Fastener Tightening Specifications

Application	Specification	
	Metric	English
Child Seat Anchor	25 N·m	18 lb ft
Front Bucket Seat Bolts	25 N·m	18 lb ft
Front Seat Back Bolts	25 N·m	18 lb ft
Front Seat Belt Buckle Bolt	38 N·m	28 lb ft
Front Seat Cover Screw	12 N·m	106 lb in
Front Seat Cushion Bolts	25 N·m	18 lb ft
Front Seat Recliner Knob Screw (Lever Type)	12 N·m	106 lb in
Lock Assembly Screws	20 N·m	15 lb ft
Lock Striker Bolts	24 N·m	18 lb ft
Lower Rear Seat Belt Anchor Bolt	38 N·m	28 lb ft
Rear Seat Back Bolts	25 N·m	18 lb ft
Rear Seat Bolts	25 N·m	18 lb ft
Rear Seat Cushion Bolt	25 N·m	18 lb ft

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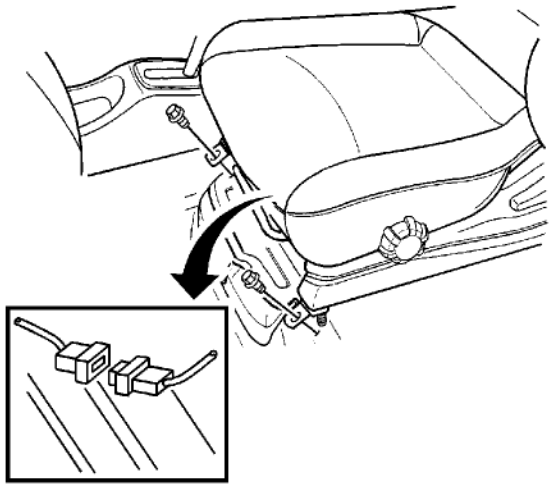
Front Seat Replacement - Bucket

Removal Procedure



1. Remove the bolts that secure the rear portion of the seat to the floor.
2. Remove the bolts that secure the front portion of the front seat to the floor.
3. Disconnect the electrical connector from the driver seat.
4. Remove the seat.

Installation Procedure

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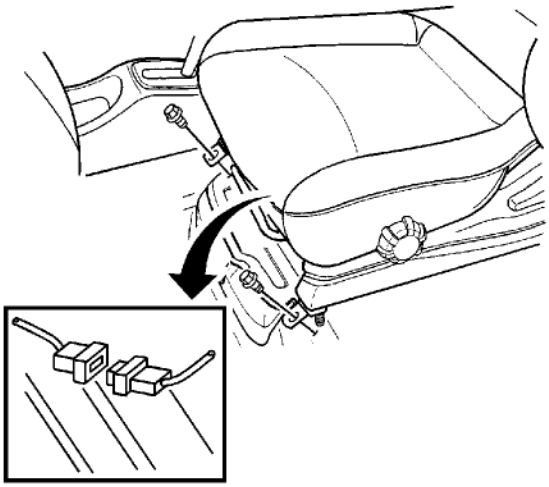

1. Connect the electrical connector to the driver seat.

   Notice: Refer to Fastener Notice in the Preface section.

2. Install the bolts into the front and rear portion of the front seat.

   Tighten
   Tighten the front and rear bucket seat bolts to 25 N·m (18 lb ft).

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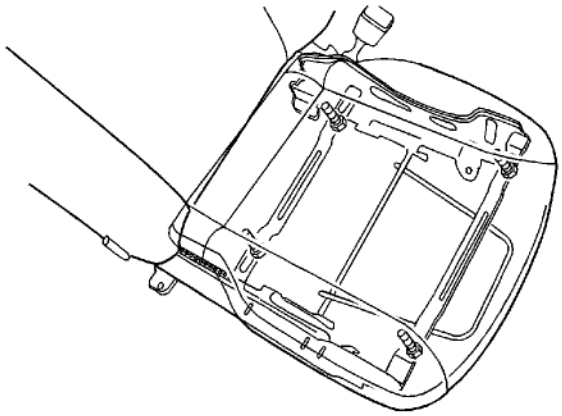
Front Seat Adjuster Replacement (Horizontal)

Removal Procedure



1. Remove the seat back. Refer to Front Seat Back Replacement .
2. Remove the seat cushion bolts and the front seat adjusters from the seat cushion.

Installation Procedure

Notice: Refer to Fastener Notice in the Preface section.

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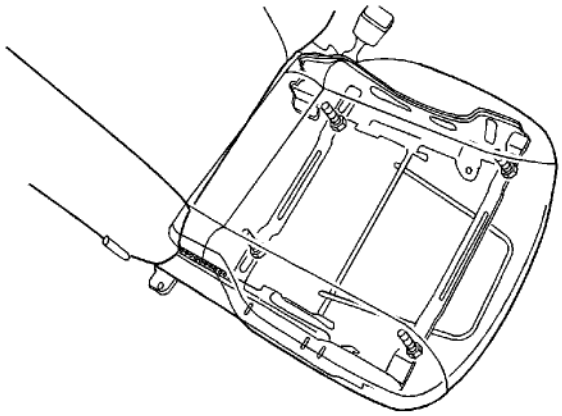

1. Install the front seat adjusters to the seat cushion with the bolts.

   Tighten
   Tighten the front seat cushion bolts to 25 N·m (18 lb ft).

2. Install the seat back. Refer to Front Seat Back Replacement .

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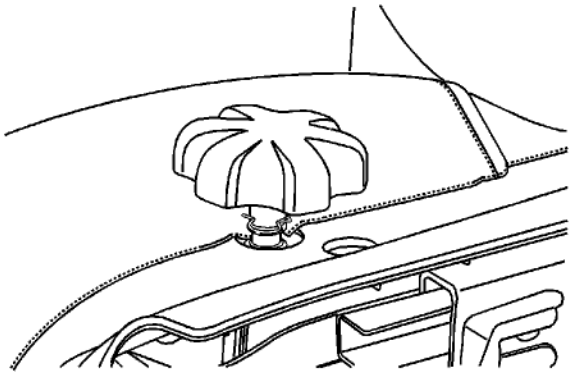
Front Seat Adjuster Replacement (Vertical)

Removal Procedure



1. Pry off the metal clip.
2. Remove the height adjustment knob.

Installation Procedure

Notice: Refer to Fastener Notice in the Preface section.

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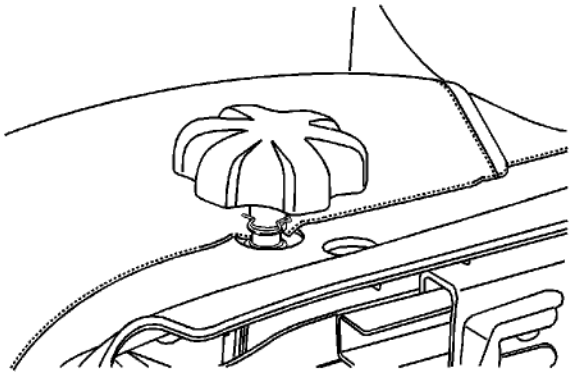

1. Install the height adjuster knob.
2. Install the metal clip.

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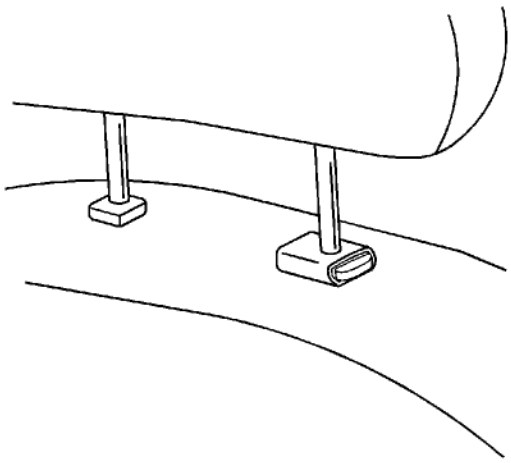
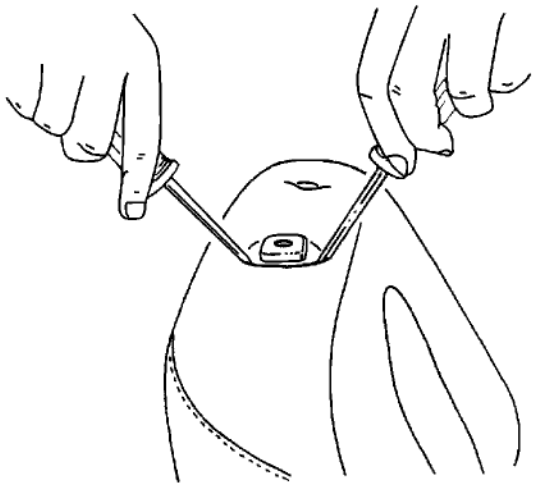
Head Restraint Replacement

Removal Procedure



1. Press the head restraint adjust button and remove the head restraint from the seat back.



2. Insert 2 flathead screwdrivers down the front and the back side of the guide sleeves.
3. With the screwdrivers, press in the retaining latches and remove the guide sleeves.

Installation Procedure

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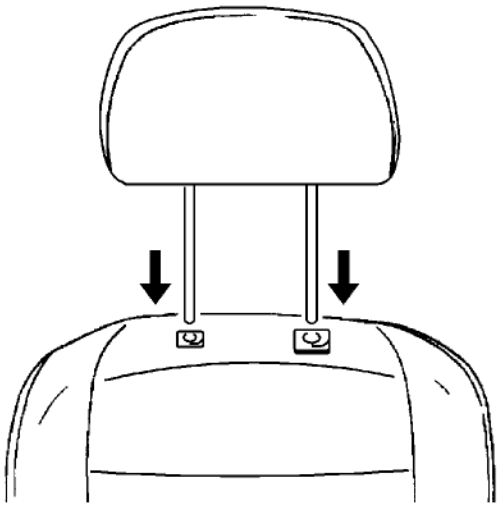

1. Install the guide sleeves into the seat back, making sure the angle of the guide sleeves is parallel to the seatback. Press down in order to engage the guide sleeve retaining latches.
2. Install the head restraint into the guide sleeves. Press down in order to engage the stop pin.

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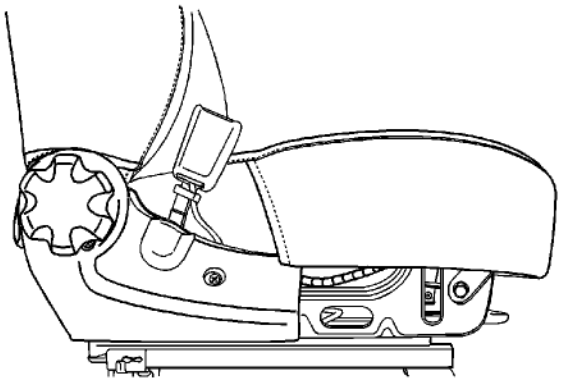
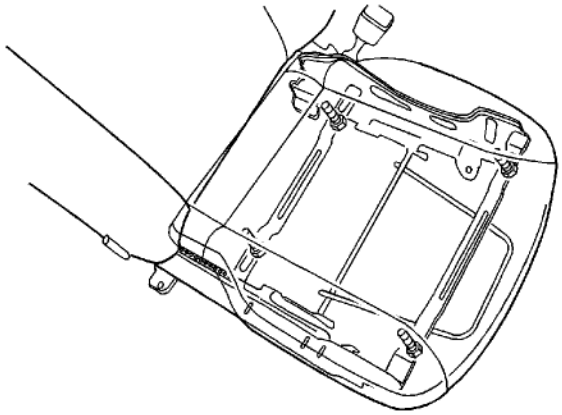
Front Seat Cushion Replacement

Removal Procedure



1. Remove the seat back. Refer to Front Seat Back Replacement .



2. Remove the seat cushion bolts.
3. Remove the cushion from the seat adjuster.

Installation Procedure

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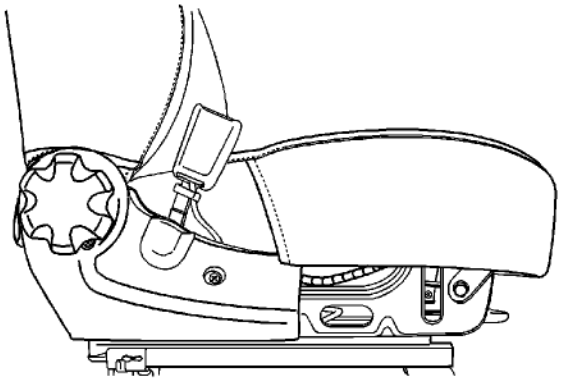
Notice: Refer to Fastener Notice in the Preface section.



1. Install the seat cushion to the seat adjuster with the bolts.

   Tighten
   Tighten the seat cushion bolts to 25 N·m (18 lb ft).

2. Install the seat back. Refer to Front Seat Back Replacement .

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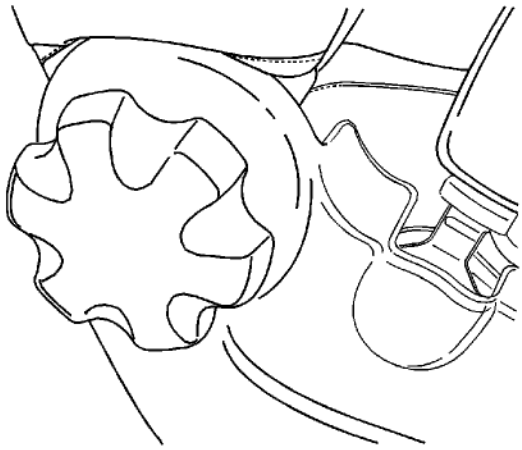
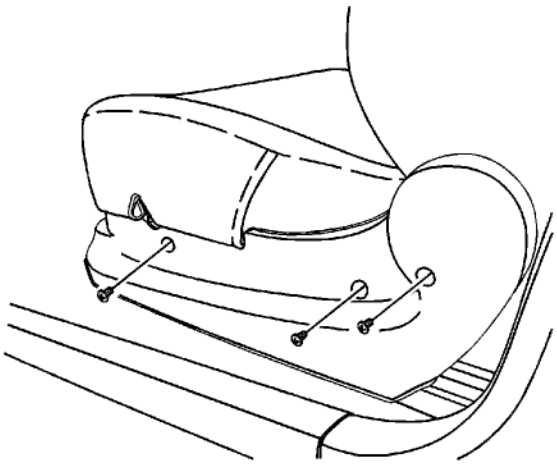
Seat Cushion Outer Trim Panel Replacement (Dial Type)

Removal Procedure



1. Remove the front bucket seat from the vehicle. Refer to Front Seat Replacement - Bucket .
2. Remove the height adjustment knob. Refer to Front Seat Adjuster Replacement .
3. Remove the recliner adjustment knob.



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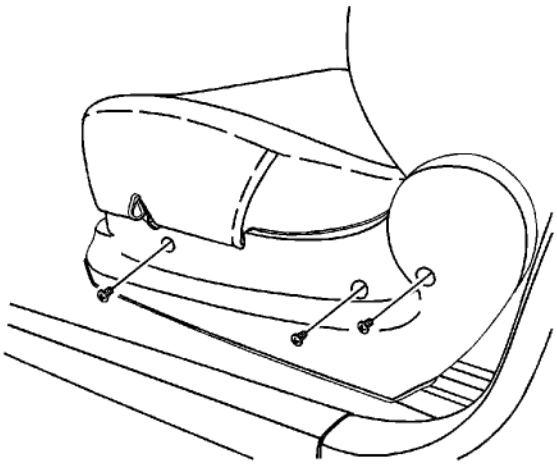
4. Remove the screws and the front seat inner and outer cover from the seat.

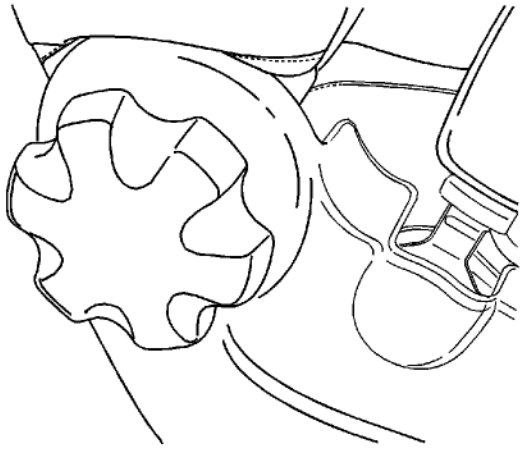
Installation Procedure

Notice: Refer to Fastener Notice in the Preface section.



1. Install the front seat inner and outer cover with the screws.

Tighten
Tighten the front seat cover screws to 12 N·m (106 lb in).



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2. Install the recliner adjustment knob.
3. Install the height adjustment knob. Refer to Front Seat Adjuster Replacement .
4. Install the front bucket seat in the vehicle. Refer to Front Seat Replacement - Bucket .

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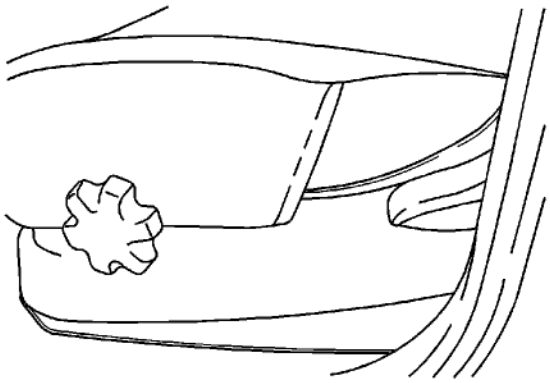
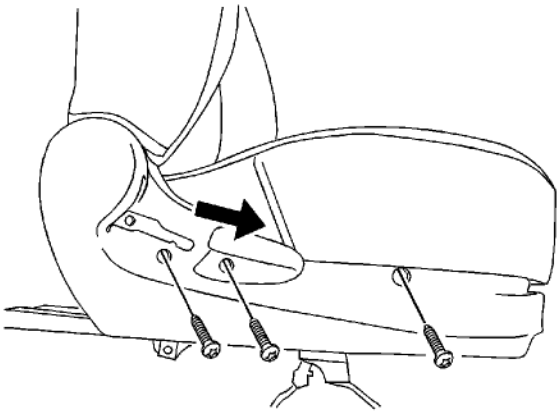
Seat Cushion Outer Trim Panel Replacement (Lever Type)

Removal Procedure



1. Remove the front bucket seat from the vehicle. Refer to Front Seat Replacement - Bucket .
2. Remove the height adjustment knob. Refer to Front Seat Adjuster Replacement .



3. Remove the screw and reclining knob.

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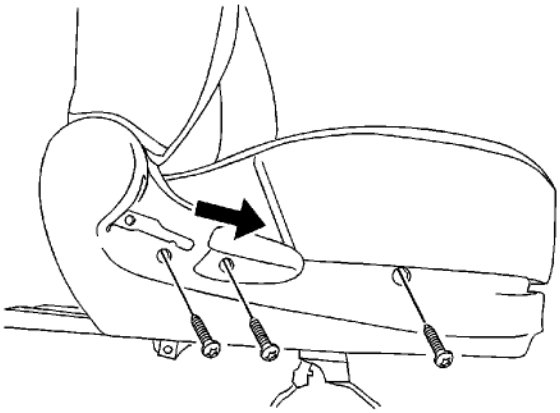
4. Remove the screws and the front seat inner and outer cover from the seat.

Installation Procedure

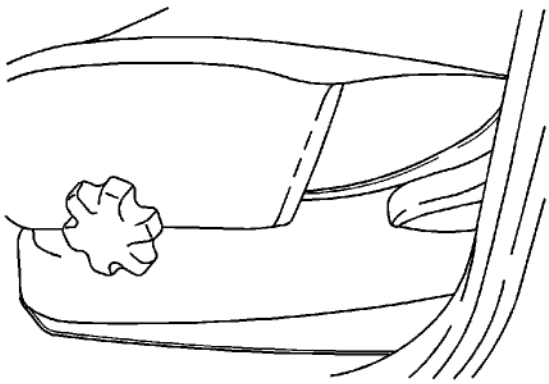
Notice: Refer to Fastener Notice in the Preface section.



1. Install the front seat inner and outer cover with the screws.

   Tighten
   Tighten the front seat cover screws to 12 N·m (106 lb in).

2. Install the reclining knob.



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3. Install the height adjustment knob. Refer to Front Seat Adjuster Replacement .
4. Install the front bucket seat in the vehicle. Refer to Front Seat Replacement - Bucket .

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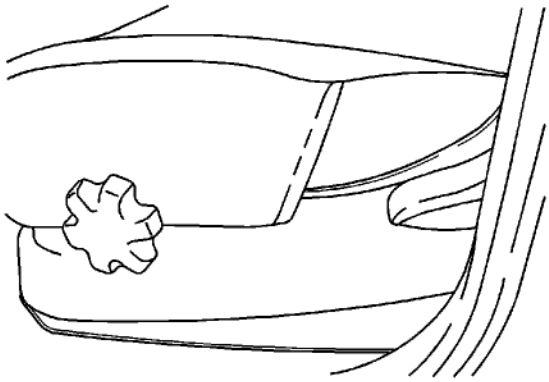
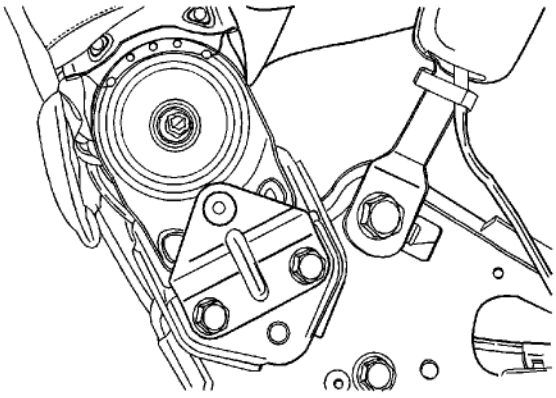
Front Seat Back Replacement (Lever Type)

Removal Procedure



1. Remove the front bucket seat from the vehicle. Refer to Front Seat Replacement - Bucket .
2. Remove the height adjustment knob. Refer to Front Seat Adjuster Replacement .
3. Remove the recliner lever and the front seat inner and outer cover from the front seat. Refer to Seat Cushion Outer Trim Panel Replacement .



4. Remove the seat back bolts from the seat cushion.

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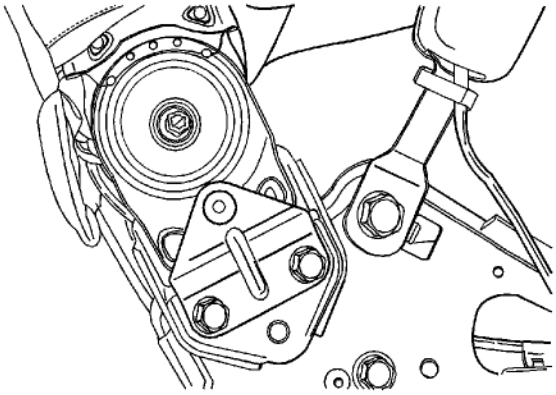
5. Remove the seat back.

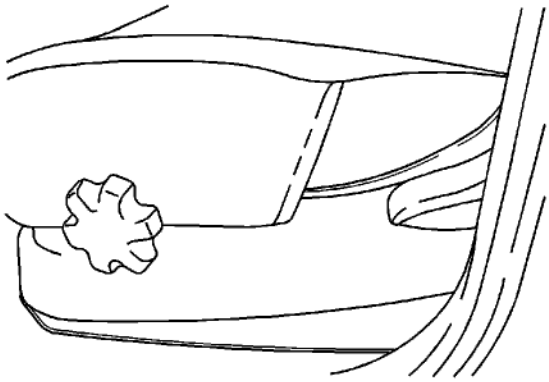
Installation Procedure

Notice: Refer to Fastener Notice in the Preface section.



1. Install the seat back onto the seat cushion.
2. Install the seat back bolts to the seat cushion.

Tighten
Tighten the seat back bolts to 25 N·m (18 lb ft).



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3. Install the recliner lever and the front inner and outer cover. Refer to Seat Cushion Outer Trim Panel Replacement .
4. Install the height adjustment knob. Refer to Front Seat Adjuster Replacement .
5. Install the front bucket seat in the vehicle. Refer to Front Seat Replacement - Bucket .

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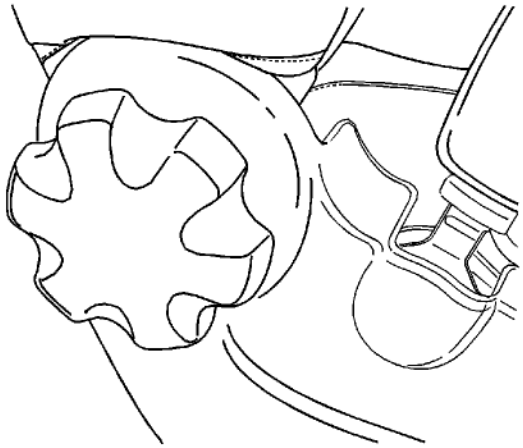
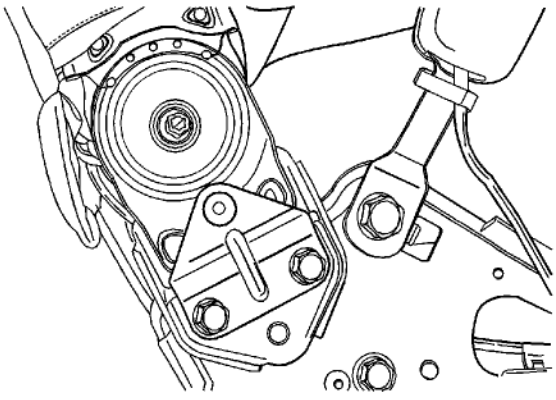
Front Seat Back Replacement (Dial Type)

Removal Procedure



1. Remove the front bucket seat from the vehicle. Refer to Front Seat Replacement - Bucket .
2. Remove the recliner adjustment knob.



3. Remove the recliner cover from the front seat.
4. Remove the seat back bolts from the seat cushion.
5. Remove the seat back.

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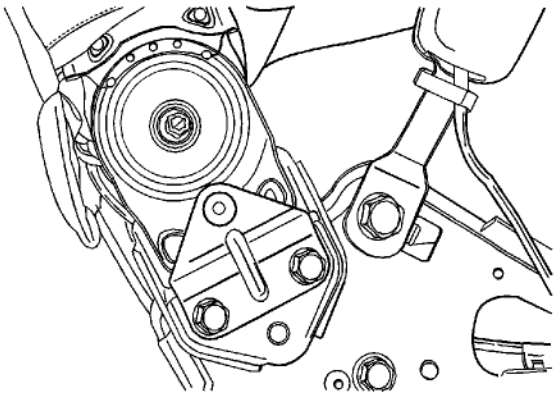
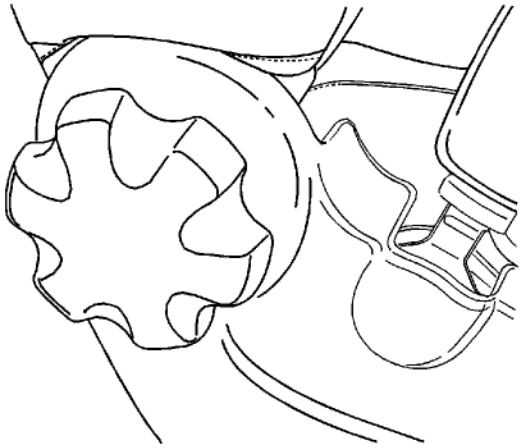
Installation Procedure

Notice: Refer to Fastener Notice in the Preface section.



1. Install the seat back bolts to the seat cushion.

Tighten
Tighten the seat back bolts to 25 N·m (18 lb ft).



2. Install the recliner cover.
3. Install the recliner adjustment knob.

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4. Install the front bucket seat in the vehicle. Refer to Front Seat Replacement - Bucket .

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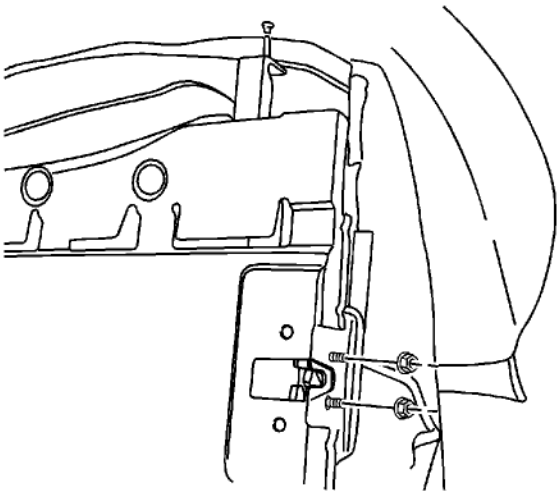
Rear Folding Seat Lock Replacement

Removal Procedure



1. Remove the rear seatback lock release knob.
2. Reposition the rear seatback cover.
3. Remove the screws and the lock assembly.

Installation Procedure

Notice: Refer to Fastener Notice in the Preface section.

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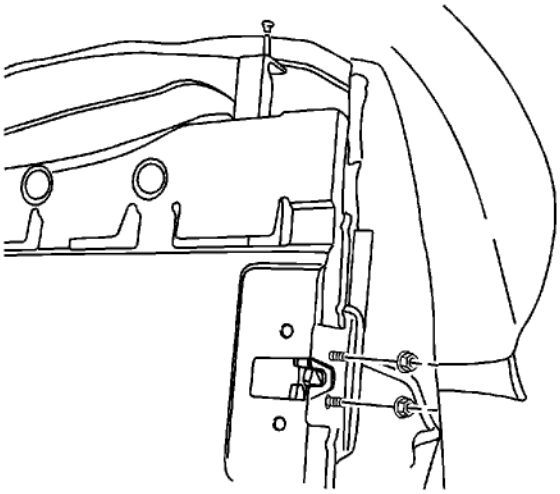

1. Install the rear seatback lock assembly with the screws.

   Tighten
   Tighten the rear seat back lock assembly screws to 20 N·m (15 lb ft).

2. Install the rear seatback cover to its original position.
3. Install the rear seatback lock release knob.

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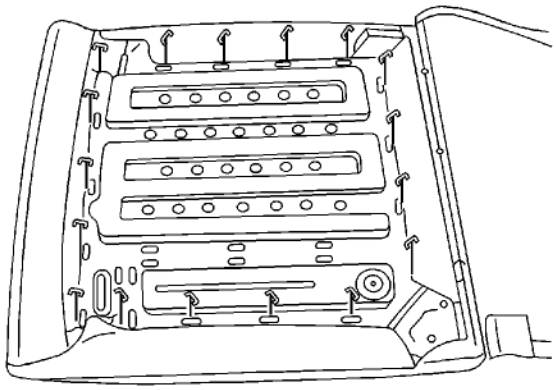
Rear Seat Cushion Cover Replacement

Removal Procedure



1. Remove the seat back and/or the seat cushion. Refer to Front Seat Back Replacement , Front Seat Cushion Replacement , Rear Split Folding Seat Back Replacement and/or Rear Seat Back Replacement .
2. Remove the hog rings or the retaining clips from the seat back and/or the seat cushion.
3. Remove the seat cover from the seat back and/or the seat cushion.

Installation Procedure

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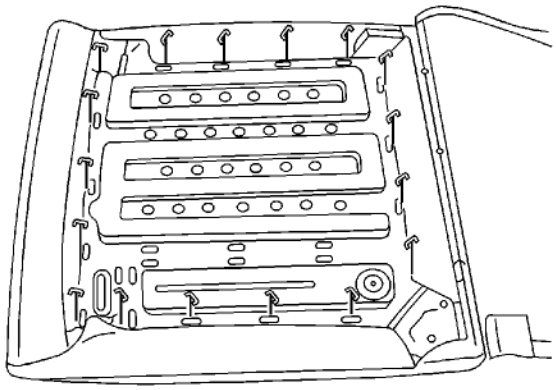

1. Install the seat cover onto the seat back and/or the seat cushion with the retaining clips or the new hog rings.
2. Install the seat back and/or the seat cushion. Refer to Front Seat Back Replacement , Front Seat Cushion Replacement , Rear Split Folding Seat Back Replacement and/or Rear Seat Back Replacement .

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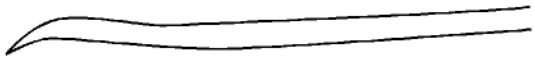
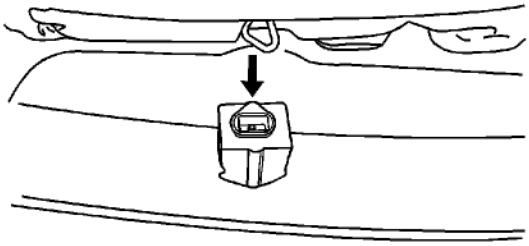
Rear Seat Cushion Replacement

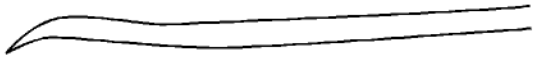
Removal Procedure

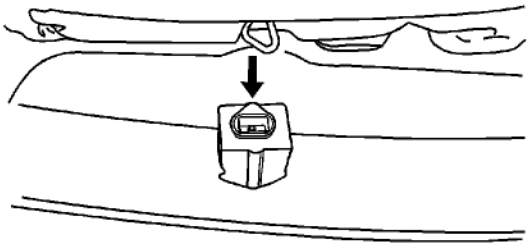




Lift and remove the rear seat cushion.

Installation Procedure





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Insert the wire loops along the front edge of the rear seat cushion into the recesses in the floor pan.

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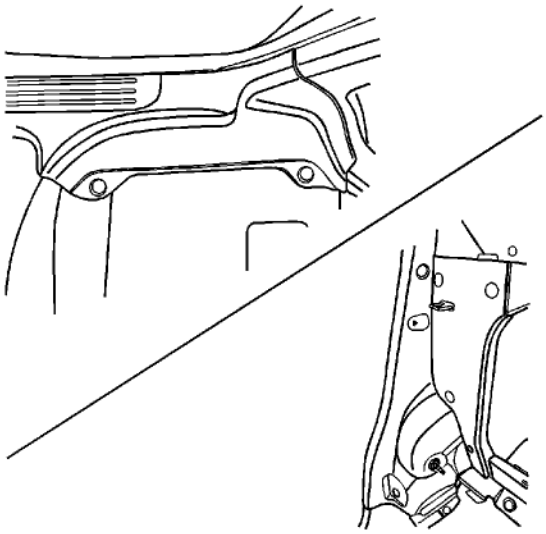
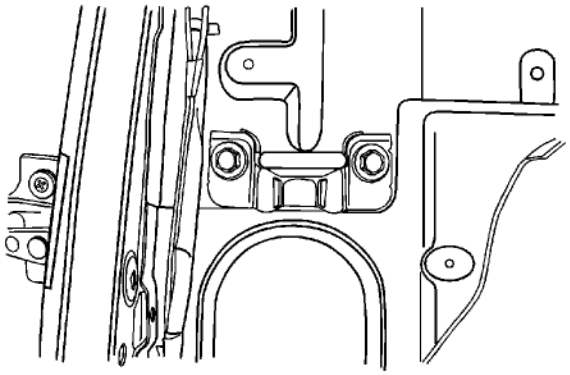
Rear Seat Back Cushion Latch Striker Replacement

Removal Procedure



1. Remove the seat cushion. Refer to Rear Seat Cushion Replacement .
2. Remove the rear seat back. Refer to Rear Split Folding Seat Back Replacement .
3. Remove the rear rocker panel cover.



4. Remove the front wheelhouse trim.
5. Remove the wheelhouse brace trim.

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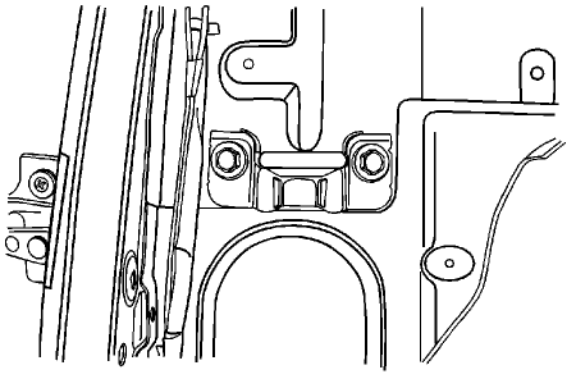
6. Remove the bolts and the rear seat back cushion latch striker.

Installation Procedure

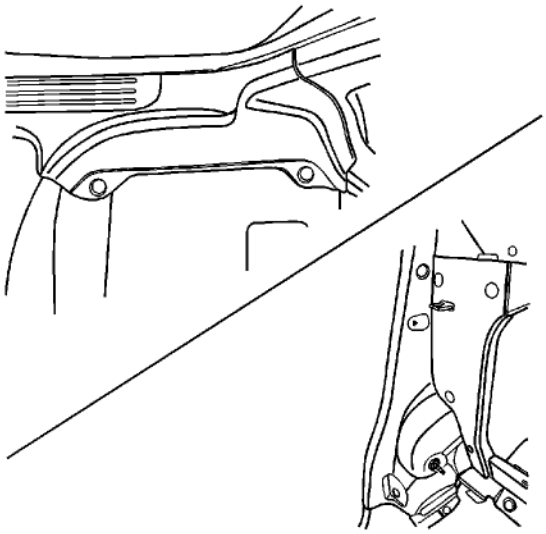
Notice: Refer to Fastener Notice in the Preface section.



1. Install the rear seat back cushion latch striker with the bolts.

   Tighten
   Tighten the rear seat back cushion latch striker bolts to 24 N·m (18 lb ft).

2. Install the wheelhouse brace trim.
3. Install the front wheelhouse trim.



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4. Install the rear rocker panel cover.
5. Install the rear seat back. Refer to Rear Split Folding Seat Back Replacement .
6. Install the rear seat cushion. Refer to Rear Seat Cushion Replacement .

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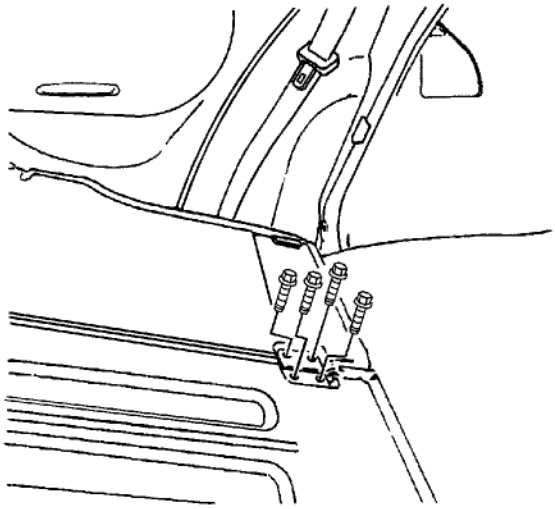
Rear Seat Back Cushion Replacement

Removal Procedure



1. Remove the rear cushion. Refer to Rear Seat Cushion Replacement .
2. Remove the bolts that seat back.
3. Remove the rear seat back by pulling the base of the seat back out and sliding the seat back up.

Installation Procedure

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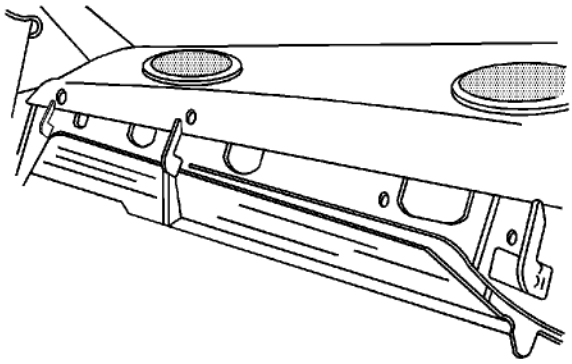
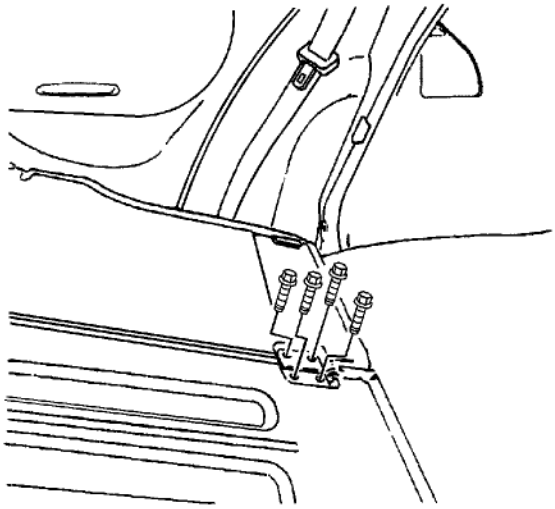


1. Insert the rear seat back by inserting the metal loops over the hooks.

   Notice: Refer to Fastener Notice in the Preface section.



2. Install the rear seat back with the bolts.

   Tighten
   Tighten the rear seat back bolt to 25 N·m (18 lb ft).

3. Install the rear seat cushion. Refer to Rear Seat Cushion Replacement .

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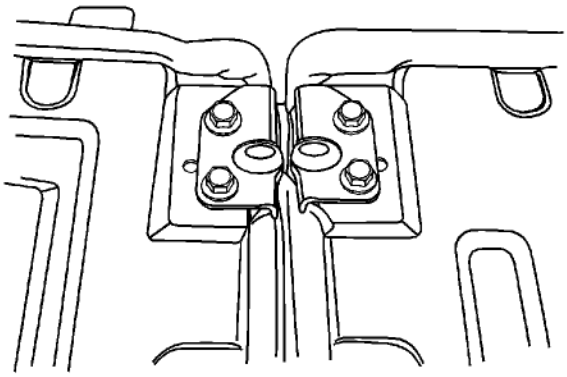
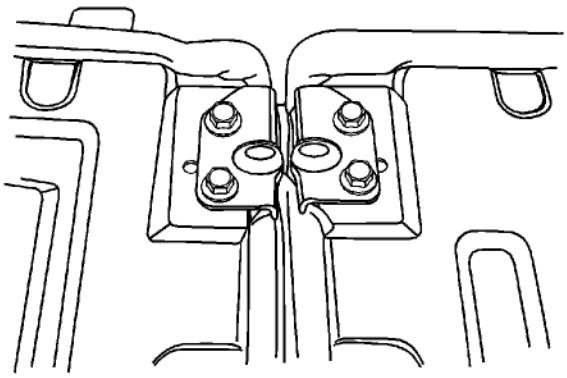
Rear Split Folding Seat Back Replacement

Removal Procedure



1. Lower the rear seat backs.
2. Remove the bolts that secure the rear seat backs to the hinges.
3. Remove the rear seat backs by pulling the seat hinge posts out of the front wheelhouse trim.

Installation Procedure



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1. Install the rear seatback by inserting the seat hinge posts into the front wheelhouse trim.

   Notice: Refer to Fastener Notice in the Preface section.

2. Install the seat backs to the hinges with the bolts.

   Tighten
   Tighten the seatback bolts to 25 N·m (18 lb ft).

3. Raise the rear seat backs in the upright position.

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