

2007 Cadillac Escalade

2007 ACCESSORIES & EQUIPMENT Exterior Trim - Avalanche, Escalade, Suburban, Tahoe & Yukon

2007 ACCESSORIES & EQUIPMENT

Exterior Trim - Avalanche, Escalade, Suburban, Tahoe & Yukon

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Front Wheel Molding Nut	6 N.m	53 lb in
Upper Quarter Panel Applique Screw	1.6 N.m	14 lb in

REPAIR INSTRUCTIONS

BACK BODY OPENING UPPER APPLIQUE REPLACEMENT

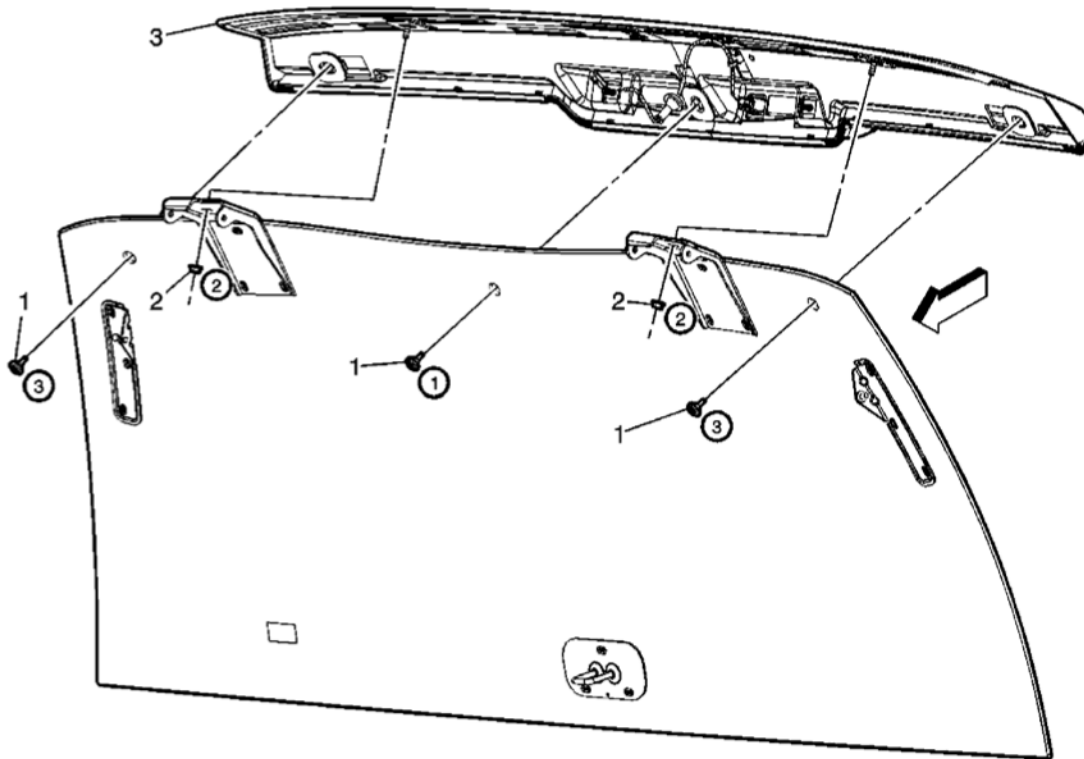


Fig. 1: View Of Back Body Opening Rear Applique & Components
Courtesy of GENERAL MOTORS CORP.

Back Body Opening Upper Applique Replacement

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Callout	Component Name
CAUTION: When a lift gate hold open device is being removed or installed, provide alternate support to avoid the possibility of damage to the vehicle or personal injury.	
1	Rear Applique Screws (Qty: 3) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 2 N.m (18 lb in) Tip: • Position the center screw to the applique first, followed by the hinge nuts second. • Install the outer screws last and torque the screws in the same sequence.
2	Rear Applique Nuts (Qty: 2) Tighten: 9 N.m (80 lb in) Tip: Disconnect the electrical connector.
3	Rear Applique

LIFTGATE CENTER APPLIQUE REPLACEMENT (ESCALADE)

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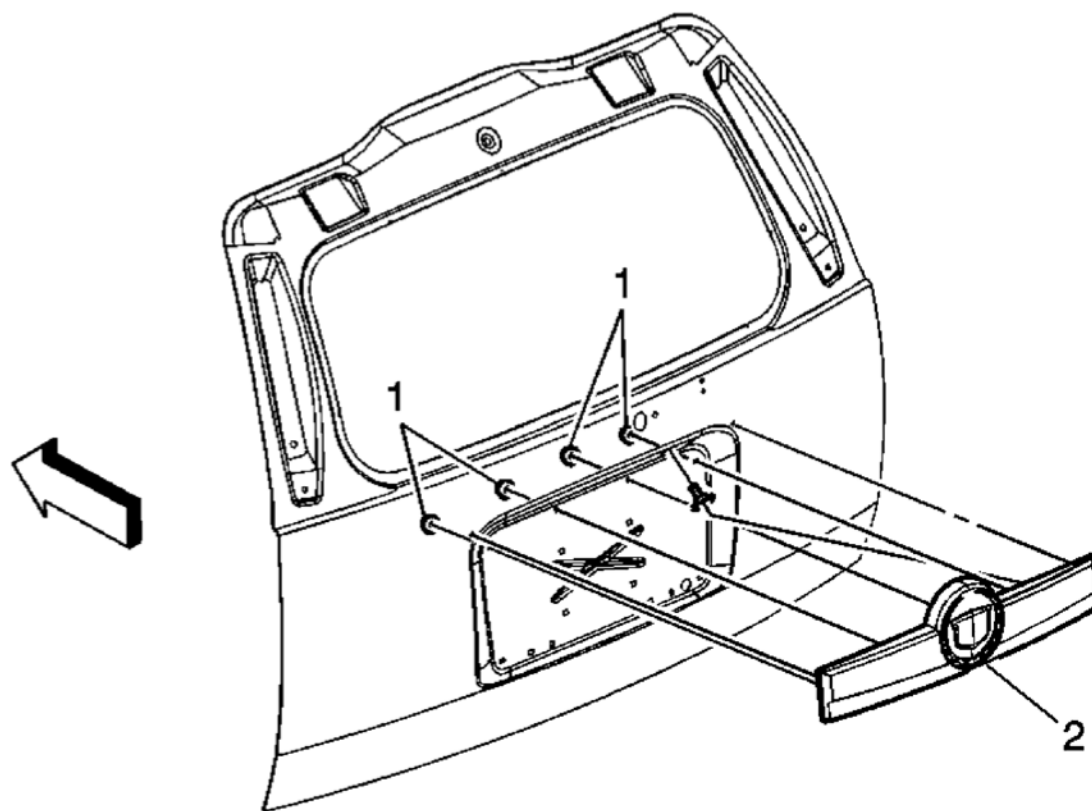


Fig. 2: View Of Liftgate Center Applique Assembly & Nuts
Courtesy of GENERAL MOTORS CORP.

Liftgate Center Applique Replacement (Escalade)

Callout	Component Name
Preliminary Procedure	
1. Remove the rear wiper motor. Refer to <u>Wiper Motor Replacement - Rear</u> . 2. Open the liftgate. 3. Remove the liftgate interior trim panel. Refer to <u>Liftgate Trim Panel Replacement</u> . 4. Remove the 4 applique nuts from inside the liftgate panel. 5. Release the 3 upper integral retainer clips from the exterior side of the liftgate panel. 6. Disconnect the electrical connector.	
1	Liftgate Center Applique Assembly Nuts (Qty: 4) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 6 N.m (53 lb in)
2	Liftgate Center Applique Assembly

LIFTGATE CENTER APPLIQUE REPLACEMENT (TAHOE, YUKON)

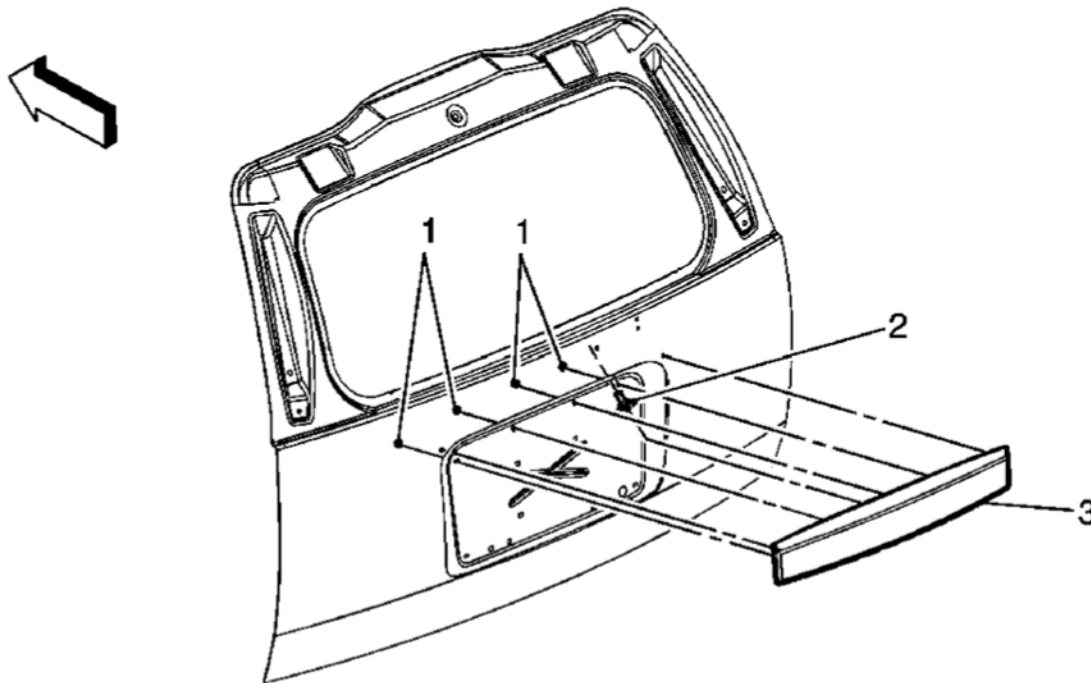


Fig. 3: View Of Liftgate Center Applique Assembly & Components
 Courtesy of GENERAL MOTORS CORP.

Liftgate Center Applique Replacement (Tahoe, Yukon)

Callout	Component Name
Preliminary Procedure	
1. Open the liftgate. 2. Remove the liftgate interior trim panel. Refer to <u>Liftgate Trim Panel Replacement</u> . 3. Remove the 4 applique nuts from inside the liftgate panel. 4. Release the 2 integral retainers from the exterior side of the applique.	
1	Liftgate Center Applique Assembly Nuts (Qty: 4) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 6 N.m (53 lb in)
2	Liftgate Center Applique Harness Grommet Tip: Ensure the grommet is secure to the liftgate panel hole prior to the installation of the applique.
3	Liftgate Center Applique Assembly Tip: Pull the applique rearward in order to release the 2 outer integral clips.

QUARTER PANEL UPPER APPLIQUE REPLACEMENT (ESCALADE)

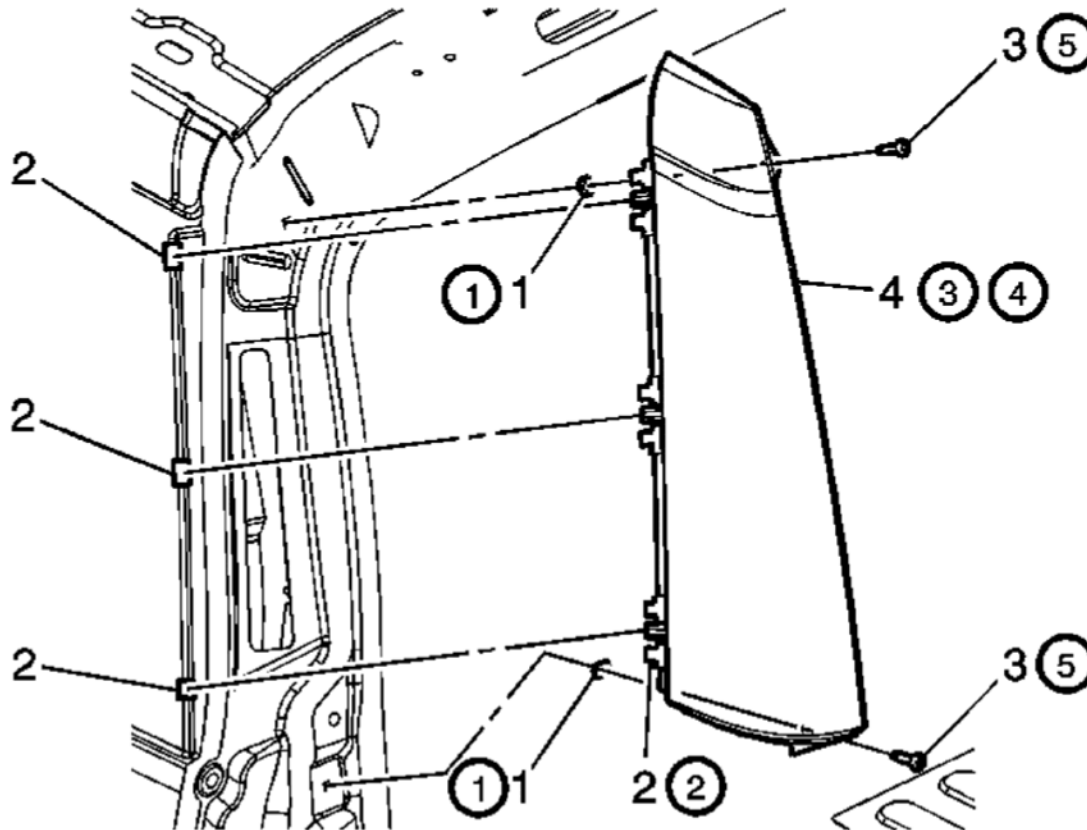


Fig. 4: View Of Rear Quarter Panel Upper Applique & Components
Courtesy of GENERAL MOTORS CORP.

Quarter Panel Upper Applique Replacement (Escalade)

Callout	Component Name
Preliminary Procedure	
1. Open the liftgate and/or rear compartment doors to access the applique panel. 2. Remove the tail lamp assembly. Refer to <u>Tail Lamp Replacement (Cadillac)</u> or <u>Tail Lamp Replacement (Tahoe/Yukon)</u> or <u>Tail Lamp Replacement (Avalanche)</u>.	
1	Quarter Panel Upper Back Body Opening Frame Retainers (Qty: 2)
2	Quarter Panel Applique Attaching Fingers (Qty: 6)
3	Quarter Panel Applique Screws (Qty: 2)
	NOTE: Refer to <u>Fastener Notice</u>. Tighten: 2 N.m (18 lb in)

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Rear Quarter Panel Upper Applique

Tighten: 2 N.m (18 lb in)

Tip: Upon installation, ensure the back body panel retainers are secure.

4

1. Align the outboard attaching fingers to the 3 slots in the quarter panel sheet metal. (Refer to sequence.)
2. Push the applique into position until fully seated.
3. Ensure all the retainers are seated properly.
4. Align the applique screw holes to the body retainers.
5. Secure the screws.

FRONT TOW HOOK OPENING COVER REPLACEMENT

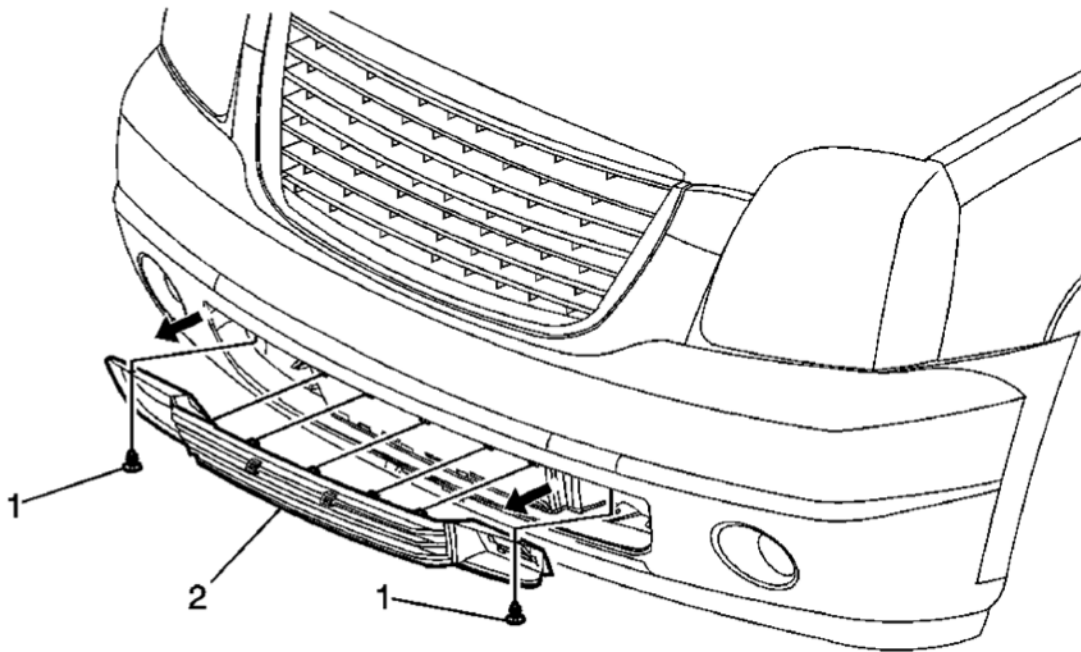


Fig. 5: View Of Front Tow Hook Opening Cover & Retainer
Courtesy of GENERAL MOTORS CORP.

Front Tow Hook Opening Cover Replacement

Callout	Component Name
Fastener Tightening Specifications: Refer to <u>Fastener Tightening Specifications</u>.	
1	Front Tow Hook Opening Cover Retainer (Qty: 2)
2	Front Tow Hook Opening Cover

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Tip: Pull outward to disengage the integral retainers.

DUCT REPLACEMENT - BODY SIDE REAR QUARTER DRAIN

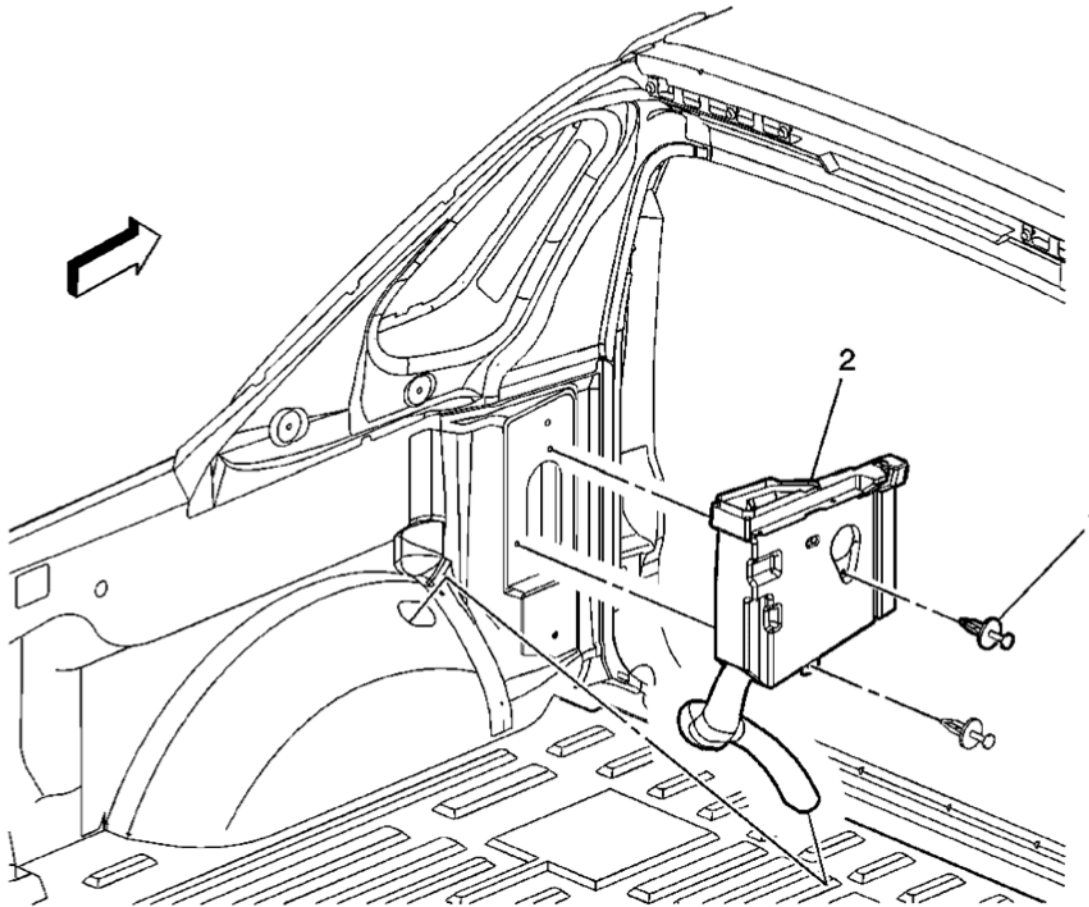
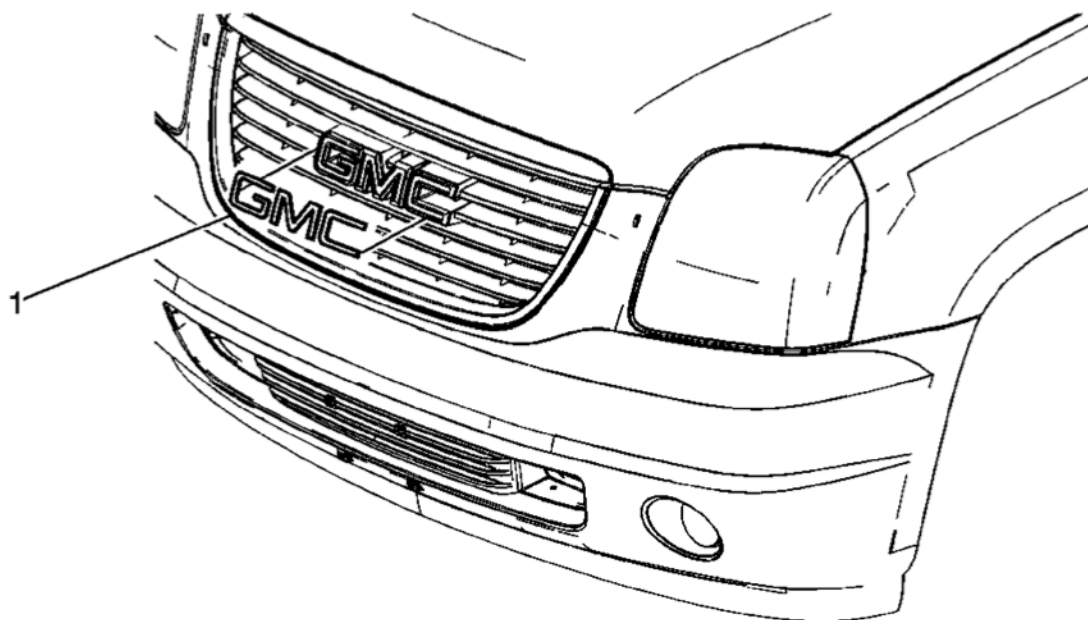


Fig. 6: View Of Rear Quarter Body Side Drains & Retainers
Courtesy of GENERAL MOTORS CORP.

Duct Replacement - Body Side Rear Quarter Drain

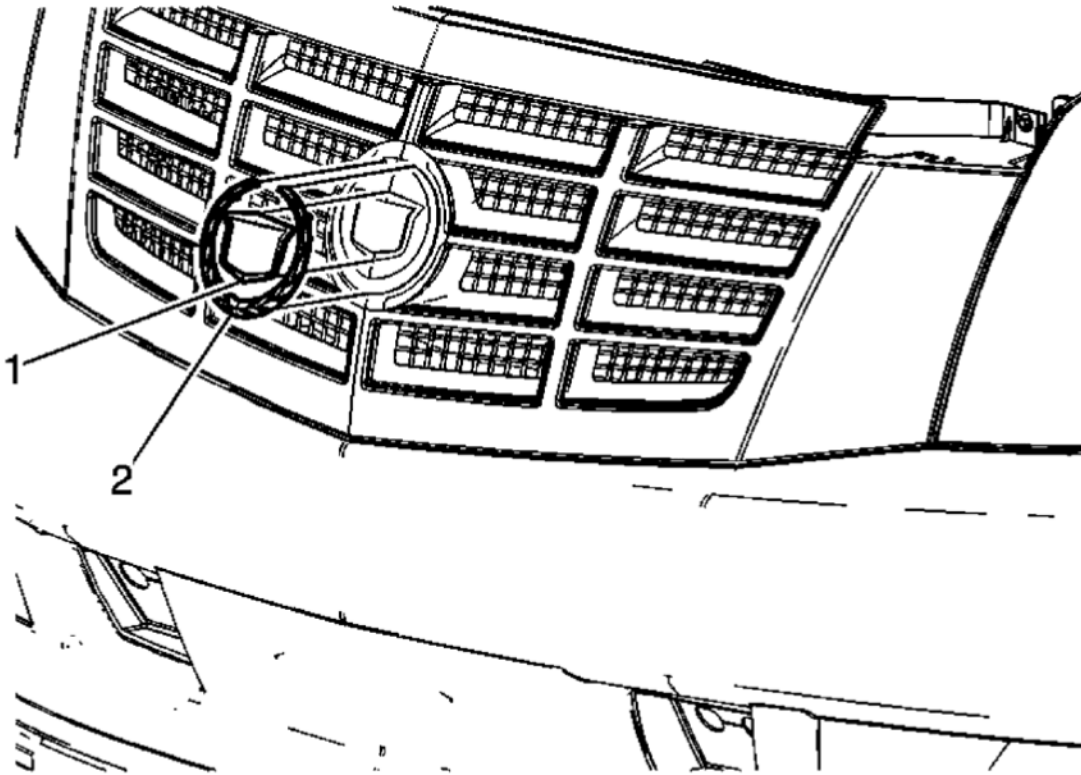
Callout	Component Name
Preliminary Procedure	
1. Remove the cargo box cover assembly. Refer to <u>Cargo Box Front Cover, Center Cover, and Rear Cover Replacement</u> .	
2. Remove the cargo box stowage lid assembly. Refer to <u>Lid Replacement - Cargo Box Stowage Box</u> .	
3. Remove the cargo box stowage box. Refer to <u>Box Replacement - Cargo Stowage</u> .	
1	Rear Quarter Body Side Drain Retainers (Qty: 2)
2	Rear Quarter Body Side Drain

EMBLEM REPLACEMENT - GRILLE (GMC)**Fig. 7: View Of Grille Emblem**

Courtesy of GENERAL MOTORS CORP.

Emblem Replacement - Grille (GMC)

Callout	Component Name
1	Grille Name Plate Assembly (GMC) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from grille and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the body side and ensure full adhesion of the name plate is made.

EMBLEM REPLACEMENT - GRILLE (ESCALADE)**Fig. 8: View Of Grille Emblem**

Courtesy of GENERAL MOTORS CORP.

Emblem Replacement - Grille (Escalade)

Callout	Component Name
NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> .	
1	Emblem Assembly (Crest) Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from grille and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.

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	Using the palm of the hand, wet out the emblem to the grille and ensure full adhesion of the emblem is made.
2	Emblem Assembly (Wreath) Tip: - The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. - Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from grille and wipe the surface dry with a clean lint-free towel prior to installing the new emblem. - When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. - Using the palm of the hand, wet out the emblem to the grille and ensure full adhesion of the emblem is made.

EMBLEM/NAMEPLATE REPLACEMENT - BODY SIDE (TAHOE)

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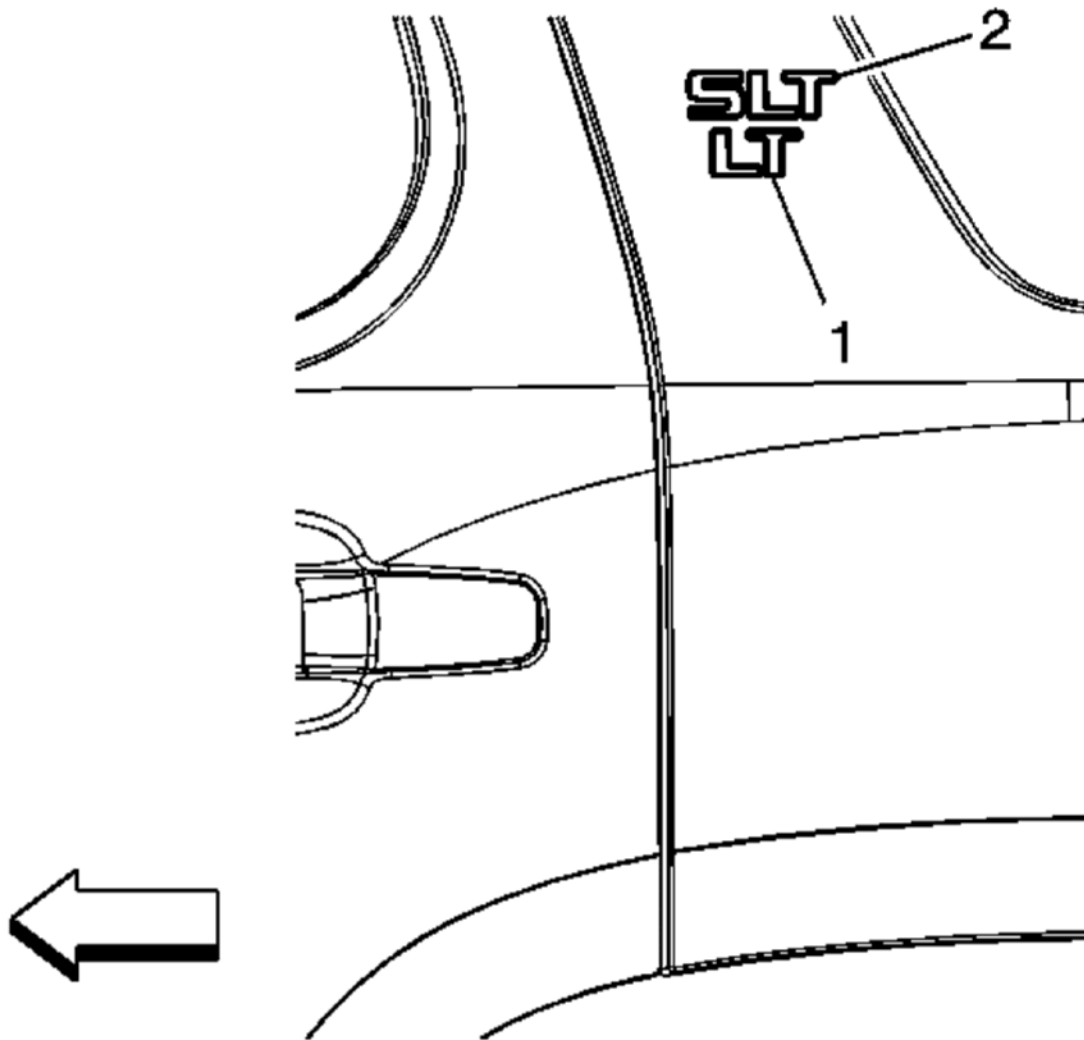


Fig. 9: View Of Body Side Emblem

Courtesy of GENERAL MOTORS CORP.

Emblem/Nameplate Replacement - Body Side (Tahoe)

Callout	Component Name
1	Body Side Name Plate Assembly - LT NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop

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	sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from bodyside panel and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the body side and ensure full adhesion of the name plate is made.
2	Body Side Name Plate Assembly - SLT NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 or equivalent to remove the old nameplate. Clean all adhesive from bodyside panel and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the body side and ensure full adhesion of the name plate is made.

EMBLEM/NAMEPLATE REPLACEMENT - BODY SIDE (TAHOE LS)

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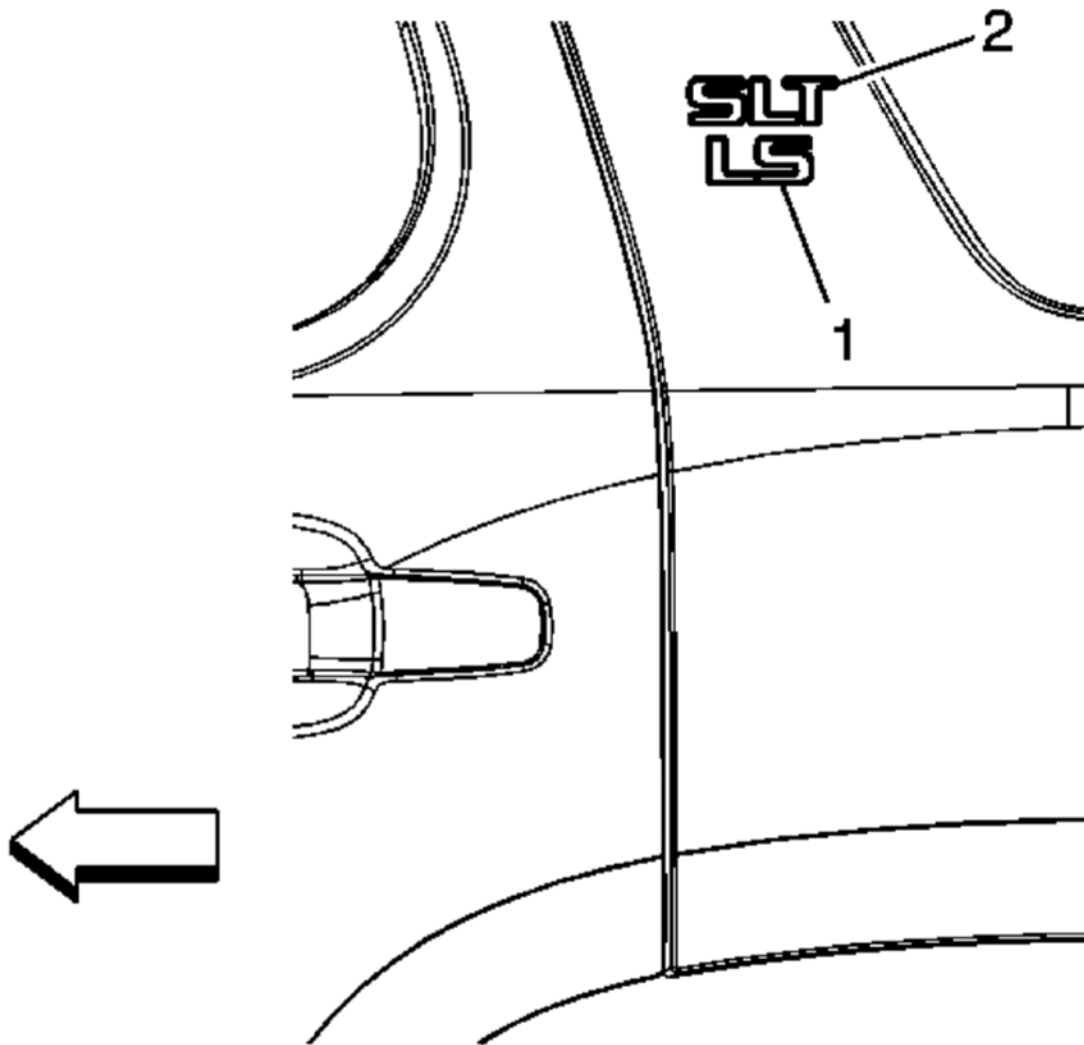


Fig. 10: View Of Body Side Emblem

Courtesy of GENERAL MOTORS CORP.

Emblem/Nameplate Replacement - Body Side (Tahoe LS)

Callout	Component Name
1	Body Side Name Plate Assembly (LS) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop

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	sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from bodyside panel and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the body side and ensure full adhesion of the name plate is made.
2	Body Side Name Plate Assembly (SLT) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 or equivalent to remove the old nameplate. Clean all adhesive from bodyside panel and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the body side and ensure full adhesion of the name plate is made.

DOOR EMBLEM AND NAMEPLATE REPLACEMENT (DENALI)

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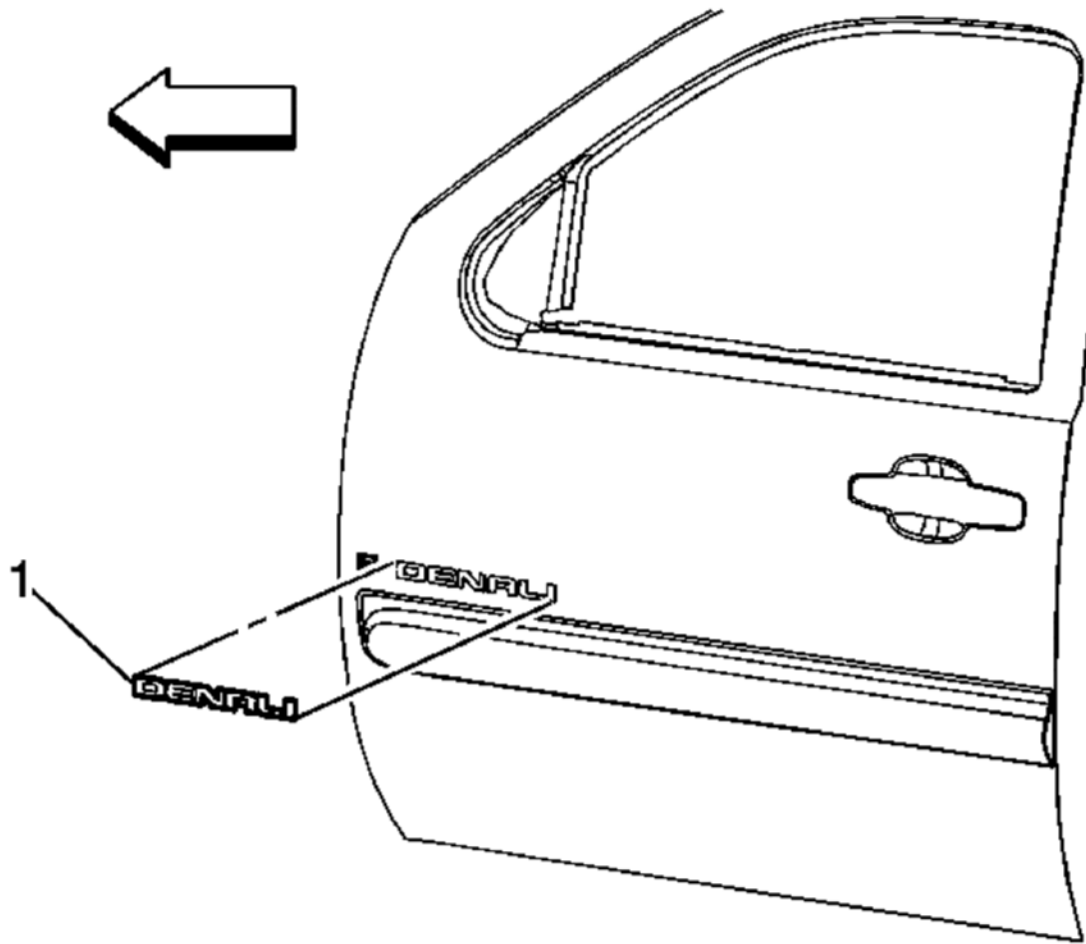


Fig. 11: View Of Front Side Door Emblem

Courtesy of GENERAL MOTORS CORP.

Door Emblem and Nameplate Replacement (Denali)

Callout	Component Name
1	Front Side Door Nameplate/Emblem (Denali) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all the

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adhesive residue from the door and wipe the surface dry with a clean lint-free towel prior to installing new nameplate.

3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Close the door prior to installing the new nameplate/emblem to the door.
5. Remove the protective liner from the back side of the adhesive tape.
6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.

DOOR EMBLEM AND NAMEPLATE REPLACEMENT (ESCALADE)

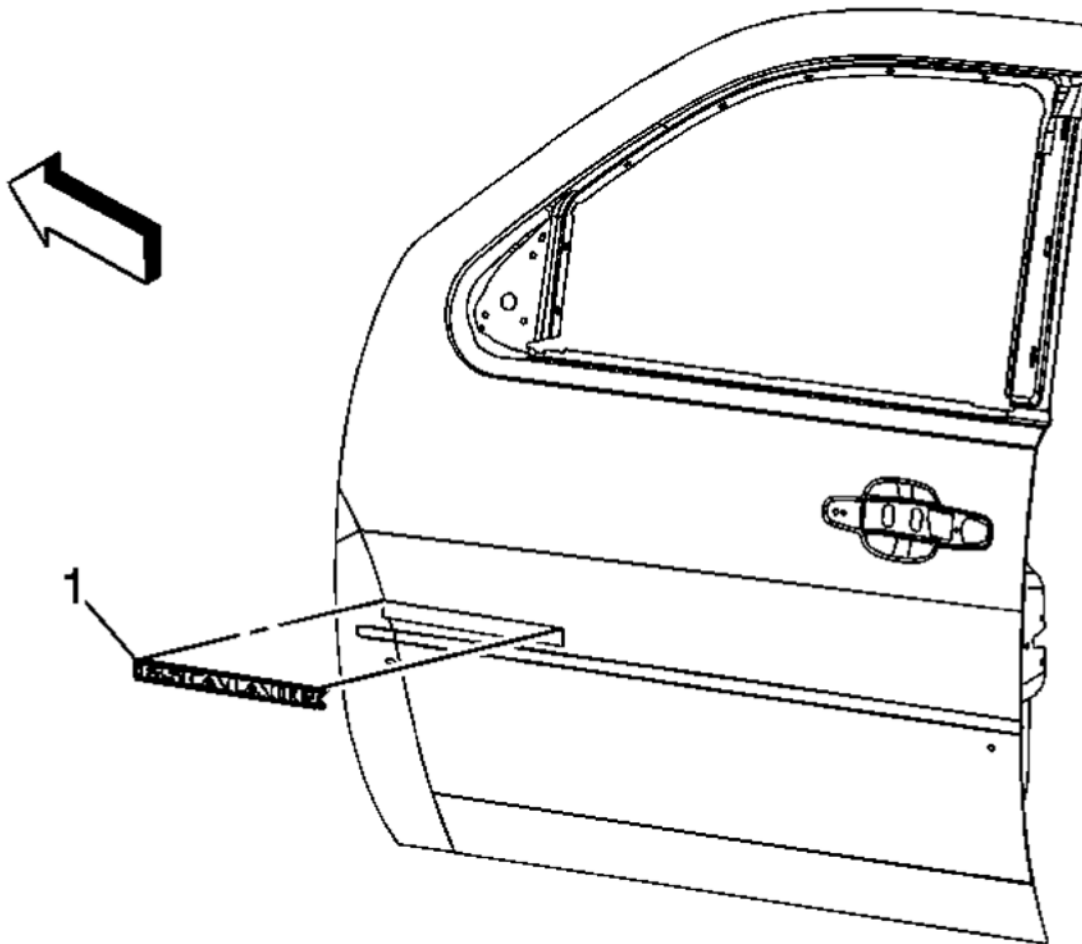


Fig. 12: View Of Front Side Door Emblem
Courtesy of GENERAL MOTORS CORP.

Door Emblem and Nameplate Replacement (Escalade)

Callout	Component Name
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Front Side Door Nameplate/Emblem (Escalade)

NOTE:

Refer to Exterior Trim Emblem Removal Notice .

Tip:

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a **J 25070** Heat Gun or equivalent to remove the old nameplate. Clean all the adhesive residue from the door and wipe the surface dry with a clean lint-free towel prior to installing new nameplate.
3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Close the door prior to installing the new nameplate/emblem to the door.
5. Remove the protective liner from the back side of the adhesive tape.
6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.

DOOR EMBLEM AND NAMEPLATE REPLACEMENT (GME)

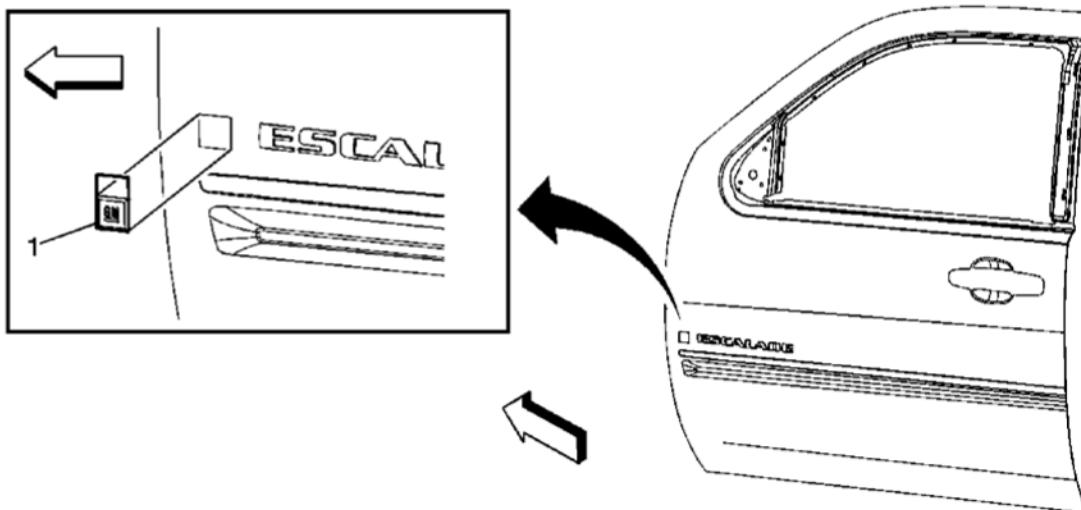


Fig. 13: View Of Front Side Door Emblem
Courtesy of GENERAL MOTORS CORP.

Door Emblem and Nameplate Replacement (GME)

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Callout	Component Name
1	Front Side Door Nameplate (GM) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all the adhesive residue from the door and wipe the surface dry with a clean lint-free towel prior to installing the new GM nameplate. 3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Press the nameplate firmly to the front side door to ensure full adhesion is made to the door.

DOOR EMBLEM AND NAMEPLATE REPLACEMENT (TAHOE)

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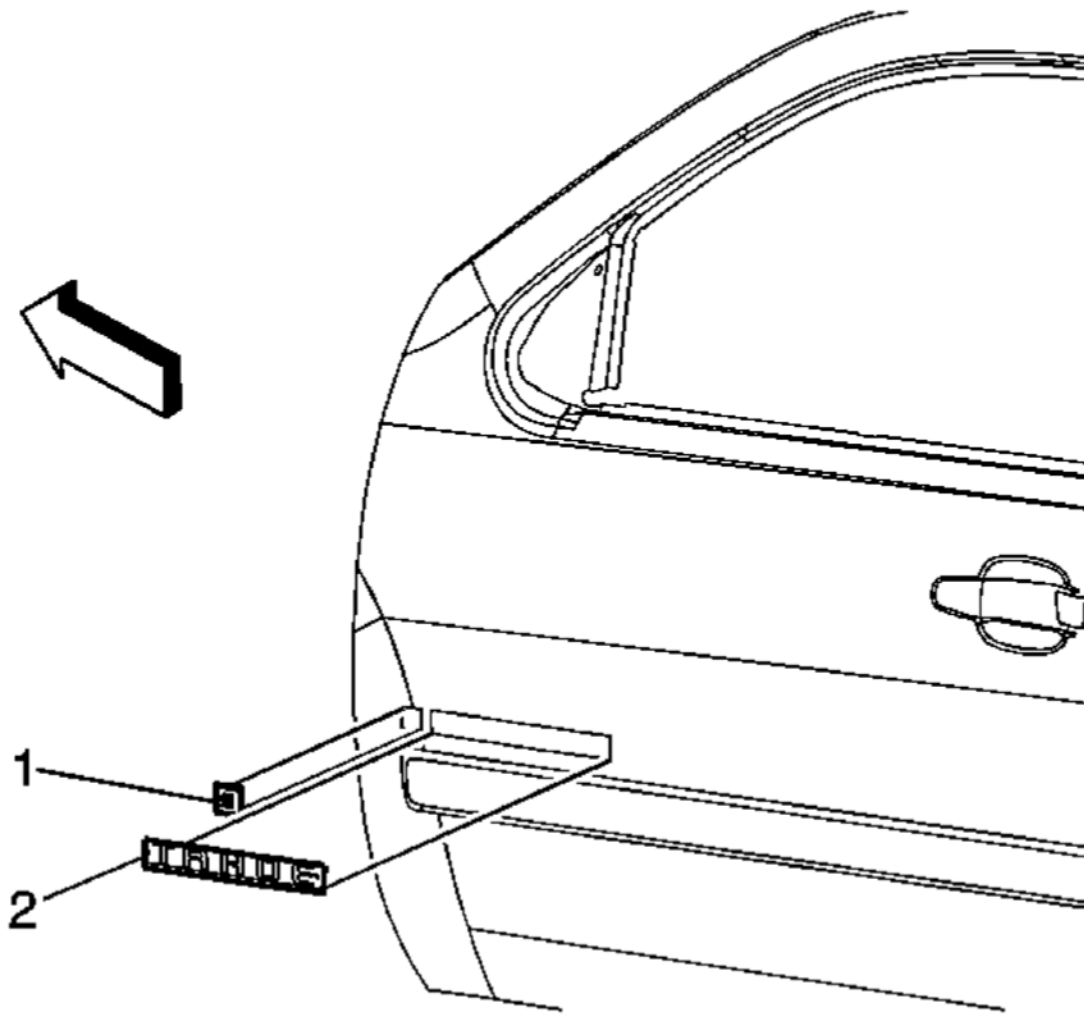


Fig. 14: View Of Front Side Door Emblem

Courtesy of GENERAL MOTORS CORP.

Door Emblem and Nameplate Replacement (Tahoe)

Callout	Component Name
	Front Side Door Nameplate/Emblem (GME)
	NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> .
	Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.

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1	2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all the adhesive residue from the fender and wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Close the door prior to installing the new nameplate/emblem to the door. 5. Remove the protective liner from the back side of the adhesive tape. 6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.
2	Front Side Door Nameplate/Emblem (Tahoe) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 or equivalent to remove the old nameplate/emblem. Clean all the adhesive residue from the fender and wipe the surface dry with a clean lint-free towel prior to installing new nameplate. 3. When removing protective liners from adhesive backed nameplates/emblems, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Close the door prior to installing the new nameplate/emblem to the door. 5. Remove the protective liner from the back side of the adhesive tape. 6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.

DOOR EMBLEM AND NAMEPLATE REPLACEMENT (YUKON)

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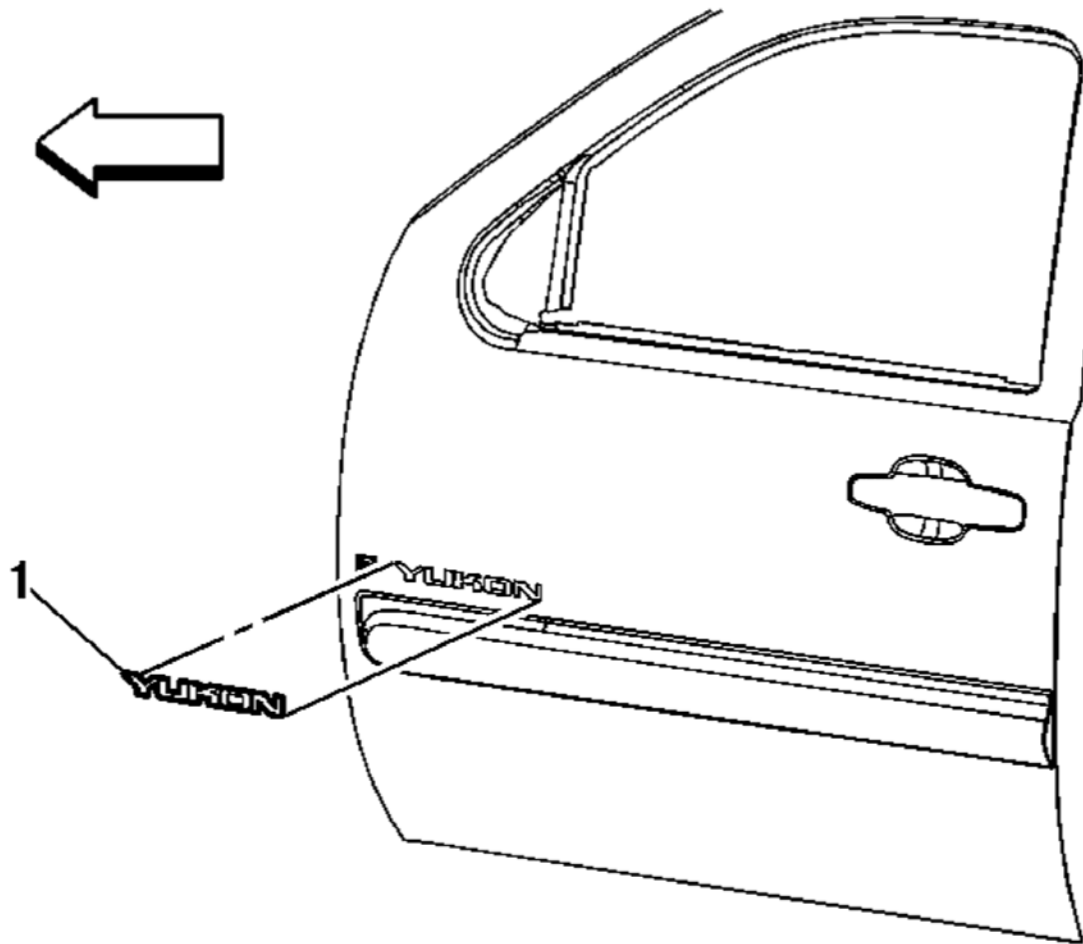


Fig. 15: View Of Front Side Door Emblem

Courtesy of GENERAL MOTORS CORP.

Door Emblem and Nameplate Replacement (Yukon)

Callout	Component Name
1	Front Side Door Nameplate/Emblem (Yukon) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all the

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adhesive residue from the fender and wipe the surface dry with a clean lint-free towel prior to installing new nameplate.

3. When removing protective liners from adhesive backed nameplates, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Close the door prior to installing the new nameplate/emblem to the door.
5. Remove the protective liner from the back side of the adhesive tape.
6. Align the nameplate/emblem to the door and press to ensure full adhesion is made to the door.

DOOR EMBLEM AND NAMEPLATE REPLACEMENT (AVALANCHE)

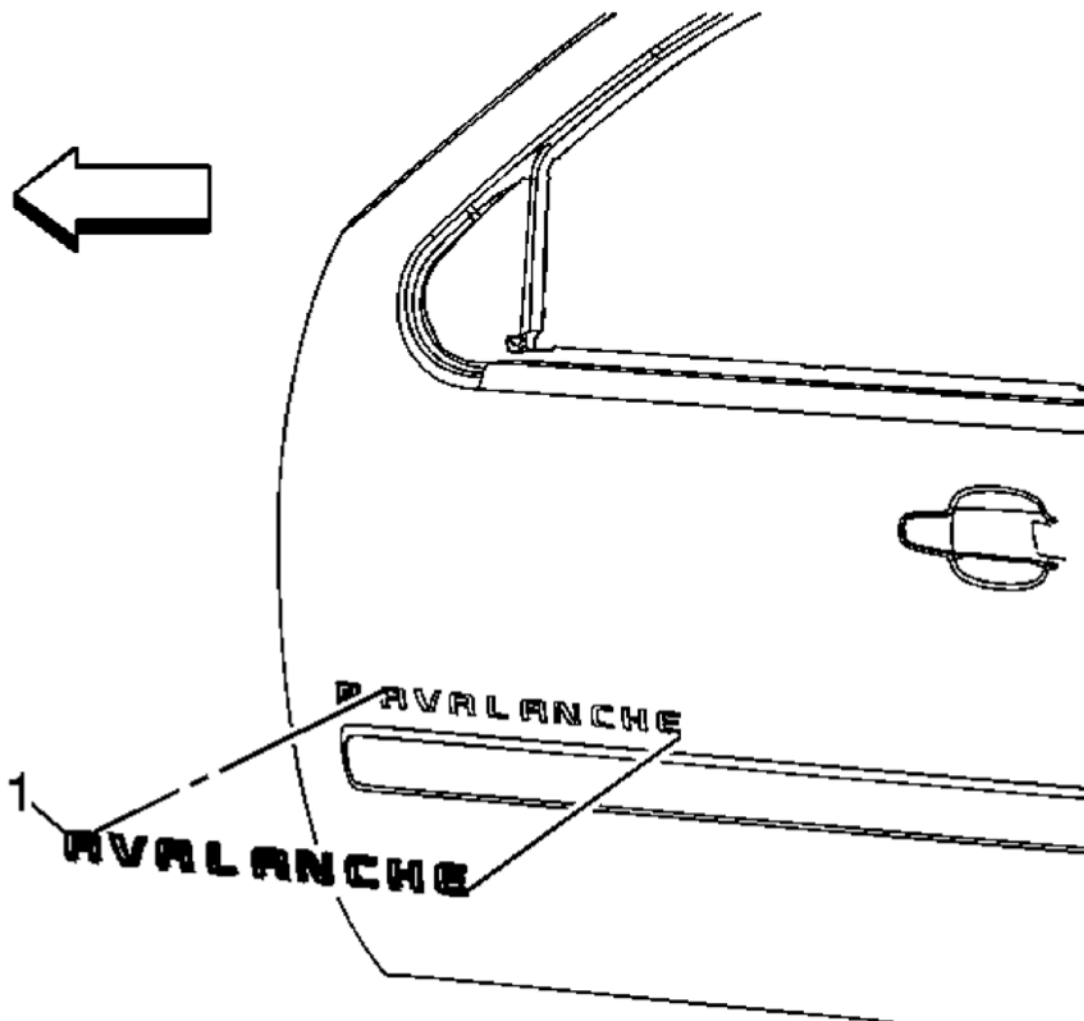


Fig. 16: View Of Body Side Door Emblem
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Door Emblem and Nameplate Replacement (Avalanche)

Callout	Component Name
1	Body Side Door Name Plate NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from bodyside panel and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the body side and ensure full adhesion of the name plate is made.

EMBLEM/NAMEPLATE REPLACEMENT - ENDGATE (AVALANCHE)

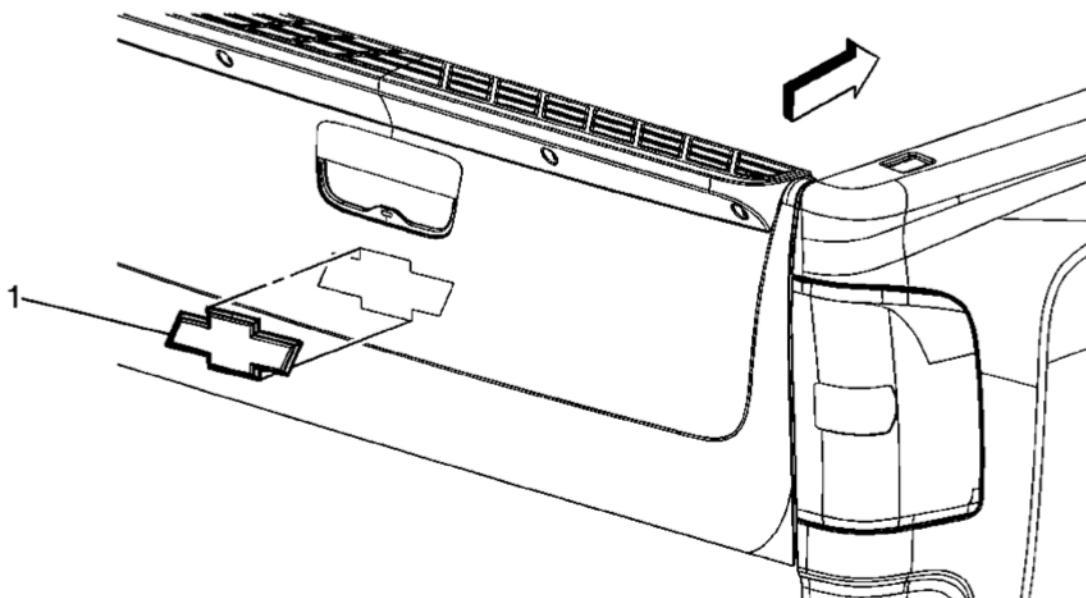


Fig. 17: View Of End Gate Emblem

Courtesy of GENERAL MOTORS CORP.

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Emblem/Nameplate Replacement - Endgate (Avalanche)

Callout	Component Name
1	End Gate Nameplate NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate. Clean all adhesive from bodyside panel and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Using the palm of the hand, wet out the name plate to the body side and ensure full adhesion of the name plate is made.

EMBLEM/NAMEPLATE REPLACEMENT - LIFTGATE (ESCALADE)

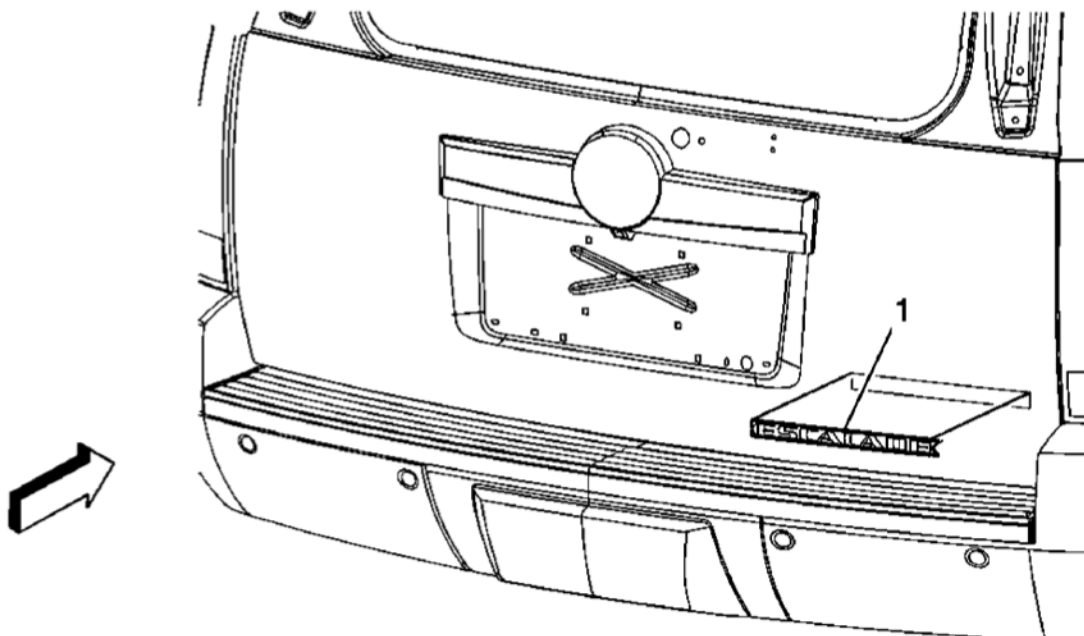


Fig. 18: View Of Liftgate Emblem

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Courtesy of GENERAL MOTORS CORP.

Emblem/Nameplate Replacement - Liftgate (Escalade)

Callout	Component Name
1	Liftgate Nameplate Assembly (Escalade) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old nameplate/emblem. Clean all adhesive from rear liftgate and wipe the surface dry with a clean lint-free towel prior to installing the new emblem. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Close the liftgate lid. 5. Wet out the nameplate/emblem and ensure full adhesion of the nameplate is made to the liftgate.

EMBLEM/NAMEPLATE REPLACEMENT - LIFTGATE (TAHOE)

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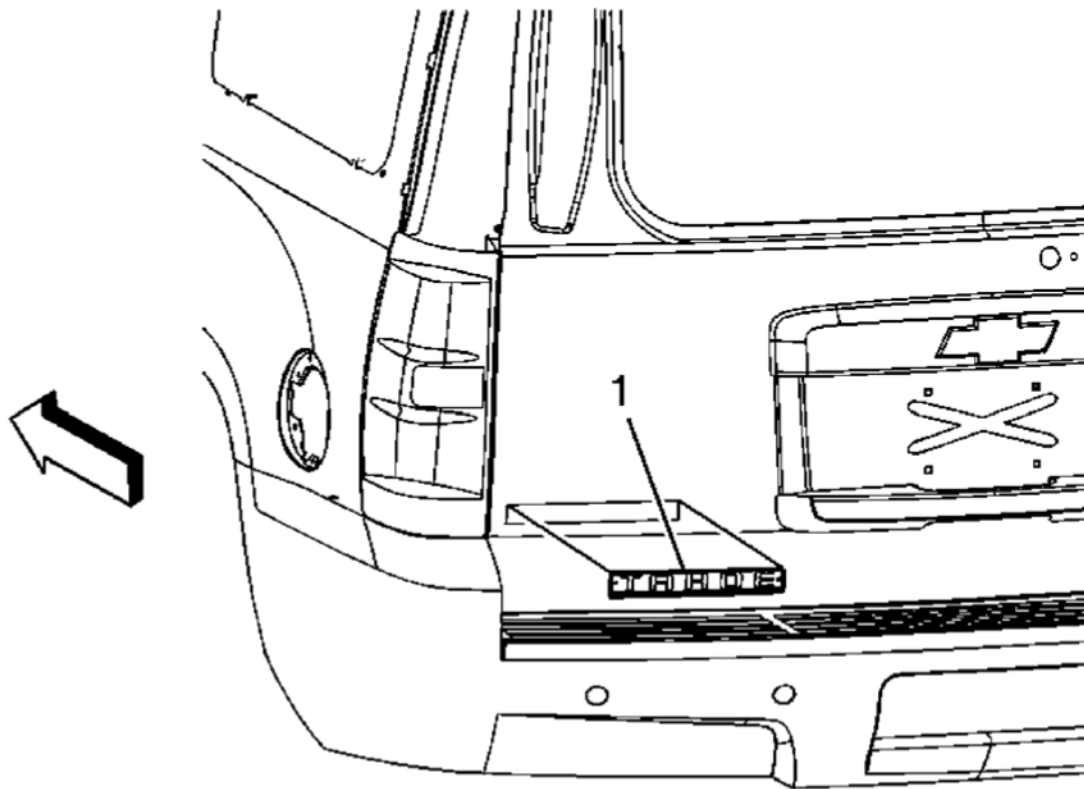


Fig. 19: View Of Liftgate Emblem

Courtesy of GENERAL MOTORS CORP.

Emblem/Nameplate Replacement - Liftgate (Tahoe)

Callout	Component Name
1	Liftgate Emblem Assembly (Tahoe) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent to remove the old emblem. Clean all adhesive from rear liftgate and wipe the surface dry with a clean lint-free towel prior to installing the new emblem. 3. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter

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prior to adhesion.

4. Close the liftgate lid.

5. Wet out the emblem and ensure full adhesion of the emblem to the liftgate is made.

FRONT WHEEL OPENING FLARE REPLACEMENT (Z71)

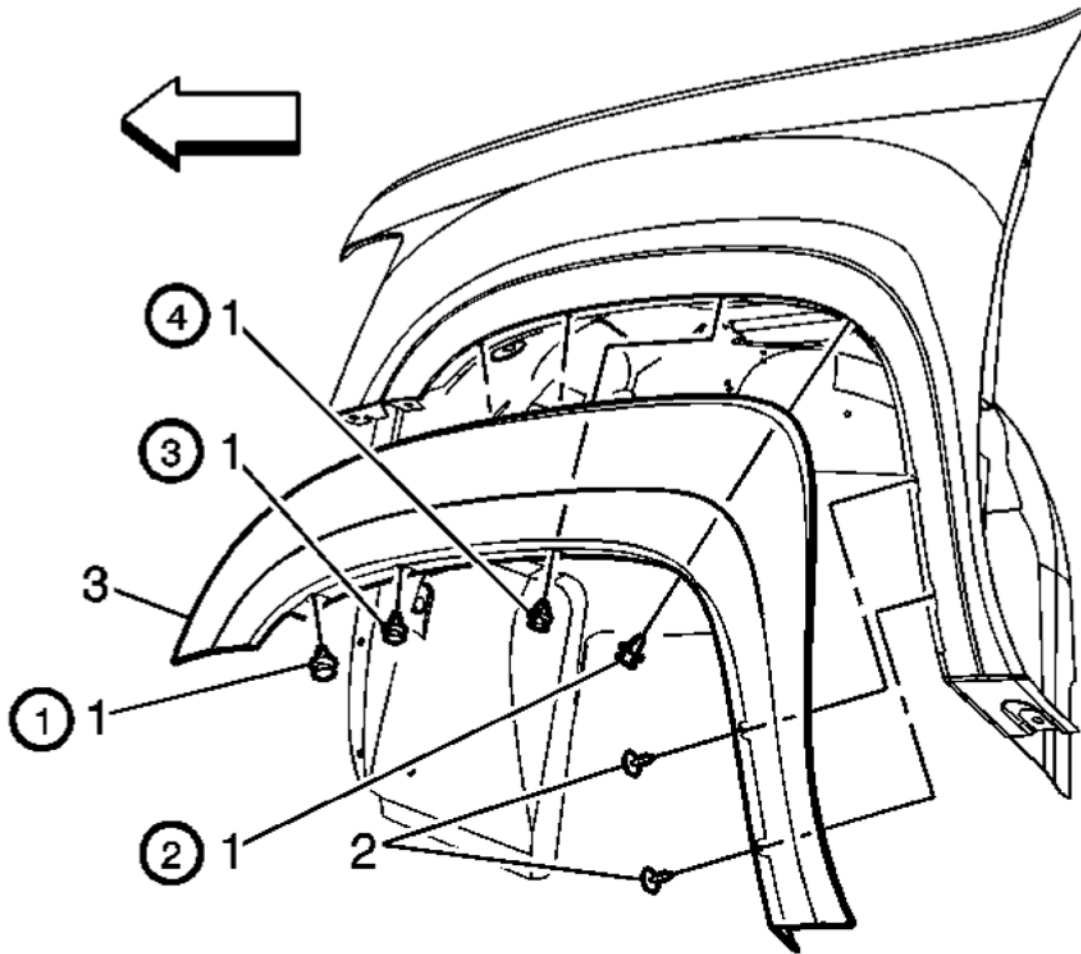


Fig. 20: View Of Front Fender Flare & Components
Courtesy of GENERAL MOTORS CORP.

Front Wheel Opening Flare Replacement (Z71)

Callout	Component Name
1	Front Fender Flare Retainers (Qty: 4) Tip: Secure the retainers in the installation sequence as shown.
2	Front Fender Flare Screws (Qty: 2) NOTE:

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Refer to **Fastener Notice** .

Tighten: 2 N.m (18 lb in)

Front Fender Flare Assembly

Tip:

3

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Clean area where flare will be mounted. Use a suitable solvent, such as flash naphtha or a mix of 50 percent isopropyl alcohol and 50 percent water.
3. Warm body panel with a **J 25070** Heat Gun to a minimum 21°C (70°F) prior to flare installation.
4. Do not touch adhesive surface when tape is removed. Peel the tape liner once the flare has been installed and wet out.

REAR WHEEL OPENING FLARE REPLACEMENT

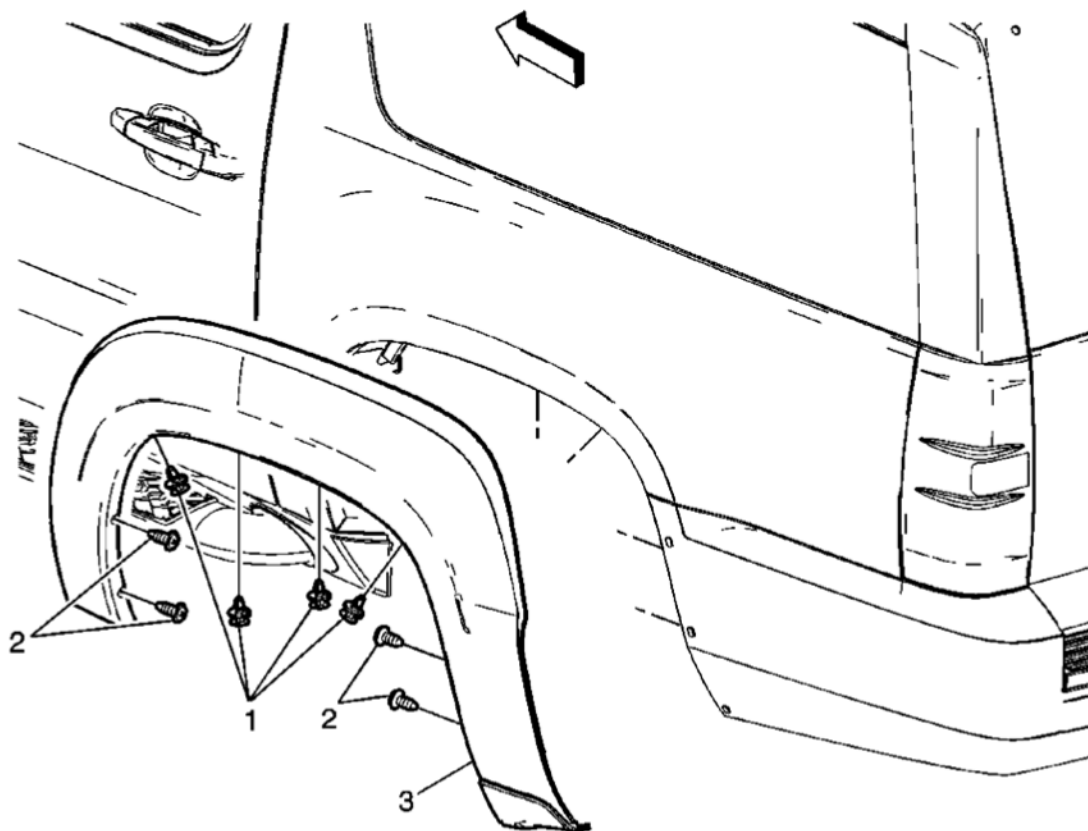


Fig. 21: Rear Wheel Opening Flare Assembly & Components
Courtesy of GENERAL MOTORS CORP.

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Rear Wheel Opening Flare Replacement

Callout	Component Name
1	Rear Wheel Opening Flare Assembly Retainers (Qty: 4)
2	Rear Wheel Opening Flare Assembly Screws (Qty: 4) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 2 N.m (18 lb in)
3	Rear Wheel Opening Flare Assembly Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Clean area where flare will be mounted. Use a suitable solvent, such as flash naphtha or a mix of 50 percent isopropyl alcohol and 50 percent water by volume. 3. Warm body panel with a J 25070 Heat Gun to a minimum 21°C (70°F) prior to flare installation. 4. Do not touch adhesive surface when tape is removed. Peel the tape liner once the flare has been installed and wet out.

FASCIA GRILLE REPLACEMENT (SUBURBAN)

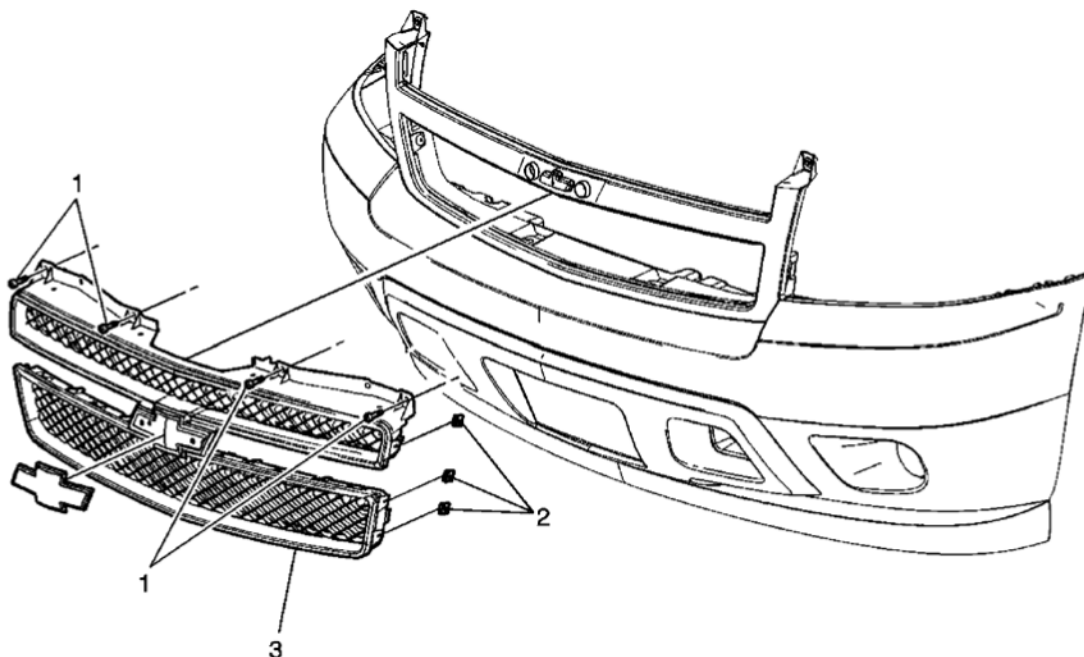


Fig. 22: View Of Fascia Grille Assembly & Components

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Courtesy of GENERAL MOTORS CORP.

Fascia Grille Replacement (Suburban)

Callout	Component Name
Preliminary Procedure: Remove the fascia. Refer to Front Bumper Fascia Replacement (Yukon) or Front Bumper Fascia Replacement (Escalade) or Front Bumper Fascia Replacement (Tahoe) or Front Bumper Fascia Replacement (Avalanche) or Front Bumper Fascia Replacement (Z71) .	
1	Grille Screws NOTE: Refer to Fastener Notice . Tighten: 9 N.m (80 lb in)
2	Grille Clips
3	Grille Assembly Tip: Release the tabs securing the grille.

FASCIA GRILLE REPLACEMENT (YUKON)

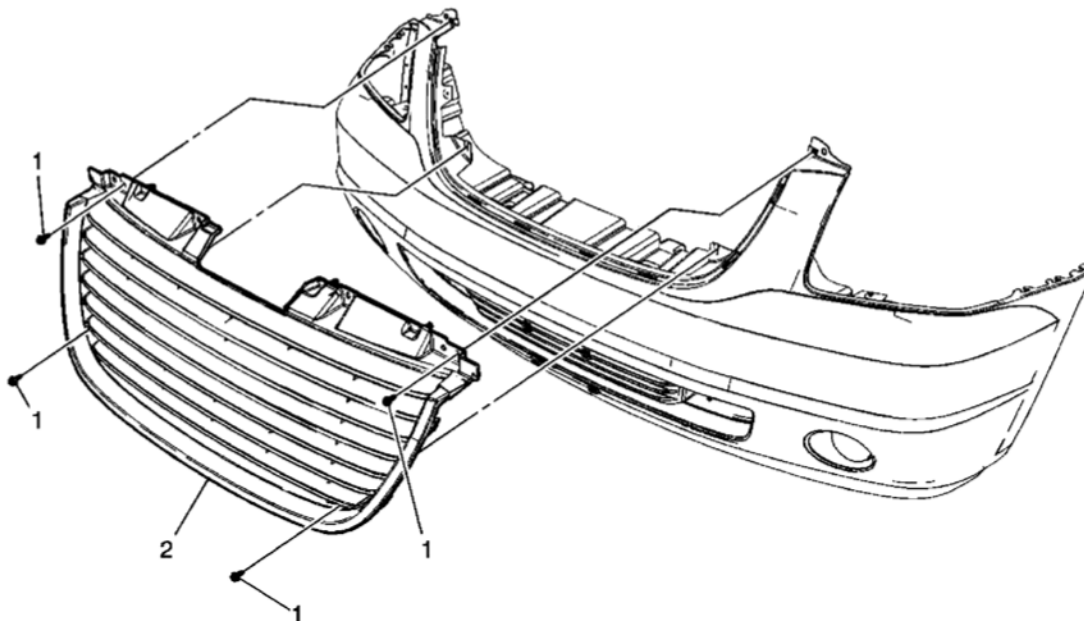


Fig. 23: View Of Fascia Grille & Screws
Courtesy of GENERAL MOTORS CORP.

Fascia Grille Replacement (Yukon)

Callout	Component Name
Preliminary Procedure:	

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Remove the fascia. Refer to Front Bumper Fascia Replacement (Yukon) or Front Bumper Fascia Replacement (Escalade) or Front Bumper Fascia Replacement (Tahoe) or Front Bumper Fascia Replacement (Avalanche) or Front Bumper Fascia Replacement (Z71) .

1	Grille Screws NOTE: Refer to <u>Fastener Notice</u> . Tighten: 9 N.m (80 lb in)
2	Grille Assembly Tip: Release the tabs securing the grille.

FASCIA GRILLE REPLACEMENT (ESCALADE)

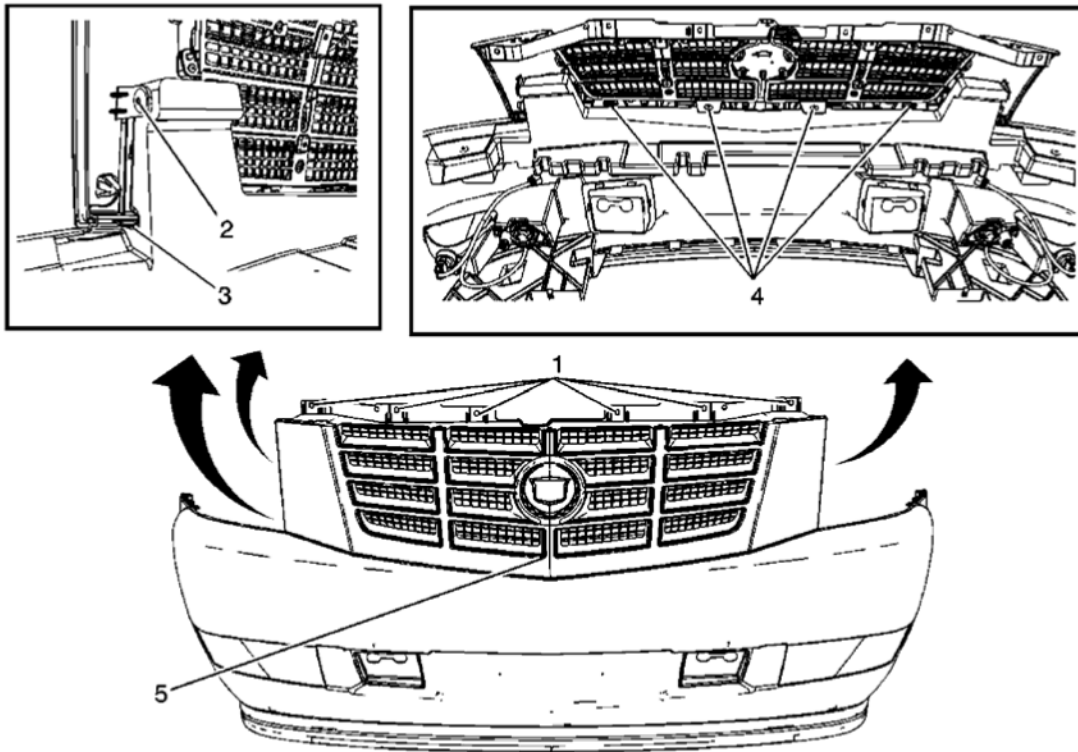


Fig. 24: View Of Fascia Grille & Components

Courtesy of GENERAL MOTORS CORP.

Fascia Grille Replacement (Escalade)

Callout	Component Name
1	Fascia Grille Push-In Retainers (Qty: 6)
2	Fascia Grille Retainers (Qty: 2)
3	Fascia Grille Retainer Tabs (Qty: 2)

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4	Fascia Grille Retainer Tabs (Qty: 4)
5	Fascia Grille

FASCIA GRILLE REPLACEMENT (TAHOE Z71)

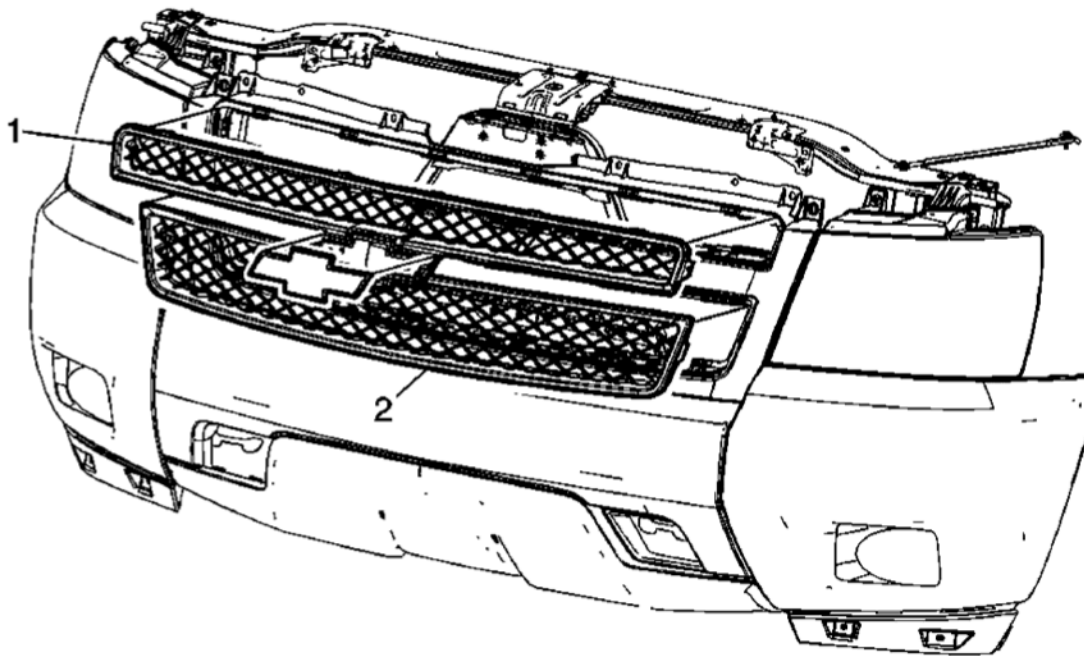


Fig. 25: View Of Upper & Lower Fascia Grilles
Courtesy of GENERAL MOTORS CORP.

Fascia Grille Replacement (Tahoe Z71)

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia. Refer to <u>Front Bumper Fascia Replacement (Yukon)</u> or <u>Front Bumper Fascia Replacement (Escalade)</u> or <u>Front Bumper Fascia Replacement (Tahoe)</u> or <u>Front Bumper Fascia Replacement (Avalanche)</u> or <u>Front Bumper Fascia Replacement (Z71)</u> .	
1	Upper Fascia Grille Tip: Release the integral tabs from inside the upper grille and push the grille outward from the fascia in order to remove.
2	Lower Fascia Grille Tip: Release the integral tabs from inside the lower grille and push the grille outward from the fascia in order to remove.

ASSIST HANDLE REPLACEMENT - ENDGATE (AVALANCHE)

Removal Procedure

1. Open the cargo box stowage lid.

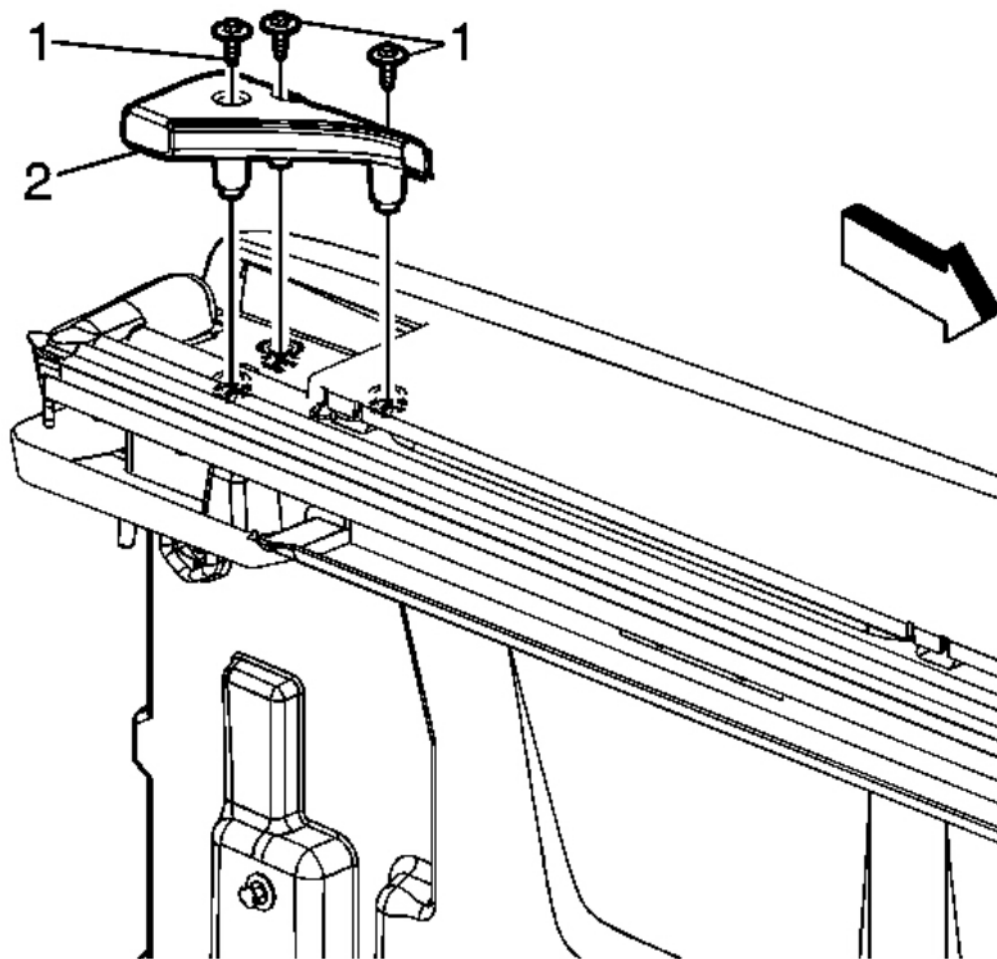


Fig. 26: View Of Endgate Assist Handle & Retaining Bolts
Courtesy of GENERAL MOTORS CORP.

2. Remove the retaining bolts (1) from the assist handle (2).
3. Remove the assist handle from the endgate.

Installation Procedure

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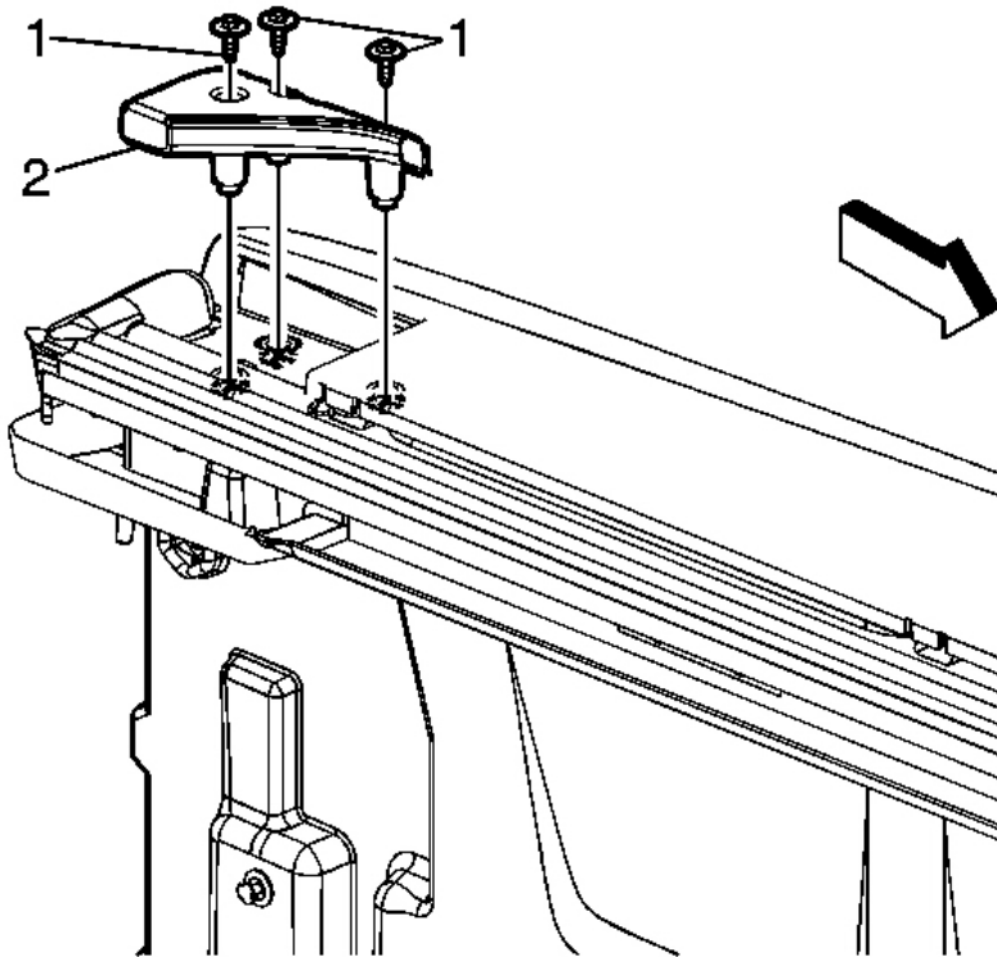


Fig. 27: View Of Endgate Assist Handle & Retaining Bolts
Courtesy of GENERAL MOTORS CORP.

1. Install the assist handle (2) to the endgate cap.

NOTE: Refer to Fastener Notice .

2. Install the bolts (1) to the assist handle in order to attach the assist handle to the endgate cap.

Tighten: Tighten the bolts to 9 N.m (80 lb in).

3. Close the cargo box stowage lid.

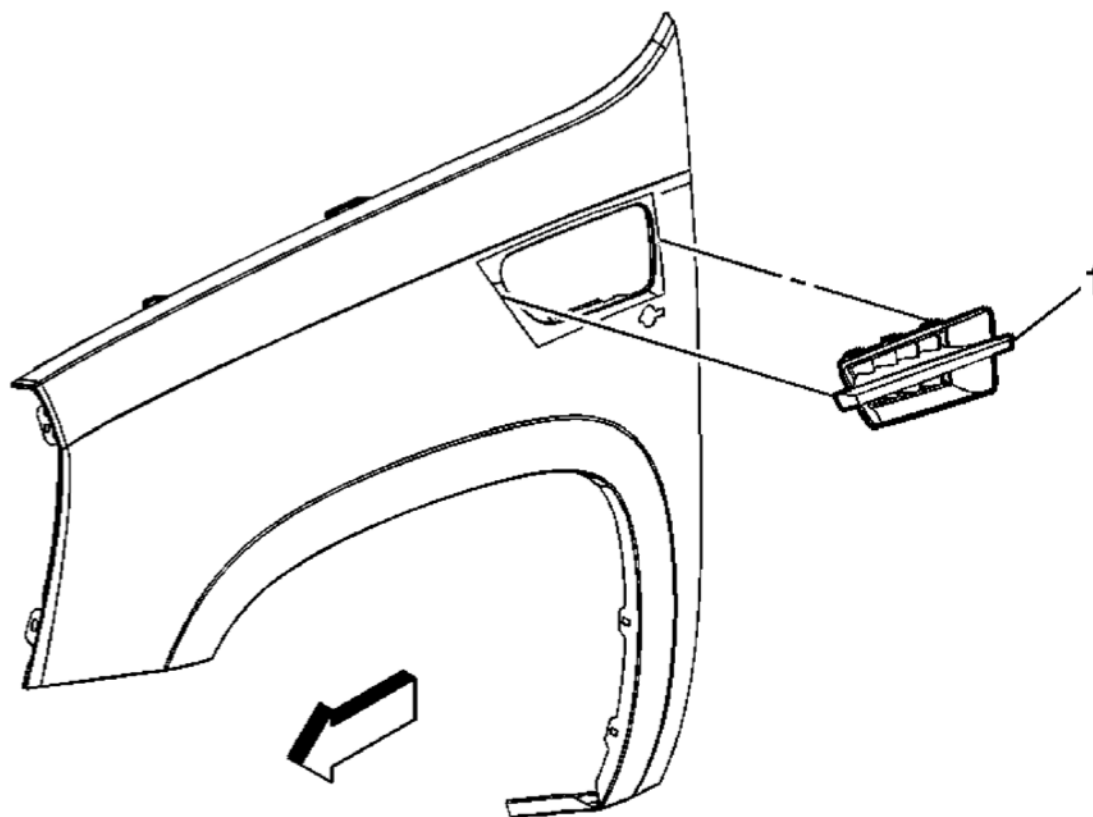
FRONT FENDER CENTER REAR UPPER MOLDING INSERT REPLACEMENT (ESCALADE)

Fig. 28: View Of Front Center Rear Upper Fender Molding Insert
 Courtesy of GENERAL MOTORS CORP.

Front Fender Center Rear Upper Molding Insert Replacement (Escalade)

Callout	Component Name
Preliminary Procedures	
1.	Raise and support the vehicle. Refer to <u>Lifting and Jacking the Vehicle</u> .
2.	Remove either the LF or RF wheelhouse liner. Refer to <u>Front Wheelhouse Liner Replacement</u> .
3.	Release the 5 integral retainers from the inner fender panel.
NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> .	
4.	Release the adhesive tape from each end of the center bar on the molding.
5.	Using a mixture of 50/50 isopropyl alcohol and clean drinkable water, remove any adhesive residue prior to installing the new fender molding insert.
6.	Dry the fender panel with a clean dry towel.

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Front Center Rear Upper Fender Molding Insert

Tip:

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Press the molding inward to secure the 5 integral retainers and the adhesive tape to the fender panel.

MOLDING REPLACEMENT - DOOR LOWER (TAHOE/GMC)

Tools Required

J 25070 Heat Gun

Removal Procedure

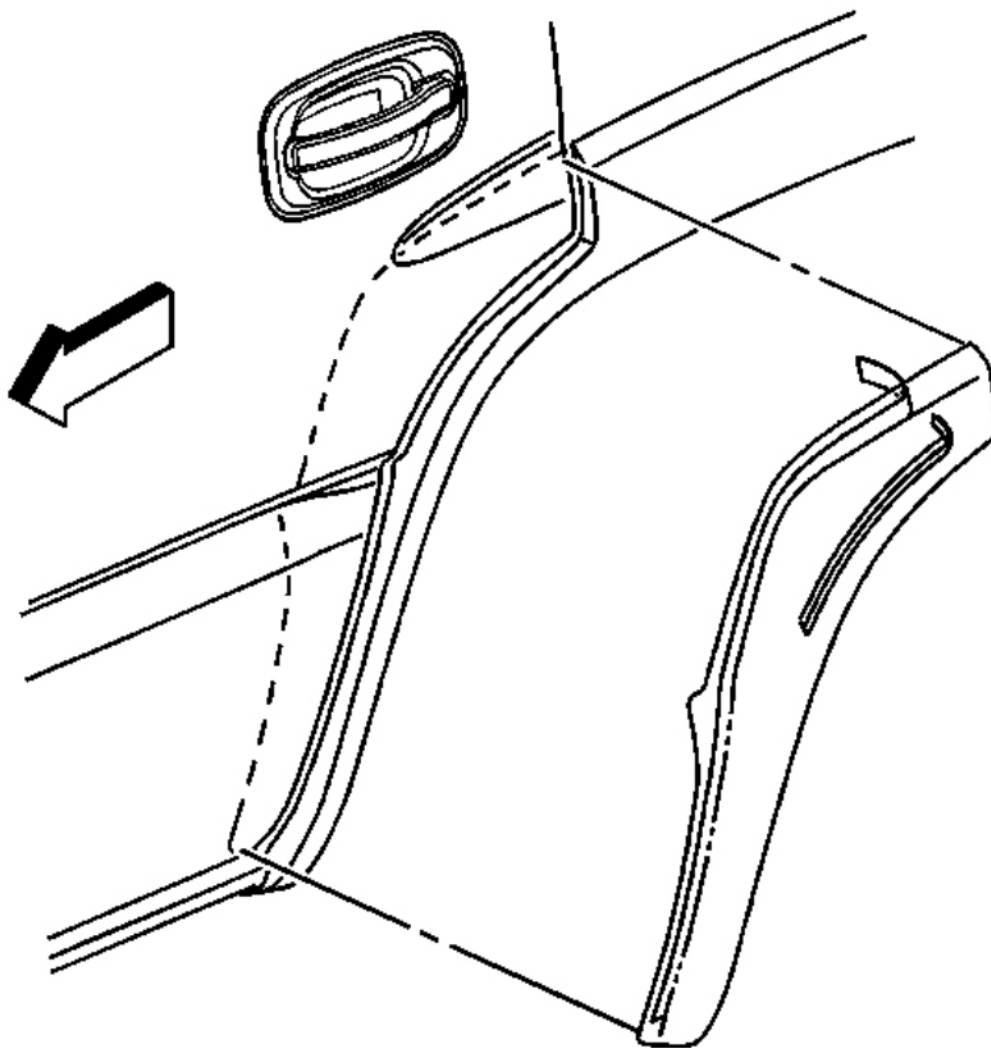


Fig. 29: View Of Lower Door Molding (Tahoe/Yukon)
Courtesy of GENERAL MOTORS CORP.

IMPORTANT: Do not scratch or chip the paint.

1. Heat the bodyside molding using a heat gun. Hold the heat gun approximately 152 mm (6 in) from the surface.

Apply heat using a circular motion for about 30 seconds.

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2. Starting from one end of the molding, remove the molding from the panel surface using a flat-bladed tool.
3. Remove all of the adhesive from the body panel using a 3M™ Scotch Brite molding adhesive remover disc, P/N 07501, or equivalent.

Installation Procedure

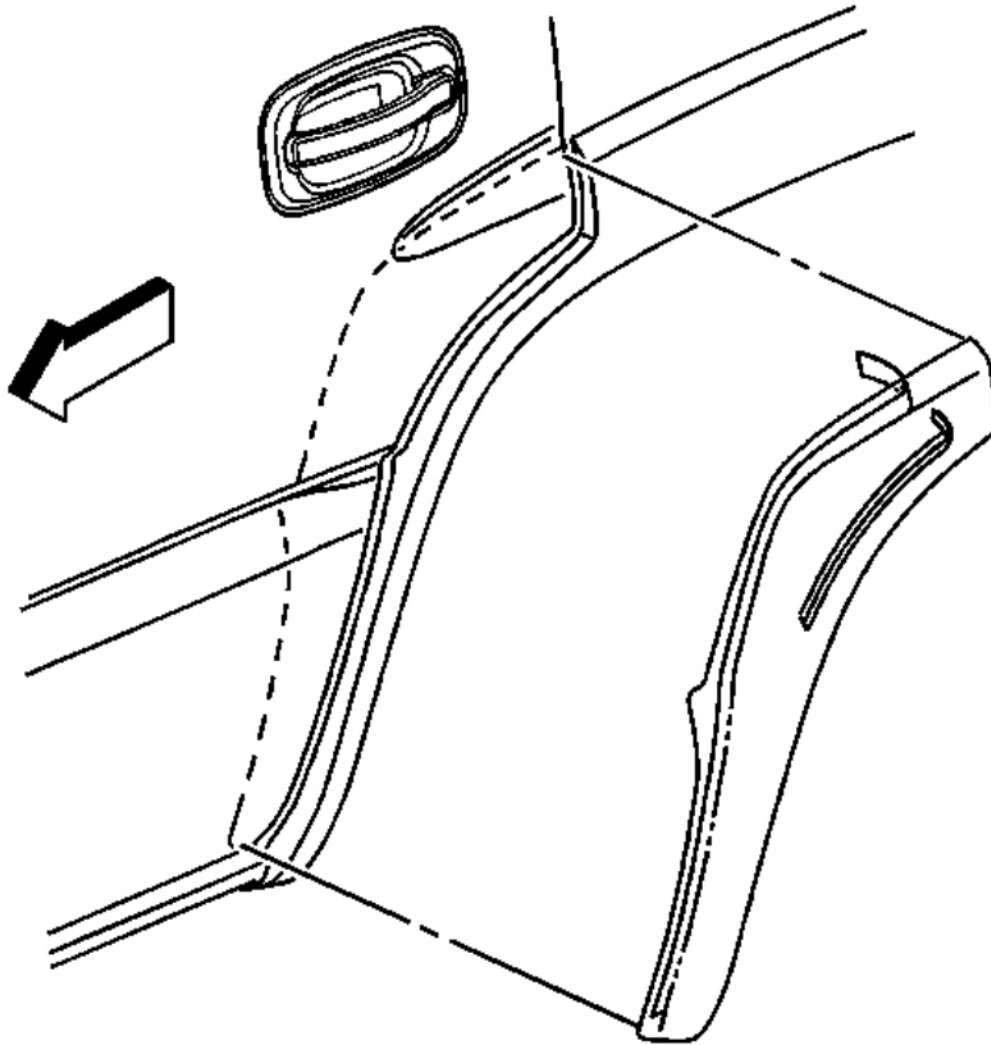


Fig. 30: View Of Lower Door Molding (Tahoe/Yukon)
Courtesy of GENERAL MOTORS CORP.

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IMPORTANT: Apply the molding in an environment free of dust and of dirt. Dust and dirt may come in contact with the adhesive surface and prevent proper binding.

1. Clean the area where the replacement molding is to be mounted. Use a suitable solvent such as flash naphtha or a mixture of 50 percent isopropyl alcohol and 50 percent water.
2. Dry the area thoroughly.
3. Warm the body panel to a temperature range of 16-41°C (60-105°F) with a heat lamp or with a heat gun.
4. Ensure the molding is at a minimum temperature of 16°C (60°F).

If the temperature of the molding is below 16°C (60°F), warm the molding with a heat lamp or with a heat gun.

IMPORTANT: Do not touch the adhesive surface when the tape is removed.

5. Remove the protective tape.
6. Without allowing the adhesive surface to touch the body, ensure the molding is aligned.
7. Press on the molding in order to install the molding to the door.

FRONT SIDE DOOR MOLDING REPLACEMENT (ESCALADE)

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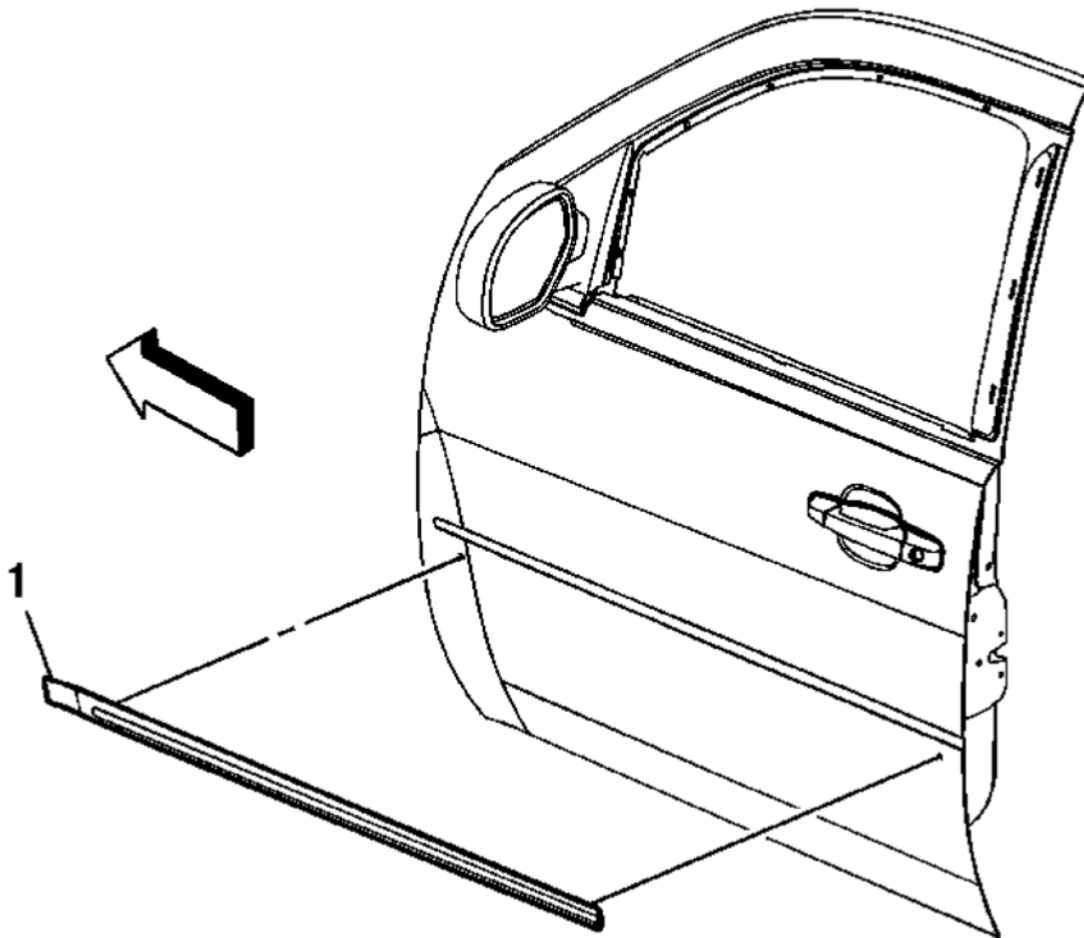


Fig. 31: View Of Front Side Door Molding
Courtesy of GENERAL MOTORS CORP.

Front Side Door Molding Replacement (Escalade)

Callout	Component Name
1	Front Side Door Molding Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Using a J 25070 Heat Gun in a circular motion, warm the front side door molding prior to removal. Carefully clean the body panel thoroughly prior to bonding the new front body side molding to the door. 3. Ensure the front door is in the closed position prior to installing the new front side door molding. 4. Remove the protective liner from the backside of the molding adhesive tape.

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5. Position the pin on the backside of the molding to the round hole at the rear edge of the front door first, then to the oval hole at the front edge of the door.
6. Ensure full adhesion of the molding to the door using the palm of the hand with a clean dry towel working from the rear edge of the door to the front, down the entire molding.

HOOD FRONT MOLDING REPLACEMENT (ESCALADE)

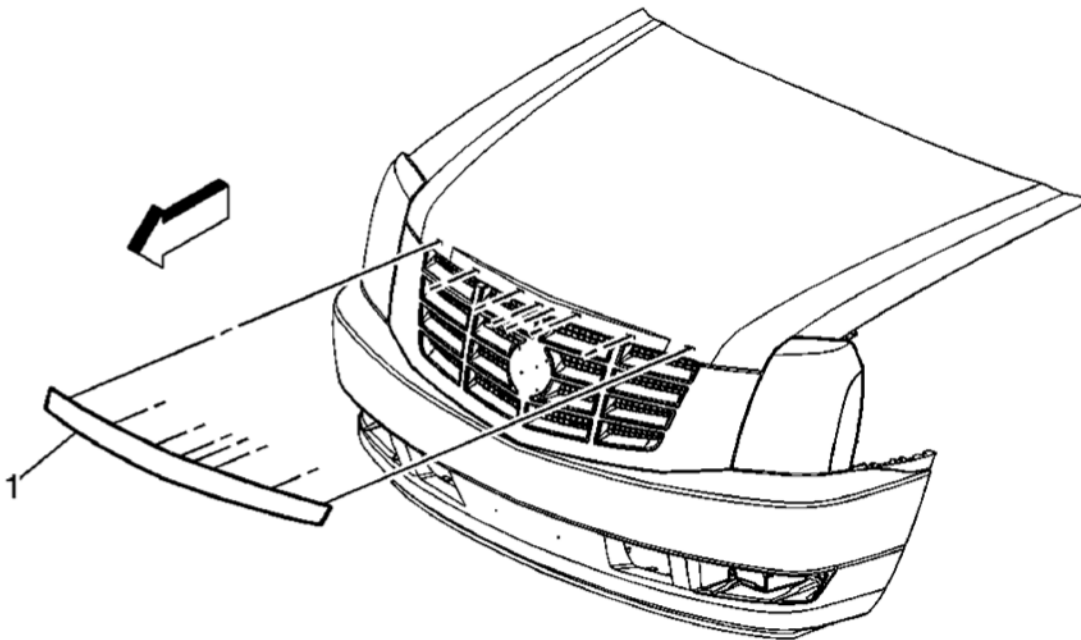


Fig. 32: View Of Hood Front Molding
Courtesy of GENERAL MOTORS CORP.

Hood Front Molding Replacement (Escalade)

Callout	Component Name
Preliminary Procedure: Open the hood in order to access the front hood molding and retainers.	
1	Hood Front Molding Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Release the 7 integral retainers from the hood. 3. Upon installation, align the left hand center retainer first into the hood. 4. Gently secure the remaining retainers working from left to right across the entire hood molding.

MOLDING REPLACEMENT - LIFTGATE UPPER

Removal Procedure

1. Open the liftgate window.

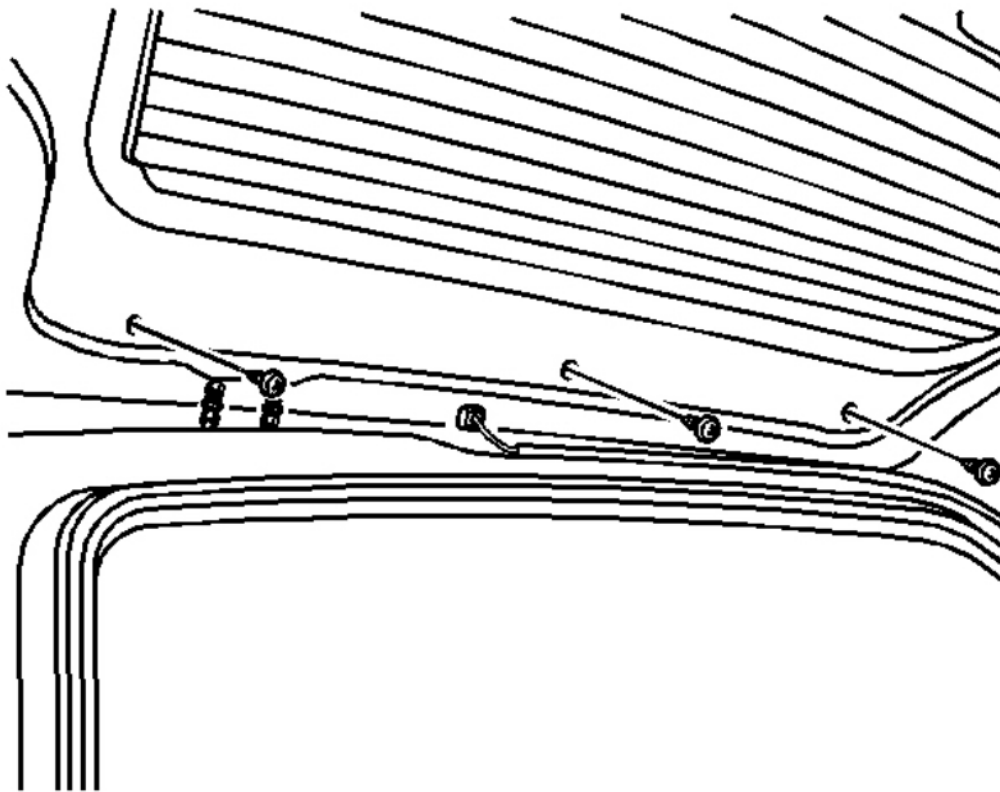


Fig. 33: High Mounted Stop Lamp Fasteners
Courtesy of GENERAL MOTORS CORP.

2. Remove the fasteners retaining the high mounted stop lamp.
3. Lower the liftgate window.
4. Remove the high mounted stop lamp. Refer to **High Mounted Stop Lamp Replacement (Yukon)** or **High Mounted Stop Lamp Replacement (Escalade)** or **High Mounted Stop Lamp Replacement (Avalanche)** .

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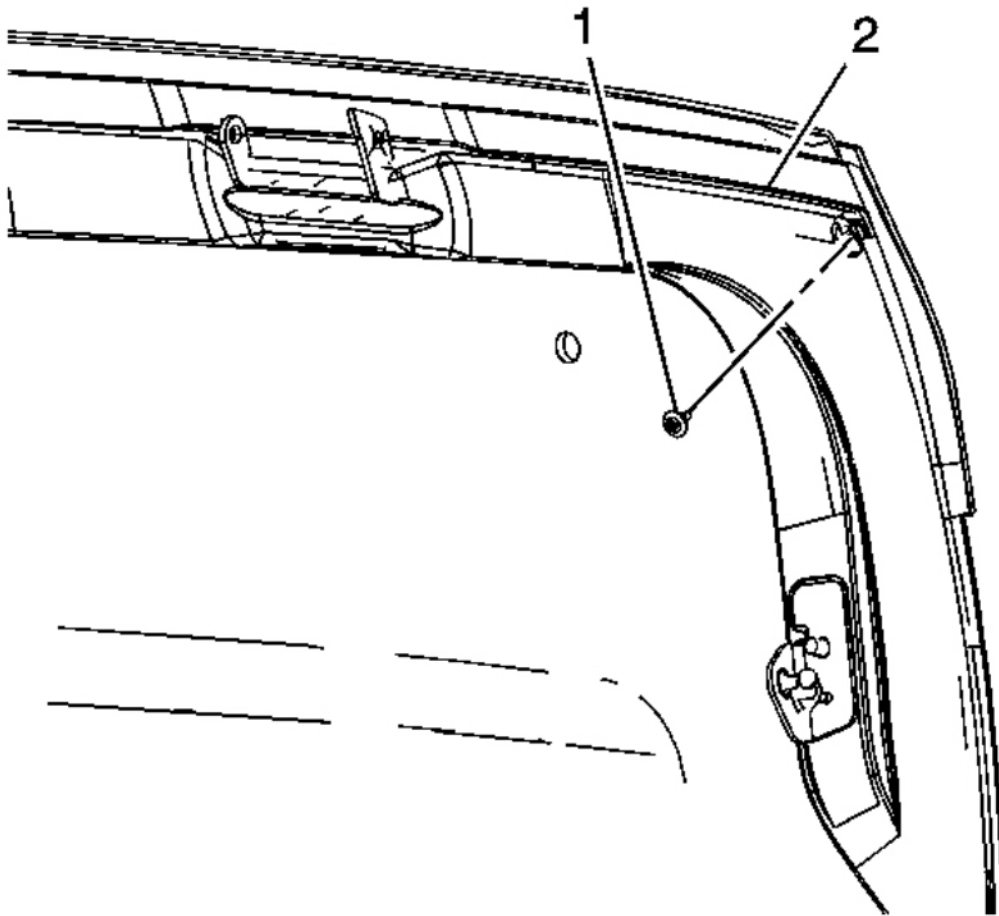


Fig. 34: Liftgate Applique Fastener & Window Frame
Courtesy of GENERAL MOTORS CORP.

5. Remove the fastener retaining the liftgate applique (1) from the liftgate window frame (2) on the left and right side.

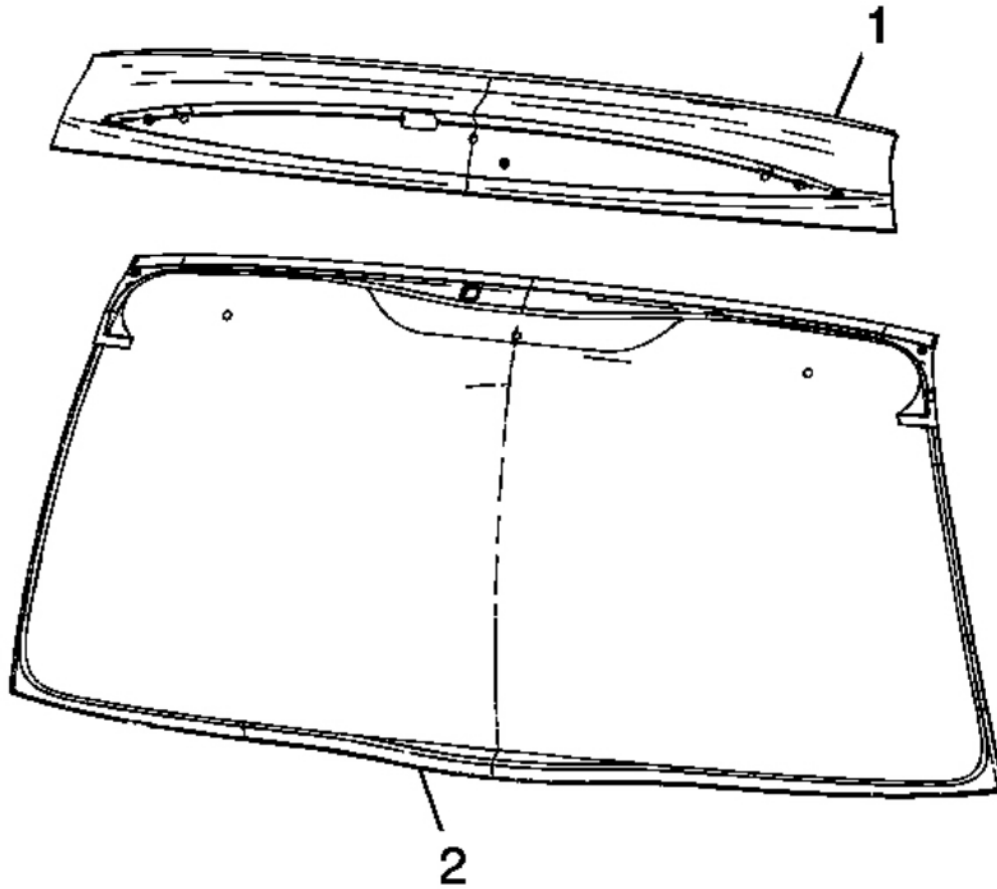


Fig. 35: Liftgate Applique & Liftgate Window
Courtesy of GENERAL MOTORS CORP.

6. Remove the liftgate applique (1) from the liftgate window (2).
 1. Heat the outside of the applique (1) using a heat gun. Hold the heat gun approximately 152 mm (6 in) from the surface. Apply heat using a circular motion for approximately 30 seconds throughout the perimeter of the applique.

IMPORTANT: Be careful not to scratch or chip the paint.

2. Peel the applique from the outer surface of the liftgate window using a plastic, flat-bladed tool.
3. Remove all adhesive from the liftgate window using a 3M Scotch Brite molding adhesive remover disk, 3M P/N 0751 or equivalent.
4. Clean the liftgate using Varnish Makers and Painters (VMP) naphtha.

Installation Procedure

1. Clean any remaining adhesive from the window surface using VMP naptha.
2. Wipe the surface with a clean cloth to removal all traces of cleaner.
3. Ensure that the surface of the liftgate in the tape contact area is clean and dry.
4. Using a clean dauber, apply adhesion promoter to the window surface where the adhesive strip will contact.
5. Peel the backing from the adhesive on the liftgate applique.

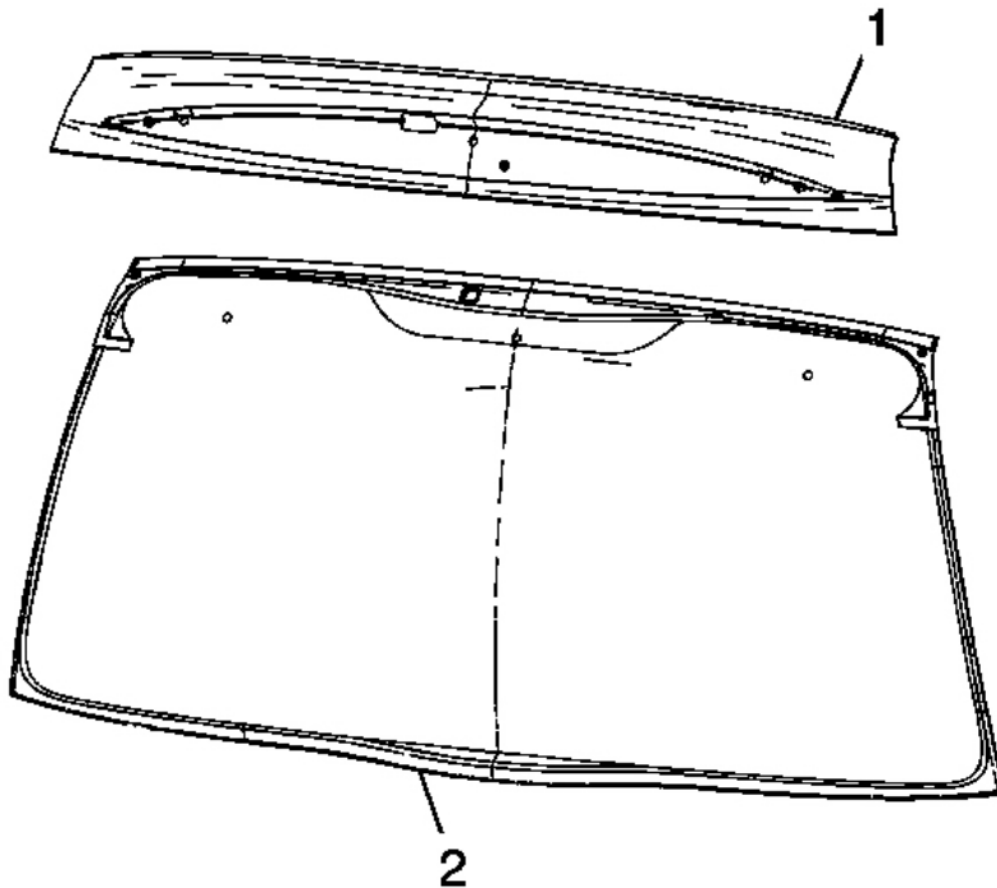


Fig. 36: Liftgate Applique & Liftgate Window
Courtesy of GENERAL MOTORS CORP.

6. Lower the front edge of the liftgate applique (1) against the liftgate (2) surface approximately 2 mm (0.08 in) above the liftgate offset.

IMPORTANT: Do not let the tape surface contact the liftgate surface until after the part rotation.

7. Rotate the liftgate applique (1) down over the top of the liftgate window (2).
8. Press the liftgate applique (1) to the liftgate window (2).
9. Hand roll the liftgate applique to the liftgate window in order to ensure proper adhesion.
10. Install the high mounted stop lamp.
11. Open the liftgate window.

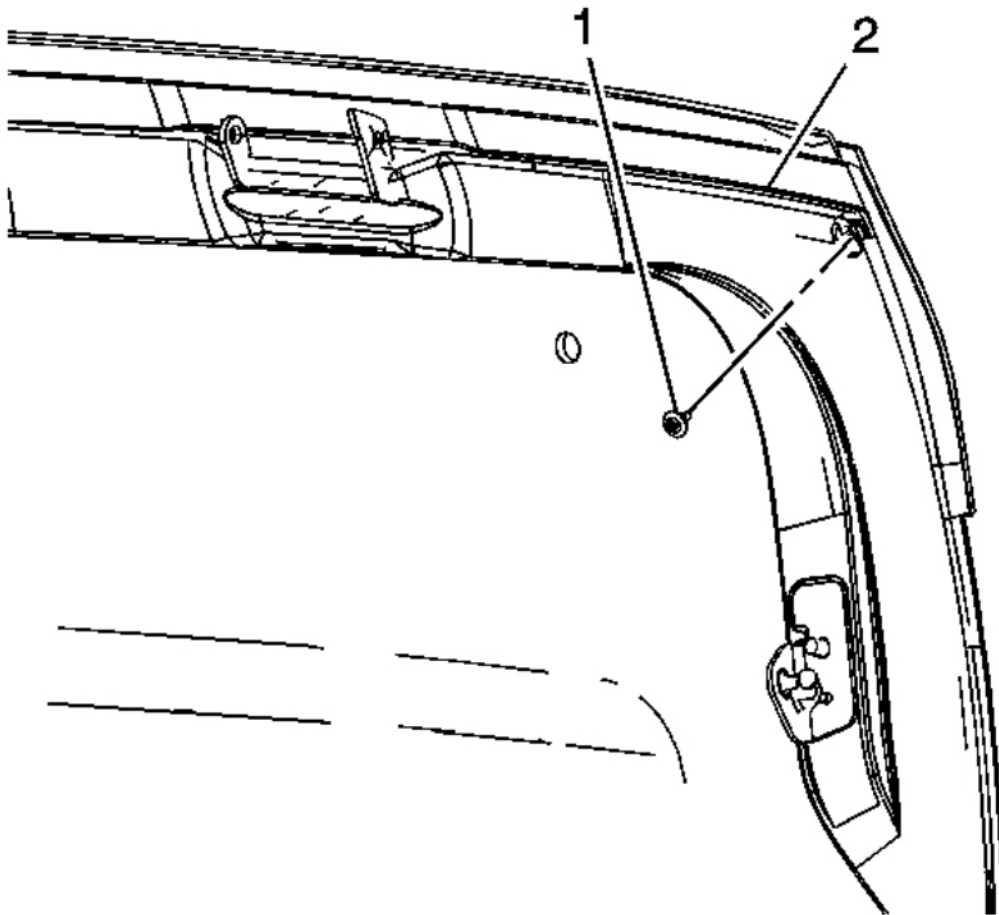


Fig. 37: Liftgate Applique Fastener & Window Frame
Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to **Fastener Notice** .

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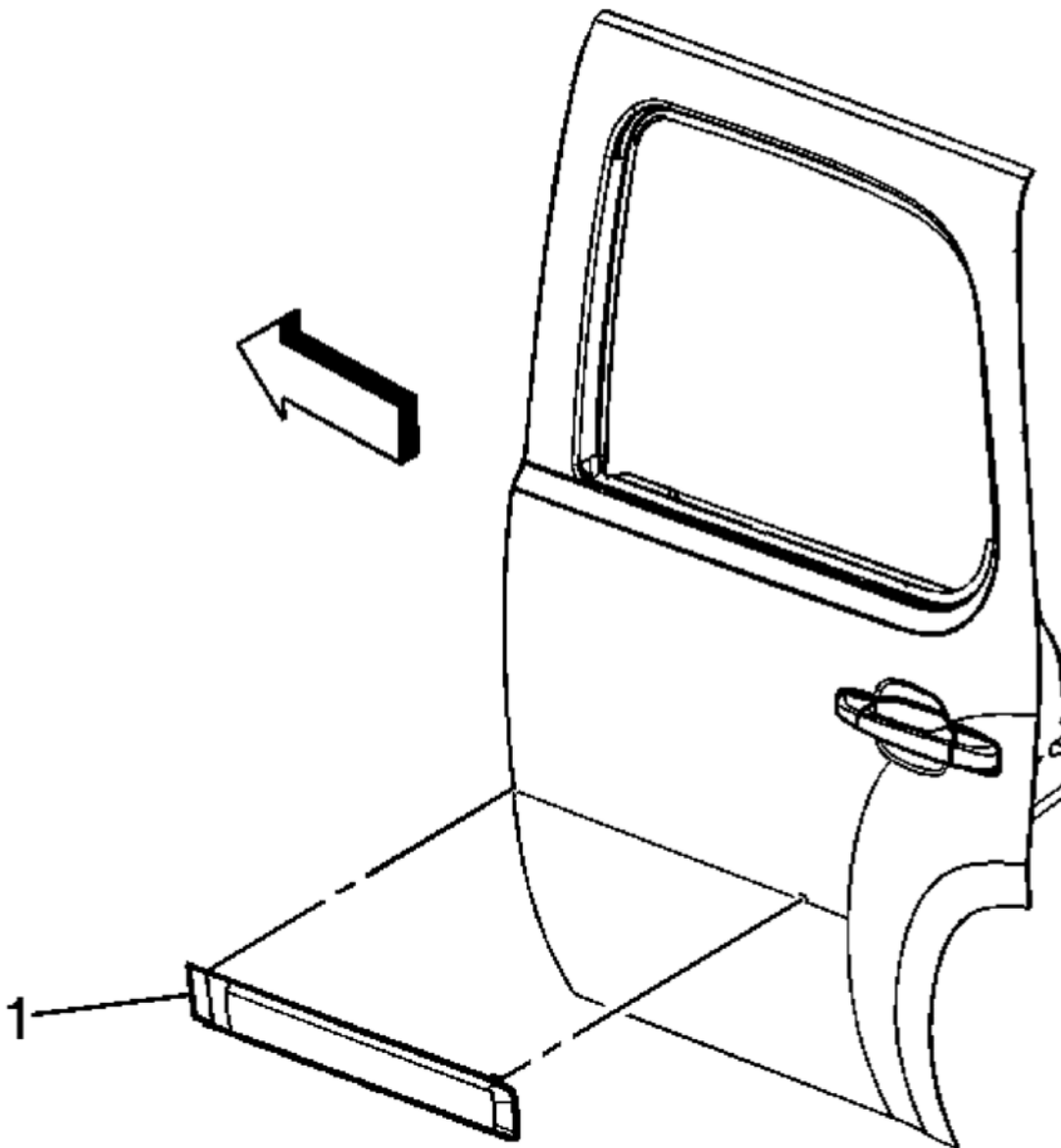
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12. Tighten the fasteners (1) securing the liftgate applique to the liftgate window frame (2) on the left and right side.

Tighten: Tighten the bolt to 5 N.m (44 lb in).

13. Install the fasteners retaining the high mounted stop lamp. Refer to **High Mounted Stop Lamp Replacement (Yukon)** or **High Mounted Stop Lamp Replacement (Escalade)** or **High Mounted Stop Lamp Replacement (Avalanche)** .
14. Close the liftgate window.

REAR SIDE DOOR MOLDING REPLACEMENT (AVALANCHE)



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Fig. 38: View Of Rear Side Door Center Molding

Courtesy of GENERAL MOTORS CORP.

Rear Side Door Molding Replacement (Avalanche)

Callout	Component Name
1	Rear Side Door Center Molding Assembly NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun to remove the rear side door molding. 3. When removing protective liners from adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Clean all the adhesive from the rear door side, wipe the surface dry with a clean lint-free towel prior to installing new rear side door molding. 5. Ensure to close the door prior to attaching the new molding to the rear side door. 6. Peel the protective liner from the adhesive tape and secure the rear side door molding to the door. 7. Using a clean towel and hand pressure, wet out the entire length of the molding starting at the front edge working rearward.

REAR SIDE DOOR MOLDING REPLACEMENT (ESCALADE)

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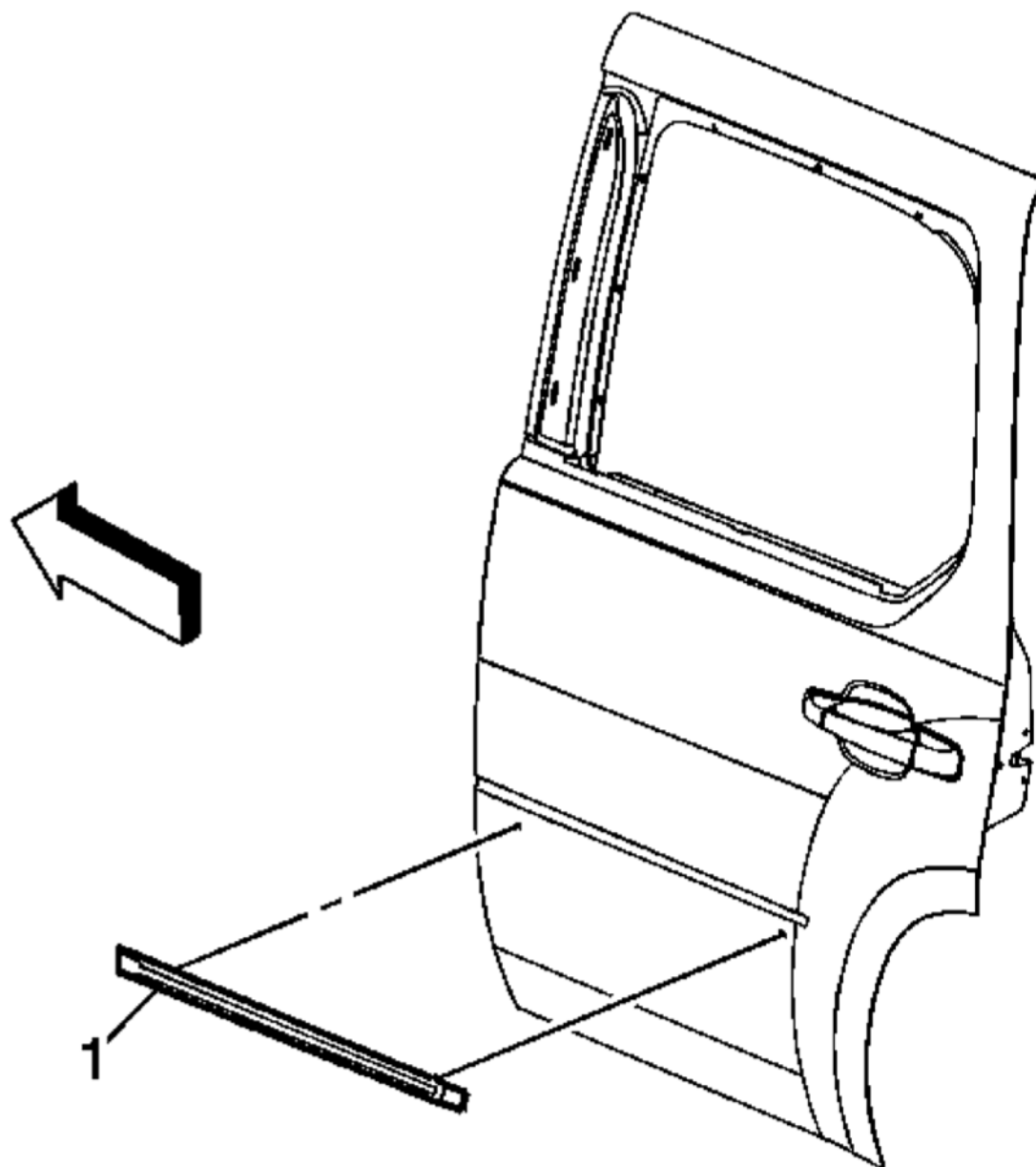


Fig. 39: View Of Rear Side Door Center Molding
Courtesy of GENERAL MOTORS CORP.

Rear Side Door Molding Replacement (Escalade)

Callout	Component Name
	Rear Side Door Center Molding Assembly
	NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> .

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Tip:

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a **J 25070** Heat Gun to remove the rear side door molding.
3. When removing protective liners from the adhesive tape, be careful not to touch tape with the hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Clean all the adhesive from the door side and wipe the surface dry with a clean lint-free towel prior to installing new rear side door molding.
5. Ensure to close the door prior to attaching the new molding to the rear side door.
6. Peel the protective liner from the adhesive tape and secure the rear side door molding to the door.
7. Align the locating pin at the front of the molding in the door first followed by the rear.
8. Using a towel and hand pressure, wet out the entire length of the molding starting at the front edge working rearward.

REAR SIDE DOOR MOLDING REPLACEMENT (TAHOE)

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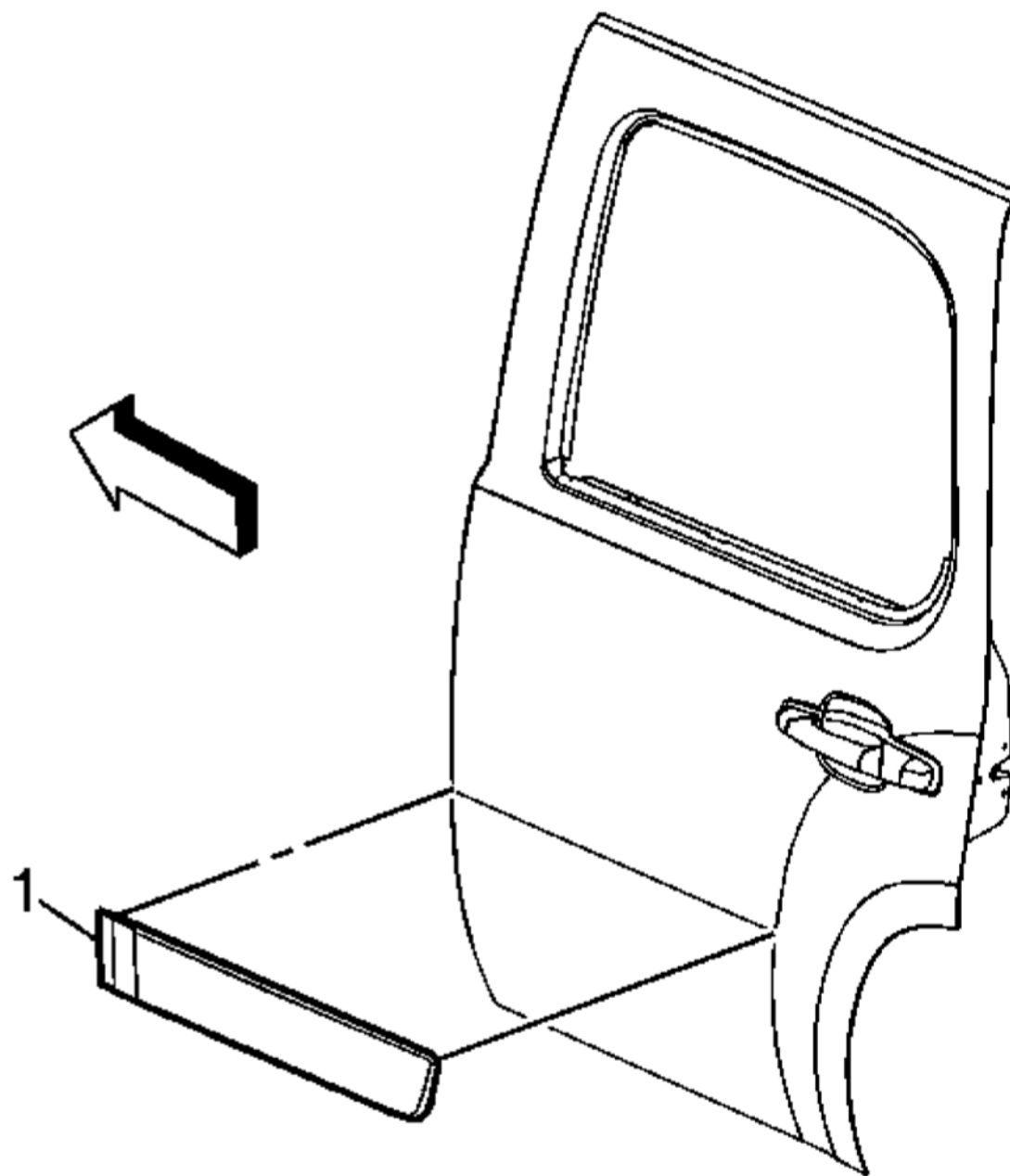


Fig. 40: View Of Rear Side Door Center Molding
Courtesy of GENERAL MOTORS CORP.

Rear Side Door Molding Replacement (Tahoe)

Callout	Component Name
	Rear Side Door Center Molding Assembly
	NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> .

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Tip:

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.
2. Use a **J 25070** Heat Gun to remove the rear side door molding.
3. When removing protective liners from adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.
4. Clean all the adhesive from the door side, wipe the surface dry with a clean lint-free towel prior to installing new rear side door molding.
5. Ensure to close the door prior to attaching the new molding to the rear side door.
6. Peel the protective liner from the adhesive tape and secure the rear side door molding to the door.
7. Using a towel and hand pressure, wet out the entire length of the molding starting at the rear edge working forward.

ROOF PANEL JOINT FINISH MOLDING REPLACEMENT (AVALANCHE)

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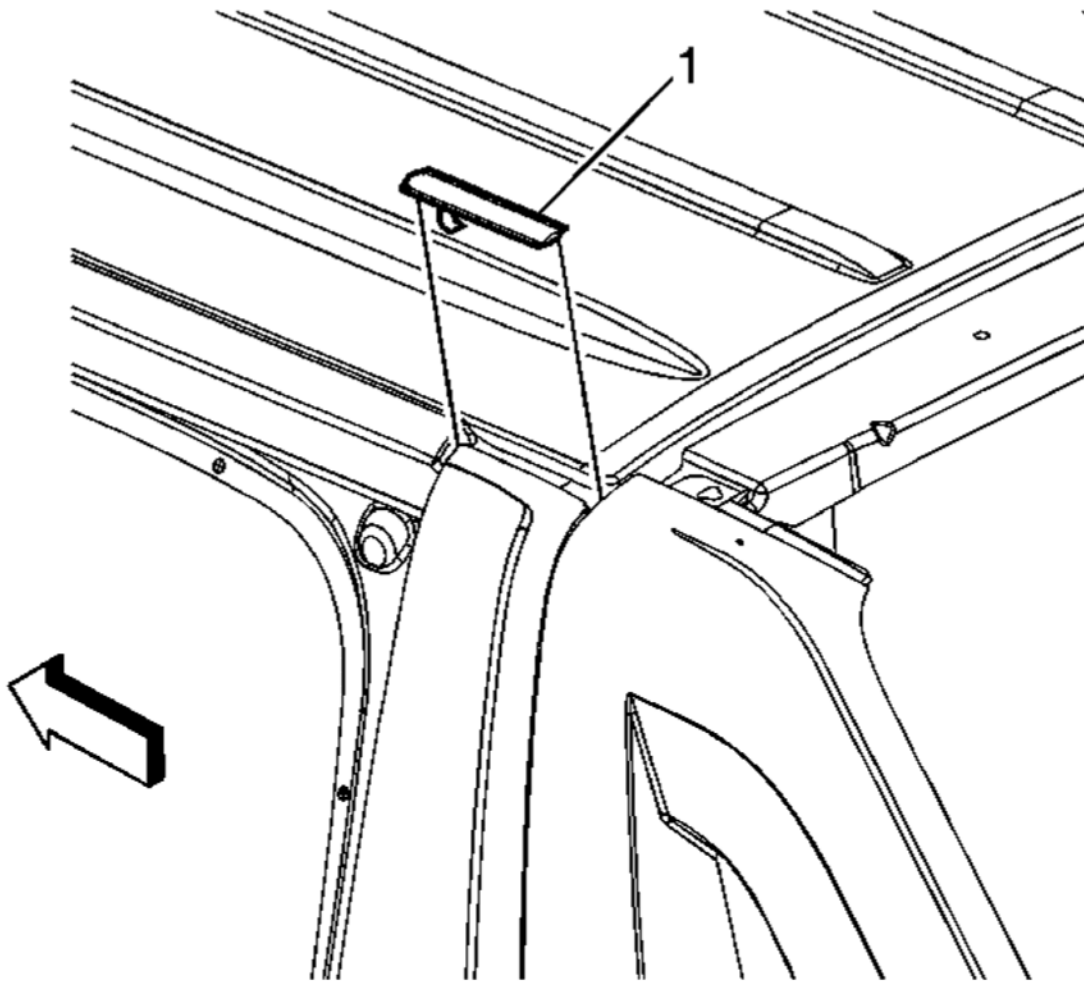


Fig. 41: View Of Roof Panel Joint Finish Molding

Courtesy of GENERAL MOTORS CORP.

Roof Panel Joint Finish Molding Replacement (Avalanche)

Callout	Component Name
1	Roof Panel Joint Finish Molding (Rear) NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.

2. Remove the roof panel finish joint from the roof ditch.
3. Use of a heat gun is recommended.
4. Using a 50/50 mixture of isopropyl alcohol and clean drinkable water and a clean towel, remove the left over adhesive residue from the ditch.
5. Wipe the roof ditch clean with a clean dry towel.
6. Peel the adhesive tape backing from the roof panel joint finish molding.
7. Secure the molding starting at the front edge working rearward.
8. Completely wet out the roof panel finish joint molding.

ROOF PANEL JOINT FINISH MOLDING REPLACEMENT (TAHOE)

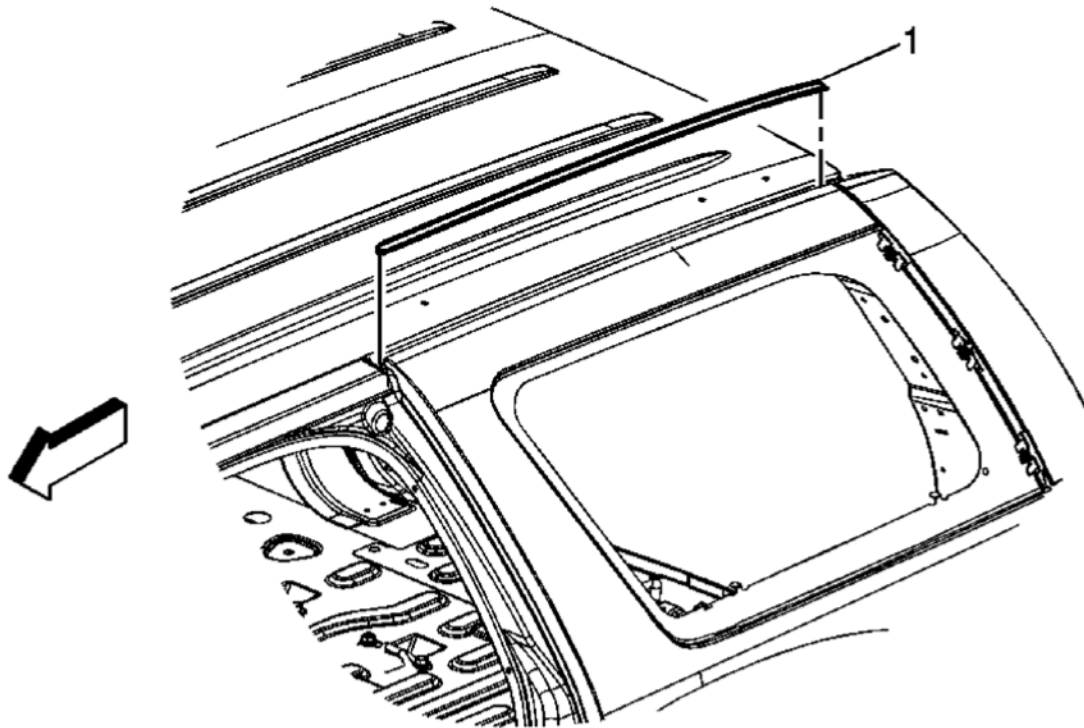


Fig. 42: View Of Roof Panel Joint Finish Molding
Courtesy of GENERAL MOTORS CORP.

Roof Panel Joint Finish Molding Replacement (Tahoe)

Callout	Component Name
	Roof Panel Joint Finish Molding (Roof Outer Panel)
	Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength.

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2. Remove the roof panel finish joint from the roof ditch.
3. Use of a heat gun is recommended.
4. Using a 50/50 mixture of isopropyl alcohol, clean drinkable water and a clean towel, remove the left over adhesive residue from the ditch.
5. Wipe the roof ditch clean with a clean dry towel.
6. Peel the adhesive tape backing from the roof panel joint finish molding.
7. Secure the molding starting at the rear of the front door edge working rearward.
8. Completely wet out the roof panel finish joint molding using the hand and a clean dry towel.

SPOILER REPLACEMENT - REAR (AVALANCHE/ESCALADE)

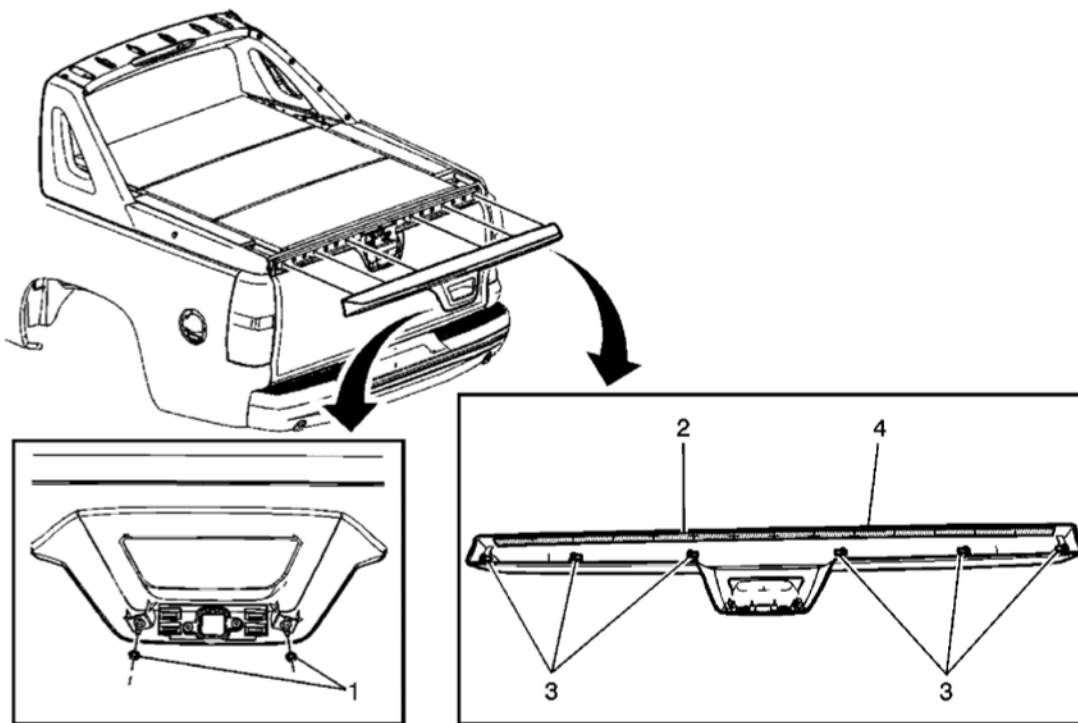


Fig. 43: View Of Endgate Spoiler & Components
Courtesy of GENERAL MOTORS CORP.

Spoiler Replacement - Rear (Avalanche/Escalade)

Callout	Component Name
Preliminary Procedures	
1.	Remove the endgate trim panel. Refer to <u>Trim Panel Replacement - Endgate</u> .
2.	Remove the rear camera from the spoiler, if equipped. Refer to <u>Rear View Camera Replacement (Liftgate)</u> or <u>Rear View Camera Replacement (Endgate)</u> .

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1	Endgate Spoiler Nuts (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 9 N.m (80 lb in).
2	Endgate Spoiler Adhesive Tape NOTE: Refer to <u>Exterior Trim Emblem Removal Notice</u> . Tip: 1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a J 25070 Heat Gun or equivalent, to remove the old spoiler. Clean all the adhesive residue from the endgate and wipe the surface dry with a clean lint-free towel prior to installing the new spoiler. 3. When removing protective liners from adhesive backed spoiler, be careful not to touch the tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to adhesion. 4. Press the spoiler firmly to the top side of the endgate to ensure full adhesion is made to the endgate.
3	Endgate Spoiler Retainers (Qty: 6)
4	Endgate Spoiler