

GROUP 52A

INTERIOR

GENERAL

OUTLINE OF CHANGE

- The service procedures have been established to correspond to the adoption of the under cover box and floor box.

INSTRUMENT PANEL

REMOVAL AND INSTALLATION

For installation of the instrument panel, the bolts and screws described below are used. They are indicated by symbols in the illustration.

Name	Symbol	Size mm (D x L)	Colour	Shape
Tapping screw	A	5 x 12	–	 A00Z0010
	B	5 x 16		
	C	5 x 12	Black	
	D	5 x 16		
	E	5 x 20		
			 19X0639	
	F	5 x 12	–	 B00Z0010
	G	5 x 16		
	H	5 x 16	Black	 D19N0001
Washer assembled screw	I	5 x 12	–	 C00Z0010
	J	5 x 16		
	K	5 x 20	Black	
Washer assembled bolt	L	6 x 8	–	 D00Z0010
	M	6 x 16		
	N	8 x 16		
	O	6 x 16		 F00Z0010
Machine screw	P	4 x 8	–	 J00Z0010

D = Thread diameter

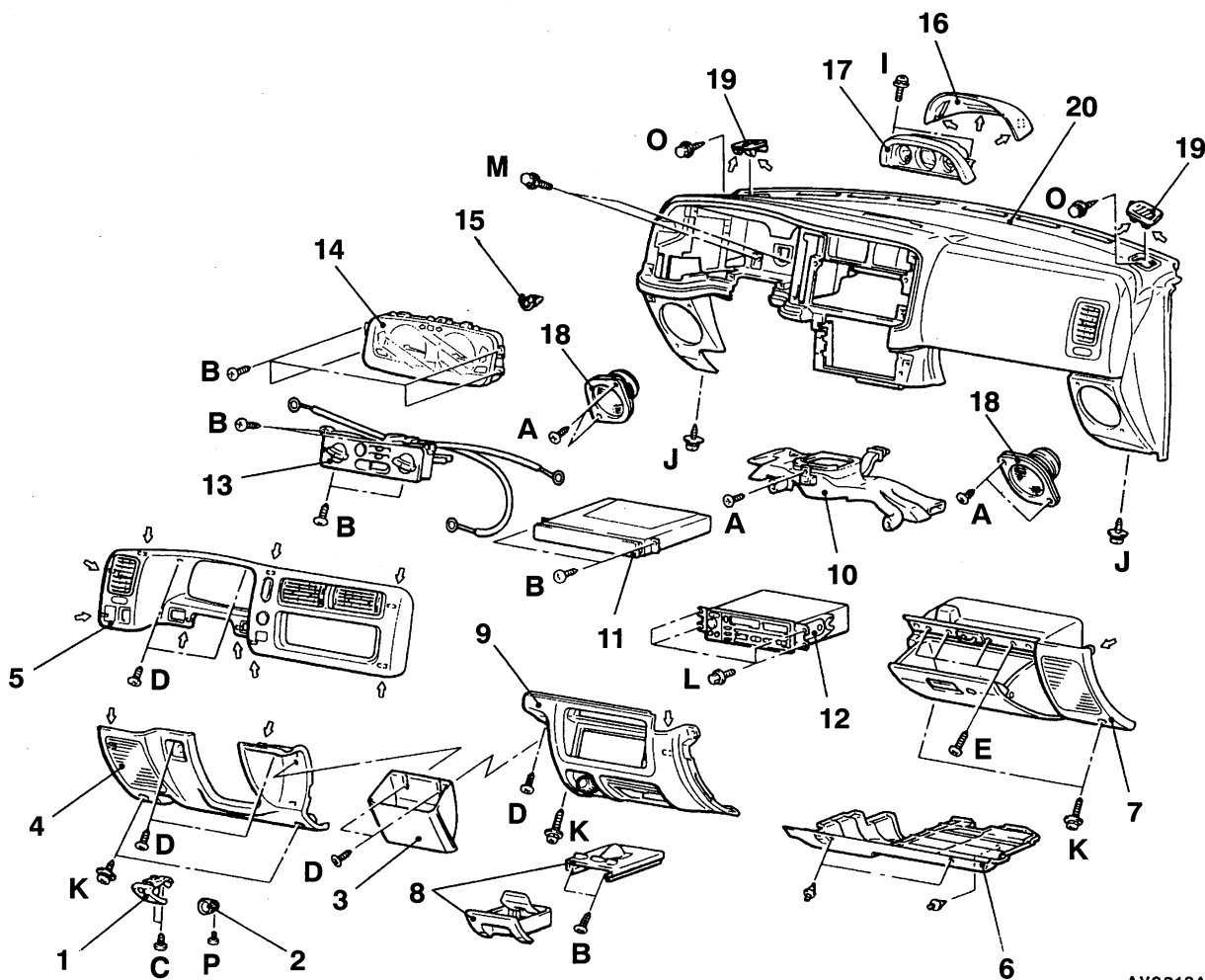
L = Effective thread length

CAUTION: SRS

When removing and installing the instrument panel (vehicles equipped with SRS), do not let it bump against the SRS diagnosis unit.

Pre-removal and Post-installation Operation

- Floor Console Assembly Removal and Installation (Refer to P. 52A-7*.)
- Steering Wheel and Column Cover Removal and Installation (Refer to GROUP 37A*.)



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NOTE

←: Metal clip position

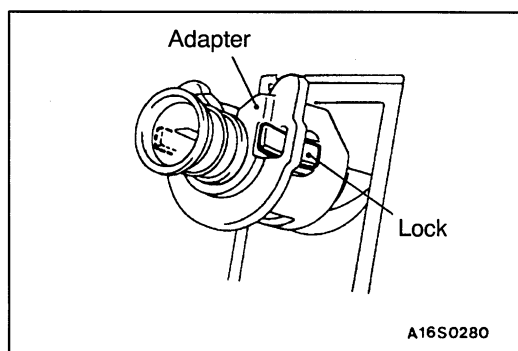
Removal steps

1. Hood lock release handle
2. Throttle cable knob
<Diesel-powered vehicles>
3. Under cover box
4. Driver side under cover
5. Meter bezel assembly
6. Under cover
7. Glove box assembly
8. Ashtray assembly
9. Center under cover
10. Foot duct
11. Cup holder assembly
12. Radio and tape player

13. Heater control assembly (Refer to GROUP 55*.)
14. Combination meter
15. Adapter
16. Multi-meter panel <4WD>
17. Multi-meter assembly <4WD>
18. Speaker
19. Side defroster grille
20. Instrument panel assembly

**NOTE**

*: Refer to '97 L200 Workshop Manual <Pub. No. PWTE96E1>.



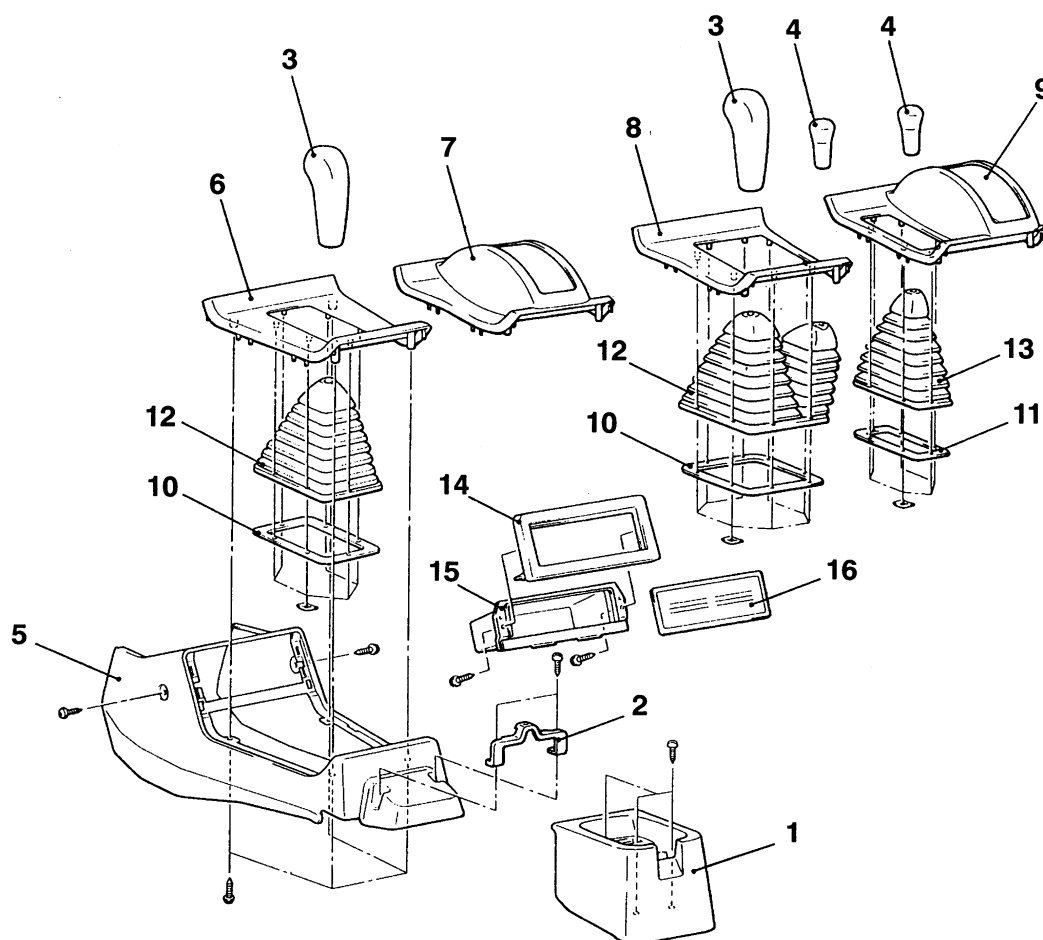
REMOVAL SERVICE POINT

◀A▶ ADAPTER REMOVAL

1. Remove the adapter lock from the instrument panel.
2. Pull the speedometer cable slightly into the passenger compartment, and remove the adapter.

FLOOR CONSOLE

REMOVAL AND INSTALLATION



BV0018AA

Removal steps

1. Floor box
2. Floor box bracket
3. Transmission shift lever knob <M/T>
4. Transfer shift lever knob <4WD>
5. Front floor console assembly
6. Console panel A <2WD-M/T>
7. Console panel B <2WD-A/T>
8. Console panel C <4WD-M/T>
9. Console panel D <4WD-A/T>
10. Shift lever boots reinforcement <M/T>
11. Transfer lever boots reinforcement <4WD-A/T>
12. Shift lever boots <M/T>
13. Transfer lever boots <4WD-A/T>
14. Console panel
15. Box <Vehicles without SRS>
16. Radio plug <Vehicles with SRS>