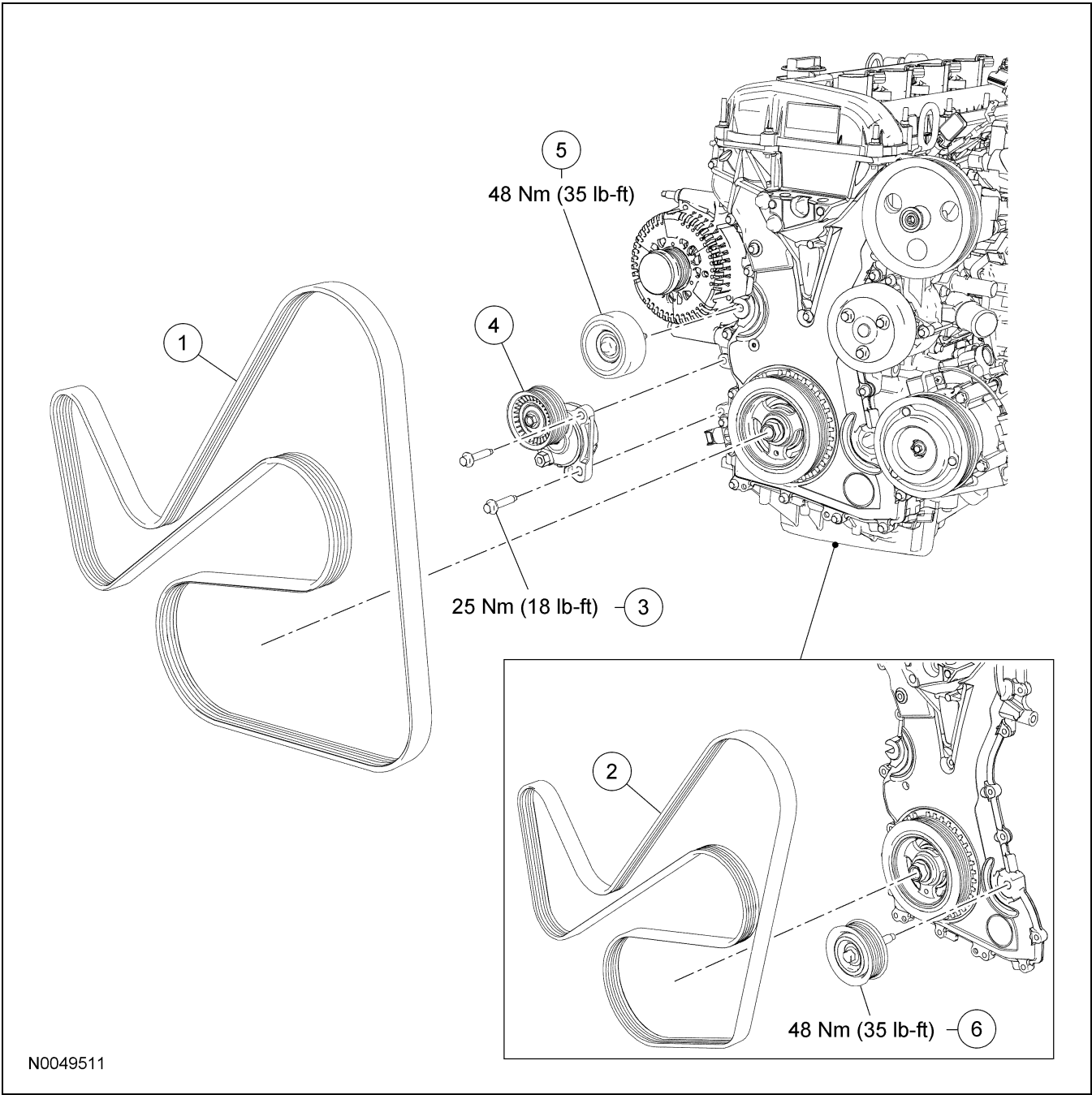


REMOVAL AND INSTALLATION

Front End Accessory Drive (FEAD) —
Exploded View

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Item	Part Number	Description
1	6C301	Accessory drive belt (with A/C)
2	6C301	Accessory drive belt (without A/C)
3	W701625	Accessory drive belt tensioner bolt (2 required)

Item	Part Number	Description
4	6A228	Accessory drive belt tensioner
5	6C348	Accessory drive belt idler pulley
6	19A216	Accessory drive belt idler pulley (without A/C only)

(Continued)

REMOVAL AND INSTALLATION (Continued)

1. For additional information, refer to the procedures in this section.
-

2007 Ford FOCUS

Submodel: SE | Engine Type: L4 | Liters: 2.0
Fuel Delivery: FI | Fuel: GAS

SECTION 303-05:
Accessory Drive

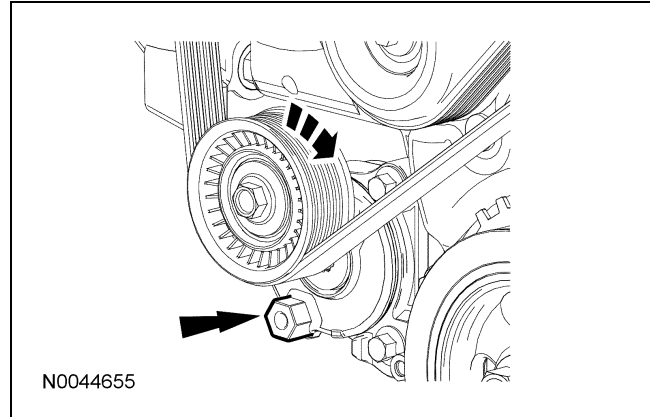
SPECIFICATIONS
DESCRIPTION AND OPERATION
Accessory Drive
DIAGNOSIS AND TESTING
Accessory Drive
Inspection and Verification
Symptom Chart
Component Tests
REMOVAL AND INSTALLATION
Front End Accessory Drive (FEAD) — Exploded View
Accessory Drive Belt
Accessory Drive Belt Tensioner
Accessory Drive Belt Idler Pulley

REMOVAL AND INSTALLATION

Accessory Drive Belt Idler Pulley

Removal and Installation

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
2. Remove the 2 bolts and accessory drive belt splash shield.
 - To install, tighten to 9 Nm (80 lb-in).
3. Using the hex feature, rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt from the idler pulley.
4. **NOTE:** Vehicles without A/C are equipped with 2 idler pulleys.
Remove the bolt and accessory drive belt idler pulley.
 - To install, tighten to 48 Nm (35 lb-ft).
5. To install, reverse the removal procedure.

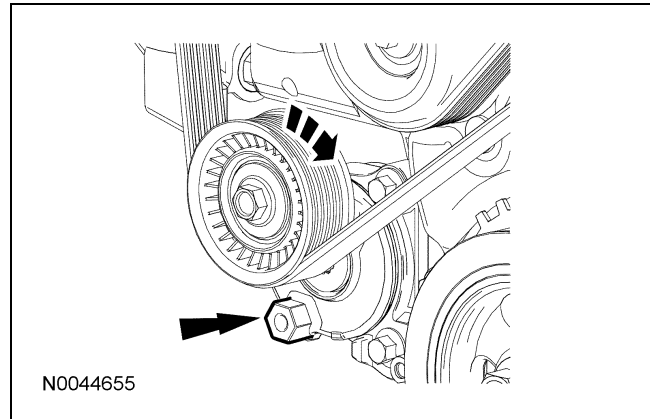


REMOVAL AND INSTALLATION

Accessory Drive Belt

Removal and Installation

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
2. Remove the 2 bolts and the accessory drive belt splash shield.
 - To install, tighten to 9 Nm (80 lb-in).
3. Using the hex feature, rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt.
4. To install, reverse the removal procedure.

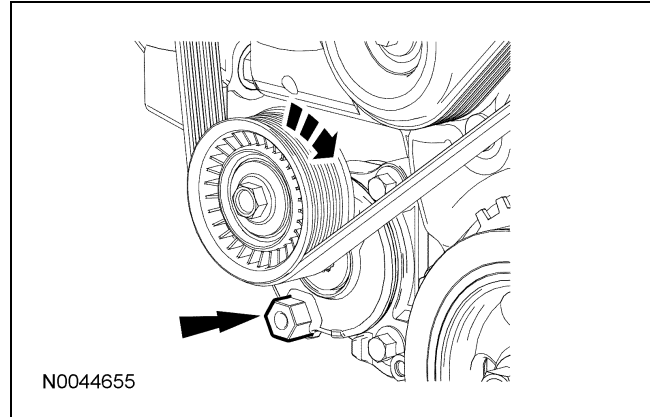


REMOVAL AND INSTALLATION

Accessory Drive Belt Tensioner

Removal and Installation

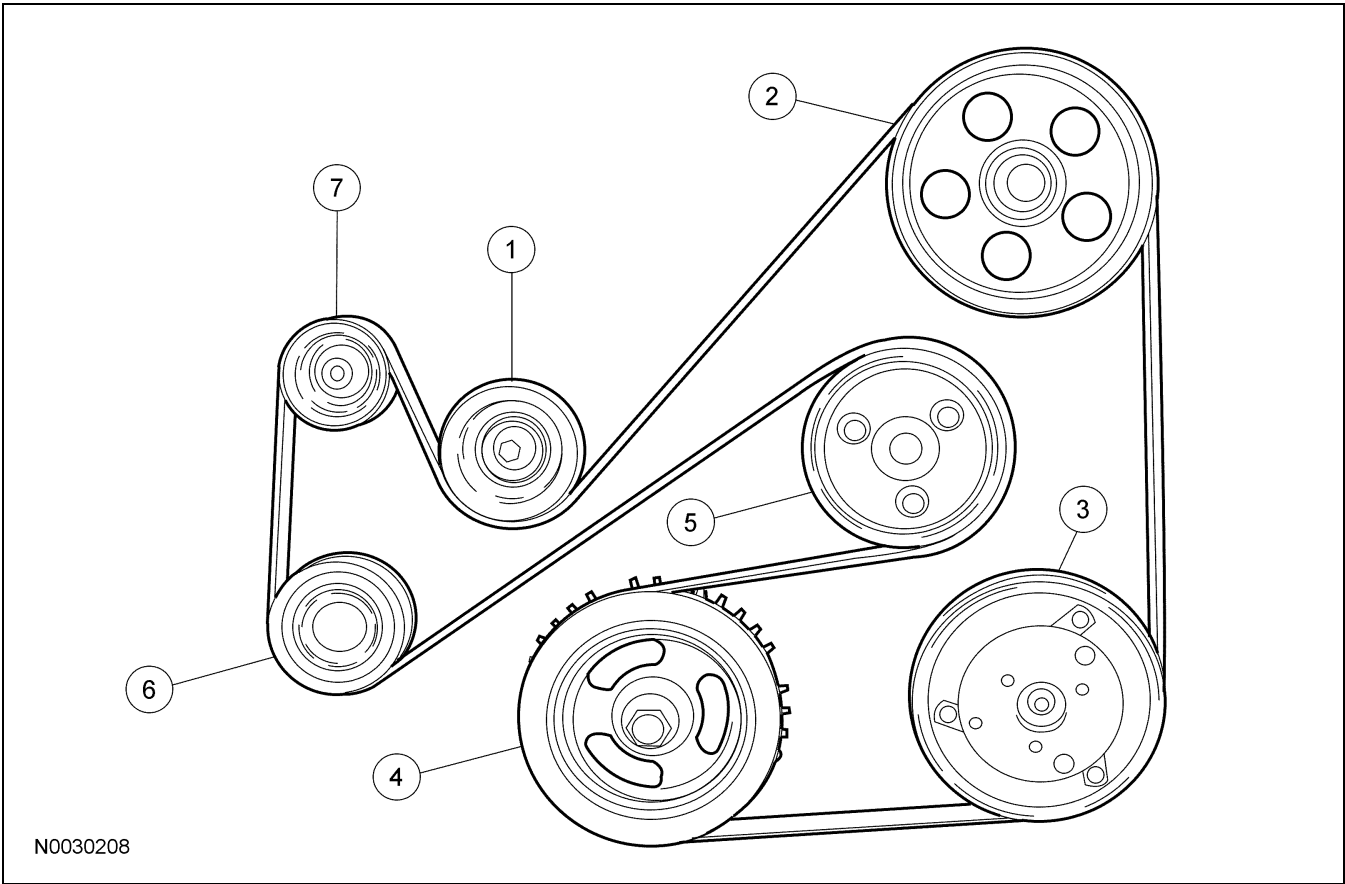
1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
 2. Remove the 2 bolts and accessory drive belt splash shield.
 - To install, tighten to 9 Nm (80 lb-in).
 3. Using the hex feature, rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt from the tensioner.
 4. Remove the 2 bolts and the accessory drive belt tensioner.
 - To install, tighten to 25 Nm (18 lb-ft).
 5. To install, reverse the removal procedure.
-



DESCRIPTION AND OPERATION

Accessory Drive

2.0L and 2.3L Engines With Air Conditioning



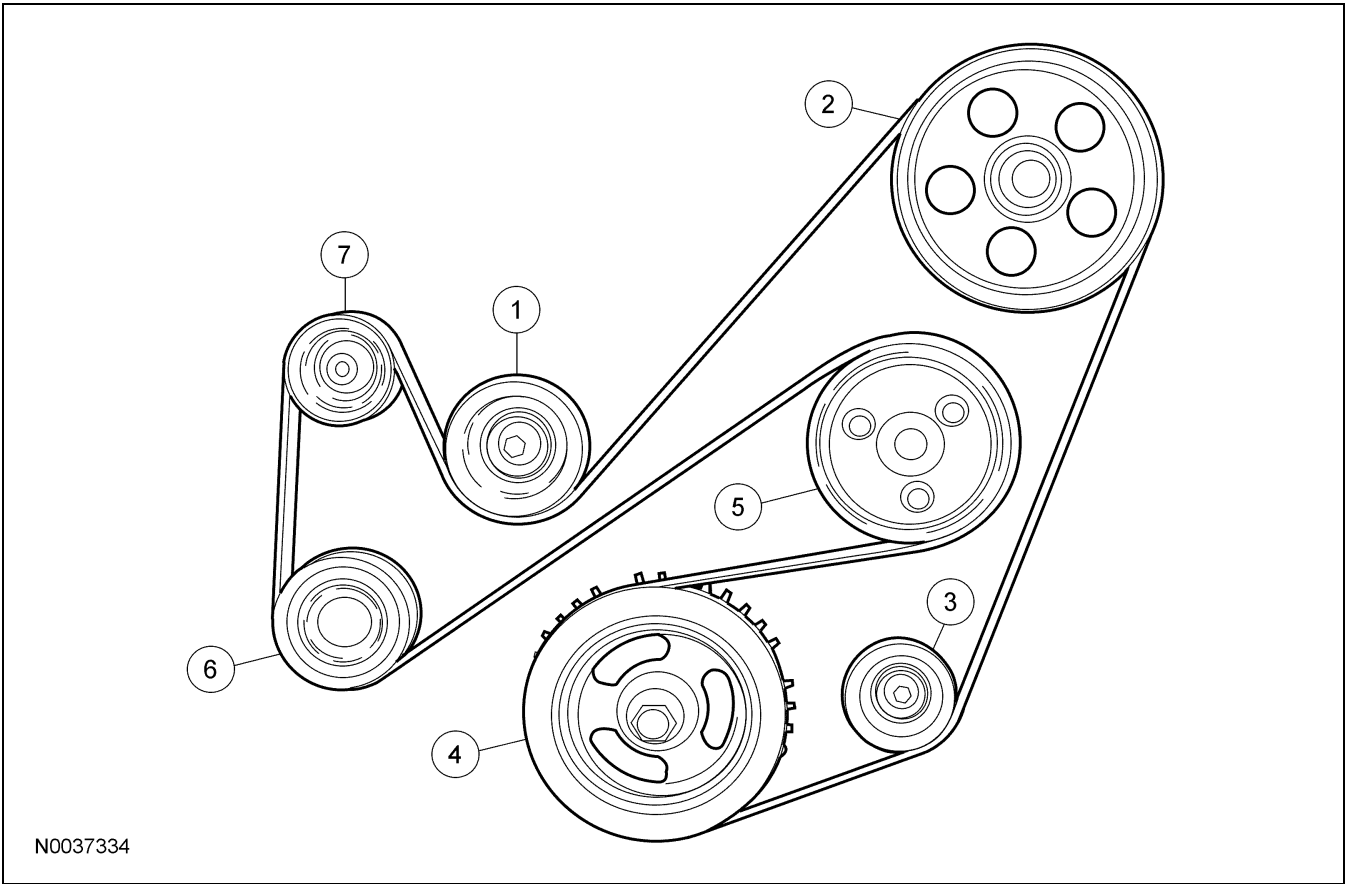
Item	Part Number	Description
1	19A216	Accessory drive belt idler pulley
2	3A733	Power steering pump pulley
3	19D784	Air conditioning (A/C) compressor pulley

Item	Part Number	Description
4	6316	Crankshaft pulley
5	8509	Coolant pump pulley
6	6A228	Belt tensioner
7	10344	Generator pulley

(Continued)

DESCRIPTION AND OPERATION (Continued)

2.0L and 2.3L Engines Without Air Conditioning



Item	Part Number	Description
1	19A216	Accessory drive belt idler pulley
2	3A733	Power steering pump pulley
3	19A216	Accessory drive belt idler pulley
4	6316	Crankshaft pulley
5	8509	Coolant pump pulley
6	6A228	Belt tensioner

(Continued)

Item	Part Number	Description
7	10344	Generator pulley

Belt Tensioner

Automatic tensioners are calibrated to provide the correct amount of tension to the belt for a given accessory drive system. Unless a spring or damping band within the tensioner assembly breaks or some other mechanical part of the tensioner fails, there is no need to check the tensioner for correct tension.

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<https://www.workshopcarmanuals.com/>