

2018 ACCESSORIES & EQUIPMENT

Seat Hardware, Trim, And Upholstery - Equinox & Terrain

SPECIFICATIONS

FASTENER SPECIFICATIONS

Reusable Threaded Fastener Tightening Specifications

NOTE: <i>All fasteners listed in this table can be reused after removal.</i>	
Application	Specification
	Metric (English)
Driver or Passenger Seat Back Frame Fastener	35 N.m (26 lb ft)
Driver or Passenger Seat Bolt	45 N.m (33 lb ft)
Driver or Passenger Seat Inner Adjuster Front Finish Cover Fastener	2.5 N.m (22 lb in)
Front Seat Adjuster Handle Fastener	2.5 N.m (22 lb in)
Front Seat Cushion Outer Finish Cover Fastener	2.5 N.m (22 lb in)
Front Seat Vertical Actuator Lever Fastener	2.5 N.m (22 lb in)
Rear Seat Armrest Fastener	3 N.m (27 lb in)
Rear Seat Armrest Bracket Fastener	3 N.m (27 lb in)
Rear Seat Back Cushion Latch Release Lever Nut	9 N.m (80 lb in)
Rear Seat Back Cushion Panel Bolt	35 N.m (26 lb ft)
Rear Seat Back Latch Release Handle Bezel Fastener	4.7 N.m (42 lb in)
Rear Seat Bolt	45 N.m (33 lb ft)
Rear Seat Inner Hinge Finish Cover Fastener	2.5 N.m (22 lb in)
Rear Seat Latch Bolt	45 N.m (33 lb ft)
Rear Seat Outer Hinge Finish Cover Fastener	2.5 N.m (22 lb in)
Rear Seat Recliner Inner Finish Cover Fastener	2.5 N.m (22 lb in)
Rear Seat Recliner Outer Finish Cover Fastener	2.5 N.m (22 lb in)

REPAIR INSTRUCTIONS

DRIVER OR PASSENGER SEAT REMOVAL AND INSTALLATION



Fig. 1: Driver or Passenger Seat

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to SIR Warning . Preliminary Procedures 1. Disable the SIR system. SIR Disabling and Enabling . 2. Disconnect the seat belt from the tensioner. Front Seat Belt Retractor Replacement	
1	Driver or Passenger Seat Bolt [4x] CAUTION: Fastener Caution . Procedure Adjust the seat to gain access to the bolts. Tighten 45 N.m (33 lb ft)
2	Driver or Passenger Seat Procedure 1. Disconnect the electrical connector. 2. With the aid of an assistant, remove the front seat. 3. Enable the SIR System. SIR Disabling and Enabling .

DRIVER OR PASSENGER SEAT REMOVAL - WITH NO FORE/AFT MOVEMENT

WARNING: Refer to [SIR Warning](#) .

1. Disable the SIR system. [SIR Disabling and Enabling](#)

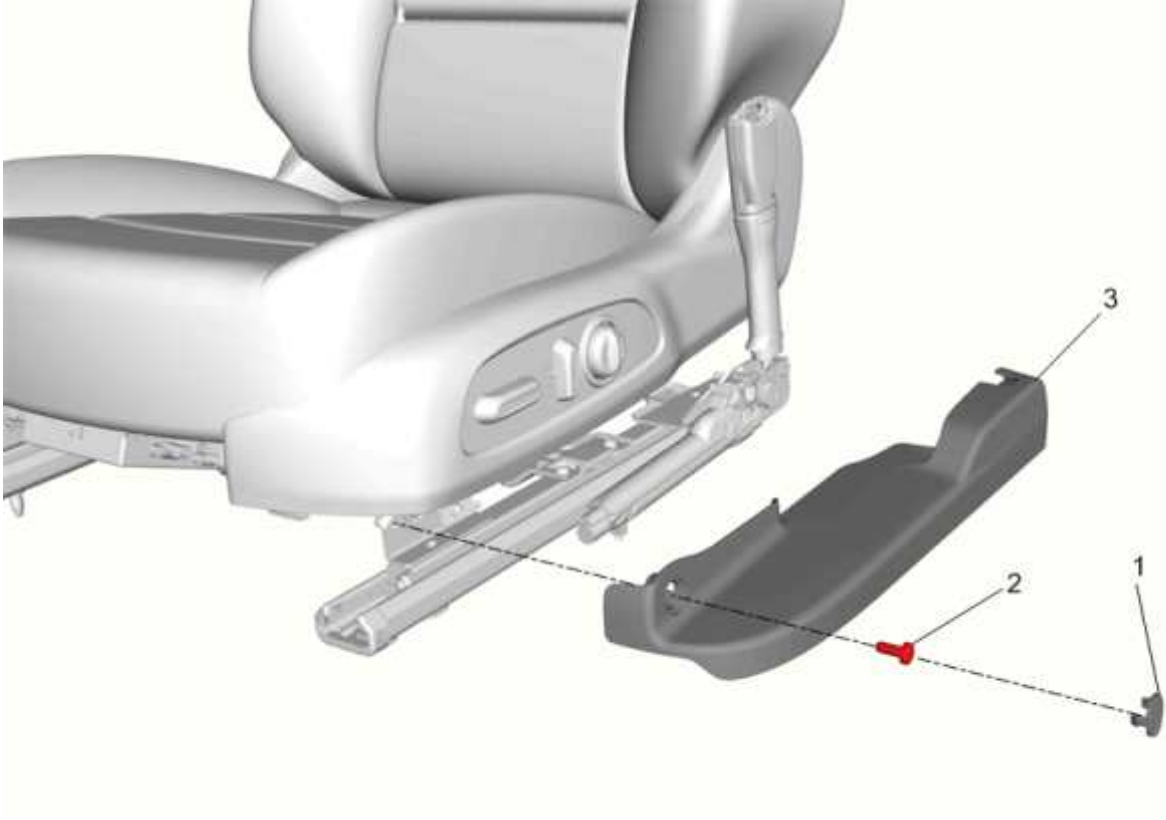


Fig. 2: Driver or Passenger Seat Adjuster Finish Cover

Courtesy of GENERAL MOTORS COMPANY

2. Remove Driver or Passenger Seat Adjuster Finish Cover (3) - [Driver or Passenger Seat Adjuster Finish Cover Replacement](#)
3. Adjust the seat to gain access to the bolts.

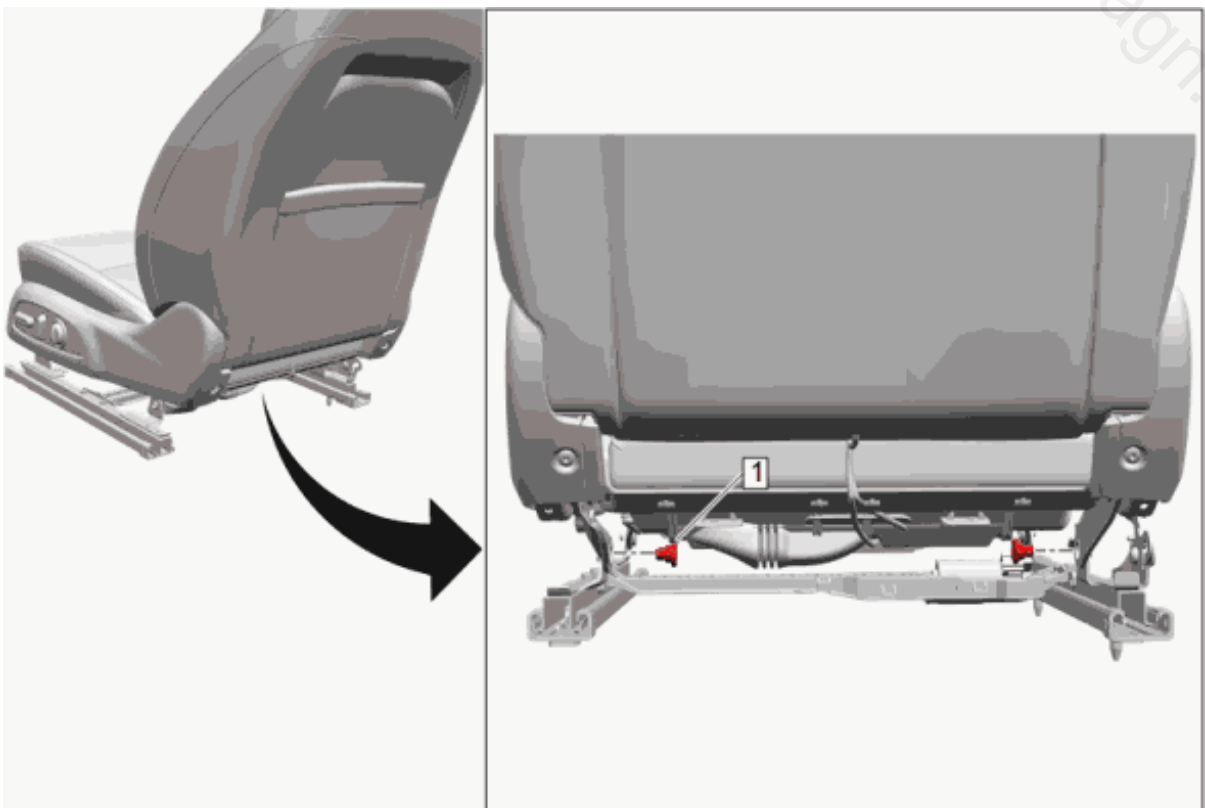


Fig. 3: Front Seat Vertical Adjuster Bracket Bolt - Rear

Courtesy of GENERAL MOTORS COMPANY

4. Remove Front Seat Vertical Adjuster Bracket Bolt - Rear (1)

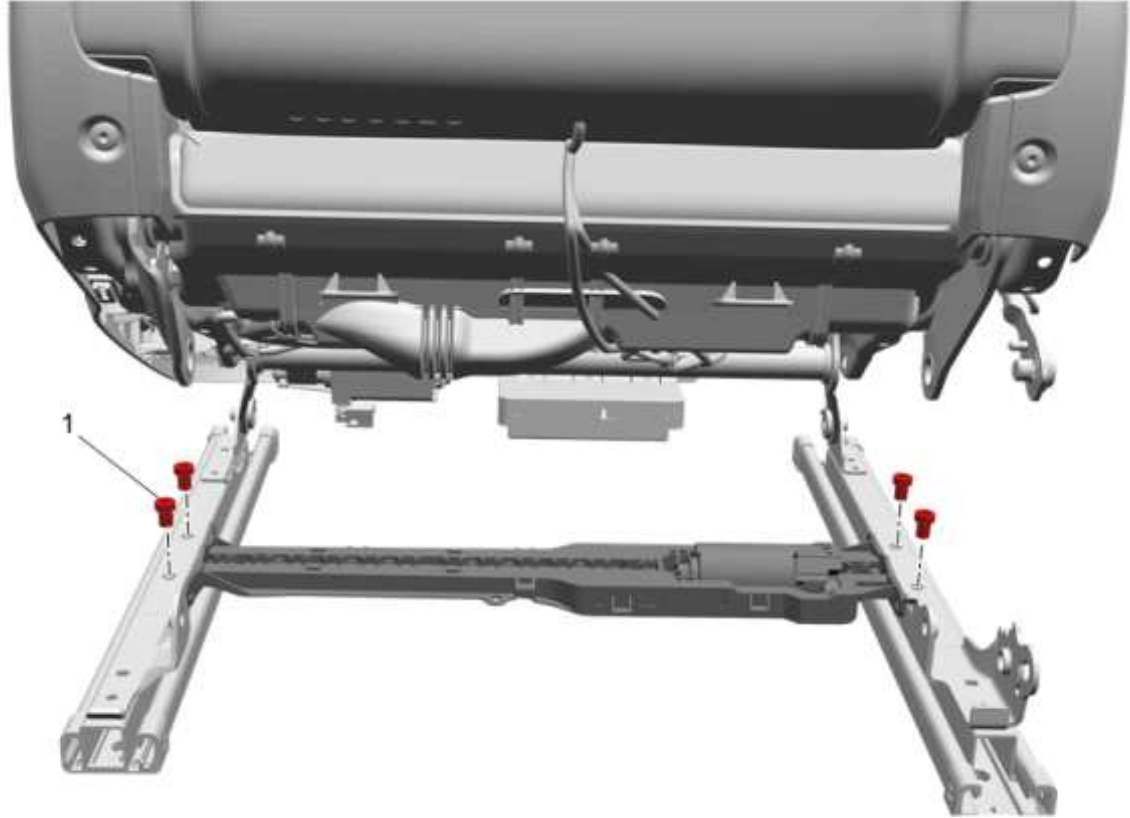


Fig. 4: Cross Brace Bolt

Courtesy of GENERAL MOTORS COMPANY

5. Tilt the seat forward and support it.
6. Remove Cross Brace Bolt (1) [4x]

NOTE: The seat can now be moved fore/aft to access the seat bolts.

7. Remove Driver or Passenger Seat Bolt - [Driver or Passenger Seat Removal and Installation](#)

NOTE: If sending the frame back for warranty return, reinstall the front seat vertical adjuster bracket bolts and the cross brace bolts.

8. Remove Replace with NEW seat cushion frame. [Driver or Passenger Seat Cushion Frame Replacement \(Power\)](#)[Driver or Passenger Seat Cushion Frame Replacement \(Manual\)](#).

DRIVER OR PASSENGER SEAT INNER ADJUSTER FRONT FINISH COVER REPLACEMENT

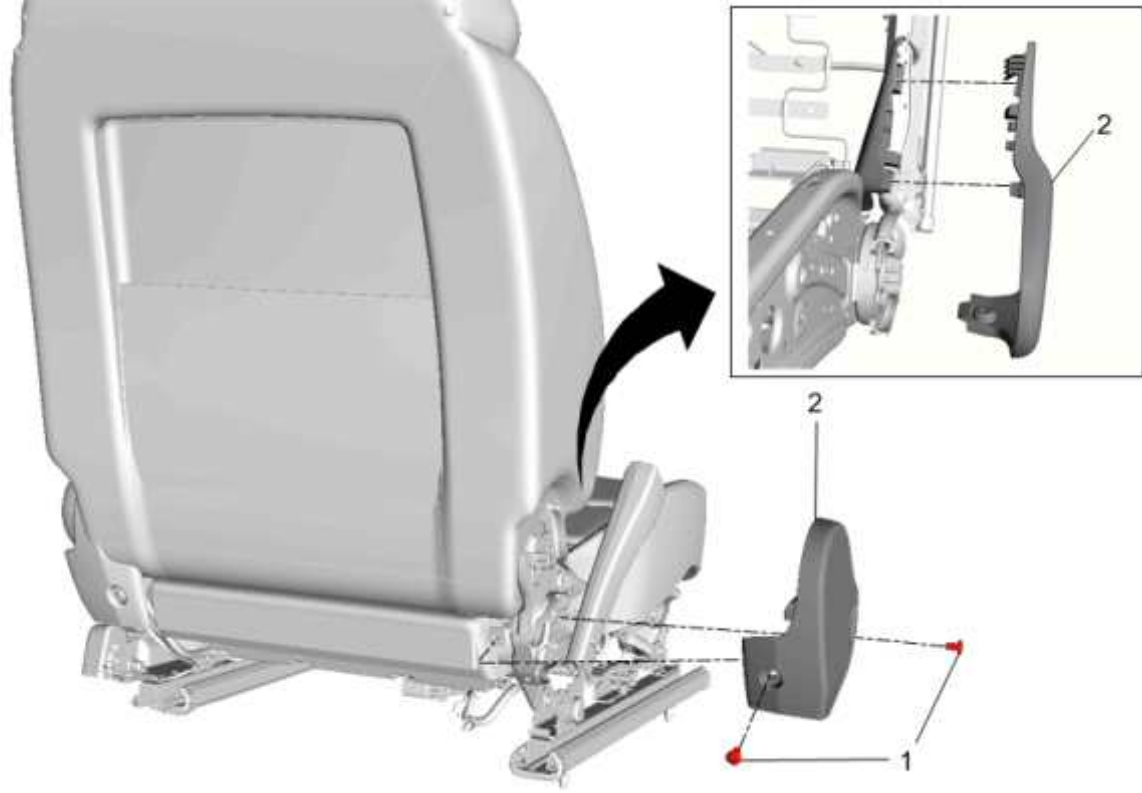


Fig. 5: Driver or Passenger Seat Inner Adjuster Front Finish Cover

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Driver or Passenger Seat Removal and Installation</u>	
1	Driver or Passenger Seat Inner Adjuster Front Finish Cover Fastener [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Driver or Passenger Seat Inner Adjuster Front Finish Cover Procedure Use a suitable tool to separate the seat inner adjuster front finish cover.

FRONT SEAT VERTICAL ACTUATOR LEVER REPLACEMENT

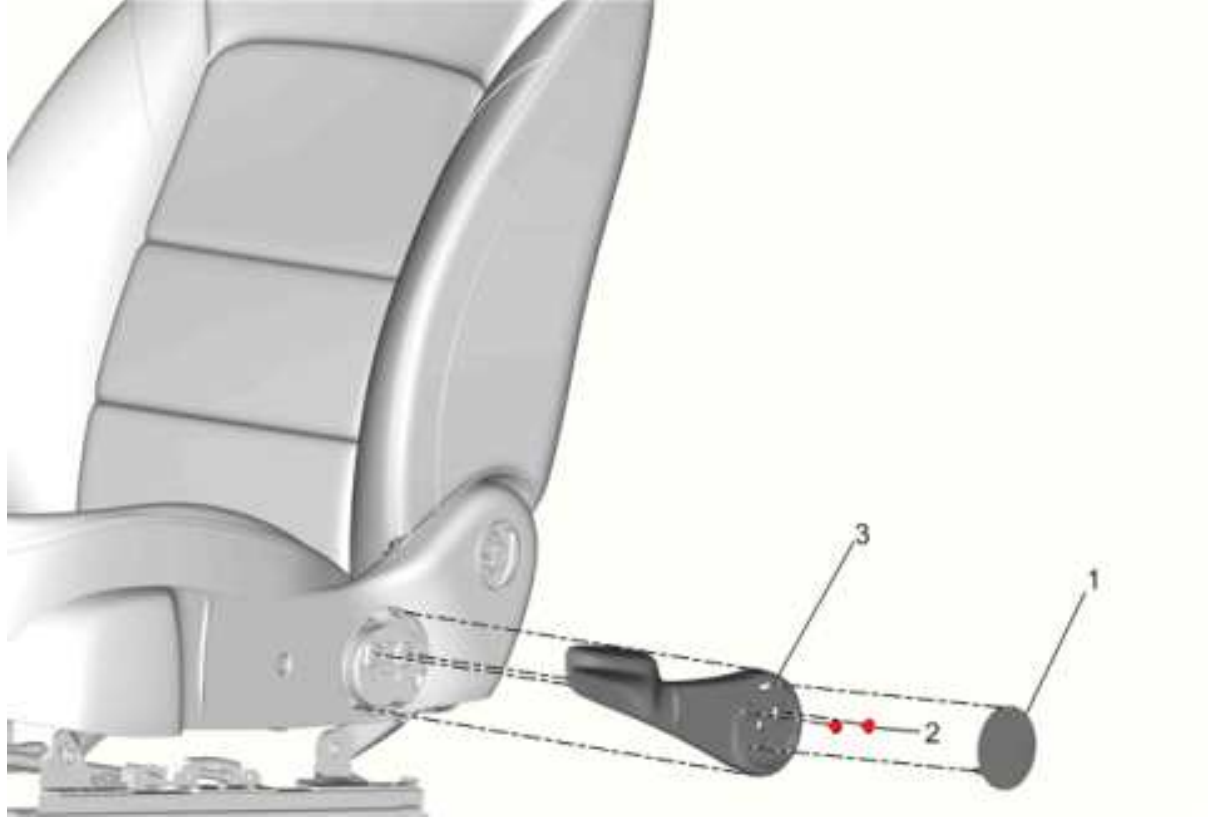


Fig. 6: Front Seat Vertical Actuator Lever
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Driver or Passenger Seat Adjuster Handle Replacement</u>	
1	Front Seat Adjuster Finish Cover Bolt Cap
2	Front Seat Vertical Actuator Lever Fastener [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
3	Front Seat Vertical Actuator Lever

DRIVER OR PASSENGER SEAT ADJUSTER HANDLE REPLACEMENT

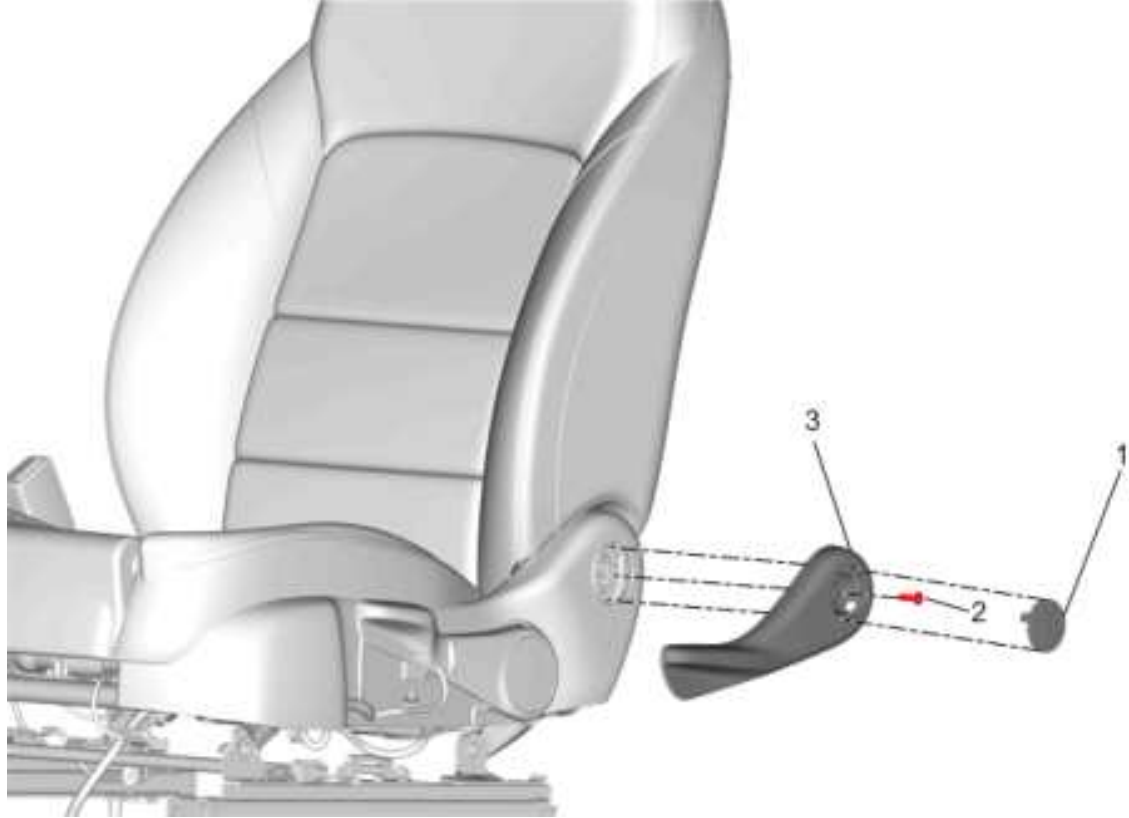


Fig. 7: Driver or Passenger Seat Adjuster Handle
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Seat Adjuster Finish Cover Bolt Cap
2	Front Seat Adjuster Handle Fastener CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
3	Front Seat Adjuster Handle

DRIVER OR PASSENGER SEAT HEAD RESTRAINT REPLACEMENT

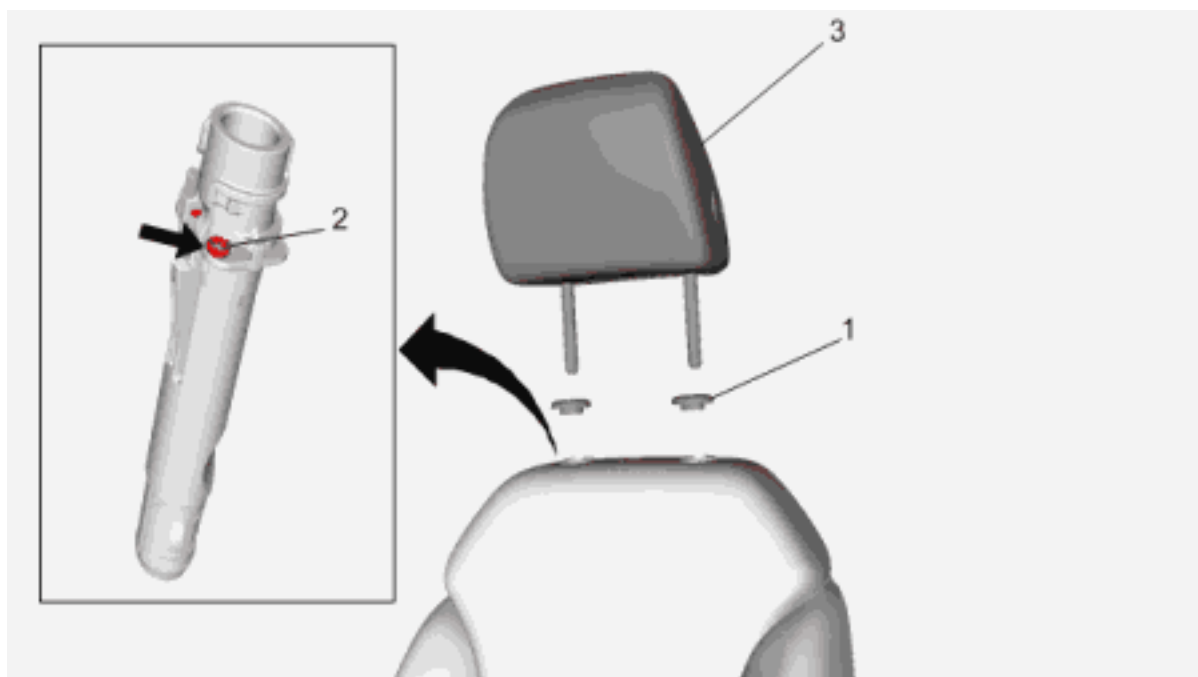


Fig. 8: Driver or Passenger Seat Head Restraint
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Driver or Passenger Front Seat Head Restraint Guide Bezel [2x] Procedure 1. Raise the headrest to gain access to the head restraint guide bezel. 2. Twist the bezel counter clockwise and push the bezel upward on the head restraint adjuster rod.
2	Driver or Passenger Seat Head Restraint Clip [2x] Procedure Using a suitable pointed or flat bladed tool, push the metal clip rearward while pulling upward on the head restraint.
3	Driver or Passenger Seat Head Restraint

DRIVER OR PASSENGER SEAT HEAD RESTRAINT GUIDE REPLACEMENT



Fig. 9: Driver or Passenger Seat Head Restraint Guide
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Driver or Passenger Seat Head Restraint Replacement.</u>	
1	Driver or Passenger Seat Head Restraint Guide Procedure Using a suitable flat-bladed tool, slide the tool on the outside of the guide until it finds the slot. Then push the plastic slot inward and pull upward to remove the guide from the seat back frame.

DRIVER OR PASSENGER SEAT ADJUSTER FINISH COVER REPLACEMENT



Fig. 10: Driver or Passenger Seat Adjuster Finish Cover

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Seat Cushion Outer Finish Cover Bolt Cap
2	Driver or Passenger Seat Adjuster Finish Cover Fastener CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
3	Driver or Passenger Seat Adjuster Finish Cover Procedure Disconnect and reposition harness as necessary.

DRIVER OR PASSENGER SEAT CUSHION FRAME REPLACEMENT (POWER)

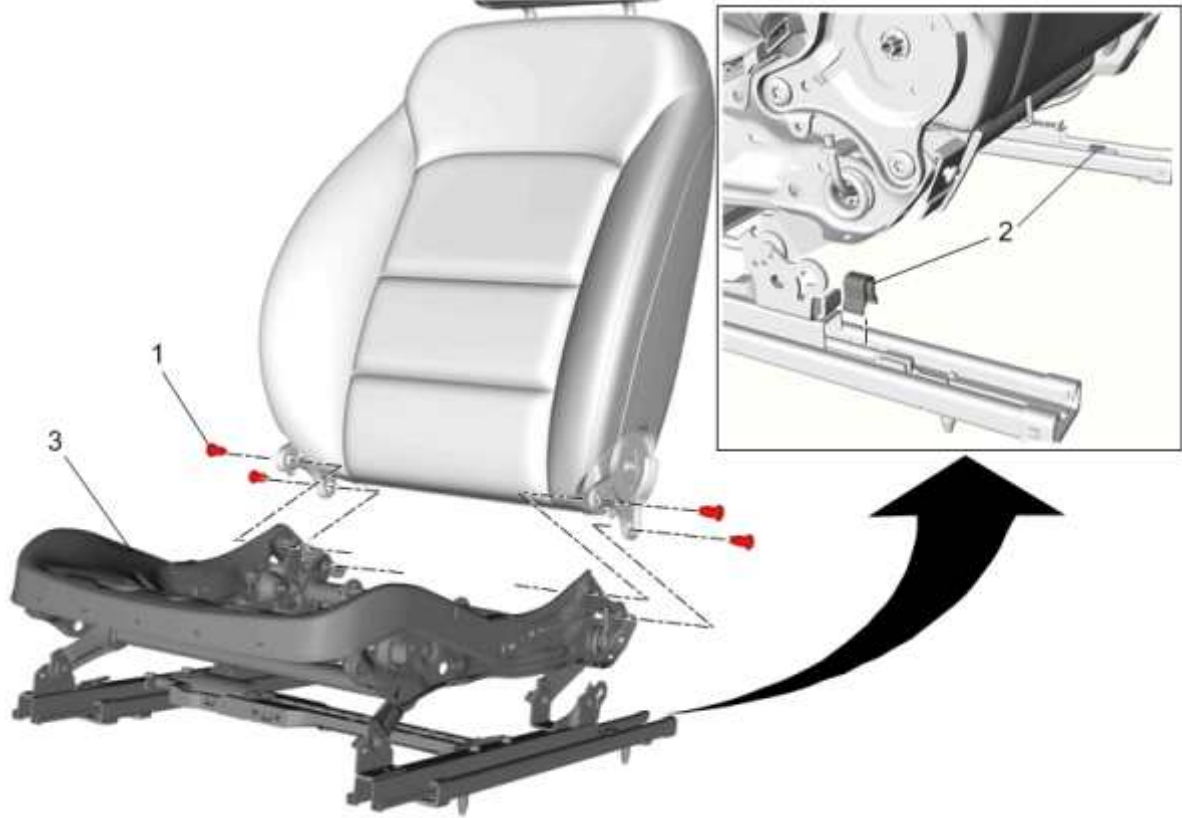


Fig. 11: Driver or Passenger Seat Cushion Frame (Passenger Side with 6-way Power).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to SIR Warning .	
Preliminary Procedure Front Seat Cushion Cover and Pad Replacement	
1	Driver or Passenger Seat Back Frame Fastener[4x] CAUTION: Refer to Fastener Caution . Tighten 35 N.m (26 lb ft)
2	Front Seat Adjuster Stop [2x] NOTE: When replacing the seat cushion frame, ensure the front seat adjuster stops are installed. The frame may need to be adjusted to access the stops.
3	Driver or Passenger Seat Cushion Frame Procedure 1. Disconnect the electrical connector. 2. Transfer components as necessary.

DRIVER OR PASSENGER SEAT CUSHION FRAME REPLACEMENT (MANUAL)

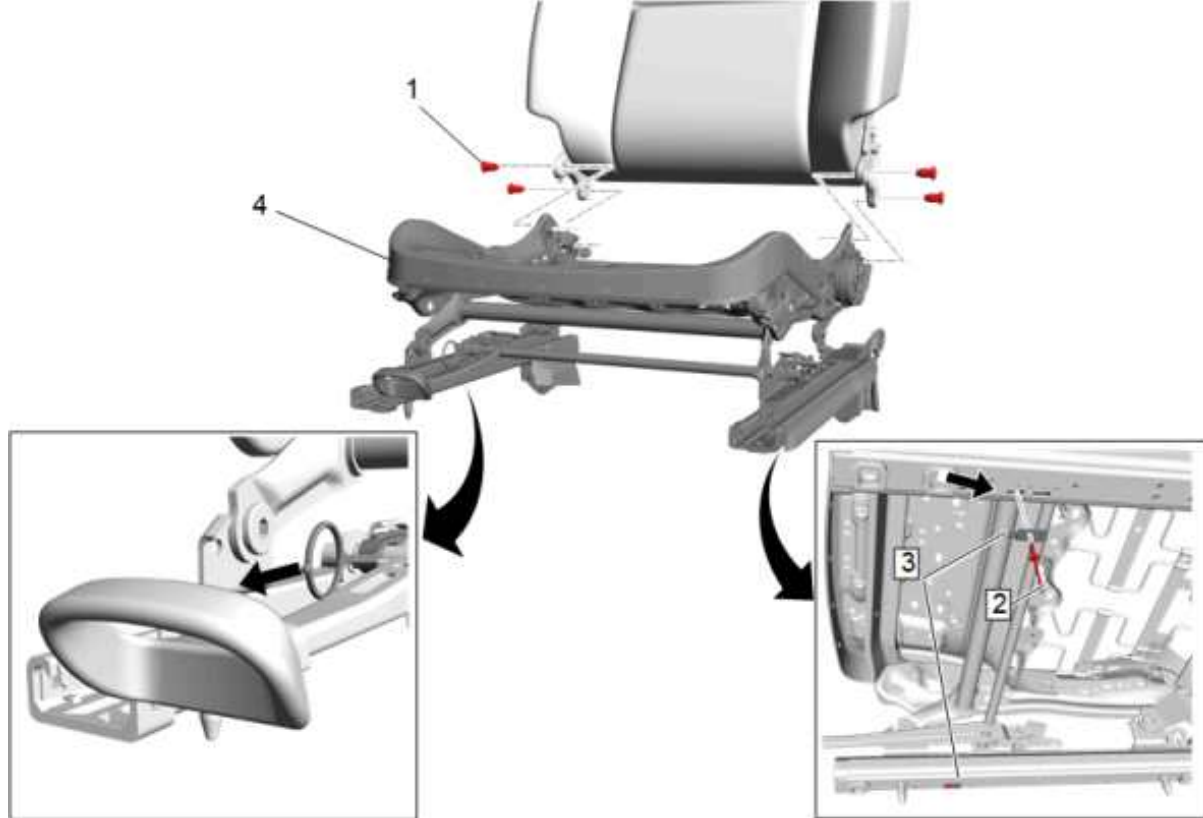


Fig. 12: Driver Or Passenger Seat Cushion Frame (Manual).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to SIR Warning .	
WARNING: Refer to Eye Protection Warning .	
Preliminary Procedure Front Seat Cushion Cover and Pad Replacement	
1	Driver or Passenger Seat Back Frame Fastener[4x] CAUTION: Refer to Fastener Caution . Tighten 35 N.m (26 lb ft)
2	Front Seat Adjuster Stop Rivet [2x]
3	Front Seat Adjuster Stop [2x] NOTE: When replacing the seat cushion frame, ensure the front seat adjuster stops are installed. The frame may need to be adjusted to access the stops.

Callout	Component Name
4	Driver or Passenger Seat Cushion Frame Procedure 1. Disconnect the electrical connector. 2. Transfer components as necessary. NOTE: When replacing the seat cushion frame, ensure the locking retainer is pulled forward to unlock the seat track.

FRONT SEAT CUSHION PAD SUPPORT REPLACEMENT



Fig. 13: Front Seat Cushion Pad Support
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: To avoid personal injury, perform a preload test on the passenger presence system whenever you remove or replace the seat cushion trim. Failure to do so may cause the system to malfunction.	
Preliminary Procedures 1. Front Seat Cushion Cover and Pad Replacement 2. If servicing the passenger seat, Airbag Front Passenger Presence Module Replacement	
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Callout	Component Name
1	Front Seat Cushion Pad Support Procedure 1. Disengage the harness retainers from the front seat cushion pad support. 2. Transfer components as necessary. 3. If servicing the passenger seat, re-zero the passenger presence system. <u>Passenger Presence System Rezeroing</u>

FRONT SEAT CUSHION OUTER FINISH COVER REPLACEMENT (MANUAL)

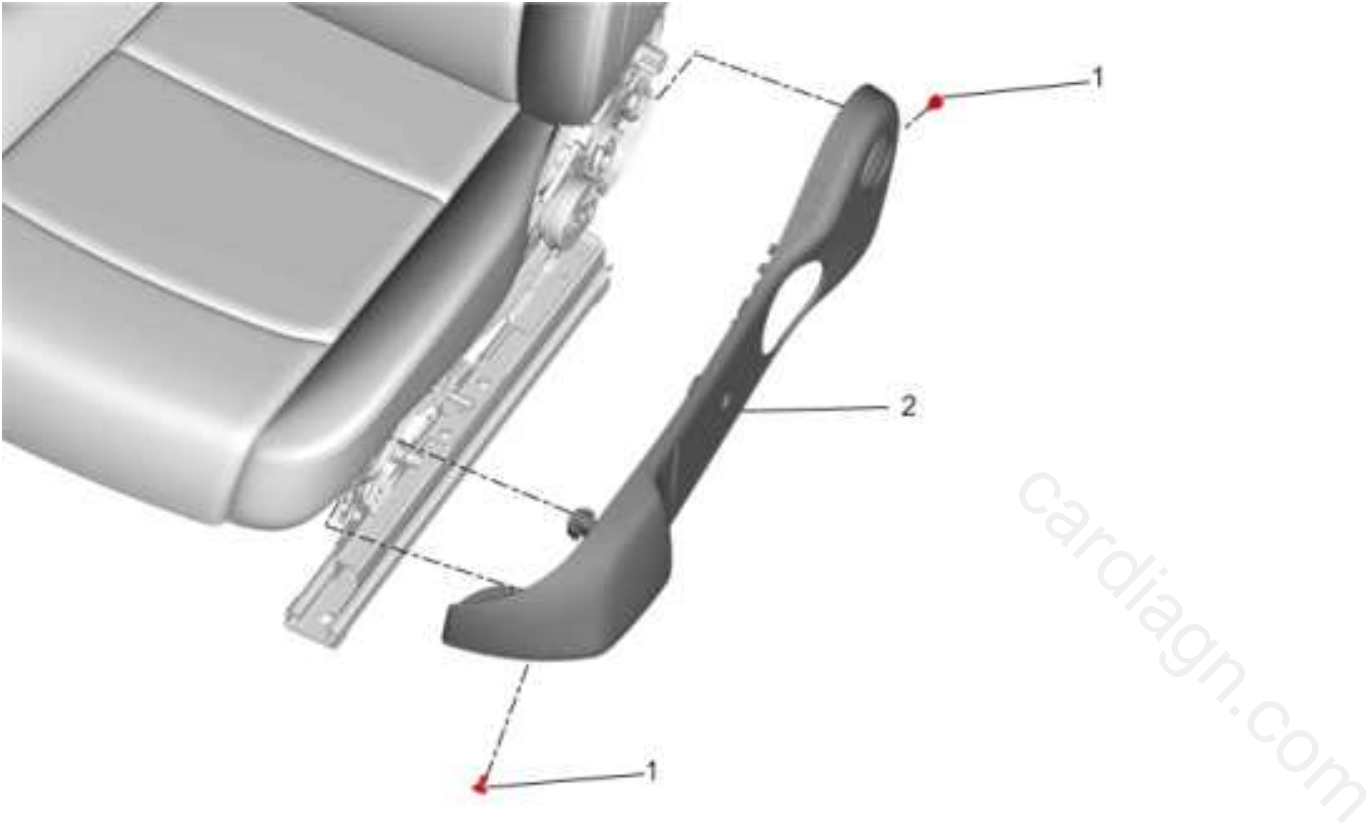


Fig. 14: Front Seat Cushion Outer Finish Cover (Manual).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Front Seat Vertical Actuator Lever Replacement</u>	
1	Front Seat Cushion Outer Finish Cover Fastener [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Front Seat Cushion Outer Finish Cover

FRONT SEAT CUSHION OUTER FINISH COVER REPLACEMENT (POWER)

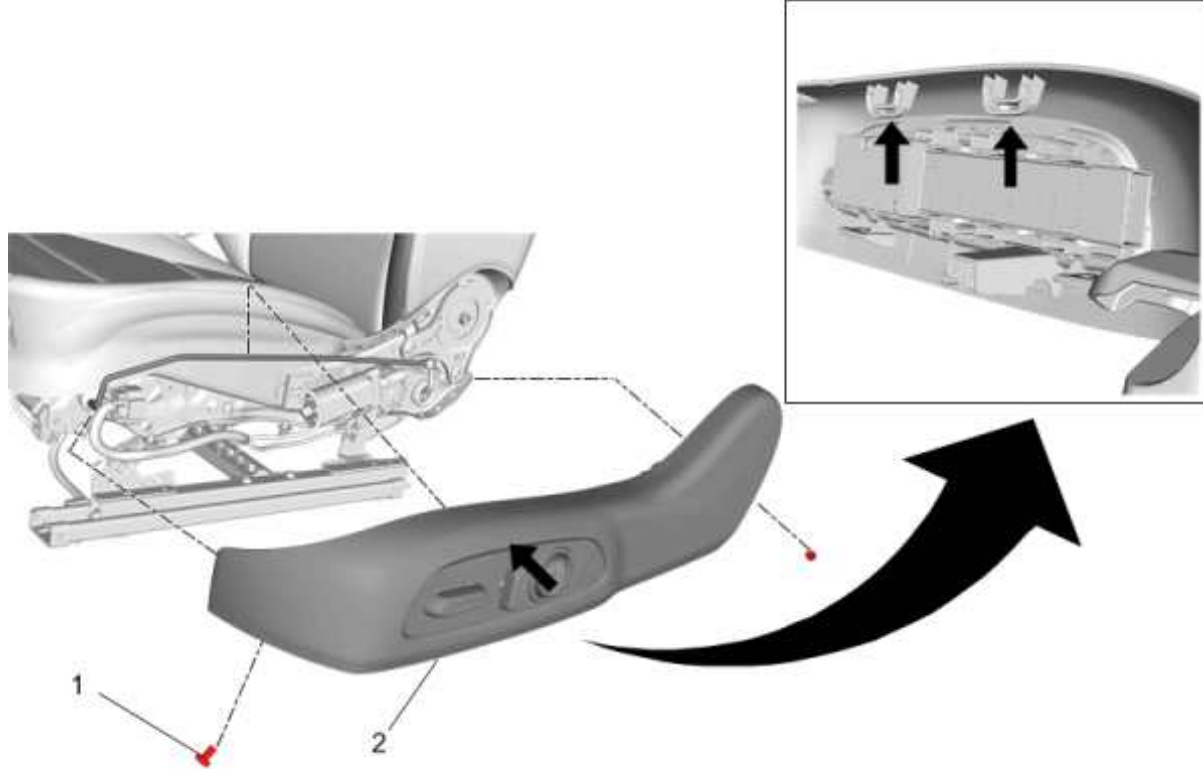


Fig. 15: Front Seat Cushion Outer Finish Cover (Power)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Seat Cushion Outer Finish Cover Fastener [2x] CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Front Seat Cushion Outer Finish Cover Procedure 1. Disconnect the outer finish cover from the inner finish cover. 2. Press inward on the outer finish cover just above the switch to disengage the hooks from the retainer and lift upward to remove the outer finish cover. 3. Disconnect the electrical connectors. 4. Transfer components as necessary. NOTE: If the hooks are not fully disengaged, damage to the cover will occur.

FRONT SEAT CUSHION OUTER FINISH COVER REPLACEMENT (TERRAIN POWER PASSENGER SIDE)

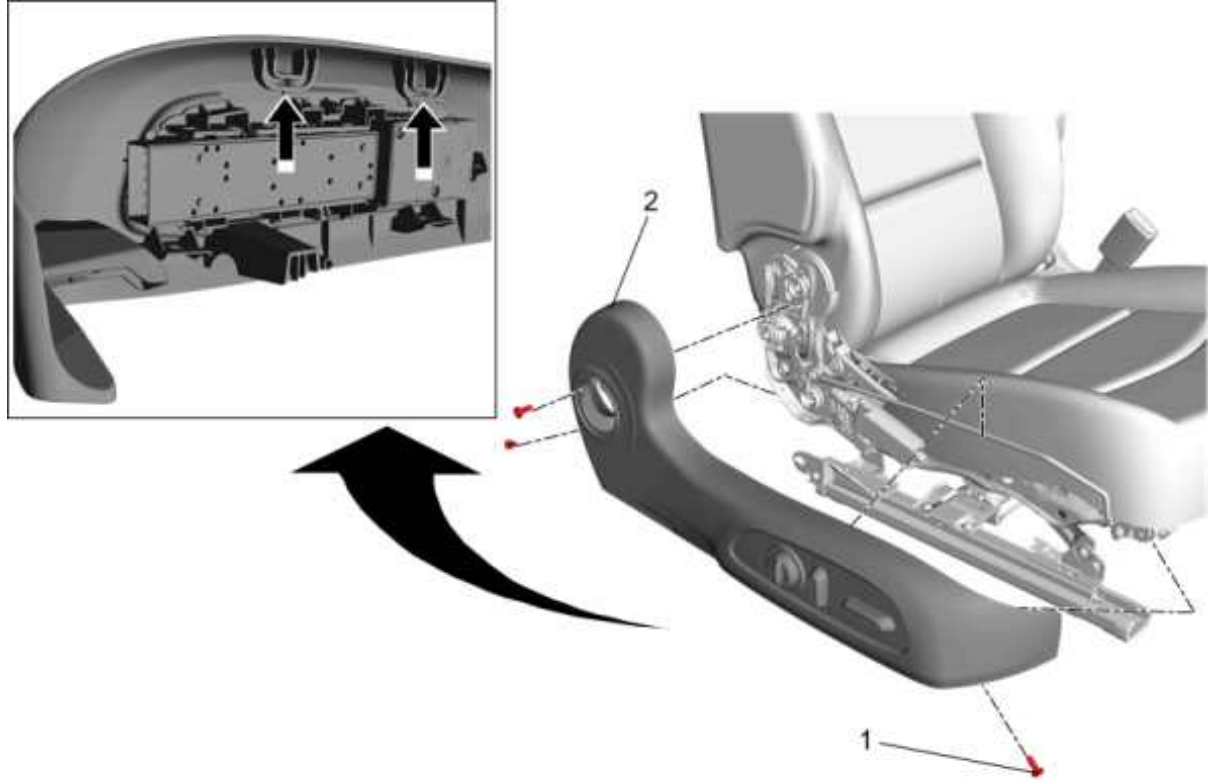


Fig. 16: Front Seat Cushion Outer Finish Cover (Terrain Power Passenger Side).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Front Seat Recliner Handle Replacement - Passenger Side (Power).	
1	Front Seat Cushion Outer Finish Cover Fastener [3x] CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Front Seat Cushion Outer Finish Cover Procedure 1. Disconnect the outer finish cover from the inner finish cover. 2. Press inward on the outer finish cover just above the switch to disengage the hooks from the retainer and lift upward to remove the outer finish cover. 3. Disconnect the electrical connectors. NOTE: If the hooks are not fully disengaged, damage to the cover will occur.

FRONT SEAT CUSHION COVER AND PAD REPLACEMENT

Removal Procedure

WARNING: To avoid personal injury, perform a preload test on the passenger presence system whenever you remove or replace the seat cushion trim. Failure to do so may cause the system to malfunction.

WARNING: Refer to [SIR Warning](#) .

1. Disable the SIR system. [SIR Disabling and Enabling](#)

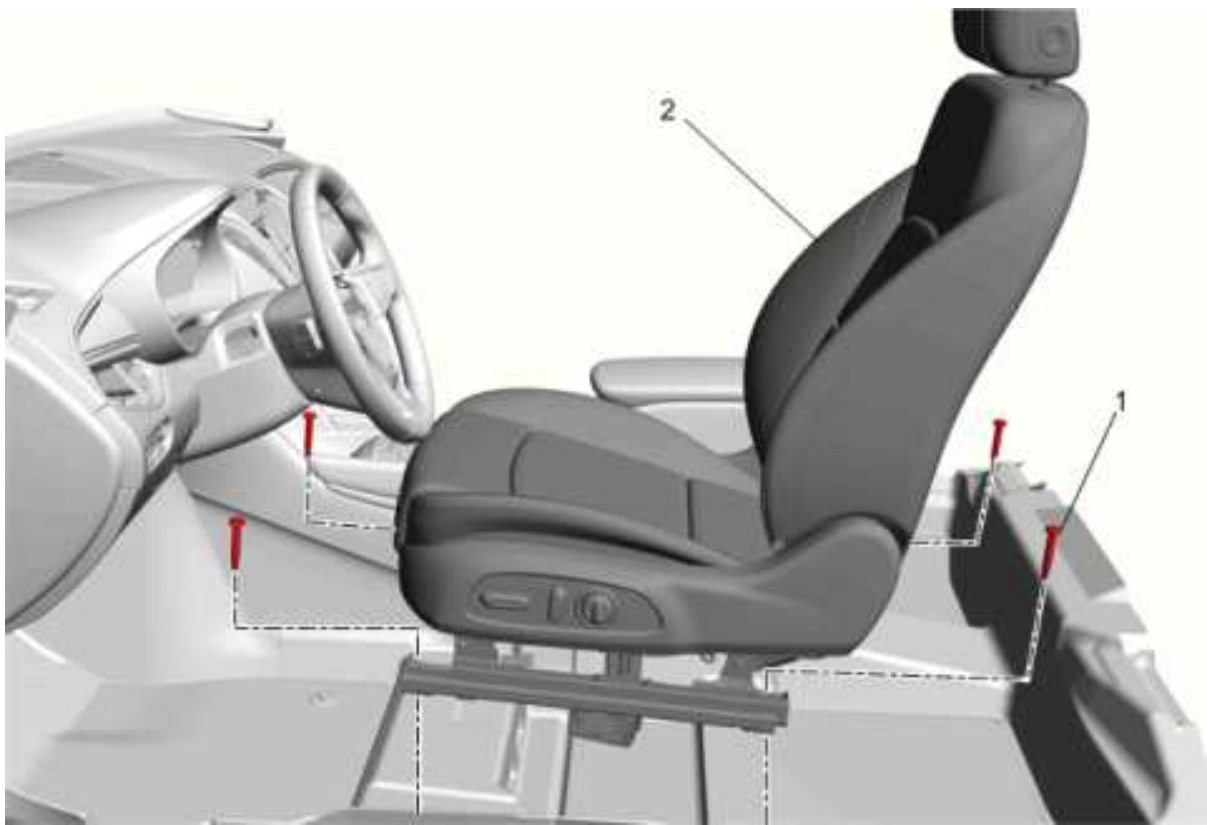


Fig. 17: Driver or Passenger Seat

Courtesy of GENERAL MOTORS COMPANY

2. Remove Driver or Passenger Seat (2) - [Driver or Passenger Seat Removal and Installation](#)

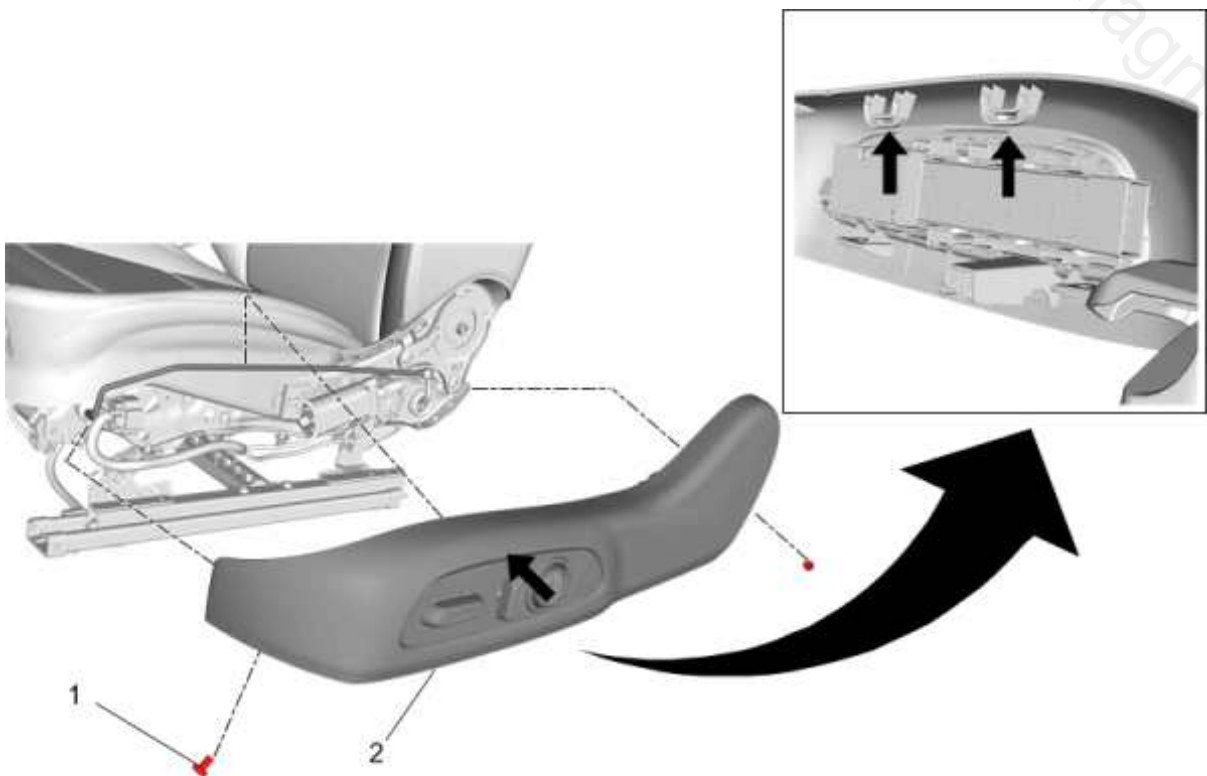


Fig. 18: Front Seat Cushion Outer Finish Cover (Power)

Courtesy of GENERAL MOTORS COMPANY

3. Remove Front Seat Cushion Outer Finish Cover (2) - [Front Seat Cushion Outer Finish Cover Replacement \(Manual\)](#)[Front Seat Cushion Outer Finish Cover Replacement \(Power\)](#)[Front Seat Cushion Outer Finish Cover Replacement \(Terrain Power Passenger Side\)](#)

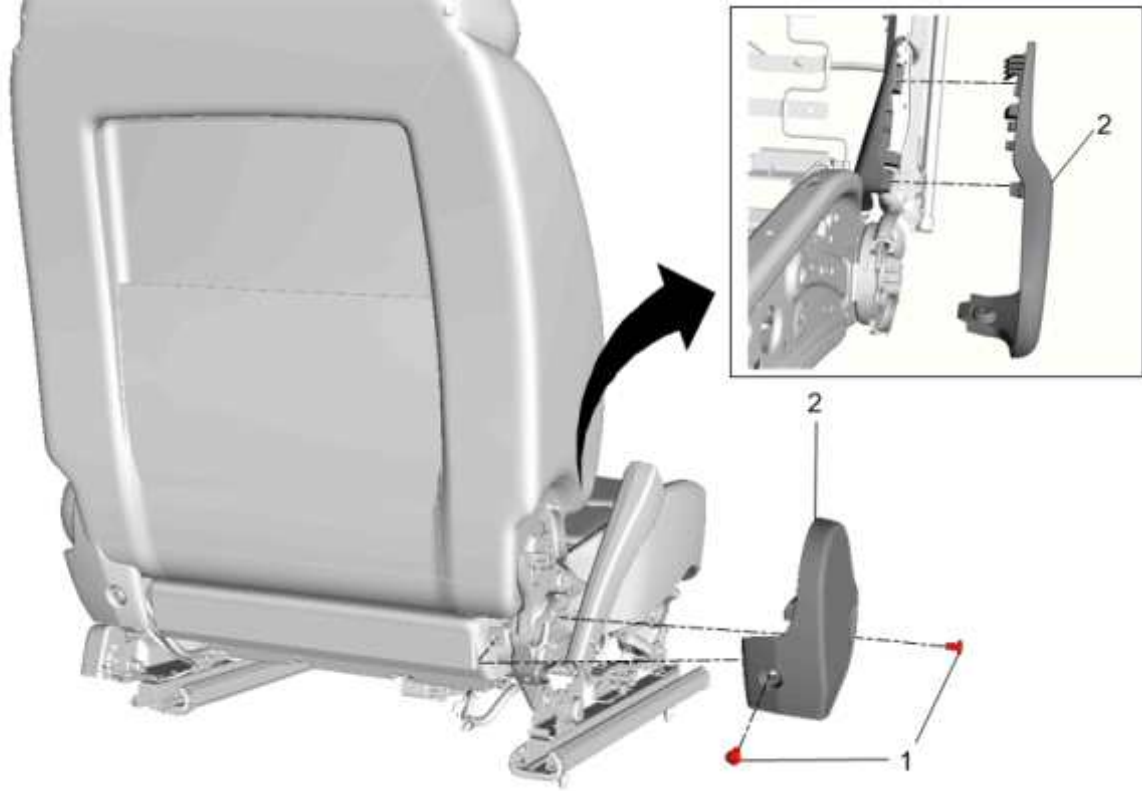


Fig. 19: Driver or Passenger Seat Inner Adjuster Front Finish Cover

Courtesy of GENERAL MOTORS COMPANY

4. Remove Driver or Passenger Seat Inner Recliner Finish Cover (2) - [Driver or Passenger Seat Inner Adjuster Front Finish Cover Replacement](#)
5. Remove the J-channel metal retainers.
6. Disengage the J-channel retainers from the seat cushion frame.
7. Disconnect the electrical connectors.

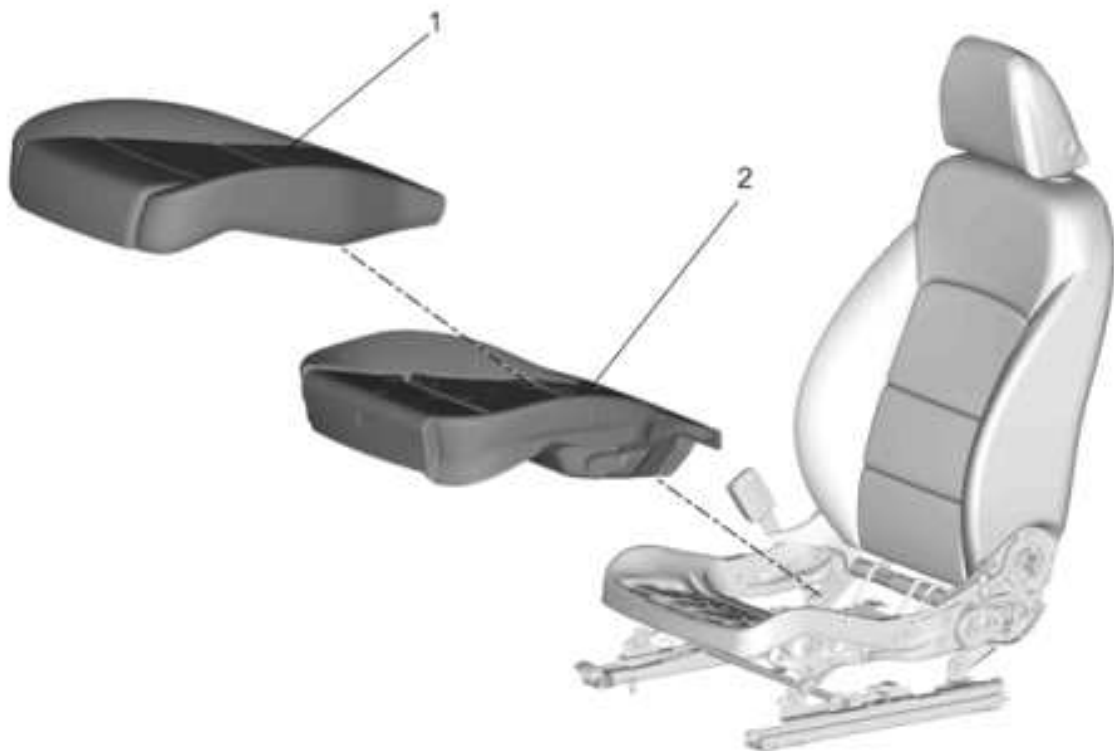


Fig. 20: Front Seat Cushion Cover and Pad

Courtesy of GENERAL MOTORS COMPANY

8. Remove the seat cushion cover (1) and pad (2) from the seat cushion frame as an assembly.

9. Separate the seat cushion cover (1) from the seat cushion pad (2) by pulling the cover away from the pad.
10. Transfer components as necessary.

Installation Procedure

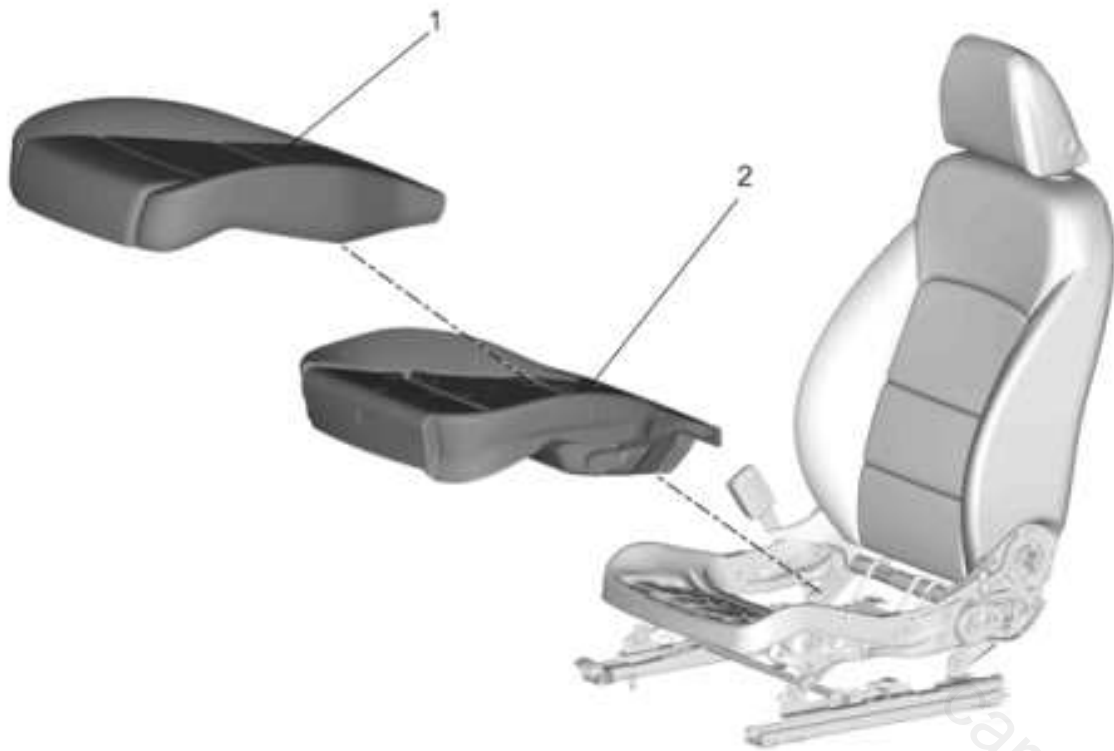


Fig. 21: Front Seat Cushion Cover and Pad
Courtesy of GENERAL MOTORS COMPANY

1. Install Front Seat Cushion Pad (2)
2. Install Front Seat Cushion Cover (1)
3. Connect the J-channel retainers.

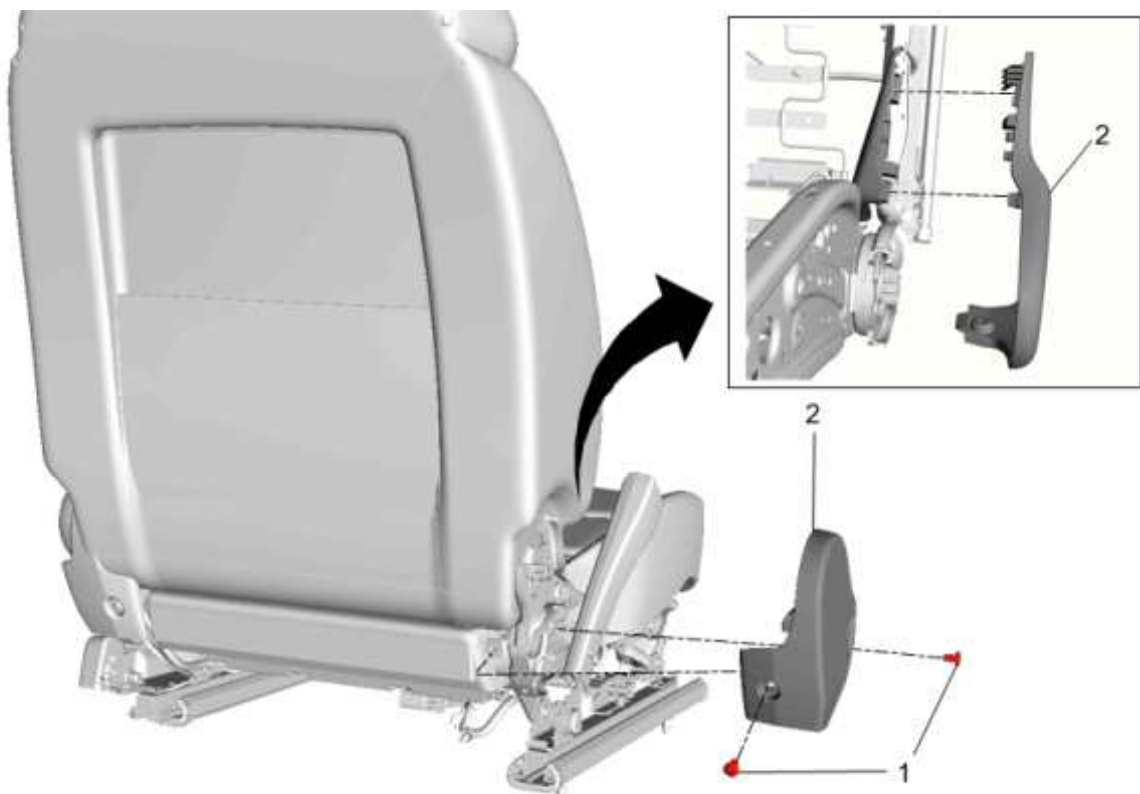


Fig. 22: Driver or Passenger Seat Inner Adjuster Front Finish Cover
Courtesy of GENERAL MOTORS COMPANY

4. Install Driver or Passenger Seat Inner Recliner Finish Cover (2) **Driver or Passenger Seat Inner Adjuster Front Finish Cover Replacement**

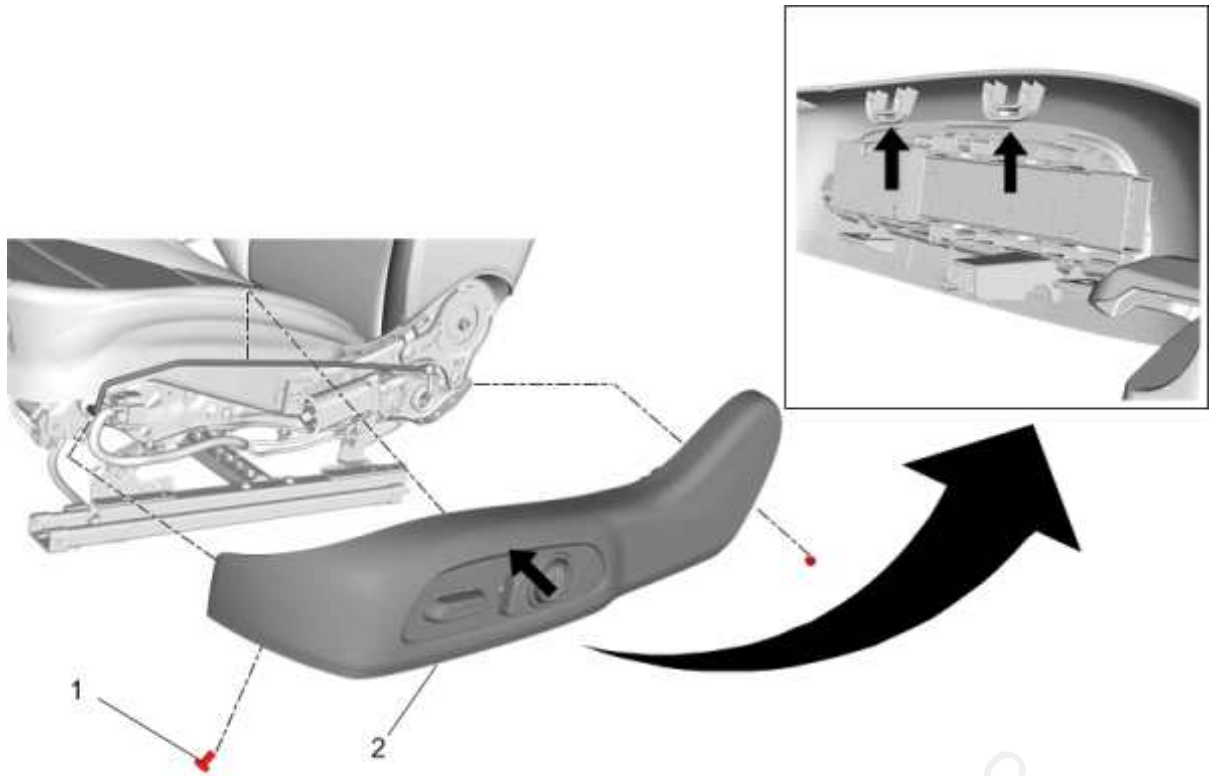


Fig. 23: Front Seat Cushion Outer Finish Cover (Power)
Courtesy of GENERAL MOTORS COMPANY

5. Install Front Seat Cushion Outer Finish Cover (2) **Front Seat Cushion Outer Finish Cover Replacement (Manual)****Front Seat Cushion Outer Finish Cover Replacement (Power)****Front Seat Cushion Outer Finish Cover Replacement (Terrain Power Passenger Side)**



Fig. 24: Driver or Passenger Seat
Courtesy of GENERAL MOTORS COMPANY

6. Install Driver or Passenger Seat (2) [Driver or Passenger Seat Removal and Installation](#)
7. Enable the SIR System. [SIR Disabling and Enabling](#)
8. If servicing the passenger seat, re-zero the passenger presence system. [Passenger Presence System Rezeroing](#)

DRIVER OR PASSENGER SEAT BACK COVER AND PAD REPLACEMENT

Removal Procedure

WARNING: Refer to [SIR Warning](#) .

WARNING: Do not repair or replace the seat stitching or seams in the seat back trim cover with an internal mounted seat side airbag module. Replace the complete seat back trim cover from the OEM. Non-OEM seat stitching may cause improper airbag deployment which could result in personal injury.

1. Disable the SIR system. [SIR Disabling and Enabling](#)

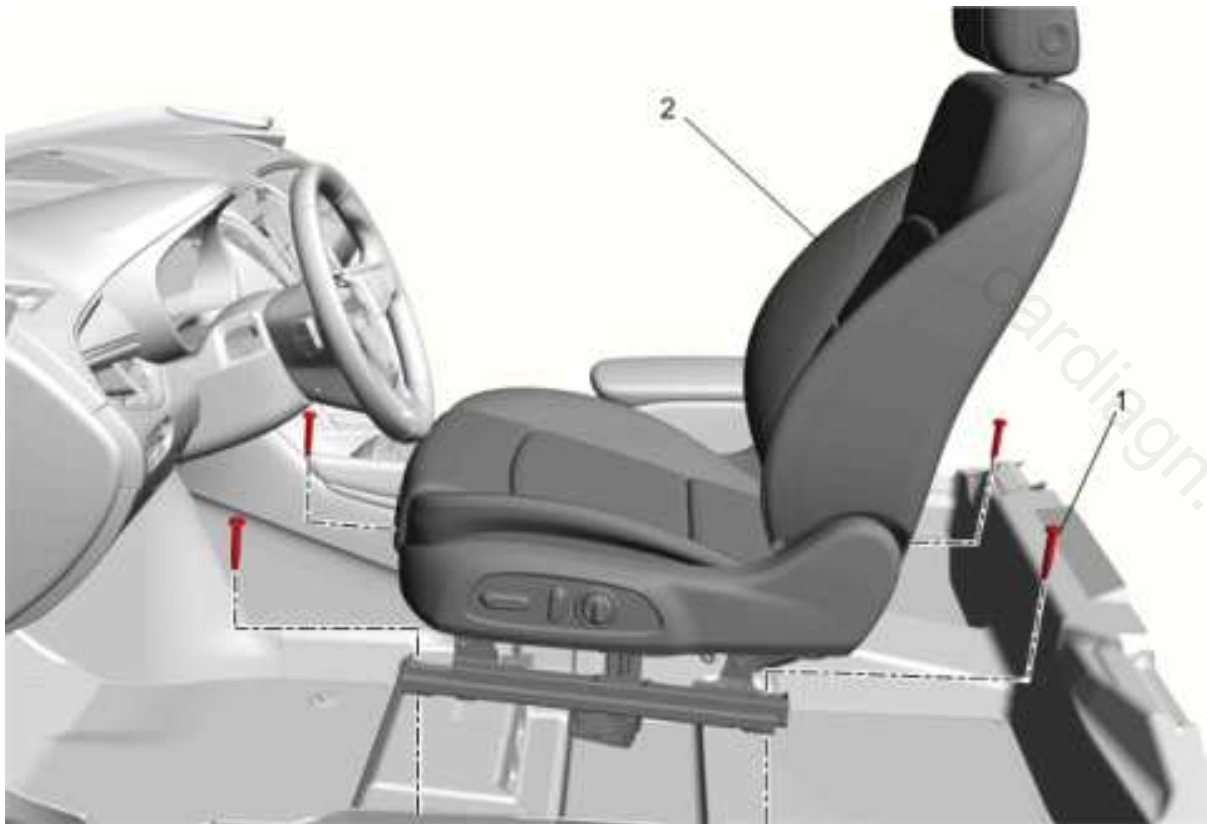


Fig. 25: Driver or Passenger Seat
Courtesy of GENERAL MOTORS COMPANY

2. Remove Driver or Passenger Seat (2) - [Driver or Passenger Seat Removal and Installation](#)

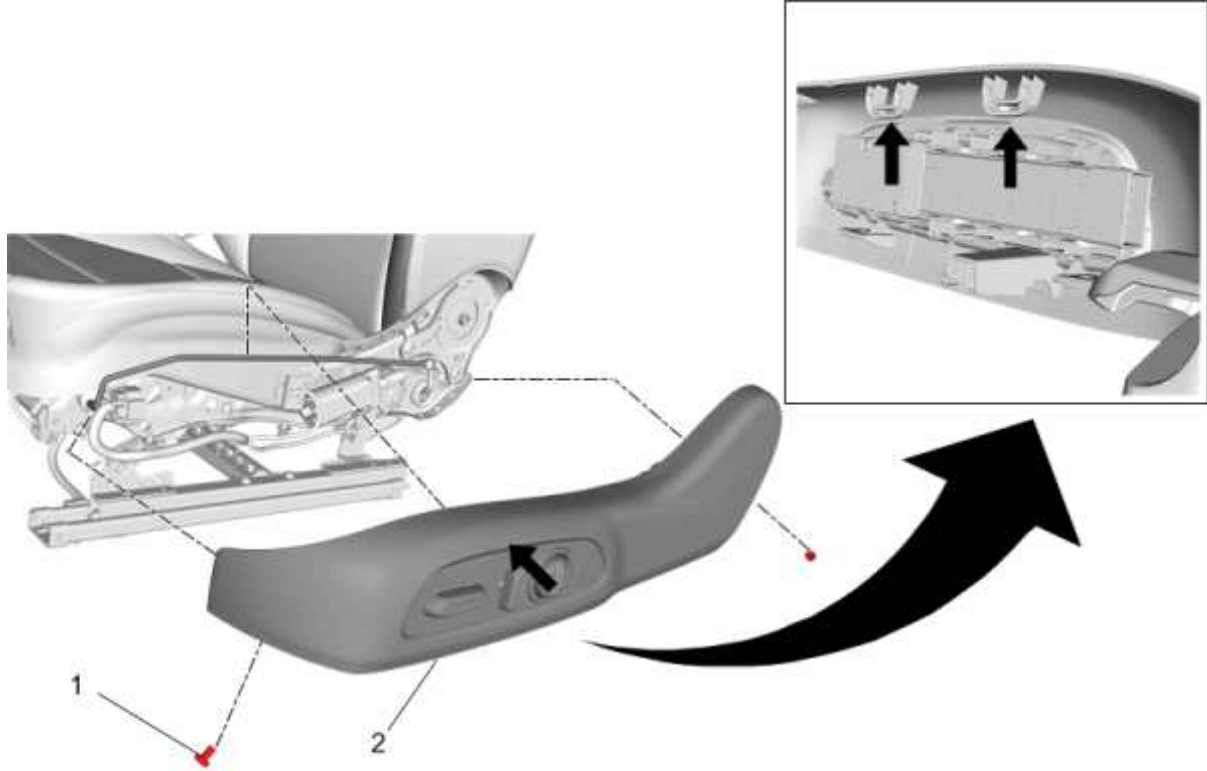


Fig. 26: Front Seat Cushion Outer Finish Cover (Power)

Courtesy of GENERAL MOTORS COMPANY

3. Remove Front Seat Cushion Outer Finish Cover (2) - **Front Seat Cushion Outer Finish Cover Replacement (Manual)****Front Seat Cushion Outer Finish Cover Replacement (Power)****Front Seat Cushion Outer Finish Cover Replacement (Terrain Power Passenger Side)**

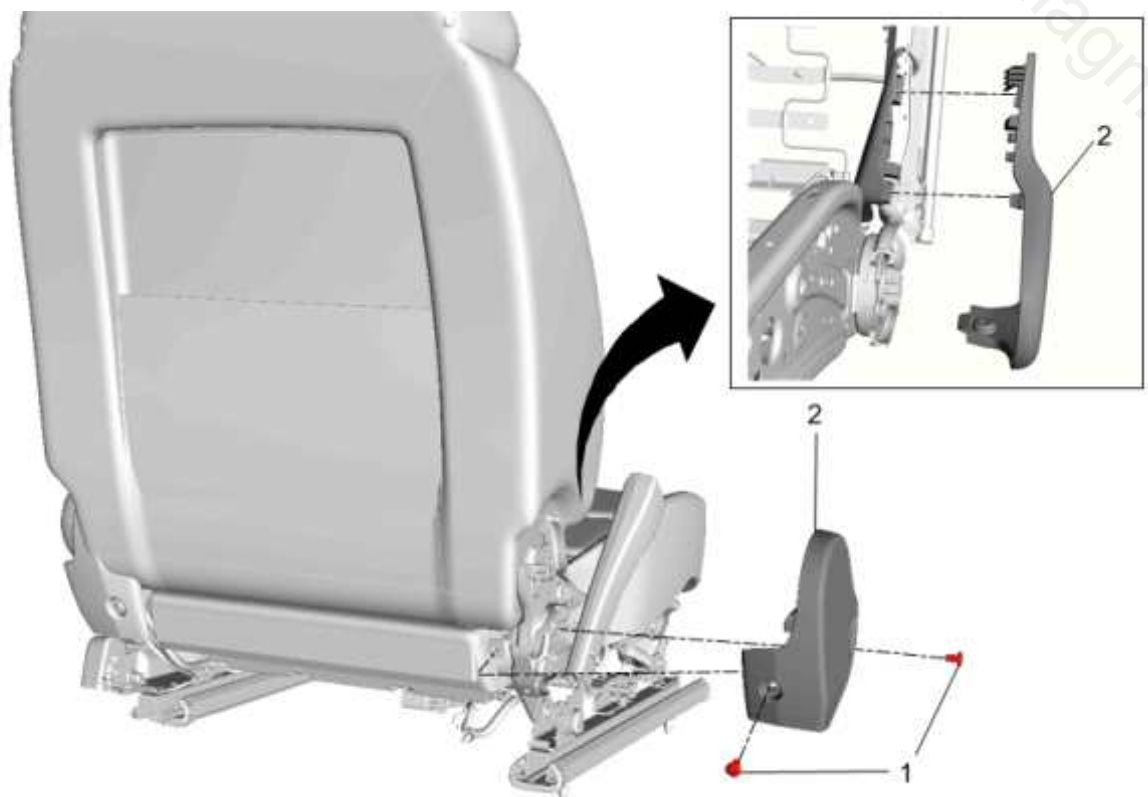


Fig. 27: Driver or Passenger Seat Inner Adjuster Front Finish Cover

Courtesy of GENERAL MOTORS COMPANY

4. Remove Driver or Passenger Seat Inner Adjuster Front Finish Cover (2) - **Driver or Passenger Seat Inner Adjuster Front Finish Cover Replacement**

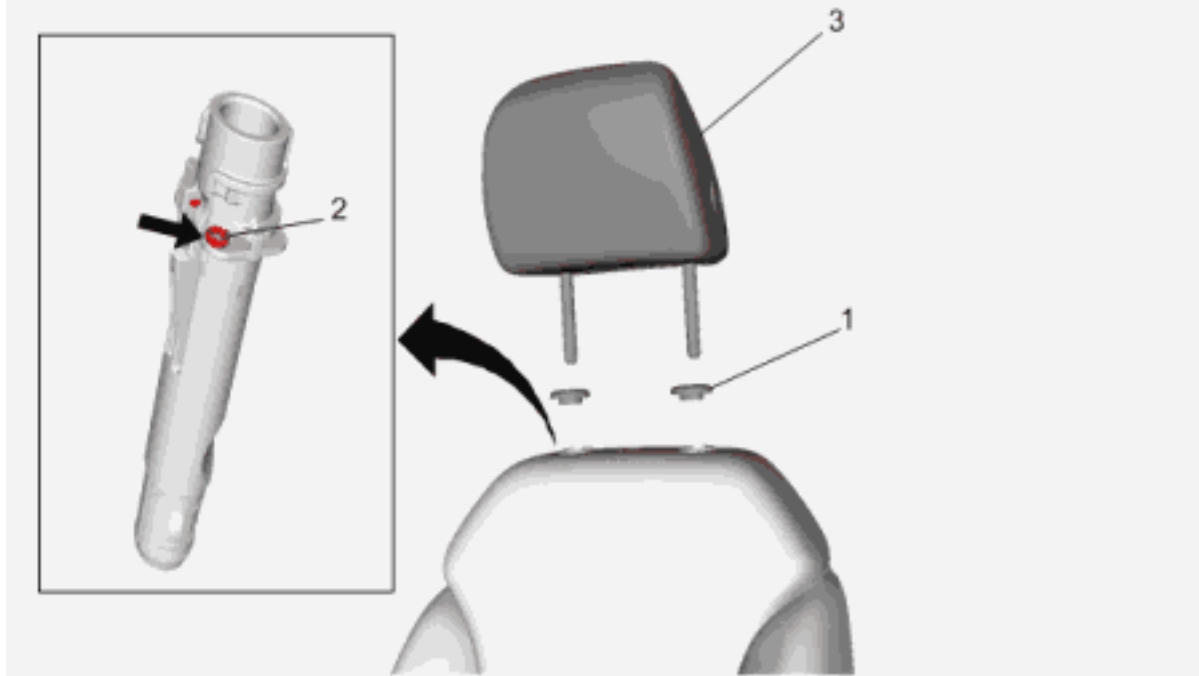


Fig. 28: Driver or Passenger Seat Head Restraint
 Courtesy of GENERAL MOTORS COMPANY

5. Remove Driver or Passenger Seat Head Restraint (3) - **Driver or Passenger Seat Head Restraint Replacement**
6. Disengage the seat back cover lower J-channel retainer.

NOTE: Hold both sides of the zipper straight while unzipping.

7. Unzip the left and right seat back cover zippers
8. Disengage the J-channel retainers from the seat back cushion frame.

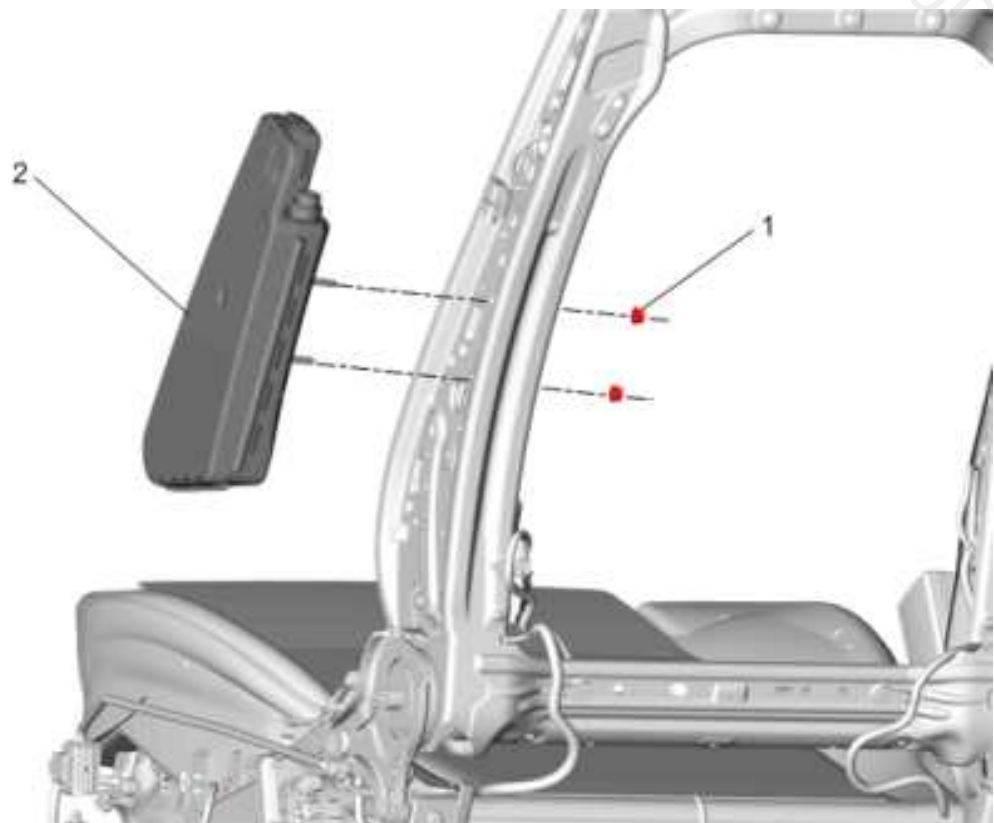


Fig. 29: Front Seat Outboard Seat Back Airbag
 Courtesy of GENERAL MOTORS COMPANY

9. Remove Front Seat Outboard Seat Back Airbag Nut (1) - **Front Seat Outboard Seat Back Airbag Replacement**



Fig. 30: Driver or Passenger Seat Back Cover and Pad
Courtesy of GENERAL MOTORS COMPANY

10. Remove Driver or Passenger Seat Back Cushion Cover (1)
11. Remove Driver or Passenger Seat Back Cushion Pad (2)
12. Remove { If equipped } Driver or Passenger Seat Back Cushion Heater - **Driver or Passenger Seat Back Heater Replacement**
13. Disconnect electrical connections, if applicable.
14. Transfer components as necessary.

Installation Procedure



Fig. 31: Driver or Passenger Seat Back Cover and Pad
Courtesy of GENERAL MOTORS COMPANY

1. Install Driver or Passenger Seat Back Cushion Pad (2)
2. Install { If equipped } Driver or Passenger Seat Back Cushion Heater - [Driver or Passenger Seat Back Heater Replacement](#)
3. Install Driver or Passenger Seat Back Cushion Cover (1)

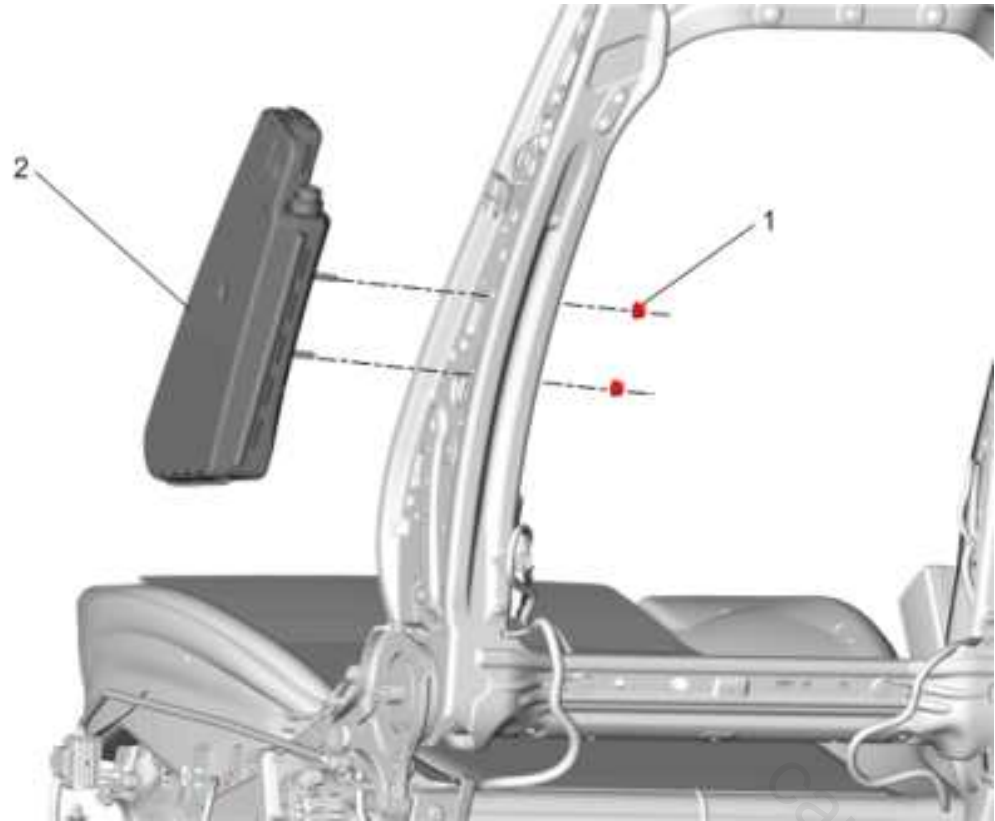


Fig. 32: Front Seat Outboard Seat Back Airbag
Courtesy of GENERAL MOTORS COMPANY

4. Install Front Seat Outboard Seat Back Airbag Nut (1) - [Front Seat Outboard Seat Back Airbag Replacement](#)
5. Connect the J-channel retainers to the seat back cushion frame.

NOTE: Hold both sides of the trim together while pulling straight down on the zipper.

6. Close the left and right seat back cover zippers
7. Connect the seat back cover lower J-channel retainer.

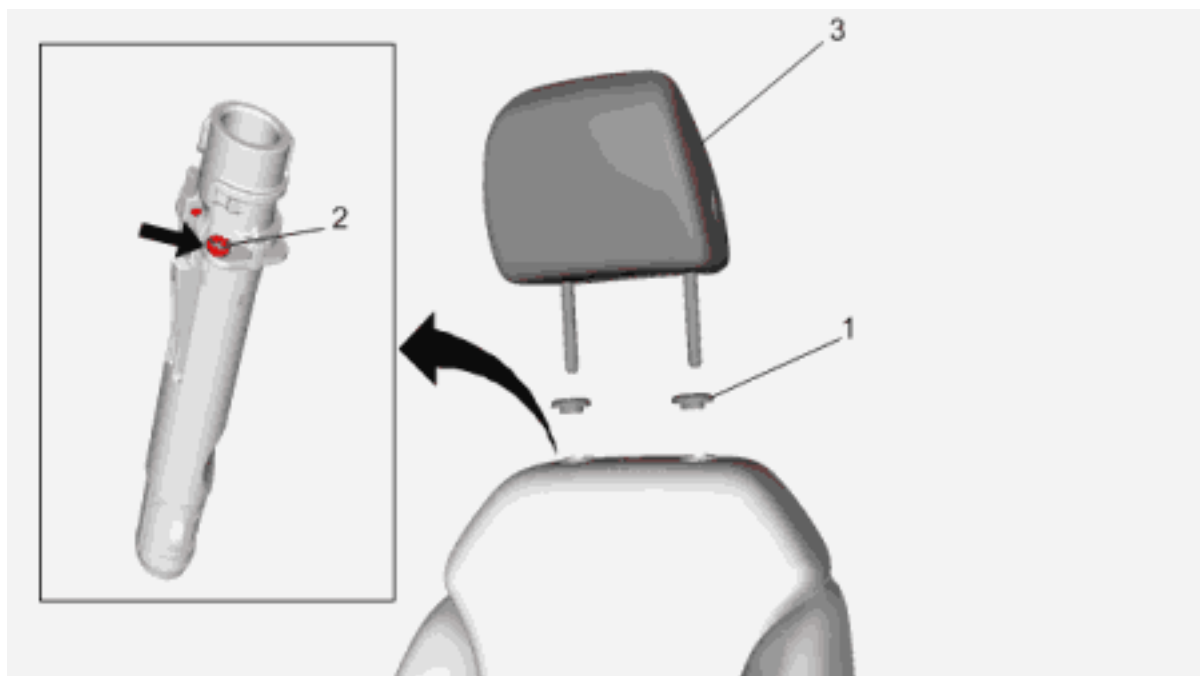


Fig. 33: Driver or Passenger Seat Head Restraint
Courtesy of GENERAL MOTORS COMPANY

8. Install Driver or Passenger Seat Head Restraint (3) - **Driver or Passenger Seat Head Restraint Replacement**

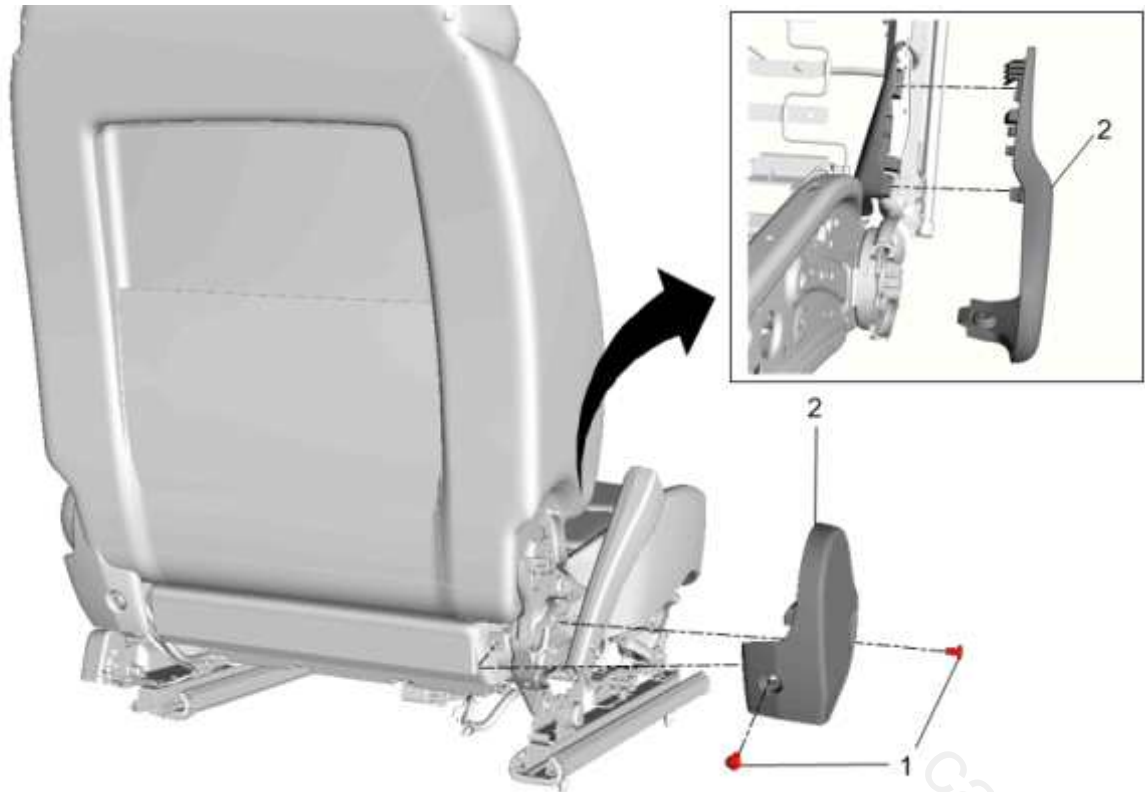


Fig. 34: Driver or Passenger Seat Inner Adjuster Front Finish Cover
Courtesy of GENERAL MOTORS COMPANY

9. Install Driver or Passenger Seat Inner Adjuster Front Finish Cover (2) - **Driver or Passenger Seat Inner Adjuster Front Finish Cover Replacement**

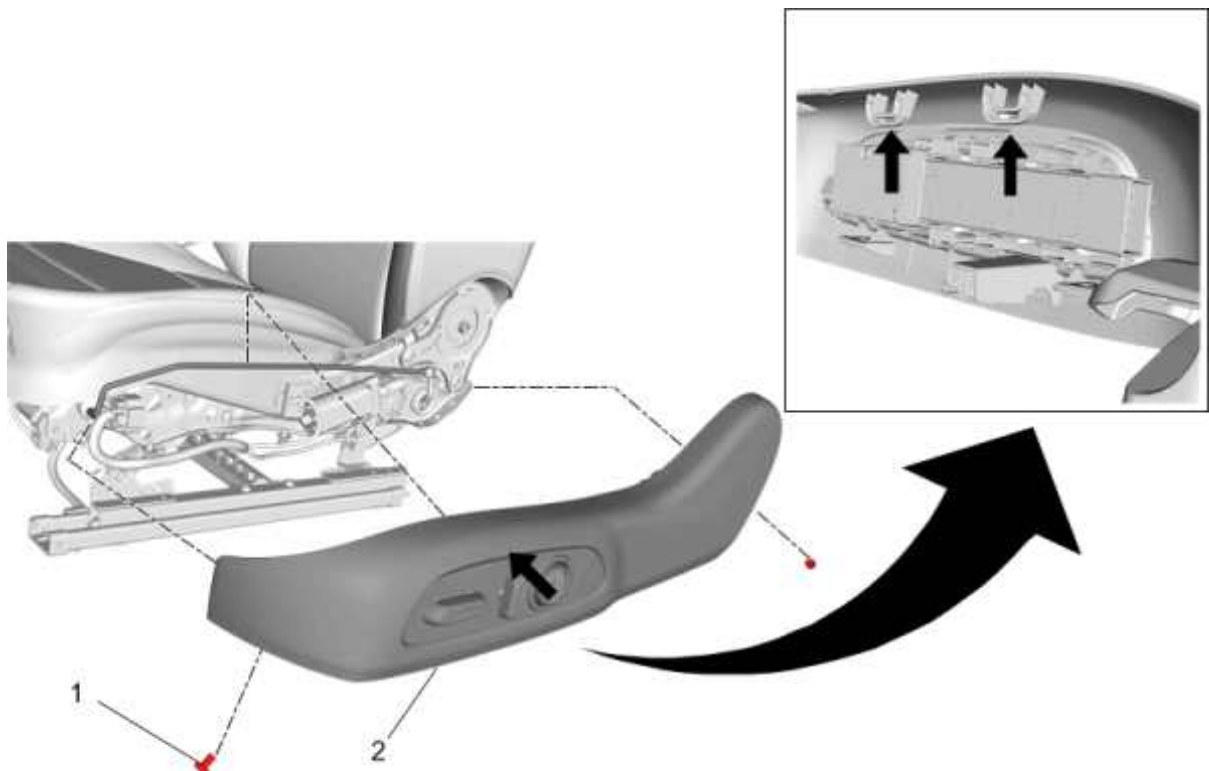


Fig. 35: Front Seat Cushion Outer Finish Cover (Power)
Courtesy of GENERAL MOTORS COMPANY

10. Install Front Seat Cushion Outer Finish Cover (2) - [Front Seat Cushion Outer Finish Cover Replacement \(Manual\)](#)[Front Seat Cushion Outer Finish Cover Replacement \(Power\)](#)[Front Seat Cushion Outer Finish Cover Replacement \(Terrain Power Passenger Side\)](#).



Fig. 36: Driver or Passenger Seat

Courtesy of GENERAL MOTORS COMPANY

11. Install Driver or Passenger Seat (2) - [Driver or Passenger Seat Removal and Installation](#)
12. Enable the SIR System. [SIR Disabling and Enabling](#)

DRIVER OR PASSENGER SEAT BACK CUSHION PAD WIRE REPLACEMENT



Fig. 37: Driver or Passenger Seat Back Cushion Pad Wire

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Driver or Passenger Seat Back Cover and Pad Replacement</u>	
1	Front Seat Back Pad Support

DRIVER OR PASSENGER SEAT BACK CUSHION FRAME REPLACEMENT



Fig. 38: Driver or Passenger Seat Back Cushion Frame
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to SIR Warning .	
Procedure Driver or Passenger Seat Back Cover and Pad Replacement	
1	Driver or Passenger Seat Back Frame Fastener[4x] CAUTION: Refer to Fastener Caution . Tighten 35 N.m (26 lb ft)
2	Driver or Passenger Seat Back Cushion Frame Procedure 1. Disconnect the electrical connector. 2. Transfer components as necessary.

FRONT SEAT RECLINER HANDLE REPLACEMENT - PASSENGER SIDE (POWER)



Fig. 39: Front Seat Recliner Handle - Passenger Side (Power).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Seat Recliner Handle Cap
2	Front Seat Recliner Handle
Procedure Using a suitable trim tool, depress the retaining tabs to remove the handle.	

FRONT SEAT BACK CUSHION FINISH PANEL REPLACEMENT (TERRAIN)

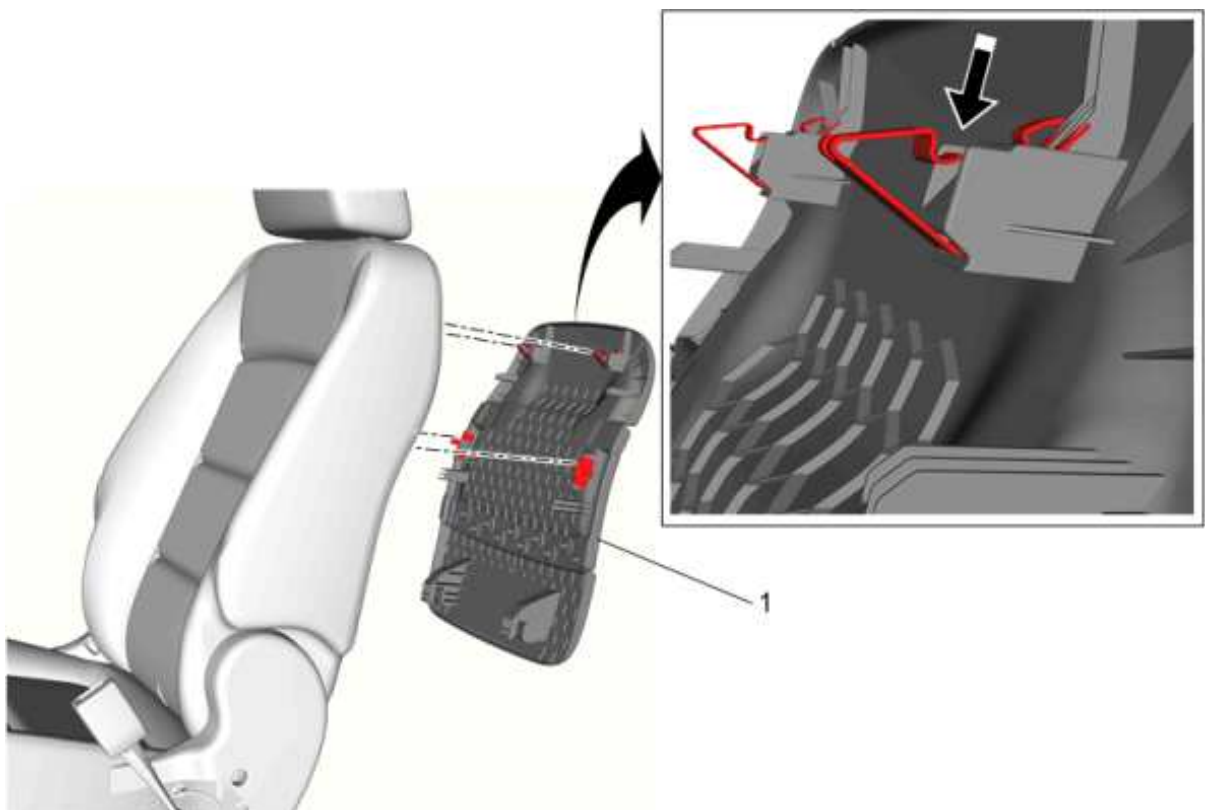


Fig. 40: Front Seat Back Cushion Finish Panel (Terrain).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Seat Back Cushion Finish Panel Procedure Use a thin flat-bladed tool to release the upper spring clip retainers. Notches in the top of the panel can be used to locate the upper retainers.

REAR SEAT SEPARATION

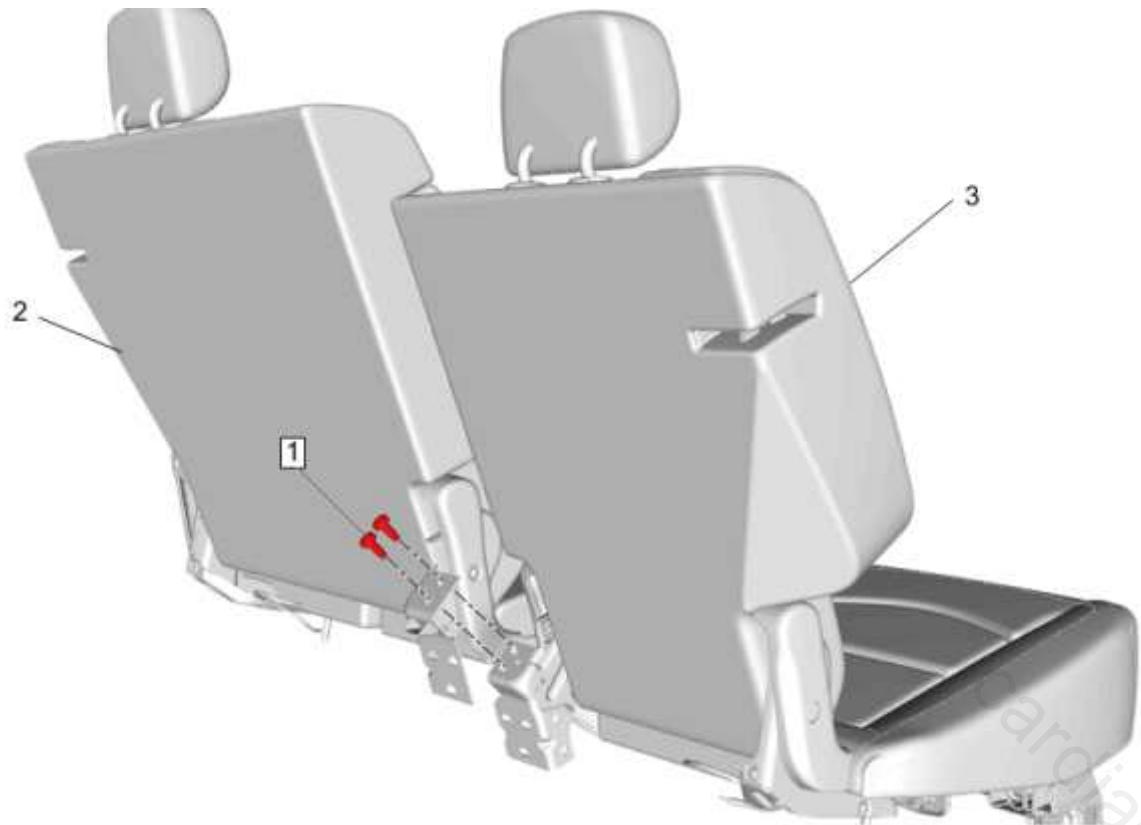


Fig. 41: Rear Seat
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Rear Seat Removal and Installation	
1	Rear Seat Bolt (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 45 N.m (33 lb ft)
2	Rear Seat Assembly - 60 Percent
3	Rear Seat Assembly - 40 Percent

REAR SEAT REMOVAL AND INSTALLATION

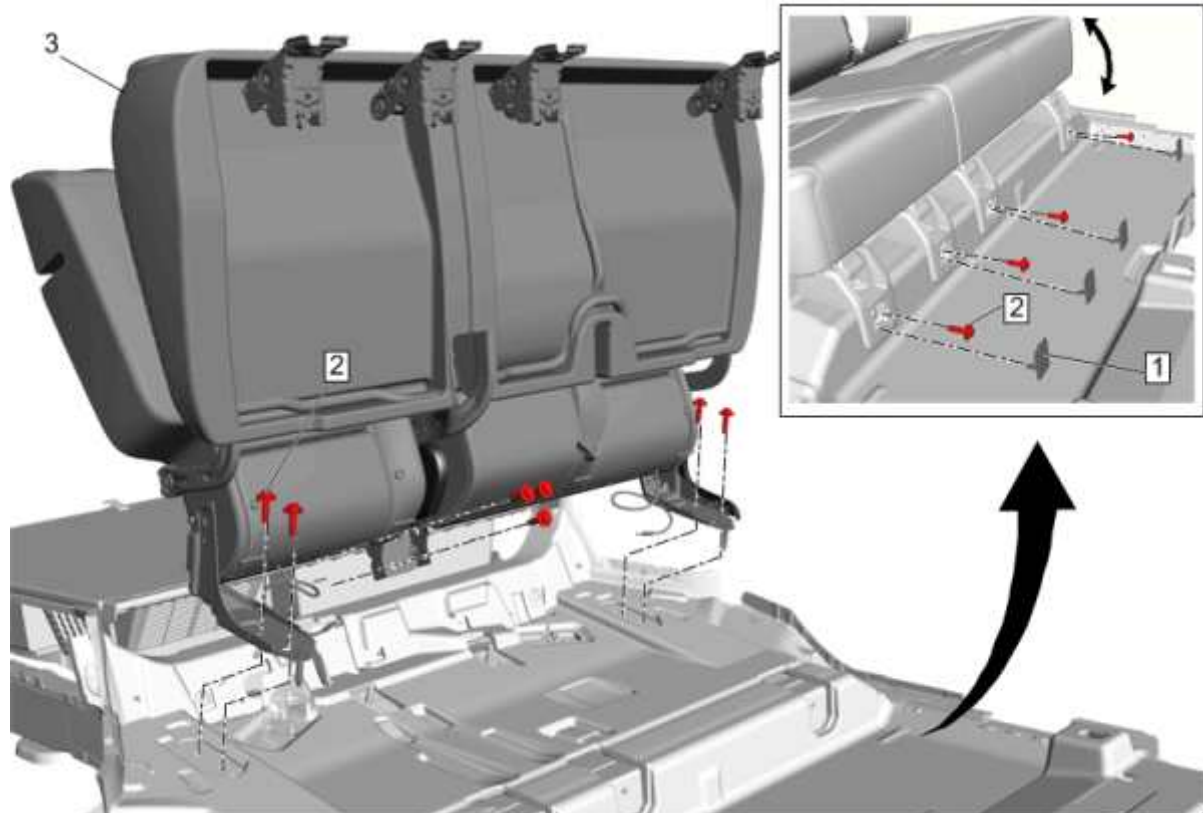


Fig. 42: Rear Seat

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Using a suitable tool, press the button to release the belt from the mini buckle. Rear Center Seat Belt Retractor Replacement	
1	Rear Seat Actuator Finish Cover Bolt Cap
2	Rear Seat Bolt (Qty: 11) CAUTION: Refer to Fastener Caution . Procedure 1. Fold the seat back down. 2. Remove the front bolts. 3. Fold the seat bottom up to gain access to the rear bolts. Tighten 45 N.m (33 lb ft)
3	Rear Seat Procedure 1. Disconnect electrical connections, if applicable. 2. Disconnect the recliner cable from the release lever cable equalizer. Lift the carpet flap to access, slide the retainer door open and disconnect the cable. 3. Remove elastic band from the seat belt buckles. 4. With the aid of an assistant remove the rear seat by lifting and pulling the seat upward to disengage it from the floor. 5. Separate the rear seats. Rear Seat Separation

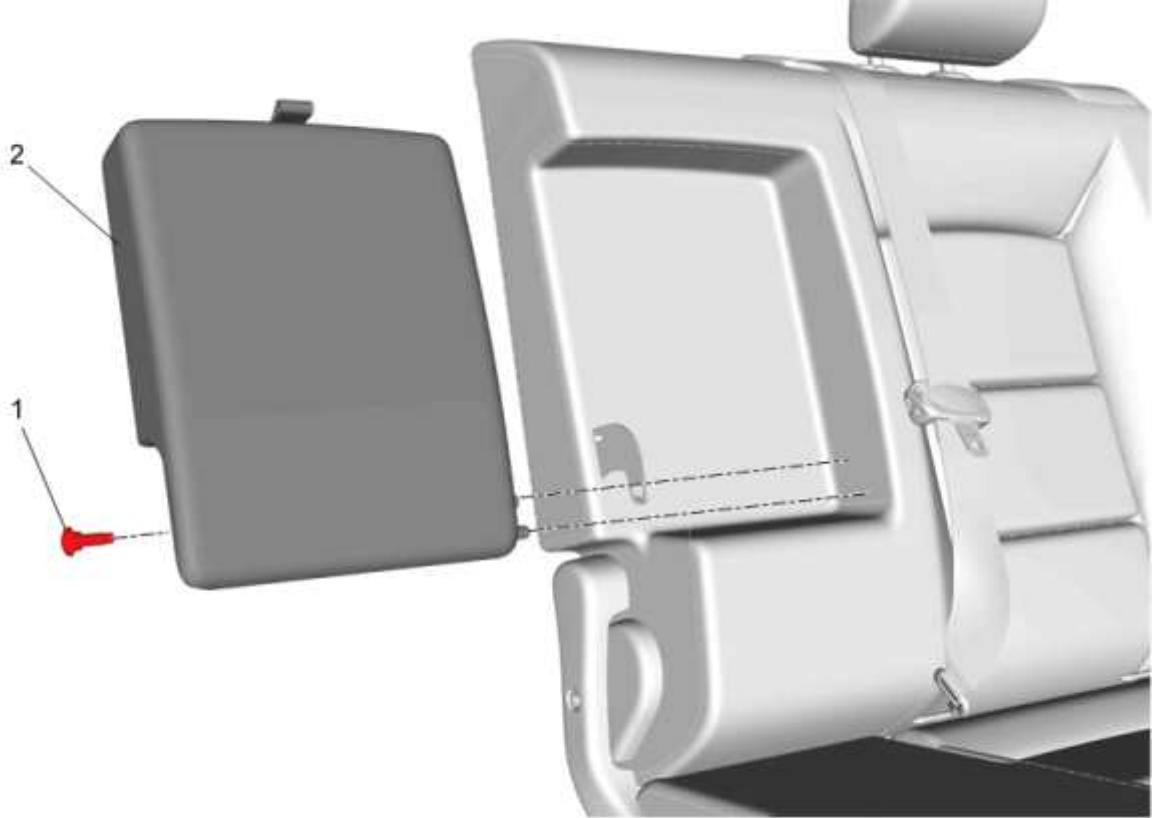


Fig. 43: Rear Seat Armrest

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Seat Armrest Hinge Finish Cover Replacement</u>	
1	Rear Seat Armrest Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 3 N.m (27 lb in)
2	Rear Seat Armrest

REAR SEAT ARMREST BRACKET REPLACEMENT (OUTER)



Fig. 44: Rear Seat Armrest Bracket (Outer).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Seat Back Cushion Cover and Pad Replacement (60%)</u> <u>Rear Seat Back Cushion Cover and Pad Replacement (40%)</u>	
1	Rear Seat Armrest Bracket Fastener (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 3 N.m (27 lb in)
2	Rear Seat Armrest Bracket

REAR SEAT ARMREST BRACKET REPLACEMENT (INNER)

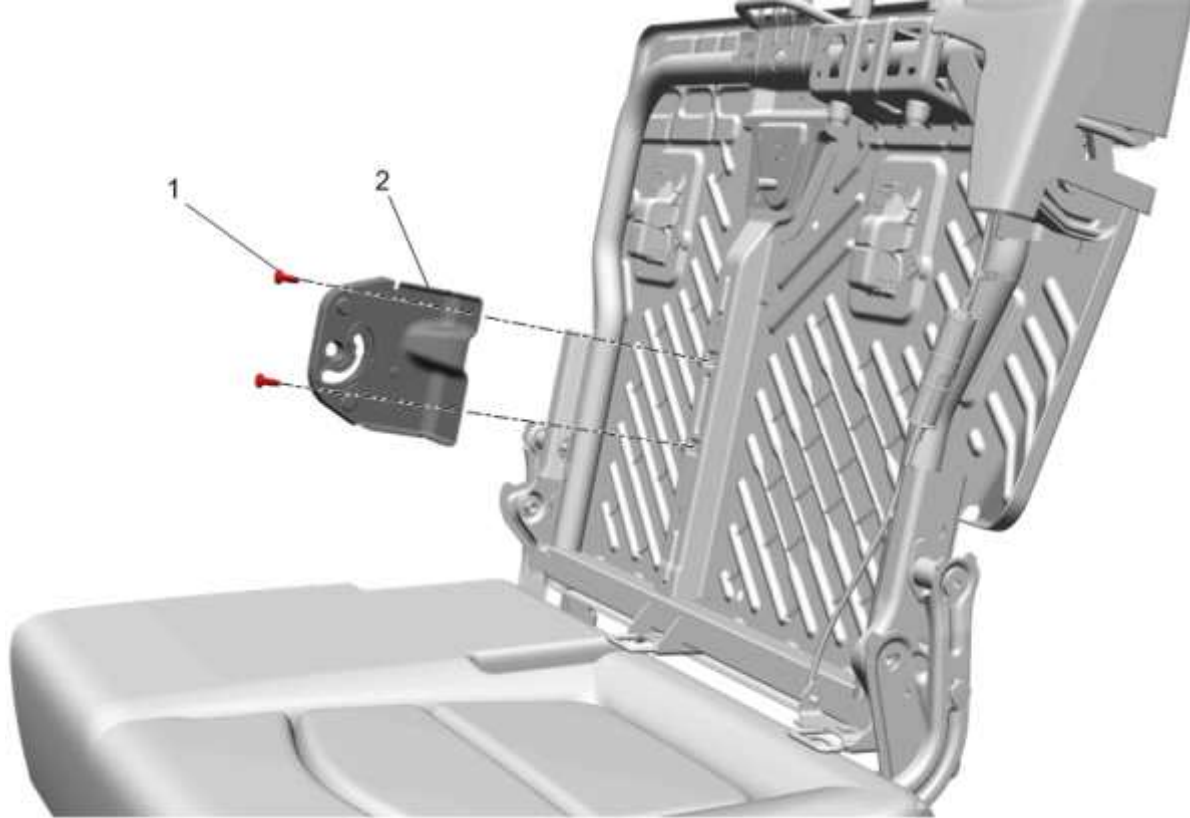


Fig. 45: Rear Seat Armrest Bracket (Inner)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Seat Back Cushion Cover and Pad Replacement (60%)</u> <u>Rear Seat Back Cushion Cover and Pad Replacement (40%)</u>	
1	Rear Seat Armrest Bracket Fastener (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 3 N.m (27 lb in)
2	Rear Seat Armrest Bracket

REAR SEAT ARMREST HINGE FINISH COVER REPLACEMENT

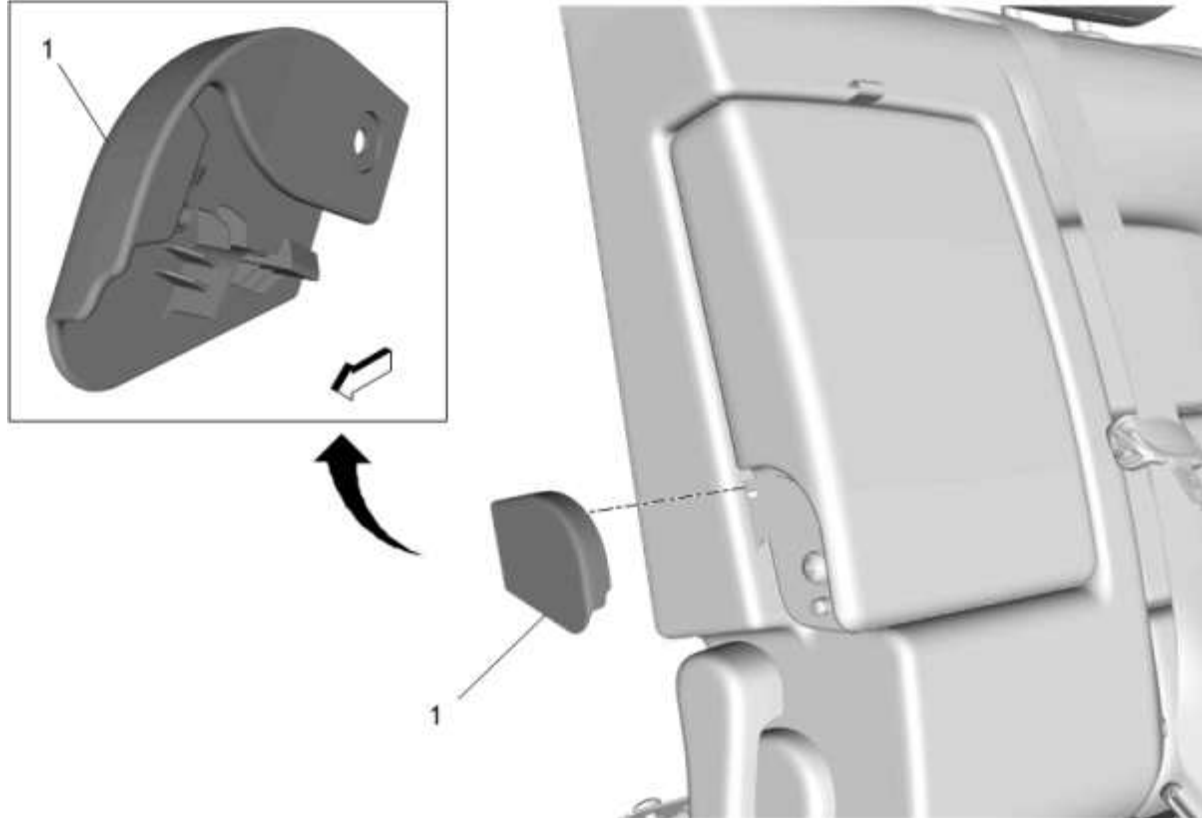


Fig. 46: Rear Seat Armrest Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Fold the rear seat back cushion assembly forward.	
1	Rear Seat Armrest Hinge Finish Cover Procedure Use a flat bladed plastic tool to remove.

REAR SEAT INNER HINGE FINISH COVER REPLACEMENT

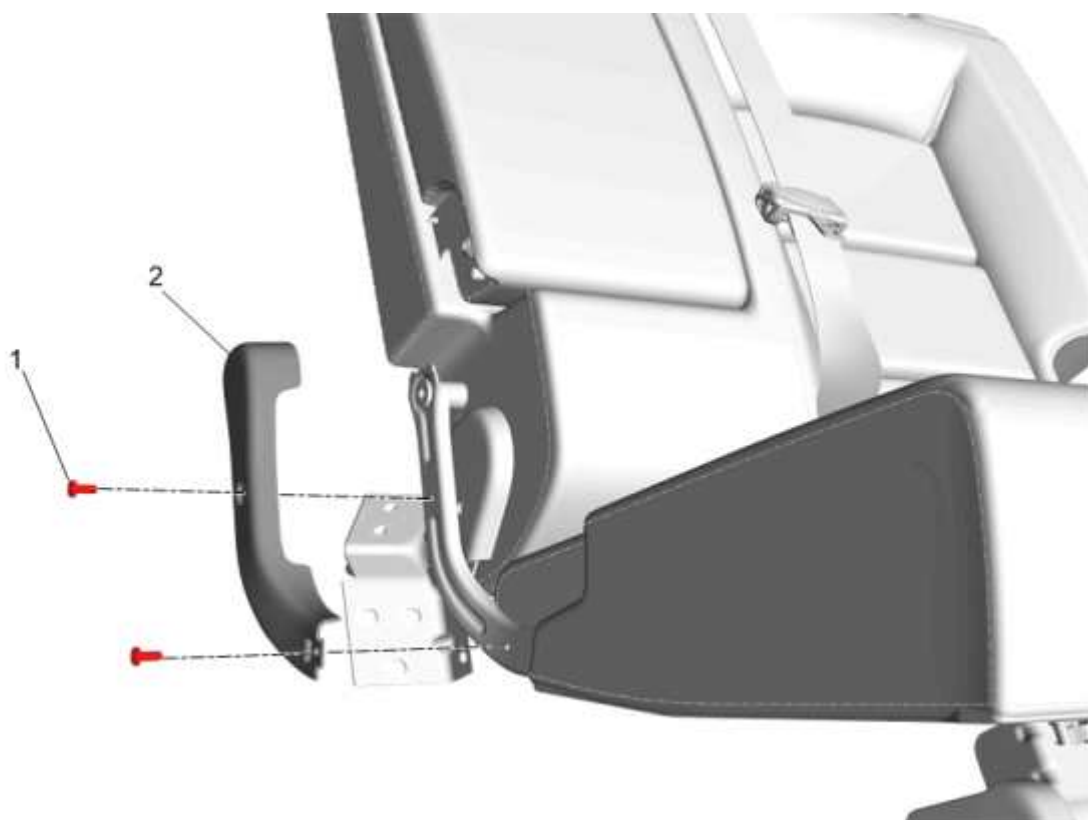


Fig. 47: Rear Seat Inner Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Seat Removal and Installation</u>	
1	Rear Seat Inner Hinge Finish Cover Fastener [2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Rear Seat Inner Hinge Finish Cover

REAR SEAT OUTER HINGE FINISH COVER REPLACEMENT

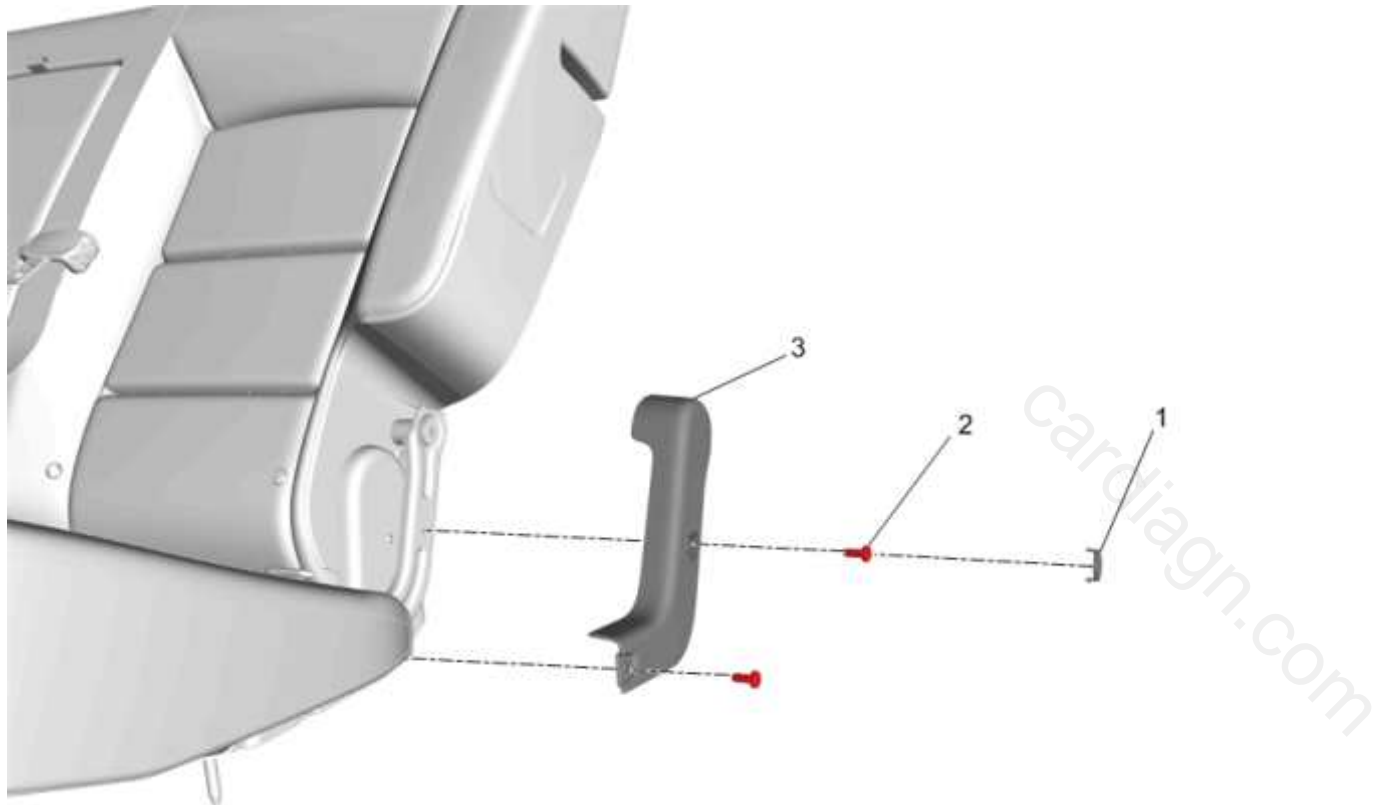


Fig. 48: Rear Seat Outer Hinge Finish Cover
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Seat Removal and Installation</u>	
1	Rear Seat Outer Hinge Finish Cover Cap
2	Rear Seat Outer Hinge Finish Cover Fastener (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
3	Rear Seat Outer Hinge Finish Cover

REAR SEAT HEAD RESTRAINT REPLACEMENT

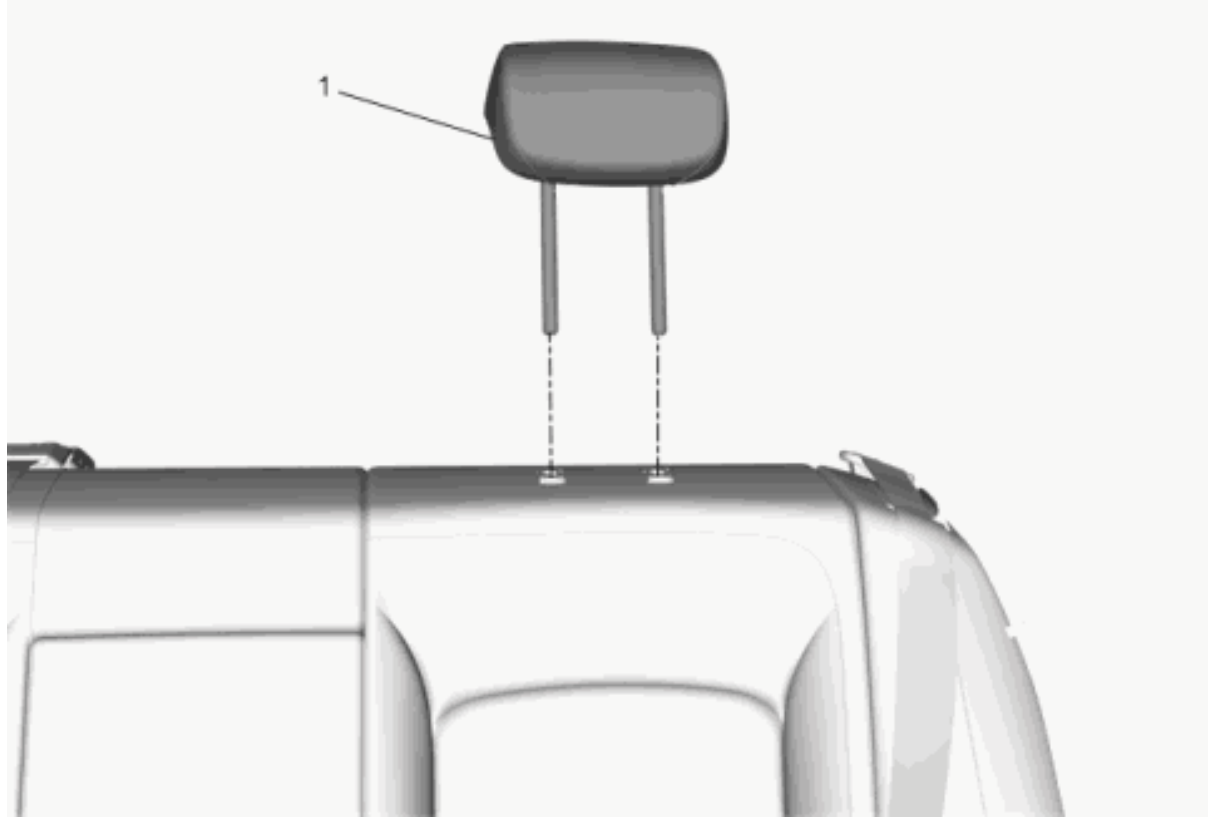


Fig. 49: Rear Seat Head Restraint

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Seat Head Restraint Procedure 1. Lower the rear seat back forward to gain space between the head restraint and the roof. 2. Depress the large button on the head restraint guide and raise the head restraint to the full up position. 3. Depress the smaller button on the opposite head restraint guide and pull upward to remove from the seat.

REAR SEAT HEAD RESTRAINT GUIDE REPLACEMENT



Fig. 50: Rear Seat Head Restraint Guide
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Seat Head Restraint Replacement.</u>	
1	Rear Seat Head Restraint Guide Procedure Using a suitable flat-bladed tool, slide the tool on the outside of the guide until it finds the slot. Then push the plastic slot inward and pull upward to remove the guide from the seat back frame.

REAR SEAT CUSHION COVER AND PAD REPLACEMENT (40%)

Removal Procedure

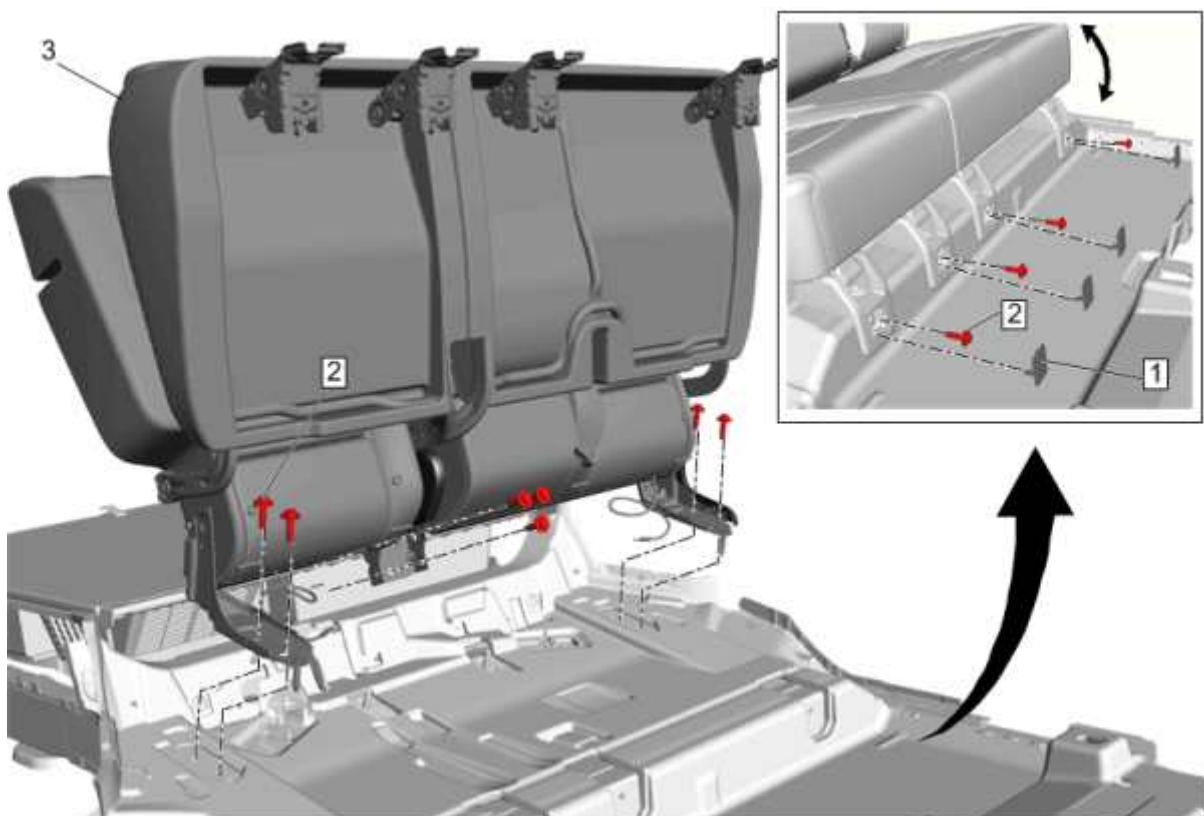


Fig. 51: Rear Seat

Courtesy of GENERAL MOTORS COMPANY

1. Remove Rear Seat (3) - **Rear Seat Removal and Installation**

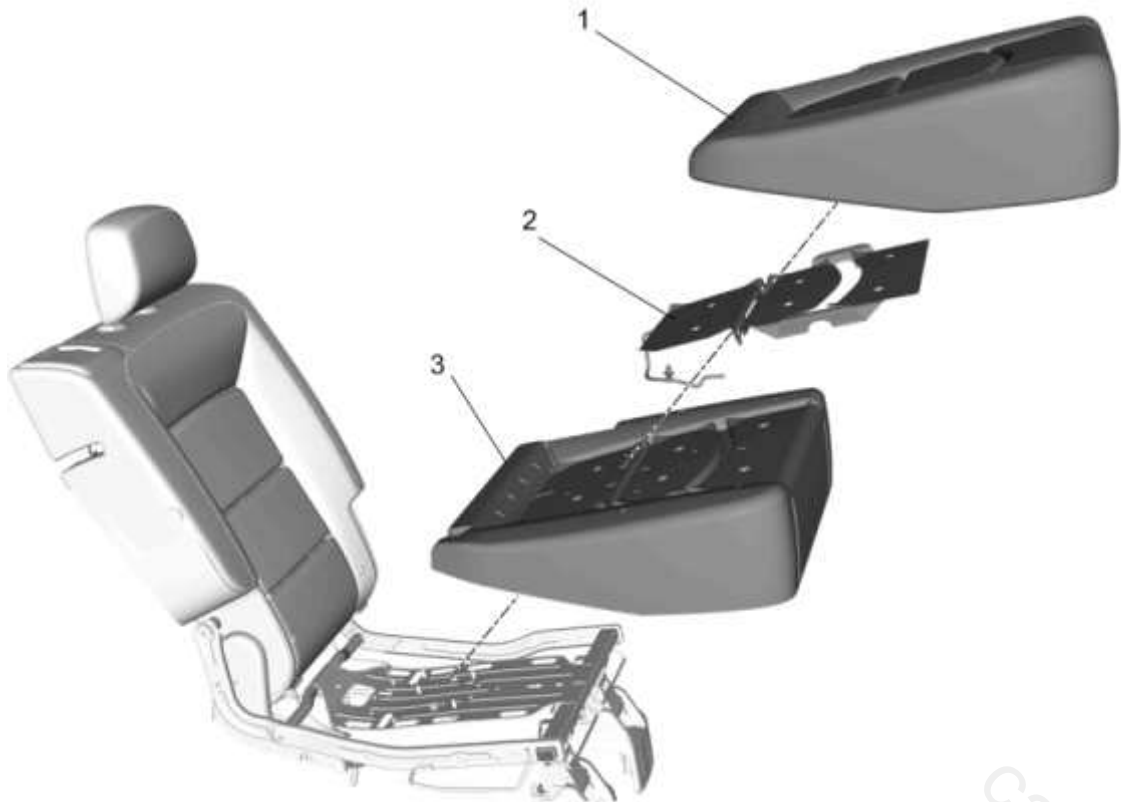


Fig. 52: Rear Seat Cushion Cover, Heater And Pad

Courtesy of GENERAL MOTORS COMPANY

2. Disengage the J-channel retainers from the seat cushion frame.
3. Remove Rear Seat Cushion Cover (1)
4. Remove Rear Seat Cushion Heater (2) - **Rear Seat Cushion Heater Replacement**
5. Remove Rear Seat Cushion Pad (3)

Installation Procedure

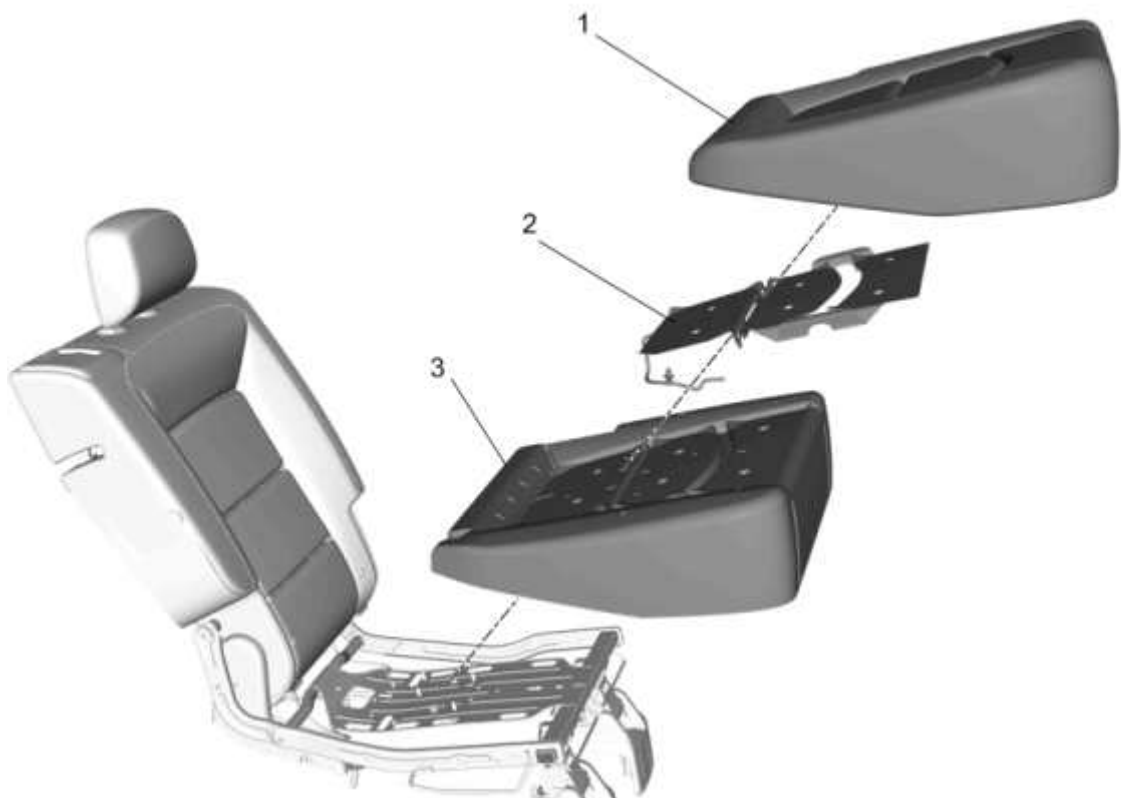


Fig. 53: Rear Seat Cushion Cover, Heater And Pad
Courtesy of GENERAL MOTORS COMPANY

1. Install Rear Seat Cushion Pad (3)
2. Install Rear Seat Cushion Heater (2) [Rear Seat Cushion Heater Replacement](#)
3. Install Rear Seat Cushion Cover (1)
4. Connect the J-channel retainers.

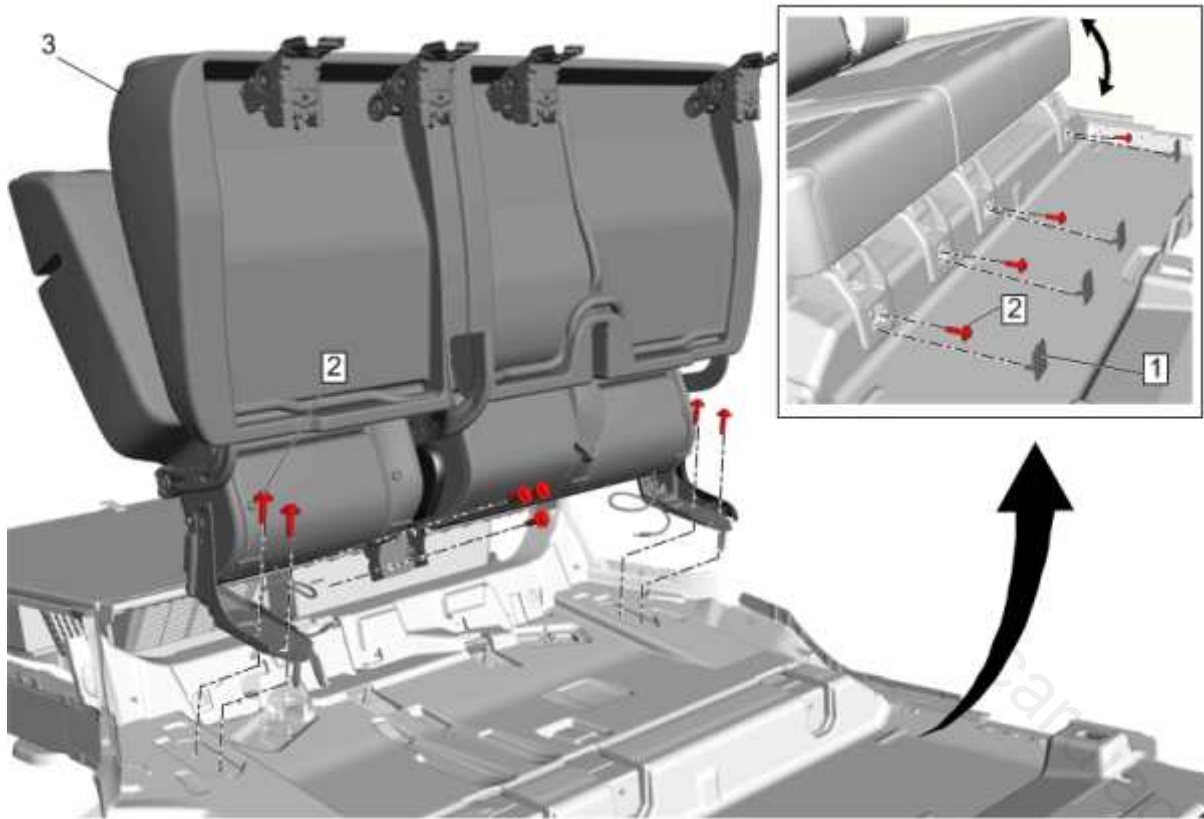


Fig. 54: Rear Seat
Courtesy of GENERAL MOTORS COMPANY

5. Install Rear Seat (3) [Rear Seat Removal and Installation](#)

REAR SEAT CUSHION COVER AND PAD REPLACEMENT (60%)

Removal Procedure

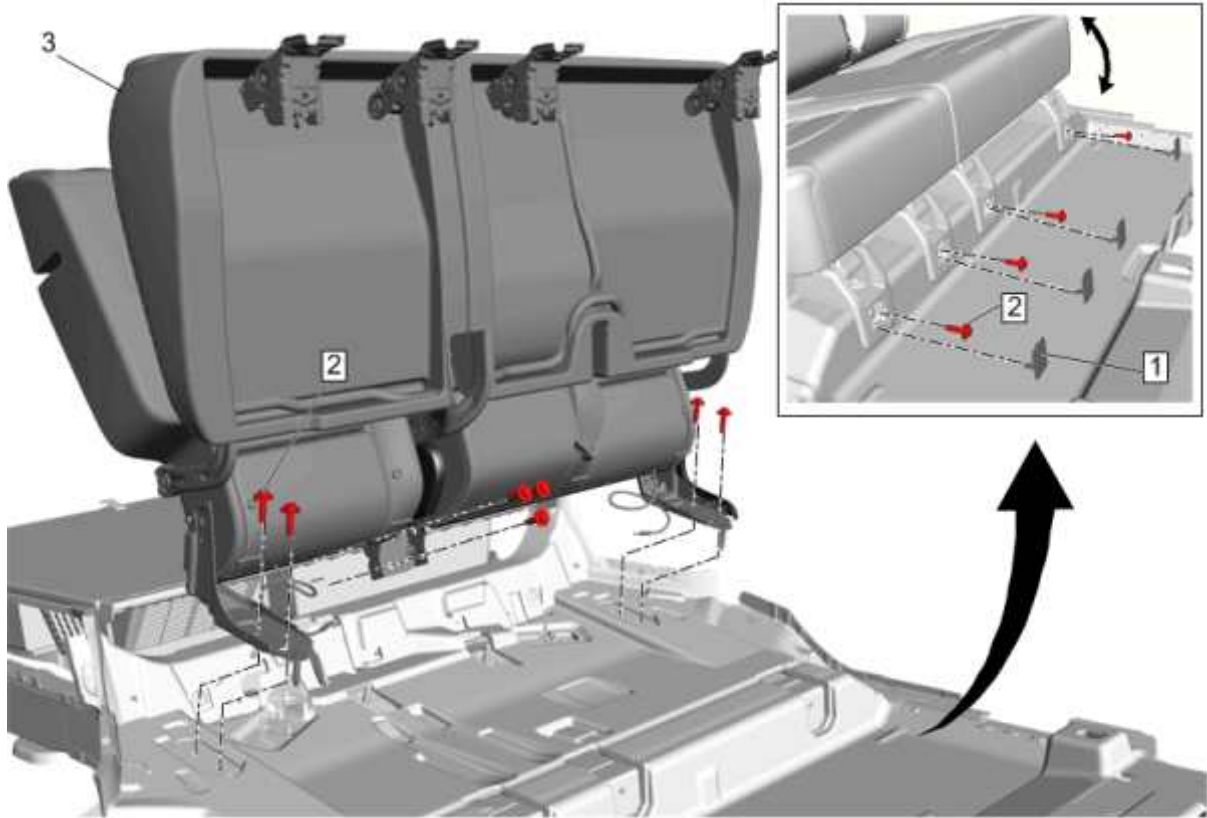


Fig. 55: Rear Seat

Courtesy of GENERAL MOTORS COMPANY

1. Remove Rear Seat (3) - [Rear Seat Removal and Installation](#)

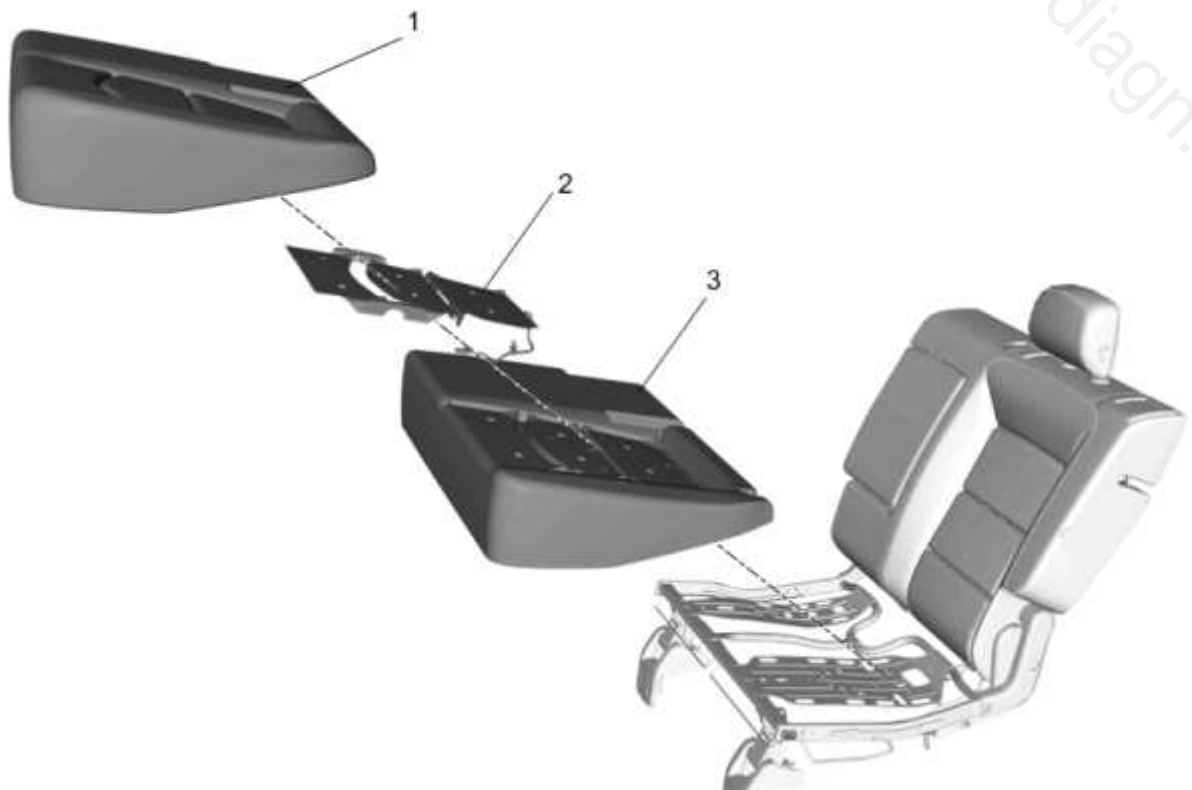


Fig. 56: Rear Seat Cushion Cover, Heater And Pad

Courtesy of GENERAL MOTORS COMPANY

2. Disengage the J-channel retainers from the seat cushion frame.
3. Remove Rear Seat Cushion Cover (1)
4. Remove Rear Seat Cushion Heater (2) - [Rear Seat Cushion Heater Replacement](#)
5. Remove Rear Seat Cushion Pad (3)

Installation Procedure



Fig. 57: Rear Seat Cushion Cover, Heater And Pad
 Courtesy of GENERAL MOTORS COMPANY

1. Install Rear Seat Cushion Pad (3)
2. Install Rear Seat Cushion Heater (2) [Rear Seat Cushion Heater Replacement](#)
3. Install Rear Seat Cushion Cover (1)
4. Connect the J-channel retainers.

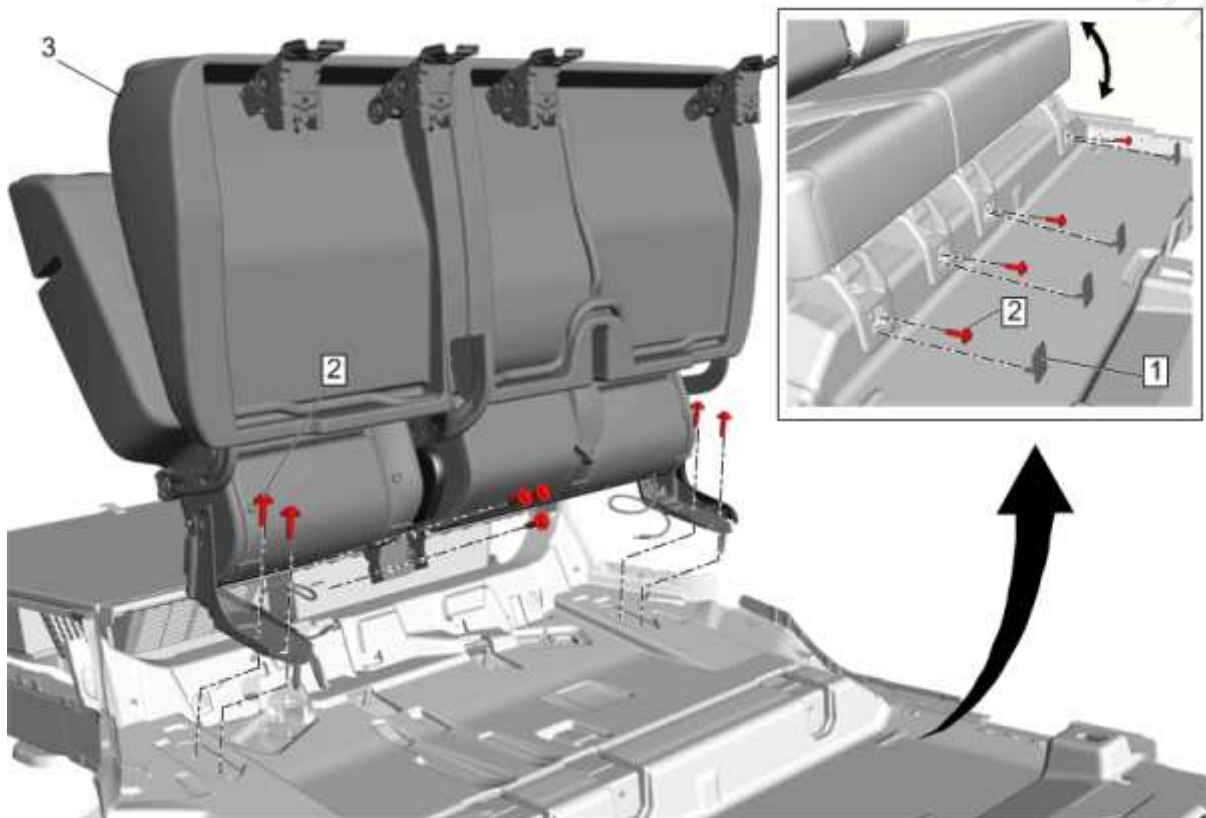


Fig. 58: Rear Seat
 Courtesy of GENERAL MOTORS COMPANY

5. Install Rear Seat (3) - [Rear Seat Removal and Installation](#)

REAR SEAT CUSHION FRAME REPLACEMENT (40%)

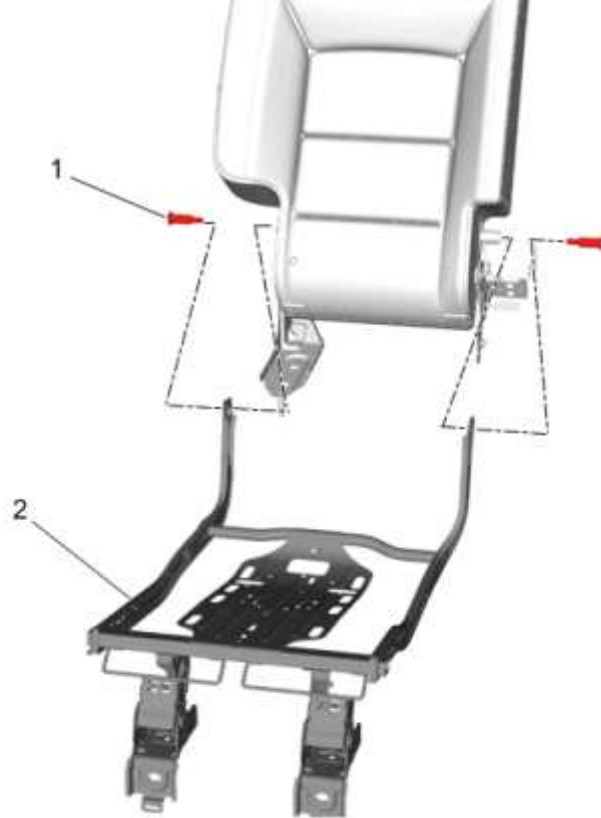


Fig. 59: Rear Seat Cushion Frame (40%)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Rear Seat Cushion Cover and Pad Replacement (40%). 2. Rear Seat Inner Hinge Finish Cover Replacement 3. Rear Seat Outer Hinge Finish Cover Replacement	
1	Rear Seat Back Cushion Panel Bolt (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten 35 N.m (26 lb ft)
2	Rear Seat Cushion Frame Procedure 1. Disconnect electrical connections, if applicable. 2. Transfer components as necessary.

REAR SEAT CUSHION FRAME REPLACEMENT (60%)

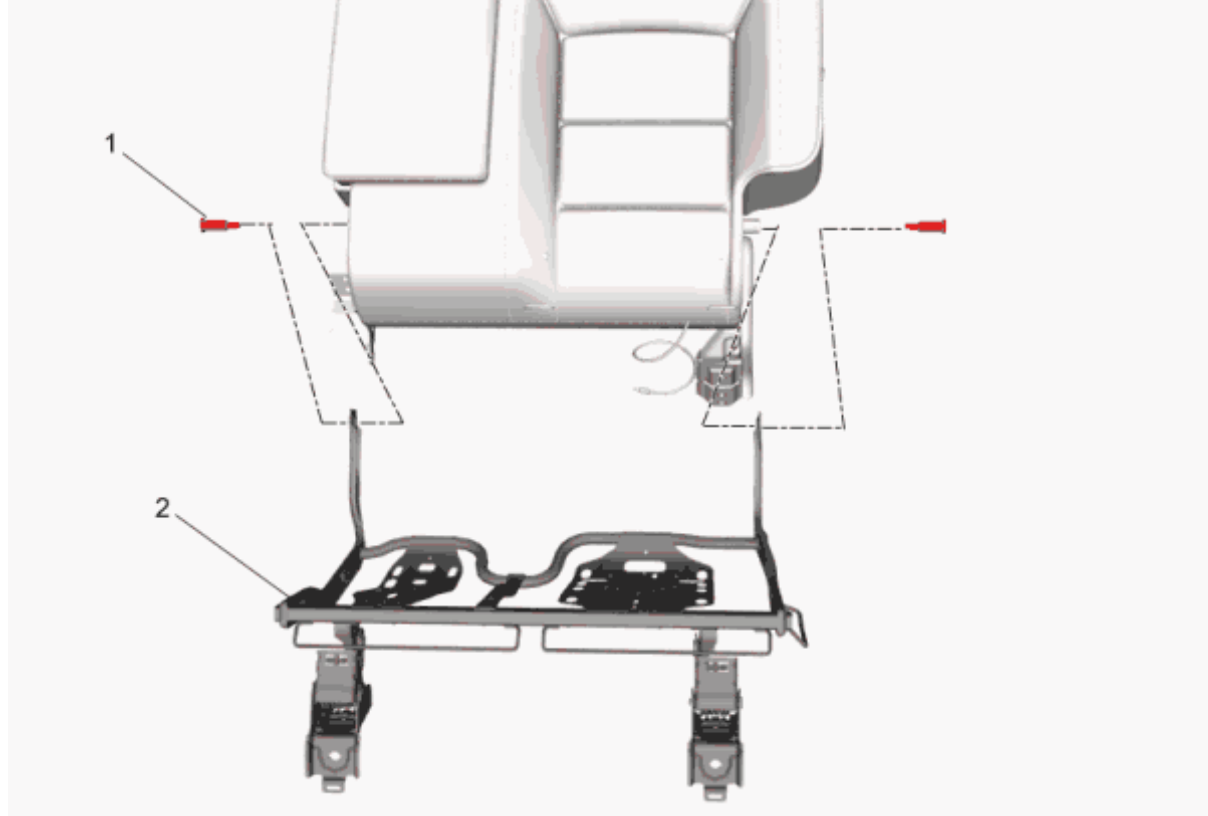


Fig. 60: Rear Seat Cushion Frame (60%)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Rear Seat Cushion Cover and Pad Replacement (60%)</u> <u>Rear Seat Inner Hinge Finish Cover Replacement</u> <u>Rear Seat Outer Hinge Finish Cover Replacement</u>	
1	Rear Seat Back Cushion Panel Bolt (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 35 N.m (26 lb ft)
2	Rear Seat Cushion Frame Procedure 1. Disconnect electrical connections, if applicable. 2. Transfer components as necessary.

REAR SEAT LATCH REPLACEMENT

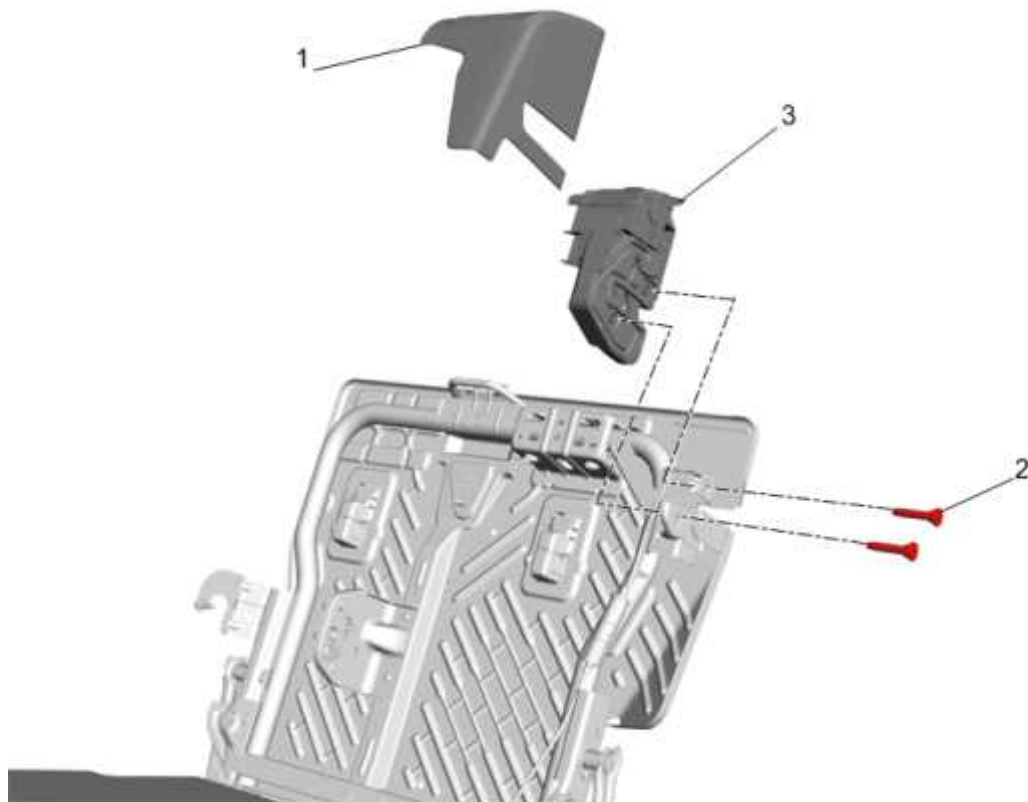


Fig. 61: Rear Seat Latch

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Seat Back Cushion Cover and Pad Replacement (60%)</u> <u>Rear Seat Back Cushion Cover and Pad Replacement (40%)</u>	
1	Rear Seat Latch Cover
2	Rear Seat Latch Bolt[2x] CAUTION: Refer to <u>Fastener Caution</u> . Tighten 45 N.m (33 lb ft)
3	Rear Seat Latch Procedure Disconnect the cable.

REAR SEAT BELT OPENING BEZEL REPLACEMENT

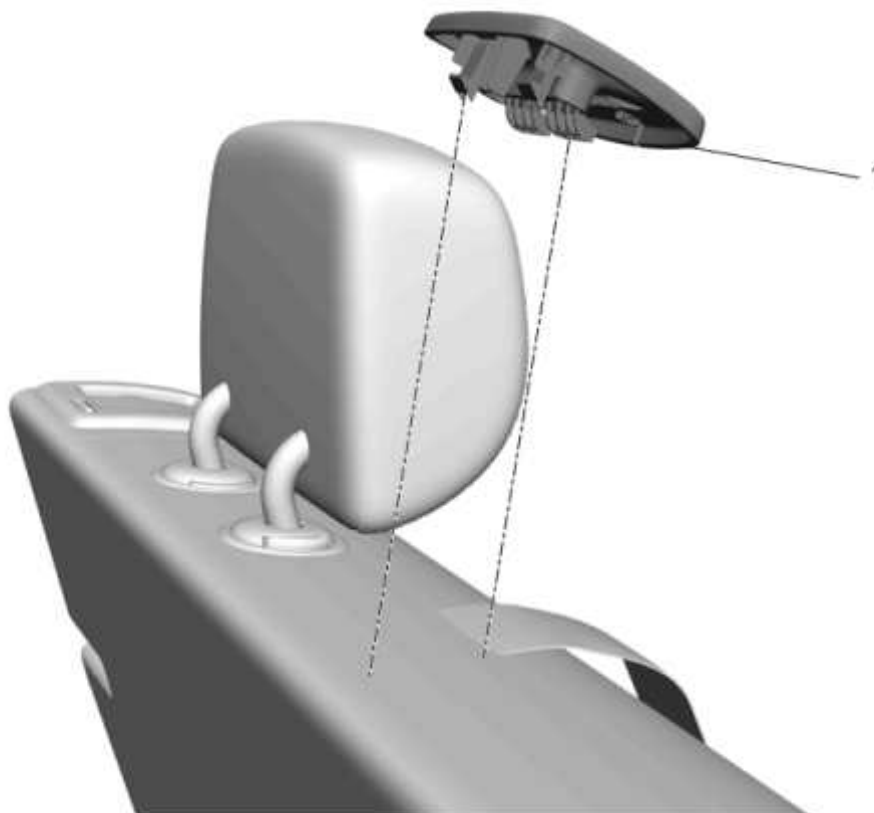


Fig. 62: Rear Seat Belt Opening Bezel
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Seat Belt Opening Bezel Procedure Use a flat bladed plastic tool to remove.

REAR SEAT BACK CUSHION PANEL REPLACEMENT (60%)

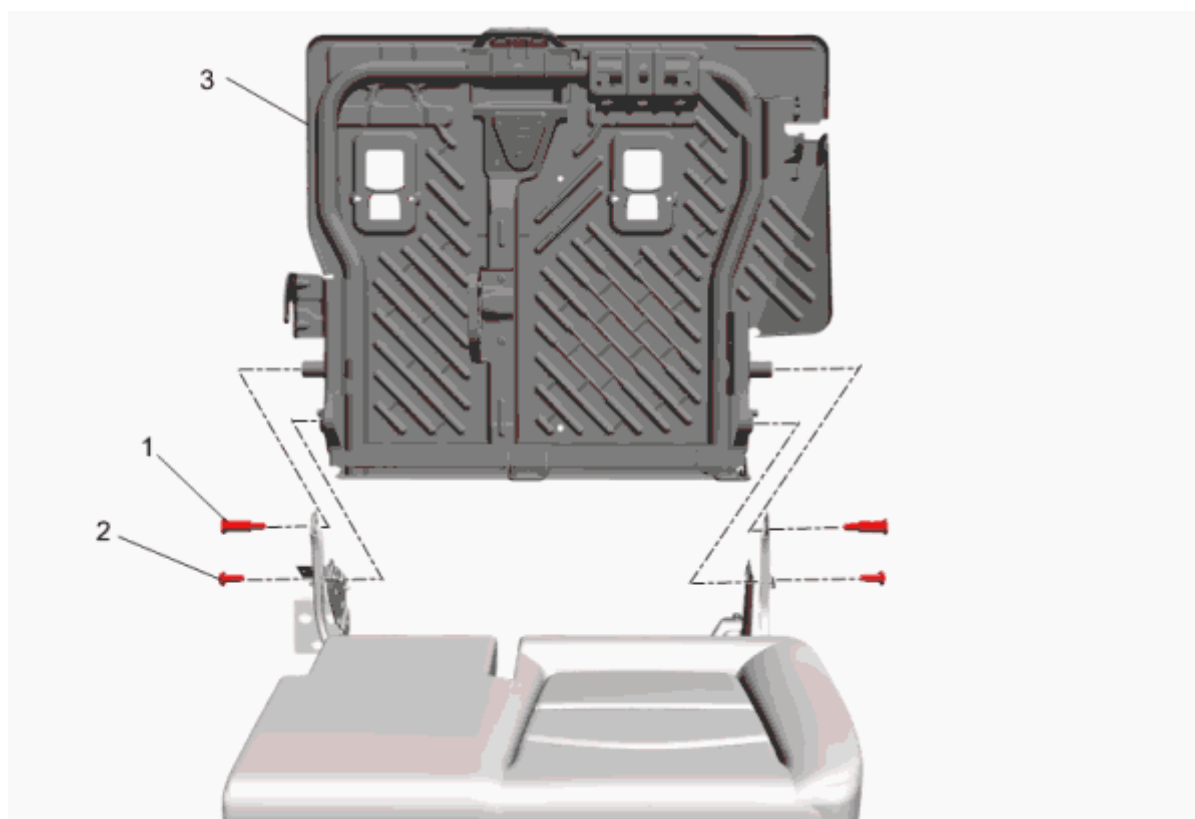


Fig. 63: Rear Seat Back Cushion Panel (60%)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

Callout	Component Name
Preliminary Procedure Rear Seat Back Cushion Cover and Pad Replacement (60%)	
1	Rear Seat Back Cushion Panel Bolt - Upper (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 35 N.m (26 lb ft)
2	Rear Seat Back Cushion Panel Bolt - Lower (Qty: 2) Tighten 35 N.m (26 lb ft)
3	Rear Seat Back Cushion Panel Procedure Transfer components as necessary.

REAR SEAT BACK CUSHION PANEL REPLACEMENT (40%)

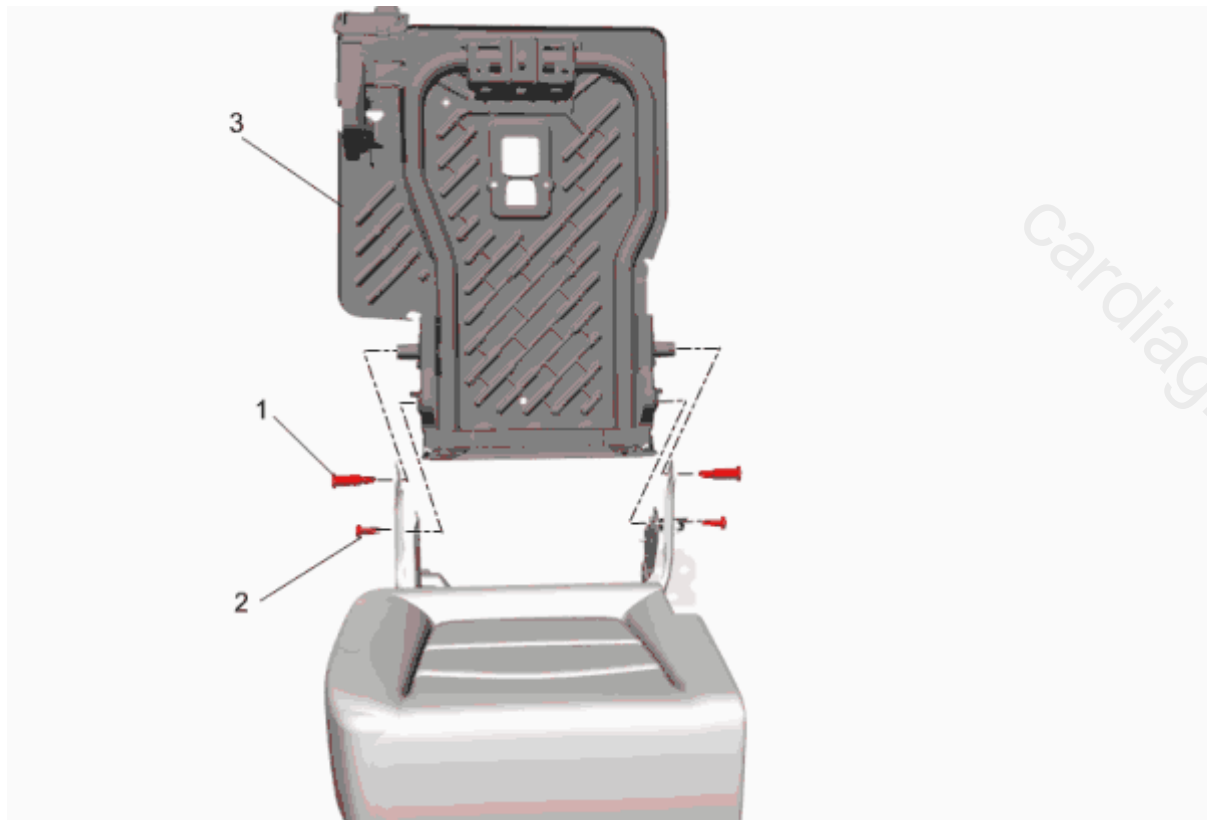


Fig. 64: Rear Seat Back Cushion Panel (40%)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Rear Seat Back Cushion Cover and Pad Replacement (40%)	
1	Rear Seat Back Cushion Panel Bolt - Upper (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 35 N.m (26 lb ft)

Callout	Component Name
2	Rear Seat Back Cushion Panel Bolt - Lower (Qty: 2) Tighten 35 N.m (26 lb ft)
3	Rear Seat Back Cushion Panel Procedure Transfer components as necessary.

REAR SEAT BACK CUSHION COVER AND PAD REPLACEMENT (60%)

Removal Procedure

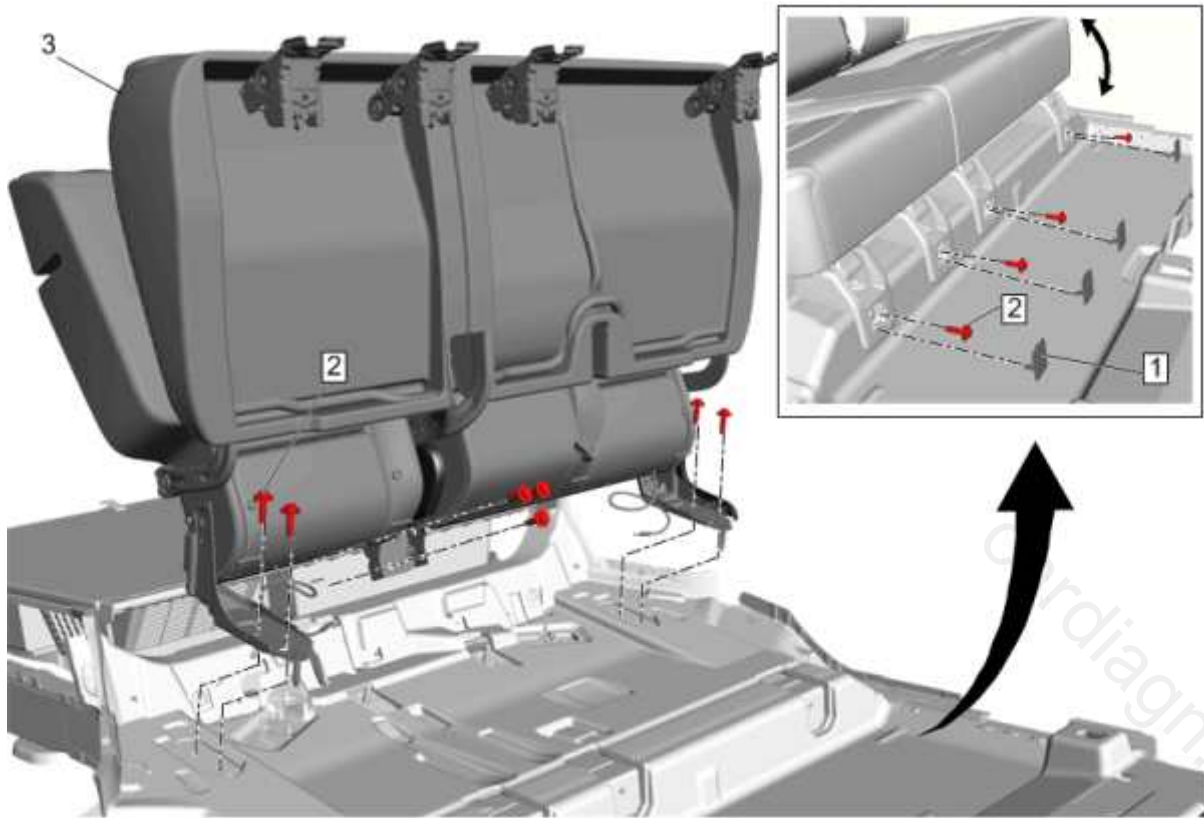


Fig. 65: Rear Seat

Courtesy of GENERAL MOTORS COMPANY

1. Remove Rear Seat (3) - [Rear Seat Removal and Installation](#)

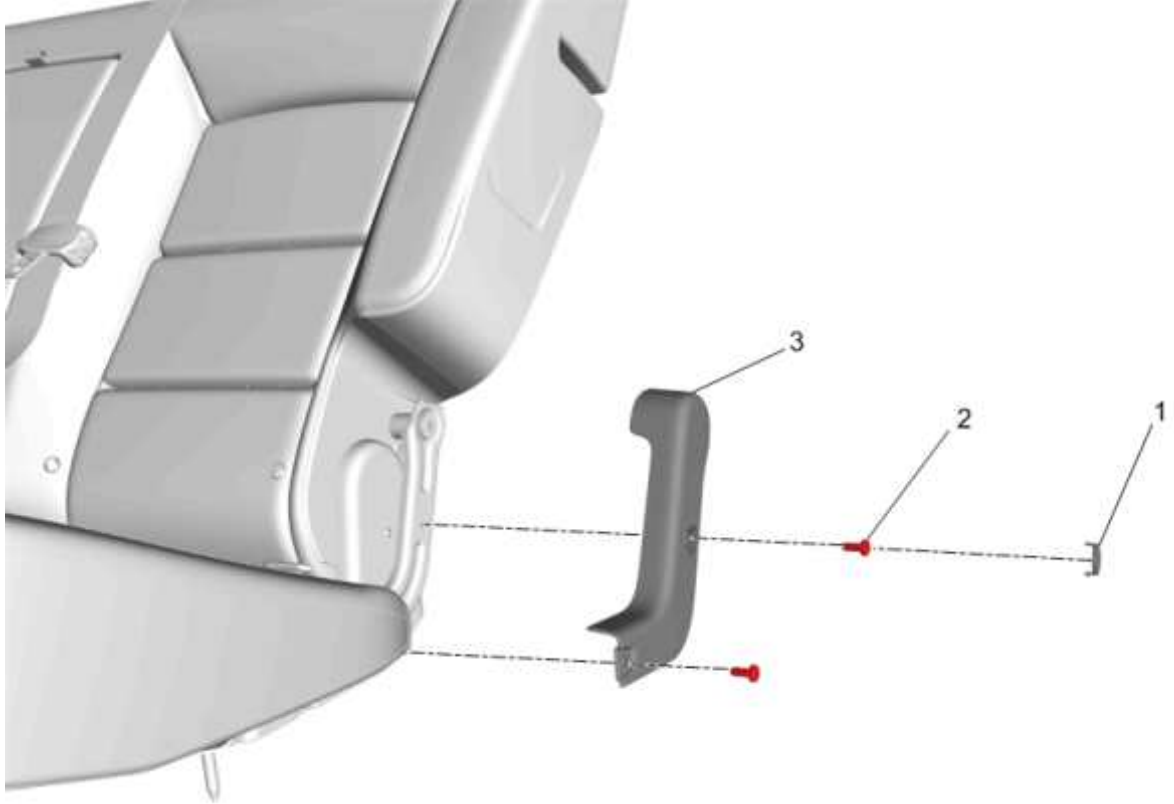


Fig. 66: Rear Seat Outer Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

2. Remove Rear Seat Outer Hinge Finish Cover (3) - **Rear Seat Outer Hinge Finish Cover Replacement**

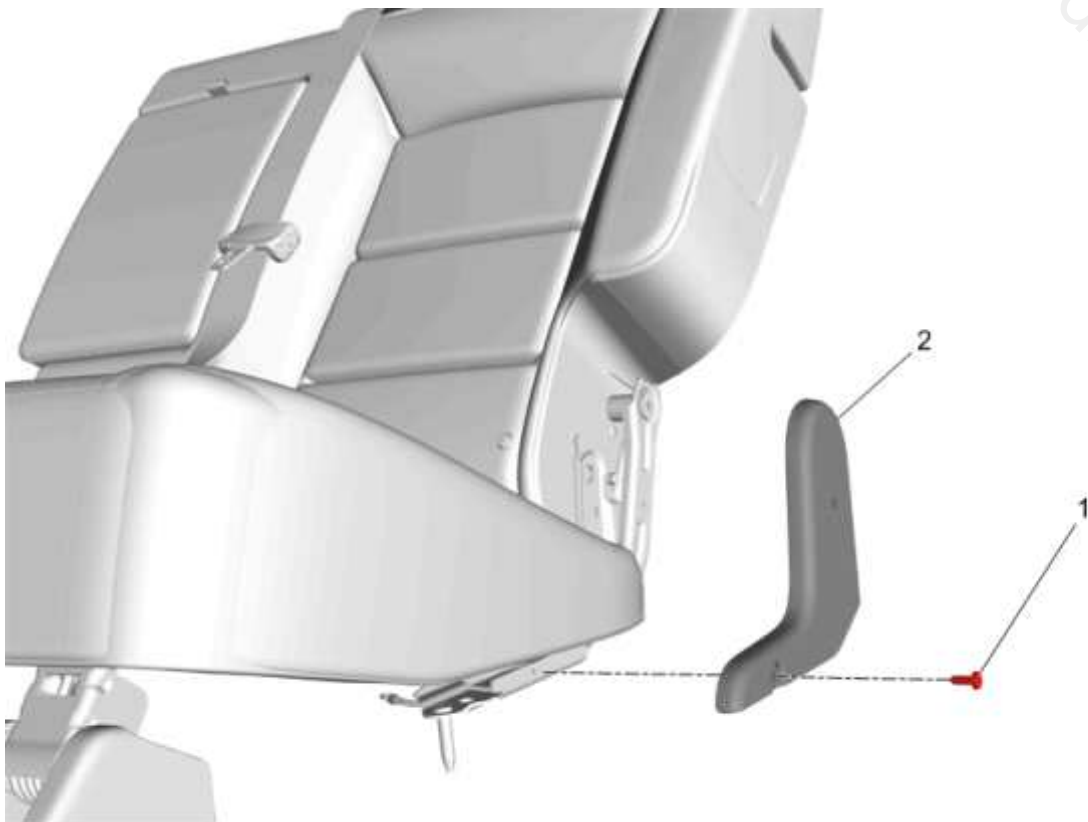


Fig. 67: Rear Seat Recliner Outer Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

3. Remove Rear Seat Recliner Outer Finish Cover (2) - **Rear Seat Recliner Outer Finish Cover Replacement**

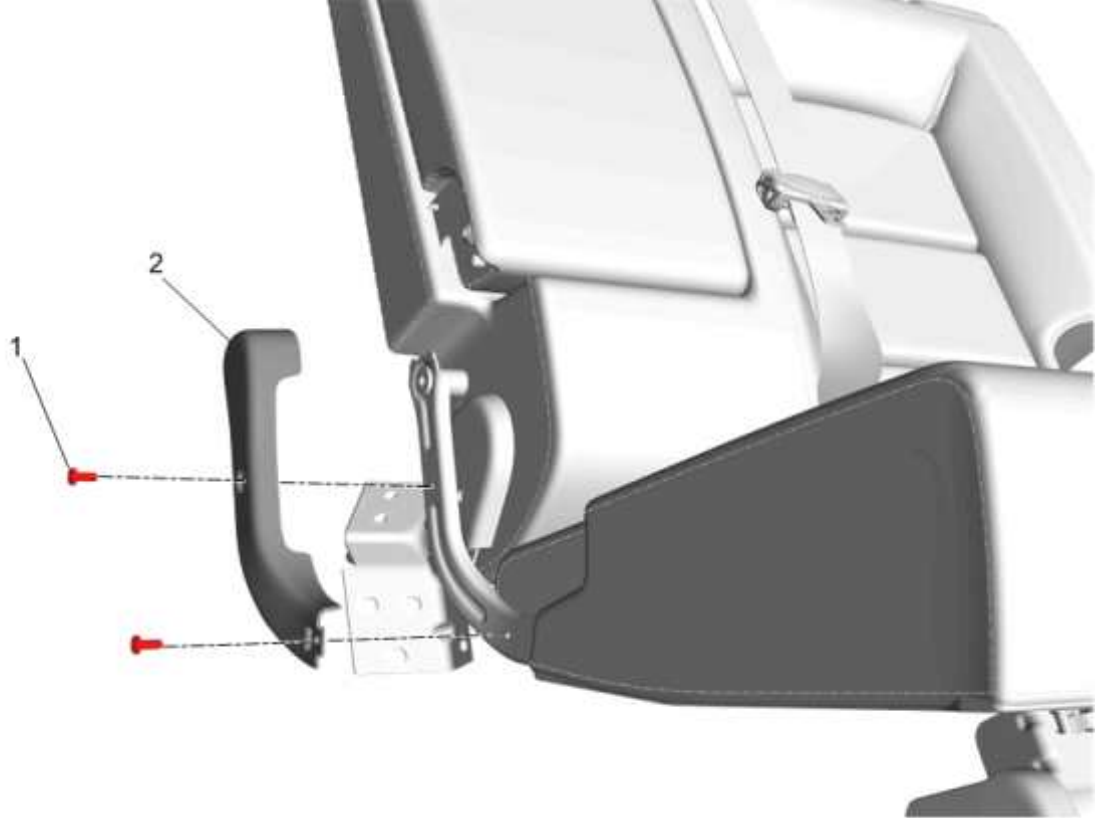


Fig. 68: Rear Seat Inner Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

4. Remove Rear Seat Inner Hinge Finish Cover (2) - [Rear Seat Inner Hinge Finish Cover Replacement](#)

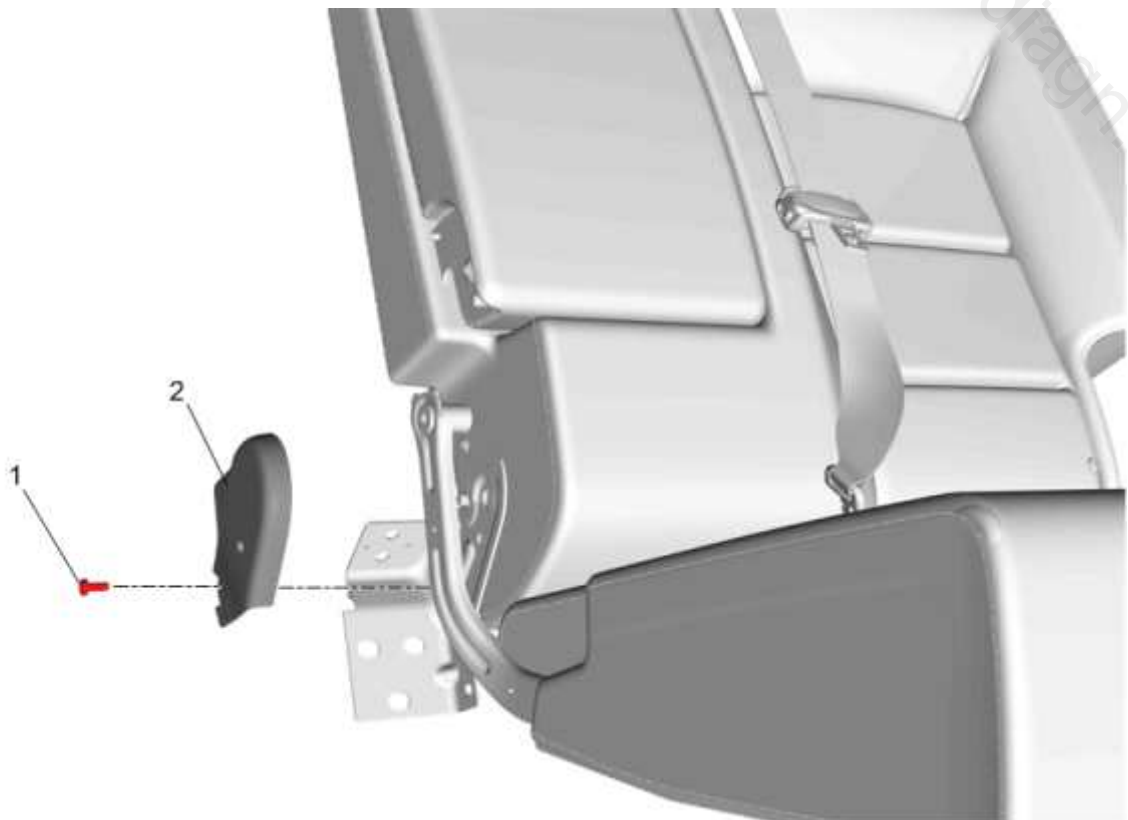


Fig. 69: Rear Seat Recliner Inner Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

5. Remove Rear Seat Recliner Inner Finish Cover (2) - [Rear Seat Recliner Inner Finish Cover Replacement](#)

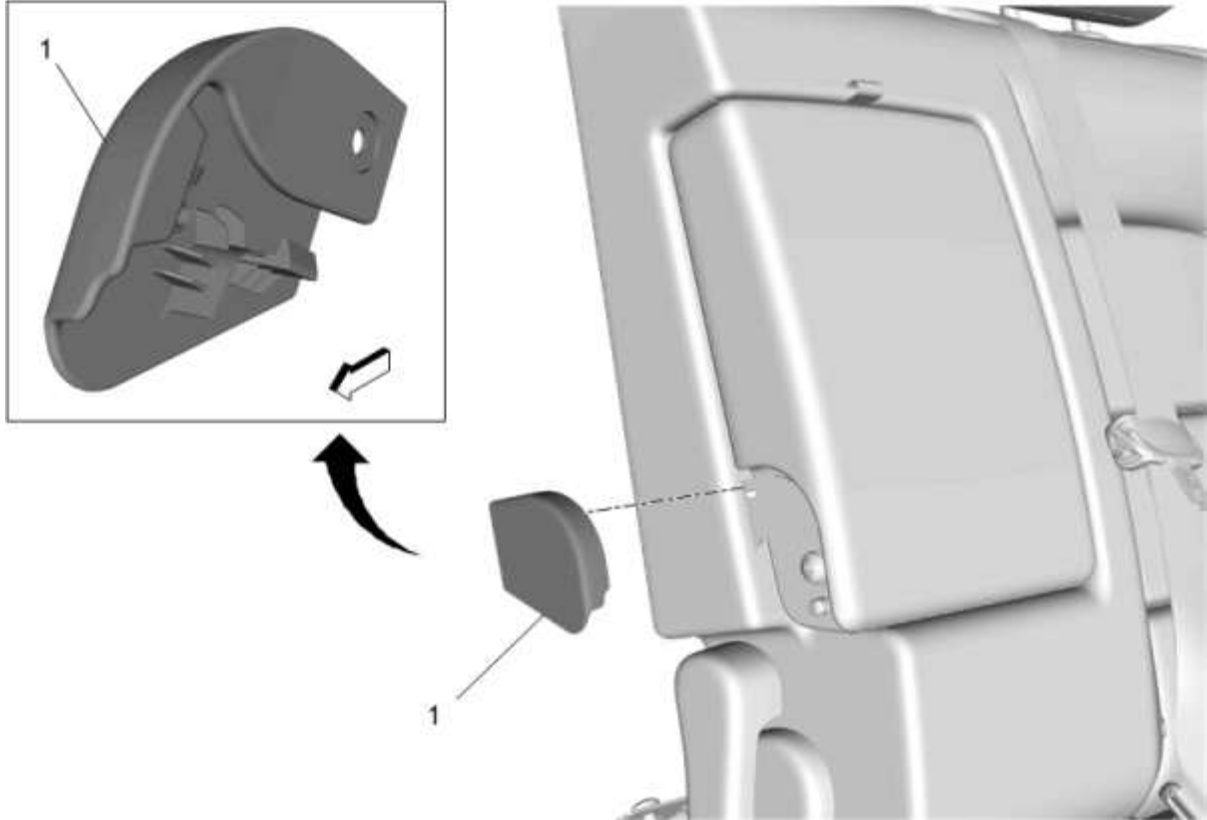


Fig. 70: Rear Seat Armrest Hinge Finish Cover
Courtesy of GENERAL MOTORS COMPANY

6. Remove Rear Seat Armrest Hinge Finish Cover (1) - [Rear Seat Armrest Hinge Finish Cover Replacement](#)

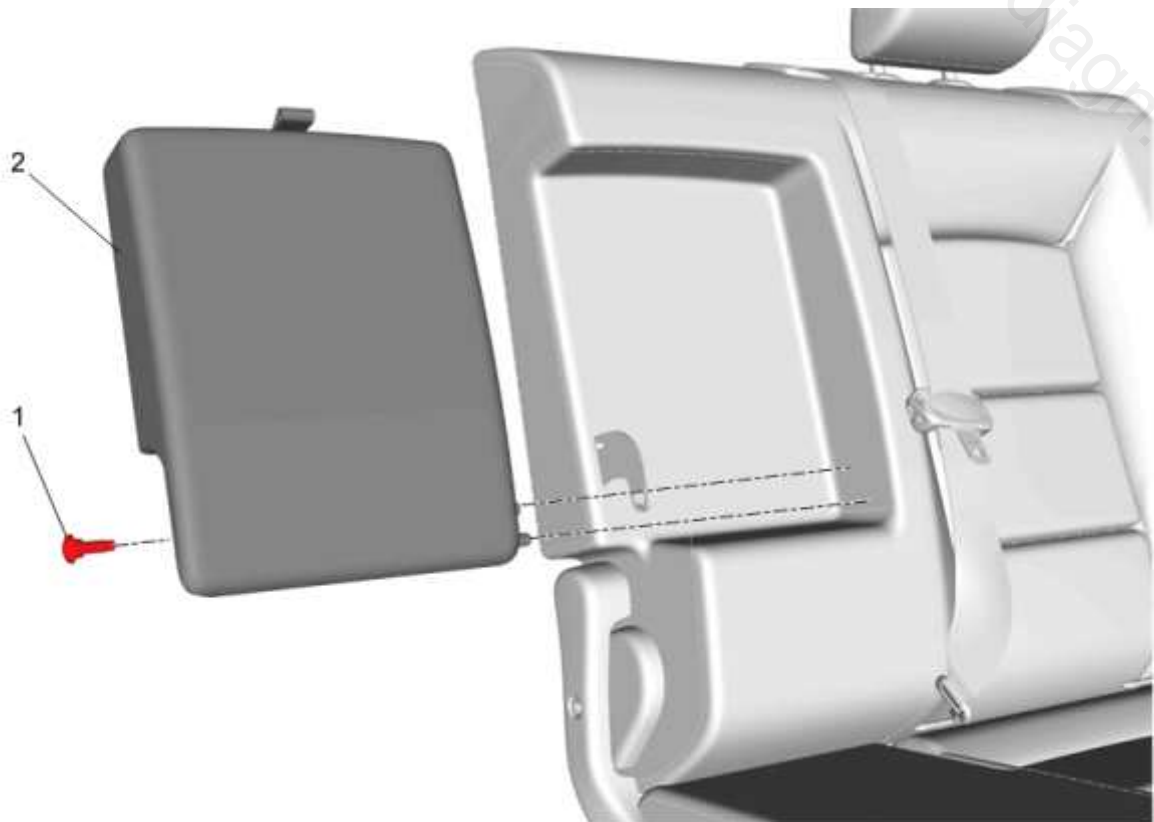


Fig. 71: Rear Seat Armrest
Courtesy of GENERAL MOTORS COMPANY

7. Remove Rear Seat Armrest (2) - [Rear Seat Armrest Replacement](#)

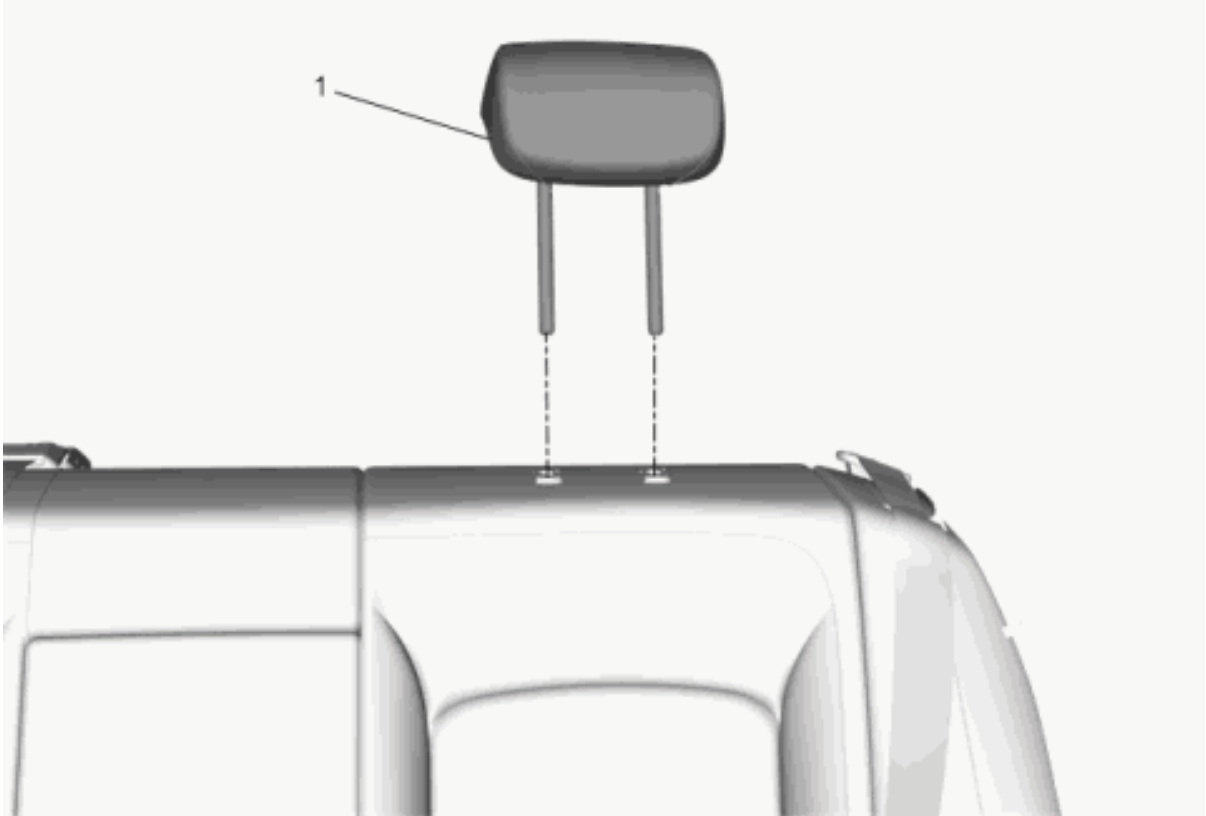


Fig. 72: Rear Seat Head Restraint

Courtesy of GENERAL MOTORS COMPANY

8. Remove Rear Seat Head Restraint (1) - [Rear Seat Head Restraint Replacement](#)



Fig. 73: Rear Seat Head Restraint Guide

Courtesy of GENERAL MOTORS COMPANY

9. Remove Rear Seat Head Restraint Guide (1) - [Rear Seat Head Restraint Guide Replacement](#)

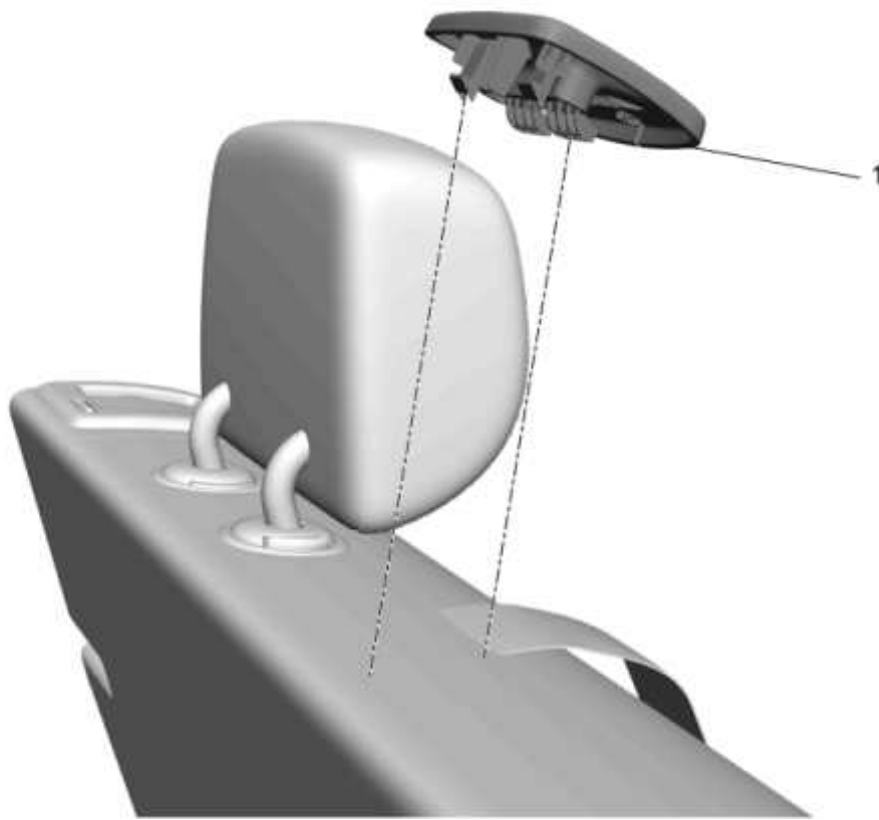


Fig. 74: Rear Seat Belt Opening Bezel

Courtesy of GENERAL MOTORS COMPANY

10. Remove Rear Seat Belt Opening Bezel (1) - **Rear Seat Belt Opening Bezel Replacement**

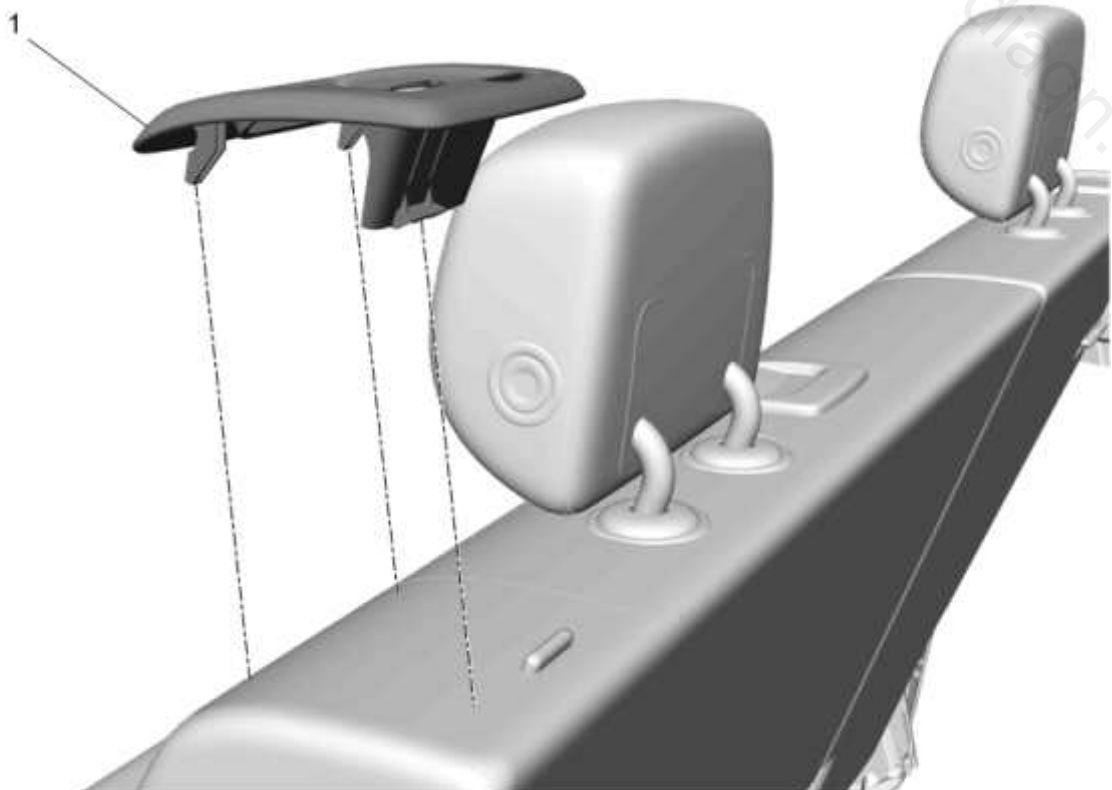


Fig. 75: Rear Seat Back Cushion Latch Release Handle Bezel

Courtesy of GENERAL MOTORS COMPANY

11. Remove Rear Seat Back Cushion Latch Release Handle Bezel (1) - **Rear Seat Back Latch Release Handle Bezel Replacement (Upper)****Rear Seat Back Latch Release Handle Bezel Replacement (Rear)**

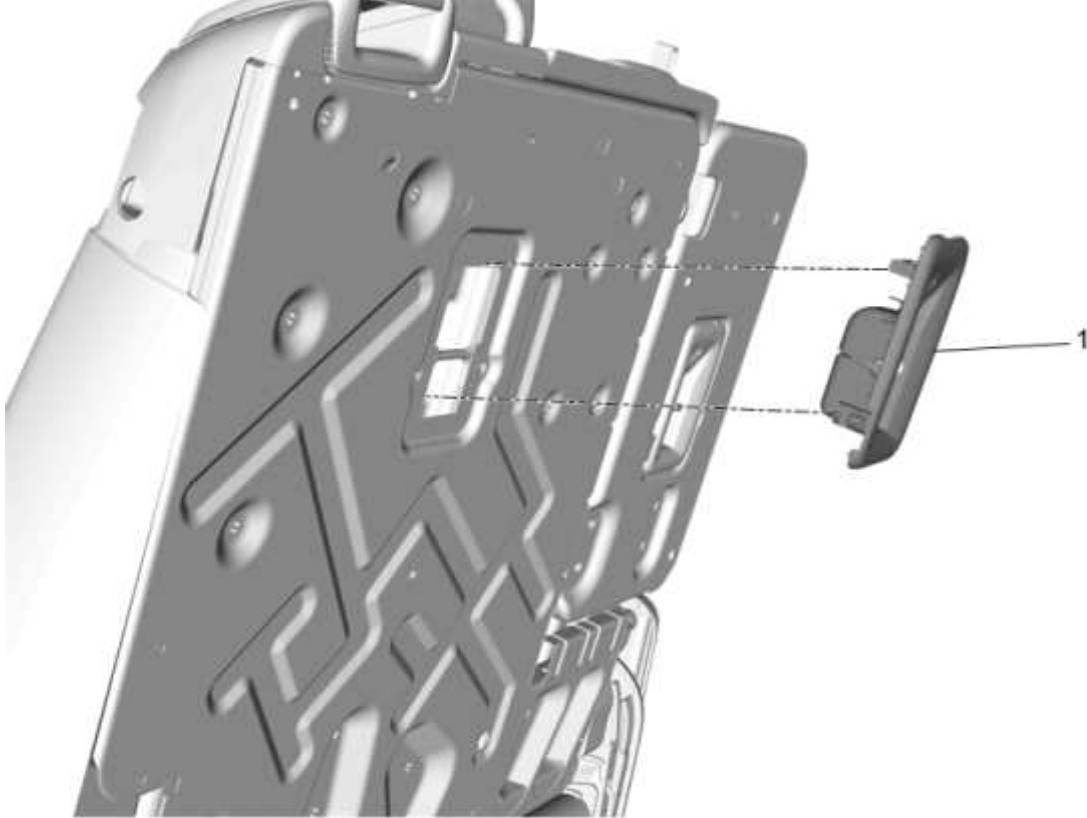


Fig. 76: Rear Seat Anchor Plate Bezel

Courtesy of GENERAL MOTORS COMPANY

12. Remove Rear Seat Anchor Plate Bezel (1) - [Rear Seat Anchor Plate Bezel Replacement](#)

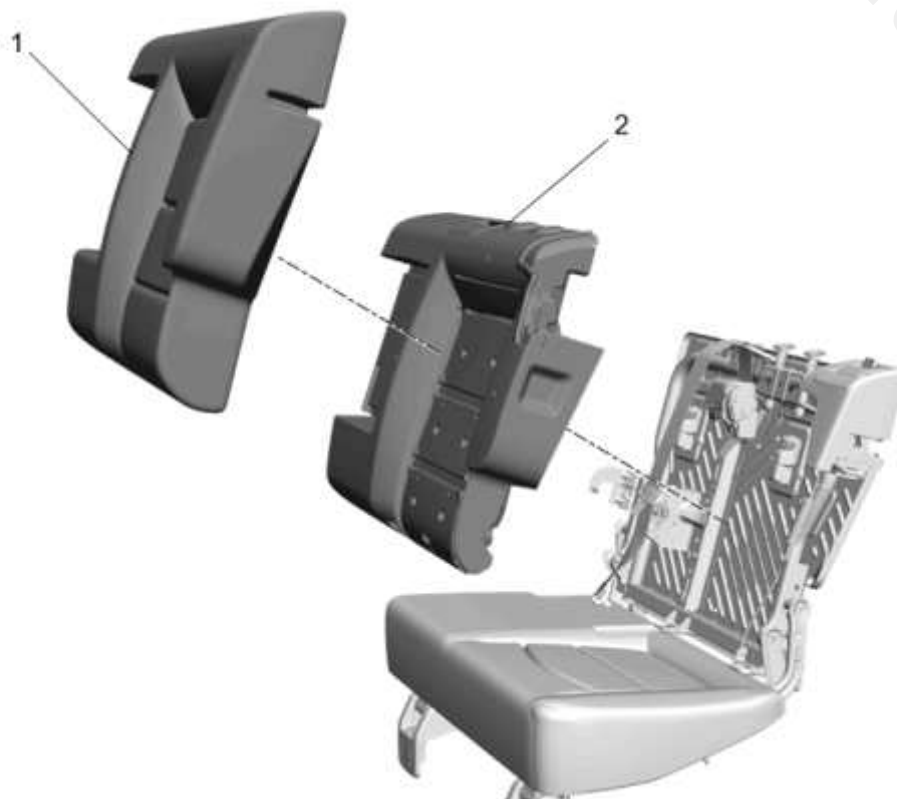


Fig. 77: Rear Seat Back Cushion Cover And Pad

Courtesy of GENERAL MOTORS COMPANY

13. Unzip the zippers.
14. Disengage the J-channel retainers from the seat back cushion frame.
15. Remove Rear Seat Back Cushion Cover (1)
16. Remove Rear Seat Back Cushion Pad (2)

Installation Procedure

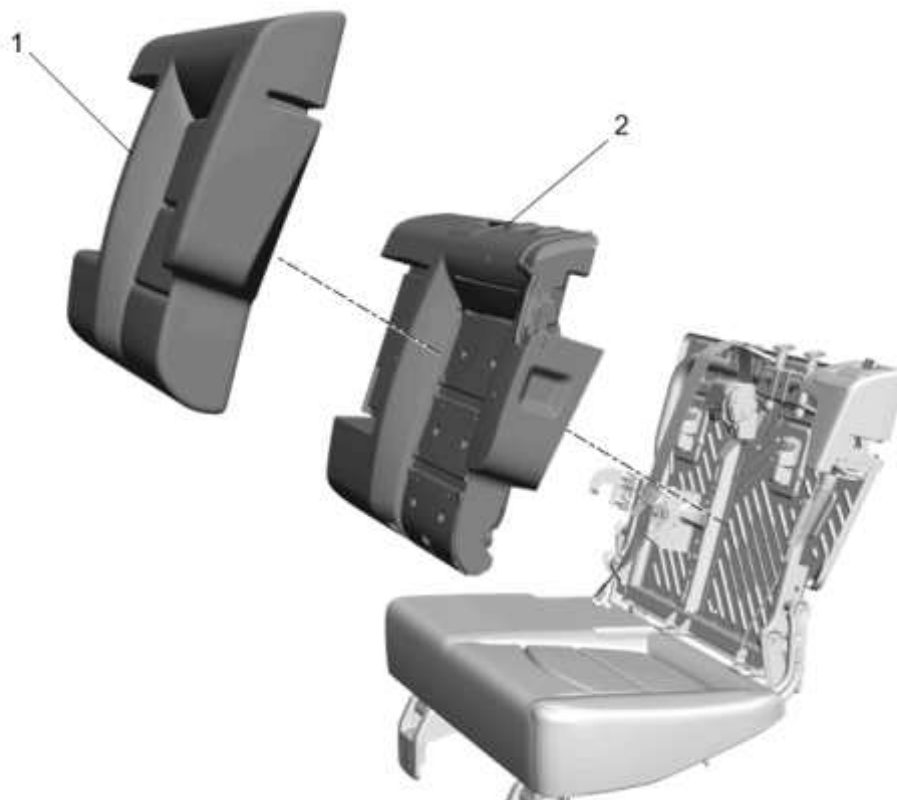


Fig. 78: Rear Seat Back Cushion Cover And Pad
Courtesy of GENERAL MOTORS COMPANY

1. Install Rear Seat Back Cushion Pad (2)
2. Install Rear Seat Back Cushion Cover (1)
3. Connect the J-channel retainers.
4. Close the zippers.

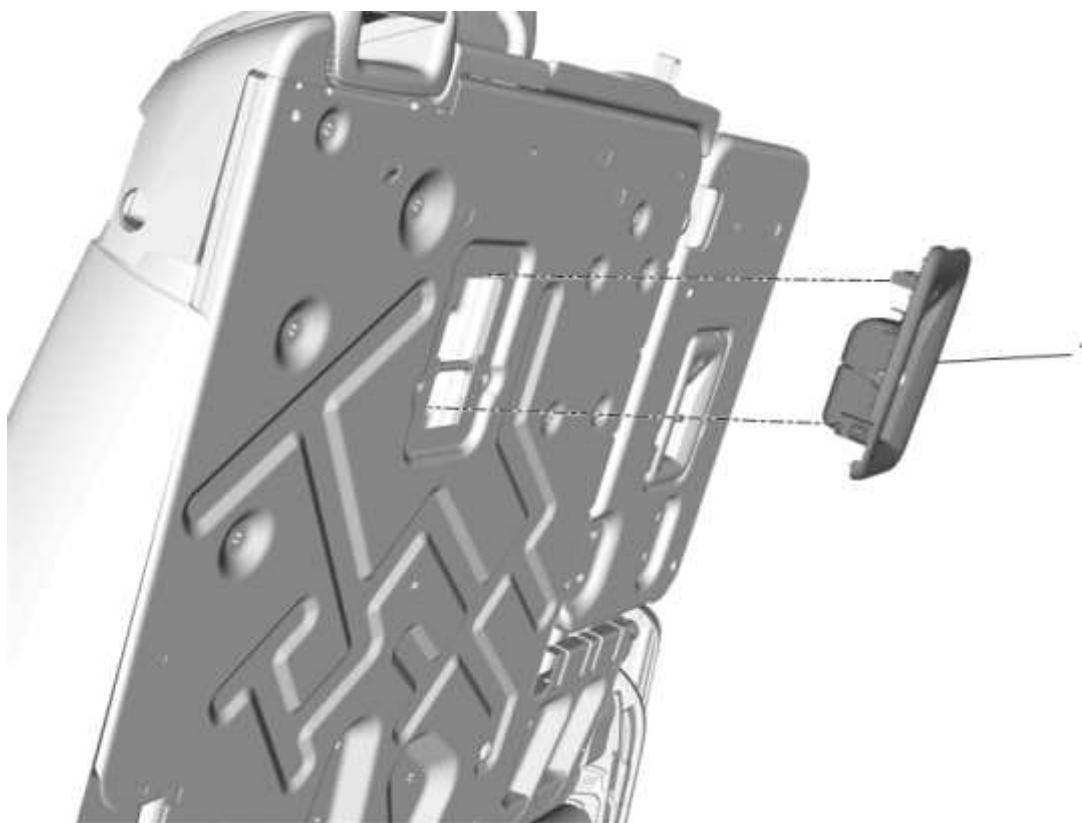


Fig. 79: Rear Seat Anchor Plate Bezel
Courtesy of GENERAL MOTORS COMPANY

5. Install Rear Seat Anchor Plate Bezel (1) - **Rear Seat Anchor Plate Bezel Replacement**

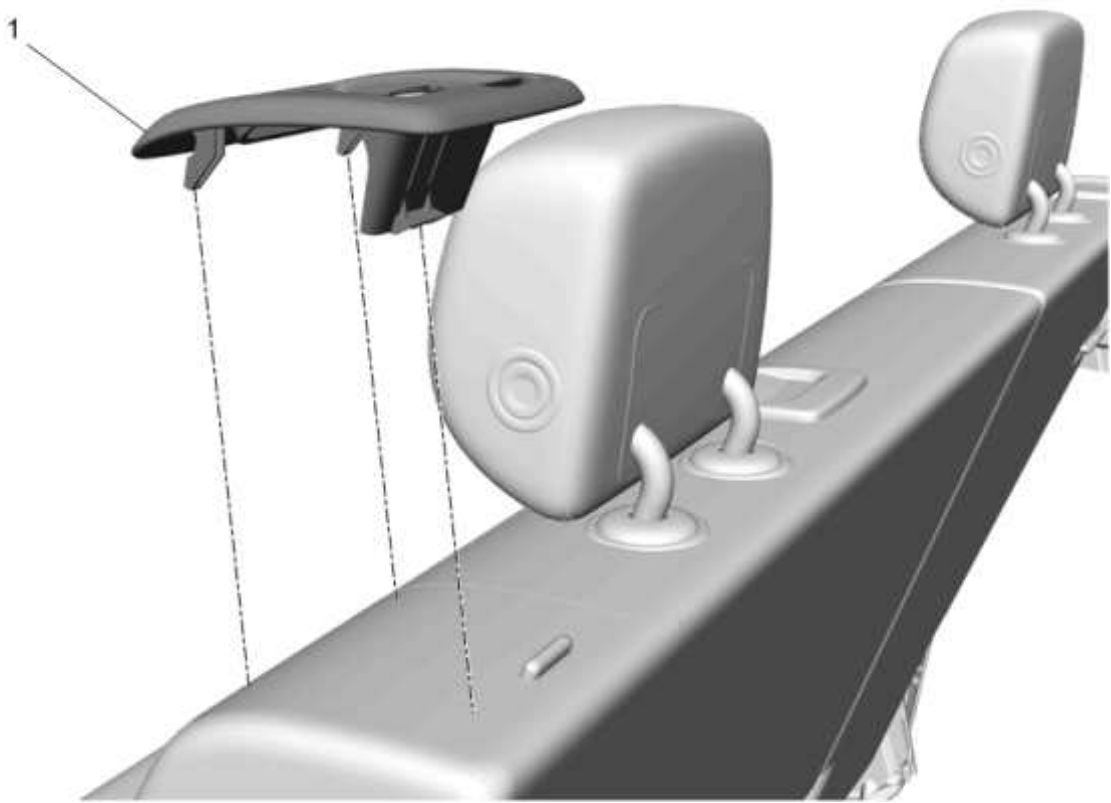


Fig. 80: Rear Seat Back Cushion Latch Release Handle Bezel

Courtesy of GENERAL MOTORS COMPANY

6. Install Rear Seat Back Cushion Latch Release Handle Bezel (1) - **Rear Seat Back Latch Release Handle Bezel Replacement (Upper)** **Rear Seat Back Latch Release Handle Bezel Replacement (Rear)**

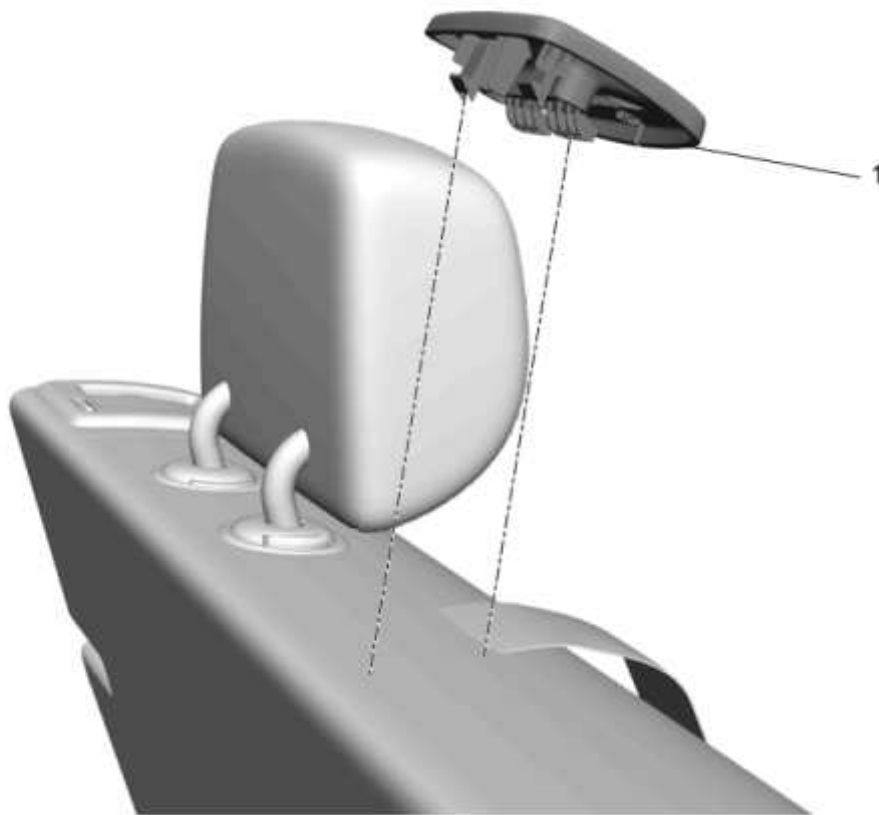


Fig. 81: Rear Seat Belt Opening Bezel

Courtesy of GENERAL MOTORS COMPANY

7. Install Rear Seat Belt Opening Bezel (1) - **Rear Seat Belt Opening Bezel Replacement**



Fig. 82: Rear Seat Head Restraint Guide
Courtesy of GENERAL MOTORS COMPANY

8. Install Rear Seat Head Restraint Guide (1) - [Rear Seat Head Restraint Guide Replacement](#)

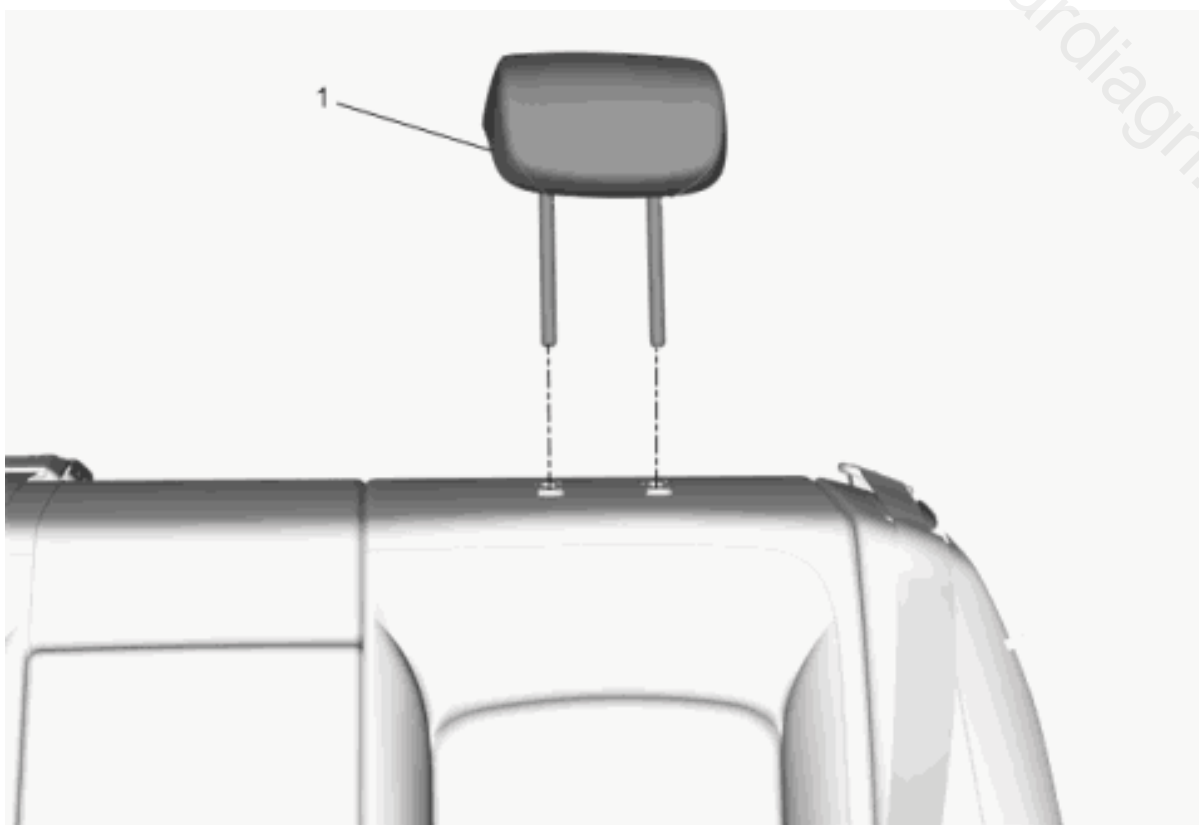


Fig. 83: Rear Seat Head Restraint
Courtesy of GENERAL MOTORS COMPANY

9. Install Rear Seat Head Restraint (1) - [Rear Seat Head Restraint Replacement](#)

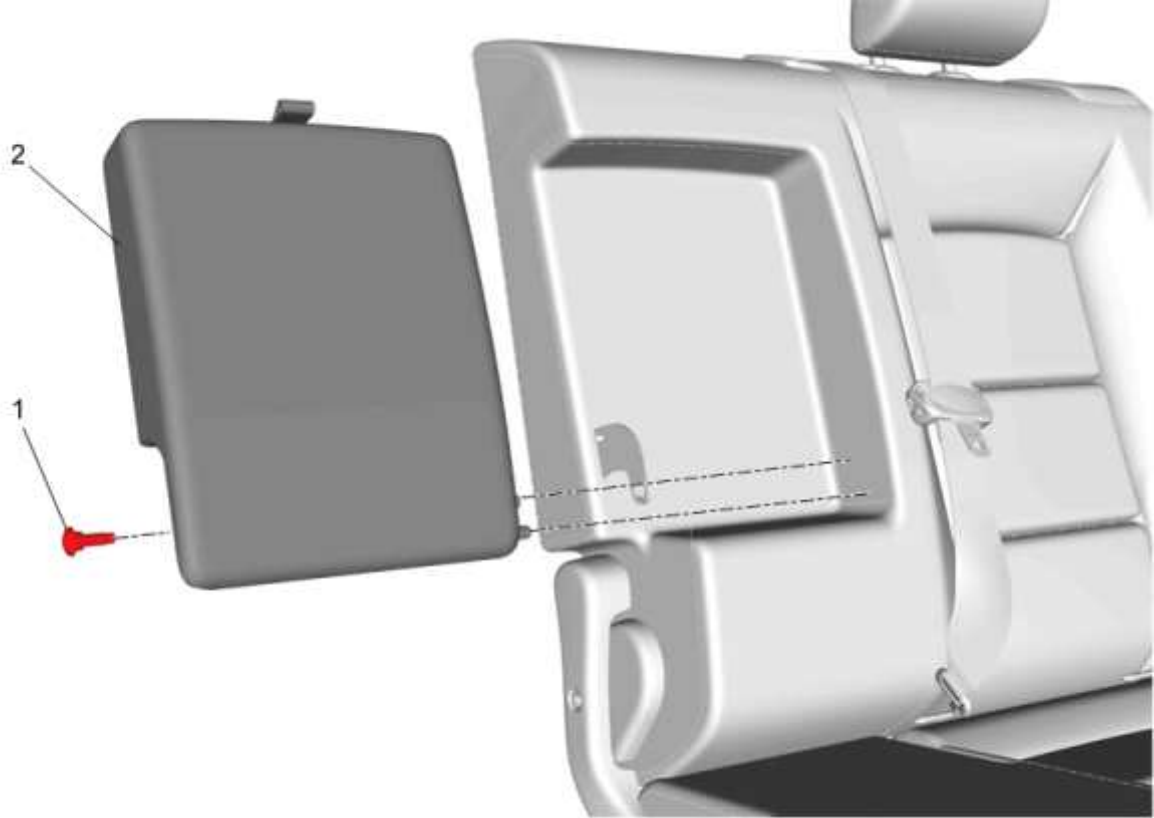


Fig. 84: Rear Seat Armrest

Courtesy of GENERAL MOTORS COMPANY

10. Install Rear Seat Armrest (2) - [Rear Seat Armrest Replacement](#)

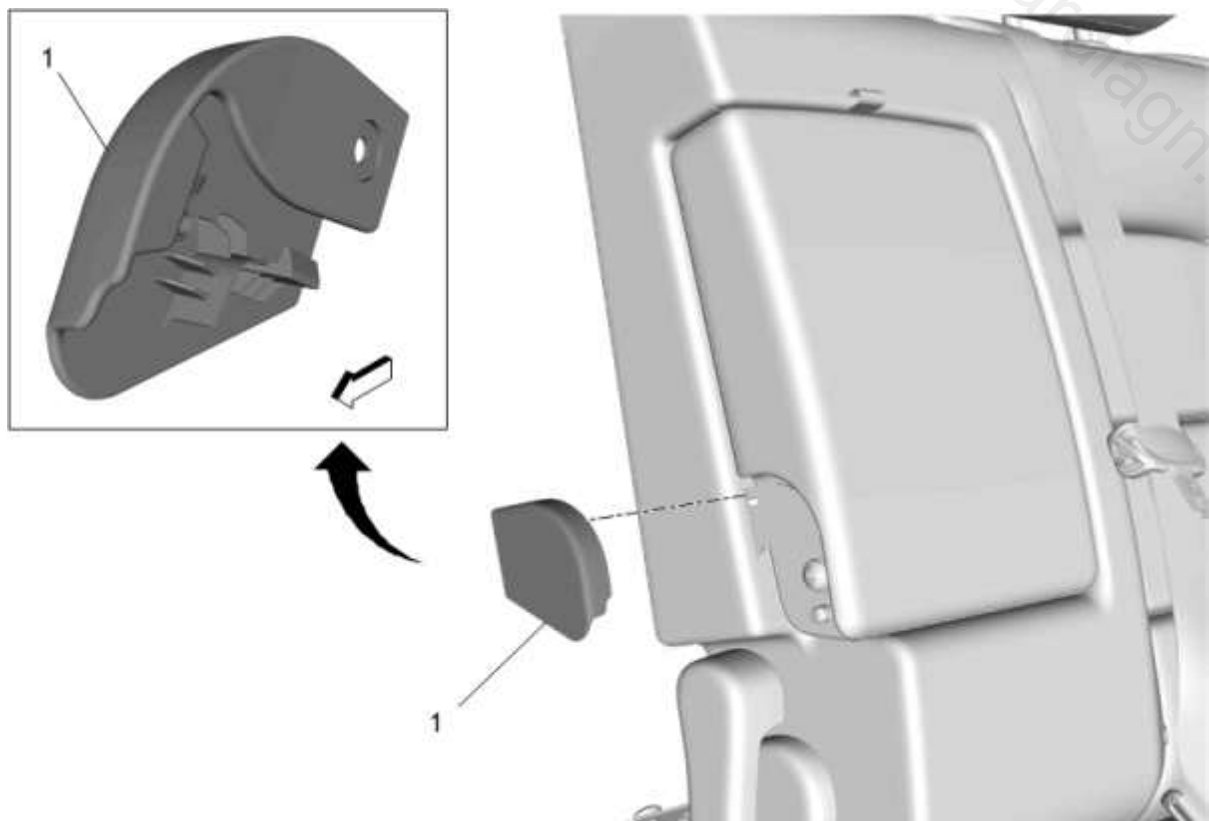


Fig. 85: Rear Seat Armrest Hinge Finish Cover

Courtesy of GENERAL MOTORS COMPANY

11. Install Rear Seat Armrest Hinge Finish Cover (1) - [Rear Seat Armrest Hinge Finish Cover Replacement](#)

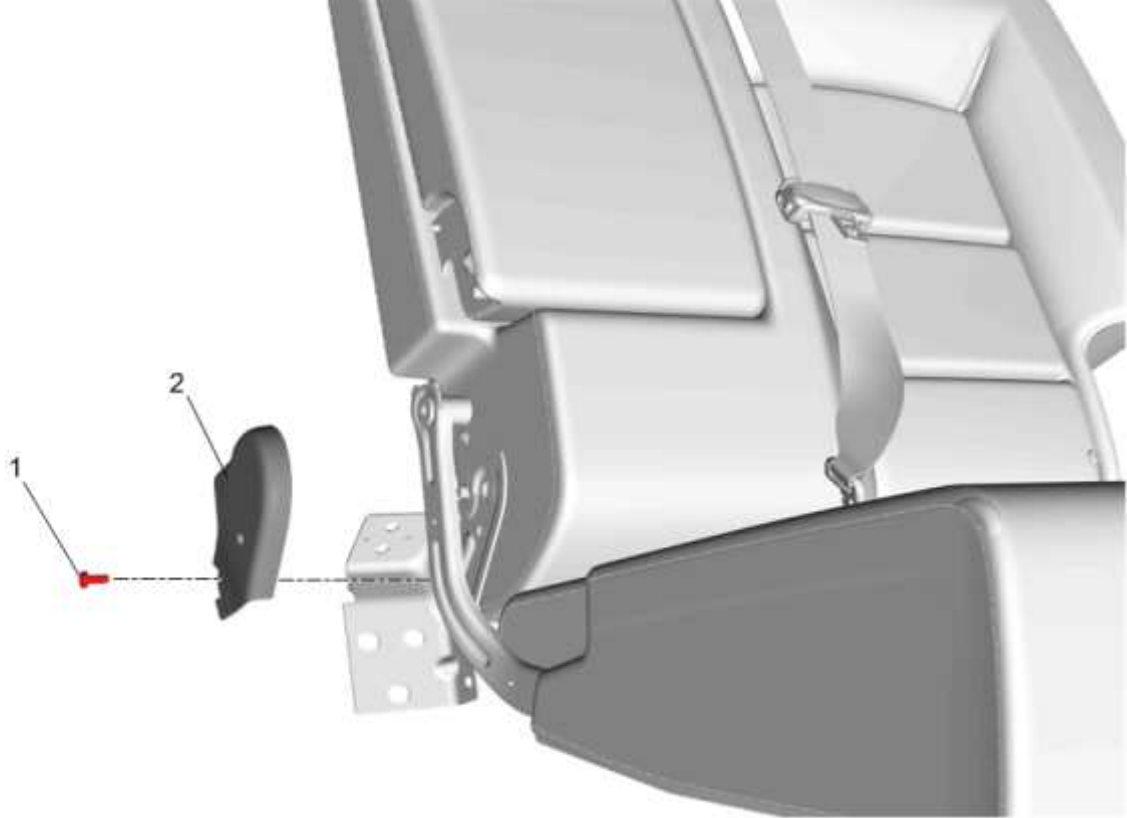


Fig. 86: Rear Seat Recliner Inner Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

12. Install Rear Seat Recliner Inner Finish Cover (2) - [Rear Seat Recliner Inner Finish Cover Replacement](#)

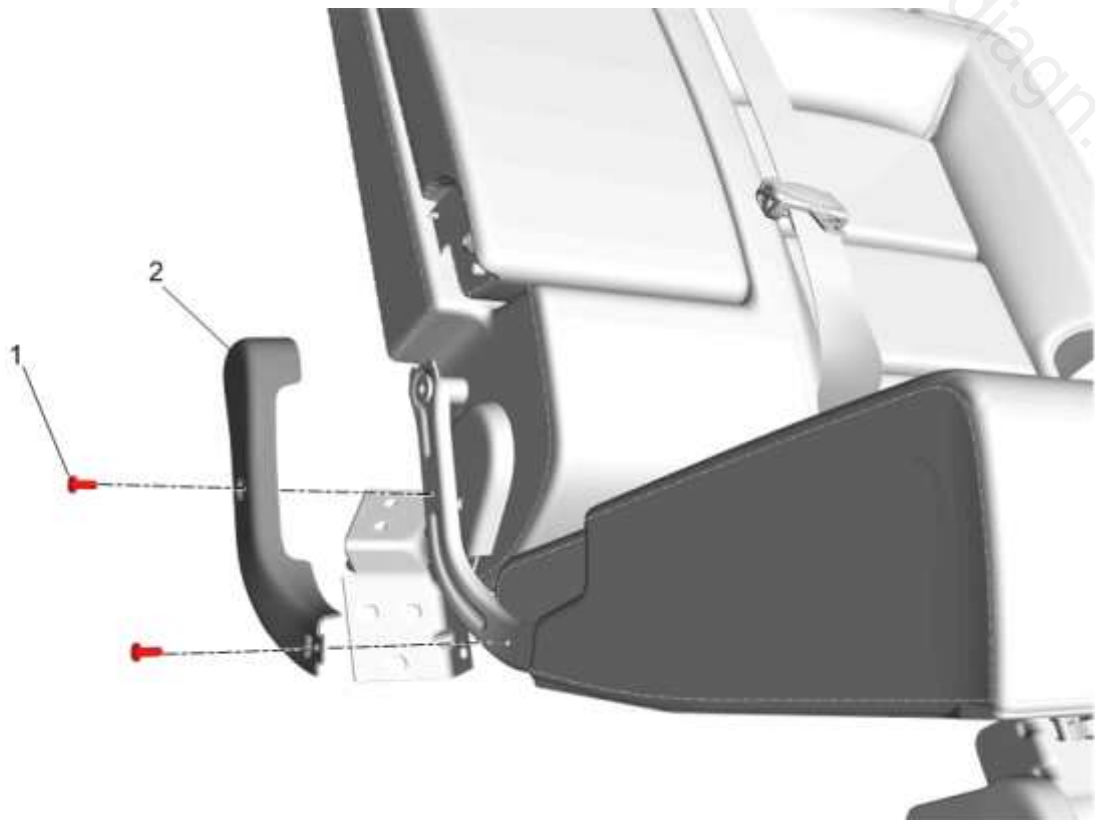


Fig. 87: Rear Seat Inner Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

13. Install Rear Seat Inner Hinge Finish Cover (2) - [Rear Seat Inner Hinge Finish Cover Replacement](#)

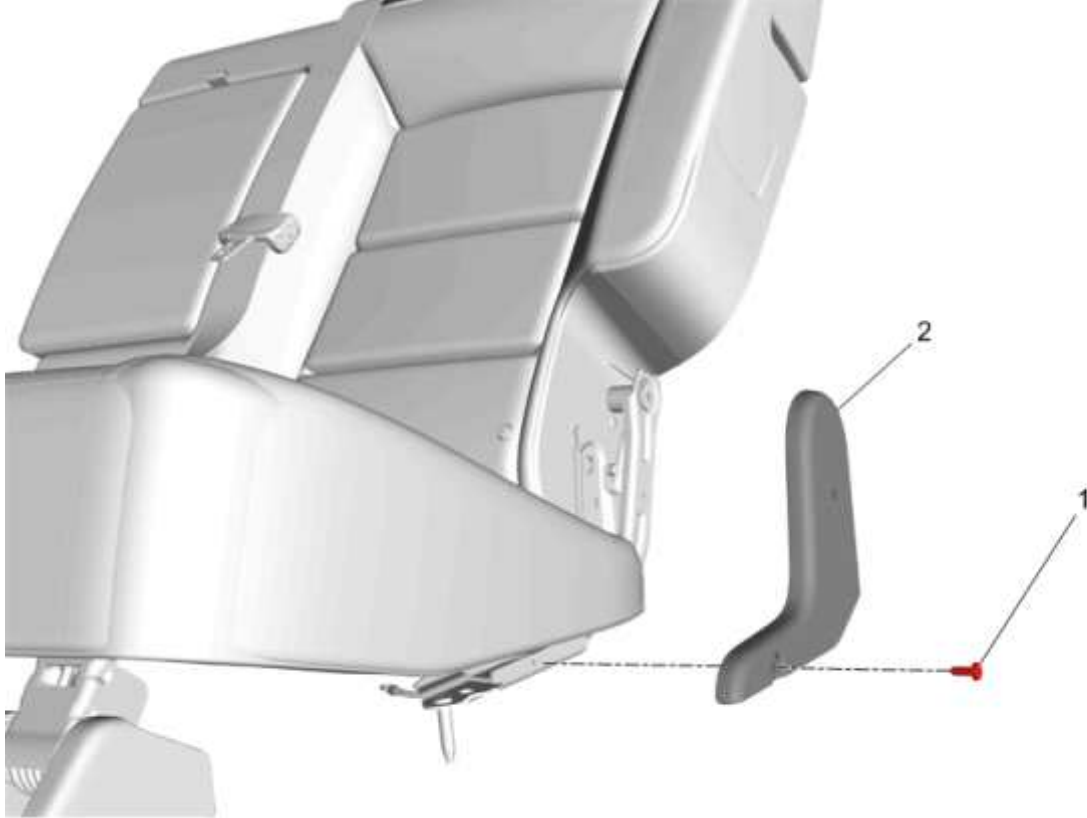


Fig. 88: Rear Seat Recliner Outer Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

14. Install Rear Seat Recliner Outer Finish Cover (2) - **Rear Seat Recliner Outer Finish Cover Replacement**

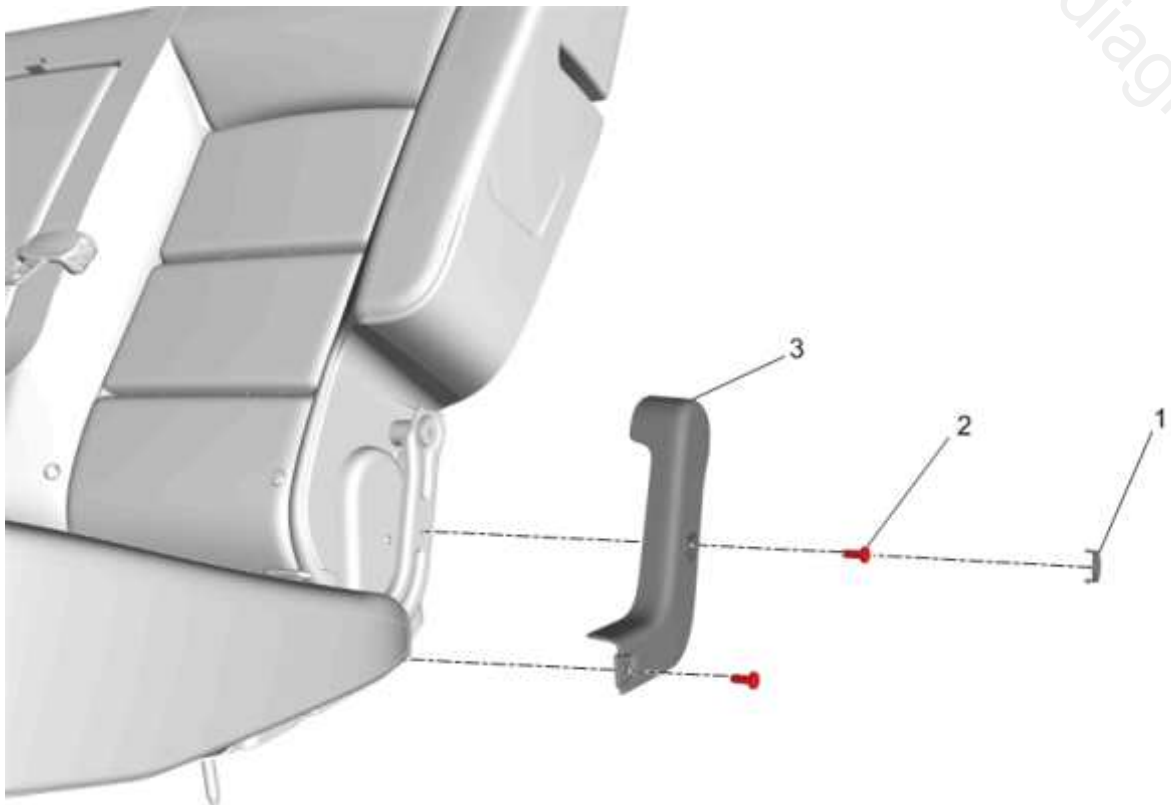


Fig. 89: Rear Seat Outer Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

15. Install Rear Seat Outer Hinge Finish Cover (3) - **Rear Seat Outer Hinge Finish Cover Replacement**

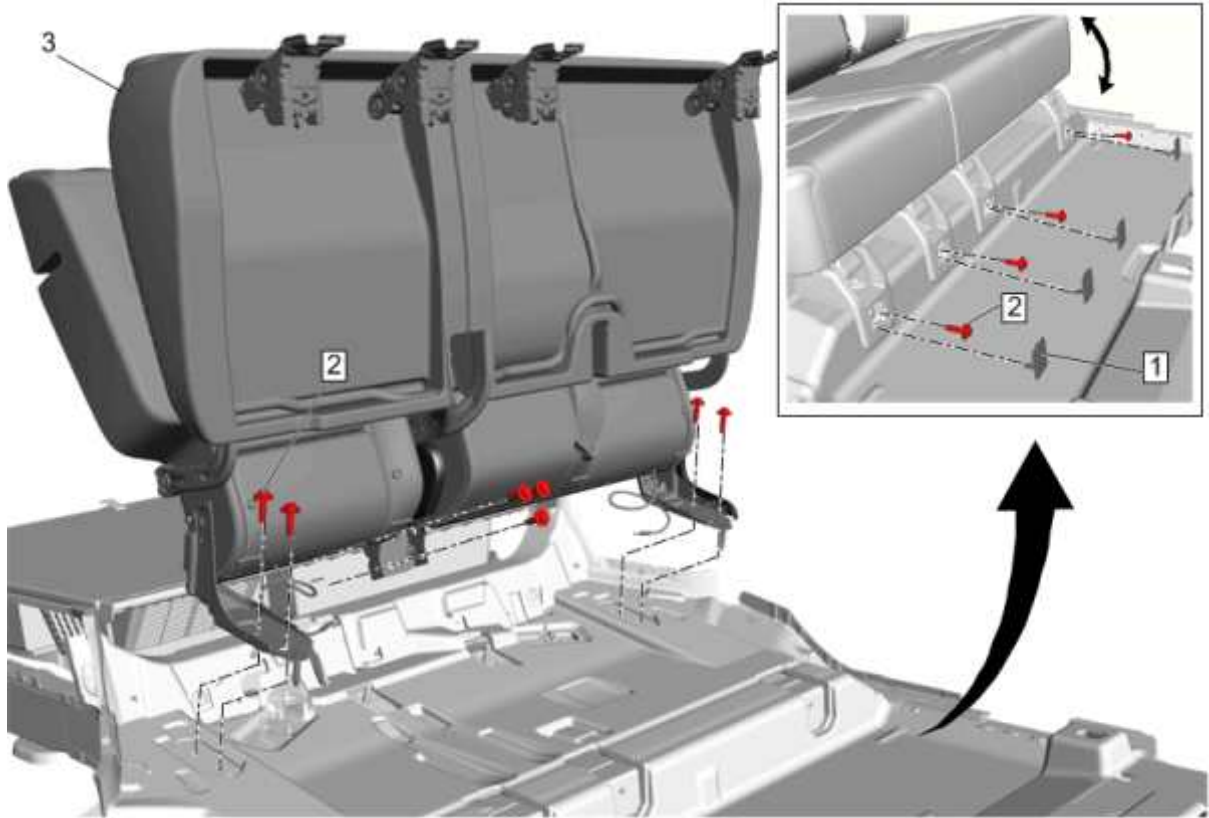


Fig. 90: Rear Seat

Courtesy of GENERAL MOTORS COMPANY

16. Install Rear Seat (3) - [Rear Seat Removal and Installation](#)

REAR SEAT BACK CUSHION COVER AND PAD REPLACEMENT (40%)

Removal Procedure

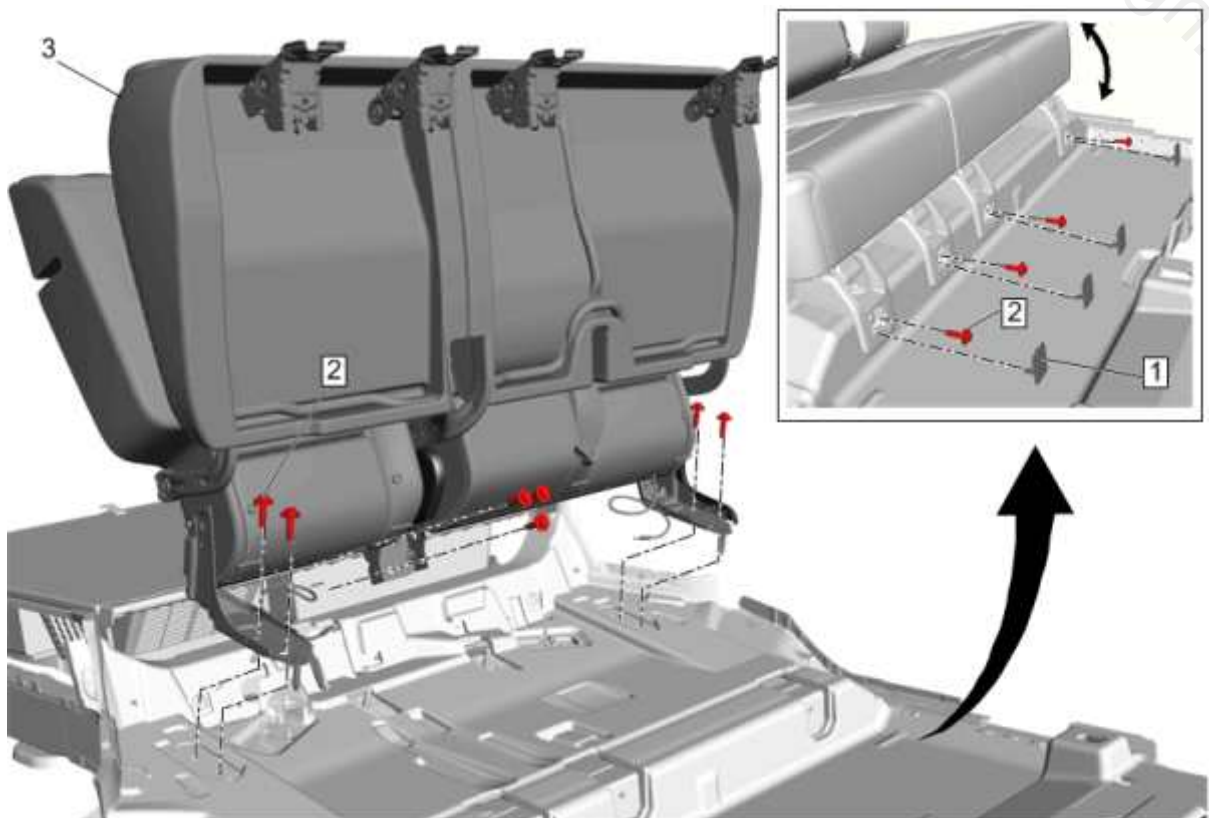


Fig. 91: Rear Seat

Courtesy of GENERAL MOTORS COMPANY

1. Remove Rear Seat (3) - [Rear Seat Removal and Installation](#)

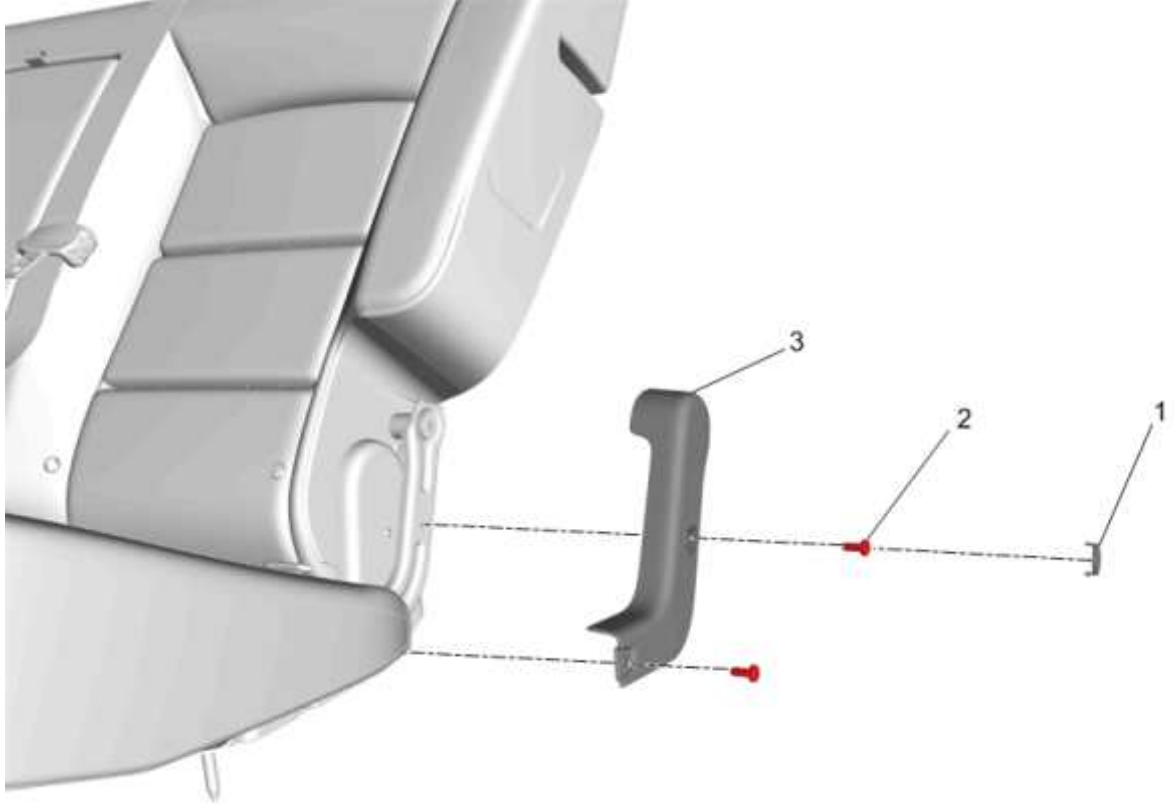


Fig. 92: Rear Seat Outer Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

2. Remove Rear Seat Outer Hinge Finish Cover (3) - **Rear Seat Outer Hinge Finish Cover Replacement**

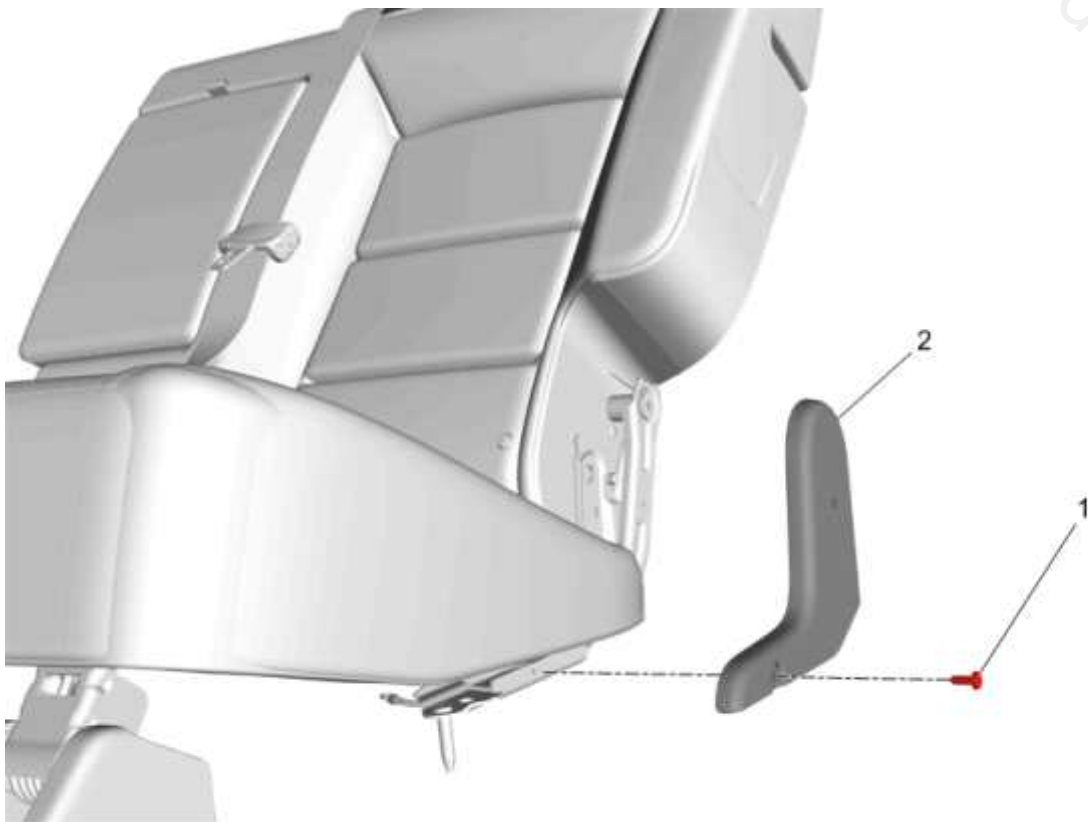


Fig. 93: Rear Seat Recliner Outer Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

3. Remove Rear Seat Recliner Outer Finish Cover (2) - **Rear Seat Recliner Outer Finish Cover Replacement**

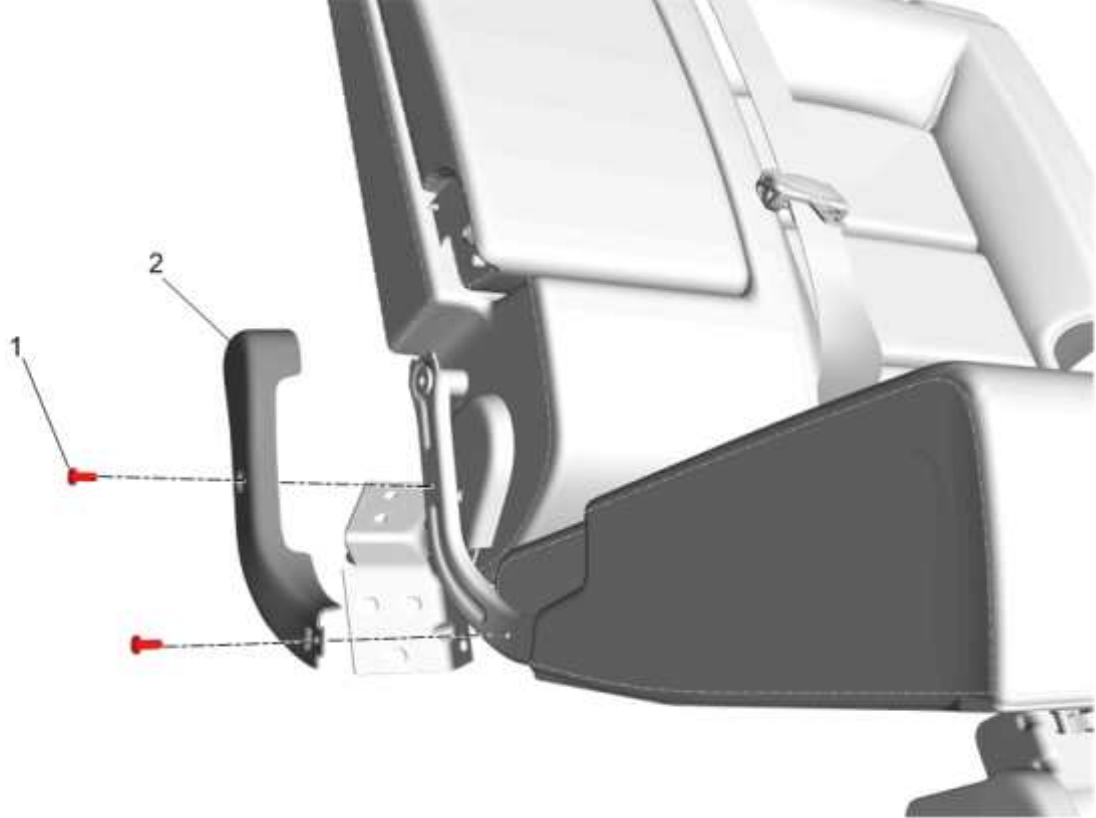


Fig. 94: Rear Seat Inner Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

4. Remove Rear Seat Inner Hinge Finish Cover (2) - [Rear Seat Inner Hinge Finish Cover Replacement](#)

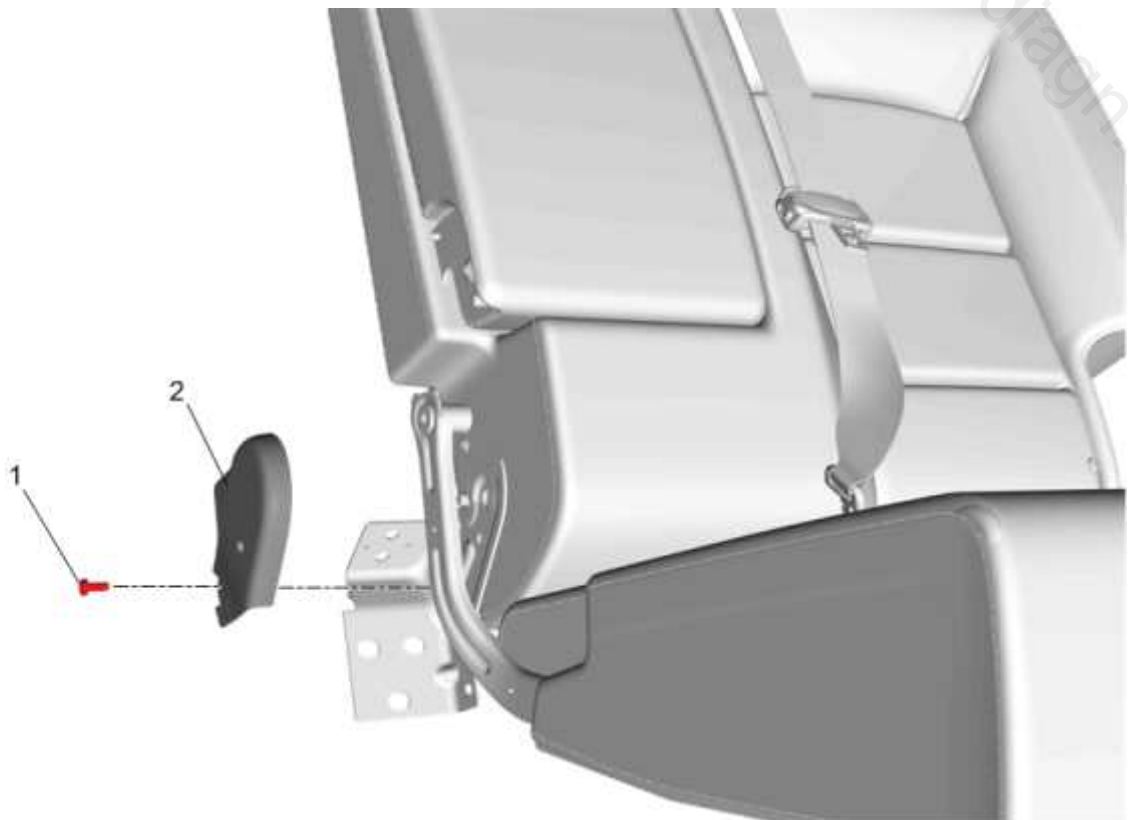


Fig. 95: Rear Seat Recliner Inner Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

5. Remove Rear Seat Recliner Inner Finish Cover (2) - [Rear Seat Recliner Inner Finish Cover Replacement](#)

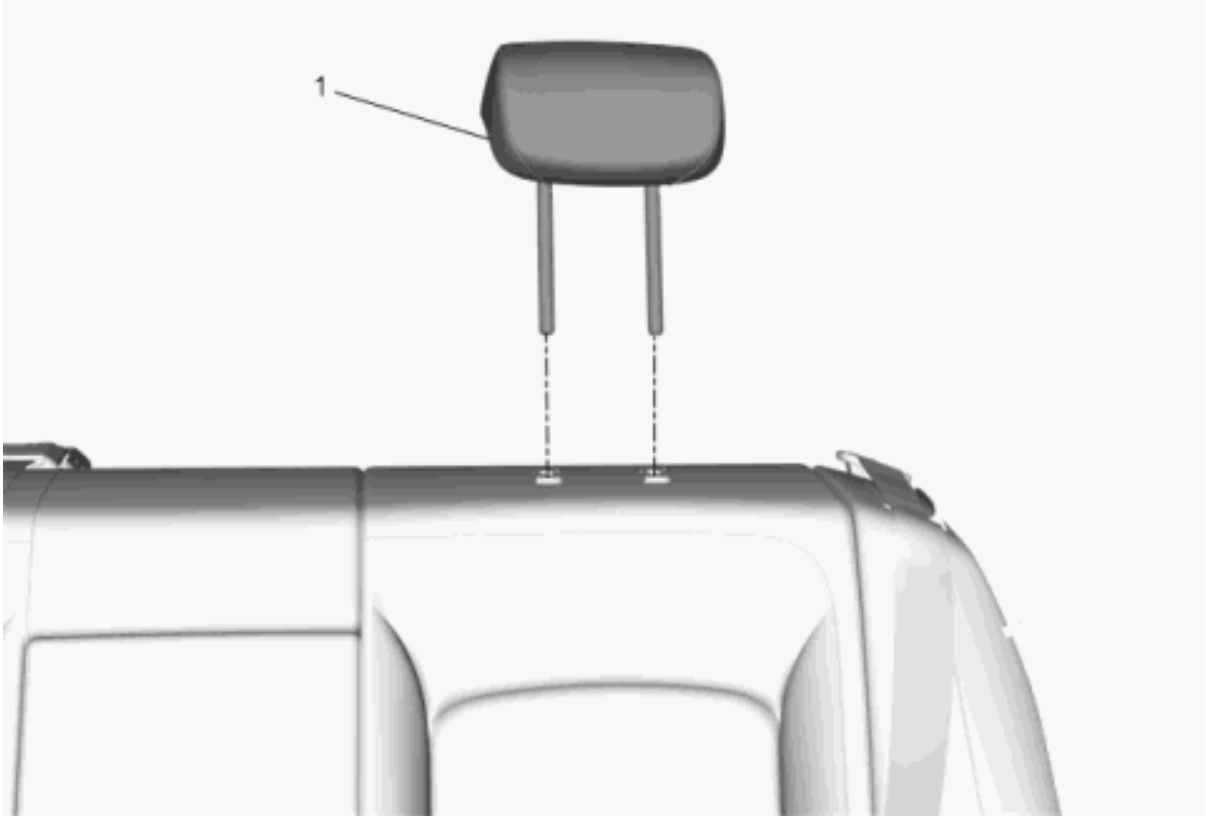


Fig. 96: Rear Seat Head Restraint

Courtesy of GENERAL MOTORS COMPANY

6. Remove Rear Seat Head Restraint (1) - [Rear Seat Head Restraint Replacement](#)



Fig. 97: Rear Seat Head Restraint Guide

Courtesy of GENERAL MOTORS COMPANY

7. Remove Rear Seat Head Restraint Guide (1) - [Rear Seat Head Restraint Guide Replacement](#)

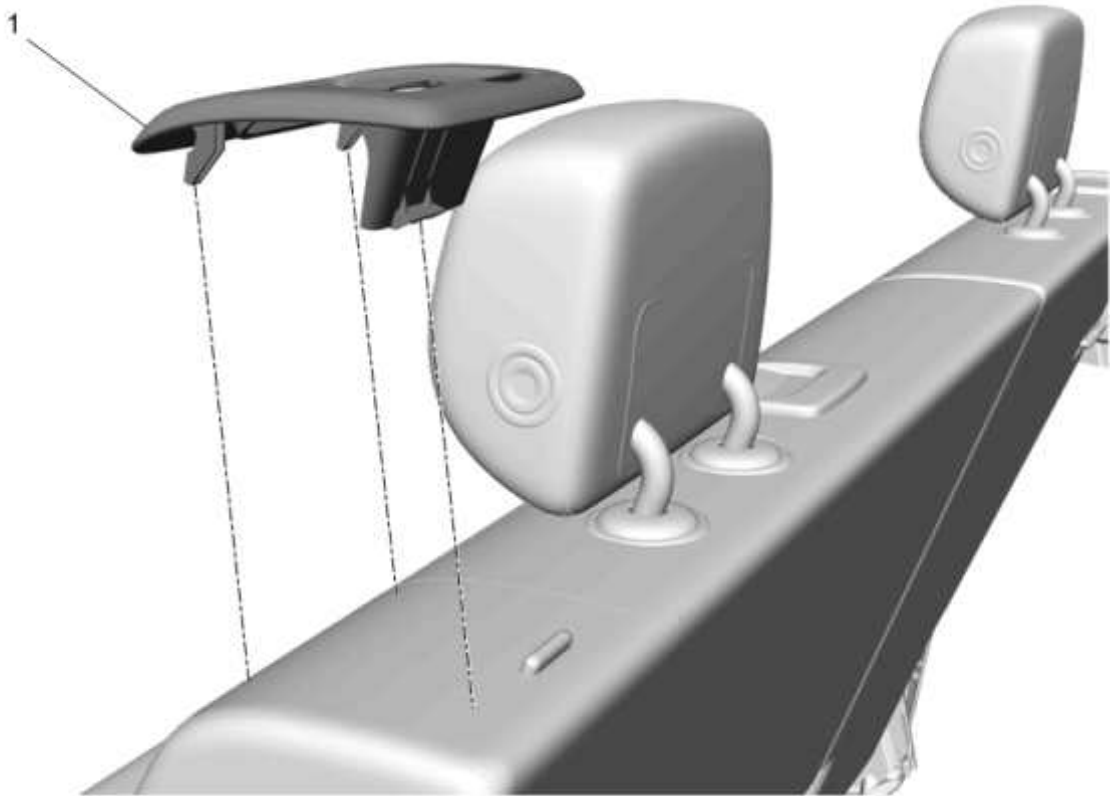


Fig. 98: Rear Seat Back Cushion Latch Release Handle Bezel

Courtesy of GENERAL MOTORS COMPANY

8. Remove Rear Seat Back Cushion Latch Release Handle Bezel (1) - **Rear Seat Back Latch Release Handle Bezel Replacement (Upper)****Rear Seat Back Latch Release Handle Bezel Replacement (Rear)**

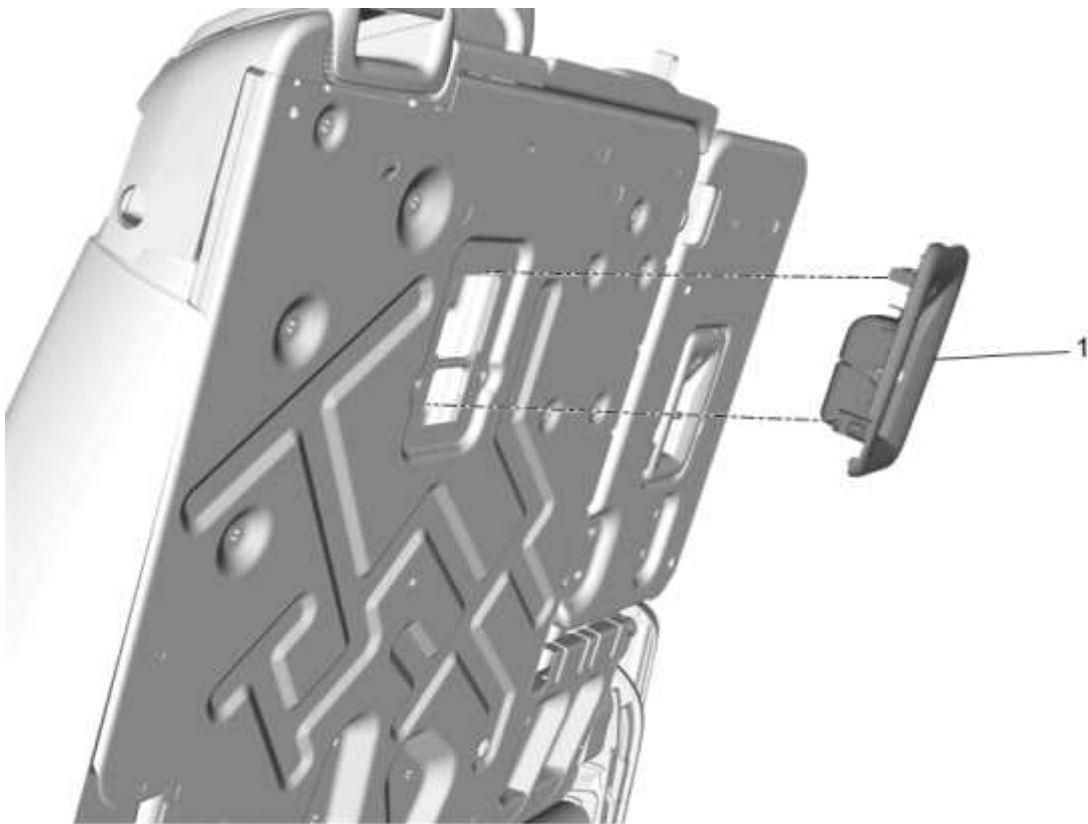


Fig. 99: Rear Seat Anchor Plate Bezel

Courtesy of GENERAL MOTORS COMPANY

9. Remove Rear Seat Anchor Plate Bezel (1) - **Rear Seat Anchor Plate Bezel Replacement**



Fig. 100: Rear Seat Back Cushion Cover, Heater And Pad
Courtesy of GENERAL MOTORS COMPANY

10. Unzip the zippers.
11. Disengage the J-channel retainers from the seat back cushion frame.
12. Remove Rear Seat Back Cushion Cover (1)
13. Remove Rear Seat Back Cushion Heater (2) [Rear Seat Back Cushion Heater Replacement](#)
14. Remove Rear Seat Back Cushion Pad (3)

Installation Procedure



Fig. 101: Rear Seat Back Cushion Cover, Heater And Pad
Courtesy of GENERAL MOTORS COMPANY

1. Install Rear Seat Back Cushion Pad (3)
2. Install Rear Seat Back Cushion Heater (2) [Rear Seat Back Cushion Heater Replacement](#)
3. Install Rear Seat Back Cushion Cover (1)
4. Connect the J-channel retainers.
5. Close the zippers.

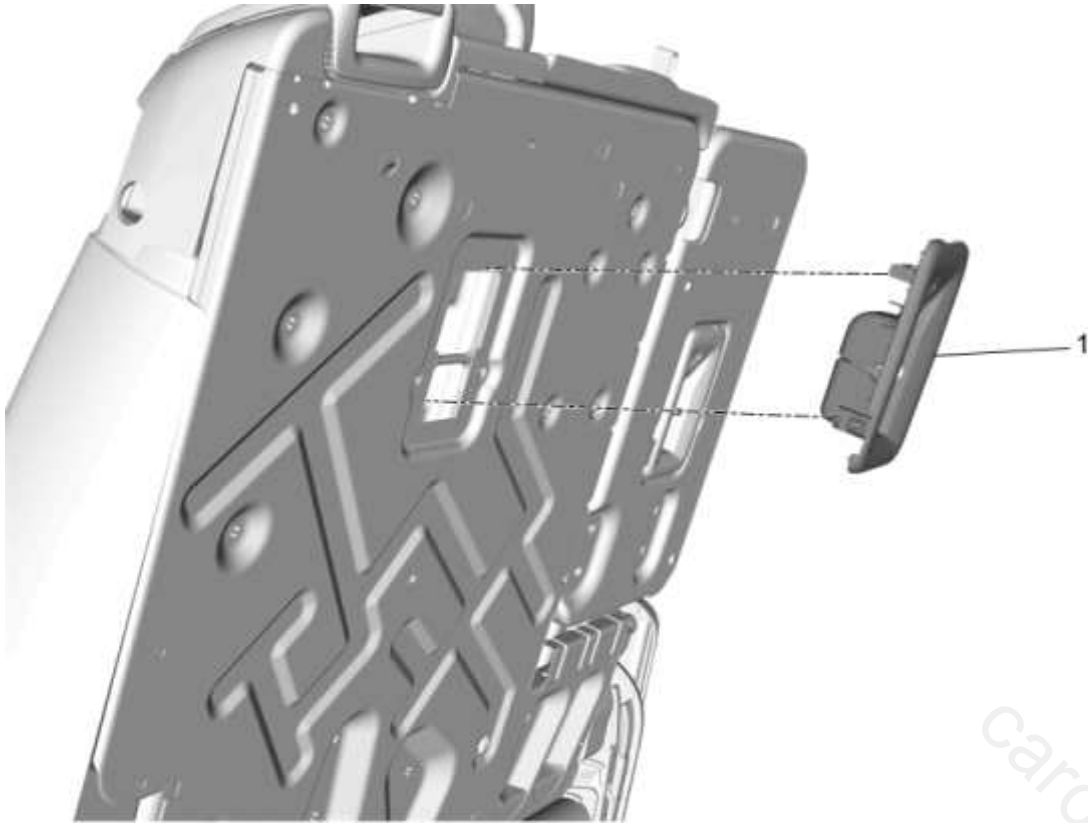


Fig. 102: Rear Seat Anchor Plate Bezel

Courtesy of GENERAL MOTORS COMPANY

6. Install Rear Seat Anchor Plate Bezel (1) - [Rear Seat Anchor Plate Bezel Replacement](#)



Fig. 103: Rear Seat Back Cushion Latch Release Handle Bezel

Courtesy of GENERAL MOTORS COMPANY

7. Install Rear Seat Back Cushion Latch Release Handle Bezel (1) [Rear Seat Back Latch Release Handle Bezel Replacement \(Upper\)](#) [Rear Seat Back Latch Release Handle Bezel Replacement \(Rear\)](#)



Fig. 104: Rear Seat Head Restraint Guide
Courtesy of GENERAL MOTORS COMPANY

8. Install Rear Seat Head Restraint Guide (1) - [Rear Seat Head Restraint Guide Replacement](#)

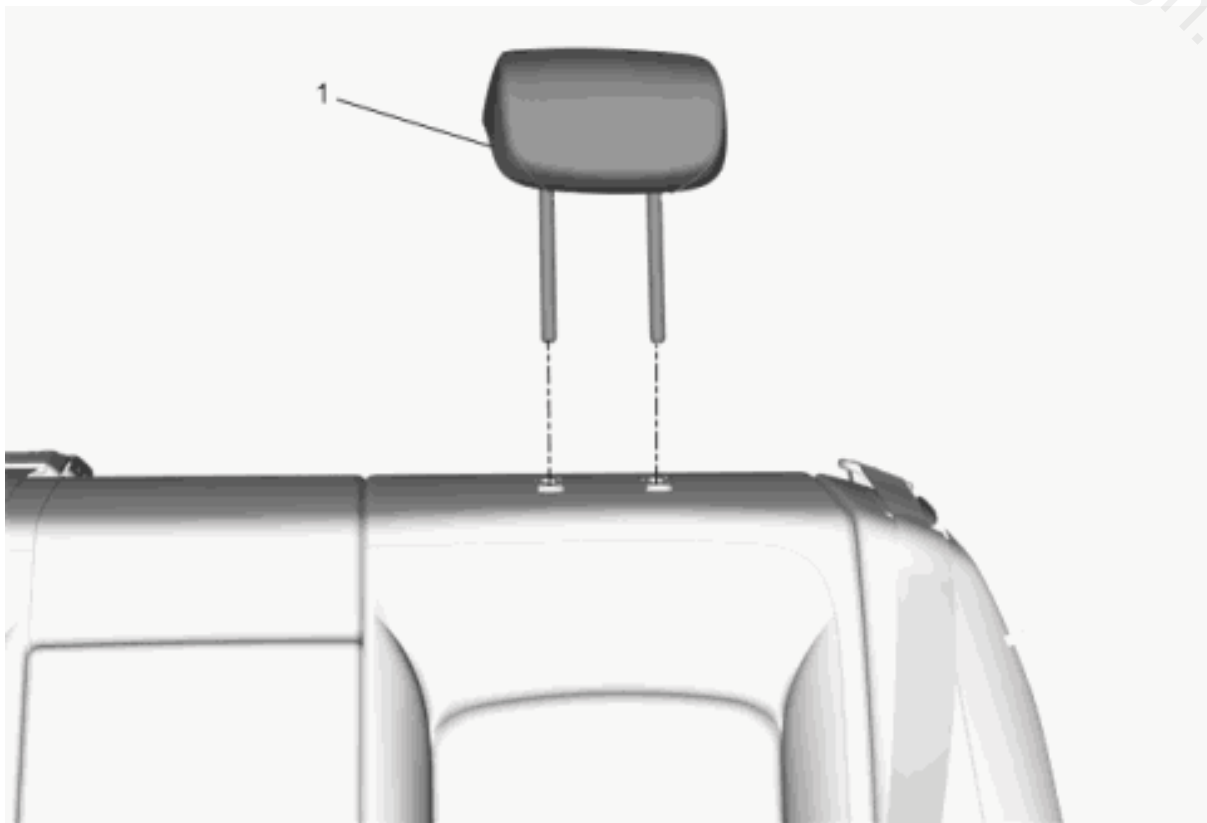


Fig. 105: Rear Seat Head Restraint
Courtesy of GENERAL MOTORS COMPANY

9. Install Rear Seat Head Restraint (1) - [Rear Seat Head Restraint Replacement](#)

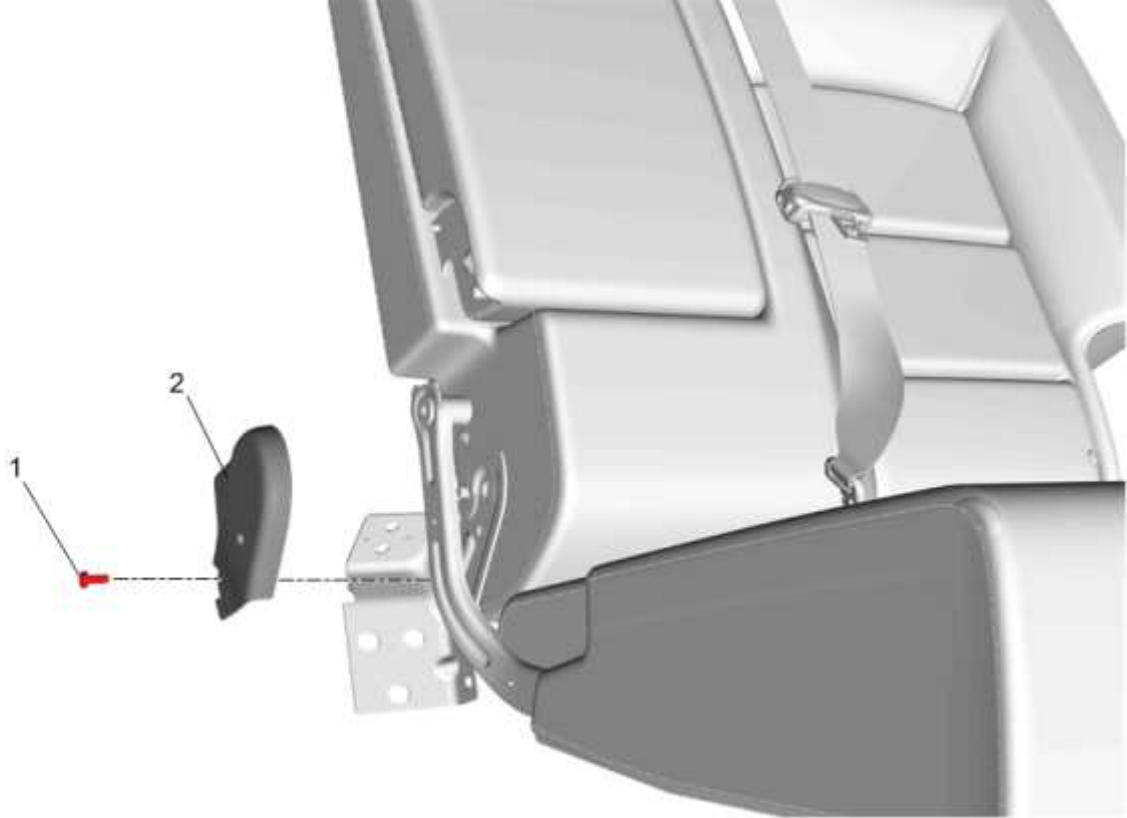


Fig. 106: Rear Seat Recliner Inner Finish Cover
Courtesy of GENERAL MOTORS COMPANY

10. Install Rear Seat Recliner Inner Finish Cover (2) - [Rear Seat Recliner Inner Finish Cover Replacement](#)

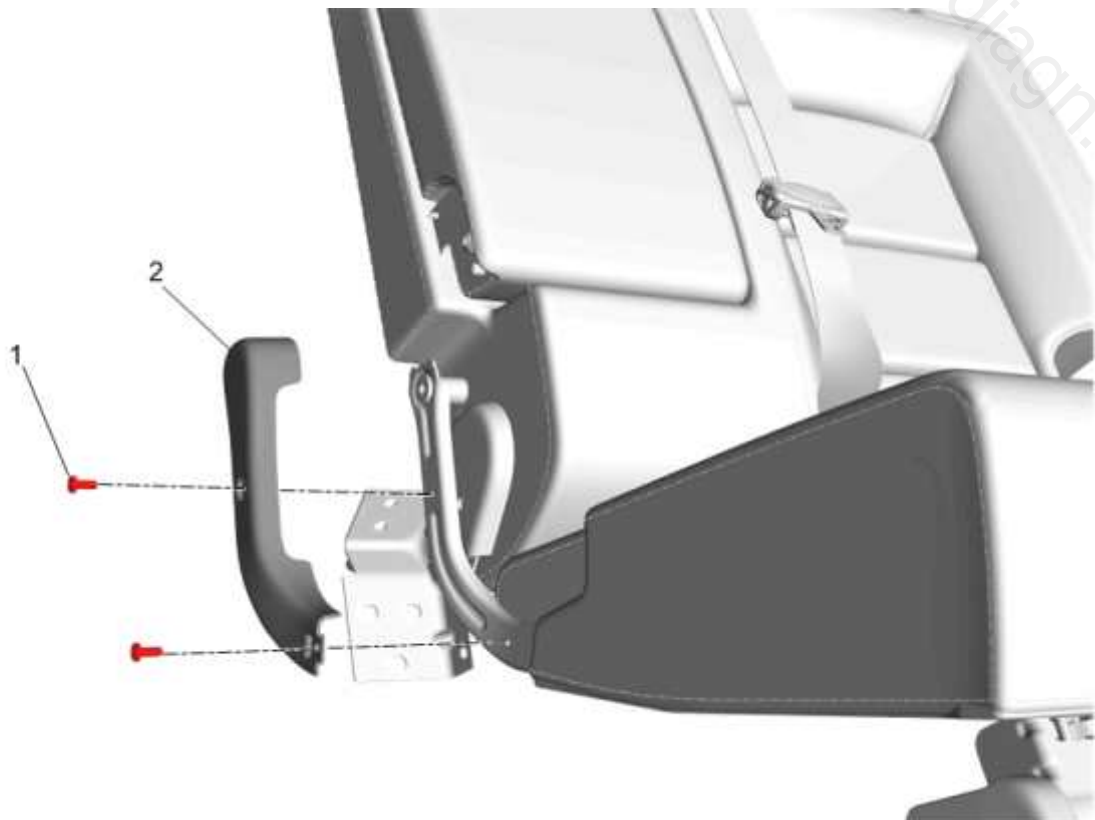


Fig. 107: Rear Seat Inner Hinge Finish Cover
Courtesy of GENERAL MOTORS COMPANY

11. Install Rear Seat Inner Hinge Finish Cover (2) - [Rear Seat Inner Hinge Finish Cover Replacement](#)

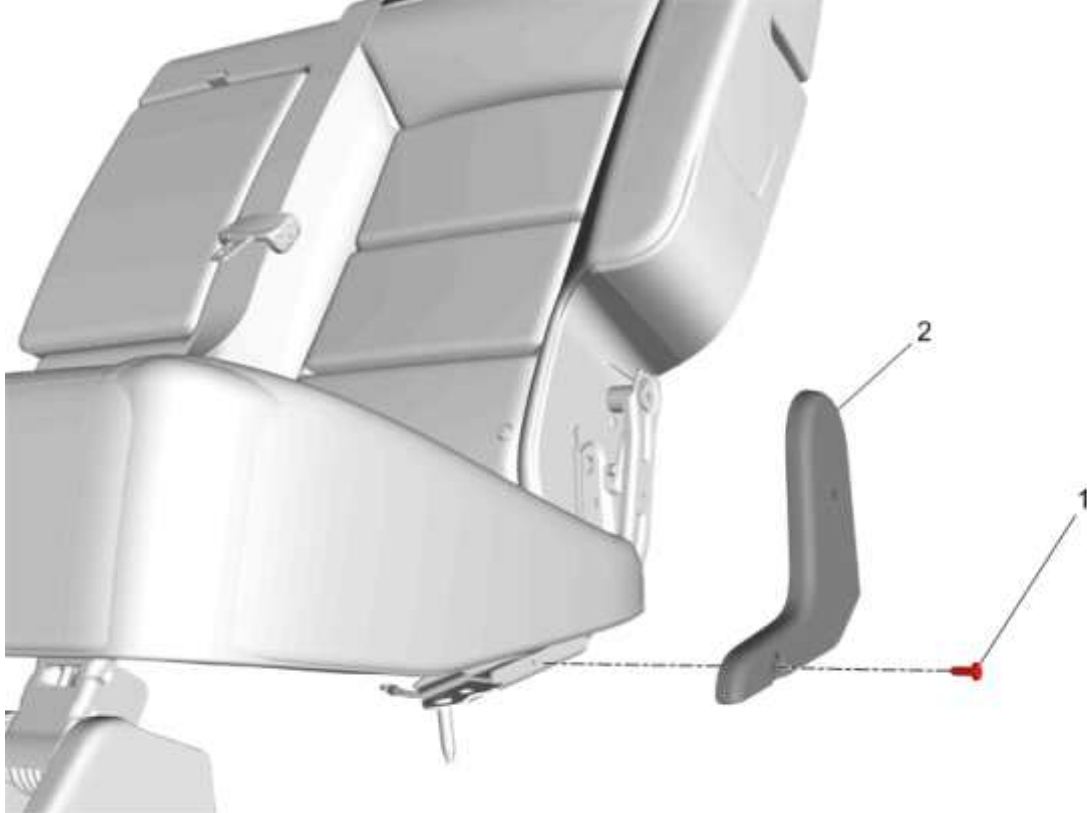


Fig. 108: Rear Seat Recliner Outer Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

12. Install Rear Seat Recliner Outer Finish Cover (2) - [Rear Seat Recliner Outer Finish Cover Replacement](#)

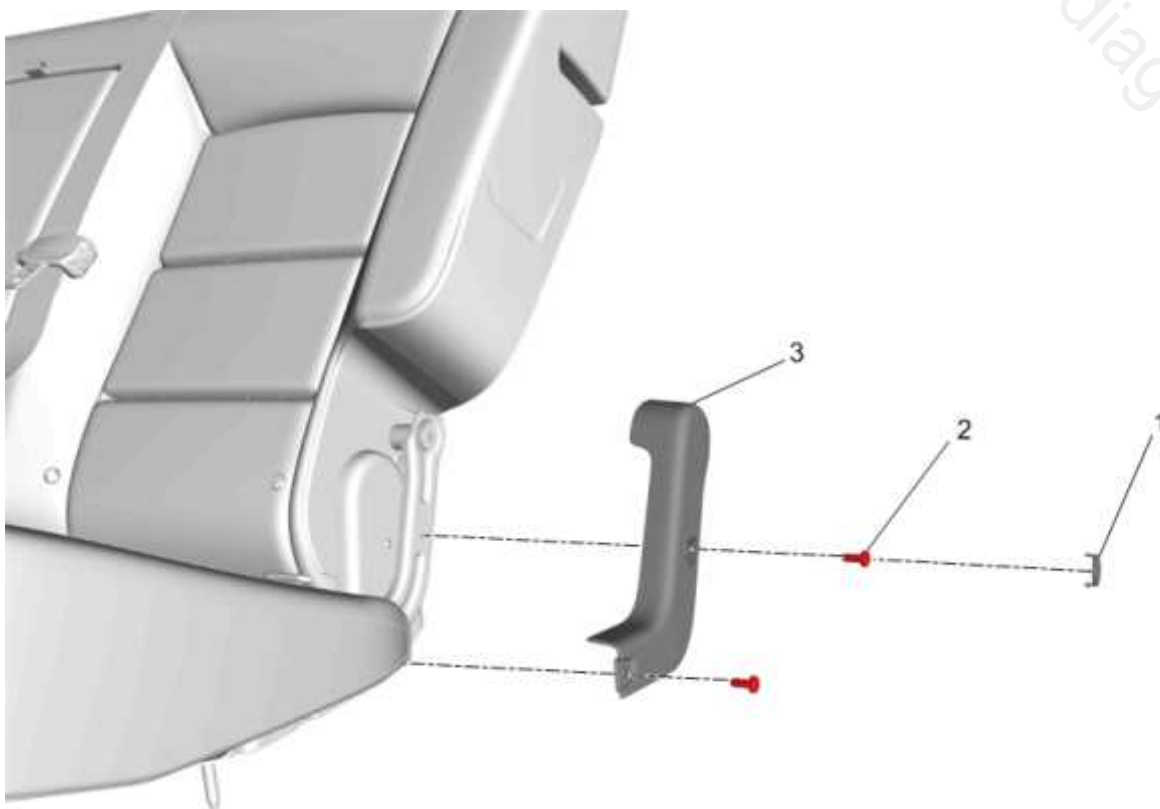


Fig. 109: Rear Seat Outer Hinge Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

13. Install Rear Seat Outer Hinge Finish Cover (3) - [Rear Seat Outer Hinge Finish Cover Replacement](#)

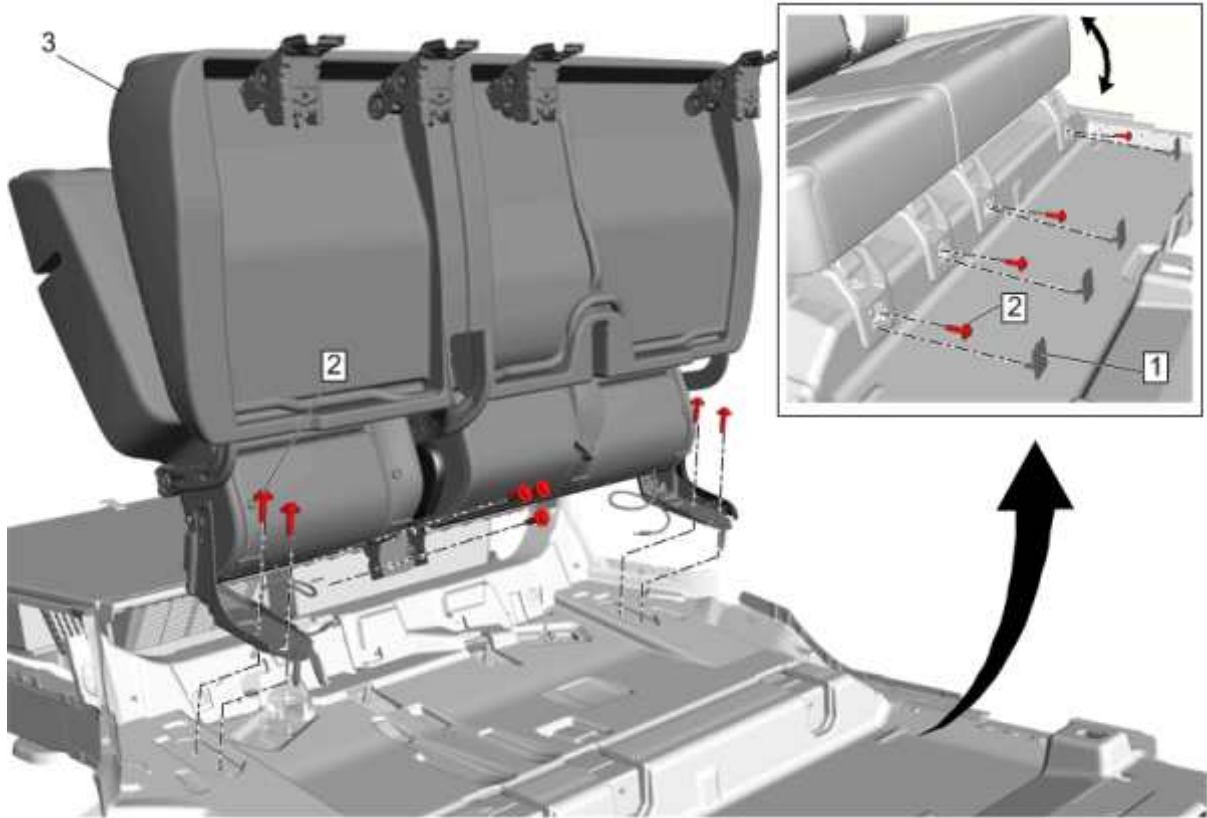


Fig. 110: Rear Seat

Courtesy of GENERAL MOTORS COMPANY

14. Install Rear Seat (3) - [Rear Seat Removal and Installation](#)

REAR SEAT INNER RECLINER CABLE REPLACEMENT



Fig. 111: Rear Seat Inner Recliner Cable

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure	
Rear Seat Back Cushion Cover and Pad Replacement (60%) Rear Seat Back Cushion Cover and Pad Replacement (40%)	

Callout	Component Name
1	Rear Seat Inner Recliner Cable Procedure 1. Note the location and routing of the cable prior to removal to ensure proper installation. 2. Release the retainers.

REAR SEAT BACK LATCH RELEASE HANDLE BEZEL REPLACEMENT (UPPER)

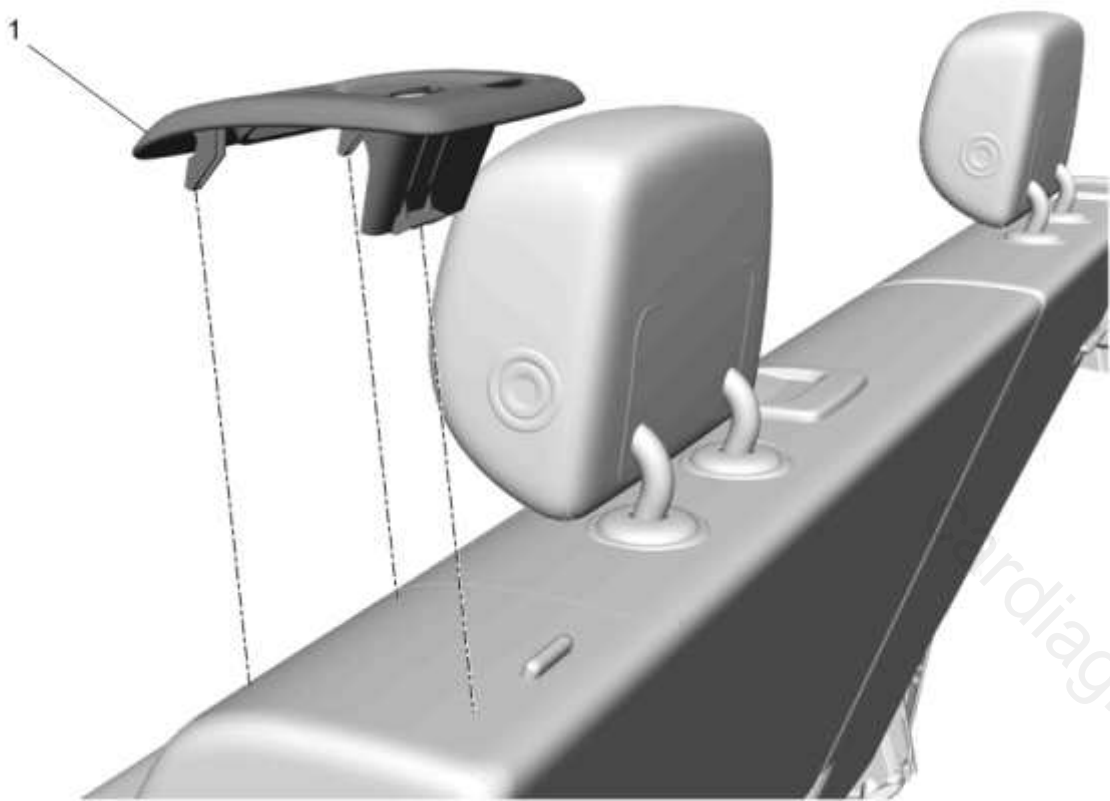


Fig. 112: Rear Seat Back Cushion Latch Release Handle Bezel
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Seat Back Latch Release Handle Bezel Procedure Use a flat bladed plastic tool to remove.

REAR SEAT BACK LATCH RELEASE HANDLE BEZEL REPLACEMENT (REAR)

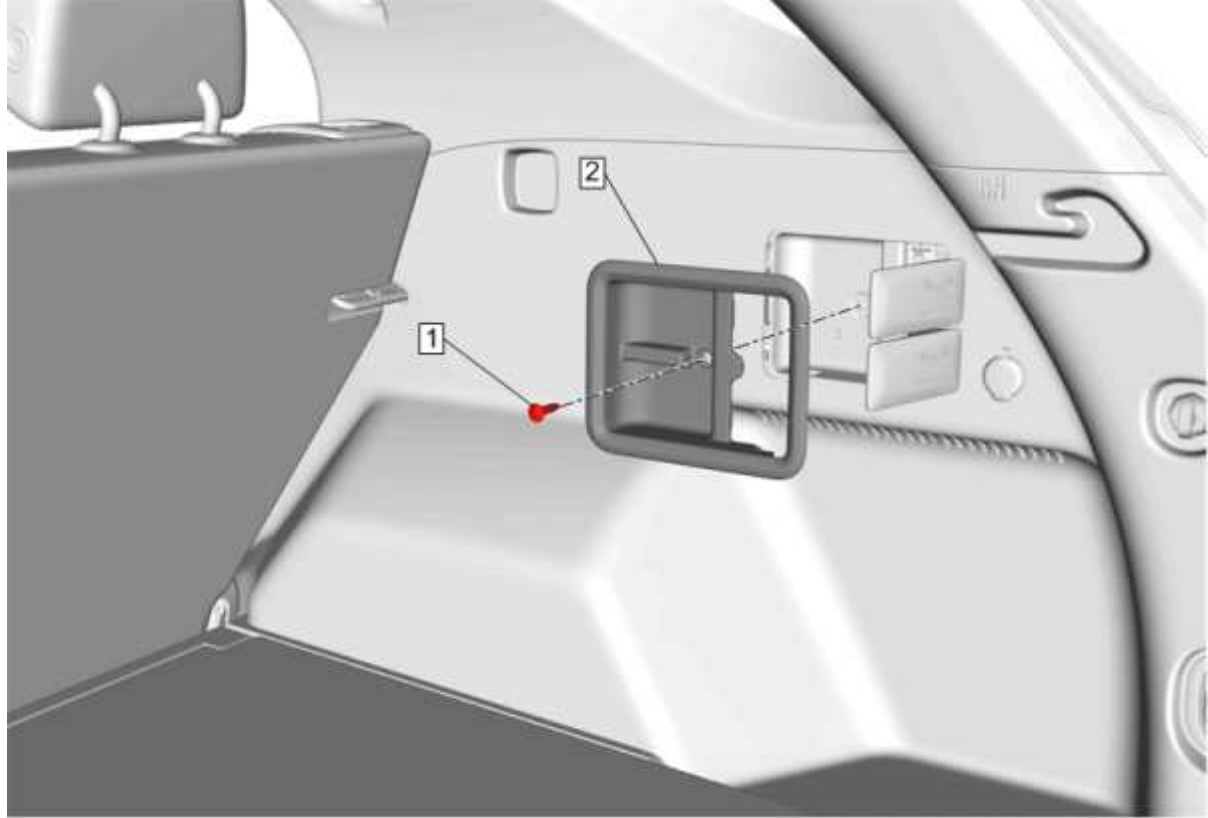


Fig. 113: Rear Seat Back Latch Release Handle Bezel (Rear)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Seat Back Latch Release Handle Bezel Fastener CAUTION: Refer to Fastener Caution . Tighten 4.7 N.m (42 lb in)
2	Rear Seat Back Latch Release Handle Bezel

REAR SEAT BACK CUSHION LATCH RELEASE LEVER REPLACEMENT

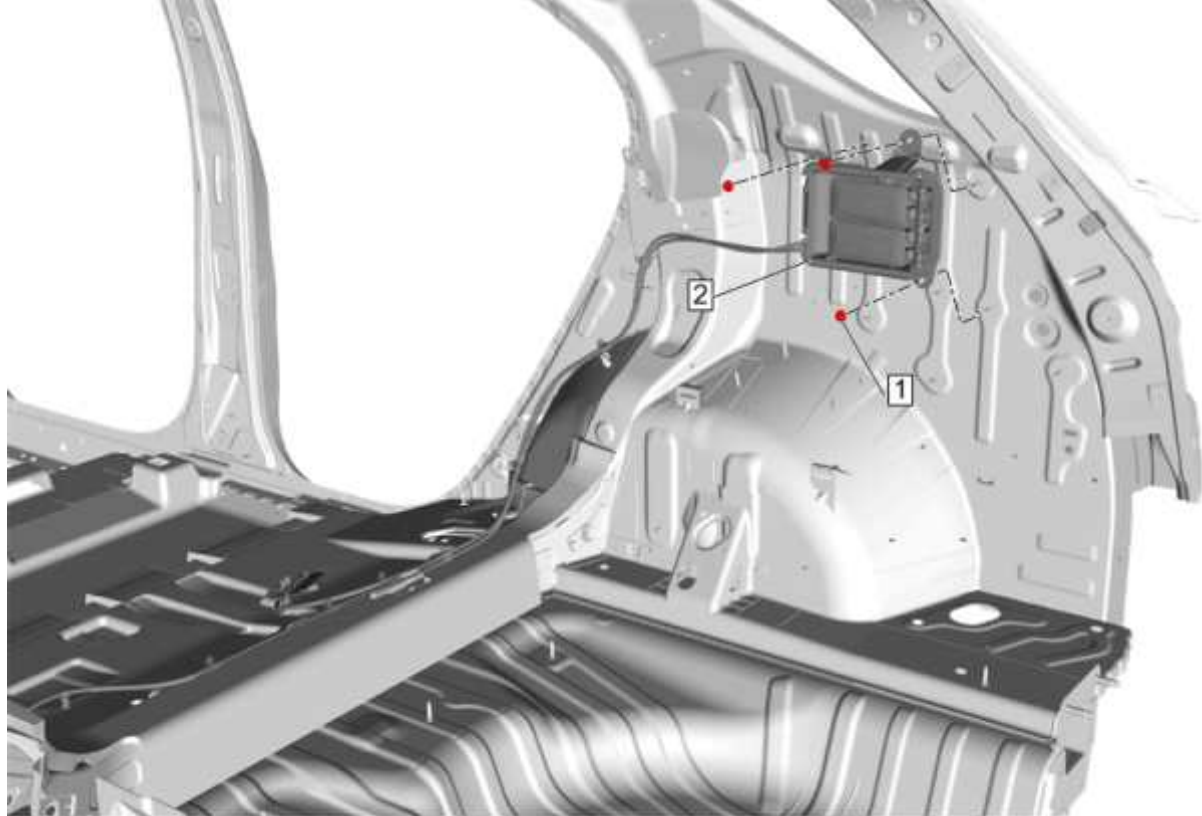


Fig. 114: Rear Seat Back Cushion Latch Release Lever
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Rear Seat Removal and Installation</u> <u>Quarter Lower Rear Trim Panel Replacement (Left Side)</u> <u>Quarter Lower Rear Trim Panel Replacement (Right Side)</u>	
1	Rear Seat Back Cushion Latch Release Lever Nut (Qty: 3) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 9 N.m (80 lb in)
2	Rear Seat Back Cushion Latch Release Lever Procedure 1. Disconnect the lever cable retainers from the body side inner weld studs. 2. Pull back the rear compartment floor panel trim to gain access to the release lever cable equalizer. 3. Disengage the recliner actuator cable from the release lever cable equalizer. 4. Disengage the release lever cable equalizer from the floor panel studs.

REAR SEAT ANCHOR PLATE BEZEL REPLACEMENT

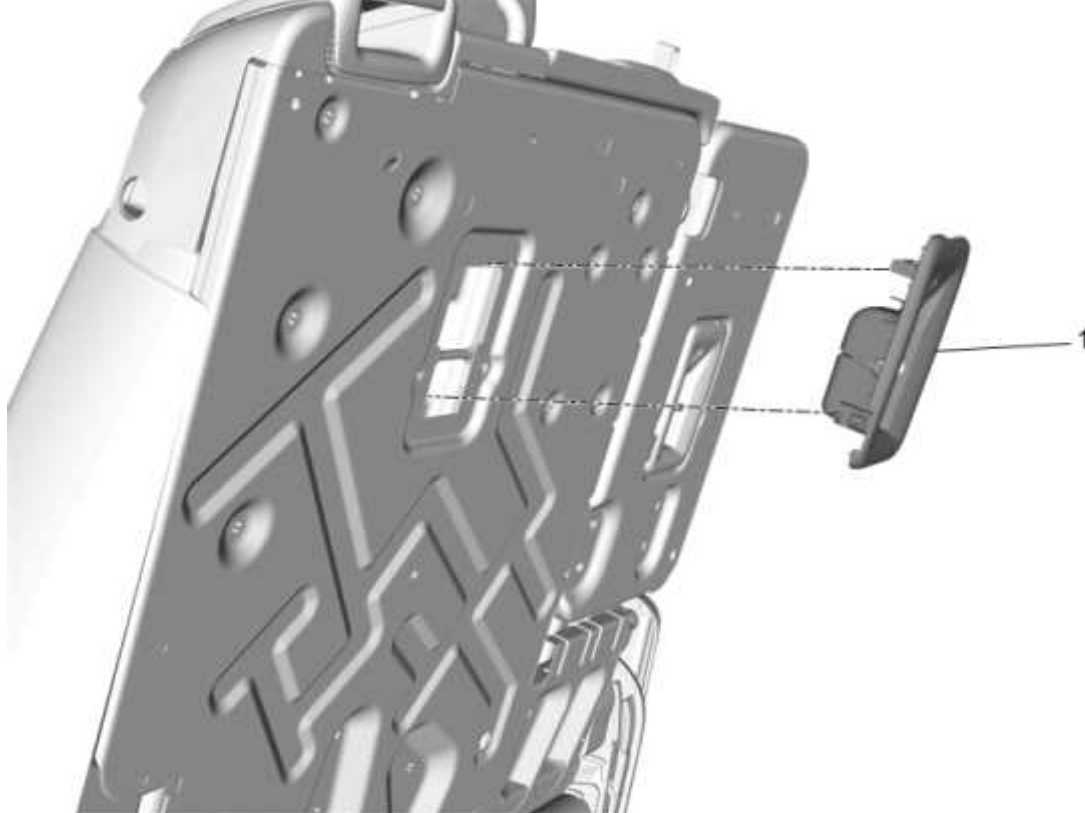


Fig. 115: Rear Seat Anchor Plate Bezel
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Seat Anchor Plate Bezel Procedure Use a flat bladed plastic trim tool to release the retaining tabs.

REAR SEAT RECLINER INNER FINISH COVER REPLACEMENT

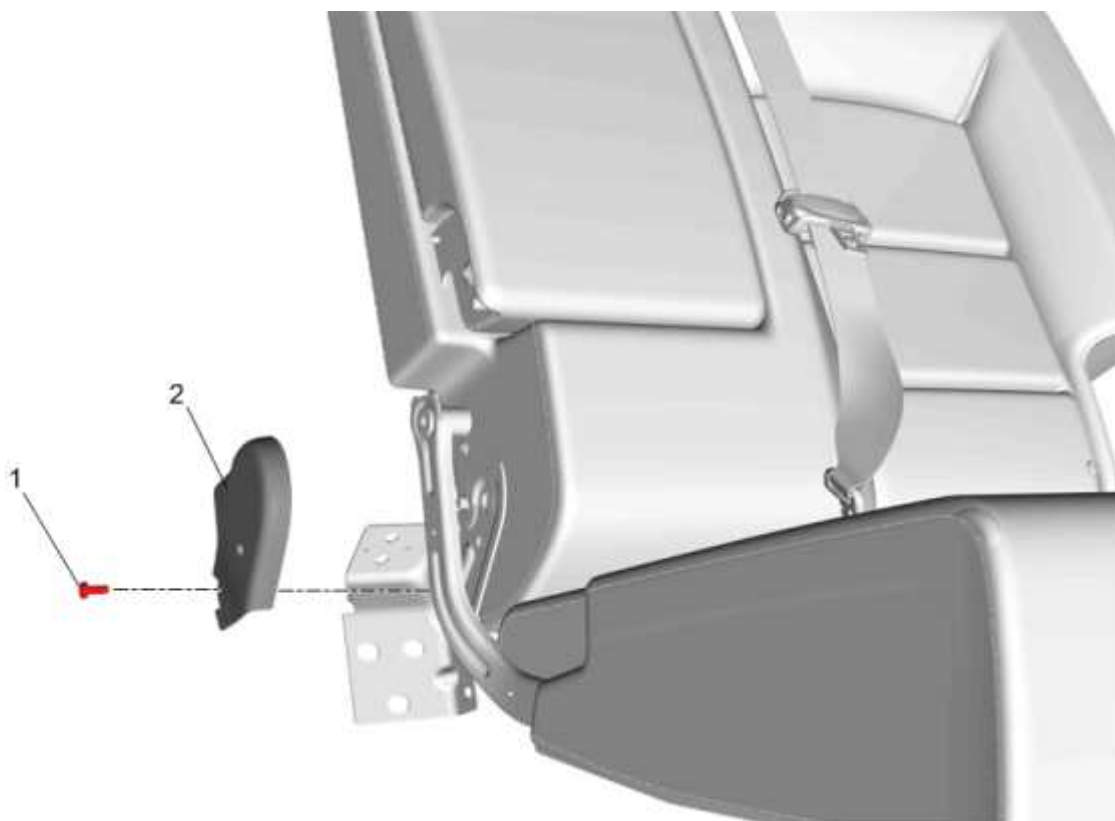


Fig. 116: Rear Seat Recliner Inner Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

Callout	Component Name
Preliminary Procedure Rear Seat Removal and Installation	
1	Rear Seat Recliner Inner Finish Cover Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Rear Seat Recliner Inner Finish Cover

REAR SEAT RECLINER OUTER FINISH COVER REPLACEMENT

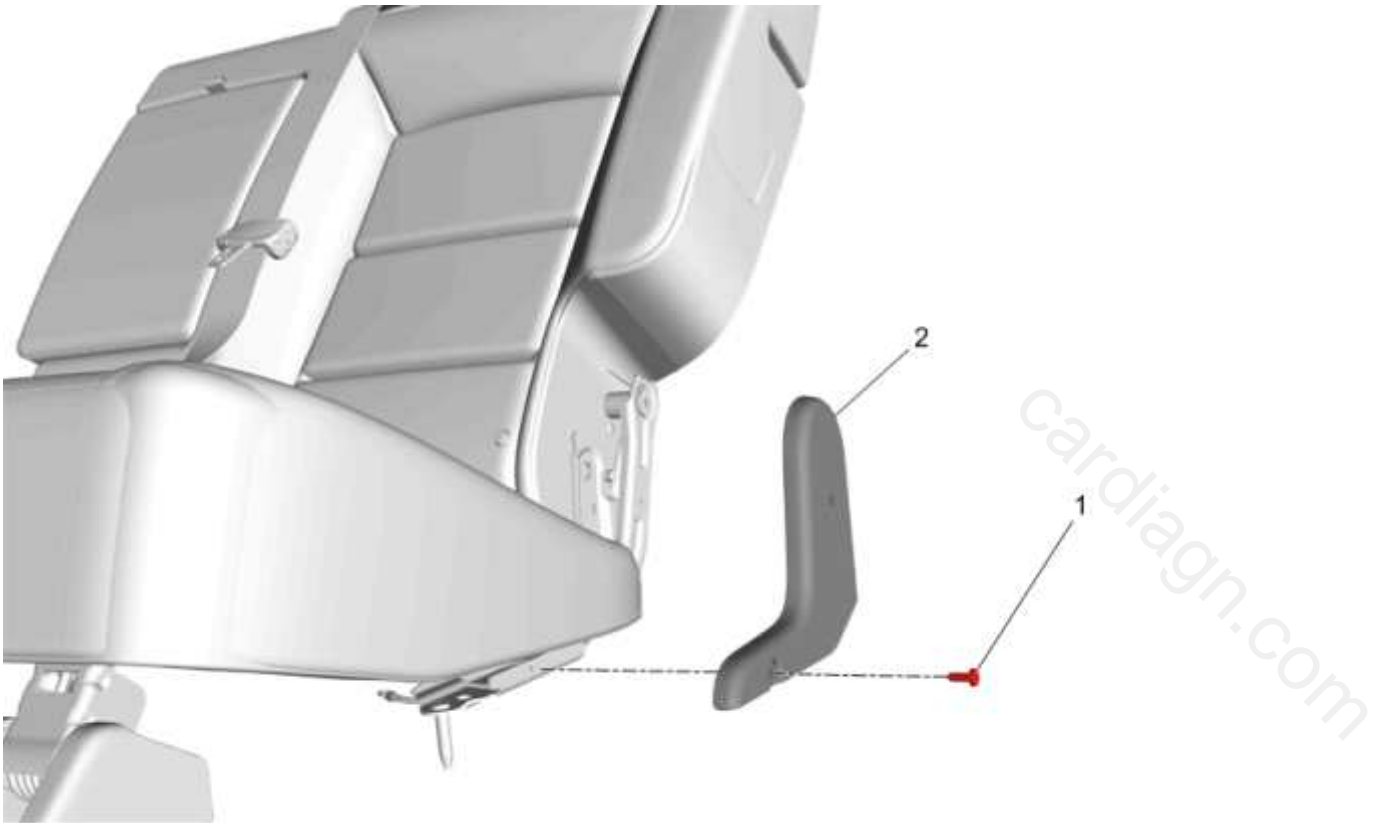


Fig. 117: Rear Seat Recliner Outer Finish Cover
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Rear Seat Outer Hinge Finish Cover Replacement	
1	Rear Seat Recliner Outer Finish Cover Fastener CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Rear Seat Recliner Outer Finish Cover