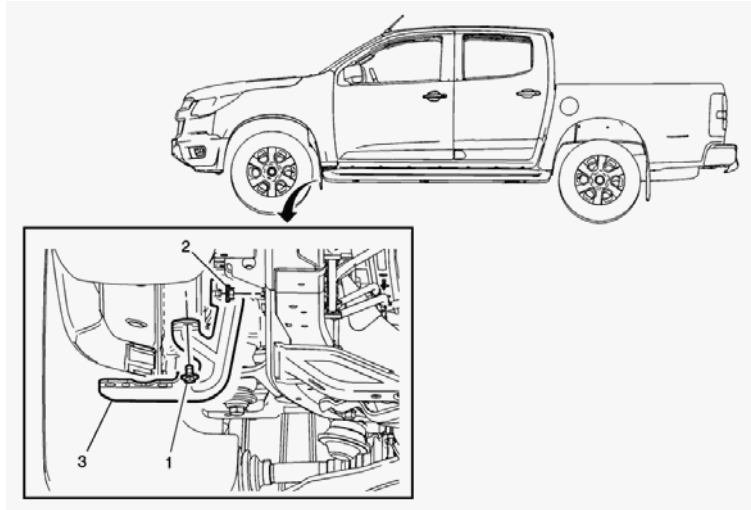


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Assist Step Bracket Replacement

Callout

Component Name

Preliminary Procedure

Remove the Assist Step. Refer to Assist Step Replacement.

- 1 Assist Step Bracket Bolt
Caution: Refer to Fastener Caution.

Tighten

22 Y (16 lb ft)

- 2 Assist Step Bracket Nut
Tighten

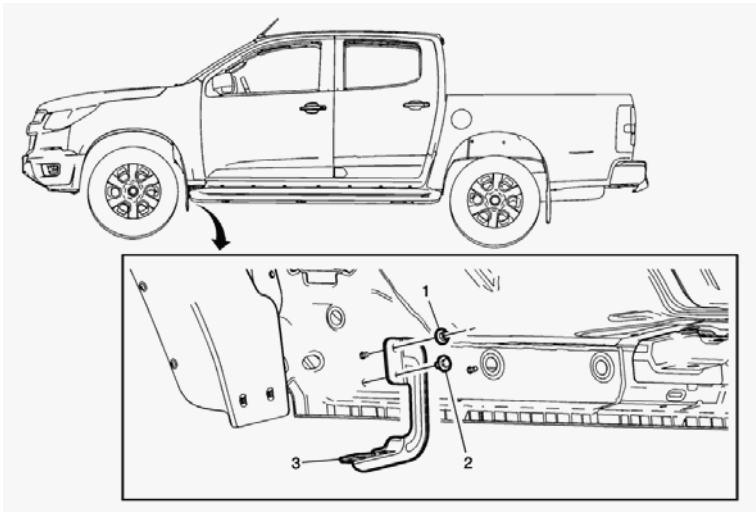
22 Y (16 lb ft)

- 3 Assist Step Bracket
Procedure

Slide the assist step bracket back from the body to clear the upper stud.

2013 Chevrolet Colorado

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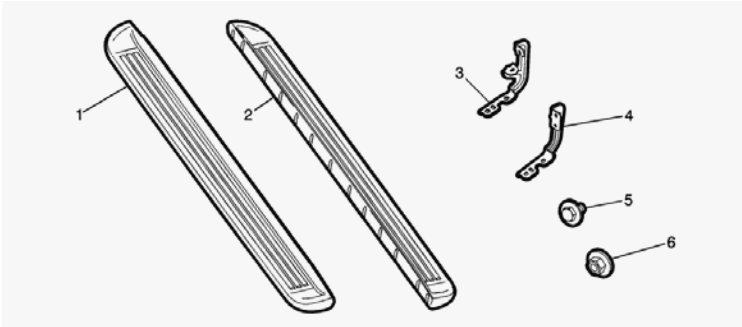


Assist Step Bracket Replacement

Callout	Component Name
Preliminary Procedure	
Remove the Assist Step. Refer to Assist Step Replacement.	
1	Assist Step Bracket Nut
	Caution: Refer to Fastener Caution.
	Tighten 22 Y (16 lb ft)
2	Assist Step Bracket Bolt
	Tighten 22 Y (16 lb ft)
3	Assist Step Bracket
	Procedure Slide the assist step bracket back from the body to clear the upper stud.

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Kit Contents

Item	Qty	Description
1	1	Step Asm Asst (LH)
2	1	Step Asm Asst (RH)
3	6	Bracket 1 To 3
4	2	Bracket Rear
5	24	M8 x 18mm Bolt
6	8	M8 Nut
7	1	Instruction Sheet
	4	Cable Ties
	1	Installation Instructions

Tools Required

- Torque Wrench
- 13mm Deep Socket
- 3/8" Drive Ratchet
- 3" 3/8" Drive Extension

Raise and Support Vehicle

Danger: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is hoisted, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

Danger: To avoid any vehicle damage, serious personal injury or death, always use the jackstands to support the vehicle when lifting the vehicle.

Caution: Perform the following steps before beginning any vehicle lifting or jacking procedure:

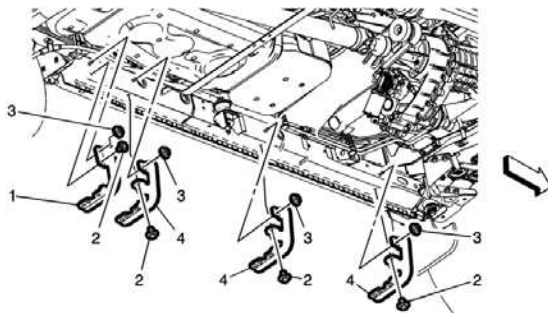
- Remove or secure all of the vehicle contents in order to avoid any shifting or any movement that may occur during the vehicle lifting or jacking.
- The lifting equipment or the jacking equipment weight rating must meet or exceed the weight of the vehicle and any vehicle contents.
- The lifting equipment or the jacking equipment must meet the operational standards of the lifting equipment or jacking equipment manufacturer.
- Perform the vehicle lifting or jacking procedure on a clean, hard, dry, level surface.
- Perform the vehicle lifting or jacking procedure only at the identified lift points. DO NOT allow the lifting equipment or jacking equipment to contact other vehicle components.

Failure to perform the previous steps could result in damage to the lifting equipment or the jacking equipment, the vehicle, and/or the vehicle contents.

Vehicle Jacking

Note: When you are lifting a vehicle with a service jack, block the wheels at the opposite end from which you are lifting. Use jack stands to provide support. The floor jack pad must not contact the rocker panels, the floor pan, or the stone guard moldings.

Procedure



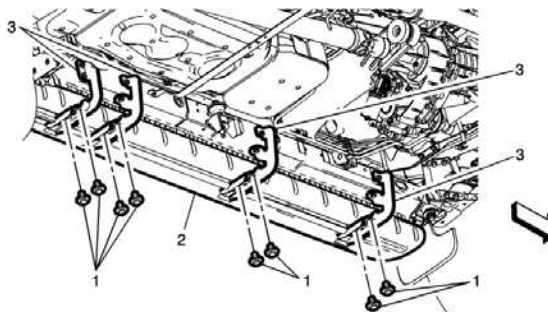
1. Install the 1 to 3 brackets (4) and the rear bracket (1) to the left side of the vehicle.

Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint strength and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to the vehicle.

2. Install the nuts (3) to the studs and hand tighten.
3. Install the bolts (2) to the brackets and hand tighten.
4. Once all nuts and bolts are installed brackets, torque to specification.

Tighten

Tighten the nuts and bolts to 22 Y (16 ft lb).



5. Install the left side assist step (2) to the brackets (3).
6. Install the bolts (1) securing the left side assist step to the brackets.

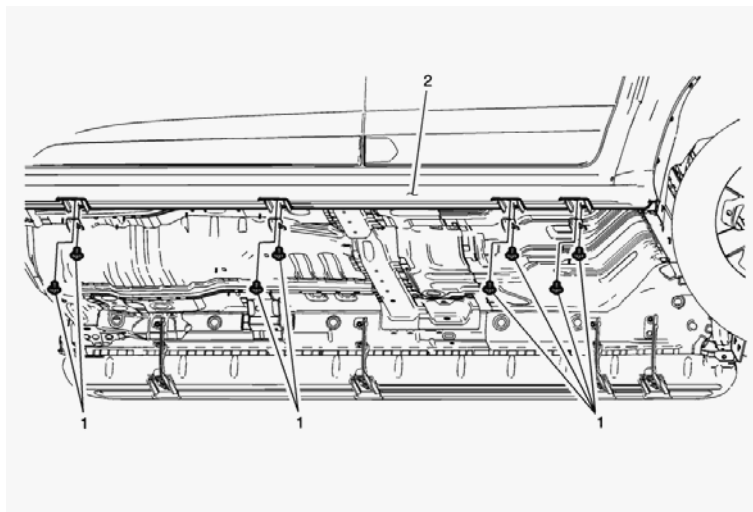
Tighten

Tighten the bolts to 22 Y (16 ft lb).

7. Repeat steps for right side assist step.
8. Lower the vehicle.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Assist Step Replacement

Callout

Component Name

Preliminary Procedure

Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.

Assist Step Bolt (Qty: 8)

Caution: Refer to Fastener Caution.

1

Tighten

22 Y (16 lb ft)

Assist Step

2

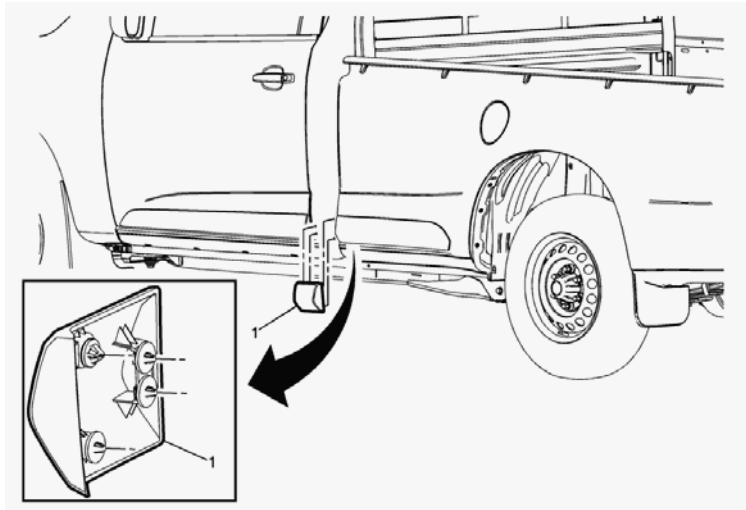
Procedure

Slide the assist step out from the body, then lift up.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Body Side Lower Rear Molding Replacement

Callout

Body Side Lower Rear Molding

Component Name

Procedure

1

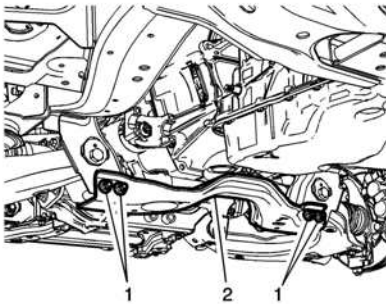
1. Starting at the front using a suitable flat plastic tool, slowly release the 4 front side door lower molding retainers.
2. Replace the molding retainers as needed.

2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**
Fuel Delivery: | **Fuel:**

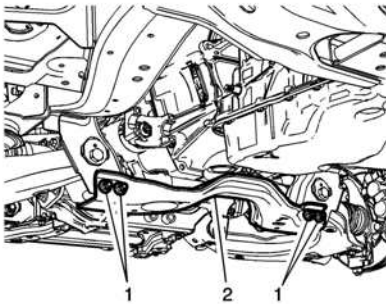
Removal Procedure

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Remove the rear shield, if equipped. Refer to Engine Protection Shield Replacement.
3. Support the front differential with a transmission jack stand.



4. Remove the 4 bolts and nuts (1) from the frame.
5. Remove the front crossmember (2).

Installation Procedure



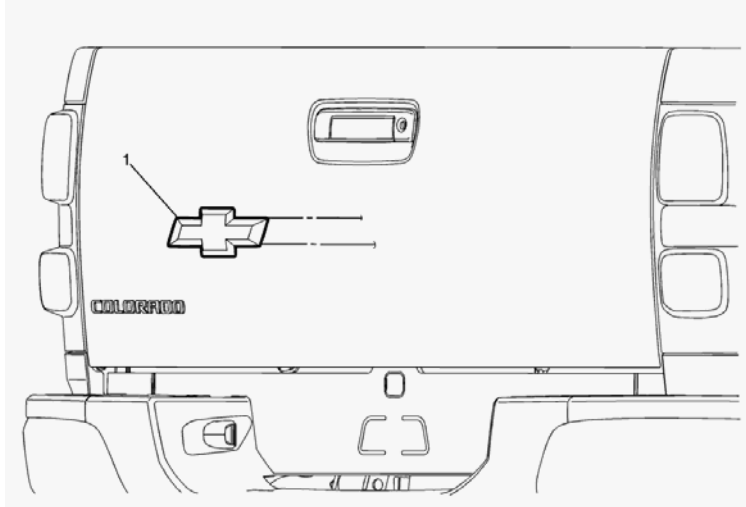
1. Install the front crossmember (2).

Caution: Refer to Fastener Caution.

2. Install 4 bolts in the frame and tighten to **56 Y (41 lb ft)**.
3. Install the rear shield, if equipped. Refer to Engine Protection Shield Replacement.
4. Remove the supports and lower the vehicle.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Endgate Emblem/Nameplate Replacement

Callout

Endgate Emblem/Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

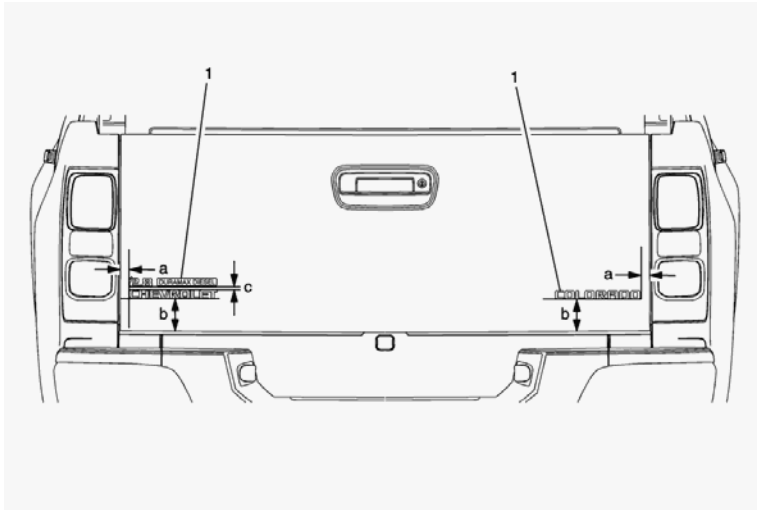
Procedure

1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength
2. Apply two layers of masking tape at each end of the emblem/nameplate.
3. Use a heat gun or equivalent heat the emblem/nameplate to soften the adhesive. Remove the old emblem/nameplate flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the rear compartment lid panel and wipe the surface dry with a clean lint-free towel prior to installing the new emblem/nameplate.
4. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the emblem/nameplate.
5. Position the endgate emblem/nameplate alignment guides to the alignment holes prior to installation of the emblem/nameplate.
6. Using the palm of the hand, and a dry clean lint-free towel to ensure proper adhesion is made to the endgate emblem/nameplate.
7. Inspect the endgate emblem/nameplate for proper adhesion and fit to the endgate.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



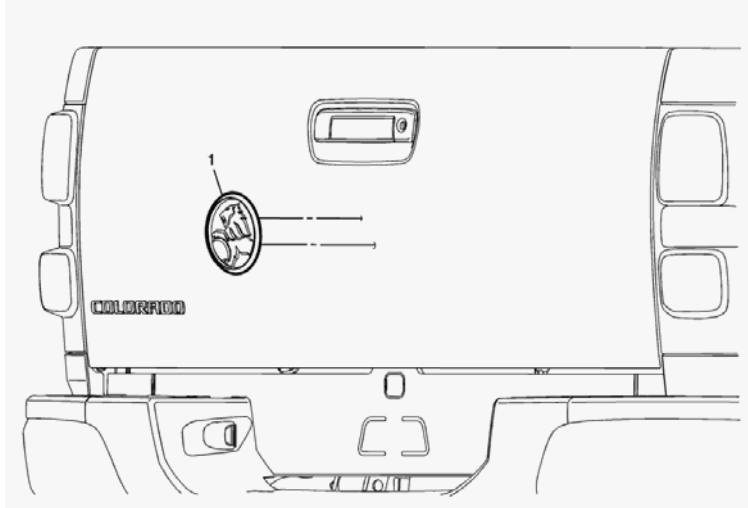
Endgate Emblem/Nameplate Replacement

Callout	Component Name
Endgate Emblem/Nameplate	
Caution: Refer to Exterior Trim Emblem Removal Caution.	
Procedure	
1	1. Measure and mark positions of old emblem/nameplate before removing.
	2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
	3. Apply two layers of masking tape at each end of the emblem/nameplate.
	4. Using a heat gun or equivalent, heat the emblem/nameplate to soften the adhesive. Remove the old emblem/nameplate; a flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the rear compartment lid panel and wipe the surface dry with a clean lint-free towel prior to installing the new emblem/nameplate.
	5. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the emblem/nameplate.
	6. Use the palm of the hand, and a dry clean lint-free towel to ensure proper adhesion is made to the emblem/nameplate.
	7. Inspect the emblem/nameplate for proper adhesion and fit to the endgate.
Measurement	
1	1. A equals the measurement from the outboard edge of the endgate to the edge of emblem/nameplate as (25 mm)
	2. Apply a line using masking tape to indicate that reference point.
	3. B equals the measurement from the bottom edge of the endgate to the bottom edge of emblem/nameplate as (90 mm)
	4. Apply a line using masking tape to indicate that reference point.
	5. C equals the measurement from the top edge of Chevrolet to the bottom edge of 2.8 Duramax Diesel as (10 mm).
	6. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Endgate Emblem/Nameplate Replacement

Callout

Endgate Emblem/Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

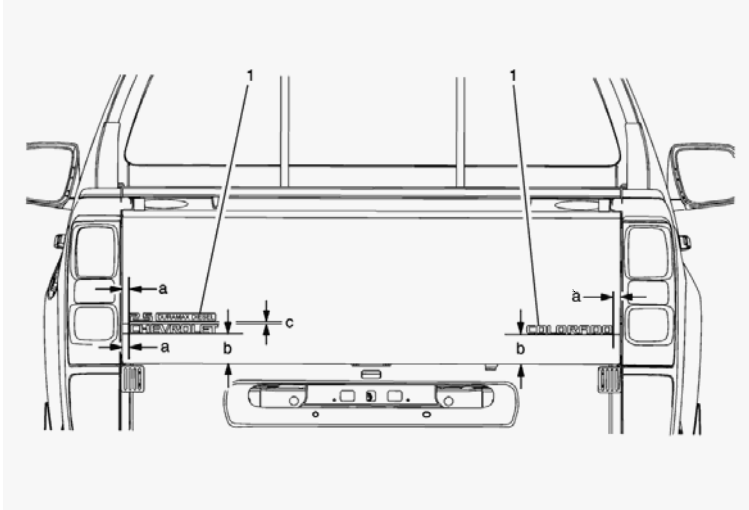
1

1. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength
2. Apply two layers of masking tape at each end of the emblem/nameplate.
3. Use a heat gun or equivalent heat the emblem/nameplate to soften the adhesive. Remove the old emblem/nameplate flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the rear compartment lid panel and wipe the surface dry with a clean lint-free towel prior to installing the new emblem/nameplate.
4. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the emblem/nameplate.
5. Position the endgate emblem/nameplate alignment guides to the alignment holes prior to installation of the emblem/nameplate.
6. Using the palm of the hand, and a dry clean lint-free towel to ensure proper adhesion is made to the endgate emblem/nameplate.
7. Inspect the endgate emblem/nameplate for proper adhesion and fit to the endgate.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Endgate Emblem/Nameplate Replacement

Callout

Endgate Emblem/Nameplate

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

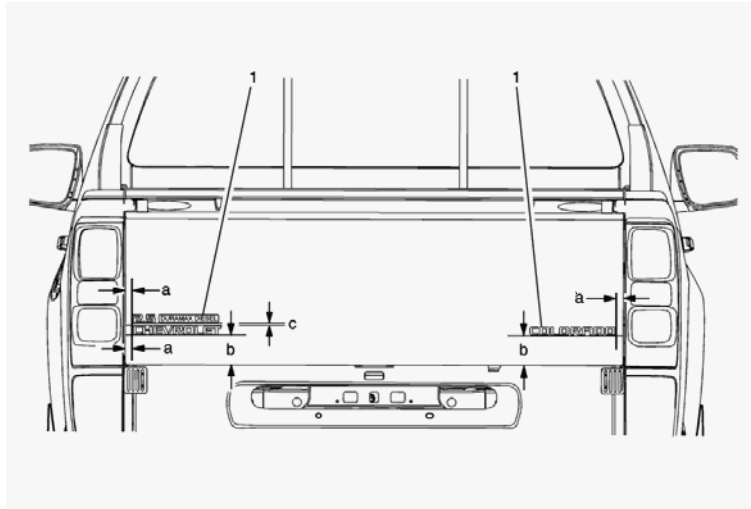
1. Measure and mark positions of old emblem/nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the emblem/nameplate.
4. Using a heat gun or equivalent, heat the emblem/nameplate to soften the adhesive. Remove the old emblem/nameplate; a flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the rear compartment lid panel and wipe the surface dry with a clean lint-free towel prior to installing the new emblem/nameplate.
5. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the emblem/nameplate.
6. Use the palm of the hand, and a dry clean lint-free towel to ensure proper adhesion is made to the emblem/nameplate.
7. Inspect the emblem/nameplate for proper adhesion and fit to the endgate.

Measurement

1. A equals the measurement from the outboard edge of the endgate to the edge of emblem/nameplate as (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the bottom edge of the endgate to the bottom edge of emblem/nameplate as (90 mm)
4. Apply a line using masking tape to indicate that reference point.
5. C equals the measurement from the top edge of Chevrolet to the bottom edge of 2.8 Duramax Diesel as (10 mm).
6. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Endgate Emblem/Nameplate Replacement

Callout

Endgate Emblem/Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1. Measure and mark positions of old emblem/nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the emblem/nameplate.
4. Using a heat gun or equivalent, heat the emblem/nameplate to soften the adhesive. Remove the old emblem/nameplate; a flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the rear compartment lid panel and wipe the surface dry with a clean lint-free towel prior to installing the new emblem/nameplate.
5. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the emblem/nameplate.
6. Use the palm of the hand, and a dry clean lint-free towel to ensure proper adhesion is made to the emblem/nameplate.
7. Inspect the emblem/nameplate for proper adhesion and fit to the endgate.

Measurement

1. A equals the measurement from the outboard edge of the endgate to the edge of emblem/nameplate as (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the bottom edge of the endgate to the bottom edge of emblem/nameplate as (90 mm)
4. Apply a line using masking tape to indicate that reference point.
5. C equals the measurement from the top edge of Chevrolet to the bottom edge of 2.8 Duramax Diesel as (10 mm).
6. Apply a line using masking tape to indicate that reference point.

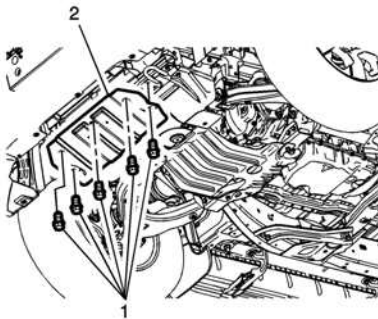
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

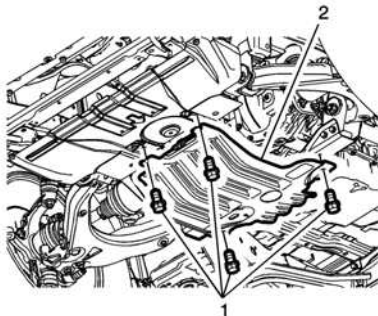
Fuel Delivery: | Fuel:

Removal Procedure

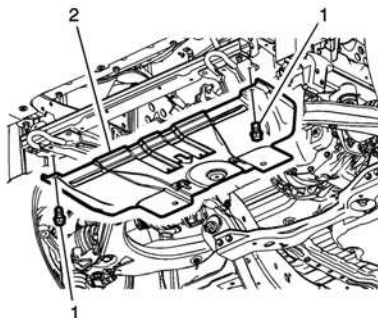
1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.



2. Remove the front shield bolts (1).
3. Remove the front shield (2) from the vehicle.

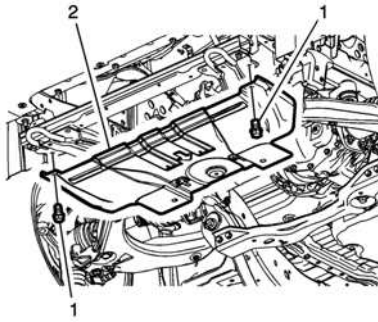


4. Remove the rear shield bolts (1).
5. Remove the rear shield (2) from the vehicle.



6. Remove the center shield bolts (1).
7. Remove the center shield (2) from the vehicle.

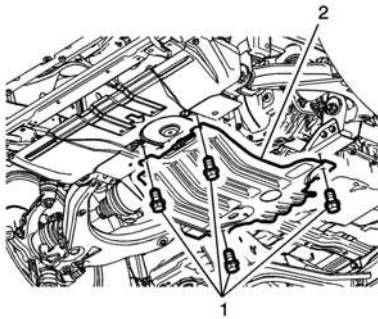
Installation Procedure



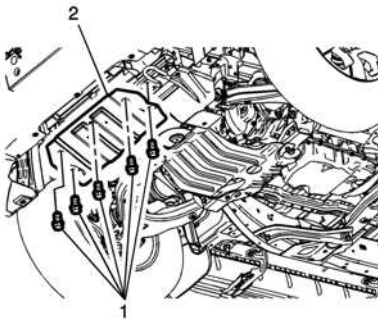
1. Install the center shield (2) on the vehicle.

Caution: Refer to Fastener Caution.

2. Install the center shield bolts (1) and tighten to **51 Y (38 lb ft)**.



3. Install the rear shield (2) on the vehicle.
4. Install the rear shield bolts (1) and tighten to **51 Y (38 lb ft)**.



5. Install the front shield on the vehicle (2).
6. Install the front shield bolts (1) and tighten to **51 Y (38 lb ft)**.
7. Lower the vehicle.

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Fuel Delivery: | Fuel:

Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem/name plate.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Assist Step Bolt	22 Y	16 lb ft
Assist Step Bracket Bolt	22 Y	16 lb ft
Assist Step Bracket Nut	22 Y	16 lb ft
Body Mount Upper and Lower Cushion Bolt	115 Y	85 lb ft
Crossmember Frame Reinforcement Bolts	106 Y	78 lb ft
Drivetrain and Front Suspension Frame Front Crossmember Bolts	56 Y	41 lb ft
Drivetrain and Front Suspension Frame Front Insulator Bolts	115 Y	85 lb ft
Front Engine Protection Shield Bolts (All)	51 Y	38 lb ft
Front Tow Hook to Frame Bolts	56 Y	41 lb ft
Rear Tow Hook to Frame Bolts	62 Y	46 lb ft
Trailer Hitch to Frame Bolts	150 Y	110 lb ft
Transmission Crossmember to Frame Bolts	67 Y	49 lb ft
Transmission Mount to Support Nuts		
First Pass	50 Y	(37 lb ft)
Final Pass	+ 90 degrees	

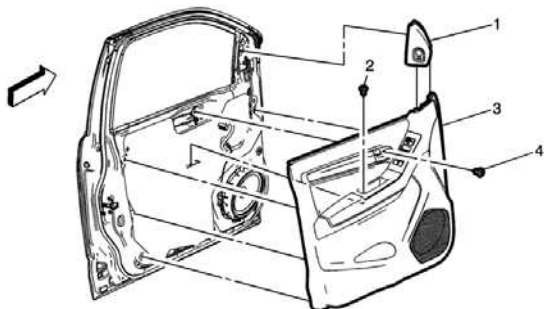
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:

Removal Procedure

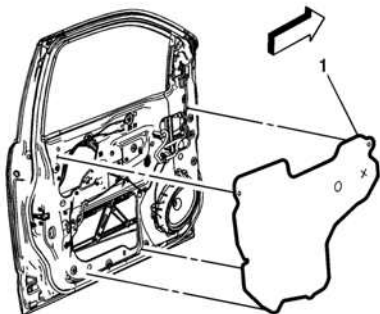
Note: Steps 1-9 are for vehicles equipped with passive entry ONLY!



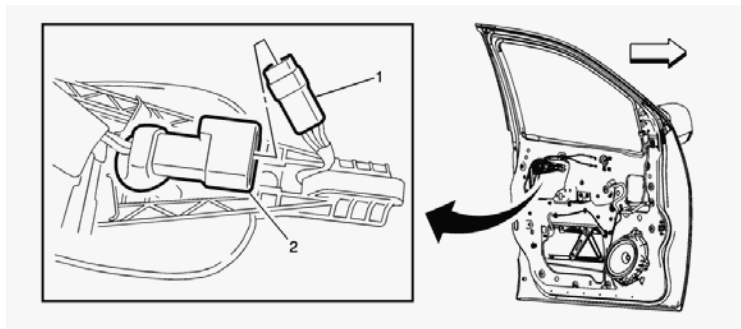
1. Move the window to the full up position.
2. Using an appropriate plastic trim tool, release the front side door upper trim panel (1) from the front side door trim panel and disconnect connector if equipped.

Note: Use a small flat-bladed tool to open the front side door trim panel integral caps to access the fasteners.

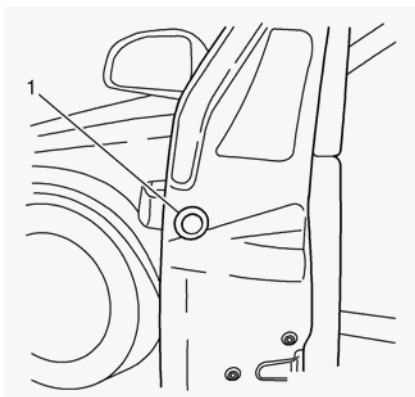
3. Remove the front side door trim panel fasteners (2), (4).
4. Using an appropriate plastic trim tool, remove the front side door trim panel (3).
5. Pull upwards on the door lock retainer cable to disengage.
6. Disconnect the electrical connectors, if equipped.



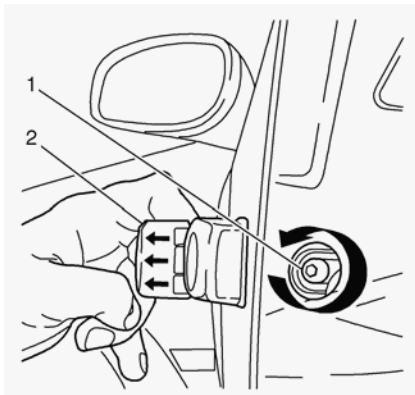
7. Remove the front door water deflector (1) from the front door inner panel.
8. Pull the electrical connectors through the slit in the water deflector.



9. Disconnect the handle electrical connector (1) from handle bracket electrical connector (2).



10. Remove the cover cap that conceals the screw (1) from the inside edge of the door.
Using a small flat-bladed tool, release the cover cap from the door.

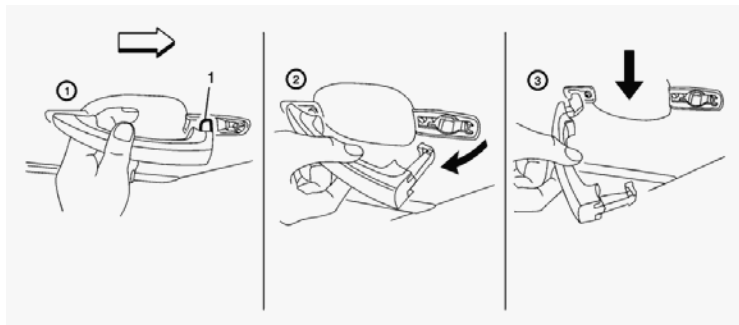


Note: The door outside handle (2) must now be secured in the pulled position.

11. Remove the outside door handle from the door.
1. Pull the outside door handle (2) outwards and hold.
 2. Turn the fastener (1) counterclockwise (left) to the mechanical hard stop.



12. Remove the bezel with cylinder (front door) or cover with blank cylinder (1) (rear door) from the door.

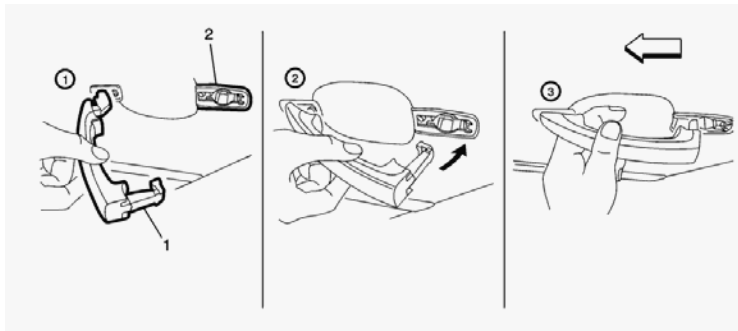


13. Remove the door handle (1) from the door as follows:

1. Slide the door handle rearward .

2. Open the door handle fully.
3. Remove the door handle from the door.

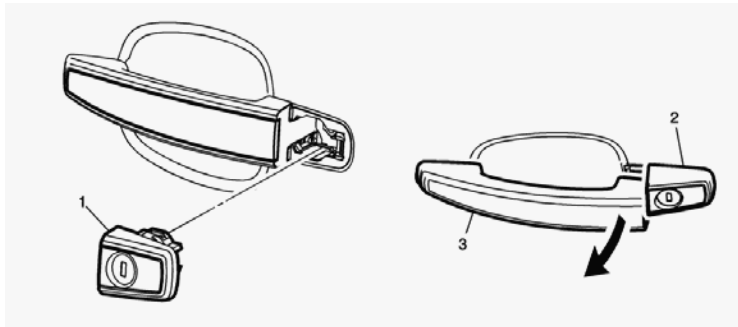
Installation Procedure



1. Install the door handle (1) to the door (2) as follows:

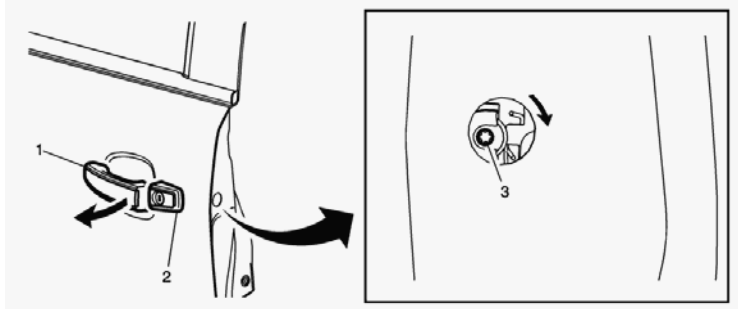
Note: For front door handle with passive entry, before Step 1, insert electrical connector end into the door first and then continue t

1. Insert the door handle into the door handle pocket.
2. Slide the door handle forward securing it into the door handle bracket.



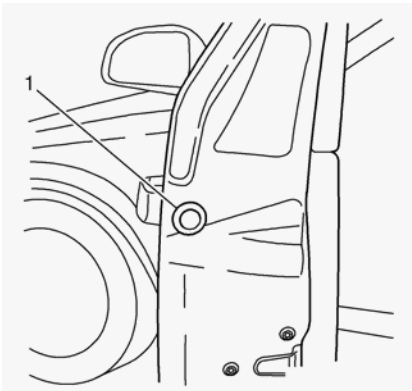
Note: Outside door handle (3) must be outward during installation, but will return to flush position upon step 3.

2. Install bezel (1) for (Front Drivers Door) or Cover (Rear Door and Front Passenger Door) into flush mounted position with panel (2).



Note: The door handle will snap back to a flush condition, continue to turn the fastener in a clockwise direction to the mechanical stop.

3. With the outside door handle outward (1) and flush mounted bezel (Cover) (2), turn the fastener clockwise (3).



4. Install the cover cap that conceals the screw (1) to the inside edge of the door.

Note: Steps 5-8 are for vehicles with passive entry ONLY!

5. Connect the outside handle electrical connector to the door handle bracket electrical connector.

Note: This procedure should be done every time to each door when outside door handle is serviced for vehicles with passive entry.

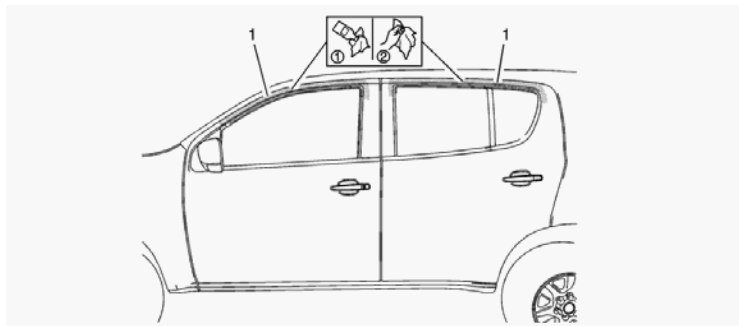
6. Vehicle with passive entry / passive start do the following:
 1. Close all doors on the vehicle.
 2. With the key fob, lock all the doors.
 3. Put key fob in pocket.
 4. Walk up to every door and open (Note: Each door should open, if door does not open then further diagnostic needs to be completed)
7. Install the door water deflector.
8. Install the front side door trim panels.

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Submodel: | Engine Type: | Liters:

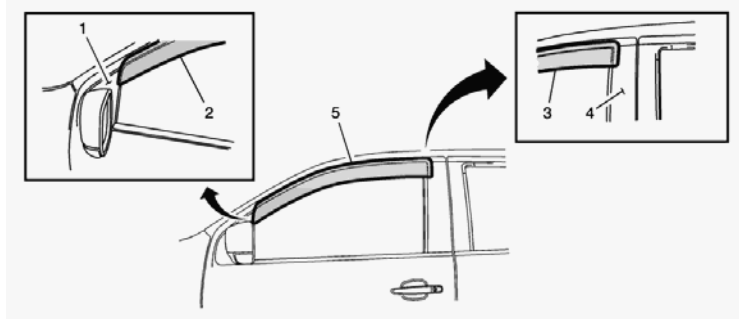
Fuel Delivery: | Fuel:

INSTALLATION INSTRUCTIONS:

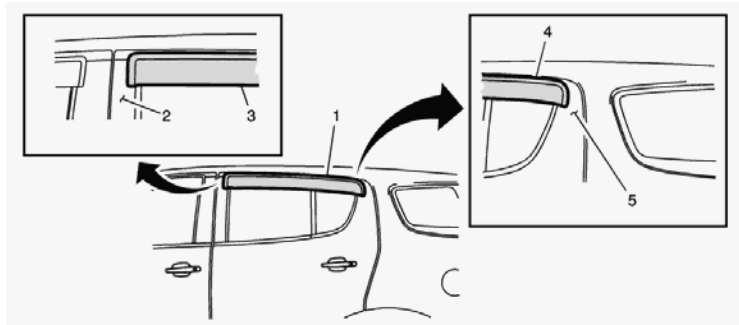


Note: Do not use abrasives or harsh solvents.

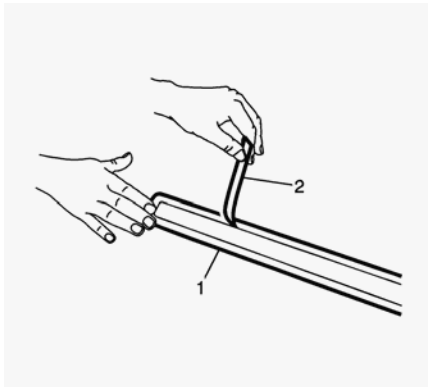
1. Eliminating any existing impurity on the surface (1) where the deflector will be installed, using isopropyl alcohol and a clean cloth.



2. Position the front (2) of front door window deflector next to the rear view mirror cover (1) and then position the rear (3) of the front door to the rear upper front door frame (4).
3. Once positioned, mark the outer area of the front door window deflector (5) and remove from door.

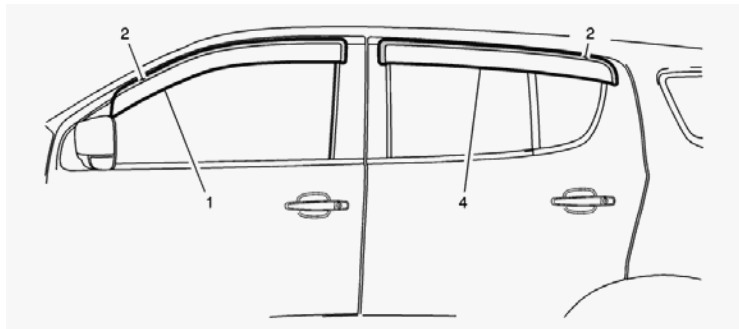


4. Position the front (3) of rear door window deflector to the front upper rear door frame (2) and then position the rear (4) of the rear door w to the rear upper rear door frame (5).
5. Once positioned, mark the outer area of the rear door window deflector (1) and remove from door.



Note: Heat the window deflector in the region that will remove the adhesive tape. The ideal temperature for the application of Double Fac C to 40° C. The application is not recommended below 16° C and above 50° C. Also heat the area of vehicle where window deflectors are

6. On the backside of the window deflector (2), remove the liner (1) of double face tape approximately 15 centimeters.



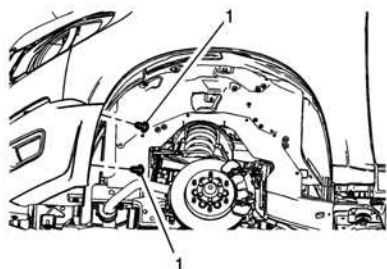
Note: Make sure vehicle surface is dry and do not wash vehicle for 48 hours after installation.

7. Position the front (1) and rear (4) door window deflectors to the vehicle.
8. Continue to install window deflectors by gradually removing the liner of double face tape. Press firmly with your hands sliding (preferat the window deflectors (2). Repeat this step three times for adequate adhesion to the body of the vehicle.

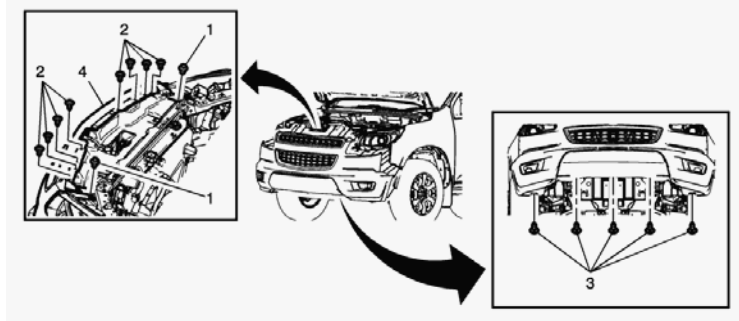
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

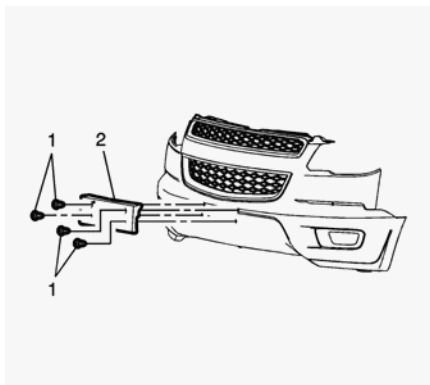
Procedure



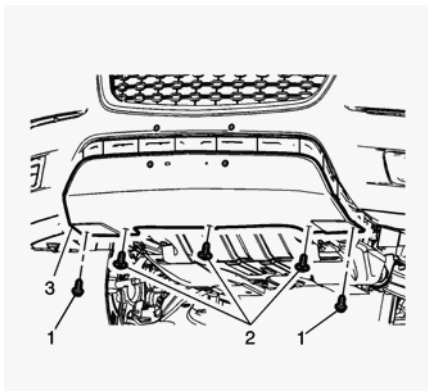
1. Remove the front wheel house liner to fascia screws (1).



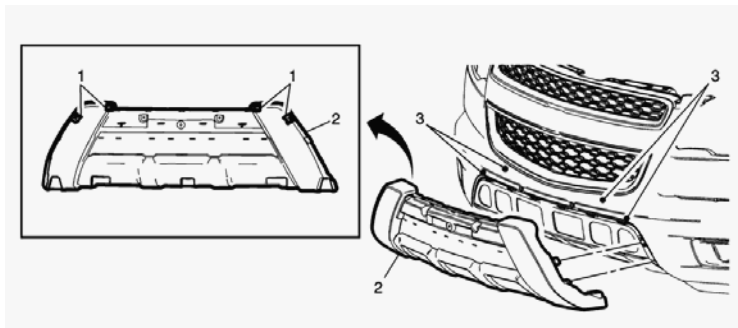
2. Remove the front bumper fascia bolts (1).
3. Remove the front bumper fascia top screws (2).
4. Remove the front bumper fascia lower bolts (3).
5. Carefully push a small nylon wedge between the fascia and the front fascia guide. Insert a small flat-bladed tool into the fascia slot and snap one at a time and pull on the fascia at the same time to gradually remove the fascia from the front fascia guide.
6. Disconnect any electrical connectors.
7. Remove front bumper fascia (4) from vehicle.



8. Remove the screws (4) and the front license plate bracket (2) from the front bumper fascia.



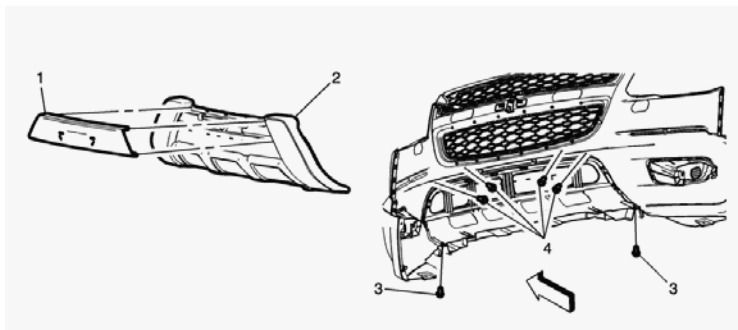
9. Remove the bolts (1), (2) from the front bumper lower fascia trim insert.
10. Carefully push a small nylon wedge between the fascia and the fascia trim insert. Insert a small flat-bladed tool into the fascia slot and snaps one at a time and pull on the fascia trim insert at the same time to gradually remove the fascia trim insert (3) from the front fascia.



11. Using the front bumper fascia protector (2) as a template, position front bumper fascia protector to front bumper fascia and mark positions from front bumper fascia protector to front bumper fascia (3).
12. Remove the front bumper fascia protector from the front bumper fascia.

Caution: Always check scale, size and position of all templates before drilling. Failing to do so may cause damage to the vehicle, misaligned components or the inability to install the accessory.

13. Drill holes in the areas marked (3) in the front bumper fascia using 6mm drill bit.



14. Install the silver molding (1) to front bumper fascia protector (2) by snapping into place.
15. Install the four J - nuts provided in kit to the front bumper fascia protector.
16. Install the front bumper fascia protector to the front bumper fascia.

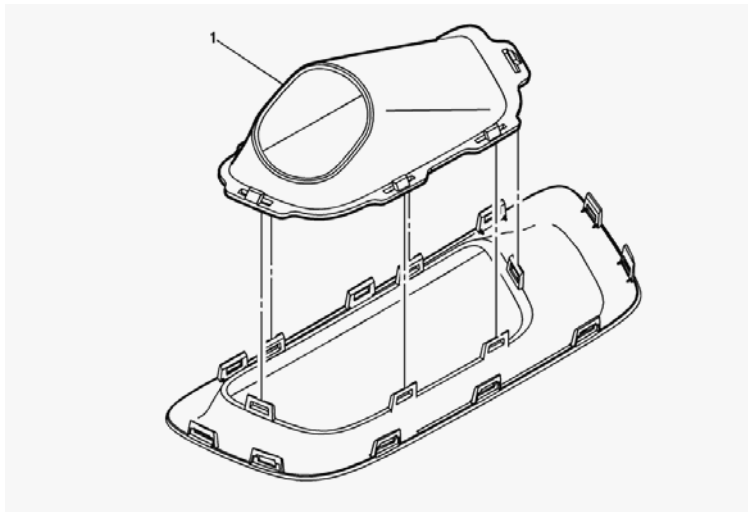
Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint integrity and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to components.

17. From the underside, secure the front bumper fascia protector with the lower fascia screws (3).
18. Using the screws (4) supplied in kit, secure the front bumper fascia protector from the backside.
19. Reinstall the front bumper fascia and components to vehicle.

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Front Bumper Lower Fascia Side Grille Replacement

Callout

Component Name

Preliminary Procedure

Remove the front bumper lower fascia side grille (outer). Refer to Front Bumper Lower Fascia Side Grille Replacement.

Front Bumper Lower Fascia Side Grille

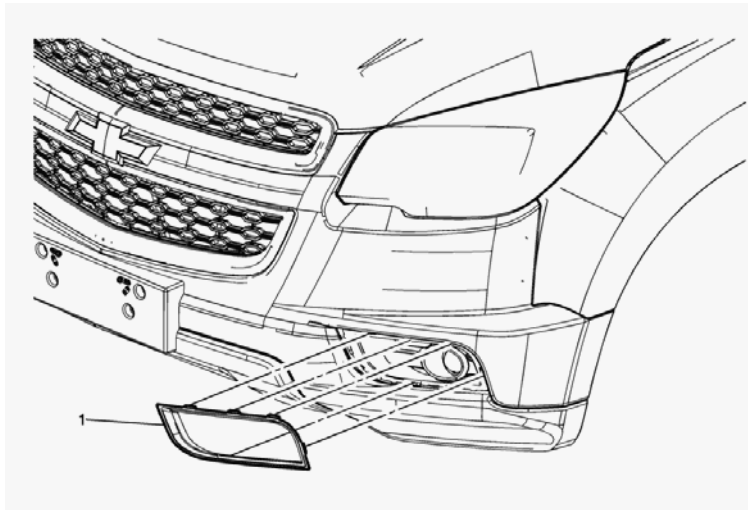
1

Procedure

Release the locking tabs from the front bumper lower fascia side grille to the front bumper fascia outer insert molding.

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Front Fog Lamp Bezel Replacement

Callout

Component Name

Preliminary Procedure

Remove the front wheelhouse liner hole cover.

Front Fog Lamp Bezel

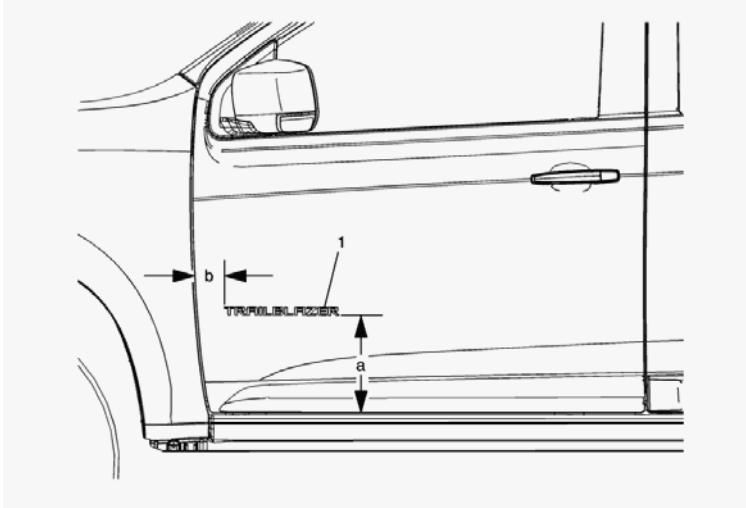
1

Procedure

Release the tabs securing the front fog lamp bezel to the front bumper fascia.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Emblem/Nameplate Replacement

Callout

Front Side Door Vehicle Name Plate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1. Measure and mark positions of old name plate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Using a heat gun or equivalent, heat the name plate to soften the adhesive. Remove the old name plate; a flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the front side door and wipe the surface dry with a clean lint-free towel prior to installing the new name plate.
4. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the name plate.
5. Position the front side door vehicle name plate.
6. Use the palm of the hand and a dry clean lint-free towel to ensure proper adhesion is made to the front side door vehicle name plate.
7. Inspect the front side door vehicle name plate for proper adhesion and fit to the door.

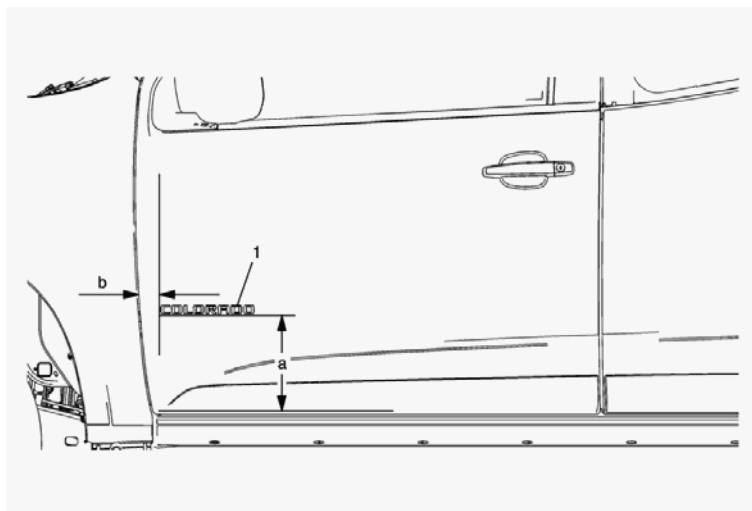
Measurement

1. A equals the measurement from the bottom edge of the front side door to the bottom edge of TRAILBLAZER which is (250 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the front edge of the front side door to the T in TRAILBLAZER which is (70 mm).
4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

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Front Side Door Emblem/Nameplate Replacement

Callout

Front Side Door Emblem/Nameplate

Component Name

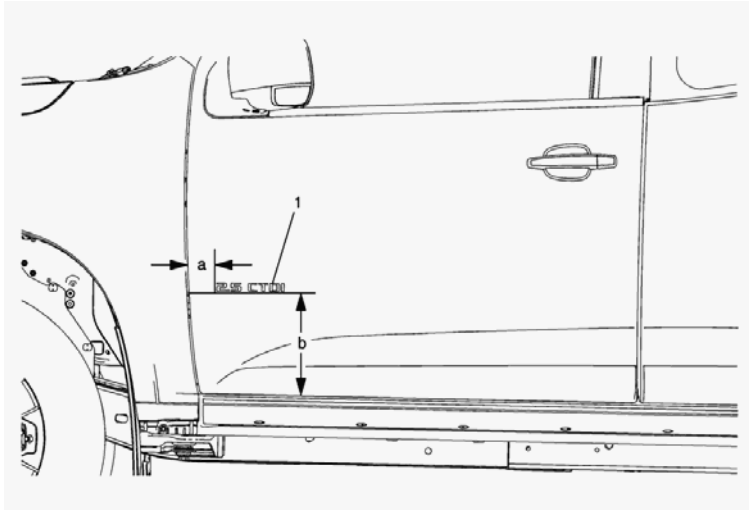
Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1. Measure and mark positions of old emblem/nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the emblem/nameplate.
4. Using a heat gun or equivalent, heat the emblem/nameplate to soften the adhesive. Remove the old emblem/nameplate; a flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the rear compartment lid panel and wipe the surface dry with a clean lint-free towel prior to installing the new emblem/nameplate.
5. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the emblem/nameplate.
6. Position the front side door emblem/nameplate:
Alignment Measurements
 - (a) 250 mm (10 in)
 - (b) 70 mm (2 3/4 in)
7. Use the palm of the hand, and a dry clean lint-free towel to ensure proper adhesion is made to the front side door emblem/nameplate.
8. Inspect the front side door emblem/nameplate for proper adhesion and fit to the door .

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Fuel Delivery: | Fuel:



Front Side Door Engine Nameplate Replacement

Callout

Front Side Door Engine Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

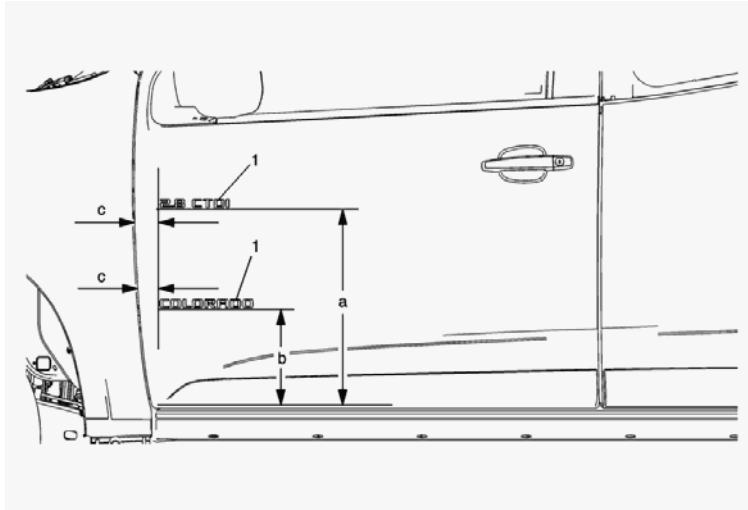
1. Measure and mark positions of nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the front side door nameplate.
4. Using a heat gun or equivalent heat the nameplate to soften the adhesive and use a flat-bladed plastic tool to assist the removal process. Clean all adhesive and wipe the surface dry with a clean lint-free towel prior to installation.
5. Remove the protective liners from the adhesive tape being careful not to touch tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to installation.
6. Position the front side door nameplate.
7. Use the palm of the hand and a dry clean lint-free towel to ensure proper adhesion is made.
8. Inspect the front side door nameplate for proper adhesion and fit to the front door.

Measurement

1. A - equals the measurement from the front edge of the front door to the 2 in 2.5 CTDI as 70 mm (2.75 in)
2. Apply a line using masking tape to indicate that reference point.
3. B - equals the measurement from the bottom edge of the front door to the bottom edge of 2.5 CTDI as 250 mm (9.85 in)
4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Engine Nameplate Replacement

Callout

Front Side Door Engine Nameplate

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

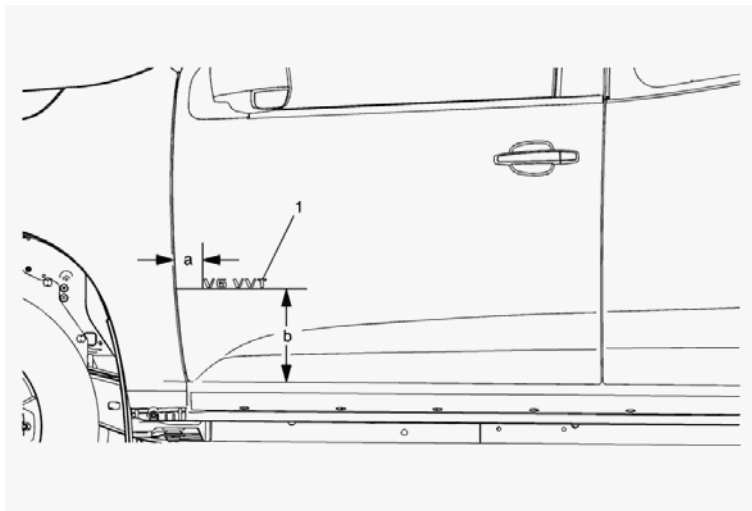
1. Measure and mark positions of nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the front side door nameplate.
4. Using a heat gun or equivalent heat the nameplate to soften the adhesive and use a flat-bladed plastic tool to assist the removal process. Clean all adhesive and wipe the surface dry with a clean lint-free towel prior to installation.
5. Remove the protective liners from the adhesive tape being careful not to touch tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to installation.
6. Position the front side door nameplate.
7. Use the palm of the hand and a dry clean lint-free towel to ensure proper adhesion is made.
8. Inspect the front side door nameplate for proper adhesion and fit to the front door.

Measurement

1. A - equals the measurement from the bottom edge of the front door to the bottom edge of 2.8 CTDI as 491 mm (19.3 in).
2. Apply a line using masking tape to indicate that reference point.
3. B - equals the measurement from the bottom edge of the front door to the bottom edge of COLORADO as 250 mm (9 in).
4. Apply a line using masking tape to indicate that reference point.
5. C - equals the measurement from the front edge of the front door to the front edge of the nameplate as 70 mm (2.75 in).
6. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Engine Nameplate Replacement

Callout

Front Side Door Engine Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

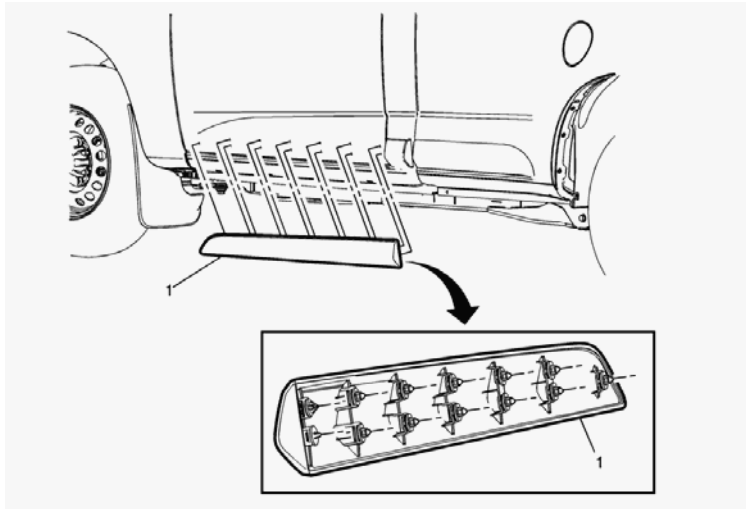
1. Measure and mark positions of nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the front side door nameplate.
4. Using a heat gun or equivalent, heat the nameplate to soften the adhesive and use a flat-bladed plastic tool to assist the removal process. Clean all adhesive and wipe the surface dry with a clean lint-free towel prior to installation.
5. Remove the protective liners from the adhesive tape being careful not to touch tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to installation.
6. Position the front side door nameplate.
7. Use the palm of the hand and a dry clean lint-free towel to ensure proper adhesion is made.
8. Inspect the front side door nameplate for proper adhesion and fit to the front door.

Measurement

1. A - equals the measurement from the front edge of the front door to the V in V6 VVT as 70 mm (2.75 in)
2. Apply a line using masking tape to indicate that reference point.
3. B - equals the measurement from the bottom edge of the front door to the bottom edge of V6 VVT as 250 mm (9.85 in)
4. Apply a line using masking tape to indicate that reference point.

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Front Side Door Lower Molding Replacement

Callout

Front Side Door Lower Molding

Component Name

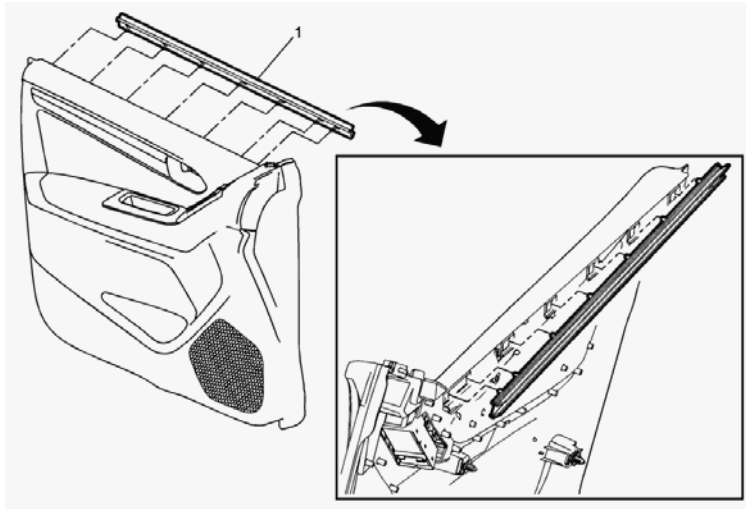
Procedure

1

1. Starting at the front using a suitable flat plastic tool, slowly release the 13 front side door lower molding retainers.
2. Replace the molding retainers as needed.

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Front Side Door Window Inner Sealing Strip Replacement

Callout

Component Name

Preliminary Procedure

Remove the front side door trim panel. Refer to Front Side Door Trim Panel Replacement.

Front Side Door Window Inner Sealing Strip Assembly

1

Procedure

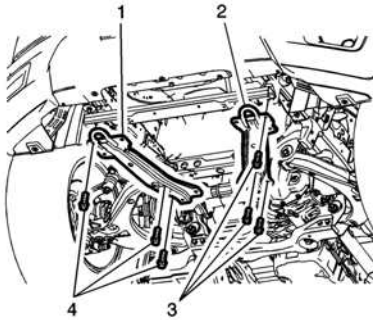
Pull outward to disengage sealing strip from door trim panel.

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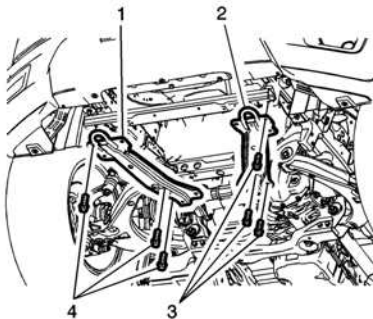
Fuel Delivery: | Fuel:

Removal Procedure



1. Remove the engine protection shields. Refer to Engine Protection Shield Replacement.
2. Remove the bolt from the power steering gear inlet hose. Refer to Power Steering Gear Inlet Pipe/Hose Replacement.
3. Remove the right tow hook brace bolts (4) from the frame rail.
4. Remove the right tow hook brace (1) from the vehicle.
5. Remove the left tow hook bolts (3) from the frame rail.
6. Remove the left tow hook brace (2) from the vehicle.

Installation Procedure



1. Install the left tow hook brace (2) to the frame rail.
- Caution:** Refer to Fastener Caution
2. Tighten the left tow hook bolts (3) to **56 Y (41 lb ft)**.
 3. Install the right tow hook brace (1) to the frame rail.
 4. Tighten the right tow hook bolts (4) to **56 Y (41 lb ft)**.
 5. Install the bolt to the power steering gear inlet hose. Refer to Power Steering Gear Inlet Pipe/Hose Replacement.
 6. Install the engine protection shields. Refer to Engine Protection Shield Replacement.

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[Procedure](#)

1. Place the front door window in the full down position.
2. Remove the front door window inner sealing strip. Refer to Front Side Door Window Inner Sealing Strip Replacement.
3. Remove the front door outer belt sealing strip. Refer to Front Side Door Window Outer Sealing Strip Replacement.
4. Prepare the surface.

Important: Remove any imperfections that would appear through the stripe or decal if the area has been refinished.

Clean the painted surface using the following types of removers:

- Silicone
- Wax
- Grease

- Clean the area where the stripe or decal will be applied using a 50-50 mixture of isopropyl alcohol and water.
- Wipe the panel surface using a clean cloth while the solvent is still wet. Allow the panel surface to dry.
- Apply the wetting solution to the area where you are installing the stripe or decal.

Important: Do not touch the adhesive backing of the stripes.

Apply the wetting solution on the adhesive side of the stripe or decal.

Remove the backing material of the stripe or the decal as needed.

- Apply the strip or decal to the panel. The wetting solution will allow movement for proper positioning on the panel surface.
- Working from the center where possible, squeegee the stripe or decal into position. Apply additional wetting solution as needed to ease installation.
- Apply heat to the stripe or decal at the recessed areas. Press the stripe or decal into the recess to obtain a firm bond.
- Use adequate light reflection to inspect the stripe or decal from a critical angle. This technique detects any irregularities that may have developed during the installation.

Important: Do not use a razor blade or a knife edge to pierce the air bubbles.

Remove all air bubbles by piercing the bubble with one of the following items:

- A safety pin
 - A needle
 - A tool with the same size piercing tip
- Pierce the bubble on the outer edge. Force the air out through the opposite edge using the blade of the squeegee.
 - Install any previously removed components. Clean the components as needed.

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Installation Instructions Part Number

92262818

Kit Contents

Hood Front Lower Protector

TOOLS REQUIRED:

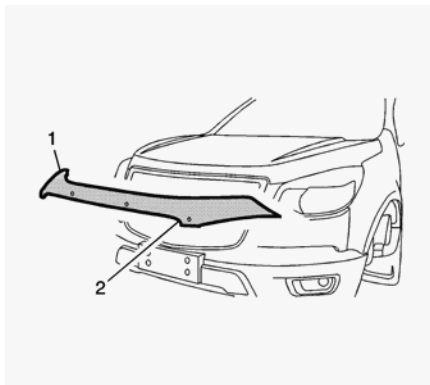
Clean Dry Cloth, Phillips Head Screwdriver, Pliers.

Note: Do not use abrasive, spirit or solvent-based cleaners.

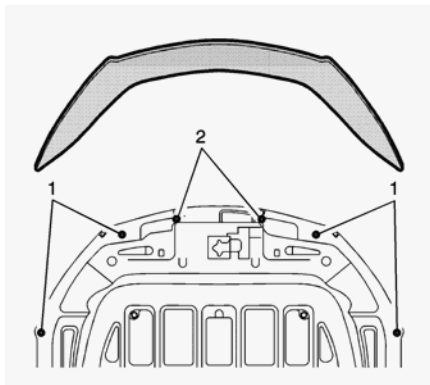
[Procedure](#)



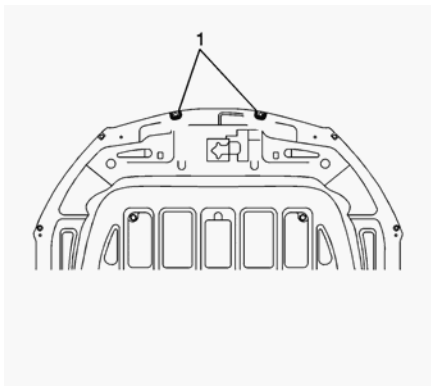
1. Read instructions thoroughly before starting installation. Wash and dry the vehicle. Open the hood and thoroughly clean the underside the hood (1).



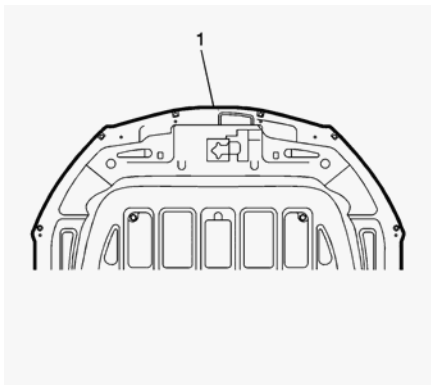
2. Trial fit the hood protector (1) centrally on the hood. Use the indentation (2) in the lower edge of the hood protector as a guide.



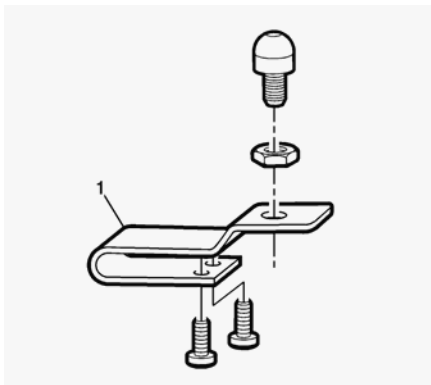
3. Note and mark with a non-permanent marker the positions of the two center holes in the hood protector corresponding with the holes in the hood (2). Also note and mark the outer wing clip positions (1) corresponding to the outer holes of the hood protector.



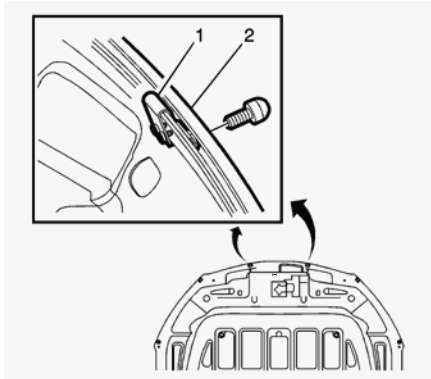
4. Remove the two plastic hood seal retaining clips (1) that correspond to the two hood protector center hole locations previously marked



5. As the noted outer wing clip and center wing clip positions, clean the hood surface (1) with the alcohol wipe provided. Wipe away any dirt with a clean dry cloth. Adhere the abrasive resistant tape strips to the hood surface. Fold strips over so that half of the tape strip is adhered to the top and half on the under side of hood.

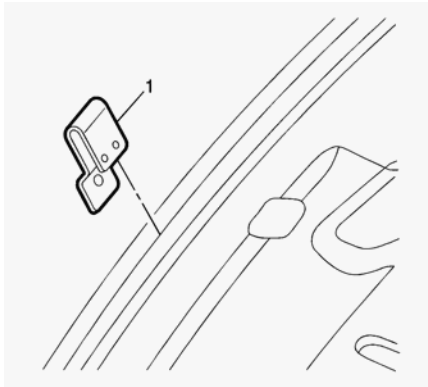


6. Install the fasteners into the center and outer wing clips (1).

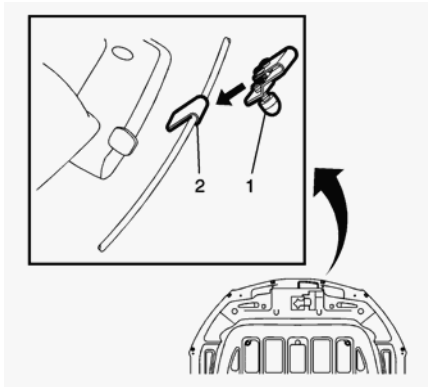


7. Position the center clips (1) onto the hood and underneath the hood seal (2).

Note: Ensure that the clips are positioned over the abrasive resistant tape and do not come in contact with any of the hood paint work as this may result in permanent paint damage.

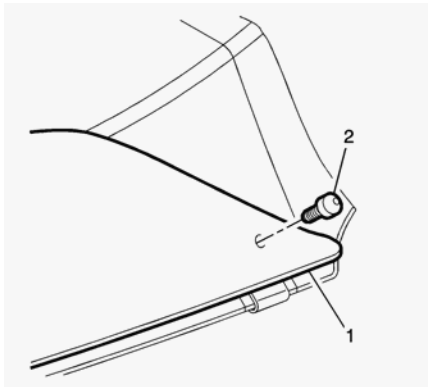


8. Secure the center wing clips (1) with the screw plugs and self tapping screws provided. Note that the self tapping screws also secure the hood, replacing the retaining clips removed in step 4. Sequence: Abrasive resistant tape, Center wing clips, Screw Plug, Hood Seal Screw.



9. Slide the outer wing clips (1) over the abrasive resistant tape strips (2) to the hood lip.

Note: Ensure that the clips are positioned over the abrasive resistant tape and do not come in contact with any of the hood paint work. If you do this may result in permanent paint damage.



10. Secure the hood protector (1) centrally to the center wing clips and then to the wing clips using the small screws (2) and black washers.

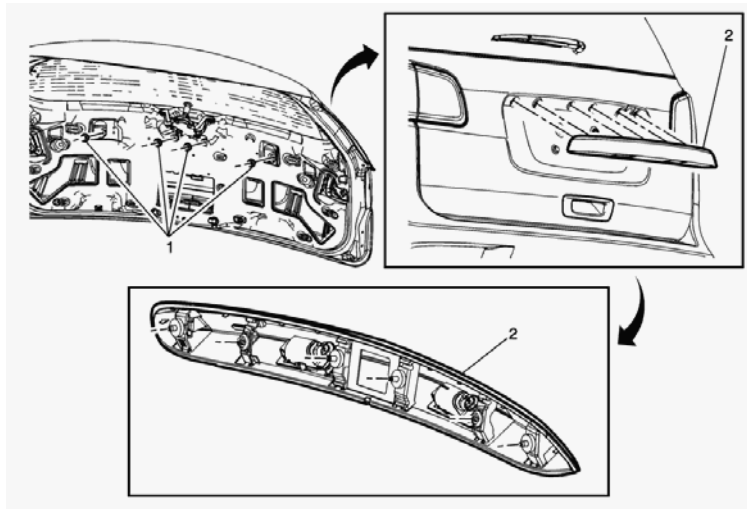


11. Carefully close the hood checking for correct fitment of the hood protector (1).

Note: To avoid damage to the hood, DO NOT SLAM.

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Fuel Delivery: | Fuel:



Liftgate Applique Replacement

Callout

Component Name

Preliminary Procedures

1. Open and support the rear liftgate.
2. Remove the liftgate lower trim finish panel. Refer to Liftgate Lower Trim Finish Panel Replacement.

Liftgate Applique Nut (Qty: 4)

Caution: Refer to Fastener Caution.

1

Tighten

6 Y (53 lb in)

Liftgate Applique

Procedure

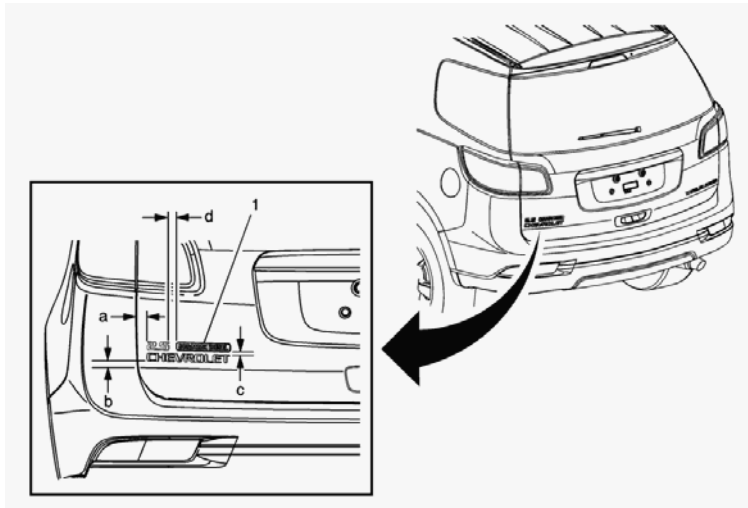
2

1. Disconnect the electrical connectors.
2. Disengage the electrical grommet from the liftgate outer panel.
3. With a trim type release tool disengage the two retainers.
4. Remove the liftgate applique.

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Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate (2.5 Duramax Diesel)

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the liftgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the liftgate.

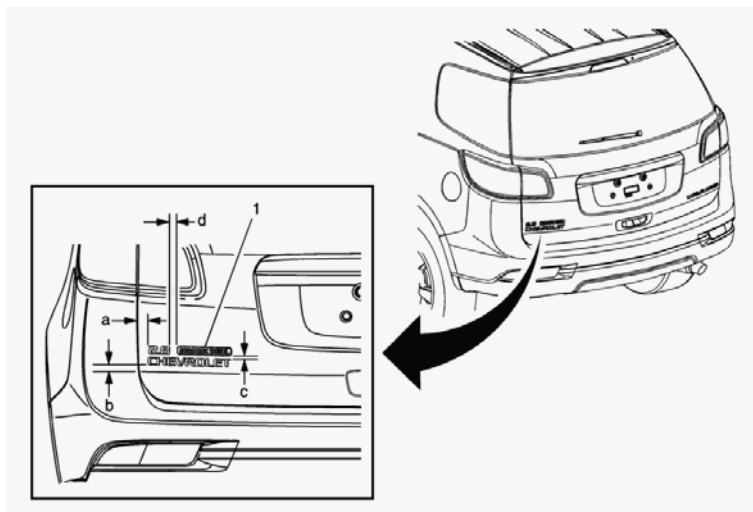
1

Measurement

1. A equals the measurement from the edge of the liftgate to the C in CHEVROLET and the 2 in 2.5 which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the bottom edge of CHEVROLET which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.
5. C equals the measurement from the top edge of CHEVROLET to the bottom edge of the Duramax Diesel emblem/nameplate which is (10 mm)
6. Apply a line using masking tape to indicate that reference point.
7. D equals the measurement from the right edge of the 5 to the left edge of the Duramax Diesel emblem/nameplate which is (18 mm).
8. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Component Name

Liftgate Emblem / Nameplate (2.8 Duramax Diesel)

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the liftgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the liftgate.

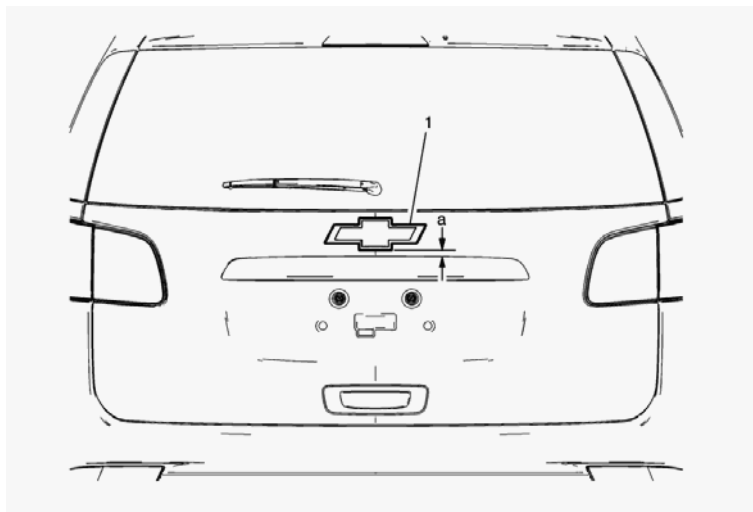
1

Measurement

1. A equals the measurement from the edge of the liftgate to the C in CHEVROLET and the 2 in 2.8 which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the bottom edge of CHEVROLET which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.
5. C equals the measurement from the top edge of CHEVROLET to the bottom edge of the Duramax Diesel emblem/nameplate which is (10 mm)
6. Apply a line using masking tape to indicate that reference point.
7. D equals the measurement from the right edge of the 8 to the left edge of the Duramax Diesel emblem/nameplate which is (18 mm).
8. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem/Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1

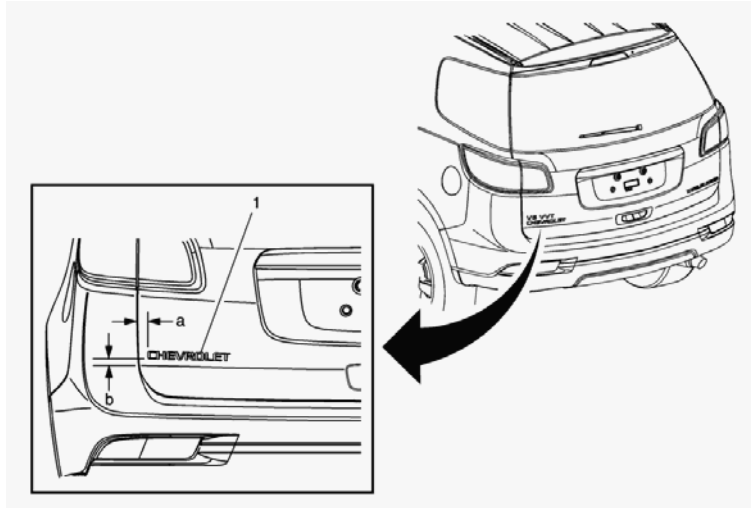
1. Using a heat gun in a circular motion, warm the liftgate emblem/nameplate in order to help remove the adhesive tape backing from the liftgate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Partially peel the adhesive tape liner from the backside of the liftgate emblem/nameplate before applying to the liftgate.
4. Using a clean cotton towel and hand pressure, wet out the entire emblem/nameplate to the endgate.

Measurement

1. A - equals the measurement from the bottom edge of the emblem to the top edge of the liftgate applique which is 151 (.60 in)
2. Apply a line using masking tape to indicate that reference point.
3. Center the liftgate emblem using the visible middle line of the liftgate.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

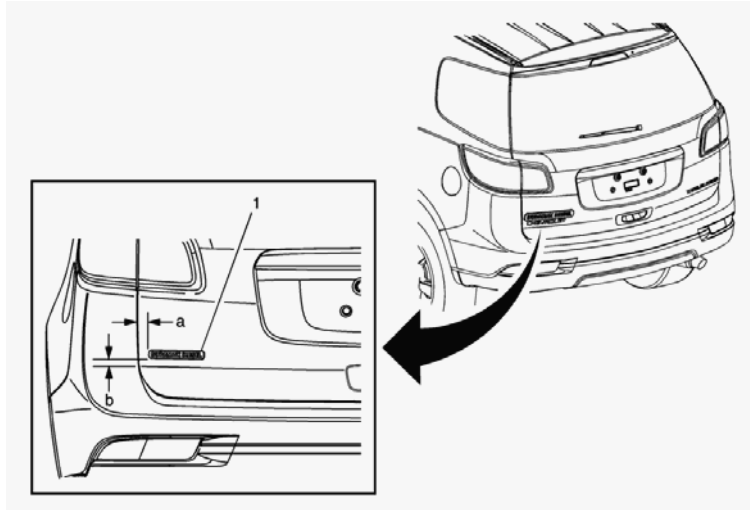
1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate emblem/nameplate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the endgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the endgate.

Measurement

1. A equals the measurement from the edge of the liftgate to the C in CHEVROLET which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the emblem/nameplate which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate (Duramax Diesel)

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

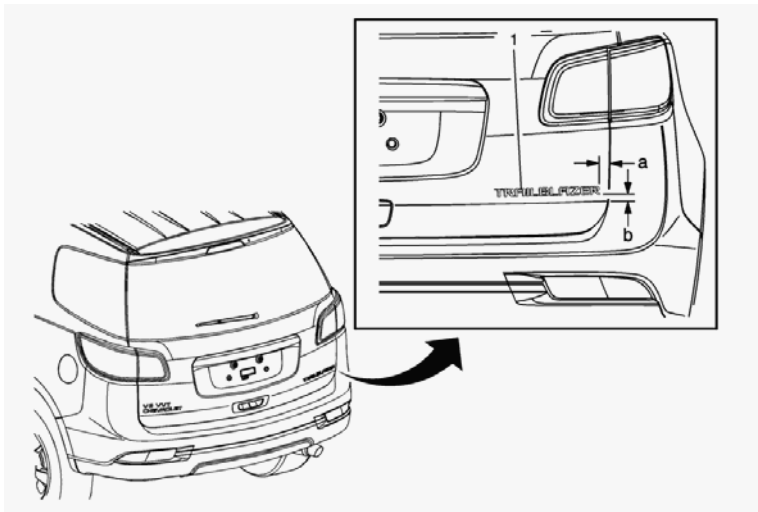
1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the liftgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the liftgate.

Measurement

1. A equals the measurement from the edge of the liftgate to the left edge of the Duramax Diesel emblem/nameplate which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the bottom edge of the Duramax Diesel emblem/nameplate which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.

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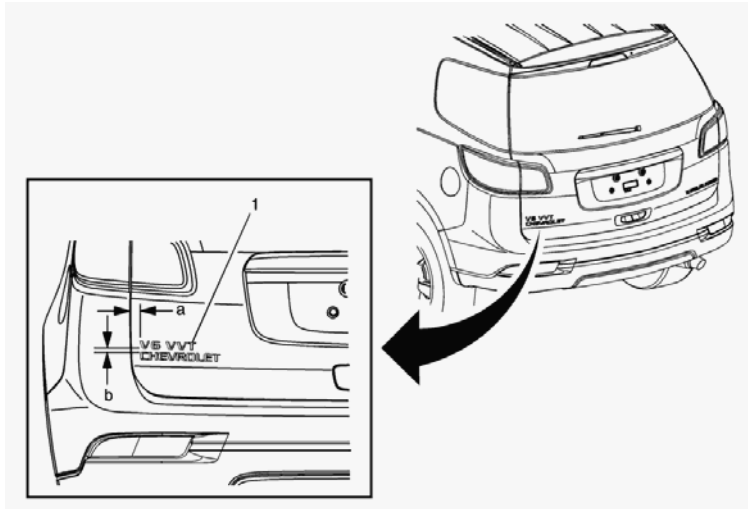


Liftgate Emblem/Nameplate Replacement

Callout	Component Name
Liftgate Emblem / Nameplate	Component Name
Caution: Refer to Exterior Trim Emblem Removal Caution.	
Procedure	
1	1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate emblem/nameplate. 2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. 3. Refer to the measurement for the proper location of the emblem/nameplate. 4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the endgate. 5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the endgate.
	Measurement
	1. A equals the measurement from the edge of the liftgate to the R in TRAILBLAZER which is (25 mm) 2. Apply a line using masking tape to indicate that reference point. 3. B equals the measurement from the lower liftgate body line to the emblem/nameplate which is (15 mm). 4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1

1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate emblem/nameplate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the liftgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the endgate.

Measurement

1. A equals the measurement from the edge of the liftgate to the V in V6 VVT which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the top edge of the CHEVROLET emblem//nameplate which is (10 mm).
4. Apply a line using masking tape to indicate that reference point.

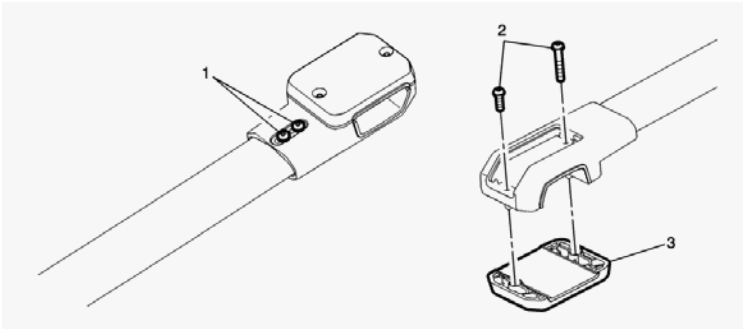
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

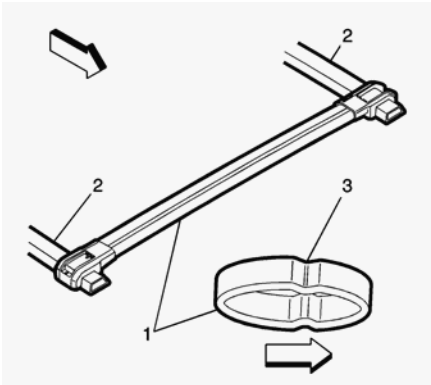
Kit Contents

Qty	Description
2	Cross Rail Assembly
1	Installation Instructions

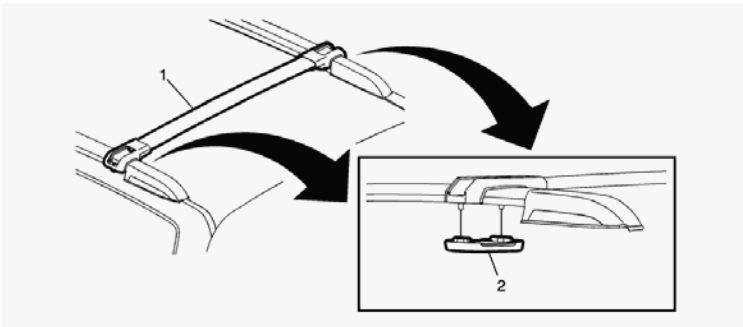
Procedure



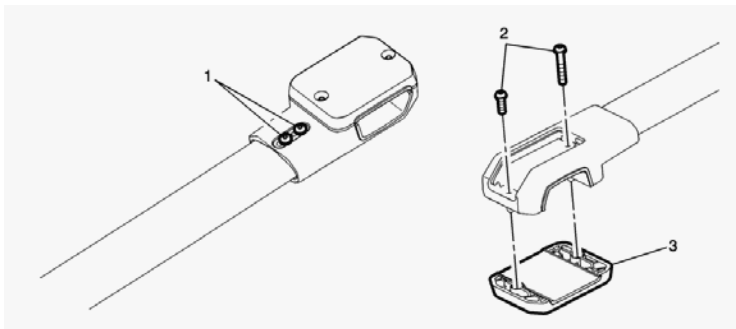
- Using a T20 TORX wrench, loosen the screws (1) on the cross rail.
Note: Do not remove the screws (1) from crossbar.
- Using a T20 TORX wrench, remove the screws (2) with washers and the bottom support (3).



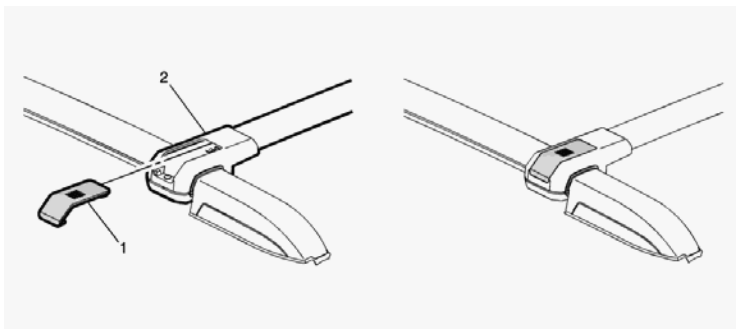
- Place the cross rail (1) on the rails (2) in the carrying position as needed.
Note: Observe the correct position of the groove (3) on the crossbar to prevent wind noise.



- Attach the bottom support (2) in the holes under the rail and check the position and fitment.



5. Remove the cross rail from the rail and tighten the screws (1) using a T20 TORX wrench.
Tighten
Tighten the screws to 4 Y.
6. Reposition the cross rail to the rail.
7. Install the bottom support (3) to the top support and secure with the screws (2) and washers using a T20 TORX wrench.
Tighten
Tighten the screws to 4 Y.



8. Install the lid (1) to the top support (2).
9. Repeat the steps to fit the second cross rail

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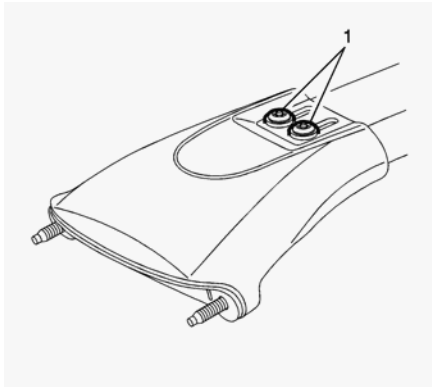
Kit Contents

Qty	Description
2	Luggage Carrier Crossbar
8	T30 Torx Screw
1	Installation Instructions

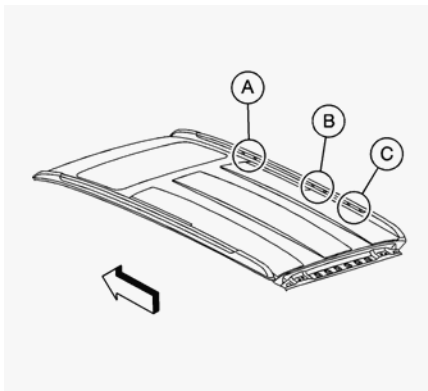
Tools Required

T30 Torx Bit or Driver

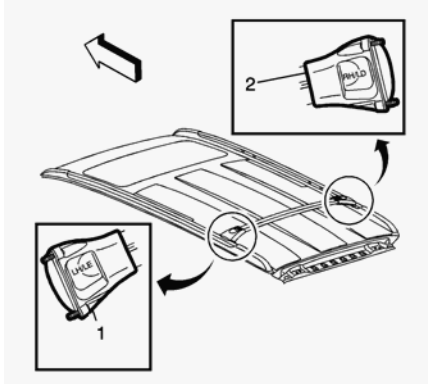
Procedure



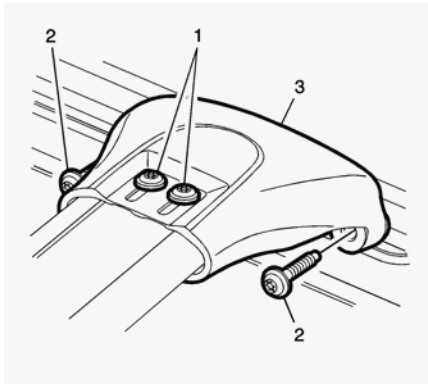
1. Loosen the screws (1) (not completely) using the T30 Torx to adjust the desired position.



2. Choose two positions (A), (B) or (C) for mounting the rack.



3. Check the correct side mount RH/LD (2) to the right side and LH/LE (1) to the left side.



4. Attach the rack (3) to the vehicle using T30 screws (2).
5. Once rack is installed to vehicle, tighten all screws (1), (2) with T30 Torx.



6. Repeat the previous steps to install second cross bar.

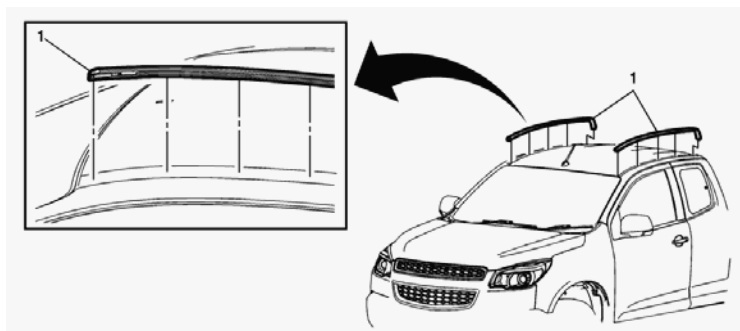
2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**
Fuel Delivery: | **Fuel:**

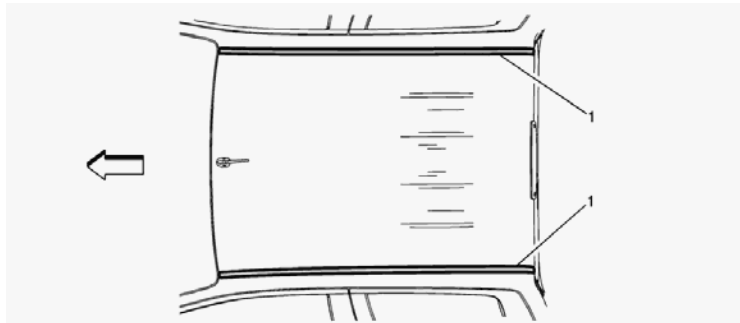
Kit Contents

Qty	Description
1	Rear Roof Joint Molding – Right
1	Rear Roof Joint Molding – Left
1	Center Roof Joint Molding – Right
1	Center Roof Joint Molding – Left
1	Front Roof Joint Molding – Right
1	Front Roof Joint Molding – Left
1	Luggage Side Rail – Right
1	Luggage Side Rail – Left
8	M8 Bolts

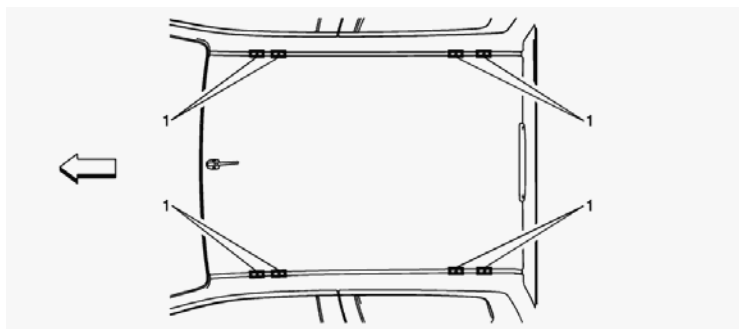
[Procedure](#)



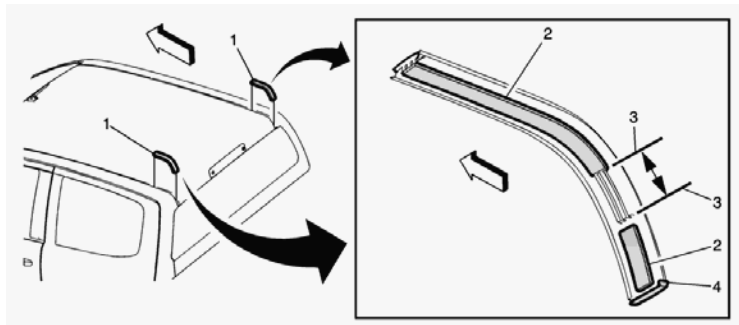
1. Using a heat gun in a circular motion, warm the roof joint molding (1) in order to remove.
2. Start at the rear edge of the roof panel joint finish molding and carefully pry the molding from the roof joint.



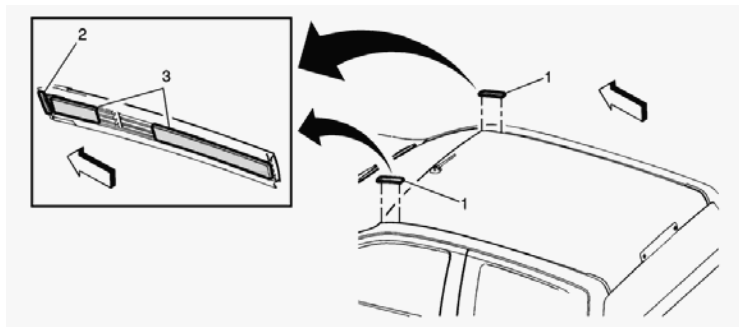
3. Remove all double face tape (1) and clean any debris from the roof joint area using a 50/50 mixture by volume of isopropyl alcohol and water.



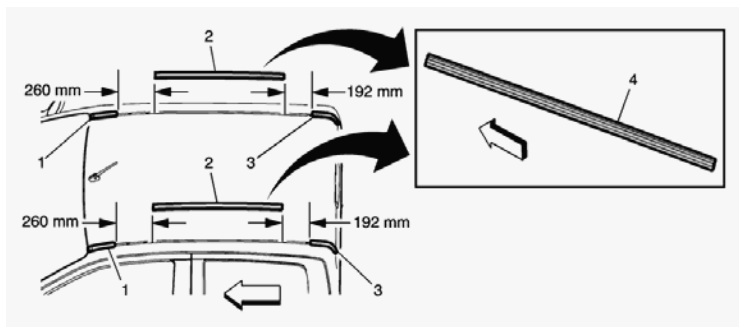
4. Using a bolt from the kit, position bolt to the center of tabs (1) while pushing bolt through tabs until hole is made.



5. Remove the liners (2) from the left and right rear moldings (1), and add P.U. between the double tape faces (3).
6. Position the rear edge (4) of the molding to the rear edge of the rear window and start pressing into place.
7. Carefully reposition the molding to the roof panel joint and press the remainder of the molding into the roof joint towards the front of the
8. Inspect the joint finish molding for proper adhesion and fit into the roof panel joint.



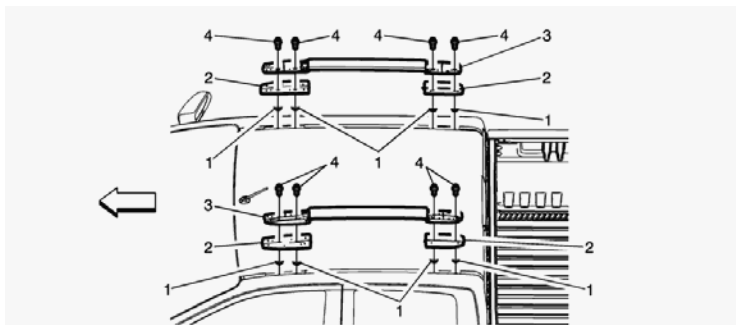
9. Remove the liners (3) from the front molding (1).
10. Position the front edge (2) of the molding to the edge of the windshield and start pressing into place.
11. Carefully reposition the molding to the roof panel joint and press the remainder of the molding into the roof joint towards the rear of the
12. Inspect the joint finish molding for proper adhesion and fit into the roof panel joint.



13. Remove the double liner (4) from the center molding (2).

Note: The molding must not obstruct the drilled holes.

14. Position the front edge of the center molding (2) 260mm from the rear edge of the front joint finish molding (1) and start pressing into p
15. Carefully reposition the molding to the roof panel joint and press the remainder of the molding into the roof joint towards the rear joint n
16. Inspect the joint finish molding for proper adhesion and fit into the roof panel joint.



17. Position the luggage carrier side rails (3) with the pads (2) and seals (2) to the holes in the roof panel.

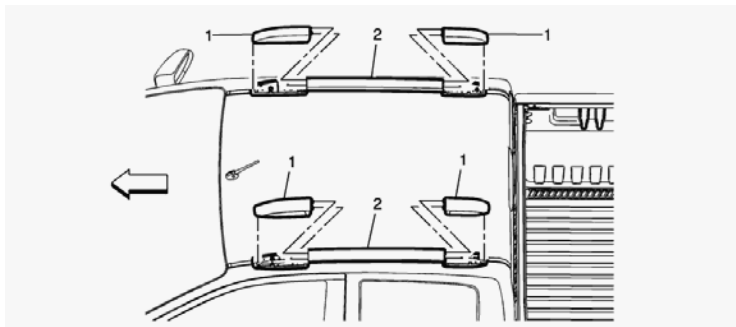
Note: The pads must be touching part of the roof molding. The roof ditch must not be visible.

Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint integrity and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to systems.

18. Install the bolts (4) to the luggage carrier side rails and hand tighten all bolts.
19. Starting at the rear of the luggage carrier side rail torque all bolts.

Tighten

Tighten bolts to 9 Y (80 lb in).



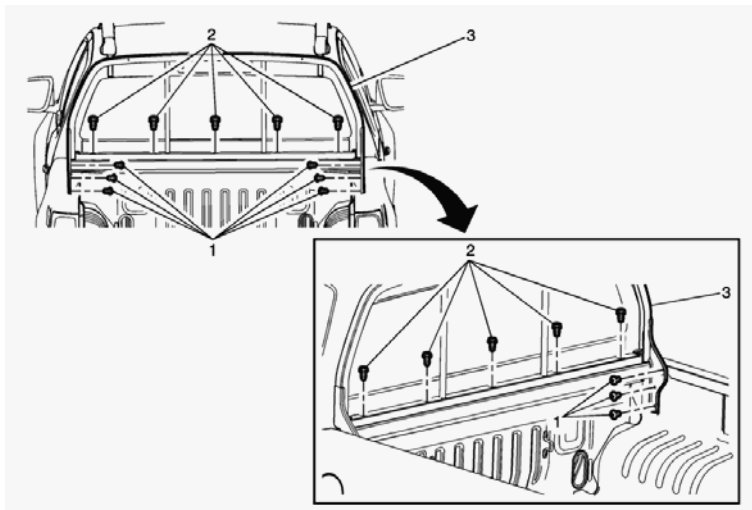
20. Install the luggage carrier side rail bolt covers (1) to the luggage carrier side rails (2).

Note: The rear clips must be inserted inside the rails and then push down in order to snap into place on the pad.

2013 Chevrolet Colorado

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Pickup Box Cargo Tie Down Bar Replacement

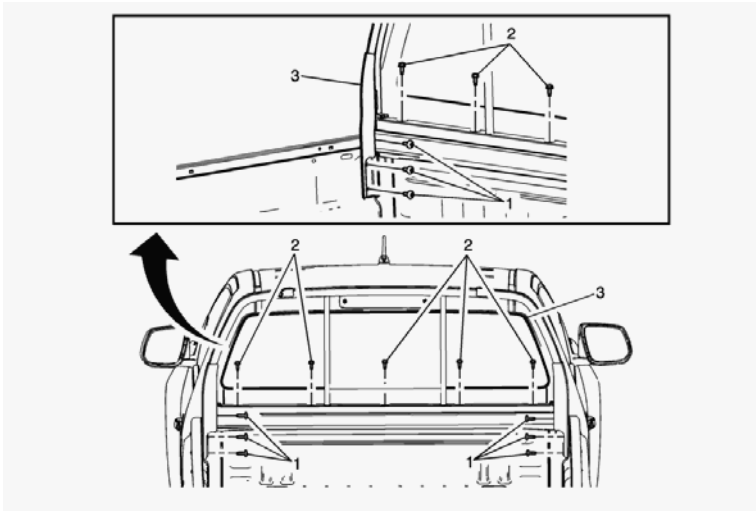
Callout

Component Name

- | | |
|---|--|
| | Pickup Box Cargo Tie Down Bar Bolt (Qty: 6) |
| | Caution: Refer to Fastener Caution. |
| 1 | Tighten |
| | 13 Y (10 lb ft) |
| | Pickup Box Cargo Tie Down Bar Bolt (Qty: 5) |
| 2 | Tighten |
| | 13 Y (10 lb ft) |
| | Pickup Box Cargo Tie Down Bar |
| 3 | Procedure |
| | Lift the pickup box cargo tie down bar, upward from the rear pickup box. |

2013 Chevrolet Colorado

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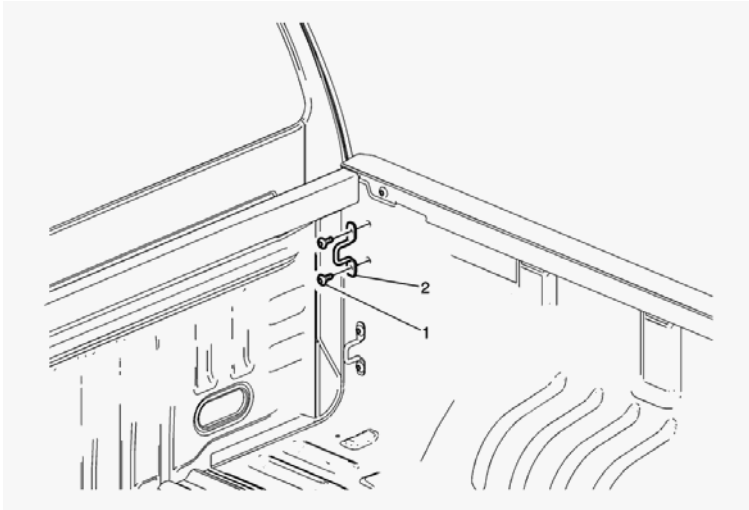
Pickup Box Cargo Tie Down Bar Replacement

Callout	Component Name
Preliminary Procedure	
Remove the pickup box. Refer to Pickup Box Replacement.	
Pickup Box Cargo Tie Down Bar Bolt (Qty: 6)	
1	Caution: Refer to Fastener Caution.
	Tighten
	13 Y (115 lb in)
Pickup Box Cargo Tie Down Bar Bolt (Qty: 5)	
2	Tighten
	13 Y (115 lb in)
Pickup Box Cargo Tie Down Bar	
3	Procedure
	Lift the pickup box cargo tie down bar upward from the rear pickup box.

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Pickup Box Cargo Tie Down Loop Replacement

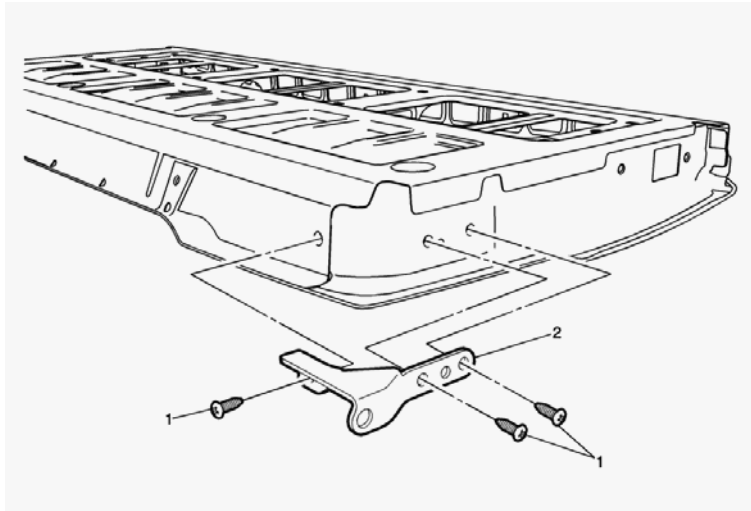
Callout

Component Name

- | | |
|---|--|
| | Pickup Box Cargo Tie Down Loop Bolt |
| | Caution: Refer to Fastener Caution. |
| 1 | Tighten |
| | 24 Y (18 lb ft) |
| 2 | Pickup Box Cargo Tie Down Loop |

2013 Chevrolet Colorado

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Pickup Box Endgate Hinge Replacement

Callout

Component Name

Preliminary Procedures

Remove the pickup box endgate panel. Refer to Pickup Box Endgate Panel Replacement.

Pickup Box Endgate Hinge Bolt (Qty: 6)

Caution: Refer to Fastener Caution.

1

Tighten

30 Y (22 lb ft)

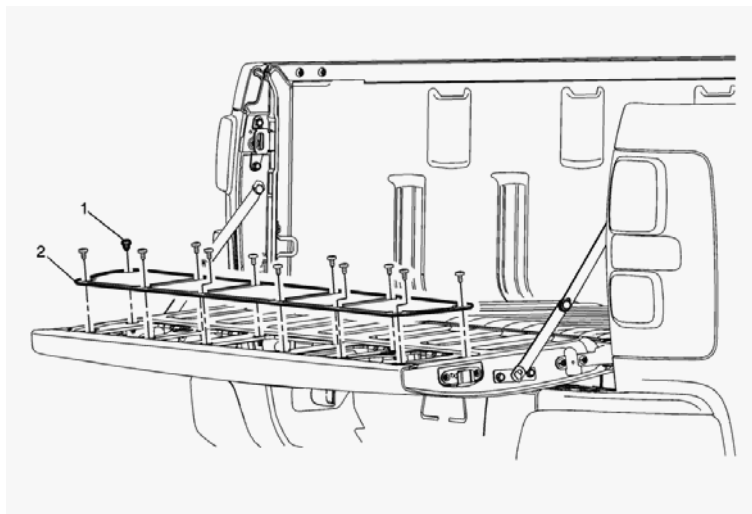
2

Pickup Box Endgate Hinge

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Pickup Box Endgate Latch Cover Replacement

Callout

Component Name

Pickup Box Endgate Latch Cover Screw (Qty:12)

Caution: Refer to Fastener Caution.

1

Tighten

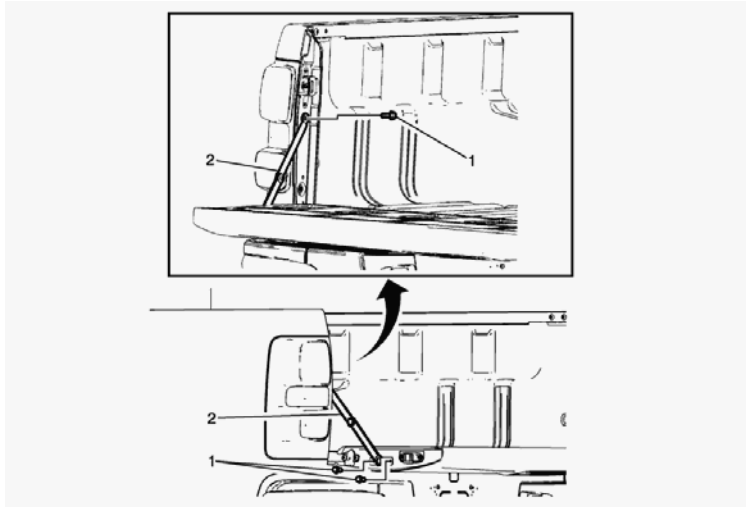
2.0 Y (18 lb in)

2

Pickup Box Endgate Latch Cover

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Pickup Box Endgate Link Replacement

Callout

Warning: Refer to Hood Hold-Open Device Warning.

Preliminary Procedure

Open and support the endgate.

Pickup Box Endgate Link Bolt (Qty: 3)

Caution: Refer to Fastener Caution.

1

Tighten

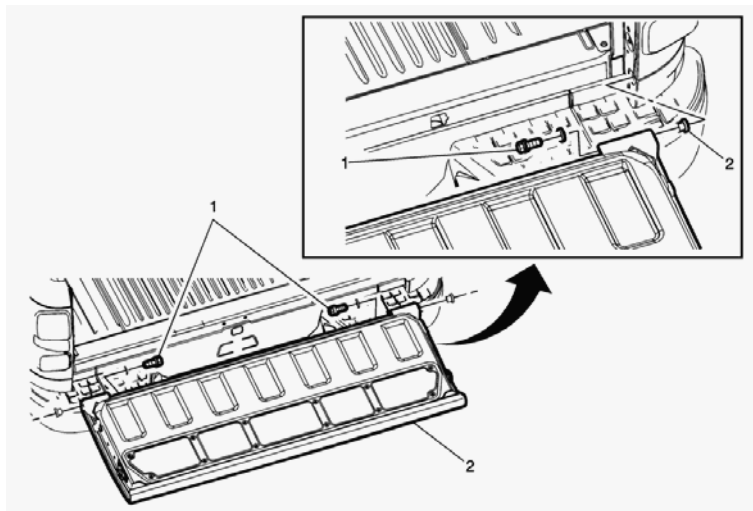
25 Y (18 lb ft)

2

Pickup Box Endgate Link

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Pickup Box Endgate Panel Replacement

Callout Preliminary Procedures

1. Open and support the endgate.
2. Disconnect the pickup box endgate link from the endgate. Refer to Pickup Box Endgate Link Replacement.

Endgate Bolt (Qty: 2)

Caution: Refer to Fastener Caution.

1

Tighten

30 Y (22 lb ft)

Endgate

Procedure

2

1. Lift the endgate up and out from the endgate center hinge.
2. Transfer parts, as needed.

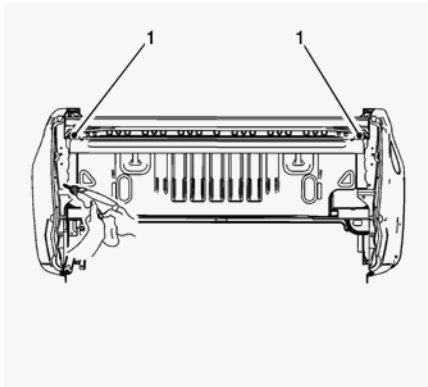
2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**
Fuel Delivery: | **Fuel:**

Removal Procedure

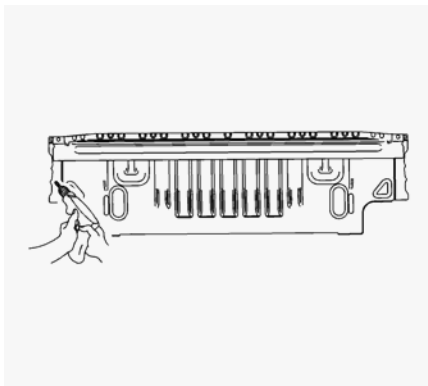
Warning: Refer to Approved Equipment for Collision Repair Warning.

1. Remove the pickup box assembly. Refer to Pickup Box Replacement.
2. Restore as much damage as possible.
3. Note the location and remove the sealers and anti-corrosion materials from the repair area as necessary. Refer to Anti-Corrosion Treat Repair.

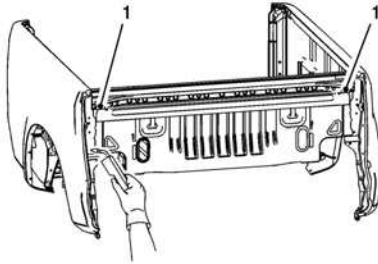


4. Remove the bolts (1).
5. Locate and drill out all factory welds. Note the location of the welds for installation of the service part.
6. Remove the front panel.

Installation Procedure



1. Drill 8 mm (5/16 in) plug weld holes in the service part as necessary in the locations noted from the original part. Prepare all mating surfaces as necessary.
2. Apply Weld-Thru Coating or equivalent to all mating surfaces. Refer to Anti-Corrosion Treatment and Repair.
3. Align the service part to the pickup box.



4. Install the bolts (1) and tighten to **13 Y (9.6 lb ft)**.
5. Plug weld into position.
6. Clean and prepare all welded surfaces.
7. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
8. Paint and repair the area. Refer to Basecoat/Clearcoat Paint Systems.
9. Install the pickup box assembly. Refer to Pickup Box Replacement.

2013 Chevrolet Colorado

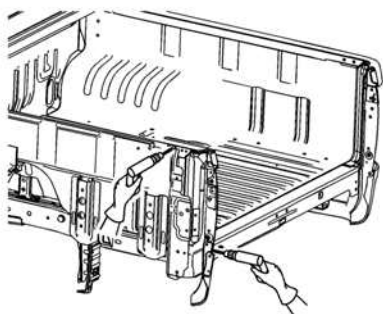
Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Removal Procedure

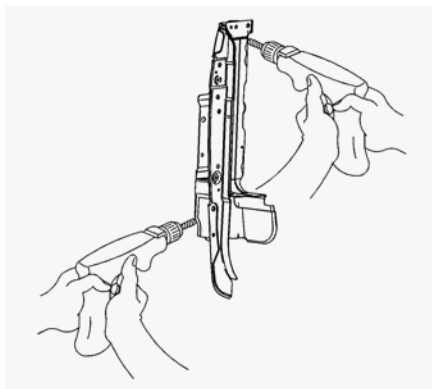
Warning: Refer to Approved Equipment for Collision Repair Warning.

Warning: Refer to Glass and Sheet Metal Handling Warning.

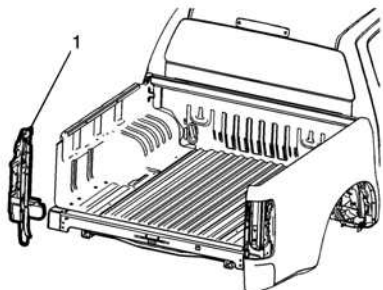
1. Disable the SIR system. Refer to SIR Disabling and Enabling.
2. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
3. Remove all related panels and components.
4. Visually inspect the damage. Repair as much of the damage as possible.
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.



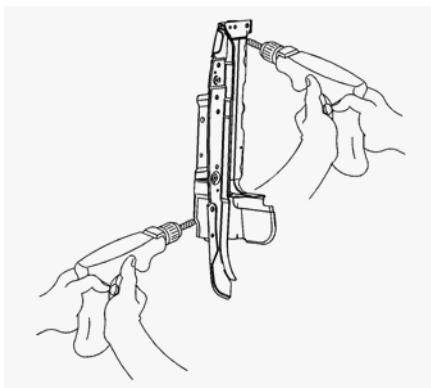
6. Locate and mark all the necessary factory welds of the body rear end panel.



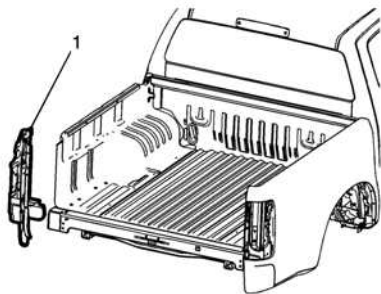
7. Drill all factory welds. Note the number and location of welds for installation of the service assembly.



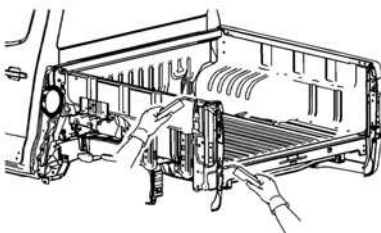
8. Remove the tail lamp pocket (1).



1. Drill 8 mm (5/16 in) holes for plug welding along the edges of the tail lamp pocket as noted from the original panel.
2. Clean and prepare the attaching surfaces for welding.



3. Position the tail lamp pocket on the vehicle (1).
4. Verify the fit of the tail lamp pocket.
5. Clamp the tail lamp pocket into position.



6. Plug the weld accordingly.
7. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
8. Paint the repaired area. Refer to Basecoat/Clearcoat Paint Systems.
9. Install all related panels and components.
10. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
11. Enable the SIR system. Refer to SIR Disabling and Enabling.

Submodel: | **Engine Type:** | **Liters:**
Fuel Delivery: | **Fuel:**

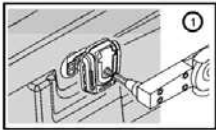
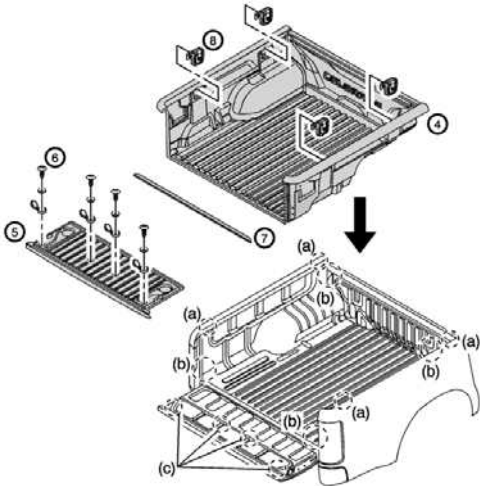
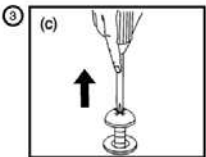
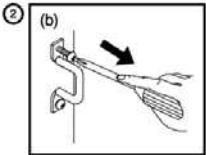
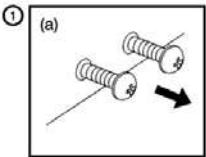


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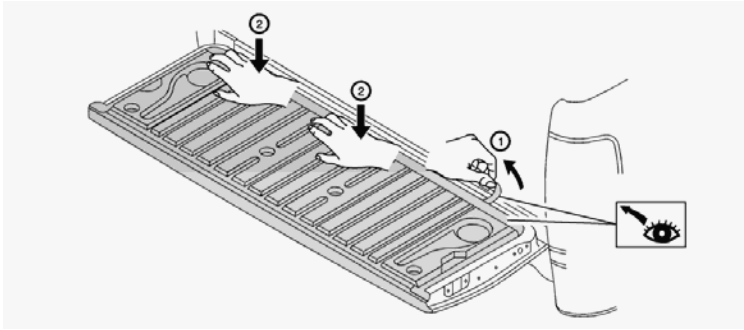
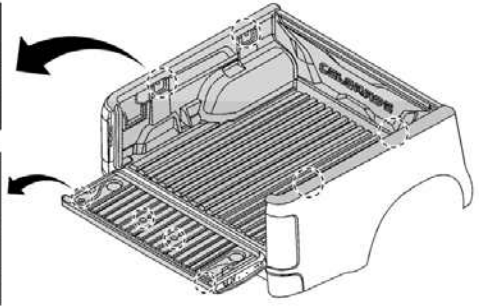
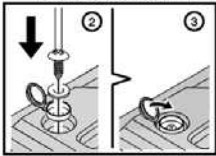
Item No.	Qty	Description
1	1	Body Liner
2	1	Tailgate Liner
3	1	U-Clip Lock
4	4 Sets	Super Lock S14
5	4 Sets	Screw, Washer, Plastic Cap

The diagram illustrates the tools used for assembly. At the top is a screwdriver with a cross-shaped handle and a long, thin shaft. Below it are two types of hex keys, both labeled "No. 5". The first hex key is shown next to a hexagonal screw head. The second hex key is shown next to a screw head with a cross-shaped pattern.

Installation Procedure



Torque = 8.0 ± 0.5 Nm



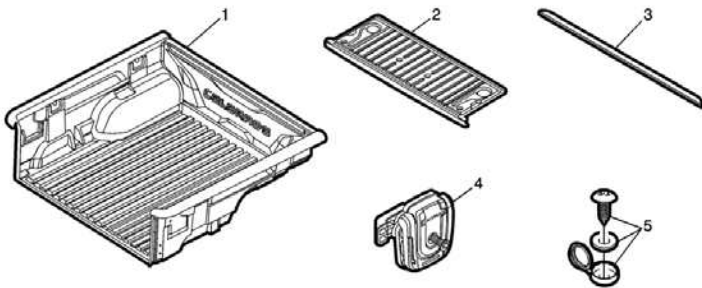
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Note: Read this installation manual thoroughly, before starting the installation.

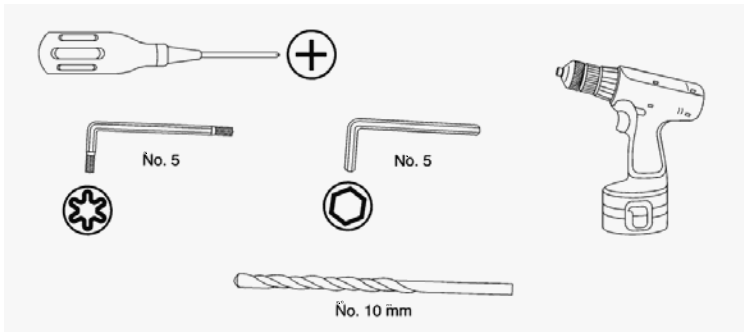
- Make sure all areas are clean prior to installation.
- Remove any necessary emblems or moldings prior to installation.



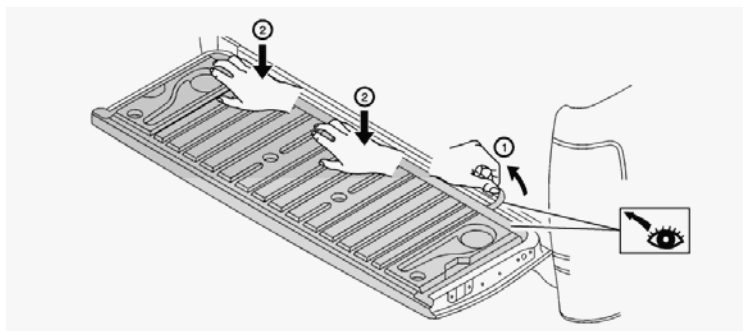
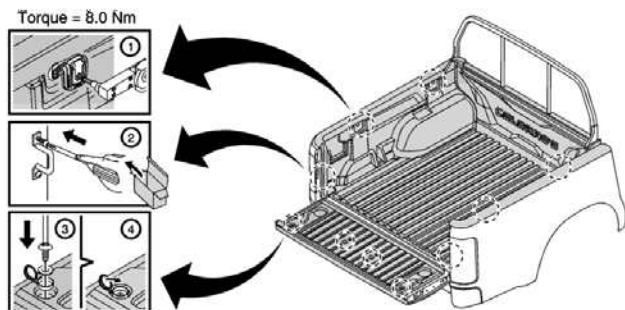
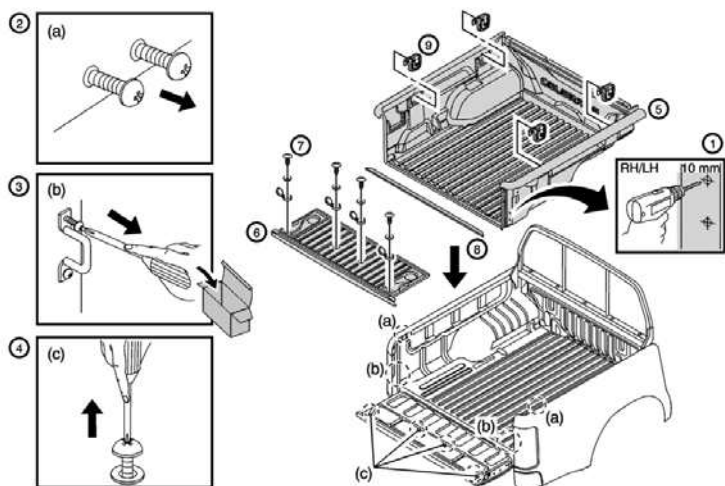
Kit Contents

Item No.	Qty	Description
1	1	Body Liner
2	1	Tailgate Liner
3	1	U-Clip Lock
4	4 Sets	Super Lock S14
5	4 Sets	Screw, Washer, Plastic Cap

Tools Required

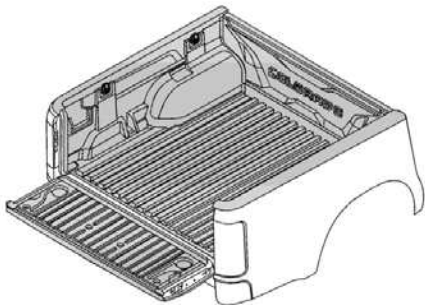


Installation Procedure



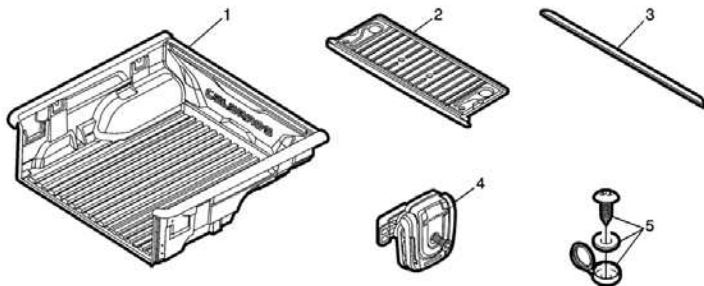
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Note: Read this installation manual thoroughly, before starting the installation.

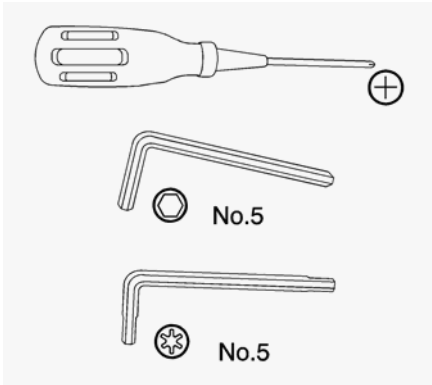
- Make sure all areas are clean prior to installation.
- Remove any necessary emblems or moldings prior to installation.



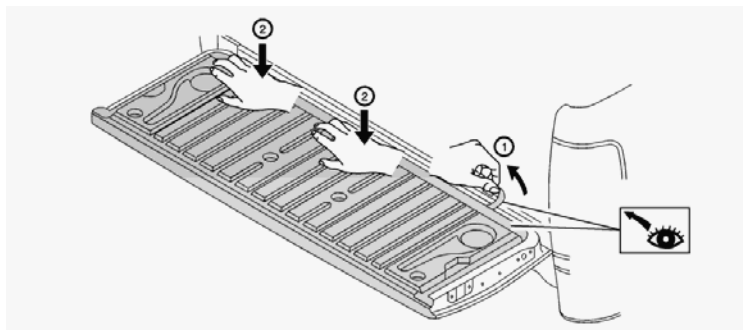
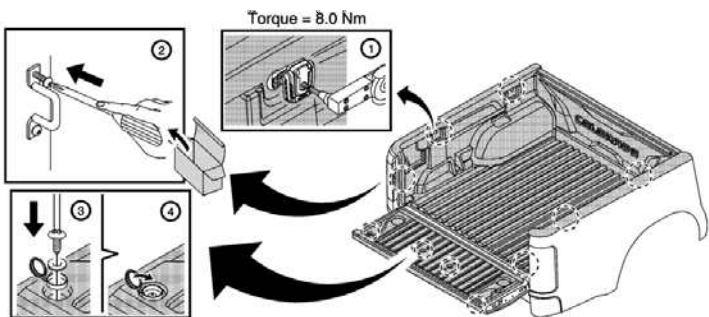
Kit Contents

Item No.	Qty	Description
1	1	Body Liner
2	1	Tailgate Liner
3	1	U-Clip Lock
4	4 Sets	Super Lock S14
5	4 Sets	Screw, Washer, Plastic Cap

Tools Required



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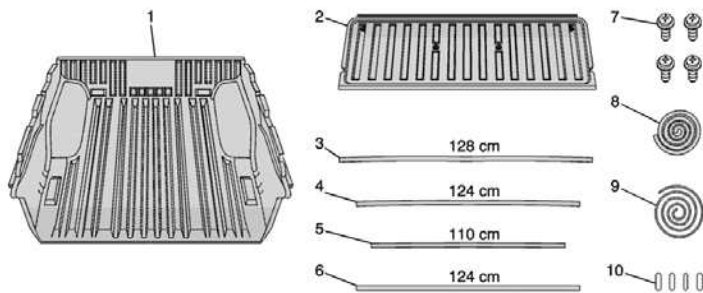


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Note: Read this installation manual thoroughly, before starting the installation.

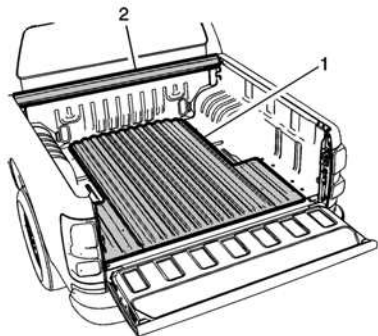
- This accessory is compatible with Tonneau Cover, Sport Bar and Bed Rail Protectors.
- If Tonneau Cover is previously installed, remove before installing Bed Liner.



Kit Contents

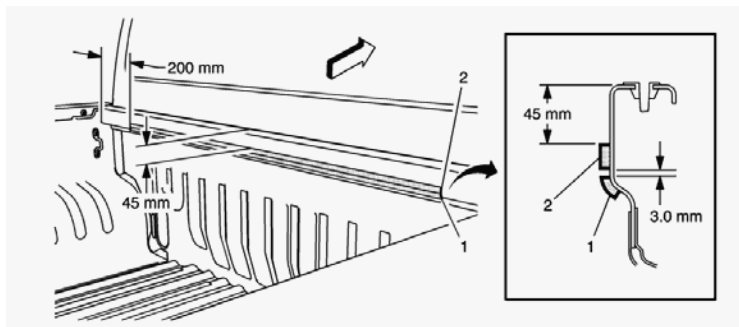
Item	Qty	Description
1	1	Bed Liner
2	1	Tail Gate Liner
3	1	Upper Tail Gate Molding (128 cm)
4	1	Lower Tail Gate Molding (124 cm)
5	1	Front Pickup Box Liner Molding (110 cm)
6	1	Rear Pickup Box Liner Molding (124 cm)
7	4	Tail Gate Liner Screw
8	1	PVC Foam Roll (Pickup Bed Floor)
9	1	Foam Roll (Front Pickup Box Panel)
10	4	Plastic Guide Pins
-	1	Installation Instructions

Procedure



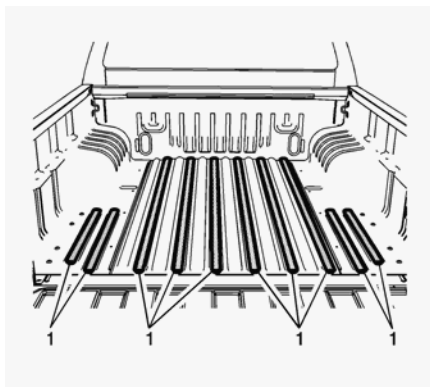
1. Using a broom and wet cloth, remove all dirt from pickup box and tail gate. If necessary use a isopropyl alcohol.

2. With the pickup box completely dry, clean the ribs of the floor (1), the rear lower portion and upper area of back panel (2) with isopropyl minute for drying before starting the next step. Avoid touching the cleaned surfaces.



3. Measure and cut the (EPDM) FOAM strips (1), (2) to 1130 mm.
4. Remove the tape liners from the (EPDM) FOAM strips (1), (2) and install to the rear lower portion and upper area of back panel according dimensions as shown.

Note: Apply uniform pressure on the strips for proper adhesion.

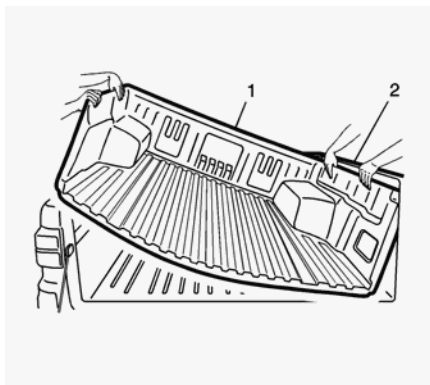


Note: PVC strips are to be cut same length as pickup box floor ribs.

5. Apply the anti-noise (PVC) strips (1) (Qty: 10) to the ribs of the pickup box as shown, and remove the tape liners.

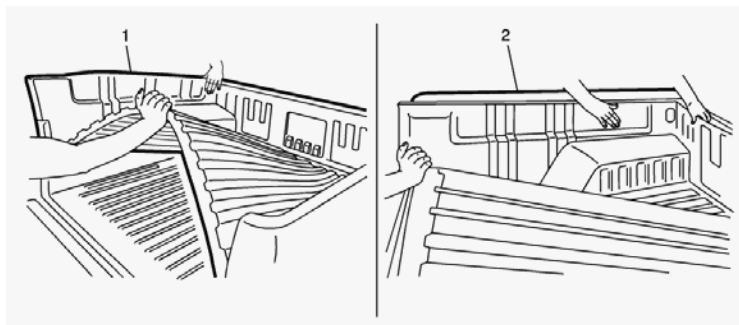
Note: Apply uniform pressure on the strips for proper adhesion.

Note: The (PVC) strips must be attached intercalating the floor ribs (except on the sides).

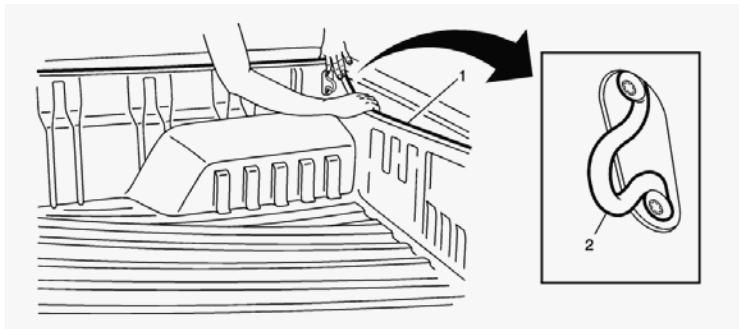


6. With the aid of an assistant, install one side of the pickup box liner (1), positioning the openings over the metallic hooks and positioning liner under the pickup box rail (2).

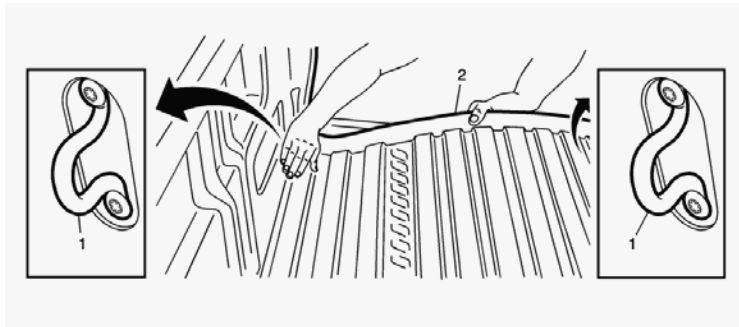
Note: It is not recommended to remove the hooks for installation.



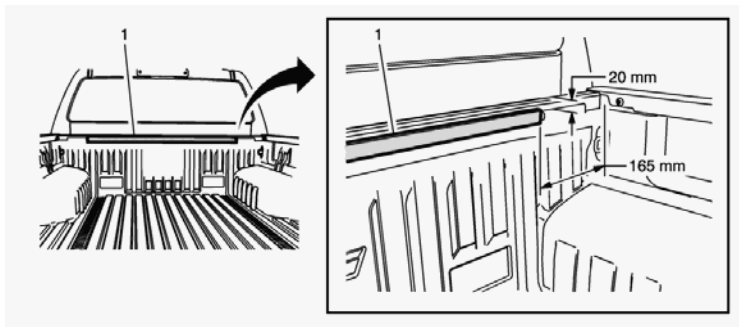
7. Lift up on the rear of the pickup box liner (1) in order to allow the installation of the other side of the liner under the pickup box rail (2).



8. Pull back on the front wall of the pickup box liner (1) and position the openings over the front hooks (2).



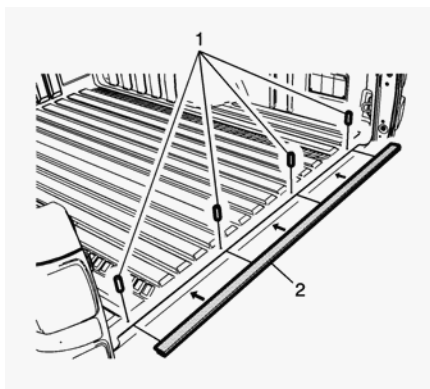
9. Lift up on the rear of the pickup box liner (2) and position the openings over the rear hooks (1).
10. Adjust pickup box liner and check for proper fitment, if necessary.



Note: Make sure surface of the rear lower portion and upper area of back panel is clean prior to molding installation.

11. Install the front pickup box liner molding (1) (110 cm) to the front upper edge of pickup box liner according to the dimensions as shown.
12. Once the molding is positioned, pull the liner from the double faced adhesive tape, taking care not to tear the liner.

Note: Apply uniform pressure to molding for proper adhesion.

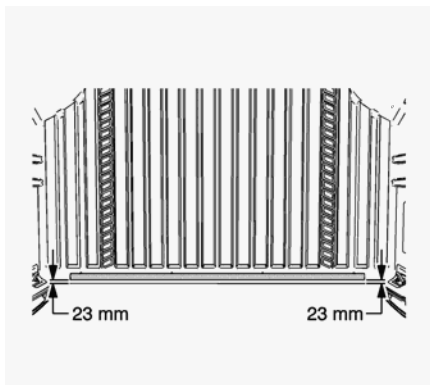


13. Install the four plastic pins (1) to the holes in the rear of pickup box liner.

Note: The plastic pins will be used as a guide in order to install rear pickup box liner molding.

Note: Make sure surface of the rear lower portion of pickup box panel is clean prior to molding installation.

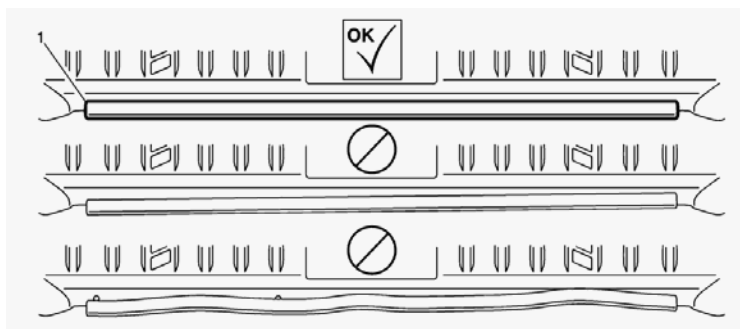
14. Install and position the rear pickup box liner molding (2) (124 cm) to the pickup box liner until it stops at the four pins.



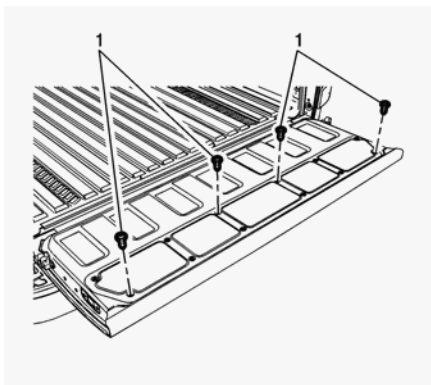
15. Adjust the rear pickup box liner molding according to dimensions and remove the adhesive tape liner.

Note: Apply uniform pressure to molding for proper adhesion.

Note: Discard the four pins once molding is adhered.

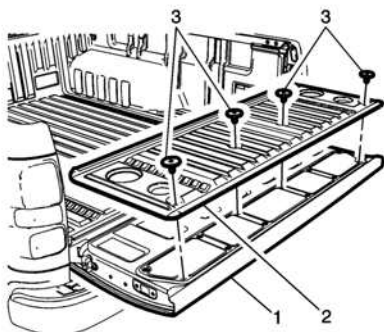


16. Take note of properly aligned molding (1)..



Note: Make sure the tail gate surface is clean prior to any installation.

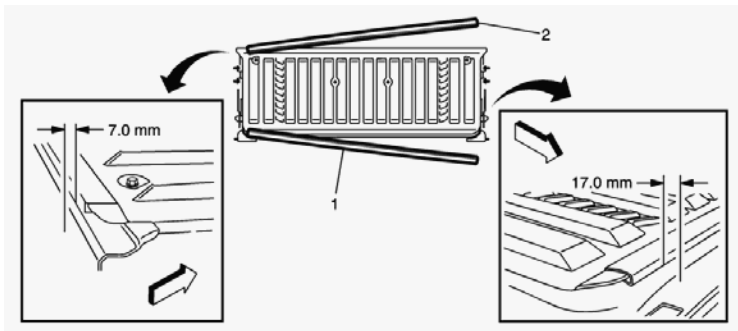
17. With the tail gate opened, remove the four screws (1) and discard.



Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint integrity. Do not use sealant on fasteners. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to the fastener systems.

18. Install the tail gate liner (2) to tail gate (1) and secure with the four supplied screws (3).

Note: Do not torque screws at this time.



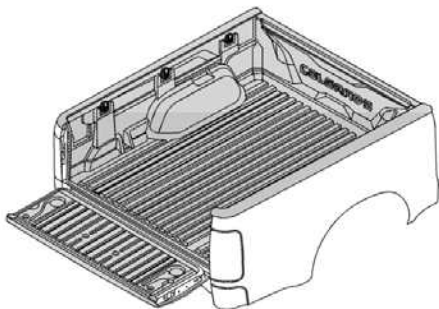
19. Install and position the upper tail gate molding (2) (128 cm) according to the dimensions.
20. Install and position the lower tail gate molding (1) (124 cm) according to the dimensions.
21. Once properly positioned, remove the adhesive tape liners from moldings.

Note: Apply uniform pressure to moldings for proper adhesion.

22. Tighten the four tail gate liner screws to 1.0 Nm.

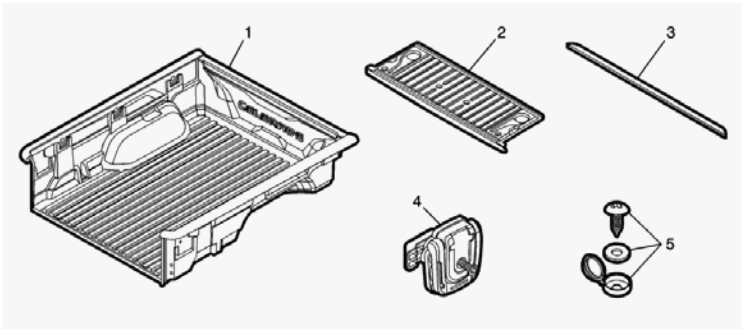
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Note: Read this installation manual thoroughly, before starting the installation.

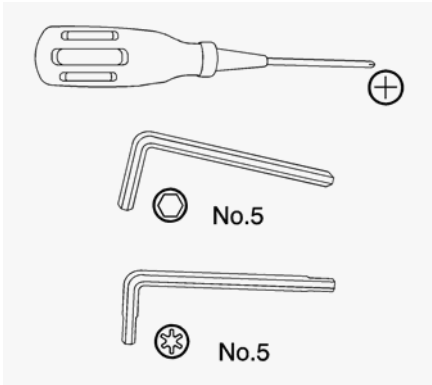
- Make sure all areas are clean prior to installation.
- Remove any necessary emblems or moldings prior to installation.

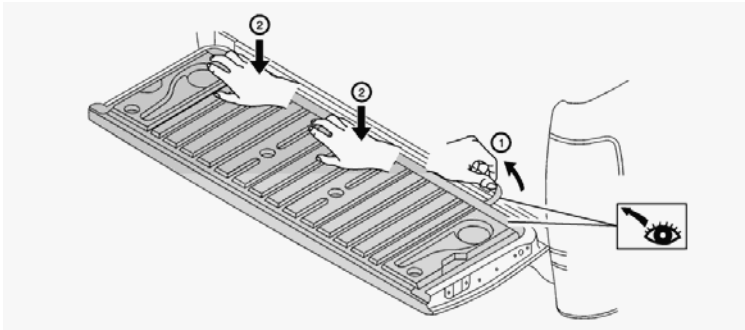
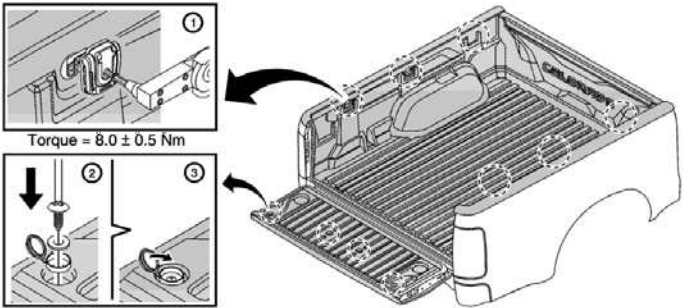
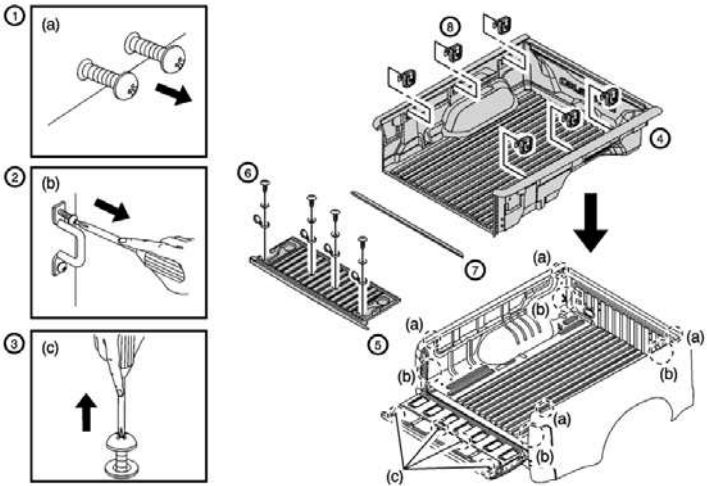


Kit Contents

Item No.	Qty	Description
1	1	Body Liner
2	1	Tailgate Liner
3	1	U-Clip Lock
4	6 Sets	Super Lock S14
5	4 Sets	Screw, Washer, Plastic Cap

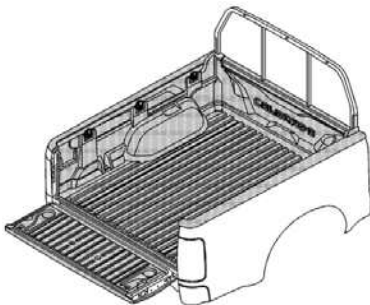
Tools Required





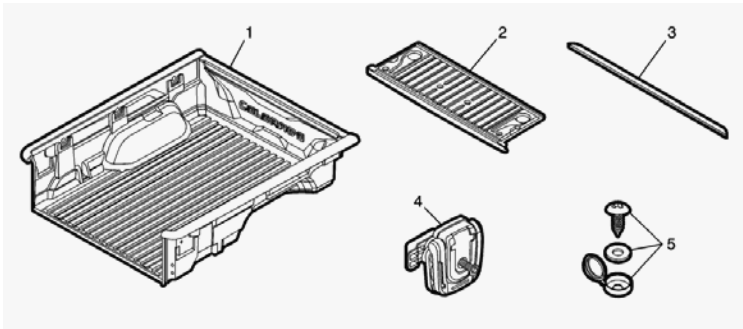
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Note: Read this installation manual thoroughly, before starting the installation.

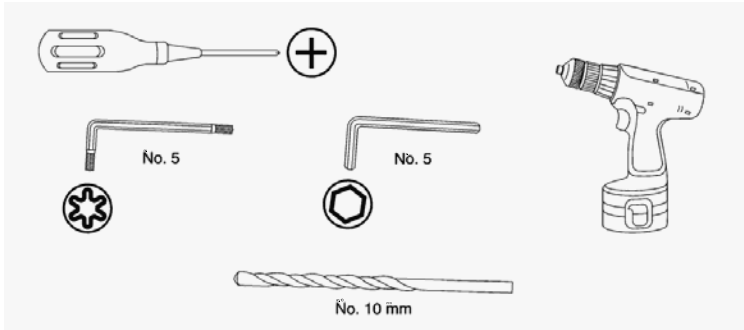
- Make sure all areas are clean prior to installation.
- Remove any necessary emblems or moldings prior to installation.



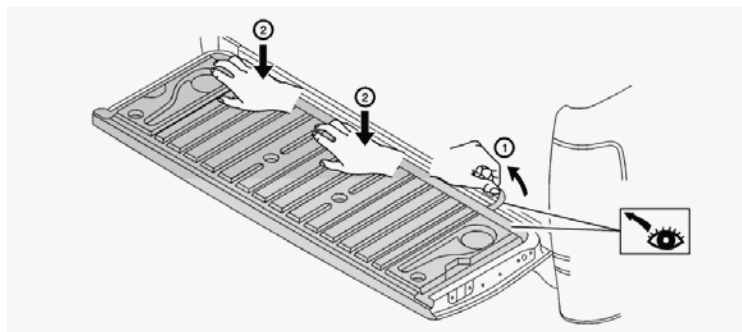
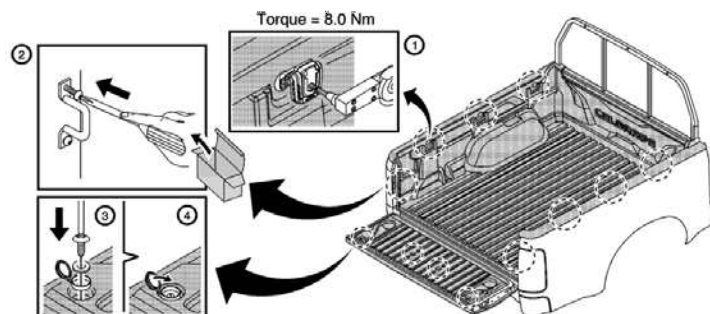
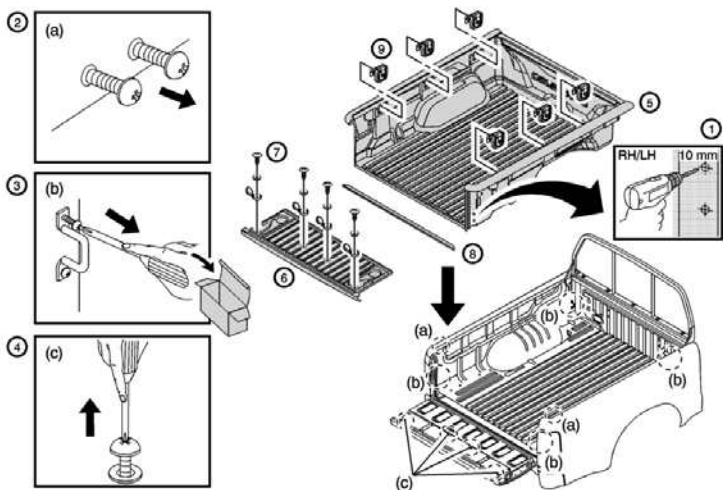
Kit Contents

Item No.	Qty	Description
1	1	Body Liner
2	1	Tailgate Liner
3	1	U-Clip Lock
4	6 Sets	Super Lock S14
5	4 Sets	Screw, Washer, Plastic Cap

Tools Required

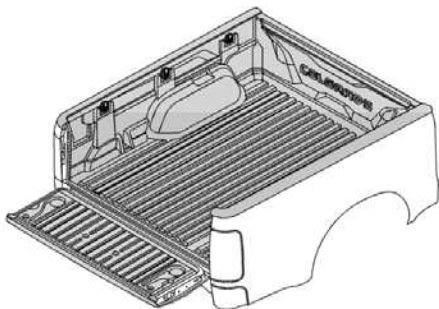


Installation Procedure



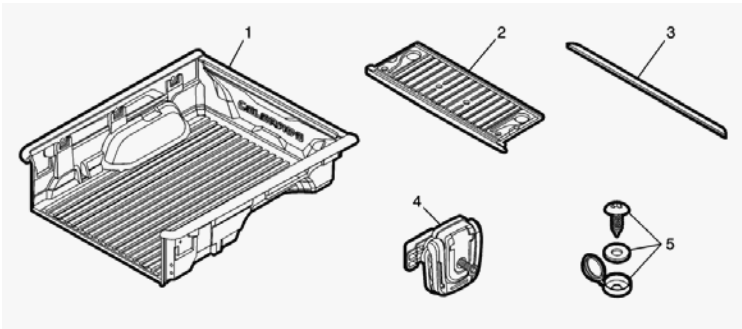
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Note: Read this installation manual thoroughly, before starting the installation.

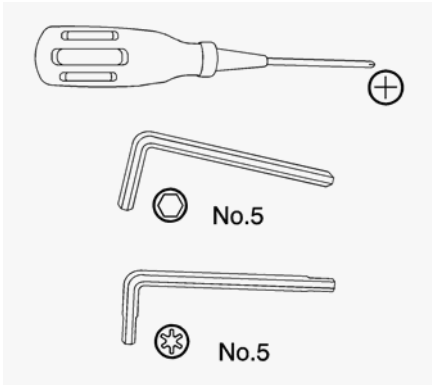
- Make sure all areas are clean prior to installation.
- Remove any necessary emblems or moldings prior to installation.



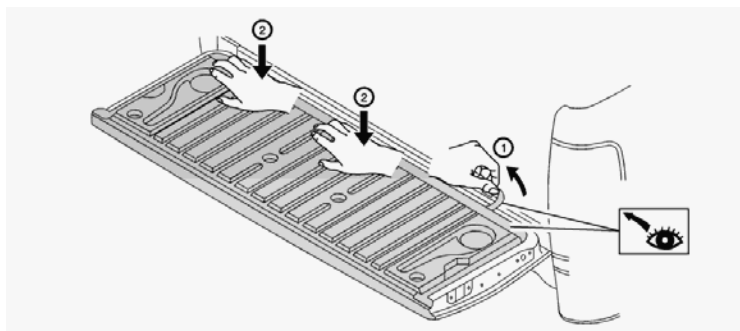
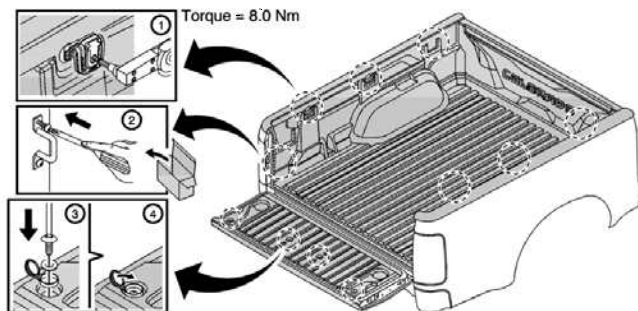
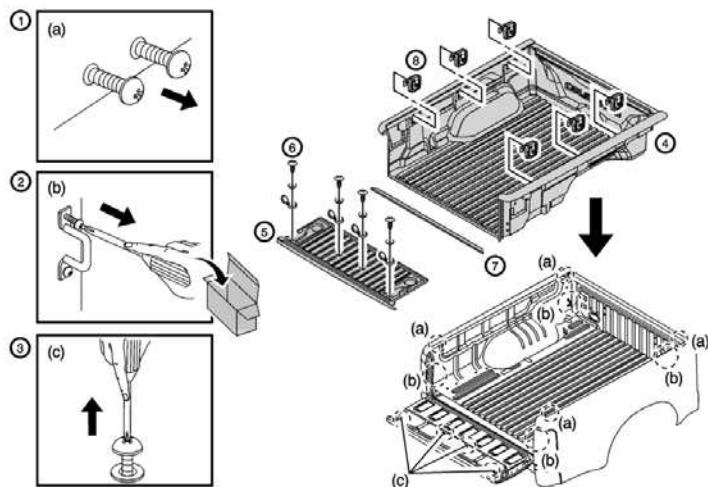
Kit Contents

Item No.	Qty	Description
1	1	Body Liner
2	1	Tailgate Liner
3	1	U-Clip Lock
4	6 Sets	Super Lock S14
5	4 Sets	Screw, Washer, Plastic Cap

Tools Required

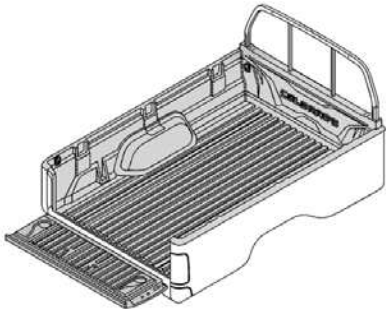


Installation Procedure



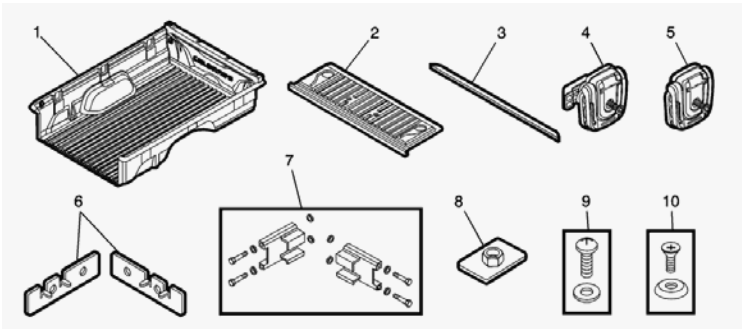
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Note: Read this installation manual thoroughly, before starting the installation.

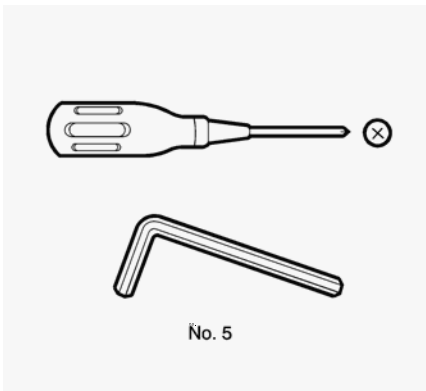
- Make sure all areas are clean prior to installation.
- Remove any necessary emblems or moldings prior to installation.



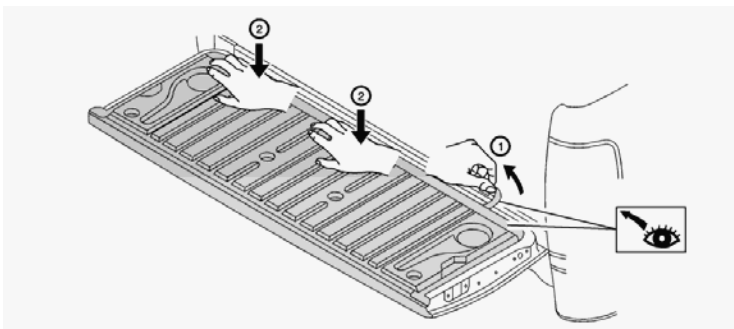
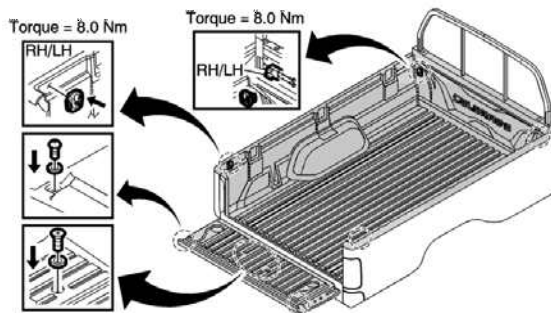
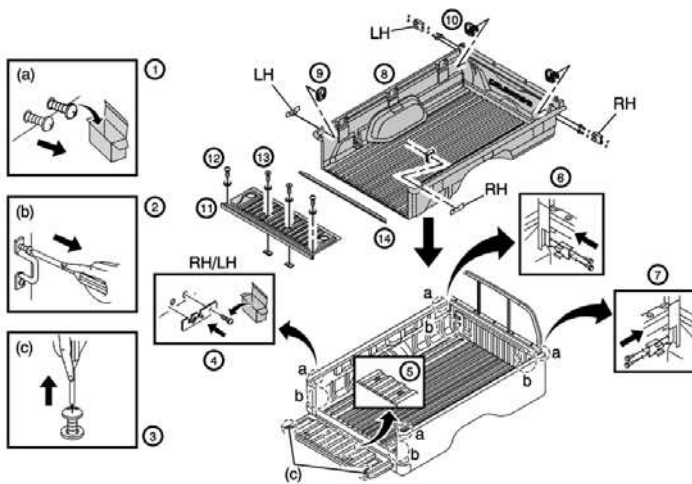
Kit Contents

Item No.	Qty	Description
1	1	Body Liner
2	1	Tailgate Liner
3	1	U-Clip Lock
4	2 Sets	Super Lock S14
5	2 Sets	Super Lock S15
6	1 Set	Bracket RH / LH
7	1 Set	Connector RH / LH
8	2 Pcs	Special Nut
9	2 Sets	Screw, Washer
10	2 Sets	Screw, Washer

[Tools Required](#)



Installation Procedure

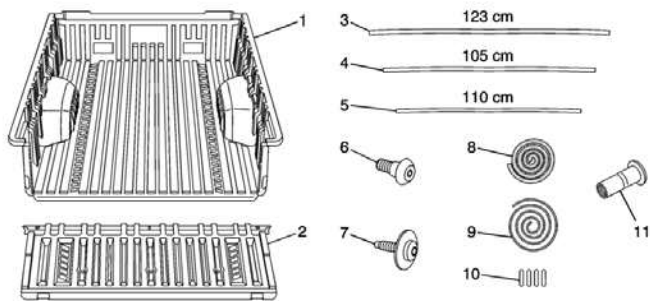


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Note: Read this installation manual thoroughly, before starting the installation.

- This accessory is compatible with Tonneau Cover.
- If Tonneau Cover is previously installed, remove before installing Bed Liner.

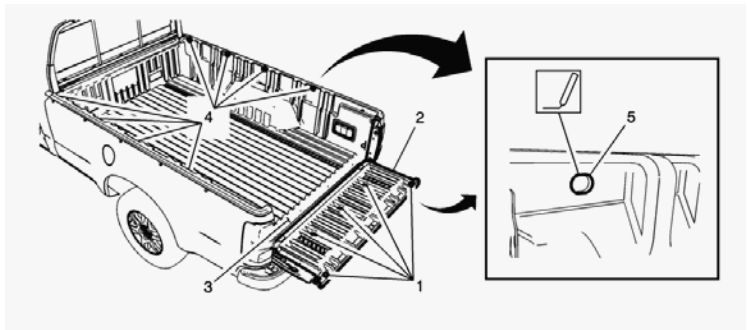


Kit Contents

Item	Qty	Description
1	1	Bed Liner
2	1	Tail Gate Liner
3	1	Lower Tail Gate Molding (123 cm)
4	1	Pickup Box Floor Molding (105 cm)
5	1	Pickup Box Back Panel Molding (110 cm)
6	2	M8 Screw
7	14	M6 Screw
8	1	PVC Foam Roll (Pickup Bed Floor)
9	1	EPDM ANTI - Noise Roll (For Back Panel)
10	4	Plastic Guide Pins
11	14	Cargo Box Liner Nut
-	1	Installation Instructions

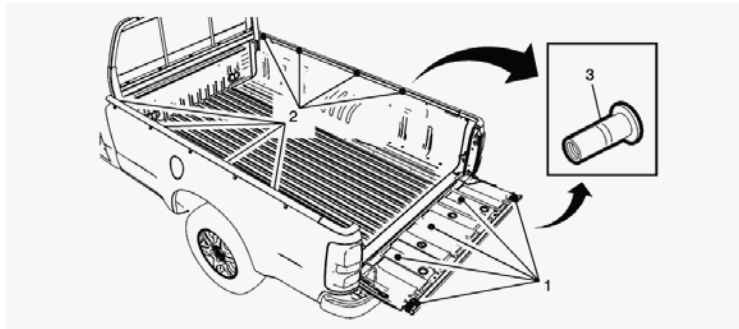
Procedure

1. Using a broom and wet cloth, remove all dirt from pickup box and tail gate. If necessary use a isopropyl alcohol.



2. Position the bed liner (3) to the pickup bed and tail gate liner (2) to tail gate.

Using a felt tip marker or pen (5), mark the hole positions (1), (4) of tail gate liner and bed liner. Remove bed and tail gate liner from v



3. At the previously marked areas from bed liner and tail gate, using a center punch and hammer, mark the center of hole in sheet metal bed rail (2) and tail gate (1).
- Note:** Use the rivet nuts (3) to check if the diameter of the holes is enough, If it is not, increase the holes diameter using the same c
4. In the 14 holes, apply anti-corrosion, the dealers have 4 options of anti-corrosion (1, 2, 3 or 4)

1. IN SPRAY (Either Option #1 or Option #2)

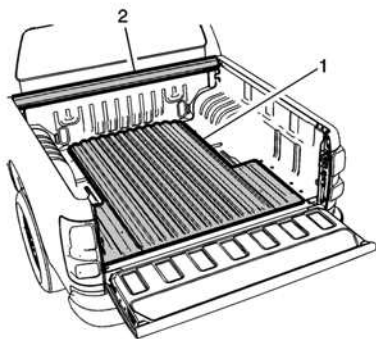
Option #1: Washprimer 1KCF Spray

Option #2: Spotprimer GREY Spray

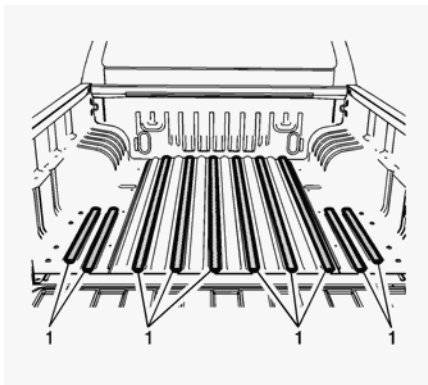
2. Required a brush for application (Either Option #3 or Option #4)

Option #3: Washprimer 1KCF

Note: Follow the manufacturer's guide for the application and/or product preparation, but make sure all surface inside the hole covered by the product. It is recommended to paint over the anti corrosion (after 5 min).



5. Remove all the metallic chips (generated by the drilling) with a broom.
6. Remove all dirt from surface of pickup box and tail gate.
7. Using isopropyl alcohol, clean lower tail gate, lower pickup box (1) and upper surface of the back panel (2) where the adhesive tape will Wait 1 minute for drying before starting the next step. Avoid touching the cleaned surfaces.

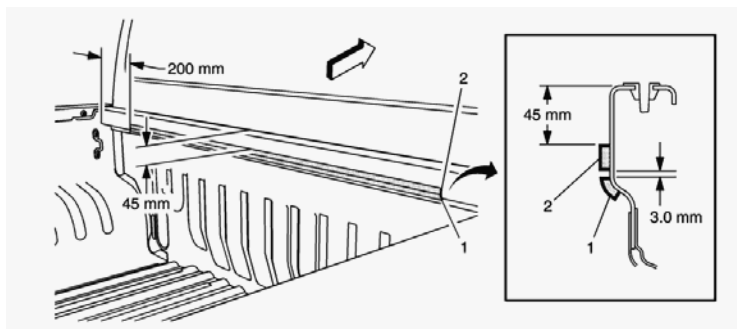


Note: PVC strips are to be cut same length as pickup box floor ribs.

8. Apply the anti-noise (PVC) strips (1) (Qty: 10) to the ribs of the pickup box as shown, and remove the tape liners.

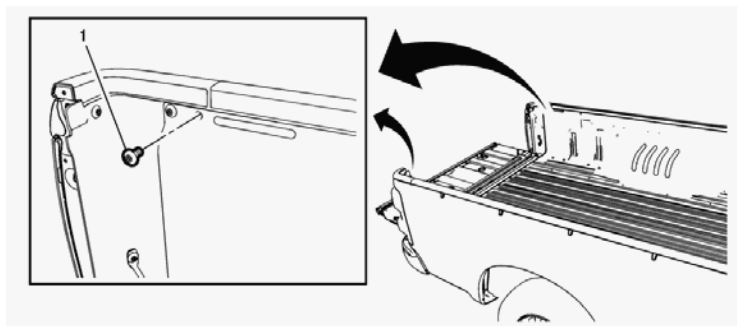
Note: Apply uniform pressure on the strips for proper adhesion.

Note: The (PVC) strips must be attached intercalating the floor ribs (except on the sides).

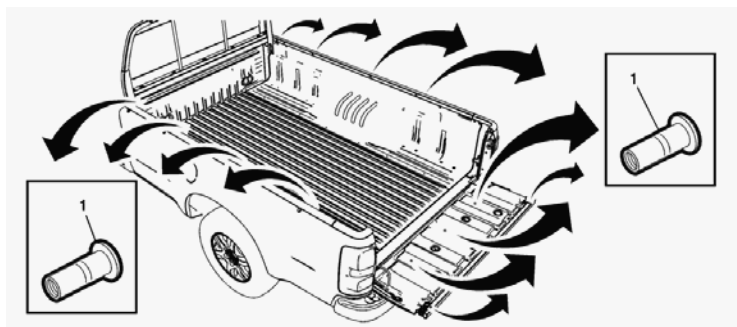


9. Measure and cut the (EPDM) FOAM strips (1), (2) to 1130 mm.
10. Remove the tape liners from the (EPDM) FOAM strips (1), (2) and install to the rear lower portion and upper area of back panel according to dimensions as shown.

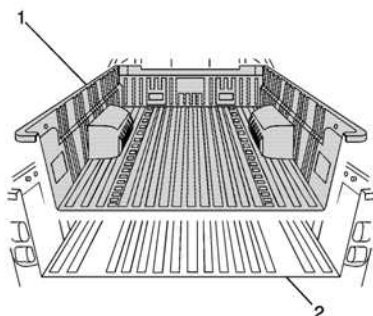
Note: Apply uniform pressure on the strips for proper adhesion.



11. Remove the screw (1) from both side panels.



12. Once corrosion protection and paint is dry, install the 14 rivet nuts (1) to the pickup box and tail gate using a riveter.



13. With the aid of an assistant, reinstall the pickup box liner (1), to the pickup box (2).



Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint integrity and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to systems.

14. Install the 8 supplied M6 screws (2) to the previously installed rivet nuts in the pickup box.

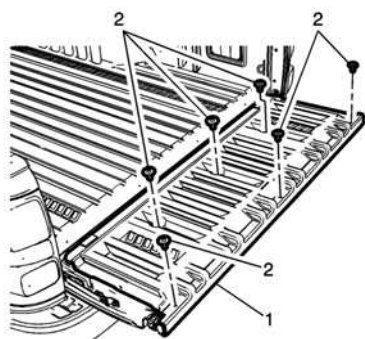
Tighten

Tighten the screws to 6 Nm.

15. Install the 2 M8 supplied screws (1) to the pickup box liner.

Tighten

Tighten the screws to 6 Nm.

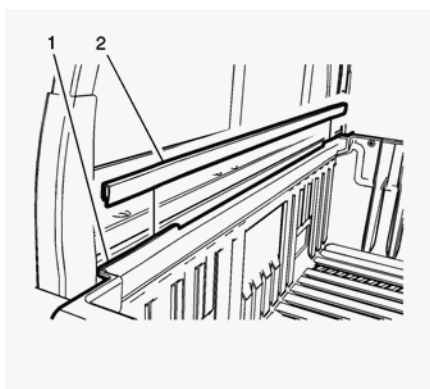


16. Position the tail gate liner (1) to the tail gate.

17. Install the 6 M6 supplied screws (2) to the previously installed rivet nuts.

Tighten

Tighten the screws to 5 Nm.

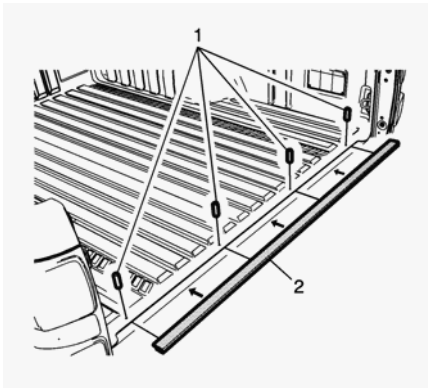


Note: Make sure surface of the rear lower portion and upper area of back panel is clean prior to molding installation.

18. Install the front pickup box liner molding (2) (110 cm) to the front upper edge of pickup box liner (2).

19. Once the molding is positioned, pull the liner from the double faced adhesive tape, taking care not to tear the liner.

Note: Apply uniform pressure to molding for proper adhesion.



20. Install the four plastic pins (1) to the holes in the rear of pickup box liner.

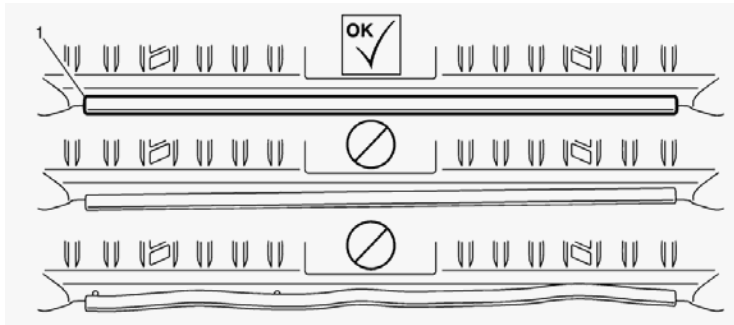
Note: The plastic pins will be used as a guide in order to install rear pickup box liner molding.

Note: Make sure surface of the rear lower portion of pickup box panel is clean prior to molding installation.

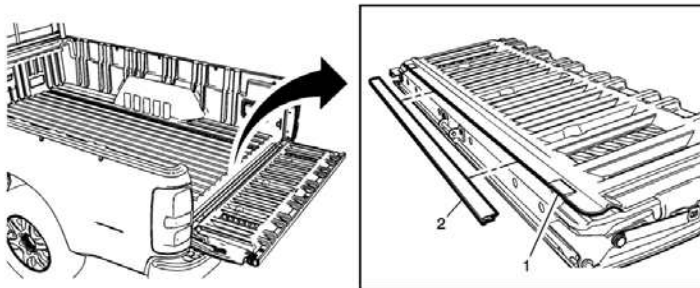
21. Install and position the rear pickup box liner molding (2) (1225 mm) to the pickup box liner until it stops at the four pins.
22. Adjust the rear pickup box liner molding and remove the adhesive tape liner.

Note: Apply uniform pressure to molding for proper adhesion.

Note: Discard the four pins once molding is adhered.



23. Take note of properly aligned molding (1)..



24. Install and position the lower tail gate molding (1) (1050 mm).
25. Once properly positioned, remove the adhesive tape liners from molding.

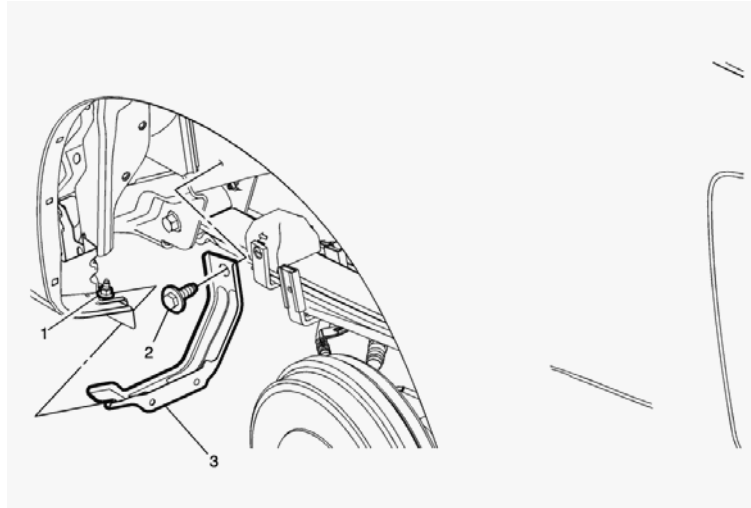
Note: Apply uniform pressure to molding for proper adhesion.

Note: Avoid pulling on all adhered molding just after reassembling, the adhesive tape takes 24 hours to reach full adhesion.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Pickup Box Outer Side Panel Front Step Bracket Replacement

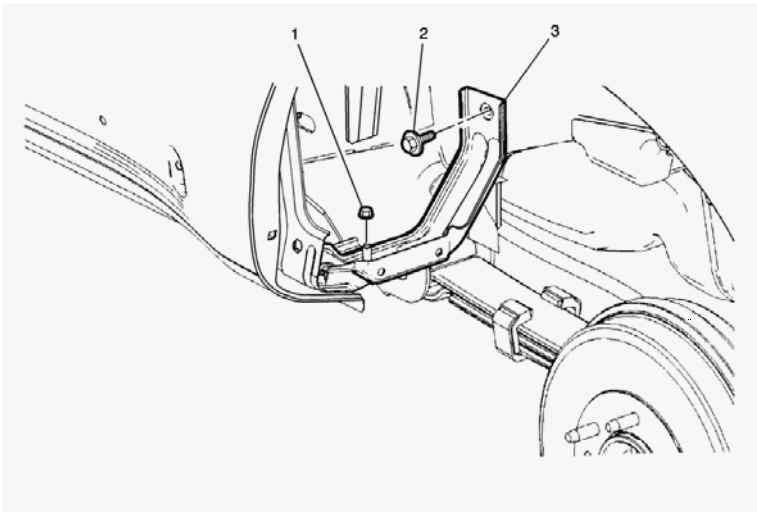
Callout

Component Name

- | | |
|---|---|
| | Pickup Box Outer Side Panel Front Step Brace Nut |
| 1 | Caution: Refer to Fastener Caution.
Tighten
15 Y (11 lb ft) |
| | Pickup Box Outer Side Panel Front Step Brace Bolt |
| 2 | Tighten
15 Y (11 lb ft) |
| 3 | Pickup Box Outer Side Panel Front Step Brace |

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Pickup Box Outer Side Panel Front Step Bracket Replacement

Callout	Component Name
	Pickup Box Outer Side Panel Front Step Brace Nut
	Caution: Refer to Fastener Caution.
	Procedure
1	Loosen the nut.
	Tighten
	15 Y (11 lb ft)
	Pickup Box Outer Side Panel Front Step Brace Bolt
2	Tighten
	15 Y (11 lb ft)
	Pickup Box Outer Side Panel Front Step Brace
3	Procedure
	Slide the step brace from the stud.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:

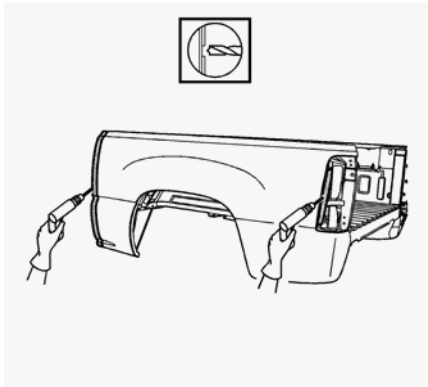
Removal Procedure

Warning: Refer to Approved Equipment for Collision Repair Warning.

Note: This adhesive bonding procedure represents one manufacturer's installation application. Other manufacturers' procedures may vary, include in some areas of the repair. Always follow the system manufacturer's instructions for application, handling, and curing.

Note: Before you begin the repair, refer to Metal Panel Bonding for proper adhesive preparations and general information.

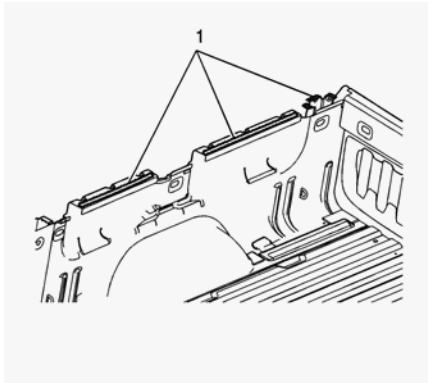
1. Remove the box assembly. Refer to Pickup Box Replacement.
2. Remove all related panels and components.
3. Repair as much of the damage as possible, according to factory specifications.
4. Note the location and remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment Repair.



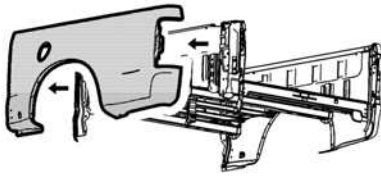
5. Locate and drill out the spot welds attaching the front panel, the wheelhouse, and the tail lamp pocket area.



6. Locate and drill out spot welds on the upper rail and the rear sill area.

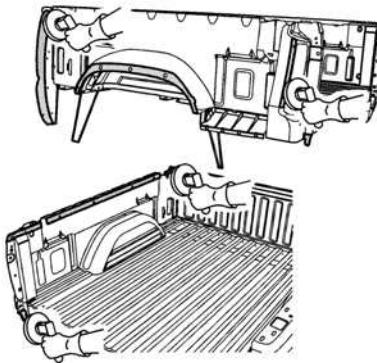


7. Structural adhesive is present between the upper inner panel (1) and the outer panel. If necessary, use a chisel to separate the outer p inner panel.



8. Remove the side panel.

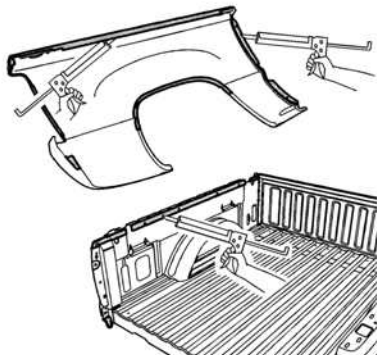
[Installation Procedure](#)



1. Grind the surface of the bed assembly mating flanges to bare steel. Do not damage the corners or thin the metal during the grinding pr

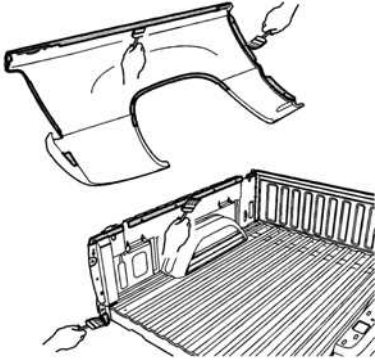


2. Grind the mating flanges of the service side panel to remove the E-coating. Do not damage the corners or thin the metal during the gri
3. Clean the mating surfaces.

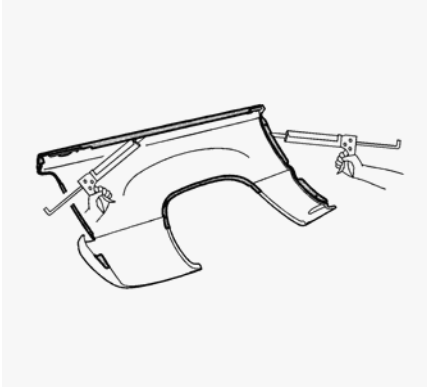


Note: Do not allow the adhesive to cure prior to installing the service side panel.

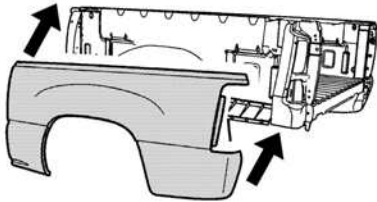
4. Apply a 3–6 mm (1/8–1/4 in) bead of metal panel bonding adhesive to both of the mating surfaces.



5. Using a small acid brush, spread a coat of adhesive to both of the mating surfaces. Cover all of the bare metal to ensure corrosion protection.

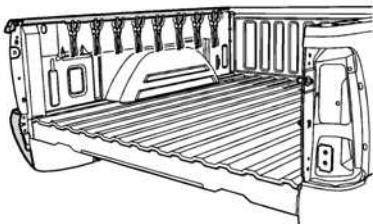


6. Apply a 9–13 mm (3/8–1/2 in) bead of metal panel bonding adhesive to the mating surface of the service side panel.



Note: Do NOT pull the panels apart after you have joined the panels together. Slide the panels against each other to realign the panels.

7. Position the service side panel to the bed assembly.



8. Clamp the service side panel into position.
9. Using lacquer thinner remove the excess adhesive from the bed side panel area.
10. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.

11. Paint the repair area. Refer to Basecoat/Clearcoat Paint Systems.
12. Install all related panels and components.
13. Install the box assembly. Refer to Pickup Box Replacement.

2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**

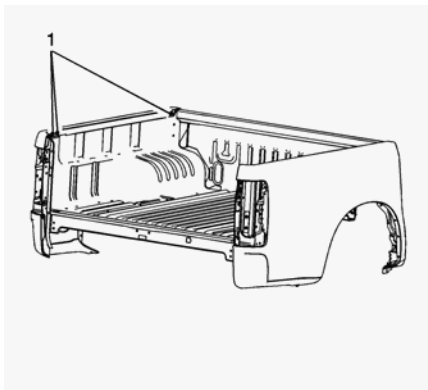
Fuel Delivery: | **Fuel:**

Removal Procedure

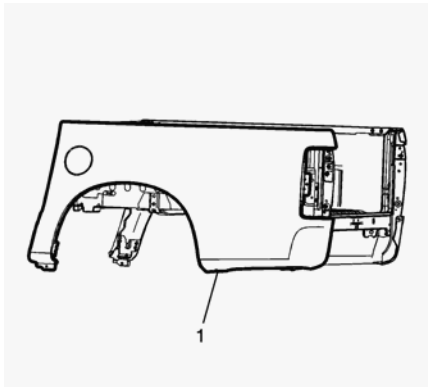
Warning: Refer to Approved Equipment for Collision Repair Warning.

Note: Before you begin the repair, refer to Metal Panel Bonding for proper adhesive preparations and general information.

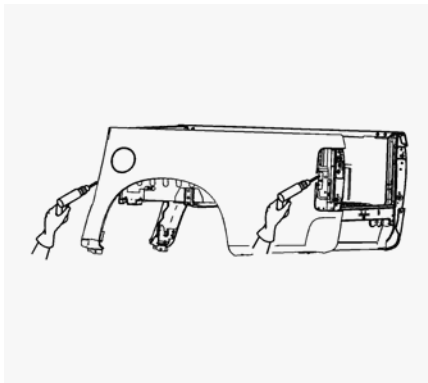
1. Remove the box assembly. Refer to Pickup Box Replacement.
2. Remove all related panels and components.
3. Repair as much of the damage as possible, according to factory specifications.
4. Note the location and remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment.
5. Note the number and location of all spot welds to be drilled out for installation of the service part.



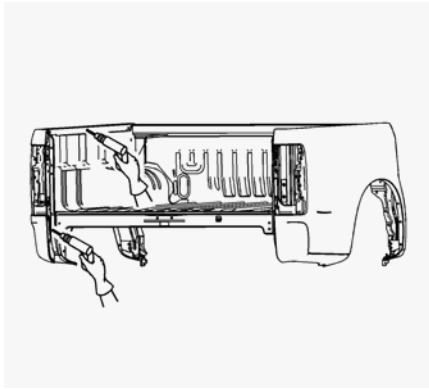
6. Remove the bolts (1).



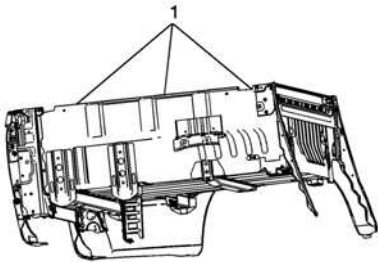
7. Remove the bolt (1).



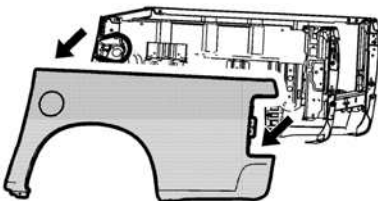
8. Locate and drill out the spot welds attaching the rear panel wheelhouse and the tail lamp pocket area.
9. Locate and drill out the spot welds attaching the front panel, the wheelhouse and the tail lamp pocket area.



10. Locate and drill out the spot welds along the upper rail and the rear sill area.

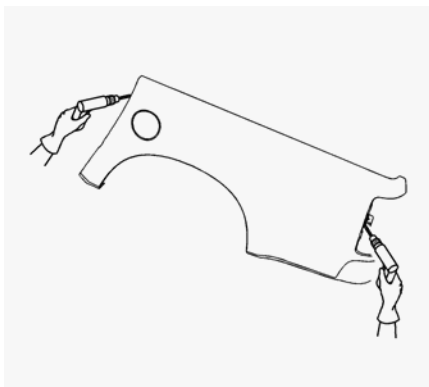


11. Structural adhesive may be present between the upper inner panel (1) and the outer panel, according to the pickup box model. If necessary, use a chisel to separate the outer panel from the inner panel.



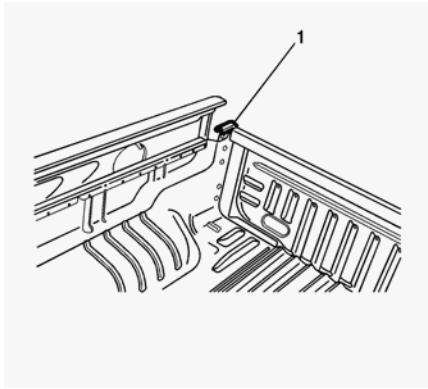
12. Remove the side panel.

Installation Procedure



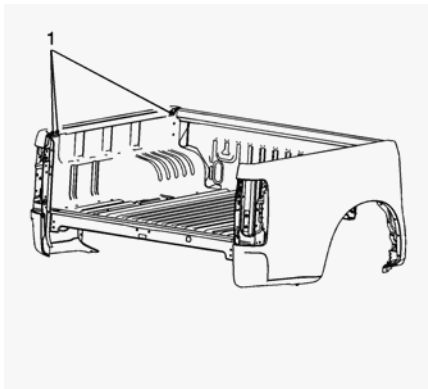
1. Drill 8 mm (5/16 in) plug weld holes in the service part as noted.
2. Prepare all mating surfaces as necessary.

3. Apply Weld-Thru Coating to all mating surfaces.
4. Apply a 9–13 mm (3/8–1/2 in) bead of metal panel bonding adhesive to the mating surface of the box inner panel.



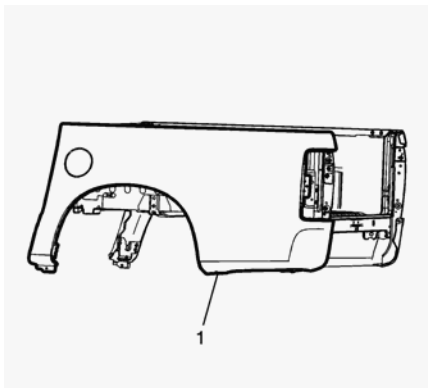
Note: Do not pull the panels apart after the panels have been joined together. Slide the panels against each other to align the panels.

5. If equipped with filler reinforcement (1), use Structural Metal Bonding Adhesive (Medium Set Panel Bonding Adhesive) or equivalent, if to Metal Panel Bonding.
6. Position the service part onto the bed assembly



Caution: Refer to Fastener Caution.

7. Install the bolts (1) and tighten to **13 Y (9.6 lb ft)**.



8. Install the bolt (1) and tighten to **13 Y (9.6 lb ft)**.



9. Plug weld as necessary
10. Clean and prepare all welded surfaces.
11. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
12. Paint and repair the area. Refer to Basecoat/Clearcoat Paint Systems.
13. Install all related panels and components.
14. Install the box assembly. Refer to Pickup Box Replacement.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

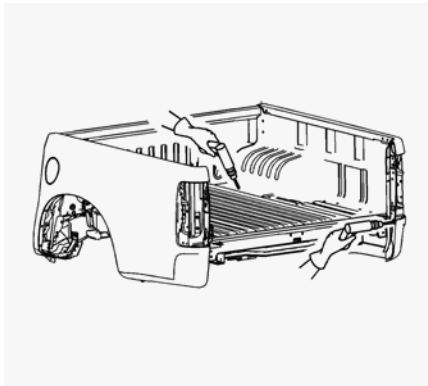
Fuel Delivery: | Fuel:

Removal Procedure

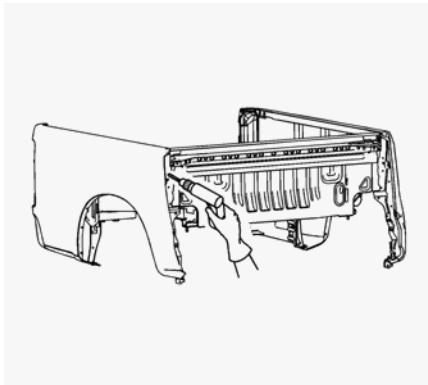
Note: This procedure shows illustrations for the crew cab pickup box. All pickup box sizes have similar procedures.

Warning: Refer to Approved Equipment for Collision Repair Warning.

1. Remove the box assembly. Refer to Pickup Box Replacement.
2. Remove all related panels and components.
3. Repair as much of the damage as possible, according to factory specifications.
4. Note the location and remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment.



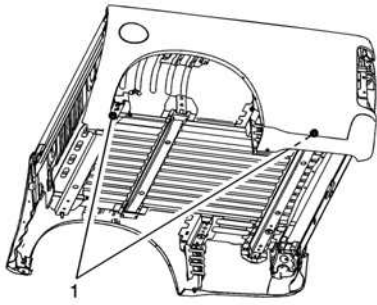
5. Locate and drill out spot welds on the inside of the panel.



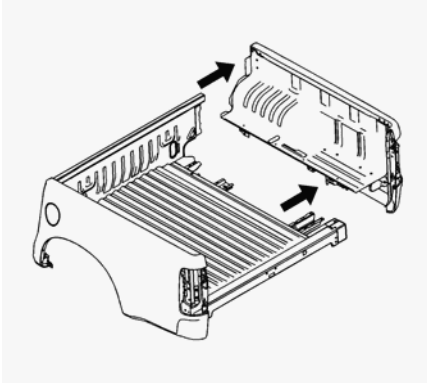
6. Locate and drill out the spot welds along the front bed panel.



7. Remove the bolt (1).

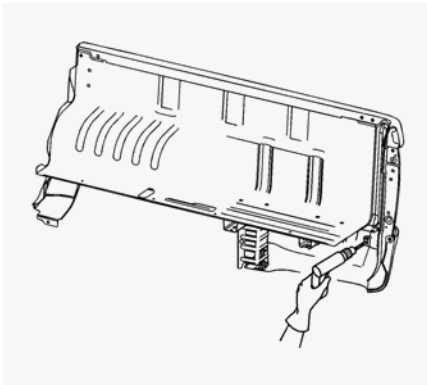


8. Remove the bolts (1).



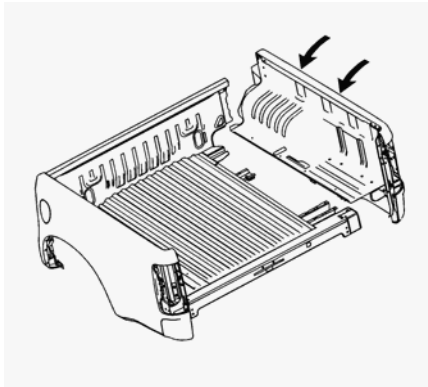
9. Remove the side panel.

[Installation Procedure](#)

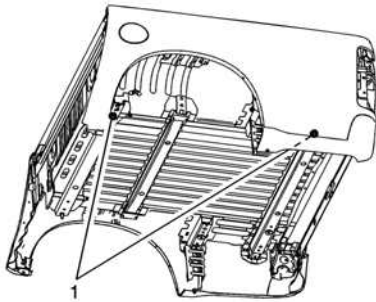


Note: If the location of the original plug weld holes can not be determined, or if the structural weld-thru adhesive was present, space the every 40 mm (1 1/2 in) apart.

1. Drill 8 mm (5/16 in) plug weld holes in the service part as noted.
2. Prepare all mating surfaces as necessary.
3. Apply Weld-Thru Coating or equivalent to all mating surfaces. Refer to Anti-Corrosion Treatment and Repair.



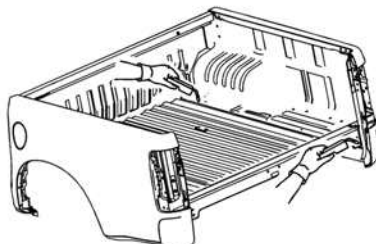
4. Position the service side panel to the bed assembly.



5. Install the bolts (1) and tighten **13 Y (9.6 lb ft)**.



6. Install the bolt and tighten to **13 Y (9.6 lb ft)**.

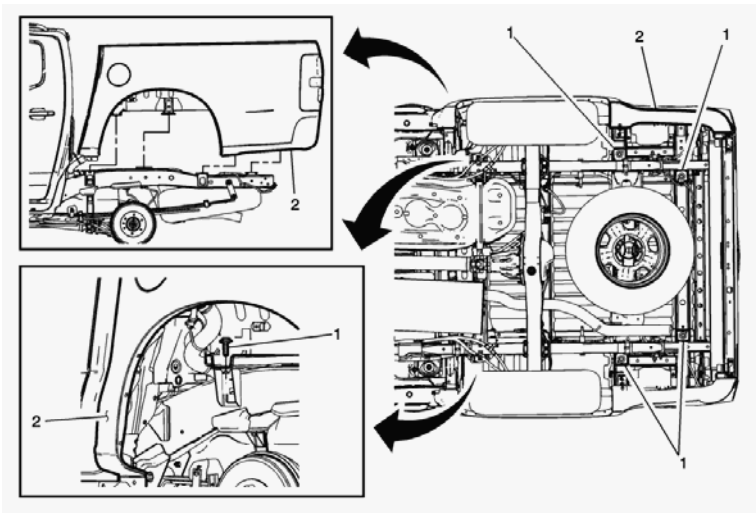


7. Plug weld as necessary
8. To create a solid weld with minimum heat distortion, make 25 mm (1 in) stitch welds along the seam with 25 mm (1 in) gaps between t back and complete the stitch weld.
9. Clean and prepare all welded surfaces.

10. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
11. Paint and repair the area. Refer to Basecoat/Clearcoat Paint Systems.
12. Install all related panels and components.
13. Install the box assembly. Refer to Pickup Box Replacement.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

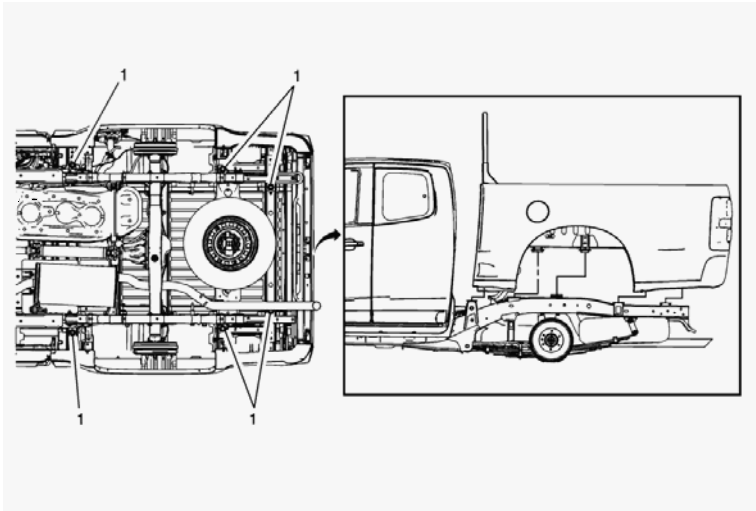


Pickup Box Replacement

Callout	Component Name
Preliminary Procedures	
1. Disconnect the fuel tank filler pipe. Refer to the appropriate procedure:	
- Fuel Tank Filler Pipe Replacement for the 2.0L (L34) or 2.4L (LE6 or LP8) engine - Fuel Tank Filler Pipe Replacement for the 2.5L (LVN) or 2.8L (LWH) diesel engine - Fuel Tank Filler Pipe Replacement for the 2.8L, 3.0L, 3.2L, or 3.6L engine	
- Remove the rear wheelhouse panel liners. Refer to Rear Wheelhouse Liner Replacement. - Remove the pickup box outer side panel front step bracket. Refer to Pickup Box Outer Side Panel Front Step Bracket Replacement. - Disconnect the fuel filler door latch release cable from the fuel filler housing only and reposition from the pickup box. Refer to Fuel Tank Fill Door Latch Release Cable Replacement. - Disconnect all electrical connectors, ground straps and wiring harnesses from the pickup box.	
	Pickup Box Bolt (Qty: 6)
1	Caution: Refer to Fastener Caution.
	Tighten
	116 Y (86 lb ft)
	Pickup Box
	Procedure
2	- Use appropriate electrical or hydraulic lifting equipment to lift and remove the pickup box from the vehicle. - Transfer parts as needed. - The gap between the rear of the cab and the front of the box should be approximately 22 mm (1 in).

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

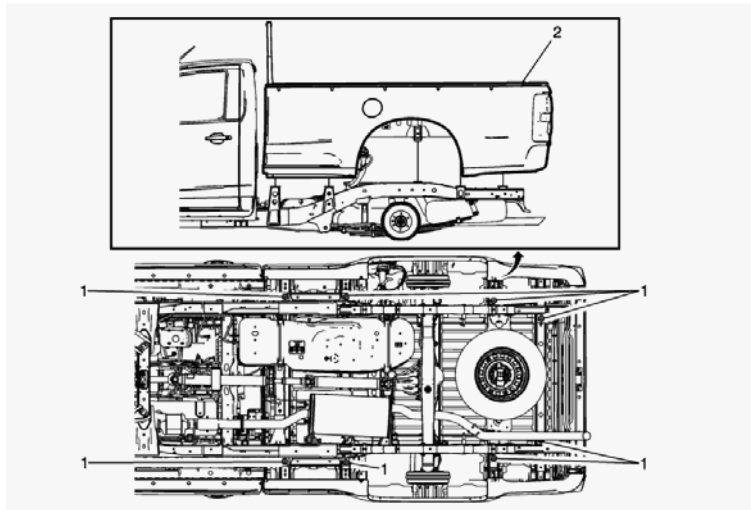


Pickup Box Replacement

Callout	Component Name
Preliminary Procedures	
1.	Disconnect the fuel tank filler pipe. Refer to the appropriate procedure:
	- Fuel Tank Filler Pipe Replacement for the 2.0L (L34) or 2.4L (LE6 or LP8) engine - Fuel Tank Filler Pipe Replacement for the 2.5L (LVN) or 2.8L (LWH) diesel engine - Fuel Tank Filler Pipe Replacement for the 2.8L, 3.0L, 3.2L, or 3.6L engine
	- Remove the right rear wheelhouse panel liners. Refer to Rear Wheelhouse Liner Replacement. - Remove the pickup box outer side panel front step bracket. Refer to Pickup Box Outer Side Panel Front Step Bracket Replacement. - Disconnect the fuel filler door latch release cable from the fuel filler housing only and reposition from the pickup box. Refer to Fuel Tank Fill Door Latch Release Cable Replacement. - Disconnect all electrical connectors, ground straps and wiring harnesses from the pickup box.
	Pickup Box Bolt (Qty: 6)
1	Caution: Refer to Fastener Caution.
	Tighten
	116 Y (86 lb ft)
	Pickup Box
	Procedure
2	- Use appropriate electrical or hydraulic lifting equipment to lift and remove the pickup box from the vehicle. - Transfer parts as needed. - The gap between the rear of the cab and the front of the box should be approximately 22 mm (1 in).

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Pickup Box Replacement

Callout Preliminary Procedures

Component Name

1. Disconnect the fuel tank filler pipe. Refer to the appropriate procedure:
 - Fuel Tank Filler Pipe Replacement for the 2.0L (L34) or 2.4L (LE6 or LP8) engine
 - Fuel Tank Filler Pipe Replacement for the 2.5L (LVN) or 2.8L (LWH) diesel engine
 - Fuel Tank Filler Pipe Replacement for the 2.8L, 3.0L, 3.2L, or 3.6L engine
- Remove the right rear wheelhouse panel liners. Refer to Rear Wheelhouse Liner Replacement.
- Remove the pickup box outer side panel front step bracket. Refer to Pickup Box Outer Side Panel Front Step Bracket Replacement.
- Disconnect the fuel filler door latch release cable from the fuel filler housing only and reposition from the pickup box. Refer to Fuel Tank Filler Door Latch Release Cable Replacement.
- Disconnect all electrical connectors, ground straps and wiring harnesses from the pickup box.

Pickup Box Bolt (Qty: 8)

Caution: Refer to Fastener Caution.

1

Tighten

116 Y (86 lb ft)

Pickup Box

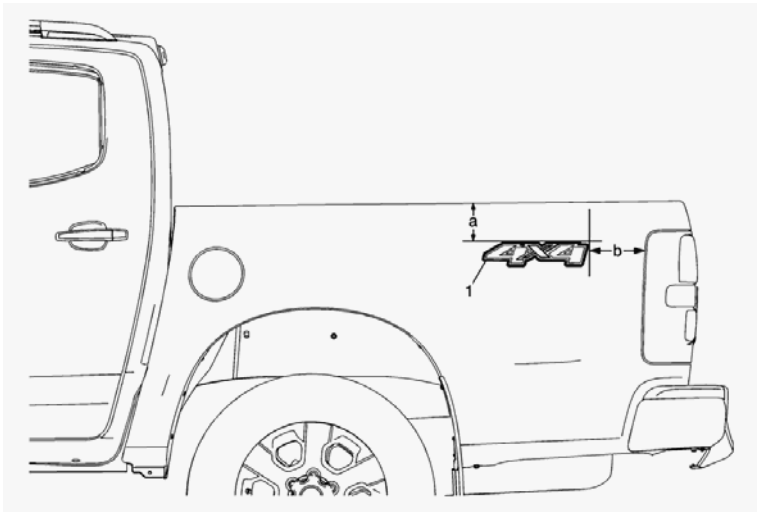
Procedure

2

1. Use appropriate electrical or hydraulic lifting equipment to lift and remove the pickup box from the vehicle.
2. Transfer parts as needed.
3. The gap between the rear of the cab and the front of the box should be approximately 22 mm (1 in).

2013 Chevrolet Colorado

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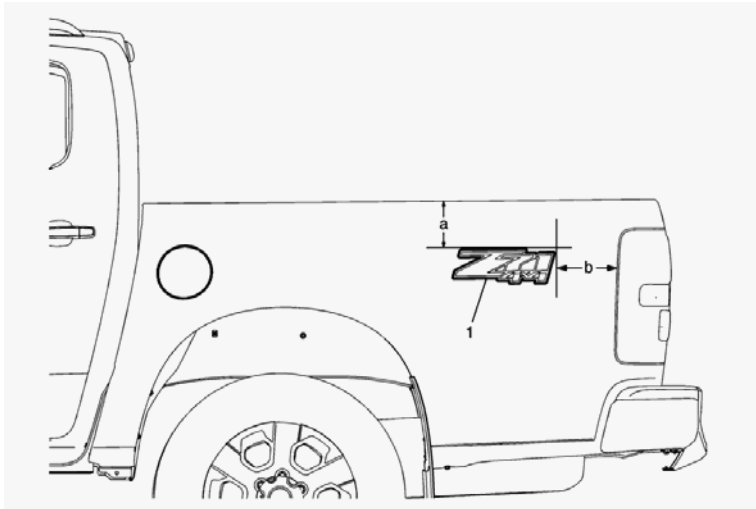


Pickup Box Side Decal Replacement

Callout	Component Name
Preliminary Procedures Caution: Refer to Exterior Trim Emblem Removal Caution. 1. Heat the decal using a heat gun 152 mm (6 in) from the surface. 2. Apply the heat using a circular motion, for about 30 seconds. 3. Remove the decal from the surface using a suitable plastic flat-bladed tool. 4. Clean the area where you will apply the decal using a suitable solvent such as flash naphtha, or a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Dry the area thoroughly with a clean lint-free cloth. Warm the body surface to 27–38°C (80–100°F). Note: Apply the decals in a clean environment where dust and debris do not interfere with the adhesion. Note: The decal highlights vehicle surface imperfections. Eliminate all of the following before applying the stripe or the decal: • Dings • Rough metal • Paint defects • Uneven 2-tone paint breaklines Procedure 1. Spray a mist of wetting solution onto the body area, using Dupont Duponal WA or the equivalent for the wetting solution. Do not use a soap solution. 2. Remove the backing from the decal. 3. Spray the adhesive backing of the decal in hot, humid weather with a mist of the wetting solution. 4. Position the decal in the desired location or (a) 107 mm (4 inches) (b) 175 mm (7 inches) on the body surface. 5. Using a dampened squeegee, starting at the center of the decal, work from the center outward in both directions. 6. Squeegee the decal, in position, onto the body, removing any air bubbles along with the wetting solution. 7. Pull the premask back onto the decal itself to remove from the decal. 8. Squeegee the decal again. 9. Prick any air bubbles with a pin.	

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Pickup Box Side Decal Replacement

Callout	Component Name
Preliminary Procedures	

Caution: Refer to Exterior Trim Emblem Removal Caution.

1. Heat the decal using a heat gun 152 mm (6 in) from the surface.
2. Apply the heat using a circular motion, for about 30 seconds.
3. Remove the decal from the surface using a suitable plastic flat-bladed tool.
4. Clean the area where you will apply the decal using a suitable solvent such as flash naphtha, or a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Dry the area thoroughly with a clean lint-free cloth. Warm the body surface to 27–38°C (80–100°F).

Note: Apply the decals in a clean environment where dust and debris do not interfere with the adhesion.

Note: The decal highlights vehicle surface imperfections. Eliminate all of the following before applying the stripe or the decal:

- Dings
- Rough metal
- Paint defects
- Uneven 2-tone paint breaklines

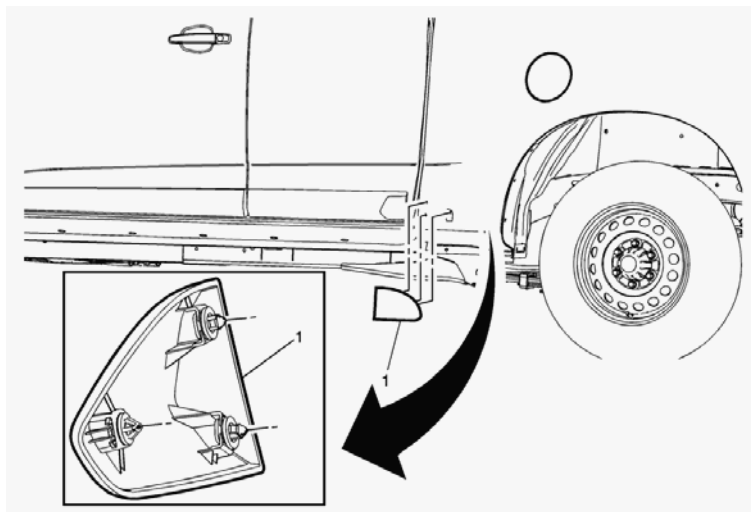
Procedure

1. Spray a mist of wetting solution onto the body area, using Dupont Duponal WA or the equivalent for the wetting solution. Do not use a soap solution.
2. Remove the backing from the decal.
3. Spray the adhesive backing of the decal in hot, humid weather with a mist of the wetting solution.
4. Position the decal in the desired location or (a) 107 mm (4 inches) (b) 175 mm (7 inches) on the body surface.
5. Using a dampened squeegee, starting at the center of the decal, work from the center outward in both directions.
6. Squeegee the decal, in position, onto the body, removing any air bubbles along with the wetting solution.
7. Pull the premask back onto the decal itself to remove from the decal.
8. Squeegee the decal again.
9. Prick any air bubbles with a pin.

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Submodel: | Engine Type: | Liters:

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Pickup Box Side Lower Front Molding Replacement

Callout

Component Name

Rear Side Door Lower Molding

Procedure

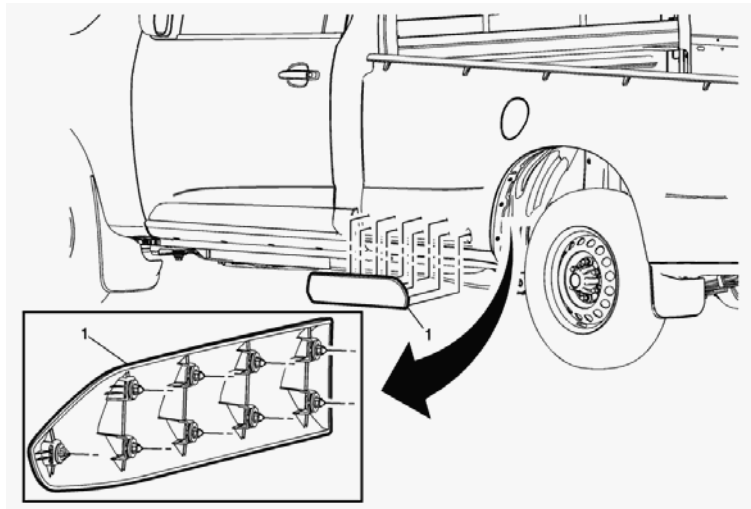
1

1. Starting at the front using a suitable flat plastic tool, slowly release the 3 pickup box side lower front molding retainers.
2. Replace the molding retainers as needed.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Pickup Box Side Lower Front Molding Replacement

Callout

Rear Side Door Lower Molding

Component Name

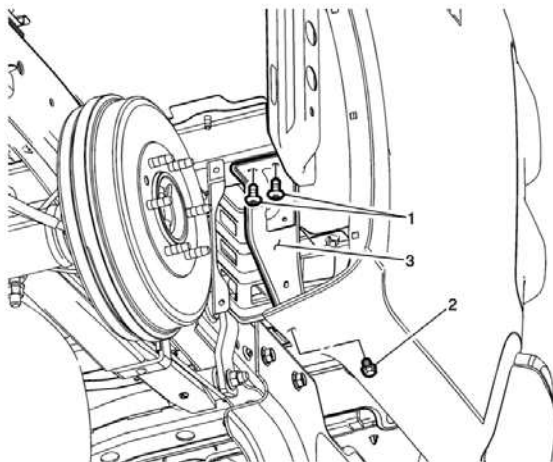
Procedure

1

1. Starting at the front using a suitable flat plastic tool, slowly release the 9 pickup box side lower front molding retainer
2. Replace the molding retainers as needed.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
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Pickup Box Side Panel Rear Brace Replacement

Callout

Component Name

Procedure

Remove the rear wheelhouse panel liner. Refer to Rear Wheelhouse Liner Replacement.

Pickup Box Outer Side Rear Brace Bolt (Qty: 2)

Caution: Refer to Fastener Caution.

1

Tighten

13 Y (10 lb ft)

Pickup Box Outer Side Rear Brace Bolt

2

Tighten

13 Y (10 lb ft)

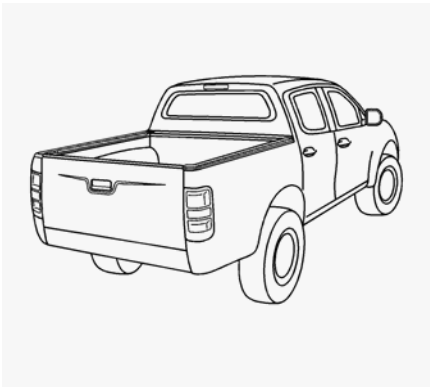
3

Pickup Box Outer Side Rear Brace

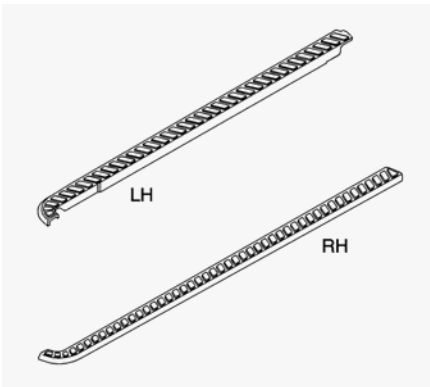
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
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Table 1: [Kit Contents](#)
Table 2: [Tools Required](#)



- Note:** Read these installation instructions carefully, before you start the installation.
- Note:** This accessory is NOT compatible with SPORT BAR or TONNEAU COVER.
- Note:** If the metallic rail (Pickup Box) is creased or if paint is damaged, it is strongly recommended fix them prior to installation, otherwise the tape can't adhere.



Kit Contents

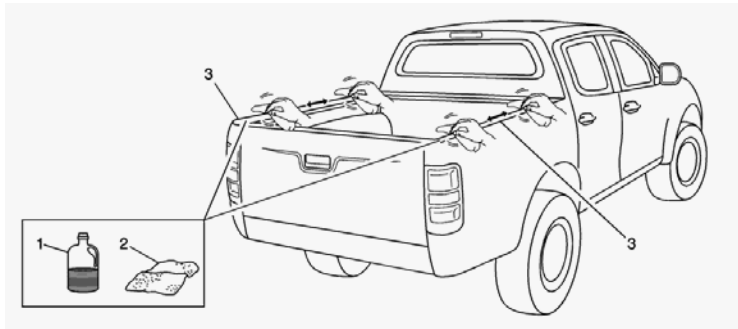
Qty	Description
1	LH Bed Rail Protector Assembly
1	RH Bed Rail Protector Assembly
1	Installation Instructions
Qty	Description



Tools Required

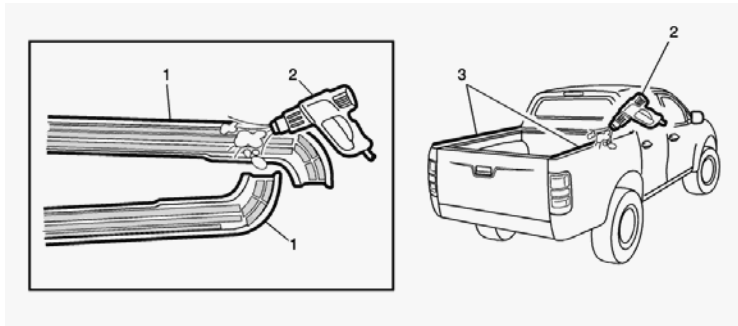
Item No.	Description
1	Alcohol
2	Clean Dry Cloth
3	Hot Air (Heat) Gun
4	Adhesive Tape

Procedure



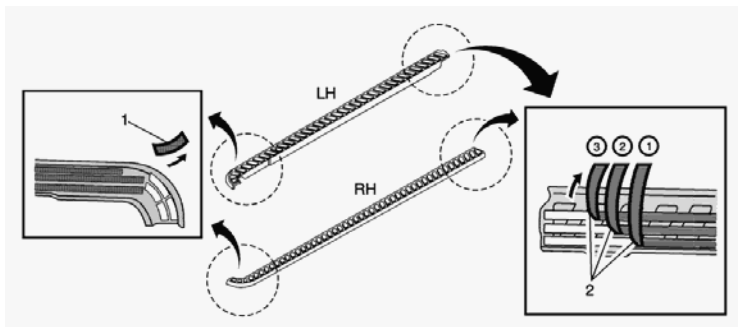
1. First of all, the side rail surfaces (3) must be completely clean, dry and free of dirt, oils, wax, dust, soap, water, mud, detergent or any. To clean use isopropyl alcohol (1) and a soft and clean cloth (2). Do not touch the pickup box rail surface after cleaned.

Note: Wait at least 1 minute for alcohol to dry before any installation.



2. Warm uniformly both protectors (1) and the counterparts (metallic surfaces) (3) around 25°C using a heat gun (2) or other device.

Note: The adhesive tape will not adhere properly in if temperatures are below 15°C or higher than 30°C.



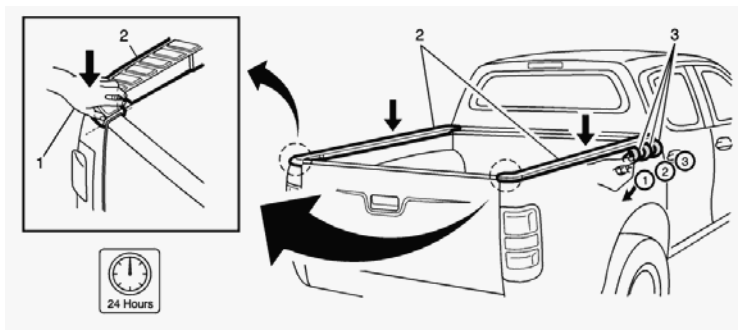
3. (Just before the assembling with the part/counterpart warmed up yet) Using the tabs, remove partially the liners (1), (2) from both edge

Note: Do not touch the adhesive tape, skin oil will not allow adhesive tape to adhere properly.

Note: It is recommended to use an adhesive tape to keep the liner's edges outside the bed rail molding.

4. Using the tabs, completely remove the small liners (1).

Note: Do not touch the adhesive tape, skin oil will not allow adhesive tape to adhere properly.



5. Install and position the bed rail moldings (2) to the pickup box.
6. Completely remove the liners (3) that were partially removed previously from their edges. Remove the liners in the sequence as shown

Note: It is very important to assure that all tapes attach properly.

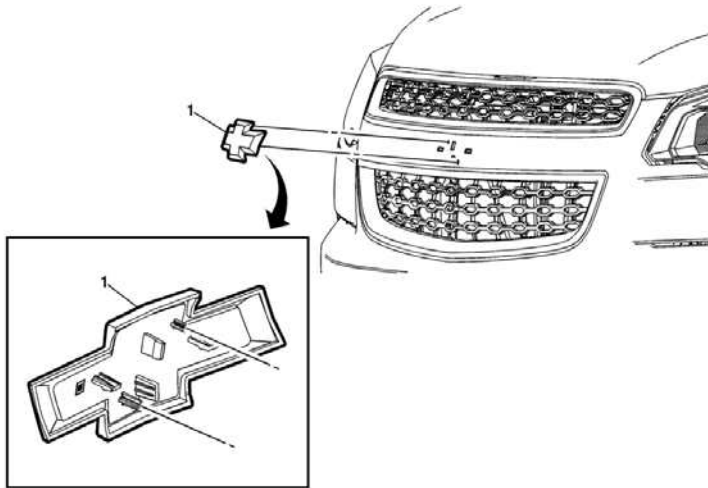
7. When removing the liners, pull the molding up slightly, if necessary to make liner removal easy.
8. Apply pressure (1) equally to each bed rail molding.

Note: Avoid pulling or movement on bed rail molding for at least 24 hours in order for tapes to adhere.

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Radiator Grille Emblem/Nameplate Replacement

Callout

Radiator Grille Emblem Nameplate

Warning: Refer to Eye Protection Warning.

Procedure

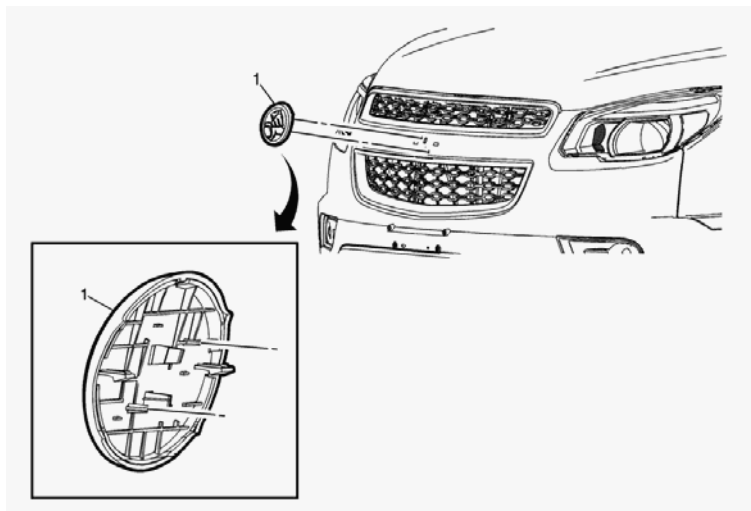
1

1. Apply two layers of masking tape at each end of the front fascia emblem.
2. Using a small flat-bladed tool, release the three locking retainers on the front fascia emblem.

2013 Chevrolet Colorado

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Radiator Grille Emblem/Nameplate Replacement

Callout

Radiator Grille Emblem Nameplate

Warning: Refer to Eye Protection Warning.

Procedure

1

1. Apply two layers of masking tape at each end of the front fascia emblem.
2. Using a small flat-bladed tool, release the three locking retainers on the front fascia emblem.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Kit Contents

Qty	Description
1	Spoiler
1	Installation Instructions

Preparation

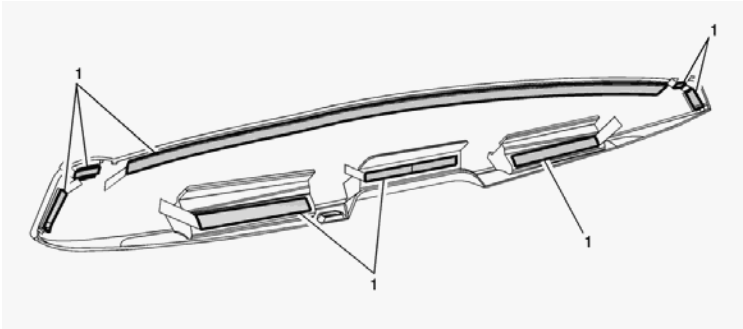
Clean, prep and refinish roof spoiler as necessary. Refer to General Repair Instructions.

Note: After refinishing roof spoiler assembly, do not use oven booth to dry, roof spoiler must dry at room temperature.

Note: Prior to installation, the upper lift gate must be completely clean, dry and free of dirt, oils, grease, wax, dust, soap, water, mud, detergent or any other residue. To clean use isopropyl alcohol. Do not touch the counterparts surface after cleaned. Wait at least 10 minutes for alcohol to dry.

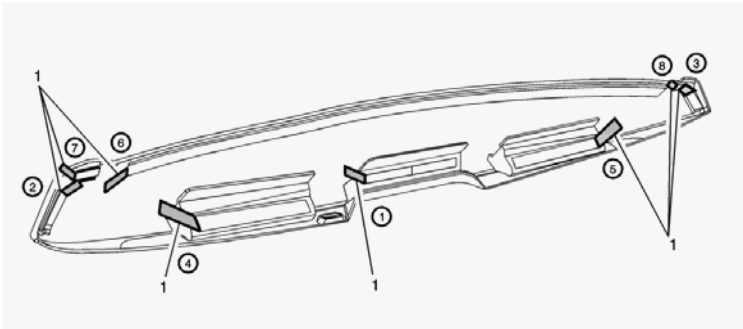
Note: Prior to installation, check if all inner spacers, brackets and adhesive tapes were pre-assembled correctly in their correct position.

Procedure

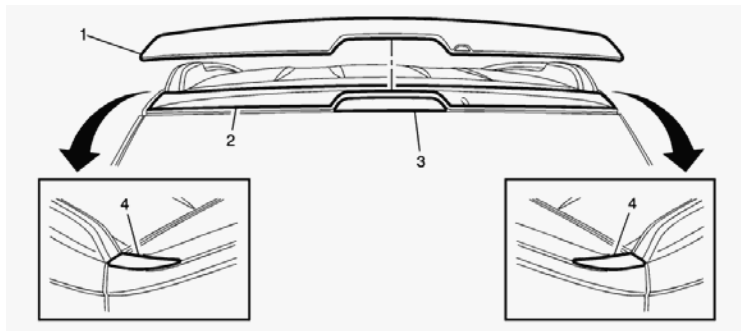


1. Apply adherence promoter (Primer) on the counterpart's surface that will receive the double face adhesive tape (1). Do not apply adhesive promoter on the tapes. Allow adherence promoter to dry 1 to 3 minutes before installation

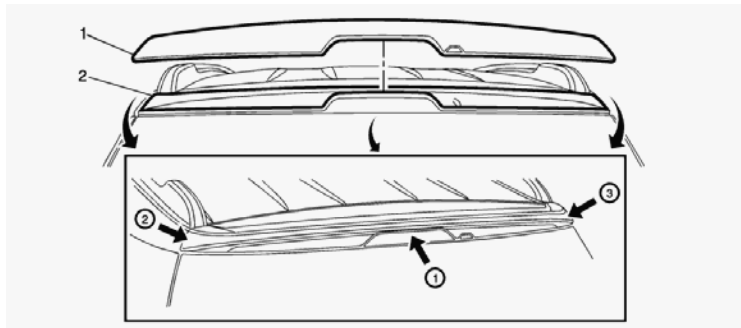
Note: The tapes and the lift gate surface must be between 25°C and 40°C before installation. It is not recommended to apply the tape at a temperature lower than 15°C or above 50°C.



2. Partially remove the liners (1) from the double adhesive tape, making sure not to touch the adhesive on the tape. Keep the tape liner that can be accessed and pulled by the installer after the roof spoiler has been installed to the lift gate. Remove the remainder of the liners from the double adhesive tape.
3. Mark the tabs of the liners, and remove in sequence after step 5.



4. Position the roof spoiler (1) to the lift gate (2), using the brake light (3) and the two side furrows (4) as a guide.

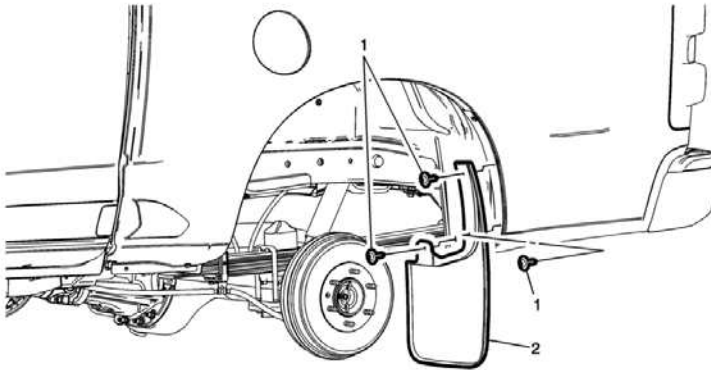


5. Press the spoiler (1) against the lift gate (2) according to the sequence. Once the spoiler is in position, pull the tabs. Make sure to apply pressure to the roof spoiler (1) against the lift gate (2) at the adhesive tape regions.

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Rear Mud Flap Guard Replacement

Callout

Component Name

Rear Mud Flap Guard Screw (Qty: 3)

Caution: Refer to Fastener Caution.

1

Tighten

5 Y (44 lb in)

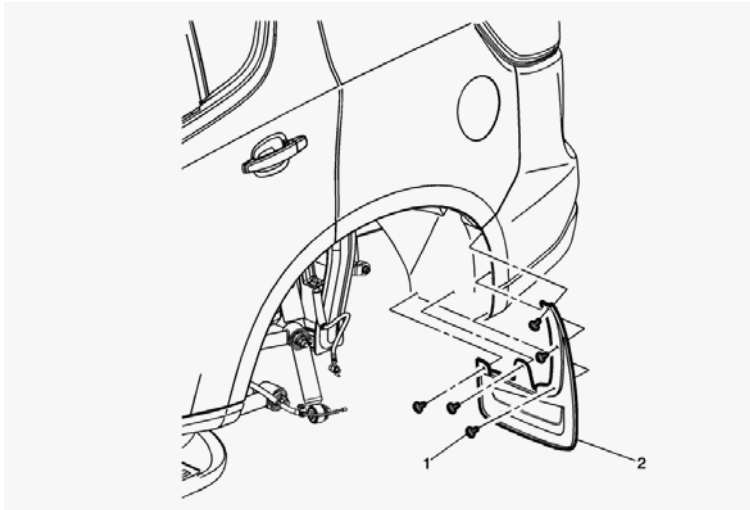
2

Rear Mud Flap Guard

2013 Chevrolet Colorado

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Rear Mud Rear Guard Replacement

Callout

Component Name

Preliminary Procedure

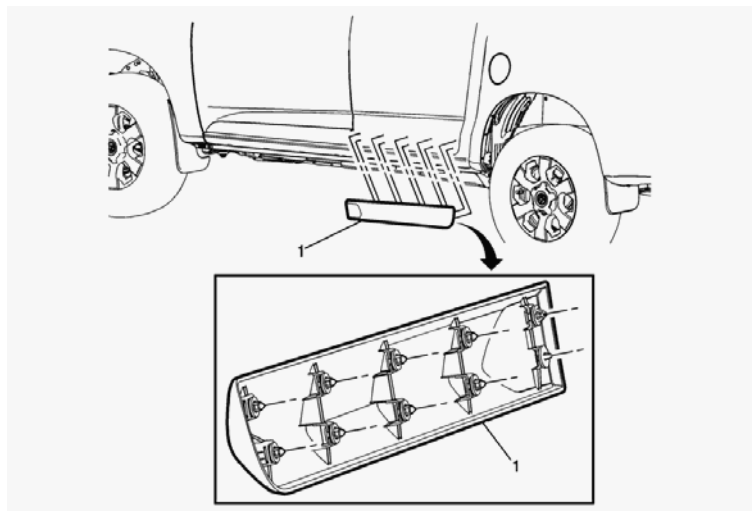
Remove the tire and wheel assembly. Refer to Tire and Wheel Removal and Installation.

- | | |
|---|--|
| 1 | Rear Wheelhouse Panel Liner Screw (Qty: 5) |
| | Caution: Refer to Fastener Caution. |
| 2 | Rear Mud Rear Guard |

2013 Chevrolet Colorado

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Rear Side Door Lower Molding Replacement

Callout

Rear Side Door Lower Molding

Component Name

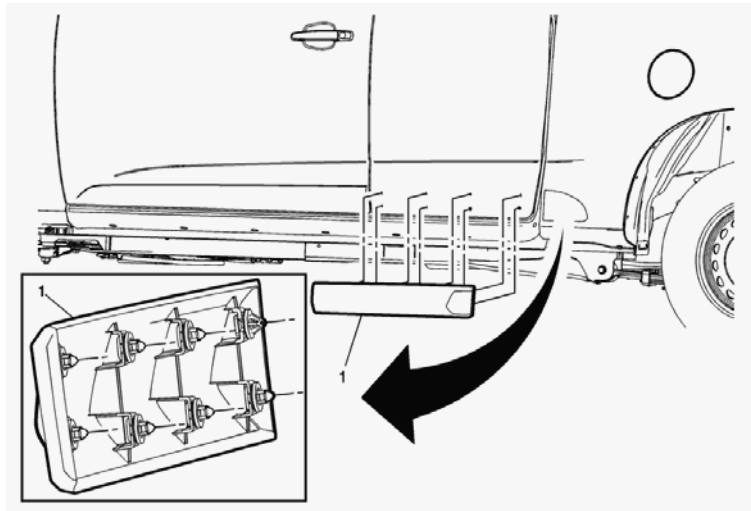
Procedure

1

1. Starting at the front using a suitable flat plastic tool, slowly release the 10 rear side door lower molding retainers.
2. Replace the molding retainers as needed.

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Rear Side Door Lower Molding Replacement

Callout

Rear Side Door Lower Molding

Component Name

Procedure

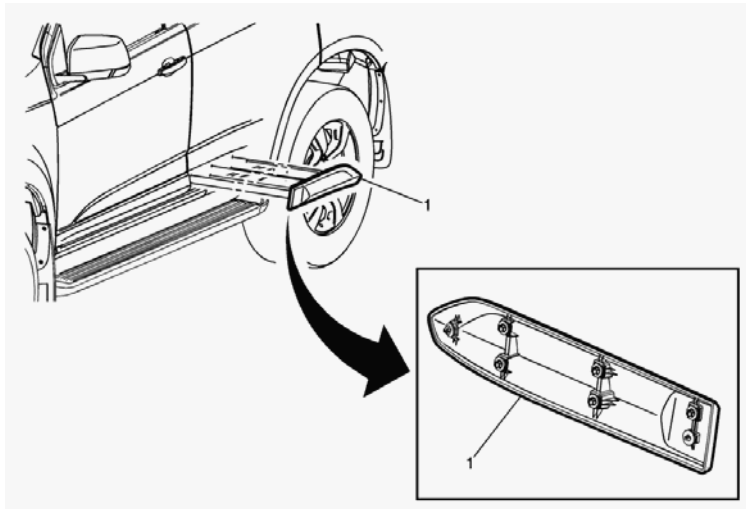
1

1. Starting at the front using a suitable flat plastic tool, slowly release the 8 rear side door lower molding retainers.
2. Replace the molding retainers as needed.

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Rear Side Door Lower Molding Replacement

Callout

Rear Side Door Lower Molding

Component Name

Procedure

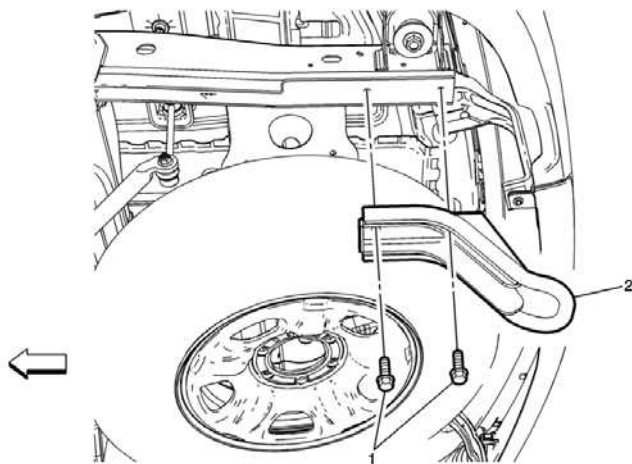
1

1. Starting at the front using a suitable flat plastic tool, slowly release the 7 rear side door lower molding retainers.
2. Replace the molding retainers as needed.

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Rear Tow Hook Replacement

Callout

Component Name

- | | |
|---|--|
| | Tow Hook Bolt (Qty: 2) |
| 1 | Caution: Refer to Fastener Caution. |
| | Tighten |
| | 62 Y (46 lb ft) |
| 2 | Tow Hook |

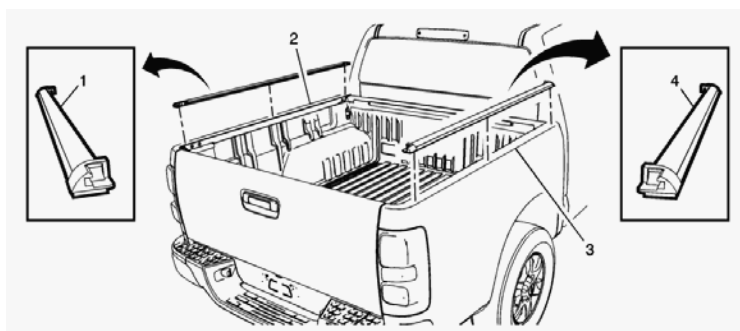
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Kit Contents

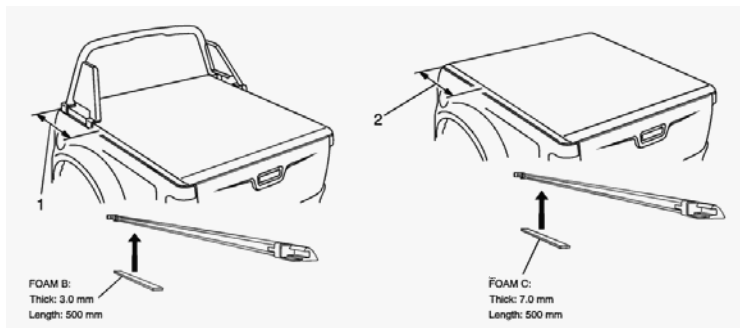
Qty	Description
1	Left Tonneau Aluminum Profile
1	Right Tonneau Aluminum Profile
3	Sealing Foam
6	Clamp
2	Bow
1	Tonneau Cover
1	Installation Instructions

[Installation Procedure](#)



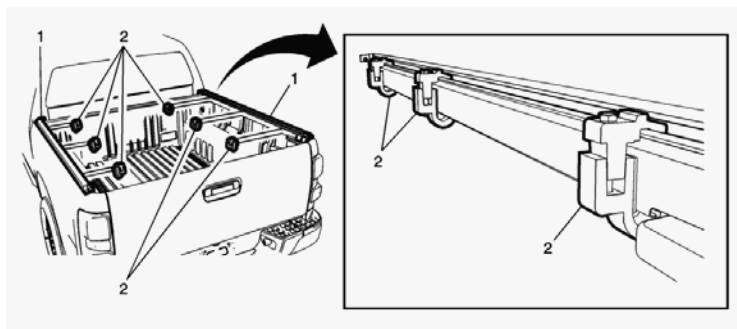
Note: This accessory is NOT compatible with Bed Rail Protectors.

1. Remove excessive dirt from the upper side bed rails (2), (3). Use a broom and a wet cloth. If necessary use isopropyl alcohol or similar.
2. Identify the left (1) and right (4) aluminum profiles and place them properly on the bed side rails (2), (3).



Note: Identify the foam strips (B and C), which must be taped under each of the aluminum profiles.

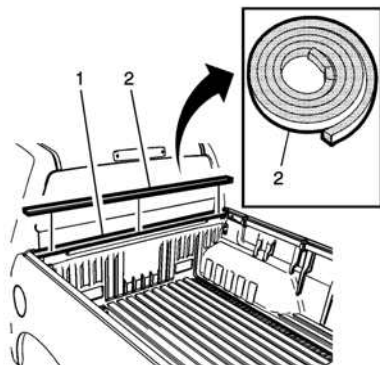
3. If vehicle is equipped with Sport Bar, tape foam (B) at region (1).
4. If vehicle is not equipped with Sport Bar, tape foam (C) at region (2).



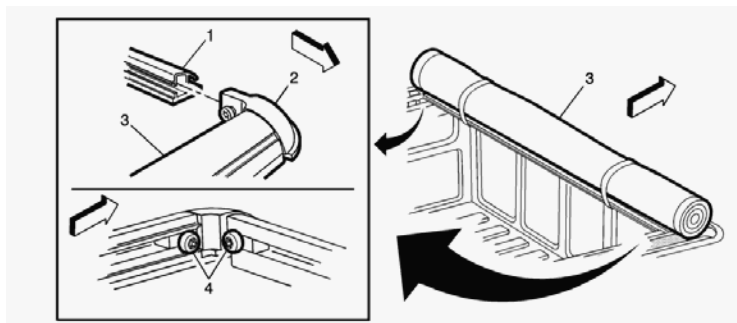
5. Install the aluminum brackets (2) securing the aluminum profiles (1) to the side bed rails.

Note: Install the aluminum brackets according to the marks on the aluminum profiles.

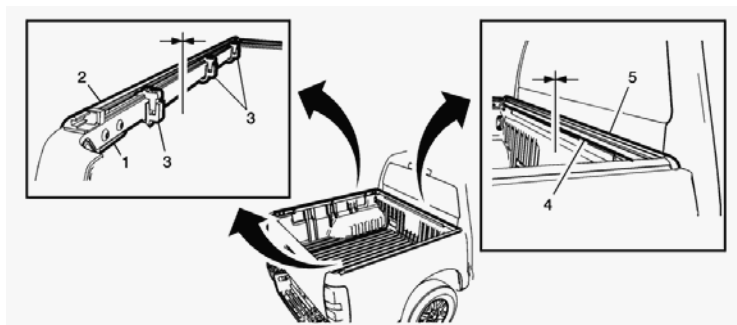
Note: Hand tighten the aluminum bracket bolts at this time.



6. In the tonneau cover kit, there is a sealing foam (2) (1535 mm) that must be installed on the back panel (1). First clean the upper back (1) with isopropyl alcohol. After 1 minute, install the sealing foam (2) (1535 mm).

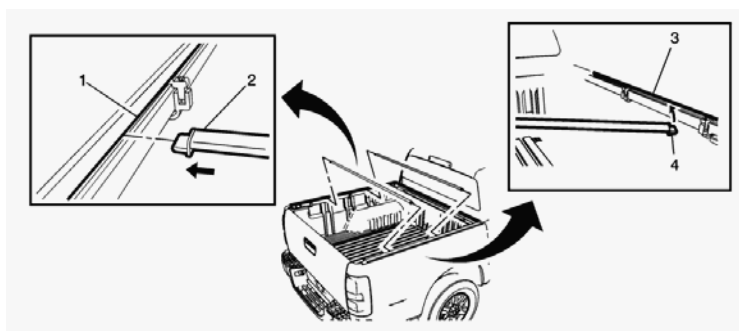


7. Install the rolled up tonneau cover (3) to the back panel, by attaching the side rails (1) to the plastic corners (2).
8. Once the side rails and plastic corners are adjusted without gaps, tighten the corner screws (4).



9. Align and adjust the side (2) and front (5) aluminum profiles, making them flush with the inner pickup box panels (1), (4).
10. Once aluminum profiles are aligned, tighten the aluminum bracket bolts (3) to 6.0 Nm.

Note: Make sure aluminum brackets are in correct position prior to tightening.

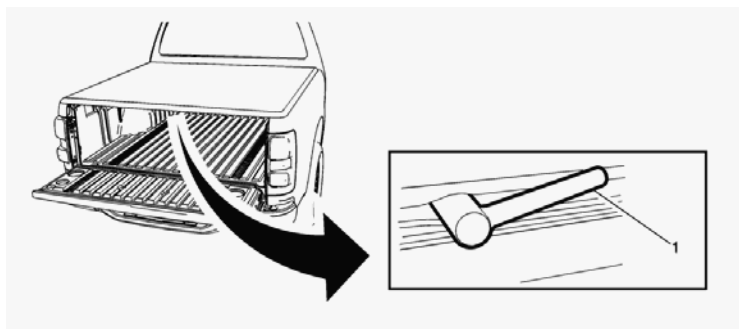


Note: Follow the marks (decals) on the side of the bows to determine their position.

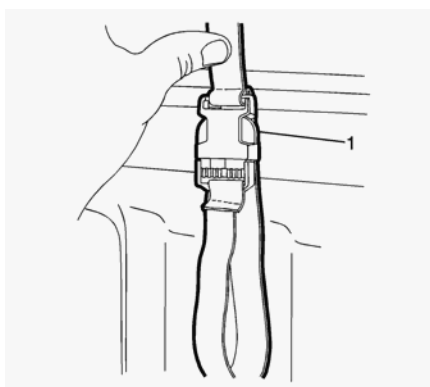
11. Install the two bows, by installing one side of the bow plastic edge (2) into the side rail (1), while sliding the other bow plastic edge (4) i side rail (3).



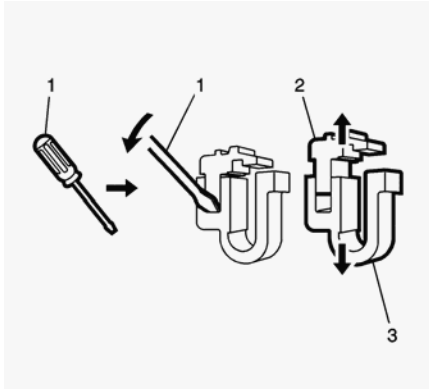
12. Unroll the tonneau cover (3) and install the side PVC locks into the side rails.
13. Position and install the rear transversal bar (1) into the rear side aluminum locks (2).



14. After assembly, test the function of tonneau cover lever (1) by softly opening and closing.



15. When tonneau cover is in use, clip the elastic straps (1) to avoid noise in the pickup box.



Note: After the first assembly, the tonneau cover may become stretched, this is normal. After days of use, it will appear to be more loose.

16. When removing the tonneau cover, if necessary use a flat bladed screwdriver (1) to help loosen the two components (2), (3) of the six brackets.

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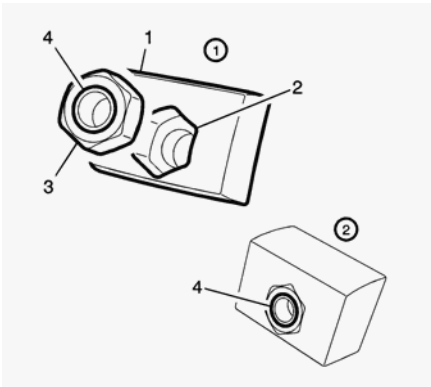
Note: This tonneau cover is compatible with bed liner.

Kit Contents

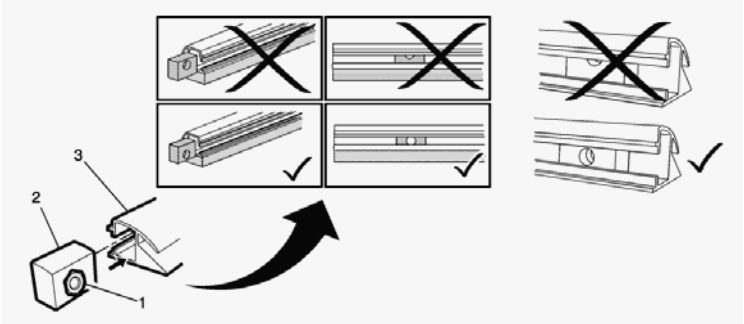
Qty	Description
1	Left Tonneau Aluminum Profile
1	Right Tonneau Aluminum Profile
2	Phillips Screw M6
2	Front Mounting Bracket
8	Washer M6
8	Screw M6
8	Clamp
8	Aluminum Backing
8	Screw M8
2	Bow
1	Tonneau Cover
1	Installation Instructions

Installation Procedure

1. Remove excessive dirt from the upper side bed rails. Use a broom and a wet cloth. If necessary use isopropyl alcohol or similar produ

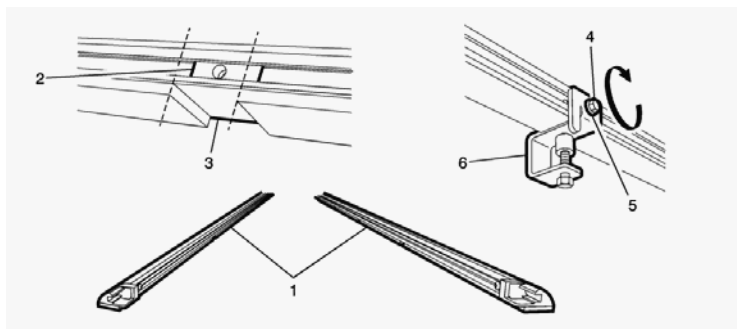


2. Locate the eight M6 nylok nuts (3) and install them into the hexagon embossments (2) in each plastic insert (1) with the nylok (4) facin



3. Place the eight inner plastic inserts (2) (four per side) into the side aluminum profile (3).

Note: The nut (1) must be positioned internal toward the aluminum profile.

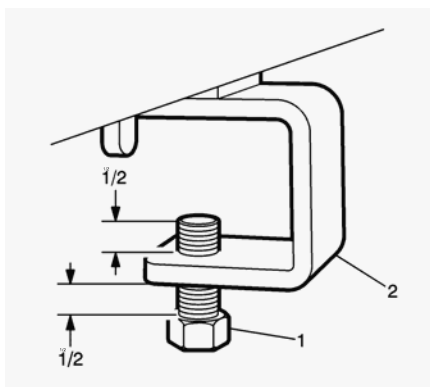


Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint integrity and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to the systems.

4. Locate the eight M6 hex screws and washers. Position the inner plastic inserts (2) already installed in the aluminum profiles (1) close to the EPDM foam under the aluminum profiles. Install the eight metallic brackets (6) at the eight reliefs at the EPDM rubber under the profiles and attach them with the M6 hex screw (4), washer (5) and tighten them in the inner plastic insert.

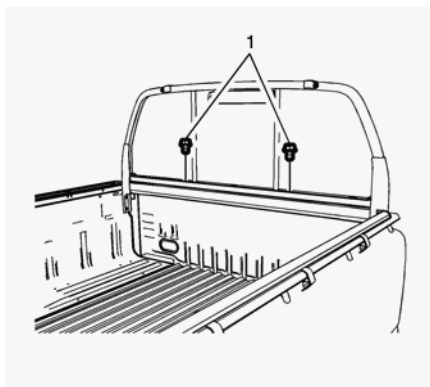
Tighten

Tighten the M6 screws to 4 Nm (35 lb in).

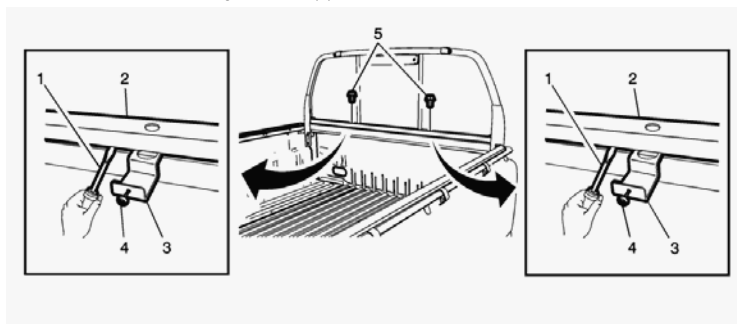


5. Install the M8 screws (1) to the metallic brackets (2).

Note: It is recommended to position the M8 screws to the middle of the bracket to avoid scratches or damage to the painted surface of the box.



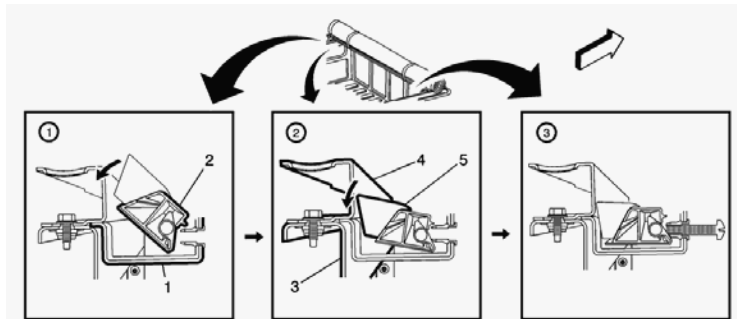
6. Remove and retain frame guard bolts (1).



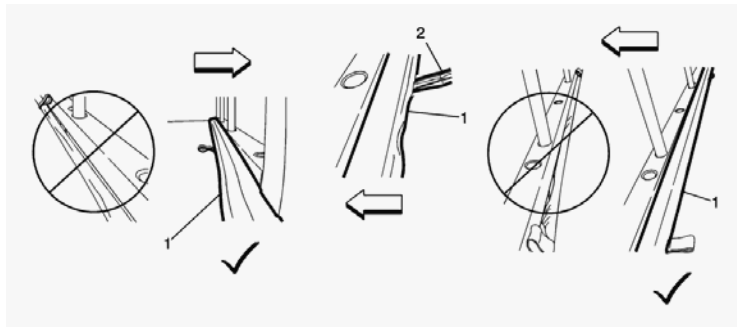
Note: Use protective (masking tape) around area being worked on in order to protect painted surface.

7. Using a suitable flat-bladed tool (1), lift up on frame guard (2) and install the front support brackets (3).
8. Reinstall the bolts (5) to the frame guard and tighten.
Tighten
Tighten the frame guard bolts to 13 Nm (10 lb ft).
9. Install the M6 phillips screws (4) to the front support brackets.

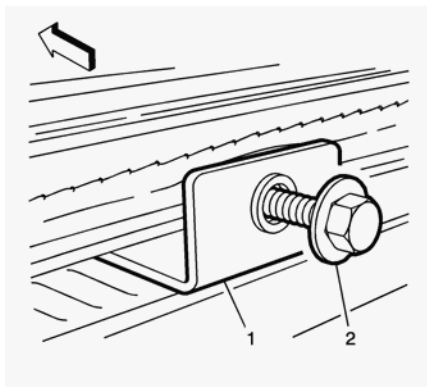
Note: Hand tighten the M6 phillips screws for the first couple of threads only, do not torque.



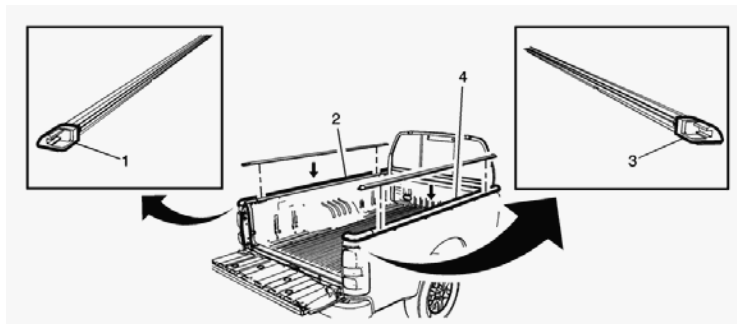
10. Position the front aluminum bar assembly with tonneau cover (2) to the front support brackets (1).
11. Force the rubber (5) against the guard frame (4) and back panel (3).



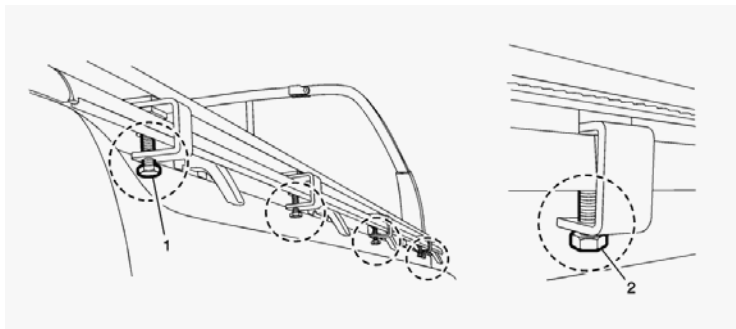
12. Using a flat-bladed plastic tool (2), adjust the rubber (1) on the front aluminum bar, aligning and making it straight as possible.



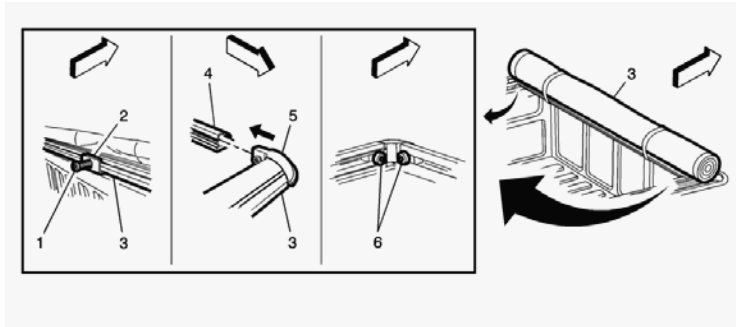
13. Tighten the M6 phillips screws (2) on the front support brackets (1).



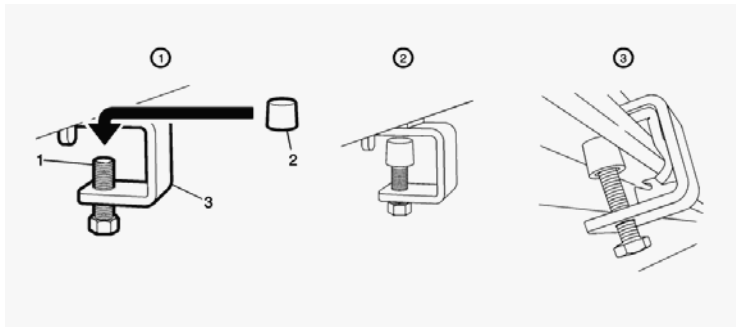
14. Identify the left (1) and right (3) aluminum profiles and place them properly on the bed side rails (2), (4).



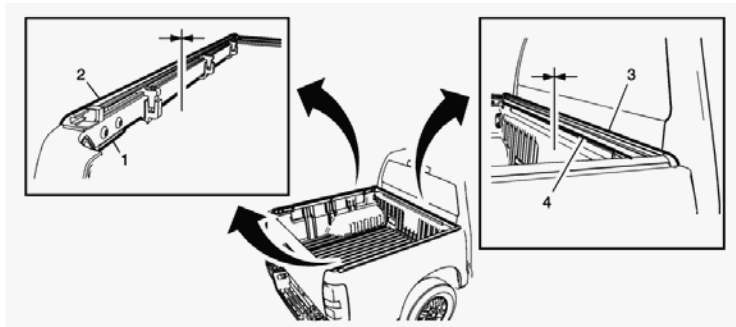
15. When positioning the aluminum profiles on the bed side rails, be careful not to scratch the paint with the outside brackets/screws (1) a brackets/screws (2).



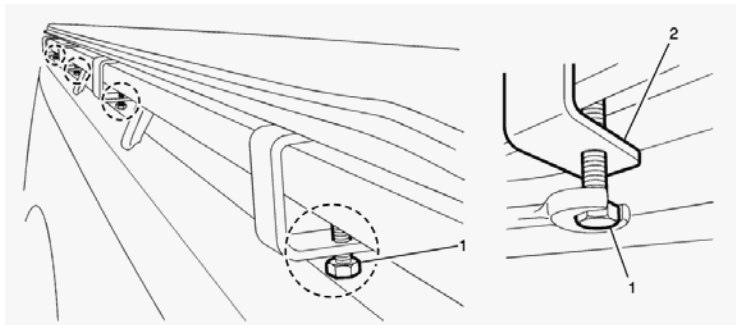
16. Install the rolled up tonneau cover (3) to the back panel and brackets (2) and attach the aluminum profiles (4) to the plastic corners (5).
17. Once the aluminum profiles and plastic corners are adjusted without gaps, tighten the corner screws (6).



18. Install the eight aluminum covers (2) to the M8 hex screws (1) on the side brackets (3).

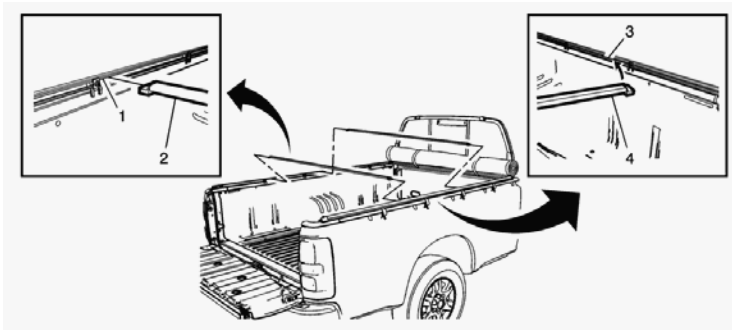


19. Align and adjust the side (2) and front (3) aluminum profiles, making them flush with the inner pickup box panels (1), (4).



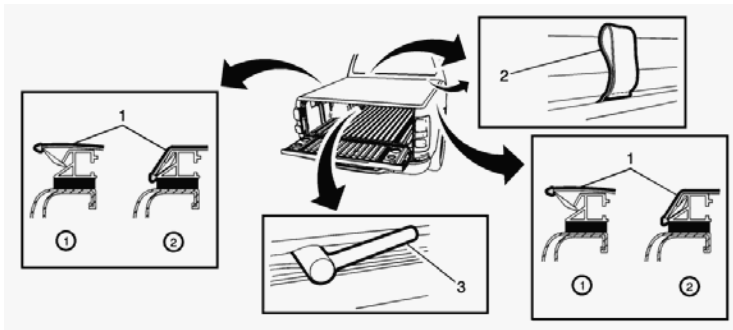
20. Tighten all eight M8 hex screws (1) on the external brackets (2).

Note: Be careful when tightening the screws, not to damage the paint finish.



Note: Follow the marks (decals) on the side of the bows to determine their position.

21. Install the two bows, by installing one side of the bow plastic edge (2) into the side rail (1), while sliding the other bow plastic edge (4) i side rail (3).



Note: During assembly, make sure that the front upper elastic straps (2) are on the outside of the pickup box.

22. Install the tonneau cover canvas (1) to the side aluminum profiles.
23. Test function of tonneau cover lever (3).



24. When tonneau cover is in use, clip the elastic straps (1) to avoid noise in the pickup box.

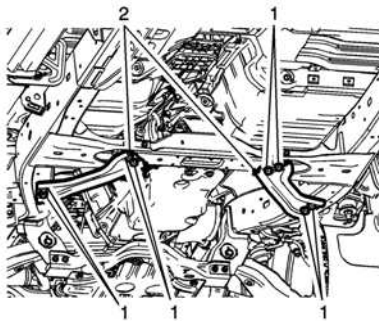
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

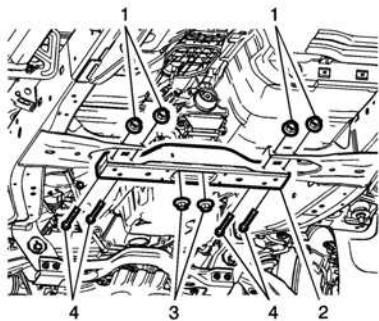
Fuel Delivery: | Fuel:

Removal Procedure

1. Raise the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Support the transmission assembly with a suitable jack.

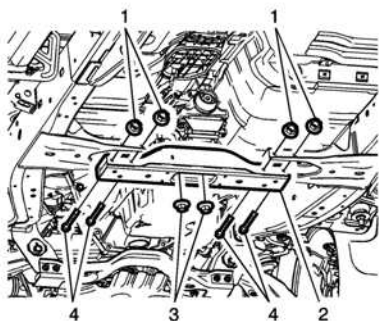


3. Remove the crossmember brace bolts (1).
4. Remove the crossmember braces (2) from the vehicle.



5. Remove the transmission mount fasteners (3).
6. Remove the crossmember mounting nuts (1) and bolts (4).
7. Remove the crossmember (2) from the vehicle.

Installation Procedure

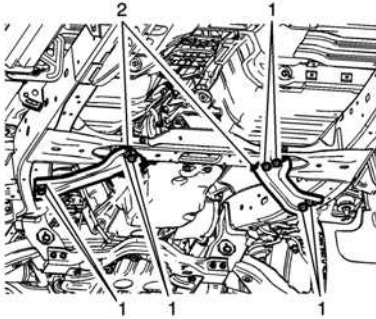


1. Install the crossmember (2) to the vehicle.
2. Perform the following procedure before installing the bolts (4).

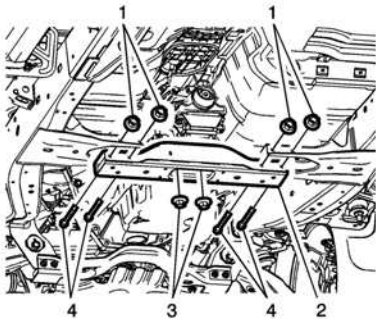
- Remove all traces of the original adhesive patch.
- Clean the threads of the bolt with denatured alcohol or equivalent and allow to dry.
- Apply threadlocker. Refer to Adhesives, Fluids, Lubricants, and Sealers.

Caution: Refer to Fastener Caution.

- Install the bolts (4) and the nuts (1) and tighten to **60 Y (44 lb ft)**.



- Install the crossmember braces (2) to the vehicle.
- Install the crossmember brace bolts (1) and tighten to **106 Y (78 lb ft)**.



- Install the transmission mount lower fasteners (3) and tighten to **50 Y (37 lb ft) + 90 degrees**.
- Lower the vehicle.

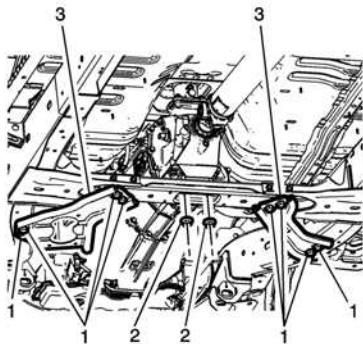
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

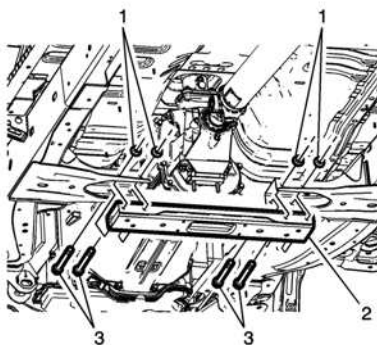
Fuel Delivery: | Fuel:

Removal Procedure

1. Raise the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Support the transmission assembly with a suitable jack.
3. If equipped, remove the fuel feed pipe and emission pipe bracket from the crossmember.

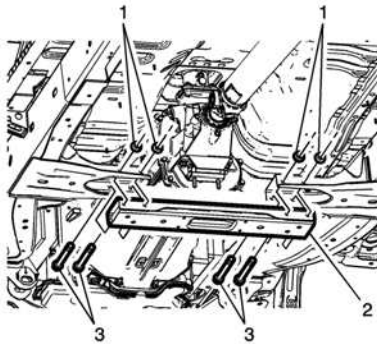


4. Remove the crossmember brace bolts (1).
- Note:** It is not necessary to remove the left crossmember brace from the vehicle.
5. Remove the right crossmember brace (3) from the vehicle.
 6. Remove the 2 left brace to crossmember bolts (1) leaving the left brace on the vehicle.
 7. Remove the transmission mount fasteners (2).



8. Remove the crossmember mounting nuts (1) and bolts (3).
9. Slide to the side the crossmember (2) from the vehicle.

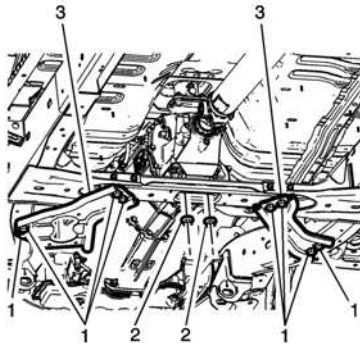
[Installation Procedure](#)



1. Install the crossmember (2) to the vehicle.
2. Perform the following procedure before installing the bolts (3).
 1. Remove all traces of the original adhesive patch.
 2. Clean the threads of the bolt with denatured alcohol or equivalent and allow to dry.
 3. Apply threadlocker. Refer to Adhesives, Fluids, Lubricants, and Sealers.

Caution: Refer to Fastener Caution.

3. Install the bolts (3) and the nuts (1) and tighten to **67 Y (49 lb ft)**.



4. Install the right crossmember brace (3) to the vehicle.
5. Install the crossmember brace bolts (1) and tighten to **106 Y (78 lb ft)**.
6. Install the transmission mount lower fasteners (2) and tighten to **50 Y (37 lb ft) + 90 degrees**.
7. If equipped, install the fuel feed pipe and emission pipe bracket on the crossmember.
8. Lower the vehicle.

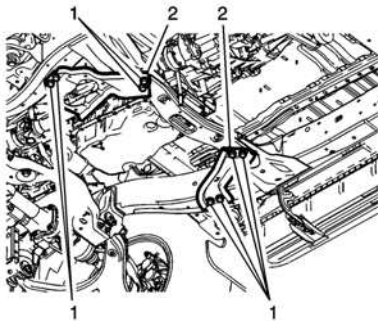
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

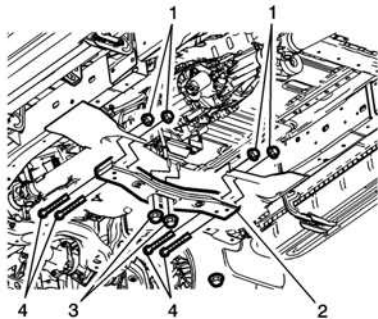
Fuel Delivery: | Fuel:

Removal Procedure

1. Raise the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Support the transmission assembly with a suitable jack.

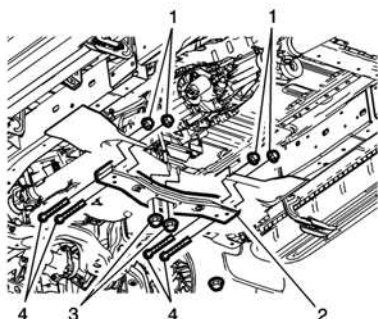


3. Remove the crossmember brace bolts (1).
4. Remove the crossmember braces (2) from the vehicle.



5. Remove the transmission mount fasteners (3).
6. Remove the crossmember mounting nuts (1) and bolts (4).
7. Remove the crossmember (2) from the vehicle.

Installation Procedure

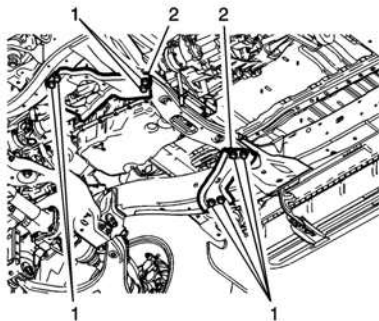


1. Install the crossmember (2) to the vehicle.
2. Perform the following procedure before installing the bolts (4).

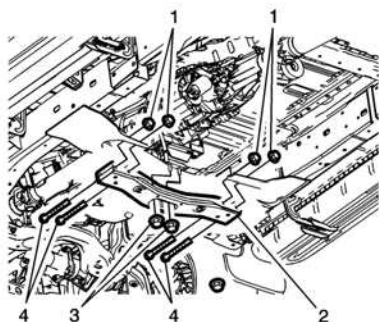
1. Remove all traces of the original adhesive patch.
2. Clean the threads of the bolt with denatured alcohol or equivalent and allow to dry.
3. Apply threadlocker. Refer to Adhesives, Fluids, Lubricants, and Sealers.

Caution: Refer to Fastener Caution.

3. Install the bolts (4) and the nuts (1) and tighten to **60 Y (44 lb ft)**.



4. Install the crossmember braces (2) to the vehicle.
5. Install the crossmember brace bolts (1) and tighten to **106 Y (78 lb ft)**.



6. Install the transmission mount lower fasteners (3) and tighten to **50 Y (37 lb ft) + 90 degrees**.
7. Lower the vehicle.

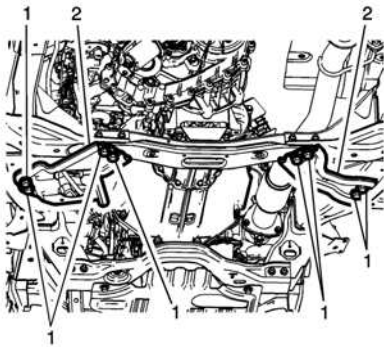
2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

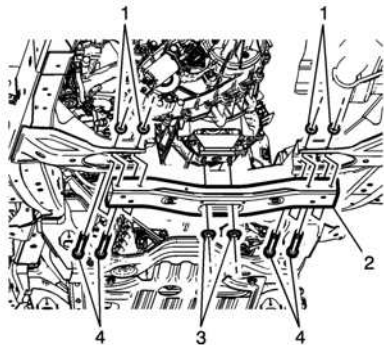
Fuel Delivery: | Fuel:

Removal Procedure

1. Raise the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Support the transmission assembly with a suitable jack.

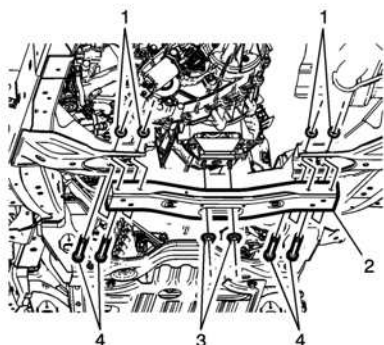


3. Loosen the crossmember brace bolts (1).



4. Remove the transmission mount fasteners (3).
5. Remove the crossmember mounting nuts (1) and bolts (4).
6. Remove the crossmember (2) from the vehicle.

Installation Procedure

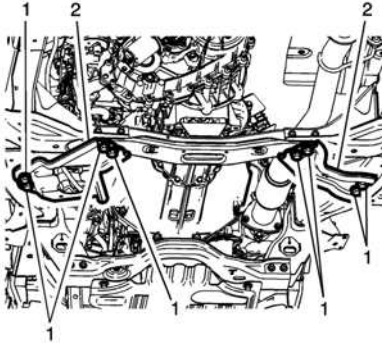


1. Install the crossmember (2) to the vehicle.
2. Perform the following procedure before installing the bolts (4).

1. Remove all traces of the original adhesive patch.
2. Clean the threads of the bolt with denatured alcohol or equivalent and allow to dry.
3. Apply threadlocker. Refer to Adhesives, Fluids, Lubricants, and Sealers.

Caution: Refer to Fastener Caution.

3. Install the bolts (4) and the nuts (1) and tighten to **67 Y (49 lb ft)**.
4. Install the transmission mount lower fasteners (3) and tighten to **50 Y (37 lb ft) + 90 degrees**.



5. Tighten the crossmember brace bolts (1) to **106 Y (78 lb ft)**.
6. Install the transmission mount fasteners (3).
7. Lower the vehicle.