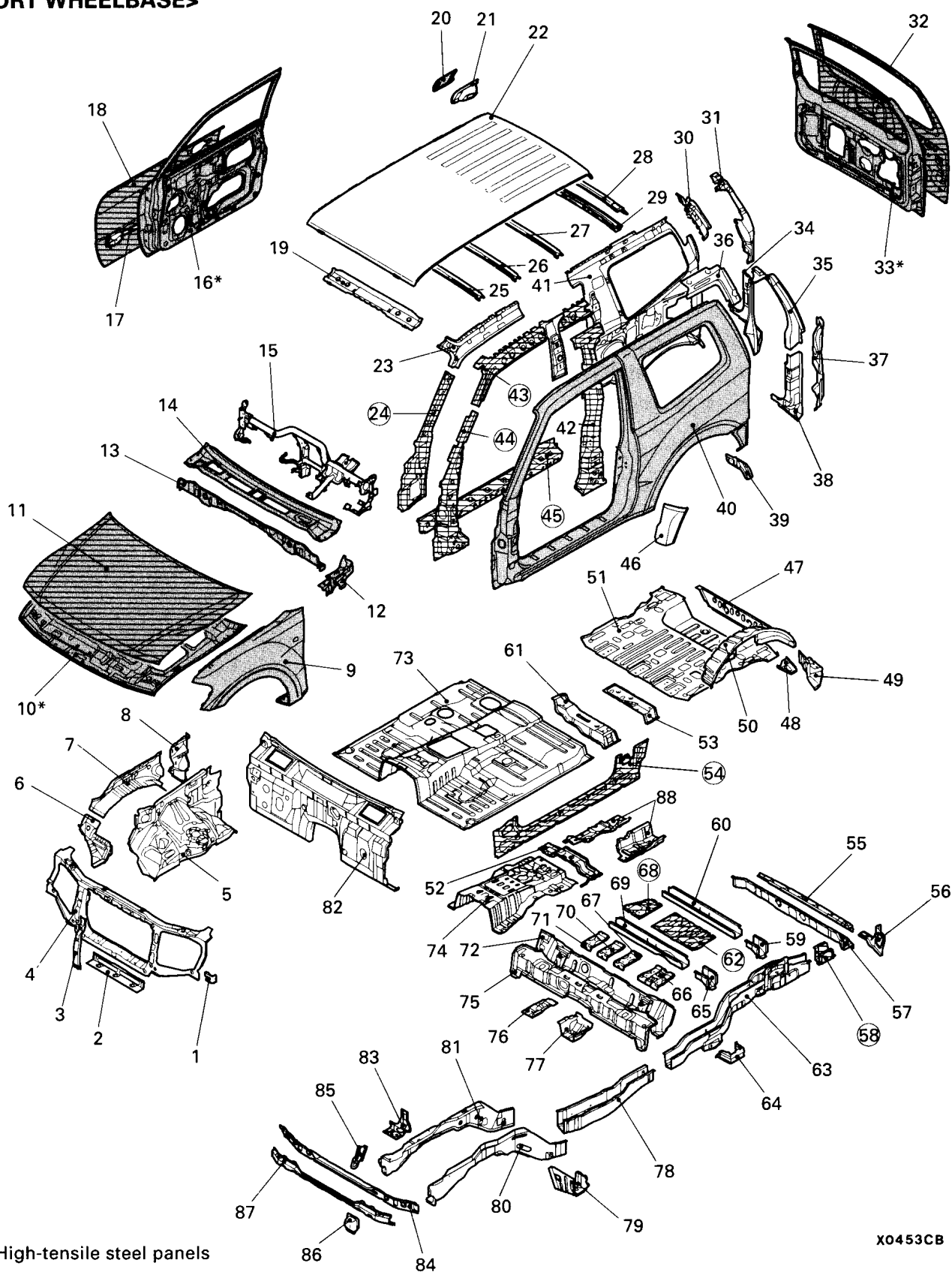


1 BODY CONSTRUCTION

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BODY COMPONENTS

<SHORT WHEELBASE>



▨ : High-tensile steel panels

▨ : Anticorrosion steel panels

NOTES:

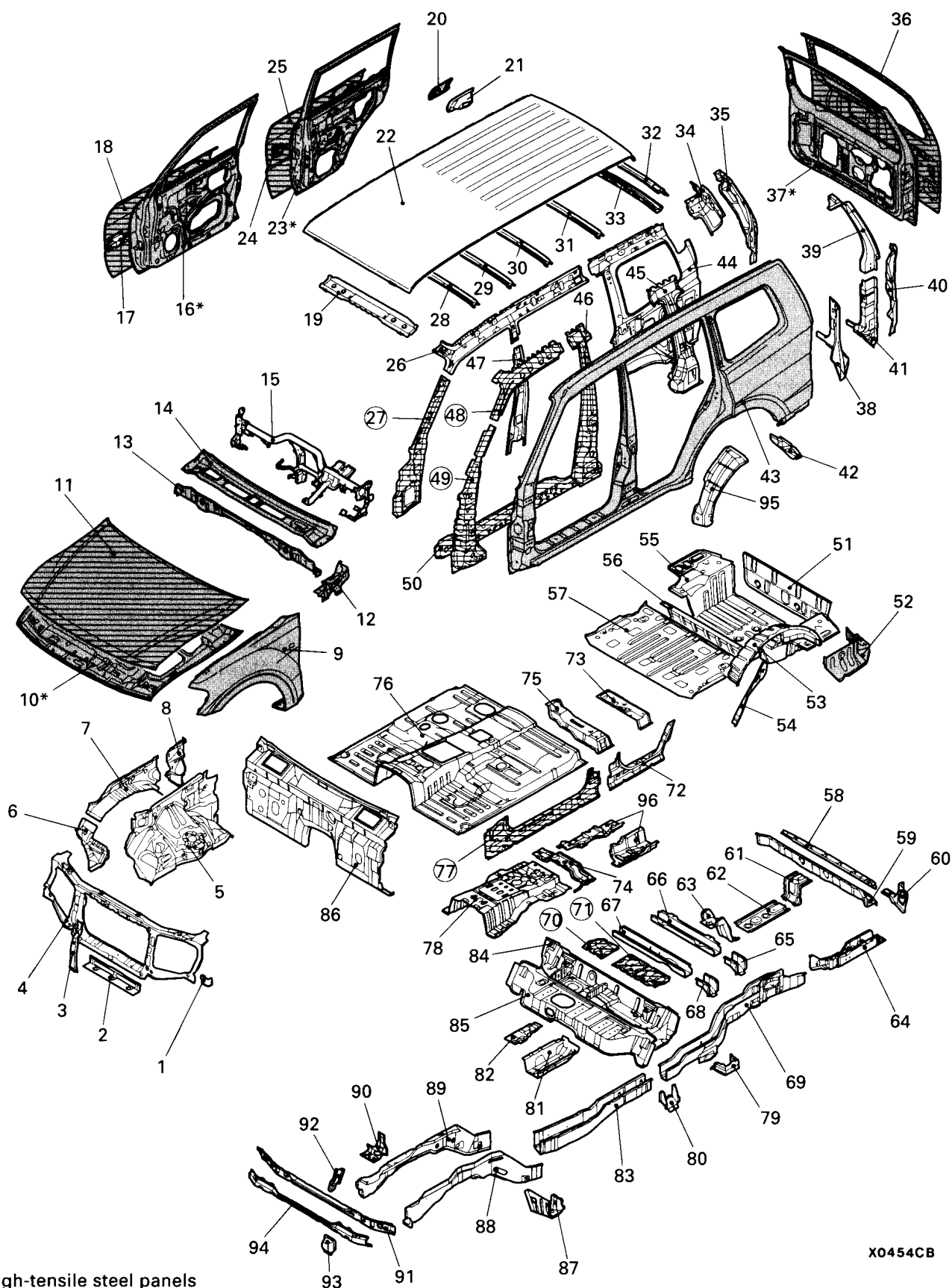
The high-tensile steel panels with a circled number are high-residue austenite steel panels having a high energy absorption level.

The anticorrosion steel panels with a * number are only for Eurpe.

X0453CB

1. Fender bracket
2. Headlamp support panel lower
3. Hood lock stay
4. Headlamp support panel
5. Fender shield
6. Upper frame front
7. Upper frame outer
8. Upper frame extension
9. Front fender
10. Hood panel inner
11. Hood panel outer
12. Cowl top outer extension
13. Cowl top front panel
14. Cowl top outer panel
15. Front deck crossmember
16. Front door inner panel
17. Front door side door beam
18. Front door outer panel
19. Front roof rail inner
20. Fuel filler door
21. Fuel filler neck bracket
22. Roof panel
23. Side roof rail inner
24. Front pillar inner
25. Roof bow front
26. Roof bow centre
27. Roof bow rear
28. Rear roof rail outer
29. Rear roof rail inner
30. Rear pillar reinforcement corner
31. Rear pillar reinforcement upper
32. Back door outer panel
33. Back door inner panel
34. Rear combination lamp housing
35. Quarter outer extension upper
36. Rear seat belt reinforcement outer
37. Rear pillar reinforcement lower
38. Quarter outer extension lower
39. Shield plate rear
40. Side outer panel
41. Quarter panel inner
42. Centre pillar reinforcement
43. Front pillar reinforcement upper
44. Front pillar reinforcement
45. Side sill reinforcement
46. Shield plate front
47. Rear floor pan rear
48. Rear floor pan side
49. Quarter inner lower extension rear
50. Rear wheel house panel inner
51. Rear floor pan
52. Front seat crossmember centre
53. Front seat crossmember rear
54. Side sill inner panel
55. Rear end crossmember outer
56. Quarter inner lower extension
57. Rear end crossmember inner
58. Rear sidemember extension
59. Rear crossmember extension
60. Rear floor No. 2 crossmember
61. Front seat crossmember front
62. Second seat striker reinforcement
63. Rear sidemember
64. Rear sidemember brace
65. Rear crossmember extension
66. Second seat reinforcement
67. Second seat reinforcement
68. Second seat striker reinforcement
69. Rear floor No. 1 crossmember
70. Second seat centre reinforcement
71. Second seat reinforcement
72. Rear seat crossmember outer
73. Front floor pan
74. Backbone reinforcement
75. Rear seat crossmember inner
76. Rear floor gusset
77. Rear floor gusset
78. Centre sidemember
79. Front pillar lower gusset
80. Front sidemember outer
81. Front sidemember inner
82. Dash panel
83. Front end rear extension
84. Front end crossmember inner
85. Front hook bracket
86. Front frame extension front
87. Front end crossmember outer
88. Backbone lower extension

<LONG WHEELBASE>



▨ : High-tensile steel panels

▩ : Anticorrosion steel panels

NOTES:

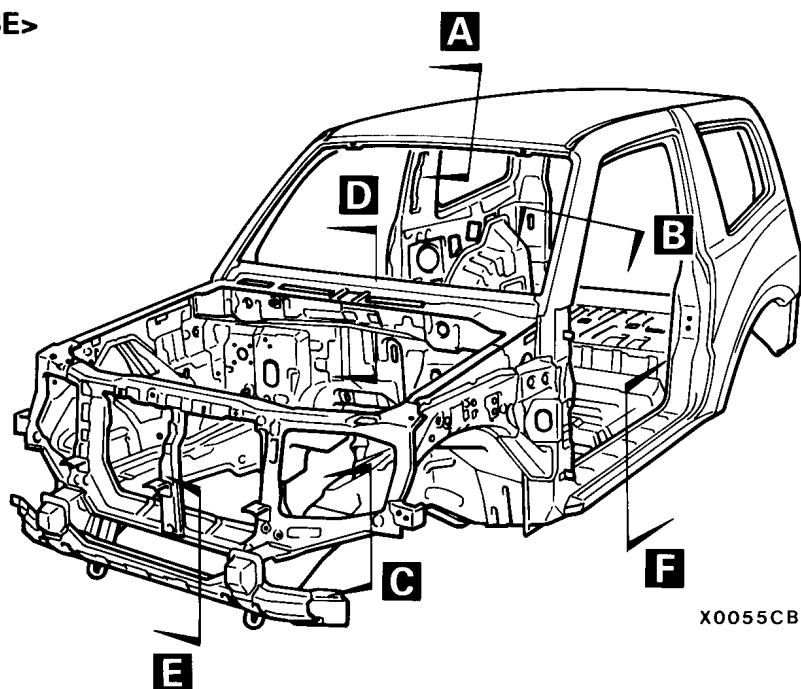
The high-tensile steel panels with a circled number are high-residue austenite steel panels having a high energy absorption level.

The anticorrosion steel panels with a * number are only for Eurpe.

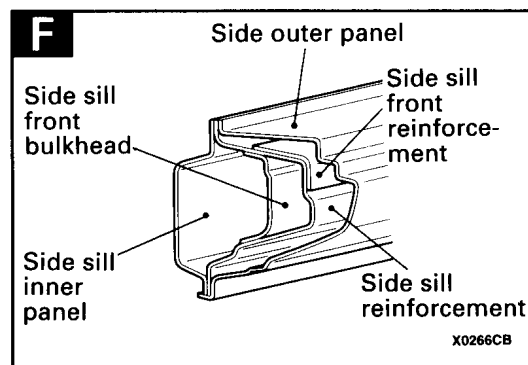
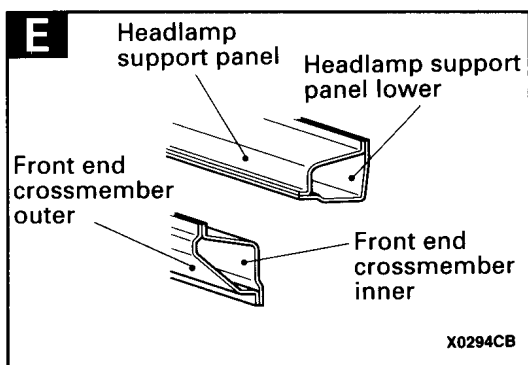
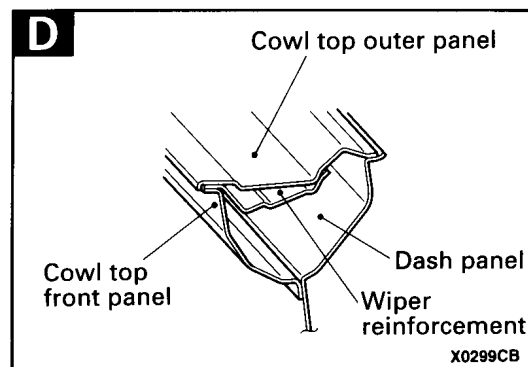
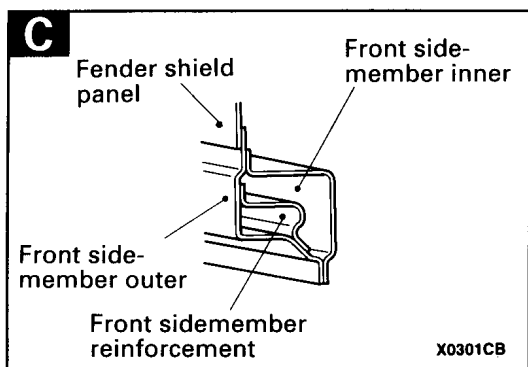
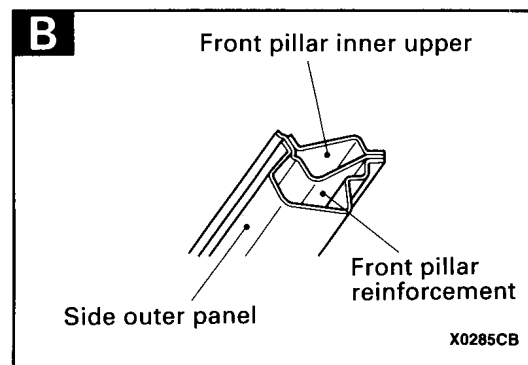
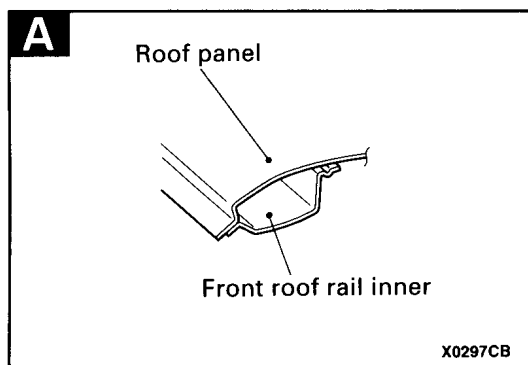
1. Fender bracket
2. Headlamp support panel lower
3. Hood lock stay
4. Headlamp support panel
5. Fender shield
6. Upper frame front
7. Upper frame outer
8. Upper frame extension
9. Front fender
10. Hood panel inner
11. Hood panel outer
12. Cowl top outer extension
13. Cowl top front panel
14. Cowl top outer panel
15. Front deck crossmember
16. Front door inner panel
17. Front door side door beam
18. Front door outer panel
19. Front roof rail inner
20. Fuel filler door
21. Fuel filler neck bracket
22. Roof panel
23. Rear door inner panel
24. Rear door side door beam
25. Rear door outer panel
26. Side roof rail inner
27. Front pillar inner
28. Roof bow front
29. Roof bow centre
30. Roof bow centre
31. Roof bow rear
32. Rear roof rail outer
33. Rear roof rail inner
34. Rear pillar reinforcement corner
35. Rear pillar reinforcement upper
36. Back door outer panel
37. Back door inner panel
38. Rear combination lamp housing
39. Quarter outer extension upper
40. Rear pillar reinforcement lower
41. Quarter outer extension lower
42. Shield plate rear
43. Side outer panel
44. Quarter panel inner
45. C pillar reinforcement
46. Centre pillar reinforcement
47. Centre pillar inner
48. Front pillar reinforcement upper
49. Front pillar reinforcement
50. Side sill reinforcement
51. Third seat pan rear
52. Quarter inner lower extension
53. Rear wheel house panel inner
54. Quarter inner lower panel front
55. Third seat pan
56. Third seat front pan
57. Rear floor pan
58. Rear end crossmember outer
59. Rear end crossmember inner
60. Quarter inner lower extension
61. Third seat pan reinforcement rear
62. Third seat pan reinforcement centre
63. Third seat panel reinforcement front
64. Rear sidemember extension
65. Rear crossmember extension
66. Rear floor No. 2 crossmember
67. Rear floor No. 1 crossmember
68. Rear crossmember extension
69. Rear sidemember
70. Second seat striker reinforcement
71. Second seat striker reinforcement
72. Side sill inner panel rear
73. Front seat crossmember rear
74. Front seat crossmember centre
75. Front seat crossmember front
76. Front floor pan
77. Side sill inner panel
78. Backbone reinforcement
79. Rear sidemember brace
80. Centre pillar lower gusset
81. Rear floor gusset
82. Rear floor gusset
83. Centre sidemember
84. Rear seat crossmember outer
85. Rear seat crossmember inner
86. Dash panel
87. Front pillar lower gusset
88. Front sidemember outer
89. Front sidemember inner
90. Front end rear extension
91. Front end crossmember inner
92. Front hook bracket
93. Front frame extension front
94. Front end crossmember outer
95. Shield plate front
96. Backbone lower extension

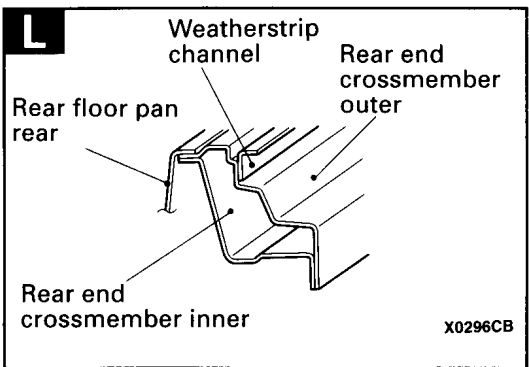
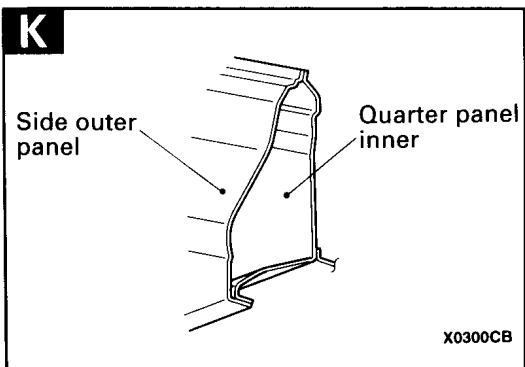
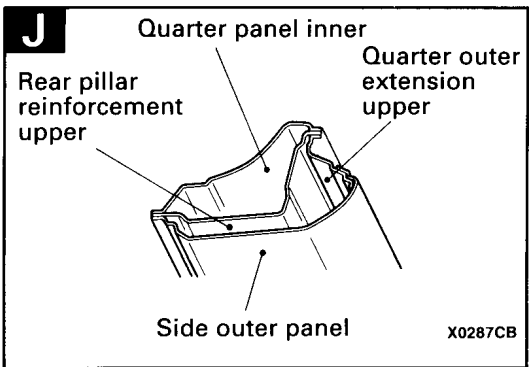
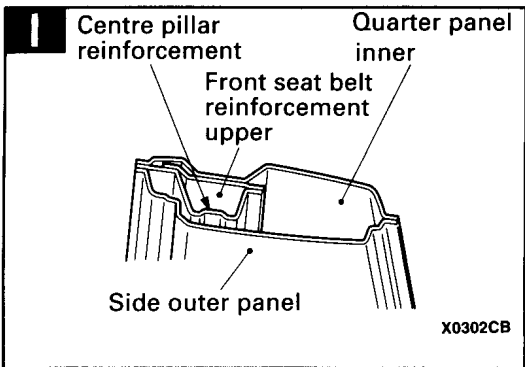
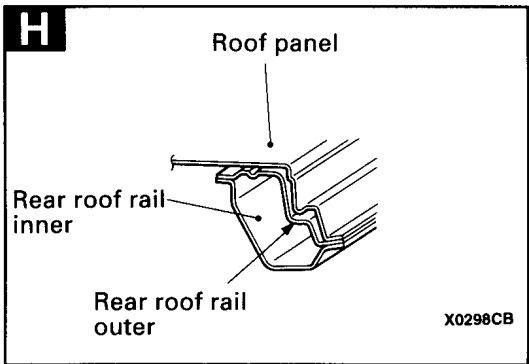
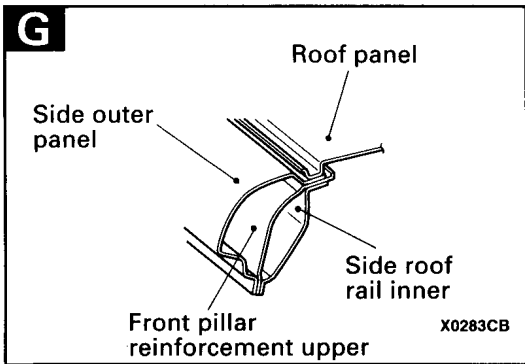
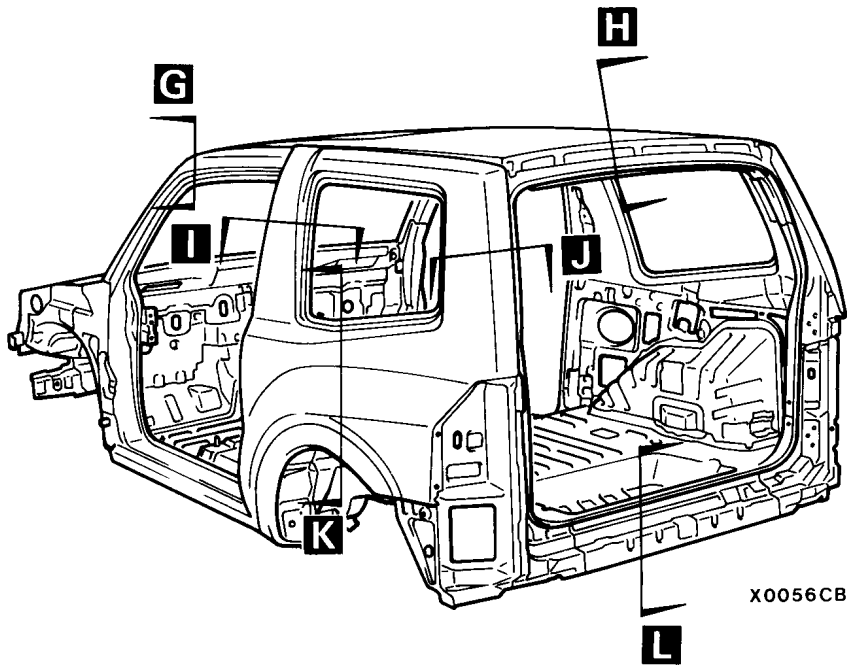
BODY MAIN CROSS-SECTIONAL VIEWS

<SHORT WHEELBASE>

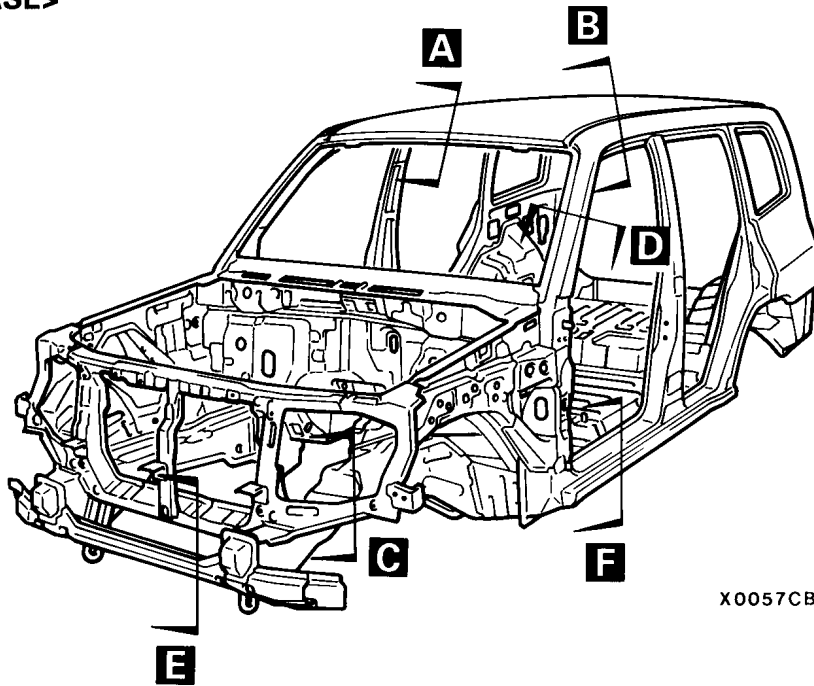


X0055CB

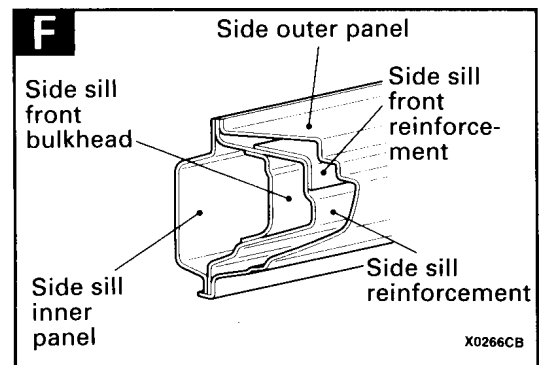
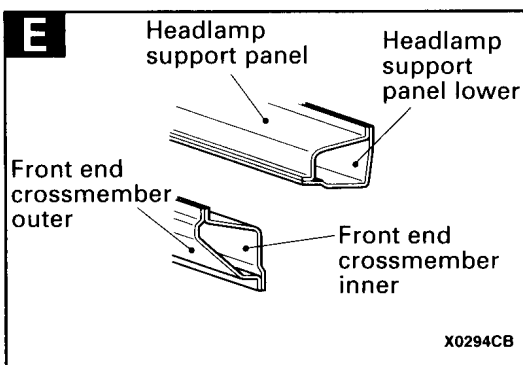
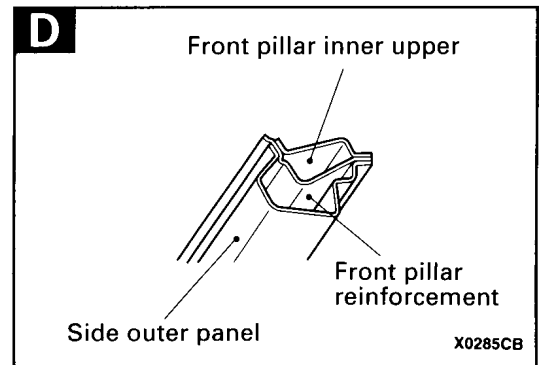
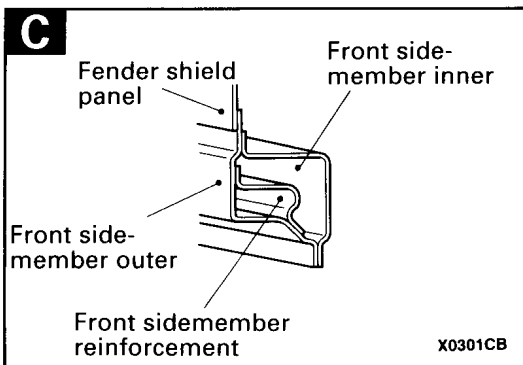
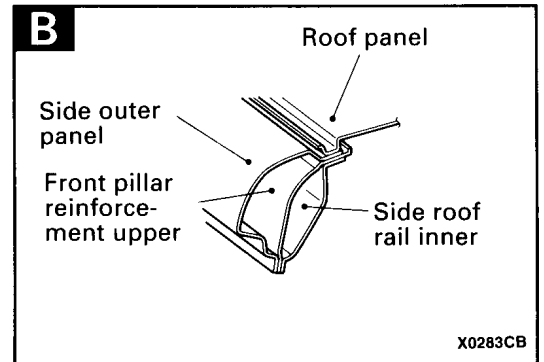
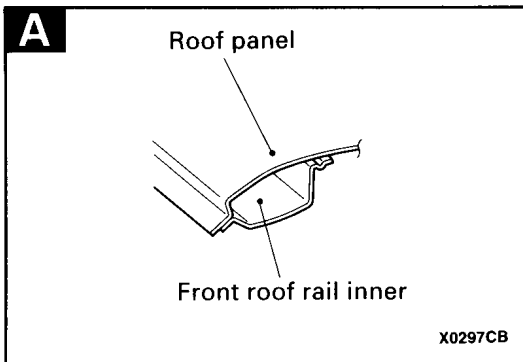


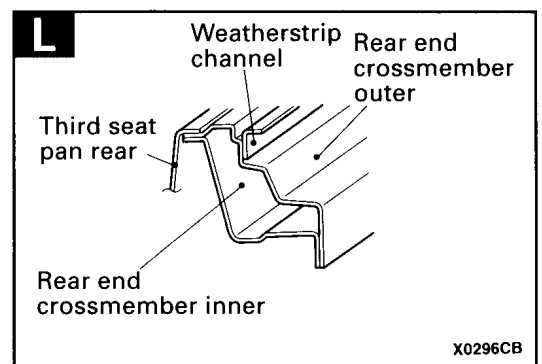
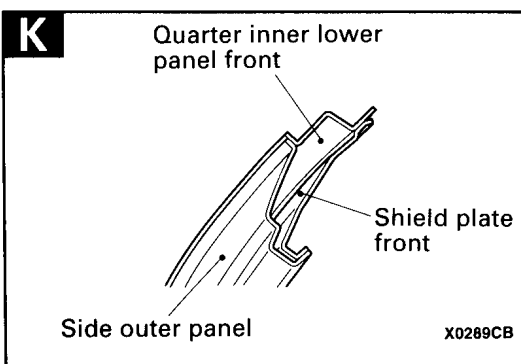
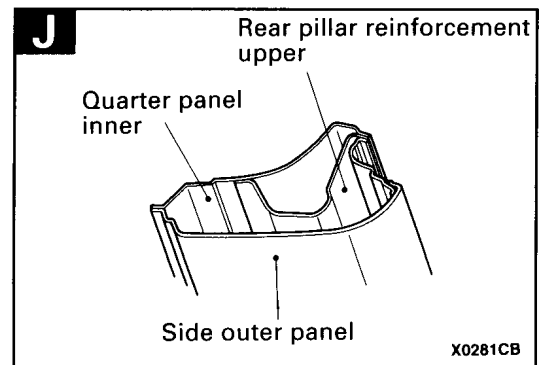
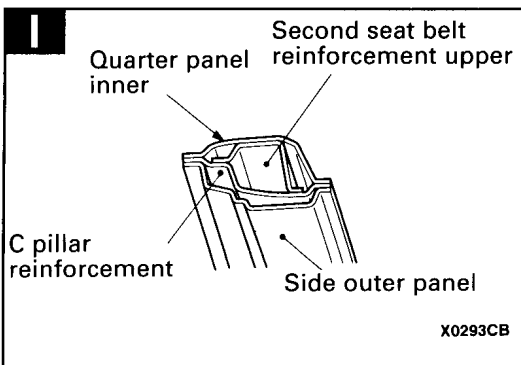
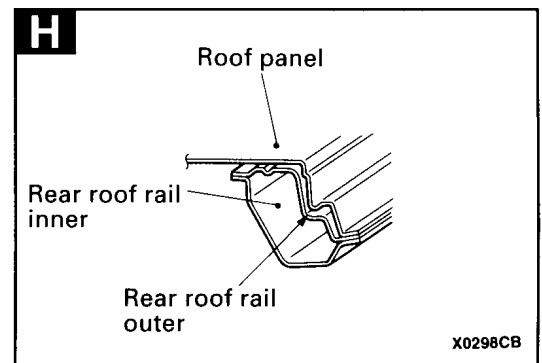
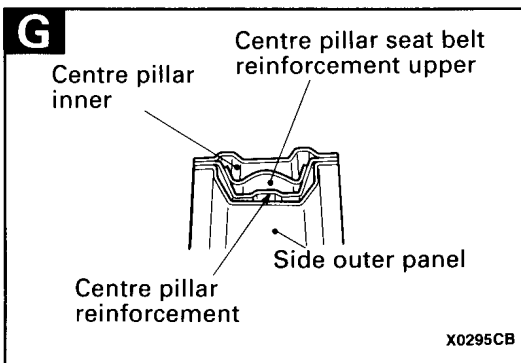
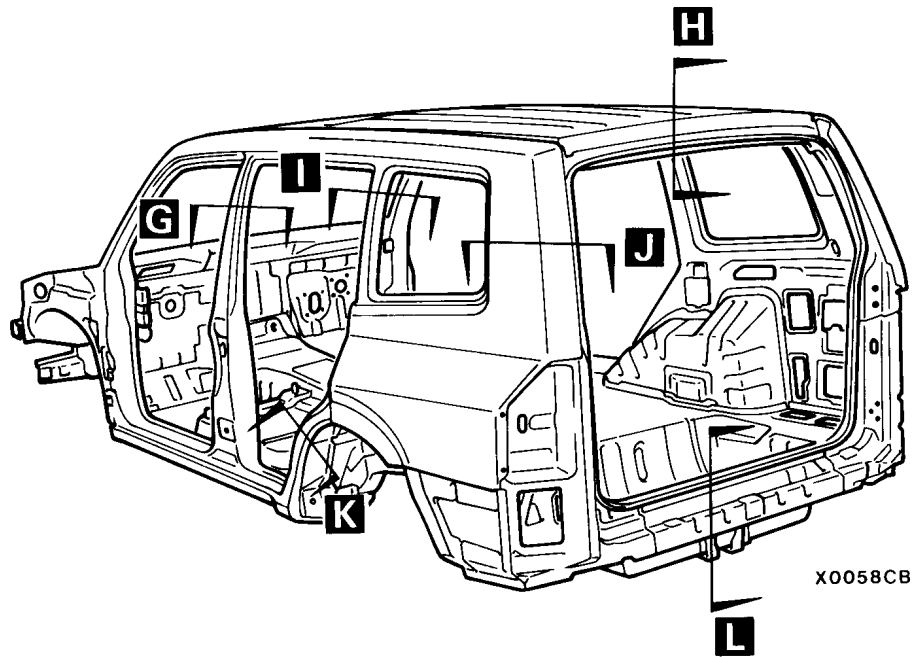


<LONG WHEELBASE>



X0057CB

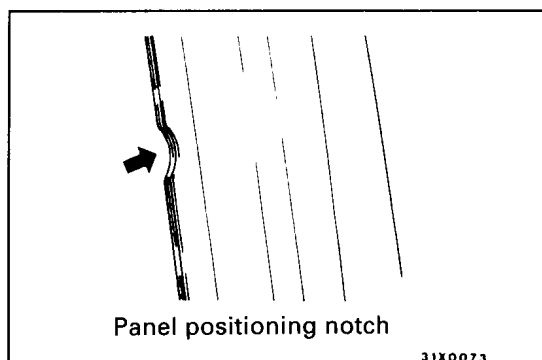




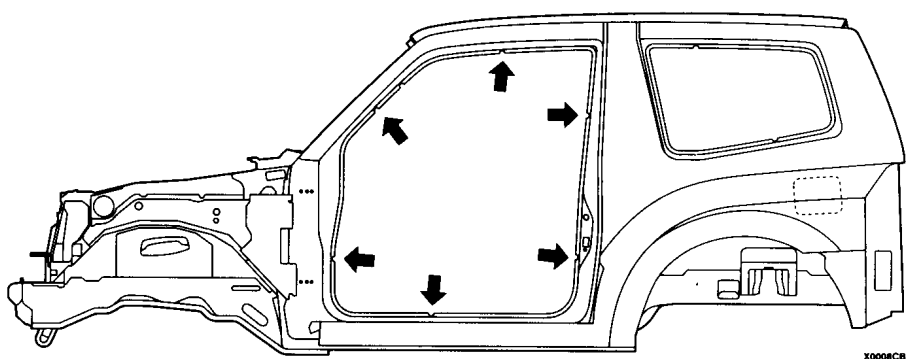
MAINTENANCE, SERVICEABILITY

SIDE STRUCTURE

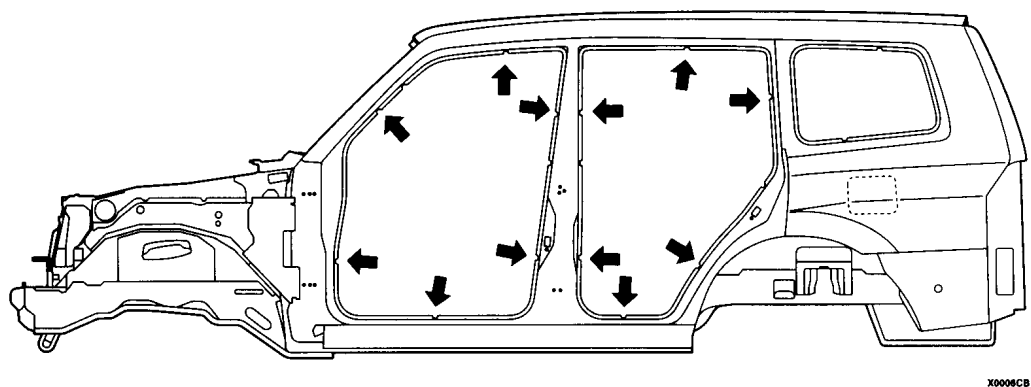
The door opening section is provided with panel positioning notches to improve workability when replacing panels.



<SHORT WHEELBASE>

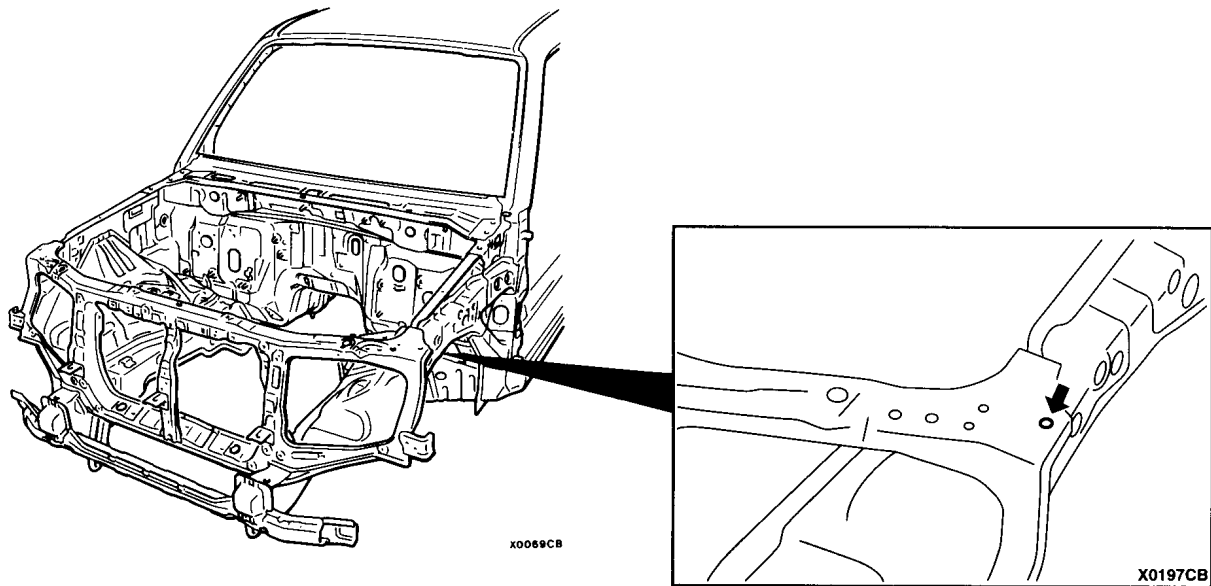


<LONG WHEELBASE>



HEADLAMP SUPPORT

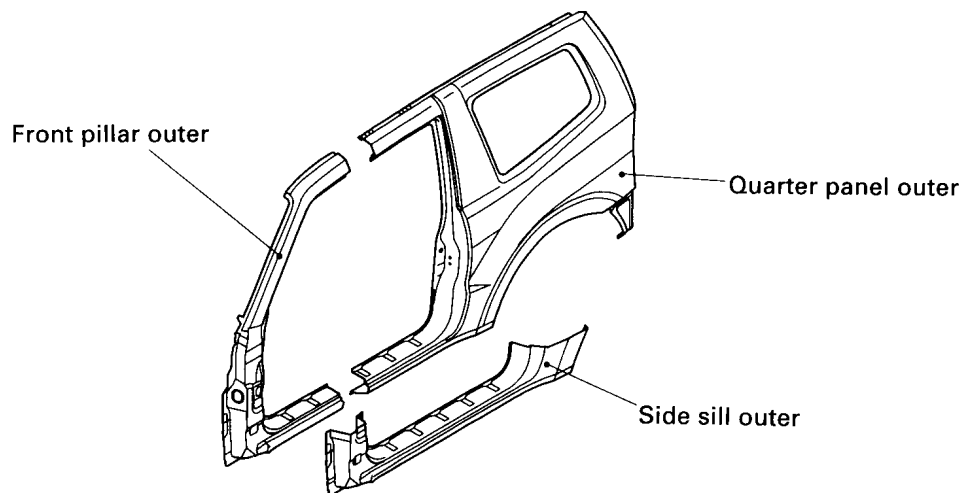
A positioning hole has been provided at the overlapping section of the headlamp support and fender shield to improve the panel assembly work.



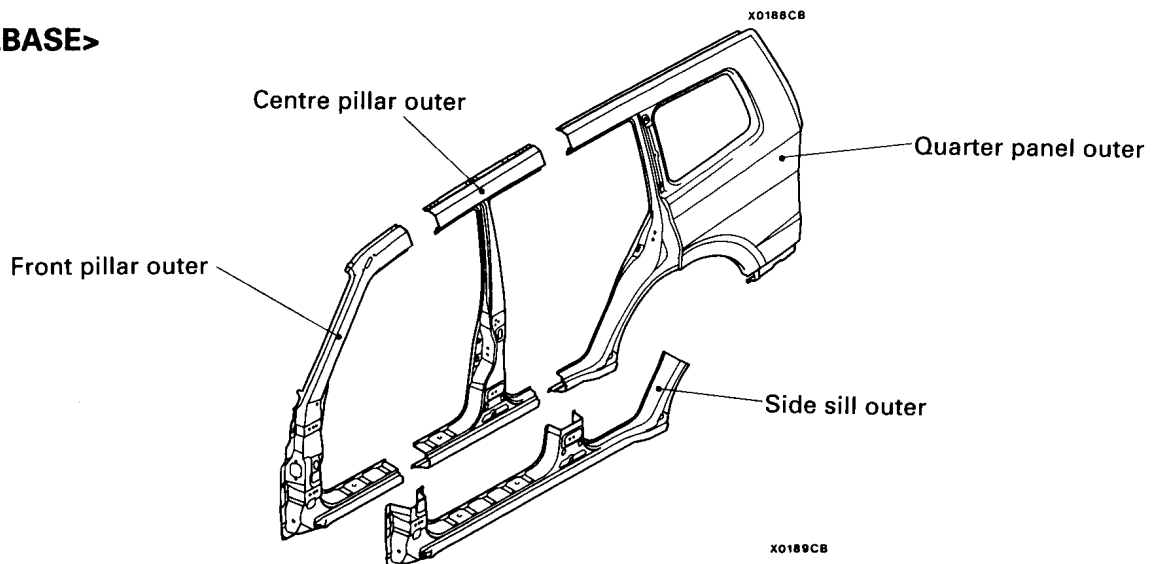
SIDE OUTER PANEL

Due to the incorporation of a side bone integrated type side outer panel, the repair parts are supplied in the following cut method.

<SHORT WHEELBASE>



<LONG WHEELBASE>

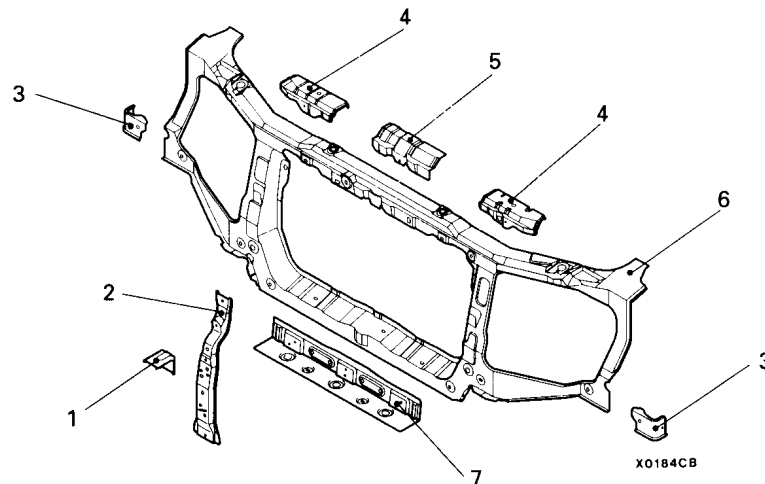


BODY CONSTRUCTION CHARACTERISTICS

FRONT BODY

HEADLAMP SUPPORT

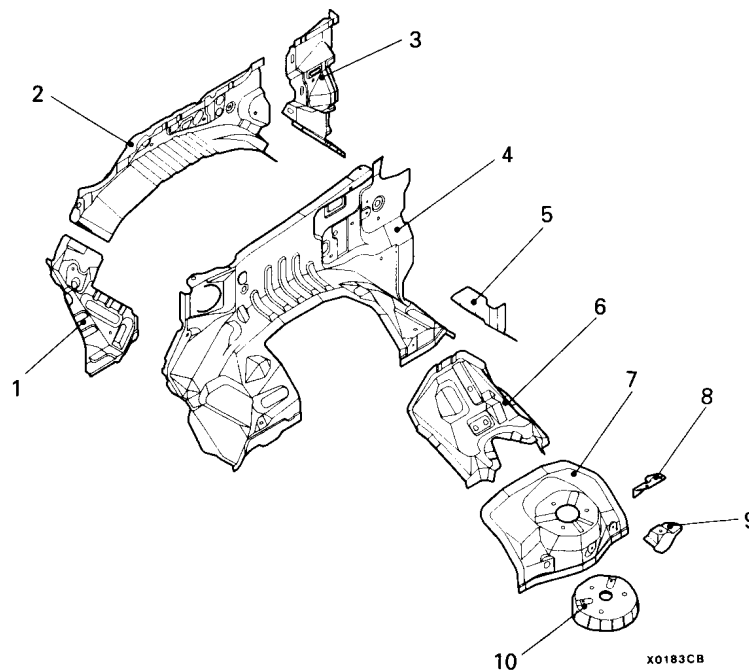
An integrated headlamp support has been incorporated to improve the body precision, and to lighten the weight.



- 1. Bumper bracket
- 2. Hood lock stay
- 3. Fender bracket
- 4. Headlamp support reinforcement upper

- 5. Hood lock reinforcement
- 6. Headlamp support panel
- 7. Headlamp support panel lower

FENDER SHIELD

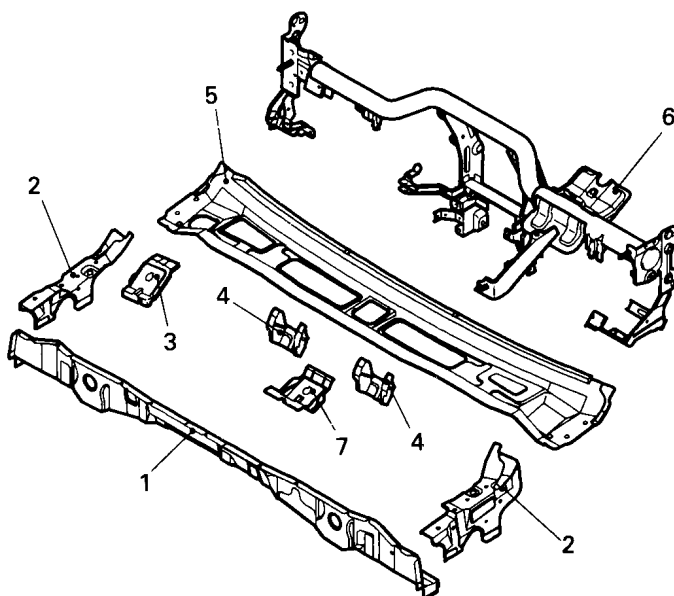


- 1. Upper frame front
- 2. Upper frame outer
- 3. Upper frame extension
- 4. Fender shield panel
- 5. Fender shield plate

- 6. Strut house extension
- 7. Strut house panel
- 8. Engine control bracket
- 9. Strut bracket upper
- 10. Strut house reinforcement

FRONT DECK

The front pillar and front deck crossmember are connected to increase the cabin rigidity.

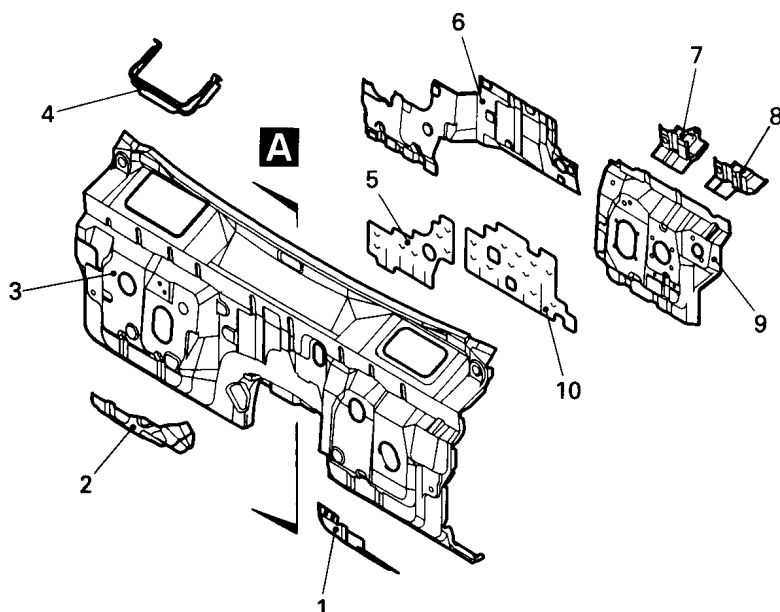


X0439CB

- | | |
|-----------------------------|---------------------------|
| 1. Cowl top front panel | 5. Cowl top outer panel |
| 2. Cowl top outer extension | 6. Front deck crossmember |
| 3. Wiper side reinforcement | 7. Wiper reinforcement |
| 4. Deck bulkhead | |

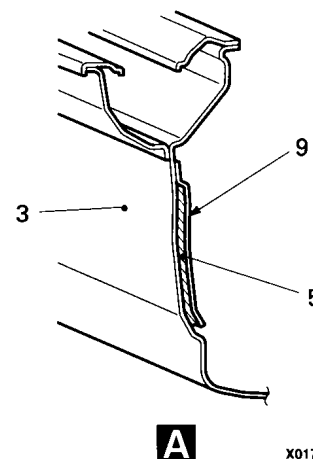
DASH PANEL

A steel plate restraining damping sheet (silencer placed in panel) has been incorporated in the dash panel to improve the damping properties and quietness.



X0433CB

- | | |
|-------------------------------|---------------------------------|
| 1. Foot rest bracket | 6. Dash panel reinforcement |
| 2. Dash panel reinforcement | 7. Pedal support bracket |
| 3. Dash panel | 8. Clutch pedal support bracket |
| 4. Air intake duct | 9. Silencer plate |
| 5. Dash panel silencer centre | 10. Dash panel silencer side |



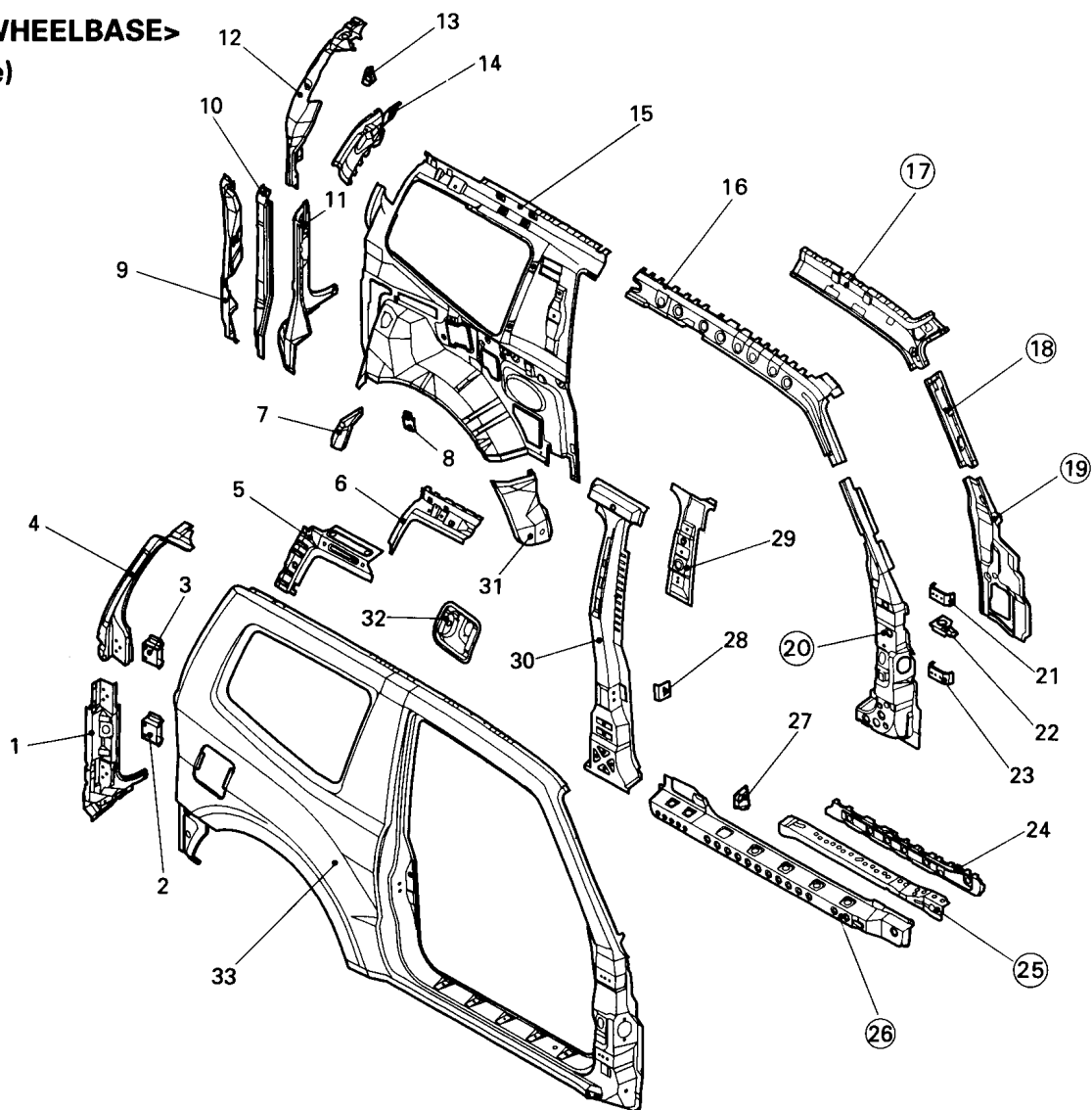
X0177CB

SIDE BODY**SIDE STRUCTURE**

An integrated structure has been used for the side outer panel to improve the body precision. High-tensile steel panels (high-residue austenite steel panels) having a high energy absorption level have been used for the impact absorbing parts such as the side sill reinforcement.

<SHORT WHEELBASE>

(Right side)

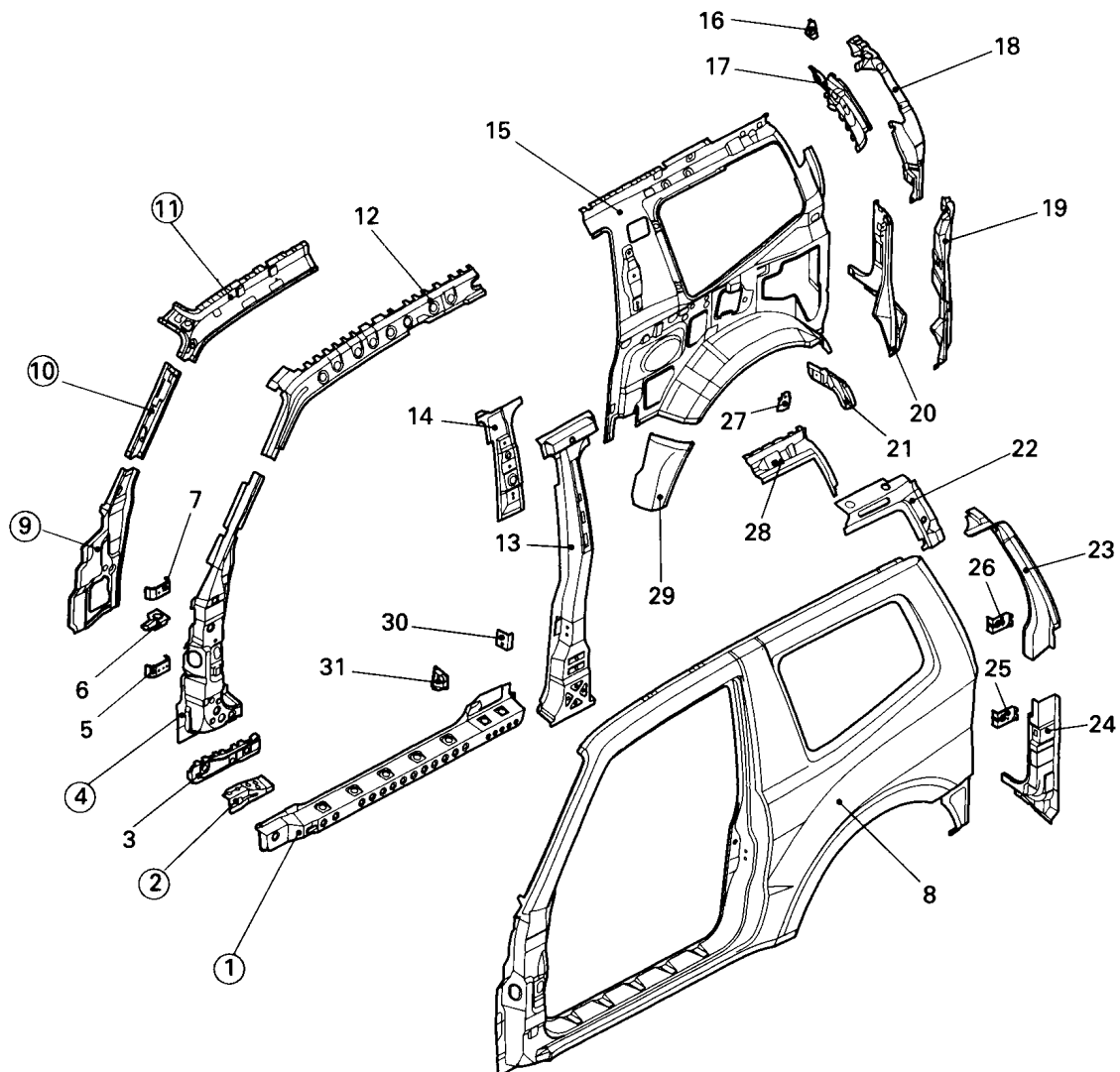


X0194CB

- | | |
|---------------------------------------|---|
| 1. Quarter outer extension lower | 18. Front pillar inner upper |
| 2. Back door hinge bulkhead upper | 19. Front pillar inner lower |
| 3. Back door hinge bulkhead upper | 20. Front pillar reinforcement |
| 4. Quarter outer extension upper | 21. Front door hinge reinforcement |
| 5. Rear seat belt reinforcement outer | 22. Front door check reinforcement |
| 6. Rear seat belt reinforcement upper | 23. Front door hinge reinforcement |
| 7. Shield plate rear | 24. Side sill front bulkhead |
| 8. Rear seat upper bracket | 25. Side sill front reinforcement |
| 9. Rear pillar reinforcement lower | 26. Side sill reinforcement |
| 10. Back door hinge reinforcement | 27. Side sill bulkhead |
| 11. Rear combination lamp housing | 28. Striker reinforcement |
| 12. Rear pillar reinforcement upper | 29. Front seat belt reinforcement upper |
| 13. Rear pillar bulkhead upper | 30. Centre pillar reinforcement |
| 14. Rear pillar reinforcement corner | 31. Shield plate front |
| 15. Quarter panel inner | 32. Fuel filler neck bracket |
| 16. Front pillar reinforcement upper | 33. Side outer panel |
| 17. Side roof rail inner | |

NOTE: The parts with a circled number indicates the sections using high-residue austenite steel panels.

(Left side)



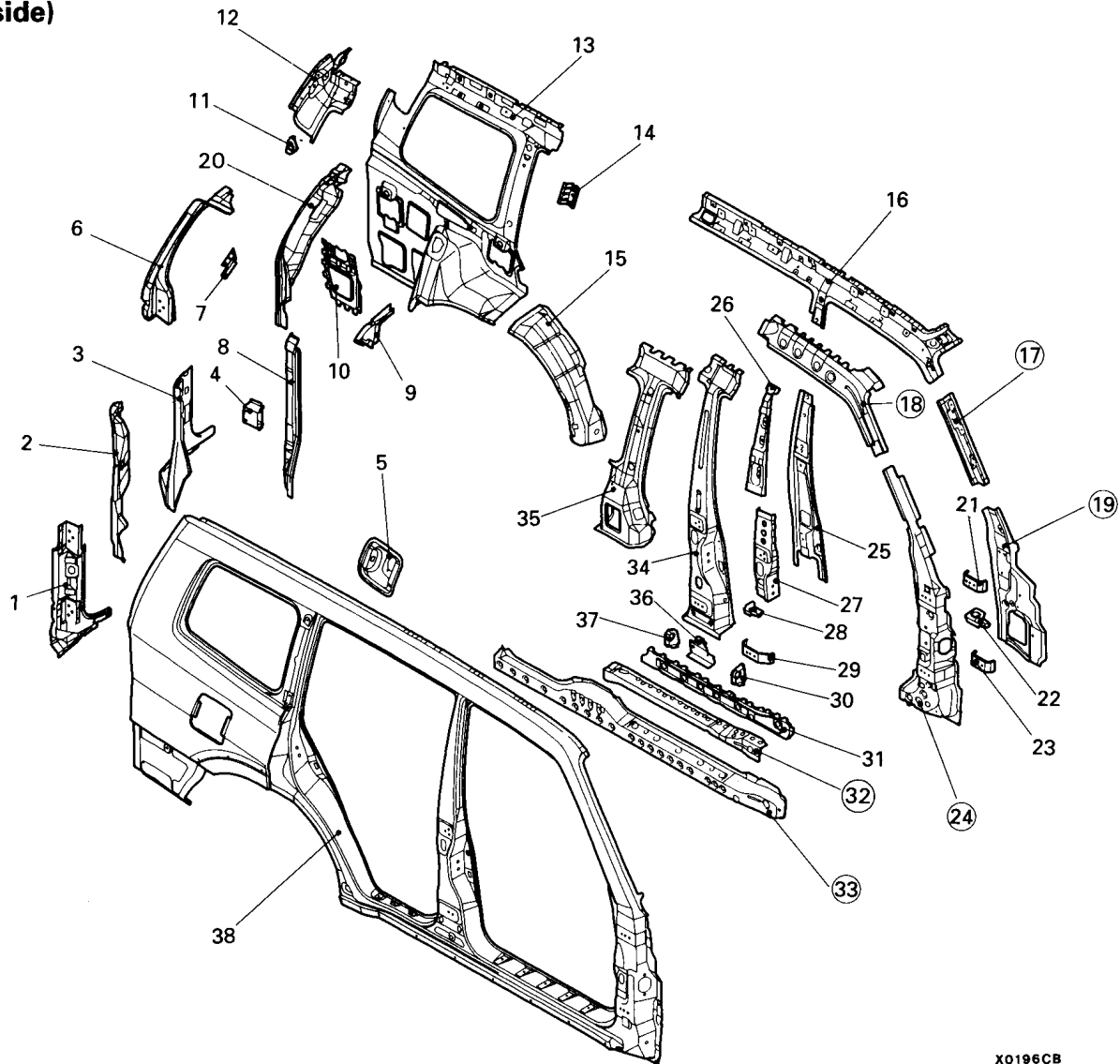
X0193CB

- | | |
|---|--|
| 1. Side sill reinforcement | 17. Rear pillar reinforcement corner |
| 2. Side sill front reinforcement | 18. Rear pillar reinforcement upper |
| 3. Side sill front bulkhead | 19. Rear pillar reinforcement lower |
| 4. Front pillar reinforcement | 20. Rear combination lamp housing |
| 5. Front door hinge reinforcement | 21. Shield plate rear |
| 6. Front door check reinforcement | 22. Rear seat belt reinforcement outer |
| 7. Front door hinge reinforcement | 23. Quarter outer extension upper |
| 8. Side outer panel | 24. Quarter outer extension lower |
| 9. Front pillar inner lower | 25. Back door striker reinforcement |
| 10. Front pillar inner upper | 26. Back door damper reinforcement |
| 11. Side roof rail inner | 27. Rear seat bracket upper |
| 12. Front pillar reinforcement upper | 28. Rear seat belt reinforcement upper |
| 13. Centre pillar reinforcement | 29. Shield plate front |
| 14. Front seat belt reinforcement upper | 30. Striker reinforcement |
| 15. Quarter panel inner | 31. Side sill bulkhead |
| 16. Rear pillar bulkhead upper | |

NOTE: The parts with a circled number indicates the sections using high-residue austenite steel panels.

<LONG WHEELBASE>

(Right side)

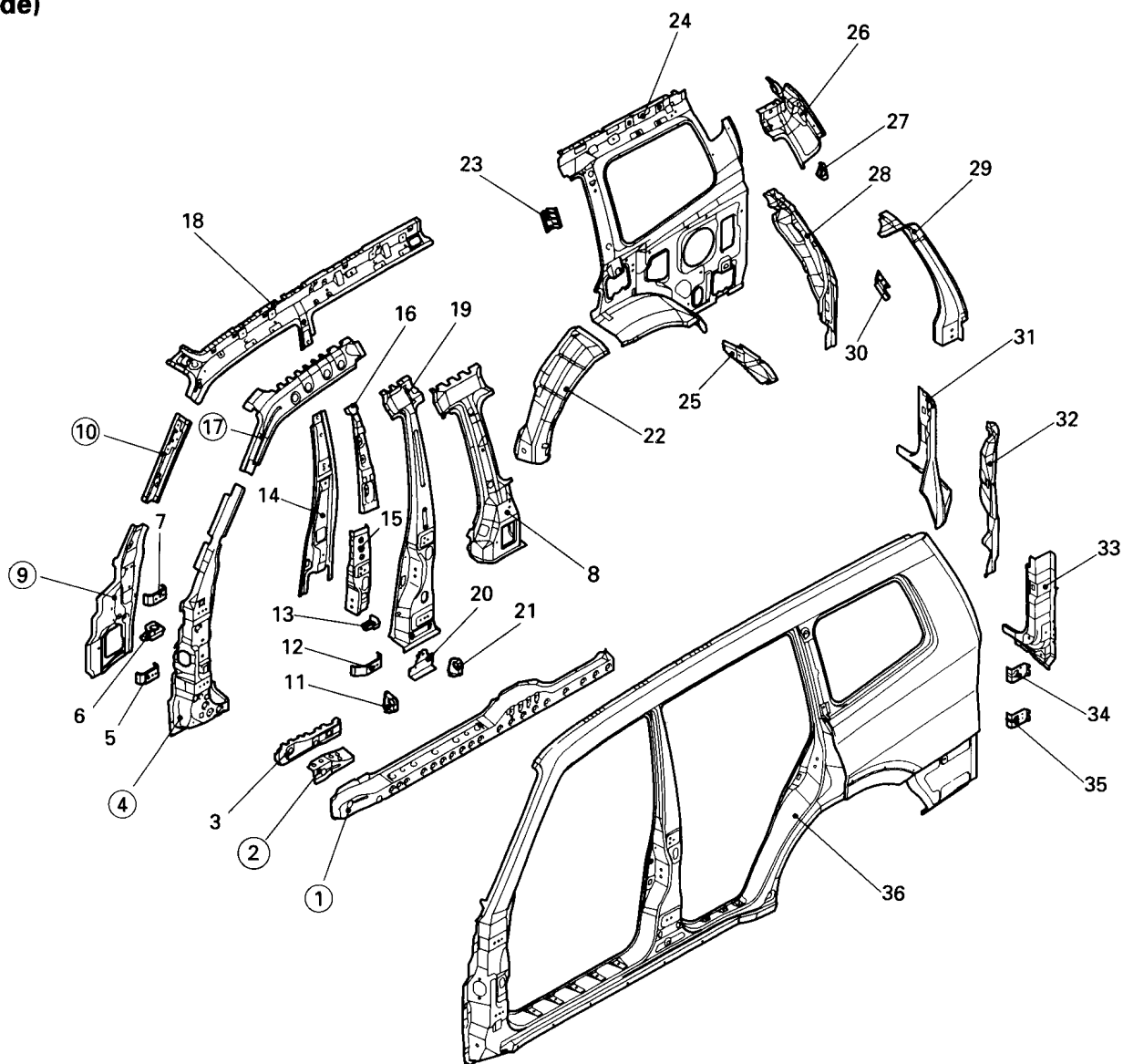


X0196CB

- | | |
|--|---|
| 1. Quarter outer extension lower | 20. Rear pillar reinforcement upper |
| 2. Rear pillar reinforcement lower | 21. Front door hinge reinforcement |
| 3. Rear combination lamp housing | 22. Front door check reinforcement |
| 4. Back door hinge bulkhead | 23. Front door hinge reinforcement |
| 5. Fuel filler neck bracket | 24. Front pillar reinforcement |
| 6. Quarter outer extension upper | 25. Centre pillar inner |
| 7. Third seat belt reinforcement upper | 26. Centre pillar seat belt reinforcement upper |
| 8. Back door hinge reinforcement | 27. Rear door hinge reinforcement upper |
| 9. Shield plate rear | 28. Rear door check bulkhead |
| 10. Third seat belt reinforcement lower | 29. Rear door hinge reinforcement lower |
| 11. Rear pillar bulkhead upper | 30. Side sill bulkhead |
| 12. Rear pillar reinforcement corner | 31. Side sill front bulkhead |
| 13. Quarter panel inner | 32. Side sill front reinforcement |
| 14. Second seat belt reinforcement upper | 33. Side sill reinforcement |
| 15. Shield plate front | 34. Centre pillar reinforcement |
| 16. Side roof rail inner | 35. C pillar reinforcement |
| 17. Front pillar inner upper | 36. Centre pillar seat belt reinforcement lower |
| 18. Front pillar reinforcement upper | 37. Side sill bulkhead rear |
| 19. Front pillar inner lower | 38. Side outer panel |

NOTE: The parts with a circled number indicates the sections using high-residue austenite steel panels.

(Left side)



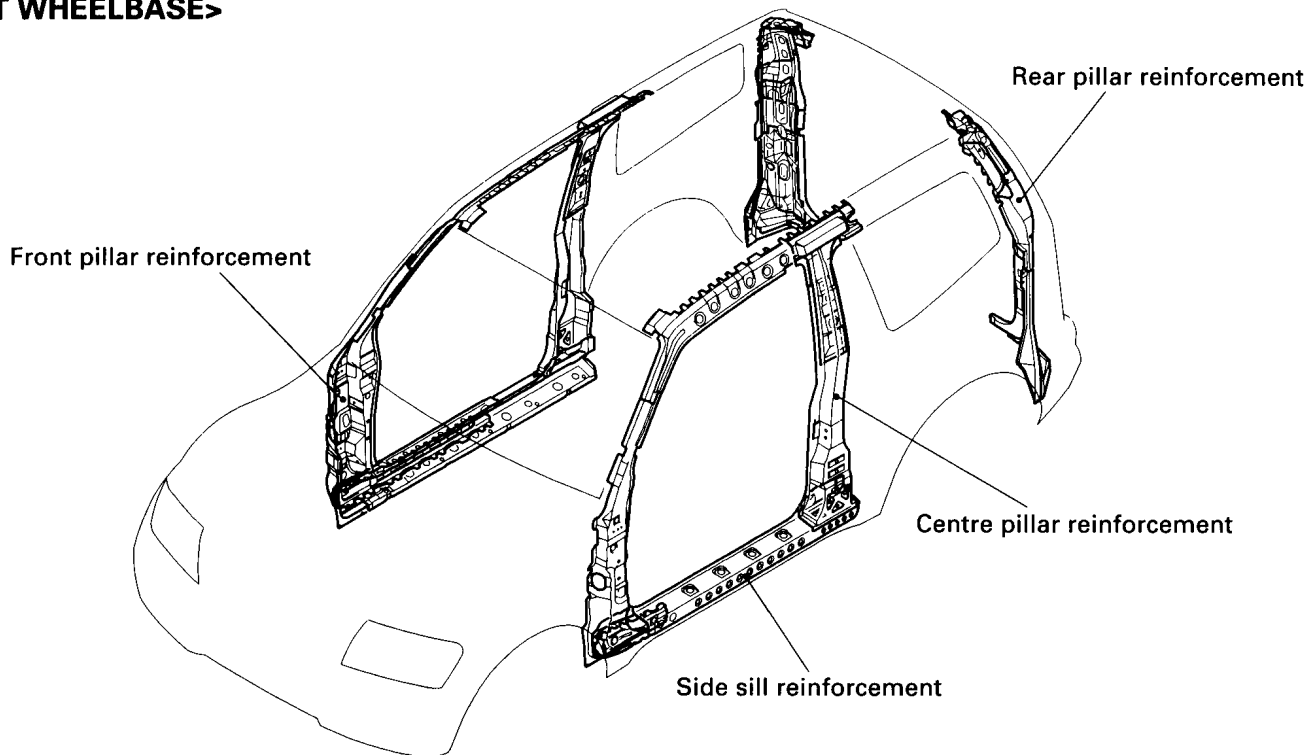
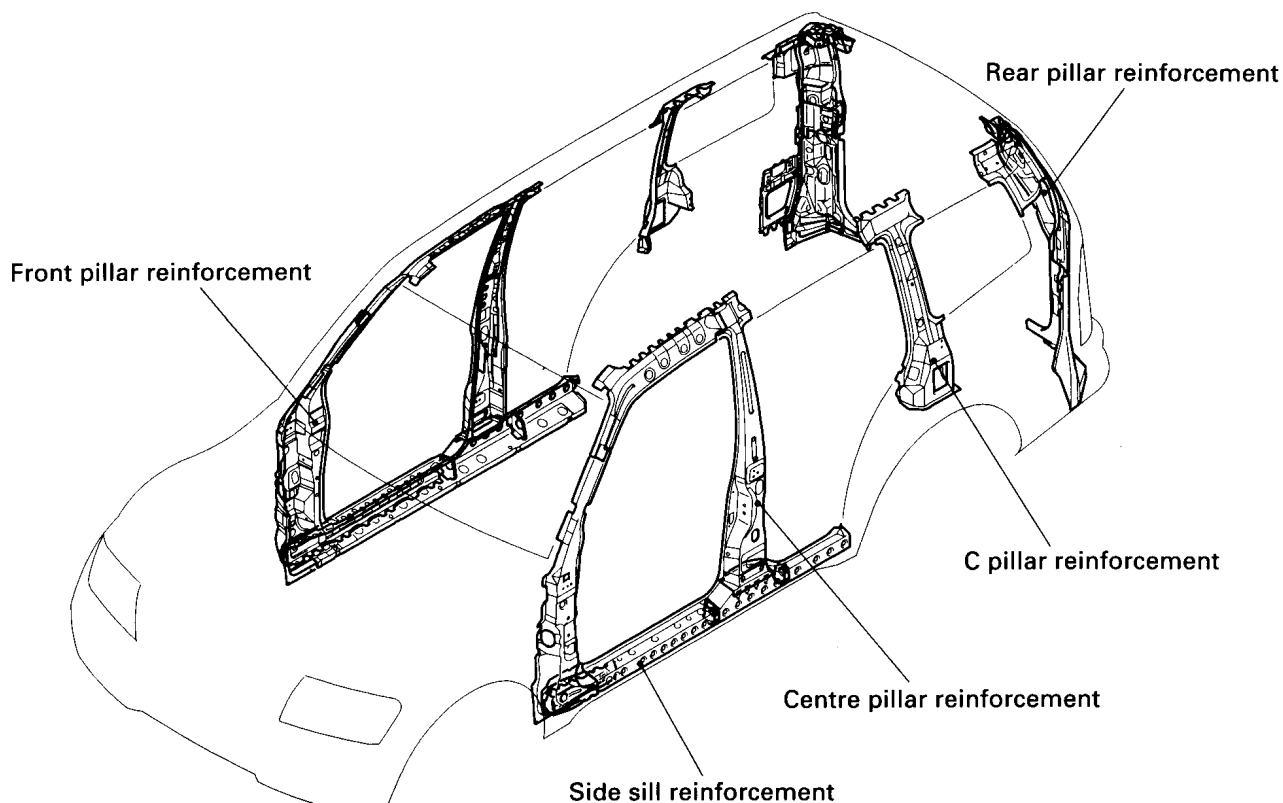
X0195CB

- | | |
|---|---|
| 1. Side sill reinforcement | 20. Centre pillar seat belt reinforcement lower |
| 2. Side sill front reinforcement | 21. Side sill bulkhead rear |
| 3. Side sill front bulkhead | 22. Shield plate front |
| 4. Front pillar reinforcement | 23. Second seat belt reinforcement upper |
| 5. Front door hinge reinforcement | 24. Quarter panel inner |
| 6. Front door check reinforcement | 25. Shield plate rear |
| 7. Front door hinge reinforcement | 26. Rear pillar reinforcement corner |
| 8. C pillar reinforcement | 27. Rear pillar bulkhead upper |
| 9. Front pillar inner lower | 28. Rear pillar reinforcement upper |
| 10. Front pillar inner upper | 29. Quarter outer extension upper |
| 11. Side sill bulkhead | 30. Third seat belt reinforcement upper |
| 12. Rear door hinge reinforcement lower | 31. Rear combination lamp housing |
| 13. Rear door check bulkhead | 32. Rear pillar reinforcement lower |
| 14. Centre pillar inner | 33. Quarter outer extension lower |
| 15. Rear door hinge reinforcement upper | 34. Back door striker reinforcement |
| 16. Centre pillar seat belt reinforcement upper | 35. Back door damper reinforcement |
| 17. Front pillar reinforcement upper | 36. Side outer panel |
| 18. Side roof rail inner | |
| 19. Centre pillar reinforcement | |

NOTE: The parts with a circled number indicates the sections using high-residue austenite steel panels.

FRONT SIDEMEMBER REINFORCEMENT

1. A large front pillar reinforcement has been incorporated for the front pillar to improve the body rigidity and to improve the rigidity of the connection with the side sill.
2. A large reinforcement has been incorporated with the centre pillar section, C pillar section and rear pillar section to improve the body rigidity and to improve the rigidity of the connection with the side roof rail section.
3. A large cross-sectional structure has been used for the side sill section and a large reinforcement has been arranged over the entire side sill to improve the body rigidity and the side collision properties.

<SHORT WHEELBASE>**<LONG WHEELBASE>**

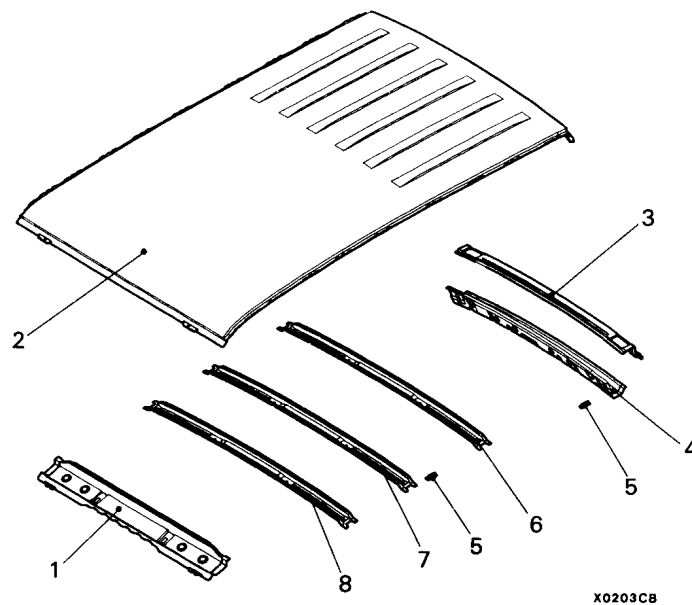
X0244CB

X0243CB

ROOF

<SHORT WHEELBASE>

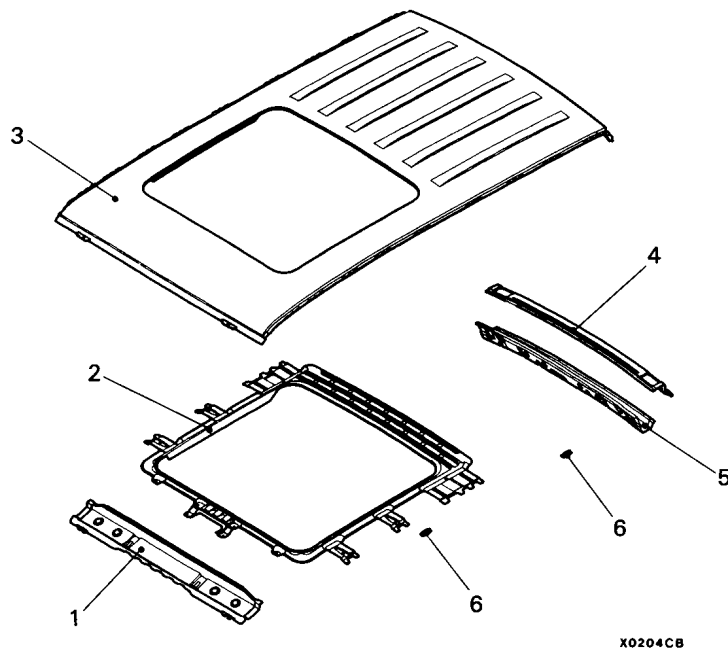
(Standard roof)



- 1. Front roof rail inner
- 2. Roof panel
- 3. Rear roof rail outer
- 4. Rear roof rail inner

- 5. Roof carrier plate
- 6. Roof bow rear
- 7. Roof bow centre
- 8. Roof bow front

(Sun roof)



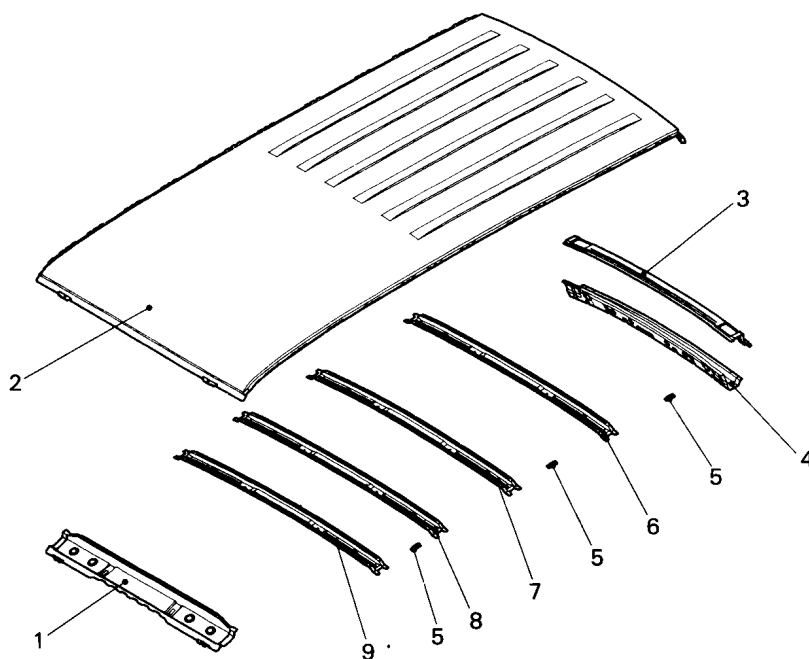
- 1. Front roof rail inner
- 2. Roof reinforcement
- 3. Roof panel

- 4. Rear roof rail outer
- 5. Rear roof rail inner
- 6. Roof carrier plate

ROOF

<LONG WHEELBASE>

(Standard roof)

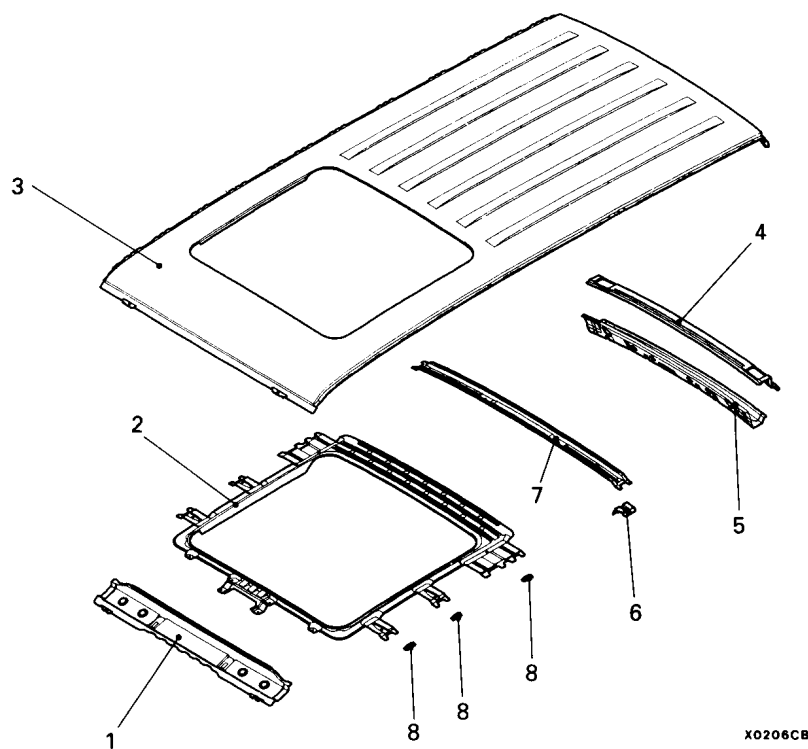


X0205CB

- 1. Front roof rail inner
- 2. Roof panel
- 3. Rear roof rail outer
- 4. Rear roof rail inner
- 5. Roof carrier plate

- 6. Roof bow rear
- 7. Roof bow centre
- 8. Roof bow centre
- 9. Roof bow front

(Sun roof)



X0206CB

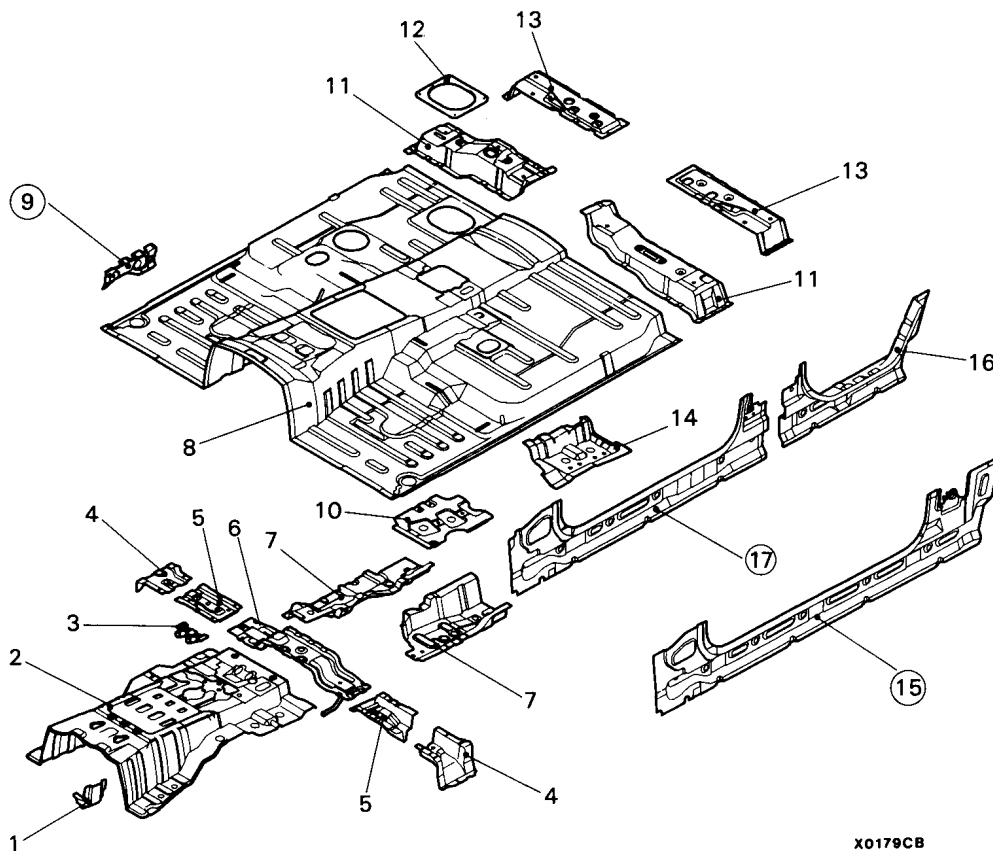
- 1. Front roof rail inner
- 2. Roof reinforcement
- 3. Roof panel
- 4. Rear roof rail outer

- 5. Rear roof rail inner
- 6. Uni-set bracket
- 7. Rear roof bow
- 8. Roof carrier plate

UNDER BODY

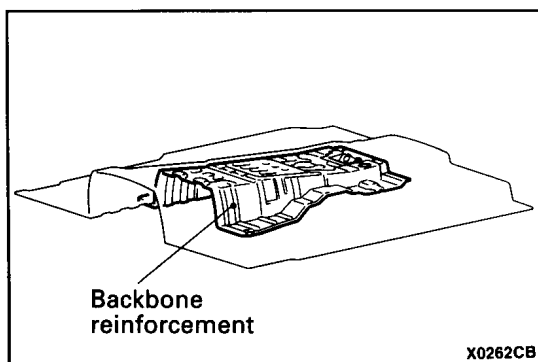
FRONT FLOOR

1. High-tensile steel panels (high-residue austenite steel panels) having a high energy absorption level have been used for the inner side sill's impact absorbing sections.



- | | |
|--------------------------------------|---|
| 1. Fuel tank bracket | 10. Front floor reinforcement |
| 2. Backbone reinforcement | 11. Front seat crossmember front |
| 3. Parking brake cable bracket front | 12. Floor cover plate |
| 4. Floor crossmember extension | 13. Front seat crossmember rear |
| 5. Front floor crossmember lower | 14. Tension wire reinforcement |
| 6. Front seat crossmember centre | 15. Side sill inner panel (short wheelbase) |
| 7. Backbone lower extension | 16. Side sill inner panel rear (long wheelbase) |
| 8. Front floor pan | 17. Side sill inner panel (long wheelbase) |
| 9. Side sill reinforcement inner | |

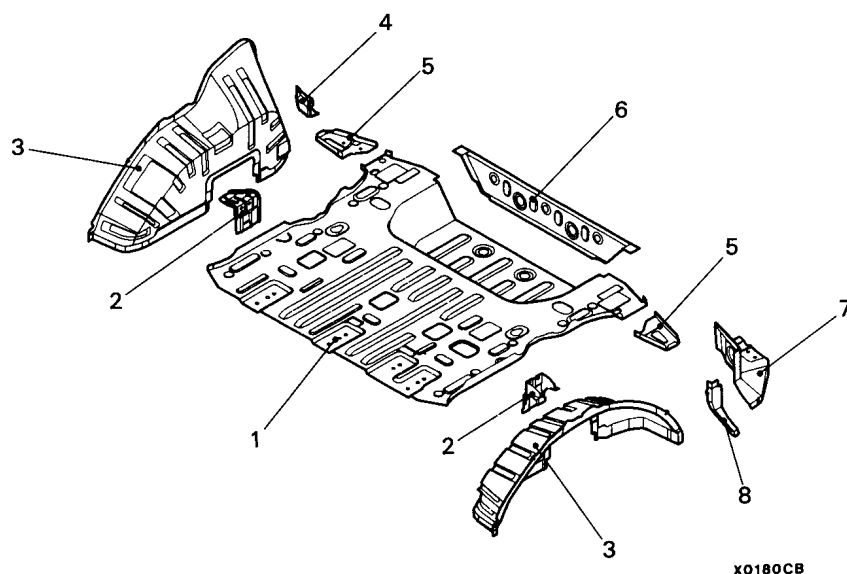
NOTE: The parts with a circled number indicates the sections using high-residue austenite steel panels.



2. A large backbone reinforcement has been arranged at the lower front floor to increase the torsion rigidity and to reduce the floor vibration.

REAR FLOOR

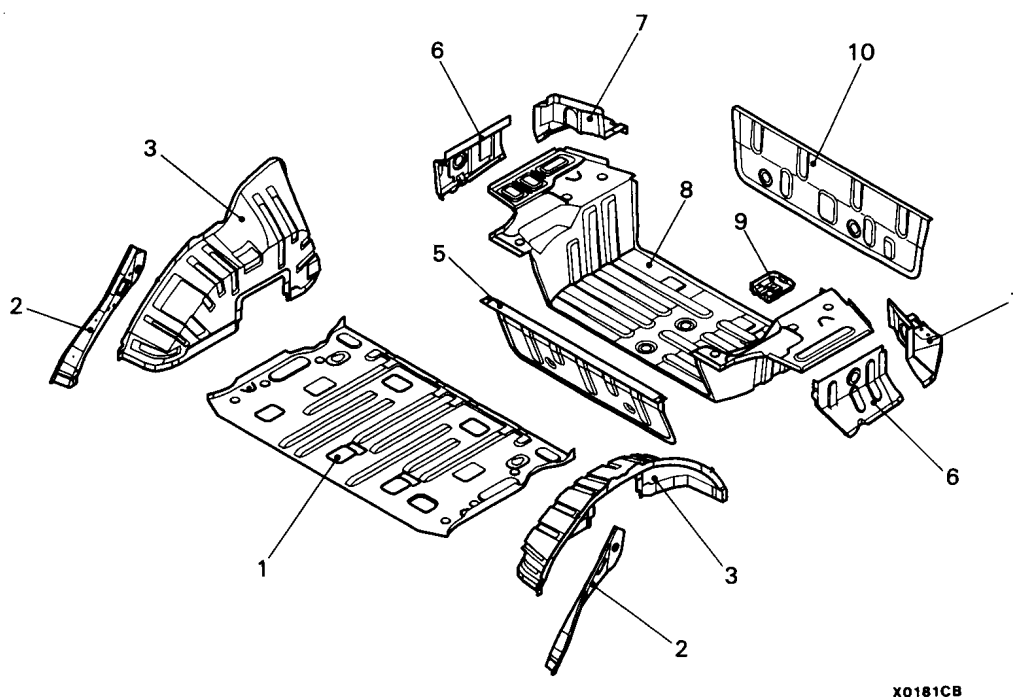
<SHORT WHEELBASE>



- 1. Rear floor pan
- 2. Rear seat bracket lower
- 3. Rear wheel house panel inner
- 4. Jack bracket

- 5. Rear floor pan side
- 6. Rear floor pan rear
- 7. Quarter inner lower extension rear
- 8. Quarter inner lower extension front

<LONG WHEELBASE>



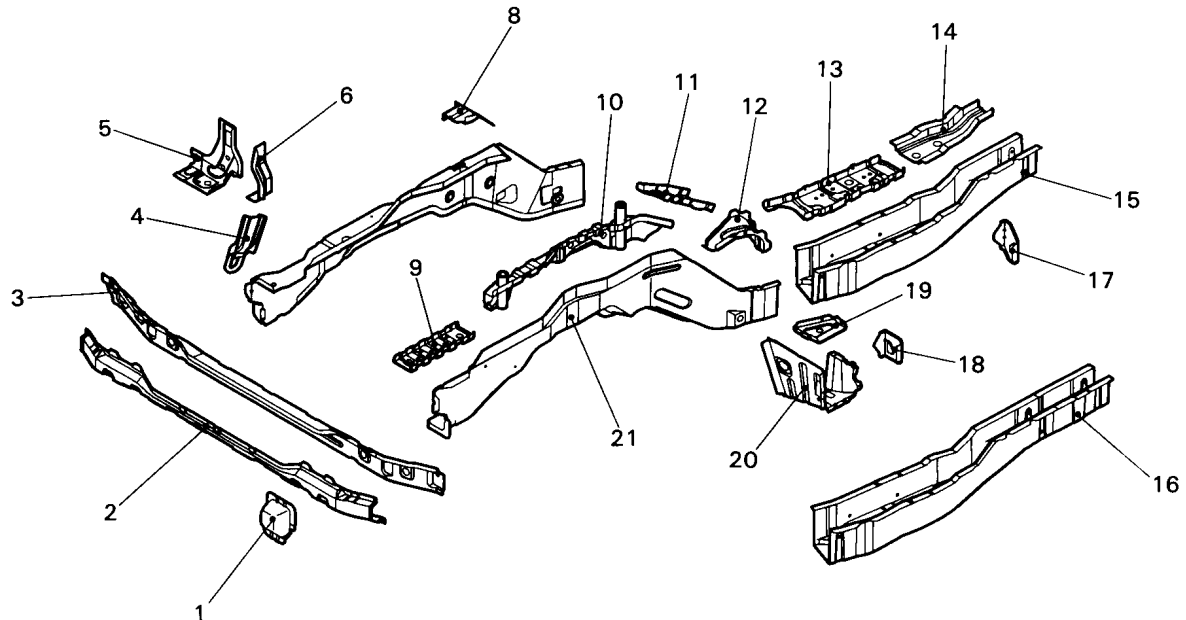
- 1. Rear floor pan
- 2. Quarter inner lower panel front
- 3. Rear wheel house panel inner
- 4. Third seat bracket
- 5. Third seat pan front

- 6. Quarter inner lower extension front
- 7. Quarter inner lower extension rear
- 8. Third seat pan
- 9. Jack bracket
- 10. Third seat pan rear

BODY FRAME

FRONT FRAME

An impact absorption structure has been realized by straightening the front sidemember.



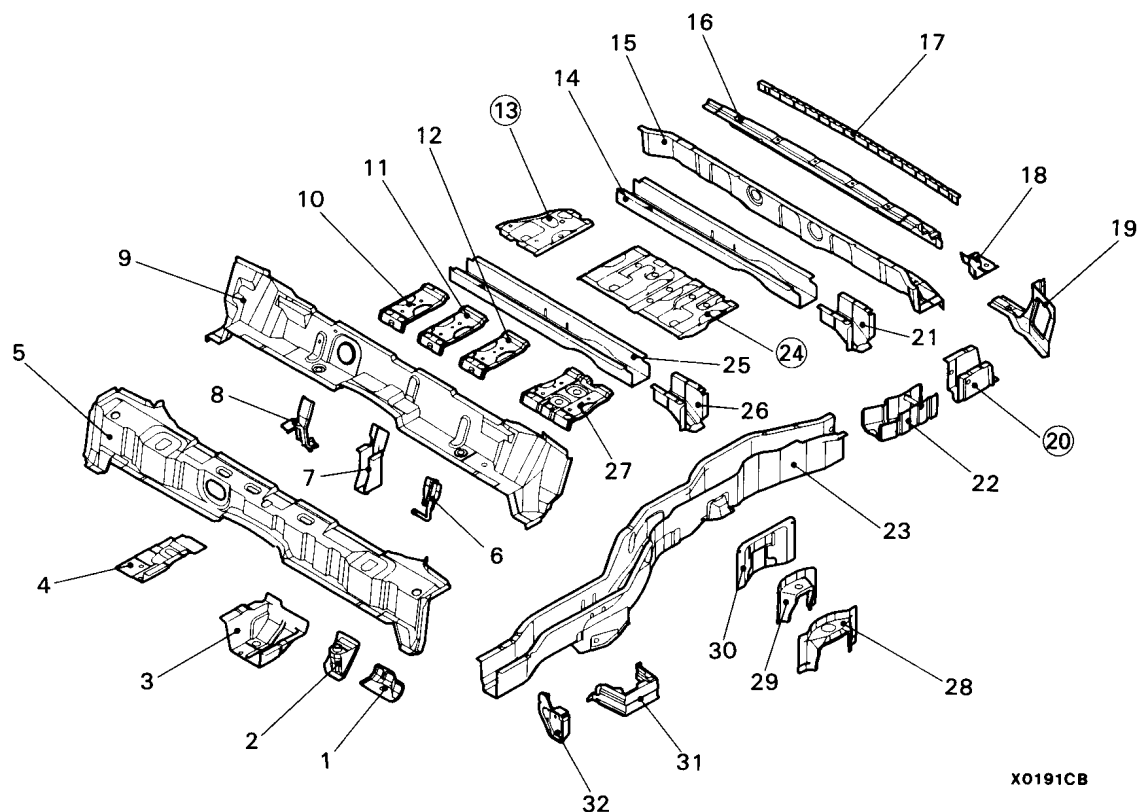
X0190CB

1. Front frame extension front
2. Front end crossmember outer
3. Front end crossmember inner
4. Front hook bracket
5. Front end rear extension
6. Front end front extension
7. Front sidemember inner
8. Front sidemember inner extension
9. Front sidemember reinforcement front
10. Front sidemember reinforcement

11. Front sidemember reinforcement rear
12. Front pillar inner lower bulkhead
13. Mission mount reinforcement
14. Centre sidemember reinforcement
15. Centre sidemember (short wheelbase)
16. Centre sidemember (long wheelbase)
17. Side step bracket (B)
18. Side step bracket (A)
19. Front pillar lower gusset bulkhead
20. Front pillar lower gusset
21. Front side member outer

REAR FRAME

An impact absorption structure has been realized by straightening the rear sidemember.

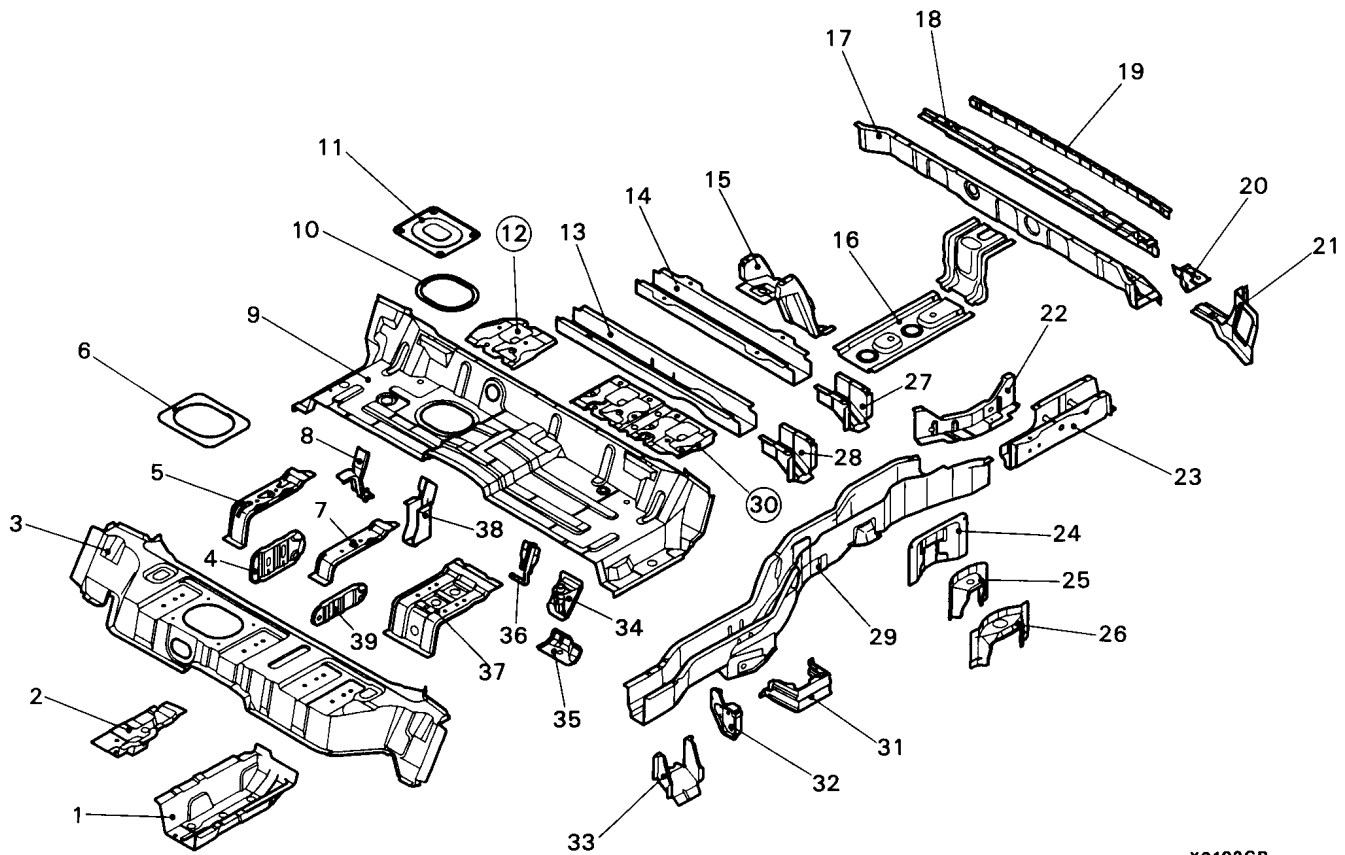
<SHORT WHEELBASE>

X0191CB

- | | |
|---------------------------------------|---|
| 1. Rear suspension reinforcement | 17. Weatherstrip channel |
| 2. Bulkhead (A) | 18. Hook reinforcement |
| 3. Rear floor gusset | 19. Quarter inner lower extension |
| 4. Rear floor gusset | 20. Rear sidemember extension |
| 5. Rear seat crossmember inner | 21. Rear sidemember extension |
| 6. Muffler hanger bracket | 22. Side member extension reinforcement |
| 7. Fuel tank bracket | 23. Rear sidemember |
| 8. Fuel tank bracket | 24. Second seat striker reinforcement |
| 9. Rear seat crossmember outer | 25. Rear floor No. 1 crossmember |
| 10. Second seat reinforcement | 26. Rear crossmember extension |
| 11. Second seat centre reinforcement | 27. Second seat reinforcement |
| 12. Second seat reinforcement | 28. Shock absorber bracket |
| 13. Second seat striker reinforcement | 29. Shock absorber reinforcement |
| 14. Rear floor No. 2 crossmember | 30. Rear wheel house extension |
| 15. Rear end crossmember inner | 31. Rear sidemember brace |
| 16. Rear end crossmember outer | 32. Side step bracket |

NOTE: The parts with a circled number indicates the sections using high-residue austenite steel panels.

<LONG WHEELBASE>

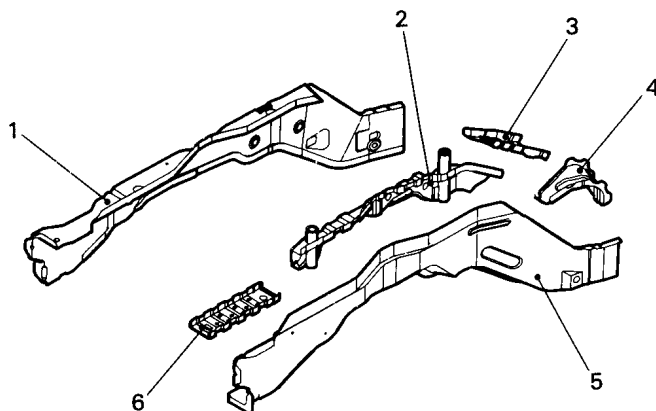


X0192CB

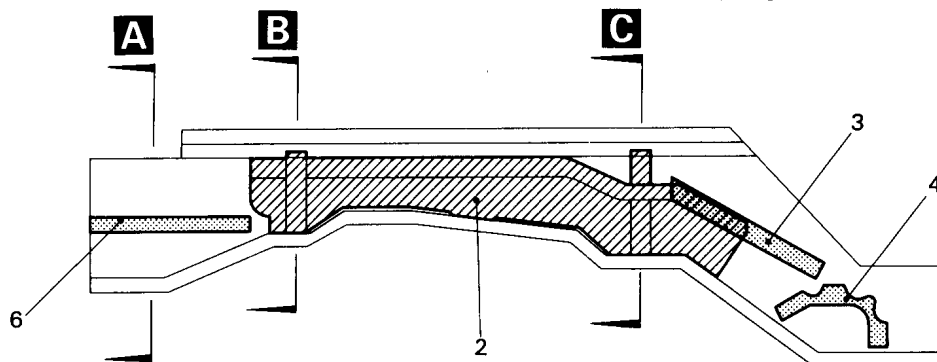
- | | |
|---|---------------------------------------|
| 1. Rear floor gusset | 21. Quarter inner lower extension |
| 2. Rear floor gusset | 22. Rear sidemember extension side |
| 3. Rear seat crossmember inner | 23. Rear sidemember extension |
| 4. Bulkhead | 24. Rear wheel house extension |
| 5. Second seat reinforcement | 25. Shock absorber reinforcement |
| 6. Nut plate | 26. Shock absorber bracket |
| 7. Second seat centre reinforcement | 27. Rear crossmember extension |
| 8. Fuel tank bracket | 28. Rear crossmember extension |
| 9. Rear seat crossmember outer | 29. Rear sidemember |
| 10. Fuel tank cover packing | 30. Second seat striker reinforcement |
| 11. Fuel tank cover | 31. Rear sidemember brace |
| 12. Second seat striker reinforcement | 32. Side step bracket |
| 13. Rear floor No. 1 crossmember | 33. Centre pillar lower gusset |
| 14. Rear floor No. 2 crossmember | 34. Bulkhead |
| 15. Third seat pan reinforcement front | 35. Rear suspension reinforcement |
| 16. Third seat pan reinforcement centre | 36. Muffler hanger bracket |
| 17. Rear end crossmember inner | 37. Second seat reinforcement |
| 18. Rear end crossmember outer | 38. Fuel tank bracket |
| 19. Weatherstrip channel | 39. Bulkhead centre |
| 20. Hook reinforcement | |

NOTE: The parts with a circled number indicates the sections using high-residue austenite steel panels.

FRONT SIDEMEMBER REINFORCEMENT

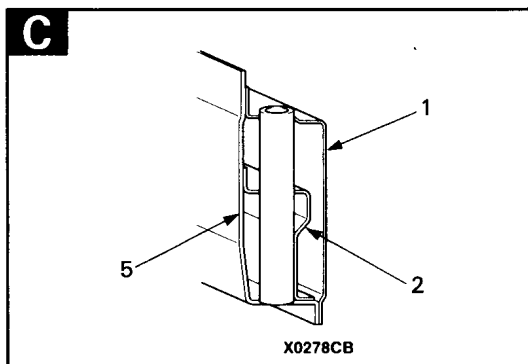
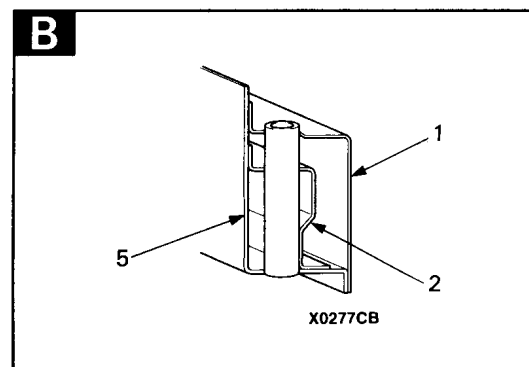
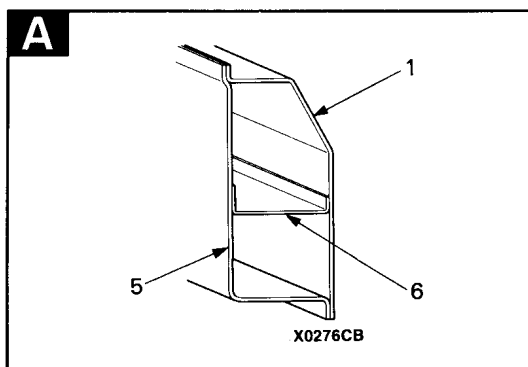


X0274CB



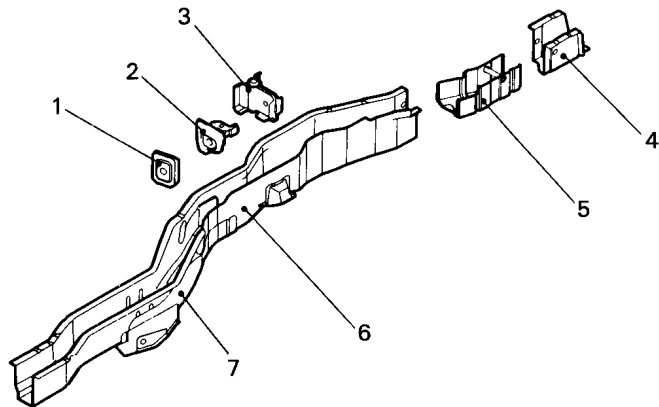
X0275CB

- | | |
|--|---|
| 1. Front sidemember inner | 4. Front pillar inner lower bulkhead |
| 2. Front sidemember reinforcement | 5. Front sidemember outer |
| 3. Front sidemember reinforcement rear | 6. Front sidemember reinforcement front |

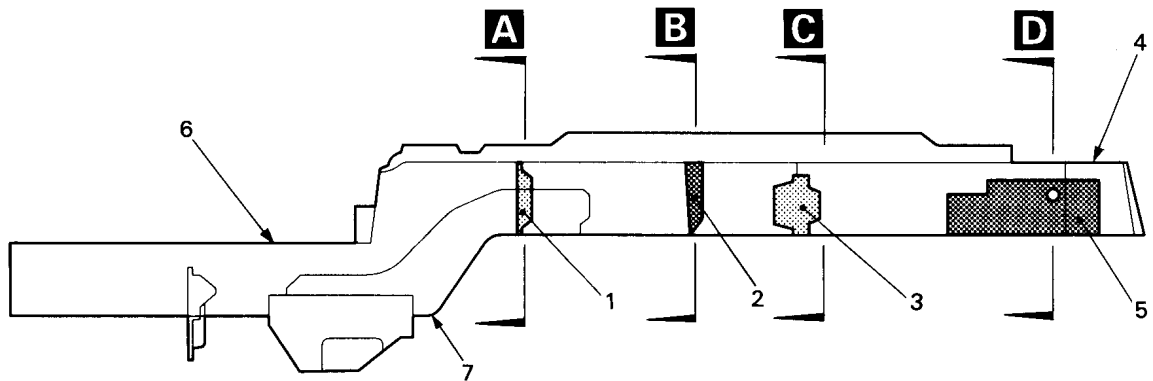


REAR SIDEMEMBER REINFORCEMENT

<SHORT WHEELBASE>



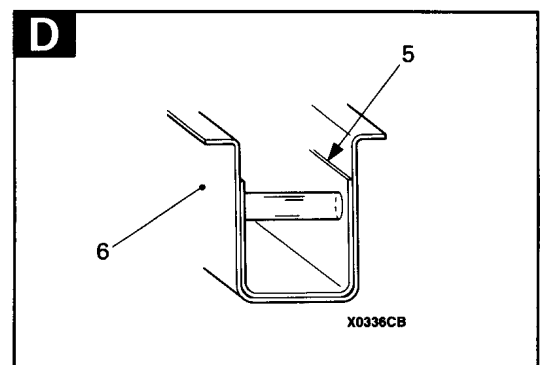
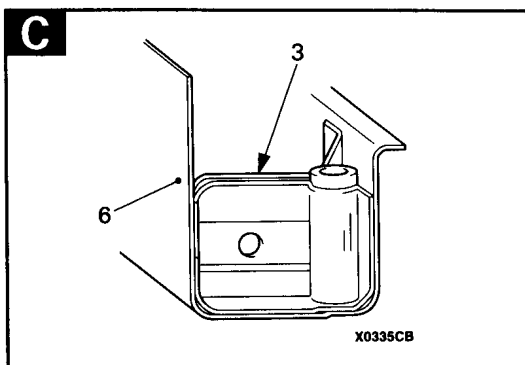
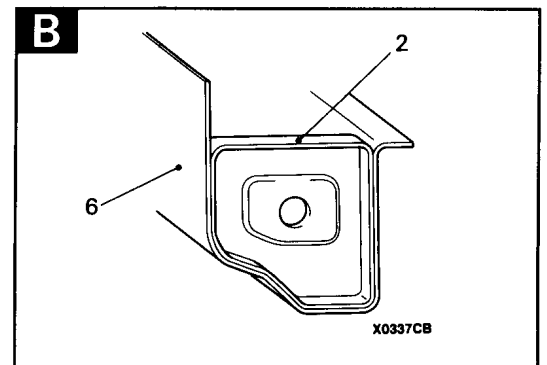
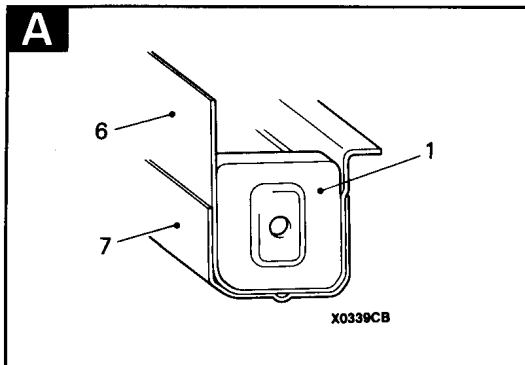
X0341CB



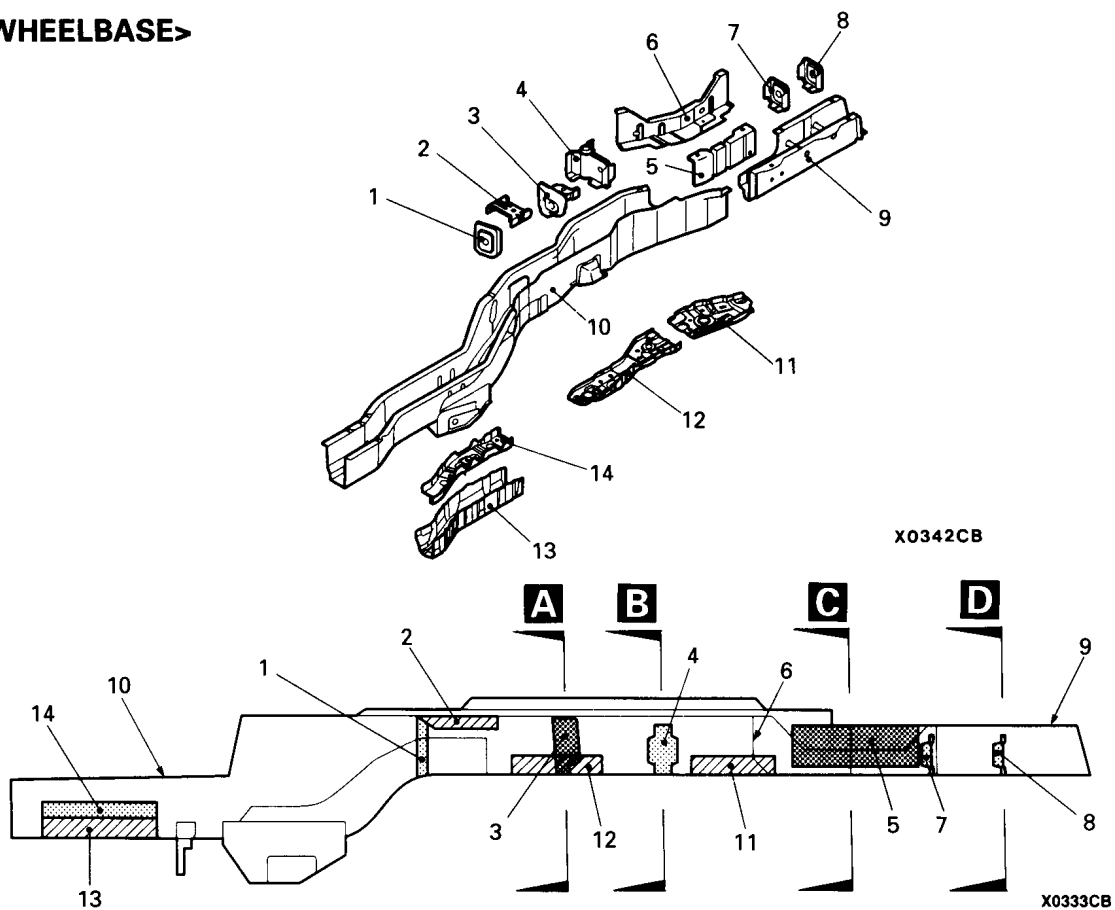
X0334CB

- 1. Sidemember bulkhead
- 2. Bulkhead (C)
- 3. Bulkhead (D)
- 4. Rear sidemember extension

- 5. Sidemember extension reinforcement
- 6. Rear side member
- 7. Rear frame extension

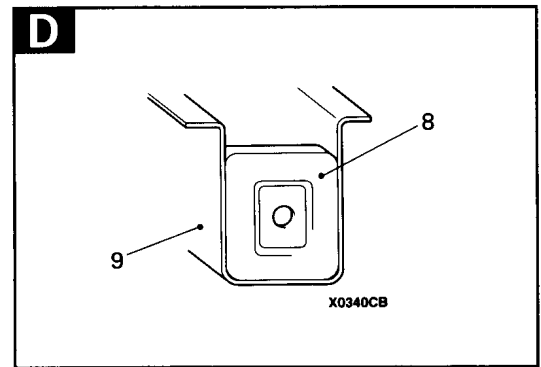
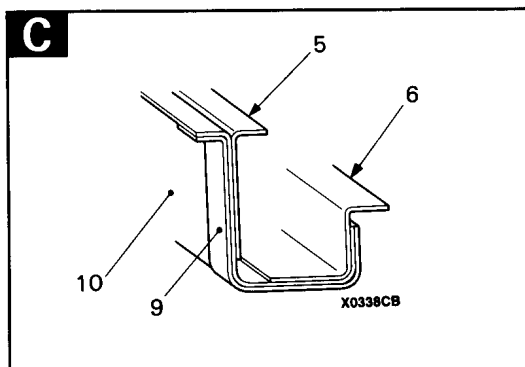
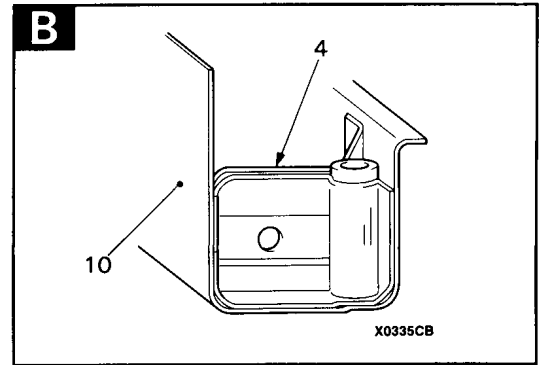
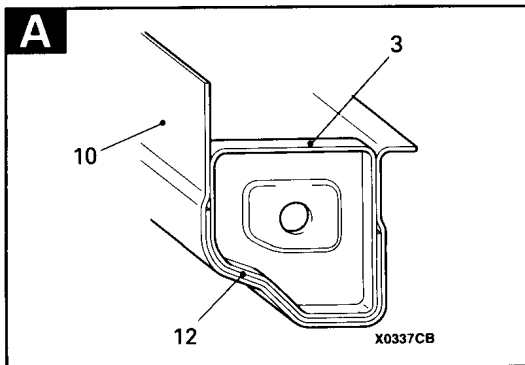


<LONG WHEELBASE>



1. Sidemember bulkhead
2. Second seat belt reinforcement
3. Bulkhead (C)
4. Bulkhead (D)
5. Third seat reinforcement
6. Rear side member extension side
7. Bulkhead (F)

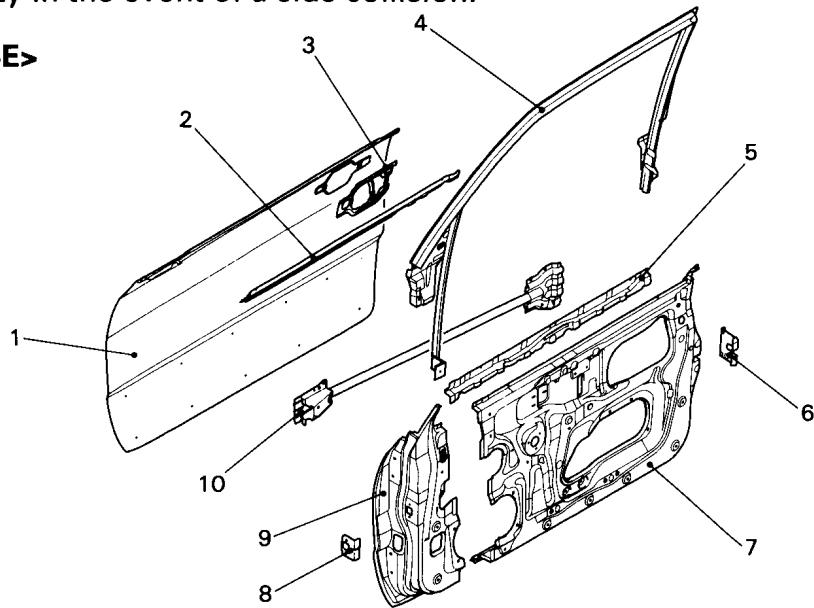
8. Bulkhead (F)
9. Rear sidemember extension
10. Rear sidemember
11. Rear floor sidemember reinforcement centre (A)
12. Rear floor sidemember reinforcement centre (B)
13. Rear sidemember reinforcement front
14. Rear floor sidemember bulkhead front



DOOR

A highly rigid pipe-type side door beam has been installed in the front door and rear door to ensure passenger safety in the event of a side collision.

<SHORT WHEELBASE>

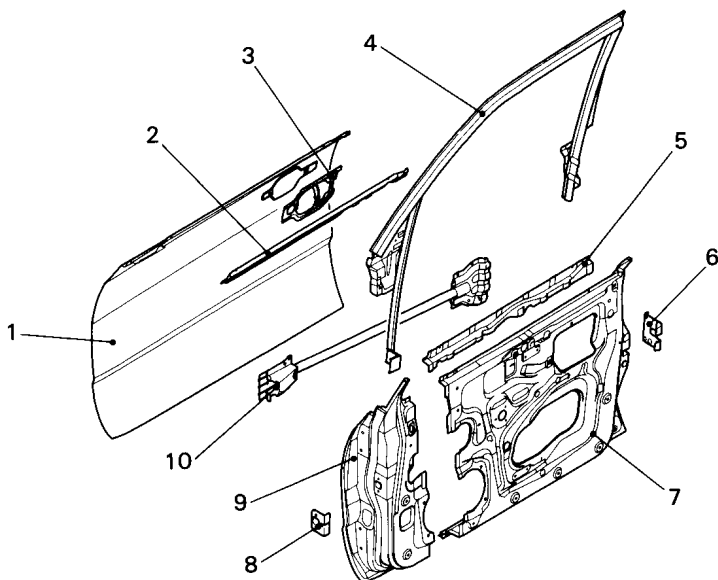


X0207CB

- | | |
|---|-----------------------------------|
| 1. Front door outer panel | 6. Rear door latch reinforcement |
| 2. Front door belt line outer reinforcement | 7. Front door inner panel |
| 3. Front door outside handle reinforcement | 8. Front door check reinforcement |
| 4. Front door window sash | 9. Front door hinge panel |
| 5. Front door belt line inner reinforcement | 10. Front door side door beam |

<LONG WHEELBASE>

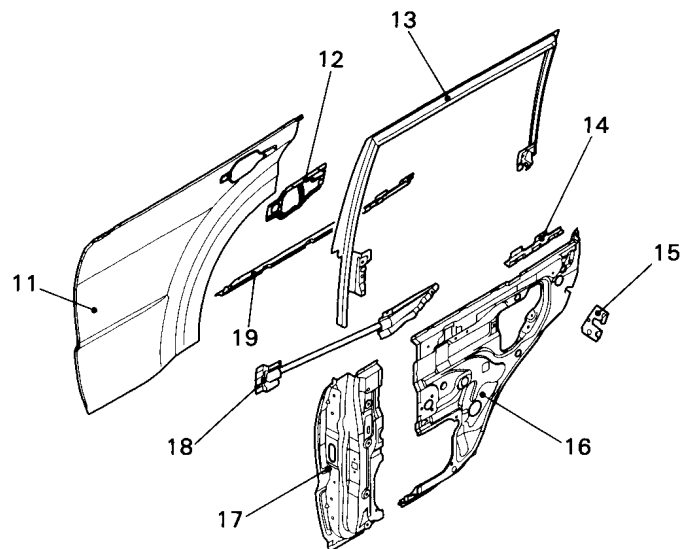
(FRONT DOOR)



X0208CB

- | |
|---|
| 1. Front door outer panel |
| 2. Front door belt line outer reinforcement |
| 3. Front door outside handle reinforcement |
| 4. Front door window sash |
| 5. Front door belt line inner reinforcement |
| 6. Front door latch reinforcement |
| 7. Front door inner panel |
| 8. Front door check reinforcement |
| 9. Front door hinge panel |
| 10. Front door side door beam |

(REAR DOOR)



X0209CB

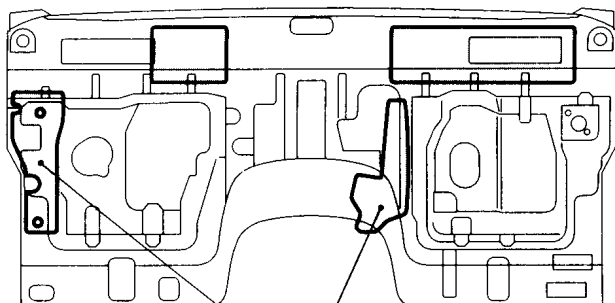
- | |
|---|
| 11. Rear door outer panel |
| 12. Rear door outside handle reinforcement |
| 13. Rear door window sash |
| 14. Rear door stud glass bracket |
| 15. Rear door latch reinforcement |
| 16. Rear door inner panel |
| 17. Rear door hinge panel |
| 18. Rear door side door beam |
| 19. Rear door belt line outer reinforcement |

SILENCER SPRAYING LOCATIONS

A silencer (melting sheet) has been sprayed on the dash panel, rear wheel house side and on the floor to shield vibration and exhaust gas heat.

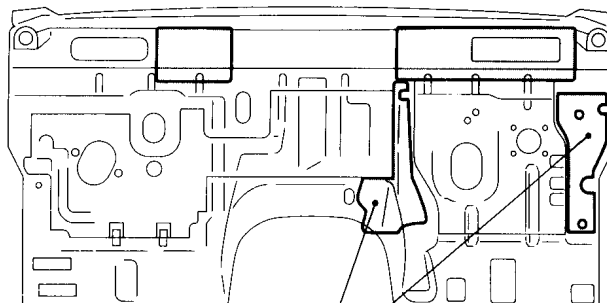
<L.H. drive vehicles>

<R.H. drive vehicles>



X0456CB

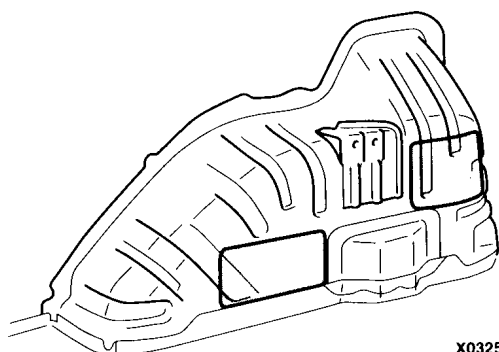
(Only vehicle with 4M4 engine mounted)



X0326CB

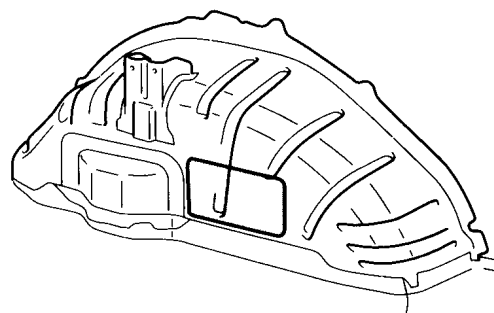
(Only vehicle with 4M4 engine mounted)

**Passenger compartment
side of the dash panel**



X0325CB

(Right side)



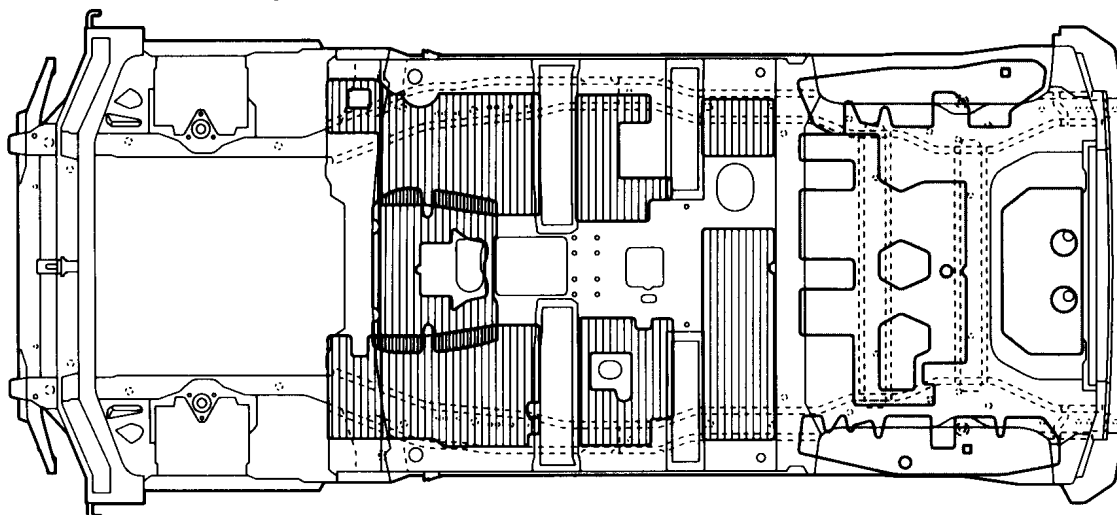
X0324CB

(Left side)

Compartment side of rear wheel house

<SHORT WHEELBASE>

(Excluding vehicle with 4M4 engine mounted)

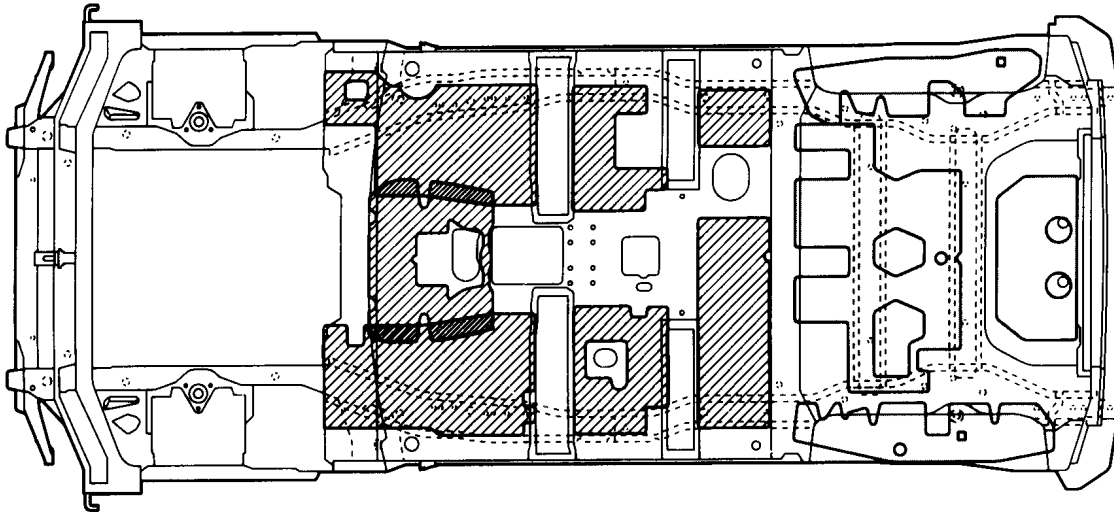


□ : Thickness 1.6 mm

▨ : Thickness 4.8 mm (Three 1.6 mm silencer sheets are overlaid)

X0330CB

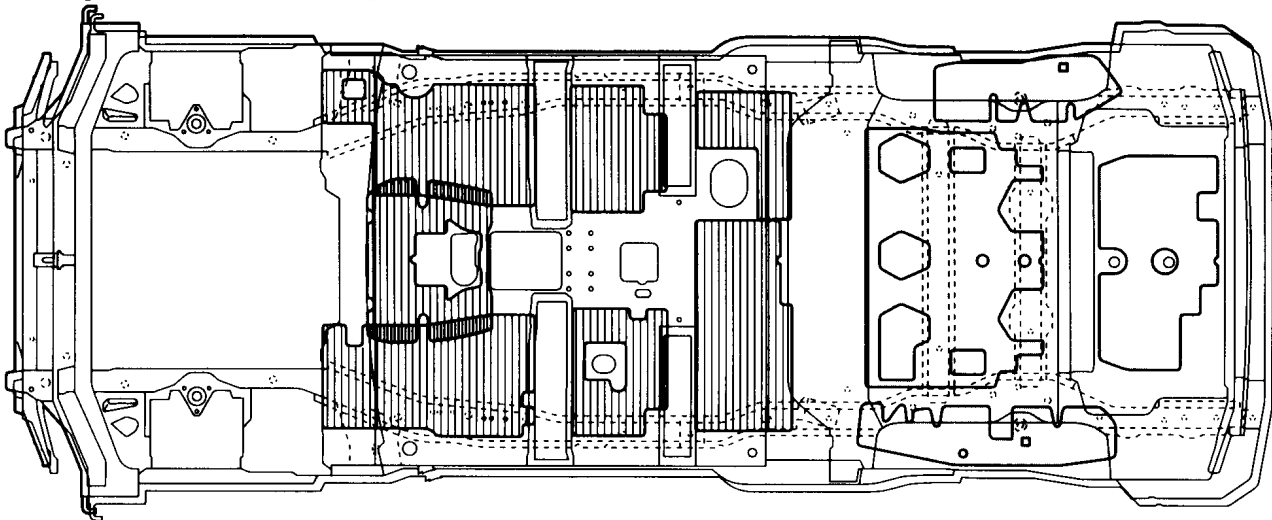
(Vehicle with 4M4 engine mounted)



X0331CB

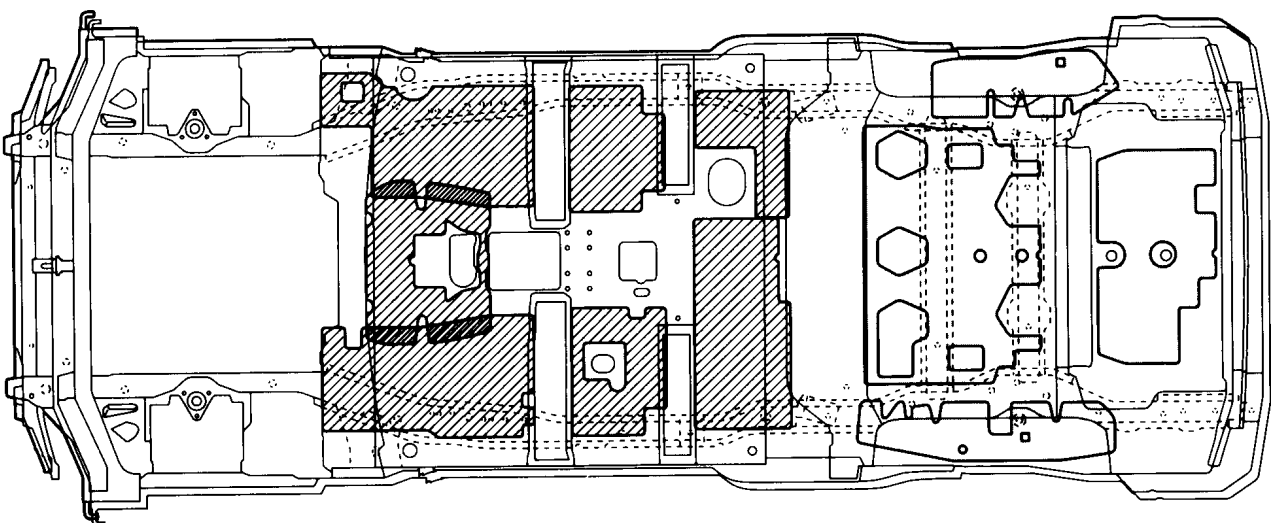
<LONG WHEELBASE>

(Excluding vehicle with 4M4 engine mounted)



X0328CB

(Vehicle with 4M4 engine mounted)



X0329CB

: Thickness 1.6 mm
 : Thickness 6.4 mm (Four 1.6 mm silencer sheets are overlaid)
 : Thickness 4.8 mm (Three 1.6 mm silencer sheets are overlaid)

FOAM USAGE LOCATIONS

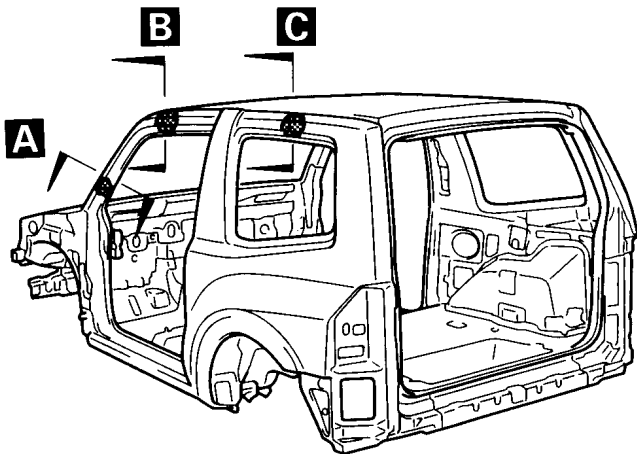
Foam has been filled in the pillar section and roof rail section to reduce the noise diffused inside the skeleton, and to improve the quietness.

Precautions for carrying out plating work at locations using foam

Observe cautions regarding fire as the foam could ignite when heated.

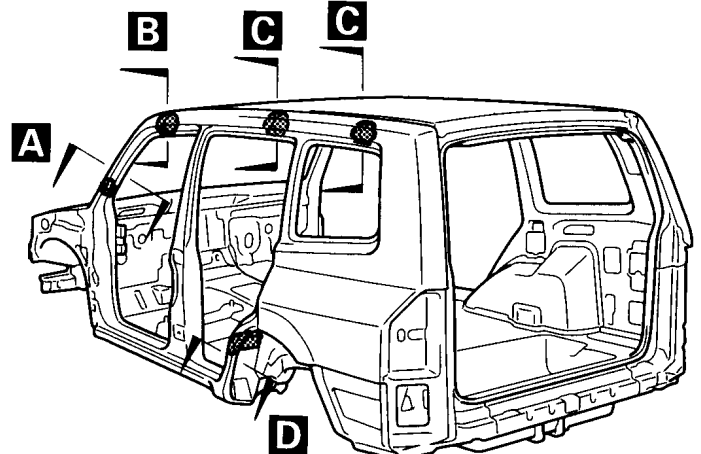
- (1) Do not heat the locations using foam with a gas burner, etc.
- (2) When cutting the locations using foam, cut with tools (air saw, etc.) that do not involve fire.
- (3) If there is any foam left at the cut locations (body side), remove the foam around the welding location before starting welding.

<SHORT WHEELBASE>

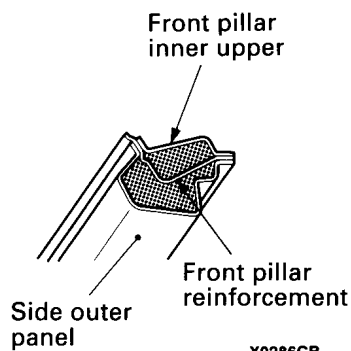


X0421CB

<LONG WHEELBASE>

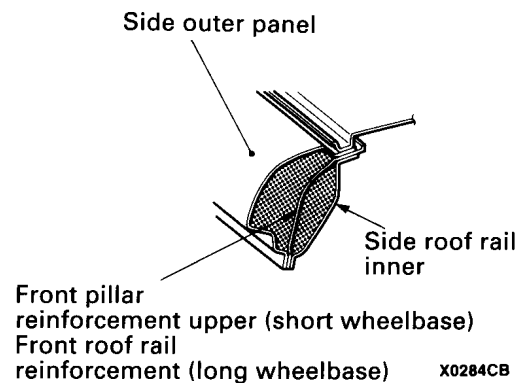


X0422CB



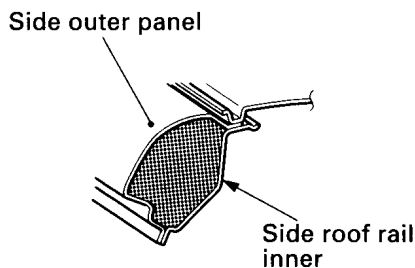
X0286CB

A



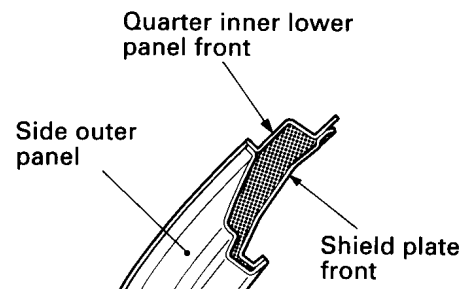
X0284CB

B



X0292CB

C



X0290CB

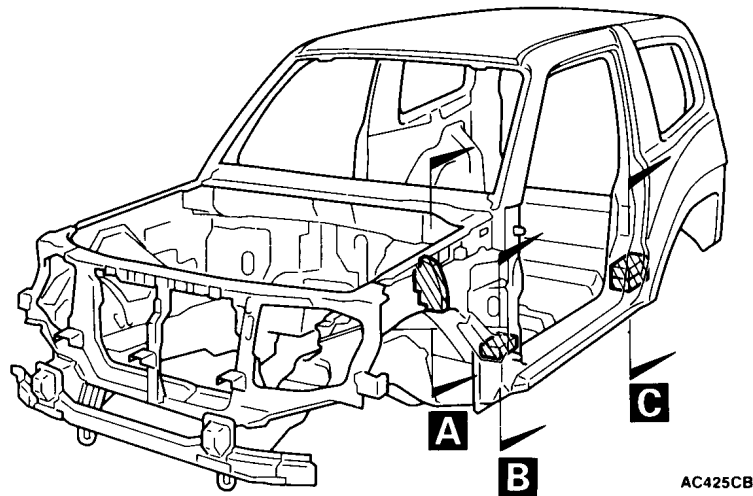
D

■ : Foam usage locations

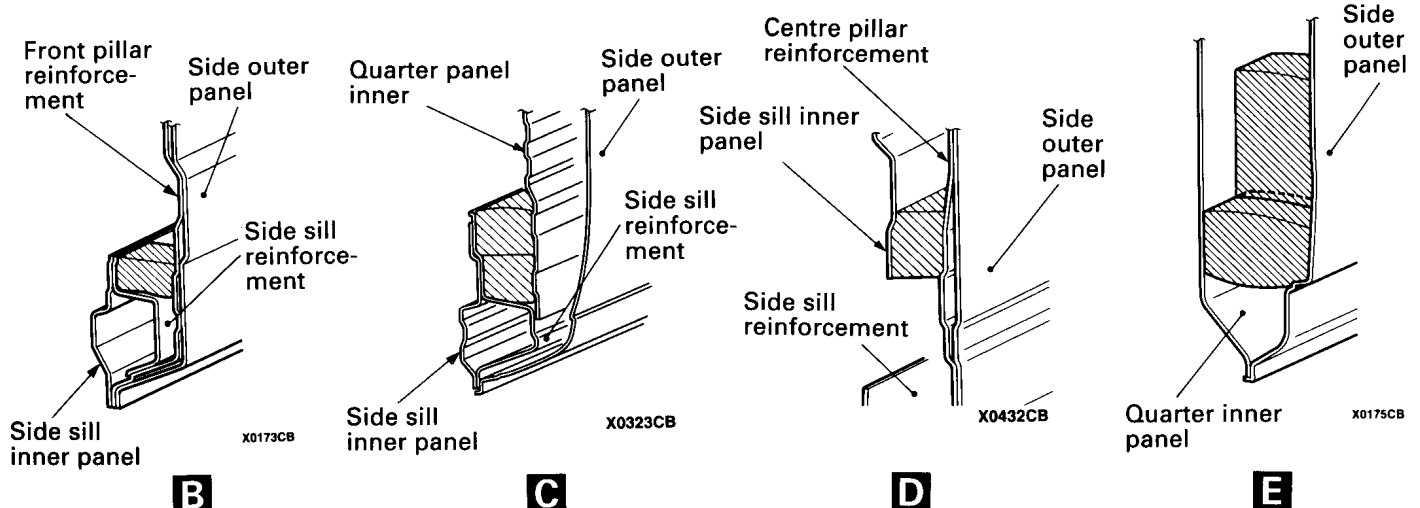
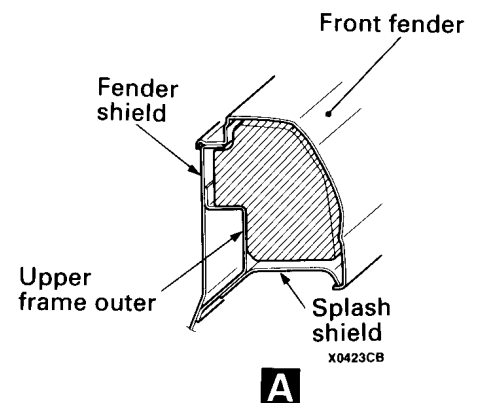
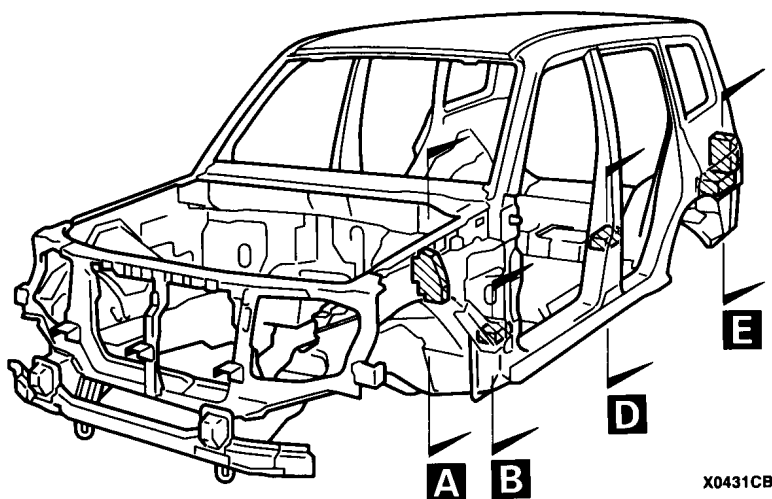
URETHANE FOAM USAGE LOCATIONS

Urethane foam has been inserted at the bottom of each pillar and in the fender to reduce the noise diffused inside the skeleton, and to improve the quietness.

<SHORT WHEELBASE>



<LONG WHEELBASE>



▨ : Urethane foam usage locations

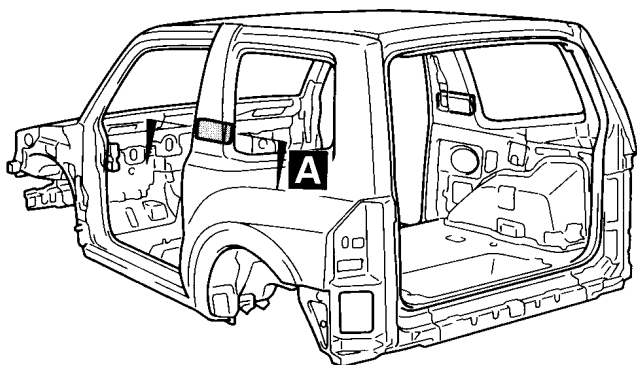
STIFFENER APPLICATION LOCATIONS

Stiffener has been applied inside the side outer panel to increase the side rigidity.

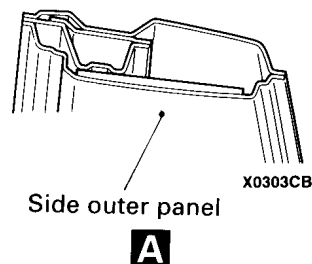
Remarks: Stiffener

Sheet type combination of glass fibre and filler material, with epoxy resin as main component. Hardens when heated. Used to improve the outer panel rigidity.

<SHORT WHEELBASE>



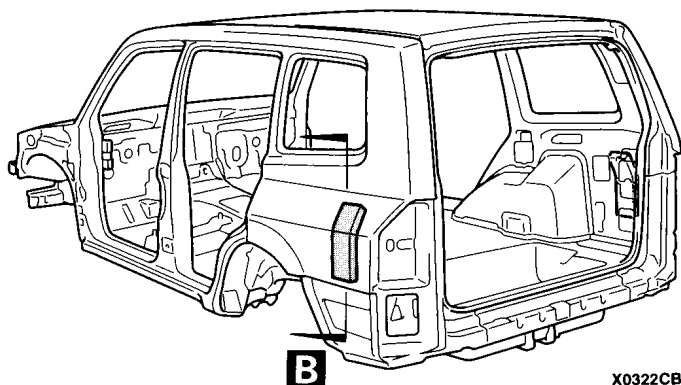
X0321CB



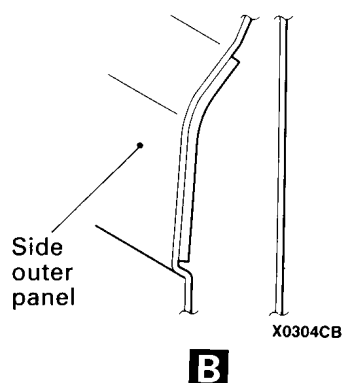
Side outer panel

X0303CB

<LONG WHEELBASE>



X0322CB

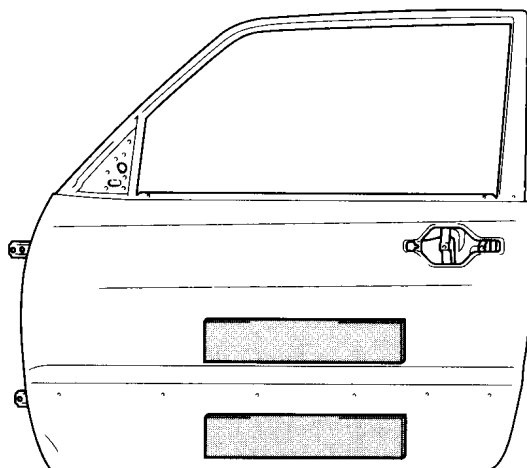


Side outer panel

X0304CB

DUMP SHEET APPLICATION LOCATIONS

Dump sheets have been applied to the inside of the front door outer panel to improve the damping effect.



X0279CB