

2010 Cadillac SRX

2010 ACCESSORIES & EQUIPMENT Exterior Trim - SRX

2010 ACCESSORIES & EQUIPMENT

Exterior Trim - SRX

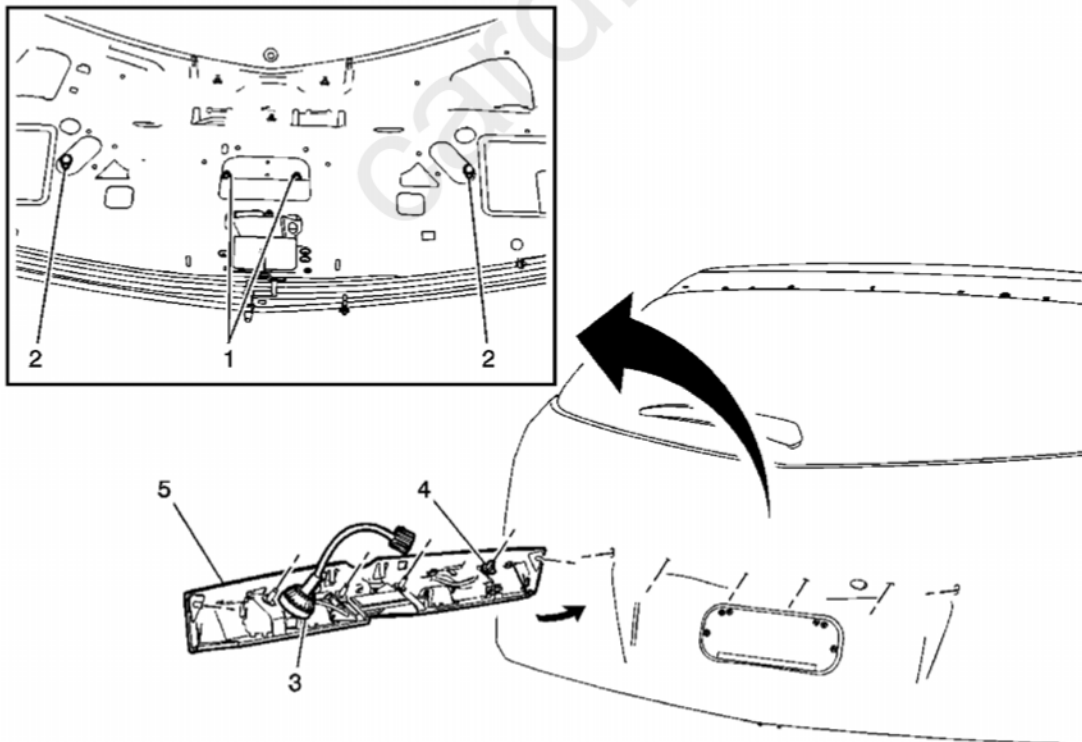
SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Application	Specification	
	Metric	English
Front Rocker Panel Holding Screws	1.5 N.m	13 lb in
Hood Front Holding Nut	2.5 N.m	22 lb in
Rear Rocker Panel Holding Screws	1.5 N.m	13 lb in
Rear Liftgate Upper Applique Inner Nuts	6 N.m	53 lb in
Rear Liftgate Upper Applique Outer Nuts	2 N.m	18 lb in
Rear End Spoiler Nuts	6 N.m	53 lb in
Rear End Spoiler Screws	6 N.m	53 lb in

REPAIR INSTRUCTIONS

LIFTGATE CENTER APPLIQUE REPLACEMENT



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Fig. : Identifying Liftgate Center Applique
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Remove the interior liftgate trim panels. Refer to <u>Liftgate Upper Trim Finis Panel Replacement</u> and <u>Liftgate Lower Trim Finis Panel Replacement</u>. 2. Disconnect the electrical connector for the license plate lamps. 3. Disengage the electrical harness grommet from the outer liftgate panel.	
1	Liftgate Center Applique Inner Nut (Qty 3) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 6 N.m (53 lb in)
2	Liftgate Center Applique Outer Nut (Qty 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 2 N.m (18 lb in)
3	Electrical Harness Grommet
4	Retainer (Qty 1) Tip: Carefully release the upper retainer, replace as needed.
5	Liftgate Center Applique Panel Procedure: Transfer parts as needed to the new applique panel.

ROCKER PANEL FRONT MOLDING REPLACEMENT

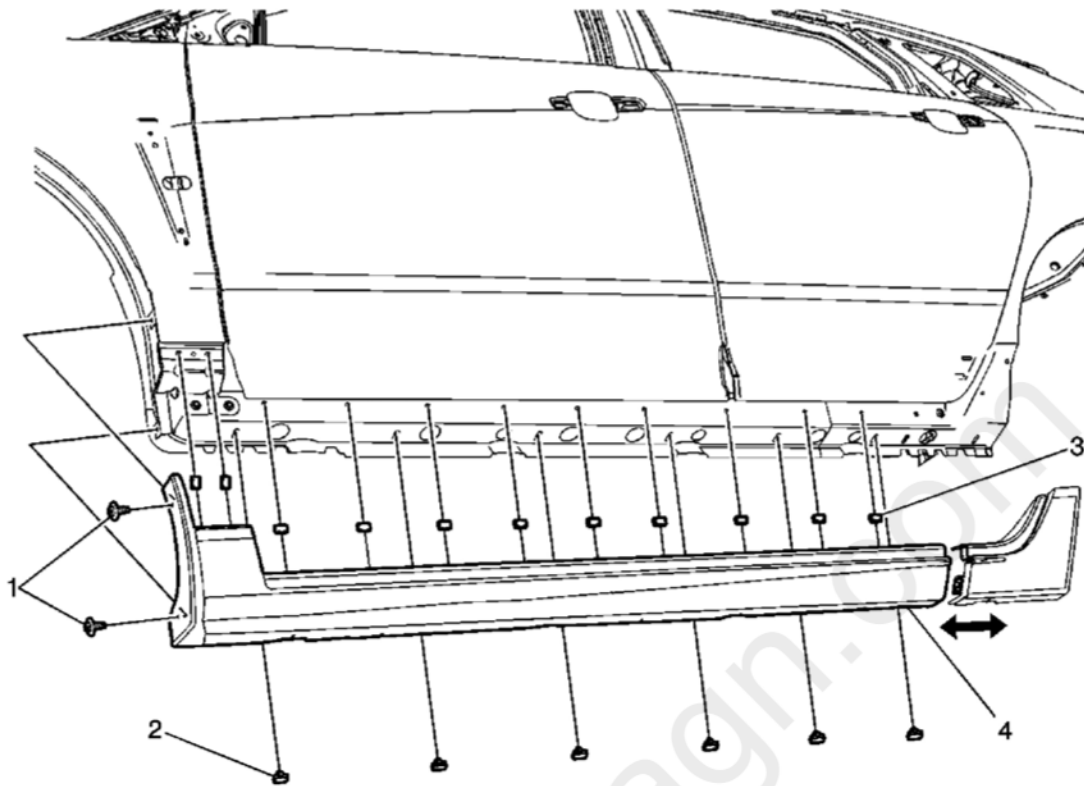


Fig. 2: View Of Roc'er Panel Front Molding Fasteners
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Open both side doors in order to remove the roc'er panel front molding assembly. 2. Remove the rear roc'er panel molding assembly. Refer to <u>Roc'er Panel Rear Molding Replacement</u>	
1	Roc'er Panel Front Molding Screw (Qty 2) CAUTION: Refer to <u>Fastener Caution</u> . Procedure 1. Remove the 2 front roc'er panel screws. 2. Release the 6 lower roc'er molding retainers. 3. Release the 11 upper roc'er molding retainers. Tighten: 1.5 N.m (13 lb in)
2	Roc'er Panel Molding Lower Retainer (Qty 6)

3	Roc er Panel olding Upper Retainer (ty 11)
4	Roc er Panel Front olding ssembly Tip: Replace the retainer clips as needed.

RADIATOR GRILLE EMBLEM/NAMEPLATE REPLACEMENT

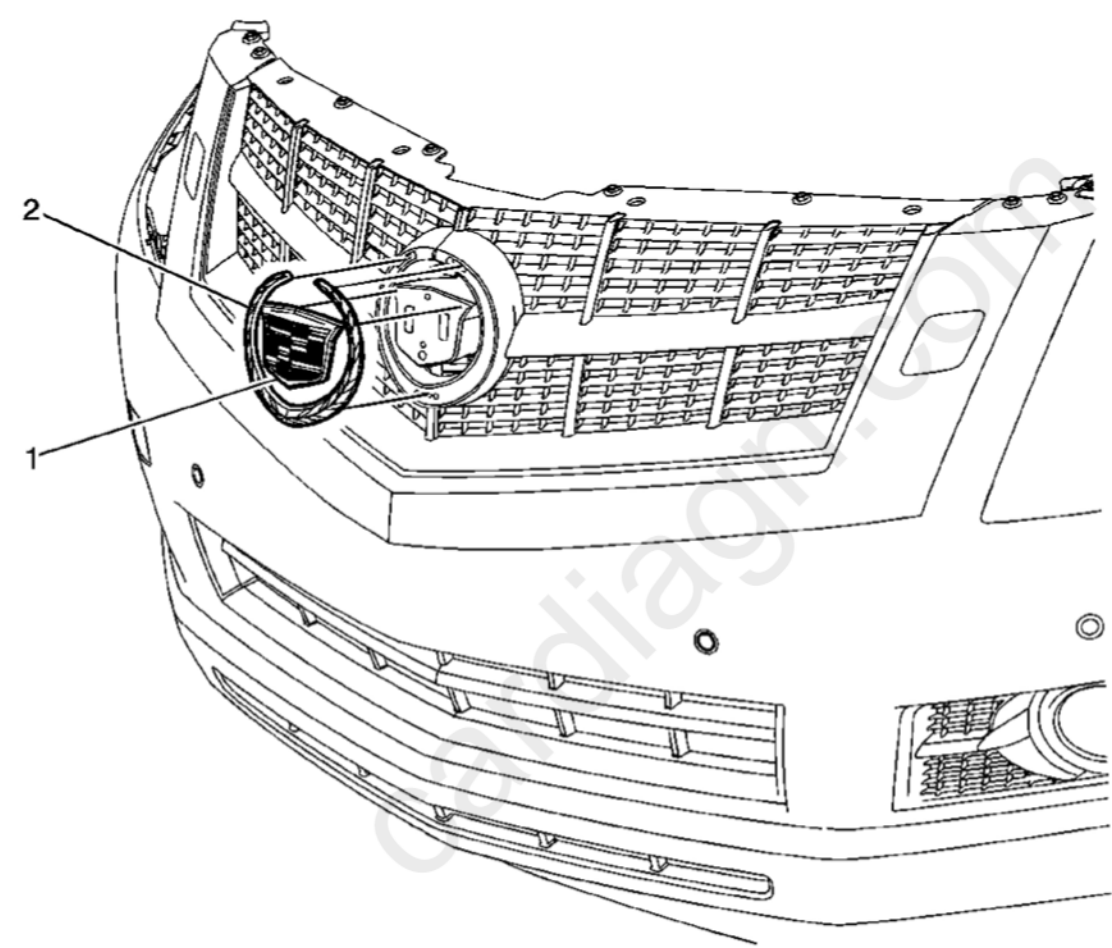


Fig. : View Of Radiator Grille Emblem/Nameplate
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
CAUTION: Refer to <u>Exterior Trim Emblem Removal Caution</u> .	
	Emblem ssembly (Crest) Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop

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1	sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old emblem. See Special Tools. Clean all adhesive from grille and wipe the surface dry with a clean lint-free towel prior to installing the new emblem. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Align the three pins on the crest to the holes in the grille. 5. Using the palm of the hand, carefully wet out the emblem to the grille and ensure full adhesion of the emblem is made.
2	Emblem Assembly (Wreath) Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old emblem. See Special Tools. Clean all adhesive from grille and wipe the surface dry with a clean lint-free towel prior to installing the new emblem. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Align the three pins on the wreath to the holes in the grille. 5. Using the palm of the hand, carefully wet out the emblem to the grille and ensure full adhesion of the emblem is made.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (SRX)

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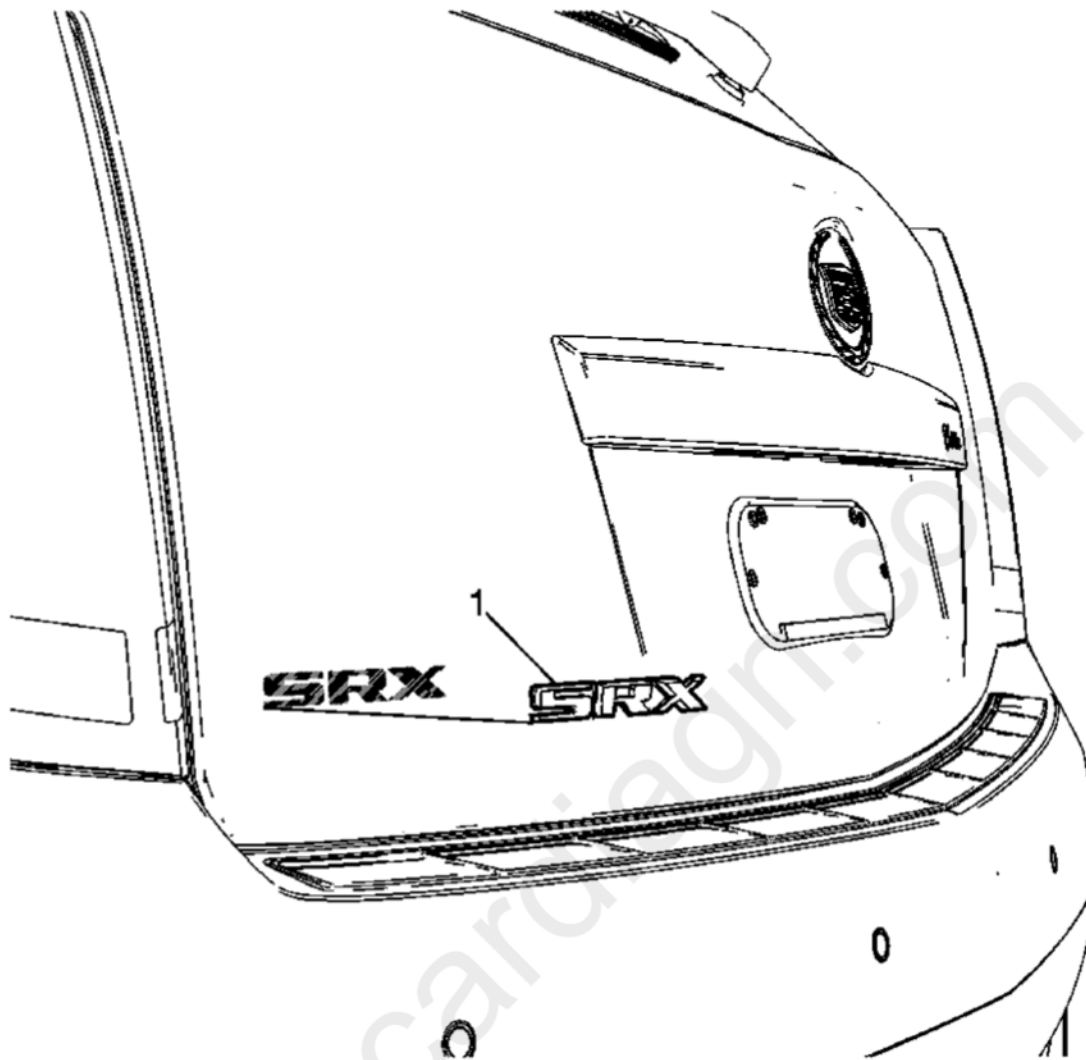


Fig. 4: View Of Liftgate Emblem/Nameplate (SRX)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
	Liftgate Nameplate (SRX) CAUTION: Refer to <u>Exterior Trim Emblem Removal Caution</u> . Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. See <u>Special</u>

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Tools.

3. Clean all adhesive from the liftgate and wipe the surface dry with a clean lint-free towel prior to installing the new nameplate.
4. Ensure the liftgate is in the closed position.
5. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
6. Position and adhere the new nameplate to the liftgate.
7. Using the palm of the hand, wet out the nameplate to the liftgate to ensure full adhesion of the nameplate is made.

Special Tools:

J-25070: Heat Gun

For equivalent regional tools, refer to Special Tools.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (SRX 4)

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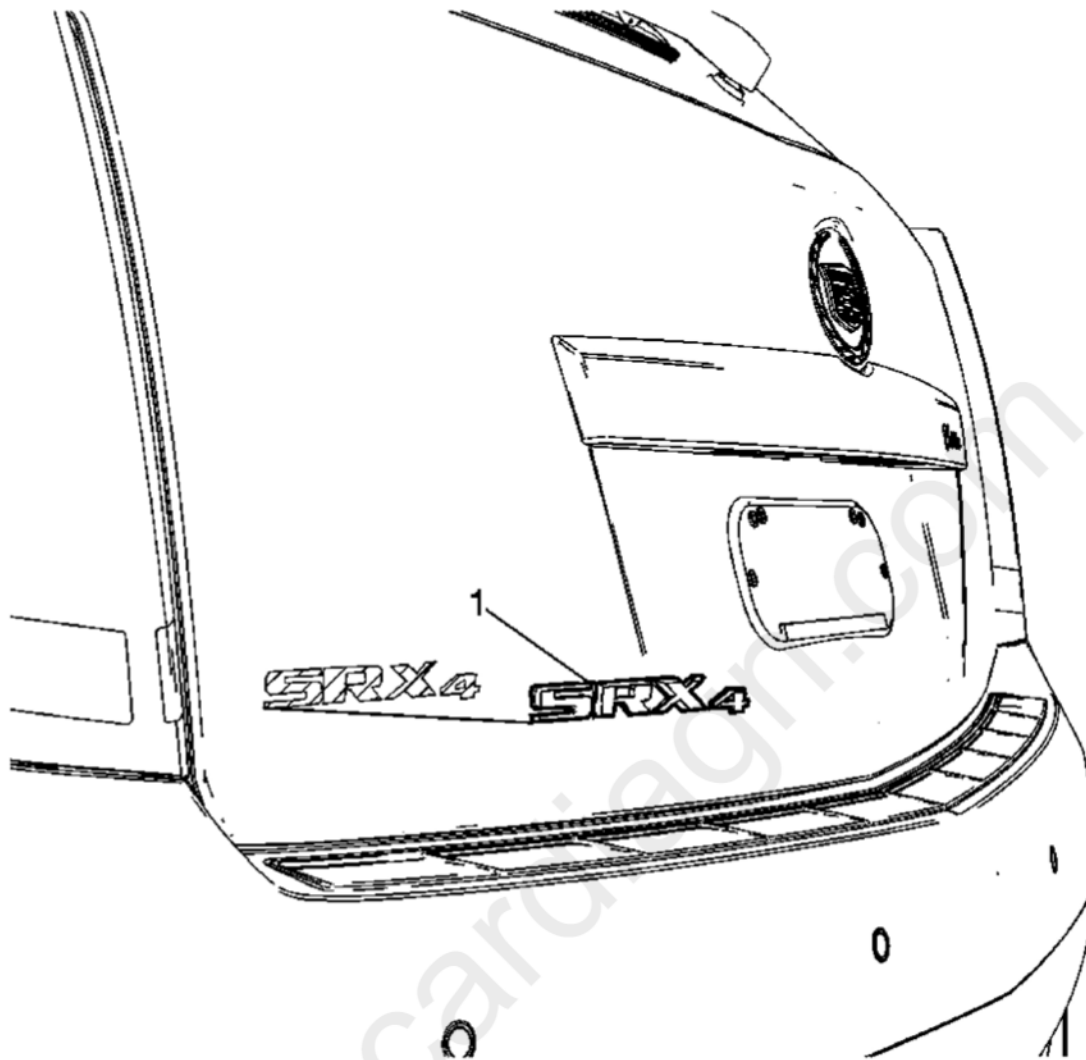


Fig. 5: View Of Liftgate Emblem/Nameplate (SRX 4)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
	Liftgate Nameplate (SRX 4) CAUTION: Refer to <u>Exterior Trim Emblem Removal Caution</u> . Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. See <u>Special</u>

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Tools. Clean all adhesive from the liftgate and wipe the surface dry with a clean lint-free towel prior to installing the new name plate.

3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Using the palm of the hand, wet out the name plate to the liftgate to ensure full adhesion of the name plate is made.

Special Tools:

J-25070: Heat Gun

For equivalent regional tools, refer to **Special Tools**.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (2.8 T)

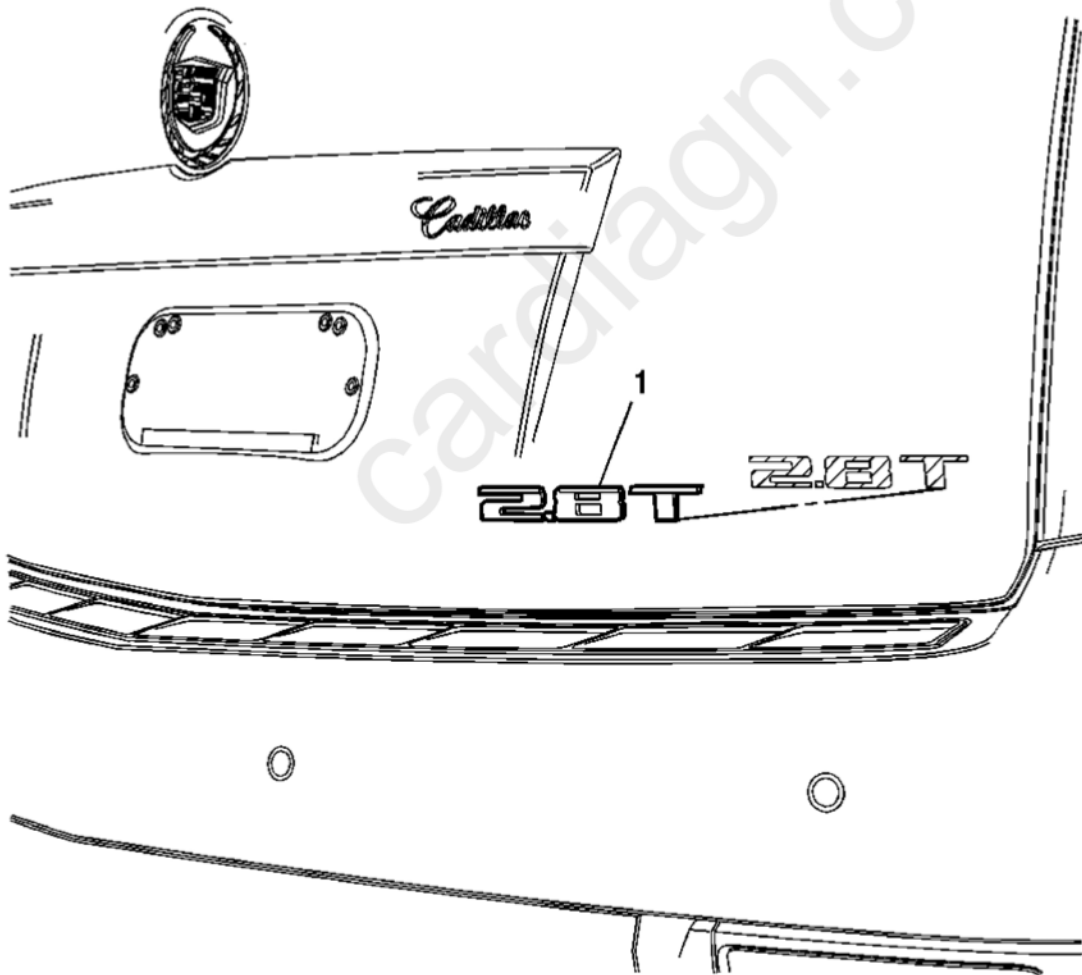


Fig. 6: View Of Liftgate Emblem/Nameplate (2.8 T)
Courtesy of GENERAL MOTORS CORP.

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Callout	Component Name
1	Liftgate Nameplate (2.8 T) CAUTION: Refer to <u>Exterior Trim Emblem Removal Caution</u> . Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. See Special Tools. Clean all adhesive from the liftgate and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the liftgate to ensure full adhesion of the name plate is made. Special Tools: J-25070: Heat Gun For equivalent regional tools, refer to <u>Special Tools</u>.

LIFTGATE EMBLEM/NAMEPLATE REPLACEMENT (WREATH AND CREST)

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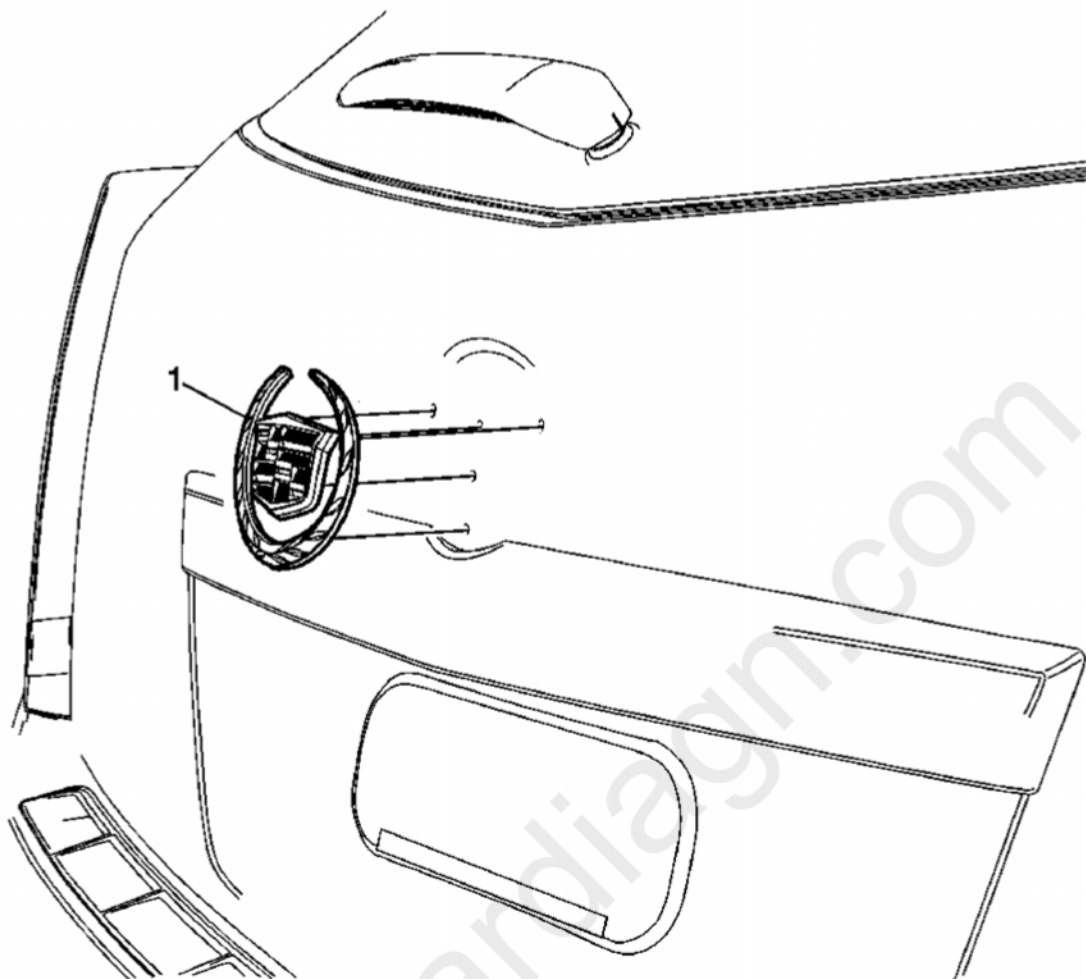


Fig. 1 : Identifying Liftgate Emblem Nameplate Wreath Crest
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Liftgate Emblem (Wreath and Crest) CAUTION: Refer to <u>Exterior Trim Emblem Removal Caution</u>. Procedure 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a 25 Heat Gun or equivalent to remove the old emblem/nameplate. See <u>Special Tools</u>. 3. Clean all adhesive from the liftgate and wipe the surface dry with a clean lint-free

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towel prior to installing the new emblem/nameplate.

- When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
- Align the pins on the wreath and crest to the holes in the liftgate.
- Using the palm of the hand, wet out the emblem/name plate to the liftgate to ensure full adhesion of the emblem/nameplate is made.

Special Tools:

25 : Heat gun

For equivalent regional tools, refer to **Special Tools**.

RADIATOR UPPER GRILLE REPLACEMENT

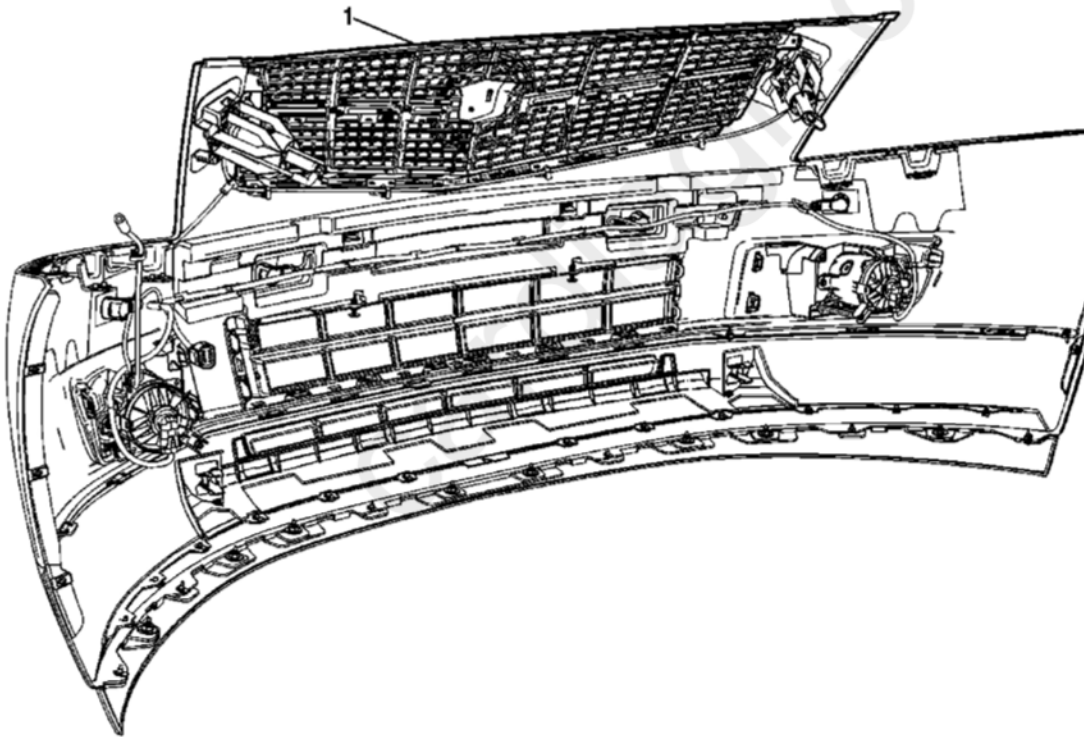


Fig. : View Of Radiator Upper Grille
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement .	
	Radiator Upper Grille Assembly

WARNING:

Use the proper eye protection when drilling to prevent metal chips from causing physical injury.

Procedure

1

1. Disconnect the headlamp washer hose from the lower edge of the upper radiator grille (if equipped).
2. Remove the push pins from each upper left and right hand corner of the upper grille.
3. Remove the rivet from each left and right hand corner of the upper grille assembly.
4. Pull the grille assembly rearward from the retainer tabs on the inside of the front bumper fascia.
5. Transfer the radiator grille emblem/nameplate. Refer to **Radiator Grille Emblem Nameplate Replacement**.

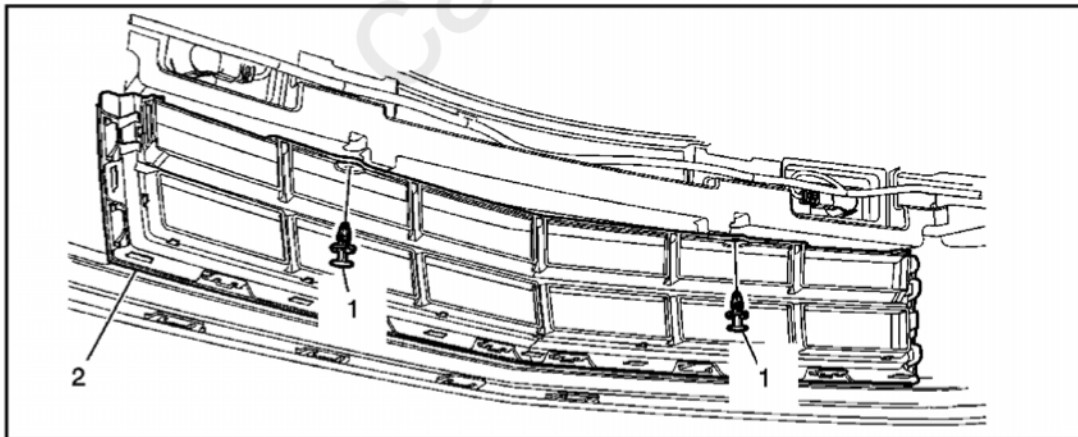
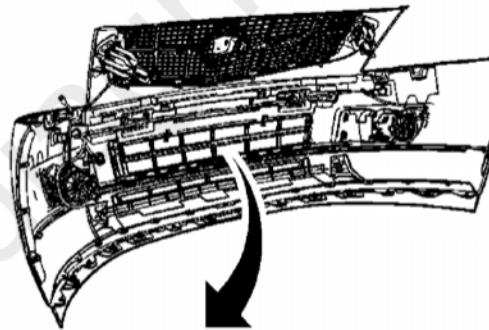
RADIATOR LOWER GRILLE REPLACEMENT

Fig. : View Of Radiator Lower Grille
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name

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Preliminary Procedure:

Remove the front bumper fascia. Refer to **Front Bumper Fascia Replacement**.

1	Radiator Lower Grille Push Retainers (Qty: 2)
2	Radiator Lower Grille Tip: Release the lower grille from the front bumper fascia grille support tabs.

FRONT SIDE DOOR LOWER MOLDING REPLACEMENT

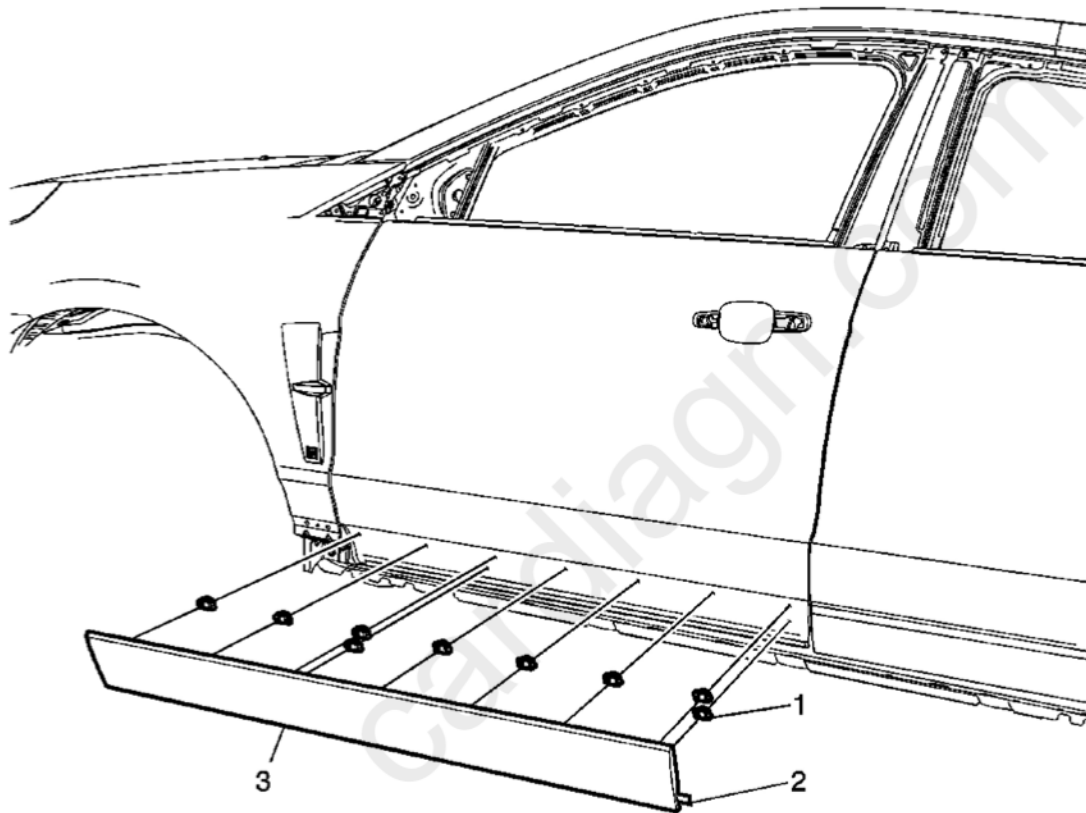


Fig. 1 : View Of Front Side Door Lower Molding Retainers
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Open either the driver or passenger door to assist in removal of the front side lower door molding.	
1	Front Side Lower Door Molding Retainer (Qty: 9) Procedure: Release the lower retainers working upward on the molding.
	Double Sided Adhesive Molding Tape Procedure

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2	1. Clean all tape residue from the exterior door panel prior to installing the new front side lower door molding. 2. The new molding must be at least 66°F (19°C) prior to installing the front side lower door molding to the body panel. 3. Close the front door. 4. Remove the protective liner from the adhesive tape. 5. Be careful not to touch the adhesive tape with hands or allow molding to come in contact with any dirt or foreign material prior to adhesion. 6. Align the 9 retainer clips to the holes in the door. 7. Apply hand pressure to secure the 9 molding retainer clips to the door.
3	Front Lower Door Molding Assembly Tip: Ensure the door is in the closed position prior to installing the front lower molding to the door.

OOD FRONT MOLDING REPLACEMENT

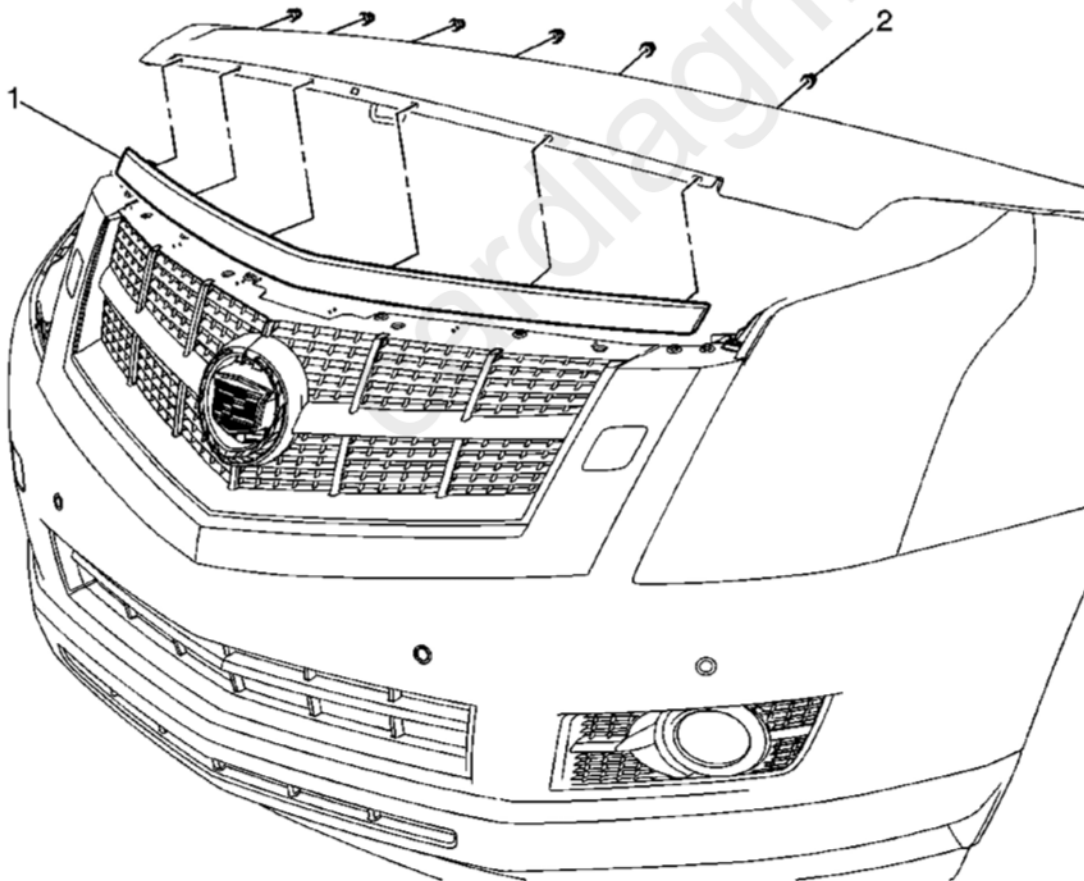


Fig. 11: Identifying Ood Front Molding
Courtesy of GENERAL MOTORS CORP.

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Callout	Component Name
Preliminary Procedure: Raise and support the hood.	
1	Hood Front Molding Tip: Upon installation, insert one side of the molding to the hood and work across the molding securing the individual nuts.
2	Hood Front Molding Nut (Qty: 6) CAUTION: Refer to <u>astener Caution</u> . Tighten: 2.5 N.m (22 lb in) Tip: Release the retainers beginning from one side working towards the opposite side.

REAR SIDE DOOR LOWER MOLDING REPLACEMENT

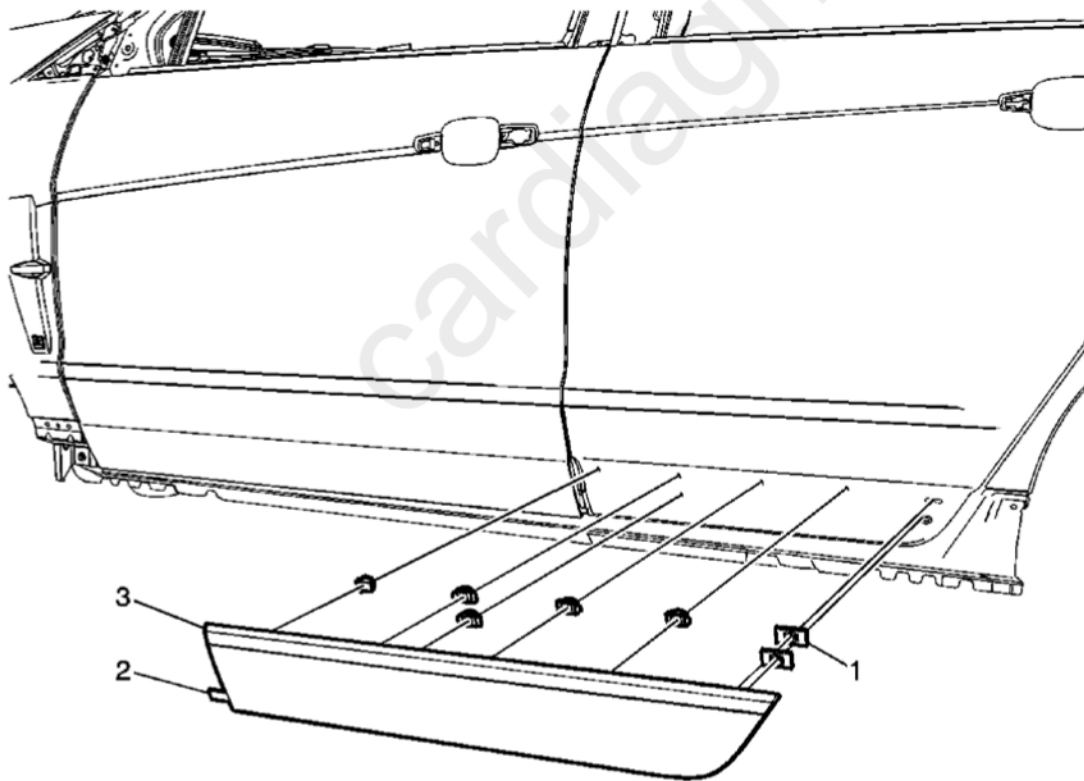


Fig. 12: View Of Rear Side Door Lower Molding
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
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Preliminary Procedure:

Open either the LR or RR door assembly to assist with the removal process.

1	Rear Side Lower Door Molding Retainer (Qty: 7) Procedure: Release the lower retainers working upward on the molding.
2	Double Sided Adhesive Molding Tape Procedure 1. Clean all tape residue from the exterior door panel prior to installing the new rear lower door molding. 2. The new molding must be at least 66°F (19°C) prior to installing the molding to the body panel. 3. Close the rear door. 4. Remove protective liner from the adhesive tape. 5. Be careful not to touch the adhesive tape with hands or allow molding to come in contact with any dirt or foreign material prior to adhesion. 6. Align the 7 retainer clips to the holes in the door. 7. Apply hand pressure to secure the 7 molding retainer clips to the door.
3	Rear Side Door Lower Molding Tip: Ensure the rear door is in the closed position when installing the new lower door molding.

ROCKER PANEL REAR MOLDING REPLACEMENT

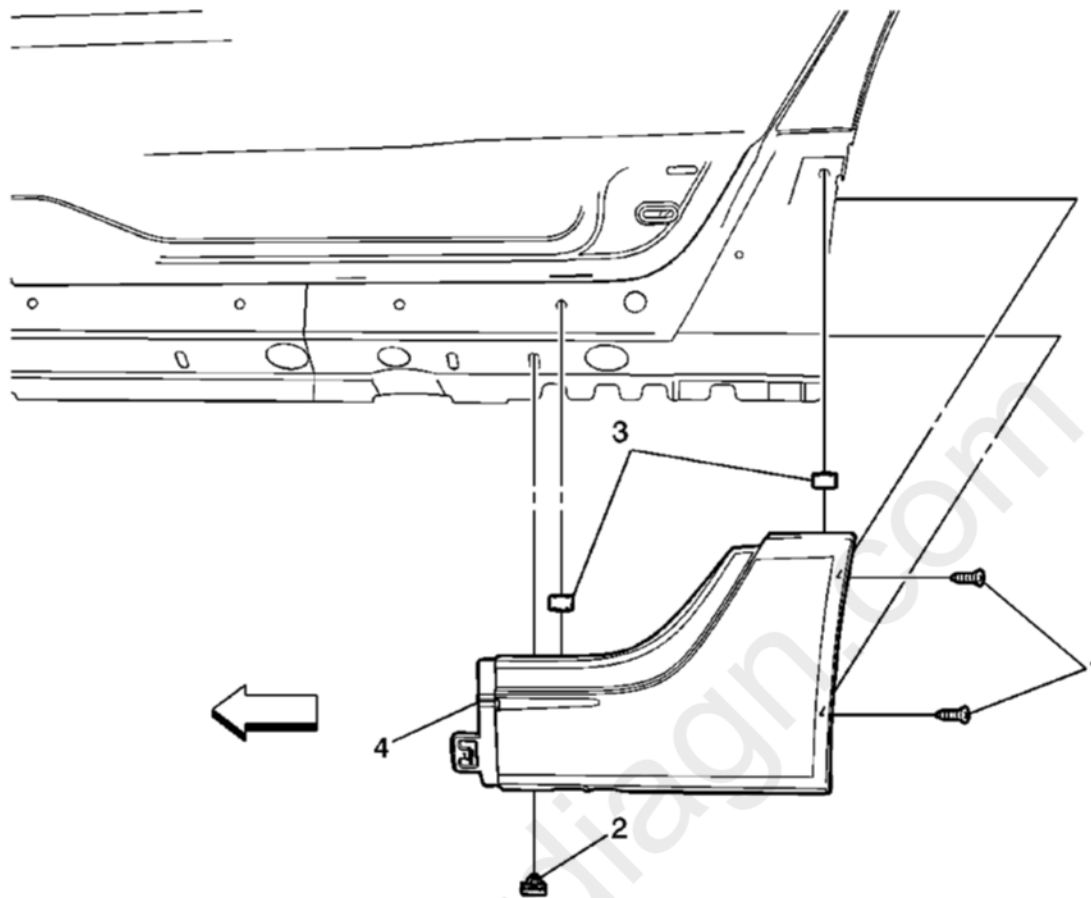


Fig. 13: View Of Rocker Panel Rear Molding
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Open the rear door in order to remove the rocker panel rear molding.	
1	Rocker Panel Rear Molding Screw (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 1.5 N.m (13 lb in)
2	Rocker Panel Molding Lower Retainer (Qty: 1)
3	Rocker Panel Molding Upper Retainers (Qty: 2)
4	Rocker Panel Rear Molding Assembly Procedure: Release the lower and upper retainers from the rear rocker panel molding and remove.

ROOF PANEL MOLDING REPLACEMENT

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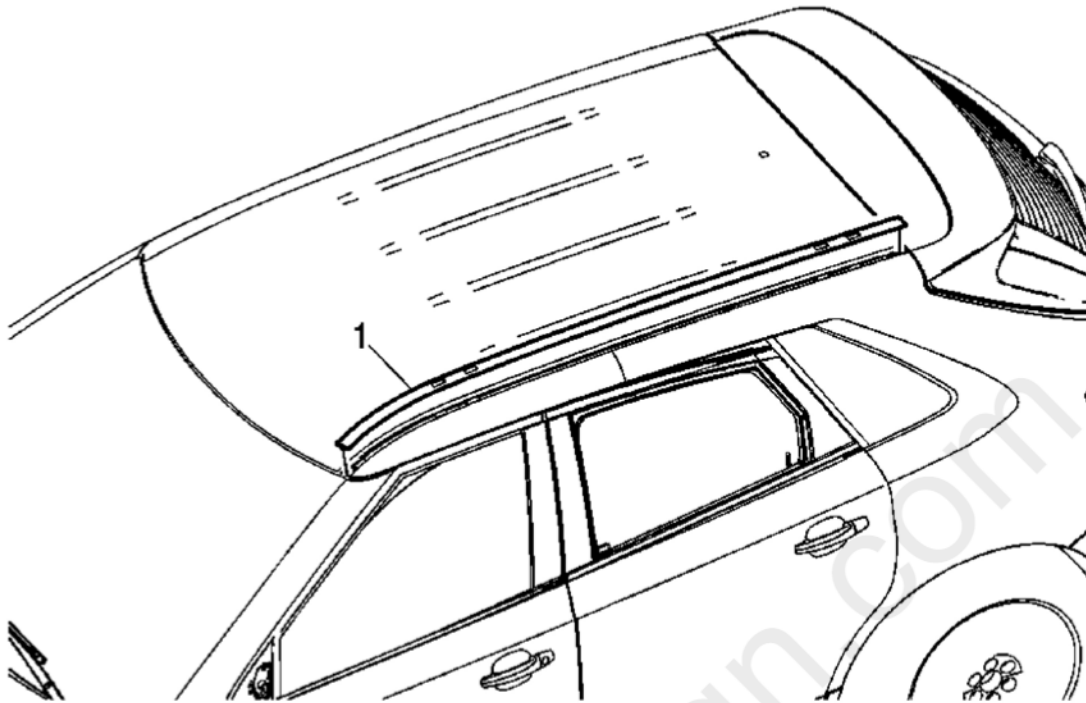


Fig. 14: Identifying Roof Panel Molding
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove one side of the luggage carrier side rail (if equipped). Refer to <u>Luggage Carrier Side Rail Replacement</u> .	
1	Roof Panel Molding Procedure 1. Lift the forward and rear edge of the roof panel molding from the retention clip in the roof ditch. 2. Release the molding from the full length of the roof ditch. 3. Clean the roof ditch with a 50/50 mixture by volume of clean drinkable water and isopropyl alcohol. 4. Ensure the roof ditch is clean and dry. 5. Position the forward edge of the roof panel molding into the retainer clip and the front edge at the upper windshield. 6. Using a roller-type tool, secure the roof panel molding into the roof ditch working front to the rear, securing to the rear retainer clip. 7. Install the luggage carrier side rail. Refer to <u>Luggage Carrier Side Rail Replacement</u>.

FRONT FENDER INNER PANEL ACCESS OPENING COVER REPLACEMENT

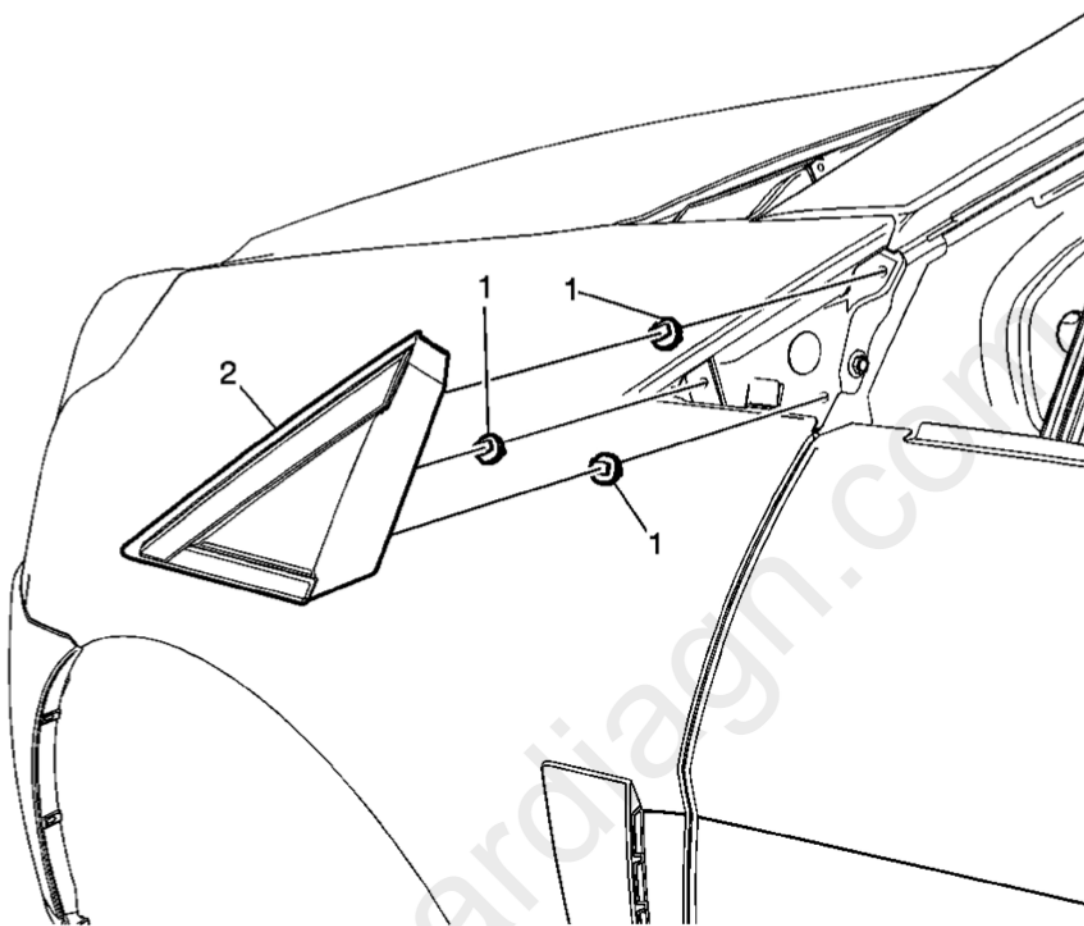


Fig. 15: View Of Front Fender Inner Panel Access Opening Cover
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Front Fender Inner Panel Access Opening Cover Retainer (Qty: 3) Tip: Using a suitable flat-bladed tool, disengage the three retainers.
2	Front Fender Inner Panel Access Opening Cover

REAR END SPOILER REPLACEMENT

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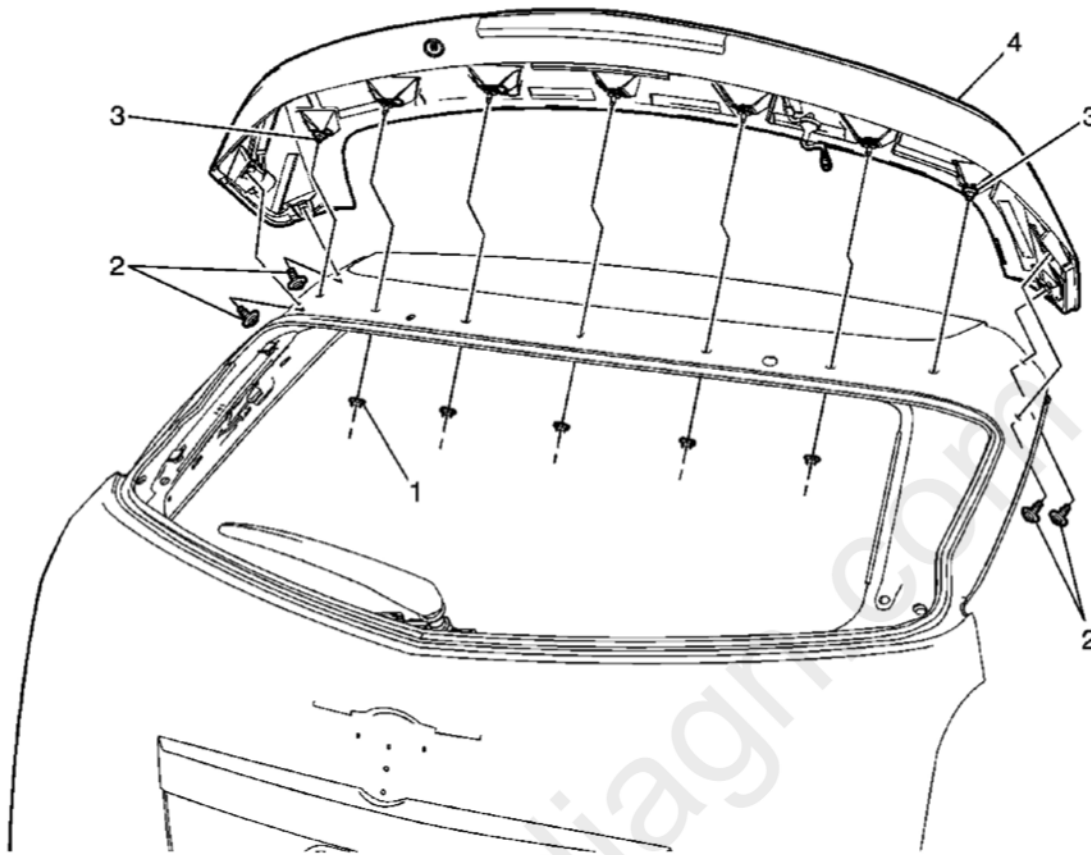


Fig. 16: View Of Rear End Spoiler & Fasteners
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Open and support the rear liftgate assembly. 2. Remove the liftgate upper trim finish panel. Refer to <u>Liftgate Upper Trim Finish Panel Replacement</u>. 3. Remove the liftgate side upper sensors. Refer to <u>Liftgate Side Upper Sensor Replacement</u>. 4. Remove the liftgate lower trim finish panel. Refer to <u>Liftgate Lower Trim Finish Panel Replacement</u>.	
1	Spoiler Nut (Qty: 5) CAUTION: Refer to <u>Fastener Caution</u> . Tighten: 6 N.m (53 lb in)
2	Spoiler Screw (Qty: 4)

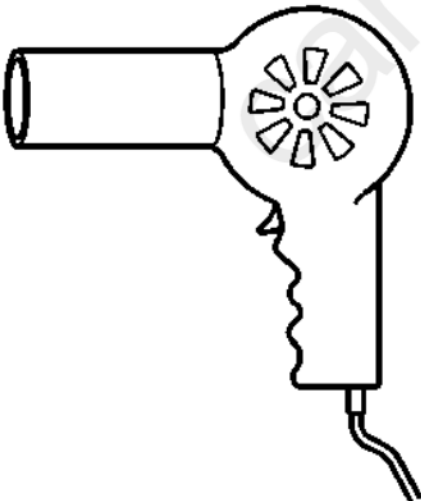
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	Tighten: 6 N.m (53 lb in)
3	Button Nose Clip (Qty: 2)
	Rear Spoiler
4	Procedure 1. Release the button clips from the upper outer liftgate panel. 2. Close the rear liftgate in order to remove the spoiler assembly. 3. Remove the rear washer hose nozzle. Refer to <u>Rear Window Washer Nozzle Replacement</u> . 4. Disconnect the electrical connector for the rear high mounted stop lamp. 5. Remove the rear center high mounted stop lamp. Refer to <u>High Mount Stop Lamp Replacement</u> and transfer. 6. Ensure all the foam gaskets are in place on the button clips and retainer bolts prior to re-assembly of the spoiler onto the liftgate panel.

SPECIAL TOOLS AND EQUIPMENT

SPECIAL TOOLS

Illustration	Tool Number/Description
	J 25070 Heat Gun - 500-700°F

