

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

1. Use a urethane adhesive systems which meet GM Specification GMW-15672

Warning: Refer to Glass and Sheet Metal Handling Warning.

2. Remove all mounds or loose pieces of urethane adhesive from the pinch-weld area.
3. If the original window is being reused, remove all but approximately 2 mm (3/64 in) of the existing bead of urethane adhesive from the pinch-weld using a clean utility knife or razor blade scraper.
4. Inspect for any of the following problems in order to help prevent future breakage of the window:

- High weld
- Solder spots on the pinchweld
- Hardened sealer
- Any other obstruction or irregularity in the pinch-weld flange

Note: If corrosion of the pinch-weld flange is present or if sheet metal repairs or replacements are required, the pinch-weld flange must be refinished in the bonding area strength. If paint repairs are required, mask the flange bonding area prior to applying the color coat in order to provide a clean primer. Materials such as BASF DE15®, DuPont 2610®, Sherwin-Williams PSE 4600 and NP70® and Martin-Semour 5120 and 5130® PPG DP90LF SPIES/3688/8590 – 3688/5150 – 4070/5090 STANDOX 11158/13320 – 14653/14980 products are approved for this application.

- After repairing the opening as indicated, perform the following steps:

1. Remove all traces of broken glass from the outer cowl panel, seats, floor and defroster ducts.
2. Clean around the edge of the inside surface of the window with a 50/50 mixture of isopropyl alcohol and water by volume on a dampened lint

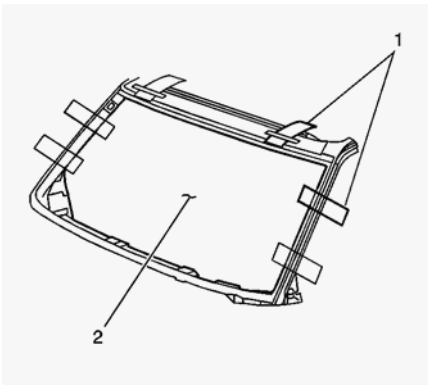
Warning: Refer to Window Retention Warning.

- Verify all primers and urethane adhesive are within expiration dates.

Warning: Failure to prep the area prior to the application of primer may cause insufficient bonding of urethane adhesive. Insufficient bonding of urethane allow unrestrained occupants to be ejected from the vehicle resulting in personal injury.

Note: Do not apply the black primer to the existing bead of the urethane adhesive on the pinch-weld flange. Apply the primer only to nicks, scratches and surfaces.

- Shake the pinch-weld primer black for at least 1 minute.
- Use a new dauber in order to apply the primer to the surface of the pinch-weld flange.
- Allow the pinch-weld primer to dry for approximately 10 minutes.
- With the aid of an assistant, dry fit the window to the opening in order to determine the correct position.



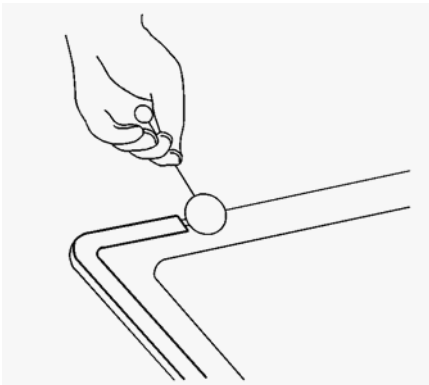
- Use masking tape in order to mark the locations (1) of the window (2) in the opening.
- Cut the masking tape in the center and remove the window from the opening.



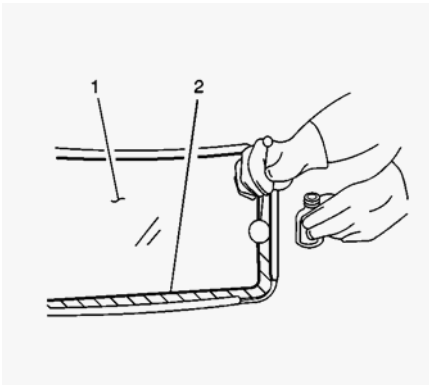
Note: Use care when applying glass prep clear on the window. This primer dries almost instantly, and may stain the viewing area of the window if not applied correctly.

Note: Use the existing window as a guide for the outline of the urethane primers.

- Use a new dauber in order to apply glass prep clear to the area approximately 10–16 mm (3/8–5/8 in) around the entire perimeter of the window. Immediately wipe the glass primed area using a clean, lint-free cloth.

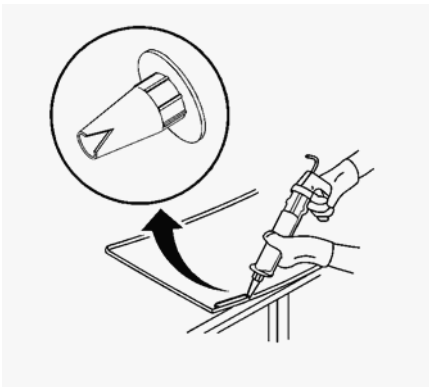


- Apply a second coat of the glass prep clear to the same area of the glass.

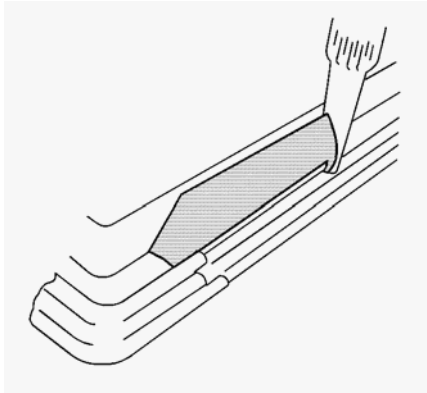


Note: The glass primer black is effective up to 8 hours after applying it to the glass. The primed surface of the glass must be kept clean.

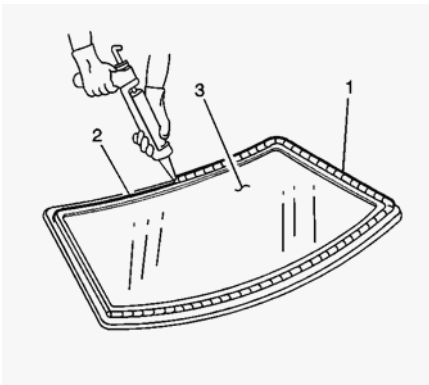
- Shake the glass primer black for at least 1 minute.
- Use a new dauber in order to apply the glass primer black to the same areas (2) that glass prep clear was applied.
- Allow the glass primer to dry for approximately 10 minutes.



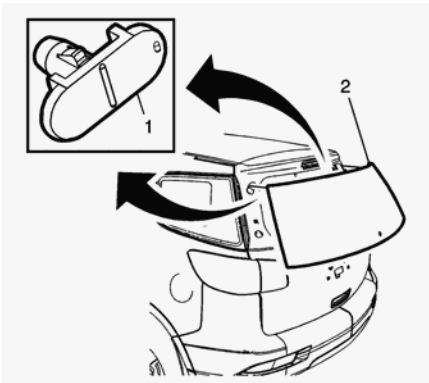
- Cut the applicator nozzle in order to provide a bead of 8 mm (0.316 in) wide and 12.7 mm minimum (1/2 in) high.



- Use a cartridge-type caulking gun in order to apply a smooth, continuous bead of urethane adhesive.

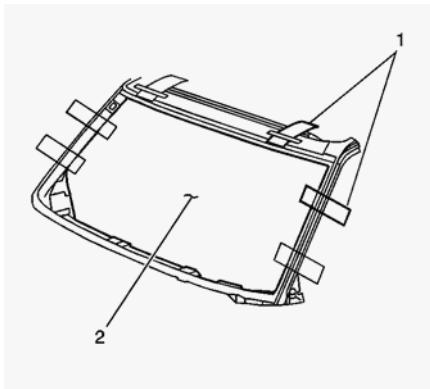


- Use the edge of the window as a guide for the nozzle in order to apply the urethane adhesive (1) to the inner surface of the window (3).



Note: If the locator pins were cut off the corners window it will be necessary to tape the liftgate window in place.

- With an assistant, align the window (1) and locator pins (2) to the locator slots in each corner of the upper pinch-weld flange, set the window (1)



- Align the masking tape (1) lines on the window (2) and the body.



- Press the window firmly into place, 1 mm (0.039 in) below surface.
- Tape the window to the body in order to minimize movement until the urethane adhesive cures.



- Clean any excess urethane adhesive from the body.



Note: Do not direct a hard stream of high pressure water to the freshly applied urethane adhesive.

- Use a soft spray of warm water in order to immediately water test the window.
- Inspect the window for leaks.
- If any leaks are found, use a plastic paddle in order to apply extra urethane adhesive at the leak point.
- Retest the window for leaks.

Warning: Insufficient curing of urethane adhesive may allow unrestrained occupants to be ejected from the vehicle resulting in personal injury.

- For the moisture-curing type of urethane adhesive, allow a minimum of 6 hours at 21°C (70°F) or greater and with at least 30 percent relative humidity for the complete curing of the urethane adhesive.
- For the chemical-curing type of urethane adhesive, allow a minimum of 1 hour .

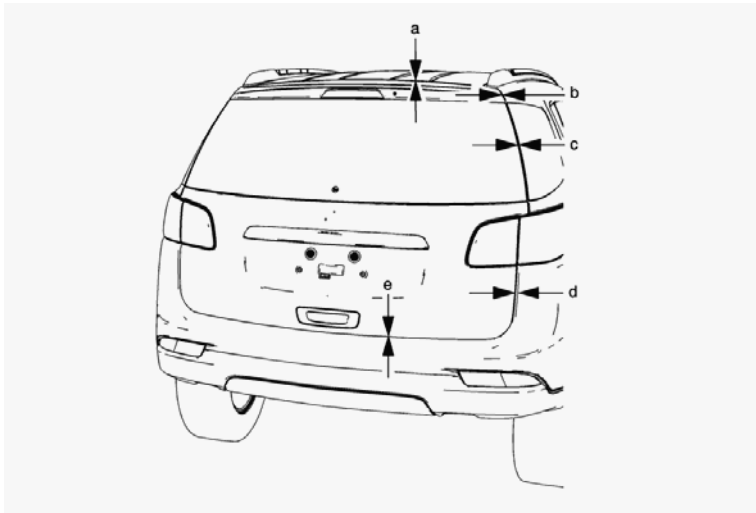
Do NOT physically disturb the repair area until after these minimum times have elapsed.

- Maintain the following conditions in order to properly cure the urethane adhesive:

- Partially lower a door window in order to prevent pressure buildups when closing doors before the urethane adhesive cures.
- Do not drive the vehicle until the urethane adhesive is cured. Refer to the above curing times.
- Do not use compressed air in order to dry the urethane adhesive.
- Complete the window installation. Refer to Liftgate Window Replacement.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

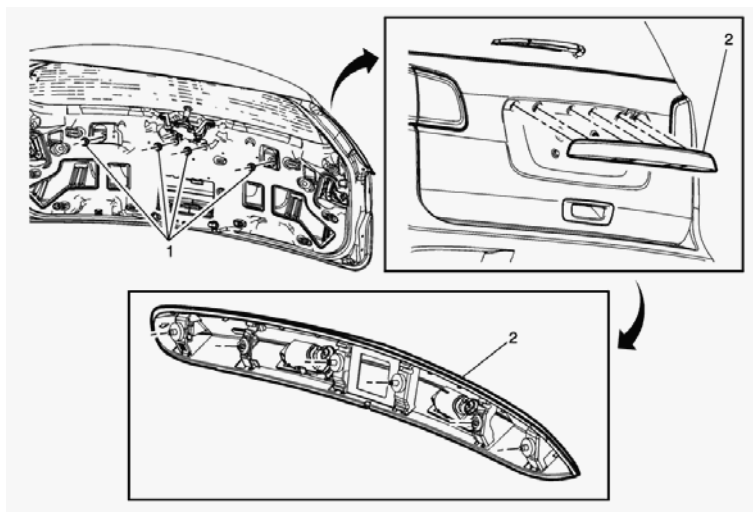


Liftgate Adjustment

Callout	Component Name
Liftgate	
Caution: Refer to Fastener Caution.	
Procedure	
	1. Loosen the 4 liftgate hinge bolts to adjust the liftgate. 2. Adjust the liftgate in order to obtain an even gap between the liftgate and the roof, the quarter outer panel, the liftgate window and rear bumper fascia and so that the liftgate is flush with the roof, the quarter outer panel, the liftgate window and rear bumper fascia.
1	Adjustment: Liftgate to roof (a) 5.5 mm ± 1.0 mm (0.22 in ± 0.04 in) Liftgate to window panel (b) 4.0 mm ± 1.0 mm (0.16 in ± 0.04 in) Liftgate window to quarter window (c) 4.0 mm ± 1.0 mm (0.16 in ± 0.04 in) Liftgate to quarter panel (d) 4.0 mm ± 1.0 mm (0.16 in ± 0.04 in) Liftgate to rear bumper fascia (e) 4.0 mm ± 1.0 mm (0.16 in ± 0.04 in) Tighten 25 Y (18 lb ft)

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Applique Replacement

Callout

Component Name

Preliminary Procedures

1. Open and support the rear liftgate.
2. Remove the liftgate lower trim finish panel. Refer to Liftgate Lower Trim Finish Panel Replacement.

Liftgate Applique Nut (Qty: 4)

Caution: Refer to Fastener Caution.

1

Tighten

6 Y (53 lb in)

Liftgate Applique

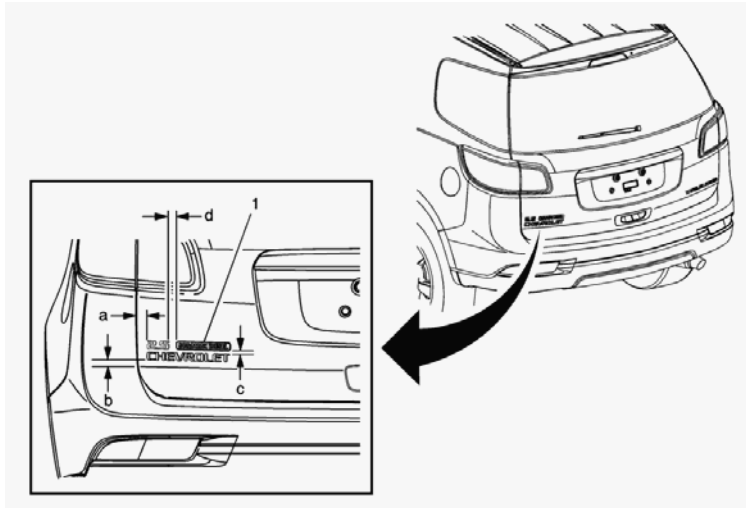
Procedure

2

1. Disconnect the electrical connectors.
2. Disengage the electrical grommet from the liftgate outer panel.
3. With a trim type release tool disengage the two retainers.
4. Remove the liftgate applique.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate (2.5 Duramax Diesel)

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the liftgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the liftgate.

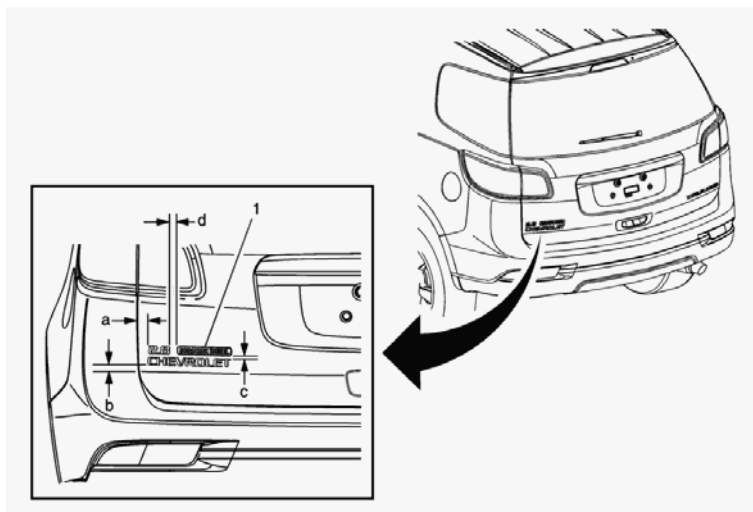
1

Measurement

1. A equals the measurement from the edge of the liftgate to the C in CHEVROLET and the 2 in 2.5 which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the bottom edge of CHEVROLET which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.
5. C equals the measurement from the top edge of CHEVROLET to the bottom edge of the Duramax Diesel emblem/nameplate which is (10 mm)
6. Apply a line using masking tape to indicate that reference point.
7. D equals the measurement from the right edge of the 5 to the left edge of the Duramax Diesel emblem/nameplate which is (18 mm).
8. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate (2.8 Duramax Diesel)

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

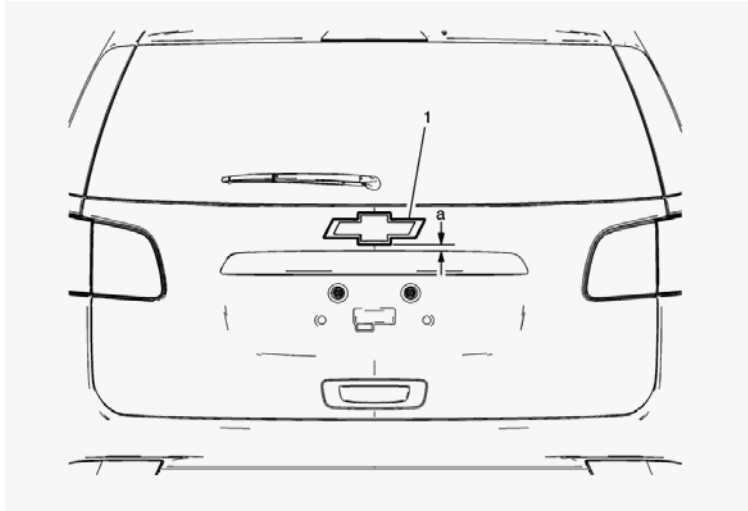
1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the liftgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the liftgate.

Measurement

1. A equals the measurement from the edge of the liftgate to the C in CHEVROLET and the 2 in 2.8 which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the bottom edge of CHEVROLET which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.
5. C equals the measurement from the top edge of CHEVROLET to the bottom edge of the Duramax Diesel emblem/nameplate which is (10 mm)
6. Apply a line using masking tape to indicate that reference point.
7. D equals the measurement from the right edge of the 8 to the left edge of the Duramax Diesel emblem/nameplate which is (18 mm).
8. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Component Name

Liftgate Emblem/Nameplate

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

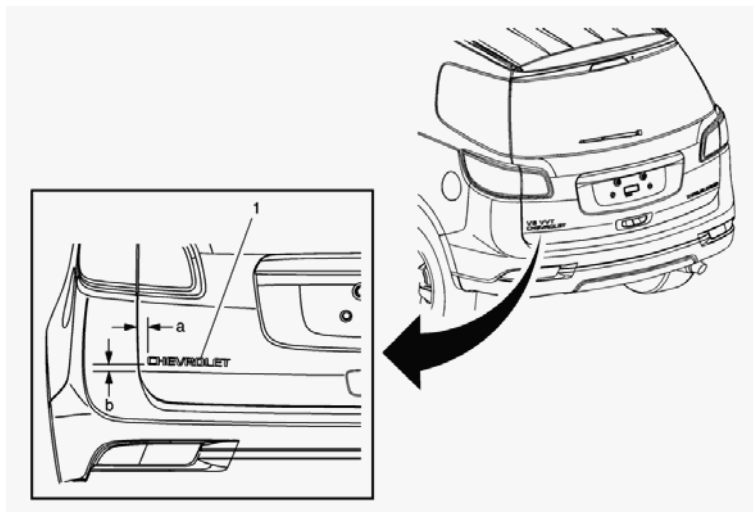
1. Using a heat gun in a circular motion, warm the liftgate emblem/nameplate in order to help remove the adhesive tape backing from the liftgate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Partially peel the adhesive tape liner from the backside of the liftgate emblem/nameplate before applying to the liftgate.
4. Using a clean cotton towel and hand pressure, wet out the entire emblem/nameplate to the endgate.

Measurement

1. A - equals the measurement from the bottom edge of the emblem to the top edge of the liftgate applique which is 151 (.60 in)
2. Apply a line using masking tape to indicate that reference point.
3. Center the liftgate emblem using the visible middle line of the liftgate.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1

1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate emblem/nameplate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the endgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the endgate.

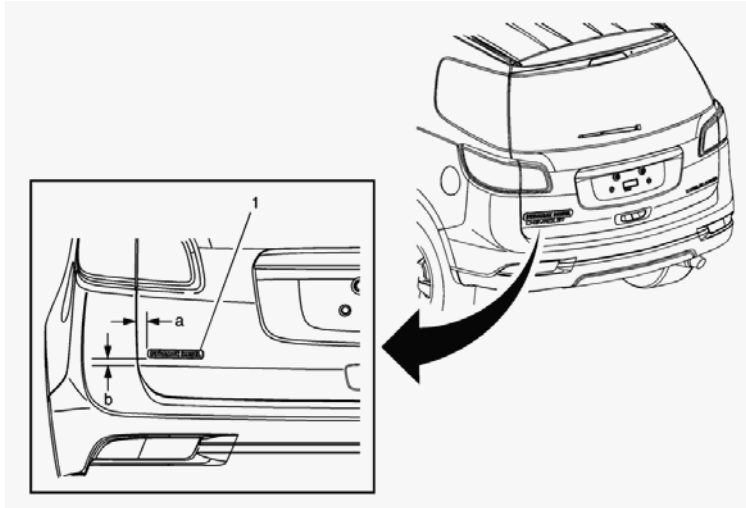
Measurement

1. A equals the measurement from the edge of the liftgate to the C in CHEVROLET which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the emblem/nameplate which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate (Duramax Diesel)

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

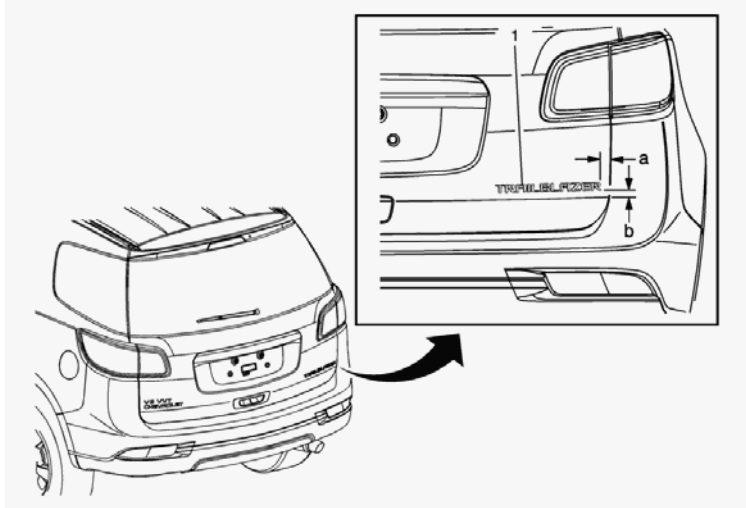
1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the liftgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the liftgate.

Measurement

1. A equals the measurement from the edge of the liftgate to the left edge of the Duramax Diesel emblem/nameplate which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the bottom edge of the Duramax Diesel emblem/nameplate which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Emblem/Nameplate Replacement

Callout

Liftgate Emblem / Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

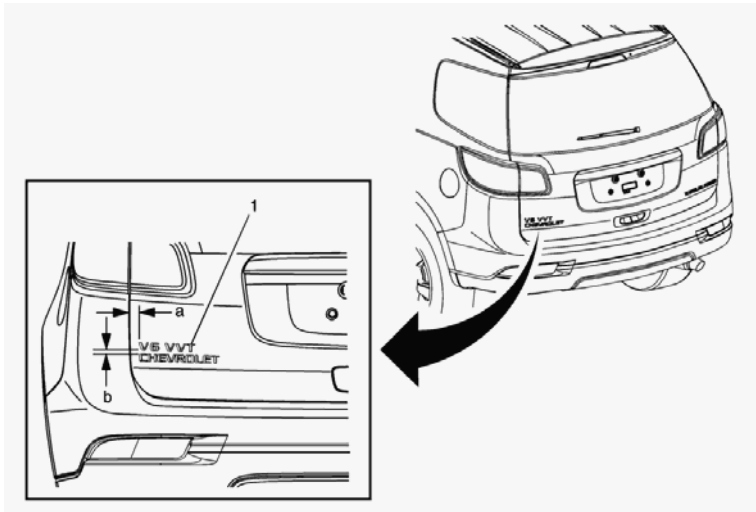
1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate emblem/nameplate.
2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
3. Refer to the measurement for the proper location of the emblem/nameplate.
4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the endgate.
5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the endgate.

Measurement

1. A equals the measurement from the edge of the liftgate to the R in TRAILBLAZER which is (25 mm)
2. Apply a line using masking tape to indicate that reference point.
3. B equals the measurement from the lower liftgate body line to the emblem/nameplate which is (15 mm).
4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

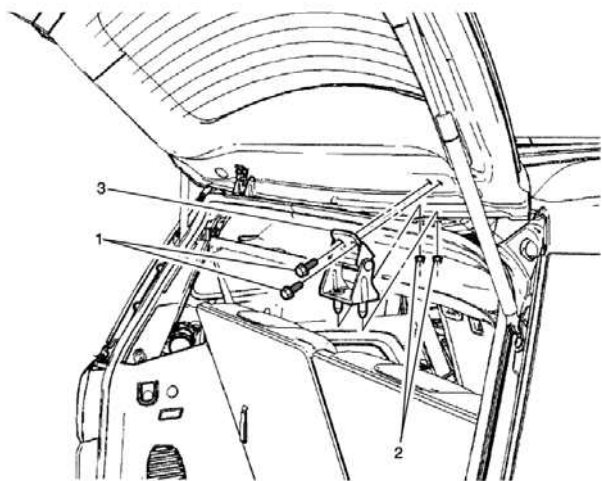


Liftgate Emblem/Nameplate Replacement

Callout	Component Name
Liftgate Emblem / Nameplate	
Caution: Refer to Exterior Trim Emblem Removal Caution.	
Procedure	
1	1. Using a heat gun in a circular motion, warm the emblem/nameplate in order to help to remove the adhesive tape back from the liftgate emblem/nameplate.
	2. Clean any left over tape residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
	3. Refer to the measurement for the proper location of the emblem/nameplate.
	4. Partially peel the adhesive tape liner from the backside of the emblem/nameplate before applying to the liftgate.
	5. Using a clean cotton towel and hand pressure, wet out the emblem/nameplate to the endgate.
Measurement	
1	1. A equals the measurement from the edge of the liftgate to the V in V6 VVT which is (25 mm)
	2. Apply a line using masking tape to indicate that reference point.
	3. B equals the measurement from the top edge of the CHEVROLET emblem//nameplate which is (10 mm).
	4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



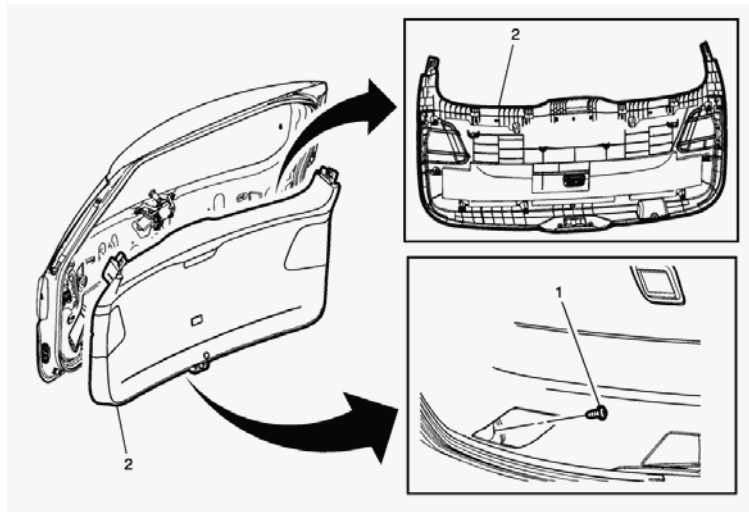
Liftgate Hinge Replacement

Callout	Component Name
Preliminary Procedures	
1.	Apply protective tape to the center of the liftgate hinge area.
2.	Use a grease pencil to mark the liftgate hinge position to the body prior to removal.
	Liftgate Hinge Nut (Qty: 2)
	Warning: Refer to Hood Hold-Open Device Warning.
	Caution: Refer to Fastener Caution.
1	Procedure
	Remove only one hinge at a time.
	Tighten
	22 Y (16 lb ft)
	Liftgate Hinge Bolt (Qty: 2)
2	Tighten
	25 Y (18 lb ft)
	Liftgate Hinge
3	Procedure
	Adjust the liftgate if needed. Refer to Liftgate Adjustment.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Liftgate Lower Trim Finish Panel Replacement

Callout

Component Name

Preliminary Procedure

Remove the liftgate upper trim finish panel. Refer to Liftgate Upper Trim Finish Panel Replacement.

1

Liftgate Lower Trim Finish Panel Fastener

Caution: Refer to Fastener Caution.

Liftgate Lower Trim Finish Panel Assembly

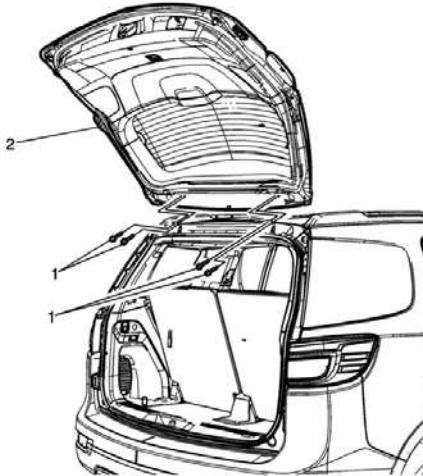
Procedure

2

1. Use a trim panel removal tool to aid in the removal of the trim panel from the liftgate assembly.
2. Start at the top clip on the right-hand side of liftgate lower trim finish panel.
3. Disconnect the electrical connector, if equipped.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Replacement

Callout Preliminary Procedures

Component Name

1. Use a grease pencil to mark the liftgate hinge position.
2. Lower the rear of the headliner enough to access the hinge bolts. Refer to Headlining Trim Panel Replacement.
3. Disconnect the electrical connector from the right tail lamp. Refer to Tail Lamp Replacement.
4. Disconnect the electrical connector from the left tail lamp. Refer to Tail Lamp Replacement.
5. Remove the high mounted stop lamp. Refer to High Mount Stop Lamp Replacement
6. Disconnect the electrical connector from the liftgate latch. Refer to Liftgate Latch Replacement.
7. Disconnect the electrical connector from the liftgate release switch. Refer to Liftgate Release Switch Replacement.
8. Disconnect the liftgate struts. Refer to Liftgate Strut Replacement.
9. Remove the liftgate wiring harness from the liftgate.

Liftgate Hinge Bolt (Qty: 4)

- 1 **Caution:** Refer to Fastener Caution.

Tighten

25 Y (18 lb ft)

Liftgate

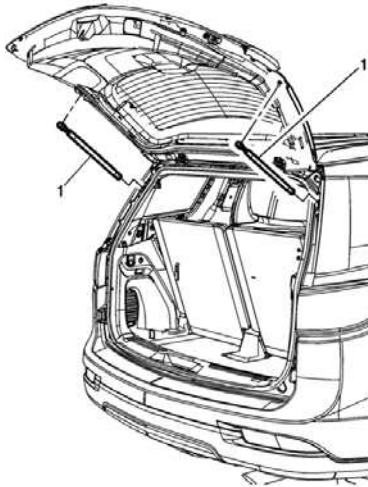
Procedure

- 2
1. Remove the liftgate from the vehicle with aid of an assistant.
 2. Transfer parts as needed.
 3. Adjust the liftgate if needed. Refer to Liftgate Adjustment.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Liftgate Strut Replacement

Callout

Component Name

Liftgate Strut

Warning: When a lift gate hold open device is being removed or installed, provide alternate support to avoid the possibility of damage to the vehicle or personal injury.

Caution: Apply pressure only at the end of the liftgate/hood assist rod that you are removing or attaching. Do NOT apply pressure to the middle of the rod because damage or bending will result.

1

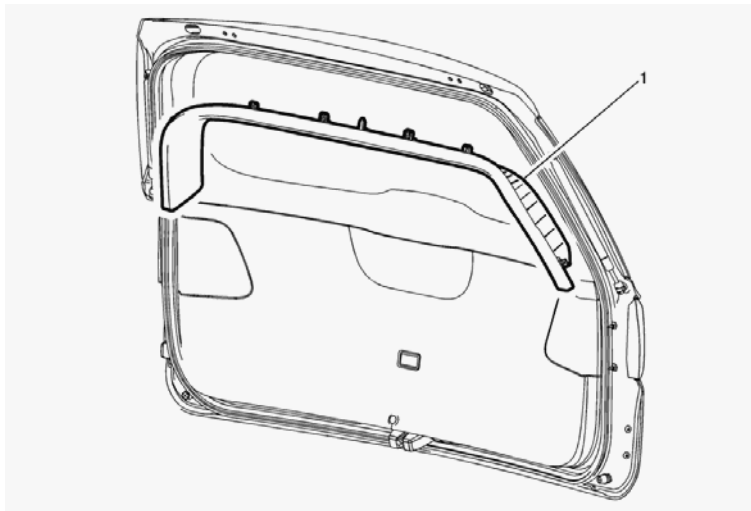
Procedure

1. Release the locking tabs on the strut.
2. Ensure the clip is fully seated when the strut is reinstalled. If the clip cannot be fully seated, a new strut should be installed.
3. Ensure the strut shaft is pointing toward the roof structure.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Liftgate Upper Trim Finish Panel Replacement

Callout

1

Component Name

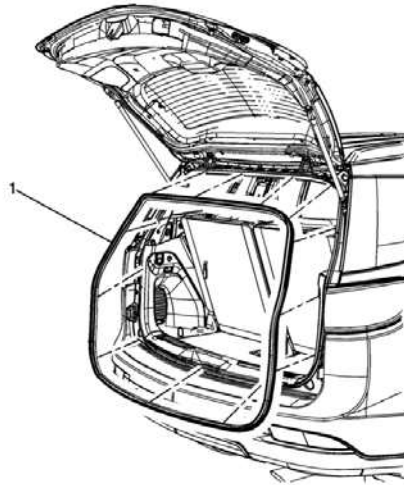
Liftgate Upper Trim Finish Panel Assembly

Procedure

The left and right outboard lower ends of the trim finish panel snap into the liftgate lower trim finish panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Liftgate Weatherstrip Replacement

Callout

Component Name

Liftgate Weatherstrip

Procedure

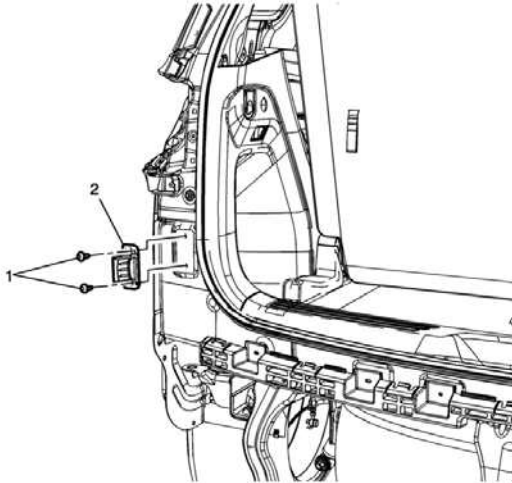
1

1. Start at the upper corner of the rear compartment opening and pull the weatherstrip away from the rear compartment opening flange.
2. Position the weatherstrip in the upper corner of the rear compartment opening.
3. Working downward along the edge, install the weatherstrip on the rear compartment opening flange ensuring that the carrier is fully seated in the corners.
4. Using a rubber mallet, ensure that the weatherstrip is seated on the entire trunk opening flange.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Liftgate Wedge Replacement - Body Side

Callout

Component Name

Preliminary Procedure

Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement.

Liftgate Wedge Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

1

Tighten

10 Y (89 lb in)

2

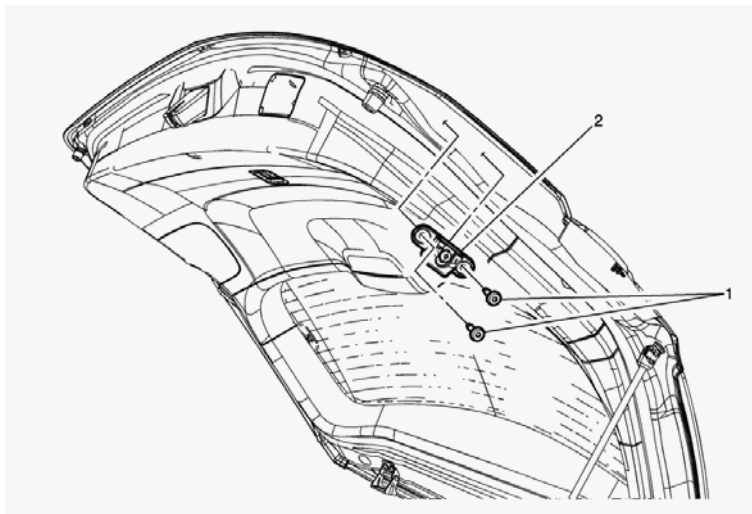
Liftgate Wedge

Note: The liftgate wedge will fit the right of left side.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Liftgate Wedge Replacement

Callout

Component Name

- | | |
|---|--|
| | Liftgate Wedge Fastener (Qty: 2) |
| 1 | Caution: Refer to Fastener Caution. |
| | Tighten |
| | 6.5 Y (57 lb in) |
| 2 | Liftgate Wedge |

2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**
Fuel Delivery: | **Fuel:**

Special Tools

- *BO-0201964* Bonded, Glass Removing Device
- Glass Handling Suction Cups
- Use an urethane adhesive that is approved by GM Specification GMW-15672

For equivalent regional tools, refer to Special Tools.

Removal Procedure

Warning: Refer to Cracked Window Warning.

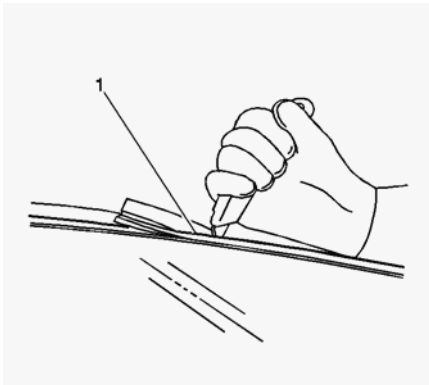
Note: Before cutting out a stationary window, apply a double layer of masking tape around the perimeter of the painted surfaces and the

1. Open the liftgate.
2. Remove the liftgate window upper and lower trim. Refer to Liftgate Upper Trim Finish Panel Replacement and Liftgate Lower Trim Finis Replacement.
3. Disconnect the electrical connectors from the liftgate window defogger bus bar.
4. Remove the liftgate window wiper motor. Refer to Rear Window Wiper Motor Replacement.
5. Protect the following parts from broken glass, seats and carpeting.

Warning: Refer to Glass and Sheet Metal Handling Warning.

6. Remove the liftgate window from the urethane adhesive as follows:

- Leave a base of urethane approximately 2 mm (0.078 in) on the pinch-weld flange.
- The only suitable lubrication is clear water, no oils, no lubrications or soaps can be used.
- Use *BO-0201964* Bonded, Glass Removing Device.

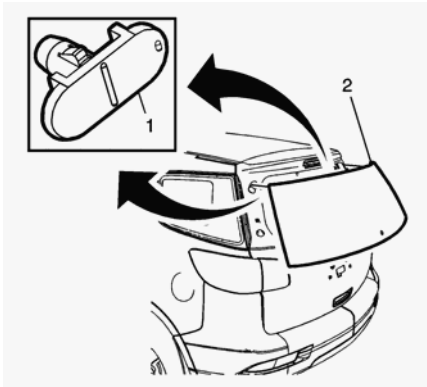


Warning: Refer to Glass and Sheet Metal Handling Warning.

Note: Using the appropriate tool, carefully cut around the inside of the window to expose the urethane adhesive bead. Use care not to damage locators. If the locators get damaged it will be necessary to use masking tape to tape the window in place while curing.

Note: Use care around the high mount stop lamp when removing the liftgate window.

- Using the appropriate tool, start the cut between the center of the liftgate window and the liftgate.
1. Do this from inside the vehicle, insert the tool *BO-0201964* Bonded, Glass Removing Device(1) between the center of the liftgate window and the liftgate, thus perforating the adhesive.
 2. Move the cutting wire along the outside edge of the window.
 3. Remove the tool *BO-0201964* Bonded, Glass Removing Device.
 4. Do this from inside the vehicle, install the cutting wire special tool *BO-0201964* Bonded, Glass Removing Device(1).
 5. Do this from outside the vehicle, install the cutting wire special tool *BO-0201964* Bonded, Glass Removing Device.
 6. With an assistant, use the special tool *BO-0201964* Bonded, Glass Removing Device(1) to hold the cutting wire, pull it starting from the top and forth releasing the window from the adhesive.
 7. While cutting the window reposition the cutting wire and special tools, so as to cut the adhesive along the window completely.



- With assistant lift the liftgate window (2) with supports (1) from the liftgate opening, use the glass handling suction cups.

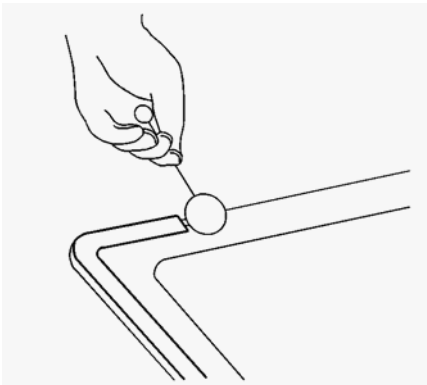
Installation Procedure

1. If reusing or replacing the window, use the appropriate tool, remove the urethane adhesive bead on the window surface and pinch-weld approximately 2 mm (0.078 in).

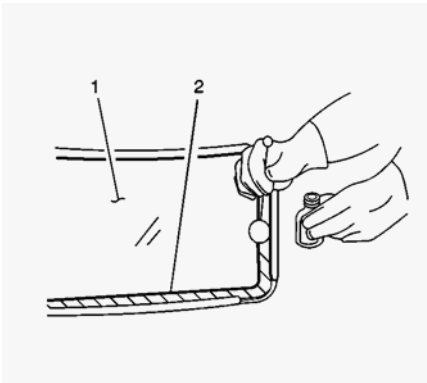


2. Clean the bonding area on the window.

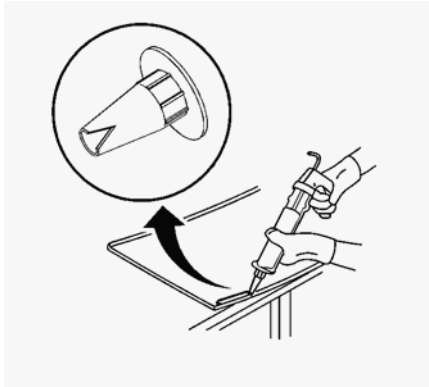
Note: Use the existing window as a guide for the outline of the urethane primers.



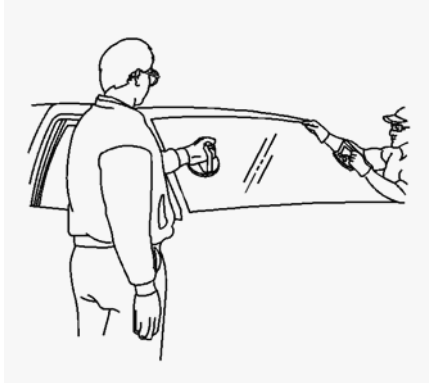
3. Apply bonded-glass primer and let dry per urethane adhesive instructions by the manufacturer's.



4. Apply the urethane adhesive primer-application (2) around the perimeter of the window (1) per urethane adhesive instructions by the manufacturer.



5. Cut the applicator nozzle to provide a V cut to apply the urethane adhesive.

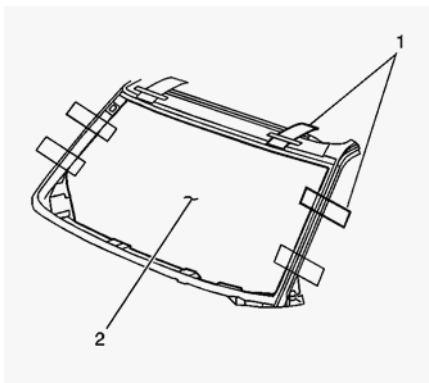


Note: If the locating pins were cut off it will be necessary to tape the window in place until the urethane adhesive cures per instructions by the manufacturer's.

6. With an assistant, use the glass handling cups, align the window locating pins to the slots located in each corner of the pinch-weld flange window to touch the urethane adhesive.
7. Remove the glass handling cups.



8. Gently depress the window on the urethane adhesive bead until the window is seated 1 mm (0.039 in) below the roof.



9. Use masking tape (1) to hold the window (2) in the position until the urethane adhesive completely cures.

10. Connect the window defogger electrical connectors to the bus bars.
11. Install liftgate trim.
12. Make sure to observe the urethane adhesive curing time before releasing the vehicle per urethane adhesive instructions by the manuf:

Note: Following the urethane adhesive installation instructions, using nafta to remove any excess of urethane adhesive within 30 minute: will not be possible to remove the urethane adhesive excess unless using mechanical means.

13. Remove the double layer of masking tape around the perimeter of the painted surfaces and the interior trim.



Note: Do not direct a hard stream of high pressure water to the freshly applied urethane adhesive.

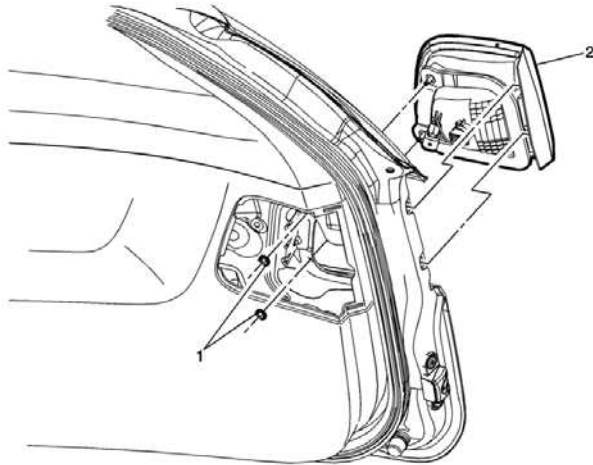
14. Use a soft spray of warm water in order to immediately water test the window.
15. Inspect the window for leaks.
16. If any leaks are found, use a plastic paddle in order to apply extra urethane adhesive at the leak point.
17. Retest the window for leaks.
18. Maintain the following conditions in order to properly cure the urethane adhesive:
 - Partially lower a door window in order to prevent pressure buildups when closing doors before the urethane adhesive cures.
 - Do not drive the vehicle until the urethane adhesive is cured. Refer to the above curing times.
 - Do not use compressed air in order to dry the urethane adhesive.



- Clean any excess urethane adhesive from the body.
- Close the liftgate.
- Ensure that the electrical components are working properly.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Tail Lamp Replacement

Callout	Component Name
Preliminary Procedure	
1. Open and support the liftgate assembly. 2. Remove the liftgate lower trim finish panel access hole cover.	
1 Tail Lamp Nut (Qty: 2) Caution: Refer to Fastener Caution.	
Tail Lamp Procedure	
2 1. Disconnect the electrical connector. 2. Disengage the locking tabs on the outboard side of tail lamp. 3. Remove the tail lamp assembly from the vehicle.	