

2008 Chevrolet Silverado 1500

2008 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Cab & Chassis Sierra, Cab & Chassis Silverado, Sierra & Silverado

2008 ACCESSORIES & EQUIPMENT

Bumpers and Fascias - Cab & Chassis Sierra, Cab & Chassis Silverado, Sierra & Silverado

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Application	Specification	
	Metric	English
Front Bumper Brace Bolts	15 N.m	11 lb ft
Front Bumper Bracket Bolts (1500 Series)	50 N.m	37 lb ft
Front Bumper Bracket Bolts (2500 Series)	70 N.m	52 lb ft
Front Bumper Fascia To Side Support Bracket Bolts	2.8 N.m	25 lb in
Front Bumper Filler Panel Bolts	9 N.m	80 lb in
Front Bumper Outboard Brace Plate Bolts	9 N.m	80 lb in
Headlamp Bracket Bolts	9 N.m	80 lb in
Lower Frame Rail To Bracket Bolts	100 N.m	74 lb ft
Radiator Support Bolts	9 N.m	80 lb in
Rear Bumper Plate Nuts	90 N.m	66 lb ft
Rear Impact Bar Bolts	50 N.m	37 lb ft
Side Frame Rail To Bracket Bolts	40 N.m	30 lb ft

REPAIR INSTRUCTIONS

FRONT BUMPER IMPACT BAR REPLACEMENT (GMC)

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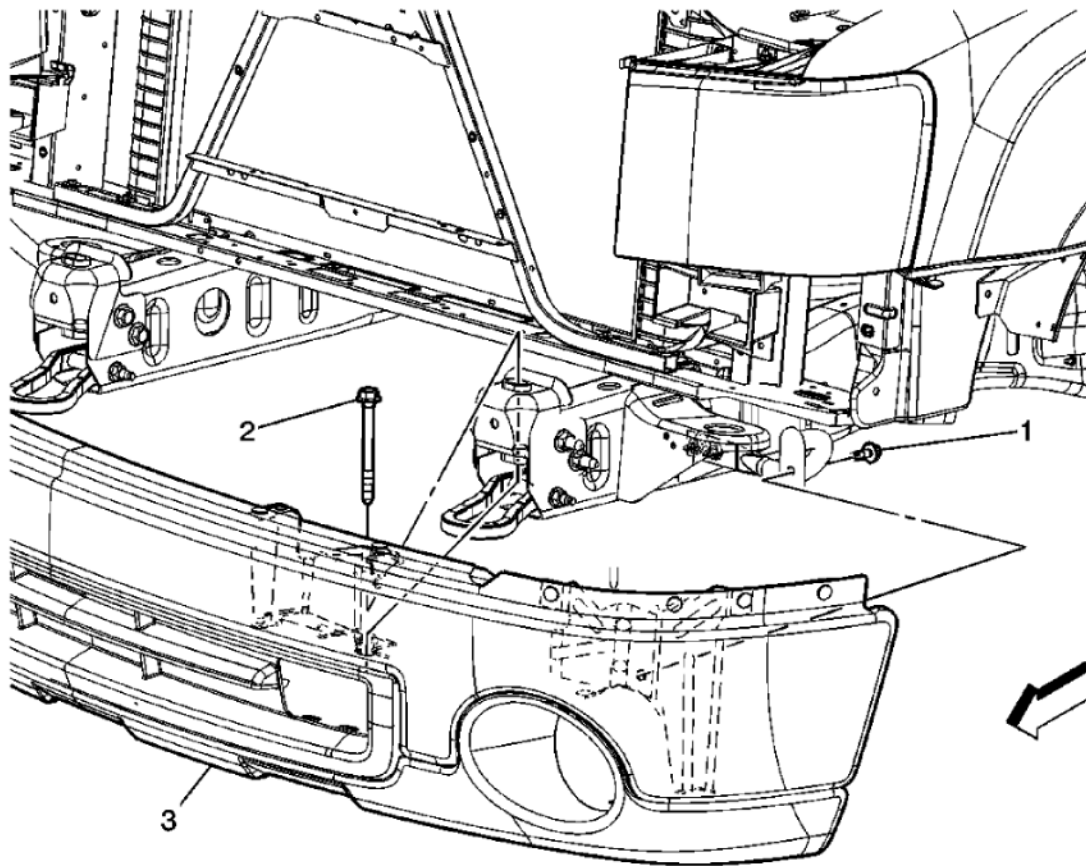


Fig. 1: View Of Front Bumper Impact Bar (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Remove the radiator grille. Refer to <u>Radiator Grille Replacement (Chevrolet)</u> or <u>Radiator Grille Replacement (GMC)</u> . 2. Remove the front bumper fascia trim cap. Refer to <u>Front Bumper Fascia Trim Cap Replacement (GMC)</u>. 3. Remove the front wheelhouse liners. Refer to <u>Front Wheelhouse Liner Replacement - Right Side (GMC)</u> or <u>Front Wheelhouse Liner Replacement - Right Side (Chevrolet)</u> and <u>Front Wheelhouse Liner Replacement - Left Side (Chevrolet)</u> or <u>Front Wheelhouse Liner Replacement - Left Side (GMC)</u> .	
	Front Bumper Impact Bar Brace Bolt (Qty: 2)
	NOTE:

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1	Refer to Fastener Notice . Tighten: 55 N.m (41 lb ft)
2	Front Bumper Impact Bar Bracket Bolt (Qty: 2) Tighten: 160 N.m (118 lb ft)
3	Front Bumper Impact Bar Tip: • Disconnect any electrical connectors. • Transfer any parts as needed.

FRONT BUMPER IMPACT BAR REPLACEMENT (CHEVROLET)

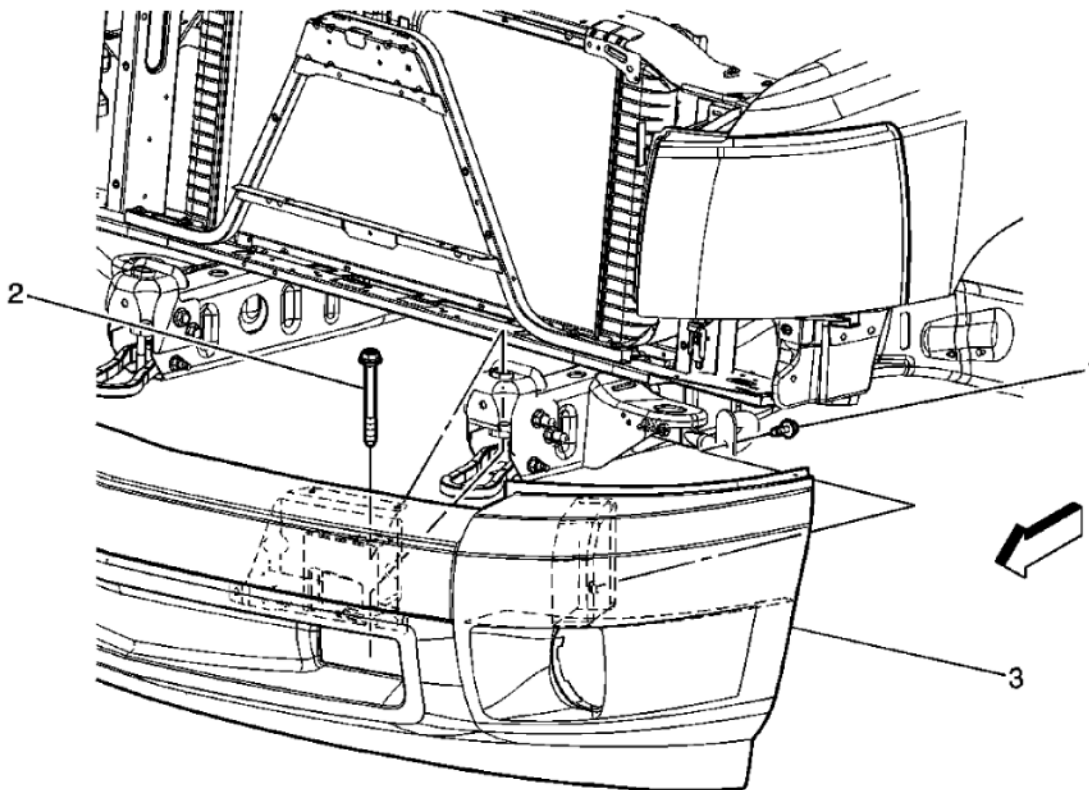


Fig. 2: View Of Front Bumper Impact Bar (Chevrolet)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	

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1. Remove the radiator grille. Refer to **Radiator Grille Replacement (Chevrolet)** or **Radiator Grille Replacement (GMC)** .
2. Remove the front wheelhouse liners. Refer to **Front Wheelhouse Liner Replacement - Right Side (GMC)** or **Front Wheelhouse Liner Replacement - Right Side (Chevrolet)** and **Front Wheelhouse Liner Replacement - Left Side (Chevrolet)** or **Front Wheelhouse Liner Replacement - Left Side (GMC)** .

1	Front Bumper Impact Bar Brace Bolt (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 55 N.m (41 lb ft)
2	Front Bumper Impact Bar Bracket Bolt (Qty: 2) Tighten: 160 N.m (118 lb ft)
3	Front Bumper Impact Bar Tip: • Disconnect any electrical connectors. • Transfer any parts as needed.

FRONT BUMPER IMPACT BAR BRACKET REPLACEMENT (GMC)

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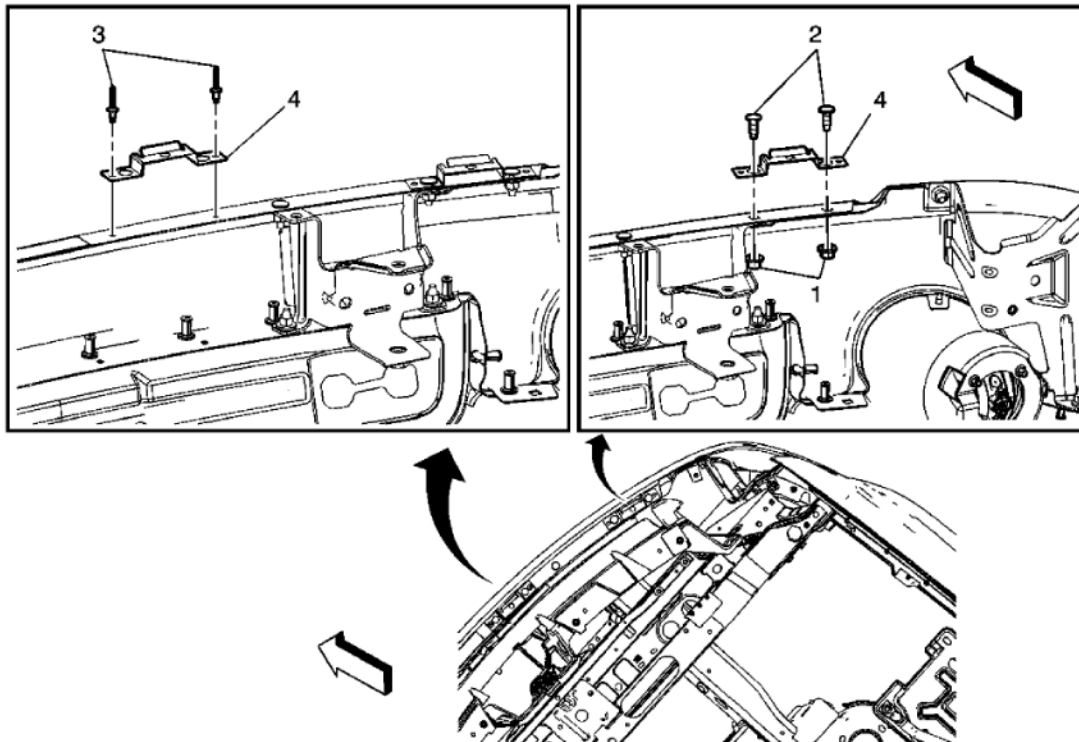


Fig. 3: View Of Front Bumper Impact Bar Bracket (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Remove the front bumper fascia trim cap. Refer to <u>Front Bumper Fascia Trim Cap Replacement (GMC)</u>. 2. Remove the front headlamps. Refer to <u>Headlamp Replacement (GMC HD)</u> or <u>Headlamp Replacement (Chevrolet)</u>.	
1	Front Bumper Impact Bar Bracket Nut (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 50 N.m (37 lb ft)
2	Front Bumper Impact Bar Bracket Bolt (Qty: 2)
3	Front Bumper Impact Bar Bracket Rivet (Qty: 2)
4	Front Bumper Impact Bar Bracket

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FRONT BUMPER IMPACT BAR INNER BRACKET REPLACEMENT (GMC)

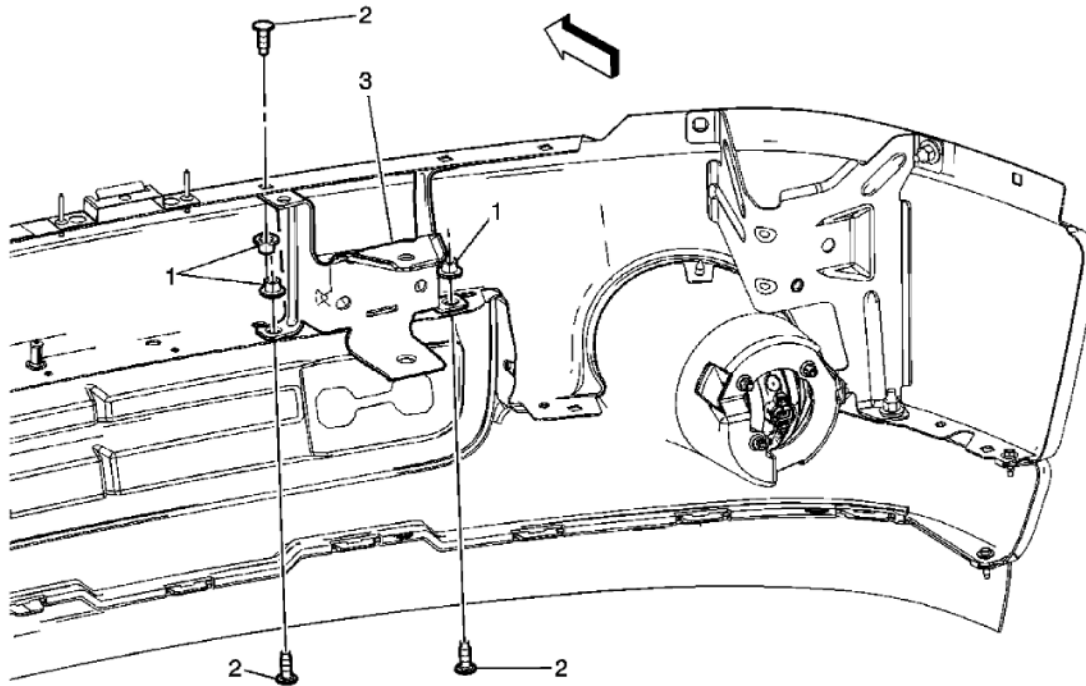


Fig. 4: View Of Front Bumper Impact Bar Inner Bracket (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper impact bar outer reinforcement. Refer to <u>Front Bumper Impact Bar Outer Reinforcement Replacement (GMC)</u> .	
1	Front Bumper Impact Bar Inner Bracket Nuts (Qty: 3) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 50 N.m (37 lb ft)
2	Front Bumper Impact Bar Inner Bracket Bolts (Qty: 3)
3	Front Bumper Impact Bar Inner Bracket

FRONT BUMPER IMPACT BAR OUTER BRACKET REPLACEMENT (CHEVROLET)

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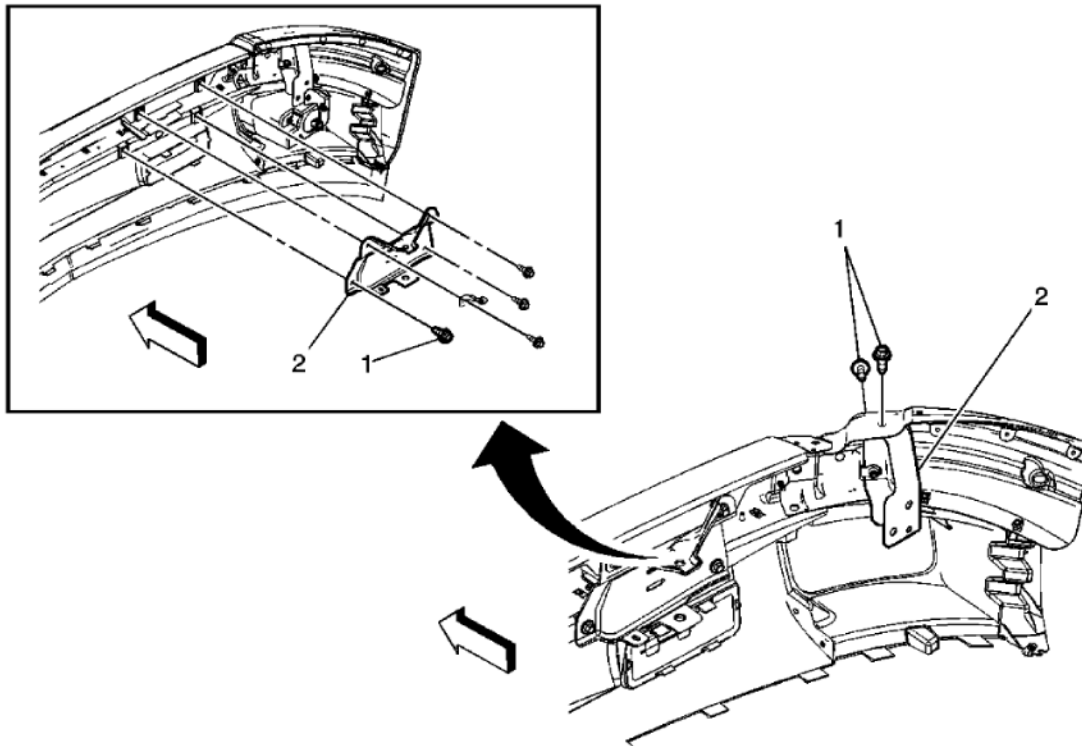


Fig. 5: View Of Front Bumper Impact Bar Outer Bracket (Chevrolet)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Remove the front bumper impact bar. Refer to <u>Front Bumper Impact Bar Replacement (GMC)</u> or <u>Front Bumper Impact Bar Replacement (Chevrolet)</u>. 2. Remove front bumper end cap replacement. Refer to <u>Front Bumper End Cap Replacement (Chevrolet)</u>.	
1	Front Bumper Impact Bar Outer Bracket Bolt (Qty: 6) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 50 N.m (37 lb ft)
2	Front Bumper Impact Bar Outer Bracket (Qty: 2) Tip: Remove the front bumper end cap if needed. Refer to <u>Front Bumper End Cap Replacement (Chevrolet)</u> .

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FRONT BUMPER IMPACT BAR OUTER BRACKET REPLACEMENT (GMC)

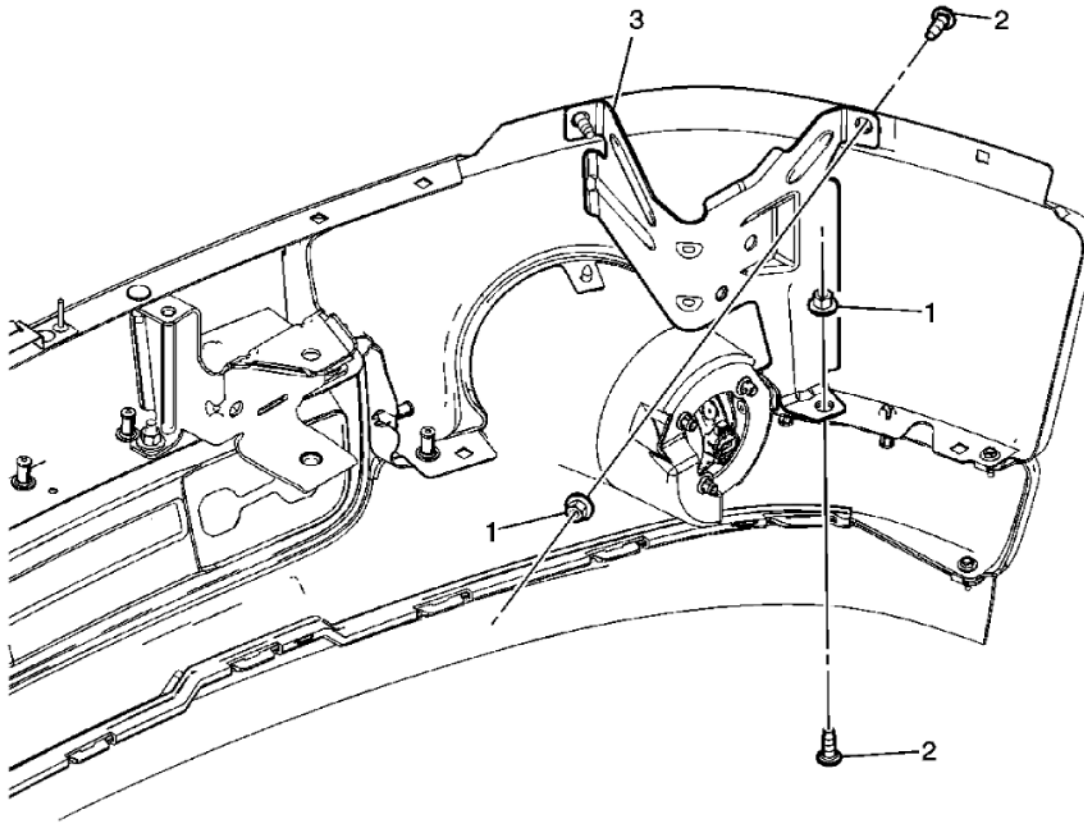


Fig. 6: View Of Front Bumper Impact Bar Outer Bracket (GMC)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper impact bar outer reinforcement. Refer to <u>Front Bumper Impact Bar Outer Reinforcement Replacement (GMC)</u> .	
1	Front Bumper Impact Bar Outer Bracket Nuts (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 50 N.m (37 lb ft)
2	Front Bumper Impact Bar Outer Bracket Bolts (Qty: 2)
3	Front Bumper Impact Bar Outer Bracket

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FRONT BUMPER IMPACT BAR OUTER REINFORCEMENT REPLACEMENT (GMC)

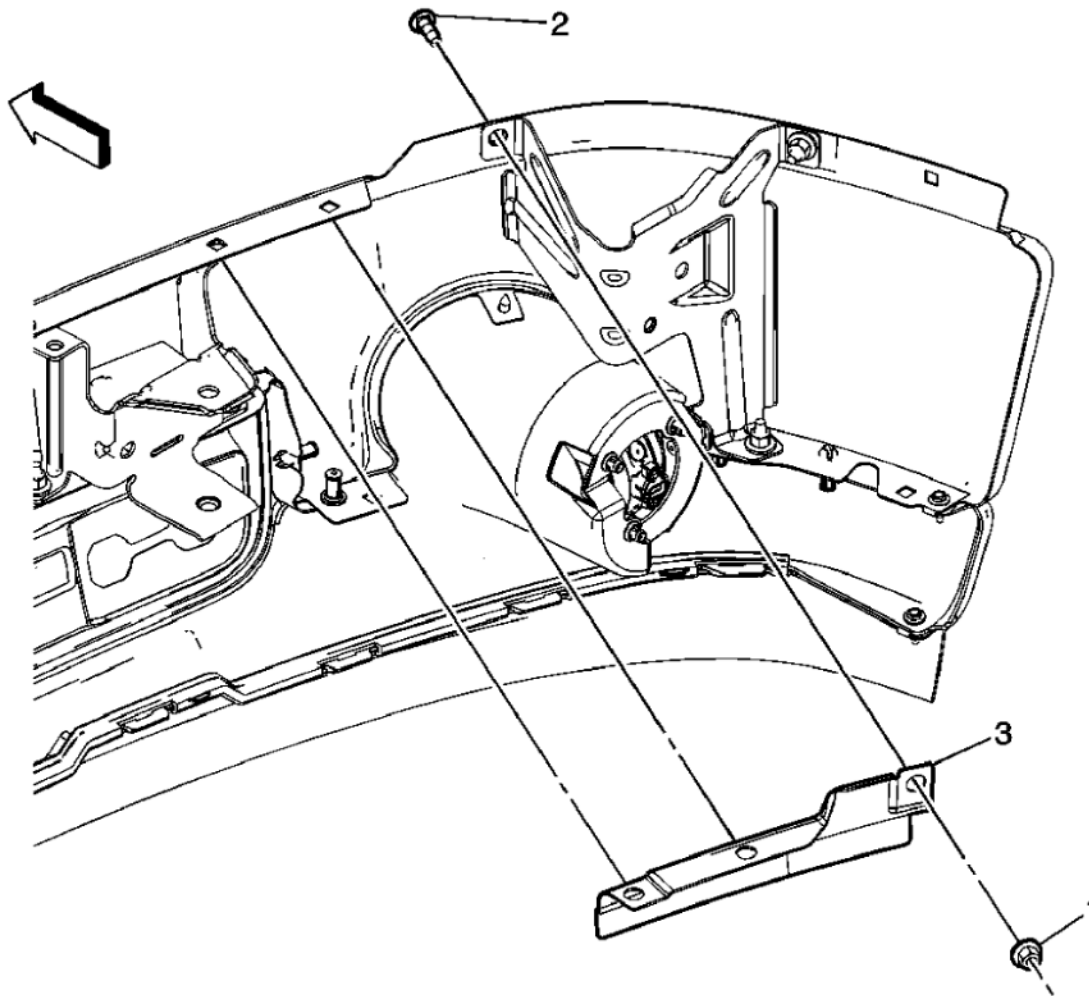


Fig. 7: View Of Front Bumper Impact Bar Outer Reinforcement (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Remove the front bumper impact bar. Refer to <u>Front Bumper Impact Bar Replacement (GMC)</u> or <u>Front Bumper Impact Bar Replacement (Chevrolet)</u> .	
2. Remove the front bumper impact bar bracket. Refer to <u>Front Bumper Impact Bar Bracket Replacement (GMC)</u> .	
	Front Bumper Impact Bar Outer Reinforcement Nut

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1	NOTE: Refer to <u>Fastener Notice</u> .
	Tighten: 50 N.m (37 lb ft)
	Front Bumper Impact Bar Outer Reinforcement Bolt
2	Front Bumper Impact Bar Outer Reinforcement
3	Front Bumper Impact Bar Outer Reinforcement

FRONT BUMPER IMPACT BAR EXTENSION REPLACEMENT (CHEVROLET)

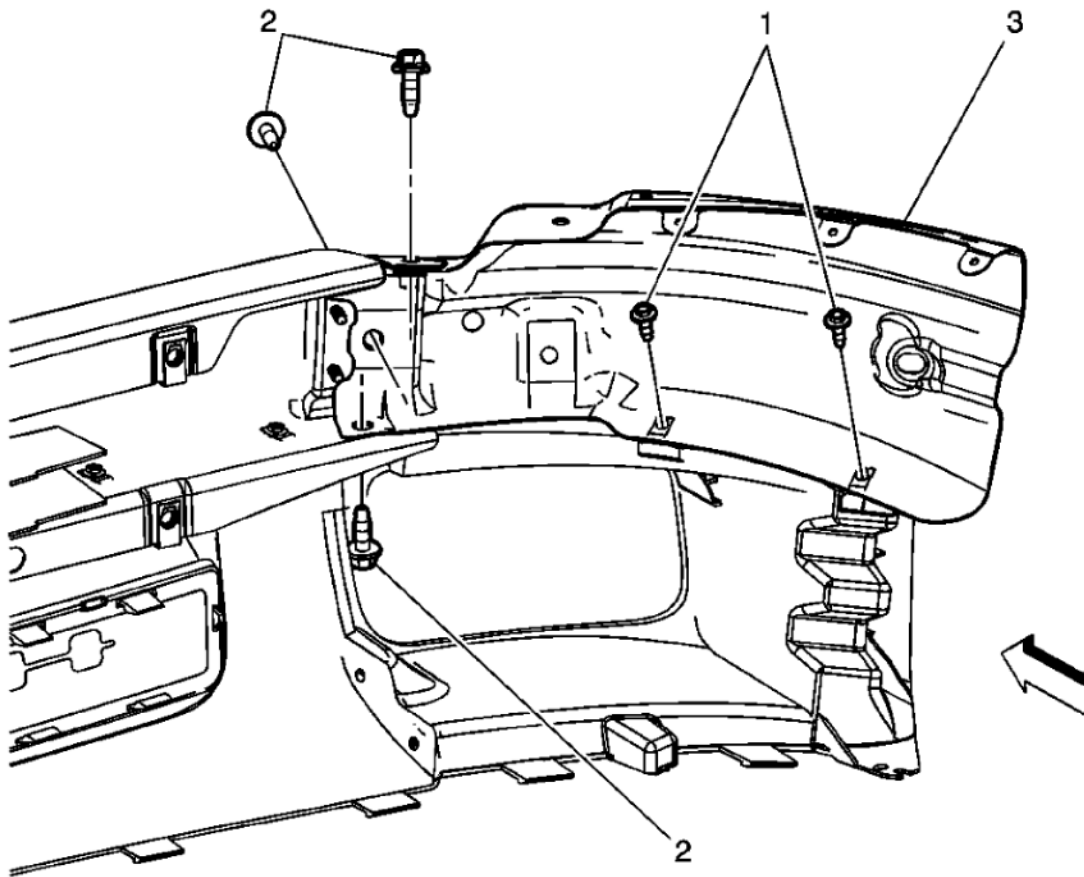


Fig. 8: View Of Front Bumper Impact Bar Extension (Chevrolet)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper impact bar outer bracket. Refer to <u>Front Bumper Impact Bar Outer Bracket Replacement (Chevrolet)</u> or <u>Front Bumper Impact Bar Outer Bracket Replacement (GMC)</u> .	

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1	Front Bumper Impact Bar Extension Bolts (Qty: 2)
	NOTE: Refer to <u>Fastener Notice</u> .
	Tighten: 9 N.m (80 lb in)
2	Front Bumper Impact Bar Extension Bolts (Qty: 3)
	Tighten: 50 N.m (37 lb ft)
3	Front Bumper Impact Bar Extension

FRONT BUMPER IMPACT BAR EXTENSION REPLACEMENT

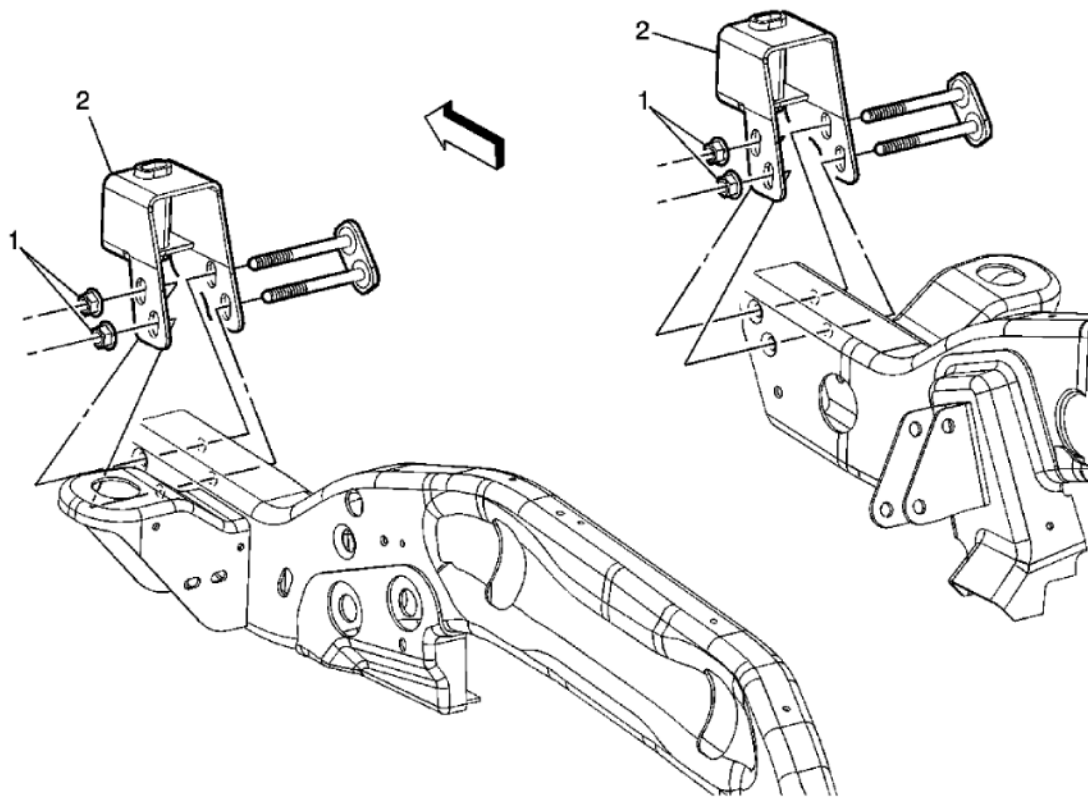


Fig. 9: View Of Front Bumper Impact Bar Extension
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper impact bar. Refer to Front Bumper Impact Bar Extension	

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Replacement.

1	Front Bumper Extension Nuts (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 160 N.m (118 lb ft)
2	Front Bumper Extension

FRONT BUMPER END CAP REPLACEMENT (CHEVROLET)

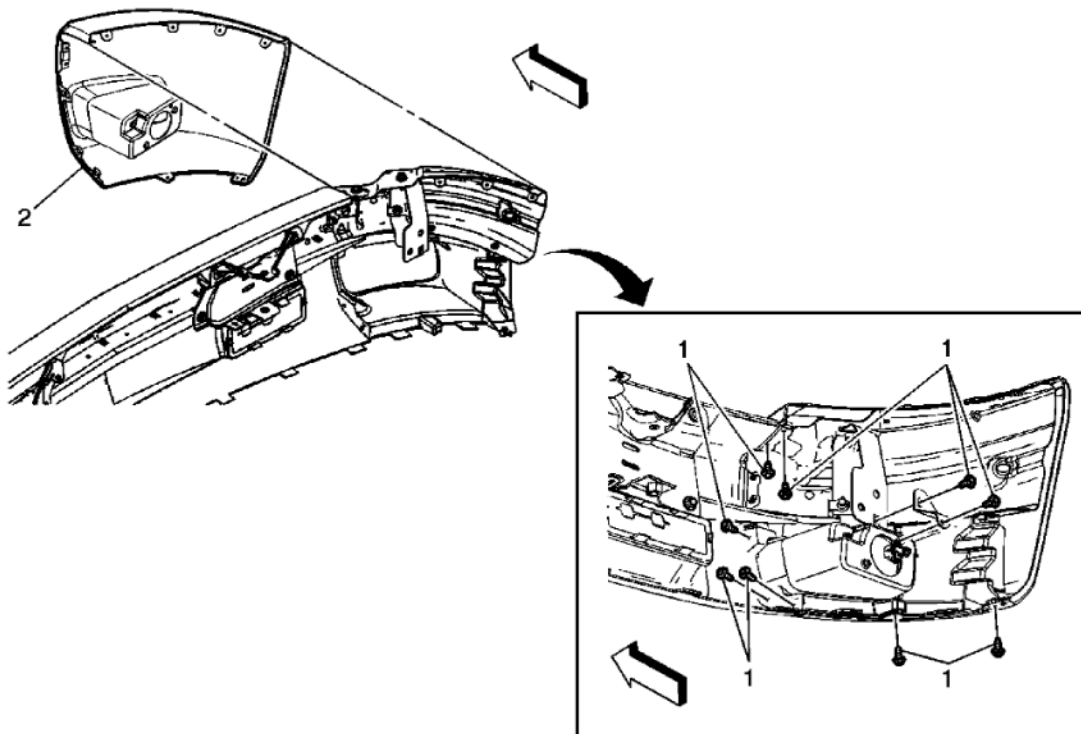


Fig. 10: View Of Front Bumper End Cap (Chevrolet)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1.	Remove the front bumper impact bar. Refer to <u>Front Bumper Impact Bar Replacement (GMC)</u> or <u>Front Bumper Impact Bar Replacement (Chevrolet)</u> .
2.	Remove the front bumper filler. Refer to <u>Front Bumper Filler Replacement</u>

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(Chevrolet).

3. Remove the Front Air Deflector Extension. Refer to **Front Air Deflector Extension Replacement**

1

Front Bumper End Cap Bolt (Qty: 9)

NOTE:

Refer to **Fastener Notice** .

Tighten: 9 N.m (80 lb in)

2

Front Bumper End Cap

Tip:

- Disconnect any electrical connectors.
- Transfer any parts as needed.

FRONT BUMPER FILLER REPLACEMENT (CHEVROLET)

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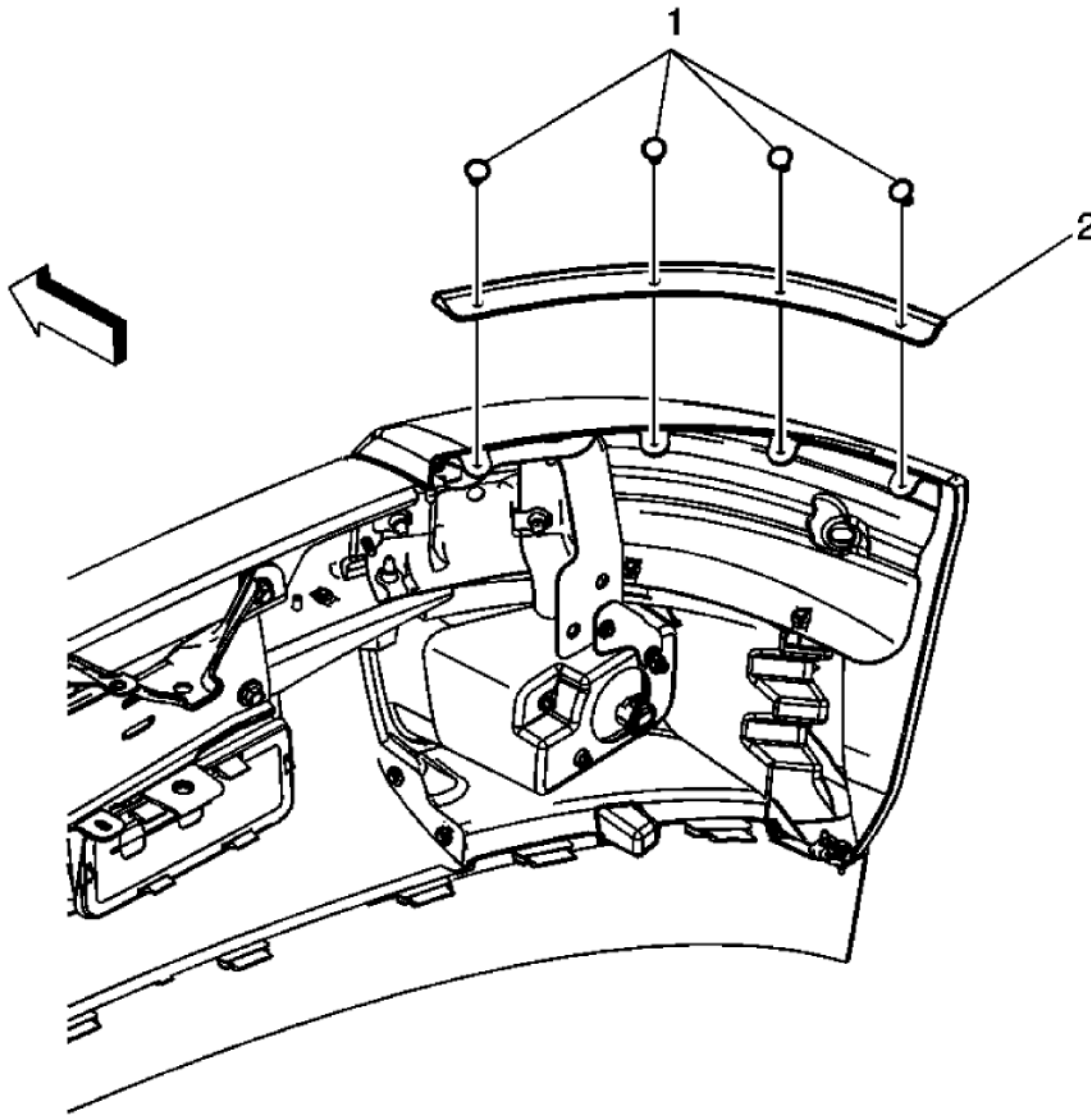


Fig. 11: View Of Front Bumper Filler (Chevrolet)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the headlamp. Refer to <u>Headlamp Replacement (GMC HD)</u> or <u>Headlamp Replacement (Chevrolet)</u> .	
1	Front Bumper Filler Plastic Retainers (Qty: 4)
2	Front Bumper Filler

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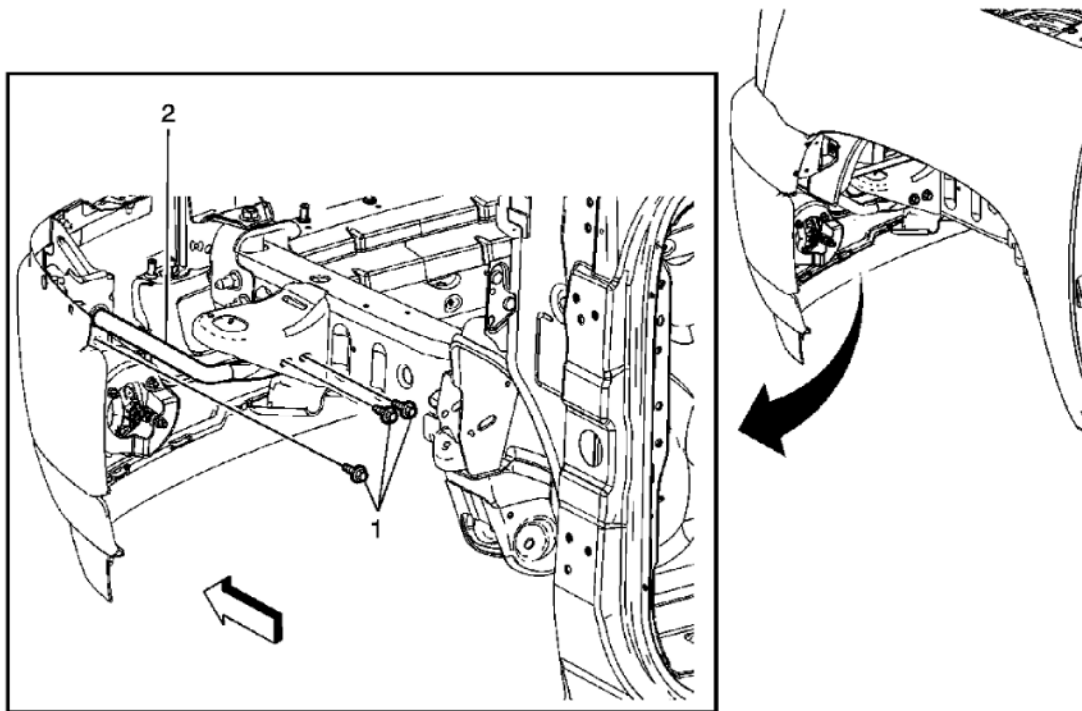


Fig. 12: View Of Front Bumper Impact Bar Brace
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front wheelhouse liner. Refer to <u>Front Wheelhouse Liner Replacement - Right Side (GMC)</u> or <u>Front Wheelhouse Liner Replacement - Right Side (Chevrolet)</u> and <u>Front Wheelhouse Liner Replacement - Left Side (Chevrolet)</u> or <u>Front Wheelhouse Liner Replacement - Left Side (GMC)</u>	
1	Front Bumper Impact Bar Brace Bolts (Qty: 3) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 55 N.m (41 lb ft)
2	Front Bumper Impact Bar Brace

FRONT BUMPER FASCIA TRIM CAP REPLACEMENT (GMC)

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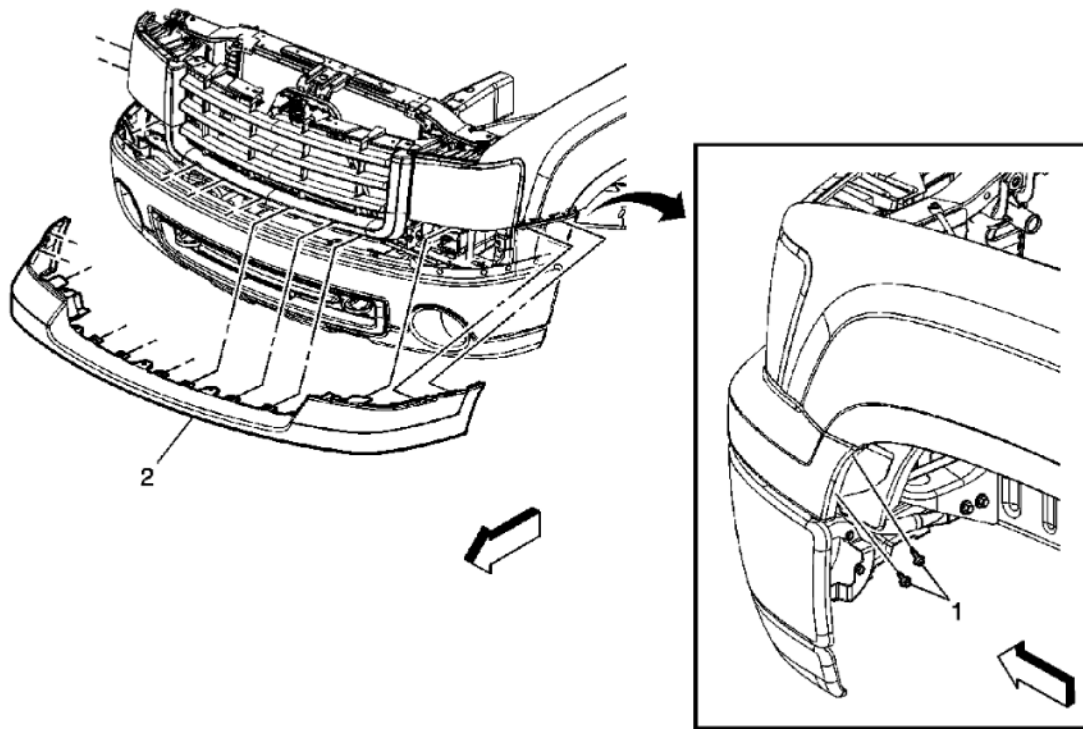


Fig. 13: View Of Front Bumper Fascia Trim Cap (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Front Bumper Fascia Trim Cap Bolt (Qty: 4) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 10 N.m (89 lb in)
2	Front Bumper Fascia Trim Cap Tip: • Unclip the front bumper fascia trim cap from the radiator grille. Refer to <u>Radiator Grille Replacement (Chevrolet)</u> or <u>Radiator Grille Replacement (GMC)</u> . • Pull gently on the sides of the front bumper fascia trim cap outwards to disengage from the front fenders.

FRONT BUMPER FASCIA CENTER SUPPORT BRACKET REPLACEMENT (GMC)

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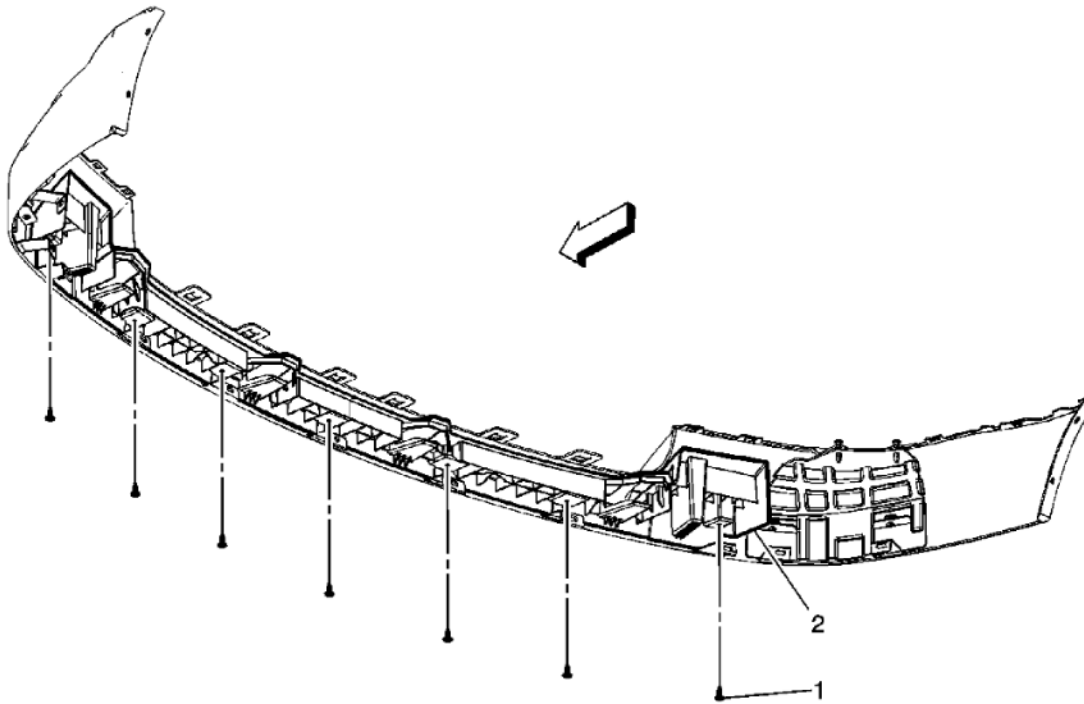


Fig. 14: View Of Front Bumper Fascia Center Support Bracket (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia trim cap. Refer to <u>Front Bumper Fascia Trim Cap Replacement (GMC)</u> .	
1	Front Bumper Fascia Center Support Bracket Screws (Qty: 7) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 3 N.m (27 lb in)
2	Front Bumper Fascia Center Support Bracket

FRONT BUMPER FASCIA SIDE BRACKET REPLACEMENT (GMC)

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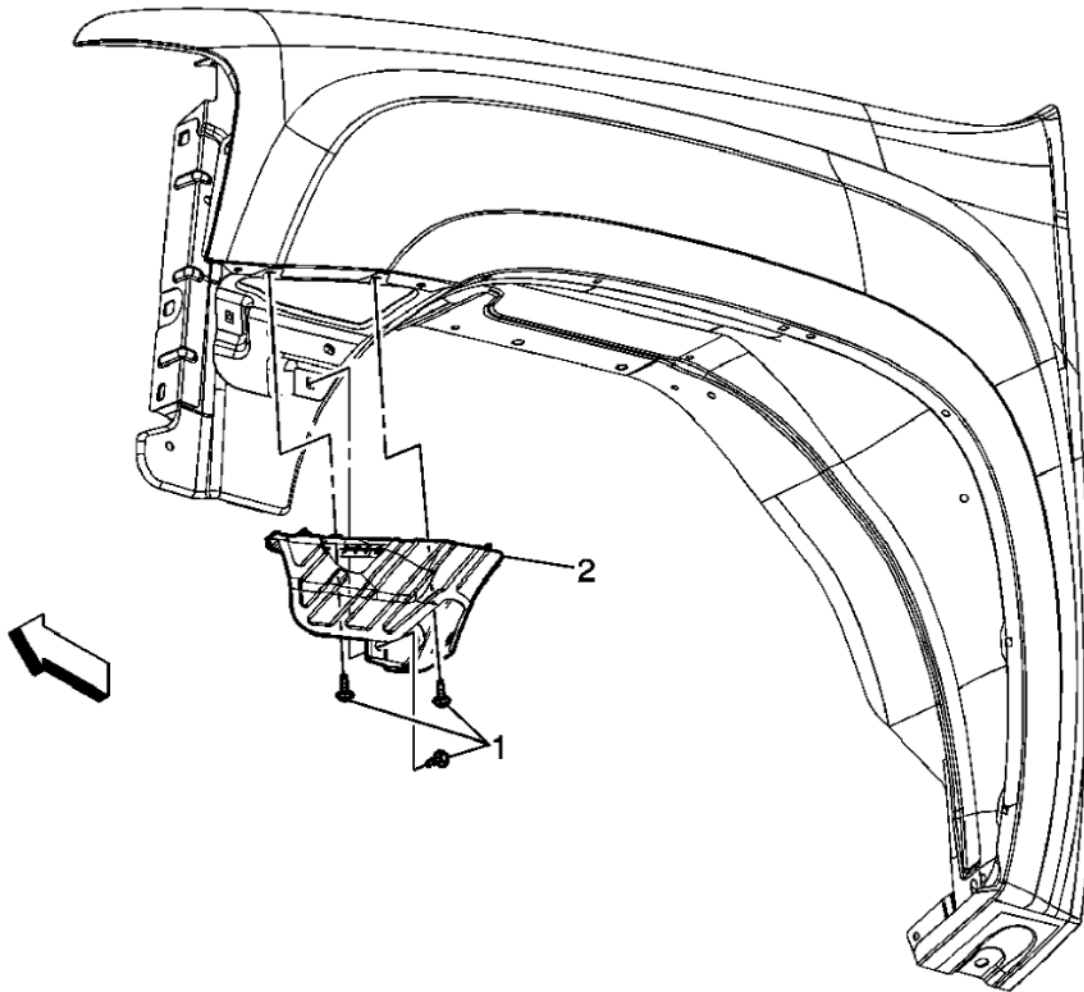


Fig. 15: View Of Front Bumper Fascia Side Bracket (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia trim cap. Refer to <u>Front Bumper Fascia Trim Cap Replacement (GMC)</u> .	
1	Front Bumper Fascia Side Bracket Bolts (Qty: 3) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 7 N.m (62 lb in)
	Front Bumper Fascia Side Bracket

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2

Tip: Remove the two plastic retainers securing the front wheelhouse liner to the front bumper fascia side bracket.

FRONT BUMPER FASCIA OUTER SUPPORT REPLACEMENT (GMC)

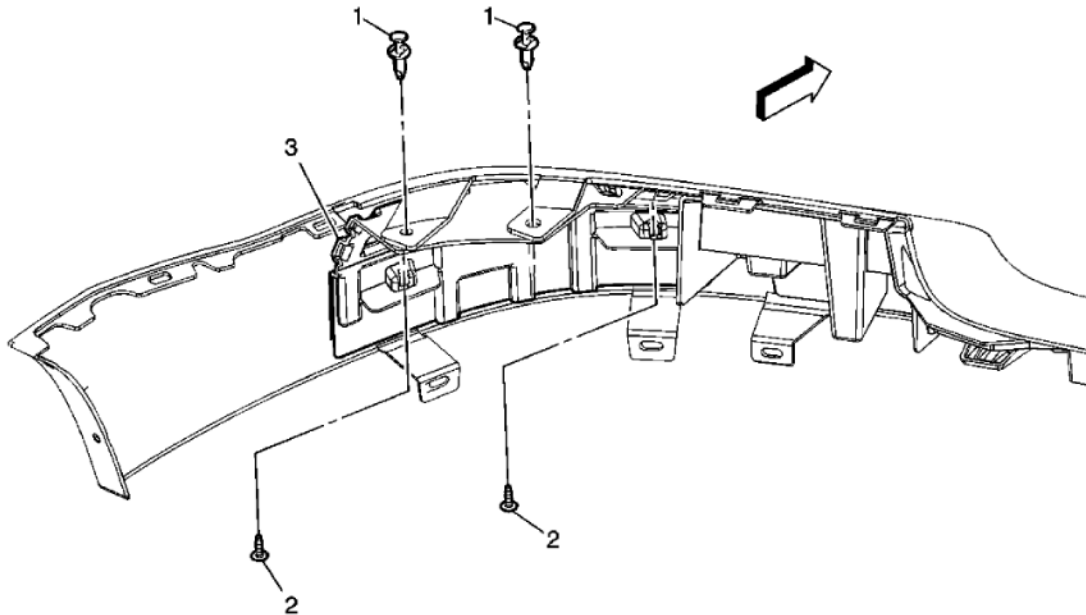


Fig. 16: View Of Front Bumper Fascia Outer Support (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper fascia trim cap. Refer to <u>Front Bumper Fascia Trim Cap Replacement (GMC)</u> .	
1	Front Bumper Fascia Outer Support Plastic Retainers (Qty: 2)
2	Front Bumper Fascia Outer Support Screws (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 3 N.m (27 lb in)
3	Front Bumper Fascia Outer Support

FRONT AIR DEFLECTOR REPLACEMENT (GMC)

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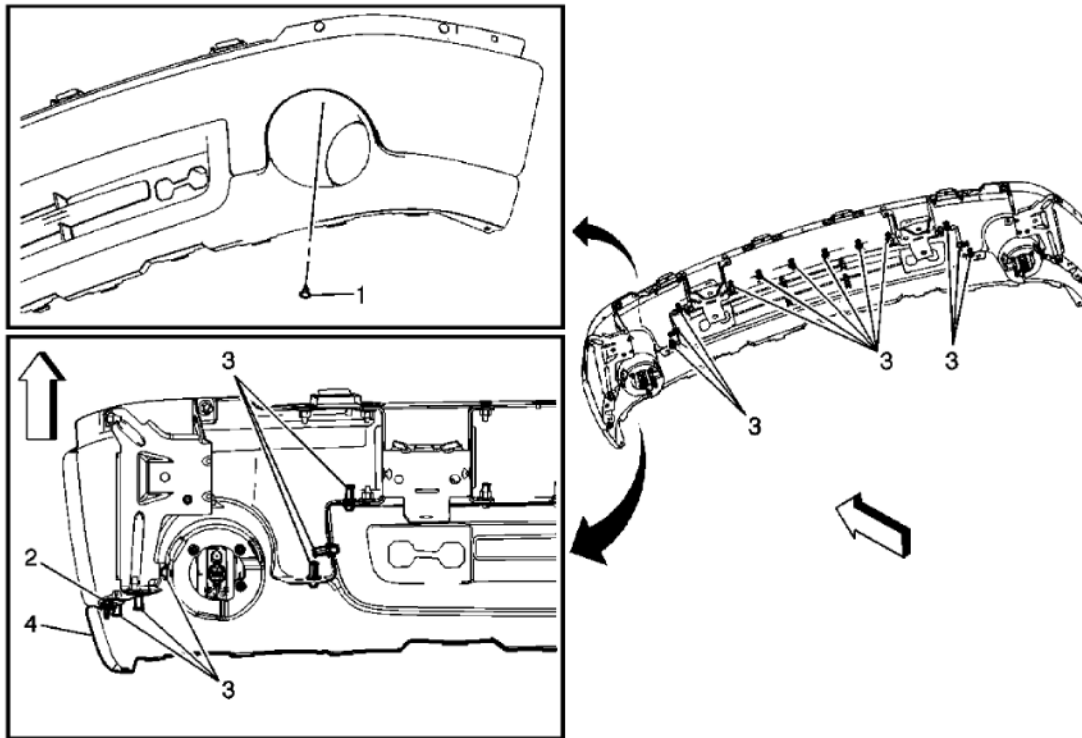


Fig. 17: View Of Front Air Deflector (GMC)
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the front bumper impact bar. Refer to <u>Front Bumper Impact Bar Replacement (GMC)</u> or <u>Front Bumper Impact Bar Replacement (Chevrolet)</u> .	
1	Front Fascia Air Deflector Plastic Retainers (Qty: 2)
2	Front Fascia Air Deflector Bolts (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 10 N.m (89 lb in)
3	Front Fascia Air Deflector Rivets (Qty: 18)
4	Front Fascia Air Deflector Tip: Transfer any parts as needed.

FRONT AIR DEFLECTOR REPLACEMENT (CHEVROLET)

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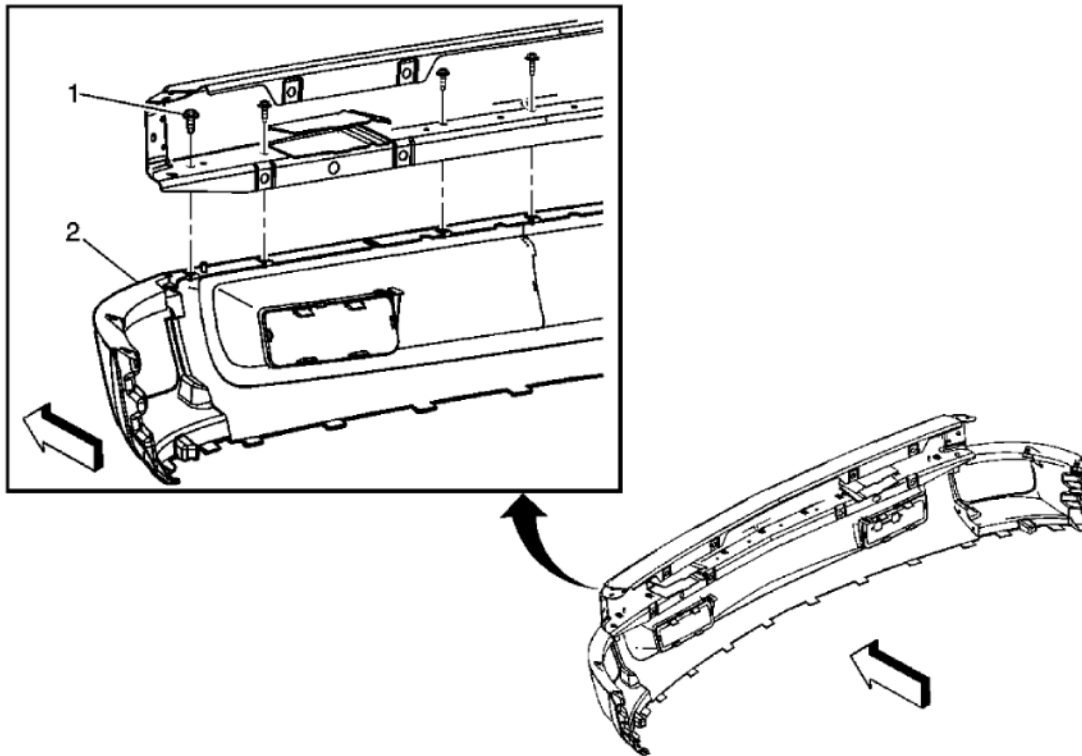


Fig. 18: View Of Front Air Deflector (Chevrolet)

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove front bumper end caps. Refer to <u>Front Bumper End Cap Replacement (Chevrolet)</u> .	
1	Front Air Deflector Bolt (Qty: 9) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 9 N.m (80 lb in)
2	Front Air Deflector Tip: Transfer any parts as needed.

FRONT AIR DEFLECTOR EXTENSION REPLACEMENT

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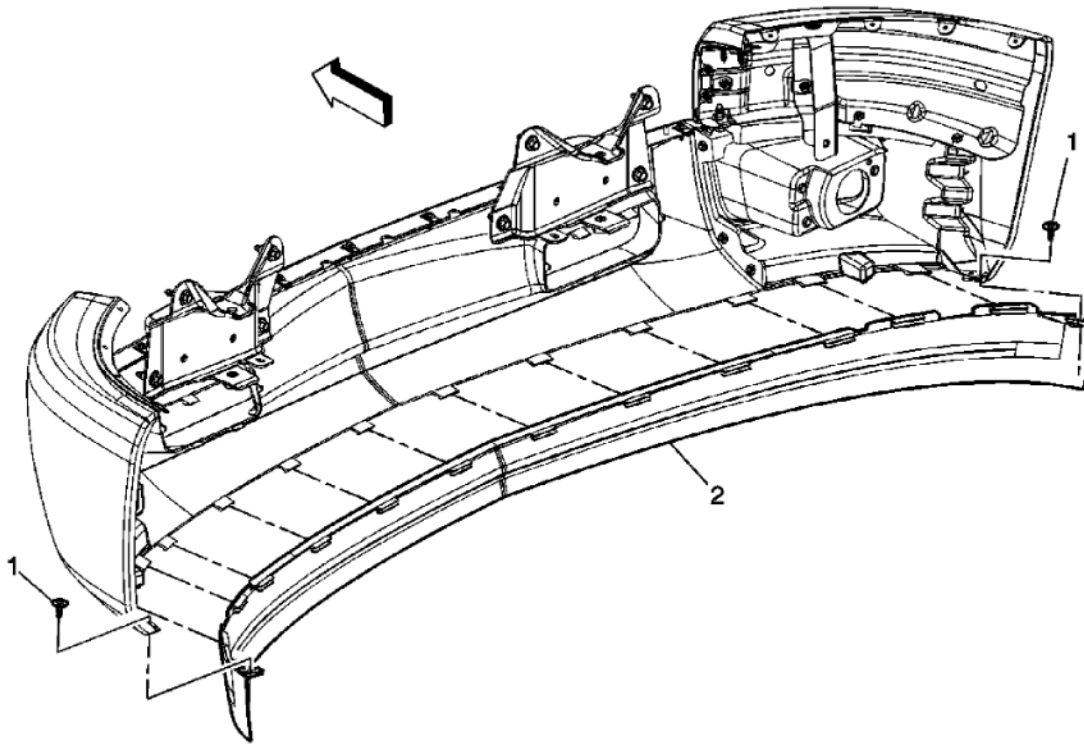


Fig. 19: View Of Front Air Deflector Extension

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Front Air Deflector Extension Screw (Qty: 2) NOTE: Refer to <u>Fastener Notice</u> . Tighten: 5 N.m (44 lb in)
2	Front Air Deflector Extension

REAR BUMPER IMPACT BAR REPLACEMENT

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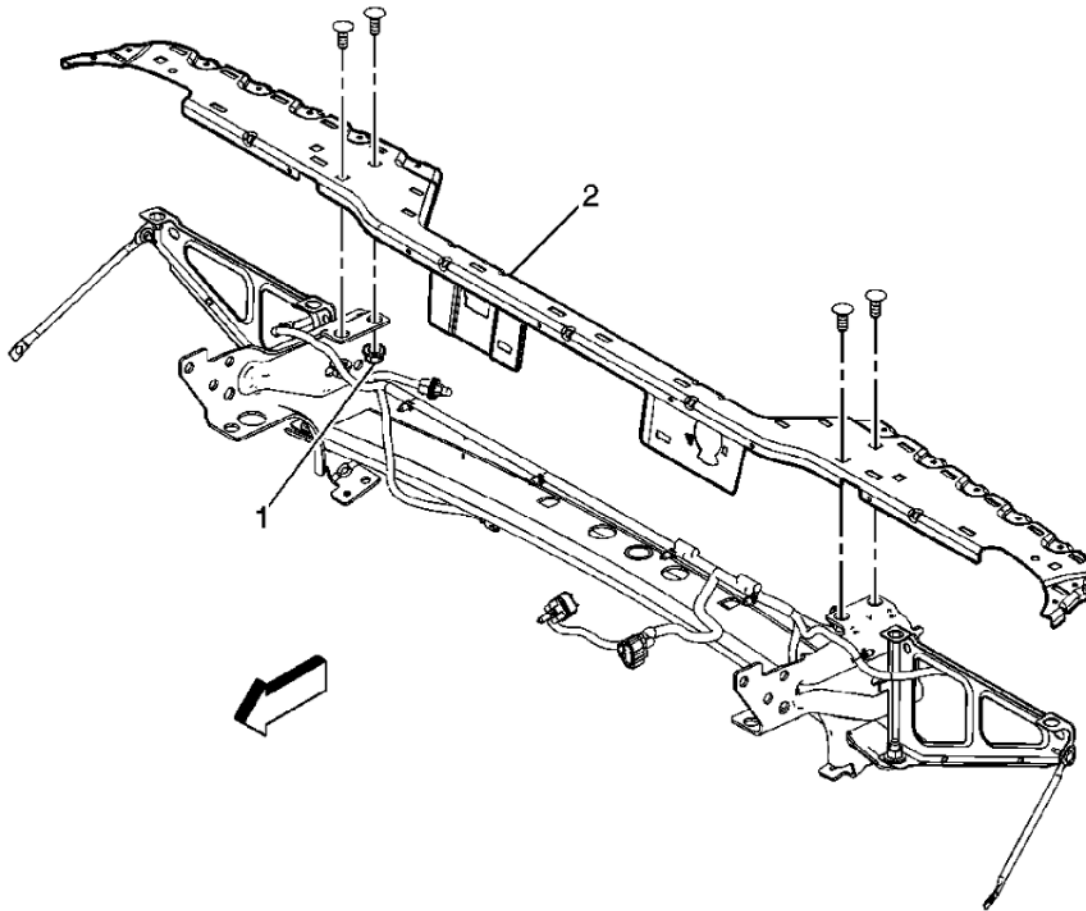


Fig. 20: View Of Rear Bumper Impact Bar
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1. Remove the trailer hitch draw bar. Refer to <u>Trailer Hitch Replacement (Light Duty)</u> or <u>Trailer Hitch Replacement (Heavy Duty)</u> .	
2. Remove the rear bumper impact bar end caps. Refer to <u>Rear Bumper Impact Bar End Cap Replacement.</u>	
3. Remove the bolts and nuts attaching the rear bumper impact bar to the rear bumper impact bar brace. Refer to <u>Rear Bumper Impact Bar Brace Replacement.</u>	
1	Rear Bumper Impact Bar Bracket Nut (Qty: 4) NOTE: Refer to <u>Fastener Notice</u> .

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Tighten: 50 N.m (37 lb ft)

Rear Bumper Impact Bar

Tip:

- Disconnect any electrical connectors/harnesses as needed.
- Transfer any parts as needed.

REAR BUMPER IMPACT BAR END CAP REPLACEMENT

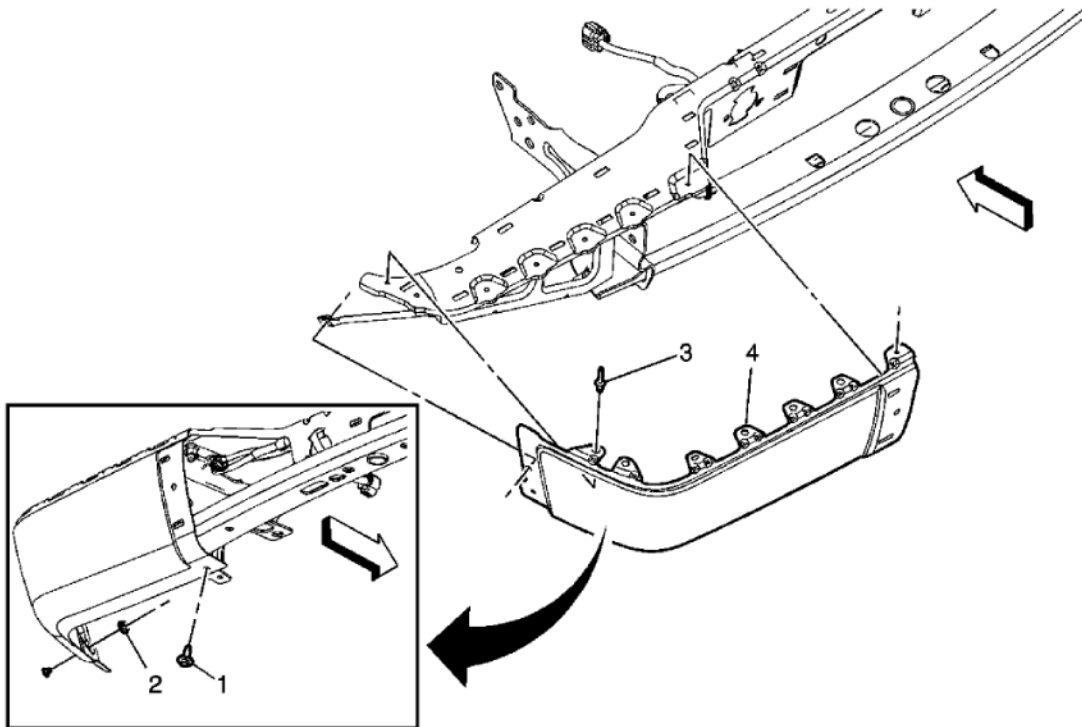


Fig. 21: View Of Rear Bumper Impact Bar End Cap

Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedure: Remove the center rear bumper step pad. Refer to <u>Rear Bumper Step Center Pad Replacement</u> .	
1	Rear Bumper Impact Bar End Cap Bolt NOTE:

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	Refer to <u>Fastener Notice</u> .
	Tighten: 25 N.m (18 lb ft)
2	Rear Bumper Impact Bar End Cap Nut Tighten: 10 N.m (89 lb in)
3	Rear Bumper Impact Bar End Cap Rivets (Qty: 7)
4	Rear Bumper Impact Bar End Cap

REAR BUMPER IMPACT BAR BRACE REPLACEMENT

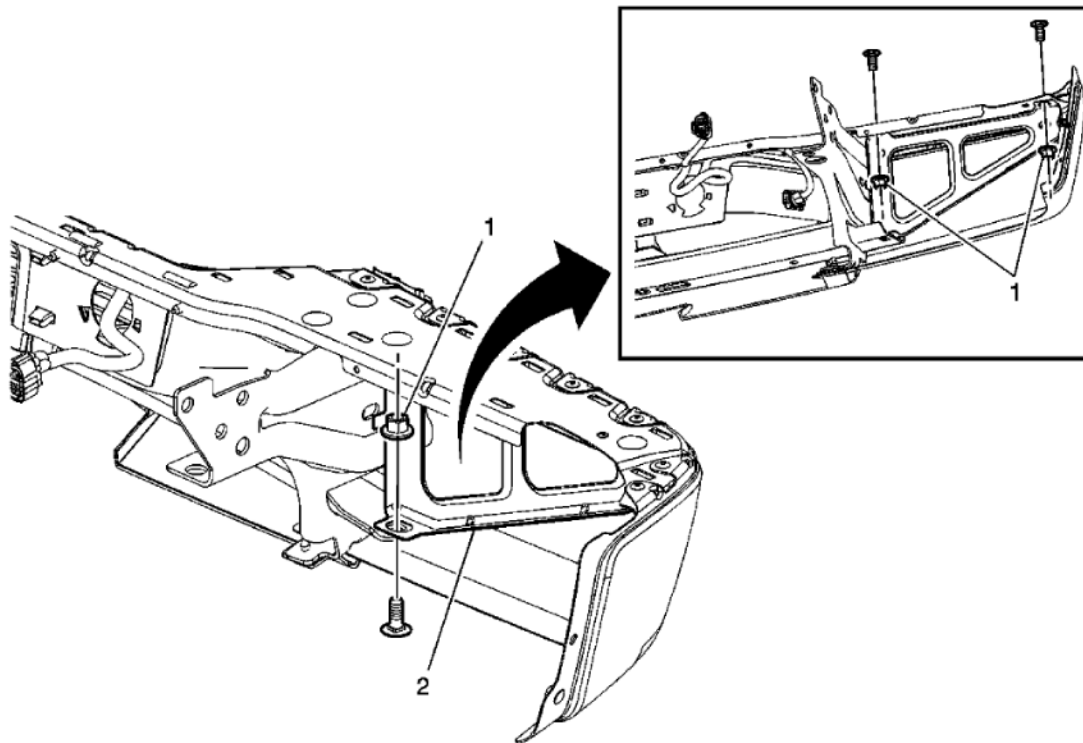


Fig. 22: View Of Rear Bumper Impact Bar Brace
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures	
1.	Remove the rear bumper step outer pad. Refer to <u>Rear Bumper Step Outer Pad Replacement</u> .
2.	Remove the pencil brace.

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1	Rear Bumper Impact Bar Brace Nuts (Qty: 3)
	NOTE: Refer to <u>Fastener Notice</u> .
	Tighten: 70 N.m (52 lb ft)
2	Rear Bumper Impact Bar Brace

REAR BUMPER STEP CENTER PAD REPLACEMENT

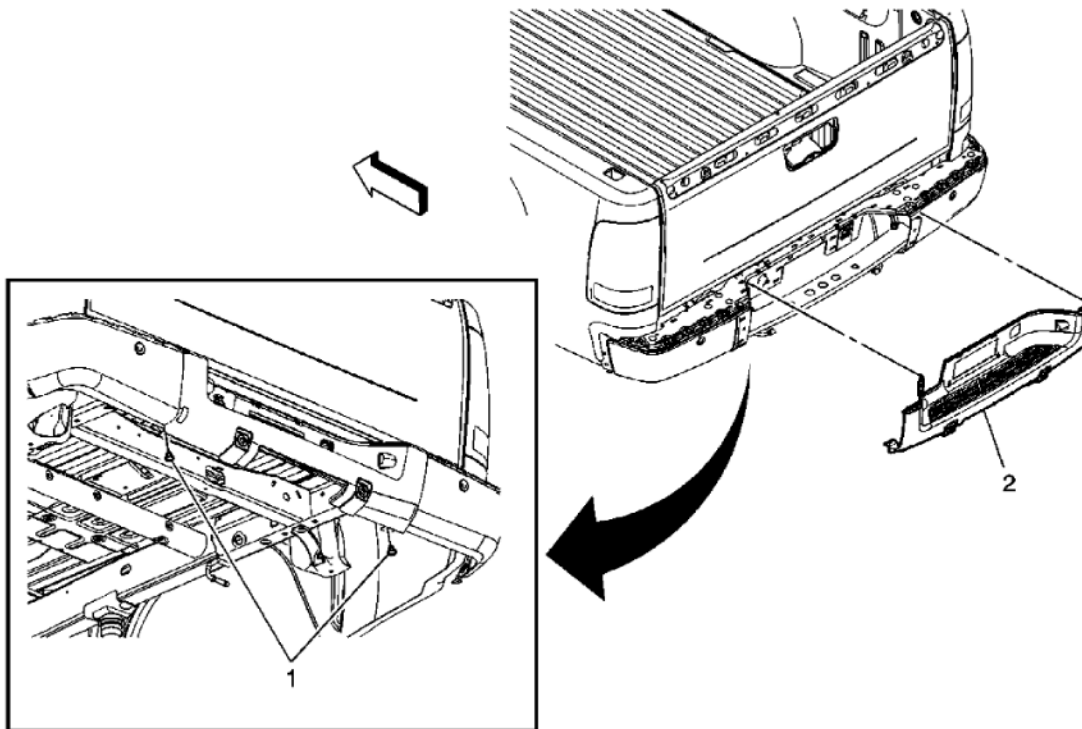


Fig. 23: View Of Rear Bumper Step Center Pad
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
Preliminary Procedures: Remove the rear bumper step outer pad. Refer to <u>Rear Bumper Step Outer Pad Replacement</u> .	
1	Center Rear Bumper Step Pad Plastic Retainer (Qty: 2)
	Center Rear Bumper Step Pad

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Procedure

2

- The spare tire hoist access hole bezel will be destroyed when removing. It must be replaced when removing the center rear bumper step pad.
- Disconnect any electrical connectors as needed.
- Use a trim panel removal tool to help pry the step pad from the impact bar.

REAR BUMPER STEP OUTER PAD REPLACEMENT

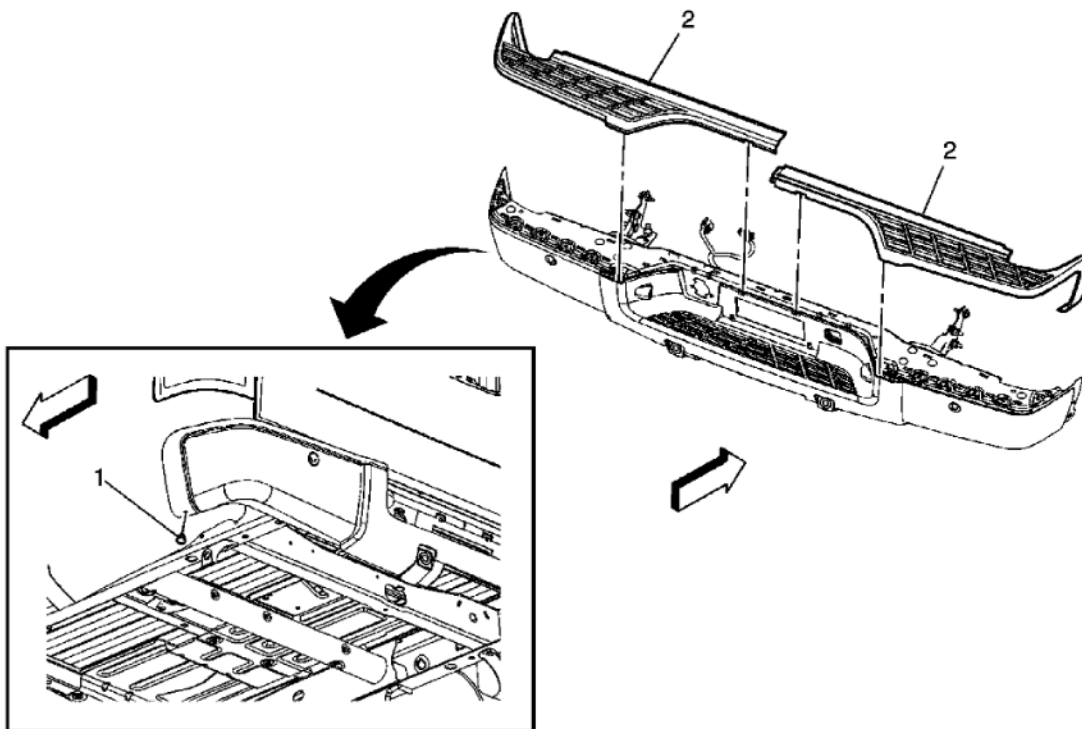


Fig. 24: View Of Rear Bumper Step Outer Pad
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Rear Bumper Step Outer Pad Plastic Retainer
2	Rear Bumper Step Outer Pad Tip: • If removing the right side step pad then the left pad must be removed first. • Use a trim panel removal tool to help pry the step pad from the impact

2008 Chevrolet Silverado 1500

2008 ACCESSORIES & EQUIPMENT Bumpers and Fascias - Cab & Chassis Sierra, Cab & Chassis Silverado, Sierra & Silverado

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