

2013 Chevrolet Cruze

2013 ACCESSORIES & EQUIPMENT Instrument Panel and Console Trim - Cruze

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Instrument Panel and Console Trim - Cruze

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Driver Information Display Bezel Screw	2.5 N.m	22 lb in
Driver Information Display Screw	2.5 N.m	22 lb in
Front Floor Console Screw	2.5 N.m	22 lb in
Front Floor Console Storage Tray Screw	2.5 N.m	22 lb in
Front Floor Console Armrest Bolt	2.5 N.m	22 lb in
Instrument Carrier Support Bolt	9 N.m	80 lb in
Instrument Carrier Support Screw	2.5 N.m	22 lb in
Instrument Cluster Screw	2.5 N.m	22 lb in
Instrument Cluster Display Switch Screw	1.5 N.m	13 lb in
Instrument Panel Accessory Bezel Screw	2.5 N.m	22 lb in
Instrument Panel Assembly Screw	9 Y	80 lb in
Instrument Panel Bolt	9 N.m	80 lb in
Instrument Panel Screw	2.5 N.m	22 lb in
Instrument Panel Cluster Lower Trim Plate Screw	2.5 N.m	22 lb in
Instrument Panel Compartment Bracket Bolt	9 N.m	80 lb in
Instrument Panel Compartment Bracket Screw	2.5 N.m	22 lb in
Instrument Panel Compartment Screw	2.5 N.m	22 lb in
Instrument Panel Inflatable Restraint Module Bracket Nut	9 Y	80 lb in
Instrument Panel Lower Trim Pad Screw	2.5 N.m	22 lb in
Instrument Panel Outer Air Outlet Duct Screw	2.5 N.m	22 lb in
Instrument Panel Steering Column Lower Trim Cover Bolt	2.5 N.m	22 lb in
Instrument Panel Tie Bar Bolt	20 N.m	15 lb ft
Instrument Panel Tie Bar Brace Bolt	20 N.m	15 lb ft
Instrument Panel Upper Compartment Screw	2.5 N.m	22 lb in
Instrument Panel Upper Trim Pad Screw	2.5 N.m	22 lb in
Steering Column Lower Trim Cover Bolt	2.5 N.m	22 lb in

REPAIR INSTRUCTIONS

INSTRUMENT PANEL INSULATOR SEAL REPLACEMENT

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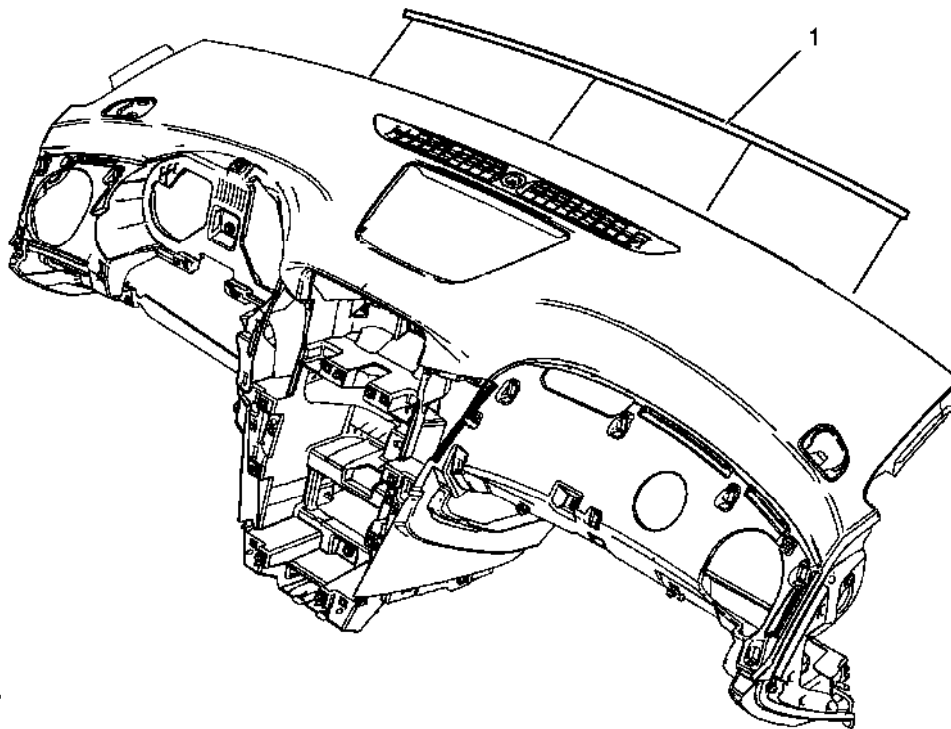


Fig. 1: View Of Instrument Panel Insulator Seal
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Insulator Seal Replacement

Callout	Component Name
Preliminary Procedures	
Remove the instrument panel assembly. Refer to <u>Instrument Panel Assembly Replacement</u> .	
1	Instrument Panel Insulator Seal

INSTRUMENT PANEL INSULATOR PANEL REPLACEMENT - RIGHT SIDE

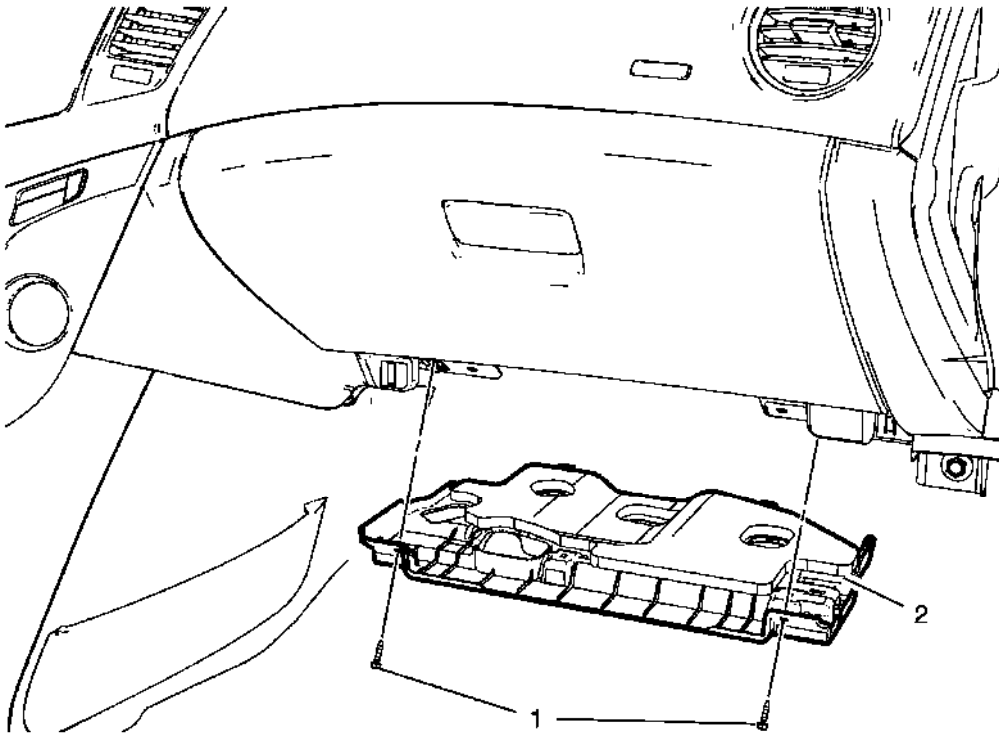


Fig. 2: Instrument Panel Insulator Panel - Right Side
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Insulator Panel Replacement - Right Side

Callout	Component Name
1	Instrument Panel Insulator Panel Fastener (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> .
2	Instrument Panel Insulator Panel

INSTRUMENT PANEL CENTER UPPER MOLDING REPLACEMENT

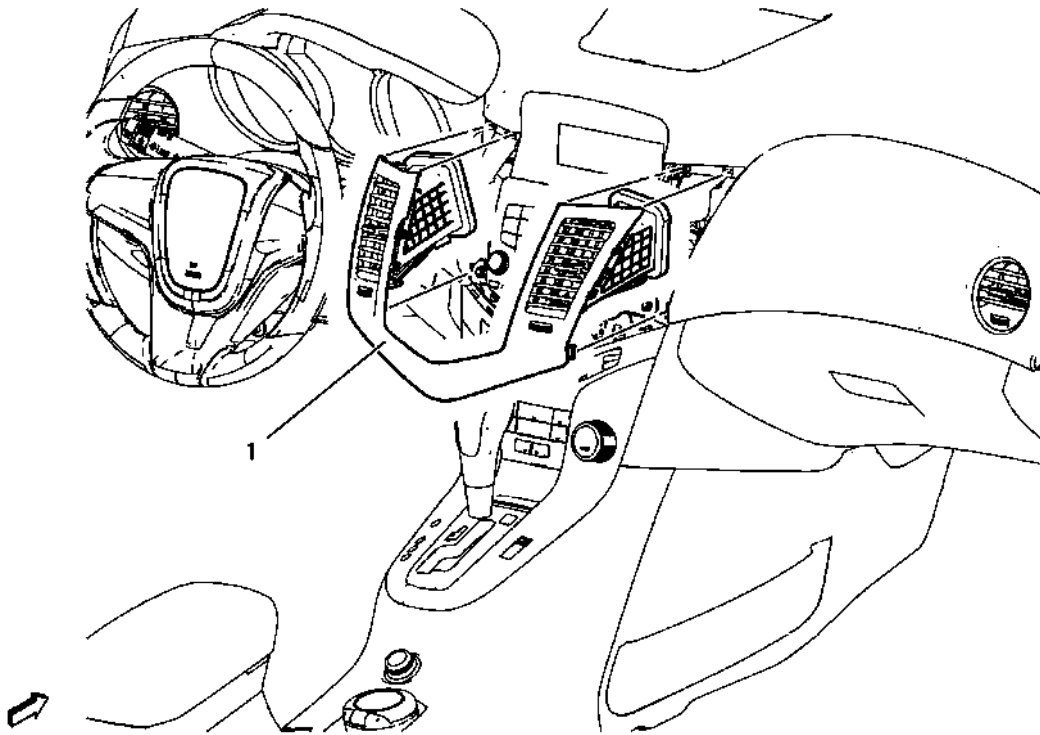


Fig. 3: View Of Instrument Panel Center Upper Molding Assembly
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Center Upper Molding Replacement

Callout	Component Name
1	Instrument Panel Center Upper Molding Assembly Procedure 1. Use a flat-bladed plastic trim tool to remove the instrument panel center upper molding. 2. When replacing the instrument panel center upper molding, remove both instrument panel center air outlet. Refer to <u>Instrument Panel Center Air Outlet Replacement</u> .

INSTRUMENT PANEL UPPER TRIM PANEL REPLACEMENT - RIGHT SIDE

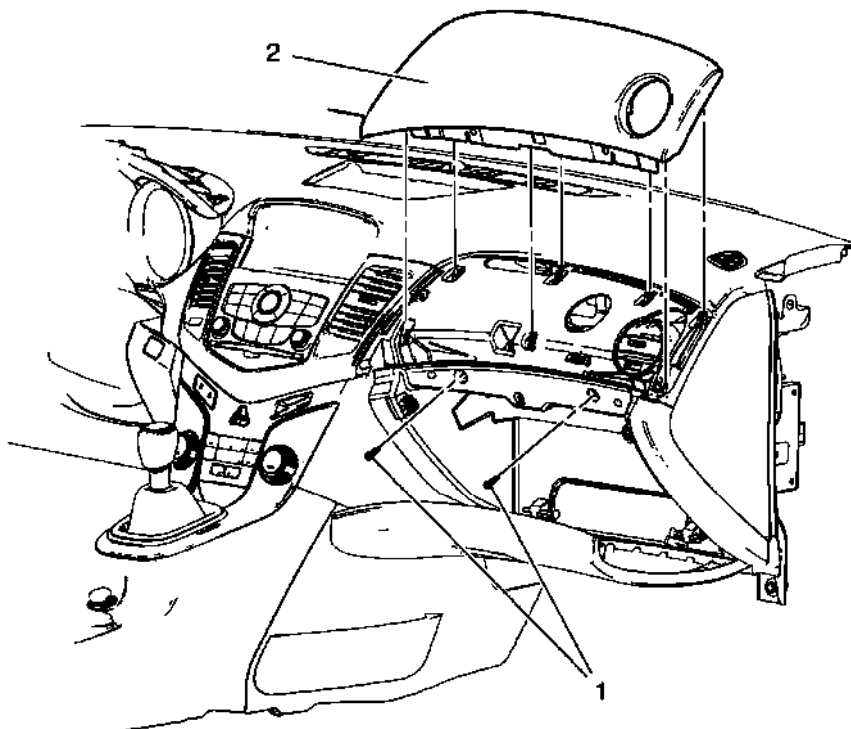


Fig. 4: Instrument Panel Upper Trim Panel - Right Side
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Upper Trim Panel Replacement - Right Side

Callout	Component Name
Preliminary Procedures Remove the instrument panel compartment. Refer to <u>Instrument Panel Compartment Replacement</u> .	
1	Instrument Panel Upper Trim Panel Screw (Qty 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Instrument Panel Upper Trim Panel

INSTRUMENT PANEL UPPER TRIM PANEL REPLACEMENT - LEFT SIDE

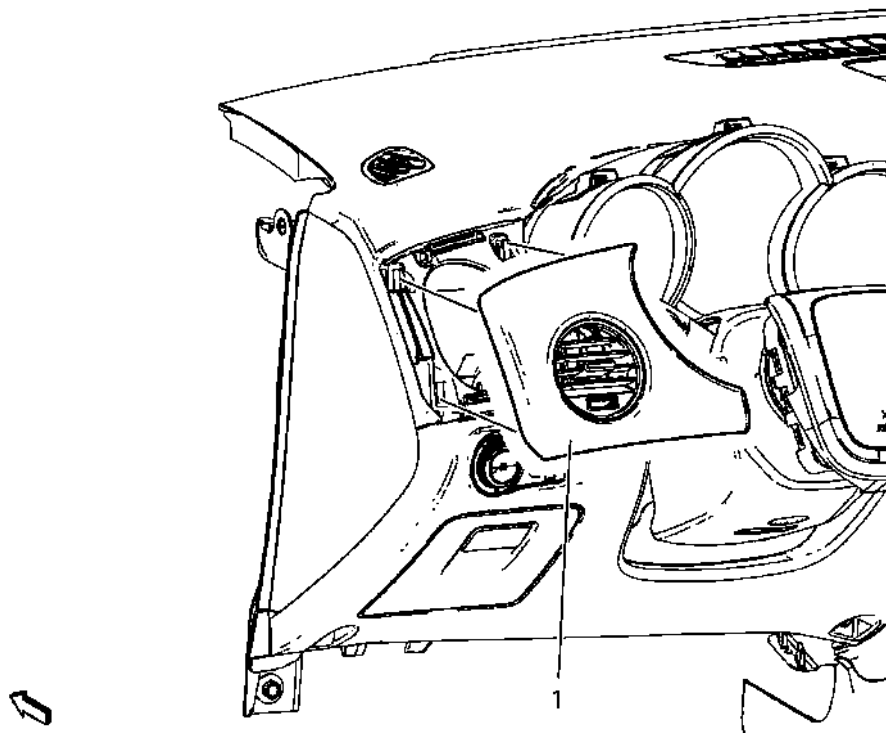


Fig. 5: Instrument Panel Upper Trim Panel - Left Side

Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Upper Trim Panel Replacement - Left Side

Callout	Component Name
Preliminary Procedures Remove instrument panel cluster. Refer to <u>Instrument Cluster Replacement</u> .	
1	Instrument Panel Upper Trim Panel- Left Side Procedure When replacing the instrument panel upper trim panel, transfer the instrument panel outer air outlet.

INSTRUMENT PANEL ACCESSORY BEZEL REPLACEMENT

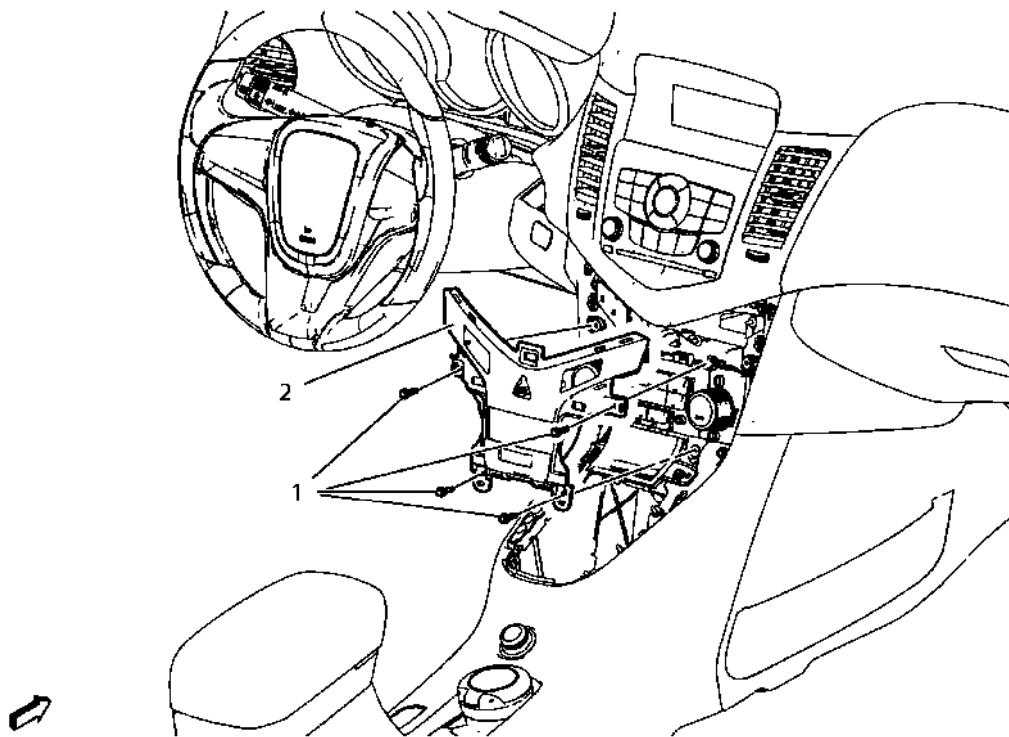


Fig. 6: View Of Instrument Panel Accessory Bezel And Screws
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Accessory Bezel Replacement

Callout	Component Name
Preliminary Procedures 1. Remove the instrument panel center upper molding. Refer to <u>Instrument Panel Center Upper Molding Replacement</u>. 2. Remove the front floor console stowage tray. Refer to <u>Front Floor Console Stowage Tray Replacement</u>.	
1	Instrument Panel Accessory Bezel Screw (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in).
2	Instrument Panel Accessory Bezel Procedure 1. Gently pry the outer edges of the bezel to release clips.

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2. Disconnect electrical connectors.
3. Transfer parts as needed.

DRIVER INFORMATION DISPLAY BEZEL REPLACEMENT

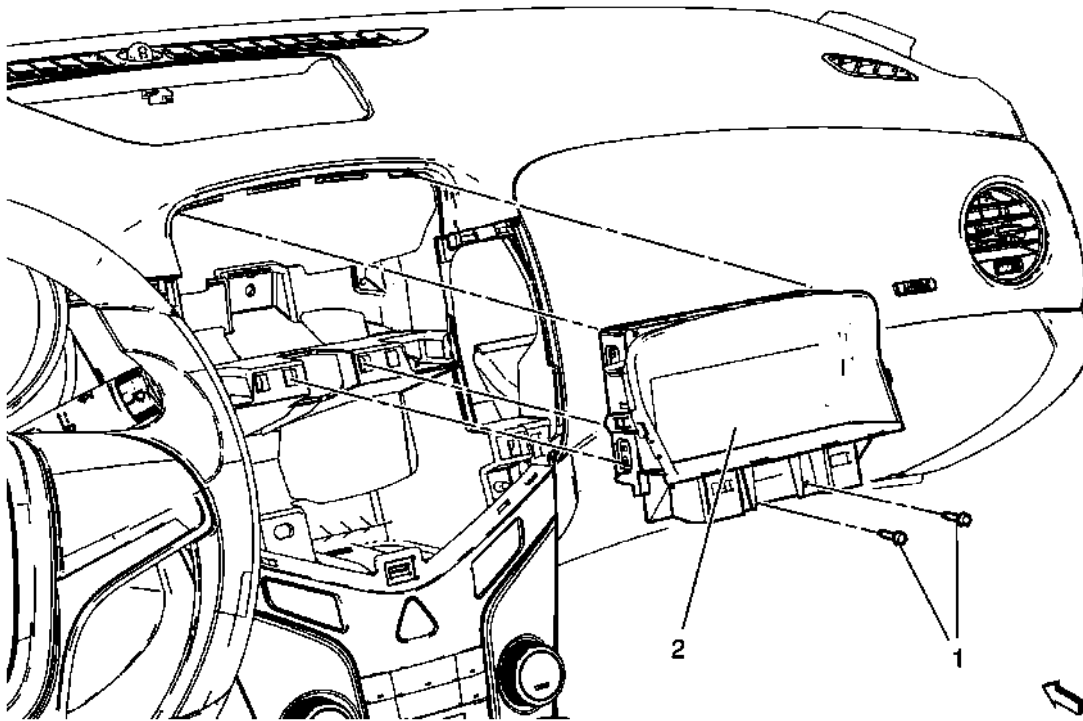


Fig. 7: View Of Driver Information Display Bezel And Screws
Courtesy of GENERAL MOTORS COMPANY

Driver Information Display Bezel Replacement

Callout	Component Name
Preliminary Procedures Remove the radio control module. Refer to <u>Radio Control Module Replacement</u> .	
1	Driver Information Display Bezel Screw (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> Tighten 2.5 N.m (22 lb in)
	Driver Information Display Bezel Procedure

2

1. Depress tabs on side of bezel.
2. When replacing the driver information display bezel, remove the driver information display. Refer to **Driver Information Display Replacement**.

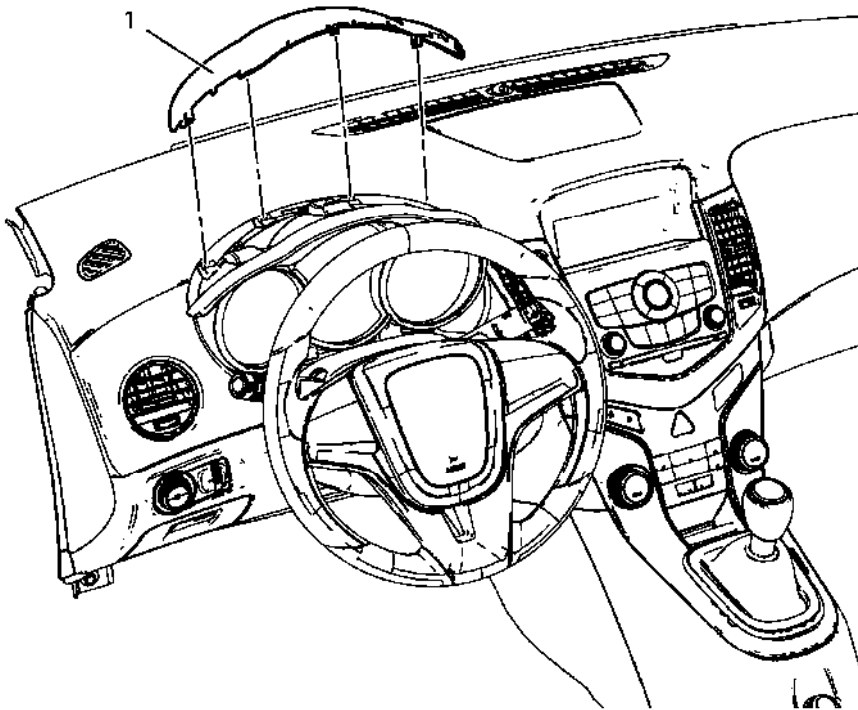
INSTRUMENT PANEL CLUSTER TRIM PLATE REPLACEMENT

Fig. 8: View Of Instrument Panel Cluster Trim Plate Assembly
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Cluster Trim Plate Replacement

Callout	Component Name
1	Instrument Panel Cluster Trim Plate Assembly Procedure Remove the instrument panel cluster lower trim plate, if needed. Refer to <u>Instrument Panel Cluster Lower Trim Plate Replacement</u>

INSTRUMENT PANEL OUTER TRIM COVER REPLACEMENT - RIGHT SIDE

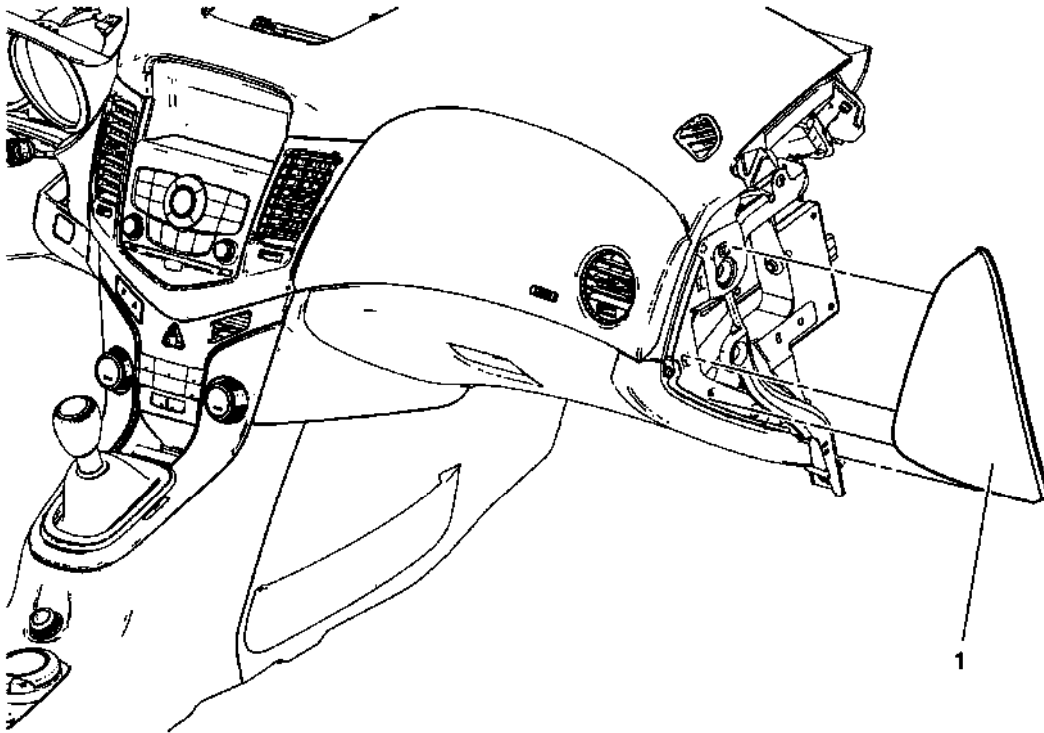


Fig. 9: View Of Instrument Panel Outer Trim Cover - Right Side
 Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Outer Trim Cover Replacement - Right Side

Callout	Component Name
1	Instrument Panel Outer Trim Cover- Right Side.

INSTRUMENT PANEL OUTER TRIM COVER REPLACEMENT - LEFT SIDE

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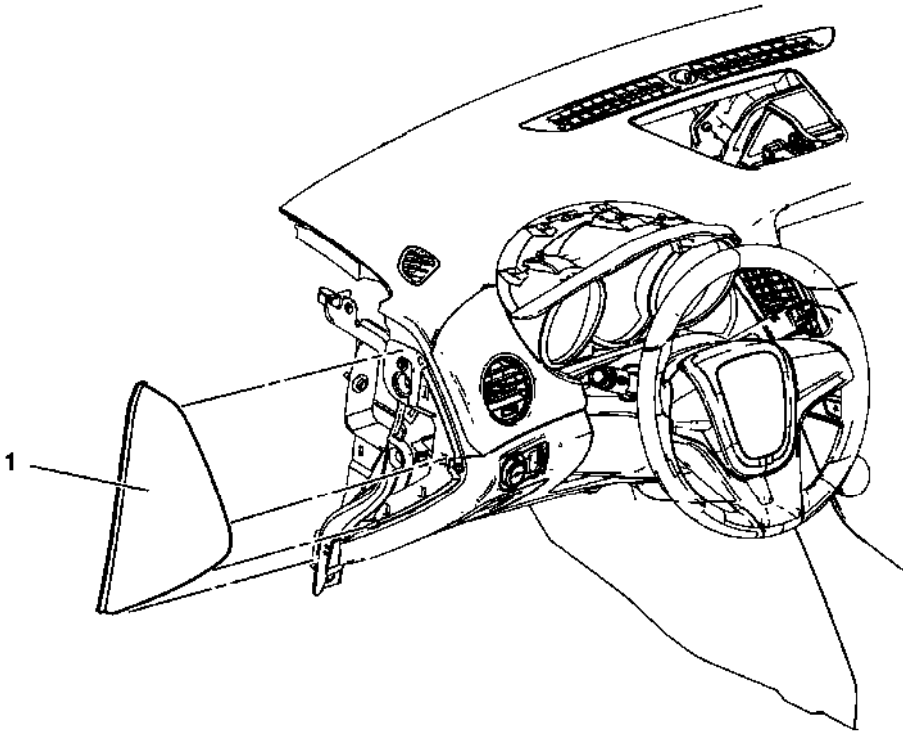


Fig. 10: View Of Instrument Panel Outer Trim Cover - Left Side
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Outer Trim Cover Replacement - Left Side

Callout	Component Name
1	Instrument Panel Outer Trim Cover- Left Side.

INSTRUMENT PANEL LOWER TRIM PAD COVER REPLACEMENT (WITHOUT KNEE AIRBAG)

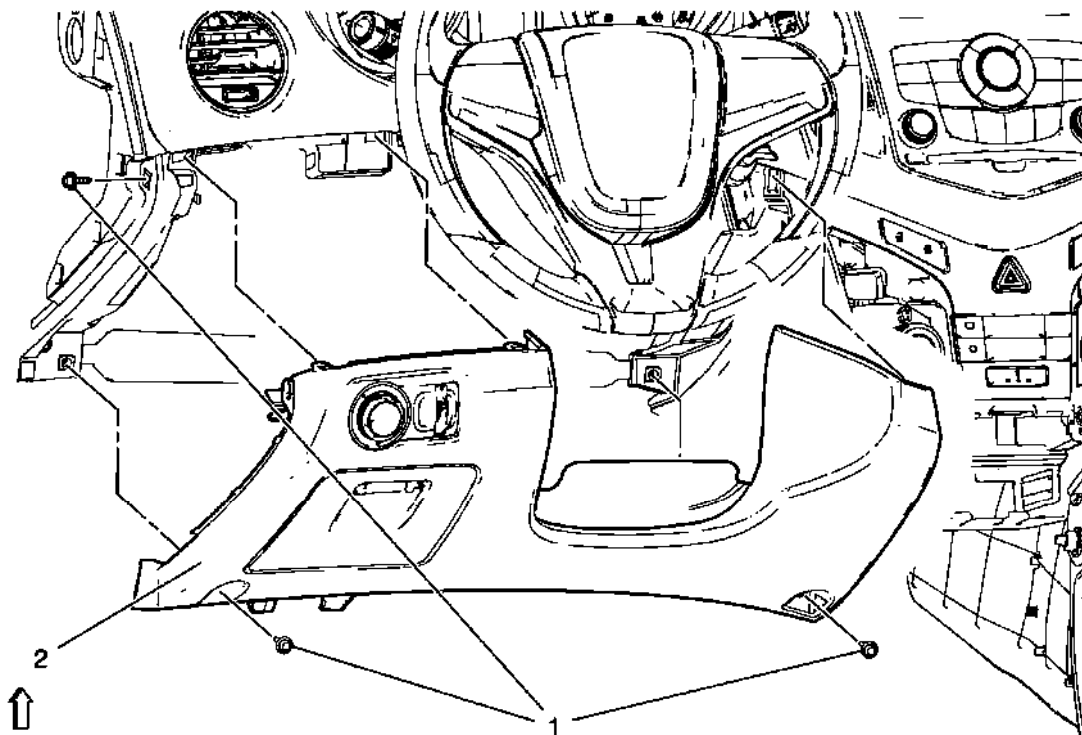


Fig. 11: View Of Instrument Panel Lower Trim Pad Cover Assembly And Screws
 Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Lower Trim Pad Cover Replacement (without Knee Airbag)

Callout	Component Name
Preliminary Procedure Remove the left outer trim cover. Refer to <u>Instrument Panel Outer Trim Cover Replacement - Left Side.</u>	
1	Instrument Panel Lower Trim Pad Cover Screw (Qty: 3) CAUTION: Refer to <u>Fastener Caution</u> Tighten 2.5 N.m (23 lb in)
2	Instrument Panel Lower Trim Pad Cover Assembly Procedure 1. Remove headlamp switch. Refer to <u>Headlamp Switch Replacement</u> 2. Disconnect the electrical connectors. 3. When replacing the lower trim pad cover, transfer all necessary

components.

INSTRUMENT PANEL LOWER TRIM PAD COVER REPLACEMENT (WITH KNEE AIRBAG)

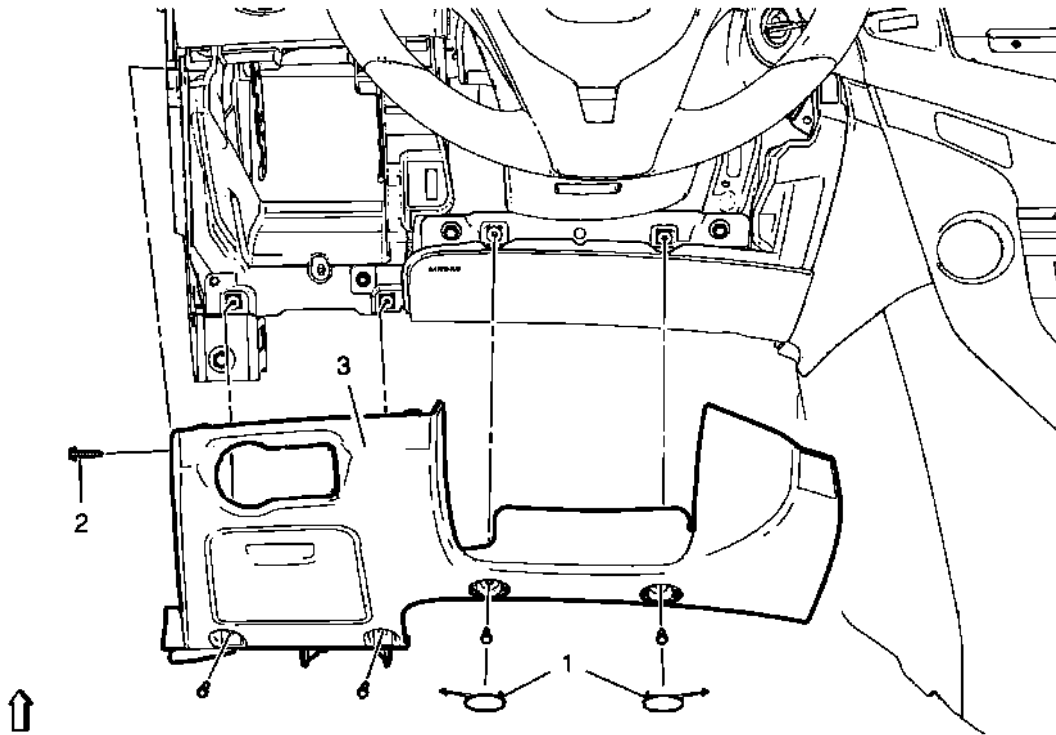


Fig. 12: Instrument Panel Lower Trim Pad Cover (With Knee Airbag)

Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Lower Trim Pad Cover Replacement (with Knee Airbag)

Callout	Component Name
Preliminary Procedures Remove the left outer trim cover. Refer to <u>Instrument Panel Outer Trim Cover Replacement - Left Side</u> .	
1	Instrument Panel Lower Trim Pad Cover Screw Cover (Qty: 2) Instrument Panel Lower Trim Pad Cover Screw (Qty: 5)
2	CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
	Instrument Panel Lower Trim Pad Cover Assembly
	Procedure

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3

1. Remove headlamp switch. Refer to **Headlamp Switch Replacement** .
2. Disconnect the electrical connectors.
3. When replacing the lower trim pad cover, transfer all necessary components.

INSTRUMENT PANEL LOWER TRIM PANEL REPLACEMENT - LEFT SIDE

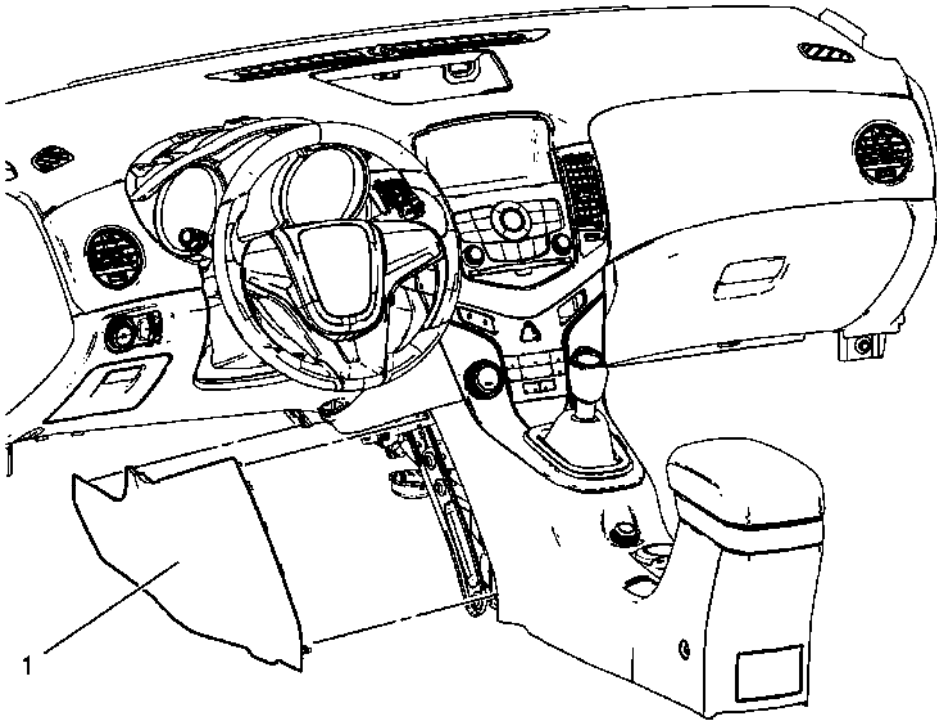


Fig. 13: View Of Instrument Panel Lower Trim Panel - Left Side
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Lower Trim Panel Replacement - Left Side

Callout	Component Name
1	Instrument Panel Lower Trim Panel Replacement - Left Side

INSTRUMENT PANEL CLUSTER LOWER TRIM PLATE REPLACEMENT

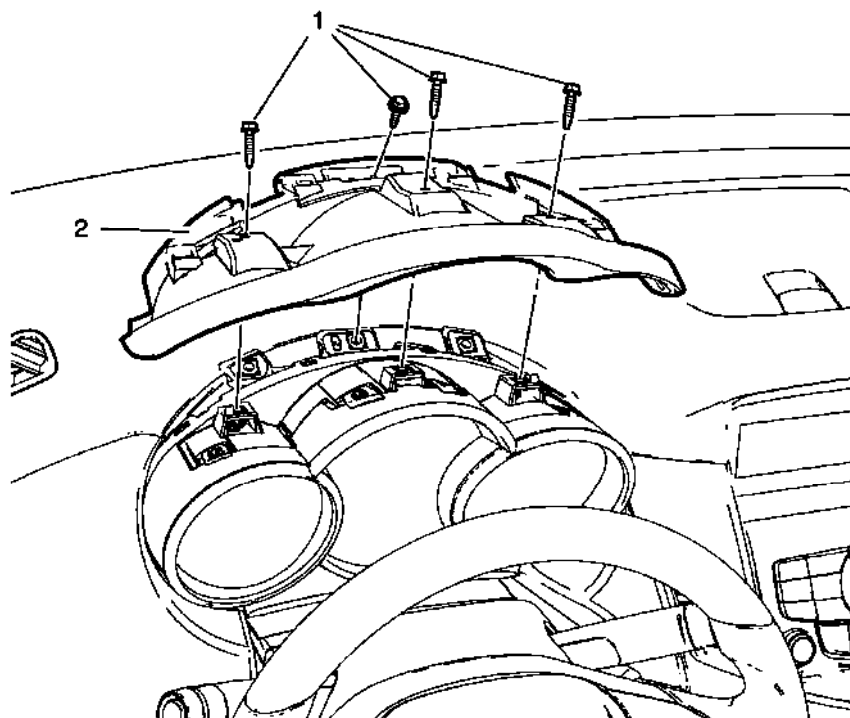


Fig. 14: Instrument Panel Cluster Lower Trim Plate

Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Cluster Lower Trim Plate Replacement

Callout	Component Name
Preliminary Procedures Remove instrument panel cluster trim plate. Refer to <u>Instrument Panel Cluster Trim Plate Replacement</u> .	
1	Instrument Panel Cluster Lower Trim Plate Screw (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Instrument Panel Cluster Lower Trim Plate

INSTRUMENT PANEL LOWER TRIM PANEL REPLACEMENT - RIGHT SIDE

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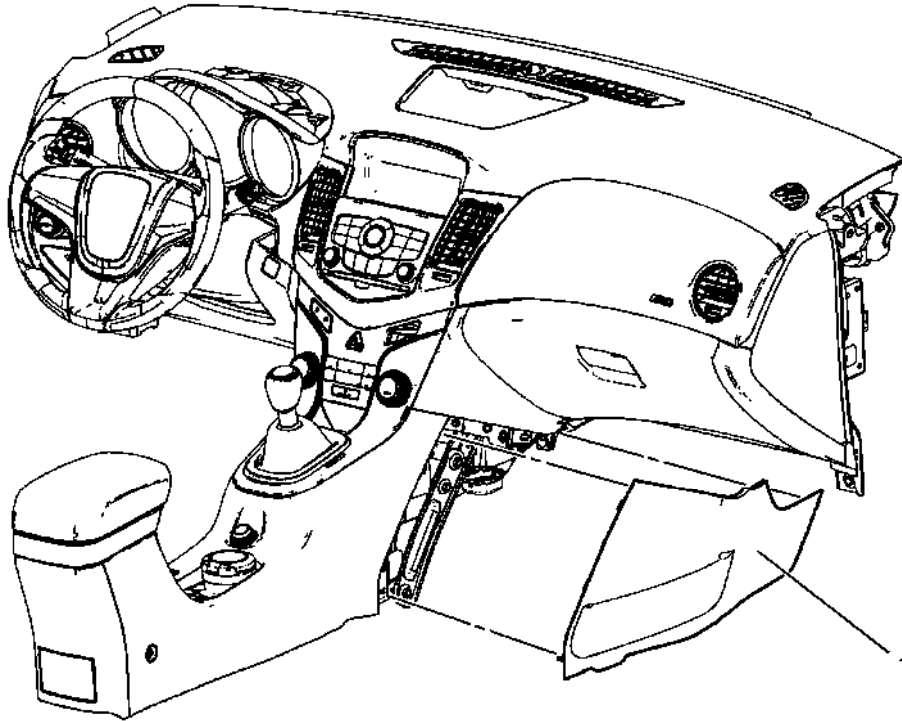


Fig. 15: View Of Instrument Panel Lower Trim Panel - Right Side
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Lower Trim Panel Replacement - Right Side

Callout	Component Name
1	Instrument Panel Lower Trim Panel Replacement - Right Side

INSTRUMENT PANEL UPPER COMPARTMENT REPLACEMENT

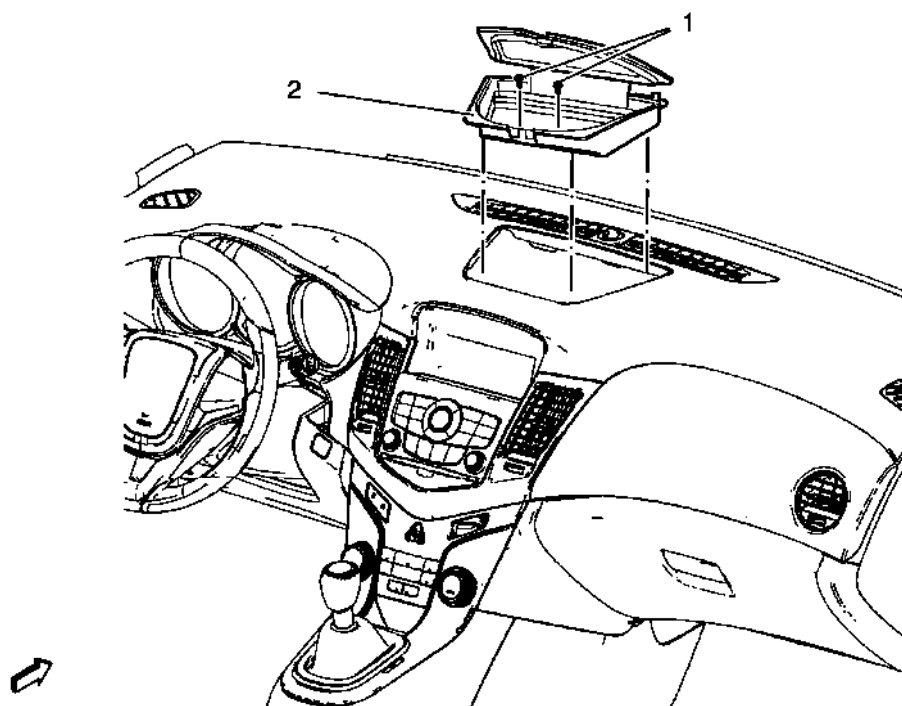


Fig. 16: View Of Instrument Panel Upper Compartment Assembly And Screws
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Upper Compartment Replacement

Callout	Component Name
1	Instrument Panel Upper Compartment Screw (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Procedure Before removing the instrument panel upper compartment screws, remove mat. Tighten 2.5 N.m (23 lb in)
2	Instrument Panel Upper Compartment Assembly

INSTRUMENT PANEL COMPARTMENT REPLACEMENT

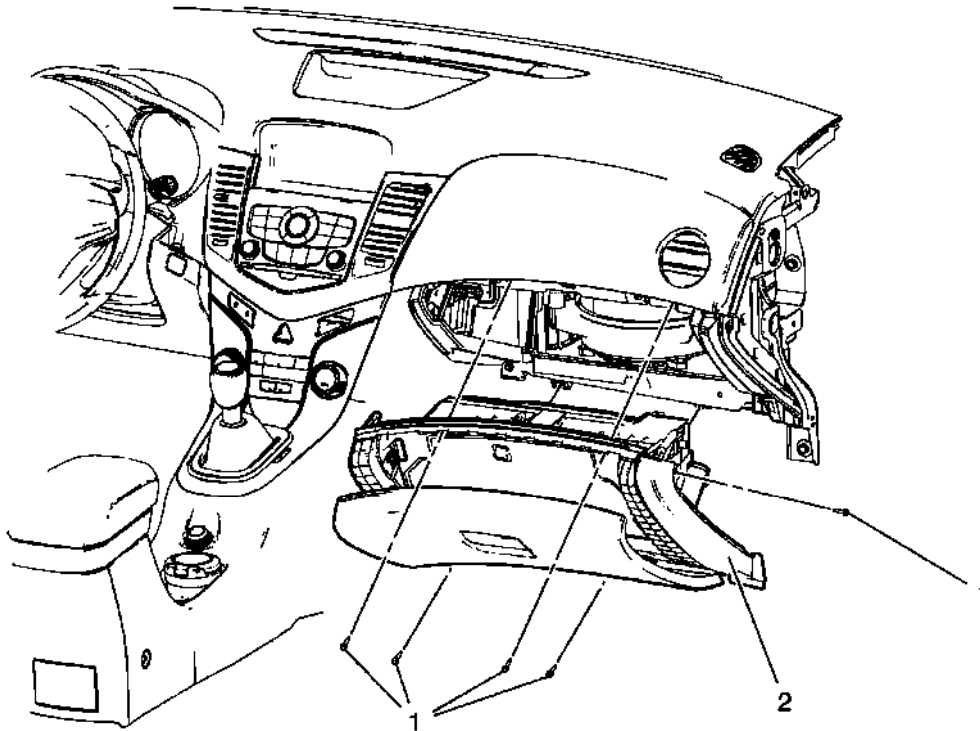


Fig. 17: View Of Instrument Panel Compartment And Screws
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Compartment Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the instrument panel insulator panel. Refer to <u>Instrument Panel Insulator Panel Replacement - Right Side</u>. 2. Remove the inflatable restraint instrument panel lower module, if equipped. Refer to <u>Instrument Panel Lower Airbag Replacement - Passenger Side</u>. 3. Remove the instrument panel outer trim cover - right side. Refer to <u>Instrument Panel Outer Trim Cover Replacement - Right Side</u>.	
1	Instrument Panel Compartment Screw (Qty: 5) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Instrument Panel Compartment

INSTRUMENT PANEL MOLDING REPLACEMENT

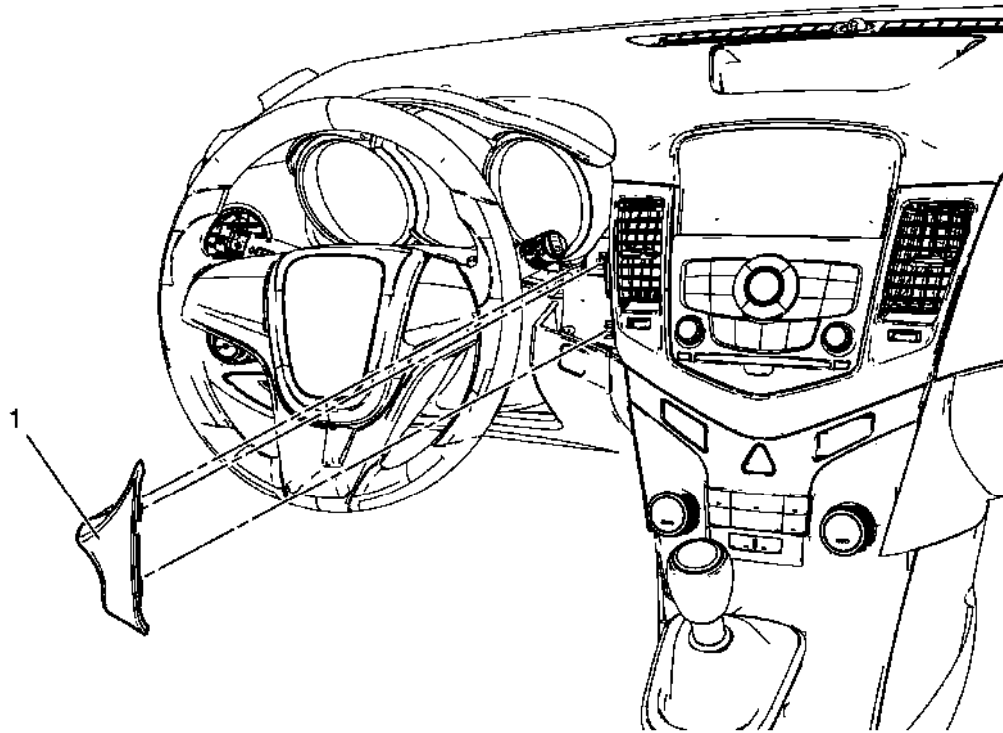


Fig. 18: View Of Instrument Panel Molding Assembly
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Molding Replacement

Callout	Component Name
1	Instrument Panel Molding Assembly.

INSTRUMENT PANEL UPPER TRIM PAD INSERT REPLACEMENT

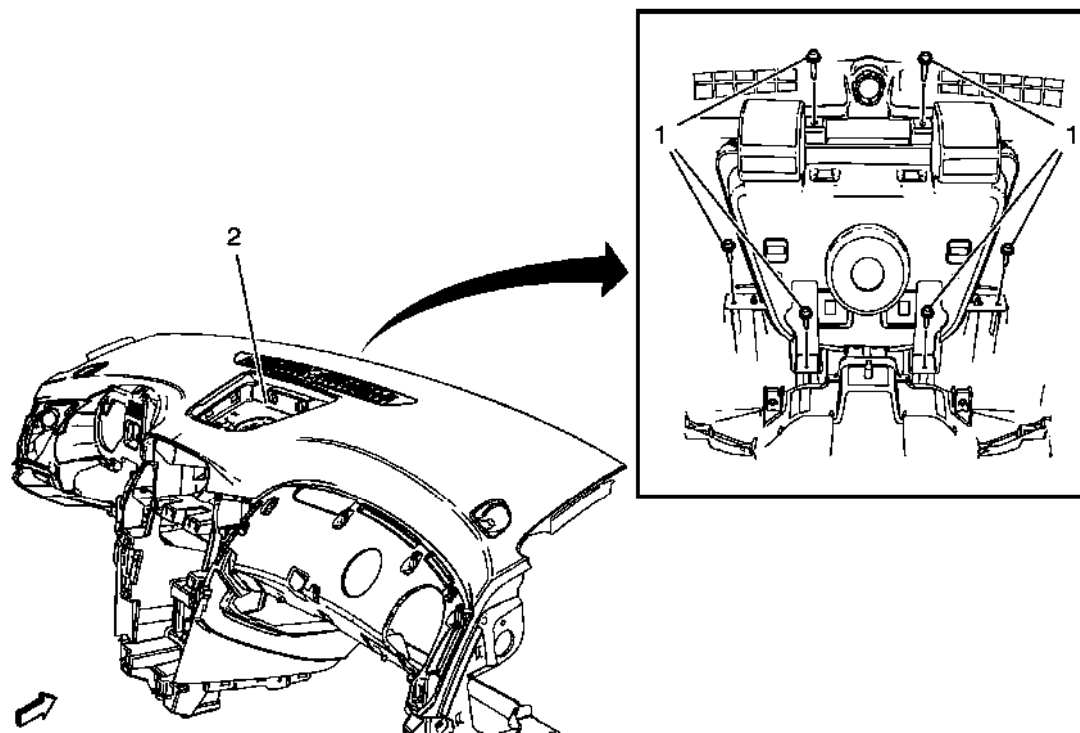


Fig. 19: Instrument Panel Upper Trim Pad Insert
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Upper Trim Pad Insert Replacement

Callout	Component Name
Preliminary Procedures Remove the instrument panel assembly. Refer to <u>Instrument Panel Assembly Replacement</u> .	
1	Instrument Panel Upper Trim Pad Insert Screw (Qty: 6) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Instrument Panel Upper Trim Pad Insert

INSTRUMENT PANEL INFLATABLE RESTRAINT MODULE BRACKET REPLACEMENT

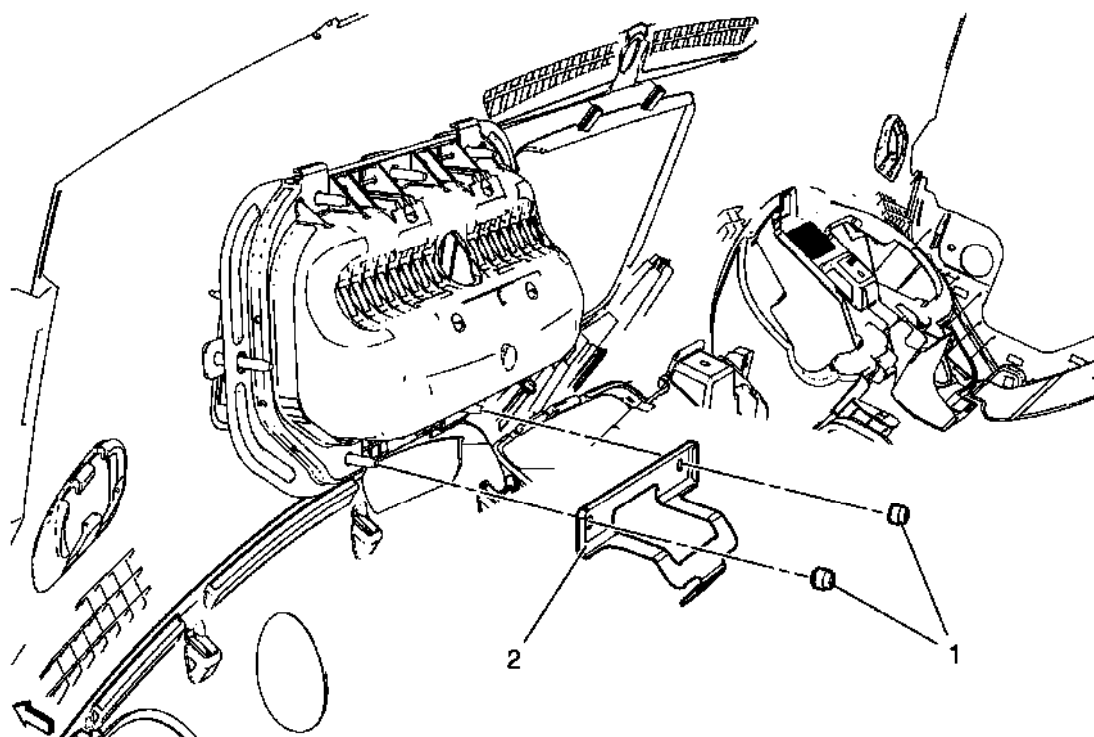


Fig. 20: View Of Instrument Panel Inflatable Restraint Module Bracket Assembly And Nuts
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Inflatable Restraint Module Bracket Replacement

Callout	Component Name
Preliminary Procedures Remove the instrument panel assembly. Refer to <u>Instrument Panel Assembly Replacement</u> .	
1	Instrument Panel Inflatable Restraint Module Bracket Nut (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 9 N.m (80 lb in)
2	Instrument Panel Inflatable Restraint Module Bracket Assembly

INSTRUMENT PANEL ASSEMBLY REPLACEMENT

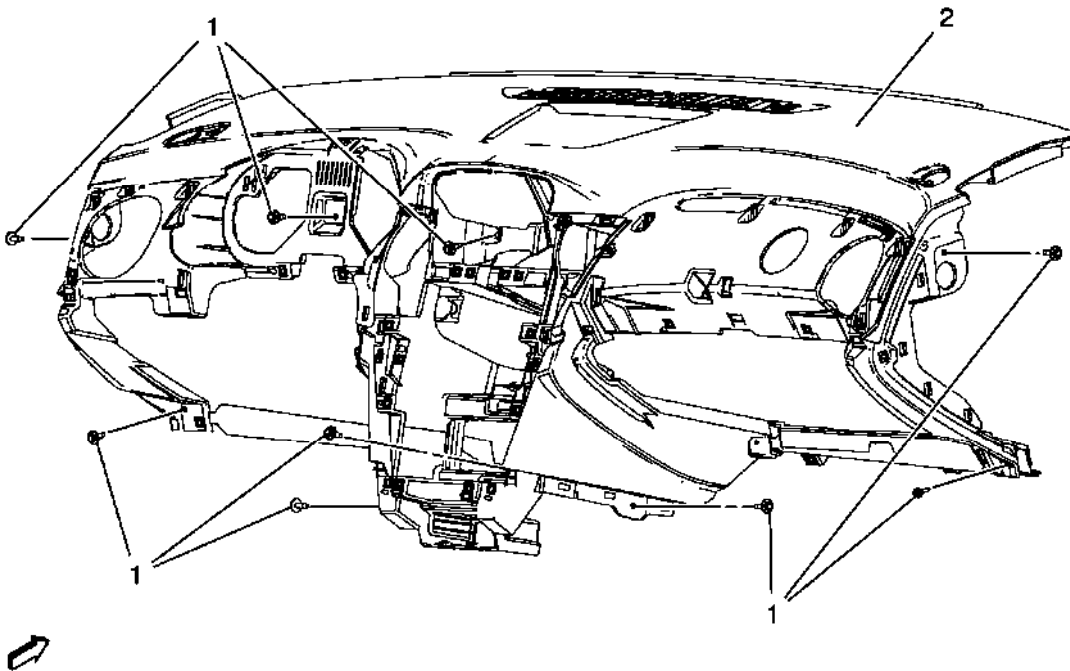


Fig. 21: View Of Instrument Panel Assembly And Screws
 Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Assembly Replacement

Callout	Component Name
Preliminary Procedures	
1.	Disable the SIR system. Refer to <u>SIR Disabling and Enabling</u> .
2.	Remove the windshield garnish moldings. Refer to <u>Windshield Garnish Molding Replacement</u> .
3.	Remove the front floor console assembly. Refer to <u>Front Floor Console Replacement</u> .
4.	Remove the radio assembly. Refer to <u>Radio Replacement</u> .
5.	Remove the driver information display bezel. Refer to <u>Driver Information Display Bezel Replacement</u> .
6.	Remove the instrument panel accessory bezel. Refer to <u>Instrument Panel Accessory Bezel Replacement</u> .
7.	Remove the steering column. Refer to <u>Steering Column Replacement</u> .
8.	Remove the left instrument panel outer trim cover. Refer to <u>Instrument Panel Outer Trim Cover Replacement - Left Side</u> .
9.	Remove the instrument panel compartment assembly. Refer to <u>Instrument Panel Compartment Replacement</u> .
10.	Remove the instrument panel molding. Refer to <u>Instrument Panel Molding Replacement</u> .
11.	Remove the instrument panel upper trim panels. Refer to <u>Instrument Panel Upper Trim Panel Replacement - Right Side</u> , and <u>Instrument Panel Upper Trim Panel Replacement - Left Side</u> .

1	Instrument Panel Assembly Screw (Qty: 9) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 9 N.m (80 lb in)
2	Instrument Panel Assembly Procedure 1. Note location and routing of the instrument panel wiring harness prior to removal of the instrument panel assembly to ensure proper reinstallation. 2. Disconnect the wiring harness from the instrument panel assembly. 3. With the aid of an assistant, remove the instrument panel assembly from the vehicle. 4. When replacing the instrument panel assembly, transfer all necessary components.

INSTRUMENT PANEL TIE BAR REPLACEMENT

Removal Procedure

1. Remove instrument panel assembly. Refer to Instrument Panel Assembly Replacement.

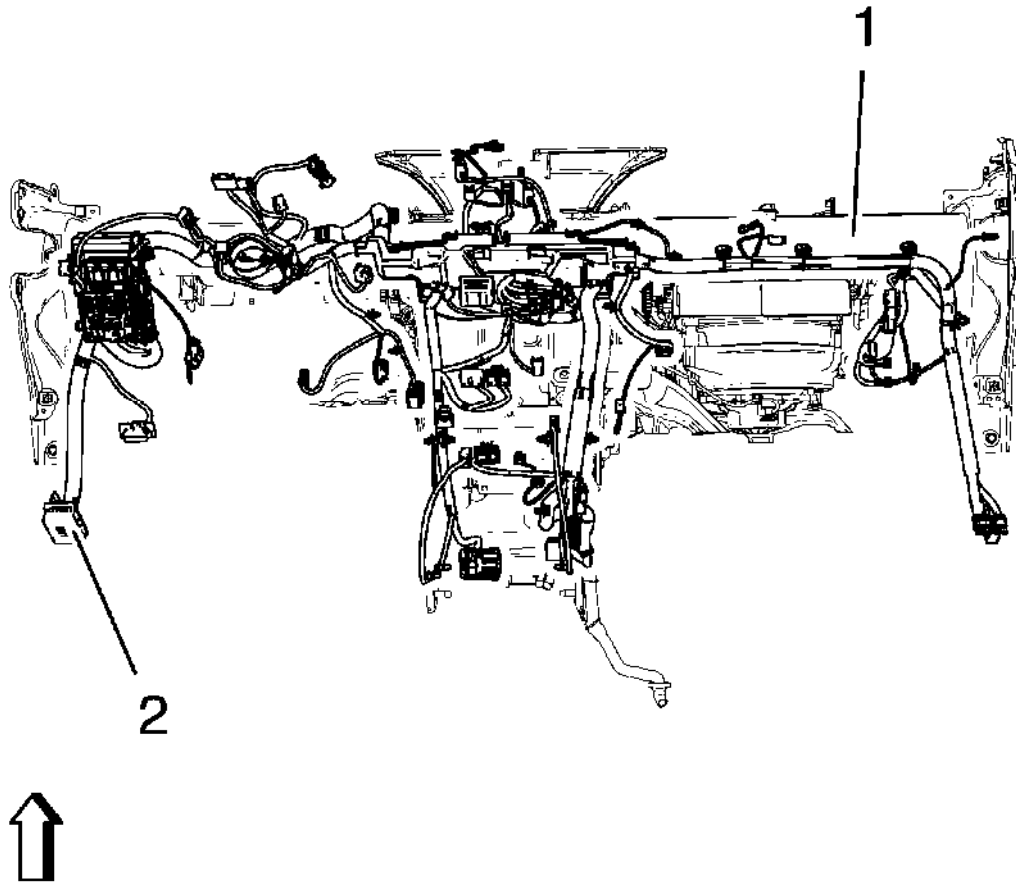


Fig. 22: Instrument Panel Wiring Harness And Instrument Panel Tie Bar
Courtesy of GENERAL MOTORS COMPANY

2. Remove instrument panel wiring harness (2) from instrument panel tie bar (1).
Disconnect electrical connectors.

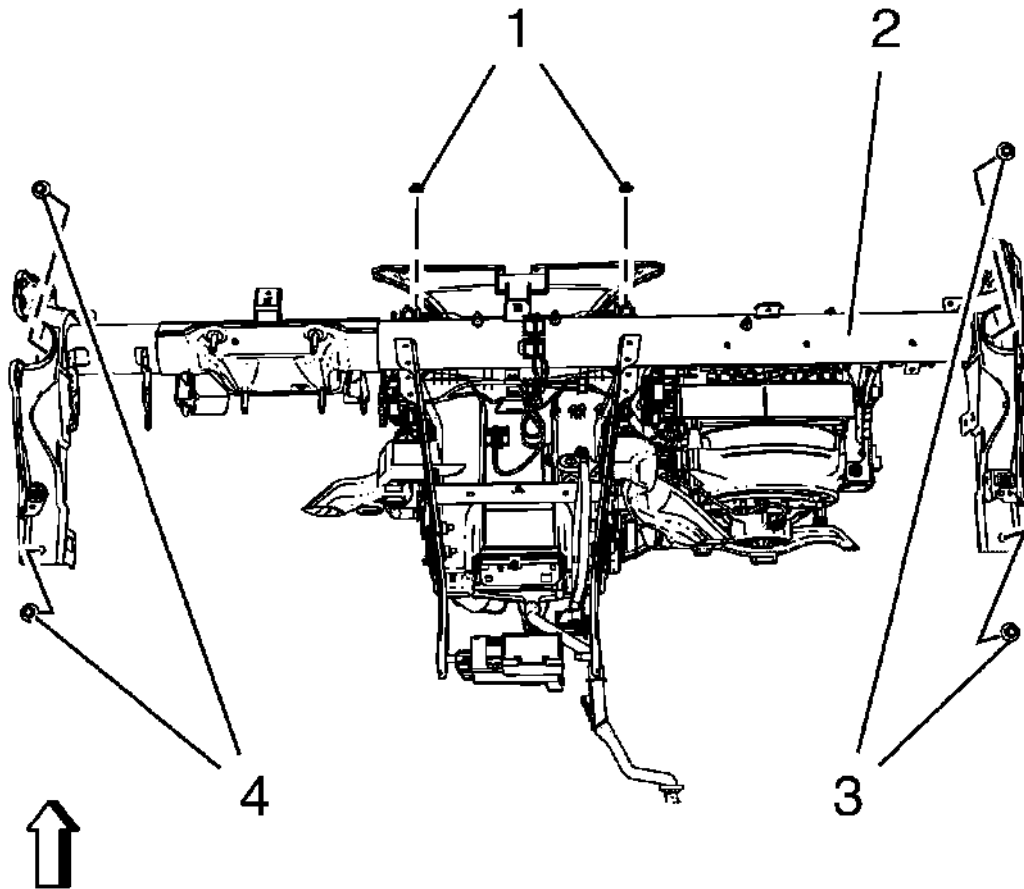


Fig. 23: Instrument Panel Tie Bar, Bolts And Nuts
Courtesy of GENERAL MOTORS COMPANY

3. Remove instrument panel tie bar (2).
 1. Remove 4 instrument panel tie bar bolts (3, 4).
 2. Remove 2 instrument panel tie bar nuts (1).

Installation Procedure

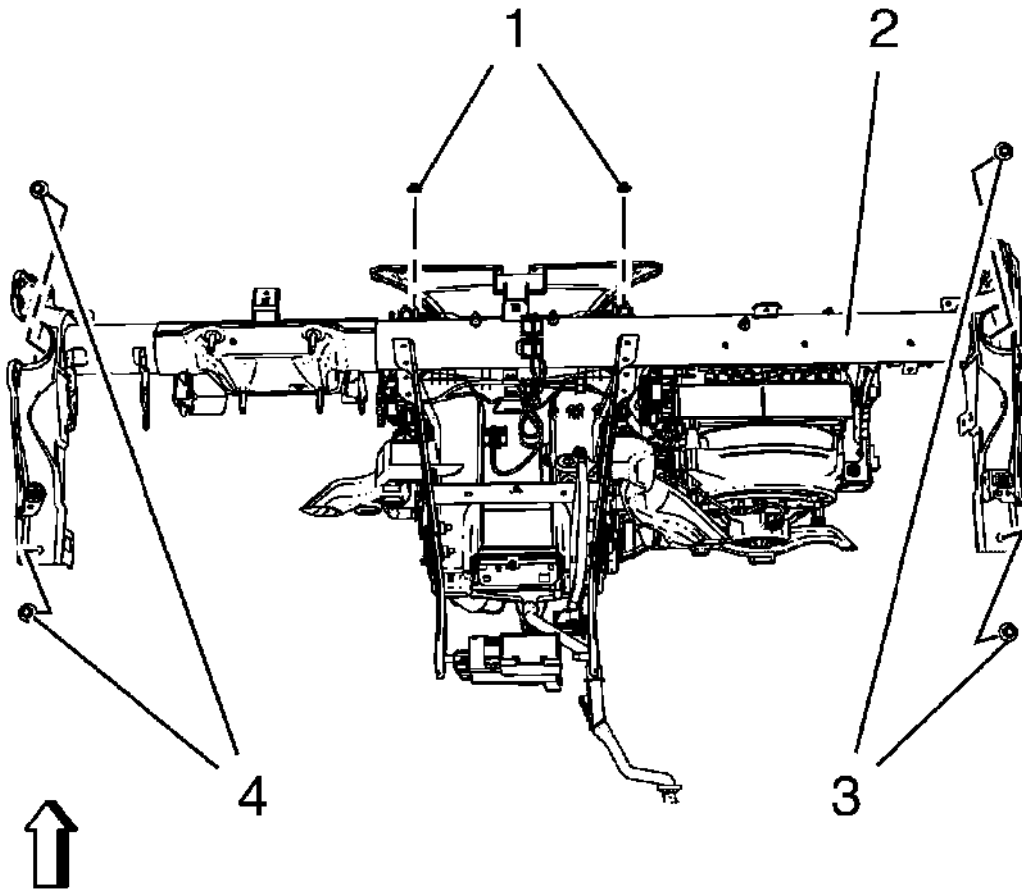


Fig. 24: Instrument Panel Tie Bar, Bolts And Nuts
Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to Fastener Caution .

1. Install instrument panel tie bar (2).
 1. Install 4 instrument panel tie bar bolts (3, 4) and tighten to 22 N.m (16 lb ft).
 2. Install 2 instrument panel tie bar nuts (1) and tighten to 9 N.m (80 lb in).

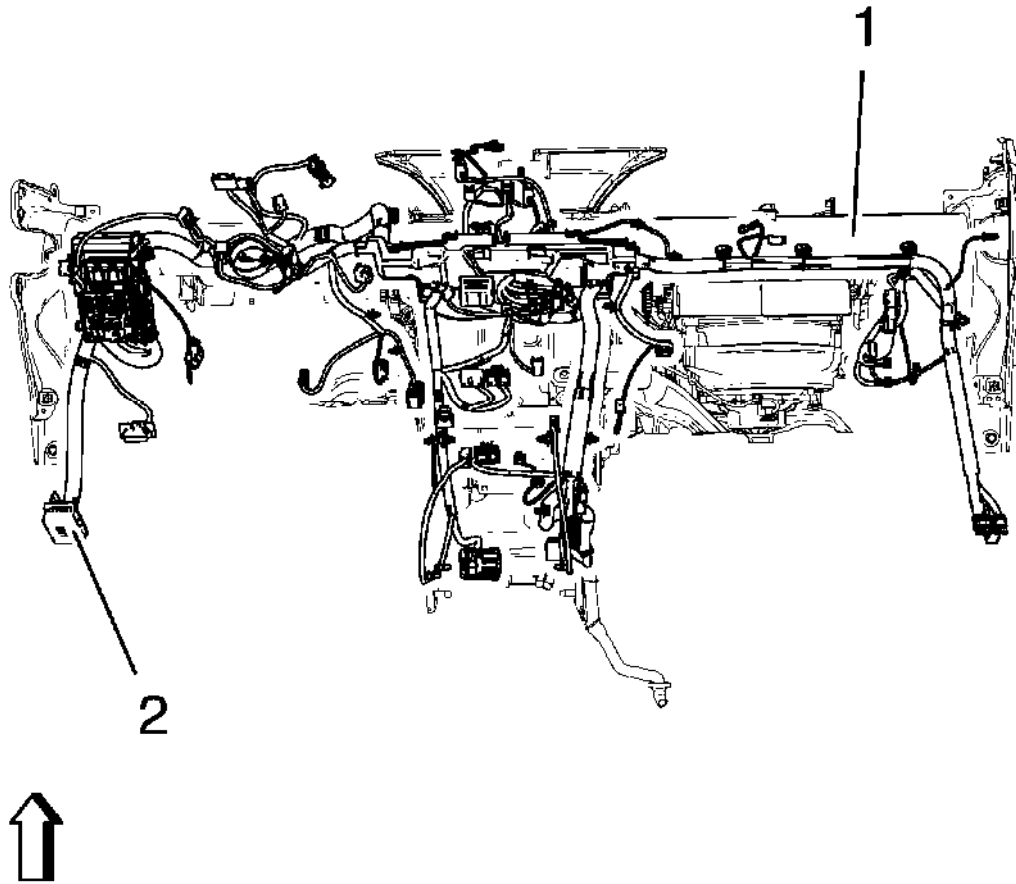


Fig. 25: Instrument Panel Wiring Harness And Instrument Panel Tie Bar
Courtesy of GENERAL MOTORS COMPANY

2. Install instrument panel wiring harness (2) to instrument panel tie bar (1).

Connect electrical connectors.

3. Install instrument panel assembly. Refer to **Instrument Panel Assembly Replacement**.

INSTRUMENT PANEL TIE BAR BRACE REPLACEMENT

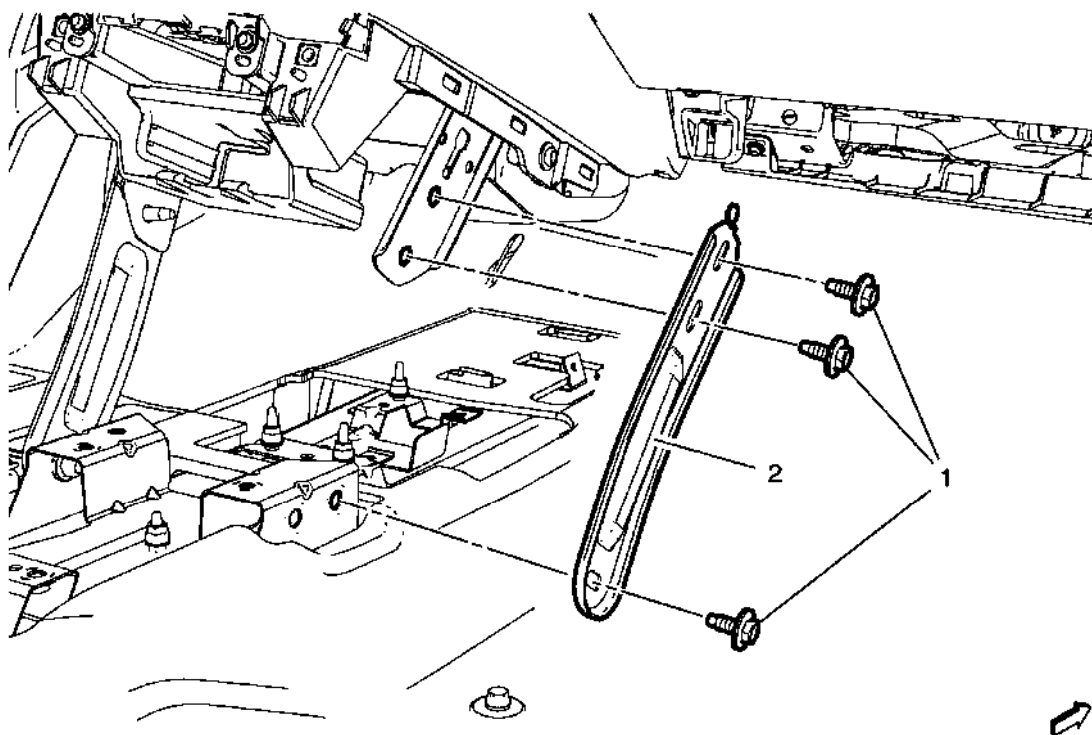


Fig. 26: Instrument Panel Tie Bar Brace
Courtesy of GENERAL MOTORS COMPANY

Instrument Panel Tie Bar Brace Replacement

Callout	Component Name
Preliminary Procedure Remove the front floor console. Refer to <u>Front Floor Console Replacement</u> .	
1	Instrument Panel Tie Bar Brace Fastener (Qty: 3) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 22 N.m (16 lb ft)
2	Instrument Panel Tie Bar Brace

FRONT FLOOR CONSOLE STOWAGE TRAY REPLACEMENT

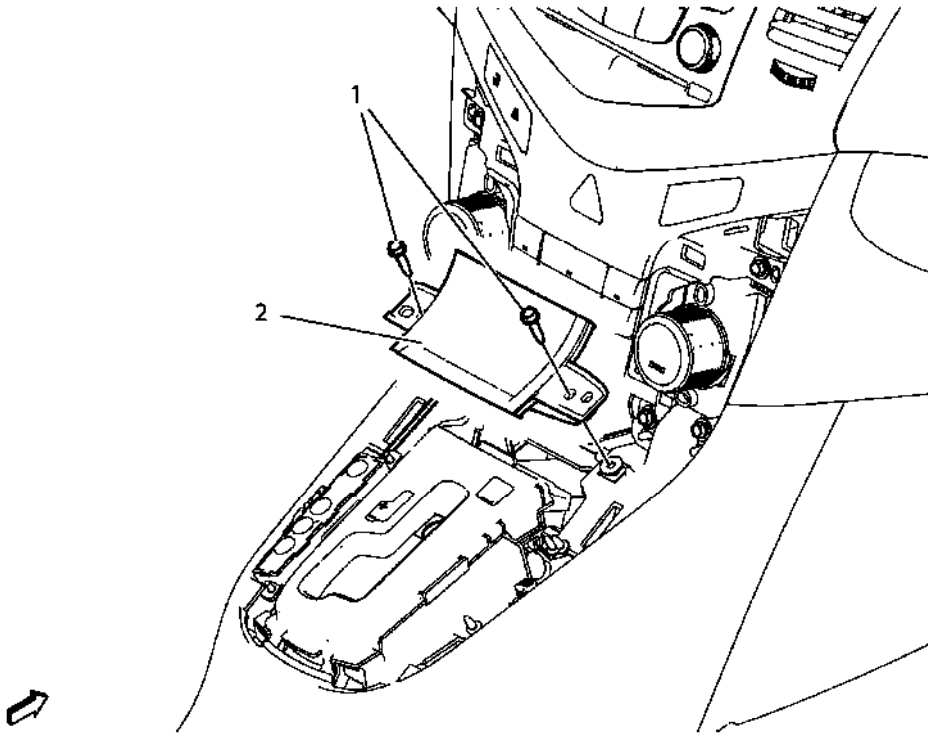


Fig. 27: View Of Front Floor Console Storage Tray And Screws
Courtesy of GENERAL MOTORS COMPANY

Front Floor Console Storage Tray Replacement

Callout	Component Name
Preliminary Procedures Remove the automatic or manual transmission control lever trim cover. Refer to <u>Automatic or Manual Transmission Control Lever Trim Cover Replacement</u> .	
1	Front Floor Console Storage Tray Screw (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> Tighten 2.5 N.m (22 lb in)
2	Front Floor Console Storage Tray

FRONT FLOOR CONSOLE COMPARTMENT REPLACEMENT

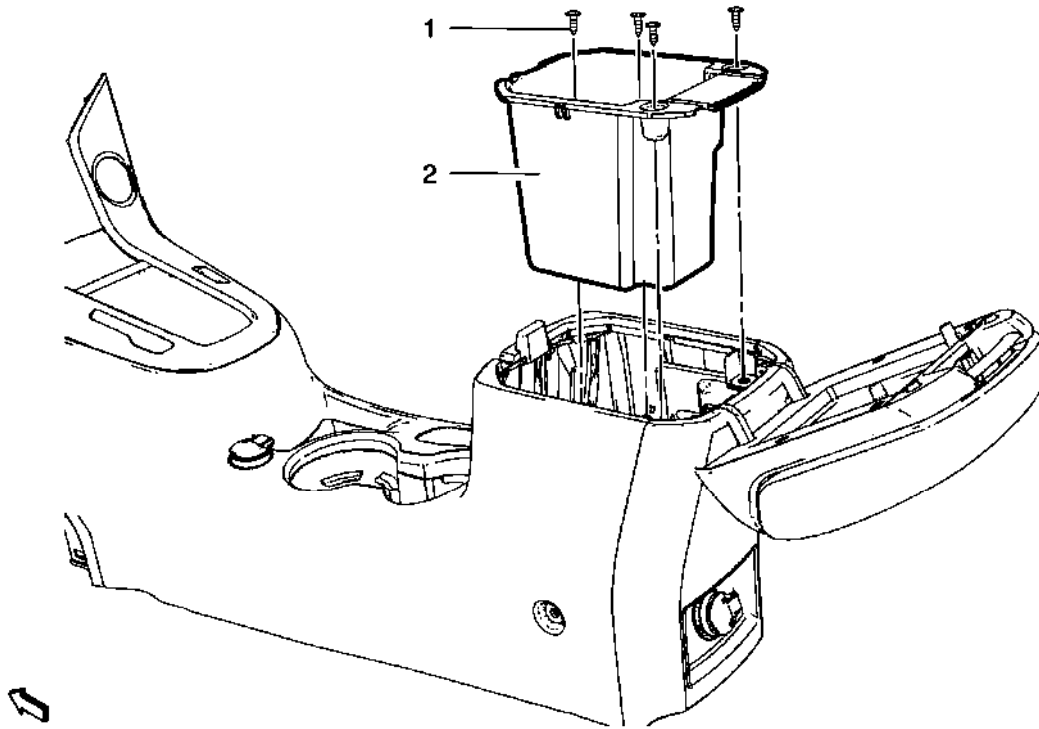


Fig. 28: Front Floor Console Compartment
 Courtesy of GENERAL MOTORS COMPANY

Front Floor Console Compartment Replacement

Callout	Component Name
1	Front Floor Console Compartment Fastener (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Procedure To gain access to the lower inner fasteners, remove the front floor console compartment liner.
2	Front Floor Console Compartment Procedure 1. Disconnect electrical connectors. 2. If replacing the front floor console compartment, transfer the audio disc player, USB, auxiliary in and memory card receptacle. Refer to <u>Audio Disc Player, USB, Auxiliary In, and Memory Card Receptacle Replacement</u> .

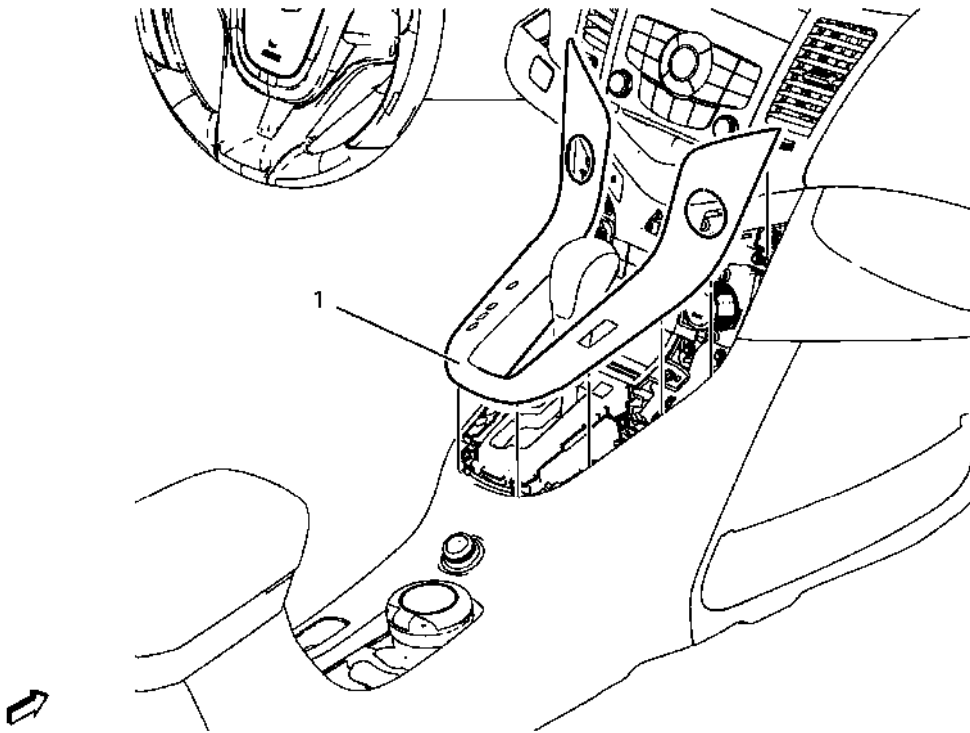


Fig. 29: View Of Transmission Control Lever Trim Cover Assembly
Courtesy of GENERAL MOTORS COMPANY

Automatic or Manual Transmission Control Lever Trim Cover Replacement

Callout	Component Name
1	Transmission Control Lever Trim Cover Assembly Procedure 1. Unclip and reposition the shift boot (manual transmission) 2. Disconnect the electrical connection as necessary.

FRONT FLOOR CONSOLE REPLACEMENT

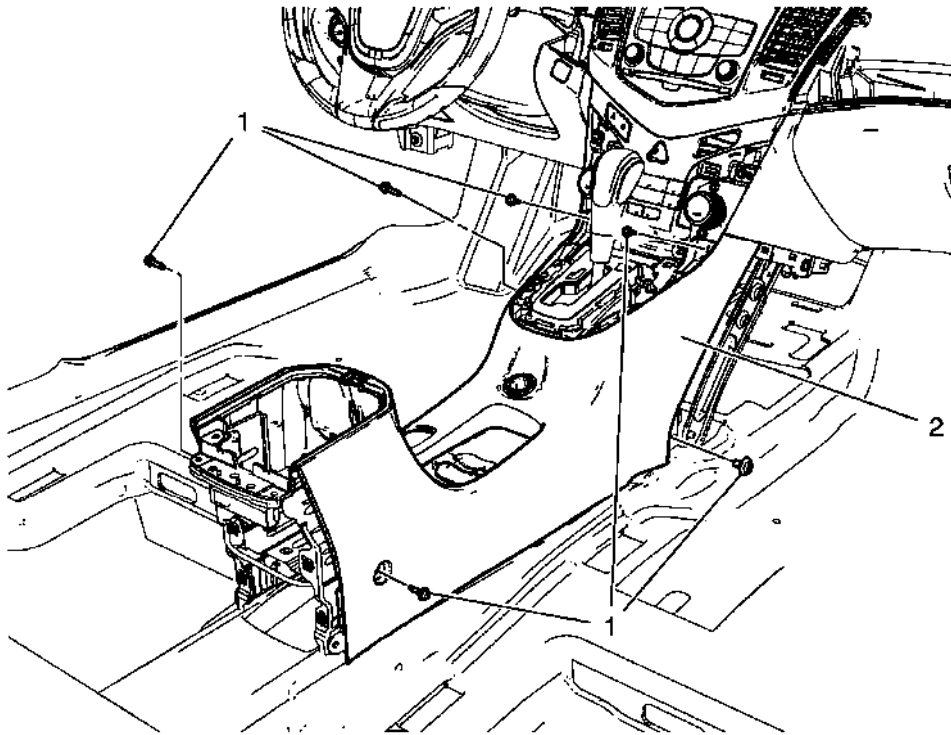


Fig. 30: View Of Front Floor Console And Screws
 Courtesy of GENERAL MOTORS COMPANY

Front Floor Console Replacement

Callout	Component Name
Preliminary Procedures 1. Remove the instrument panel lower trim panel - left side. Refer to <u>Instrument Panel Lower Trim Panel Replacement - Left Side.</u> 2. Remove the instrument panel lower trim panel - right side. Refer to <u>Instrument Panel Lower Trim Panel Replacement - Right Side.</u> 3. Remove transmission control lever trim cover. Refer to <u>Automatic or Manual Transmission Control Lever Trim Cover Replacement.</u>	
1	Front Floor Console Screw (Qty: 6) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Front Floor Console Procedure

1. Disconnect electrical connectors.
2. Transfer parts as needed.

FRONT FLOOR CONSOLE ARMREST REPLACEMENT

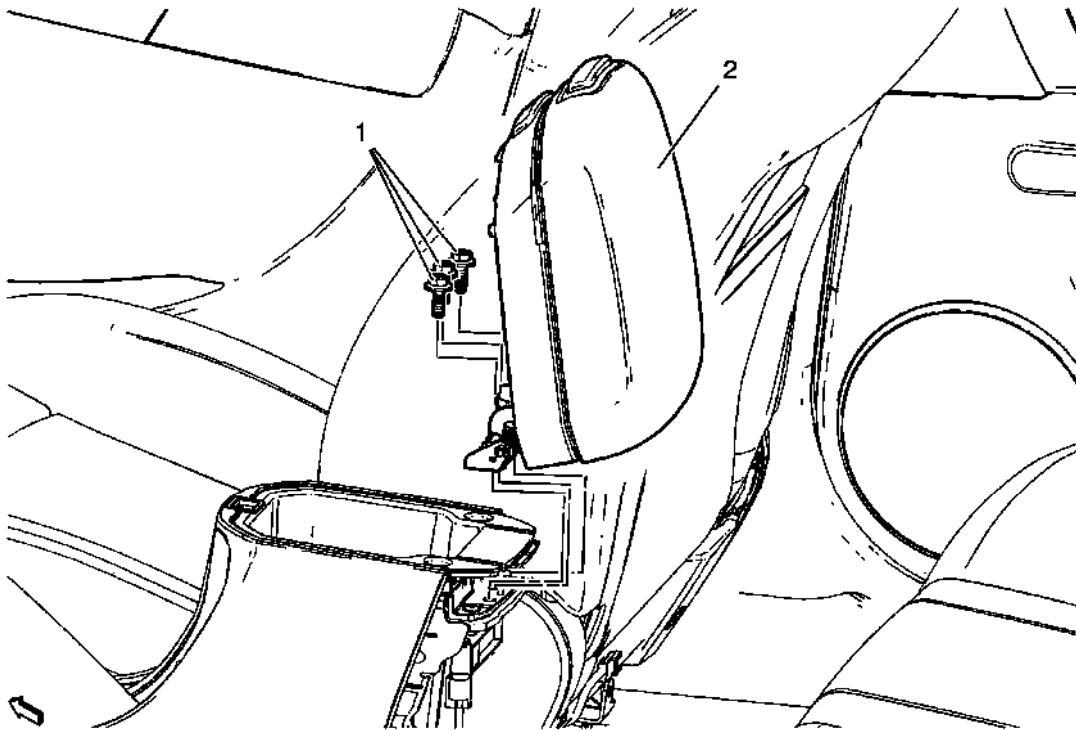


Fig. 31: View Of Front Floor Console Armrest And Bolts
Courtesy of GENERAL MOTORS COMPANY

Front Floor Console Armrest Replacement

Callout	Component Name
Preliminary Procedures 1. Remove the front floor console rear cover. Refer to <u>Front Floor Console Rear Cover Replacement</u>. 2. Remove the front floor console compartment. Refer to <u>Front Floor Console Compartment Replacement</u>.	
1	Front Floor Console Armrest Bolt (Qty: 3) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)

FRONT FLOOR CONSOLE REAR COVER REPLACEMENT

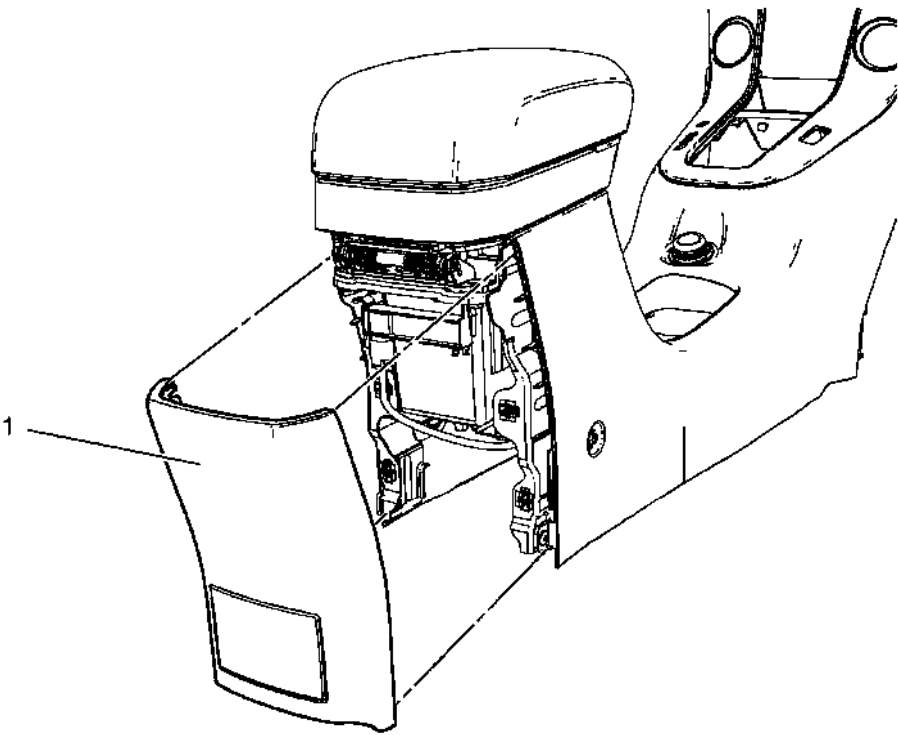


Fig. 32: View Of Front Floor Console Rear Cover Assembly
Courtesy of GENERAL MOTORS COMPANY

Front Floor Console Rear Cover Replacement

Callout	Component Name
1	Front Floor Console Rear Cover Assembly
	Procedure
	1. Grasp the cover assembly and pull rearward disengaging the retainer clips securing the cover to the floor console. 2. Disconnect the electrical connections. 3. When replacing the front floor console rear cover assembly, transfer all necessary components.

ROOF CONSOLE REPLACEMENT

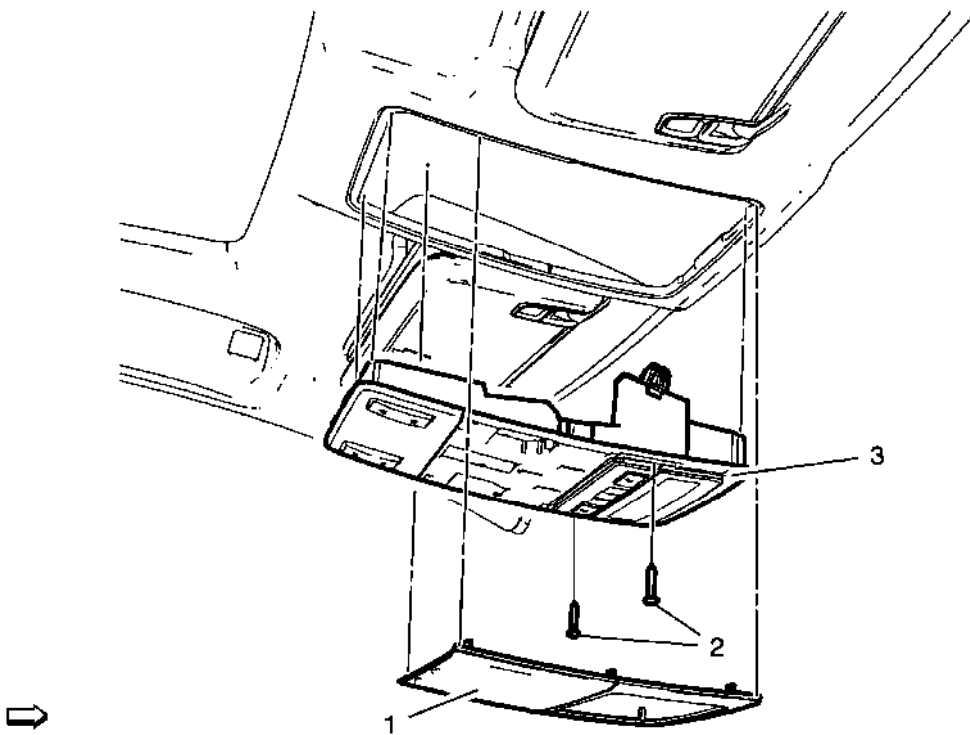


Fig. 33: View Of Roof Console Assembly, Reading Lamp Bezel And Screws
Courtesy of GENERAL MOTORS COMPANY

Roof Console Replacement

Callout	Component Name
1	Reading Lamp Bezel
2	Roof Console Screw (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
3	Roof Console Assembly Procedure 1. Disconnect the electrical connectors. 2. If equipped, transfer the mobile telephone microphone when replacing the roof console. Refer to <u>Mobile Telephone Microphone Replacement</u> .

SPECIAL TOOLS AND EQUIPMENT

2013 Chevrolet Cruze

2013 ACCESSORIES & EQUIPMENT Instrument Panel and Console Trim - Cruze

SPECIAL TOOLS

Illustration	Tool Number/ Description
	BO-569-A KM-569-A Plug Lifter
	DT-6459-B DW240-090 MKM-J-6459-B Torque Wrench
	GE-604-D MKM-604-D Torx Bit and Socket Set