spoiler Retainer
3	Rear End Spoiler Procedure 1. Disconnect the electrical connector. 2. Disengage the grommet and pull through the liftgate panel.

Rear End Spoiler Replacement (Long Wheelbase)



Rear End Spoiler Replacement

Callout	Component Name
Preliminary Procedure Open the rear compartment lid. © 2014 General Motors. All rights reserved.	
	Rear End Spoiler Nut (Qty: 2) Caution: Refer to Fastener Caution .

1	Tighten Tighten 6 N•m (53 lb in)
2	Rear End Spoiler Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Shut the rear compartment lid. 3. Use a heat gun or equivalent to remove the rear end spoiler. Use a plastic flat bladed tool to assist in removal. 4. Use a trim type release tool to release the retainers. 5. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 6. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 7. Use rear end spoiler studs to position spoiler. 8. Press evenly over the rear end spoiler foot to ensure full adhesion is made.

Fastener Tightening Specifications

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Pickup Box Cargo Tie Down Hook Bolt	22 N•m	16 lb ft
Rear End Spoiler Nut	6 N•m	53 lb in