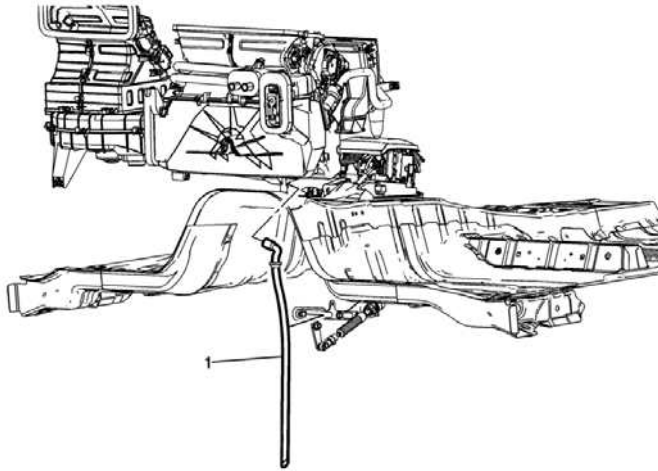


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Air Conditioning Evaporator and Blower Module Drain Hose Replacement

Callout

Component Name

Preliminary Procedure

Reposition carpet and pad from evaporator drain hose area.

Evaporator Drain Hose

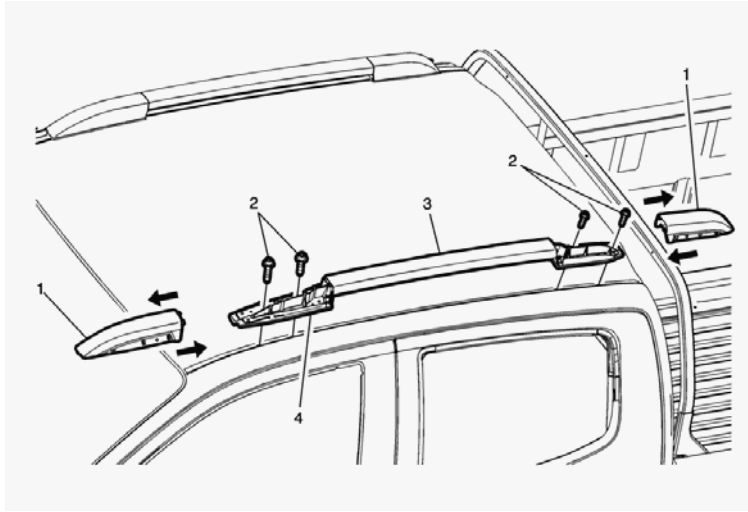
1

Procedure

Remove hose from the HVAC module. Then remove drain hose from under vehicle.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Luggage Carrier Side Rail Replacement

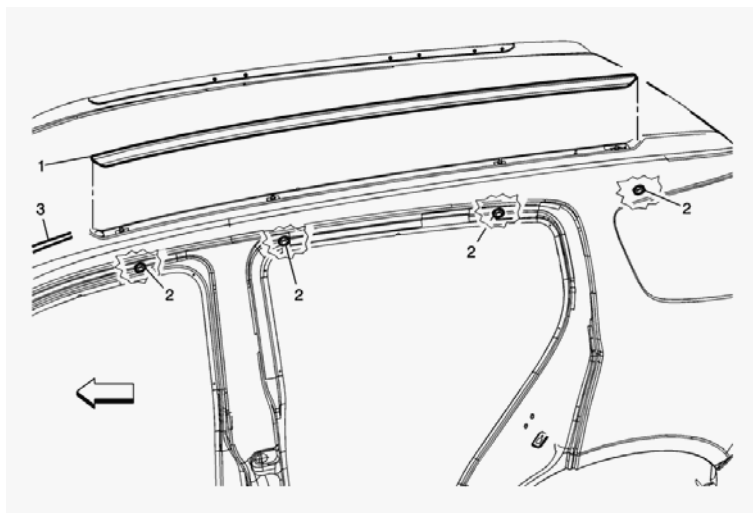
Callout

Component Name

- | | |
|---|--|
| 1 | Luggage Carrier Side Rail Bolt Cover (Qty: 2)
Note: Use a suitable tool between the edge of the luggage carrier side rail and the end cover. Push downward in the center top releasing the retaining tabs that lock the cover into the luggage rail end. |
| 2 | Luggage Carrier Side Rail Bolt (Qty: 4)
Caution: Refer to Fastener Caution.
Tighten
9 Y (80 lb in) |
| 3 | Luggage Carrier Side Rail |
| 4 | Luggage Carrier Side Rail Support Pads (Qty: 2)
Note: Transfer the support pads to the new luggage carrier rail. |

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Luggage Carrier Side Rail Replacement

Callout

Component Name

Preliminary Procedures

Remove the headliner to access nuts as necessary. Refer to Headlining Trim Panel Replacement.

- | | |
|---|---|
| 1 | <p>Luggage Carrier Side Rail Bolt Cover</p> <p>Note: Use a suitable tool between the edge of the luggage carrier side rail and the end cover. Push downward in the center top releasing the retaining tab that lock the cover into the luggage rail end.</p> |
| 2 | <p>Luggage Carrier Side Rail Bolt (Qty: 4)</p> <p>Caution: Refer to Fastener Caution.</p> <p>Tighten</p> <p>9 Y (80 lb in)</p> |
| 3 | <p>Luggage Carrier Side Rail</p> <p>Note: Transfer the support pads to the new luggage carrier rail.</p> |

2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**

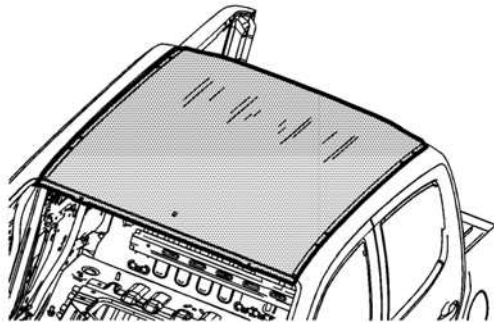
Fuel Delivery: | **Fuel:**

Removal Procedure

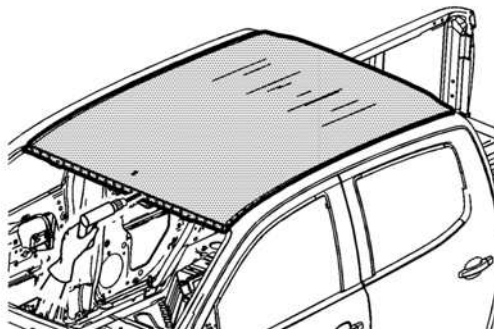
Warning: Refer to Approved Equipment for Collision Repair Warning.

Note: When replacing panels that involve servicing of stationary windows, refer to Adhesive Installation of Windshields and Adhesive Installation of Windows, before performing any priming or refinishing.

1. Disable the SIR system. Refer to SIR Disabling and Enabling.
2. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.



3. Remove all related panels and components.
4. Repair as much of the damage as possible, to factory specifications. Refer to Dimensions - Body.
5. Note the location, and remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment.
6. Remove the windshield. Refer to Windshield Replacement.
7. Remove the rear window. Refer to Rear Window Replacement.

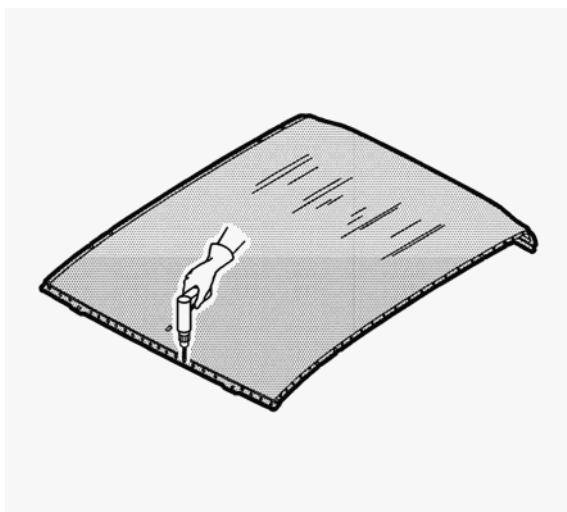


8. Locate and drill out all factory welds. Note the number and location of welds for installation of the roof panel.



9. With an assistant remove the roof panel.

Installation Procedure



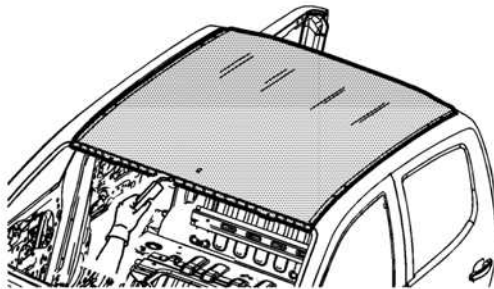
1. Drill 8 mm (5/16 in) plug weld holes, as necessary, in locations noted from the original panel.

Note: If the location of the original plug weld holes can not be determined, or if structural weld-thru adhesive is present, space the plug w 40 mm (1½ in) apart.

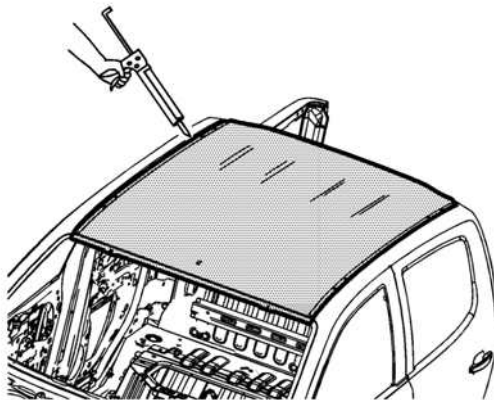
2. Prepare all mating surfaces, as necessary.
3. Apply GM-approved Weld-Thru coating or equivalent to all mating surfaces. Refer to Anti-Corrosion Treatment and Repair.



4. With the aid of an assistant, position the roof panel to the body.



5. Plug weld accordingly.
6. Clean and prepare all welded surfaces.



7. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
8. Paint the repair area. Refer to Basecoat/Clearcoat Paint Systems.
9. Install the windshield. Refer to Windshield Replacement.
10. Install the rear window. Refer to Rear Window Replacement.
11. Install all related panels and components.
12. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
13. Enable the SIR system. Refer to SIR Disabling and Enabling.

2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**

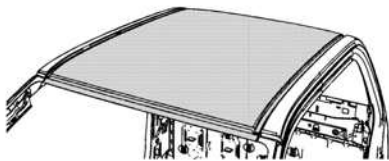
Fuel Delivery: | **Fuel:**

Removal Procedure

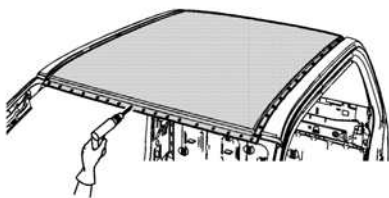
Warning: Refer to Approved Equipment for Collision Repair Warning.

Note: When replacing panels that involve servicing of stationary windows, refer to Adhesive Installation of Windshields and Adhesive Ins Windows, before performing any priming or refinishing.

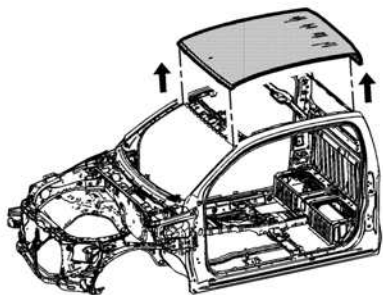
1. Disable the SIR system. Refer to SIR Disabling and Enabling.
2. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.



3. Remove all related panels and components.
4. Repair as much of the damage as possible, to factory specifications. Refer to Dimensions - Body.
5. Note the location, and remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treat Repair.
6. Remove the windshield. Refer to Windshield Replacement.
7. Remove the rear window. Refer to Rear Window Replacement.

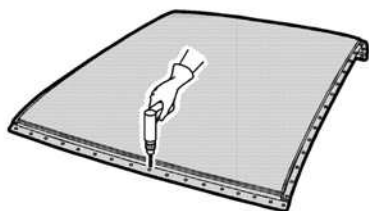


8. Locate and drill out all factory welds. Note the number and location of welds for installation of the roof panel.



9. With an assistant remove the roof panel.

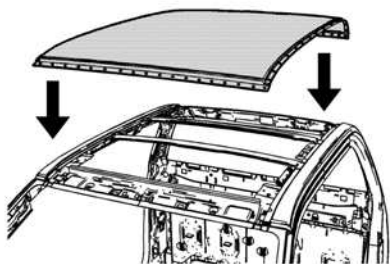
Installation Procedure



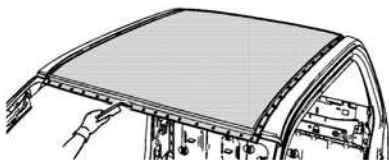
1. Drill 8 mm (5/16 in) plug weld holes, as necessary, in locations noted from the original panel.

Note: If the location of the original plug weld holes can not be determined, or if structural weld-thru adhesive is present, space the plug w 40 mm (1½ in) apart.

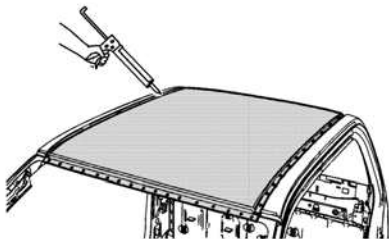
2. Prepare all mating surfaces, as necessary.
3. Apply GM-approved Weld-Thru coating or equivalent to all mating surfaces. Refer to Anti-Corrosion Treatment and Repair.



4. With the aid of an assistant, position the roof panel to the body.



5. Plug weld accordingly.
6. Clean and prepare all welded surfaces.



7. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
8. Paint the repair area. Refer to Basecoat/Clearcoat Paint Systems.
9. Install the windshield. Refer to Windshield Replacement.
10. Install the rear window. Refer to Rear Window Replacement.
11. Install all related panels and components.
12. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
13. Enable the SIR system. Refer to SIR Disabling and Enabling.

2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**

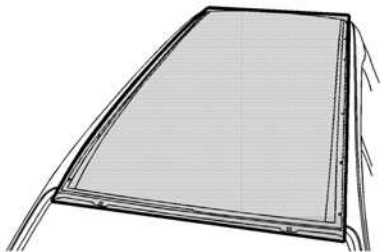
Fuel Delivery: | **Fuel:**

Removal Procedure

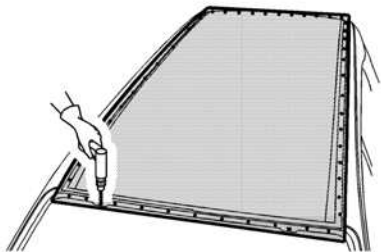
Warning: Refer to Approved Equipment for Collision Repair Warning.

Note: When replacing panels that involve servicing of stationary windows, refer to Adhesive Installation of Windshields and Adhesive Ins Windows, before performing any priming or refinishing.

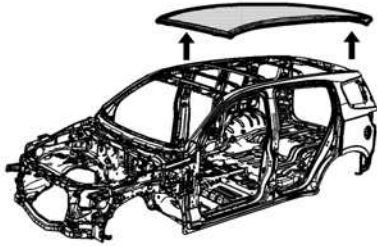
1. Disable the SIR system. Refer to SIR Disabling and Enabling.
2. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.



3. Remove all related panels and components.
4. Repair as much of the damage as possible, to factory specifications. Refer to Dimensions - Body.
5. Note the location, and remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treat Repair.
6. Remove the windshield. Refer to Windshield Replacement.
7. Remove the rear window. Refer to Rear Window Replacement.

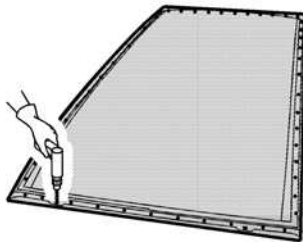


8. Locate and drill out all factory welds. Note the number and location of welds for installation of the roof panel.



9. With an assistant remove the roof panel.

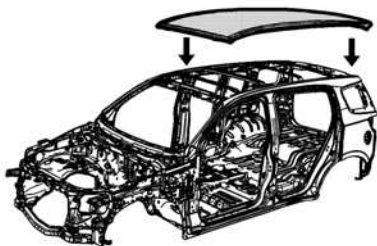
Installation Procedure



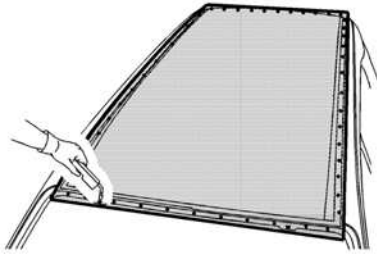
1. Drill 8 mm (5/16 in) plug weld holes, as necessary, in locations noted from the original panel.

Note: If the location of the original plug weld holes can not be determined, or if structural weld-thru adhesive is present, space the plug w 40 mm (1½ in) apart.

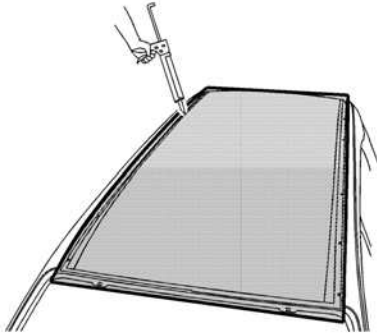
2. Prepare all mating surfaces, as necessary.
3. Apply GM-approved Weld-Thru coating or equivalent to all mating surfaces. Refer to Anti-Corrosion Treatment and Repair.



4. With the aid of an assistant, position the roof panel to the body.



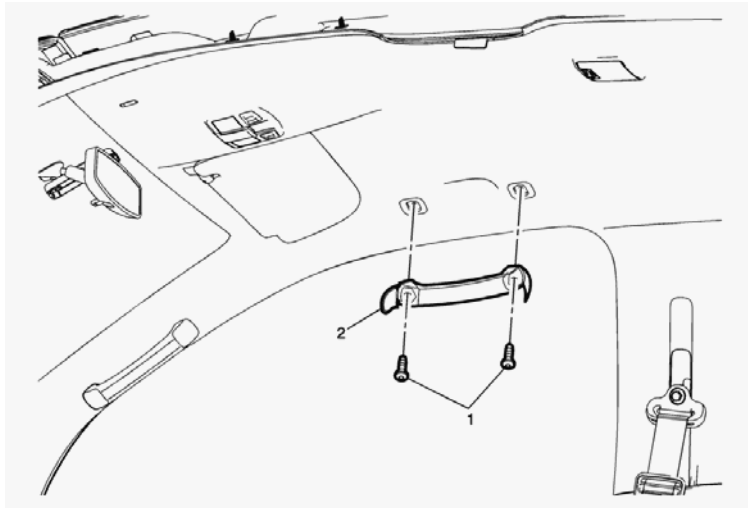
5. Plug weld accordingly.
6. Clean and prepare all welded surfaces.



7. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
8. Paint the repair area. Refer to Basecoat/Clearcoat Paint Systems.
9. Install the windshield. Refer to Windshield Replacement.
10. Install the rear window. Refer to Rear Window Replacement.
11. Install all related panels and components.
12. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
13. Enable the SIR system. Refer to SIR Disabling and Enabling.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Roof Rail Front Assist Handle Replacement

Callout

Component Name

Roof Rail Front Assist Handle Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

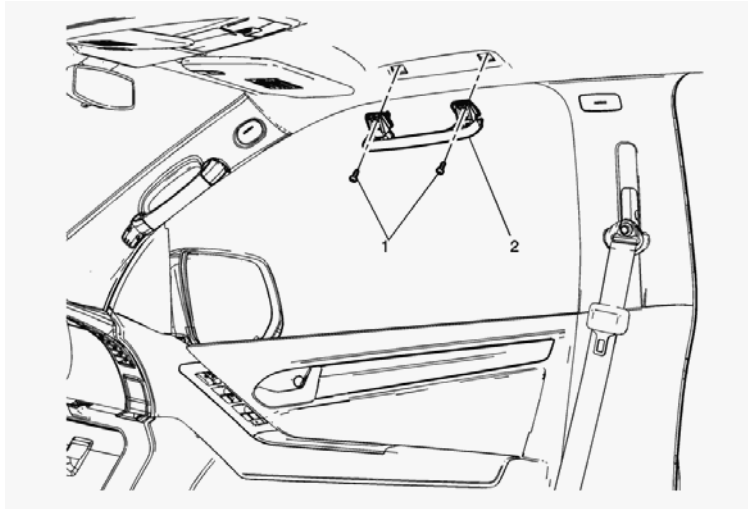
Use appropriate trim tool to open integral roof rail front assist handle cover to access fastener.

Roof Rail Front Assist Handle Assembly

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Roof Rail Front Assist Handle Replacement

Callout

Component Name

Roof Rail Front Assist Handle Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

1

1. Fold the assist handle downward and hold.
2. Use a small flat-bladed tool to open integral roof rail front assist handle cover to access fastener.

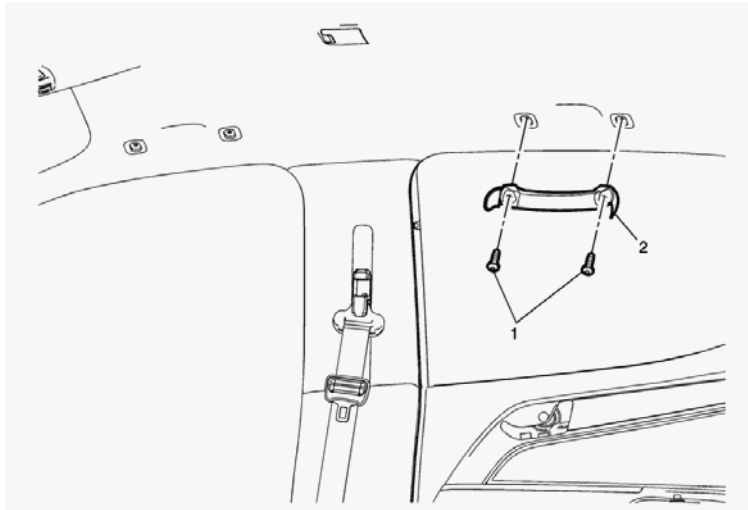
2

Roof Rail Front Assist Handle Assembly

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Roof Rail Rear Assist Handle Replacement

Callout

1

Roof Rail Rear Assist Handle Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

2

Roof Rail Front Assist Handle Assembly

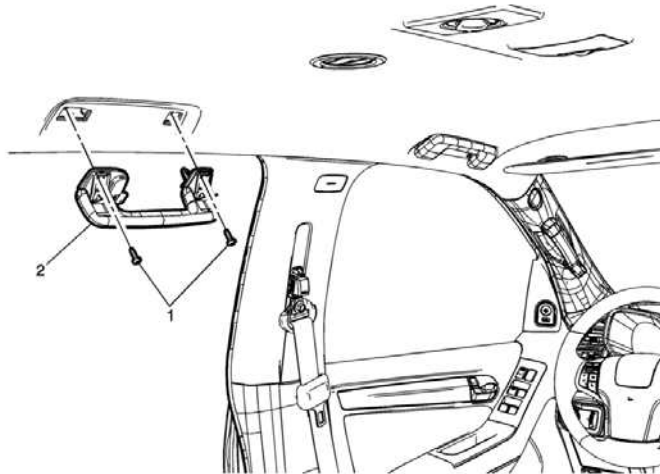
Procedure

Use a small flat-bladed tool to open the assist handle covers to access the fasteners.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Roof Rail Rear Assist Handle Replacement

Callout

Component Name

Roof Rail Rear Assist Handle Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

1

1. Fold the assist handle downward and hold.
2. Use a small flat-bladed tool to open integral roof rail front assist handle cover to access fastener.

2

Roof Rail Front Assist Handle Assembly

2013 Chevrolet Colorado

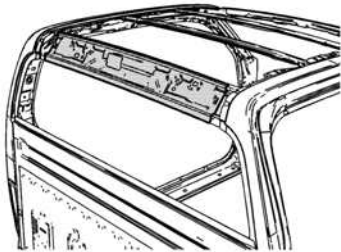
Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Note: This procedure is similar to all cabs.

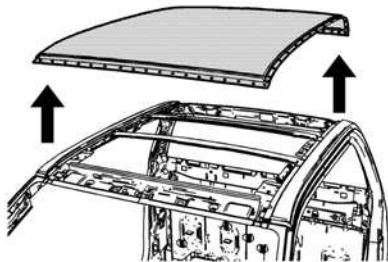
[Removal Procedure](#)

Warning: Refer to Approved Equipment for Collision Repair Warning.

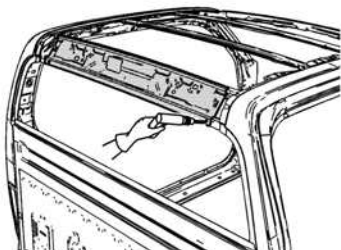
1. Disable the SIR system. Refer to SIR Disabling and Enabling.
2. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.



3. Remove all related panels and components.
4. Repair as much of the damage as possible to factory specifications. Refer to Dimensions - Body.
5. Note the location and remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment.

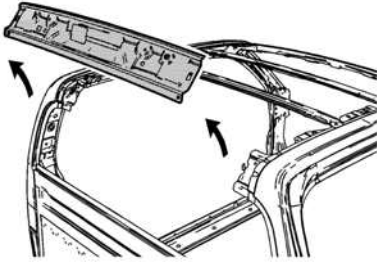


6. Remove the roof panel. Refer to Roof Outer Panel Replacement.



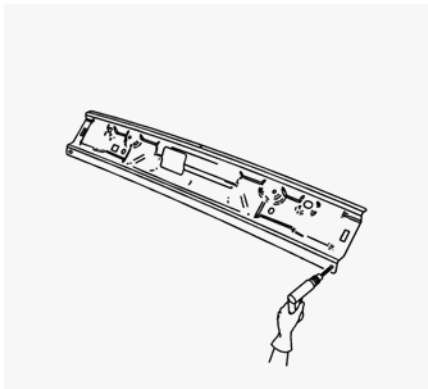
Note: Do not damage any inner panels or reinforcements.

7. Locate and drill out all factory welds. Note the number and location of welds for installation of the service part.



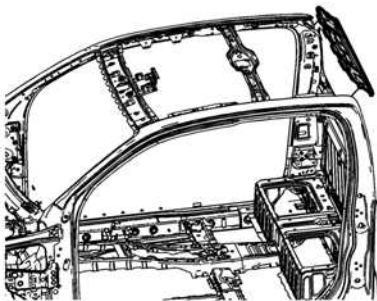
8. Remove the damaged roof header panel.

Installation Procedure

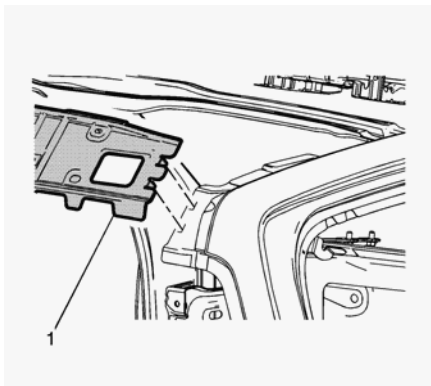


Note: If the location of the original plug weld holes can not be determined, or if structural weld-thru adhesive is present, space the plug w 40 mm (1½ in) apart.

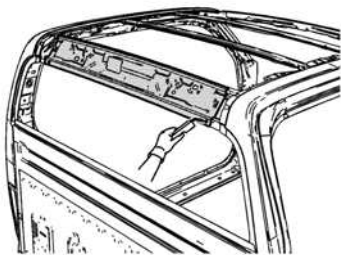
1. Drill 8 mm (5/16 in) plug weld holes in the service part as necessary in the locations noted from the original panel.
2. Prepare all mating surfaces as necessary.
3. Apply Weld-Thru coating or equivalent to all mating surfaces. Refer to Anti-Corrosion Treatment and Repair.



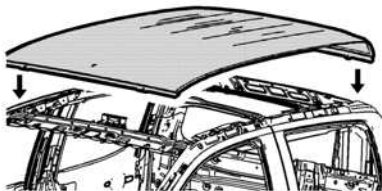
4. Position the roof header panel.



5. Align the roof header panel over the locator tabs (1).



6. Plug weld accordingly.



7. Install the roof panel. Refer to Roof Outer Panel Replacement.
8. Clean and prepare all welded surfaces.
9. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
10. Paint and repair the area. Refer to Basecoat/Clearcoat Paint Systems.
11. Install all related panels and components.
12. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
13. Enable the SIR system. Refer to SIR Disabling and Enabling.