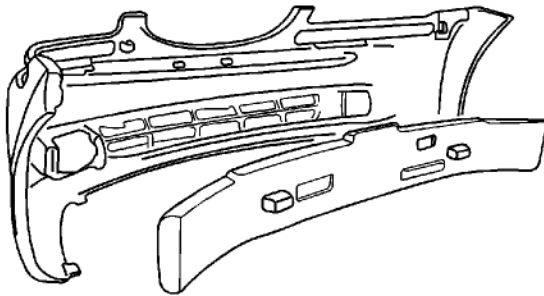


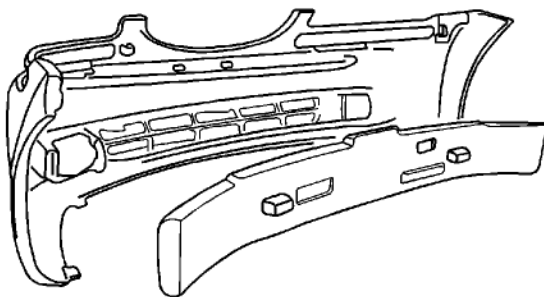
## Front Bumper Fascia Energy Absorber Replacement

### Removal Procedure



1. Remove the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) .
2. Remove the front bumper energy absorber.

### Installation Procedure

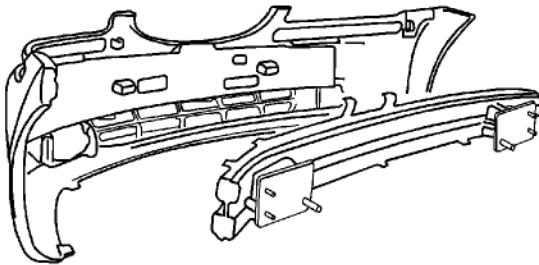




1. Install the front bumper energy absorber.
2. Install the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) .

## Front Bumper Impact Bar Replacement (Hatchback)

### Removal Procedure

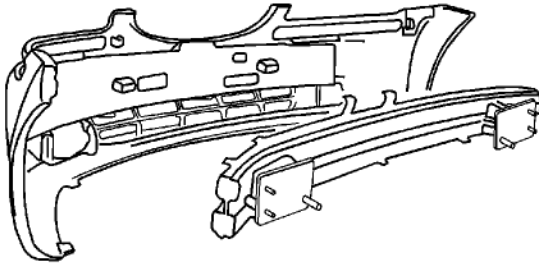


1. Remove the front bumper fascia.

Refer to [Front Bumper Fascia Replacement](#) .

2. Remove the front bumper impact beam.

### Installation Procedure

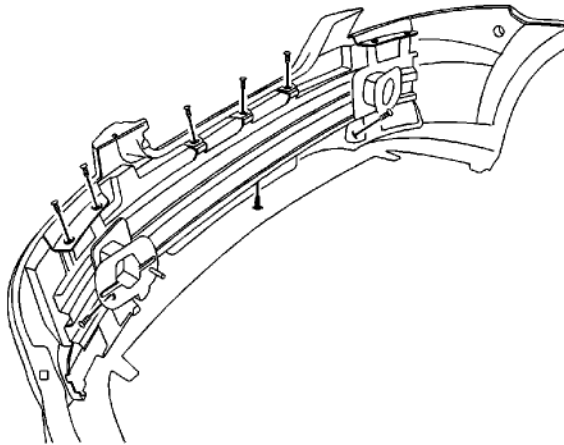


1. Install the front bumper impact beam.
2. Install the front bumper fascia.

Refer to [Front Bumper Fascia Replacement](#) .

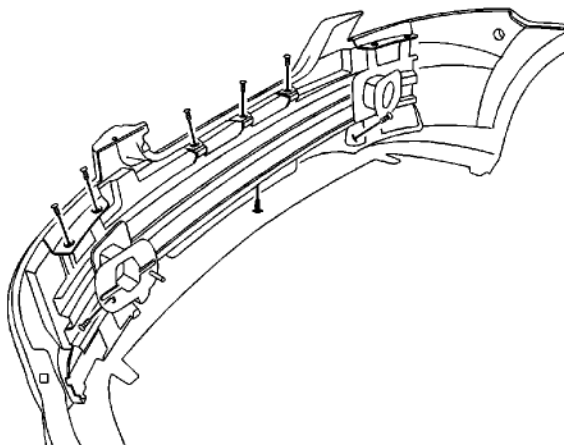
## Front Bumper Impact Bar Replacement (Notchback)

### Removal Procedure



1. Remove the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) .
2. Remove the front bumper impact beam.

### Installation Procedure



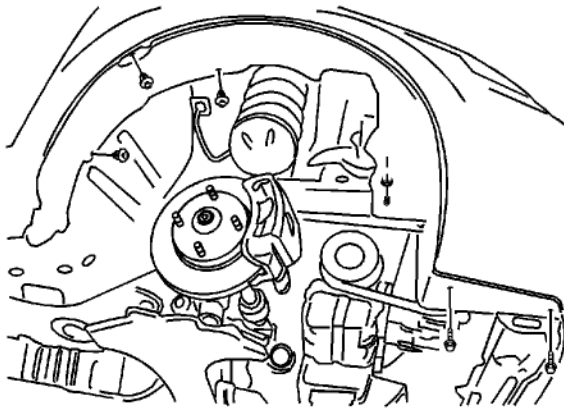


1. Install the front bumper impact beam.
2. Install the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) .

## Front Bumper Fascia Replacement (Notchback)

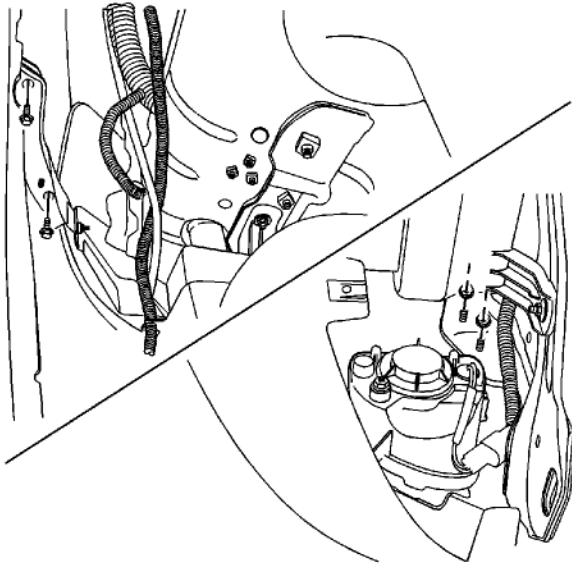
### Removal Procedure

**Warning:** Refer to [Battery Disconnect Warning](#) in the Preface section.

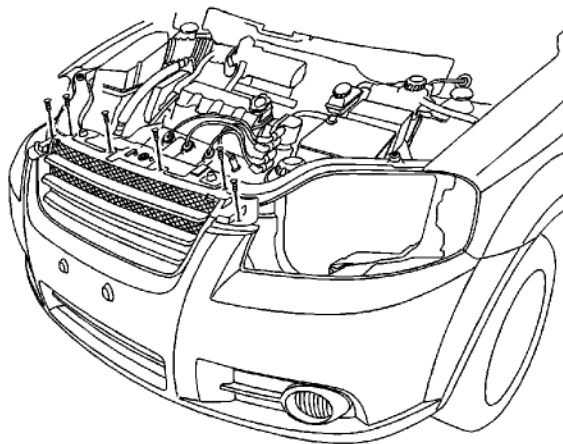


1. Disconnect the negative battery cable.
2. Remove the necessary screws, the retainers, and nuts, from the front wheel well splash shields.

**Warning:** Refer to [Battery Disconnect Warning](#) in the Preface section.

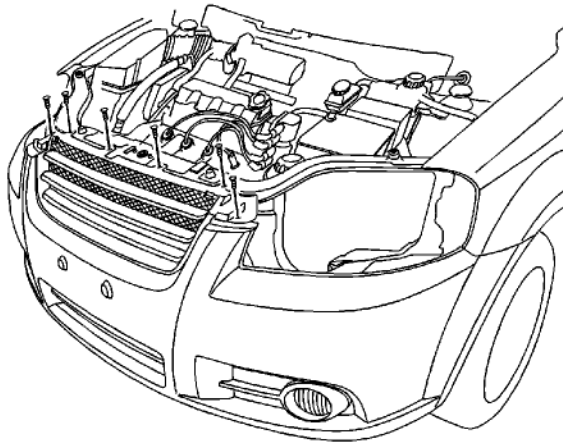


3. Remove the headlamps, the front side marker lamp, and the front fog lamps. Refer to [Headlamp Replacement](#) , [Front Side Marker Lamp Replacement](#) and [Front Fog Lamp Replacement](#).
4. Remove the screws from the wheel wells.
5. Remove the retainers from the upper fascia.
6. Remove the screws attaching the fascia to the fender.
7. Remove the retainers from underneath the fascia.



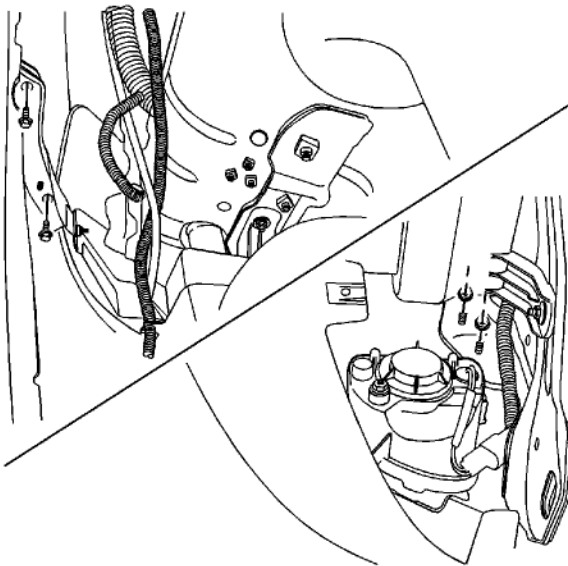
8. Remove the retainers on the top of the fascia.
9. Remove the front bumper fascia.

## Installation Procedure

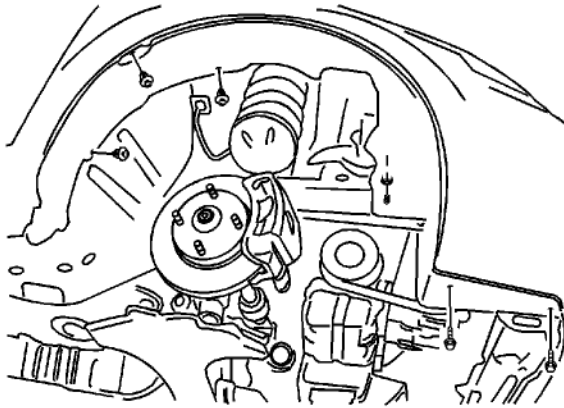


1. Install the bumper fascia.
2. Install the retainers on the top of the fascia.

**Caution:** Refer to [Fastener Caution](#) in the Preface section.



3. Install the retainers underneath the fascia.
4. Install the screws attaching the fascia to the fender and tighten to **1.5 N·m (13 lb in)**.
5. Install the headlamps, the front side marker lamps, and the front fog lamps. Refer to [Headlamp Replacement](#), [Front Side Marker Lamp Replacement](#) and [Front Fog Lamp Replacement](#).



6. Install the screws, the retainers, and the nuts to the front wheel well splash shields.

**Tighten**

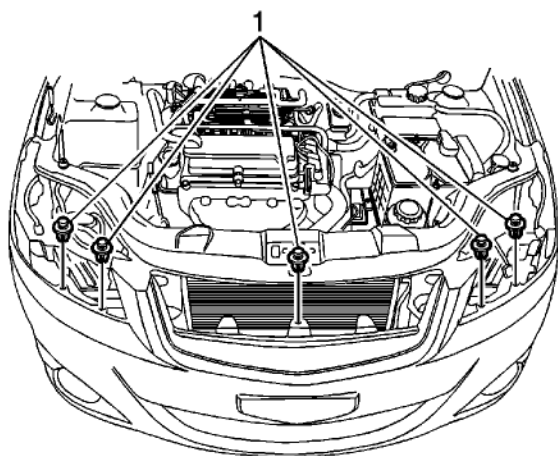
- Tighten the splash shield screws to 1.5 N·m (13 lb in).
  - Tighten the splash shield nuts to 1.5 N·m (13 lb in).
7. Connect the negative battery cable.

## Front Bumper Fascia Replacement (Hatchback)

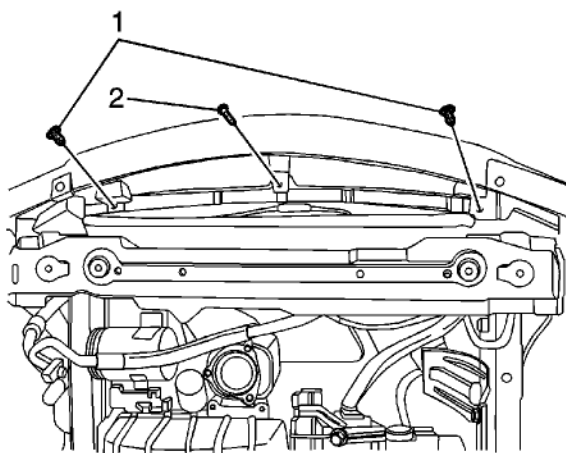
### Removal Procedure

**Warning:** Refer to [Battery Disconnect Warning](#) in the Preface section.

1. Disconnect the negative battery cable.
2. Remove the necessary screws, bolts, and nuts, from the front wheel well splash shields.
3. Remove the headlamps. Refer to [Headlamp Replacement](#).
4. Remove the fascia grille. Refer to [Fascia Grille Replacement](#).

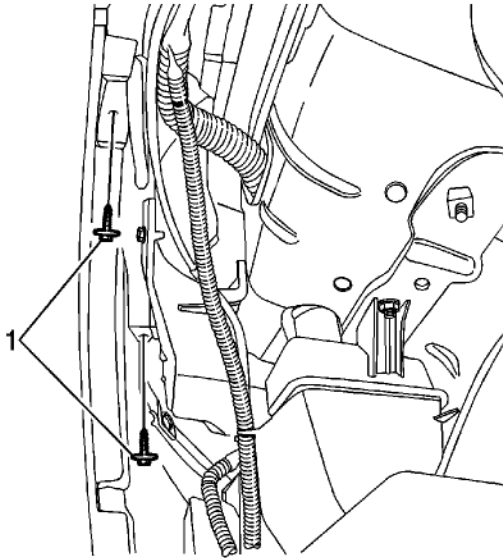


5. Remove the clips (1) from the top of the front fascia.



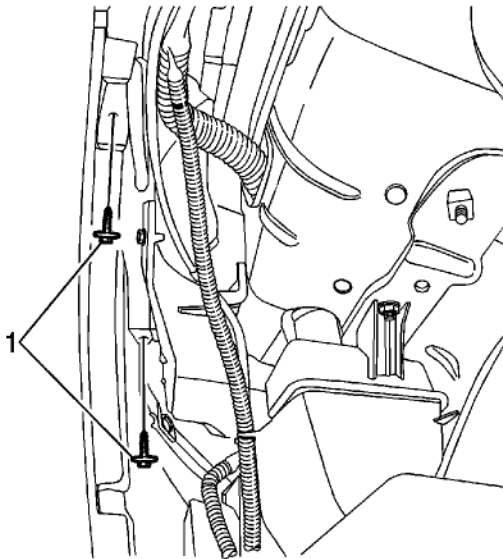


6. Remove the clips (1) from the bottom of the front fascia.
7. Remove screw (2) from the bottom of the front fascia.



8. Remove the bolts (1) from the inside of the front bumper fascia.
9. Remove the front fascia from the vehicle.

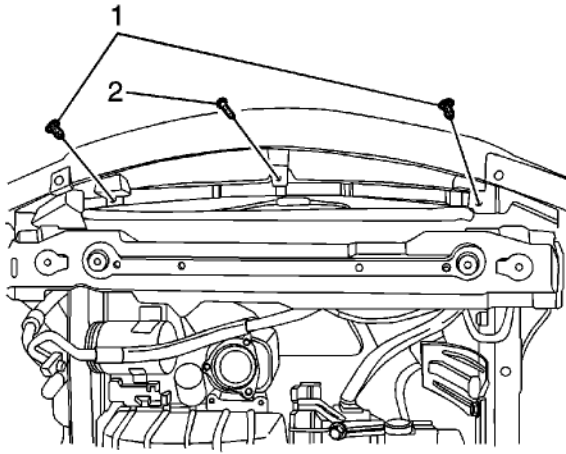
## Installation Procedure



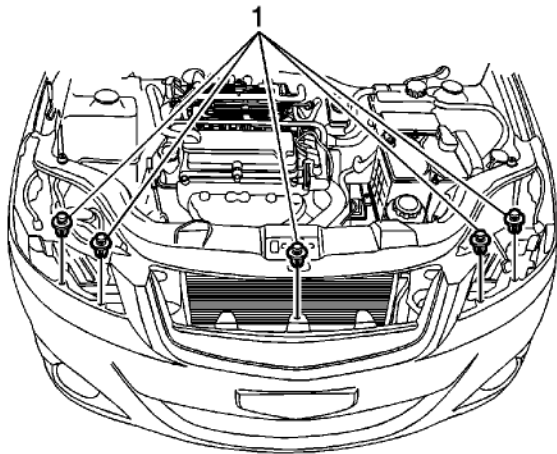
1. Install the front fascia from the vehicle.

**Caution:** Refer to [Fastener Caution](#) in the Preface section.

2. Install the bolts (1) to the inside of the front bumper fascia and tighten to **1.5 N·m (13 lb in)**.
3. Remove the clips (1) from the bottom of the front fascia.



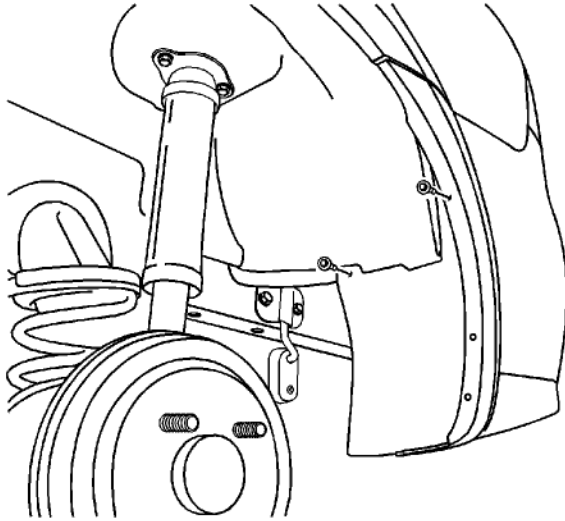
4. Install screw (2) to the bottom of the front fascia and tighten to **1.5 N·m (13 lb in)**.



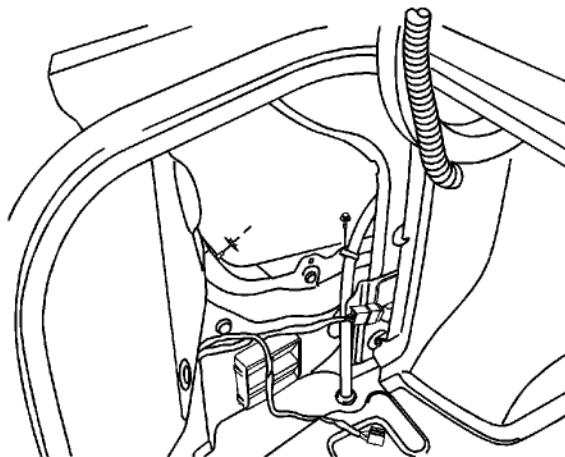
5. Install the clips (1) to the top of the front fascia.
6. Install the fascia grille. Refer to [Fascia Grille Replacement](#).
7. Install the headlamps. Refer to [Headlamp Replacement](#).
8. Install the necessary screws, bolts, and nuts, to the front wheel well splash shields.
9. Connect the negative battery cable.

## Rear Bumper Fascia Replacement (Notchback)

### Removal Procedure



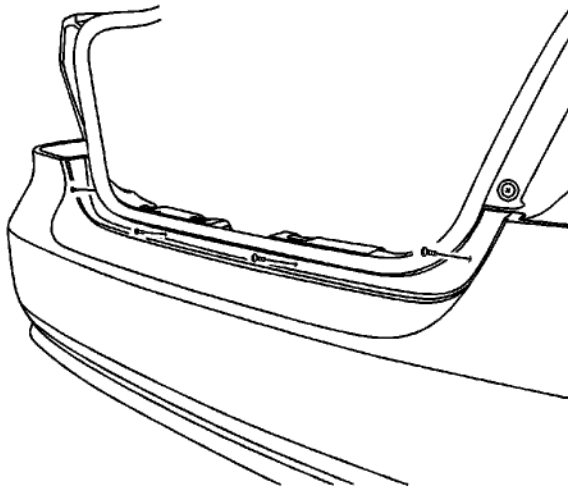
1. Remove the screws and the mud guards.
2. Remove the screws attaching the splash shields to the fascia.
3. Remove the screws from the bottom of the fascia.
4. Remove the rear luggage compartment side panels.



5. Remove the nuts in the luggage compartment.

© 2010 General Motors Corporation. All rights reserved.

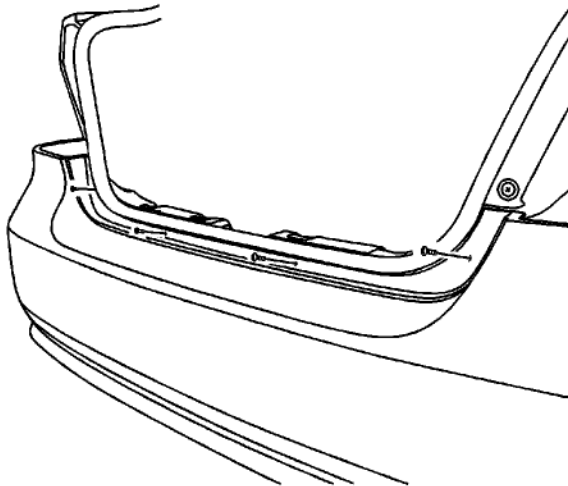
6. Remove the bolts in the luggage compartment.



7. Remove the rear upper fascia screws.
8. Remove the tail lamps. Refer to [Tail Lamp Replacement](#).
9. Remove the inner upper fascia retainers.
10. Remove the fascia.

## Installation Procedure

**Caution:** Refer to [Fastener Caution](#) in the Preface section.

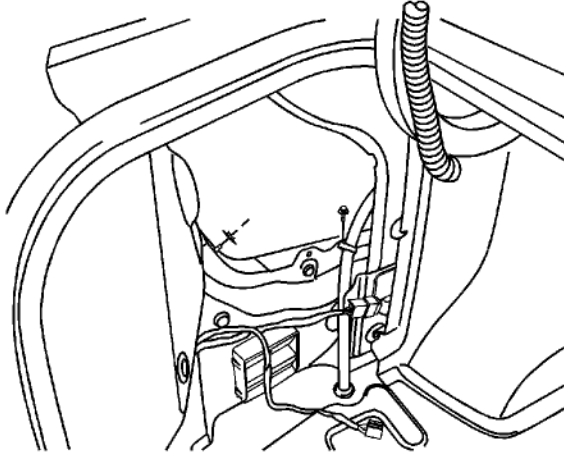


1. Install the fascia with the rear upper fascia screws.

**Tighten**

Tighten the rear upper fascia screws to 1.5 N·m (13 lb in).

2. Install the rear inner upper fascia retainers.
3. Install the tail lamps. Refer to [Tail Lamp Replacement](#).



4. Install the bolts in the luggage compartment.

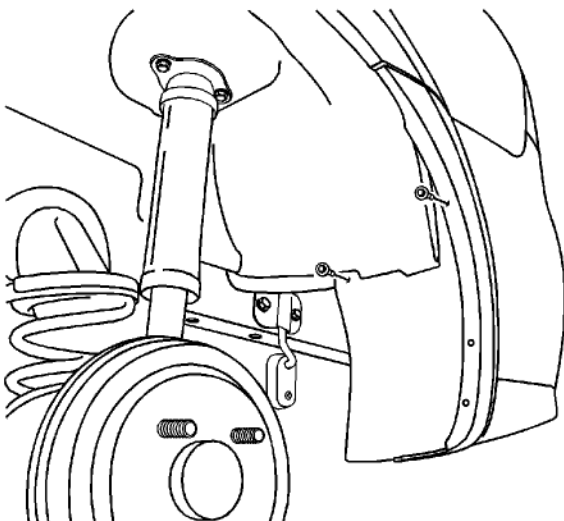
**Tighten**

Tighten the luggage compartment fascia bolts to 4 N·m (35 lb in).

5. Install the nuts in the luggage compartment.

**Tighten**

Tighten the luggage compartment fascia nuts to 4 N·m (35 lb in).





6. Install the splash shield screws.

**Tighten**

Tighten the splash shield screws to 1.5 N·m (13 lb in).

7. Install the lower fascia screws.

**Tighten**

Tighten the lower fascia screws to 1.5 N·m(13 lb in).

8. Install the mud guards with the screws.

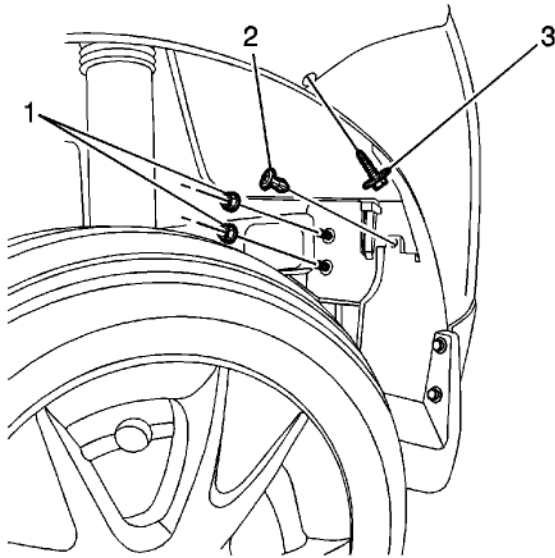
**Tighten**

Tighten the mud guard screws to 1.5 N·m (13 lb in).

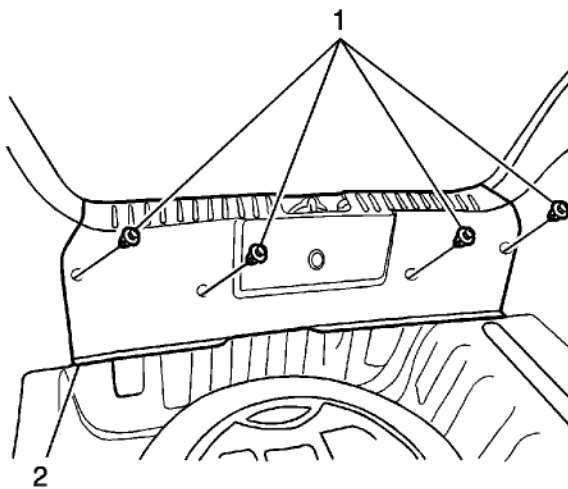
## Rear Bumper Fascia Replacement (Hatchback)

### Removal Procedure

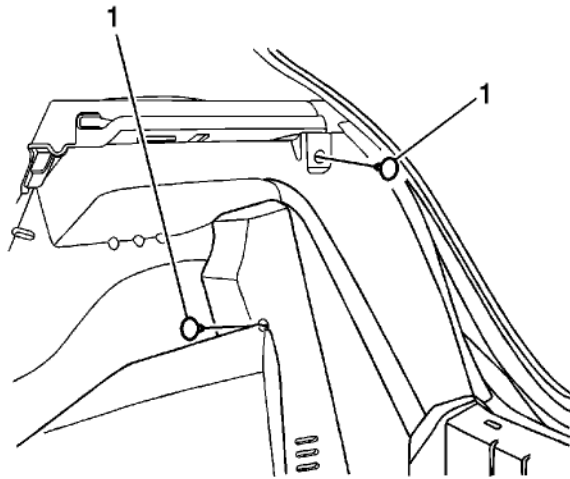
1. Remove the screws and the mud guards.
2. Remove the screws and the splash shields.
3. Remove the tail lamps. Refer to [Tail Lamp Replacement](#).



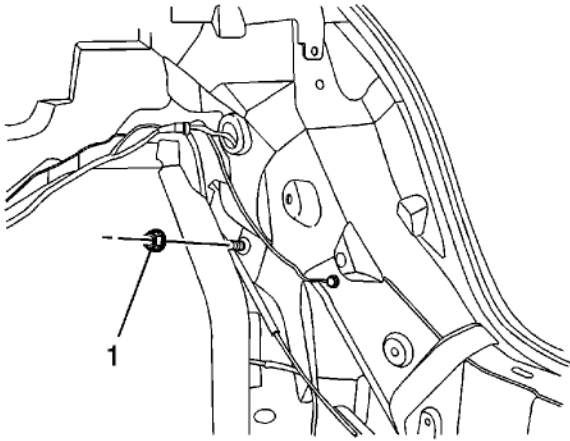
4. Remove the rear bumper fascia nuts (1).
5. Remove the rear bumper fascia bolt (3).
6. Remove the rear bumper fascia clip (2).



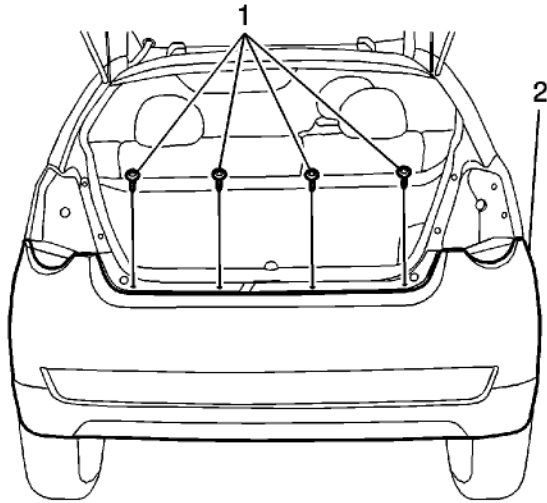
7. Remove the clips (1) from the rear sill trim (2).
8. Remove the rear sill trim panel (2).



9. Remove the rear side panel trim clips (1) and screw.



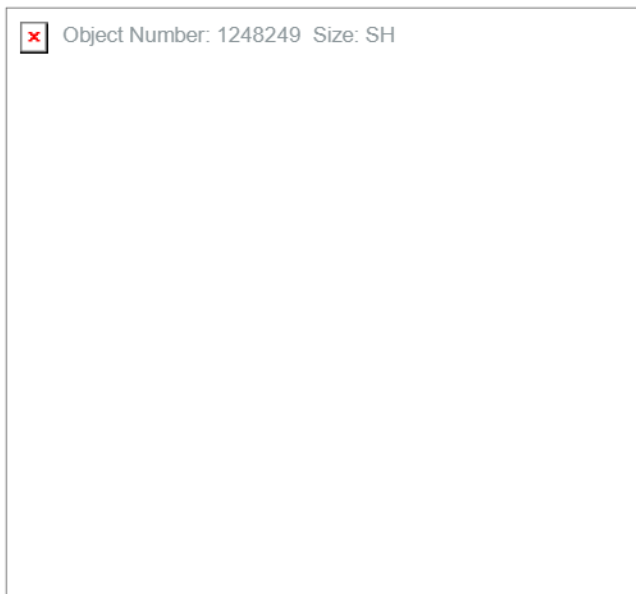
10. Remove the rear bumper fascia-to-lower back panel nut through the gap between the rear side panel trim and the lower back panel.



11. Remove the rear upper fascia screws (1).
12. Remove the fascia (2).

## Installation Procedure

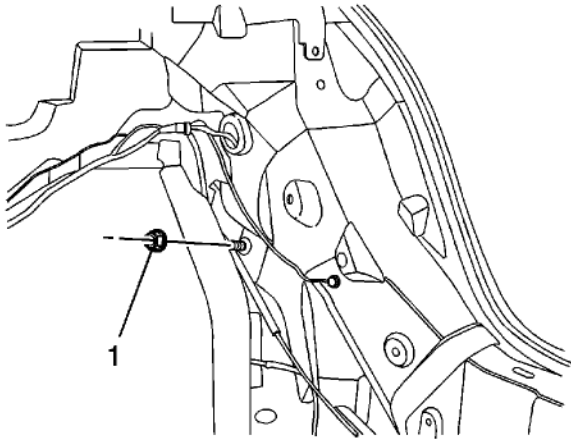
**Caution:** Refer to [Fastener Caution](#) in the Preface section.



1. Install the fascia (1) with the rear upper fascia screws (2).

### **Tighten**

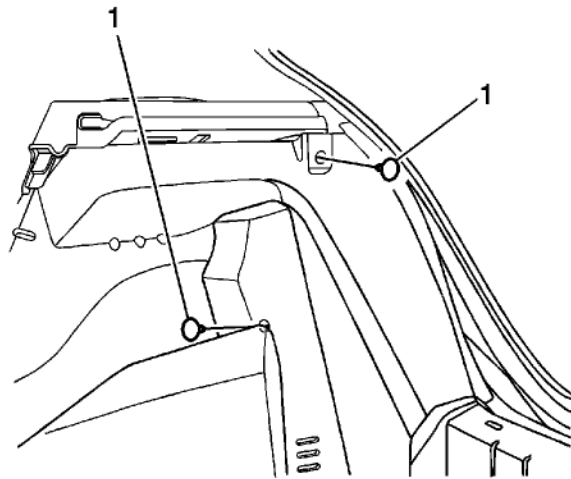
Tighten the rear upper fascia screws to 1.5 N·m (13 lb in).



2. Install the rear bumper fascia-to-lower back panel nut (1) through the gap between the rear side panel trim and the lower back panel.

**Tighten**

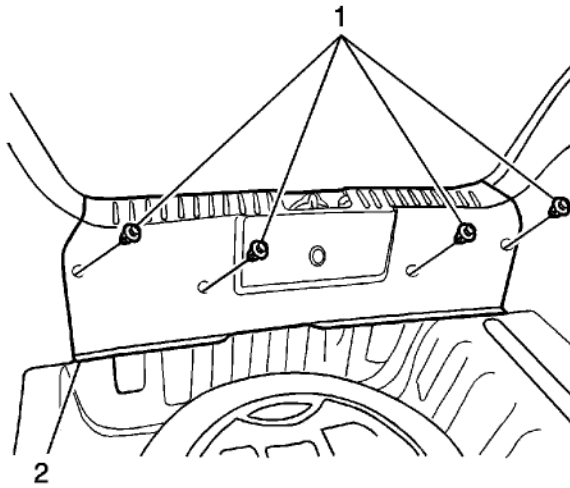
Tighten the rear fascia nut to 4 N·m (35 lb in).



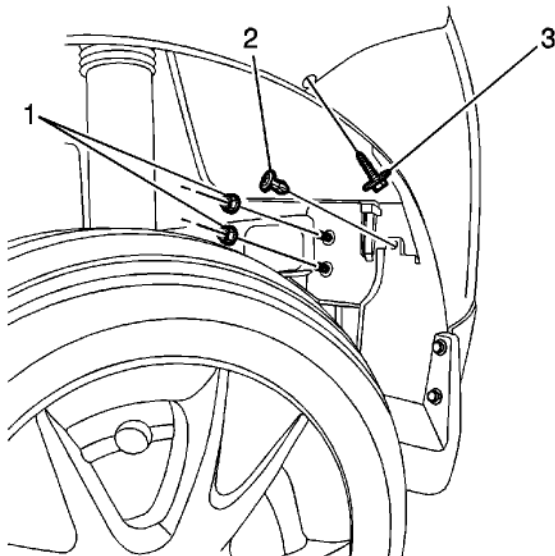
3. Install the rear side panel trim clips (1) and screw.

**Tighten**

Tighten the rear side panel trim screw to 1.5 N·m (13 lb in).



4. Install the rear sill trim panel (2).
5. Install the clips (1) to the rear sill trim (2).



6. Install the rear bumper fascia clip (2).
7. Install the rear bumper fascia bolt (3).

#### **Tighten**

Tighten the rear bumper fascia bolt (3) to 1.5 N·m (13 lb in).

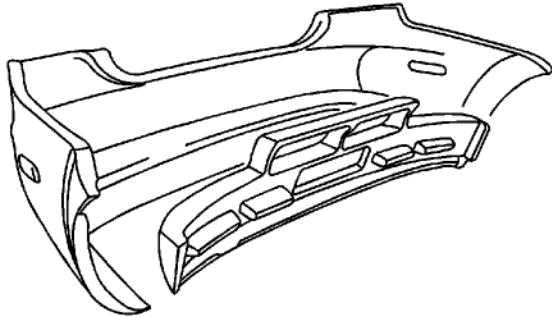
8. Install the rear bumper fascia nuts (1).

#### **Tighten**

Tighten the rear bumper fascia nut (1) to 25 N·m (18 lb ft).

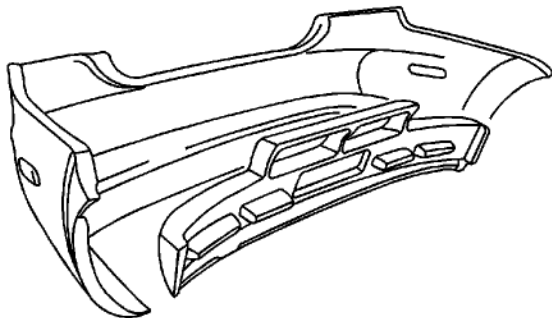
9. Install the tail lamps. Refer to [Tail Lamp Replacement](#).
10. Install the screws and the splash shields.
11. Install the screws and the mud guards.

## Rear Energy Absorber Replacement (North American) Removal Procedure



1. Remove the rear bumper fascia. Refer to [Rear Bumper Fascia Replacement](#) .
2. Remove the energy absorber.

## Installation Procedure

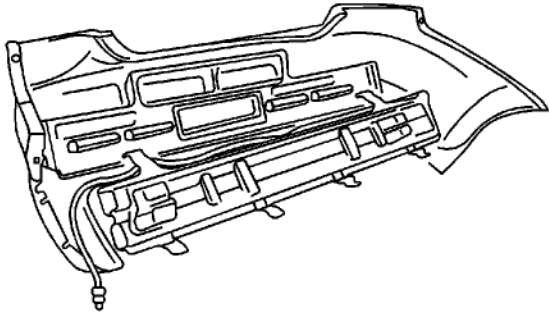




1. Install the energy absorber.
2. Install the rear bumper fascia. Refer to [Rear Bumper Fascia Replacement](#) .

## Rear Bumper Impact Bar Replacement

### Removal Procedure

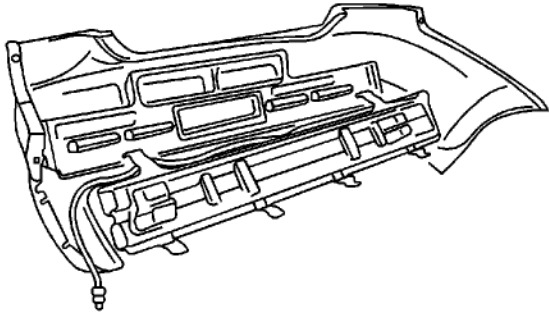


1. Remove the rear bumper fascia.

Refer to [Rear Bumper Fascia Replacement](#) .

2. Remove the rear bumper impact beam.

### Installation Procedure



1. Install the rear bumper impact beam.
2. Install the rear bumper fascia.

Refer to [Rear Bumper Fascia Replacement](#) .