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- Turn the crankshaft so that the No. 1 piston is at top dead center (TDC) (page [6-25](#), [26](#))
- Replace rubber seals if damaged or deteriorated.
- Prior to installing the cylinder head cover, apply a thin layer of liquid gasket to the mating surface of the cylinder head cover and rubber seals to prevent the rubber seal from falling of.

- After installation, fill the engine with oil up to the specified level, run the engine for more than 3 minutes, then check for oil leakage.
- When installing a new crankshaft;
 - i① tighten the crankshaft pulley bolt to 280N·m (28 kg-m, 203 lb-ft), ② loosen it, ③ retighten it to 250 N·m (25 kg-m, 181 lb-ft).

