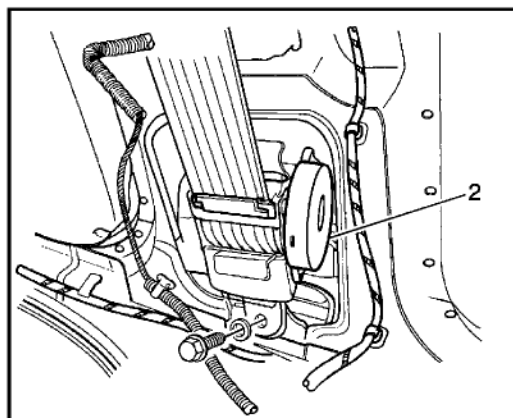
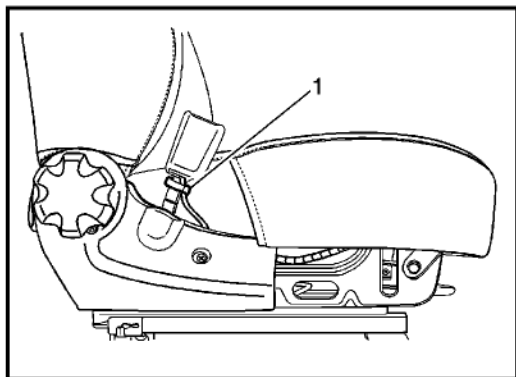


Fastener Tightening Specifications

Application	Specification	
	Metric	English
Child Seat Tether Anchor Bolt (Except 4-Door North America Vehicles)	25 N·m	18 lb ft
Child Seat Tether Anchor Bolt (4-Door North America Vehicles)	38 N·m	28 lb ft
Seat Belt Anchor Bolt	38 N·m	28 lb ft
Seat Belt Buckle Bolt	38 N·m	28 lb ft
Seat Belt Height Adjuster Bolts	27 N·m	20 lb ft
Seat Belt Retractor Bolt	38 N·m	28 lb ft

Seat Belt Component Views

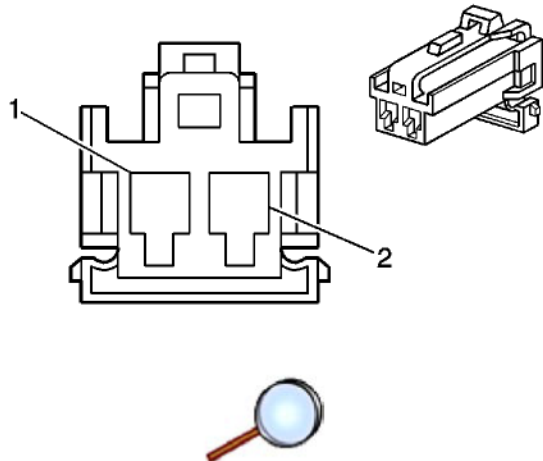
Seat Belt Assembly



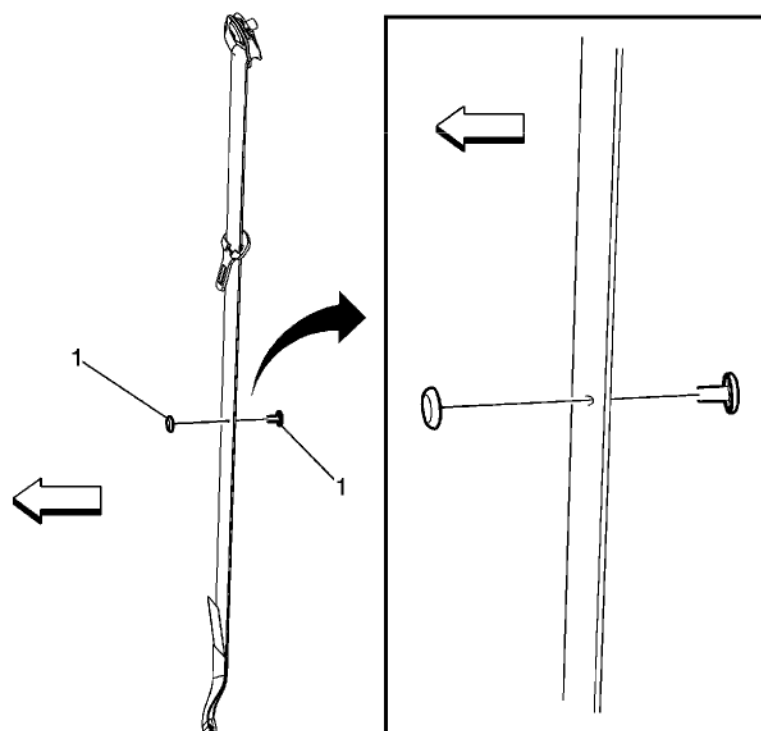
- (1) Seat Belt Switch - Left
- (2) Seat Belt Pretensioner - Left and Right

Seat Belt Connector End Views

Seat Belt Switch

			
Connector Part Information		• KET MG 610392 • 2-Way F Series Sealed (WH)	
Pin	Wire	Circuit	Function
1	BN/WH	--	Seat Belt Switch - Driver (Notchback)
	D-GN	238	Seat Belt Switch - Driver (Hatchback)
2	BK	650	Ground

Seat Belt Latch Stop Installation



Callout	Component Name
Preliminary Procedure 1. Locate the hole in the seat belt webbing where the original seat belt stop button was located. 2. If the original hole in the seat belt webbing is not visible, perform the following: • If either the right or left stop button is missing use the opposing seat belt as a reference. • With the opposing seat belt fully stowed, measure the distance between the seat belt lower anchor and the stop button. • Using the measurement obtained above, measure and mark the location of the missing stop button on the center of the seat belt webbing. 3. Ensure the seat belt latch plate is located above the mark or original hole.	
1	Seat Belt Stop Button Procedure 1. Work the male half of the stop button through the hole in the webbing or at the marked location. 2. Align the female half of the stop button with the male half of the stop button.

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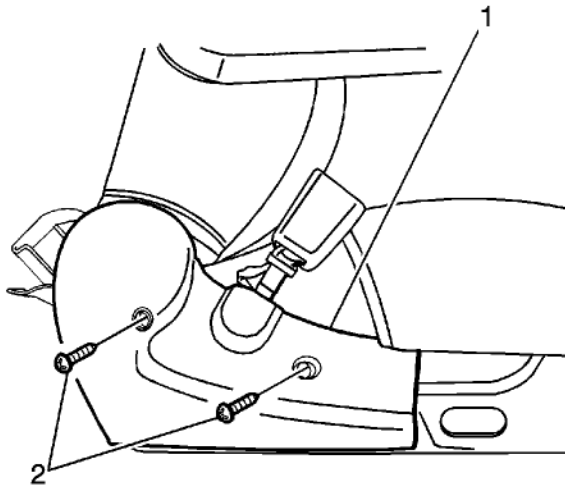
3. Snap the two halves together.
4. Trim off any excess of the male half of the stop button flush with the female half of the stop button.

Tip

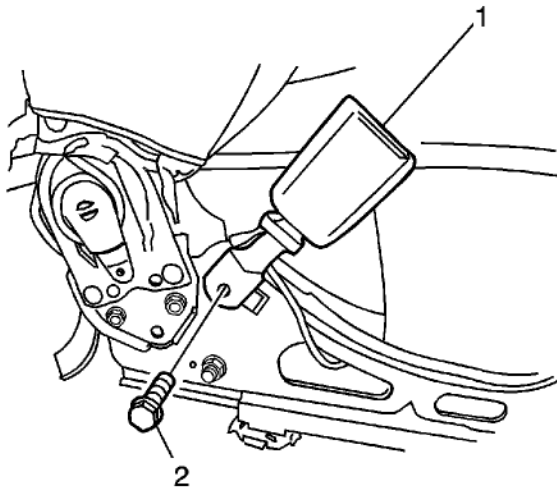
Ensure the male half of the stop button is facing forward in the vehicle in order to ensure the stop button will not snag customers clothing.

Driver or Passenger Seat Belt Buckle Replacement (Lever Type Recliner)

Removal Procedure



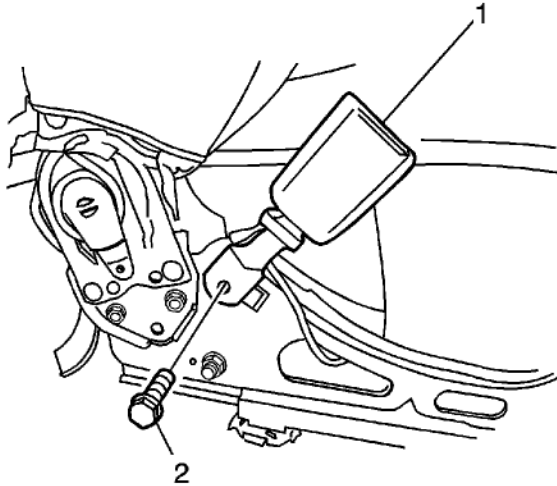
1. Remove the screws (2) and the trim cover (1).



2. Remove the bolt (2) and the seat belt buckle (1).

Installation Procedure

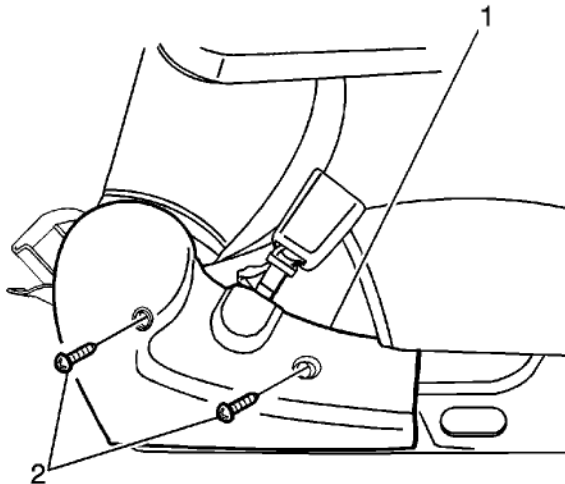
Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the seat belt buckle (1) and secure with bolt (2).

Tighten

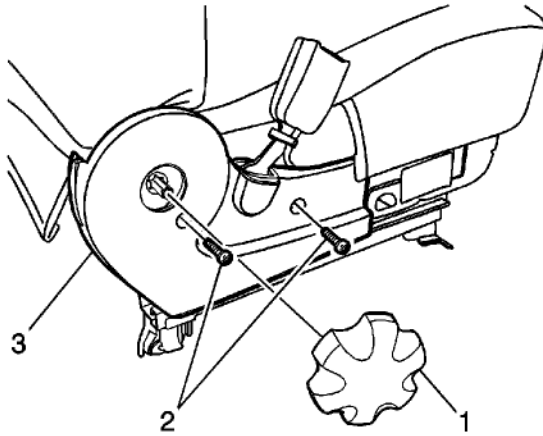
Tighten the seat belt retractor bolt to 38 N·m (28 lb ft).



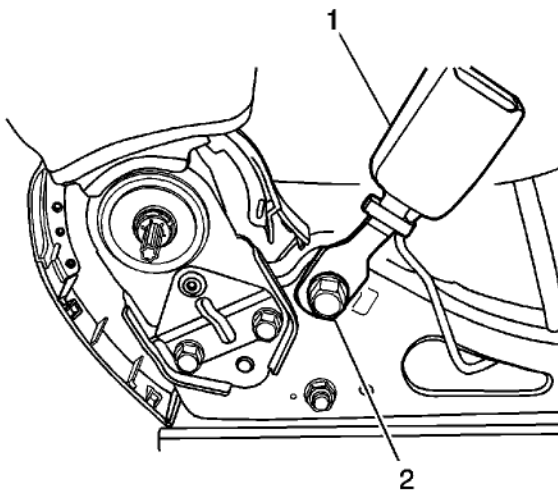
2. Install the trim cover (1) and secure with the screws (2).

Driver or Passenger Seat Belt Buckle Replacement (Knob Type Recliner)

Removal Procedure



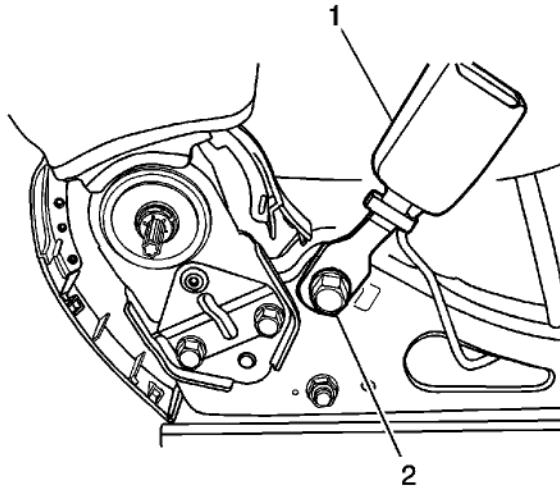
1. Remove the knob (1), screws (2) and the trim cover (3).



2. Remove the bolt (2) and the seat belt buckle (1).

Installation Procedure

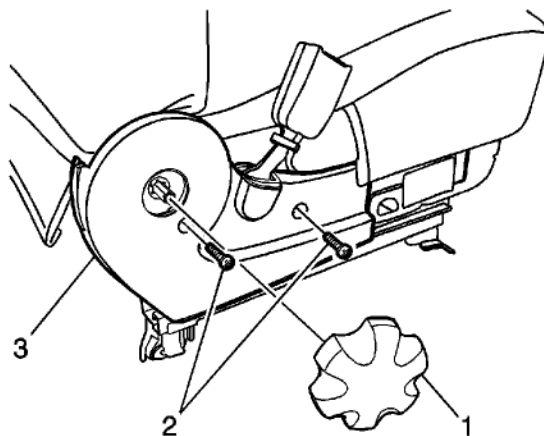
Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the seat belt buckle (1) and secure with bolt (2).

Tighten

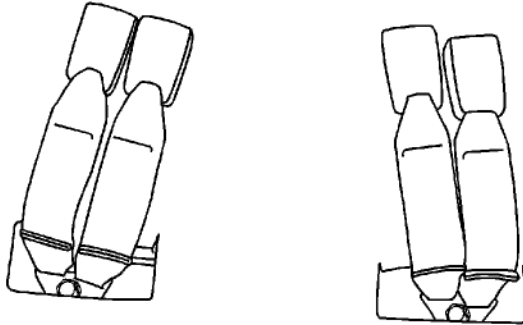
Tighten the seat belt retractor bolt to 38 N·m (28 lb ft).



2. Install the trim cover (3) and secure with the screws (2).
3. Install the knob (1).

Rear Seat Belt Buckle Replacement

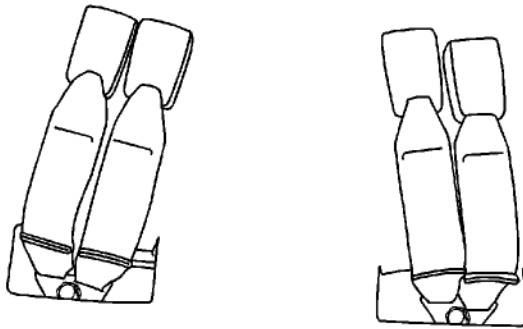
Removal Procedure



1. Remove the rear seat cushion. Refer to [Rear Seat Cushion Replacement](#).
2. Remove the bolt and the seat belt buckle.

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the seat belt buckle and secure with bolt.

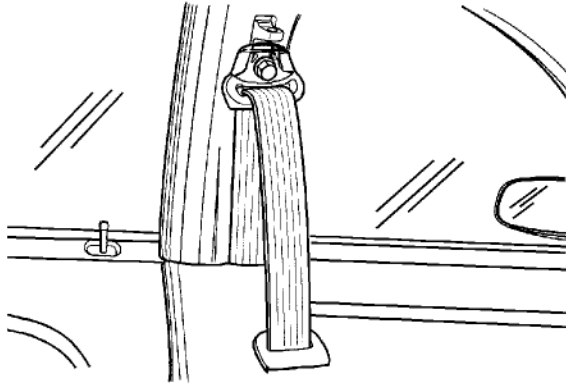
Tighten

Tighten the seat belt retractor bolt to 38 N·m (28 lb ft).

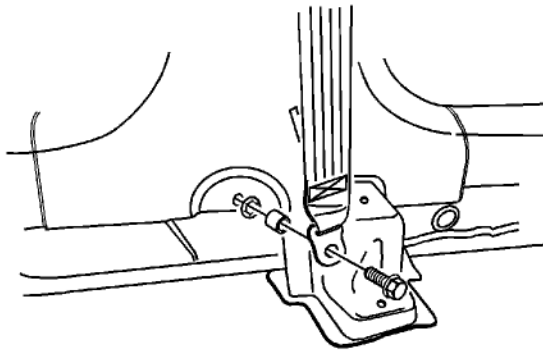
2. Install the rear seat cushion. Refer to [Rear Seat Cushion Replacement](#).

Front Seat Belt Replacement

Repair Procedure

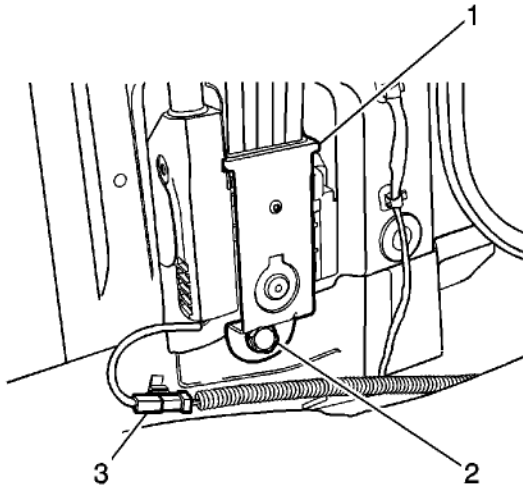


1. Remove the bolt cover, bolt and the seat belt anchor on the upper center pillar.



2. Remove the lower center pillar trim panel. Refer to [Center Pillar Lower Trim Panel Replacement](#).
3. Remove the bolt and the seat belt anchor on the lower center pillar.

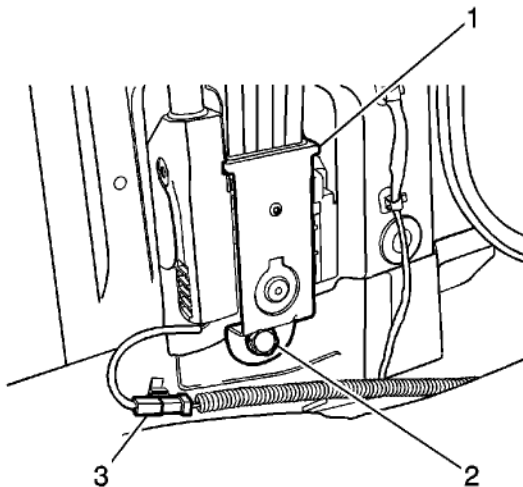
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4. Disconnect the pretensioner connector (3).
5. Remove the bolt (2) and the seat belt retractor (1).

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.

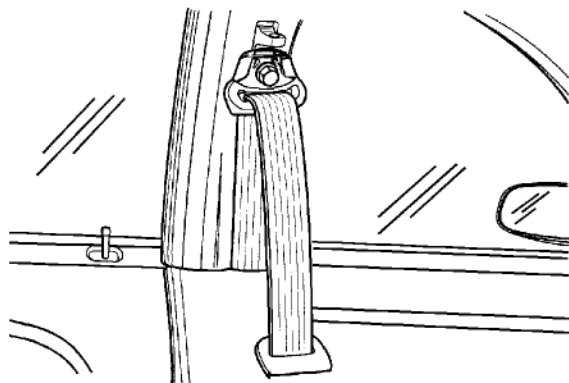


1. Install the seat belt retractor (1) with the bolt (2).

Tighten

Tighten the seat belt retractor bolt to 38 N·m (28 lb ft).

2. Connect the pretensioner connector (3).

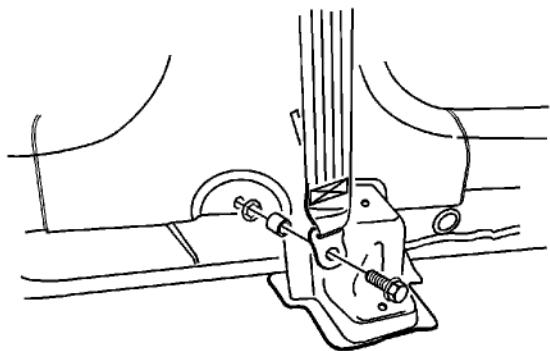


3. Install the seat belt anchor to the upper center pillar with the bolt.

Tighten

Tighten the seat belt anchor bolt to 38 N·m (28 lb ft).

4. Install the bolt cover.



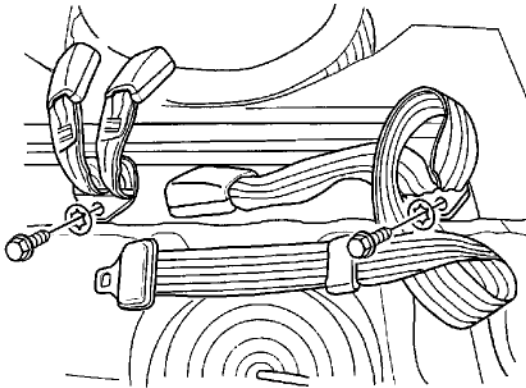
5. Install the lower center pillar trim panel. Refer to [Center Pillar Lower Trim Panel Replacement](#).
6. Install the seat belt anchor to the lower center pillar with the bolt.

Tighten

Tighten the seat belt anchor bolt to 38 N·m (28 lb ft).

Seat Belt Replacement - Center Rear

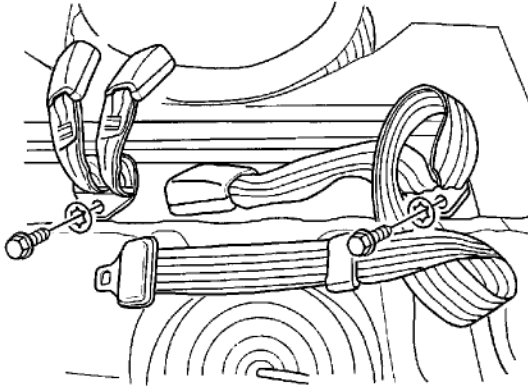
Removal Procedure



1. Pull the rear seat knob and fold the rear seat cushion.
2. Remove the bolts and the seat belt anchors.
3. Remove the left rear cargo area trim panel and remove the bolt from the rear center seat belt retractor.

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the seat belt anchors with the bolts.

Tighten

Tighten the seat belt anchor bolts to 38 N·m (28 lb ft).

2. Install the rear center seat belt retractor with the bolt.

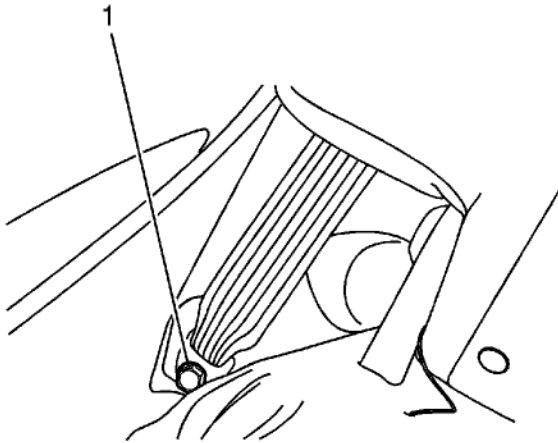
Tighten

Tighten the rear center seat belt retractor bolt to 38 N·m (28 lb ft).

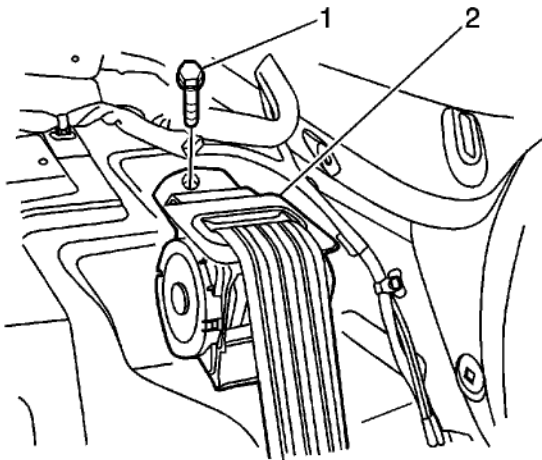
3. Install the rear cargo area trim panel and unfold the rear seat.

Shoulder Belt Replacement - Rear

Removal Procedure



1. Remove the bolt (1) and the seat belt anchor on the wheelhouse trim panel.

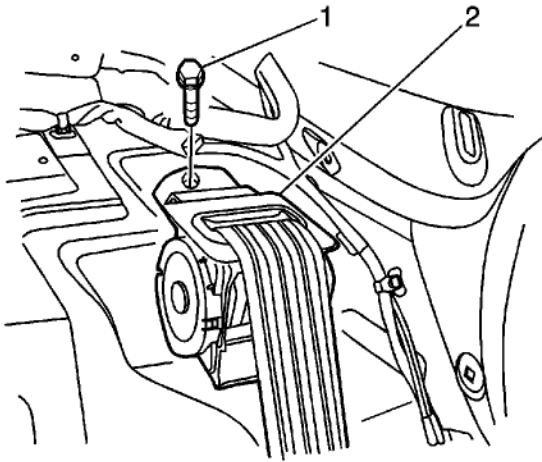


2. Remove the upper back panel shelf. Refer to [Rear Window Shelf Trim Panel Replacement](#).
3. Remove the bolt (1) and the seat belt retractor (2).

Installation Procedure

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Notice: Refer to [Fastener Notice](#) in the Preface section.

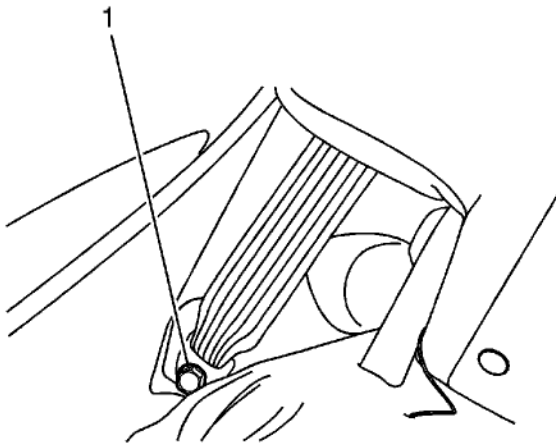


1. Install the seat belt retractor (2) with the bolt (1).

Tighten

Tighten the seat belt retractor bolt to 38 N·m (28 lb ft).

2. Install the upper back panel shelf. Refer to [Rear Window Shelf Trim Panel Replacement](#).



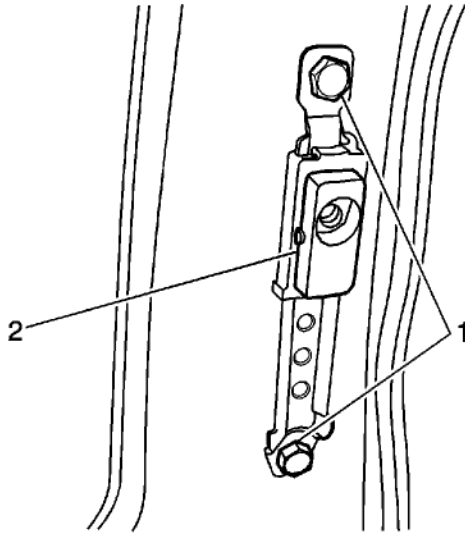
3. Install the seat belt anchor to the upper wheelhouse trim panel with the bolt (1).

Tighten

Tighten the seat belt anchor bolt to 38 N·m (28 lb ft).

Seat Belt Height Adjuster Replacement - Front

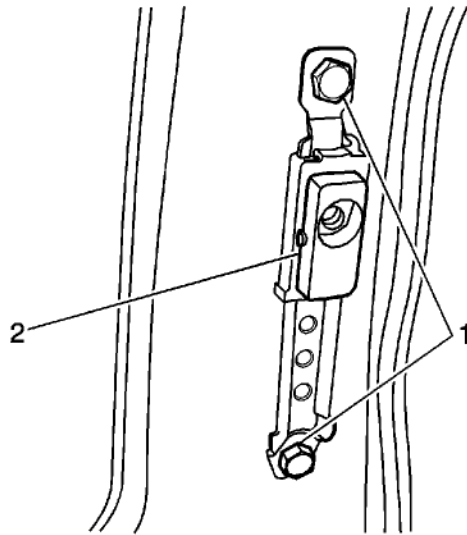
Removal Procedure



1. Remove the upper center pillar trim panel. Refer to [Center Pillar Upper Trim Panel Replacement](#).
2. Remove the bolts (2) and the seat belt height adjuster (1).

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



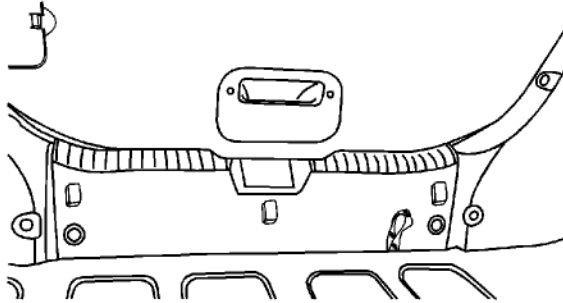
1. Install the seat belt height adjuster (1) with the bolts (2).

Tighten

Tighten the seat belt height adjuster bolts to 27 N·m (20 lb ft).

2. Install the upper center pillar trim panel. Refer to [Center Pillar Upper Trim Panel Replacement](#) .

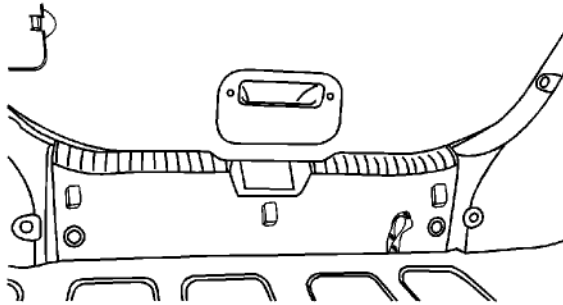
Child Restraint Tether Anchor Replacement (Five Door) Removal Procedure



1. Open the tether anchor access cap.
2. Remove the bolt and the tether anchor.

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the tether anchor with the bolt.

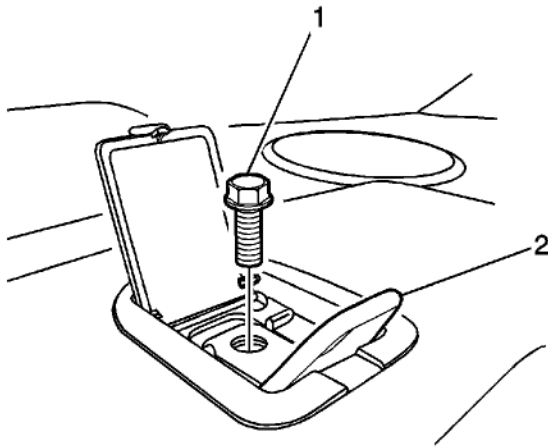
Tighten

Tighten the child seat tether anchor bolt to 25 N·m (18 lb ft).

2. Close the tether anchor access cap.

Child Restraint Tether Anchor Replacement (Four Door North America)

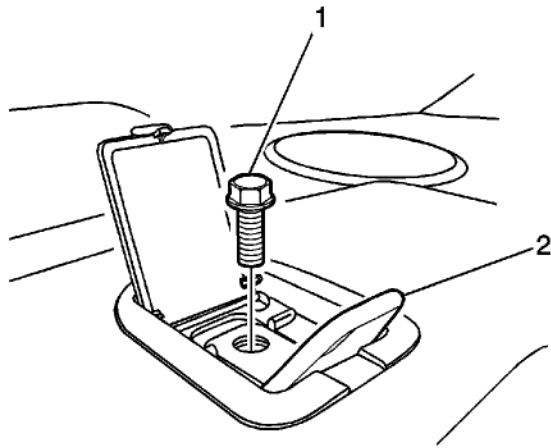
Removal Procedure



1. Open the tether anchor cover.
2. Remove the bolt (1) and the tether anchor (2).

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the tether anchor (2) with the bolt (1).

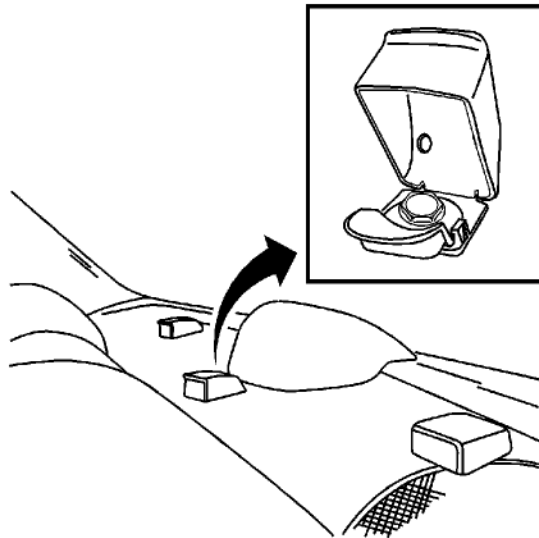
Tighten

Tighten the child seat tether anchor bolt to 38 N·m (28 lb ft).

2. Close the tether anchor cover.

Child Restraint Tether Anchor Replacement (Four Door Except North America)

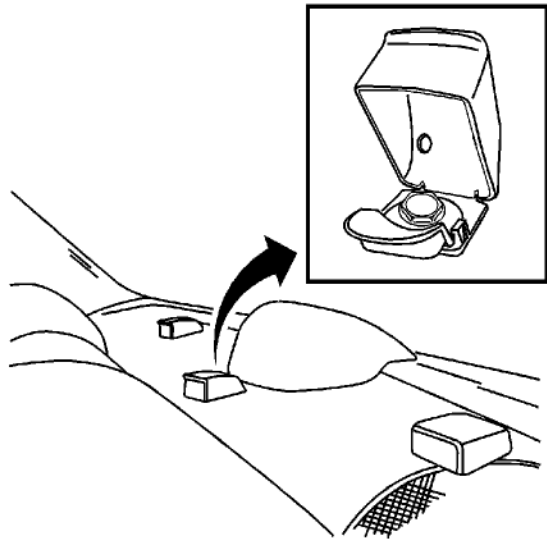
Removal Procedure



1. Open the tether anchor access cap.
2. Remove the bolt and the tether anchor.

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the tether anchor with the bolt.

Tighten

Tighten the child seat tether anchor bolt to 25 N·m (18 lb ft).

2. Close the tether anchor access cap.