

GROUP 51

EXTERIOR

GENERAL

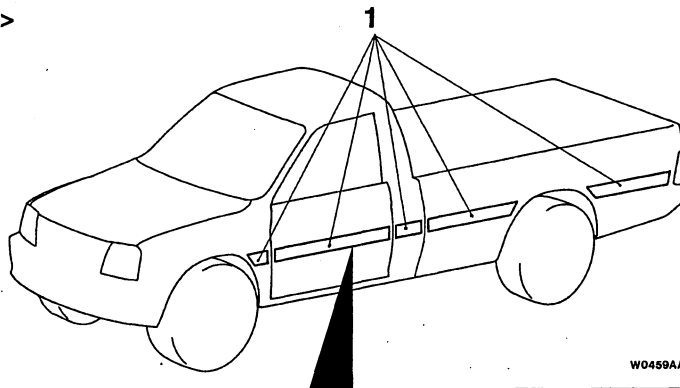
OUTLINE OF CHANGE

- The service procedures have been established to correspond to the adoption of the side protector moulding.

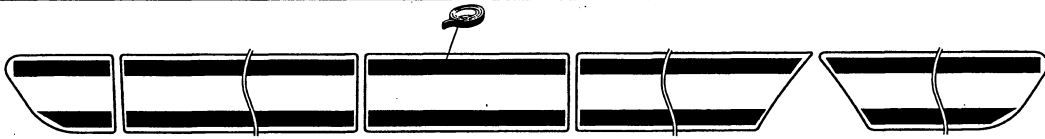
MOULDING

REMOVAL AND INSTALLATION

<Single cab, Club cab>



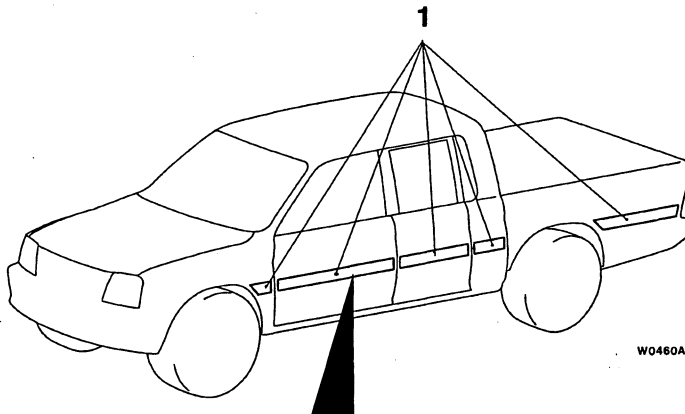
W0459AA



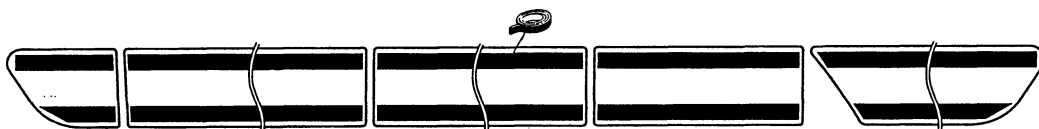
W0461AA

Adhesive tape: double-sided tape [15 mm wide and 0.8 mm thick]

<Double cab>



W0460AA

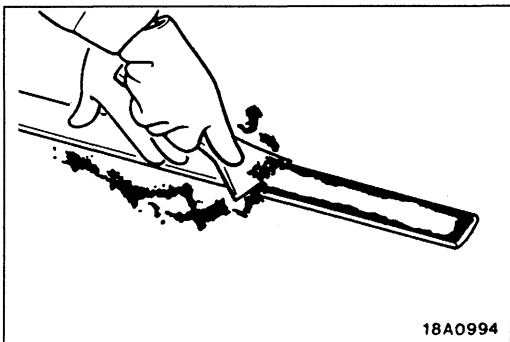
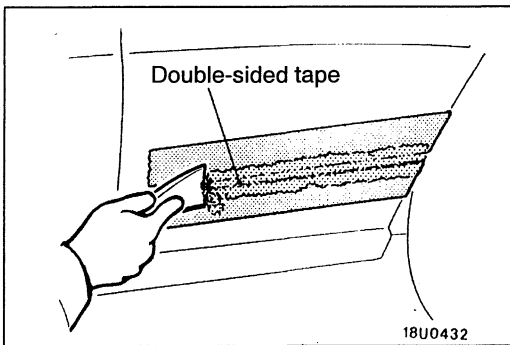
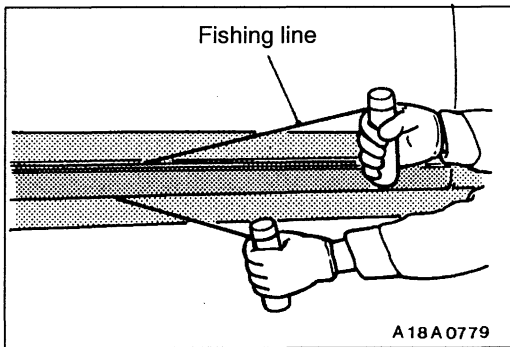
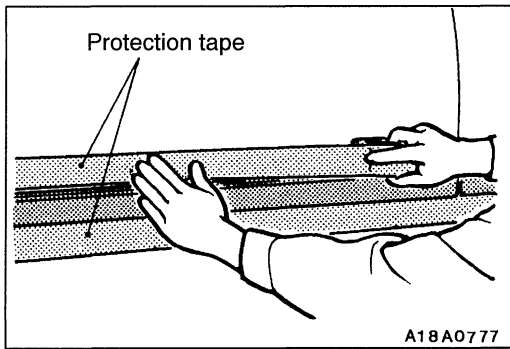


W0462AA

Adhesive tape: double-sided tape [15 mm wide and 0.8 mm thick]

Removal steps

◀A▶ ▶A◀ 1. Side protector moulding



REMOVAL SERVICE POINT

◀A▶ SIDE PROTECTOR MOULDING REMOVAL

1. Attach protection tape all the way along the edges of the double-sided tape which is still adhering to the body.
2. Insert fishing line [Ø 0.8 mm] in between the body and the moulding, and pull both ends alternately to cut the adhesive section and remove the moulding.

Caution

- (1) If the moulding is to be reused, pull the fishing line along the edge of the body so as not to damage the edge of the moulding.
- (2) If the adhesive is difficult to remove, heat it to 40°C. Moulding has become warped, it should not be reused.

3. Scrape off the double-sided tape with a resin spatula.
4. Peel off the protection tape.
5. Wipe the body surface clean with a rag moistened with isopropyl alcohol.

INSTALLATION SERVICE POINT

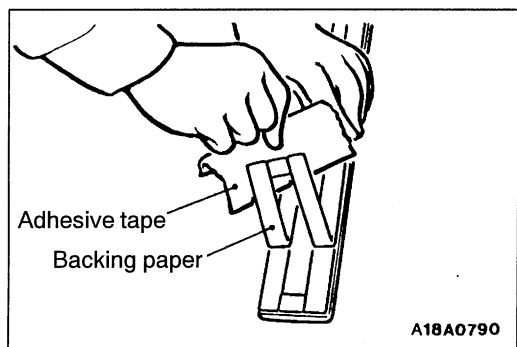
▶A◀ SIDE PROTECTOR MOULDING INSTALLATION

Affixing Double-sided tape to the mouldings (when reusing mouldings)

1. Scrape off the double-sided tape with a resin spatula or gasket scraper.
2. Wipe the moulding adhesion surface clean with a rag moistened with isopropyl alcohol.
3. Affix the specified double-sided tape to the side protect moulding.

Specified adhesive tape:

Double-sided tape [15 mm wide and 0.8 mm thick]



4. Remove the strip paper from the pressure sensitive double-side tape.

NOTE

Affix double-sided tape to the end of strip paper for ease of strip paper removal.

5. Remove strip paper from the pressure sensitive double - side tape.

NOTE

If it is hard to affix the double-side tape in winter, heat the application surfaces at both the vehicle body and the side protector moulding.

Body 40 – 60°C

Side protect moulding 20 – 30°C

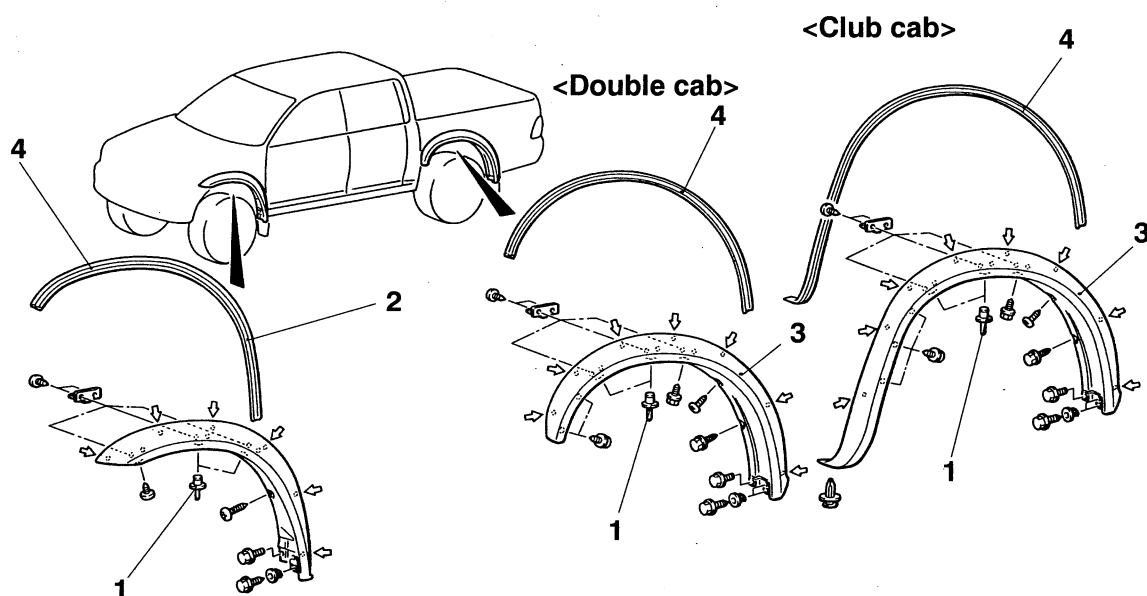
Apply pressure fully to the side protector moulding.

OVER FENDER

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation

- Mud Guard Removal and Installation



W0470AA

 :Resin clip position

Removal steps



1. Rivet
2. Front flare
3. Rear flare
4. Protector

NOTE

For each service point, refer to the Basic Manual.