

2013 ACCESSORIES & EQUIPMENT

Interior Trim and Paneling - Cruze

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Assist Handle	6 N.m	53 lb in
Front Side Door Armrest Pull Cup Bolt	2 N.m	18 lb in
Front Side Door Inside Handle Bolt	2 N.m	18 lb in
Front Side Door Trim Bolt	2.5 N.m	23 lb in
Front Side Door Trim Bracket Bolt	2.5 N.m	23 lb in
Front Side Door Window Switch Bezel Screw	2.5 N.m	23 lb in
Rear Side Door Armrest Pull Cup Bolts	2 N.m	18 lb in
Rear Side Door Inside Handle Bolt	2 N.m	18 lb in
Rear Side Door Trim Bolt	2.5 N.m	23 lb in
Rear Side Door Trim Bracket Bolt	2.5 N.m	23 lb in
Rear Side Door Window Switch Bezel Screw	2.5 N.m	23 lb in
Sunshade Bolt	3 N.m	27 lb in
Sunshade Support Bolt	3 N.m	27 lb in

REPAIR INSTRUCTIONS

FRONT SIDE DOOR WINDOW SWITCH BEZEL REPLACEMENT

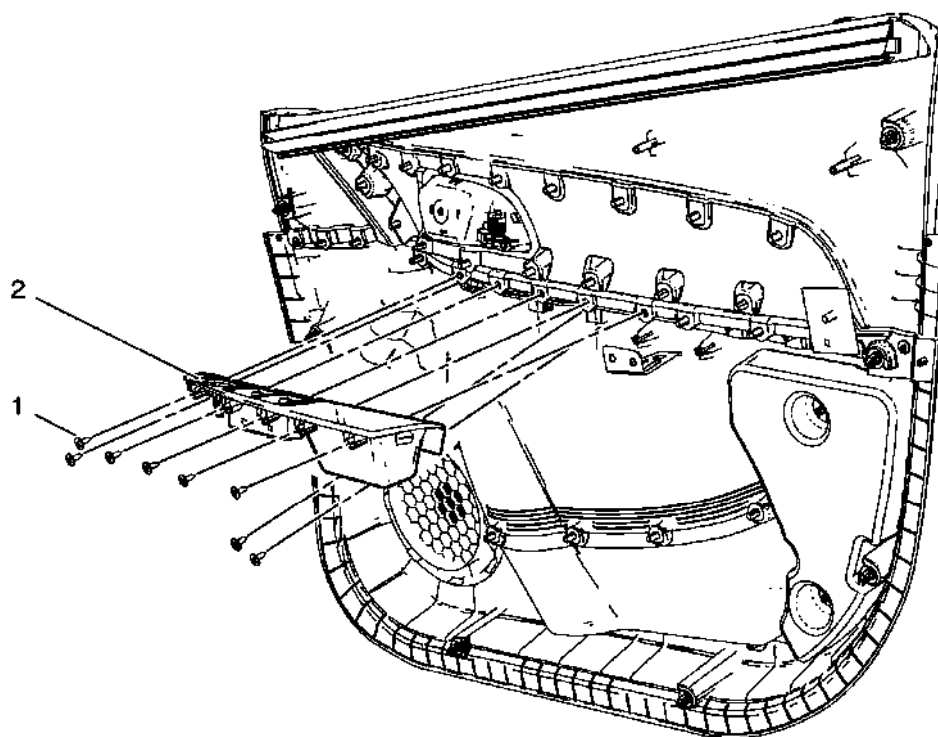


Fig. 1: Identifying Front Side Door Window Switch Bezel

Courtesy of GENERAL MOTORS COMPANY

Front Side Door Window Switch Bezel Replacement

Callout	Component Name
Preliminary Procedures Remove the front side door trim. Refer to Front Side Door Trim Replacement .	
1	Front Side Door Window Switch Bezel Screw (Qty: 8) CAUTION: Refer to Fastener Caution . Procedure Remove screws from the backside of the door trim panel. Tighten 2.5 N.m (22 lb in)
2	Front Side Door Window Switch Bezel Procedure Lift and remove the switch bezel from the door trim panel.

REAR SIDE DOOR WINDOW SWITCH BEZEL REPLACEMENT

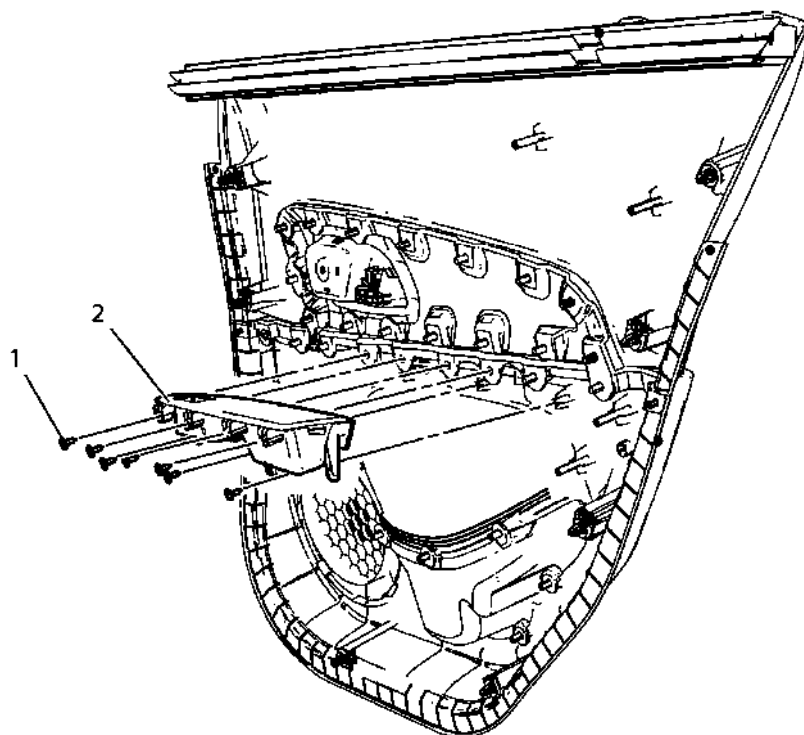


Fig. 2: Rear Side Door Window Switch Bezel
Courtesy of GENERAL MOTORS COMPANY

Rear Side Door Window Switch Bezel Replacement

Callout	Component Name
Preliminary Procedures Remove the rear side door trim. Refer to <u>Rear Side Door Trim Replacement</u> .	
1	Rear Side Door Window Switch Bezel Screw (Qty: 7) CAUTION: Refer to <u>Fastener Caution</u> . Procedure Remove screws from the backside of the door trim panel. Tighten 2.5 N.m (22 lb in)
2	Rear Side Door Window Switch Bezel Procedure Lift and remove the switch bezel from the door trim panel.

FRONT OR REAR SIDE DOOR LOCKING ROD KNOB TRIM COVER REPLACEMENT

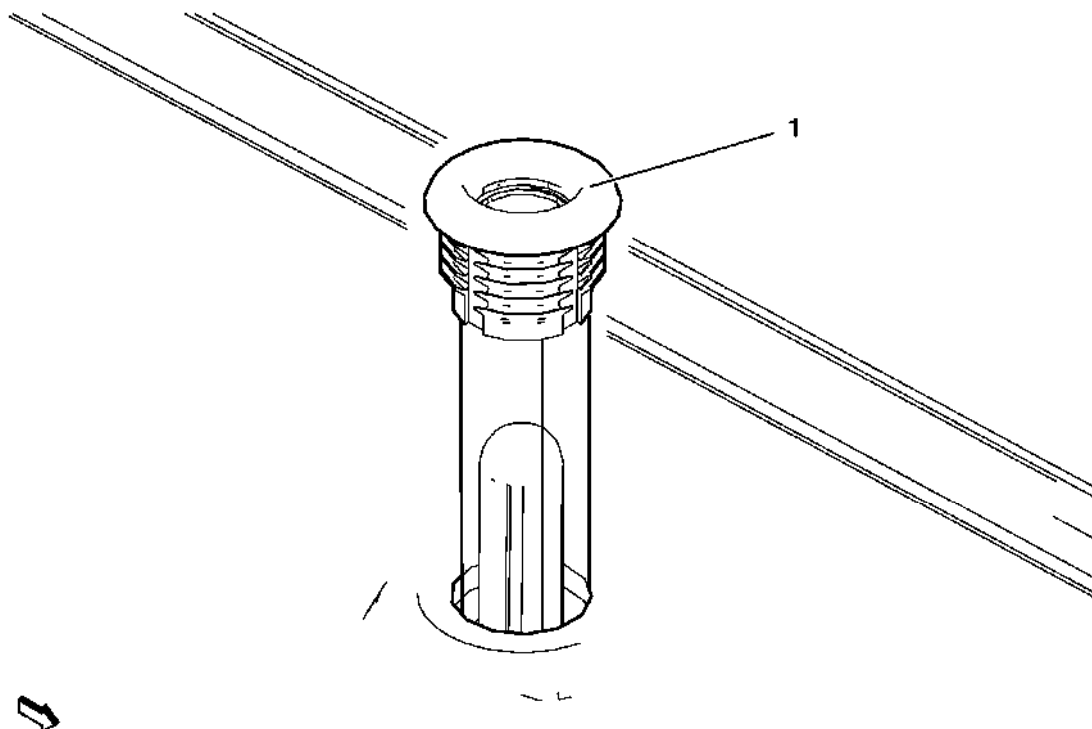


Fig. 3: Side Door Locking Rod Knob Trim Cover
Courtesy of GENERAL MOTORS COMPANY

Front or Rear Side Door Locking Rod Knob Trim Cover Replacement

Callout	Component Name
1	Side Door Locking Rod Knob Trim Cover Assembly

FRONT SIDE DOOR UPPER TRIM COVER REPLACEMENT

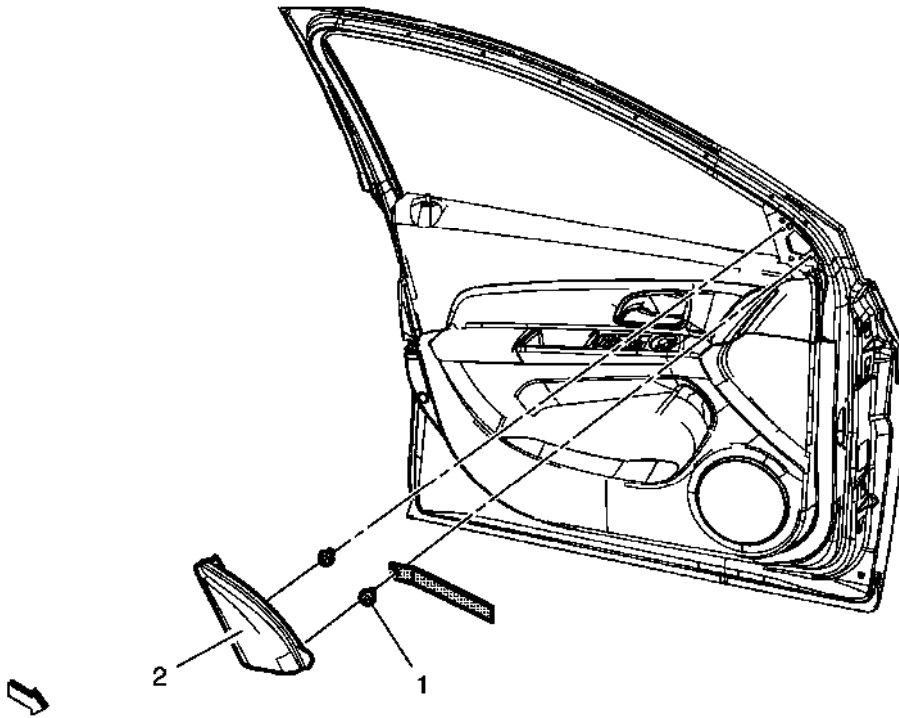
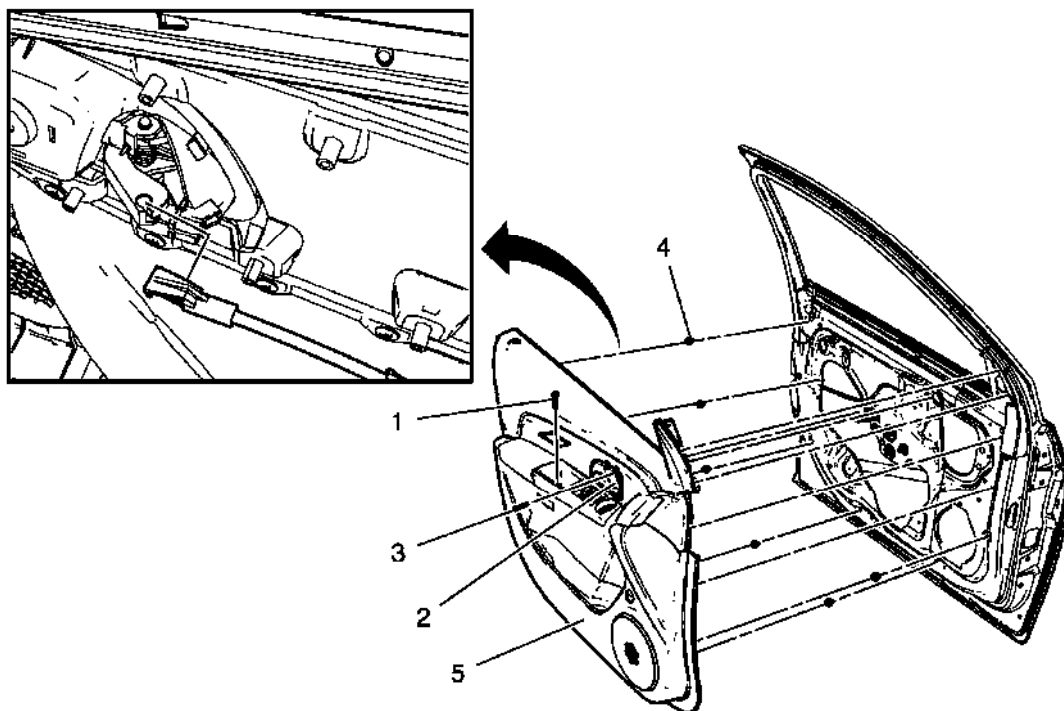


Fig. 4: Front Side Door Upper Trim Cover
Courtesy of GENERAL MOTORS COMPANY

Front Side Door Upper Trim Cover Replacement

Callout	Component Name
1	Front Side Door Upper Trim Cover Clip (Qty: 2) CAUTION: To prevent damage to the trim cover and clips, remember the following: 1. DO NOT disengage the clips by pulling the trim cover for removal, since trim cover clips damage could result. 2. If a detached clip is damaged or broken, it must be replaced. 3. Properly align and gently press the trim cover for installation. Procedure Use B0-38778 remover or equivalent tools to disengage the front side door trim cover from the door. Special Tools B0-38778 Door Trim Panel Clip Remover For equivalent regional tools, refer to Special Tools.
2	Front Side Door Upper Trim Cover

FRONT SIDE DOOR TRIM REPLACEMENT

**Fig. 5: Locating Front Side Door Trim Components**

Courtesy of GENERAL MOTORS COMPANY

Front Side Door Trim Replacement

Callout	Component Name
Preliminary Procedures Remove the front side door upper trim cover. Refer to <u>Front Side Door Upper Trim Cover Replacement</u> .	
1	Front Side Door Pull Handle Bolt CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2 N.m (18 lb in)
2	Front Side Door Inside Handle Bolt Finish Cap Procedure Pull handle back to remove cap. Use suitable tool to unsnap.
3	Front Side Door Inside Handle Bolt Tighten 2.5 N.m (22 lb in)
	Front Side Door Trim Clip (Qty: 8)

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4	NOTE: Use a NEW retainer before installing the front side door trim. Special Tools BO-38778 Door Trim Panel Clip Remover For equivalent regional tools, refer to <u>Special Tools</u>.
5	Front Side Door Trim Procedure 1. Pull upwards on the door lock retainer cable to disengage. 2. Disconnect the electrical connectors. TIP: Only use BO-38778 remover to disengage the door trim clips from the door. Do not disengage the clips by pulling from the map pocket area, since this can distort the trim panel.

FRONT SIDE DOOR WATER DEFLECTOR REPLACEMENT

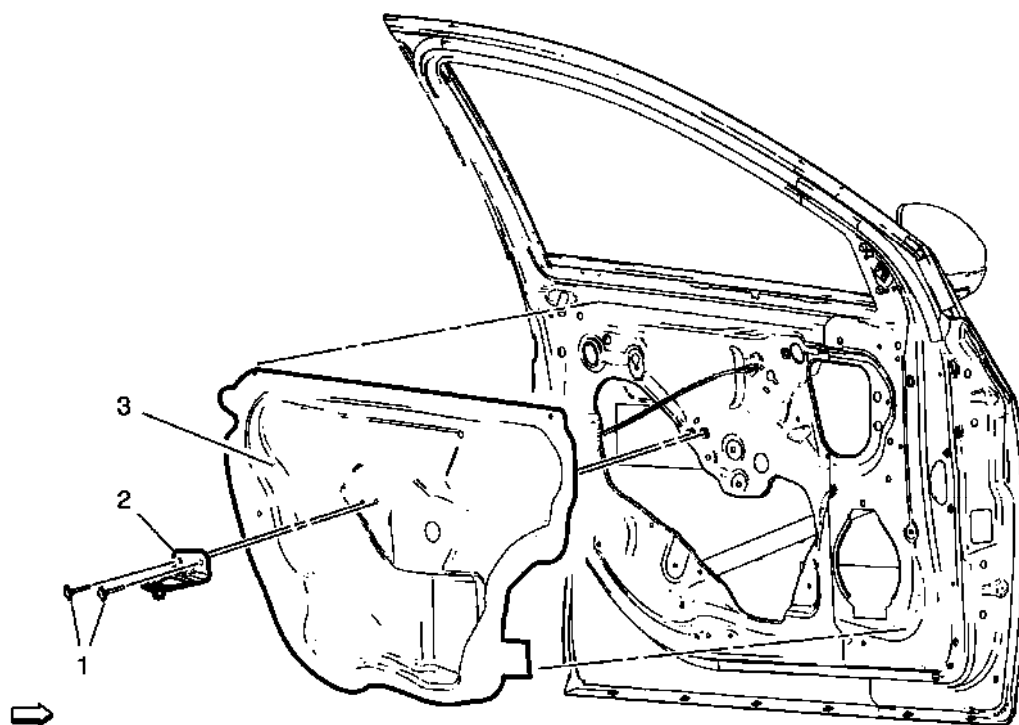


Fig. 6: Front Side Door Water Deflector
Courtesy of GENERAL MOTORS COMPANY

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Front Side Door Water Deflector Replacement

Callout	Component Name
Preliminary Procedures Remove the front side door trim. Refer to Front Side Door Trim Replacement .	
1	Front Side Door Trim Panel Bracket Fastener (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> .
2	Front Side Door Trim Panel Bracket
3	Front Side Door Water Deflector Procedure Pull the water deflector from the door. Guide electrical connectors through the water deflector while removing it from the door.

REAR SIDE DOOR WATER DEFLECTOR REPLACEMENT

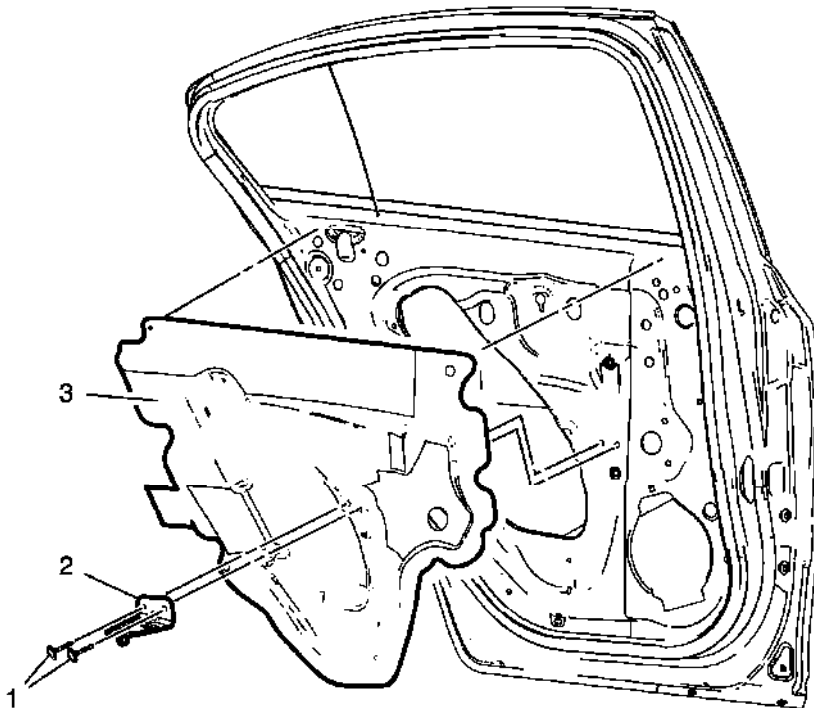


Fig. 7: Rear Side Door Water Deflector
Courtesy of GENERAL MOTORS COMPANY

Rear Side Door Water Deflector Replacement

Callout	Component Name
Preliminary Procedures Remove the rear side door trim. Refer to Rear Side Door Trim Replacement .	
	Rear Side Door Trim Panel Bracket Fastener (Qty: 2)

1	CAUTION: Refer to <u>Fastener Caution</u> .
2	Rear Side Door Trim Panel Bracket
3	Rear Side Door Water Deflector Procedure Pull the water deflector from the door. Guide electrical connectors through the water deflector while removing it from the door.

REAR SIDE DOOR WINDOW GARNISH MOLDING REPLACEMENT

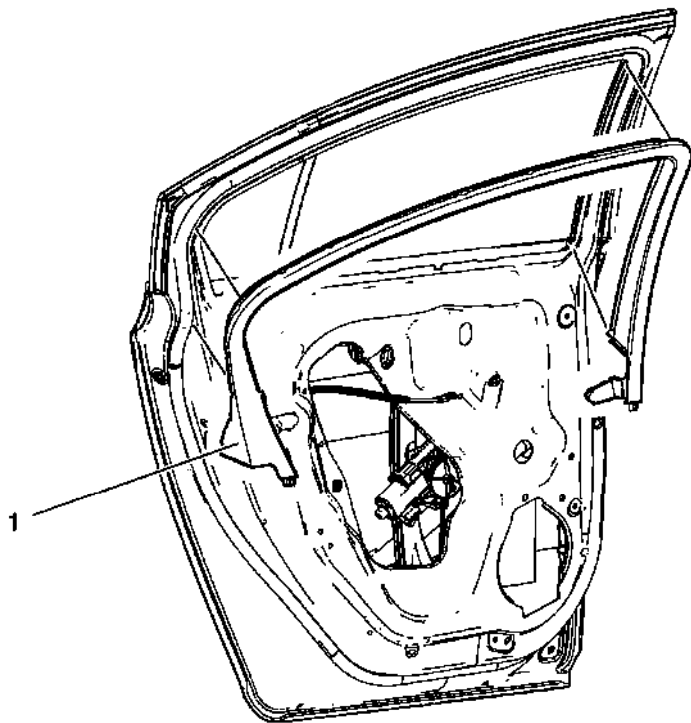


Fig. 8: Rear Side Door Window Garnish Molding
Courtesy of GENERAL MOTORS COMPANY

Rear Side Door Window Garnish Molding Replacement

Callout	Component Name
Preliminary Procedures Remove the rear side door trim. Refer to <u>Rear Side Door Trim Replacement</u> .	
1	Rear Side Door Window Garnish Molding

FRONT SIDE DOOR WINDOW GARNISH MOLDING REPLACEMENT

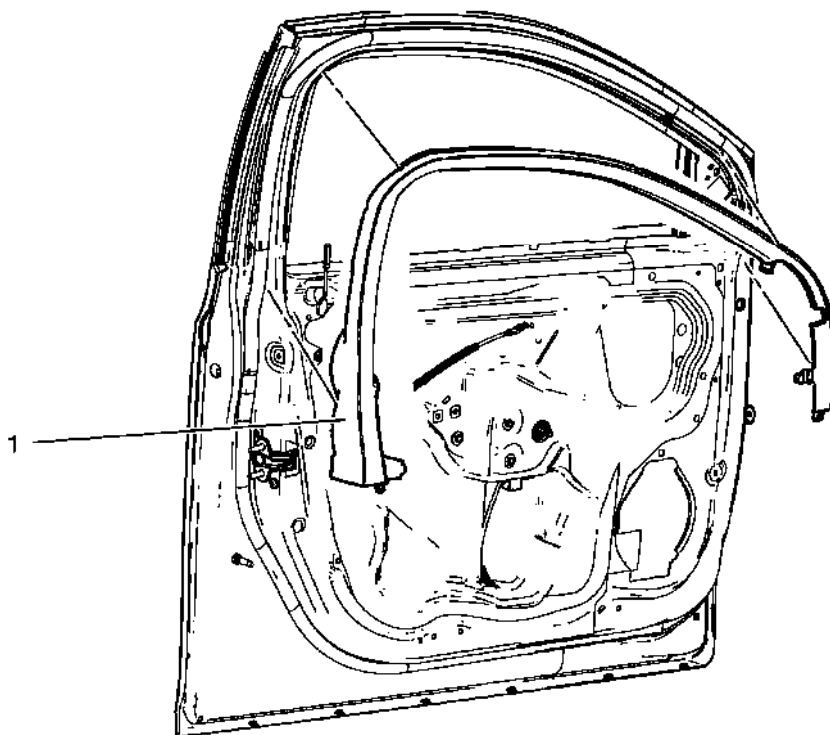


Fig. 9: Identifying Front Side Door Window Garnish Molding
Courtesy of GENERAL MOTORS COMPANY

Front Side Door Window Garnish Molding Replacement

Callout	Component Name
Preliminary Procedures	
Remove the front side door trim. Refer to <u>Front Side Door Trim Replacement</u> .	
1	Front Side Door Window Garnish Molding

FRONT SIDE DOOR SILL TRIM PLATE REPLACEMENT

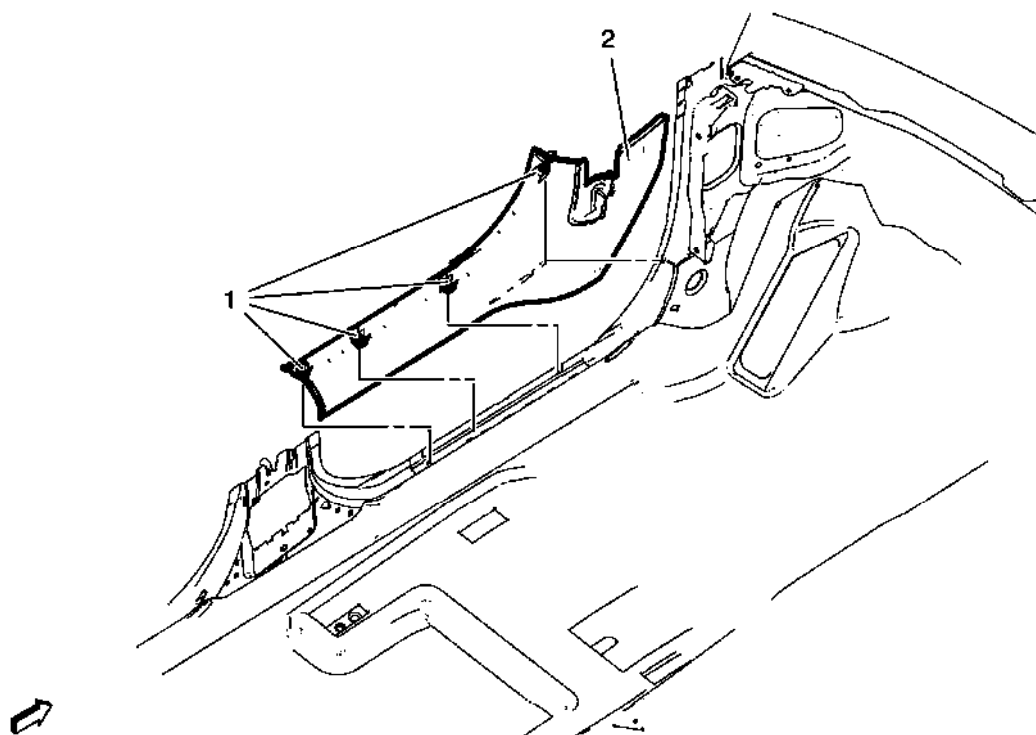


Fig. 10: Identifying Front Side Door Sill Trim Plate

Courtesy of GENERAL MOTORS COMPANY

Front Side Door Sill Trim Plate Replacement

Callout	Component Name
1	Front Side Door Sill Trim Plate Clip (Qty: 4) NOTE: On the outboard side of the trim plate, start from the rear of the trim plate and work toward the front of the vehicle. The trim tool should be positioned close to the trim plate clips.
2	Front Side Door Sill Trim Plate

REAR SIDE DOOR SILL TRIM PLATE REPLACEMENT

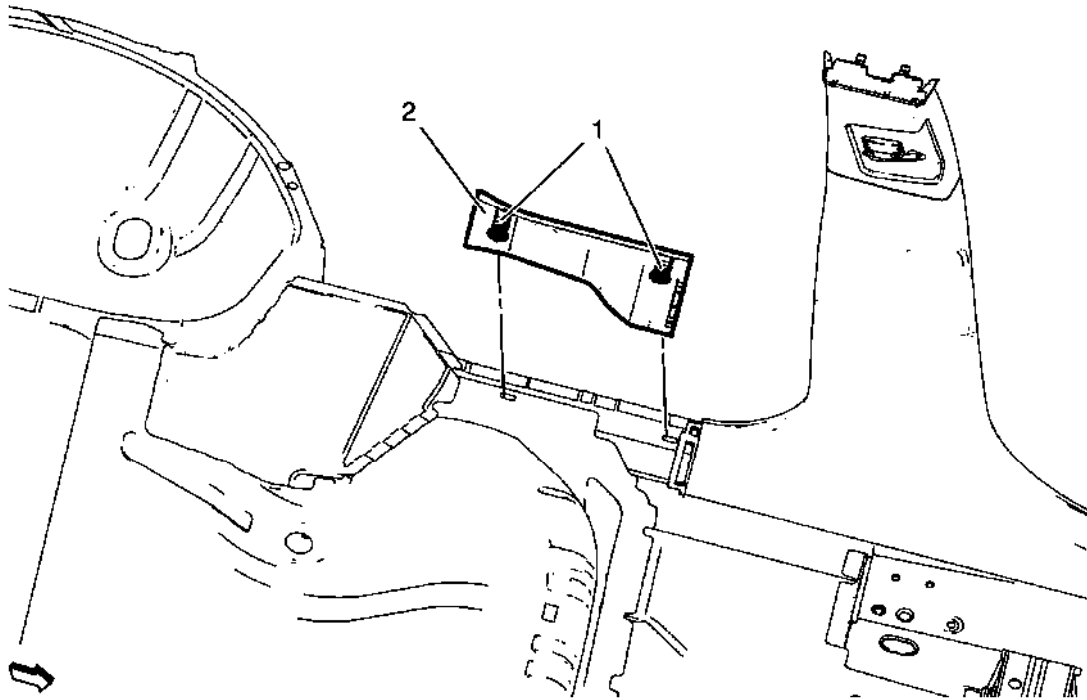


Fig. 11: Rear Side Door Sill Trim Plate
Courtesy of GENERAL MOTORS COMPANY

Rear Side Door Sill Trim Plate Replacement

Callout	Component Name
1	Rear Side Door Sill Trim Plate Clip (Qty: 2)
2	Rear Side Door Sill Trim Plate

ASSIST HANDLE REPLACEMENT

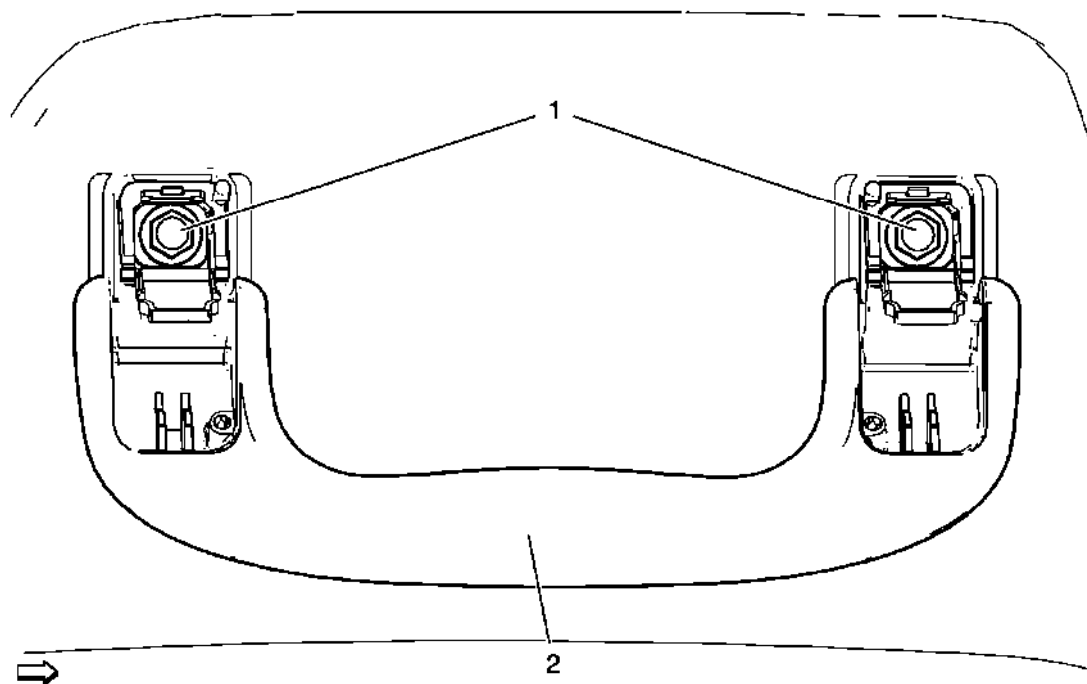


Fig. 12: Identifying Assist Handle & Screws
Courtesy of GENERAL MOTORS COMPANY

Assist Handle Replacement

Callout	Component Name
1	Assist Handle Screw (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Procedure 1. Fold the assist handle downward and hold. 2. Use a small flat-bladed tool to open the assist handle covers to access the screws. Tighten 6 N.m (53 lb in)
2	Assist Handle Assembly

INSIDE REARVIEW MIRROR MOUNT PLATE COVER REPLACEMENT

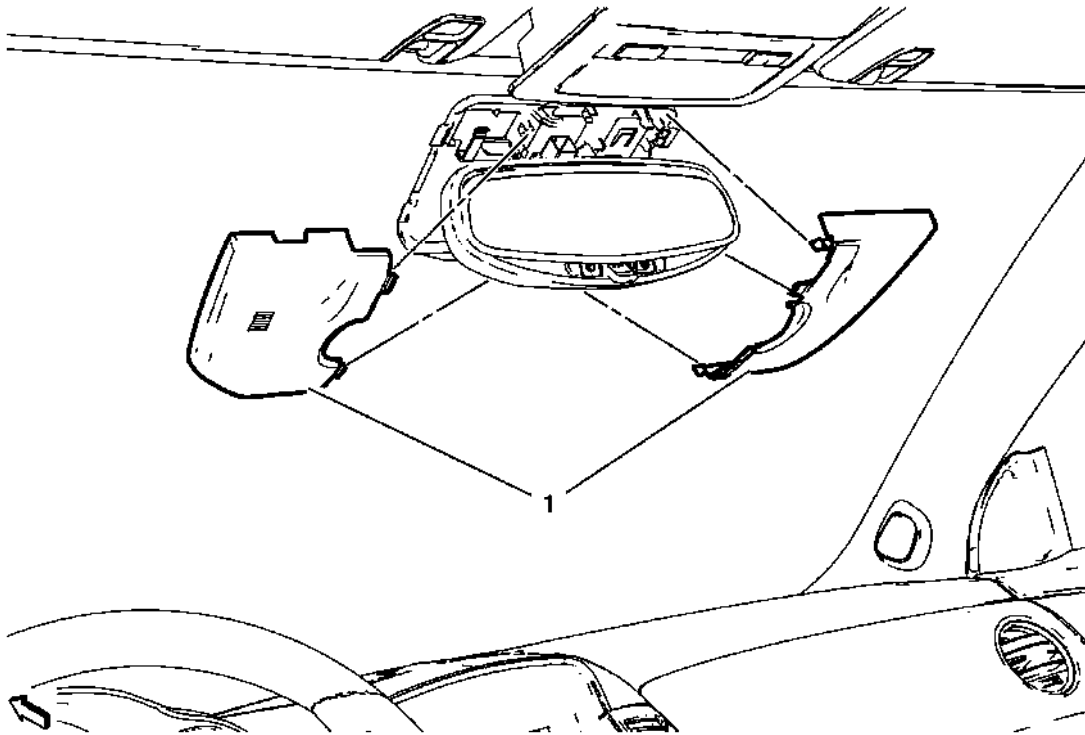
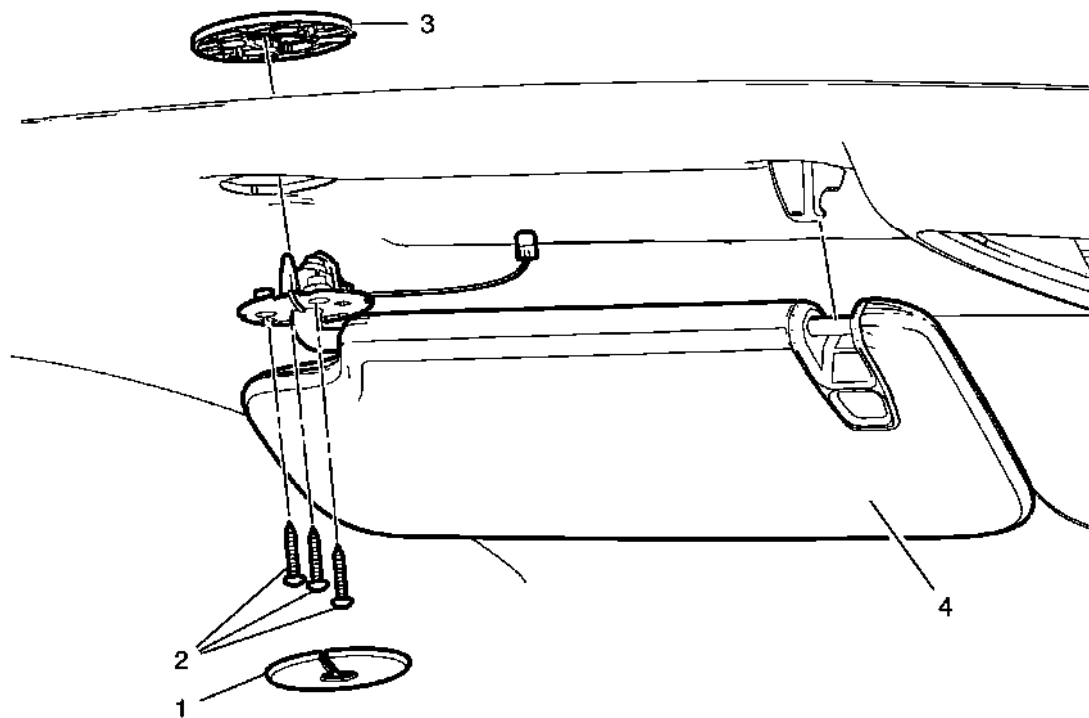


Fig. 13: Inside Rearview Mirror Mount Plate Cover
Courtesy of GENERAL MOTORS COMPANY

Inside Rearview Mirror Mount Plate Cover Replacement

Callout	Component Name
1	Inside Rearview Mirror Mount Plate Cover

SUNSHADE REPLACEMENT

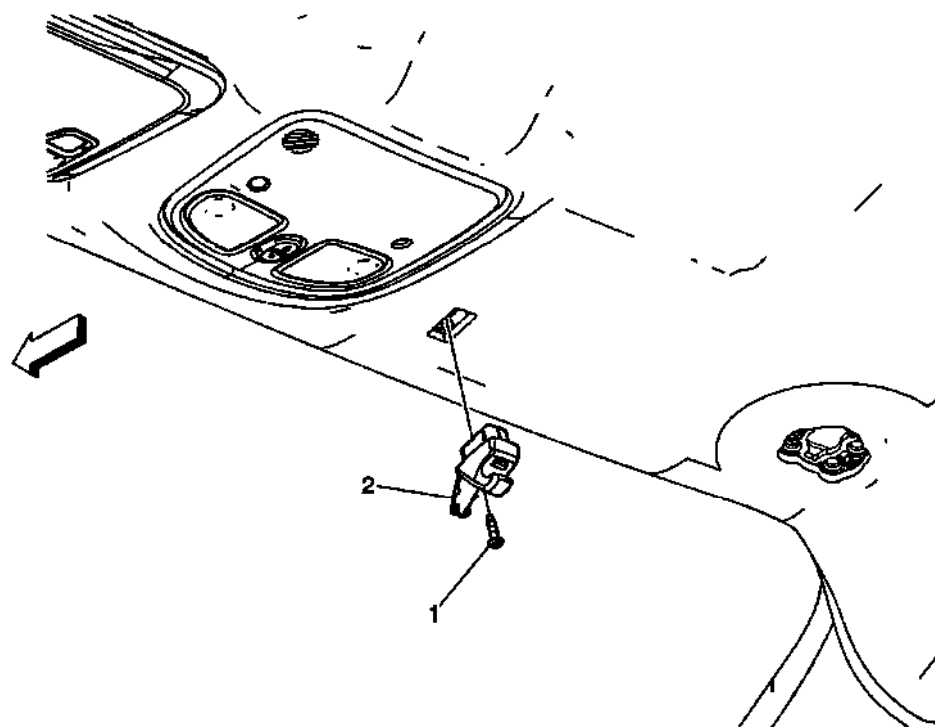
**Fig. 14: Sunshade Components**

Courtesy of GENERAL MOTORS COMPANY

Sunshade Replacement

Callout	Component Name
Preliminary Procedures Lower the front of the headliner to access the sunshade electrical connector, if necessary. Refer to Headlining Trim Panel Replacement (without Sunroof) , Headlining Trim Panel Replacement (with Sunroof) .	
1	Sunshade Support Bolt Cover
2	Sunshade Fastener (Qty: 3) CAUTION: Refer to <u>Fastener Caution</u> .
3	Sunshade Retainer
4	Sunshade Procedure 1. Disconnect the electrical connector. 2. Unclip the sunshade retainer from the headliner and sunshade.

SUNSHADE SUPPORT REPLACEMENT

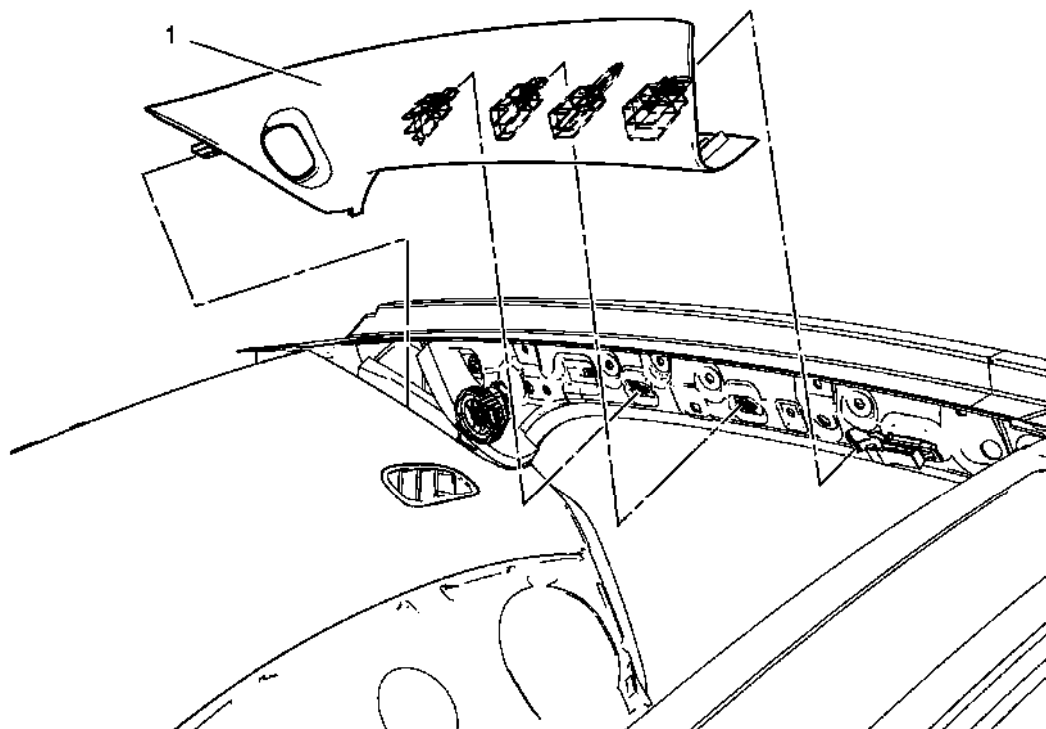
**Fig. 15: View Of Sunshade Anchor**

Courtesy of GENERAL MOTORS COMPANY

Sunshade Support Replacement

Callout	Component Name
1	Sunshade Support Screw CAUTION: Refer to <u>Fastener Caution</u> . Procedure Open the sunshade support screw access cover with a appropriate tool. Tighten 3 N.m (27 lb in)
2	Sunshade Support

WINDSHIELD GARNISH MOLDING REPLACEMENT

**Fig. 16: Windshield Garnish Molding**

Courtesy of GENERAL MOTORS COMPANY

Windshield Garnish Molding Replacement

Callout	Component Name
Preliminary Procedures Disable the SIR system. Refer to SIR Disabling and Enabling .	
1	Windshield Garnish Molding Procedure 1. Loosen tether clip and steel clips. 2. Disconnect electrical connector. 3. The tether clip at the upper portion of the garnish molding MUST be replaced any time the garnish molding is removed.

CENTER PILLAR UPPER GARNISH MOLDING REPLACEMENT

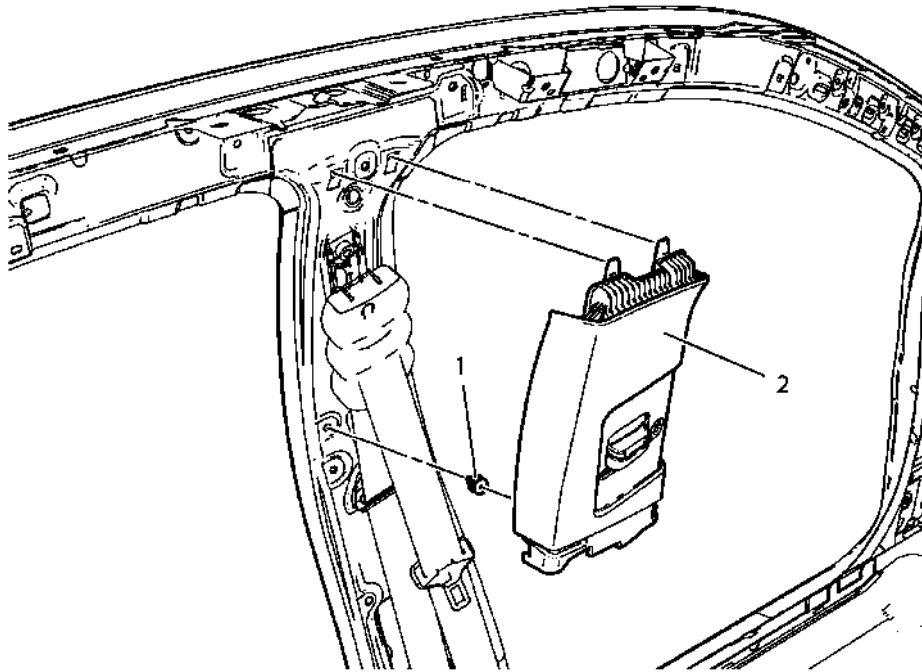


Fig. 17: Identifying Center Pillar Upper Garnish Molding
Courtesy of GENERAL MOTORS COMPANY

Center Pillar Upper Garnish Molding Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the center pillar lower garnish molding. Refer to <u>Center Pillar Lower Garnish Molding Replacement</u> .	
2. Remove the seat belt from the front seat. Refer to <u>Driver or Passenger Seat Retractor Side Belt Replacement</u> .	
1	Center Pillar Upper Garnish Molding Clip
2	Center Pillar Upper Garnish Molding Procedure When replacing the center pillar upper garnish molding, remove the seat belt through the molding.

CENTER PILLAR LOWER GARNISH MOLDING REPLACEMENT

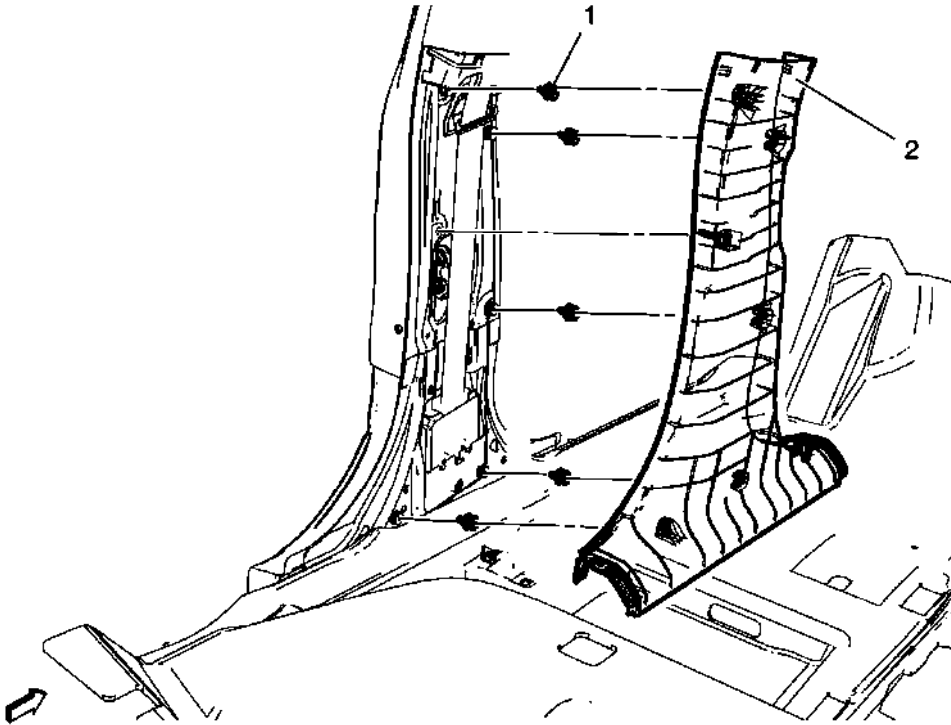


Fig. 18: Identifying Center Pillar Lower Garnish Molding
Courtesy of GENERAL MOTORS COMPANY

Center Pillar Lower Garnish Molding Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the front side door sill trim plate. Refer to <u>Front Side Door Sill Trim Plate Replacement</u> .	
2. Remove the rear side door sill trim plate. Refer to <u>Rear Side Door Sill Trim Plate Replacement</u> .	
1	Center Pillar Lower Garnish Molding Retainer (Qty: 6)
2	Center Pillar Lower Garnish Molding

QUARTER WINDOW GARNISH MOLDING REPLACEMENT

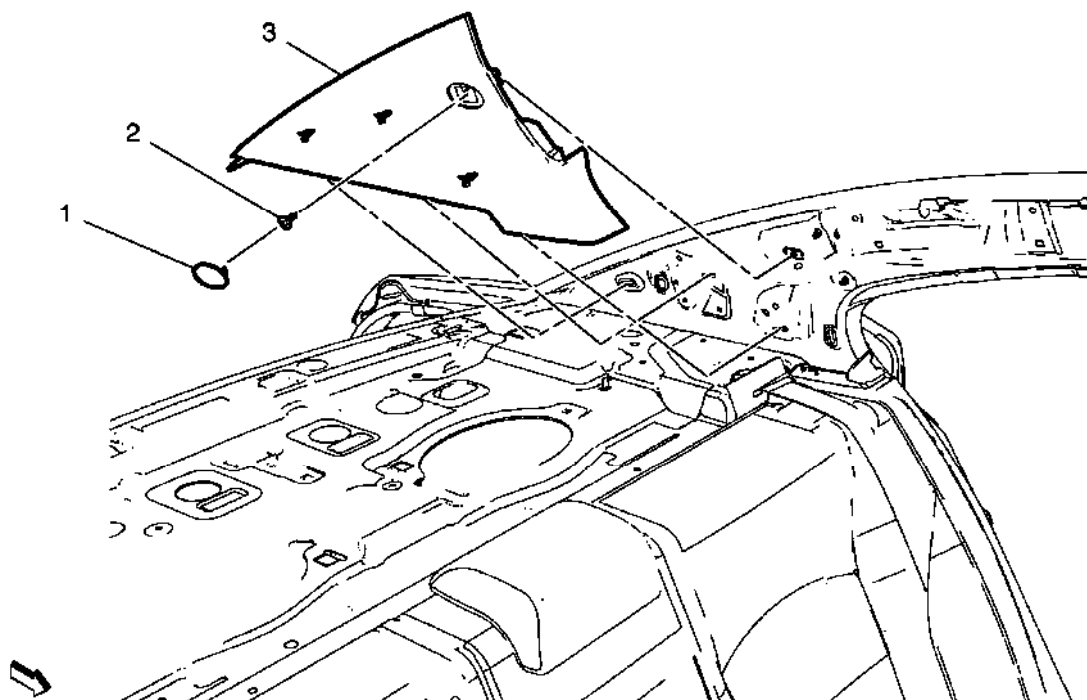
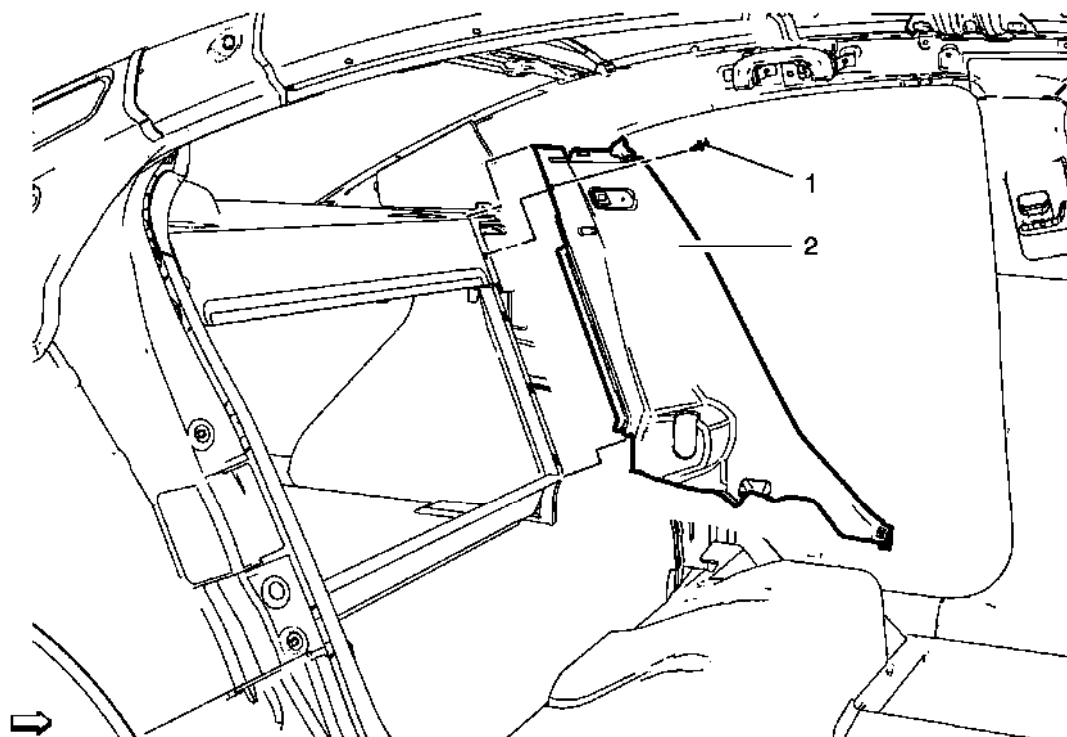


Fig. 19: Quarter Window Garnish Molding
Courtesy of GENERAL MOTORS COMPANY

Quarter Window Garnish Molding Replacement

Callout	Component Name
1	Quarter Window Garnish Molding Bolt Cap Procedure Use a small flat bladed trim tool to aid in removal of the cap.
2	Quarter Window Garnish Molding Bolt CAUTION: Refer to <u>Fastener Caution</u> .
3	Quarter Window Garnish Molding Procedure Use a small flat bladed trim tool to aid in removal of the cap.

BODY SIDE TRIM PANEL REPLACEMENT

**Fig. 20: Body Side Trim Panel**

Courtesy of GENERAL MOTORS COMPANY

Body Side Trim Panel Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove rear side door sill trim plate. Refer to <u>Rear Side Door Sill Trim Plate Replacement</u> .	
2. Remove quarter window garnish molding. Refer to <u>Quarter Window Garnish Molding Replacement</u> .	
3. Remove rear seat. Refer to <u>Rear Seat Removal and Installation (40 Percent Seat)</u> , <u>Rear Seat Removal and Installation (60 Percent Seat)</u> .	
1	Body Side Trim Panel Clip
2	Body Side Trim Panel Procedure Remove the trim panel forward in driving direction in order to release from the body clips.

RADIO FRONT SIDE DOOR SPEAKER GRILLE BEZEL REPLACEMENT

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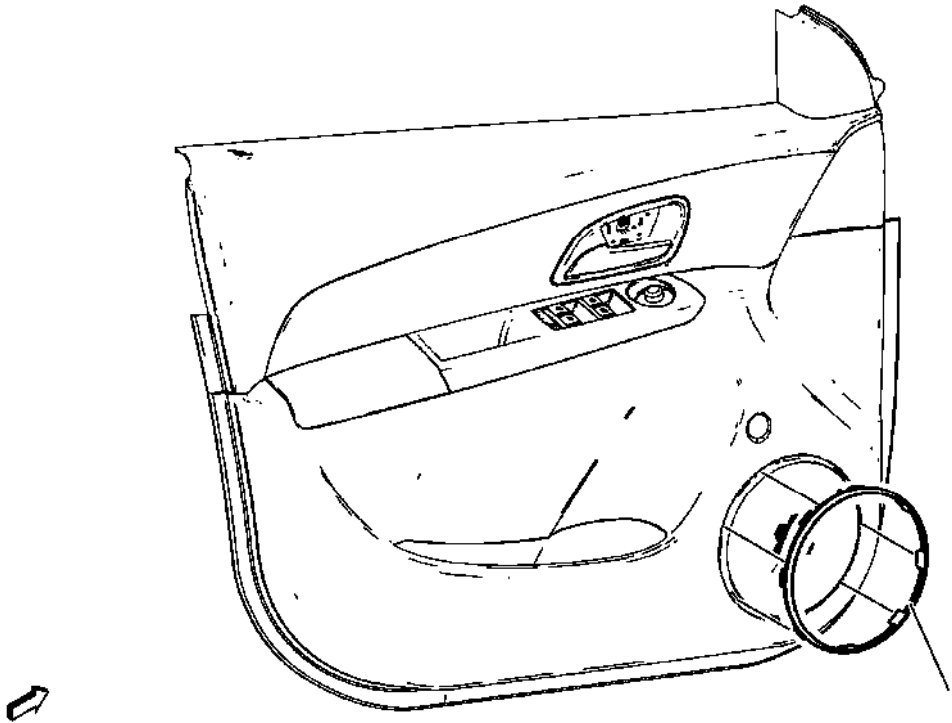


Fig. 21: Radio Front Side Door Speaker Grille Bezel
Courtesy of GENERAL MOTORS COMPANY

Radio Front Side Door Speaker Grille Bezel Replacement

Callout	Component Name
1	Radio Front Side Door Speaker Grille Bezel Assembly

RADIO REAR SIDE DOOR SPEAKER GRILLE BEZEL REPLACEMENT

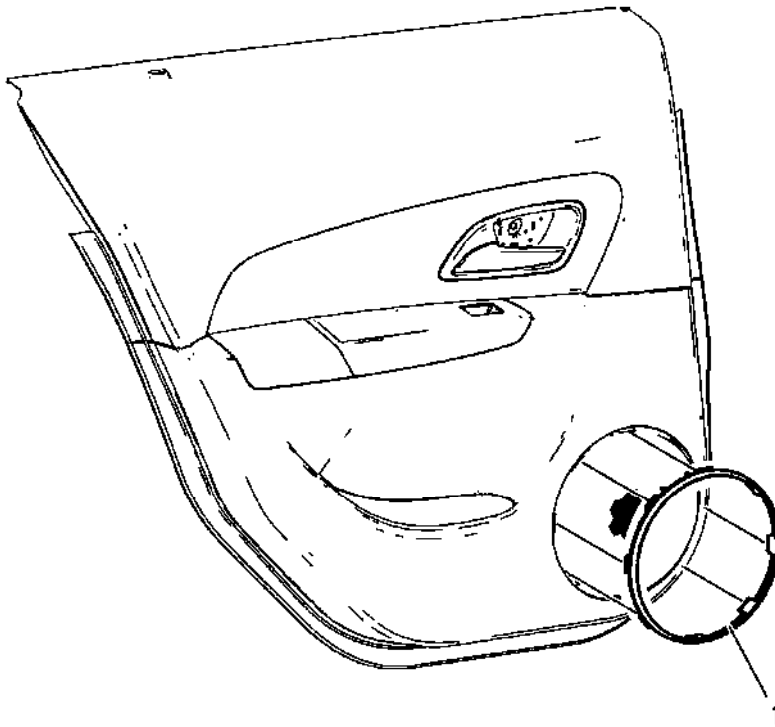


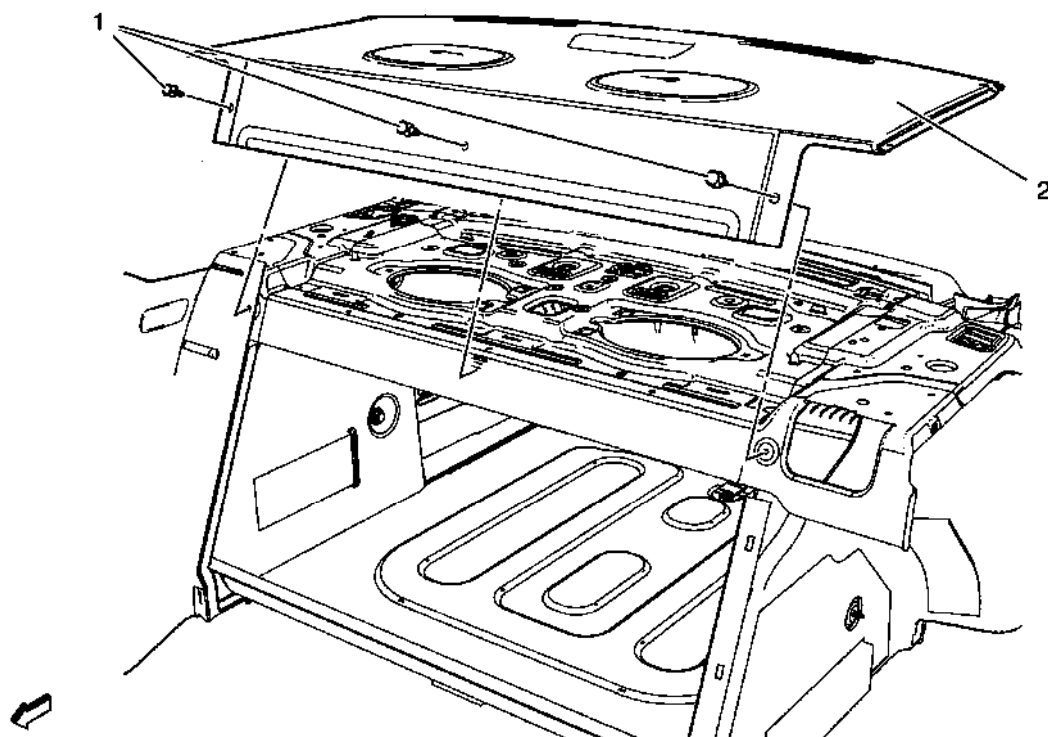
Fig. 22: Radio Rear Side Door Speaker Grille Bezel

Courtesy of GENERAL MOTORS COMPANY

Radio Rear Side Door Speaker Grille Bezel Replacement

Callout	Component Name
1	Radio Rear Side Door Speaker Grille Bezel Assembly

REAR WINDOW PANEL TRIM REPLACEMENT

**Fig. 23: Rear Window Panel Trim**

Courtesy of GENERAL MOTORS COMPANY

Rear Window Panel Trim Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the rear seat back.	
2. Remove the high mount stop lamp. Refer to <u>High Mount Stop Lamp Replacement</u> .	
1	Rear Window Panel Trim Clip (Qty: 6)
2	Rear Window Panel Trim

REAR COMPARTMENT FLOOR PANEL TRIM REPLACEMENT

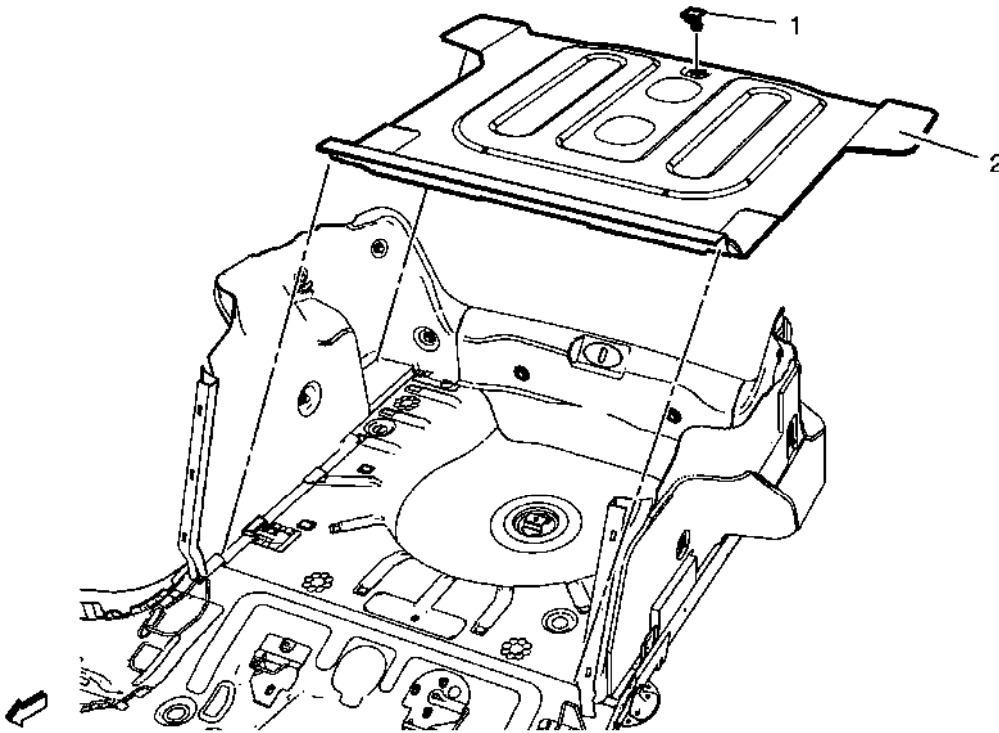
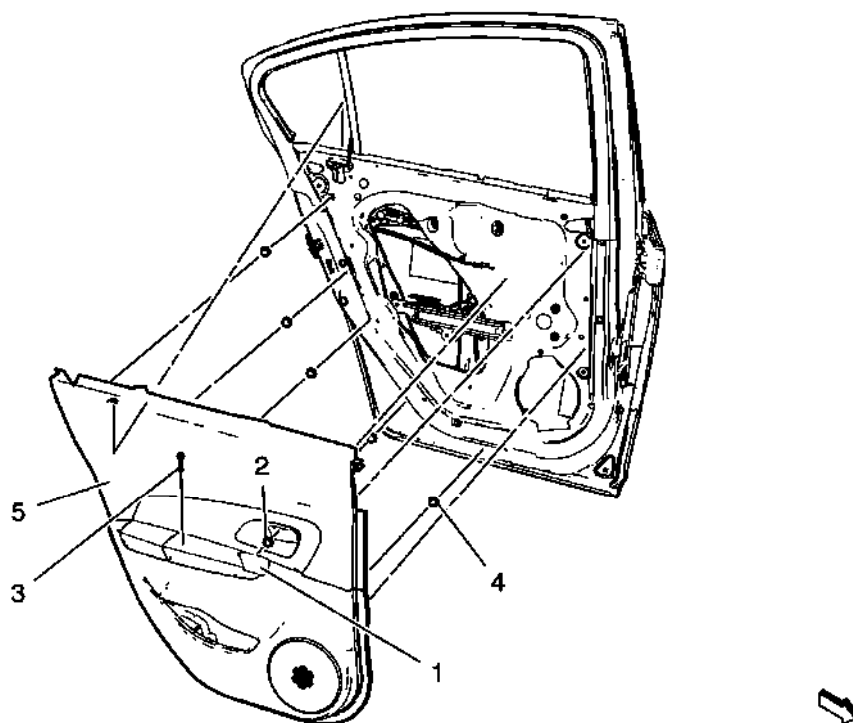


Fig. 24: Rear Compartment Floor Panel Trim
Courtesy of GENERAL MOTORS COMPANY

Rear Compartment Floor Panel Trim Replacement

Callout	Component Name
1	Rear Compartment Convenience Hook
2	Rear Compartment Floor Panel Trim

REAR SIDE DOOR TRIM REPLACEMENT

**Fig. 25: Rear Side Door Trim**

Courtesy of GENERAL MOTORS COMPANY

Rear Side Door Trim Replacement

Callout	Component Name
1	Rear Side Door Inside Handle Bolt Finish Cap Procedure Pull handle back to remove cap. Use suitable tool to unsnap.
2	Rear Side Door Inside Handle Screw CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
3	Rear Side Door Pull Handle Screw Tighten 2.5 N.m (22 lb in)
4	Rear Side Door Trim Clip (Qty: 5) NOTE: Use a NEW retainer before installing the rear side door trim.

	Special Tools BO-38778 Door Trim Panel Clip Remover For equivalent regional tools, refer to Special Tools .
5	Rear Side Door Trim Assembly Procedure 1. Pull upwards on the door lock retainer cable to disengage. 2. Disconnect the electrical connectors. TIP: Only use BO-38778 remover to disengage the door trim clips from the door. Do not disengage the clips by pulling from the map pocket area, since this can distort the trim panel.

REAR COMPARTMENT LID PULL HANDLE REPLACEMENT

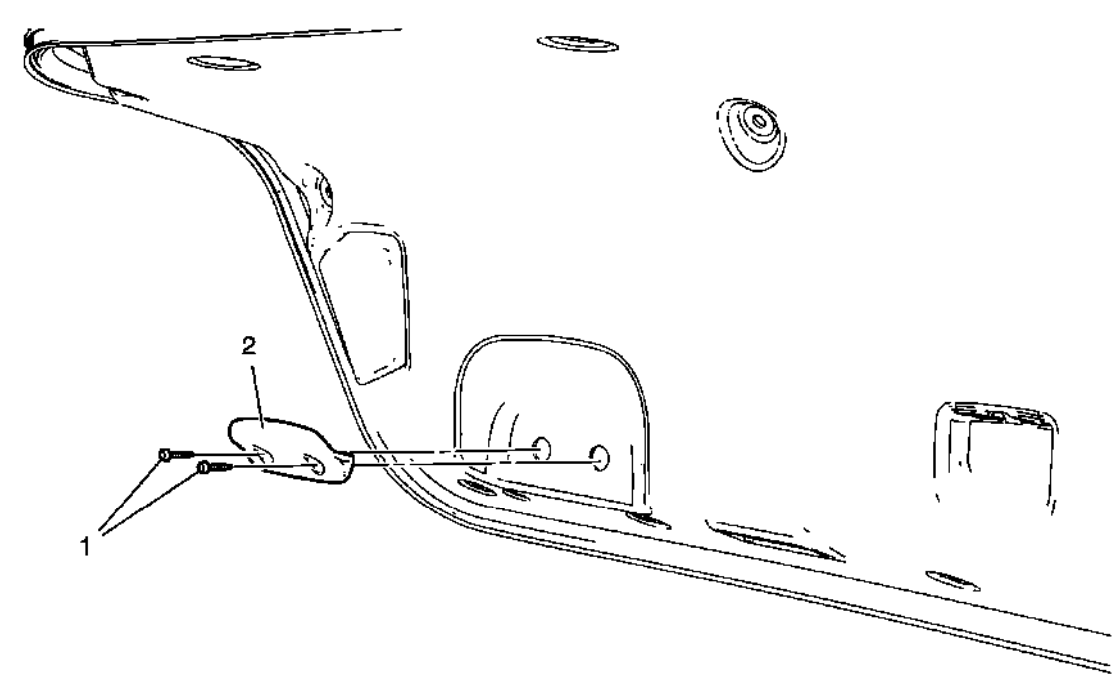


Fig. 26: Rear Compartment Lid Pull Handle
 Courtesy of GENERAL MOTORS COMPANY

Rear Compartment Lid Pull Handle Replacement

Callout	Component Name
	Rear Compartment Lid Pull Handle Fastener (Qty: 2)

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1	CAUTION: Refer to <u>Fastener Caution</u> .
2	Rear Compartment Lid Pull Handle

REAR COMPARTMENT SILL TRIM PLATE REPLACEMENT

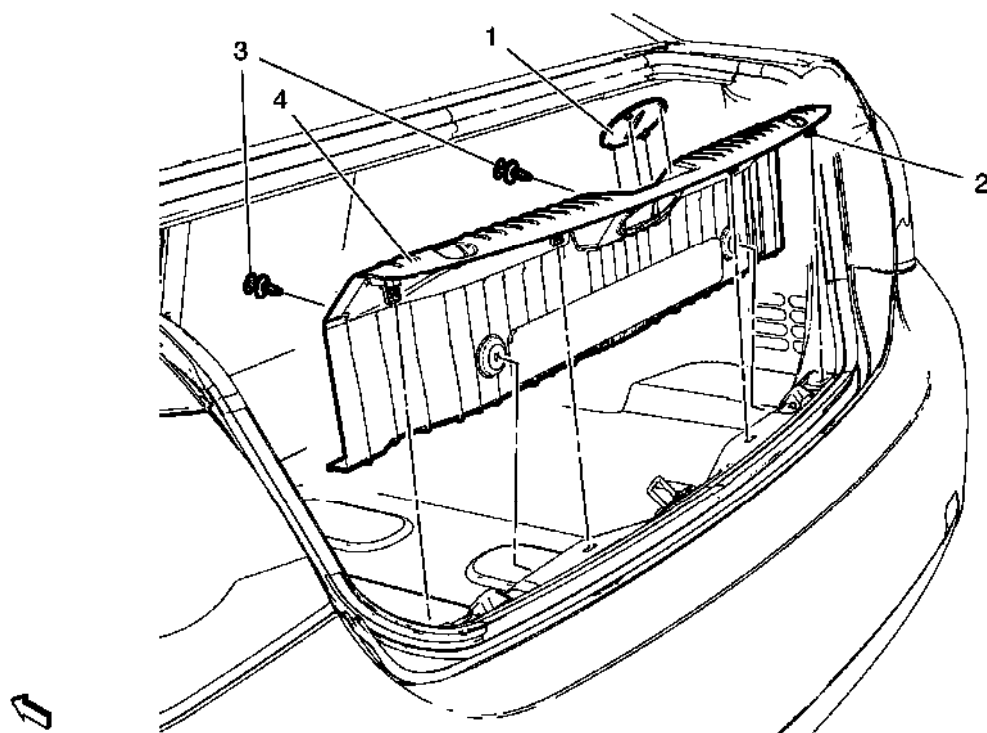


Fig. 27: Rear Compartment Sill Trim Plate
Courtesy of GENERAL MOTORS COMPANY

Rear Compartment Sill Trim Plate Replacement

Callout	Component Name
1	Rear Compartment Lid Latch Striker Cover
2	Rear Compartment Sill Trim Plate Clip (Qty: 4)
3	Rear Compartment Sill Trim Plate Retainer (Qty: 2) Procedure Push in retainers in order to release trim plate.
4	Rear Compartment Sill Trim Plate

REAR COMPARTMENT LID INNER PANEL TRIM REPLACEMENT

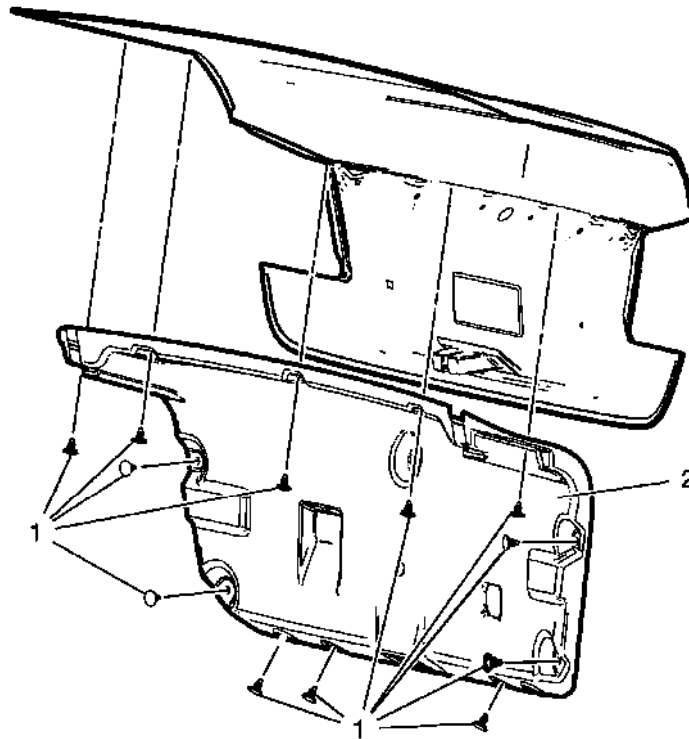


Fig. 28: Rear Compartment Lid Inner Panel Trim

Courtesy of GENERAL MOTORS COMPANY

Rear Compartment Lid Inner Panel Trim Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the rear compartment lid pull handle. Refer to <u>Rear Compartment Lid Pull Handle Replacement</u> .	
2. Remove the rear compartment lid latch cover. Refer to <u>Rear Compartment Lid Latch Cover Replacement</u> .	
1	Rear Compartment Lid Inner Panel Trim Retainer (Qty: 12)
2	Rear Compartment Lid Inner Panel Trim Procedure Reposition the emergency release handle as required.

REAR COMPARTMENT LID LATCH COVER REPLACEMENT

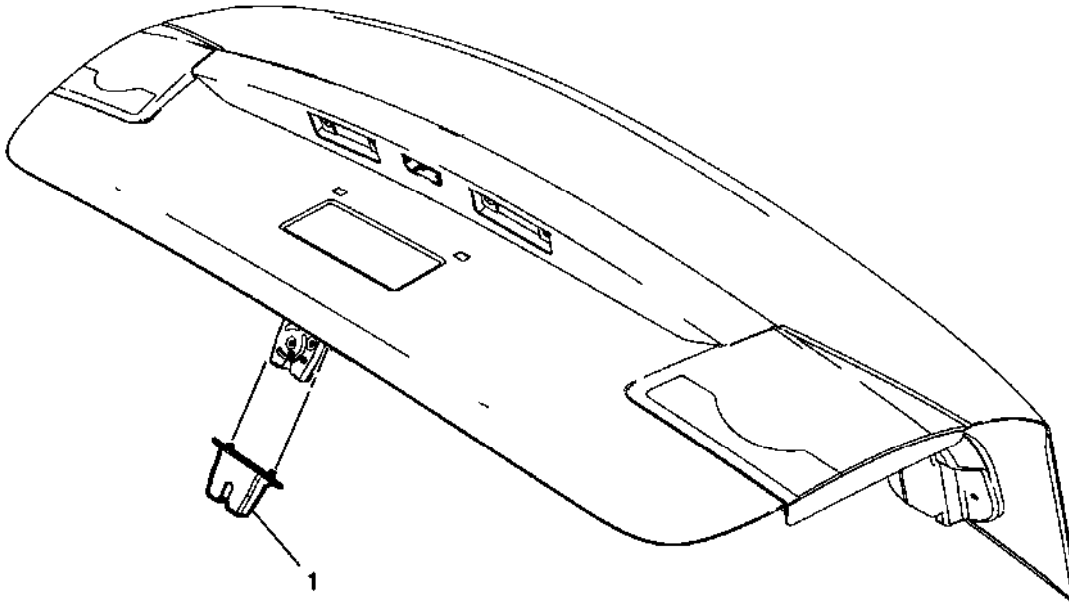


Fig. 29: Rear Compartment Lid Latch Cover

Courtesy of GENERAL MOTORS COMPANY

Rear Compartment Lid Latch Cover Replacement

Callout	Component Name
1	Rear Compartment Lid Latch Cover Procedure Use a small flat-bladed tool to pull and release the rear compartment lid latch cover.

REAR COMPARTMENT SIDE TRIM REPLACEMENT - LEFT SIDE

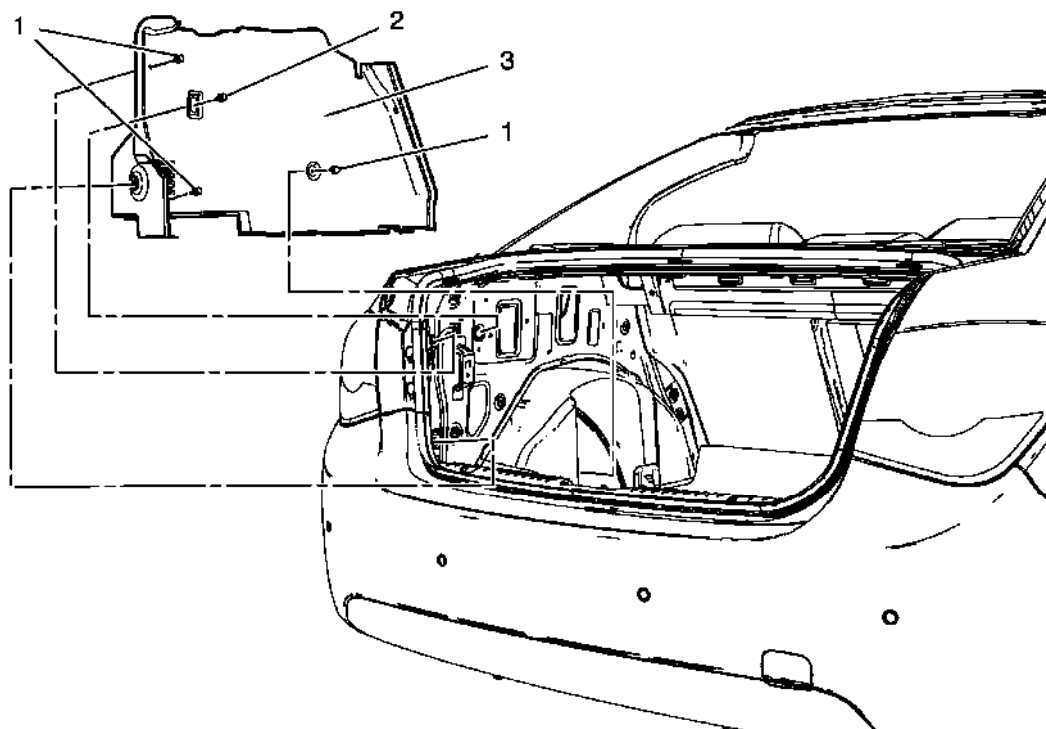


Fig. 30: Rear Compartment Side Trim - Left Side
Courtesy of GENERAL MOTORS COMPANY

Rear Compartment Side Trim Replacement - Left Side

Callout	Component Name
Preliminary Procedures	
Remove rear compartment sill trim plate. Refer to <u>Rear Compartment Sill Trim Plate Replacement</u> .	
1	Rear Compartment Side Trim Retainer (Qty: 3)
2	Rear Compartment Side Trim Fastener
	CAUTION: Refer to <u>Fastener Caution</u> .
3	Rear Compartment Side Trim

REAR COMPARTMENT SIDE TRIM REPLACEMENT - RIGHT SIDE

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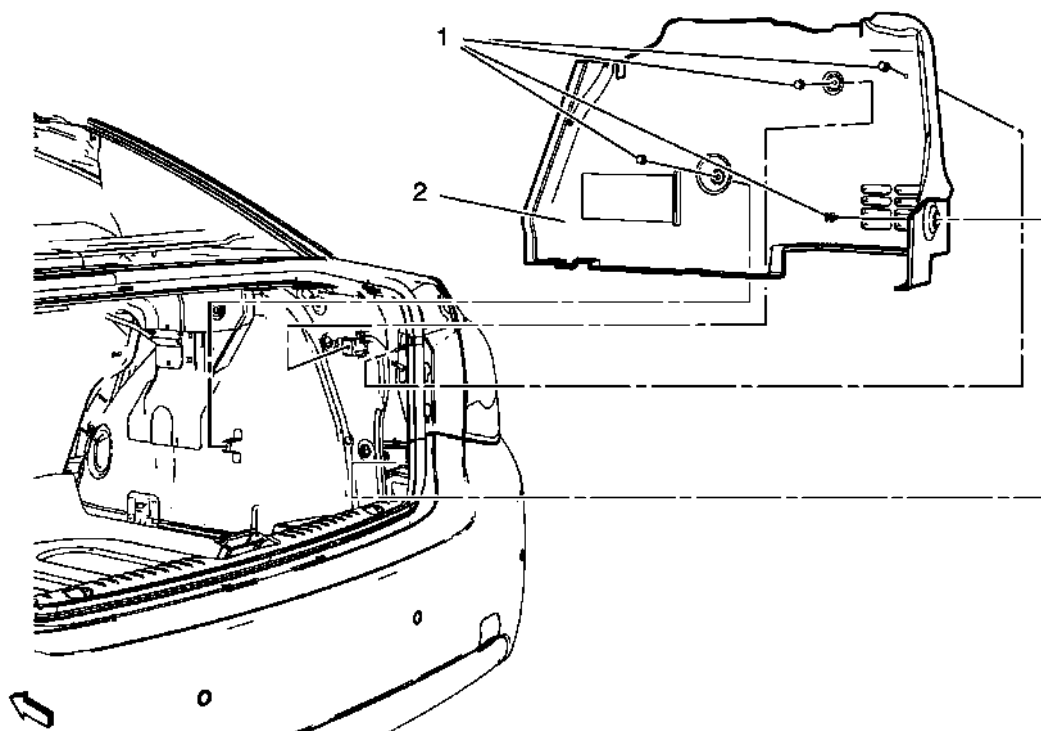


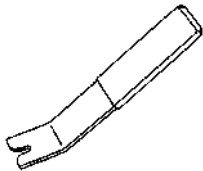
Fig. 31: Identifying Rear Compartment Side Trim - Right Side
Courtesy of GENERAL MOTORS COMPANY

Rear Compartment Side Trim Replacement - Right Side

Callout	Component Name
Preliminary Procedure Remove rear compartment sill trim plate. Refer to <u>Rear Compartment Sill Trim Plate Replacement</u>	
1	Body Side Trim Panel Retainer (Qty: 4)
2	Body Side Trim Panel Assembly

SPECIAL TOOLS AND EQUIPMENT

SPECIAL TOOLS

Illustration	Tool Number / Description
	BO-38778 J-38778 Door Trim Pad Clip Remover