

GROUP 54

CHASSIS ELECTRICAL

HEADLAMP

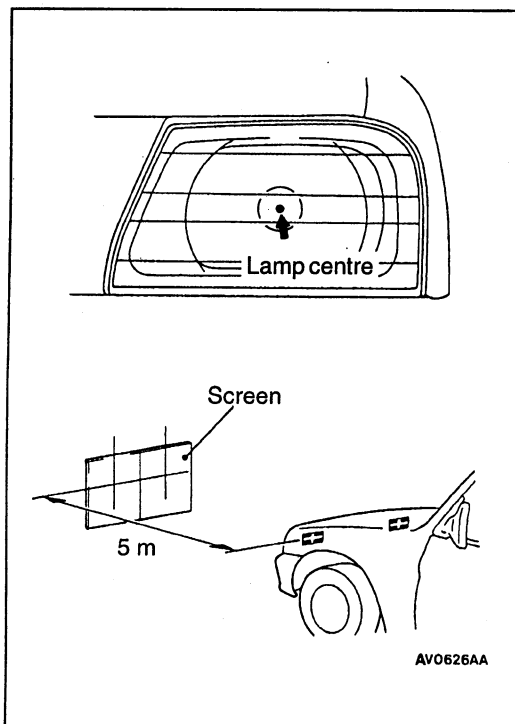
GENERAL

OUTLINE OF CHANGE(S)

The headlamps have been modified. Therefore, service procedure has been changed.

SERVICE SPECIFICATIONS

Item		Standard value
Headlamp aiming for low beam	Vertical direction	60 mm below horizontal (H)
	Horizontal direction	Position where the 15° sloping section intersects the vertical line (V)

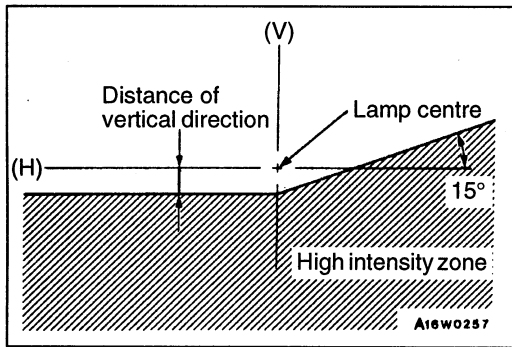


ON-VEHICLE SERVICE

HEADLAMP AIMING

<USING A SCREEN>

1. Inflate the tyres to the specified pressures and there must be no other load in the vehicles other than a driver or substituted weight of approximately 75 kg placed in driver's position.
2. Set the distance between the screen and the centre of the headlamps, as shown.



3. Check that the beam shining onto the screen is at the standard value.

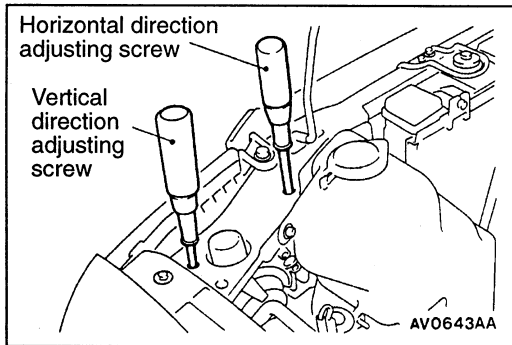
Standard value: <For lower beam>

(Vertical direction)

60 mm below horizontal (H)

(Horizontal direction)

Position where the 15° sloping section intersects the vertical line (V)



4. Alternately turn the adjusting screws to adjust the headlamp aiming.

Caution

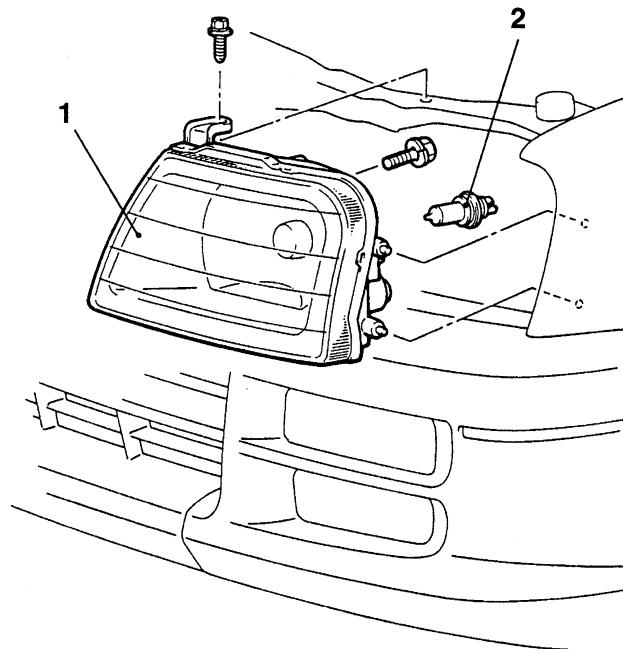
Be sure to adjust the aiming adjustment screws in the tightening direction.

HEADLAMP

REMOVAL AND INSTALLATION

Post-installation Operation

- Headlamp Aiming Adjustment (Refer to P.54-1.)



AV0625AA

Removal steps

- Radiator grille (Refer to GROUP 51 – Grille.)
1. Headlamp
 2. Bulb