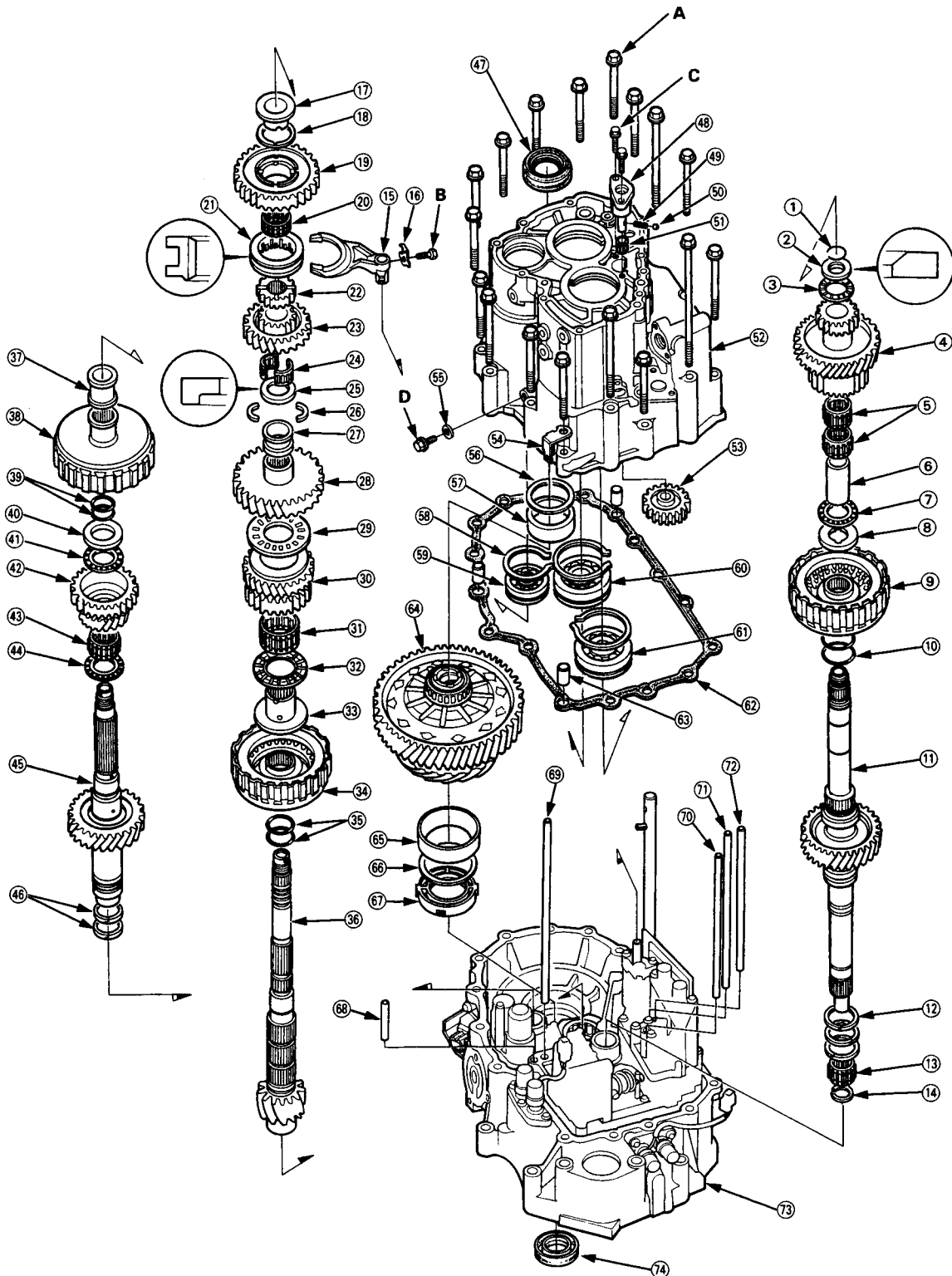


Illustrated Index

Transmission Housing





①	SNAP RING	③⑧	2ND CLUTCH ASSEMBLY
②	WASHER	③⑨	O-RINGS Replace.
③	THRUST NEEDLE BEARING	④①	THRUST WASHER
④	MAINSHAFT 4TH GEAR	④②	THRUST NEEDLE BEARING
⑤	NEEDLE BEARINGS	④③	SECONDARY SHAFT 2ND GEAR
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⑦	THRUST NEEDLE BEARING	④⑤	THRUST NEEDLE BEARING
⑧	THRUST WASHER	④⑥	SECONDARY SHAFT
⑨	4TH CLUTCH ASSEMBLY	④⑦	SEALING RING 35 mm
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⑪	MAINSHAFT	④⑨	REVERSE IDLER GEAR SHAFT/HOLDER
⑫	SEALING RING 37 mm	⑤①	REVERSE IDLER GEAR SHAFT SPRING
⑬	NEEDLE BEARING	⑤②	STEEL BALL (7/32) #7
⑭	SET RING	⑤③	NEEDLE BEARING
⑮	REVERSE SHIFT FORK	⑤④	TRANSMISSION HOUSING
⑯	LOCK WASHER Replace.	⑤⑤	REVERSE IDLER GEAR
⑰	COUNTERSHAFT REVERSE GEAR COLLAR	⑤⑥	CONNECTOR STAY
⑱	THRUST WASHER	⑤⑦	SEALING WASHER Replace.
⑲	COUNTERSHAFT REVERSE GEAR	⑤⑧	THRUST SHIM
⑳	NEEDLE BEARING	⑤⑨	BEARING OUTER RACE
㉑	REVERSE SELECTOR	⑥①	SNAP RING
㉒	REVERSE SELECTOR HUB	⑥②	SECONDARY SHAFT BALL BEARING
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㉔	NEEDLE BEARING (Separate type)	⑥④	MAINSHAFT BALL BEARING
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㉖	COTTERS	⑥⑥	DOWEL PIN
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㉘	COUNTERSHAFT 2ND GEAR	⑥⑧	BEARING OUTER RACE
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㉛	NEEDLE BEARING	⑦②	2ND CLUTCH FEED PIPE
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㉝	COUNTERSHAFT 3RD GEAR COLLAR	⑦④	4TH CLUTCH FEED PIPE
㉞	3RD CLUTCH ASSEMBLY	⑦⑤	1ST CLUTCH FEED PIPE
㉟	O-RING Replace.	⑦⑥	3RD CLUTCH FEED PIPE
㊱	COUNTERSHAFT	⑦⑦	TORQUE CONVERTER HOUSING
㊲	SPACER 31 mm	⑦⑧	DRIVESHAFT OIL SEAL Replace.

TORQUE SPECIFICATION

No.	TORQUE VALUE	BOLT SIZE	REMARKS
A	55 N·m (5.5 kg-m, 40 lb-ft)	10 x 1.25 mm	
B	14 N·m (1.4 kg-m, 10 lb-ft)	6 x 1.0 mm	Special bolt
C	12 N·m (1.2 kg-m, 9 lb-ft)	6 x 1.0 mm	
D	18 N·m (1.8 kg-m, 13 lb-ft)	8 x 1.25 mm	OIL PRESSURE CHECK BOLT