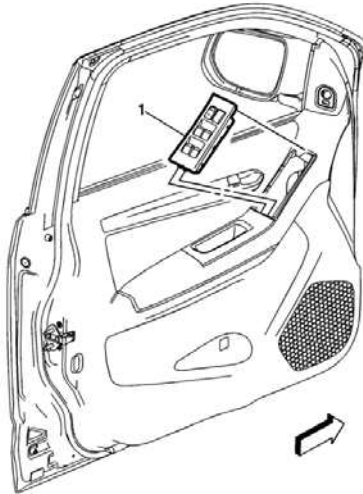


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Door Lock and Side Window Switch Replacement - Driver Side

Callout

Component Name

Preliminary Procedure

Remove the front side door trim panel. Refer to Front Side Door Trim Panel Replacement.

Door Lock and Side Window Switch Assembly

Procedure

1

1. Use the appropriate plastic trim tool to release the door lock and side window switch assembly from the door trim panel.
2. Disconnect the electrical connector from the switch assembly.
3. Refer to Power Window Reinitialization to configure auto express function.

2013 Chevrolet Colorado

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Fuel Delivery: | **Fuel:**

High Security keys are available from the service parts system.

Obtain the key code from the security card or from the GM Dealer World, Parts, Key Code Look Up system.

If you have the key code and access to a Triax-E., BD Laser or other code key cutting machine from the GM Dealer Equipment Catalog, you may cut a new key.

If you have the original key and access to a Matrix S, BD Laser or other key duplicating machine, you may duplicate the key.

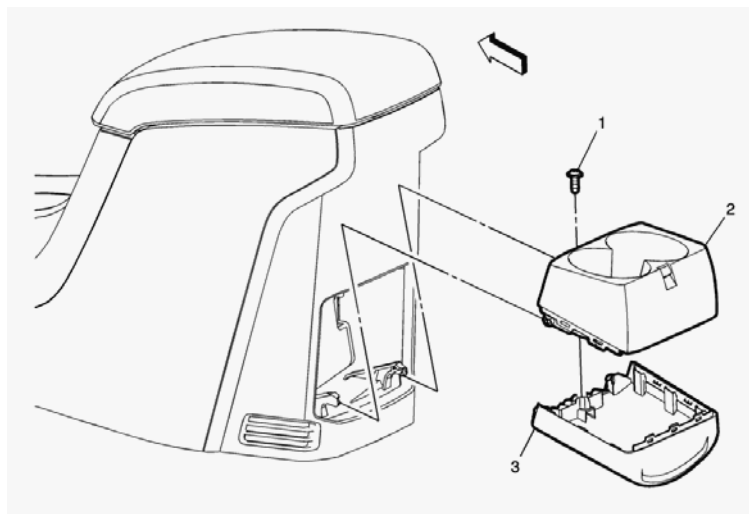
If you do not have a high security key cutting machine, order the side cut key from the service parts system. Include the key code in the NOTE field. Indicate the timing and the method of the shipment.

Inspect the new key operation in the lock cylinder. Ensure the new key operates effectively.

2013 Chevrolet Colorado

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Front Floor Console Cup Holder Replacement

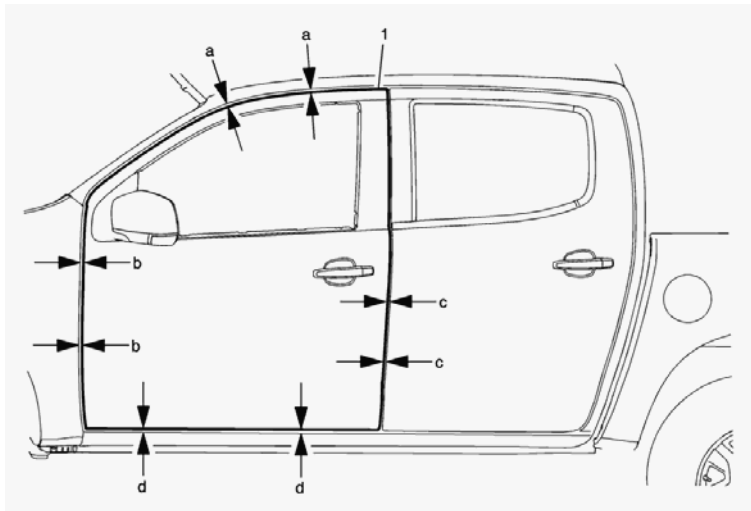
Callout

- | | |
|---|--|
| 1 | Front Floor Console Cup Holder Bolt |
| | Caution: Refer to Fastener Caution. |
| 2 | Front Floor Console Cup Holder Insert |
| 3 | Front Floor Console Cup Holder Door |

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Adjustment

Callout

Front Side Door

Component Name

Caution: Refer to Fastener Caution.

Procedure

1. Loosen the front door hinge bolts (Qty: 4) to adjust the door to the opening.
2. Adjust the front door in order to obtain an even gap around the door as follows:
 1. Front side door to roof (a).
 2. Front side door to fender (b).
 3. Front side door to rear door (c).
 4. Lower edge of front side door to rocker panel (d).

1

- Front side door to roof
(a) 4.7 mm $\pm$ 1.0 mm (0.19 in $\pm$ 0.05 in)
- Front side door to fender
(b) 4.7 mm $\pm$ 1.0 mm (0.19 in $\pm$ 0.05 in)
- Front side door to rear side door
(c) 4.7 mm $\pm$ 1.0 mm (0.19 in $\pm$ 0.05 in)
- Lower edge of front side door to rocker panel
(d) 5.5 mm $\pm$ 1.0 mm (0.21 in $\pm$ 0.06 in)

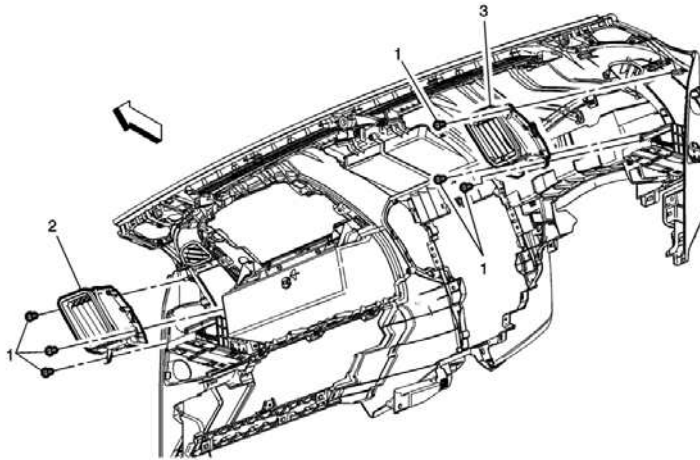
Tighten

34 Y (25 lb ft)

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Air Outlet Grille Replacement

Callout

Component Name

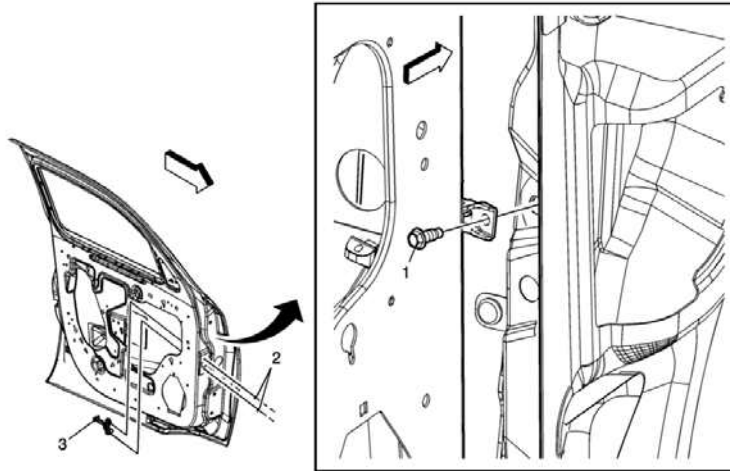
Preliminary Procedure

Remove the instrument panel outer air outlet duct. Refer to Instrument Panel Outer Air Outlet Duct Replacement.

- | | |
|---|--|
| 1 | Instrument Carrier Bolt (Qty: 6)
Caution: Refer to Fastener Caution. |
| 2 | Front Side Door Air Outlet Grille- Passenger Side |
| 3 | Front Side Door Air Outlet Grille- Driver Side |

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Check Replacement

Callout

Component Name

Preliminary Procedure

Remove the front side door trim panel. Refer to Front Side Door Trim Panel Replacement.

Front Side Door Check Bolt

Caution: Refer to Fastener Caution.

Procedure

- 1
 1. Place the window to the full up position.
 2. Remove the front door water deflector.

Tighten

25 Y (18 lb ft)

Front Side Door Check Nut (Qty: 2)

- 2
 1. Tighten

10 Y (89 lb in)

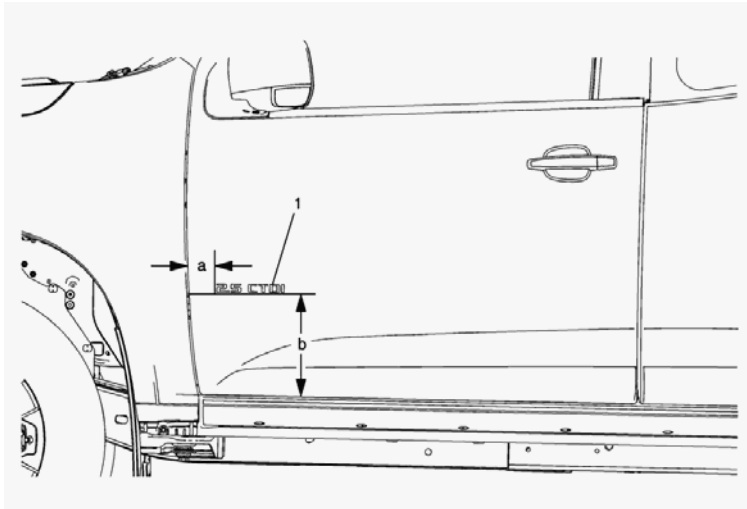
- 3
 1. Front Side Door Check

Note: Inspect the door for proper operation before installing the door trim panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Engine Nameplate Replacement

Callout

Front Side Door Engine Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

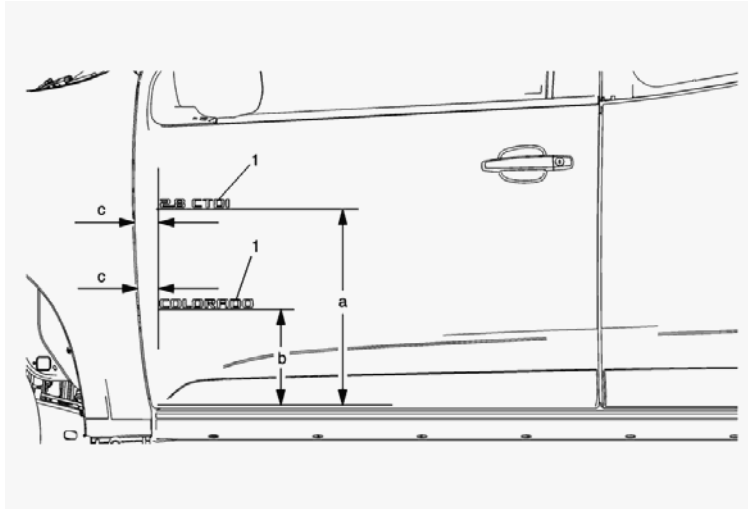
1. Measure and mark positions of nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the front side door nameplate.
4. Using a heat gun or equivalent heat the nameplate to soften the adhesive and use a flat-bladed plastic tool to assist the removal process. Clean all adhesive and wipe the surface dry with a clean lint-free towel prior to installation.
5. Remove the protective liners from the adhesive tape being careful not to touch tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to installation.
6. Position the front side door nameplate.
7. Use the palm of the hand and a dry clean lint-free towel to ensure proper adhesion is made.
8. Inspect the front side door nameplate for proper adhesion and fit to the front door.

Measurement

1. A - equals the measurement from the front edge of the front door to the 2 in 2.5 CTDI as 70 mm (2.75 in)
2. Apply a line using masking tape to indicate that reference point.
3. B - equals the measurement from the bottom edge of the front door to the bottom edge of 2.5 CTDI as 250 mm (9.85 in)
4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Engine Nameplate Replacement

Callout

Front Side Door Engine Nameplate

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

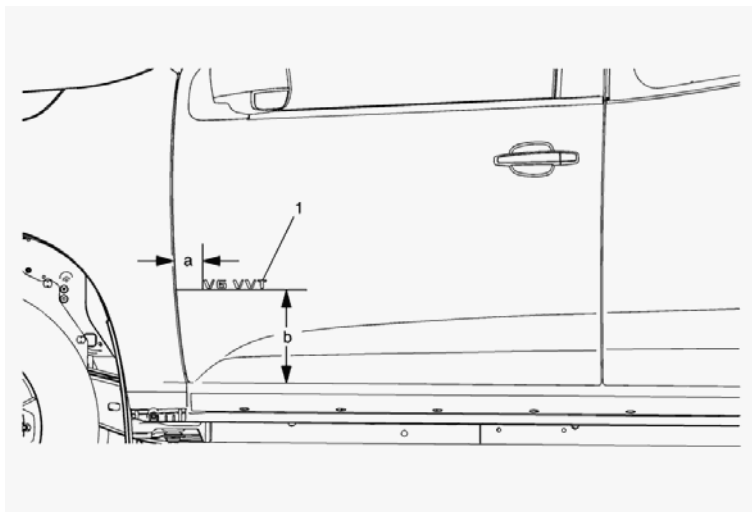
1. Measure and mark positions of nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the front side door nameplate.
4. Using a heat gun or equivalent heat the nameplate to soften the adhesive and use a flat-bladed plastic tool to assist the removal process. Clean all adhesive and wipe the surface dry with a clean lint-free towel prior to installation.
5. Remove the protective liners from the adhesive tape being careful not to touch tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to installation.
6. Position the front side door nameplate.
7. Use the palm of the hand and a dry clean lint-free towel to ensure proper adhesion is made.
8. Inspect the front side door nameplate for proper adhesion and fit to the front door.

Measurement

1. A - equals the measurement from the bottom edge of the front door to the bottom edge of 2.8 CTDI as 491 mm (19.3 in).
2. Apply a line using masking tape to indicate that reference point.
3. B - equals the measurement from the bottom edge of the front door to the bottom edge of COLORADO as 250 mm (9 in).
4. Apply a line using masking tape to indicate that reference point.
5. C - equals the measurement from the front edge of the front door to the front edge of the nameplate as 70 mm (2.75 in).
6. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Engine Nameplate Replacement

Callout

Front Side Door Engine Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

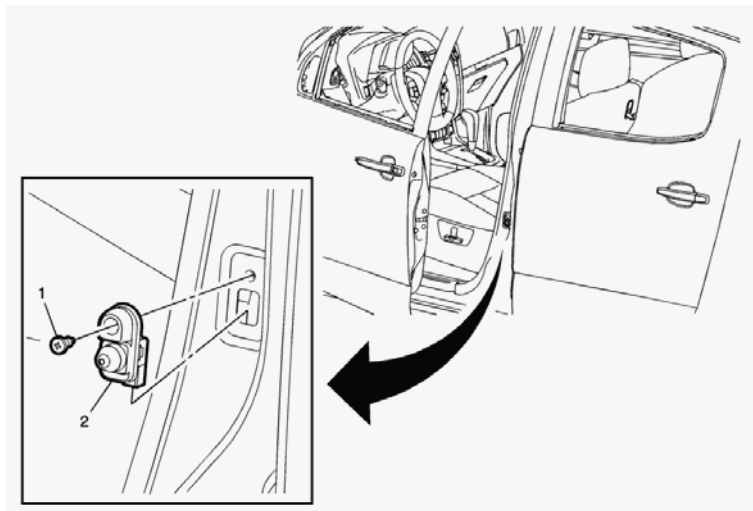
1. Measure and mark positions of nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the front side door nameplate.
4. Using a heat gun or equivalent, heat the nameplate to soften the adhesive and use a flat-bladed plastic tool to assist the removal process. Clean all adhesive and wipe the surface dry with a clean lint-free towel prior to installation.
5. Remove the protective liners from the adhesive tape being careful not to touch tape with hands and do not allow the tape to come in contact with dirt or any foreign matter prior to installation.
6. Position the front side door nameplate.
7. Use the palm of the hand and a dry clean lint-free towel to ensure proper adhesion is made.
8. Inspect the front side door nameplate for proper adhesion and fit to the front door.

Measurement

1. A - equals the measurement from the front edge of the front door to the V in V6 VVT as 70 mm (2.75 in)
2. Apply a line using masking tape to indicate that reference point.
3. B - equals the measurement from the bottom edge of the front door to the bottom edge of V6 VVT as 250 mm (9.85 in)
4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Jamb Switch Replacement

Callout

1

Front Side Door Jamb Switch Bolt

Caution: Refer to Fastener Caution

2

Front Side Door Jamb Switch

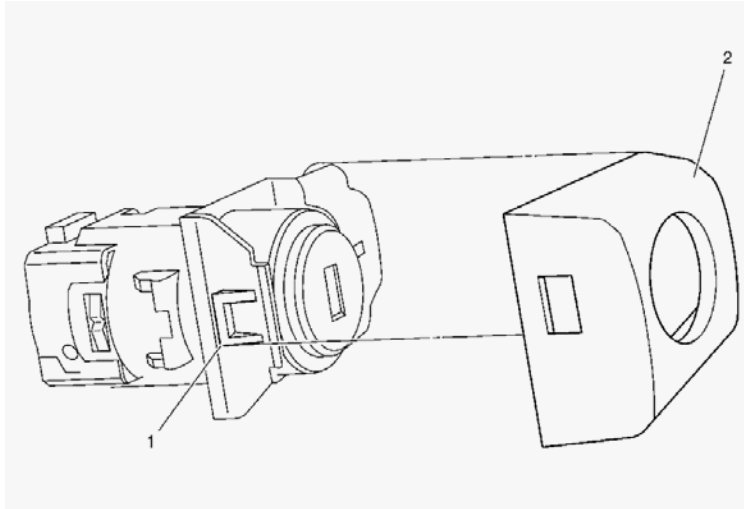
Procedure

Disconnect the electrical connector.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Lock Cylinder Bezel Replacement

Callout

Component Name

Preliminary Procedure

Remove the front side door lock cylinder. Refer to Front Side Door Lock Cylinder Replacement.

Front Side Door Lock Cylinder Bezel Retainer

1

Procedure

Use a small flat-bladed tool to release the front side door lock cylinder bezel.

2

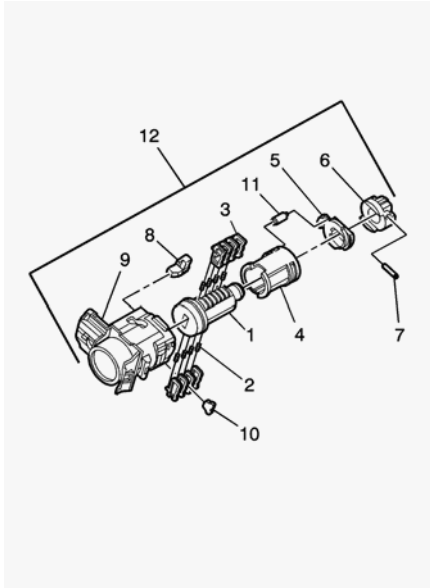
Front Side Door Lock Cylinder Bezel

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Special Tools

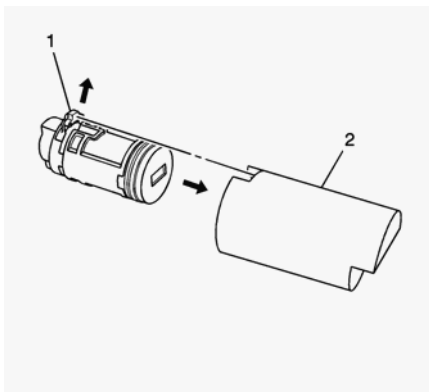
BO-49753 Assembly Tool



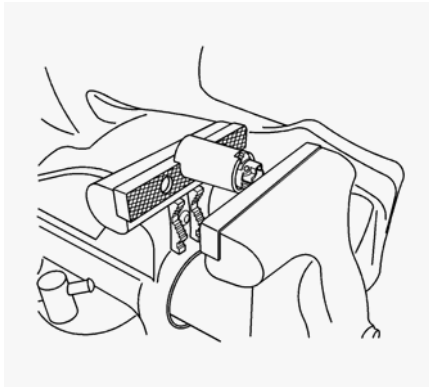
The door lock cylinder uses 8 of the 8 cut positions. The tumbler positions are staggered from side to side, 4 on one side and 4 on the other, are not s are not snap in.

Note: All lock cylinders for side milled keys have right and left tumblers. The location of the tooth of the tumbler determines whether it is right c Illustrations in this procedure show the right tumblers on the top and the left tumblers on the bottom. All tumblers are marked 1R, 1L, 2R, or 2L. being cut depth and the letter meaning right or left.

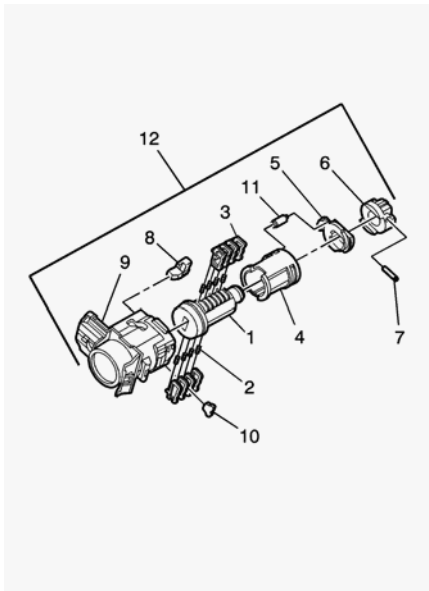
1. Hold the door lock cylinder (1) so the side with the 4 tumbler spring pockets faces up, pocket nearest to the cylinder head.
2. Insert the tumbler springs (2) into the 4 spring pockets. This side uses left tumblers.
3. Install the tumbler (3) for key cut position one in the slot nearest to the front of the lock cylinder. Install the remaining tumblers, key cut posi following the key code and same process. Press the tumblers in place until they are secure.
4. Check the correct loading of the tumblers by inserting the key into the cylinder. All tumblers should be flush with the lock cylinder body.
5. Turn the cylinder so the side with the 4 tumbler spring wells faces up. This side uses right tumblers.
6. Insert the tumbler springs into the 4 spring pockets.
7. The first tumbler closest to the front of the lock cylinder to be loaded will be the second key cut position, the second number in the key code remaining tumblers for the key cut positions 4, 6, and 8. Press the tumblers in place until they are secure.
8. Check the correct loading of the tumblers by inserting the key into the cylinder. All tumblers should be flush with the lock cylinder body.
9. Insert the key and lightly lubricate the cylinder body diameter and tumbler surfaces and a small amount in the head of the cylinder using the :
10. Insert the sleeve (4) onto the cylinder assembly.
11. Insert the clutch (5) and driver (6) onto the cylinder (1).



12. Load the cylinder into the *BO-49753* assembly tool so that the clutch (1) indexes with the notch in the opening of the tool (2).



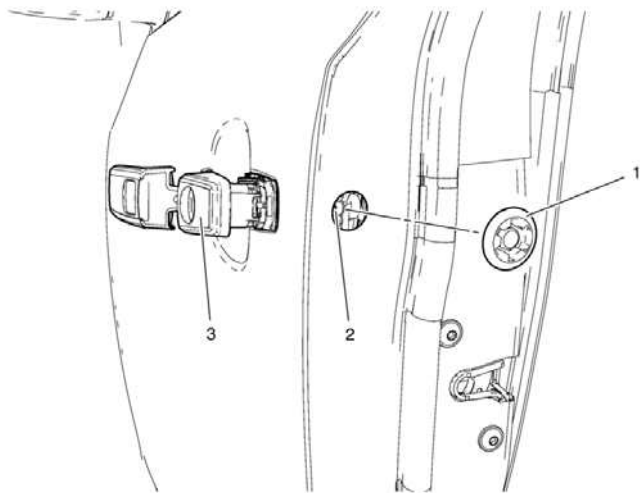
13. Load the assembly tool with the lock cylinder into a vice and tighten the vice **ONLY** enough to hold the tool and lock the cylinder in place.



14. Insert the roll pin (7) into the driver (6) and install it using a 1/16 inch pin punch.
15. Insert the buffer (8) in the case (9), verify the buffer is properly seated.
16. Install the free wheel pin (11) in the sleeve (4) and clutch (5) and insert the assembly into the case (9).
17. With the lock cylinder assembly installed in the case (9), install the retainer (10) and stake the retainer in place using a small punch and hammer case material onto the exposed ends of the installed retainer (10).
18. Insert the key into the lock and function the lock to check for proper assembly and smooth operation.

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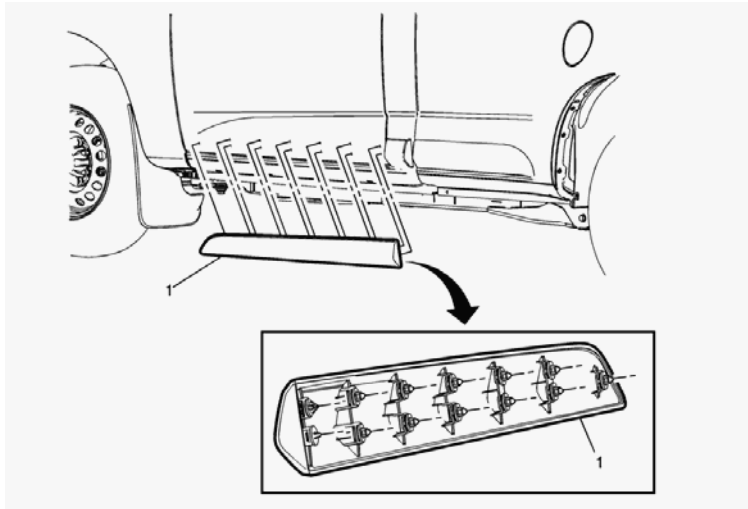


Front Side Door Lock Cylinder Replacement

Callout	Component Name
	Front Side Door Lock Cylinder Screw Cover
Procedure	
1	1. Do Not remove the inside door trim. 2. Use a flat-bladed tool to remove the cylinder opening access cover.
	Front Side Door Lock Cylinder Clamp Screw
	Caution: Refer to Fastener Caution
	Procedure
2	1. Do Not remove the lock cylinder clamp screw completely from the housing. Unscrew the screw to a hard stop, pull th outside handle to the open position remove the lock cylinder. 2. Its not necessary to remove the outside door handle or housing when replacing the lock cylinder. 3. Use a suitable tool to release the lock cylinder bezel from the cylinder.
	Tighten
	5 Y (44 lb in)
3	Front Side Door Lock Cylinder

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Lower Molding Replacement

Callout

Front Side Door Lower Molding

Component Name

Procedure

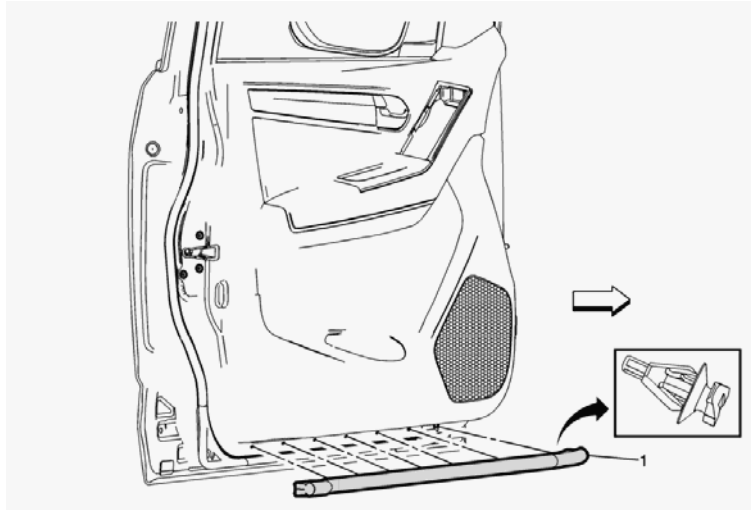
1

1. Starting at the front using a suitable flat plastic tool, slowly release the 13 front side door lower molding retainers.
2. Replace the molding retainers as needed.

2013 Chevrolet Colorado

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Fuel Delivery: | Fuel:



Front Side Door Lower Weatherstrip Replacement

Callout

Component Name

- | | |
|---|---|
| 1 | Front Side Door Lower Weatherstrip Retainers (Qty: 7)
Note: Open the door to the full open position, use a suitable tool to remove the weatherstrip and retainer clips from the door. |
| 2 | Front Side Door Lower Weatherstrip |

2013 Chevrolet Colorado

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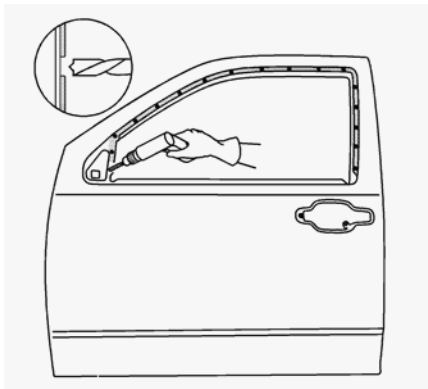
Fuel Delivery: | Fuel:

Removal Procedure

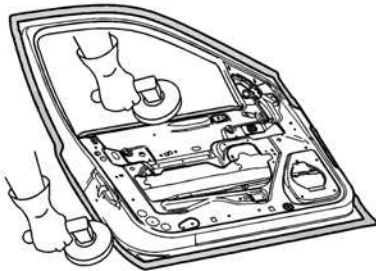
Warning: Refer to Approved Equipment for Collision Repair Warning.

Note: Before beginning the repair, refer to Metal Panel Bonding for proper adhesive applicator preparations and general information.

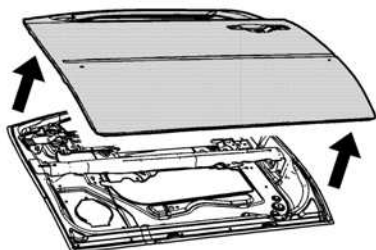
1. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
2. Disable the SIR system. Refer to SIR Disabling and Enabling.
3. Remove all related panels and components.
4. Repair as much of the damage as possible to factory specifications. Refer to Dimensions - Body.
5. Remove the door assembly. Refer to Front Side Door Replacement.



6. Locate and drill out all factory welds. Note the number and location of welds for installation of the service panel.



7. Grind the edges of the door outer panel to separate the outer door panel from the door shell.

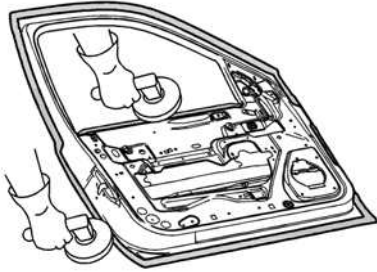


Warning: Inspection of the door guard beam for damage must be performed before replacement of the door outer panel. If damage to the beam is found the door must be replaced. Failure to do so may compromise the structural integrity of the vehicle and may cause person

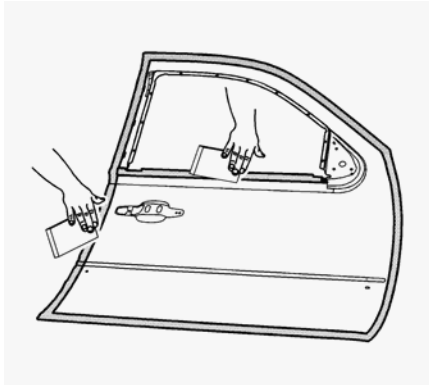
vehicle is involved in a collision.

8. Remove the outer door panel.
9. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
10. Straighten the edges of the door shell.

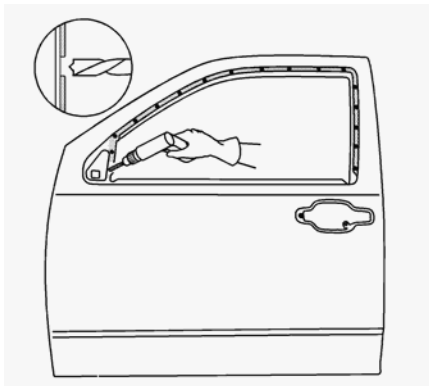
[Installation Procedure](#)



1. Using a grinding disk grind the surface of the door shell mating flanges to bare steel.



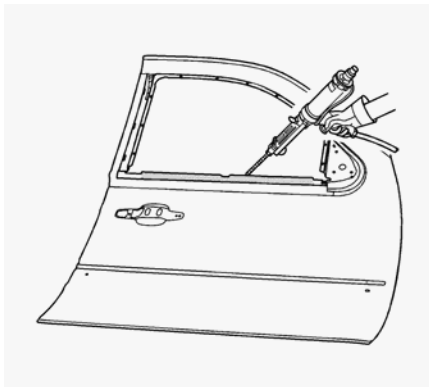
2. Scuff the opposing mating surfaces of the door outer panel to remove the gloss of the E-Coat.



3. Drill 8 mm (5/16 in) plug weld holes, as necessary, in the locations noted from the original panel.

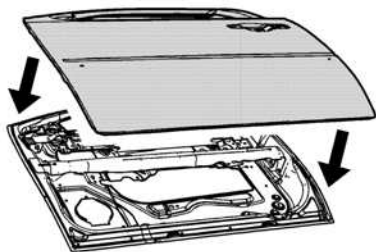
Note: In any area damaged beyond recognition, space plug weld holes every 40 mm (1 in) apart.

4. Clean the mating surfaces.



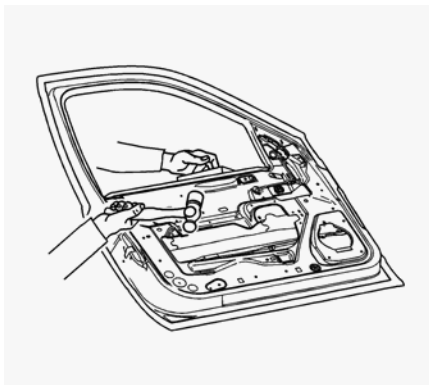
Note: Do not allow the door to totally cure off the vehicle, as proper alignment of the door outer panel to the door shell will be difficult.

5. Apply a 3–6 mm (1/8–1/4 in) bead of metal panel bonding adhesive to both of the mating surfaces.
6. Using a small acid brush, spread a coat of adhesive to cover all the bare metal surfaces to ensure corrosion protection.
7. Apply a 9–13 mm (3/8–1/2 in) bead of metal bonding adhesive to the mating surfaces of the service panel.

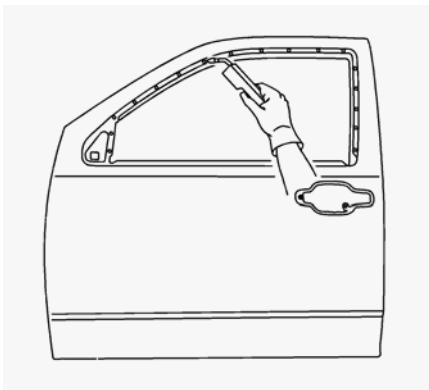


Note: Do NOT pull the panels apart after being joined together. Slide the panels against each other to realign the panels.

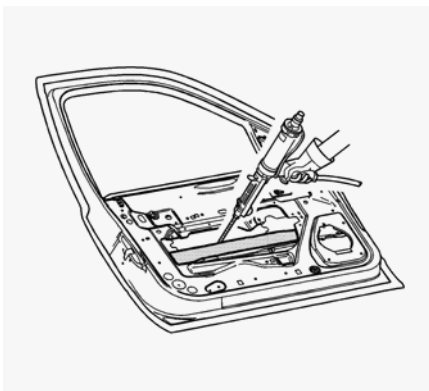
8. Install the door outer panel to the door shell.
9. Clamp the door outer panel into position, as required.



10. Using a hammer re-hem the hem flanges around the door shell.
Continue to hammer in stages along the hem flanges.
11. Using lacquer thinner remove the excess adhesive from the door panel area.
12. Install the door to the vehicle. Inspect the door outer panel for proper alignment; then adjust the alignment, as required. Refer to Front Replacement.



13. Using metal-inert gas (MIG), weld the door outer panel to the door frame in the locations noted at the upper door frame.
14. Clean and prepare all welded surfaces.

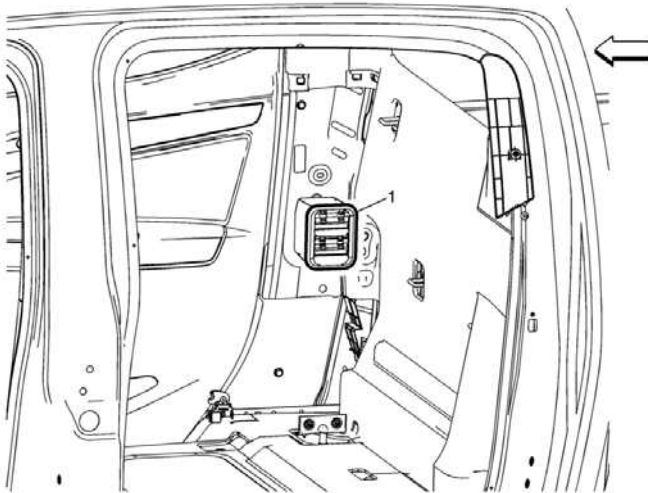


15. Apply Fusor super flexible anti-flutter foam-fast set, Fusor P/N 121/124, or equivalent, in a continuous bead the entire length between reinforcement and the door outer panel.
16. Apply Fusor super flexible anti-flutter foam-fast set, Fusor P/N 121/124, or equivalent, in a continuous bead the entire length between panel and the inner safety beam making multiple passes behind the side impact sensor portion of the beam as required to fill in any gaps.
17. Paint the repaired area. Refer to Basecoat/Clearcoat Paint Systems.
18. Install all related panels and components.
19. Enable the SIR system. Refer to SIR Disabling and Enabling.
20. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Pressure Relief Valve Replacement

Callout

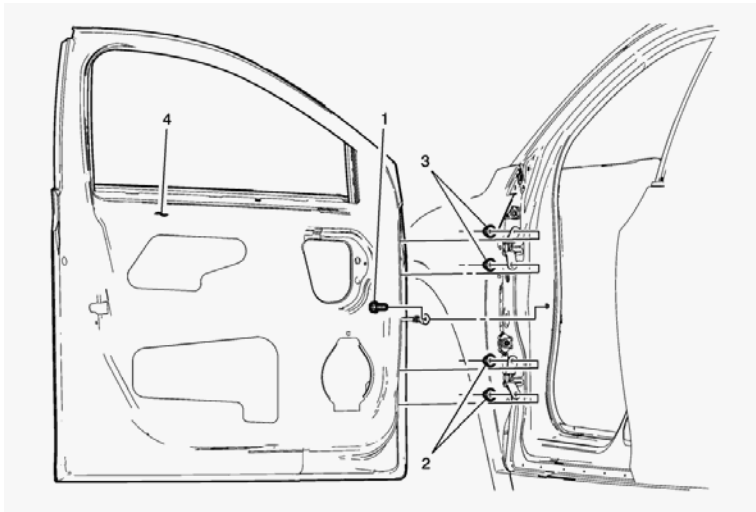
Component Name

Preliminary Procedures

Remove the body side rear lower trim panel. Refer to Body Side Rear Lower Trim Panel Replacement

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



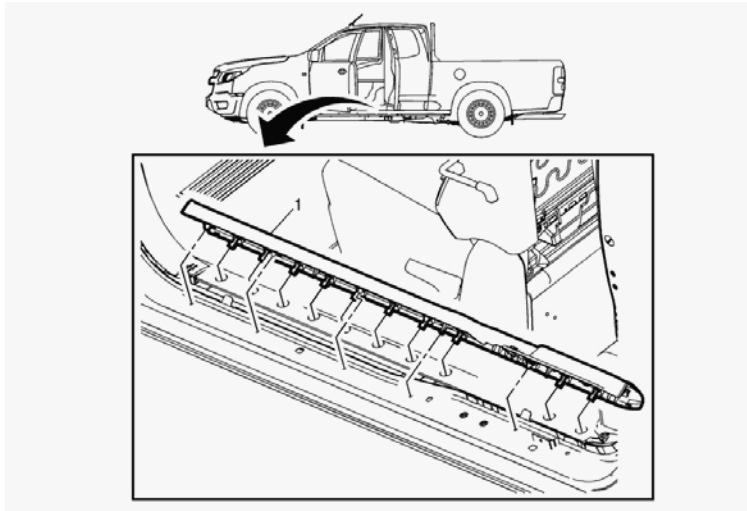
Front Side Door Replacement

Callout	Component Name
Preliminary Procedures	
Remove the front door trim panel. Refer to Front Side Door Trim Panel Replacement.	
1	Front Door Check Bolt
	Caution: Refer to Fastener Caution.
	Tighten
	10 Y (88 lb in)
2	Front Side Door Upper Hinge Bolt to Door (Qty: 2)
	Procedure
	1. Remove the water deflector.
	2. Support the door before removing the hinge bolts.
3	3. Disconnect the electrical connector, if equipped.
	Tighten
	34 Y (25 lb ft)
	Front Side Door Lower Hinge Bolt to Door (Qty: 2)
4	Tighten
	34 Y (25 lb ft)
	Front Side Door
	Procedure
	1. With an assistant, remove the door.
	2. If installing a new door, transfer all the necessary components.
	3. Verify door is properly aligned. If door adjustments are needed, refer to Front Side Door Adjustment.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Sill Trim Plate Replacement

Callout

Component Name

Front Side Door Sill Trim Plate Assembly

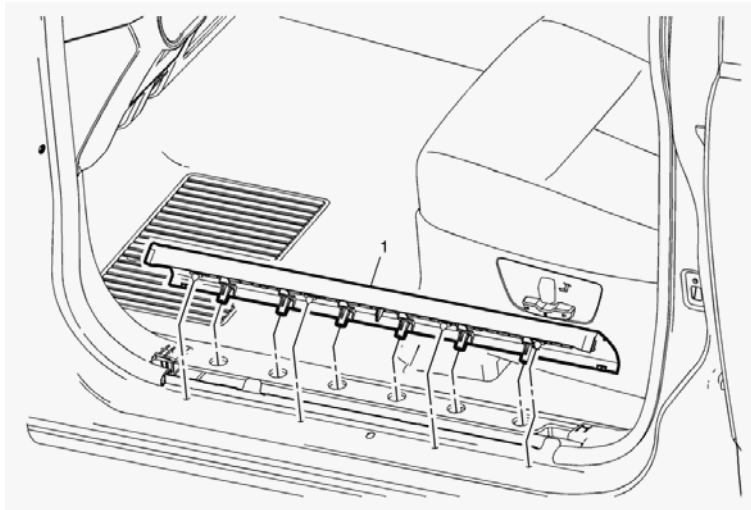
1

Procedure

Grasp the front side door sill trim plate and pull the sill plate away from the body to release the fasteners.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Sill Trim Plate Replacement

Callout

1

Front Side Door Sill Trim Plate Assembly

Procedure

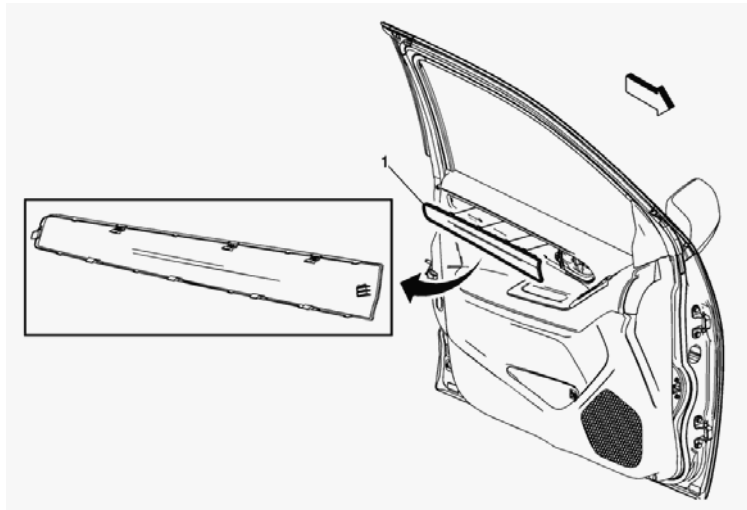
Grasp the front side door sill trim plate and pull the sill plate away from the body to release the fasteners.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Trim Panel Applique Replacement

Callout

1

Front Side Door Trim Panel Applique Assembly

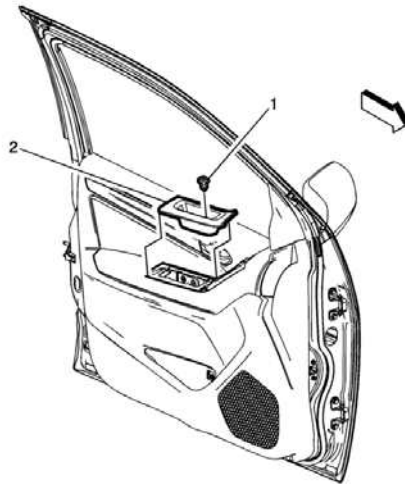
Procedure

Use a small flat-bladed tool to release the integral clips from the front side door trim panel.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Trim Panel Handle Replacement

Callout

Component Name

Front Side Door Inside Trim Panel Handle Fastener

Caution: Refer to Fastener Caution.

Procedure

Use a small flat bladed tool to open the front side door trim integral cap to access the fastener.

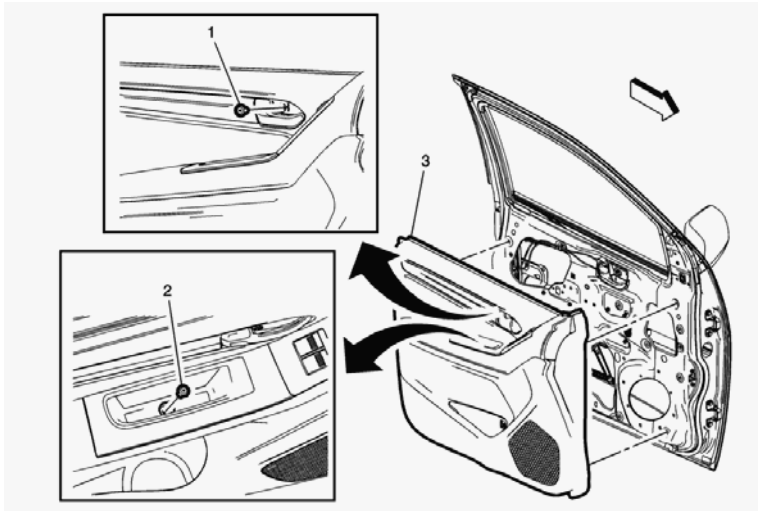
1

2

Front Side Door Trim Panel Handle Assembly

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Trim Panel Replacement

Callout
Preliminary Procedure

Component Name

1. Remove the front side door upper trim panel. Refer to Front Side Door Upper Trim Panel Replacement.
2. Remove the front side door window regulator handle, if equipped. Refer to Front Side Door Window Regulator Handle Replacement.

Front Side Door Inside Handle Fastener

1

Caution: Refer to Front Side Door Inside Handle Fastener Fastener Caution.

Procedure

Use a small flat-bladed tool to open the front side door trim panel integral cap to access the fastener.

Front Side Door Inside Trim Panel Handle Fastener

2

Procedure

Use a small flat-bladed tool to open the front side door pull handle integral cap to access the fastener.

Front Side Door Trim Panel Assembly

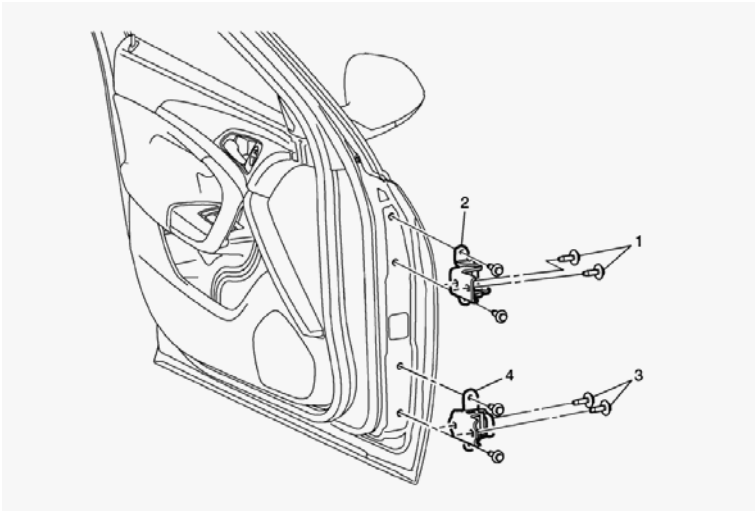
Procedure

3

1. Use the appropriate plastic trim tool to aid in the removal of the door trim.
2. Pull upwards on the door lock retainer cable to disengage.
3. Disconnect the electrical connector.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

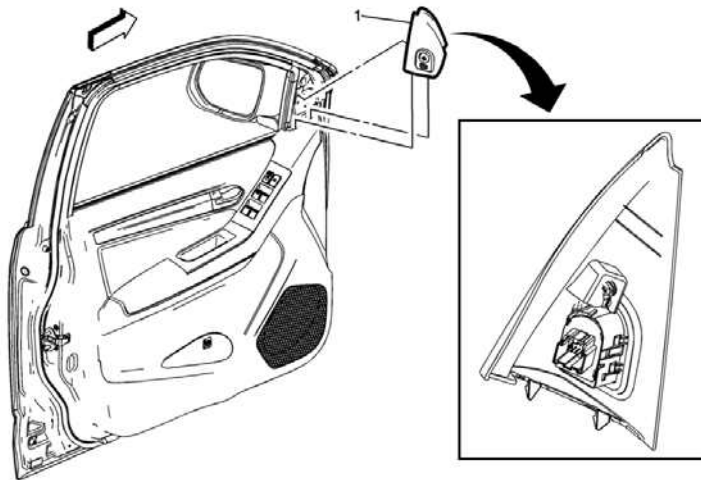


Front Side Door Upper Hinge and Lower Hinge Replacement

Callout	Component Name
Preliminary Procedures	
Remove the front side door. Refer to Front Side Door Replacement.	
Front Side Door Upper Hinge to Body Bolts (Qty: 2)	
Caution: Refer to Fastener Caution.	
Procedure	
1	1. Use a grease pencil mark the location of the hinges before removing.
	2. Use masking tape protect the edges of the door and fender before removing the door.
	3. Open the door to the full open position.
	4. Support the door before removing the hinge fastener.
	5. Disconnect the door electrical connector.
Tighten	
34 Y (25 lb ft)	
2	Front Side Door Upper Hinge
	Front Side Door Lower Hinge to Body Bolts (Qty: 2)
3	Tighten
	34 Y (25 lb ft)
4	Front Side Door Lower Hinge
	Procedure
	Inspect the door for proper operation and alignment. Refer to Front Side Door Adjustment.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Upper Trim Panel Replacement

Callout

Component Name

Front Side Door Upper Trim Panel Assembly

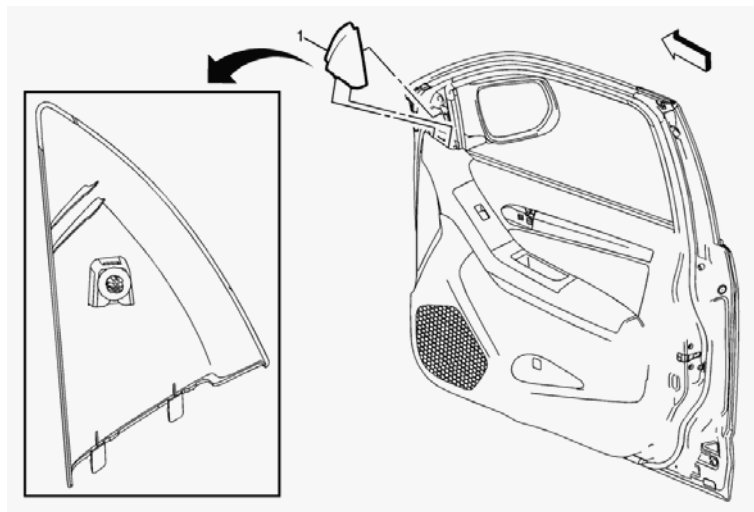
Procedure

1

1. Use the appropriate plastic trim tool to release the front side door upper trim panel from the front side door inner pane
2. Disconnect electrical connector, if equipped.
3. Transfer parts as necessary.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Upper Trim Panel Replacement

Callout

Component Name

Front Side Door Upper Trim Panel Assembly

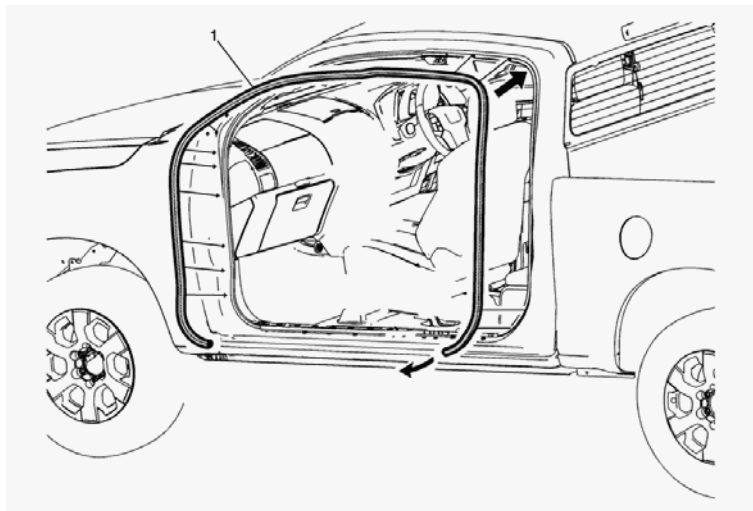
1

Procedure

Use the appropriate plastic trim tool to release the front side door upper trim panel from the front side door inner panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Weatherstrip Replacement - Body Side

Callout

Component Name

Preliminary Procedure

Remove the carpet retainer. Refer to Front Side Door Sill Trim Plate Replacement.

Front Side Door to Body Weatherstrip

Procedure

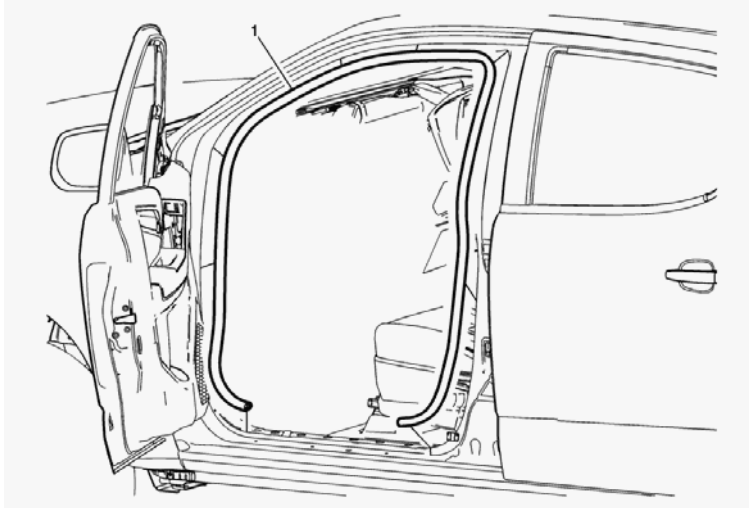
1

1. Starting in the center bottom of the weatherstrip, pull the weatherstrip upward and away from the pinch-weld flange.
2. Start in the center bottom of the pinch-weld flange.
3. Ensure that the weatherstrip and retainers are fully seated on the flange before installing the front carpet retainer.
4. Inspect the door for proper operation.

Note: Work the weatherstrip out from the trim edge.

2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**
Fuel Delivery: | **Fuel:**



Front Side Door Weatherstrip Replacement - Body Side

Callout

Component Name

Preliminary Procedures

Remove the carpet retainer. Refer to Front Side Door Sill Trim Plate Replacement.

Front Side Door to Body Weatherstrip

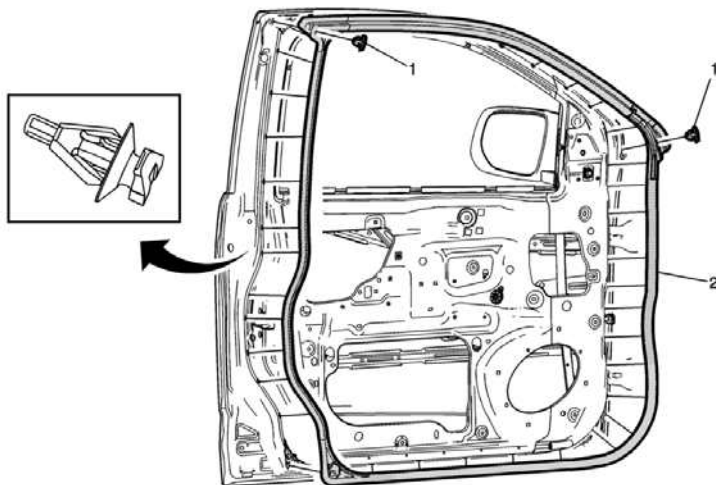
Procedure

1. Starting in the center bottom of the weatherstrip, pull the weatherstrip upward and away from the pinch-weld flange.
2. Start in the center bottom of the pinch-weld flange.
3. Ensure that the weatherstrip and retainers are fully seated on the flange before installing the front carpet retainer.
4. Inspect the door for proper operation.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Weatherstrip Replacement - Door Side

Callout

Component Name

Preliminary Procedures

Remove the front side door check link. Refer to Front Side Door Check Replacement.

Front Side Door Weatherstrip Retainers (Qty: 36)

Procedures

1

1. Remove the upper rear corner and front door frame lower corner push-in retainers from the weatherstrip
2. Start in the upper rear corner pull the weatherstrip away from the door.

Note: Use a suitable tool to remove weatherstrip retainers.

Front Side Door Weatherstrip

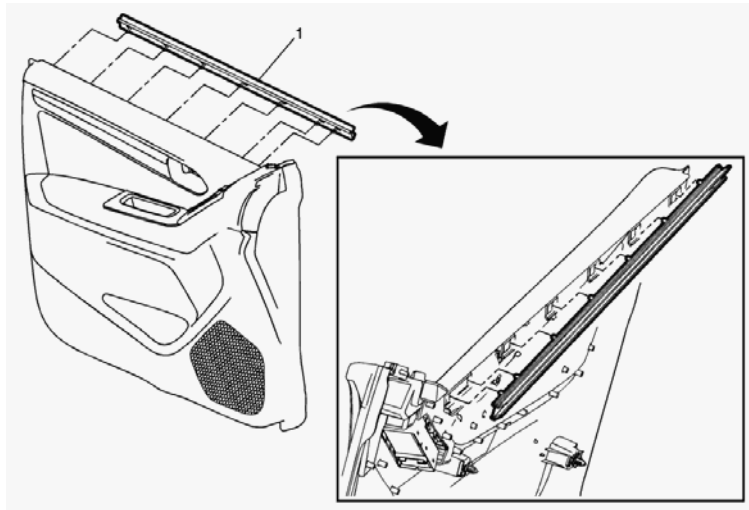
Procedures

2

1. Ensure that the weatherstrip and retainers are fully seated.
2. Inspect the door for proper operation.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Window Inner Sealing Strip Replacement

Callout

Component Name

Preliminary Procedure

Remove the front side door trim panel. Refer to Front Side Door Trim Panel Replacement.

Front Side Door Window Inner Sealing Strip Assembly

1

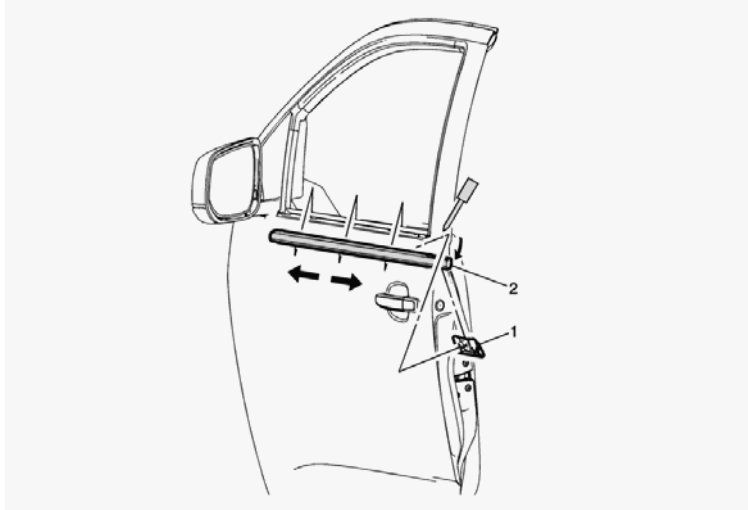
Procedure

Pull outward to disengage sealing strip from door trim panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Window Outer Sealing Strip Replacement

Callout

Component Name

Front Side Door Outer Sealing Strip Retainer

Procedure

- 1
 1. Place the window in the full down position.
 2. Place masking tape along the bottom edge of the molding when using the suitable tool.
 3. Insert a suitable tool at the rear edge of the outer sealing strip and the lower edge of the door frame, turn the tool releasing the outer sealing seal. Pull upward and away from the pinchweld flange.

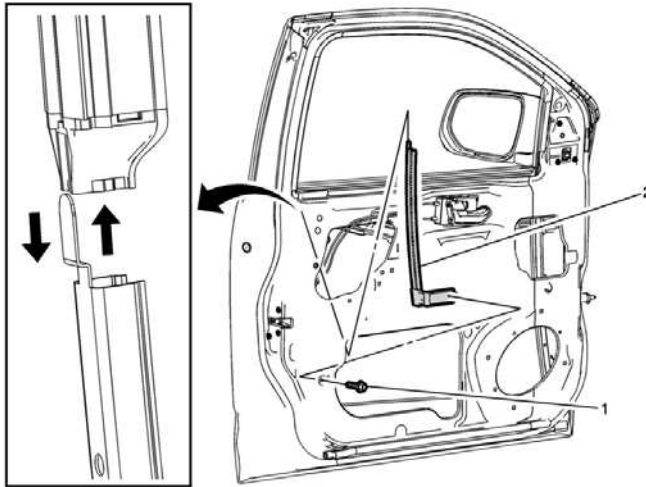
Front Side Door Outer Sealing Strip

Procedure

- 2
 1. Insert the retaining clip into the rear hole of the rear door and push down firmly to lock in place.
 2. Use hand pressure in order to firmly seat the front door outer sealing strip on the pinch-weld flange.
 3. Inspect the door window for proper operation.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Window Rear Channel Replacement

Callout Preliminary Procedures

1. Place the window in the full down position.
2. Remove the front side door trim panel. Refer to Front Side Door Trim Panel Replacement.

Front Side Door Window Rear Channel Bolt

Caution: Refer to Fastener Caution.

Procedure

- 1
 1. Remove the water deflector.
 2. Remove the weatherstrip from the front side door window rear channel.
 3. Pull downward on the lower section of the rear channel releasing the tab connecting the lower to the upper.

Tighten

10 Y (89 lb in)

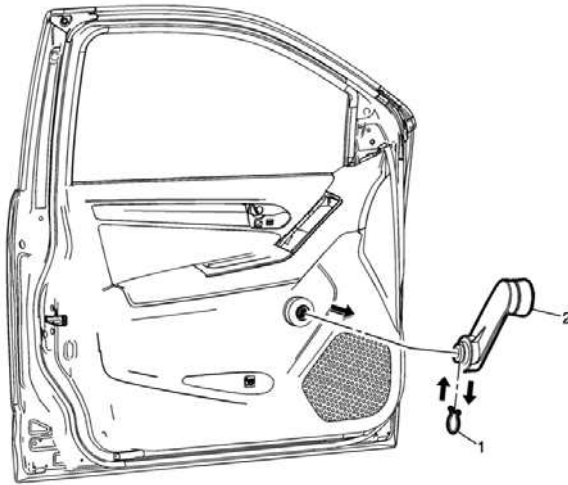
- 2 Front Door Window Rear Channel

Note: Inspect the window for proper operation before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Window Regulator Handle Replacement

Callout

Component Name

Front Side Door Window Regulator Handle Clip

Procedure

- 1 Use the *GE-50886* puller, to remove the front side door handle clip.

Special Tools

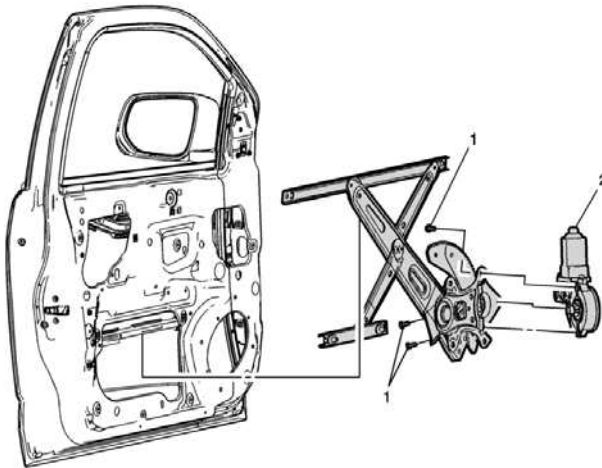
GE-50886 Door Lifter Device Puller

For equivalent regional tools, refer to Special Tools.

- 2 Front Side Door Window Regulator Handle

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Window Regulator Motor Replacement

Callout

Component Name

Preliminary Procedures

Remove the front side door window regulator. Refer to Front Side Door Window Regulator Replacement.

Front Side Door Window Regulator Motor Screws (Qty: 3)

Caution: Refer to Fastener Caution.

Tighten

5 Y (44 lb in)

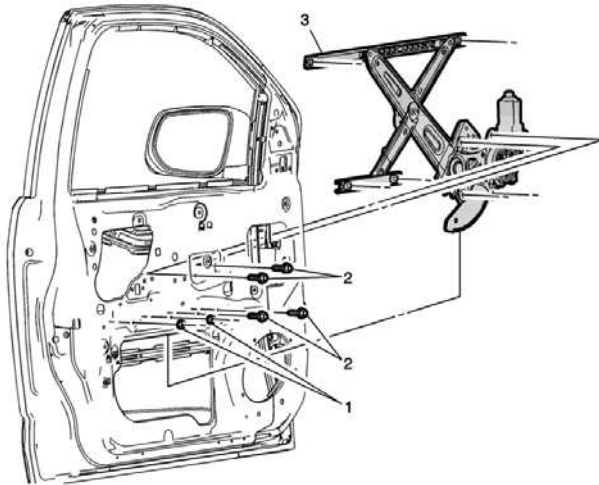
Front Side Door Window Regulator Motor

Note: Inspect the window for proper operation, before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Window Regulator Replacement

Callout

Component Name

Warning: Disconnect the power window switch when working inside the door. When operated, the Express Up/Down Feature allows the door window to move very quickly, without stopping, which could cause personal injury.

Preliminary Procedures

1. Position window approximately half way down in the door.
2. Remove the front side door window regulator to window bolts. Do not remove the window, tape the window in the full up position after removing the bolts. Refer to Front Side Door Window Replacement.

Front Side Door Window to Power Regulator Lower Guide Nuts (Qty: 2)

1

Caution: Refer to Fastener Caution.

Tighten

10 Y (89 lb in)

Front Side Door Window to Power Regulator Bolts (Qty: 4)

2

Tighten

10 Y (89 lb in)

Front Side Door Window Power Regulator

Procedure

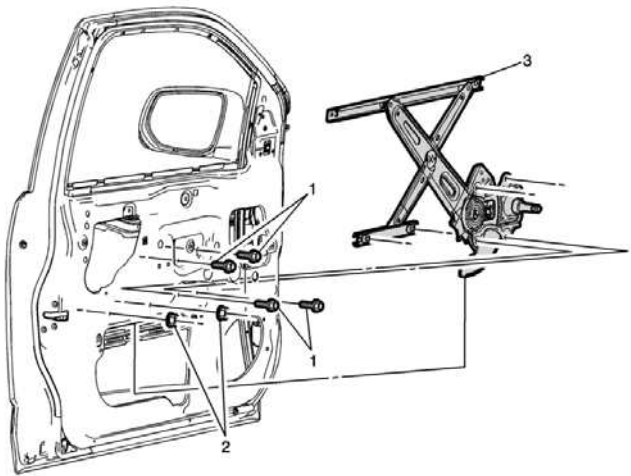
3

1. Disconnect the electrical connector.
2. Transfer all parts as necessary.

Note: Inspect the window for proper operation, before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Window Regulator Replacement

Callout	Component Name
Preliminary Procedures	

1. Position window approximately half way down in the door.
2. Remove the front side door window regulator to window bolts. Do not remove the window, tape the window in the full up position after removing the bolts. Refer to Front Side Door Window Replacement.

Front Side Door Manual Window Regulator Bolt (Qty: 4)

Caution: Refer to Fastener Caution.

1

Tighten

10 Y (89 lb in)

Front Side Door Manual Window Regulator Lower Guide Nut (Qty: 2)

2

Tighten

10 Y (89 lb in)

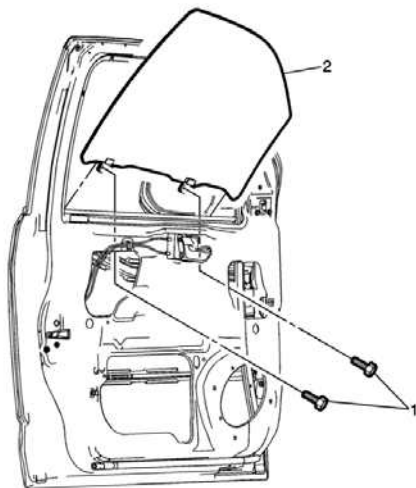
Front Side Door Manual Window Regulator

3

Note: Inspect the door window before install the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Front Side Door Window Replacement

Callout

Component Name

Preliminary Procedures

Remove the front side door window rear channel. Loosen the bolt enough to move the window out of the channel. Refer to Front Side Door Window Rear Channel Replacement.

Front Side Door Window Regulator to Window Bolts (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

1.
 1. Remove the water deflector.
 2. Using masking tape, tape off the outer door frame to prevent scratches.
 3. Adjust the window to view the window regulator to window bolts through the openings in the inner door panel.
 4. Lift upward on the window.
 5. Rotate the front door window as necessary to remove it from the door.

Tighten

10 Y (89 lb in)

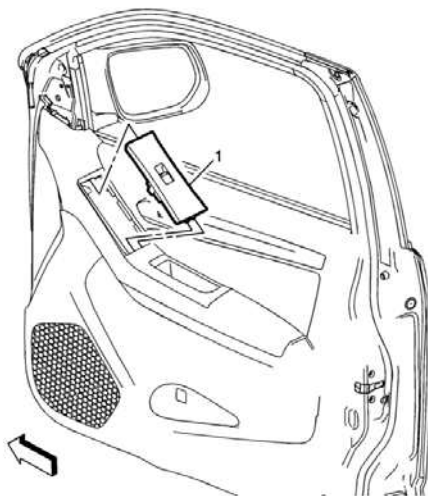
Front Side Door Window

Note: Inspect the window for proper operation before installing the trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Window Switch Replacement

Callout

Component Name

Preliminary Procedure

Remove the front side door trim panel. Refer to Front Side Door Trim Panel Replacement.

Front Side Door Window Switch Assembly

Procedure

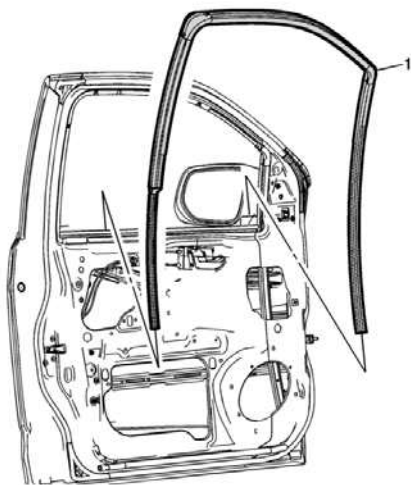
1

1. Use the appropriate plastic trim tool to release the front side door window switch assembly from the door trim panel.
2. Disconnect the electrical connector from the switch assembly.
3. Refer to Power Window Reinitialization to configure auto express function.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Window Weatherstrip Replacement

Callout

Component Name

Preliminary Procedures

Remove front side door trim panel. Refer to Front Side Door Trim Panel Replacement.

Front Side Door Window Weatherstrip

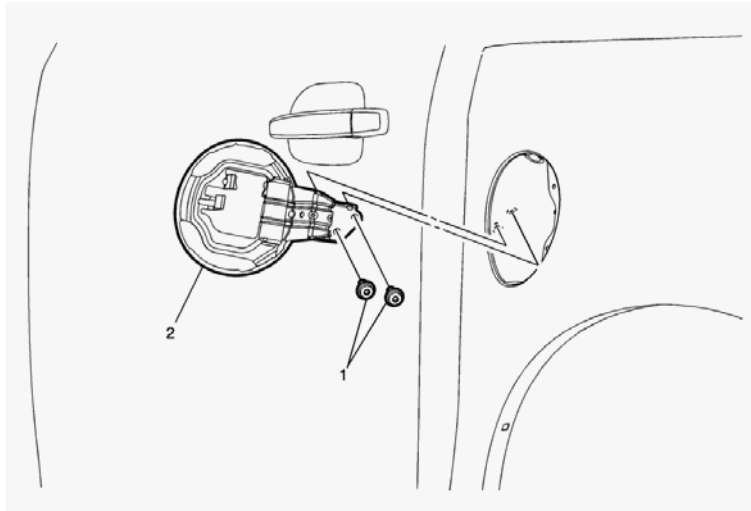
Procedures

1

1. Place the window in the full down position.
2. Grasping the rear upper corner of the front door window weatherstrip, pull down on the weatherstrip and out of the channel.
3. Position the window weatherstrip in the upper rear corner of the frame, work the weatherstrip around the frame.
4. Insert the weatherstrip downward in the front and rear channel until fully seated.
5. Carefully move the regulator upward for short slow intervals, while ensuring that the window remains in the channels.
6. Inspect the door window for proper operation before installing the door trim panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Fuel Tank Filler Door Replacement

Callout

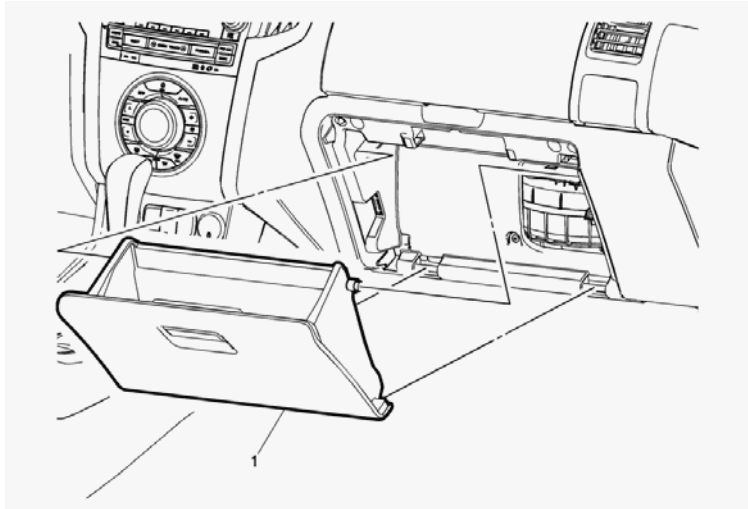
Component Name

- 1 Fuel Tank Filler Door Screw (Qty: 2)
Caution: Refer to Fastener Caution.
Tighten
6 Y (53 lb in)
Fuel Tank Filler Door
- 2 **Procedure**
Disconnect the tether from the fuel filler door.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Instrument Panel Compartment Door Replacement

Callout

1

Instrument Panel Compartment Door Assembly

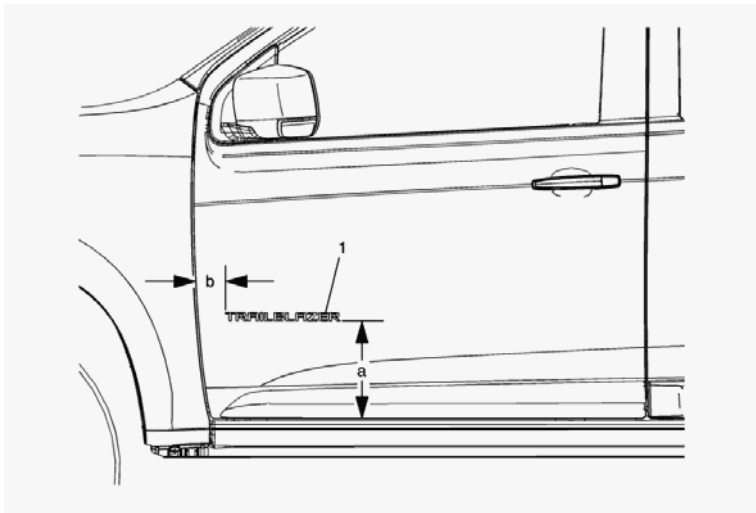
Procedure

Squeeze the sides of the instrument panel compartment door assembly allowing the compartment to open past the stops.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



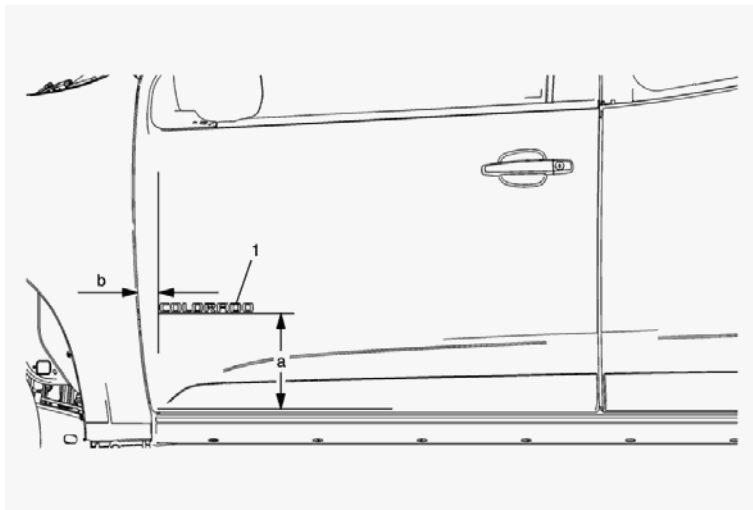
Front Side Door Emblem/Nameplate Replacement

Callout	Component Name
	Front Side Door Vehicle Name Plate
	Caution: Refer to Exterior Trim Emblem Removal Caution.
	Procedure
	1. Measure and mark positions of old name plate before removing. 2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength. 3. Using a heat gun or equivalent, heat the name plate to soften the adhesive. Remove the old name plate; a flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the front side door and wipe the surface dry with a clean lint-free towel prior to installing the new name plate. 4. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the name plate. 5. Position the front side door vehicle name plate. 6. Use the palm of the hand and a dry clean lint-free towel to ensure proper adhesion is made to the front side door vehicle name plate. 7. Inspect the front side door vehicle name plate for proper adhesion and fit to the door.
	Measurement
	1. A equals the measurement from the bottom edge of the front side door to the bottom edge of TRAILBLAZER which is (250 mm) 2. Apply a line using masking tape to indicate that reference point. 3. B equals the measurement from the front edge of the front side door to the T in TRAILBLAZER which is (70 mm). 4. Apply a line using masking tape to indicate that reference point.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Front Side Door Emblem/Nameplate Replacement

Callout

Front Side Door Emblem/Nameplate

Component Name

Caution: Refer to Exterior Trim Emblem Removal Caution.

Procedure

1. Measure and mark positions of old emblem/nameplate before removing.
2. The part and surface should be 21°C (70°F) prior to installation. The vehicle should remain 21°C (70°F) for 1 hour after assembly to allow adhesive to develop sufficient bond strength.
3. Apply two layers of masking tape at each end of the emblem/nameplate.
4. Using a heat gun or equivalent, heat the emblem/nameplate to soften the adhesive. Remove the old emblem/nameplate; a flat-bladed plastic tool can assist in the removal process. Clean all adhesive from the rear compartment lid panel and wipe the surface dry with a clean lint-free towel prior to installing the new emblem/nameplate.
5. Remove the protective liners from the adhesive tape, being careful not to touch tape with hands and not allowing the tape to come in contact with dirt or any foreign matter prior to installation of the emblem/nameplate.
6. Position the front side door emblem/nameplate:

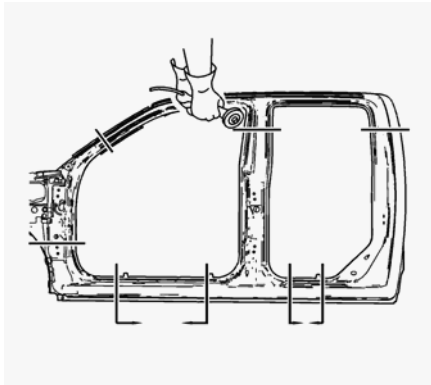
Alignment Measurements

- (a) 250 mm (10 in)
 - (b) 70 mm (2 3/4 in)
7. Use the palm of the hand, and a dry clean lint-free towel to ensure proper adhesion is made to the front side door emblem/nameplate.
 8. Inspect the front side door emblem/nameplate for proper adhesion and fit to the door .

2013 Chevrolet Colorado

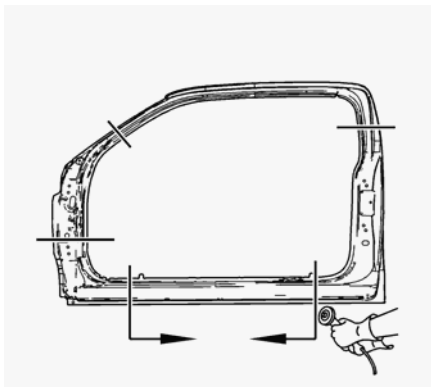
Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Sectioning Locations

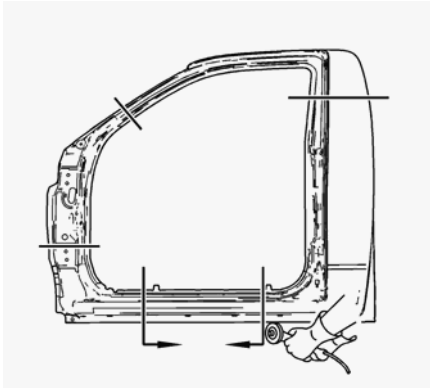


Important: Section in specified areas only. Sectioning outside of these areas may compromise the structural integrity of the vehicle.

- The crew cab pick-up has identical passenger and driver side door frames. Refer to the following procedures for specific instructions:
 - Rocker Outer Panel Sectioning
 - Front Hinge Pillar Sectioning
 - Center Pillar Sectioning
 - Rear Pillar Sectioning
 - Outer Windshield Frame Pillar Sectioning



- The extended cab pick-up has identical passenger and driver side door frames. Refer to the following procedures for specific instructions:
 - Rocker Outer Panel Sectioning
 - Front Hinge Pillar Sectioning
 - Rear Pillar Sectioning
 - Outer Windshield Frame Pillar Sectioning



- The regular pick-up has identical passenger and driver side door frames. Refer to the following procedures for specific instructions:
 - Rocker Outer Panel Sectioning
 - Front Hinge Pillar Sectioning
 - Rear Pillar Sectioning
 - Outer Windshield Frame Pillar Sectioning

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:

[Door Lock System Components](#)

The power door lock system consists of the following components:

- Door lock switch
- Body control module (BCM)
- Driver door latch
- Passenger door latch
- Left rear door latch (crew cab)
- Right rear door latch (crew cab)

[Door Lock and Unlock Operation](#)

When a door lock switch is activated in the lock or unlock position the BCM will receive a ground signal on either the door lock switch lock or unlock signal circuits.

The BCM, upon receipt of a lock switch lock or unlock signal, will supply battery voltage to the door lock actuator lock or unlock control circuits. Since the opposite side of the lock actuator is connected to ground through the other lock actuator control circuit, the doors will then lock or unlock as commanded.

The following three circuits are used to operate the lock:

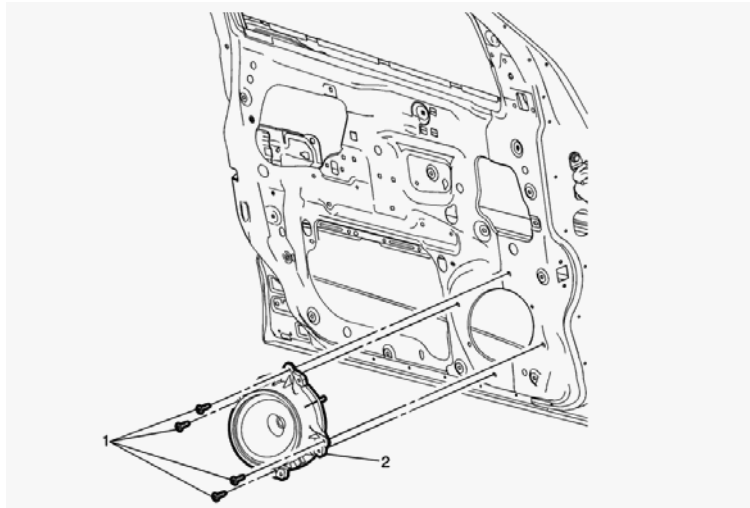
- Driver door unlock
- Passenger/rear doors unlock
- All door lock

The driver door lock actuator is isolated so it can be unlocked by itself using the keyless entry transmitter.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Radio Front Side Door Speaker Replacement

Callout

Component Name

Preliminary Procedure

Remove the front side door trim panel. Refer to Front Side Door Trim Panel Replacement.

- 1 Radio Front Side Door Speaker Fastener (Qty: 4)

Caution: Refer to Fastener Caution.

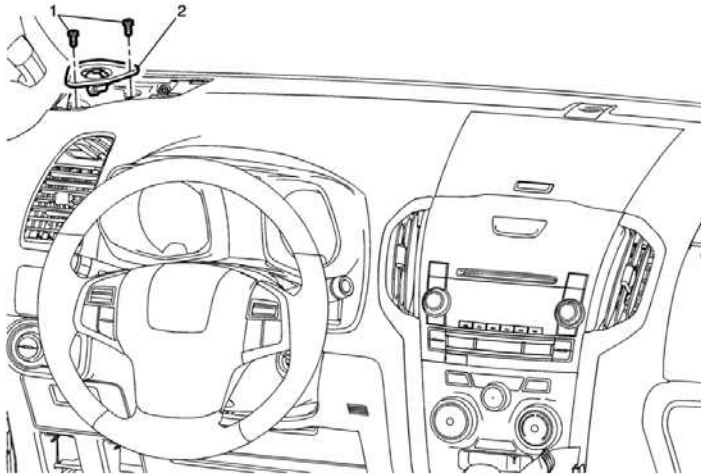
- Radio Front Side Door Speaker

- 2 **Procedure**

Disconnect the electrical connector.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Radio Front Side Door Upper Speaker Replacement

Callout

Component Name

Preliminary Procedure

Remove the instrument panel accessory trim plate grille. Refer to Instrument Panel Accessory Trim Plate Grille Replacement.

1

Radio Front Side Door Upper Speaker Fastener (Qty: 2)

Caution: Refer to Fastener Caution.

Radio Front Side Door Upper Speaker

2

Procedure

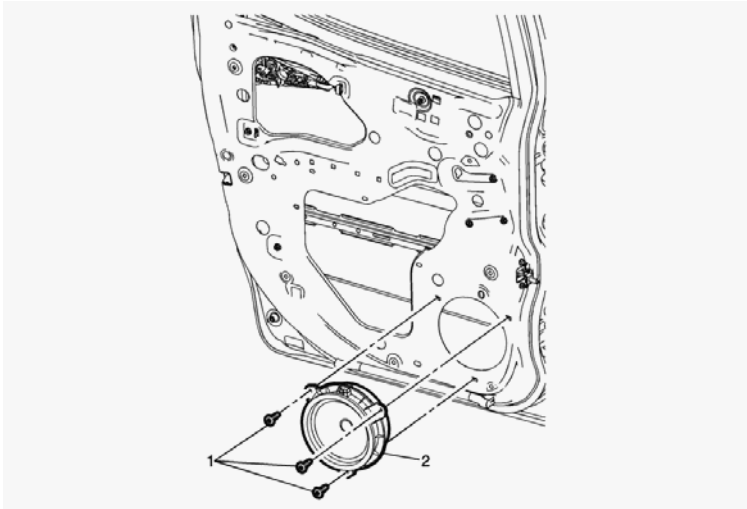
Disconnect the electrical connector.

Note: Left side speaker shown, right side is similar.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Radio Rear Side Door Speaker Replacement

Callout

Component Name

Preliminary Procedure

Remove the rear side door trim. Refer to Rear Side Door Trim Panel Replacement.

- 1 Radio Rear Side Door Speaker Fasteners (Qty: 3)

Caution: Refer to Fastener Caution.

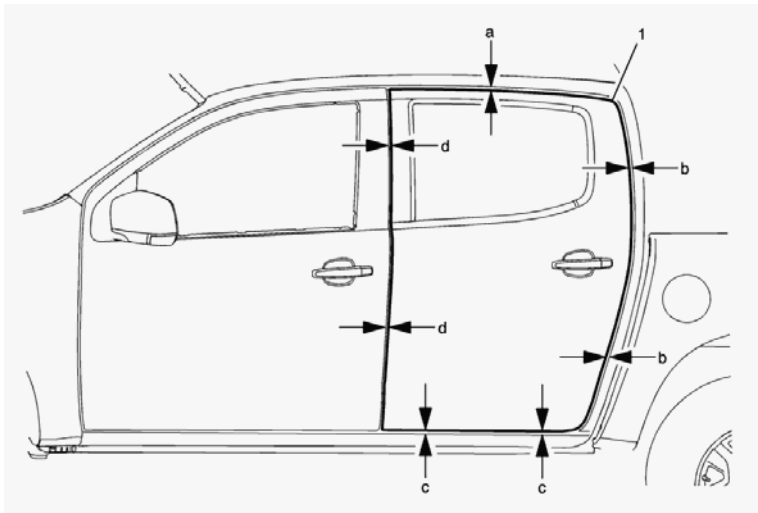
Radio Rear Side Door Speaker

- 2 **Procedure**

Disconnect the electrical connectors.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



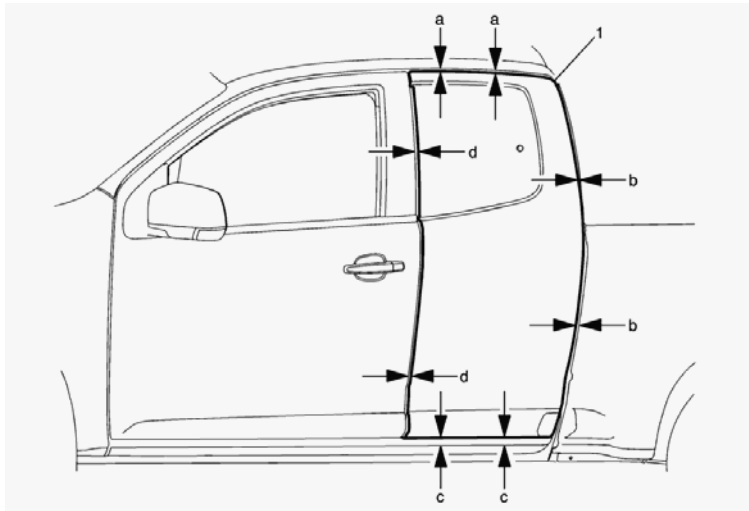
Rear Side Door Adjustment

Callout	Component Name
Rear Side Door	
Caution: Refer to Fastener Caution.	
Procedure	
1. Loosen the rear door hinge bolts (Qty: 4) to adjust the door.	
2. Adjust the rear door in order to obtain an even gap around as follows:	
1. Rear side door and the roof (a).	
2. Rear side door to edge of cab panel (b).	
3. Lower edge of rear side door to rocker panel (c).	
4. Rear side door to front side door (d).	
1	- Rear side door to roof (a) 4.7 mm ± 1.0 mm (0.19 in ± 0.05 in) - Rear side door to edge of cab panel (b) 4.7 mm ± 1.0 mm (0.19 in ± 0.05 in) - Lower edge of rear side door to rocker panel (c) 5.5 mm ± 1.0 mm (0.21 in ± 0.05 in) - Rear side door to front side door (d) 4.7 mm ± 1.0 mm (0.19 in ± 0.05 in)
Tighten	
34 Y (25 lb ft)	

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Adjustment

Callout

Rear Side Door

Component Name

Caution: Refer to Fastener Caution.

Procedure

1. Loosen the rear door hinge bolts (Qty: 4) to adjust the door.
2. Adjust the rear door in order to obtain an even gap around as follows:
 1. Rear side door top to roof (a)
 2. Rear side door to rear edge of cab panel (b).
 3. Lower edge of rear side door to rocker panel (c).
 4. Rear side door edge to front side door edge (d).

1

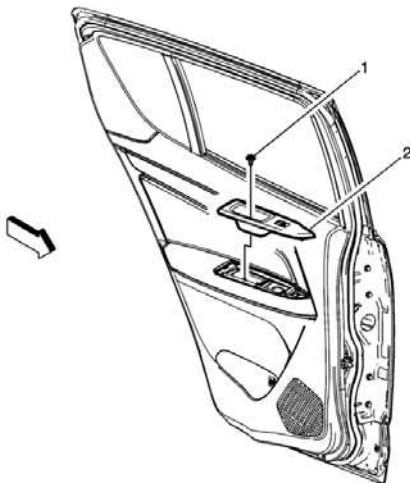
- Rear side door to roof
(a) $4.7 \text{ mm} \pm 1.0 \text{ mm}$ (0.19 in $\pm$ 0.05 in)
- Rear side door to rear edge of cab panel
(b) $4.7 \text{ mm} \pm 1.0 \text{ mm}$ (0.19 in $\pm$ 0.05 in)
- Lower edge of rear side door to rocker panel
(c) $5.5 \text{ mm} \pm 1.0 \text{ mm}$ (0.21 in $\pm$ 0.05 in)
- Rear side door to front side door
(d) $4.7 \text{ mm} \pm 1.0 \text{ mm}$ (0.19 in $\pm$ 0.05 in)

Tighten

34 Y (25 lb ft)

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Armrest Pull Cup Replacement

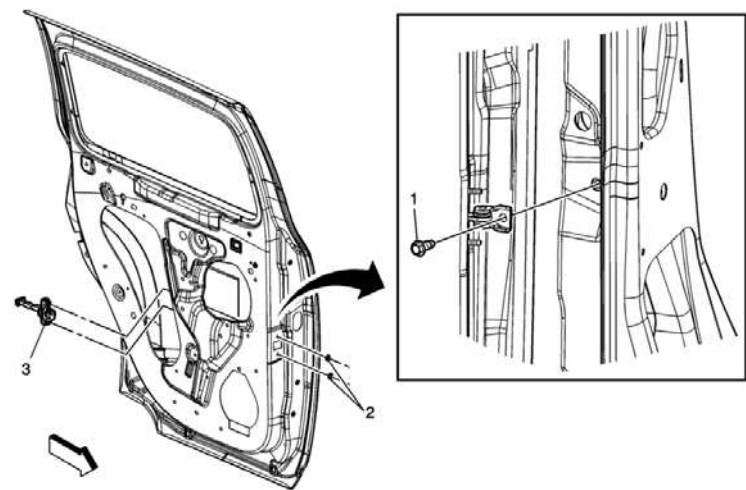
Callout

Component Name

- | | |
|---|---|
| | Rear Side Door Armrest Pull Cup Fastener |
| 1 | Caution: Refer to Fastener Caution.
Procedure
Use a small flat-bladed tool to open the rear side door trim integral cap to access the fastener. |
| | Rear Side Door Armrest Pull Cup Assembly |
| 2 | Procedure
Disconnect the electrical connector. |

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

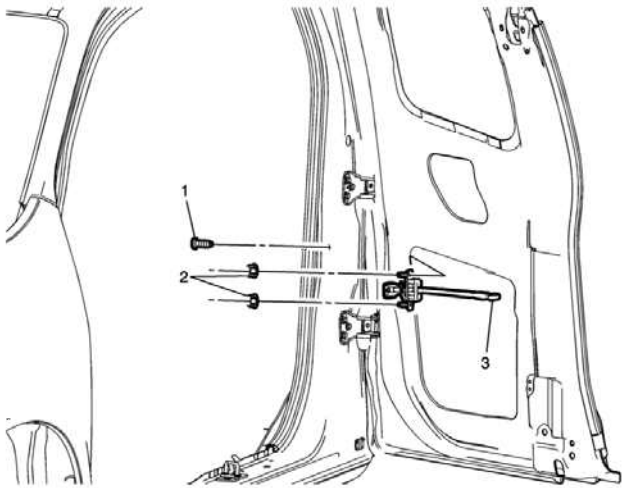


Rear Side Door Check Replacement

Callout	Component Name
Preliminary Procedures	
Remove the rear side door trim panel. Refer to Rear Side Door Trim Panel Replacement.	
Rear Side Door Check to Pillar Bolt	
Caution: Refer to Fastener Caution.	
Procedure	
1	1. Place the window to the full up position. 2. Remove the rear door water deflector.
Tighten	
25 Y (18 lb ft)	
Rear Side Door Check to Door Nut (Qty: 2)	
2	Tighten
10 Y (89 lb in)	
Rear Side Door Check	
3	Note: Inspect the door for proper operation before installing the door trim panel.

2013 Chevrolet Colorado

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Fuel Delivery: | Fuel:



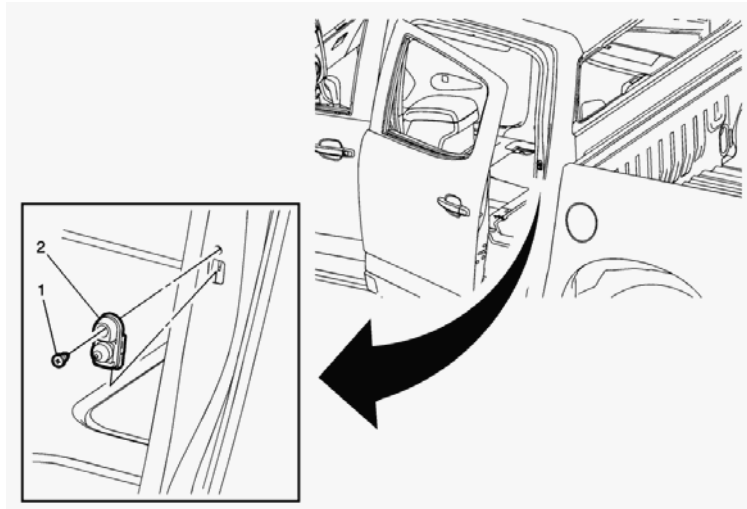
Rear Side Door Check Replacement

Callout	Component Name
Preliminary Procedures	
Remove the rear door trim panel. Refer to Rear Side Door Trim Panel Replacement.	
	Rear Side Door Check to Pillar Screw
	Procedure
1	Remove the water deflector.
	Tighten
	25 Y (18 lb ft)
	Rear Side Door Check to Door Nut (Qty: 2)
2	Tighten
	10 Y (89 lb in)
3	Rear Side Door Check
	Note: Inspect the door for proper operation before installing the door trim panel.

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Fuel Delivery: | Fuel:



Rear Side Door Jamb Switch Replacement

Callout

- 1 Rear Side Door Jamb Switch Bolt
Caution: Refer to Fastener Caution

- 2 Rear Side Door Jamb Switch

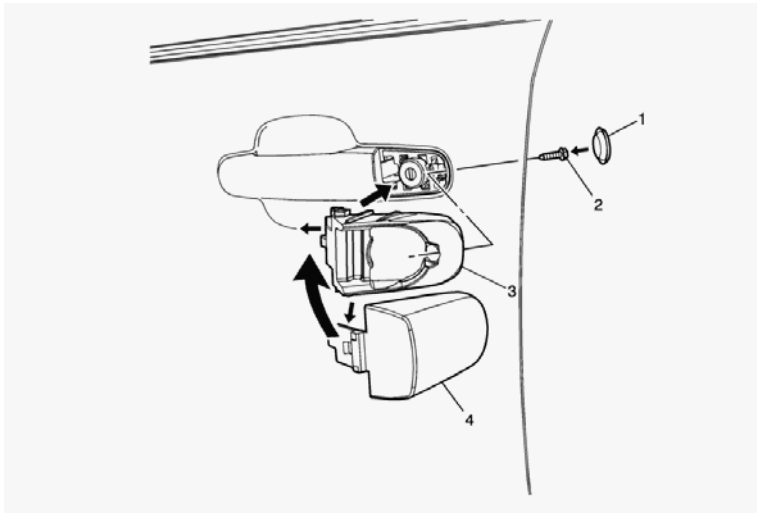
Procedure

Disconnect the electrical connector.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
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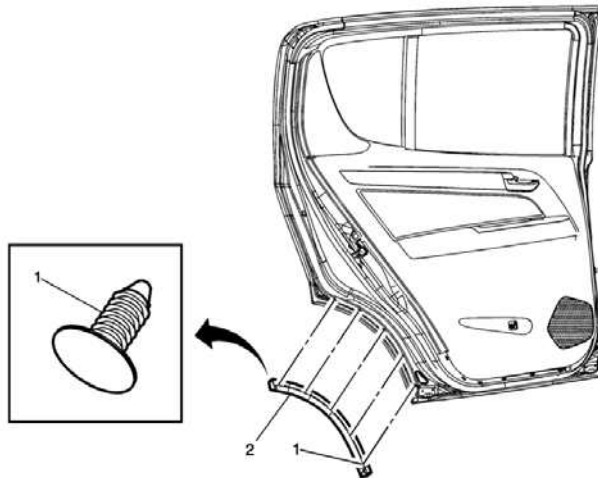
Rear Side Door Lock Cylinder Opening Cover Replacement

Callout	Component Name
	Rear Side Door Lock Cylinder Opening Cover Plug
Procedure	
1	- Do Not remove the door trim panel. - Use a flat-bladed tool to remove the cylinder opening access plug.
	Rear Side Door Lock Cylinder Opening Cover Screw
	Caution: Refer to Fastener Caution.
	Procedure
2	Do Not remove the cylinder screw completely from the housing. Unscrew the screw to a hard stop.
	Tighten
	5 Y (44 lb in)
	Rear Side Door Lock Cylinder Core and Opening Cover
3	Note: Use a flat-bladed tool to remove the cover from the lock cylinder core.
4	Rear Side Door Lock Cylinder opening Cover

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Rear Side Door Lower Auxiliary Weatherstrip Replacement

Callout

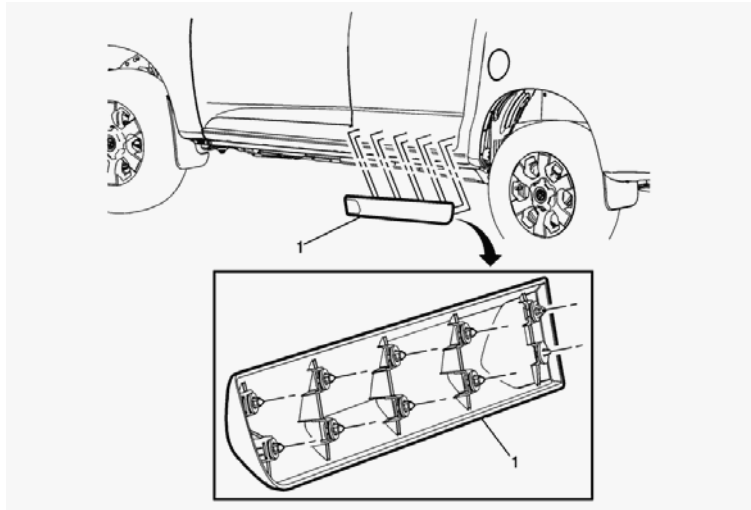
- 1 Rear Side Door Lower Auxiliary Weatherstrip Retainer (Qty: 5)
- 2 Rear Side Door Lower Auxiliary Weatherstrip

Component Name

Note: Open the door to the full open position, use a suitable tool to remove the weatherstrip and retainer clips from the door.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Lower Molding Replacement

Callout

Rear Side Door Lower Molding

Component Name

Procedure

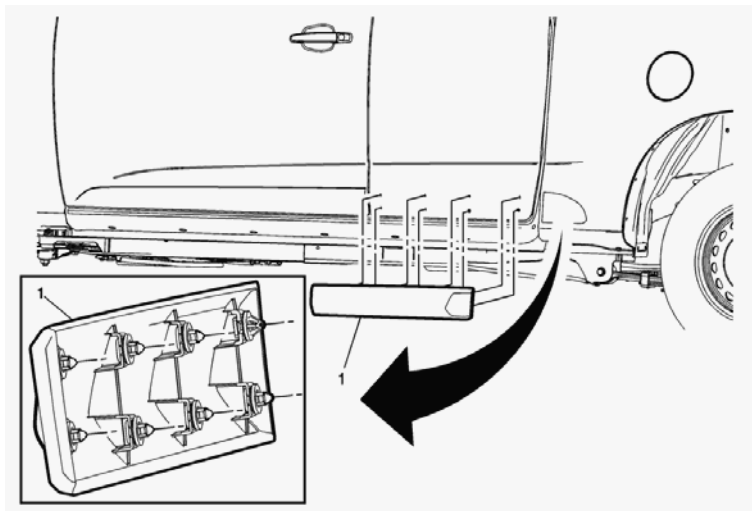
1

1. Starting at the front using a suitable flat plastic tool, slowly release the 10 rear side door lower molding retainers.
2. Replace the molding retainers as needed.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Lower Molding Replacement

Callout

Rear Side Door Lower Molding

Component Name

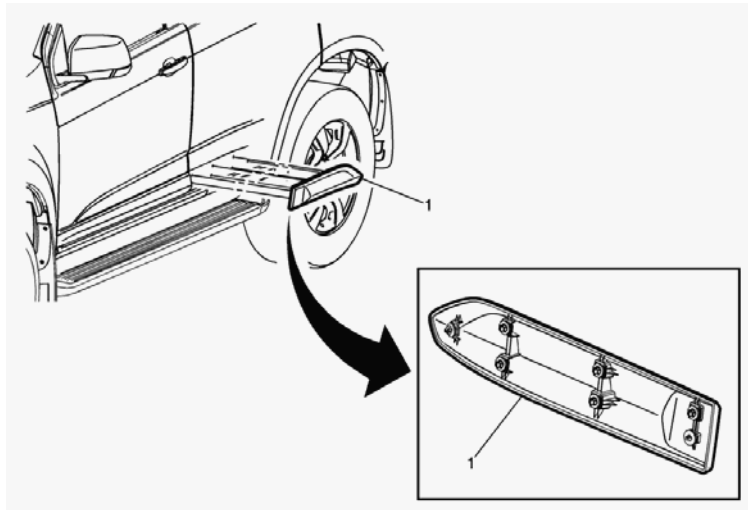
Procedure

1

1. Starting at the front using a suitable flat plastic tool, slowly release the 8 rear side door lower molding retainers.
2. Replace the molding retainers as needed.

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Submodel: | Engine Type: | Liters:
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Rear Side Door Lower Molding Replacement

Callout

Rear Side Door Lower Molding

Component Name

Procedure

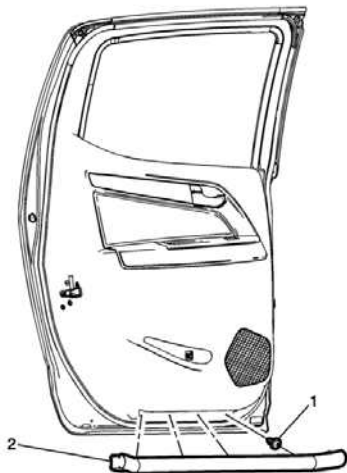
1

1. Starting at the front using a suitable flat plastic tool, slowly release the 7 rear side door lower molding retainers.
2. Replace the molding retainers as needed.

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Fuel Delivery: | Fuel:



Rear Side Door Lower Weatherstrip Replacement

Callout

- 1 Rear Side Door Lower Weatherstrip Retainer (Qty: 4)
- 2 Rear Side Door Lower Weatherstrip

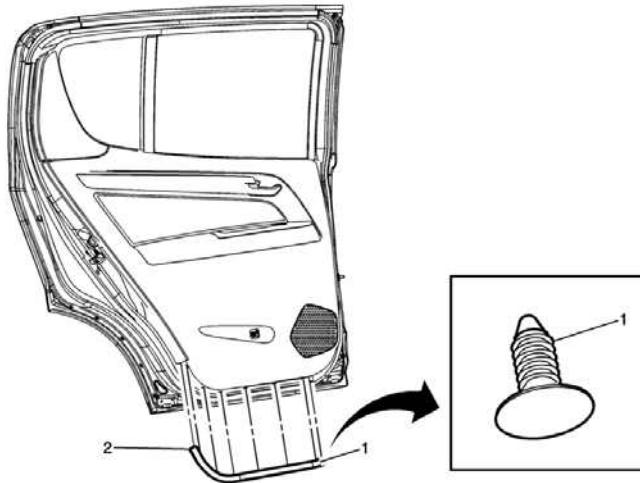
Component Name

Note: Open the door to the full open position, use a suitable tool to remove the weatherstrip and retainer clips from the door.

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Rear Side Door Lower Weatherstrip Replacement

Callout

1 Rear Side Door Lower Weatherstrip Retainer (Qty: 8)

2 Rear Side Door Lower Weatherstrip

Component Name

Note: Open the door to the full open position, use a suitable tool to remove the weatherstrip and retainer clips from the door.

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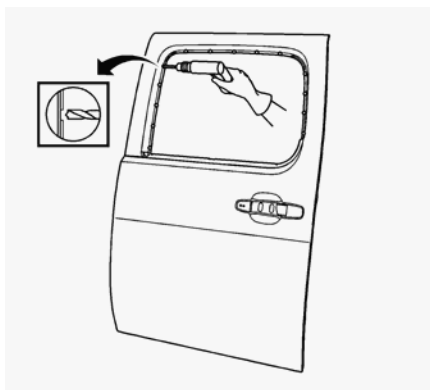
Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Removal Procedure

Warning: Refer to Approved Equipment for Collision Repair Warning.

Note: Before beginning the repair, refer to Metal Panel Bonding for proper adhesive applicator preparations and general information.

1. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
2. Disable the SIR system. Refer to SIR Disabling and Enabling.
3. Remove all related panels and components.
4. Repair as much of the damage as possible to factory specifications. Refer to Dimensions - Body.
5. Remove the side door assembly. Refer to Rear Side Door Replacement.

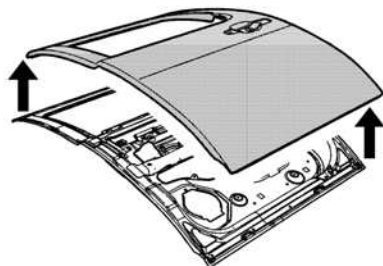


6. Locate and drill out all factory welds. Note the number and location of welds for the installation of the service panel.



Note: Remove the hem flange at the upper belt reinforcement.

7. Grind the edges of the door outer panel to separate the outer door panel from the door shell.



Warning: Inspection of the door guard beam for damage must be performed before replacement of the door outer panel. If damage to the beam is found the door must be replaced. Failure to do so may compromise the structural integrity of the vehicle and may cause person vehicle is involved in a collision.

8. Remove the outer door panel.
9. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
10. Straighten the edges of the door shell.

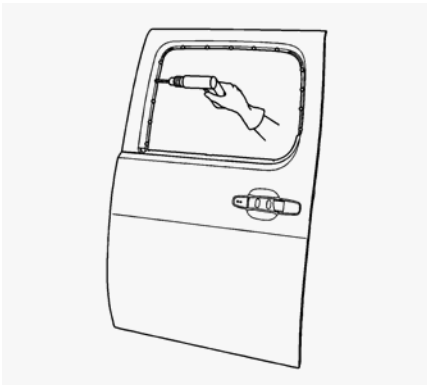
Installation Procedure



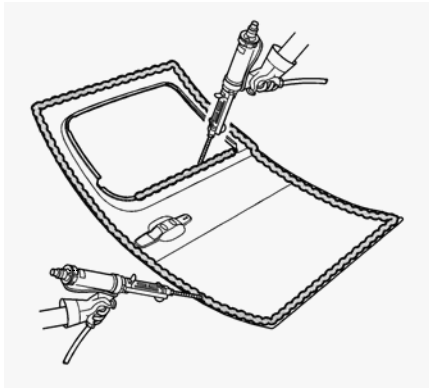
1. Using a grinding disk grind the surface of the door shell mating flanges to bare steel.



2. Scuff the opposing mating surfaces of the door outer panel to remove the gloss of the E-Coat.

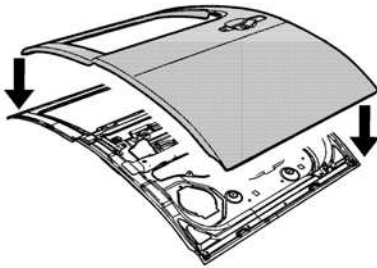


3. Drill 8 mm (5/16 in) plug weld holes, as necessary, in the locations noted from the original panel.
Note: In any area damaged beyond recognition, space plug weld holes every 40 mm (1 in) apart.
4. Clean the mating surfaces.



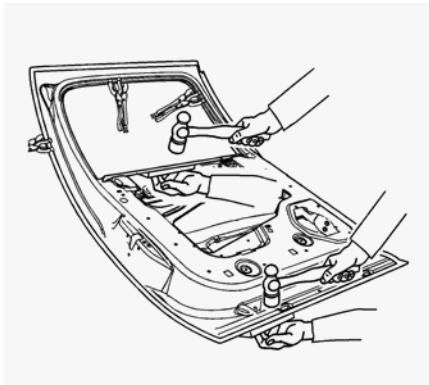
Note: Do not allow the door to totally cure off the vehicle, as proper alignment of the door outer panel to the door shell will be difficult.

5. Apply a 3–6 mm (1/8–1/4 in) bead of metal panel bonding adhesive to both of the mating surfaces.
6. Using a small acid brush, spread a coat of adhesive to cover all the bare metal surfaces to ensure corrosion protection.
7. Apply a 9–13 mm (3/8–1/2 in) bead of metal bonding adhesive to the mating surfaces of the service panel.

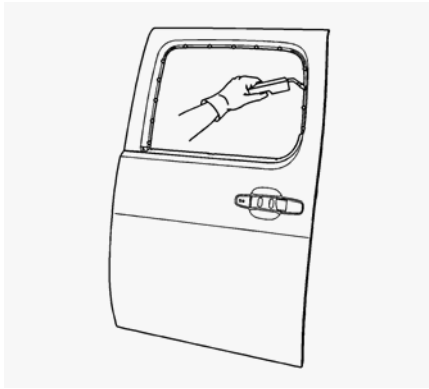


Note: Do NOT pull the panels apart after being joined together. Slide the panels against each other to realign the panels.

8. Install the door outer panel to the door shell.
9. Clamp the door outer panel into position, as required.



10. Using a hammer re-hem the hem flanges around the door shell.
Continue to hammer in stages along the hem flanges.
11. Remove the excess adhesive from the door panel area.
12. Install the rear side door to the vehicle. Inspect the door outer panel for proper alignment; then adjust the alignment, as required. Refer Door Replacement.



13. Using metal-inert gas (MIG), weld the door outer panel to the door frame in the locations noted at the upper door frame.
14. Clean and prepare all welded surfaces.



15. Apply Fusor super flexible anti-flutter foam-fast set, Fusor P/N 121/124, or equivalent, in a continuous bead the entire length between reinforcement and the door outer panel.
16. Apply Fusor super flexible anti-flutter foam-fast set, Fusor P/N 121/124, or equivalent, in a continuous bead the entire length between panel and the inner safety beam making multiple passes behind the side impact sensor portion of the beam as required to fill in any gaps.
17. Paint the repaired area. Refer to Basecoat/Clearcoat Paint Systems.
18. Install all related panels and components.
19. Enable the SIR system. Refer to SIR Disabling and Enabling.
20. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.

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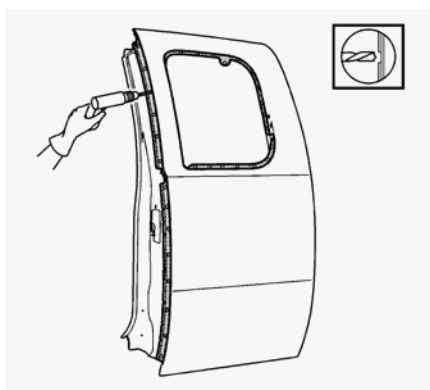
Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

Removal Procedure

Warning: Refer to Approved Equipment for Collision Repair Warning.

Note: Before beginning the repair, refer to Metal Panel Bonding for proper adhesive applicator preparations and general information.

1. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
2. Disable the SIR system. Refer to SIR Disabling and Enabling.
3. Remove all related panels and components.
4. Repair as much of the damage as possible to factory specifications. Refer to Dimensions - Body.
5. Remove the side door assembly. Refer to Rear Side Door Replacement.

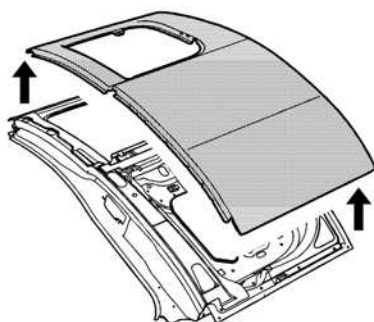


6. Locate and drill out all factory welds. Note the number and location of welds for the installation of the service panel.



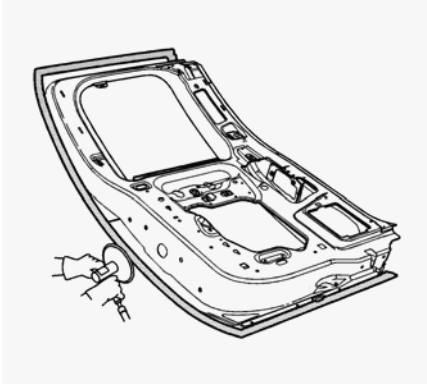
Note: Remove the hem flange at the upper belt reinforcement.

7. Grind the edges of the door outer panel to separate the outer door panel from the door shell.



8. Remove the outer door panel.
9. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to Anti-Corrosion Treatment and Repair.
10. Straighten the edges of the door shell.

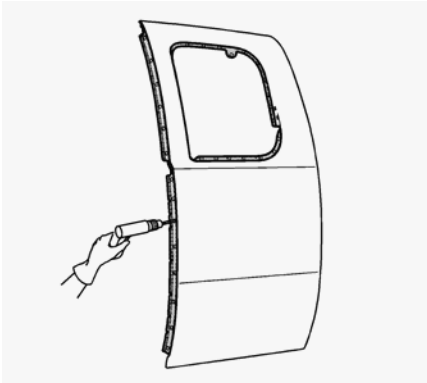
Installation Procedure



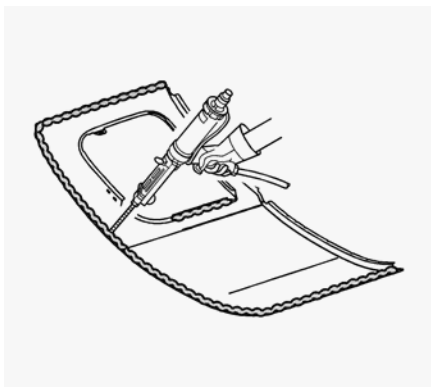
1. Using a grinding disk grind the surface of the door shell mating flanges to bare steel.



2. Scuff the opposing mating surfaces of the door outer panel to remove the gloss of the E-Coat.

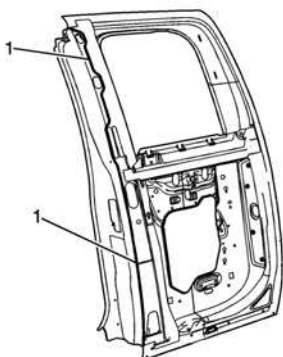


3. Drill 8 mm (5/16 in) plug weld holes, as necessary, in the locations noted from the original panel.
Note: In any area damaged beyond recognition, space plug weld holes every 40 mm (1 in) apart.
4. Clean the mating surfaces.

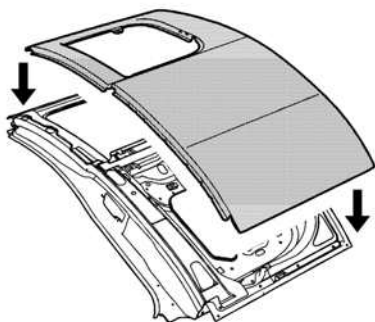


Note: Do not allow the door to totally cure off the vehicle, as proper alignment of the door outer panel to the door shell will be difficult.

5. Apply a 3–6 mm (1/8–1/4 in) bead of metal panel bonding adhesive to both of the mating surfaces.
6. Using a small acid brush, spread a coat of adhesive to cover all the bare metal surfaces to ensure corrosion protection.
7. Apply a 9–13 mm (3/8–1/2 in) bead of metal bonding adhesive to the mating surfaces of the service panel.



8. Apply a 3–6 mm (1/8–1/4 in) bead of metal bonding adhesive along the front portion of the door shell (1).

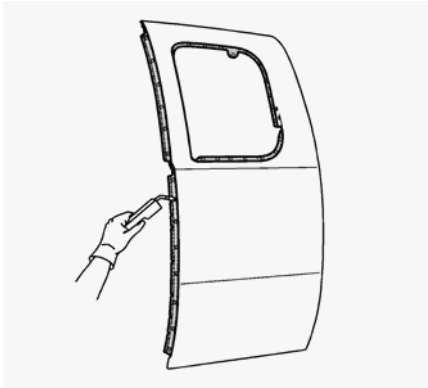


Note: Do NOT pull the panels apart after being joined together. Slide the panels against each other to realign the panels.

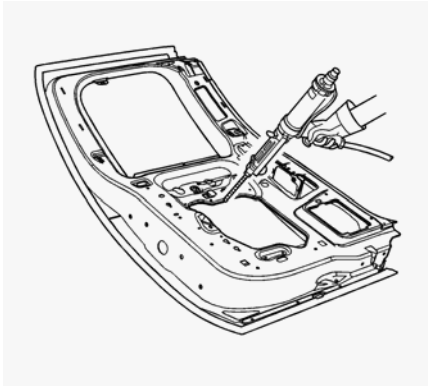
9. Install the door outer panel to the door shell.
10. Clamp the door outer panel into position, as required.



11. Using a hammer re-hem the hem flanges around the door shell.
Continue to hammer in stages along the hem flanges.
12. Remove the excess adhesive from the door panel area.
13. Install the side door to the vehicle. Inspect the door outer panel for proper alignment; then adjust the alignment, as required. Refer to F Replacement.



14. Using metal-inert gas (MIG), weld the door outer panel to the door frame in the locations noted at the upper door frame.
15. Clean and prepare all welded surfaces.

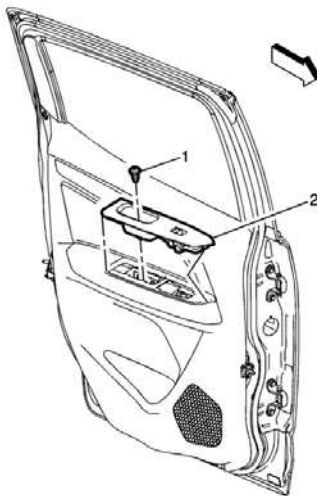


16. Apply Fusor super flexible anti-flutter foam-fast set, Fusor P/N 121/124, or equivalent, in a continuous bead the entire length between reinforcement and the door outer panel.
17. Apply Fusor super flexible anti-flutter foam-fast set, Fusor P/N 121/124, or equivalent, in a continuous bead the entire length between panel and the inner safety beam making multiple passes behind the side impact sensor portion of the beam as required to fill in any gaps.
18. Paint the repaired area. Refer to Basecoat/Clearcoat Paint Systems.
19. Install all related panels and components.
20. Enable the SIR system. Refer to SIR Disabling and Enabling.
21. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.

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Rear Side Door Pull Handle Trim Finish Panel Replacement

Callout

Component Name

Rear Side Door Trim Panel Fastener

Caution: Refer to Fastener Caution.

Procedure

Use a small flat bladed tool to open the rear side door trim integral cap to access the fastener.

Rear Side Door Pull Handle Trim Finish Panel Assembly

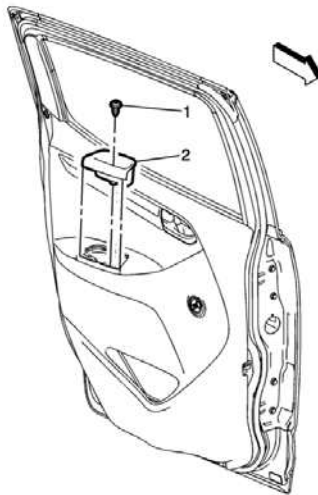
Procedure

Disconnect electrical connector.

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Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Pull Handle Trim Finish Panel Replacement

Callout

Component Name

Rear Side Door Trim Panel Fastener

Caution: Refer to Fastener Caution.

Procedure

Use a small flat bladed tool to open the rear side door trim integral cap to access the fastener.

1

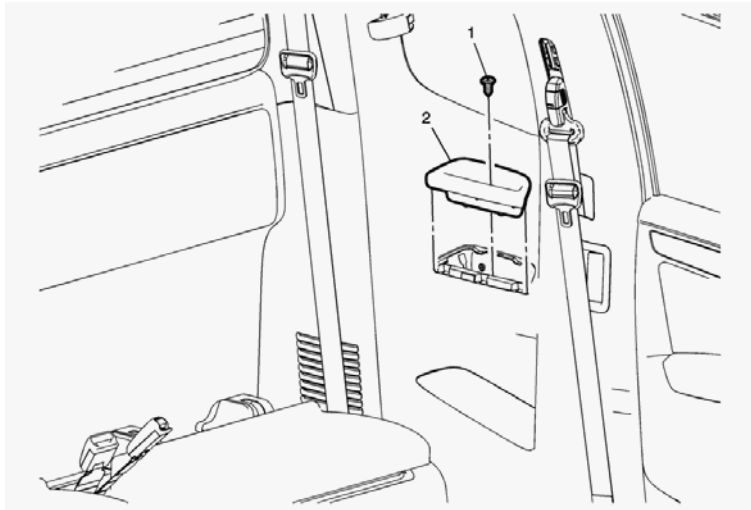
2

Rear Side Door Pull Handle Trim Finish Panel Assembly

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Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Pull Handle Trim Finish Panel Replacement

Callout

Component Name

Rear Side Door Trim Panel Fastener

Caution: Refer to Fastener Caution.

Procedure

Use a small flat bladed tool to open the rear side door trim integral cap to access the fastener.

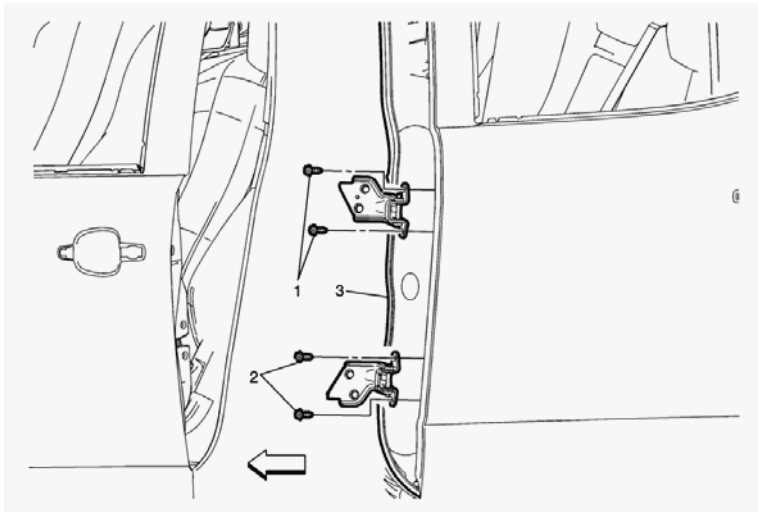
1

2

Rear Side Door Pull Handle Trim Finish Panel Assembly

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

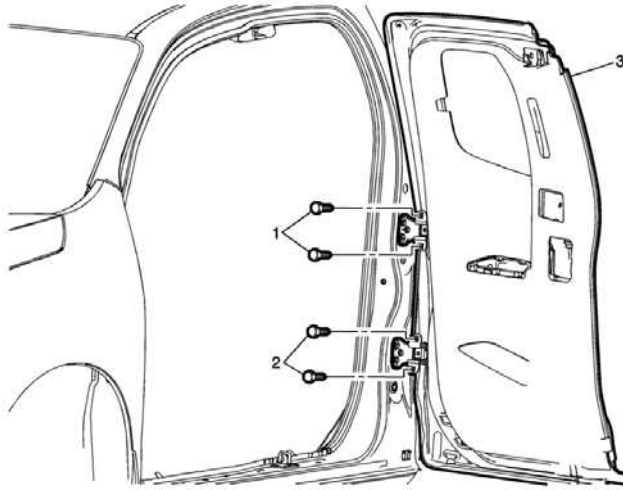


Rear Side Door Replacement

Callout	Component Name
Preliminary Procedures	
1.	Remove the rear side door trim panel. Refer to Rear Side Door Trim Panel Replacement.
2.	Remove the rear side door check. Refer to Rear Side Door Check Replacement.
Rear Side Door Upper Hinge Bolt to Door (Qty: 2)	
Caution: Refer to Fastener Caution.	
Procedure	
1	1. Remove the water deflector. 2. Support the door before removing the hinge bolts. 3. Disconnect the electrical connector, if equipped.
Tighten	
34 Y (25 lb ft)	
Rear Side Door Lower Hinge Bolt to Door (Qty: 2)	
2	Tighten
34 Y (25 lb ft)	
Rear Side Door	
Procedure	
3	1. With an assistant, remove the door. 2. If installing a new door, transfer all the necessary components. 3. Verify door is properly aligned. If door adjustments are needed, refer to Rear Side Door Adjustment.

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Fuel Delivery: | Fuel:



Rear Side Door Replacement

Callout	Component Name
Preliminary Procedures	

1. Remove the rear side door trim panel. Refer to Rear Side Door Trim Panel Replacement.
2. Remove the rear side door check. Refer to Rear Side Door Check Replacement.

Rear Side Door Upper Hinge Bolt to Door (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

- 1
 1. Remove the water deflector.
 2. Support the door before removing the hinge bolts.
 3. Disconnect the electrical connector, if equipped.

Tighten

34 Y (25 lb ft)

Rear Side Door Lower Hinge Bolt to Door (Qty: 2)

- 2
 1. **Tighten**

34 Y (25 lb ft)

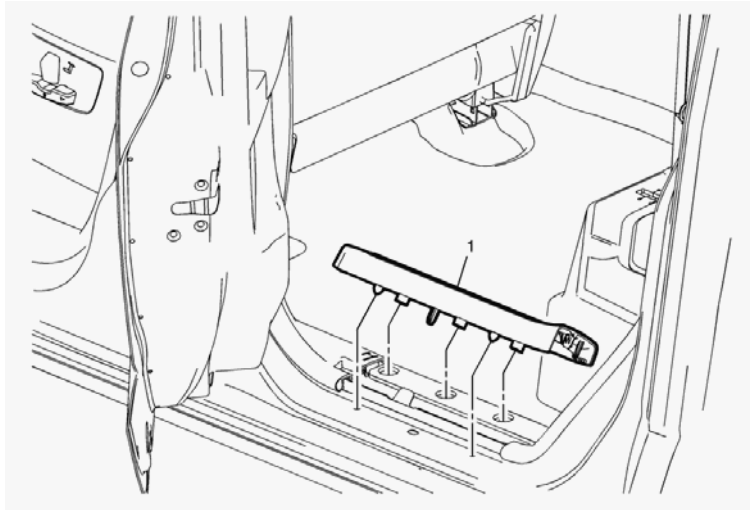
Rear Side Door

Procedure

- 3
 1. With an assistant, remove the door.
 2. If installing a new door, transfer all the necessary components.
 3. Verify door is properly aligned. If door adjustments are needed, refer to Rear Side Door Adjustment.

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Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Sill Trim Plate Replacement

Callout

Component Name

1

Rear Side Door Sill Trim Plate Assembly

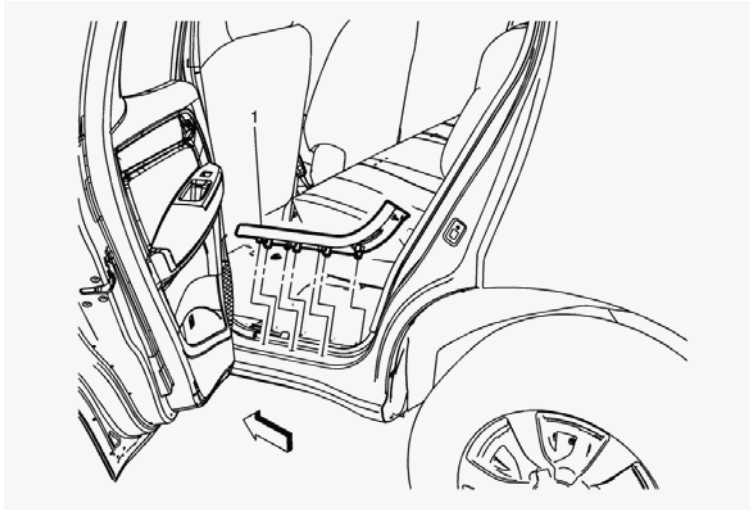
Procedure

Grasp the rear side door sill trim plate and pull the sill plate away from the body to release the fasteners.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Sill Trim Plate Replacement

Callout

Component Name

1

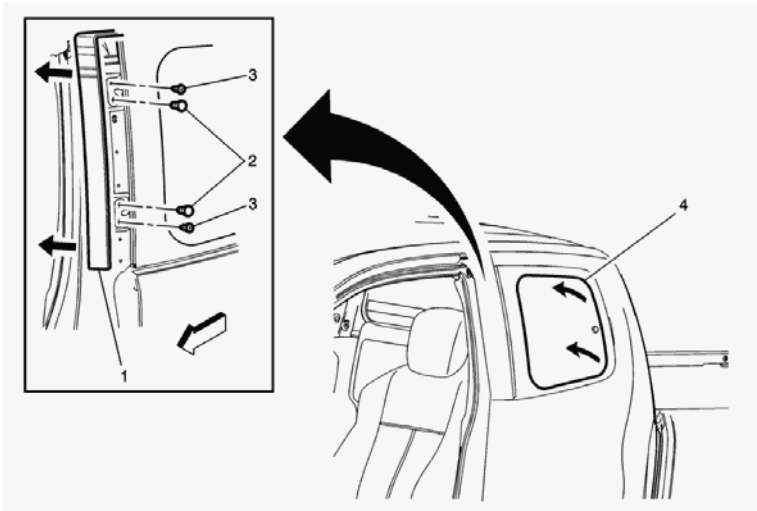
Rear Side Door Sill Trim Plate Assembly

Procedure

Grasp the rear side door sill trim plate and pull the sill plate away from the body to release the retaining clips.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

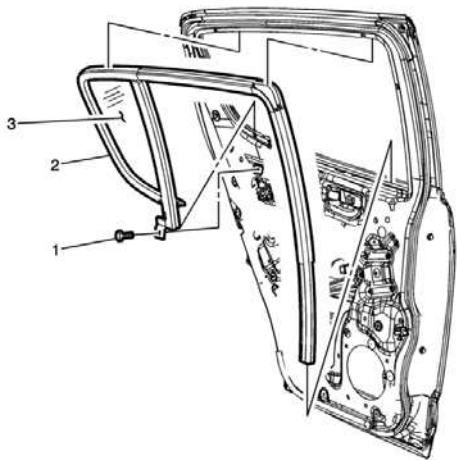


Rear Side Door Stationary Window Replacement

Callout	Component Name
Preliminary Procedures	
Remove the rear side door trim panel. Refer to Rear Side Door Trim Panel Replacement.	
Rear Side Door Extended Weatherstrip	
Procedure	
1	- Using masking tape, tape off the outer door frame to prevent scratches. - Open the extended cab door, release the front part of the door weatherstrip along the inner edge to expose the door s frame screws and push-in retainers.
Rear Side Door Stationary Window Front Hinge Screws (Qty: 2)	
Caution: Refer to Fastener Caution.	
Procedure	
2	With the trim panel off, remove the three screws located on the inner window frame that attach the window latch to the door in panel.
Tighten	
5 Y (44 lb in)	
Note: Screws are located under the extended door weatherstrip edge.	
3	Rear Side Door Stationary Window Front Retainers (Qty: 2)
Rear Side Door Stationary Window	
4	Note: Inspect the window for proper operation and water/air leaks before installing the door trim.

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Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



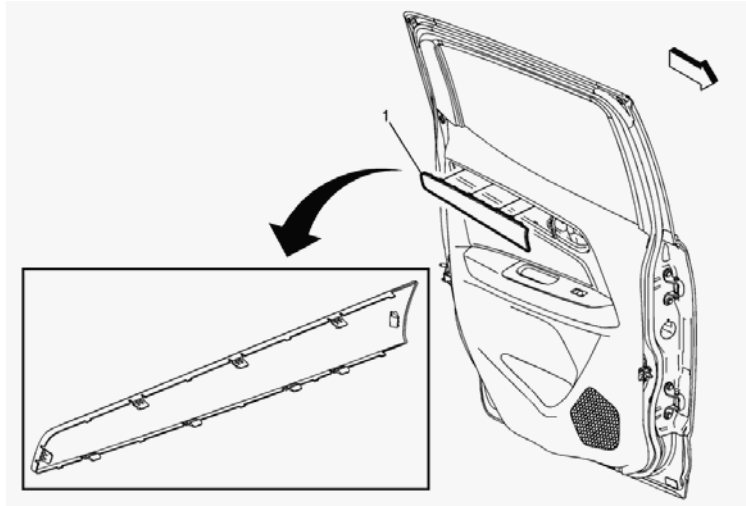
Rear Side Door Stationary Window Replacement

Callout	Component Name
Preliminary Procedures	
1. Remove the rear side door outer belt sealing strip. Refer to Rear Side Door Window Outer Sealing Strip Replacement. 2. Remove the rear side door window rear channel. Refer to Rear Side Door Window Rear Channel Replacement.	
	Rear Side Door Stationary Window Bolt
	Caution: Refer to Fastener Caution.
1	Procedure Using masking tape, tape off the outer door frame to prevent scratches.
	Tighten 10 Y (89 lb in)
	Rear Side Door Stationary Window Weatherstrip
2	Procedure Pull the stationary window downward and up releasing it from the window frame. Note: If replacing the stationary window do step three.
	Rear Side Door Stationary Window
Procedures	
3	1. Place the rear side door window weatherstrip on a clean and dry surface. 2. Use the appropriate tool, place it between the seal and the stationary window. Working the tool around the stationary window until fully released. 3. Place the front edge of the stationary window in top front corner of the rear side door window weatherstrip, working the window into the weatherstrip until fully seated. 4. Inspect the door window for proper operation before installing the door trim panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Trim Panel Applique Replacement

Callout

Component Name

Rear Side Door Trim Panel Applique Assembly

1

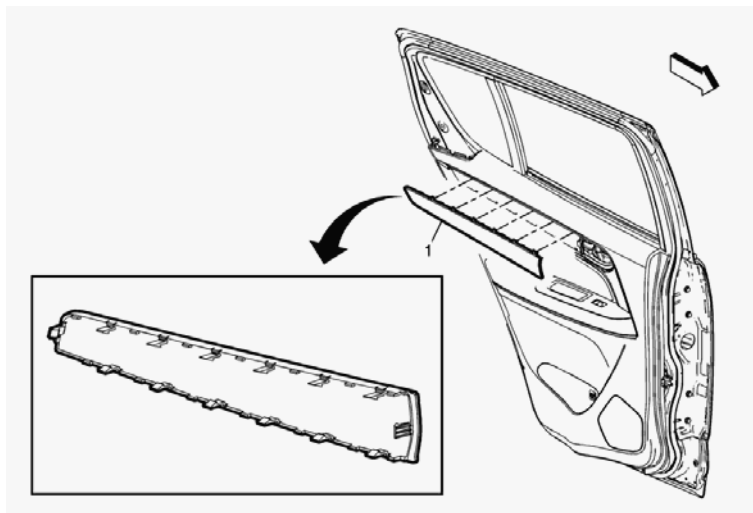
Procedure

Use a small flat-bladed tool to release the integral clips from the rear side door trim panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Trim Panel Applique Replacement

Callout

1

Rear Side Door Trim Panel Applique Assembly

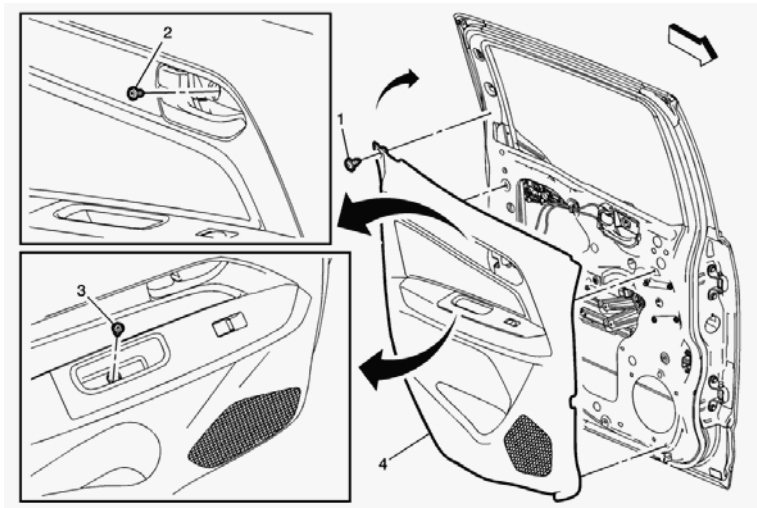
Procedure

Use a small flat-bladed tool to release the integral clips from the rear side door trim panel.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

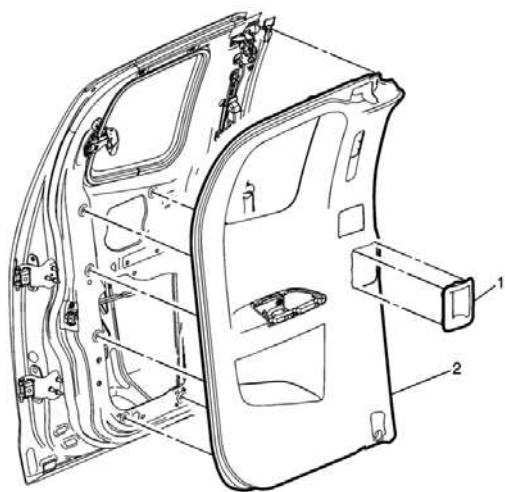


Rear Side Door Trim Panel Replacement

Callout	Component Name
Preliminary Procedures	
1. Place window in full down position. 2. Remove the rear side door upper rear trim panel. Refer to Rear Side Door Upper Rear Trim Panel Replacement. 3. Remove the rear side door window regulator handle, if equipped. Refer to Rear Side Door Window Regulator Handle Replacement.	
1	Rear Side Door Trim Panel (Push-in) Retainer Procedure Use a small flat-bladed tool to aid in removal.
2	Rear Side Door Inside Handle Fastener Caution: Refer to Fastener Caution. Procedure Use a small flat-bladed tool to open the rear side door inside handle integral cover to access the fastener.
3	Rear Side Door Trim Panel Fastener Procedure Use a small flat-bladed tool to open the rear side door pull handle integral cover to access the fastener.
4	Rear Side Door Trim Panel Assembly Procedure 1. Use the appropriate plastic trim tool to aid in the removal of the door trim. 2. Pull upwards on the door lock retainer cable to disengage. 3. Disconnect the electrical connector.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Trim Panel Replacement

Callout
Preliminary Procedure

Component Name

1. Place window in full down position.
2. Remove the rear side door pull handle trim finish panel. Refer to Rear Side Door Pull Handle Trim Finish Panel Replacement.
3. Remove the seat belt retractor pretensioner. Refer to Seat Belt Retractor Pretensioner Replacement - Front.

Rear Side Door Handle Bezel

1

Procedure

Use a small flat-bladed tool to aid in removal.

Rear Side Door Trim Panel Assembly

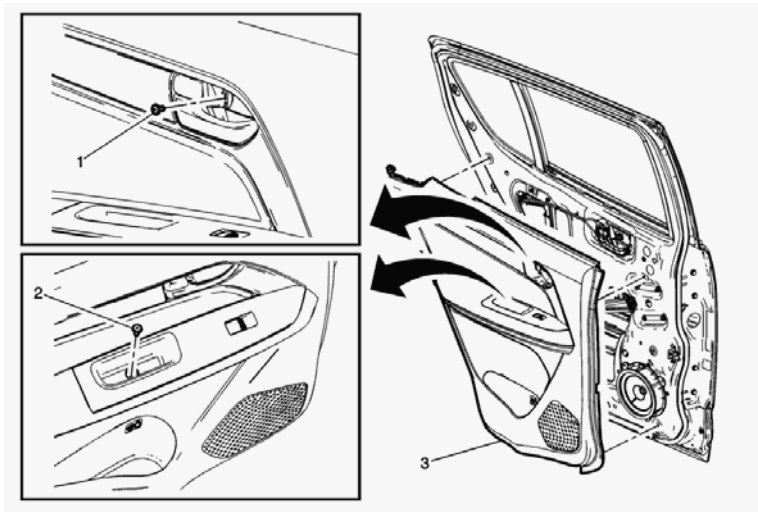
2

Procedure

Use the appropriate plastic trim tool to aid in the removal of the door trim panel.

2013 Chevrolet Colorado

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Fuel Delivery: | Fuel:



Rear Side Door Trim Panel Replacement

Callout	Component Name
Preliminary Procedures	

1. Place window in full down position.
2. Remove the rear side door upper rear trim panel. Refer to Rear Side Door Upper Rear Trim Panel Replacement.
3. Remove the rear side door window regulator handle, if equipped. Refer to Rear Side Door Window Regulator Handle Replacement.

Rear Side Door Inside Handle Fastener

- 1 **Caution:** Refer to Fastener Caution.
Procedure

Use a small flat-bladed tool to open the rear side door inside handle integral cover to access the fastener.

Rear Side Door Trim Panel Fastener

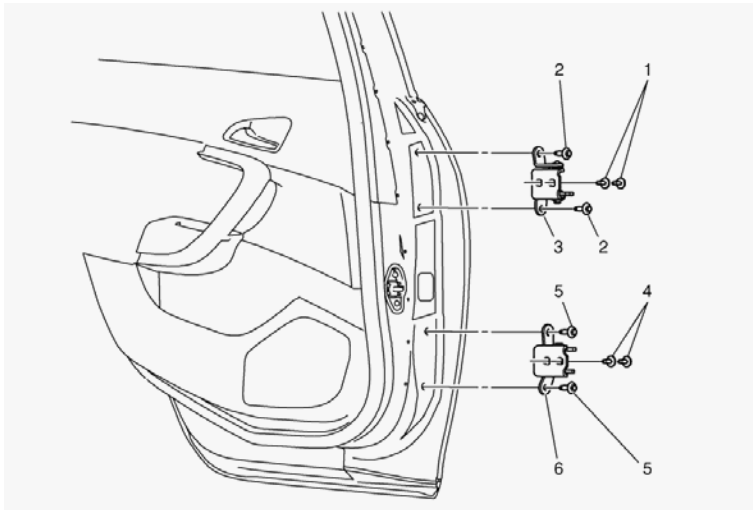
- 2 **Procedure**
Use a small flat-bladed tool to open the rear side door pull handle integral cover to access the fastener.

Rear Side Door Trim Panel Assembly

- 3 **Procedure**
1. Use the appropriate plastic trim tool to aid in the removal of the door trim.
 2. Pull upwards on the door lock retainer cable to disengage.
 3. Disconnect the electrical connector.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
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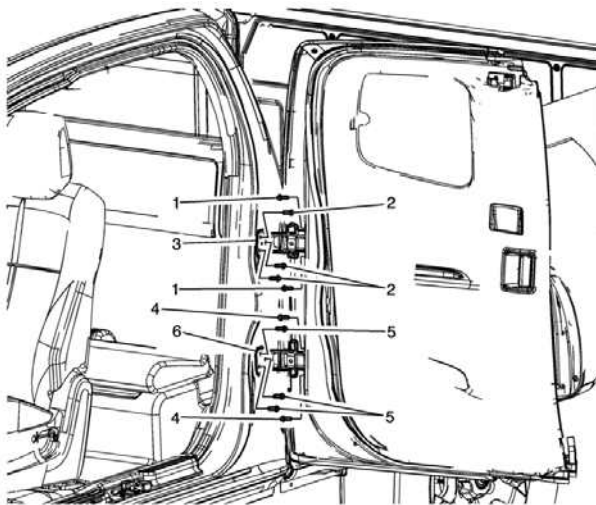


Rear Side Door Upper Hinge and Lower Hinge Replacement

Callout	Component Name
	Rear Side Door Upper Hinge to Body Bolts (Qty: 2) Caution: Refer to Fastener Caution. Procedure
1	1. Use a grease pencil mark the location of the hinges before removing. 2. Use masking tape protect the edges of the door and quarter panel before removing the door. 3. Open the door to the full open position. 4. Support the door before removing the hinge fastener. 5. Disconnect the door electrical connector.
	Tighten: 34 Y (25 lb ft). Rear Side Door Upper Hinge to Door Bolts (Qty: 2) Tighten 34 Y (25 lb ft). Rear Side Door Upper Hinge
3	Procedure Check the door for proper alignment, adjust as necessary.
	Rear Side Door Lower Hinge to Body Bolts (Qty: 2) Tighten 34 Y (25 lb ft). Rear Side Door Lower Hinge to Door (Qty: 2) Tighten 34 Y (25 lb ft). Rear Side Door Lower Hinge
6	Procedure Inspect the door for proper operation and alignment. Refer to Rear Side Door Adjustment.

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Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Upper Hinge and Lower Hinge Replacement

Callout

Component Name

Rear Side Door Upper Hinge to Door Bolts (Qty: 2)

Caution: Refer to Fastener Caution.

Procedures

- 1
 1. Before removing the door, apply a double layer of masking tape around the perimeter of the painted surfaces.
 2. Mark the location of the hinge being removed.
 3. Support the door before removing the hinge bolts.

Tighten

34 Y (25 lb ft)

Rear Side Door Upper Hinge to Body Bolts (Qty: 3)

- 2

Tighten

34 Y (25 lb ft)

- 3

Rear Side Door Upper Hinge

Rear Side Door Lower Hinge to Door Bolts (Qty: 2)

- 4

Tighten

34 Y (25 lb ft)

Rear Side Door Lower Hinge to Body Bolts (Qty: 3)

- 5

Tighten

34 Y (25 lb ft)

Rear Side Door Lower Hinge

- 6

Procedure

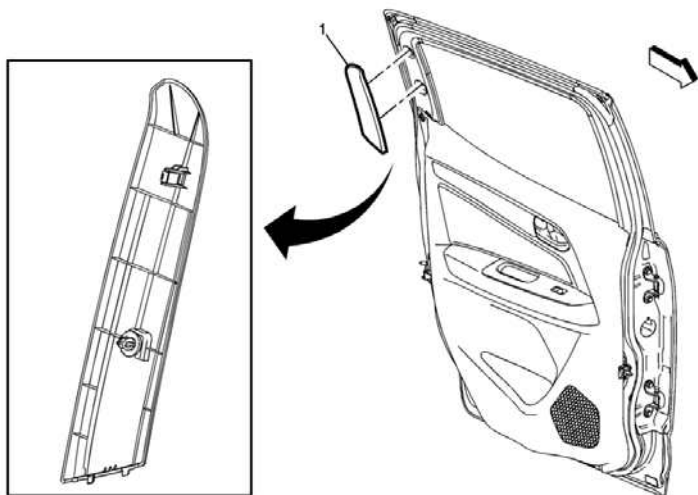
If the door striker needs adjust. Refer to Rear Side Door Lock Striker Adjustment.

Note: Remove the masking tape around the perimeter body.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Upper Rear Trim Panel Replacement

Callout

Component Name

Rear Side Door Upper Rear Trim Panel Assembly

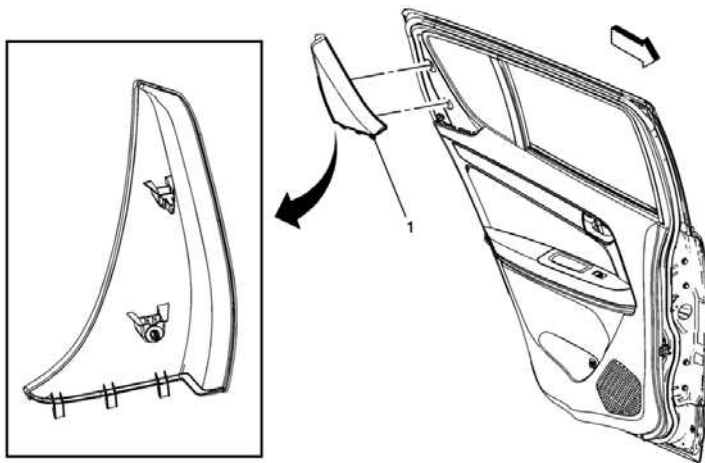
1

Procedure

Use the appropriate plastic trim tool to release the rear side door upper rear trim panel from the rear side door inner panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Upper Rear Trim Panel Replacement

Callout

1

Rear Side Door Upper Rear Trim Panel Assembly

Procedure

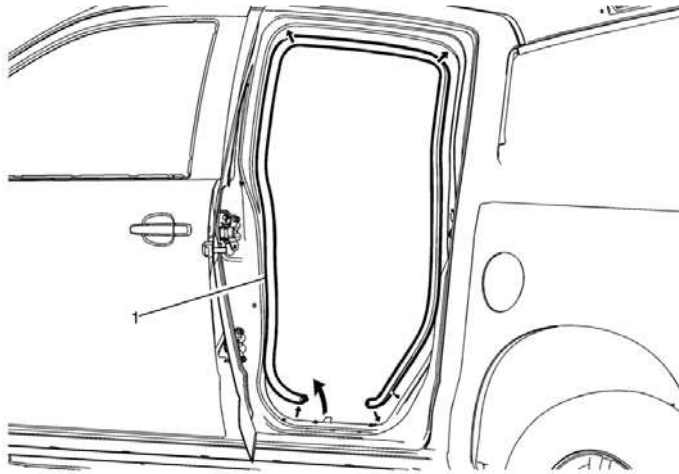
Use the appropriate plastic trim tool to release the rear side door upper rear trim panel from the rear side door inner panel.

Component Name

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Weatherstrip Replacement - Body Side

Callout

Component Name

Preliminary Procedures

1. Place the door in a service position.
2. Remove the rear side door sill trim plate. Refer to Rear Side Door Sill Trim Plate Replacement.

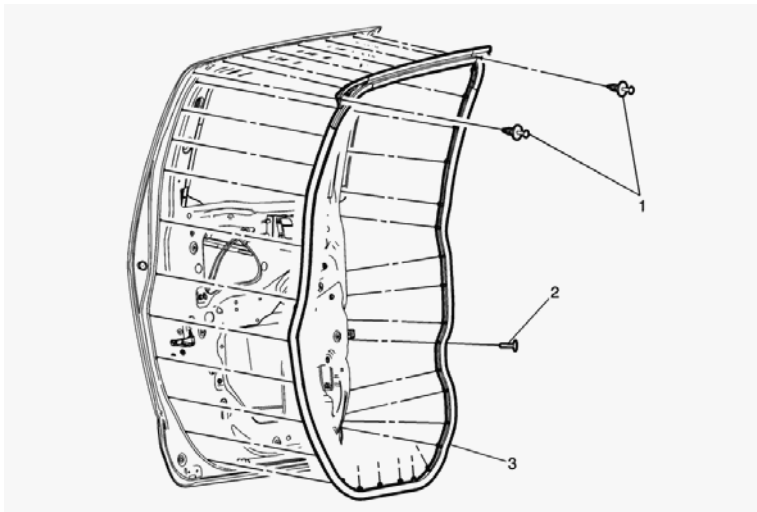
1

Rear Side Door Weatherstrip

Note: Starting in the left upper corner pull the weatherstrip away from the pinchweld flange.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

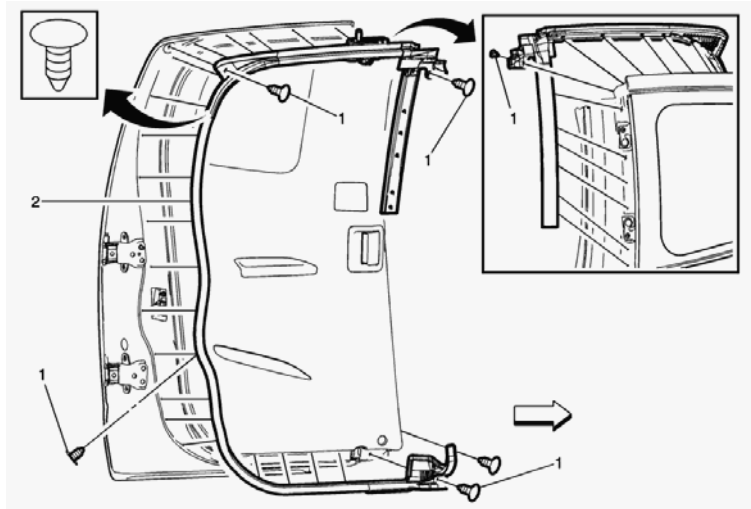


Rear Side Door Weatherstrip Replacement - Door Side

Callout	Component Name
Preliminary Procedures	
Remove the rear side door check link. Refer to Rear Side Door Check Replacement.	
	Rear Side Door Weatherstrip Push-In Retainer (Qty: 2)
1	Procedure Remove the upper corner push-in retainers from the weatherstrip Note: Use a suitable tool to remove weatherstrip retainers.
	Rear Side Door Weatherstrip Retainer (Qty: 35)
2	Procedure Starting in the center top of the weatherstrip, pull the weatherstrip downward both side and away from the door. Note: Use a suitable tool to remove weatherstrip retainers.
	Rear Side Door Weatherstrip
3	Procedures 1. Ensure that the weatherstrip and retainers are fully seated. 2. Inspect the door for proper operation.

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Fuel Delivery: | Fuel:



Rear Side Door Weatherstrip Replacement - Door Side

Callout

Component Name

Rear Side Door Weatherstrip Push-In Retainer (Qty: 38)

Procedures

- 1
 1. Remove all corner push-in retainers first.
 2. Start in the top upper front corner, pull the weatherstrip and retainers away from the door.
 3. Clean around the inside surface edge of the door with a 50/50 mixture of isopropyl alcohol and water by volume or equivalent on a dampened lint free cloth, remove all old adhesive and retainers.

Note: Use a suitable tool to remove weatherstrip retainers.

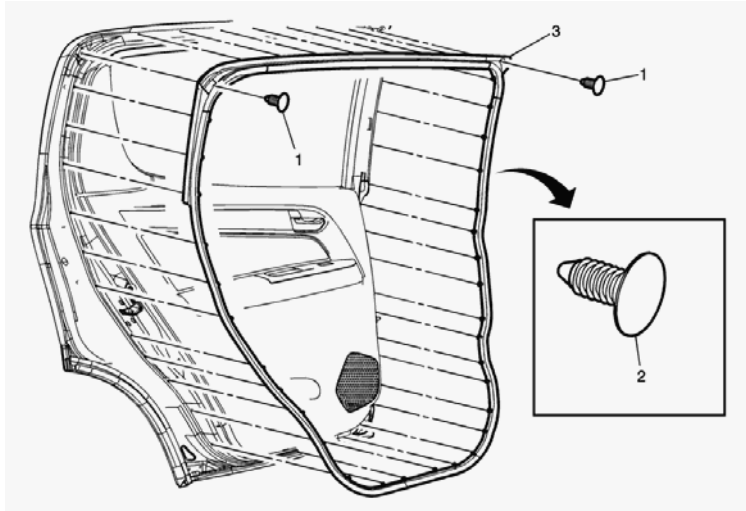
Rear Side Door Weatherstrip

Procedures

- 2
 1. Ensure that the weatherstrip and retainers are fully seated.
 2. Inspect the door for proper operation.
 3. Water test the door to ensure no leaks.

2013 Chevrolet Colorado

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Rear Side Door Weatherstrip Replacement - Door Side

Callout

Component Name

Preliminary Procedures

Remove the check link bolt to center pillar, don't remove the check link from the door . Refer to Rear Side Door Check Replacement.

Rear Side Door Weatherstrip Push-In Retainer (Qty: 2)

Procedure

1

Remove the upper corner push-in retainers from the weatherstrip

Note: Use a suitable tool to remove weatherstrip retainers.

Rear Side Door Weatherstrip Retainer (Qty: 35)

Procedure

2

Starting in the center top of the weatherstrip, pull the weatherstrip downward both side and away from the door.

Note: Use a suitable tool to remove weatherstrip retainers.

Rear Side Door Weatherstrip

Procedures

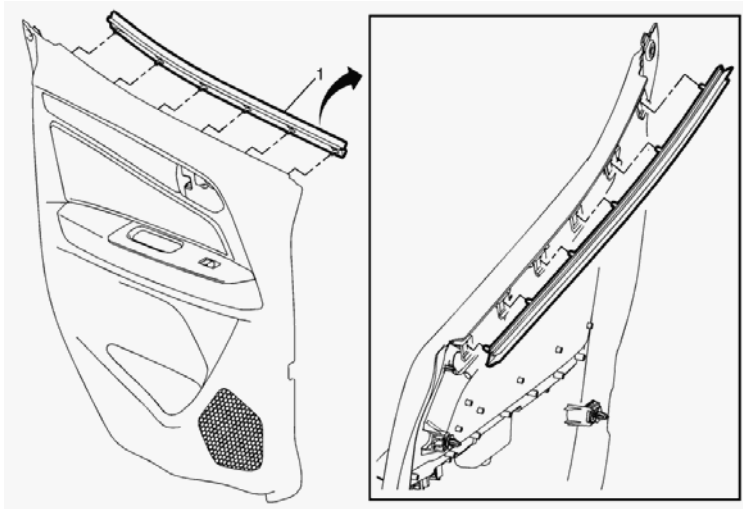
3

1. Ensure that the weatherstrip and retainers are fully seated.
2. Inspect the door for proper operation.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Window Inner Sealing Strip Replacement

Callout

Component Name

Preliminary Procedure

Remove the rear side door trim panel. Refer to Rear Side Door Trim Panel Replacement.

Rear Side Door Window Inner Sealing Strip Assembly

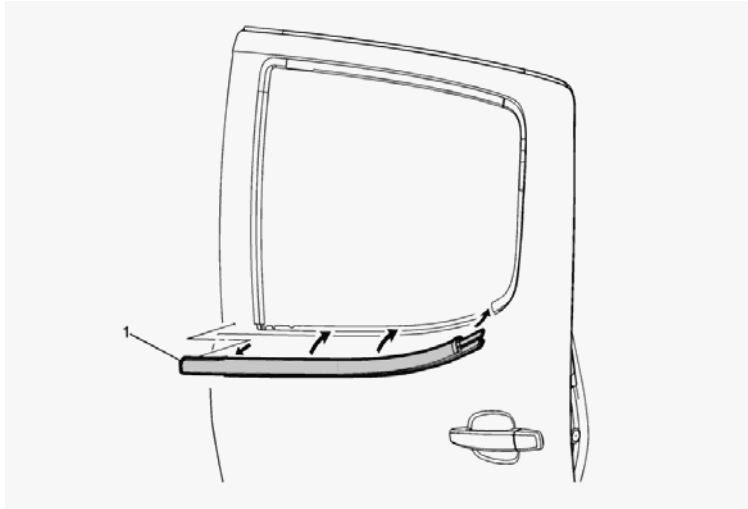
Procedure

Pull outward to disengage sealing strip from door trim panel.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Window Outer Sealing Strip Replacement

Callout

Rear Side Door Outer Sealing Strip

Component Name

Procedure

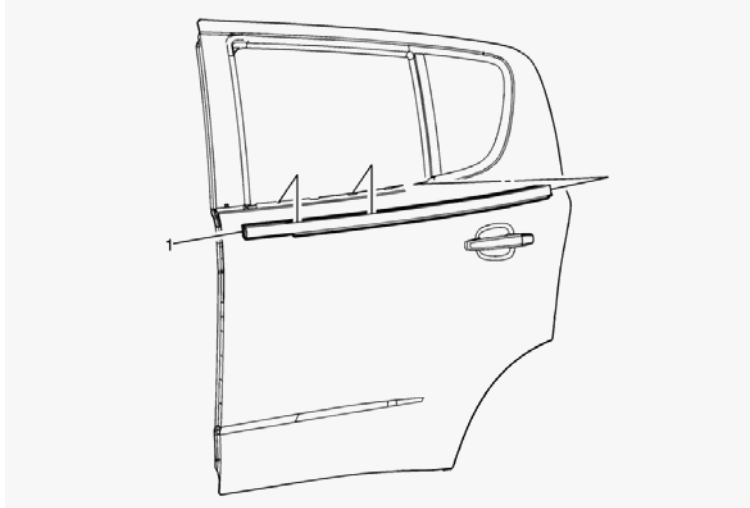
1

1. Place the rear door window in the service position.
2. Apply masking tape to the door frame and lower edge.
3. Using a small flat-bladed tool, lift the sealing strip up to remove it from the door flange.
4. Insert the retaining clip into the rear hole of the rear door and push down firmly to lock in place.

Note: Inspect the door window for proper operation.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Outer Sealing Strip Replacement

Callout

Rear Side Door Outer Sealing Strip

Component Name

Procedure

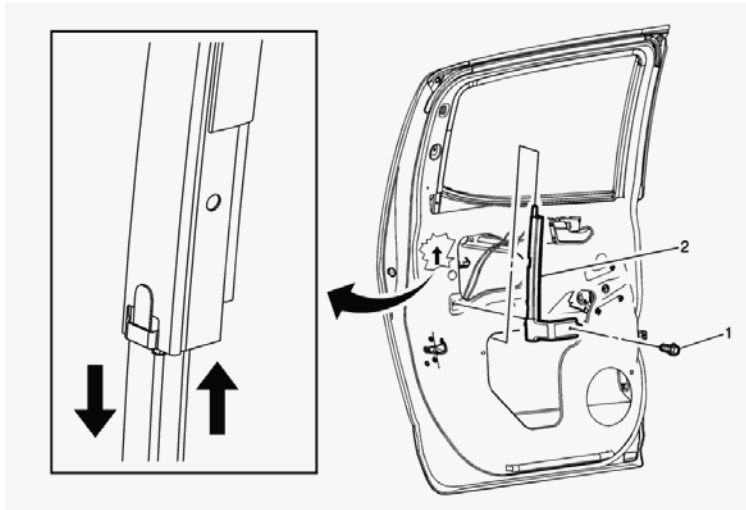
1

1. Place the window in the full down position.
2. Apply masking tape to the door frame and lower edge.
3. Using a small flat-bladed tool, lift the sealing strip up to remove it from the door flange.
4. Insert the sealing strip retaining clip into the hole in the front of the rear door frame. Push downward firmly to lock it in place.

Note: Inspect the door window for proper operation.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Rear Channel Replacement

Callout

Component Name

Preliminary Procedures

1. Place the door window in the full up position.
2. Remove the rear side door trim. Refer to Rear Side Door Trim Panel Replacement

Rear Side Door Window Rear Channel Bolt

Caution: Refer to Fastener Caution.

Procedure

- 1
 1. Remove the water deflector.
 2. Remove the weatherstrip from the rear channel.
 3. Pull downward on the lower section of the rear channel releasing the tab connecting the upper and lower together.

Tighten

10 Y (89 lb in)

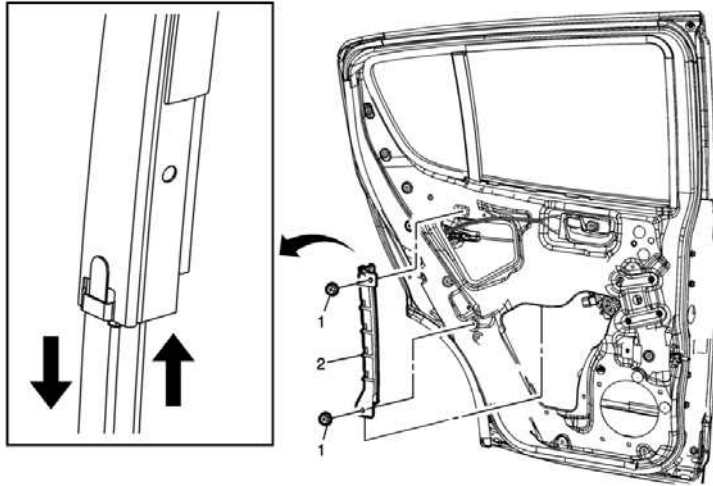
Rear Side Door Window Rear Channel

2

Note: Inspect the window for proper operation before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Rear Guide Replacement

Callout

Component Name

Preliminary Procedures

1. Place the door window in the full up position.
2. Remove the rear side door trim. Refer to Rear Side Door Trim Panel Replacement

Rear Side Door Window Rear Guide Bolt (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

- 1
 1. Remove the water deflector.
 2. Remove the weatherstrip from the rear guide.
 3. Pull downward on the lower section of the rear guide releasing the tab connecting the lower to the upper.

Tighten

10 Y (89 lb in)

2

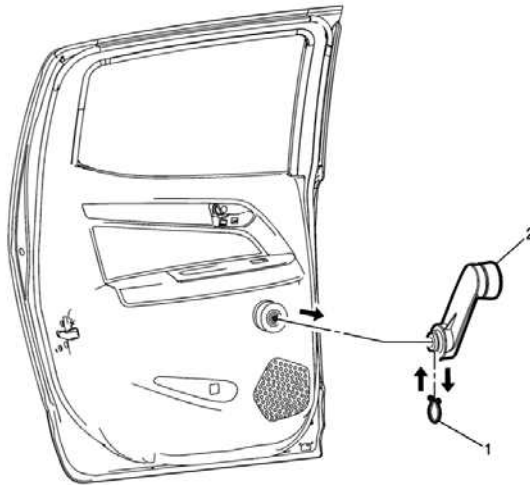
Rear Side Door Window Rear Guide

Note: Inspect the window for proper operation before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Window Regulator Handle Replacement

Callout

Component Name

Rear Side Door Window Regulator Handle Clip

Procedure

- 1 Use the *GE-50886* puller, to remove the front side door handle clip.

Special Tools

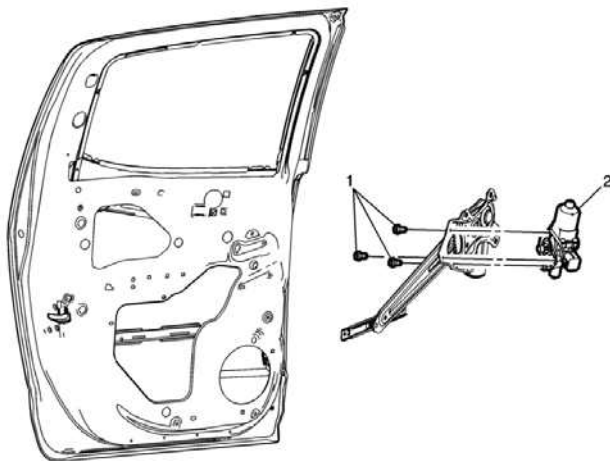
GE-50886 Door Lifter Device Puller

For equivalent regional tools, refer to Special Tools.

- 2 Rear Side Door Window Regulator Handle

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Regulator Motor Replacement

Callout

Component Name

Preliminary Procedures

Remove the rear side door window regulator. Refer to Rear Side Door Window Regulator Replacement.

Rear Side Door Window Regulator Motor Screws (Qty: 3)

Caution: Refer to Fastener Caution.

1

Tighten

5 Y (44 lb in)

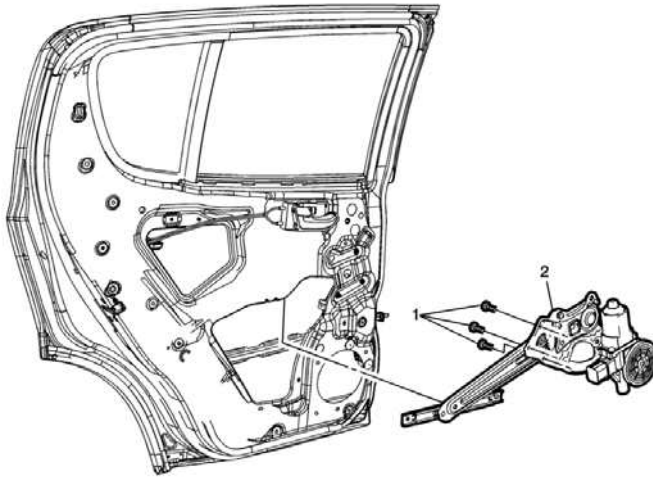
2

Rear Side Door Window Regulator Motor

Note: Inspect the window for proper operation, before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
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Rear Side Door Window Regulator Motor Replacement

Callout

Component Name

Preliminary Procedures

Remove the rear side door window regulator. Refer to Rear Side Door Window Regulator Replacement.

Rear Side Door Window Regulator Motor Screws (Qty: 3)

Caution: Refer to Fastener Caution.

1

Tighten

5 Y (44 lb in)

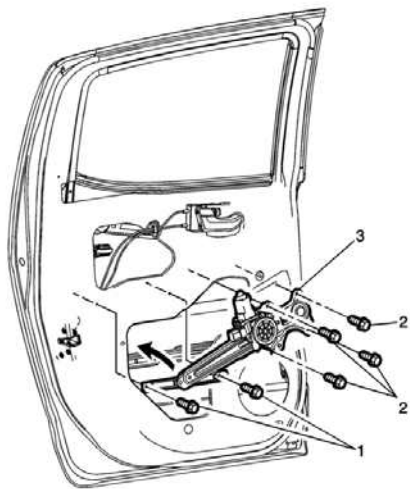
Rear Side Door Window Regulator Motor

2

Note: Inspect the window for proper operation, before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:

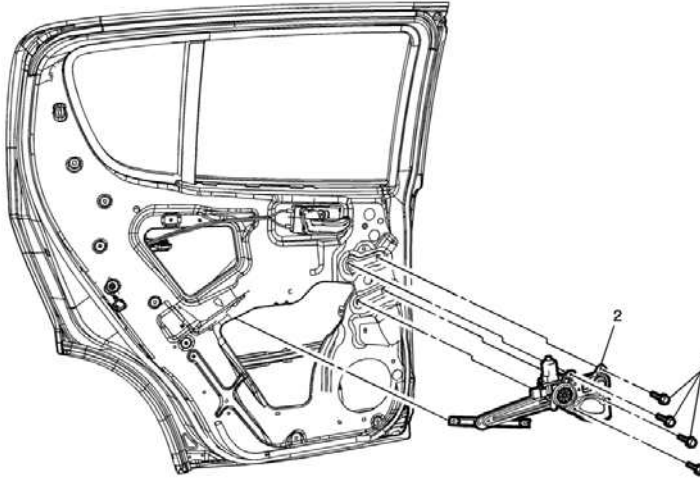


Rear Side Door Window Regulator Replacement

Callout	Component Name
Preliminary Procedures	
1.	Position window approximately half way down in the door.
2.	Remove the rear side door window regulator to window bolts. Do not remove the window, tape the window in the full up position after removing the bolts. Refer to Rear Side Door Window Replacement.
	Rear Side Door Window Power Regulator Bolts Guide (Qty: 2)
1	Caution: Refer to Fastener Caution. Tighten 10 Y (89 lb in)
	Rear Side Door Window Power Regulator Bolt (Qty: 4)
2	Tighten 10 Y (89 lb in)
	Rear Side Door Window Power Regulator
	Procedures
3	1. Disconnect the electrical connector. 2. Transfer all parts as necessary.
	Note: Inspect the window for proper operation, before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Regulator Replacement

Callout

Component Name

Preliminary Procedures

1. Position window approximately half way down in the door.
2. Remove the rear side door window regulator to window bolts. Do not remove the window, tape the window in the full up position after removing the bolts. Refer to Rear Side Door Window Replacement.

Rear Side Door Window Power Regulator Bolt (Qty: 4)

1

Caution: Refer to Fastener Caution.

Tighten

10 Y (89 lb in)

Rear Side Door Window Power Regulator

Procedures

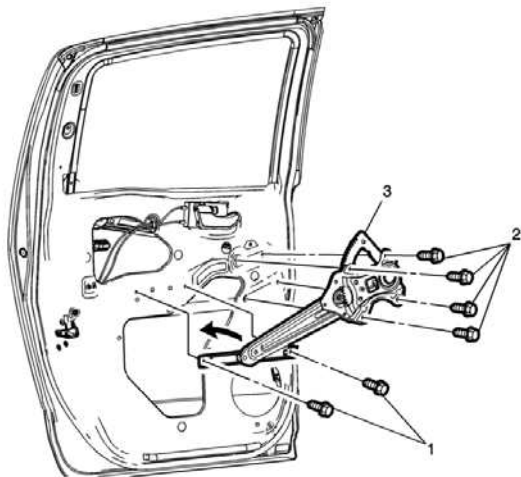
2

1. Disconnect the electrical connector.
2. Transfer all parts as necessary.

Note: Inspect the window for proper operation, before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Regulator Replacement

Callout
Preliminary Procedures

Component Name

1. Position window approximately half way down in the door.
2. Remove the rear side door window regulator to window bolts. Do not remove the window, tape the window in the full up position after removing the bolts. Refer to Rear Side Door Window Replacement.

Rear Side Door Manual Window Regulator Lower Guide Bolts (Qty: 2)

- 1 **Caution:** Refer to Fastener Caution.

Tighten

10 Y (89 lb in)

Rear Side Door Manual Window Regulator Bolt (Qty: 4)

- 2 **Tighten**

10 Y (89 lb in)

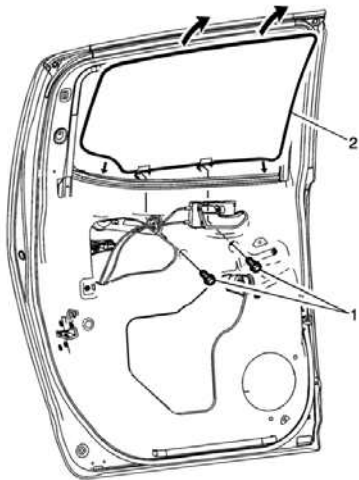
Rear Side Door Manual Window Regulator

- 3

Note: Inspect the window for proper operation, before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Replacement

Callout	Component Name
Preliminary Procedures	

1. Remove the rear side door upper rear trim. Rear Side Door Upper Rear Trim Panel Replacement.
2. Remove the rear door window outer sealing strip. Refer to Rear Side Door Window Outer Sealing Strip Replacement.
3. Remove the rear side door window rear channel. Refer to Rear Side Door Window Rear Channel Replacement.

Rear Side Door Window Regulator to Window Bolts (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

- | | |
|---|---|
| 1 | <ol style="list-style-type: none">1. Adjust the window to view the window regulator to window bolts through the opening holes in the inner door panel .2. Slide the window downward until both sides of the rear window are out of the channel. Lift upward on the window, remove the window from the door.3. Lift upward on the window, remove the window from the door. |
|---|---|

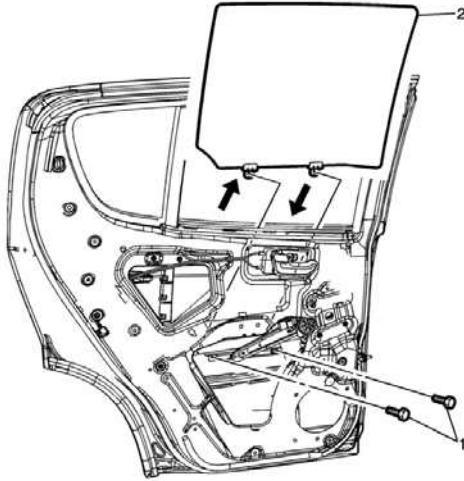
Tighten

10 Y (89 lb in)

- | | |
|---|--|
| 2 | <p>Rear Side Door Window</p> <p>Note: Inspect the window for proper operation before installing the trim.</p> |
|---|--|

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Replacement

Callout Preliminary Procedures

1. Place the door window in the full down position.
2. Remove the rear side door stationary window. Refer to Rear Side Door Stationary Window Replacement.

Rear Side Door Window to Regulator Bolts (Qty: 2)

Caution: Refer to Fastener Caution.

Procedure

- 1
 1. Position the window approximately half way down in the door.
 2. Slide the window rearward out of the rear side door front guide.
 3. Rotate the rear door window as necessary to remove it from the door window frame.

Tighten

10 Y (89 lb in)

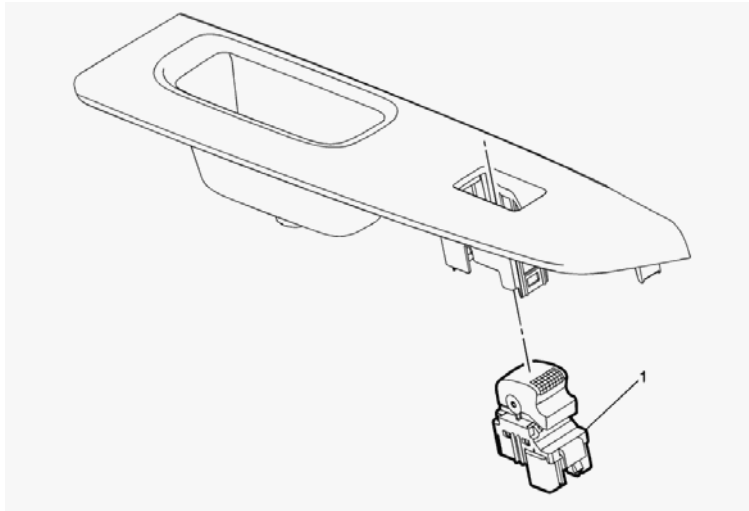
- 2 Rear Side Door Window

Note: Inspect the window for proper operation before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Rear Side Door Window Switch Replacement

Callout

Component Name

Preliminary Procedure

Remove the rear side door pull handle trim finish panel. Refer to Rear Side Door Pull Handle Trim Finish Panel Replacement.

Rear Side Door Window Switch Assembly

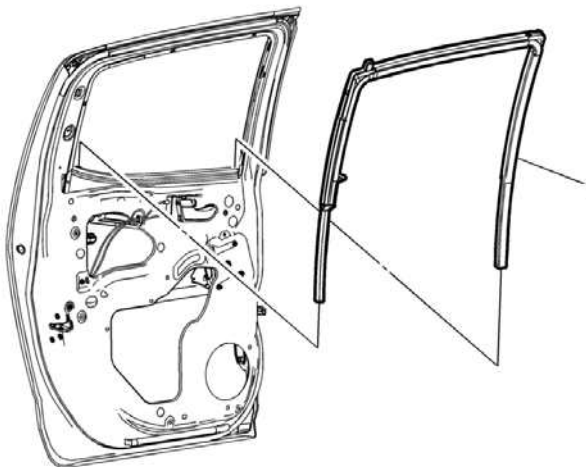
1

Procedure

Refer to Control Module References for programming and set up procedures.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Rear Side Door Window Weatherstrip Replacement

Callout

Component Name

Preliminary Procedures

Remove the rear side door window. Refer to Rear Side Door Window Replacement.

Rear Side Door Window Weatherstrip

Procedures

1

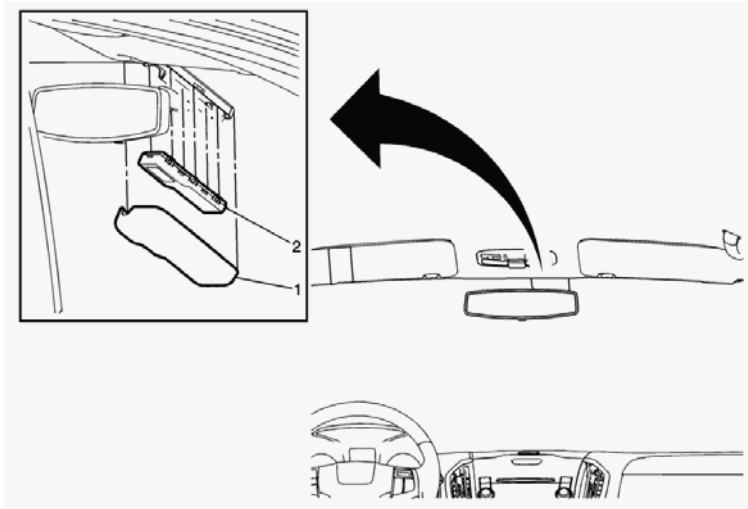
1. Grasping the rear upper corner of the rear door window weatherstrip, pull down on the weatherstrip and out of the channel.
2. Position the window weatherstrip in the upper rear corner of the frame, work the weatherstrip around the frame.
3. Insert the weatherstrip downward in the front and rear channel until fully seated.
4. Carefully move the regulator upward for short slow intervals, while ensuring that the window remains in the guides.

Note: Inspect the window for proper operation before installing the door trim.

2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:

Fuel Delivery: | Fuel:



Remote Control Door Lock Receiver Replacement

Callout

1 Remote Control Door Lock Receiver Cover

Remote Control Door Lock Receiver

Component Name

Procedure

2

1. Disconnect the electrical connector.
2. Unsnap the receiver from the windshield bracket.
3. For programming and set up, refer to Control Module References

2013 Chevrolet Colorado

Submodel: | **Engine Type:** | **Liters:**

Fuel Delivery: | **Fuel:**

[Diagnostic Aids](#)

The remote control door lock receiver only functions as an antenna, receiving the signals sent by the keyless entry transmitter and forwarding them to the body control module (BCM). The keyless entry software is contained wholly within the BCM.

[Replace and Program ECU or Reprogram ECU](#)

This ECU does not require SPS programming or any setup procedures.