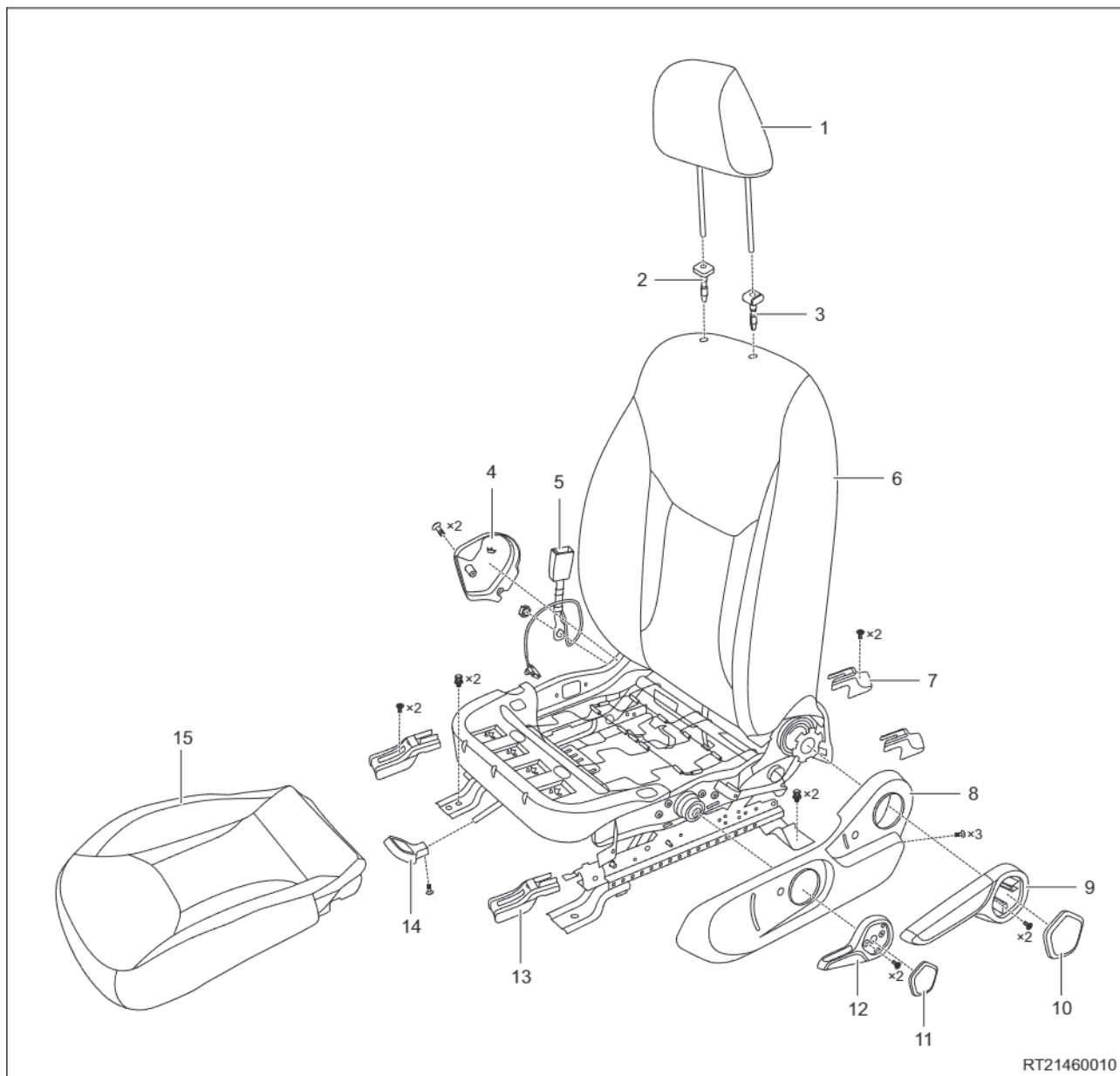

SEAT

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GENERAL INFORMATION

Description

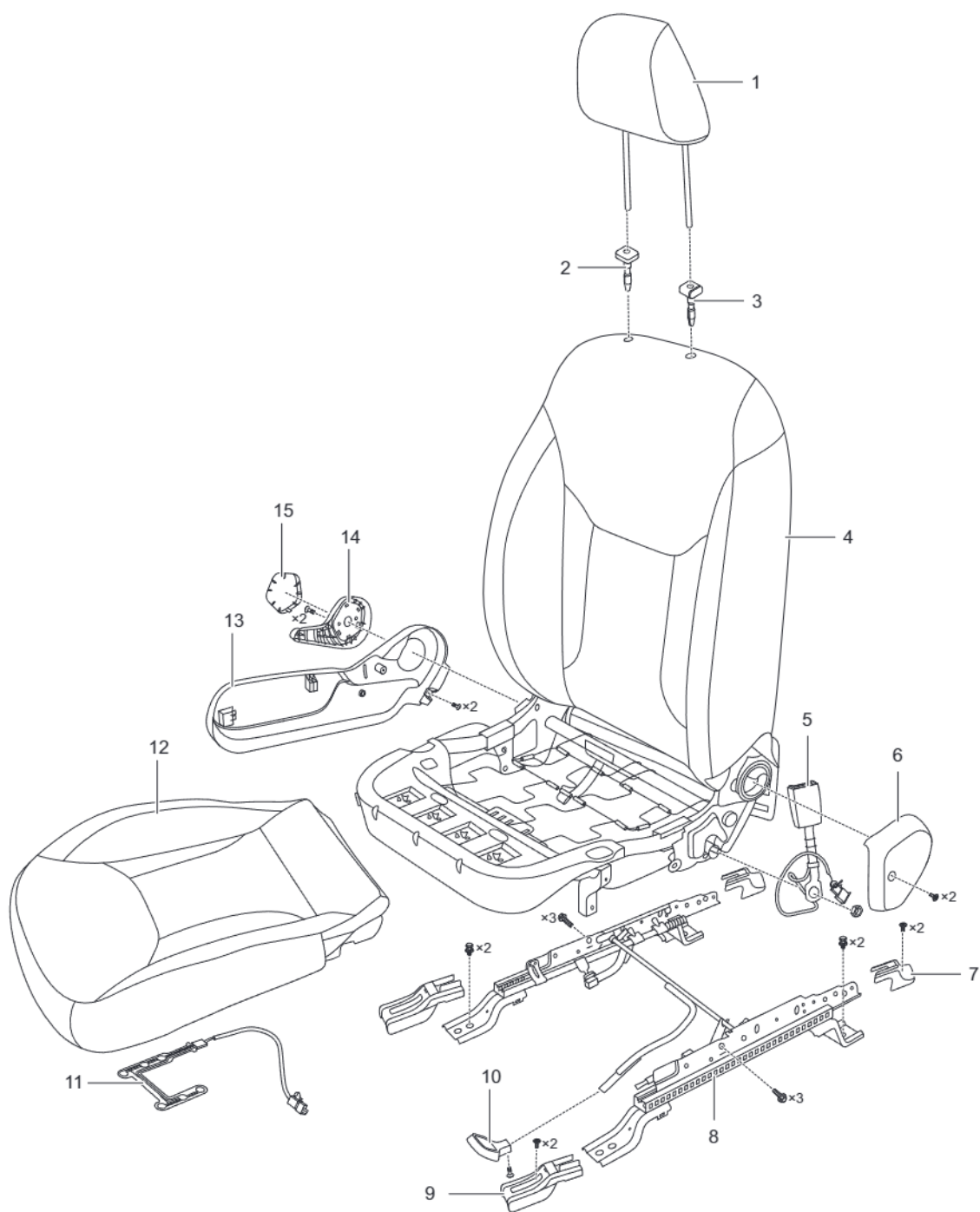
Driver Seat Assembly



RT21460010

1 - Driver Seat Headrest Assembly	2 - Driver Seat Headrest Guide w/o Button
3 - Driver Seat Headrest Guide w/ Button	4 - Drive Seat Inner Shield Assembly
5 - Driver Seat Belt Buckle Assembly	6 - Driver Seatback Assembly
7 - Driver Seat Rear Mounting Foot Cover Assembly	8 - Driver Seat Outer Shield Assembly
9 - Driver Seat Reclining Adjuster Handle	10 - Driver Seat Reclining Adjuster Handle Cover
11 - Driver Seat Height Adjuster Handle Cover	12 - Driver Seat Height Adjuster Handle
13 - Driver Seat Front Mounting Foot Cover Assembly	14 - Driver Seat Track Unlock Handle
15 - Driver Seat Cushion Assembly	

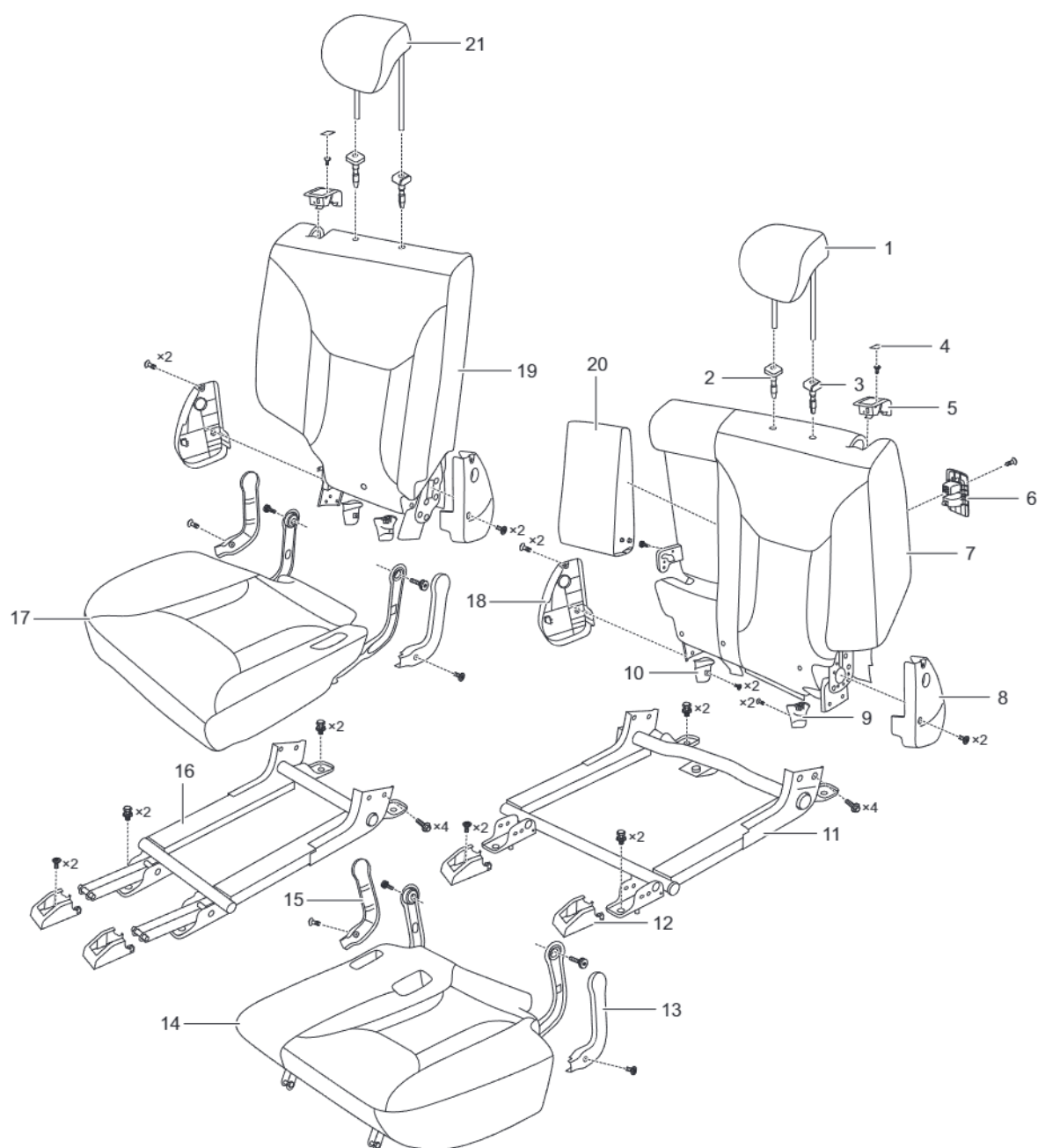
Front Passenger Seat Assembly



RT21460020

1 - Front Passenger Seat Headrest Assembly	2 - Front Passenger Seat Headrest Guide w/o Button
3 - Front Passenger Seat Headrest Guide w/ Button	4 - Front Passenger Seatback Assembly
5 - Front Passenger Seat Belt Buckle Assembly	6 - Front Passenger Seat Inner Shield Assembly
7 - Front Passenger Seat Rear Mounting Foot Cover Assembly	8 - Front Passenger Seat Track Assembly
9 - Front Passenger Seat Front Mounting Foot Cover Assembly	10 - Front Passenger Seat Track Unlock Handle
11 - Passenger Side Seat Belt Reminder	12 - Front Passenger Seat Cushion Assembly
13 - Front Passenger Seat Outer Shield Assembly	14 - Front Passenger Seat Reclining Adjuster Handle
15 - Front Passenger Seat Reclining Adjuster Handle Cover	

Rear Seat Assembly



RT21460030

1 - Rear Left Seat Headrest Assembly	2 - Rear Seat Headrest Guide w/o Button
3 - Rear Seat Headrest Guide w/ Button	4 - Rear Seatback Unlock Mechanism Cover
5 - Rear Seatback Unlock Mechanism Assembly	6 - Child Seat Upper Fixing Point Trim Cover
7 - Rear Left Seatback Assembly	8 - Rear Left Seat Folder Mechanism Assembly Outer Cover
9 - Rear Left Seat Reclining Adjuster Inner Cover	10 - Rear Right Seat Reclining Adjuster Inner Cover
11 - Rear Left Seat Bracket Assembly	12 - Rear Seat Mounting Foot Cover Assembly
13 - Attachment Trim Cover Between Rear Left Seat Cushion and Seatback	14 - Rear Left Seat Cushion Assembly
15 - Attachment Trim Cover Between Rear Right Seat Cushion and Seatback	16 - Rear Right Seat Bracket Assembly
17 - Rear Right Seat Cushion Assembly	18 - Rear Right Seat Folder Mechanism Assembly Outer Cover
19 - Rear Right Seatback Assembly	20 - Rear Seat Armrest Assembly
21 - Rear Right Seat Headrest Assembly	

The front seat assemblies can be moved forward and backward by seat track unlock handle, and can be moved upward and downward by seat height adjuster handle, and the seatback reclining can be adjusted by seat reclining adjuster handle.

The rear seat position is not adjustable; however, the rear seatback can be put down forward by pulling the seatback unlock mechanism assembly to help increase the storage space of back door.

Specifications

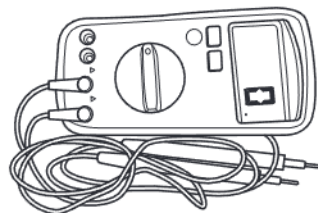
Torque Specifications

Description	Torque (N·m)
Front Seat Assembly Fixing Bolt	50 ± 5
Seat Track Unlock Handle Fixing Screw	4.8 ± 0.5
Seat Front Mounting Foot Cover Assembly Fixing Screw	4.8 ± 0.5
Seat Rear Mounting Foot Cover Assembly Fixing Screw	4.8 ± 0.5
Seat Height Adjuster Handle Fixing Screw	4.8 ± 0.5
Seat Reclining Adjuster Handle Fixing Screw	4.8 ± 0.5
Seat Outer Shield Assembly Fixing Screw	4.8 ± 0.5
Seat Belt Buckle Assembly Fixing Nut	50 ± 5
Seat Inner Shield Assembly Fixing Screw	4.8 ± 0.5
Seat Track Assembly Fixing Bolt	24 ± 2.4
Rear Seat Assembly Fixing Bolt	50 ± 5
Attachment Trim Cover Fixing Screw Between Rear Seat Cushion and Seatback	4.8 ± 0.5
Rear Seat Armrest Assembly Fixing Screw	4.8 ± 0.5
Child Seat Upper Fixing Point Trim Cover Fixing Screw	4.8 ± 0.5
Rear Seatback Unlock Mechanism Assembly Fixing Screw	4.8 ± 0.5
Rear Seat Mounting Foot Cover Assembly Fixing Screw	4.8 ± 0.5
Fixing Bolt Between Rear Seat Cushion Assembly and Seatback Assembly	48 ± 4.8
Rear Seat Folder Mechanism Assembly Outer Cover Fixing Screw	4.8 ± 0.5
Rear Seat Reclining Adjuster Inner Cover Fixing Screw	4.8 ± 0.5
Rear Seat Bracket Assembly Fixing Bolt	48 ± 4.8

Tool

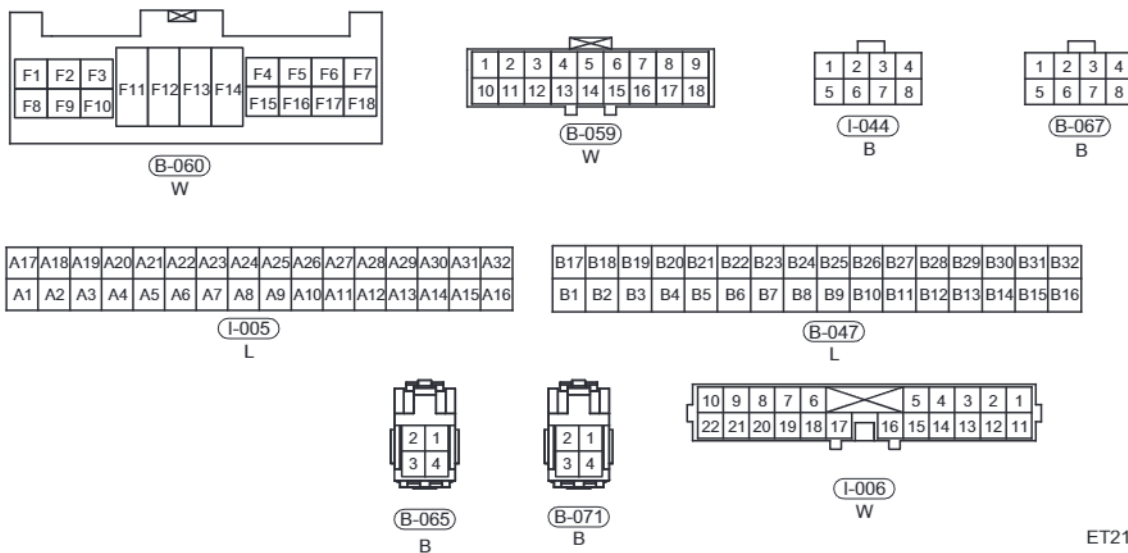
General Tool

Digital Multimeter



RCH0000002

Seat System



ON-VEHICLE SERVICE

Front Seat Assembly

Removal

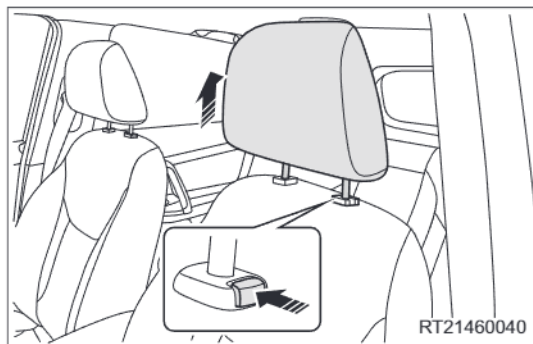
HINT:

- Use the same procedures for the front passenger seat assembly and driver seat assembly.
- Procedures listed below are for the driver seat assembly.

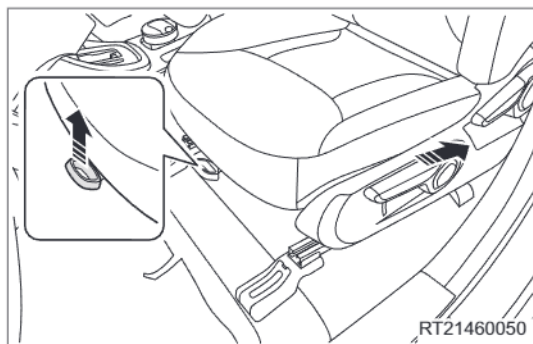
CAUTION

- Be sure to wear safety equipment to prevent accidents when removing seat assembly.
- Avoid scratch or damage to the body paint surface and carpet when removing seat assembly.

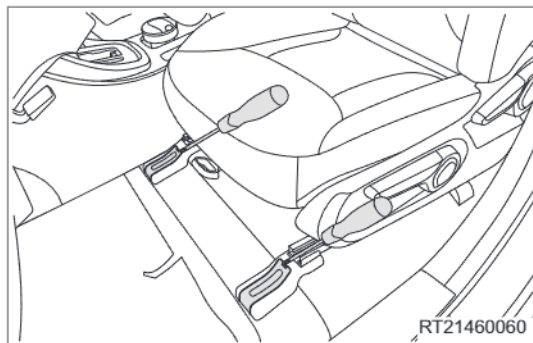
1. Turn off all the electrical equipment and ignition switch.
2. Disconnect the negative battery cable.
3. Remove the driver seat headrest assembly.
 - a. As shown in the illustration, press the seat headrest guide w/ button and remove the driver seat headrest assembly.



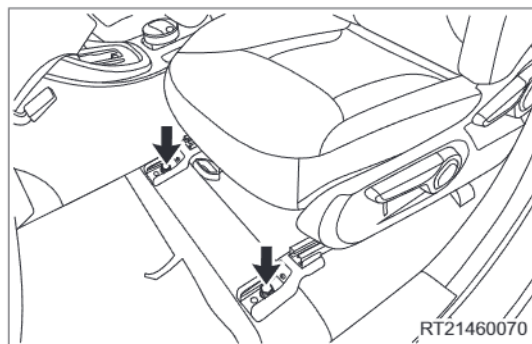
4. Remove the driver seat assembly.
 - a. As shown in the illustration, pull up the seat track unlock handle and move the seat assembly to the rearmost position.



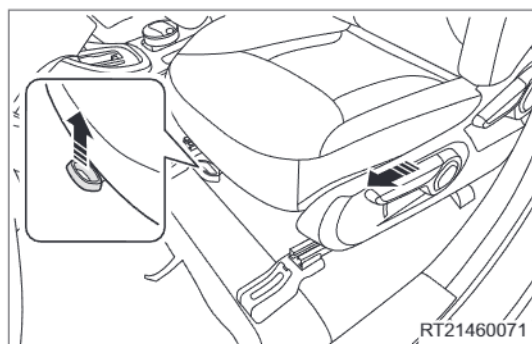
- b. Using a screwdriver wrapped with protective tape, pry up the seat front mounting foot cover.



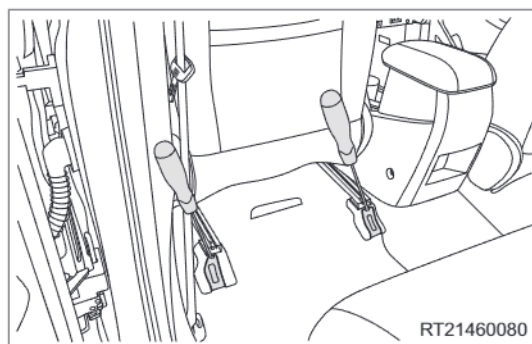
- c. Remove 2 fixing bolts (arrow) on the front side of seat assembly.
(Tightening torque: 50 ± 5 N·m)



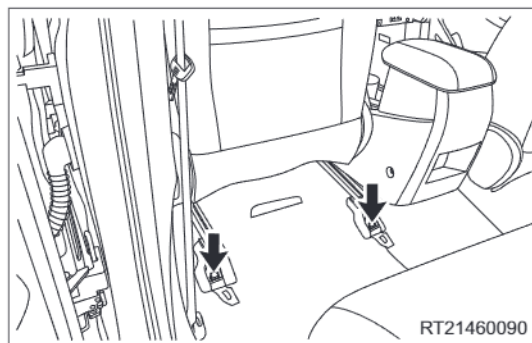
- d. As shown in the illustration, pull up the seat track unlock handle and move the seat assembly to the foremost position.



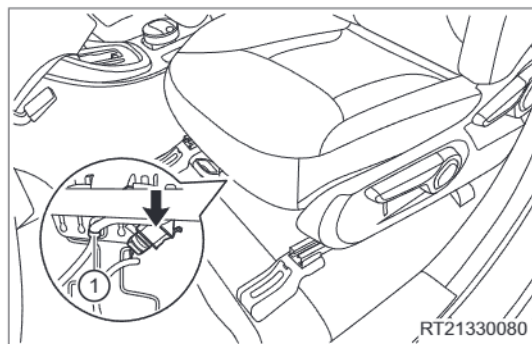
- e. Using a screwdriver wrapped with protective tape, pry up the seat rear mounting foot cover.



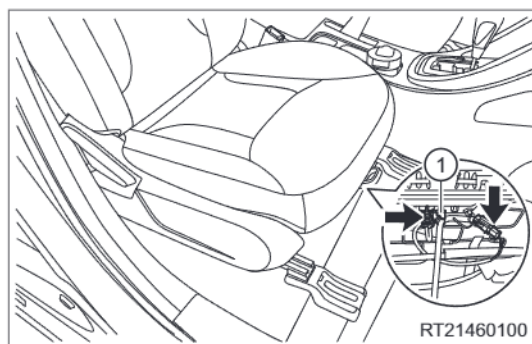
- f. Remove 2 fixing bolts (arrow) on the rear side of seat assembly.
(Tightening torque: 50 ± 5 N·m)



- g. Disconnect the wire harness connector (arrow) and clip (1) under the seat assembly (for driver seat assembly).



- h. Disconnect the wire harness connectors (arrow) and clip (1) under the seat assembly (for front passenger seat assembly).



- i. Pull up the seat track unlock handle and move the seat assembly to the mid-position. At the same time, operate the seat reclining adjuster handle and move the seatback to the upright position, and remove the driver seat assembly.

Disassembly

HINT:

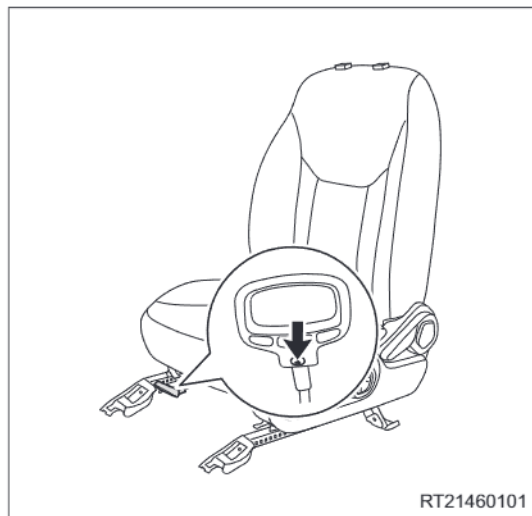
- Use the same procedures for the front passenger seat assembly and driver seat assembly.
- Procedures listed below are for the driver seat assembly.

CAUTION

- Be sure to wear safety equipment to prevent accidents when disassembling seat assembly.

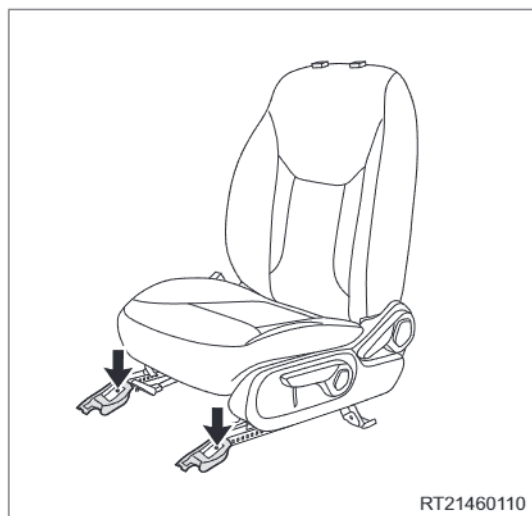
46

1. Remove the driver seat track unlock handle.
 - a. Remove the fixing screw (arrow) from the seat track unlock handle, and remove the driver seat track unlock handle.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)



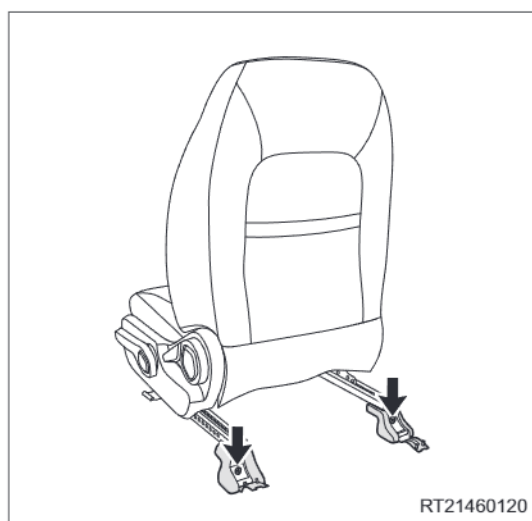
2. Remove the driver seat front mounting foot cover assembly.

- a. Remove 2 fixing screws (arrow) from the seat front mounting foot cover assembly, and remove the driver seat front mounting foot cover assembly.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)



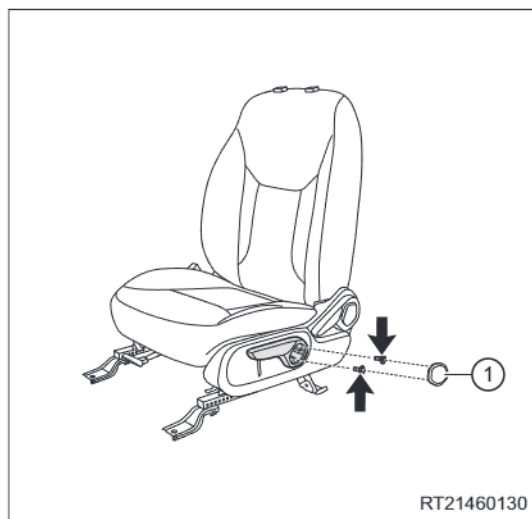
3. Remove the driver seat rear mounting foot cover assembly.

- a. Remove 2 fixing screws (arrow) from the seat rear mounting foot cover assembly, and remove the driver seat rear mounting foot cover assembly.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)



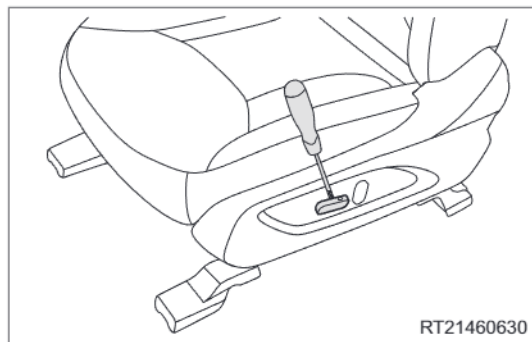
4. Remove the seat height adjuster handle (for driver side).

- a. Using a screwdriver wrapped with protective tape, pry up the seat height adjuster handle cover (1).
- b. Remove 2 fixing screws (arrow) from the seat height adjuster handle, and remove the seat height adjuster handle.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)



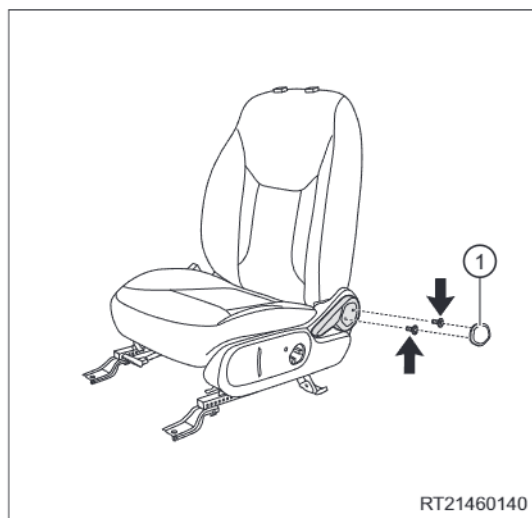
5. Remove the power seat position adjust switch (for driver side) (if equipped).

- a. Using a screwdriver wrapped with protective tape, pry up the claw on the power seat position adjust switch, and remove the power seat position adjust switch.



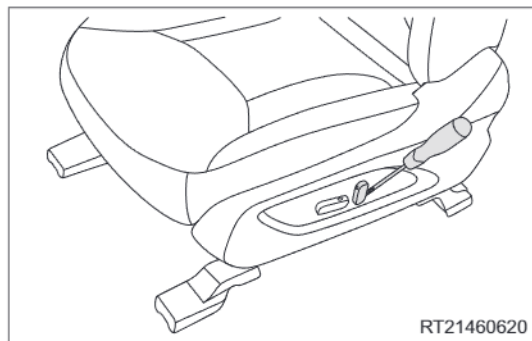
6. Remove the driver seat reclining adjuster handle.

- a. Using a screwdriver wrapped with protective tape, pry up the seat reclining adjuster handle cover (1).
- b. Remove 2 fixing screws (arrow) from the seat reclining adjuster handle, and remove the driver seat reclining adjuster handle.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)

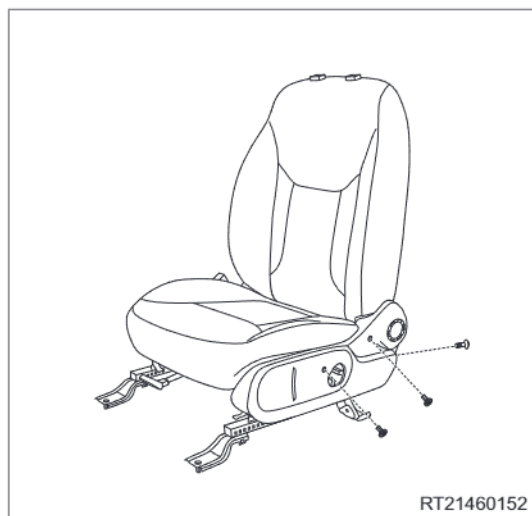


7. Remove the power seat reclining adjust switch (for driver side) (if equipped).

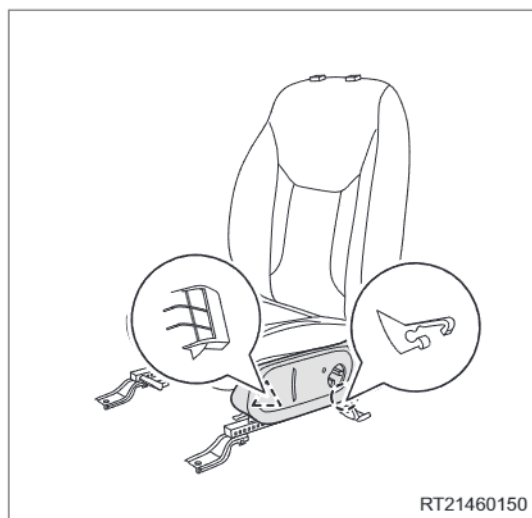
- a. Using a screwdriver wrapped with protective tape, pry up the claw on the power seat reclining adjust switch, and remove the power seat reclining adjust switch.



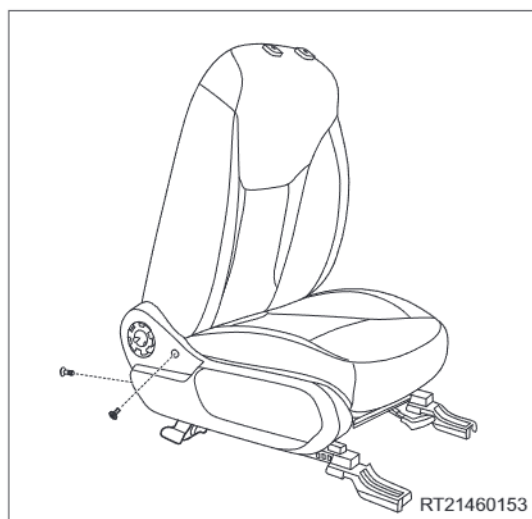
8. Remove the seat outer shield assembly (for driver side).
 - a. Remove 3 fixing screws from the seat outer shield assembly.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)



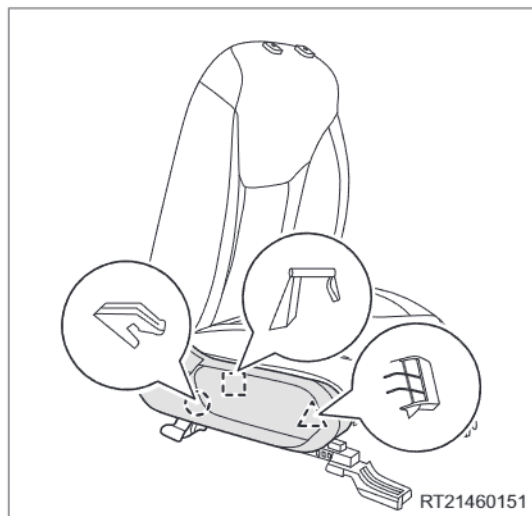
- b. Using a screwdriver wrapped with protective tape, pry up the claws on the seat outer shield assembly, and remove the seat outer shield assembly.



9. Remove the seat outer shield assembly (for front passenger side).
 - a. Remove 2 fixing screws from the seat outer shield assembly.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)

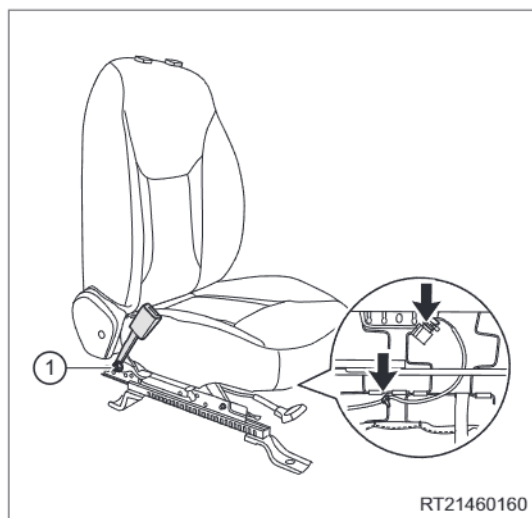


- b. Using a screwdriver wrapped with protective tape, pry up the claws on the seat outer shield assembly, and remove the seat outer shield assembly.



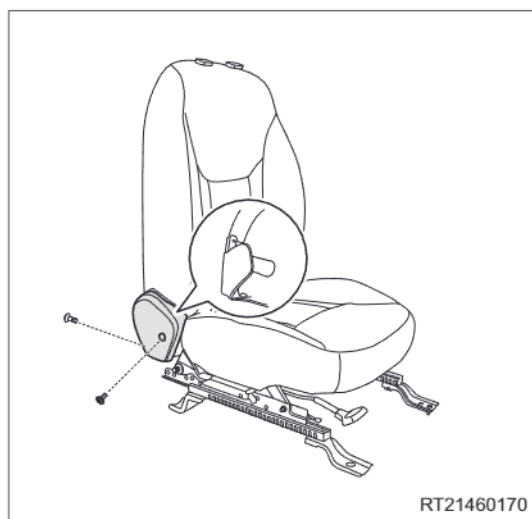
10. Remove the driver seat belt buckle assembly.

- a. Remove the fixing nut (1) from the seat belt buckle assembly.
(Tightening torque: $50 \pm 5 \text{ N}\cdot\text{m}$)
- b. Remove the clips (arrow) from the seat belt buckle assembly, and remove the driver seat belt buckle assembly.

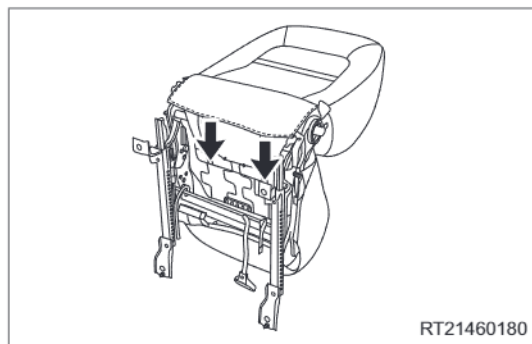


11. Remove the driver seat inner shield assembly.

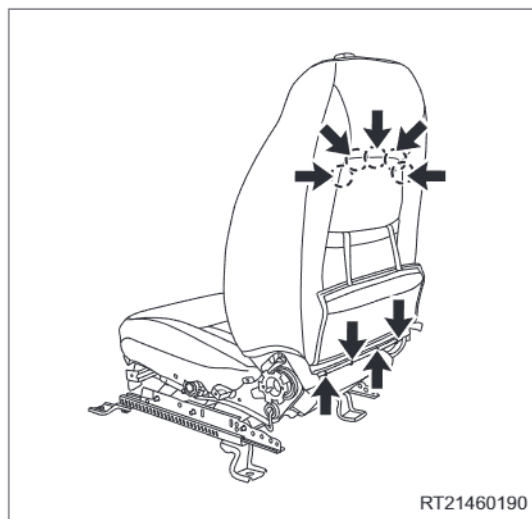
- a. Remove 2 fixing screws from the seat inner shield assembly.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)
- b. Using a screwdriver wrapped with protective tape, pry up the claws on the seat inner shield assembly, and remove the driver seat inner shield assembly.



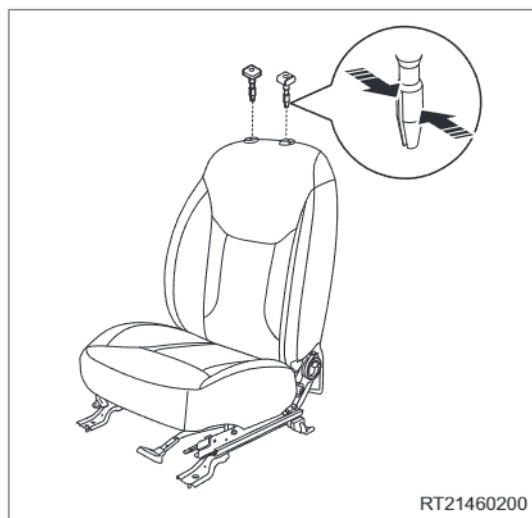
12. Remove the hooks (arrow) connecting the driver seatback assembly and seat cushion assembly.



13. Remove the driver seat headrest guide.
- Remove 9 hog rings (arrow) from the seatback assembly.

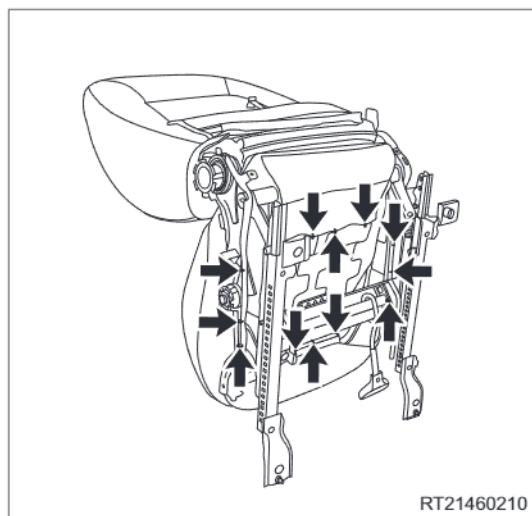


- Press and hold the lower part of seat headrest guide in the direction of arrow as shown in the illustration, and remove the driver seat headrest guide.



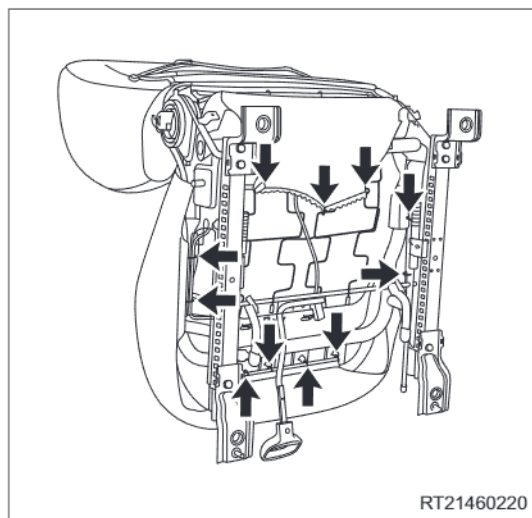
14. Remove the seat cushion assembly (for driver side).

- a. Remove 12 hog rings (arrow) from the seat cushion assembly.
- b. Remove the driver seat cushion assembly.

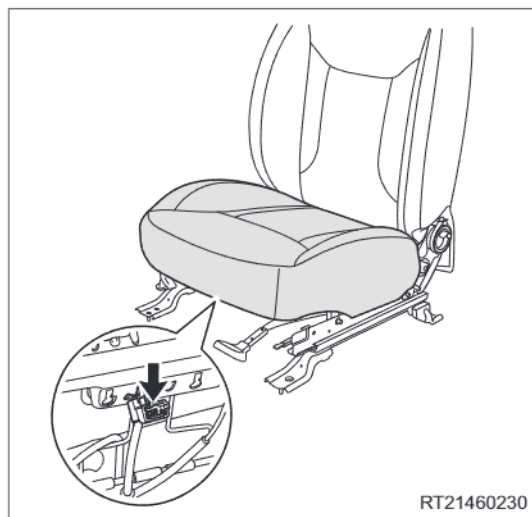


15. Remove the seat cushion assembly (for front passenger side).

- a. Remove 11 hog rings (arrow) from the seat cushion assembly.

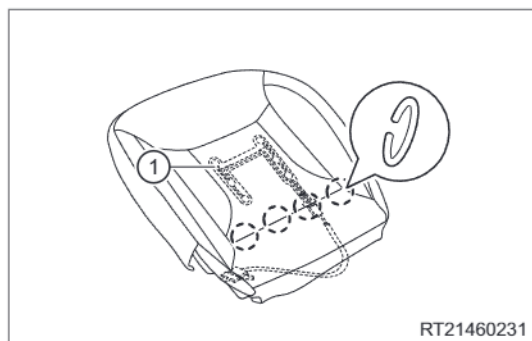


- b. Disengage the clip (arrow) from the passenger side seat belt reminder connector.
- c. Remove the front passenger seat cushion assembly.



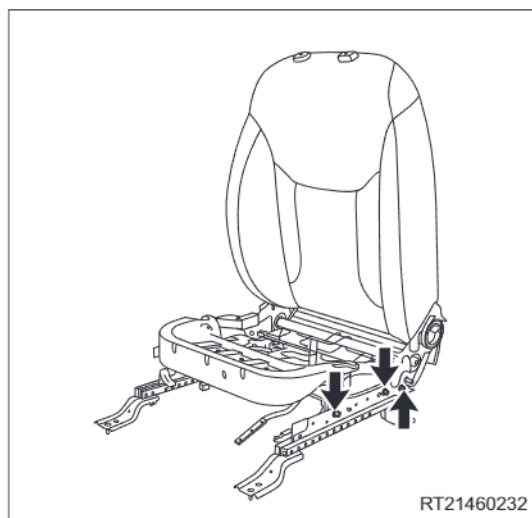
16. Remove the passenger side seat belt reminder (for front passenger side).

- a. Remove 4 hog rings from the seat cushion assembly.
- b. Remove the passenger side seat belt reminder (1).

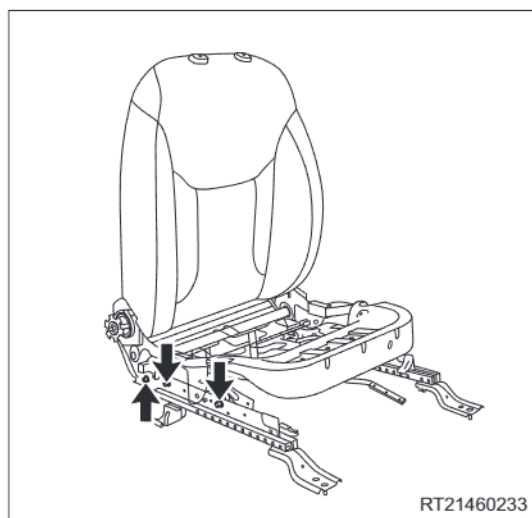


17. Remove the seat track assembly (for front passenger side).

- a. Remove 3 fixing bolts (arrow) from the left seat track assembly.
(Tightening torque: $24 \pm 2.4 \text{ N}\cdot\text{m}$)



- b. Remove 3 fixing bolts (arrow) from the right seat track assembly, and remove the front passenger seat track assembly.
(Tightening torque: $24 \pm 2.4 \text{ N}\cdot\text{m}$)



Assembly

Assembly is in the reverse order of disassembly.

CAUTION

- Be sure to wear safety equipment to prevent accidents when assembling seat.
- Be careful not to damage the seat cover during assembly.
- Replace the damaged hog rings during assembly.
- Keep the seat cover clean and tidy, and try to prevent wrinkles during assembly.

Installation

Installation is in the reverse order of removal.

CAUTION

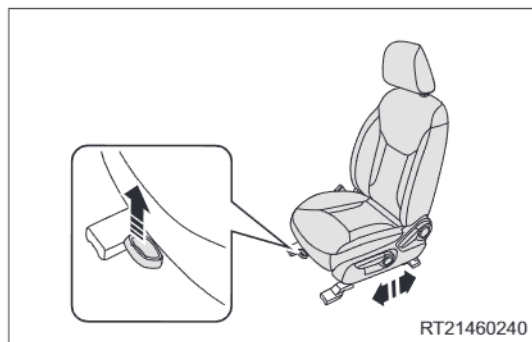
- Be sure to wear safety equipment to prevent accidents when installing seat assembly.
- Be careful not to damage the body paint surface when installing seat assembly.
- Avoid scratch or damage to the carpet when installing seat assembly.

Inspection

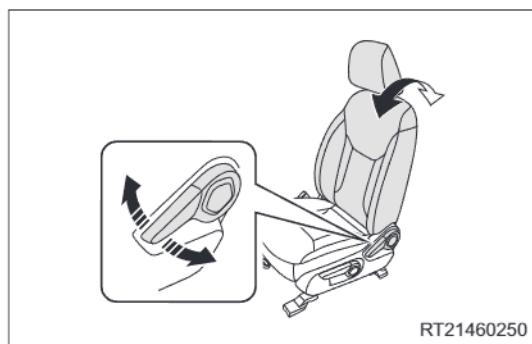
After completing the installation of seat assembly, check the basic functions of the seat assembly, and confirm that the following functions operates normally:

1. Manual seat assembly

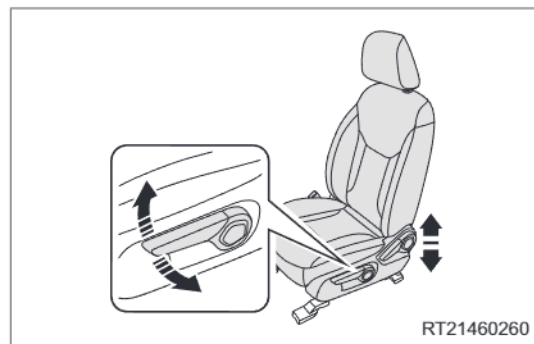
- Move the seat to the foremost and rearmost positions by pulling up the seat track unlock handle, and check if the seat is difficult to move, stuck, has high sliding resistance, makes noise, etc. If the above conditions occur, repair or replace in time.



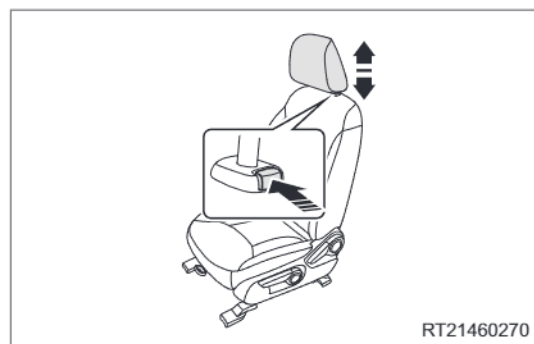
- Adjust the seatback reclining to the maximum and minimum angle by pulling up the seat reclining adjuster handle, and check if the seat is difficult to move, stuck, etc. If the above conditions occur, repair or replace in time.



- c. Adjust the seat height to the highest and lowest position by pulling up the seat height adjuster handle (for driver side), and check if the seat is difficult to move, stuck, etc. If the above conditions occur, repair or replace in time.



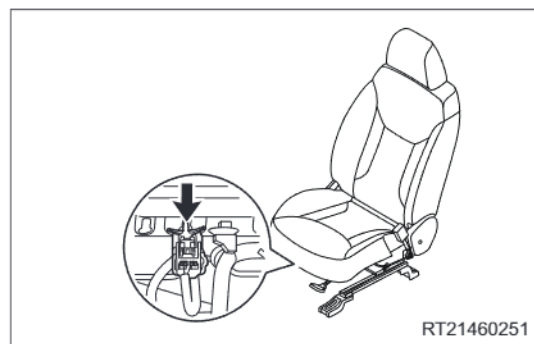
- d. Press the headrest guide w/ button, move the headrest up and down, and check if the headrest is difficult to move, stuck, etc. If the above conditions occur, repair or replace in time.



- e. Check if the fixing bolts are set in position. Tighten to the specified torque as necessary.

- f. Check the passenger side seat belt reminder (for front passenger side).

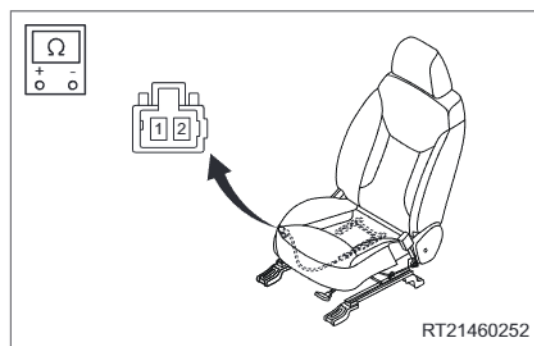
- Disconnect passenger side seat belt reminder connector (arrow).



- Using a digital multimeter, measure resistance between terminals of passenger side seat belt reminder according to the value(s) in the table below.

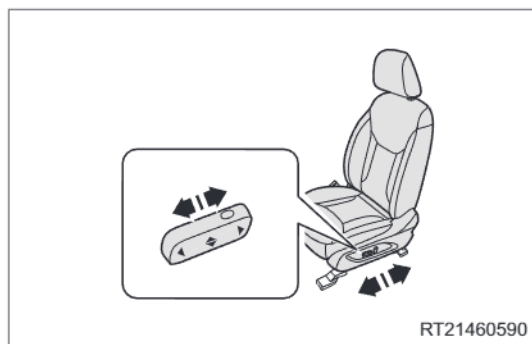
Multimeter Connection	Condition	Specified Condition
Terminal 1 - Terminal 2	No occupant	$\infty \Omega$
Terminal 1 - Terminal 2	With occupant	$\leq 20 \Omega$

If result is not as specified, replace passenger side seat belt reminder.

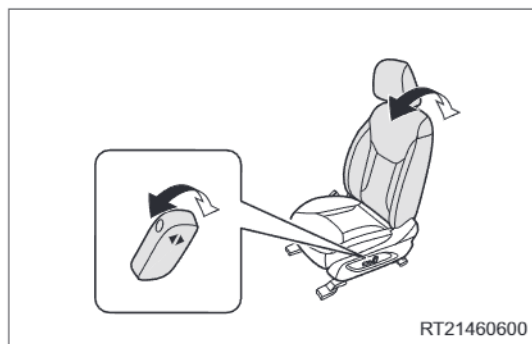


2. Power seat assembly

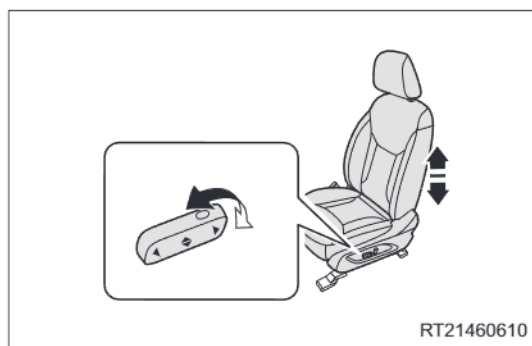
- a. Move the seat to the foremost and rearmost positions by moving the seat position adjust switch back and forth, and check if the seat is difficult to move, stuck, has high sliding resistance, makes noise, etc. If the above conditions occur, repair or replace in time.



- b. Adjust the seatback reclining to the maximum and minimum angle by pulling the seatback reclining adjust switch, and check if the seatback is difficult to move, stuck, etc. If the above conditions occur, repair or replace in time.



- c. Adjust the seat height to the highest and lowest position by pulling the seat cushion height adjust switch, and check if the seat is difficult to move, stuck, etc. If the above conditions occur, repair or replace in time.



Rear Seat Assembly

Removal

HINT:

- Use the same procedures for the rear right seat assembly and rear left seat assembly.
- Procedures listed below are for the rear left seat assembly.

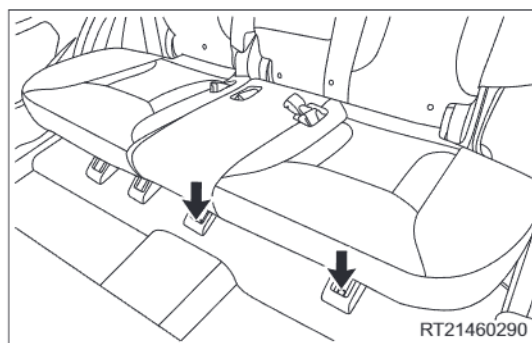
CAUTION

- Be sure to wear safety equipment to prevent accidents when removing rear seat assembly.
- Avoid scratch or damage to the body paint surface and carpet when removing rear seat assembly.

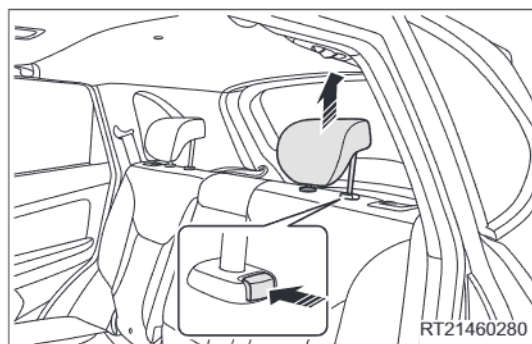
1. Remove the rear left seat headrest assembly.
 - a. As shown in the illustration, press the left seat headrest guide w/ button and remove the rear left seat headrest assembly.



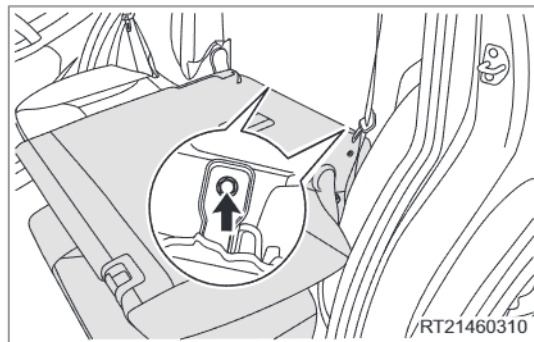
2. Remove the rear left seat assembly.
 - a. Remove 2 fixing bolts (arrow) from the front part of rear left seat assembly.
(Tightening torque: 50 ± 5 N·m)



- b. Put down the rear left seatback in the direction of arrow as shown in the illustration.



- c. Remove 2 fixing bolts (arrow) from the rear part of rear left seat assembly, and remove the rear left seat assembly.
(Tightening torque: 50 ± 5 N·m)



Disassembly

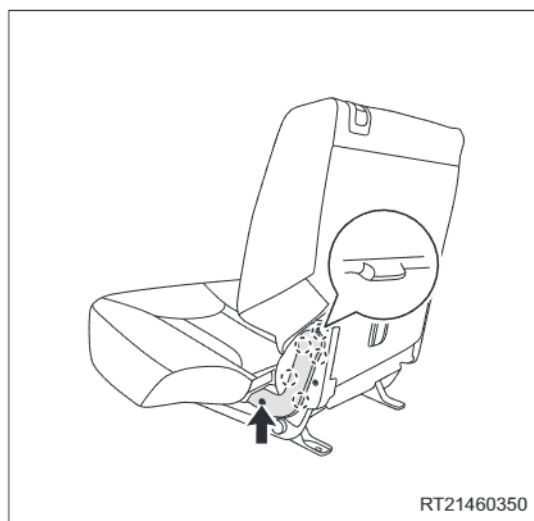
HINT:

- Use the same procedures for the rear right seat assembly and rear left seat assembly.
- Procedures listed below are for the rear left seat assembly.

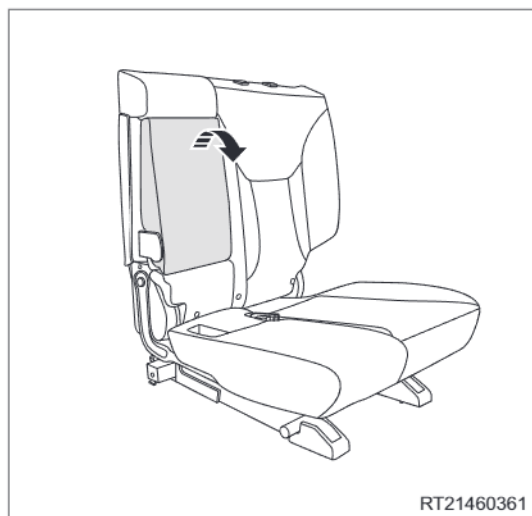
CAUTION

- Be sure to wear safety equipment to prevent accidents when disassembling rear seat assembly.

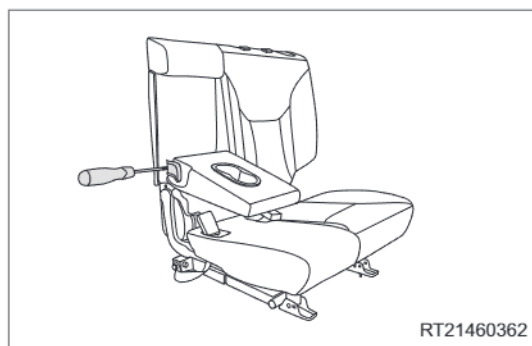
1. Remove the attachment trim cover between rear left seat cushion and seatback (take left side as an example).
 - a. Remove the attachment trim cover fixing screw (arrow) between rear left seat cushion and seatback.
(Tightening torque: 4.8 ± 0.5 N·m)
 - b. Using a screwdriver wrapped with protective tape, pry up the claws on the attachment trim cover between rear left seat cushion and seatback.
 - c. Remove the attachment trim cover between rear left seat cushion and seatback.



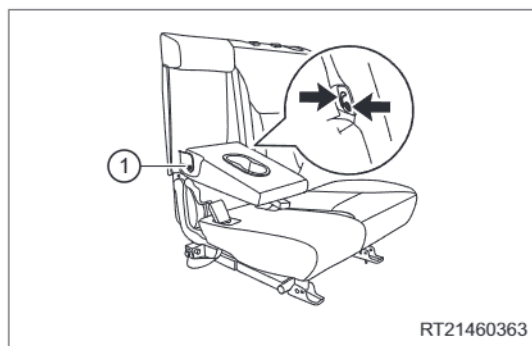
2. Remove the rear seat armrest assembly.
 - a. Open the rear seat armrest assembly in the direction of arrow as shown in the illustration.



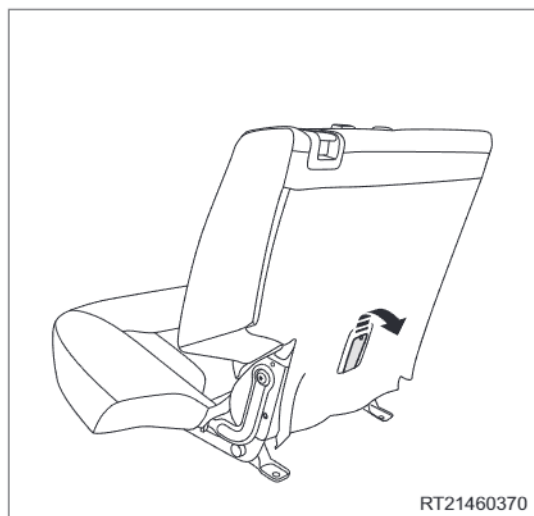
- b. Using a screwdriver wrapped with protective tape, pry up the claw on the rear seat armrest trim cover, and remove the rear seat armrest trim cover.



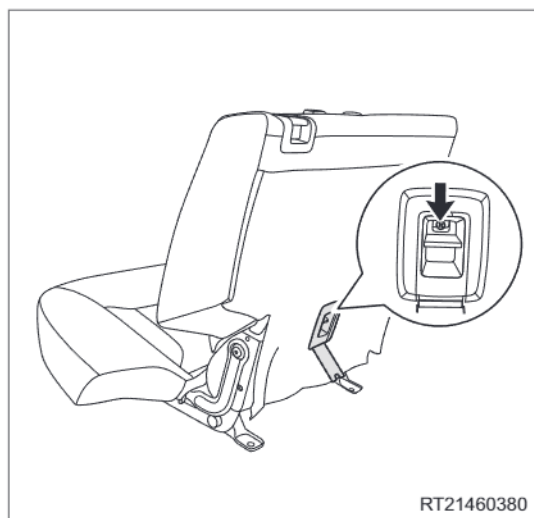
- c. Remove the fixing screw (1) from the rear seat armrest assembly.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)
 - d. Remove the rear seat armrest assembly from the grooves (arrow).



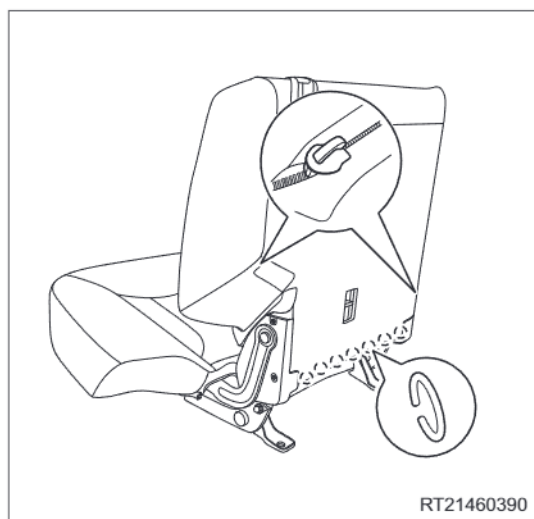
3. Remove the child seat upper fixing point trim cover.
 - a. Open the child seat upper fixing point trim cover in the direction of arrow as shown in the illustration.



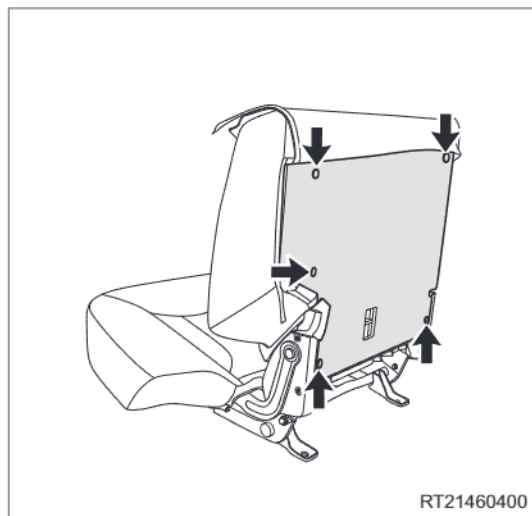
- b. Remove the fixing screw (arrow) from the child seat upper fixing point trim cover.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)
 - c. Using a screwdriver wrapped with protective tape, pry up the claw on the child seat upper fixing point trim cover.
 - d. Remove the child seat upper fixing point trim cover.



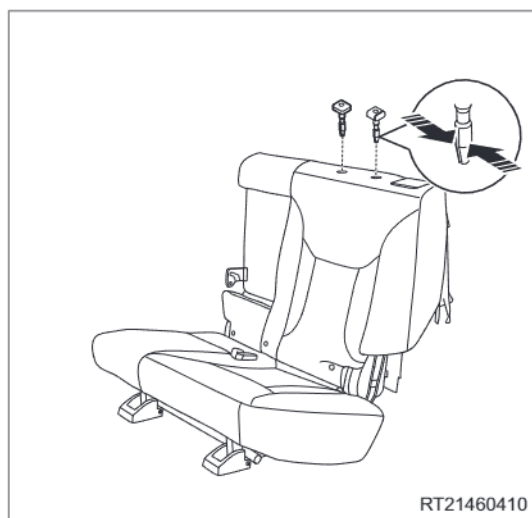
4. Remove the rear left seat headrest guide.
 - a. Remove 7 hog rings under the seatback.
 - b. Unzip the rear seatback assembly.



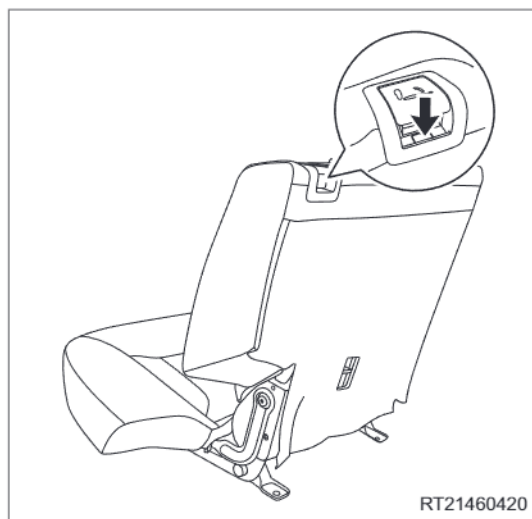
- c. Remove 5 fixing clamps (arrow) from the rear seatback board, and remove the rear seatback board.



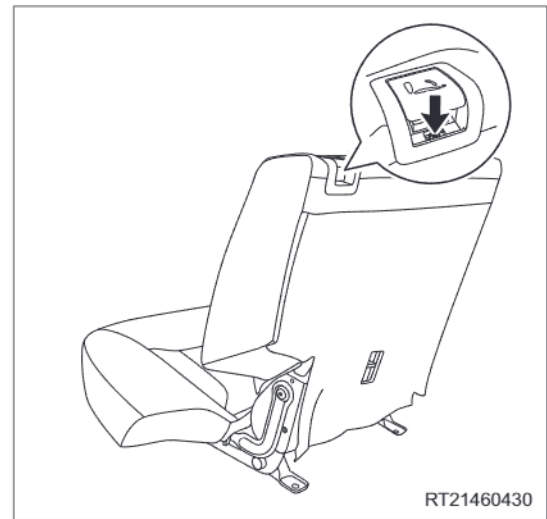
- d. Press the lower part of rear seat headrest guide in the direction of arrow as shown in the illustration, and remove the rear left seat headrest guide.



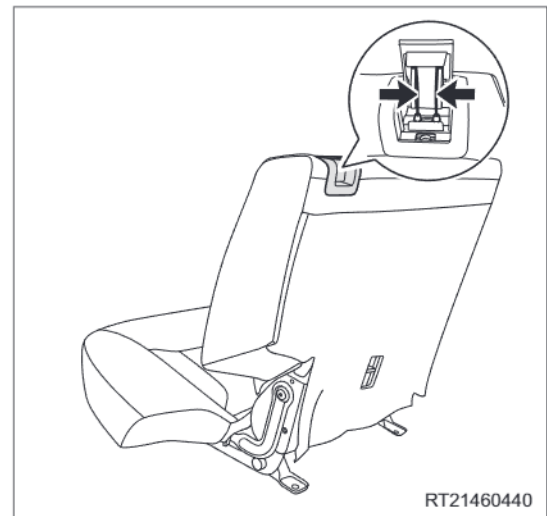
5. Remove the rear seatback unlock mechanism assembly.
- a. Using a screwdriver wrapped with protective tape, pry up the cover (arrow) of rear seatback unlock mechanism assembly.



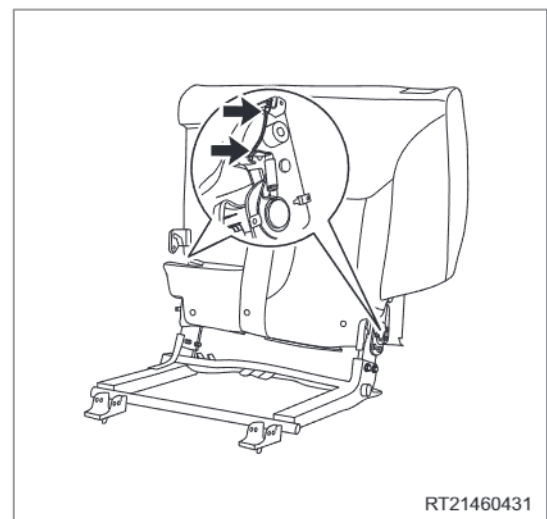
- b. Remove the fixing screw (arrow) from the rear seatback unlock mechanism assembly.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)



- c. Disconnect the rear seatback unlock mechanism cables (arrow), and remove the rear seatback unlock mechanism assembly.

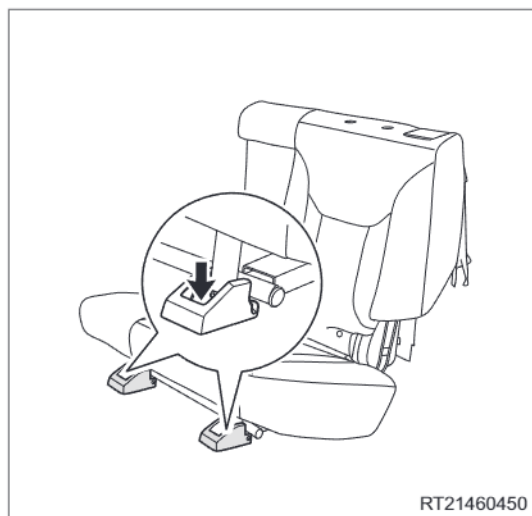


6. Remove the rear seatback unlock mechanism cable.
a. Remove the rear seatback unlock mechanism cables (arrow) from the groove as shown in the illustration.

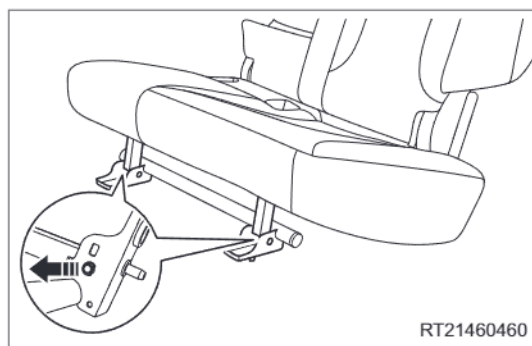


7. Separate the rear seat cushion assembly and seatback assembly.

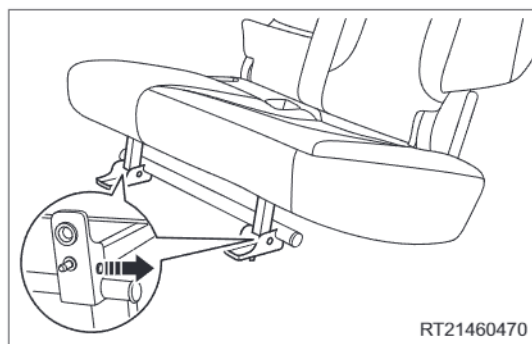
- a. Remove 2 fixing screws (arrow) from the rear seat mounting foot cover assembly, and remove the rear seat mounting foot cover assembly.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)



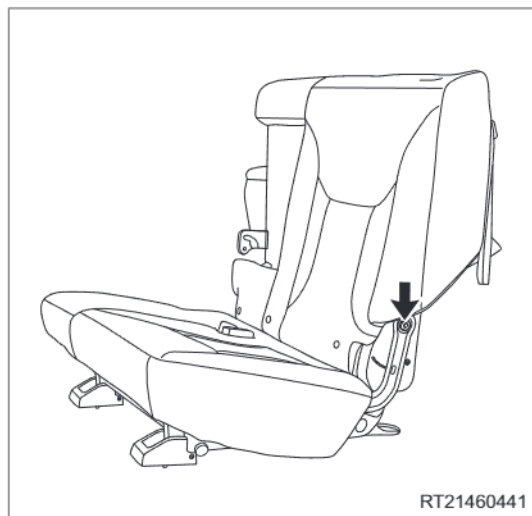
- b. Remove the snap ring in the direction of arrow as shown in the illustration.



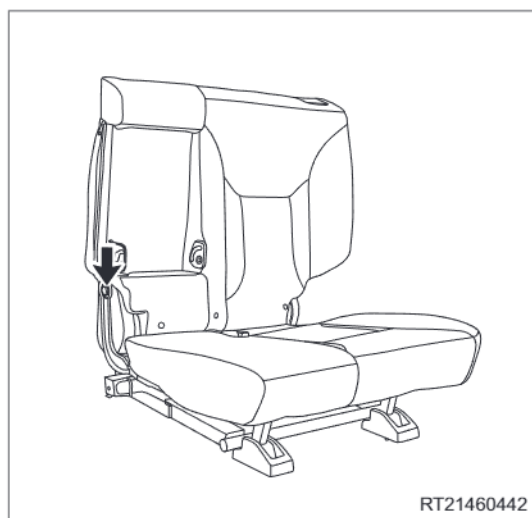
- c. Pull out the coupling shaft in the direction of arrow as shown in the illustration.



- d. Remove the fixing bolt (arrow) between rear seat cushion assembly and left side of seatback assembly.
(Tightening torque: 48 ± 4.8 N·m)



- e. Remove the fixing bolt (arrow) between rear seat cushion assembly and right side of seatback assembly.
(Tightening torque: 48 ± 4.8 N·m)

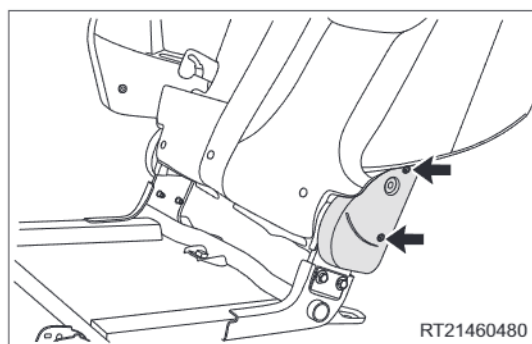


- f. Separate the rear seat cushion assembly and seatback assembly.

8. Remove the rear left seat folder mechanism assembly outer cover (take left side as an example).

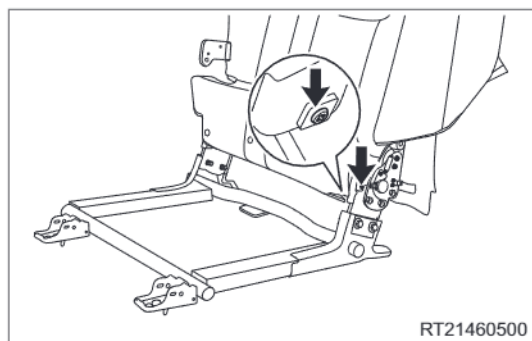
- a. Remove 2 fixing screws (arrow) from the rear left seat folder mechanism assembly outer cover.
(Tightening torque: 4.8 ± 0.5 N·m)

- b. Remove the rear left seat folder mechanism assembly outer cover.



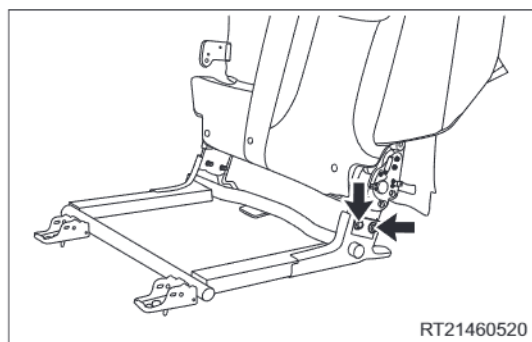
9. Remove the rear left seat reclining adjuster inner cover (take left side as an example).

- a. Remove 2 fixing screws (arrow) from the rear left seat reclining adjuster inner cover.
(Tightening torque: $4.8 \pm 0.5 \text{ N}\cdot\text{m}$)
- b. Remove the rear left seat reclining adjuster inner cover.

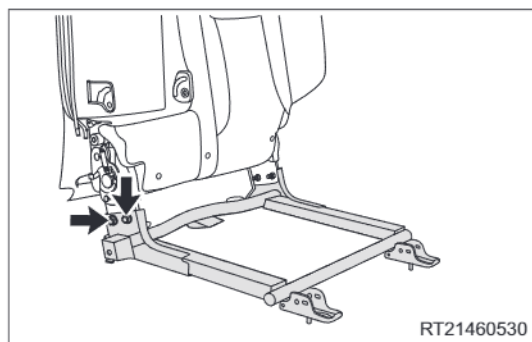


10. Remove the rear seat bracket assembly.

- a. Remove 2 fixing bolts (arrow) from the left side of rear seat bracket assembly.
(Tightening torque: $48 \pm 4.8 \text{ N}\cdot\text{m}$)



- b. Remove 2 fixing bolts (arrow) from the right side of rear seat bracket assembly.
(Tightening torque: $48 \pm 4.8 \text{ N}\cdot\text{m}$)
- c. Remove the rear seat bracket assembly.



Assembly

Assembly is in the reverse order of disassembly.

46

CAUTION

- Be sure to wear safety equipment to prevent accidents when assembling rear seat assembly.
- Be careful not to damage the seat cover during assembly.
- Replace the damaged hog rings during assembly.
- Keep the seat cover clean and tidy, and try to prevent wrinkles during assembly.

Installation

Installation is in the reverse order of removal.

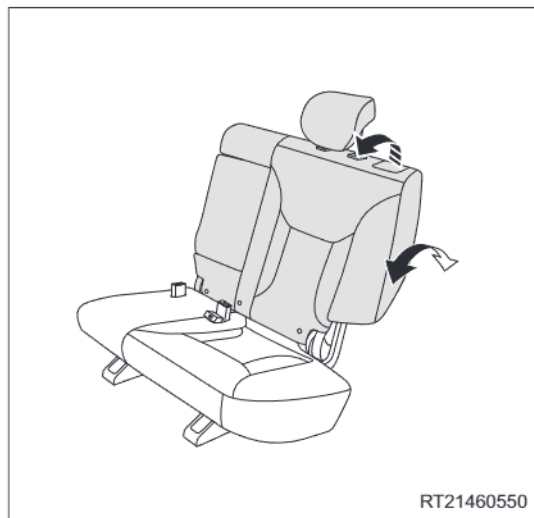
CAUTION

- Be sure to wear safety equipment to prevent accidents when installing rear seat assembly.
- Be careful not to damage the body paint surface when installing rear seat assembly.
- Avoid scratch or damage to the carpet when installing rear seat assembly.
- Make sure that the seat belt buckle is not under the seat cushion when installing rear seat cushion.

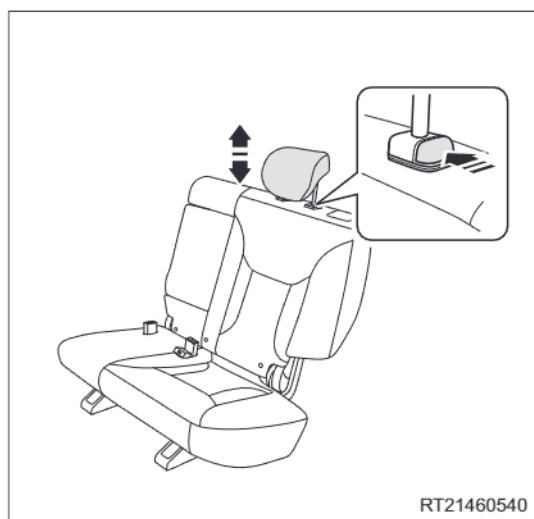
Inspection

After installing the rear seat assembly, check the basic functions of rear seat assembly, and confirm that the following functions operates normally:

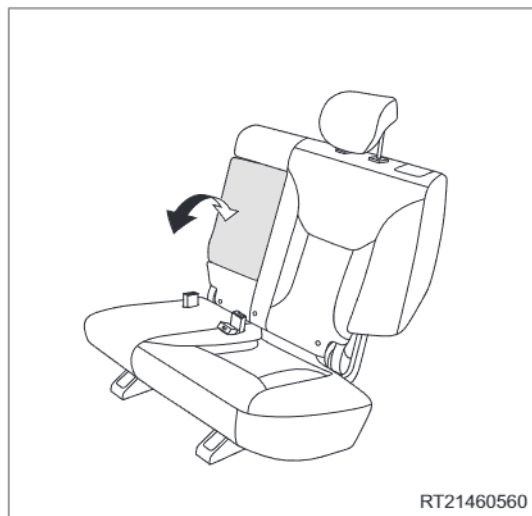
1. Pull up the seatback unlock mechanism assembly, and check if the rear seatback is difficult to move, stuck, etc. Repair or replace as necessary.



2. Press the headrest guide w/ button, move the headrest up and down, and check if the headrest is difficult to move, stuck, etc. If the above conditions occur, repair or replace in time.



3. Flip down the rear seat armrest assembly forward or backward, and check if the rear seat armrest assembly is difficult to move, stuck, etc. If the above conditions occur, repair or replace in time.



4. Check if the fixing bolts are set in position. Tighten to the specified torque as necessary.

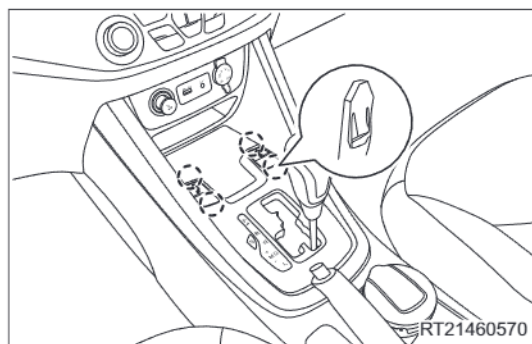
Seat Heater Switch

Removal

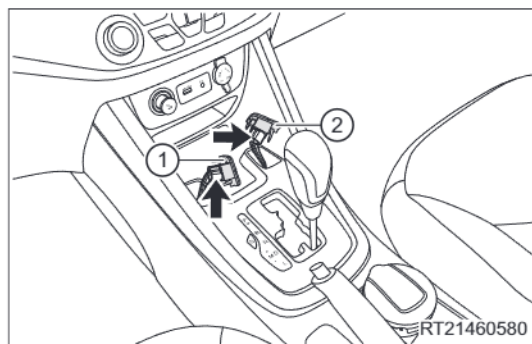
CAUTION

- Be sure to wear safety equipment to prevent accidents when removing seat heater switch.
- Avoid scratch or damage to the shift panel assembly when removing seat heater switch.

1. Turn off all the electrical equipment and ignition switch.
2. Disconnect the negative battery cable.
3. Remove the seat heater switch.
 - a. Using a screwdriver wrapped with protective tape, pry up the claws on the seat heater switch.



- b. Disconnect the seat heater switch connectors (arrow), and remove the driver seat heater switch (1) and front passenger seat heater switch (2).



46 Installation

Installation is in the reverse order of removal.

CAUTION

- Check seat heater switch for proper operation after installation.

