SPECIFICATIONS

FASTENER SPECIFICATIONS

Reusable Threaded Fastener Tightening Specifications

NOTE: *All fasteners listed in this table can be reused after removal.*	
Application	**Specification** **Metric (English)**
Front Bumper Top Cap Bolt	2.5 N.m (22 lb in)
Front Fender Inner Panel Bolt	2.5 N.m (22 lb in)
Front Grille Bolt	7 N.m (62 lb in)
Front Wheel Opening Molding Screw	2.5 N.m (22 lb in)
Hood Ornament Vent Nut	4.7 N.m (42 lb in)
Rear Wheel Opening Molding Bolt	6 N.m (53 lb in)

VISUAL IDENTIFICATION

GRAPHICS/DECALS/EMBLEMS

The striping material highlights vehicle surface imperfections. Eliminate all of the following before applying the stripe or the decal:

IMPORTANT:

- Dings
- Rough metal
- Paint defects
- Uneven 2-tone paint breaklines

IMPORTANT: Apply stripes and decals in a clean environment where dust and fibers do not interfere with proper adhesion.

1. Clean the area where you will apply the decal.
    1. Use the suitable solvents such as flash naptha, or a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water.
    2. Dry the area thoroughly with a clean lint-free cloth.
    3. Repaint the area. Feather the paint in, if the paint is chipped.
2. Warm the body surface to 27-38Â°C (80-100Â°F).

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3. Apply the tape stripe or the decals that wrap into the body openings or mount on flexible surfaces wet.

   Use the following procedure for wet application of stripes and decals:

4. Use Dupont Duponal WA or the equivalent for a wetting agent. Do not use a soap solution.
5. Spray a mist of solution onto the body area.
6. Peel the backing away from the decal.
7. Spray the adhesive backing of the decal in hot, humid weather with a mist of the wetting solution.
8. Position the decal in the desired location on the body surface.
9. Using a dampened squeegee, starting at the center of the decal, work from the center outward in both directions.
10. Squeegee the decal, in position, onto the body, removing any air bubbles along with the wetting solution.
11. Pull the decal back onto itself in order to remove the premask from the decal.
12. Squeegee the decal again.
13. Prick any air bubbles with a pin, if present.

REPAIR INSTRUCTIONS

EMBLEM/NAMEPLATE REPLACEMENT

CAUTION: Refer to Exterior Trim Emblem Removal Caution .

1. The part and vehicle surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain inside in a temperature range of 21Â°C (70Â°F) for 1 hour after assembly to allow the adhesive to develop sufficient bond strength.
2. Using masking tape, mark two sides of the placement where the old emblem/nameplate was placed.
3. Use a heat gun or equivalent, to heat the adhesive backed emblem/nameplates.
4. A flat-bladed plastic tool can assist in the removal process.
5. Wipe the vehicle surface area with a 50/50 solution by volume of isopropyl alcohol and clean drinkable water.
6. Dry the area with a clean lint-free cotton cloth.
7. Close any doors, liftgates, endgates and rear compartment lids where emblem/nameplates are to be placed.
8. When removing protective liners from adhesive backed emblem/nameplates, be careful not to touch the adhesive tape or allow the tape to come in contact with dirt or any foreign matter prior to the placement and adhesion.
9. Remove the protective liner from the emblem/nameplate.
10. Position, align and press the emblem/nameplate to the previously marked location.
11. Using a clean towel and the palm of the hand, press firmly for approximately 30 seconds, the emblem/nameplate to the vehicle body panel surface.
12. Ensure the emblem/nameplate is attached firmly to the body panel surface.
13. Remove the masking tape and clean all tape residue from the vehicle body panel surface around the emblem/nameplate attachment location.

BODY PANEL PAINT PROTECTOR REPLACEMENT

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1. The paint protective film and vehicle surface temperature should be 13-32Â°C (55-90Â°F) for best results.
2. Automatic car washes should be avoided for at least 24 hours after the paint protective film application.
3. Wipe the vehicle surface with isopropyl alcohol or flash naptha at the application area.
4. Dry the surface with a clean lint-free cloth.
5. Create a mixture of 25 percent isopropyl alcohol and 75 percent water and two drops of baby shampoo per 16 oz of fluid mixture.
6. Remove the backing liner from the protective film patch.
7. Use the solution to liberally spray the adhesive side of the protective patch, the mounting location along with your hands.
8. Position the paint protective film patch to the desired location on the vehicle.
9. Spray the surface of the film with the alcohol, water and soap solution.
10. Using a dampened squeegee, start at the center of the protective patch, working outward in order to remove the air and solution from under the protective patch.
11. Release any air bubbles with a pin.
12. Dry the surface with a clean, lint-free cotton cloth.

FRONT FENDER PAINT PROTECTOR REPLACEMENT

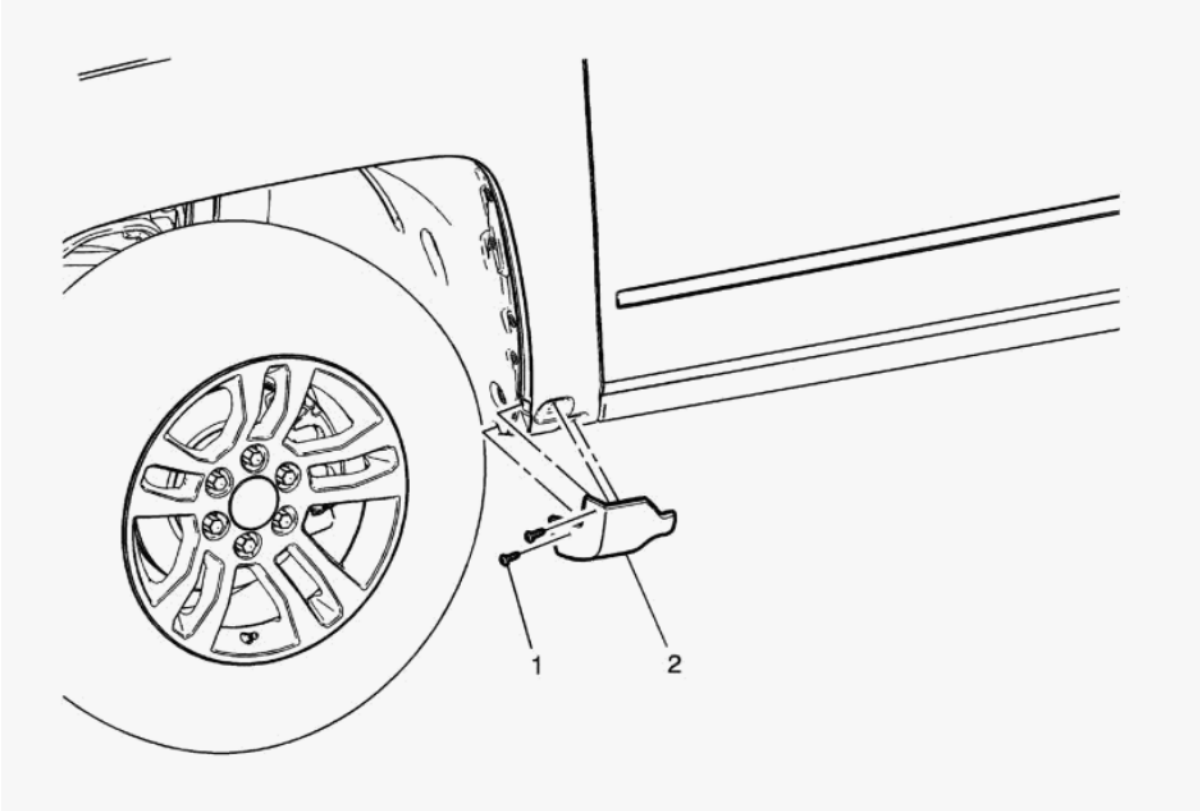


Fig. 1: Front Fender Paint Protector
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Fender Paint Protector Screw (Qty: 2)

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Callout	Component Name
	CAUTION:
2	Front Fender Paint Protector **Procedure** With a trim-type release tool disengage the 2 retainers starting at the top.

Refer to Fastener Caution

REAR PICKUP BOX PAINT PROTECTOR REPLACEMENT

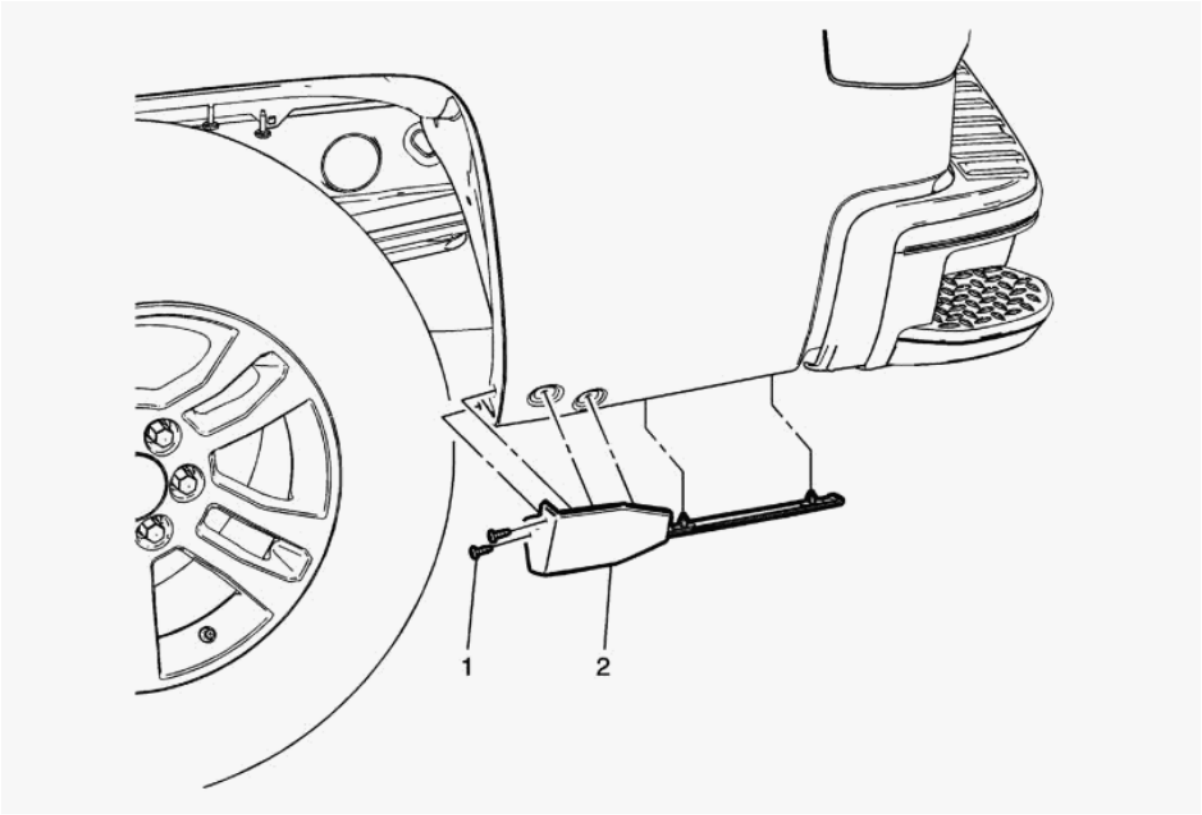


Fig. 2: Rear Pickup Box Paint Protector
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Pickup Box Paint Protector Screw (Qty: 2) **CAUTION:** **Refer to Fastener Caution .**
2	Rear Pickup Box Paint Protector **Procedure** With a trim-type release tool disengage the 4 retainers starting at the top.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (SILVERADO)

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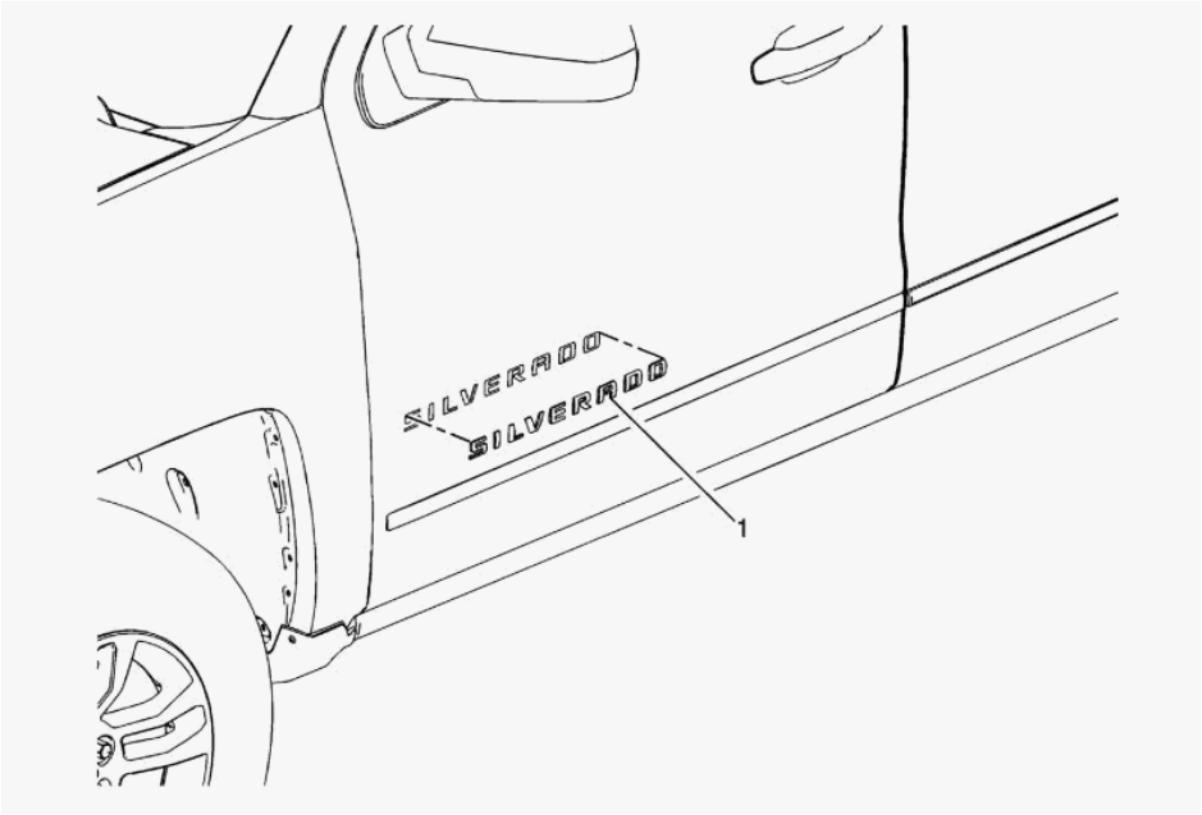


Fig. 3: Front Side Door Emblem/Nameplate (Silverado)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Nameplate (Silverado) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

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FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (CHEYENNE)

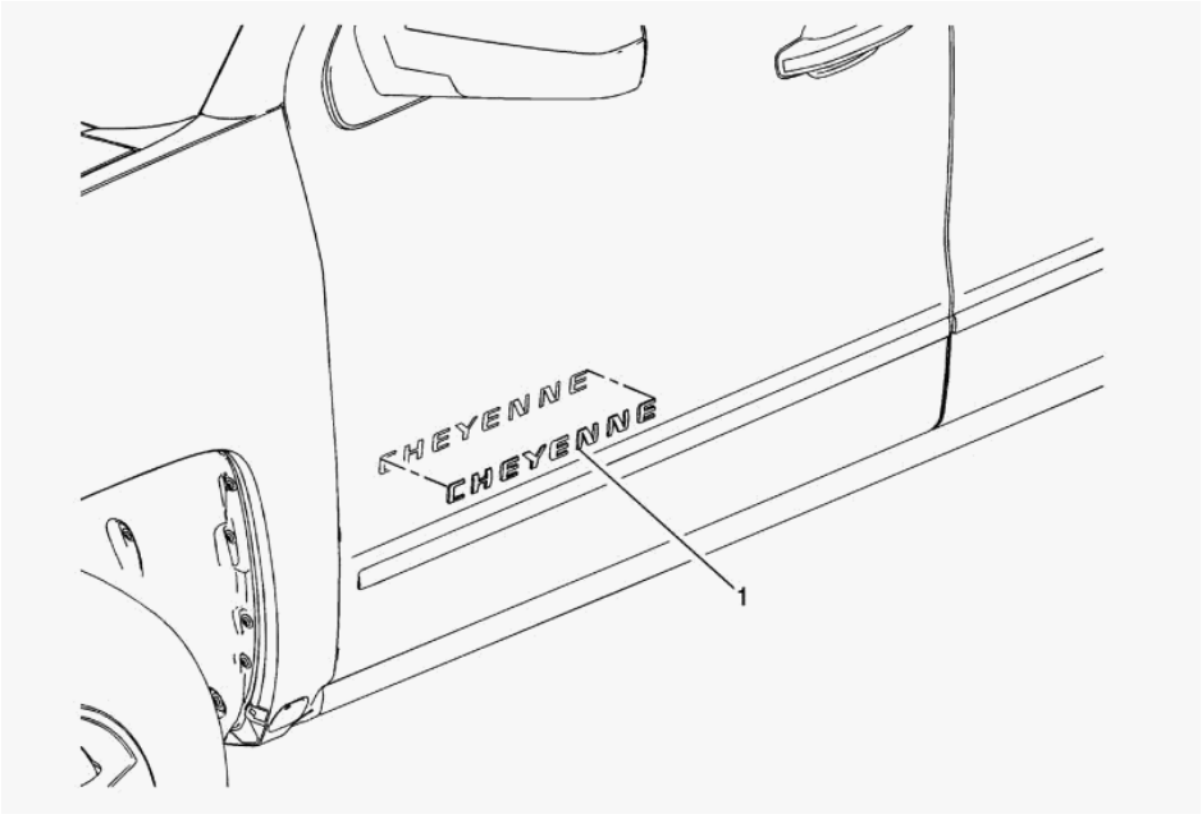


Fig. 4: Front Side Door Emblem/Nameplate (Cheyenne)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Nameplate (Cheyenne) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.

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Callout	Component Name
	5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (SIERRA)

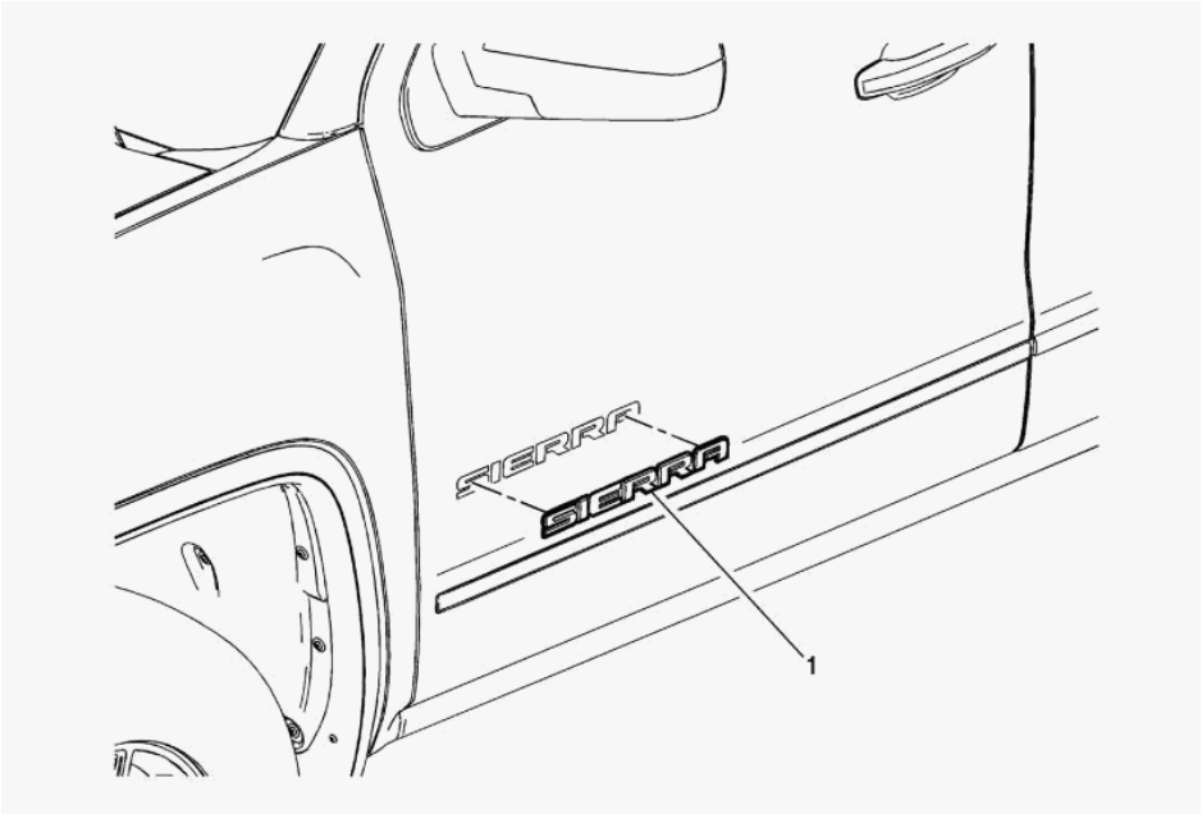


Fig. 5: Front Side Door Emblem/Nameplate (Sierra)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Nameplate (Sierra) **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal.

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Callout	Component Name
	3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (DENALI)

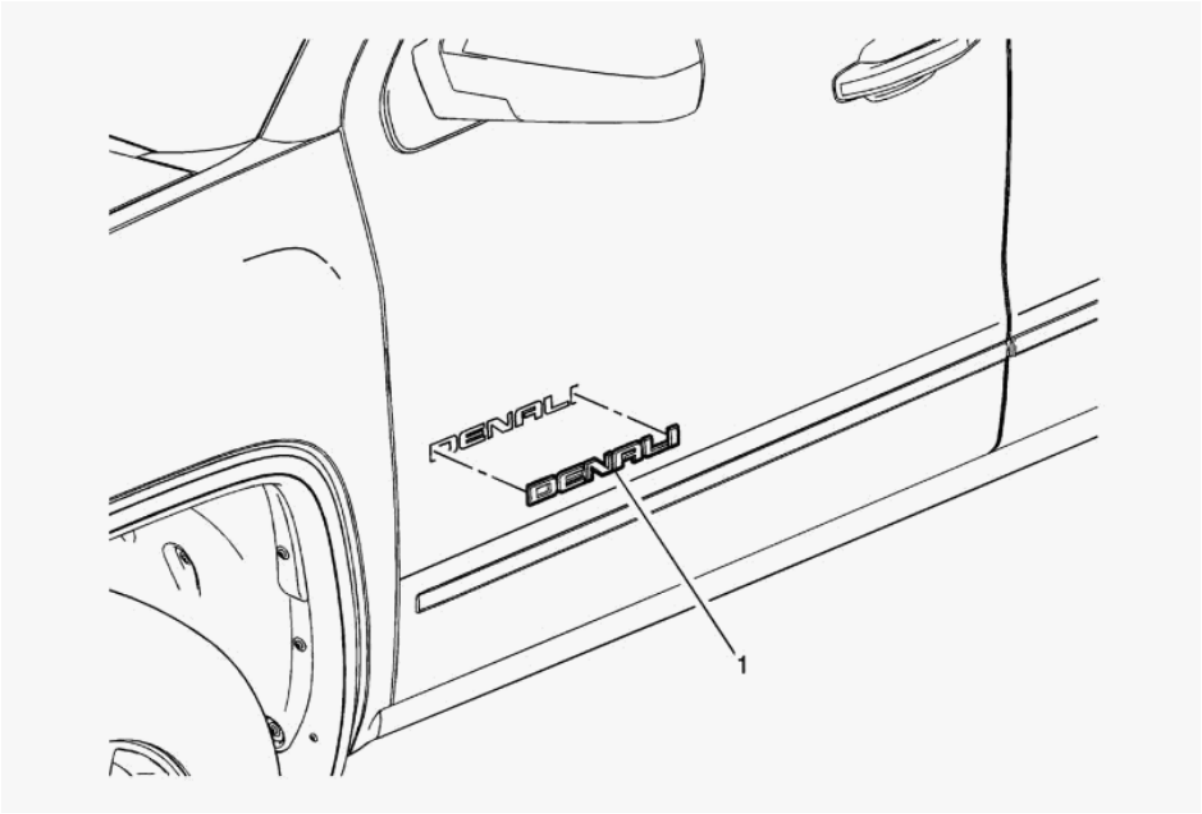


Fig. 6: Front Side Door Emblem/Nameplate (Denali)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Nameplate (Denali) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (HD)

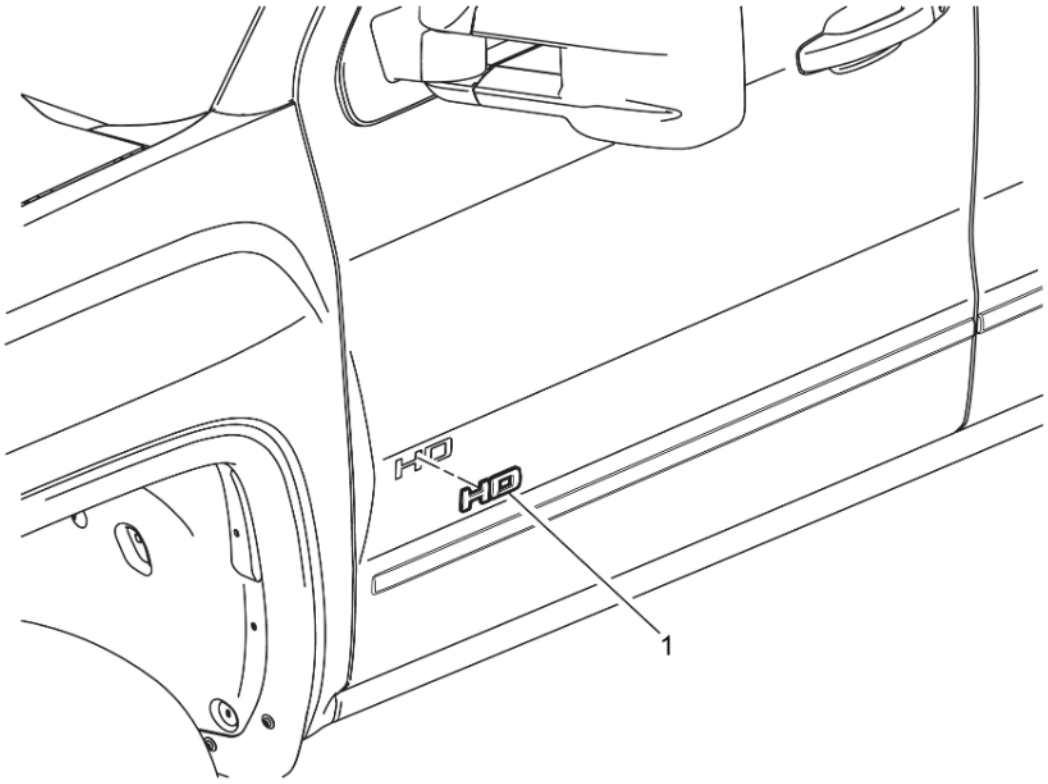


Fig. 7: Front Side Door Emblem/Nameplate (HD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Weight Class Nameplate **CAUTION:** **Refer to** **Exterior Trim**

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Callout	Component Name
	Emblem Removal Caution . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT SIDE DOOR EMBLEM/NAMEPLATE REPLACEMENT (DENALI HD)

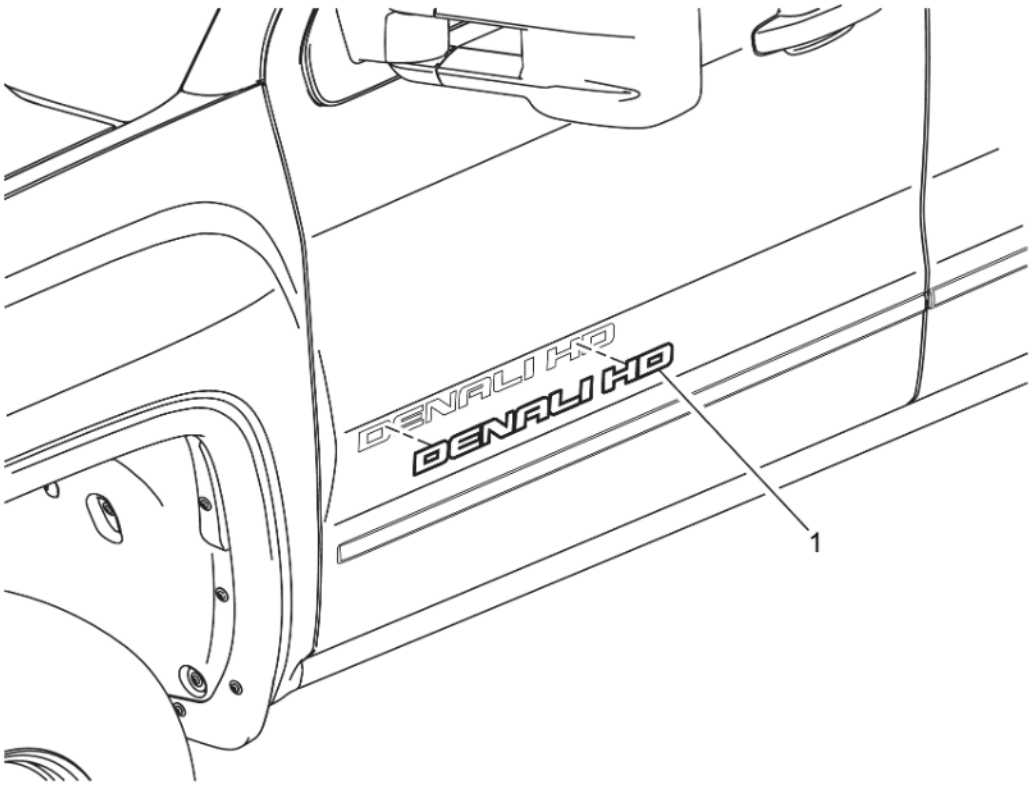


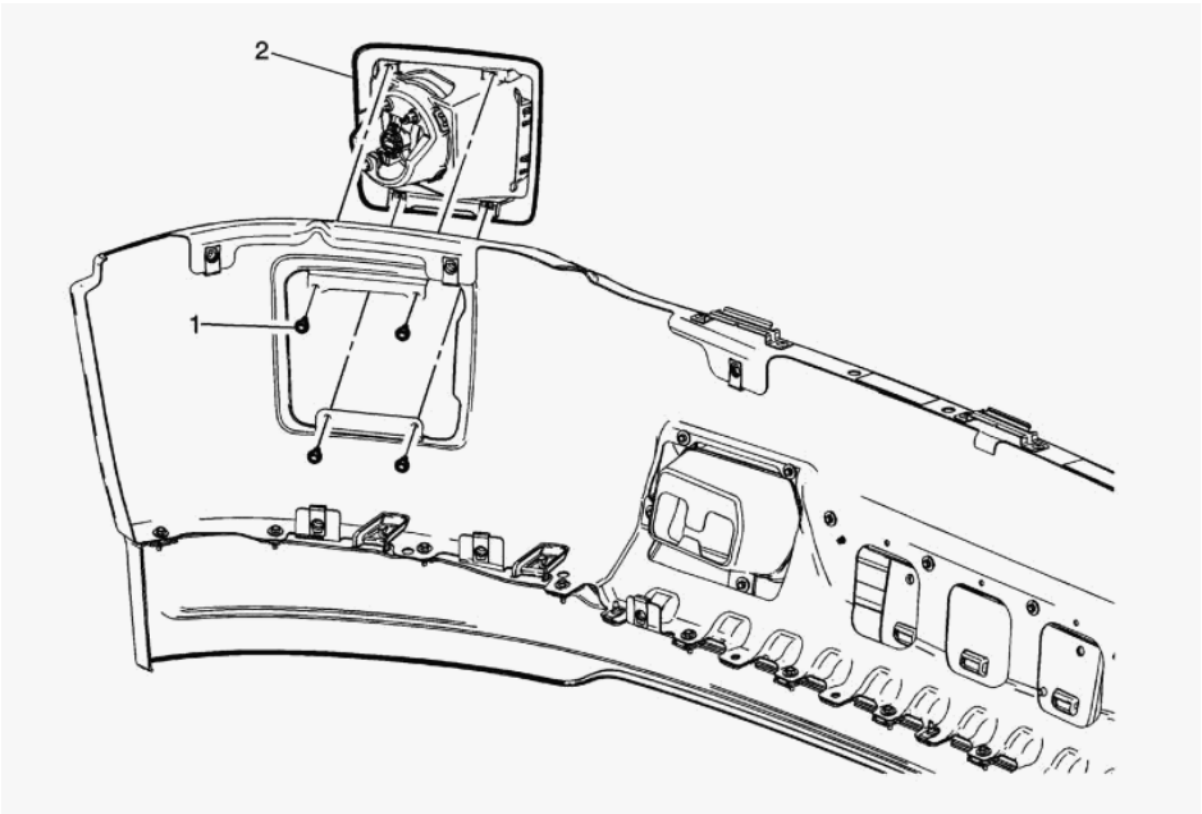
Fig. 8: Front Side Door Emblem/Nameplate (Denali HD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

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Callout	Component Name
1	Front Side Door Vehicle Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT FOG LAMP BEZEL REPLACEMENT (GMC)



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Fig. 9: Front Fog Lamp Bezel (GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper impact bar bracket. Refer to **Front Bumper Impact Bar Bracket Replacement (To Frame End)** **Front Bumper Impact Bar Bracket Replacement (GMC To Bumper)** .	
1	Front Fog Lamp Bezel Bolt (Qty: 4) **CAUTION:** **Refer to Fastener Caution .**
2	Front Fog Lamp Bezel **Procedure** 1. Disconnect the electrical connector. 2. Pull forward from the front bumper impact bar.

FRONT FOG LAMP BEZEL REPLACEMENT (CHEVROLET)

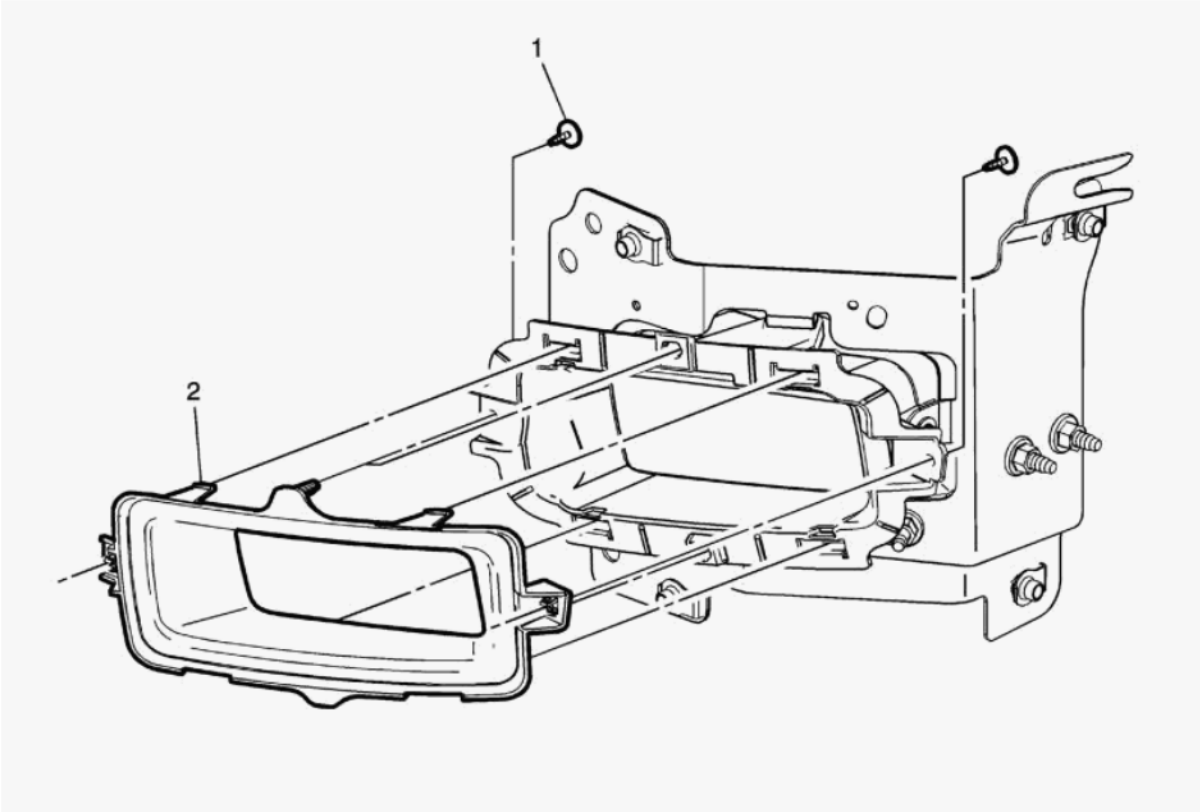


Fig. 10: Front Fog Lamp Bezel (Chevrolet)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

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Callout	Component Name
Preliminary Procedure Remove the front bumper impact bar outer bracket. Refer to **Front Bumper Impact Bar Outer Bracket Replacement (Chevrolet)** .	
1	Fog Lamp Bezel Bolt (Qty: 2) **CAUTION:** **Refer to** **Fastener** **Caution** .
2	Fog Lamp Bezel **Procedure** With a flat bladed tool release the 4 locking tabs and pull the fog lamp bezel from the front bumper impact bar outer bracket.

PICKUP BOX CARGO TIE DOWN LOOP REPLACEMENT

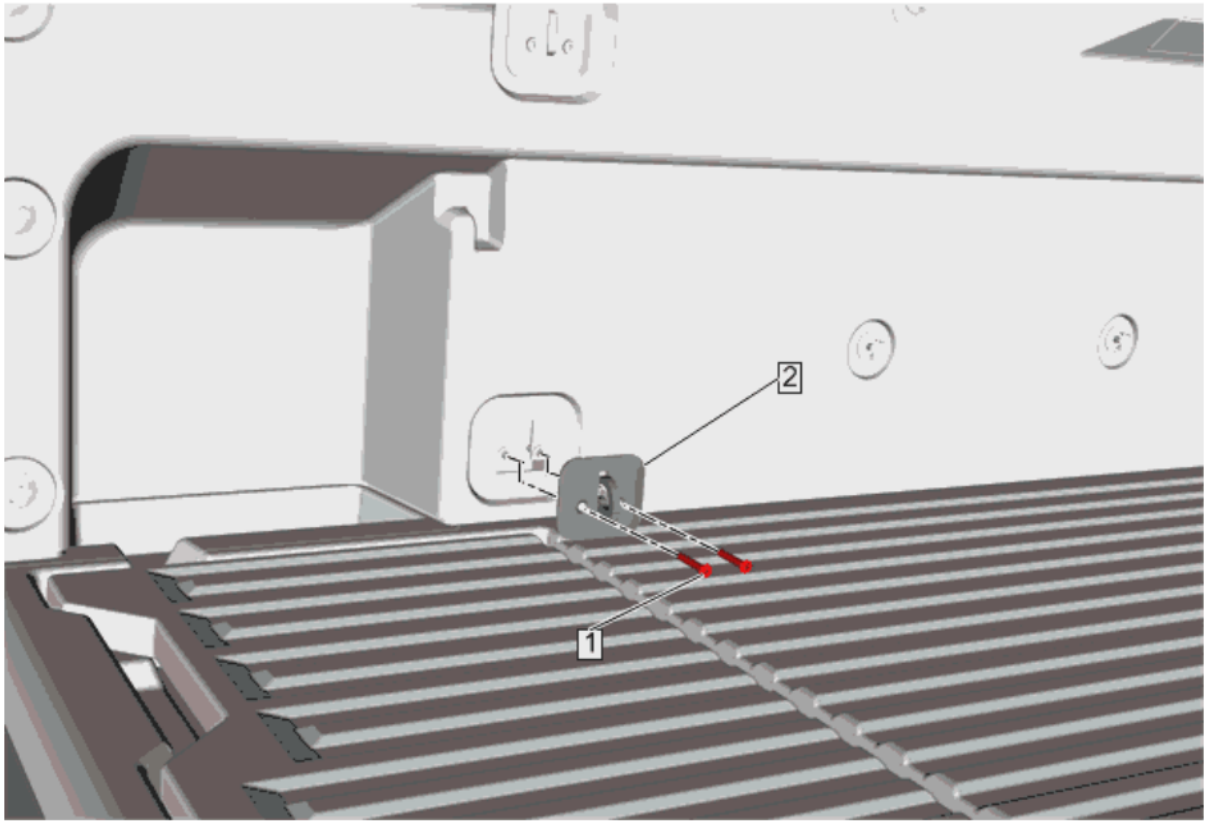


Fig. 11: Pickup Box Cargo Tie Down Loop
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

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Callout	Component Name
1	Pickup Box Cargo Tie Down Loop Bolt **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** <p01> (<p01> lb in)
2	Pickup Box Cargo Tie Down Loop

FRONT LICENSE PLATE MOUNT TRIM COVER REPLACEMENT

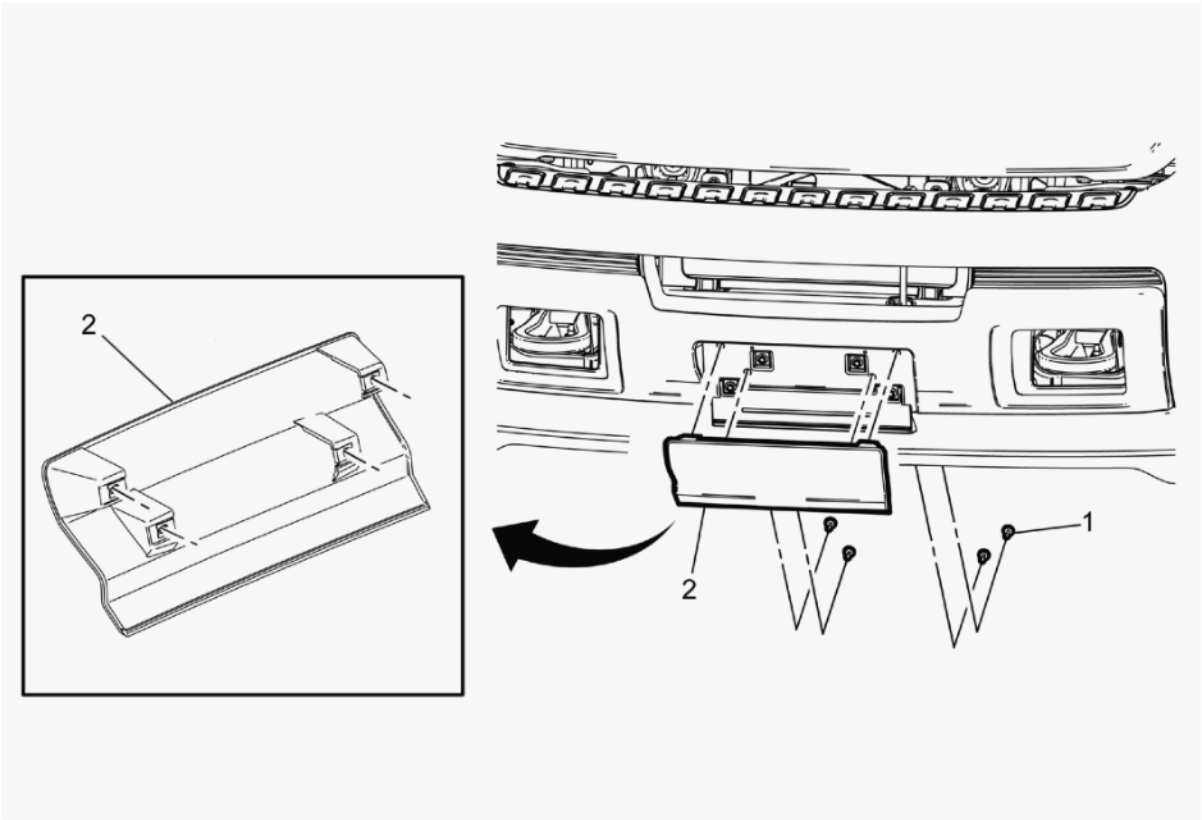


Fig. 12: Front License Plate Mount Trim Cover
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front License Plate Mount Trim Cover Bolt (Qty: 4) **CAUTION:** **Refer to** **Fastener Caution** .
2	Front License Plate Mount Trim Cover

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FRONT LICENSE PLATE BRACKET REPLACEMENT

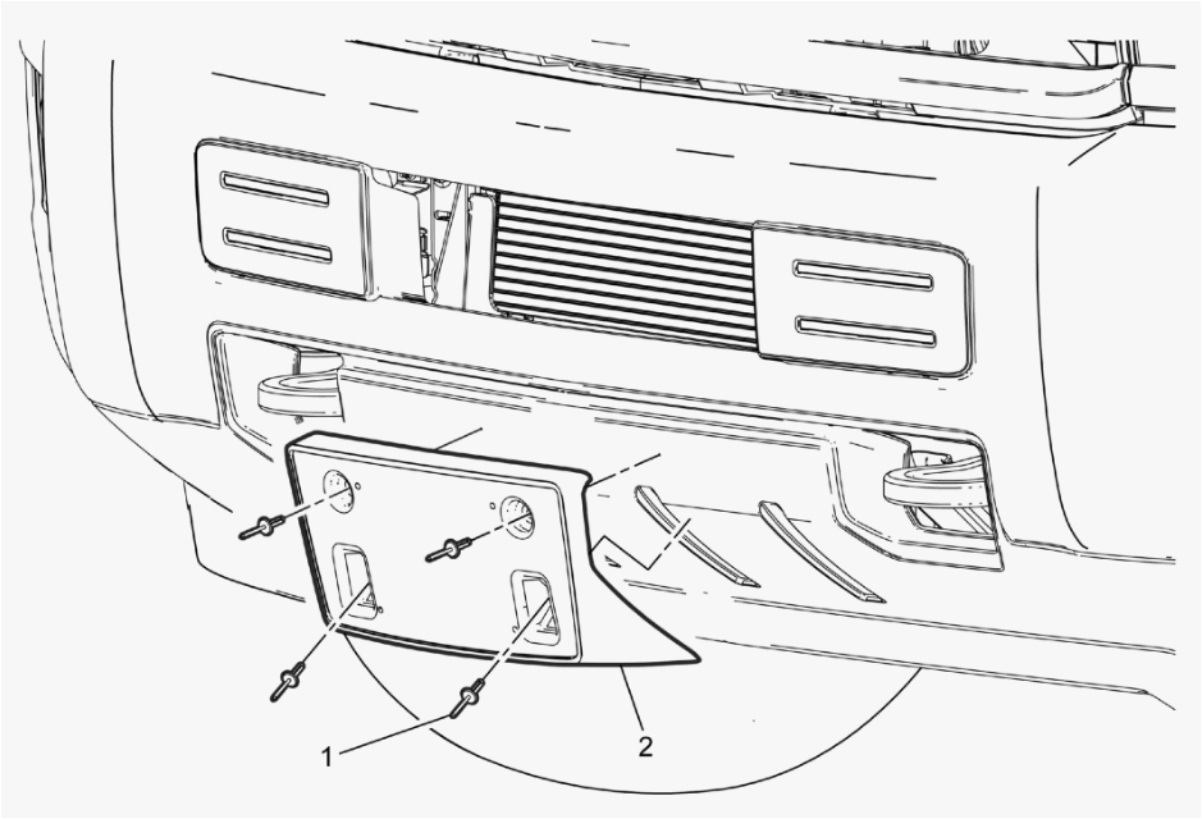


Fig. 13: Front License Plate Bracket
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front License Plate Bracket Rivet (Qty: 4) **WARNING:** **Refer to Eye Protection Warning .** **CAUTION:** **Refer to Fastener Caution .**
2	Front License Plate Bracket

PICKUP BOX SIDE DECAL REPLACEMENT (CHEVROLET 4X4)

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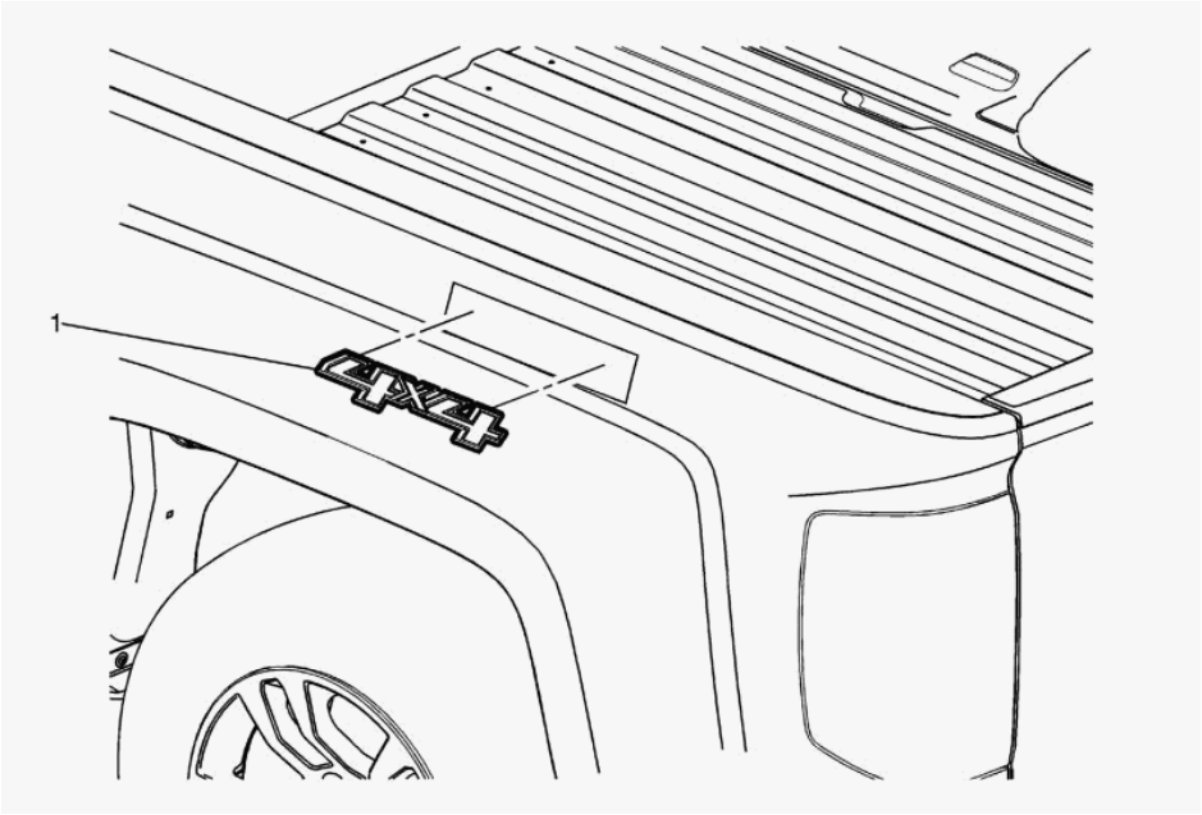


Fig. 14: Pickup Box Side Decal (Chevrolet 4x4)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Decal (4x4) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box side decal. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the pickup box side decal to ensure full adhesion is made.

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PICKUP BOX SIDE DECAL REPLACEMENT (CHEVROLET Z71)

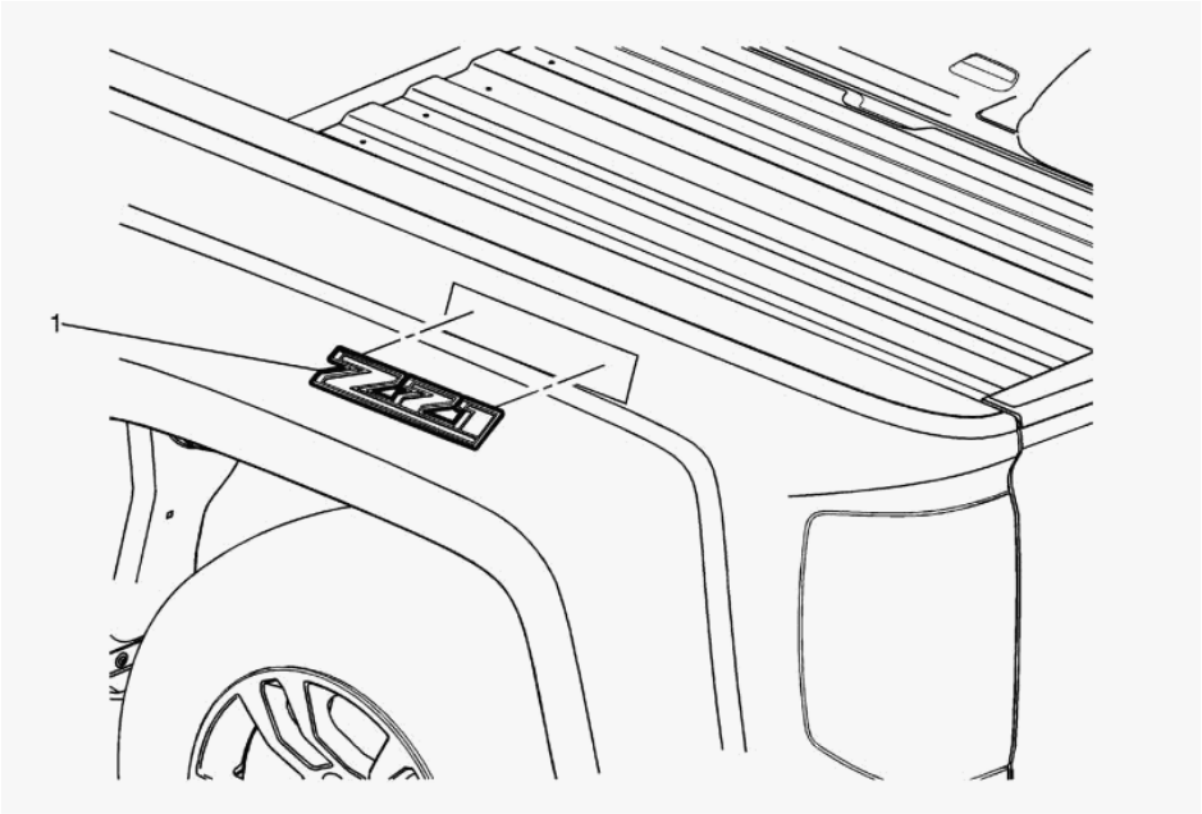


Fig. 15: Pickup Box Side Decal (Chevrolet Z71)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Decal (Z71) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box side decal. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.

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Callout	Component Name
	5. Using the palm of the hand, wet out the pickup box side decal to ensure full adhesion is made.

PICKUP BOX SIDE DECAL REPLACEMENT (CHEVROLET Z71 OFFROAD)

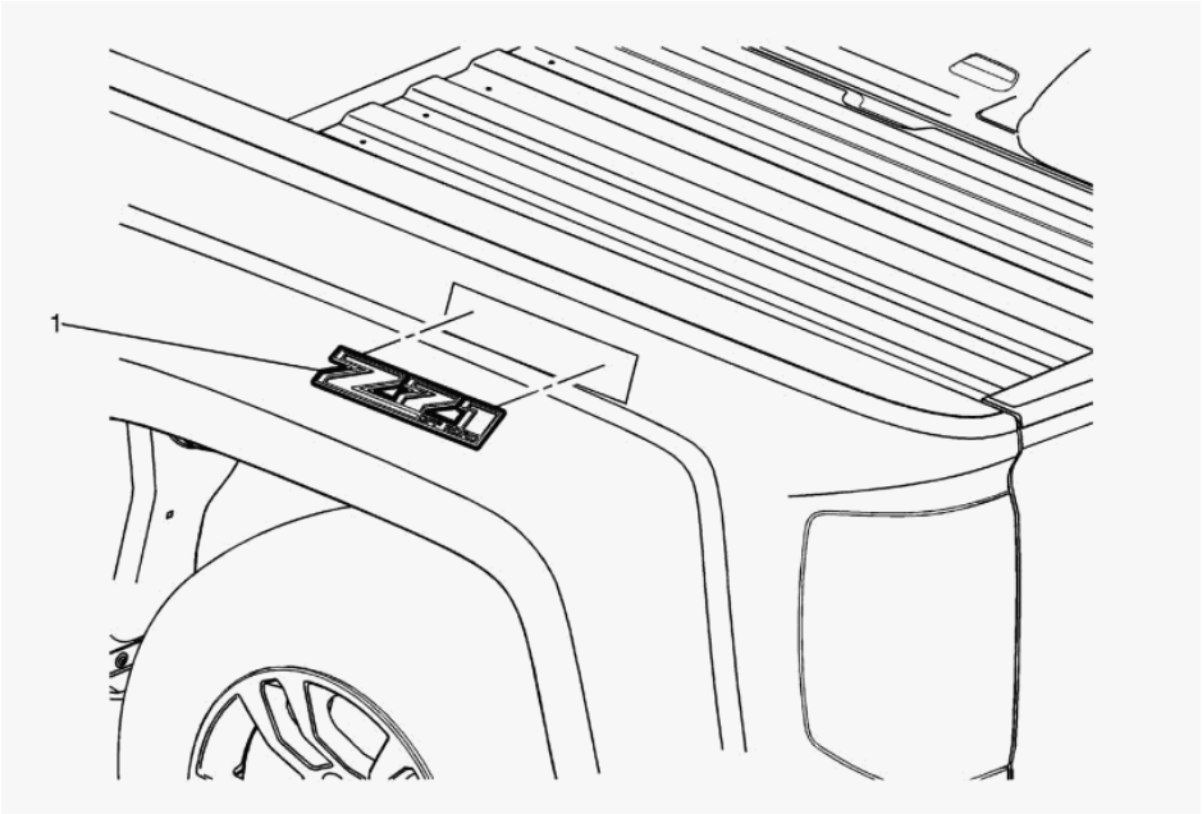


Fig. 16: Pickup Box Side Decal (Chevrolet Z71 Offroad)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Decal (Z71 Offroad) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box side decal. Use a plastic flat bladed tool to assist in removal.

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Callout	Component Name
	3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the pickup box side decal to ensure full adhesion is made.

PICKUP BOX SIDE DECAL REPLACEMENT (GMC 4X4)

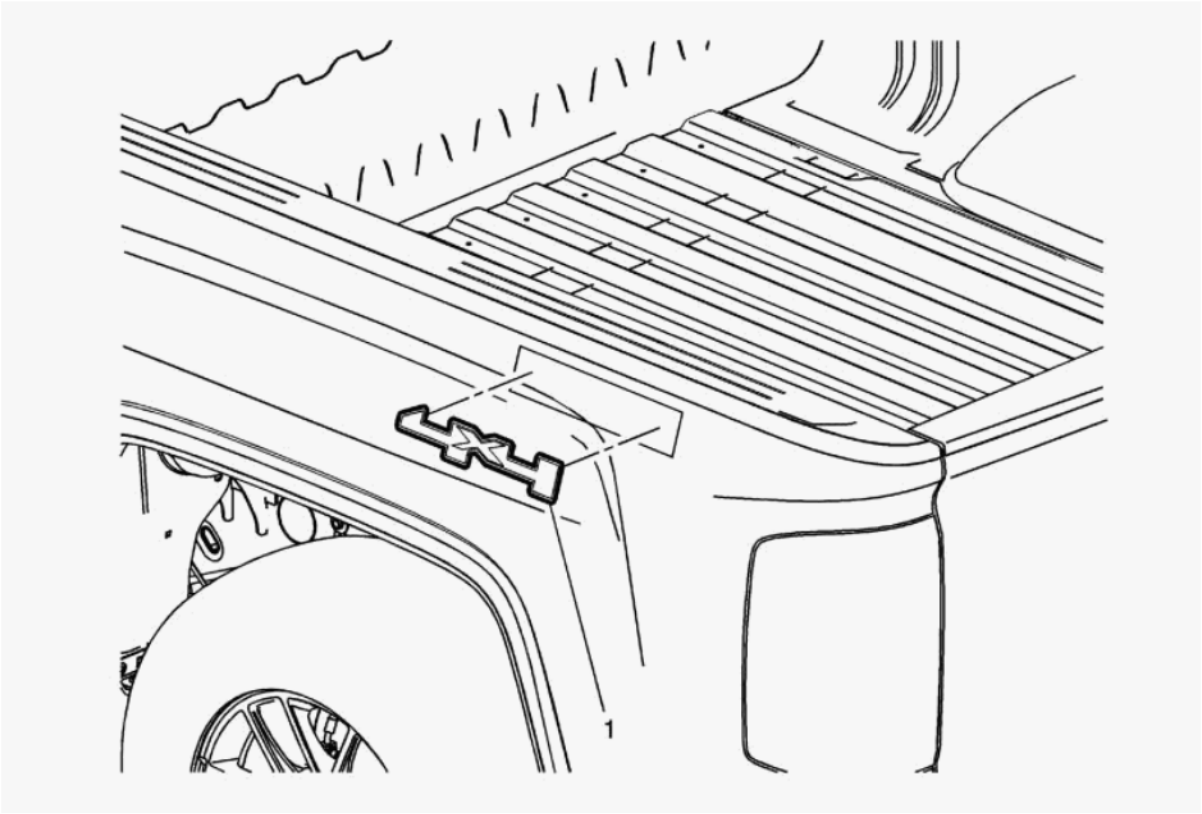


Fig. 17: Pickup Box Side Decal (GMC 4x4)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Decal (GMC 4x4) **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box side decal. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the pickup box side decal to ensure full adhesion is made.

PICKUP BOX SIDE DECAL REPLACEMENT (GMC Z71)

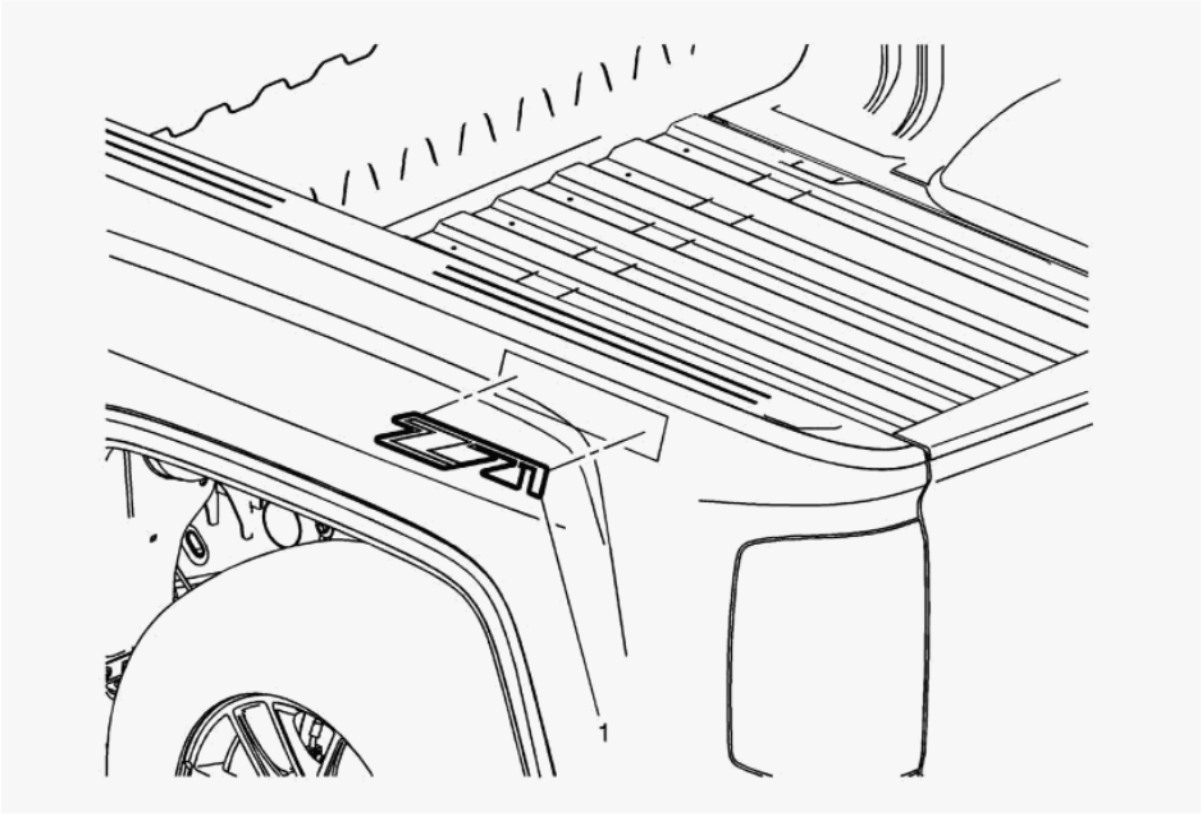


Fig. 18: Pickup Box Side Decal (GMC Z71)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Decal (GMC Z71) **CAUTION:** **Refer to** **Exterior Trim Emblem**

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Callout	Component Name
	Removal Caution . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box side decal. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the pickup box side decal to ensure full adhesion is made.

PICKUP BOX SIDE DECAL REPLACEMENT (GMC Z71 4X4)

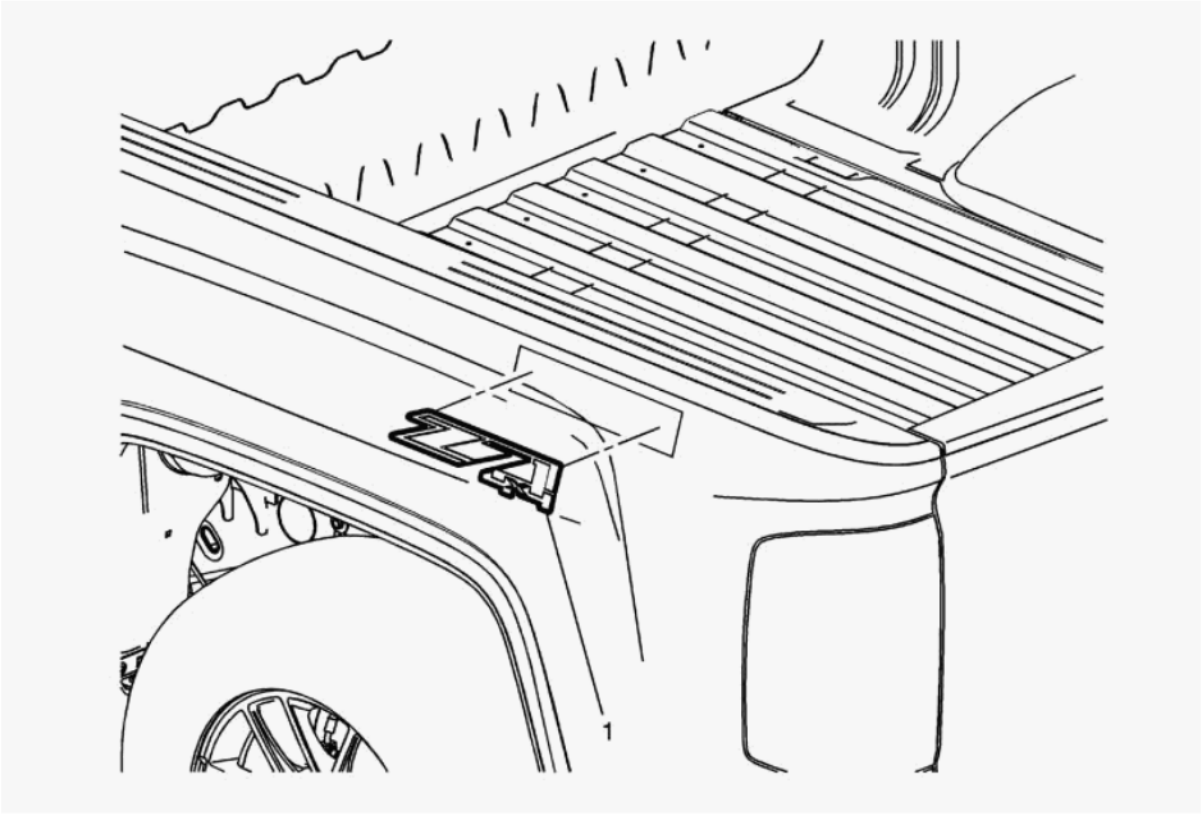


Fig. 19: Pickup Box Side Decal (GMC Z71 4x4)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Decal (GMC Z71 4x4)

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Callout	Component Name
	CAUTION: **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box side decal. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the pickup box side decal to ensure full adhesion is made.

FRONT TOW HOOK OPENING COVER REPLACEMENT (GMC)

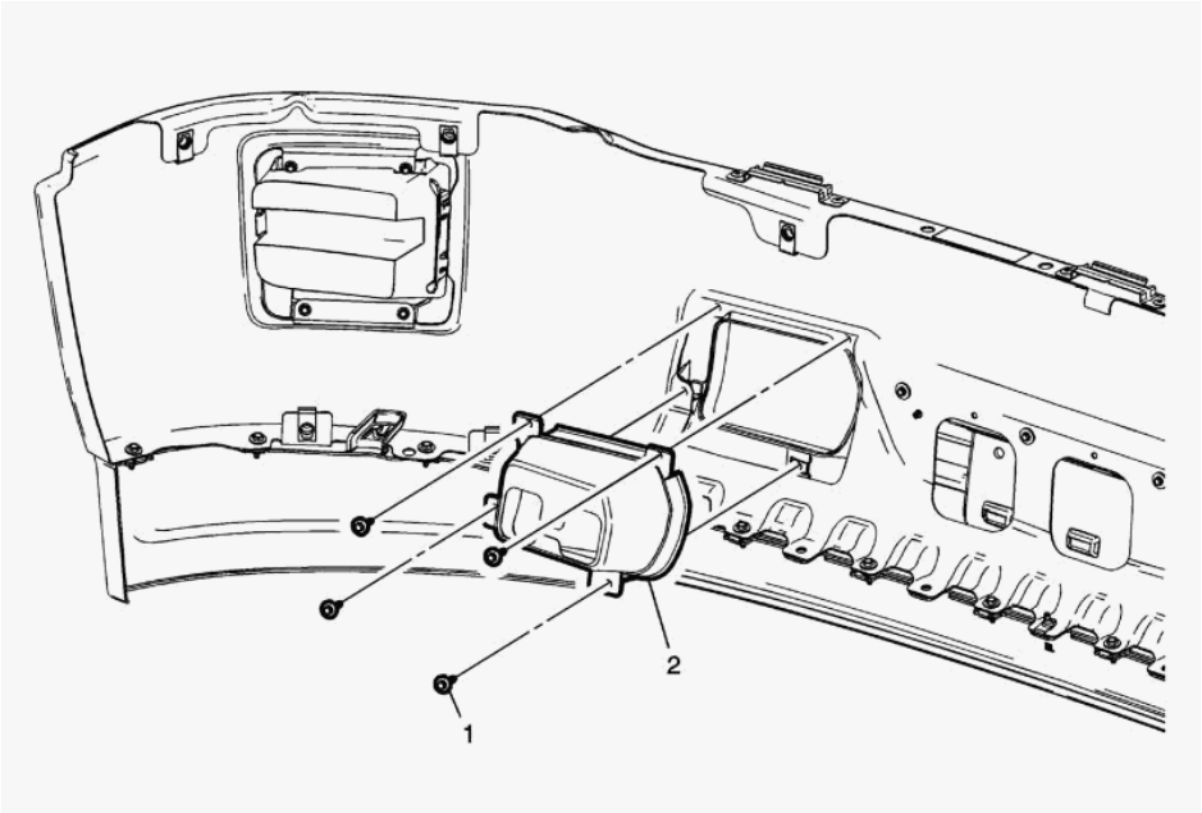


Fig. 20: Front Tow Hook Opening Cover (GMC)

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Callout	Component Name
Preliminary Procedure Remove the front bumper impact bar bracket. Refer to **Front Bumper Impact Bar Bracket Replacement (To Frame End)** **Front Bumper Impact Bar Bracket Replacement (GMC To Bumper)** .	
1	Front Tow Hook Opening Cover Bolt (Qty: 4) **CAUTION:** **Refer to Fastener Caution** .
2	Front Tow Hook Opening Cover

FRONT BUMPER FASCIA TOW EYE ACCESS HOLE COVER REPLACEMENT (GMC)

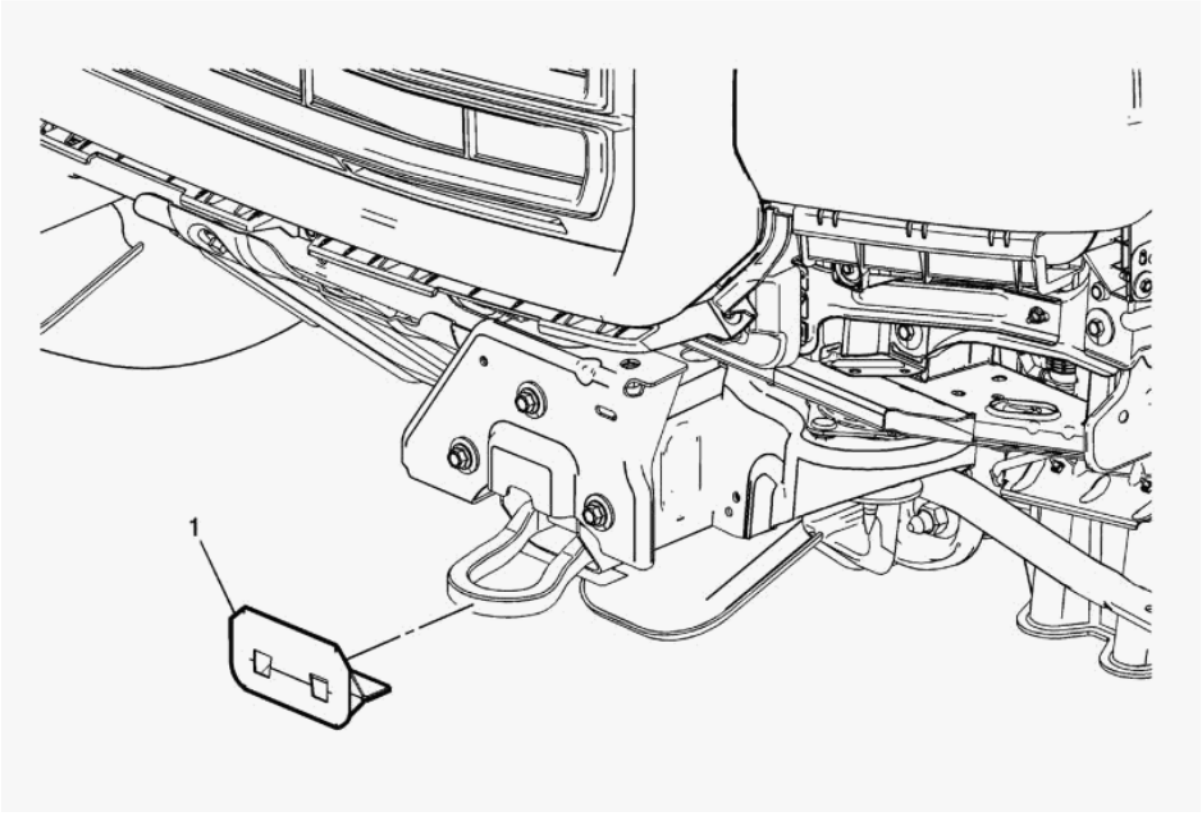


Fig. 21: Front Bumper Fascia Tow Eye Access Hole Cover (GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper impact bar. Refer to **Front Bumper Impact Bar Replacement (1500)** **Front Bumper Impact Bar Replacement (2500, 3500)** .	
1	Front Bumper Fascia Front Tow Eye Access Hole Cover **Procedure** Pull straight forward from the front tow hook.

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FRONT BUMPER FASCIA TOW EYE ACCESS HOLE COVER REPLACEMENT (CHEVROLET)

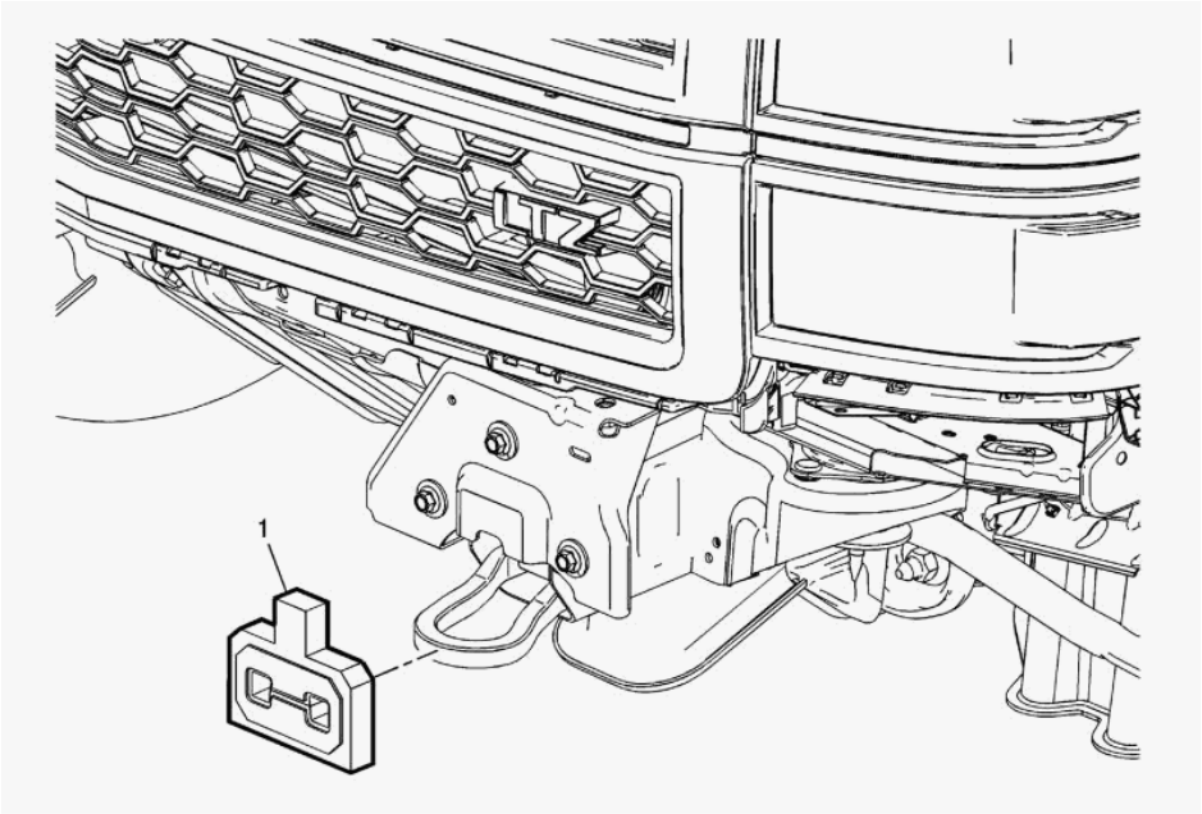


Fig. 22: Front Bumper Fascia Tow Eye Access Hole Cover (Chevrolet)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper impact bar. Refer to **Front Bumper Impact Bar Replacement (1500)** **Front Bumper Impact Bar Replacement (2500, 3500)** .	
1	Front Bumper Fascia Front Tow Eye Access Hole Cover **Procedure** Pull straight forward from the front tow hook.

HOOD SIDE EMBLEM REPLACEMENT (ALLISON DURAMAX)

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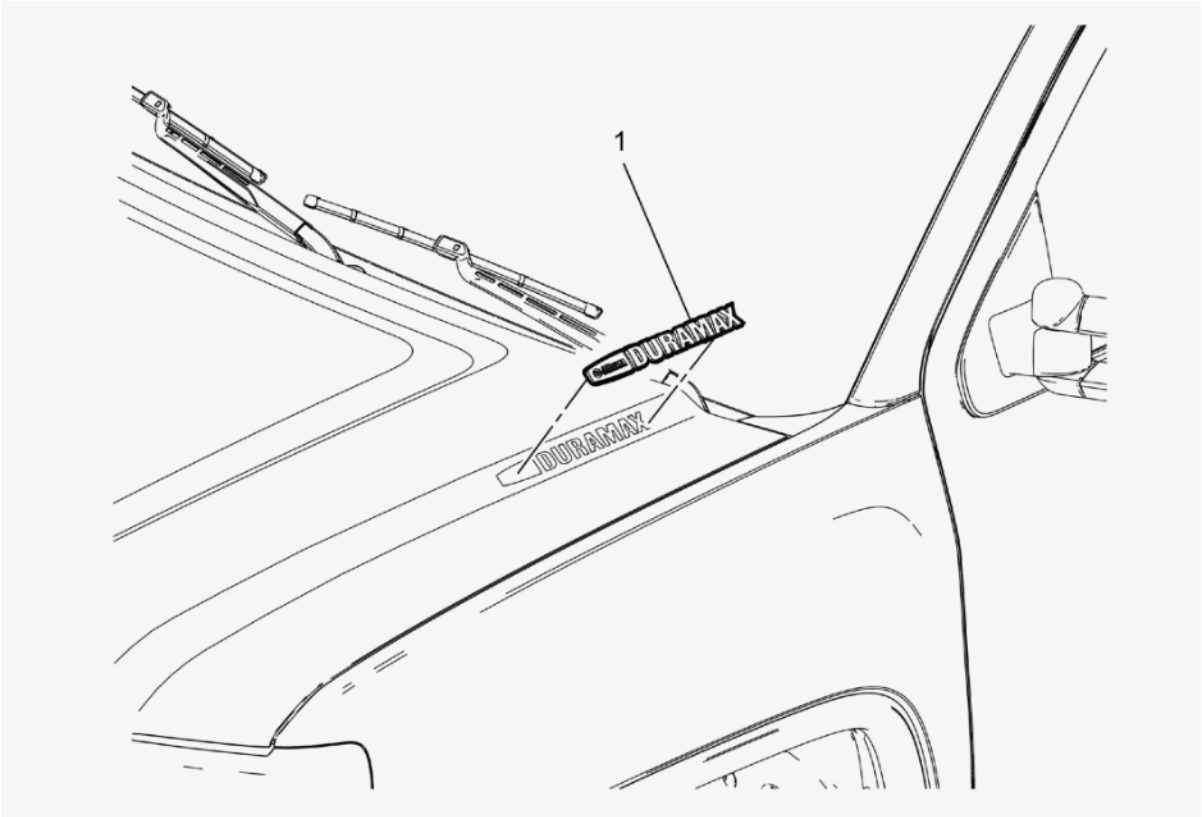


Fig. 23: Hood Side Emblem (Allison Duramax)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Hood Side Emblem **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the hood side emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the hood side emblem to ensure full adhesion is made.

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ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (BOWTIE)

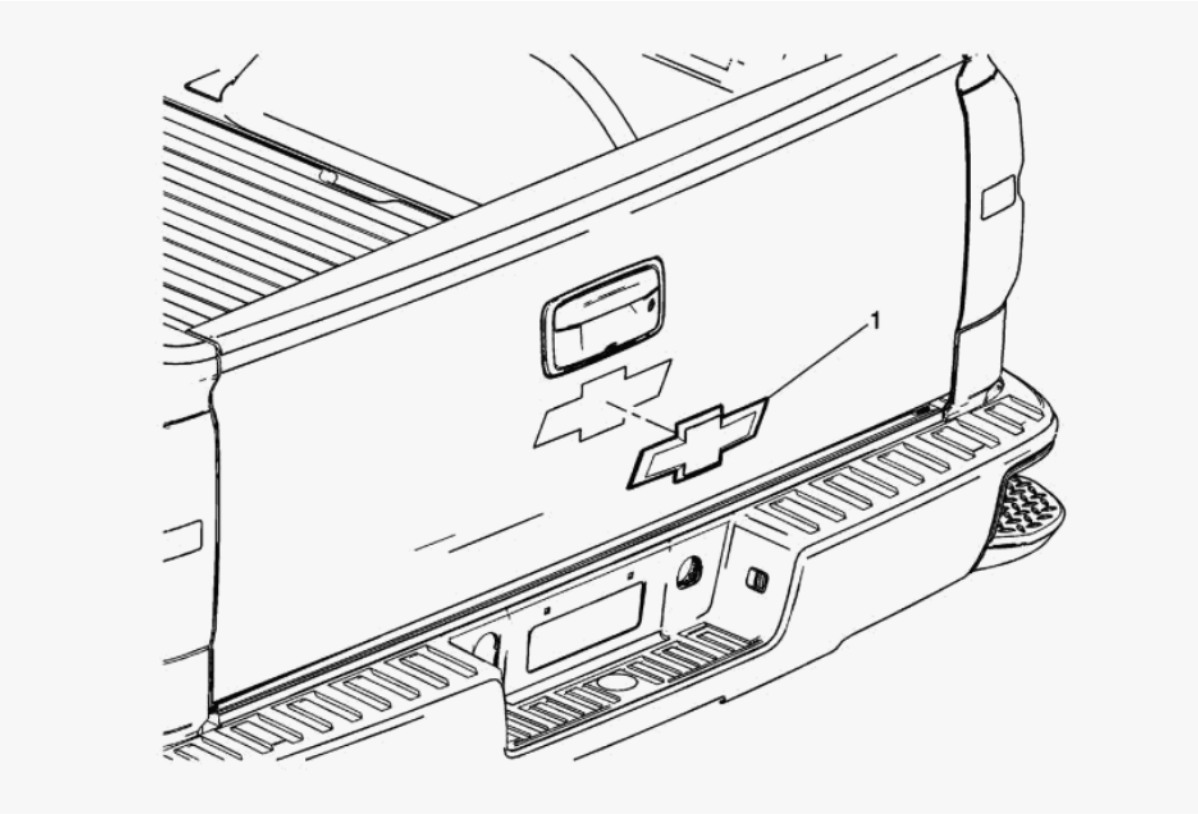


Fig. 24: Endgate Emblem/Nameplate (Bowtie)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Emblem (Bowtie) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.

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Callout	Component Name
	5. Using the palm of the hand, wet out the endgate emblem to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (GMC)

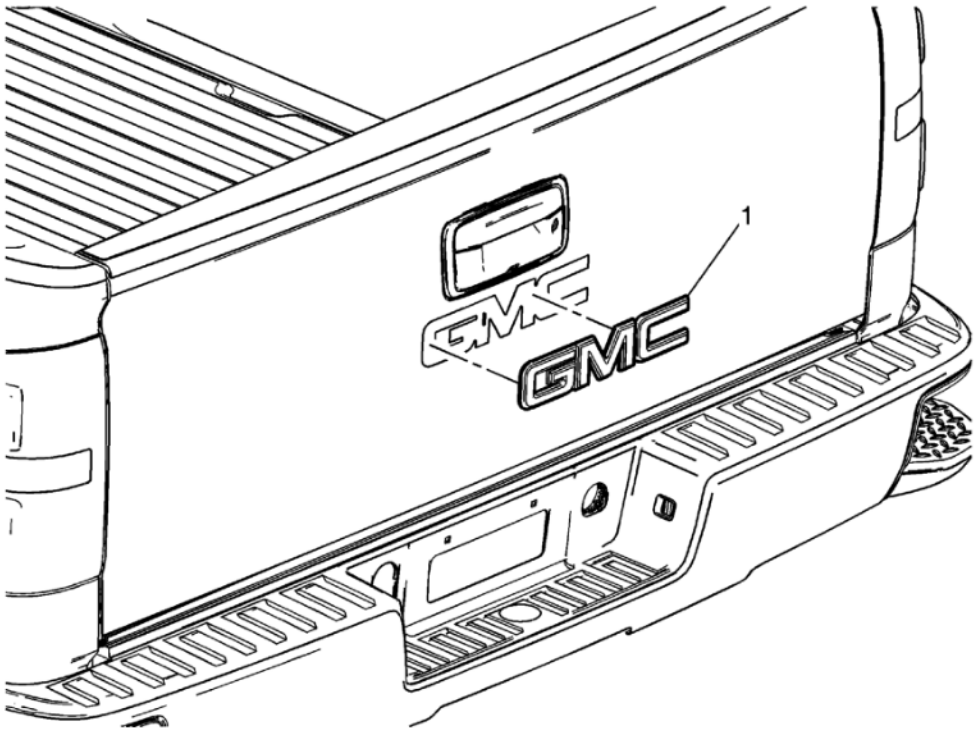


Fig. 25: Endgate Emblem/Nameplate (GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Emblem (GMC) **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate emblem. Use a plastic flat bladed tool to assist in removal.

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Callout	Component Name
	3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate emblem to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (SILVERADO)

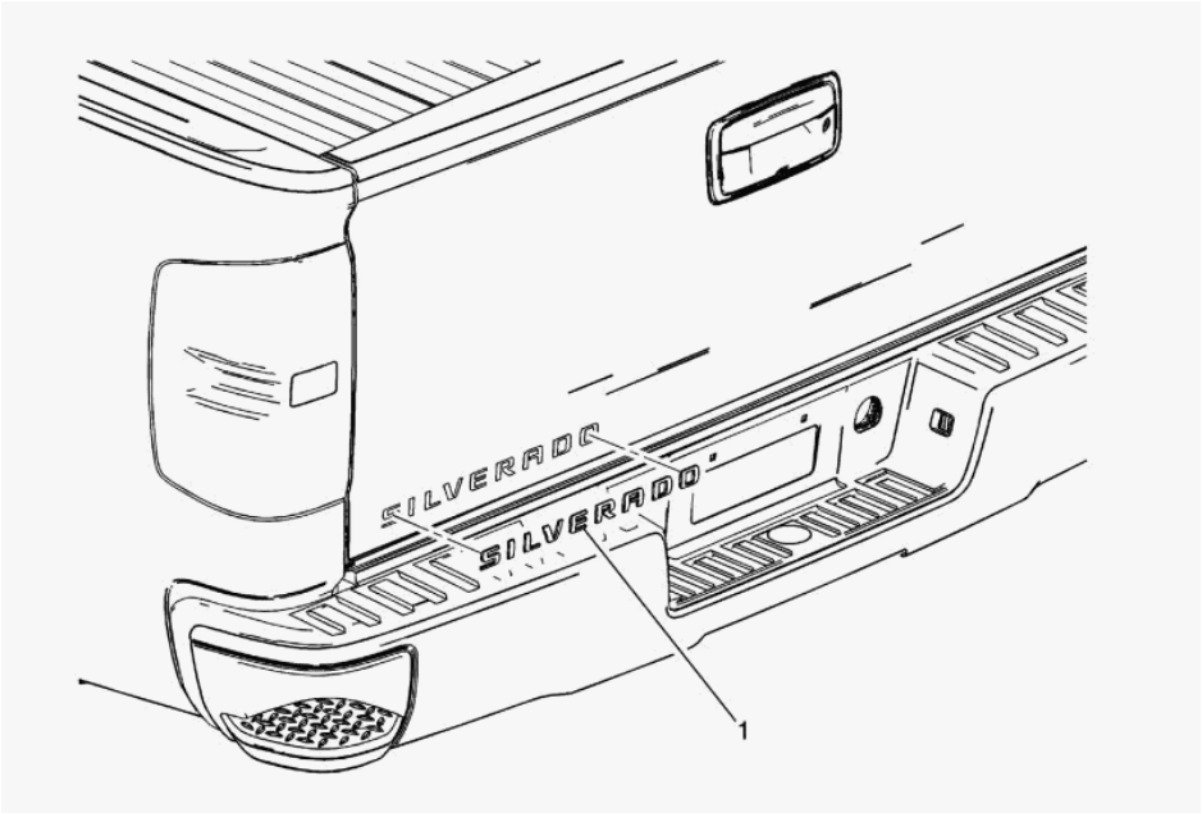


Fig. 26: Endgate Emblem/Nameplate (Silverado)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Vehicle Nameplate (Silverado) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution .** **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate vehicle nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate vehicle nameplate to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (SIERRA)

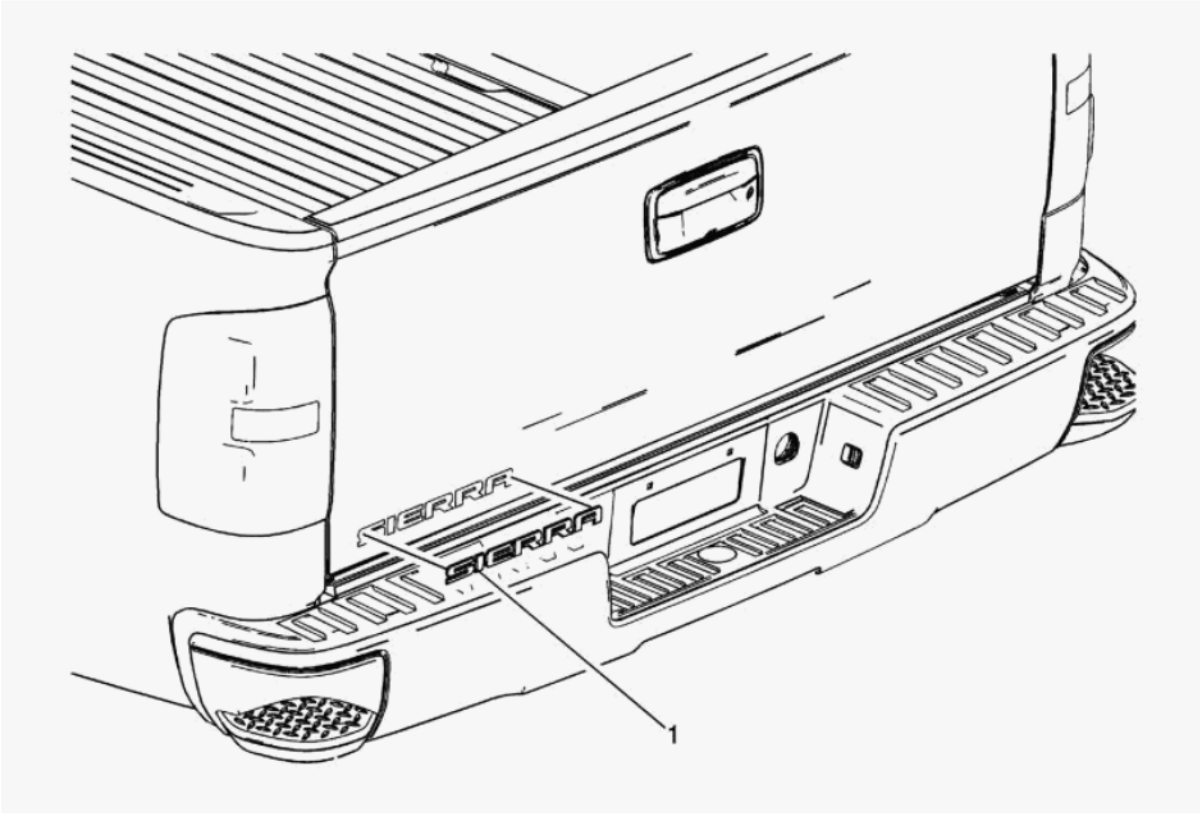


Fig. 27: Endgate Emblem/Nameplate (Sierra)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Vehicle Nameplate (Sierra) **CAUTION:** **Refer to** **Exterior Trim Emblem**

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Callout	Component Name
	Removal Caution . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate vehicle nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate vehicle nameplate to ensure full adhesion is made.

ENDGATE EMBLEM/NAMEPLATE REPLACEMENT (CHEYENNE)

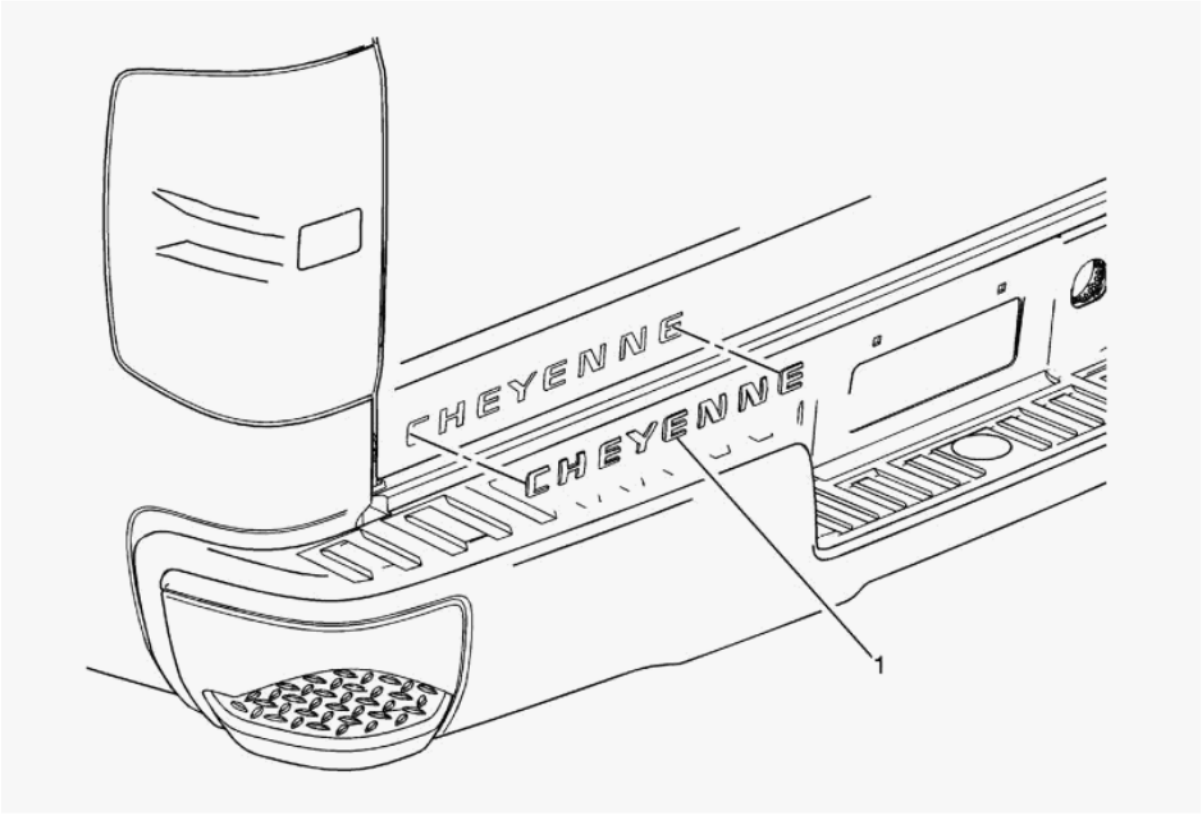


Fig. 28: Endgate Emblem/Nameplate (Cheyenne)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Vehicle Nameplate (Cheyenne)

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Callout	Component Name
	CAUTION: **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate vehicle nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate vehicle nameplate to ensure full adhesion is made.

ENDGATE ENERGY EFFICIENCY NAMEPLATE REPLACEMENT (GMC)

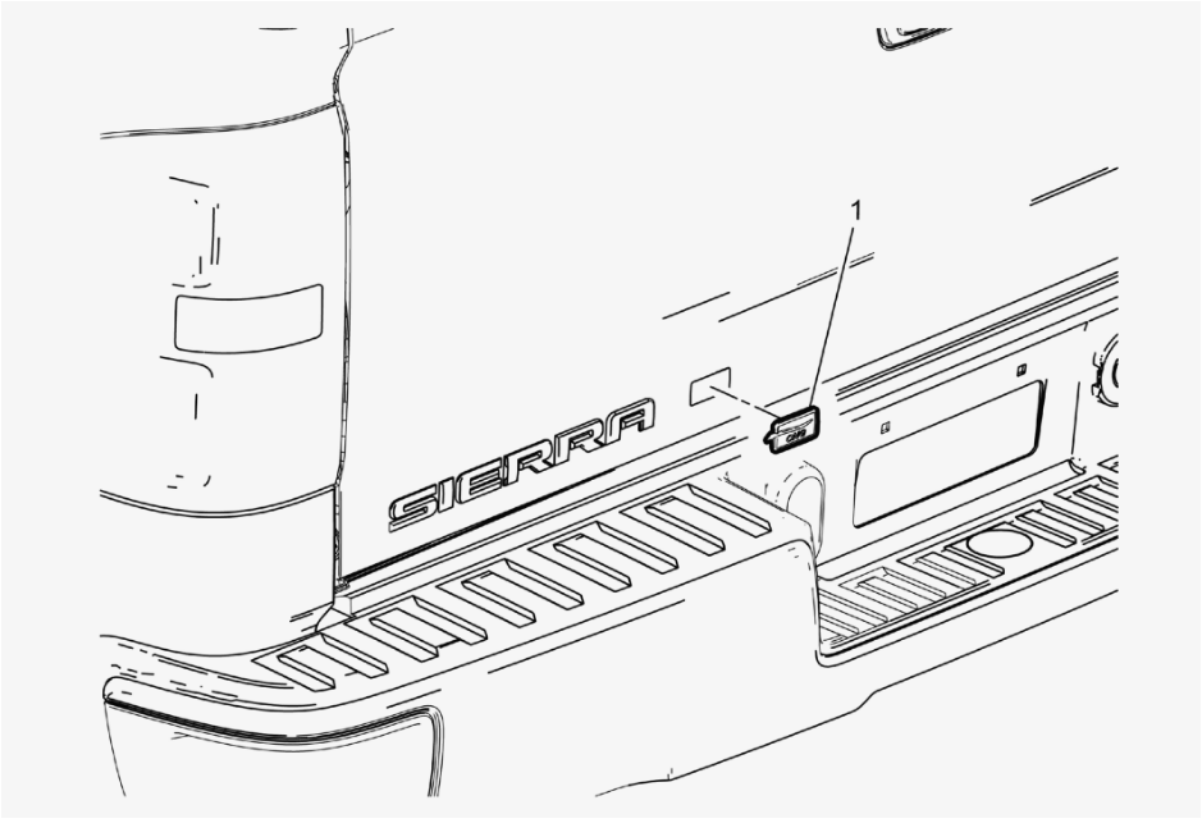


Fig. 29: Endgate Energy Efficiency Nameplate (GMC)

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Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Energy Efficiency Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate nameplate to ensure full adhesion is made.

ENDGATE ENERGY EFFICIENCY NAMEPLATE REPLACEMENT (CHEVROLET)

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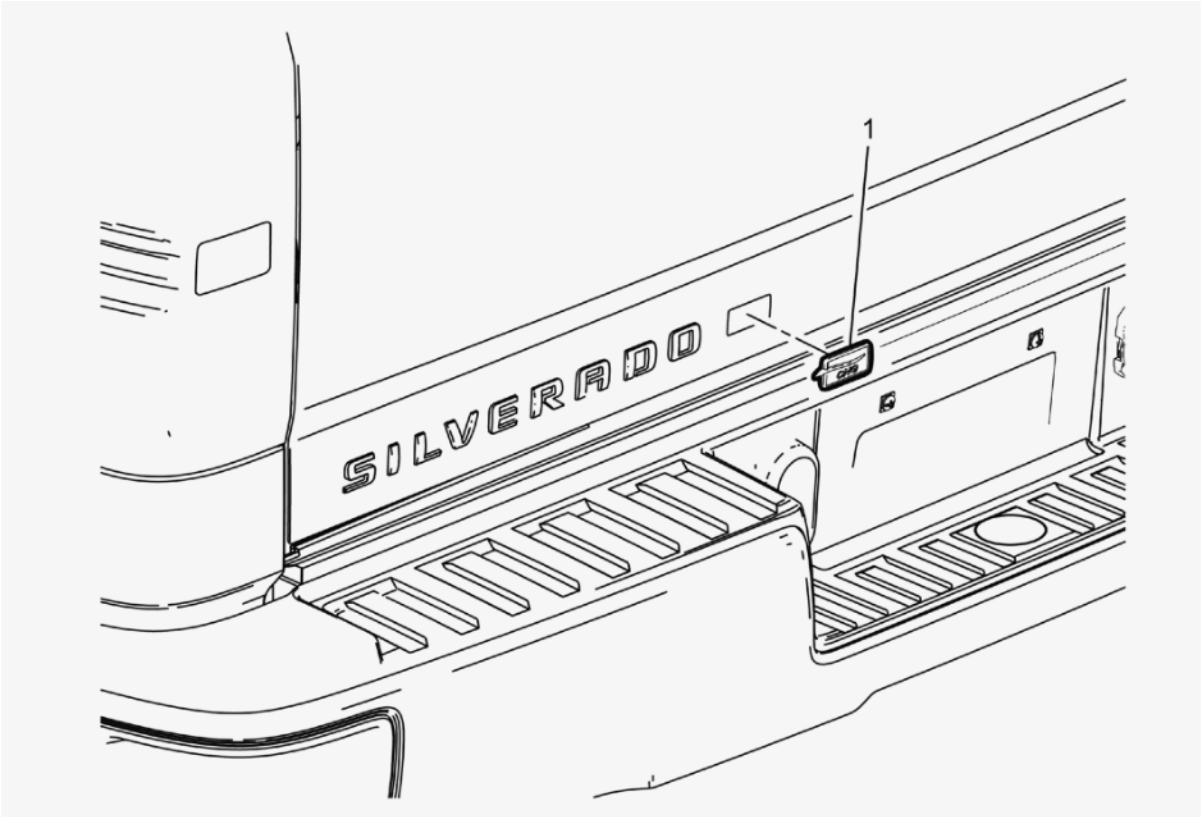


Fig. 30: Endgate Energy Efficiency Nameplate (Chevrolet)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Energy Efficiency Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate nameplate to ensure full adhesion is made.

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ENDGATE MARKETING PACKAGE NAMEPLATE REPLACEMENT (ALL TERRIAN)

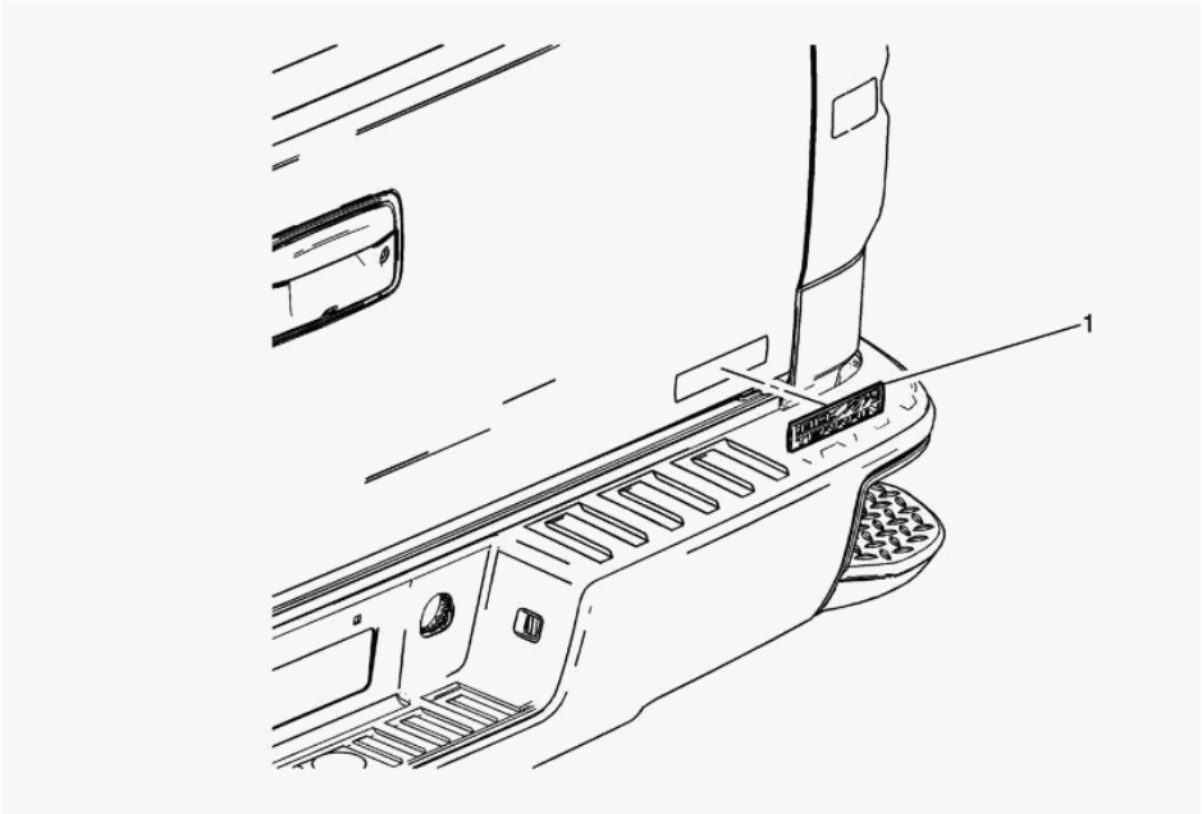


Fig. 31: Endgate Marketing Package Nameplate (All Terrian)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Marketing Package Nameplate (All Terrian) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.

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Callout	Component Name
	5. Using the palm of the hand, wet out the endgate marketing package nameplate to ensure full adhesion is made.

ENDGATE MARKETING PACKAGE NAMEPLATE REPLACEMENT (HIGH COUNTRY)

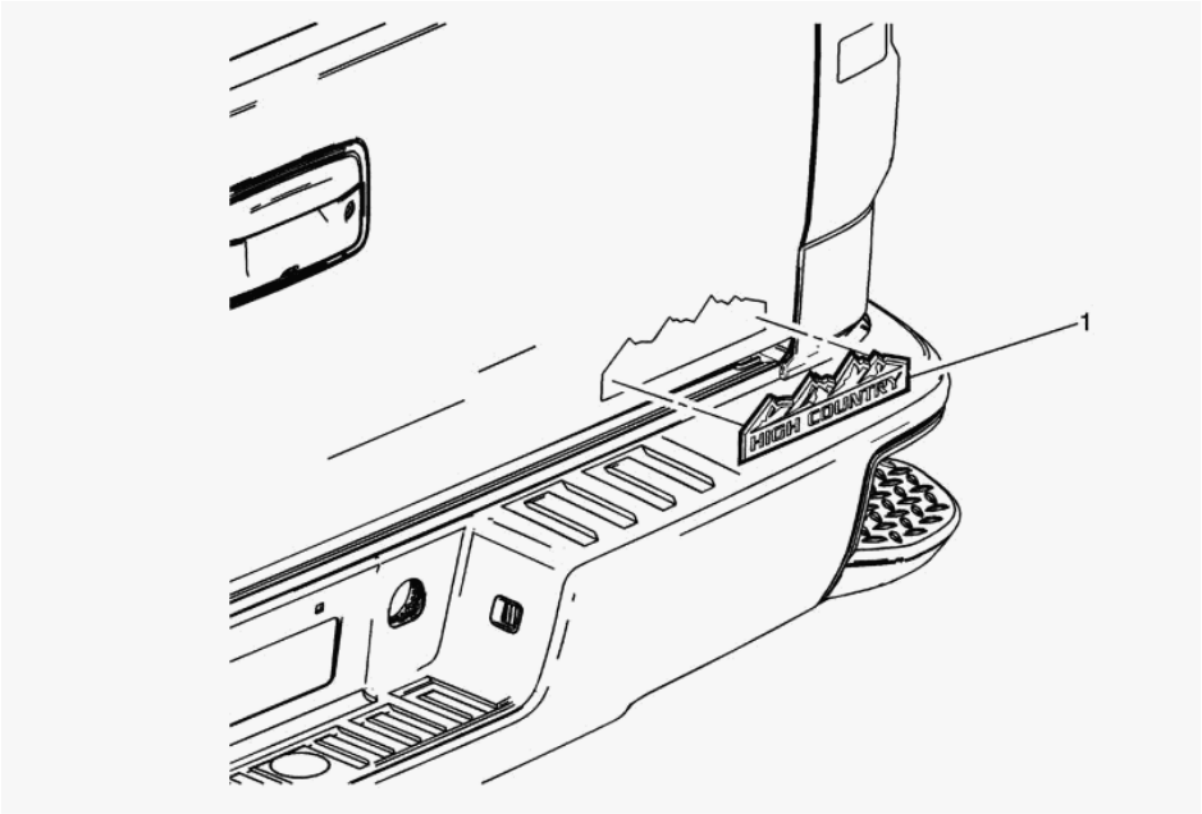


Fig. 32: Endgate Marketing Package Nameplate (High Country)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Marketing Package Nameplate (High Country) **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate marketing package nameplate. Use a plastic flat bladed tool to assist in removal.

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Callout	Component Name
	3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate marketing package nameplate to ensure full adhesion is made.

ENDGATE MARKETING PACKAGE NAMEPLATE REPLACEMENT (DENALI)

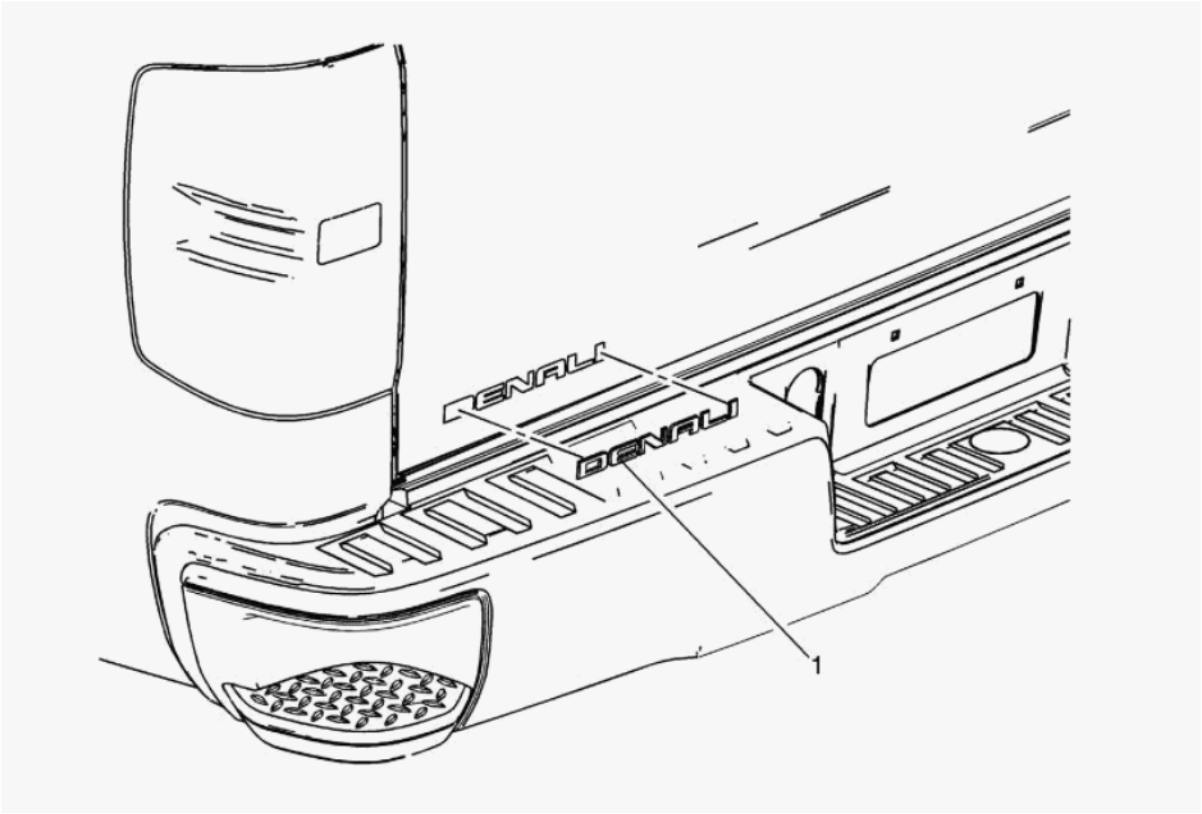


Fig. 33: Endgate Marketing Package Nameplate (Denali)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Marketing Package Nameplate (Denali) **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate marketing package nameplate to ensure full adhesion is made.

ENDGATE TRIM LEVEL NAMEPLATE REPLACEMENT (LTZ)

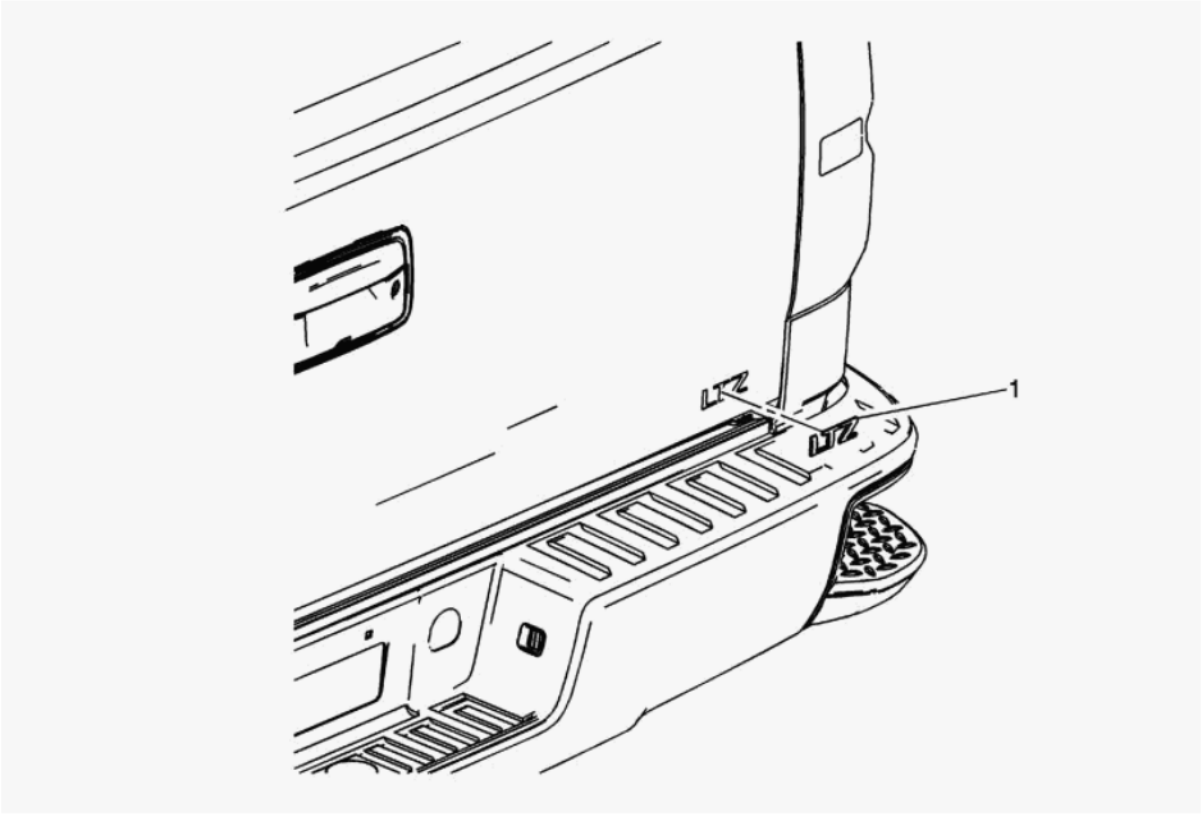


Fig. 34: Endgate Trim Level Nameplate (LTZ)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
NOTE: **LTZ shown. Multiple nameplates available**	

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Callout	Component Name
and serviced the same.	
1	Endgate Trim Level Nameplate **CAUTION:** **Refer to** **Exterior Trim** **Emblem** **Removal** **Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate trim level nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate trim level nameplate to ensure full adhesion is made.

ENDGATE TRIM LEVEL NAMEPLATE REPLACEMENT (SLE)

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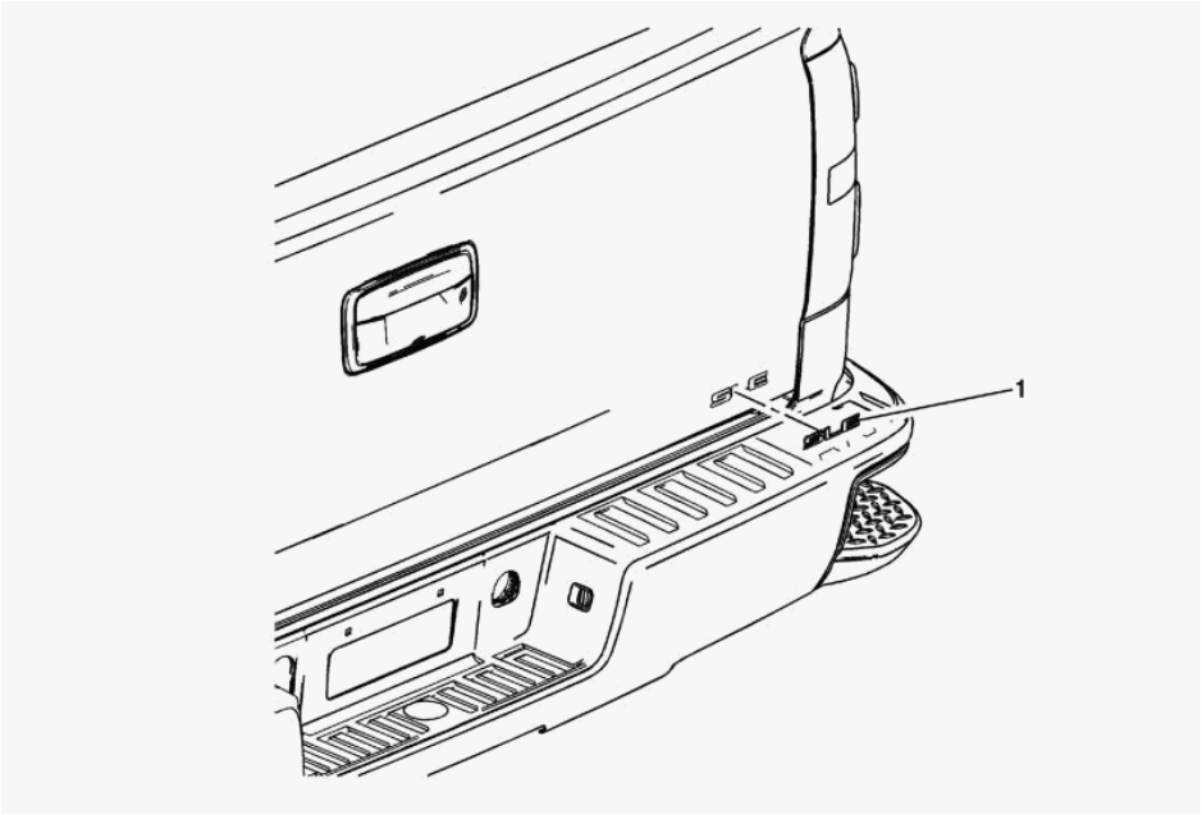


Fig. 35: Endgate Trim Level Nameplate (SLE)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
NOTE: **SLE shown. Multiple nameplates available and serviced the same.**	
1	Endgate Trim Level Nameplate **CAUTION:** **Refer to Exterior Trim Emblem Removal Caution .** **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate trim level nameplate. Use a plastic flat bladed tool to assist in removal.

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Callout	Component Name
	3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate trim level nameplate to ensure full adhesion is made.

ENDGATE TRIM LEVEL NAMEPLATE REPLACEMENT (LT)

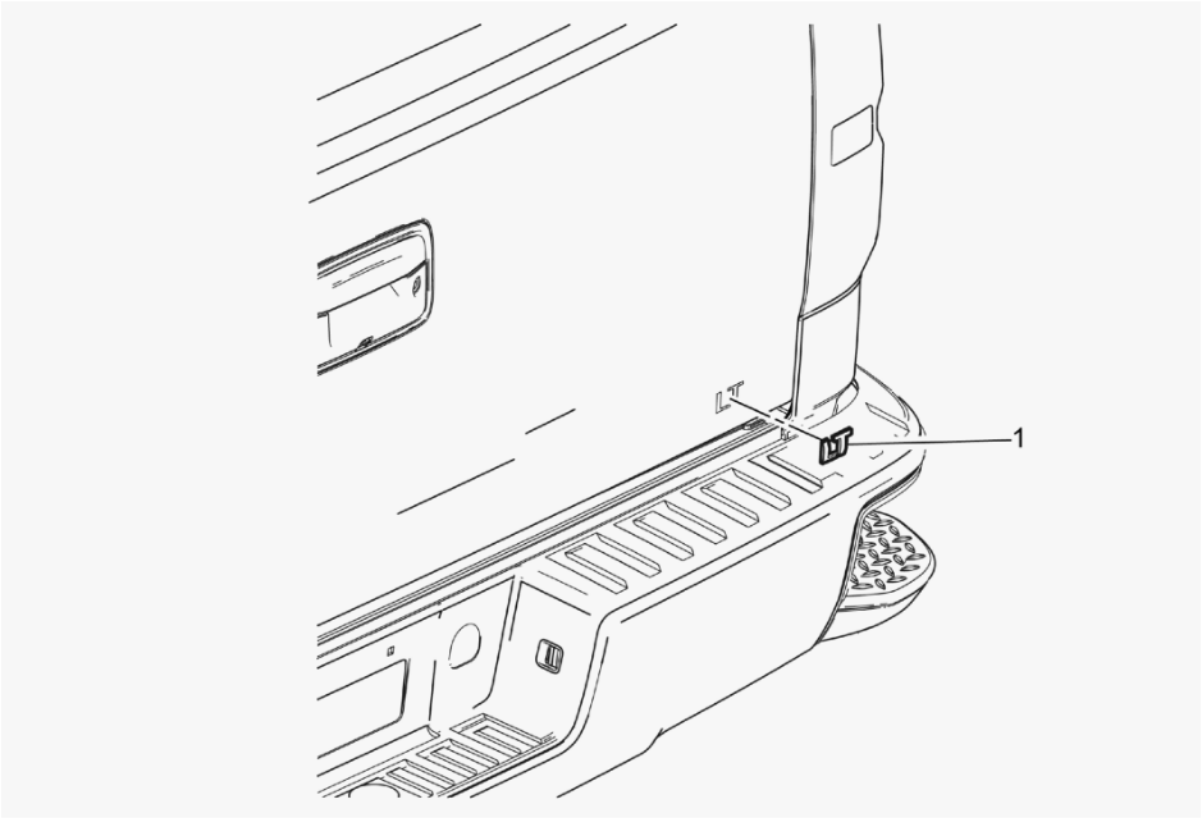


Fig. 36: Endgate Trim Level Nameplate (LT)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Trim Level Nameplate (LT) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate trim level nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate trim level nameplate to ensure full adhesion is made.

ENDGATE TRIM LEVEL NAMEPLATE REPLACEMENT (SLT)

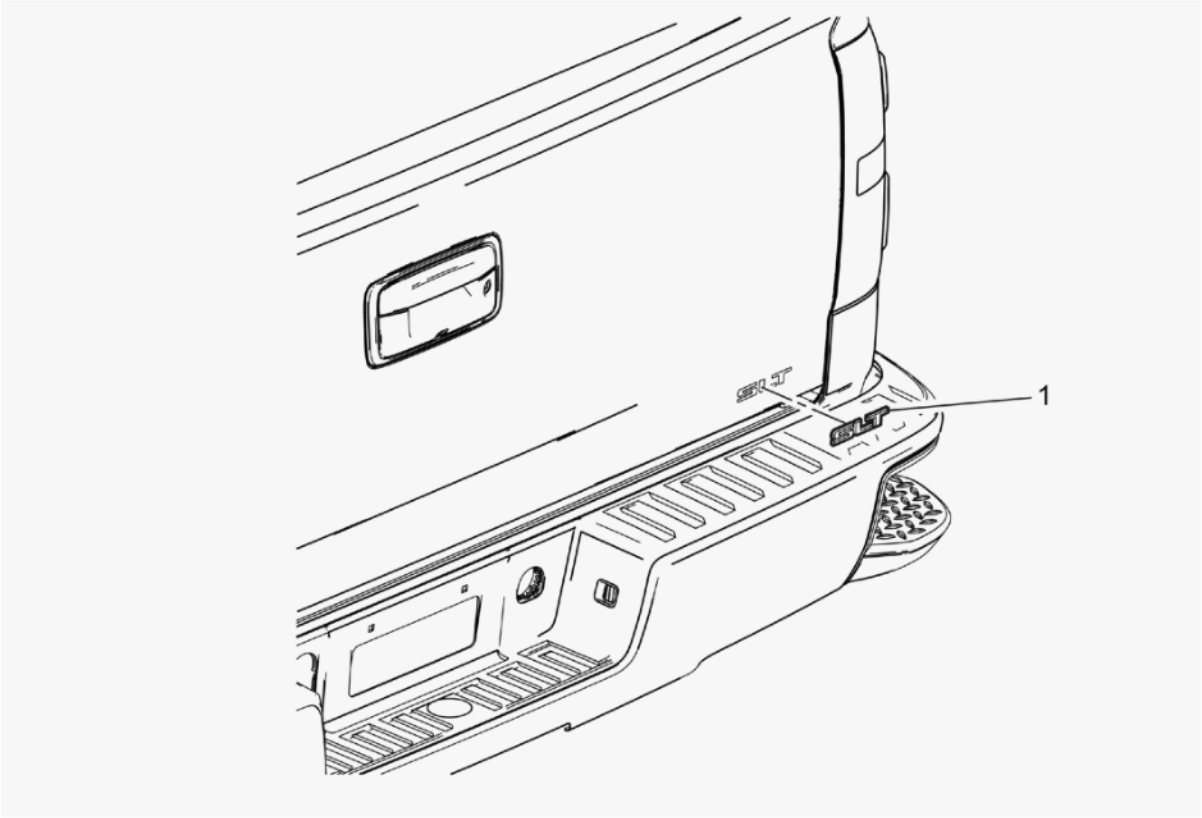


Fig. 37: Endgate Trim Level Nameplate (SLT)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Endgate Trim Level Nameplate (SLT) **CAUTION:** **Refer to** **Exterior Trim**

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Callout	Component Name
	Emblem Removal Caution . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the endgate trim level nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the endgate trim level nameplate to ensure full adhesion is made.

FRONT FENDER MARKETING PACKAGE NAMEPLATE REPLACEMENT (4X4)

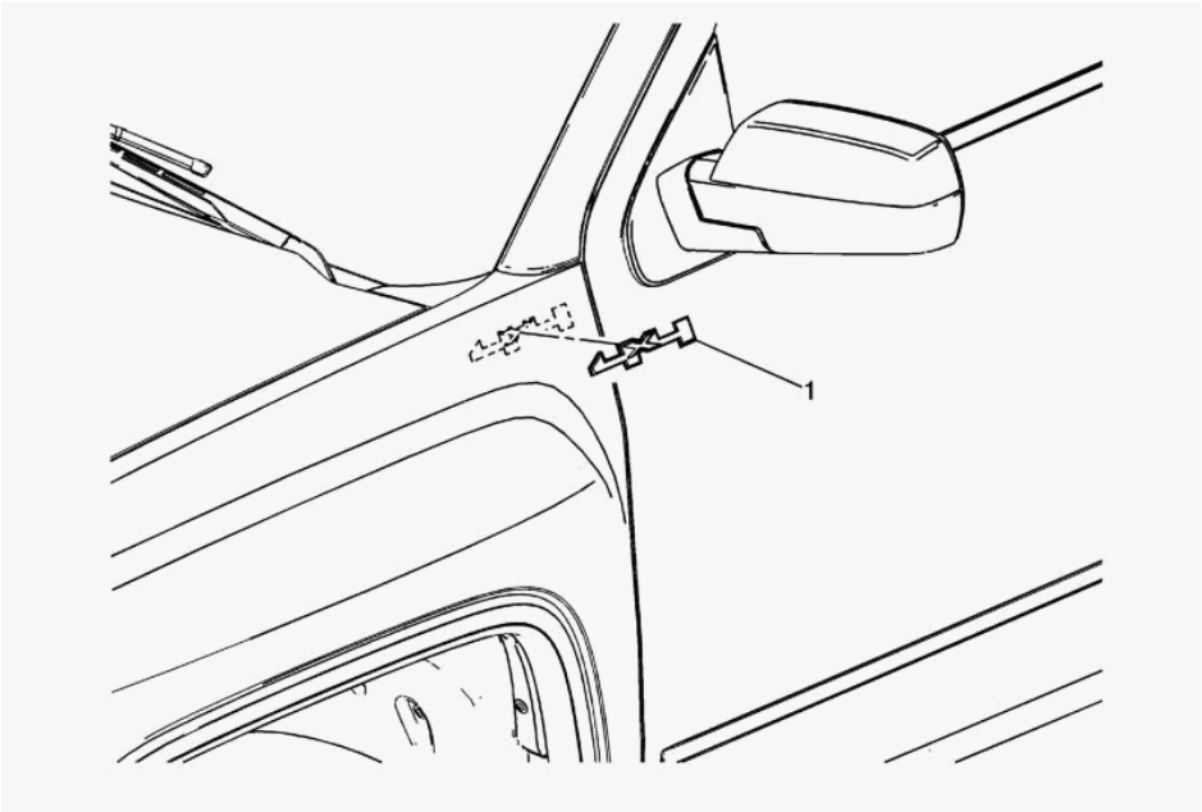


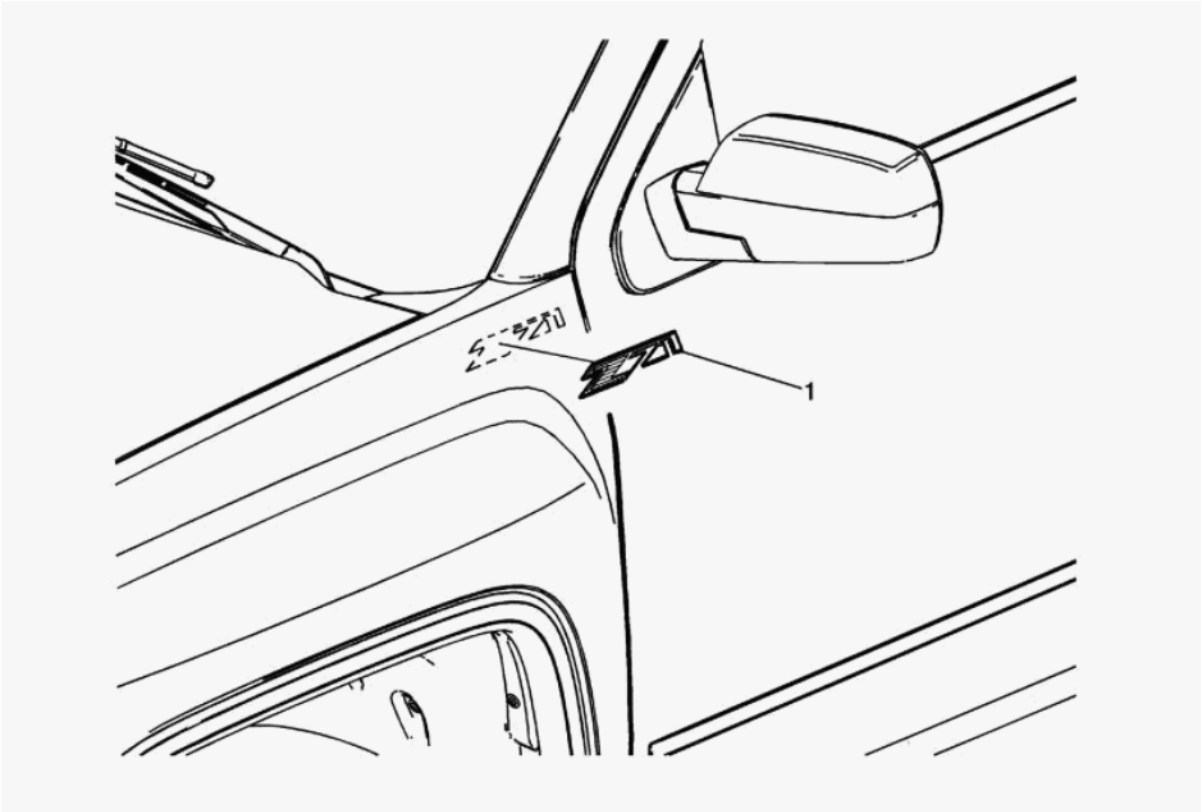
Fig. 38: Front Fender Marketing Package Nameplate (4x4)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

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Callout	Component Name
1	Front Fender Marketing Package Nameplate (4x4) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front fender marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front fender marketing package nameplate to ensure full adhesion is made.

FRONT FENDER MARKETING PACKAGE NAMEPLATE REPLACEMENT (Z71)



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Fig. 39: Front Fender Marketing Package Nameplate (Z71)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Fender Marketing Package Nameplate (Z71) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution .** **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front fender marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front fender marketing package nameplate to ensure full adhesion is made.

FRONT FENDER MARKETING PACKAGE NAMEPLATE REPLACEMENT (Z71 4X4)

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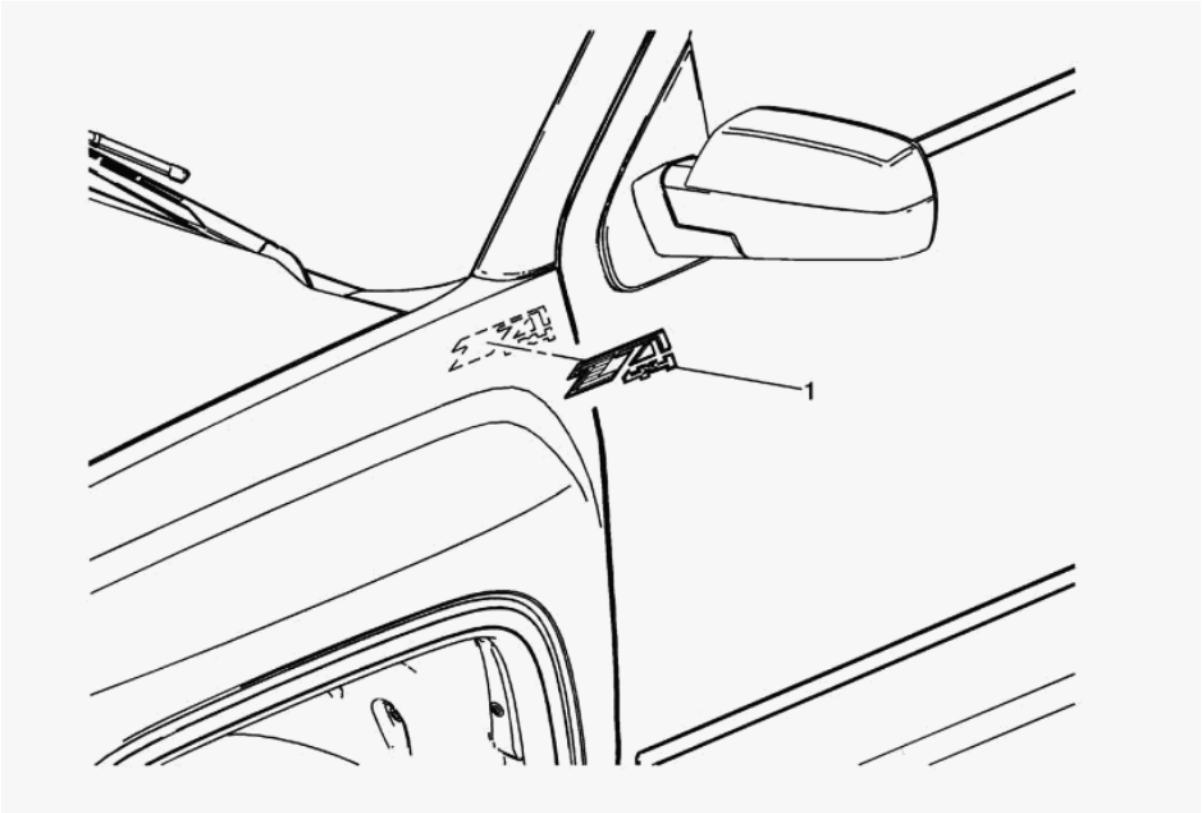


Fig. 40: Front Fender Marketing Package Nameplate (Z71 4X4)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Fender Marketing Package Nameplate (Z71 4x4) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front fender marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front fender marketing package nameplate to ensure full adhesion is made.

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FRONT SIDE DOOR MARKETING PACKAGE NAMEPLATE REPLACEMENT (HIGH COUNTRY)

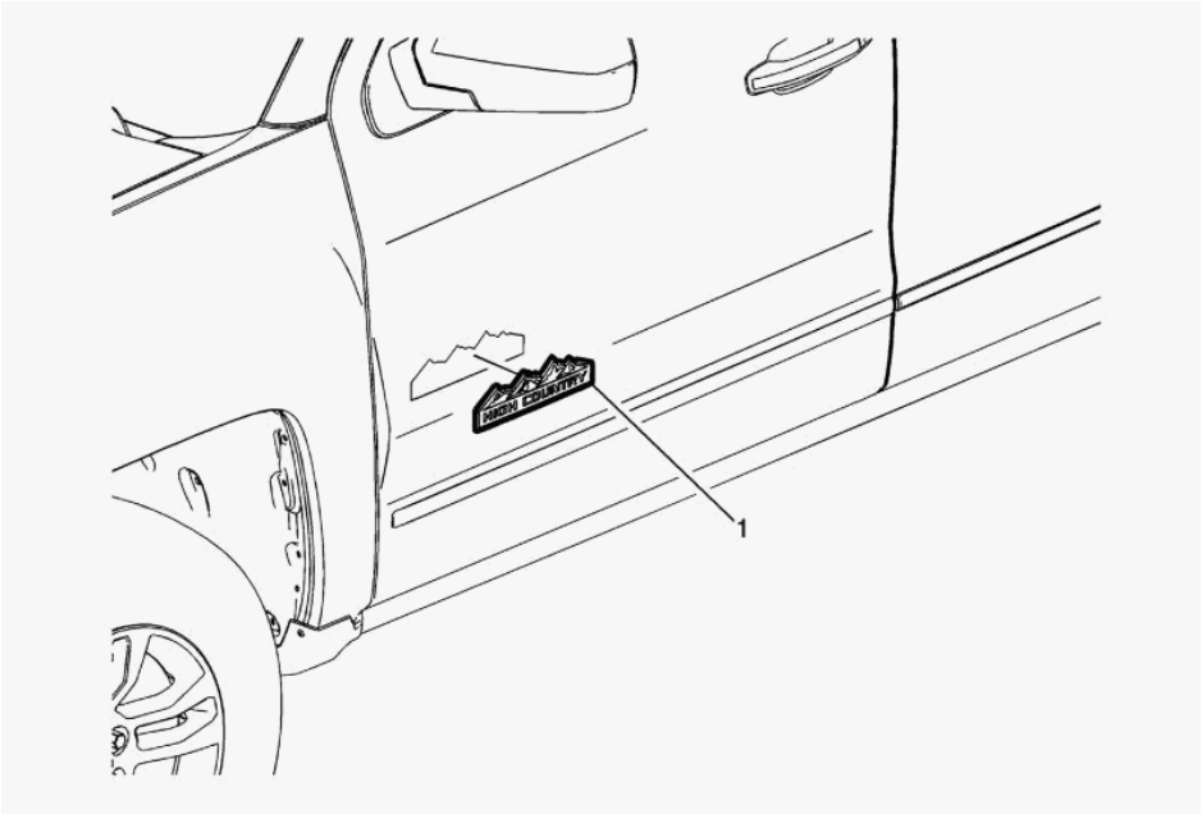


Fig. 41: Front Side Door Marketing Package Nameplate (High Country)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Marketing Package Nameplate (High Country) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.

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Callout	Component Name
	5. Using the palm of the hand, wet out the front side door marketing package nameplate to ensure full adhesion is made.

FRONT SIDE DOOR MARKETING PACKAGE NAMEPLATE REPLACEMENT (TEXAS EDITION)

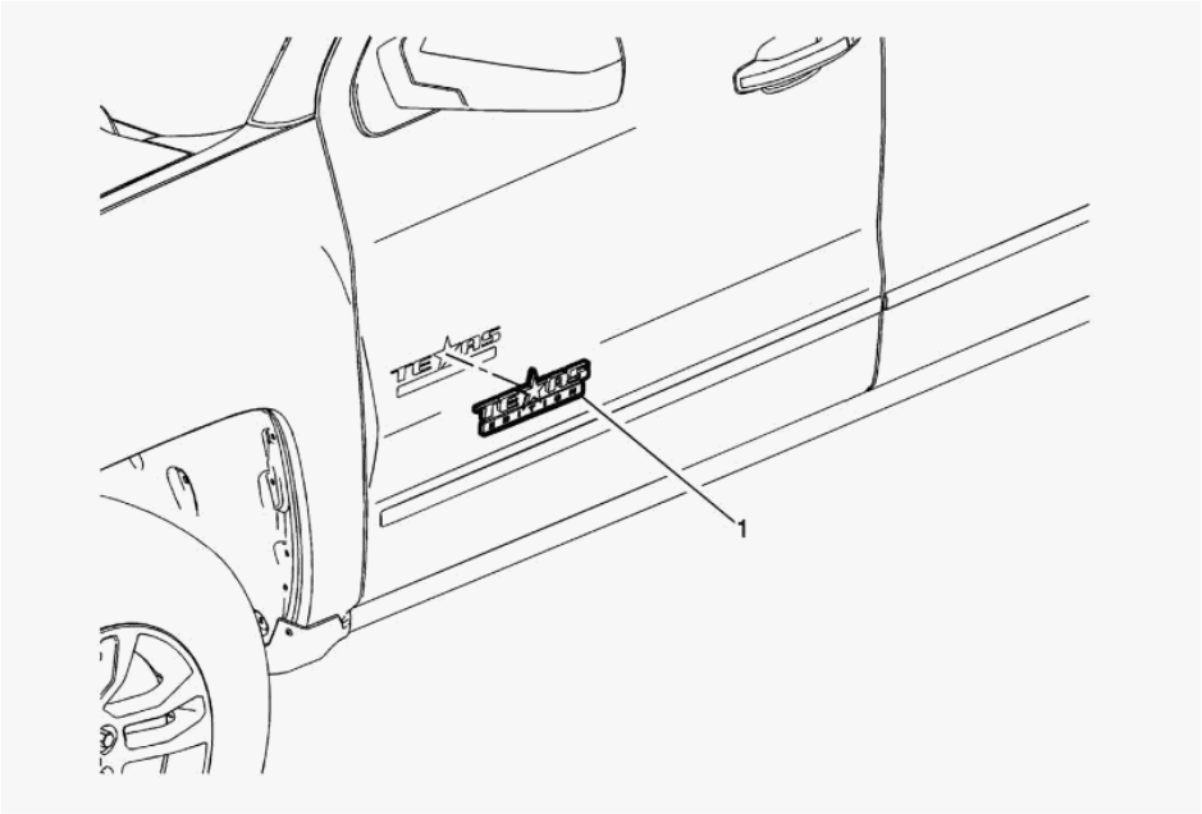


Fig. 42: Front Side Door Marketing Package Nameplate (Texas Edition)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Marketing Package Nameplate (Texas Edition) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door marketing package nameplate. Use a plastic flat bladed tool to assist in removal.

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Callout	Component Name
	3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door marketing package nameplate to ensure full adhesion is made.

FRONT SIDE DOOR MARKETING PACKAGE NAMEPLATE REPLACEMENT (ALL TERRAIN)

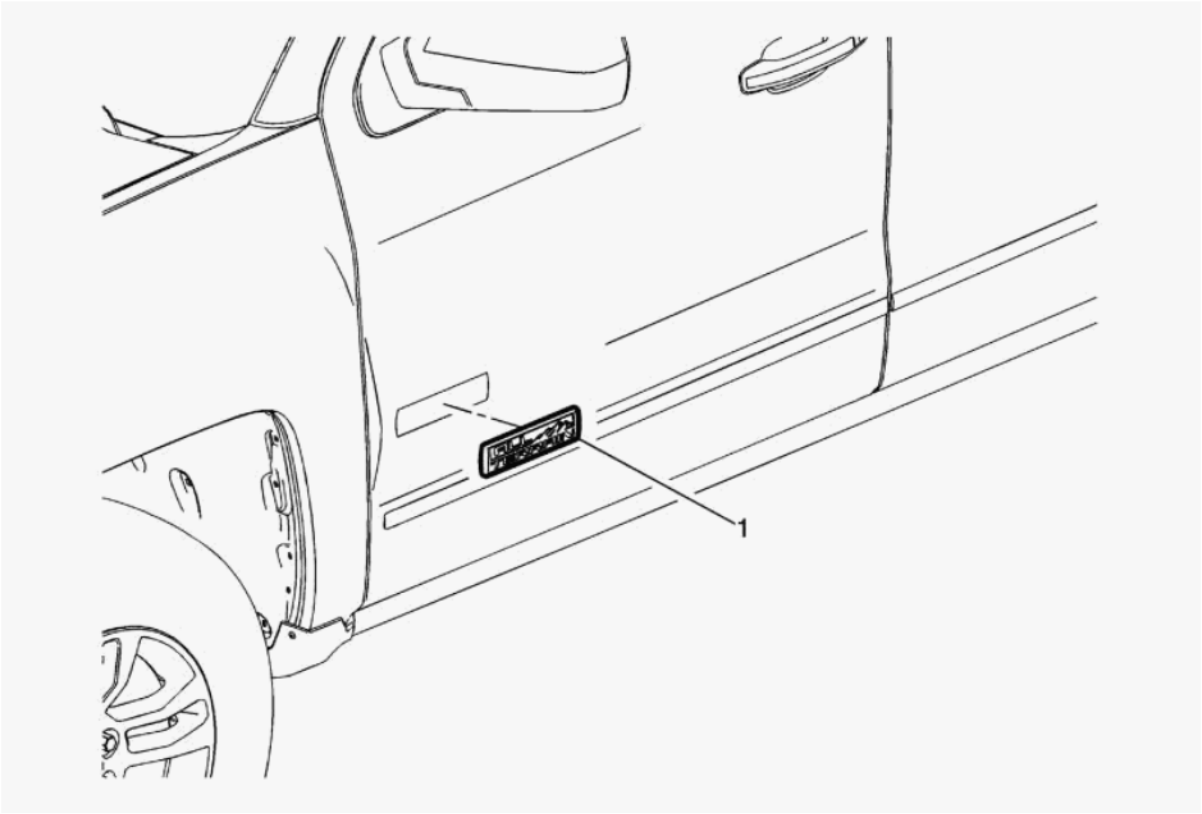


Fig. 43: Front Side Door Marketing Package Nameplate (All Terrain)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Marketing Package Nameplate (All Terrain) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure**

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Callout	Component Name
	1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door marketing package nameplate to ensure full adhesion is made.

FRONT SIDE DOOR MARKETING PACKAGE NAMEPLATE REPLACEMENT (ALL TERRAIN HD RIGHT HAND DOOR)

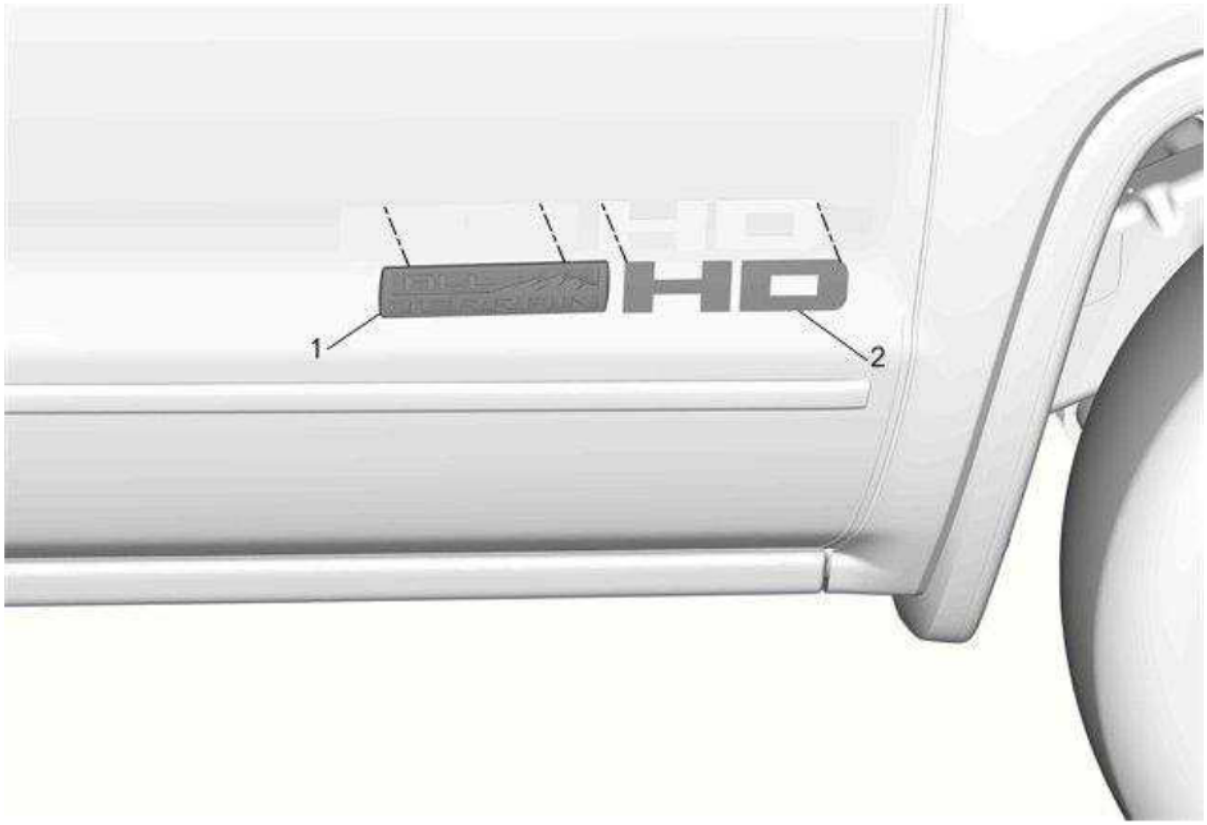


Fig. 44: Front Side Door Marketing Package Nameplate (All Terrain HD Right Hand Door)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Marketing Package Nameplate (All Terrain) **CAUTION:**

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Callout	Component Name
	Refer to **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door marketing package nameplate to ensure full adhesion is made.
2	Front Side Door Marketing Package Nameplate (HD) **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door marketing package nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door marketing package nameplate to ensure full adhesion is made.

FRONT SIDE DOOR WEIGHT CLASS NAMEPLATE REPLACEMENT (2500 HD)

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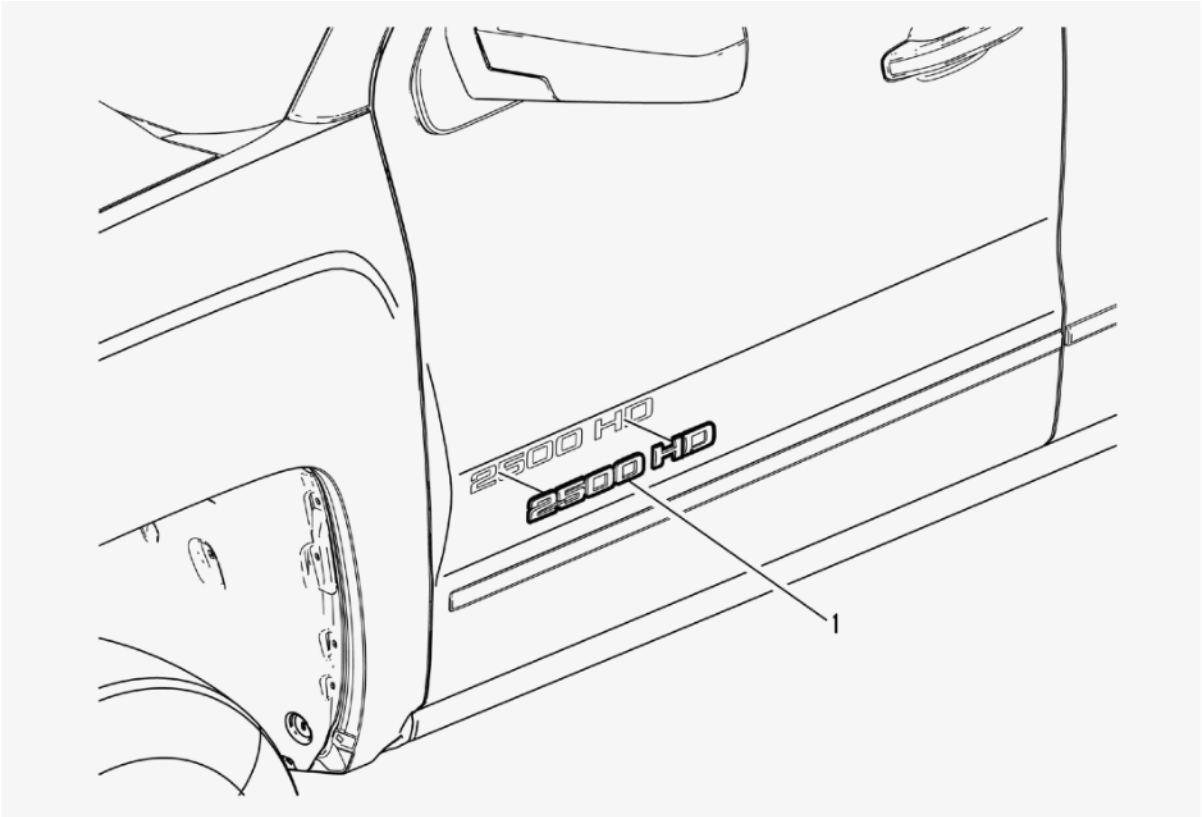


Fig. 45: Front Side Door Weight Class Nameplate (2500 HD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Weight Class Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

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FRONT SIDE DOOR WEIGHT CLASS NAMEPLATE REPLACEMENT (3500 HD)

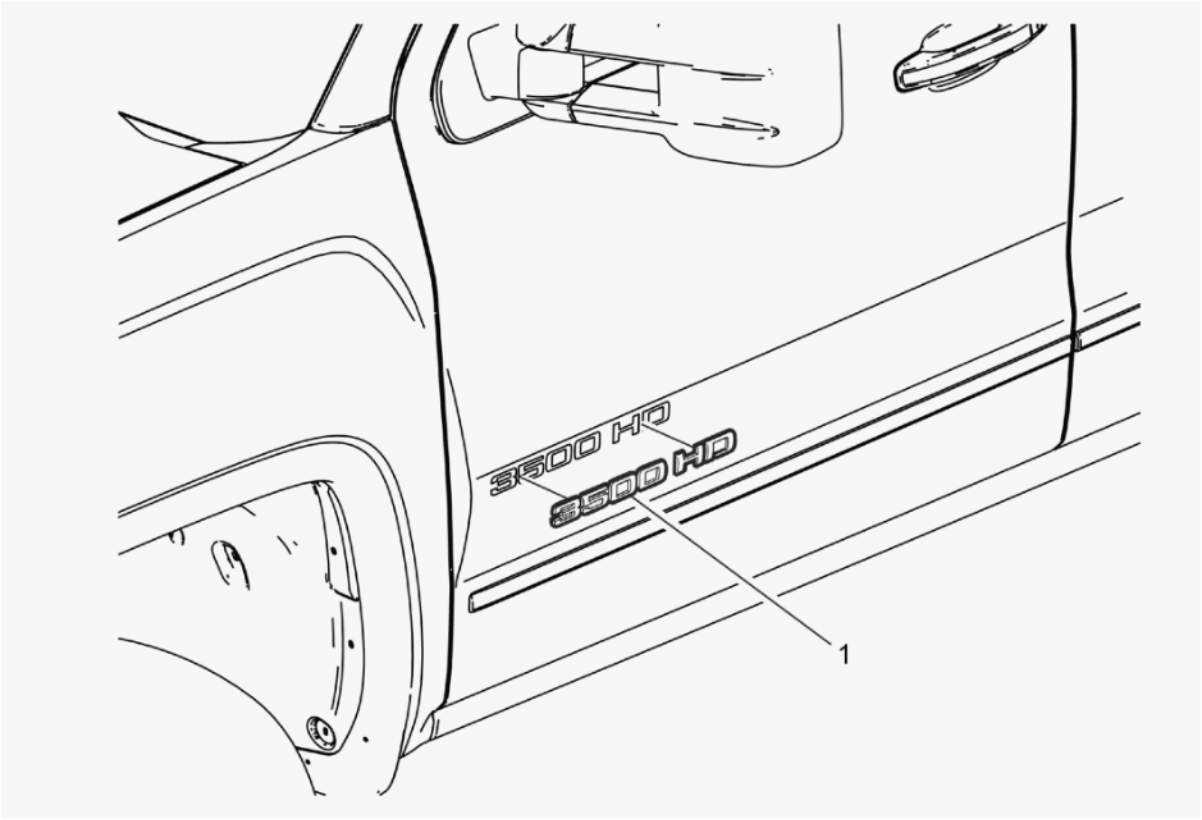


Fig. 46: Front Side Door Weight Class Nameplate (3500 HD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Weight Class Nameplate **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the front side door nameplate. Use a plastic flat bladed tool to assist in removal. 3. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 4. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion.

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Callout	Component Name
	5. Using the palm of the hand, wet out the front side door nameplate to ensure full adhesion is made.

FRONT WHEEL OPENING MOLDING REPLACEMENT

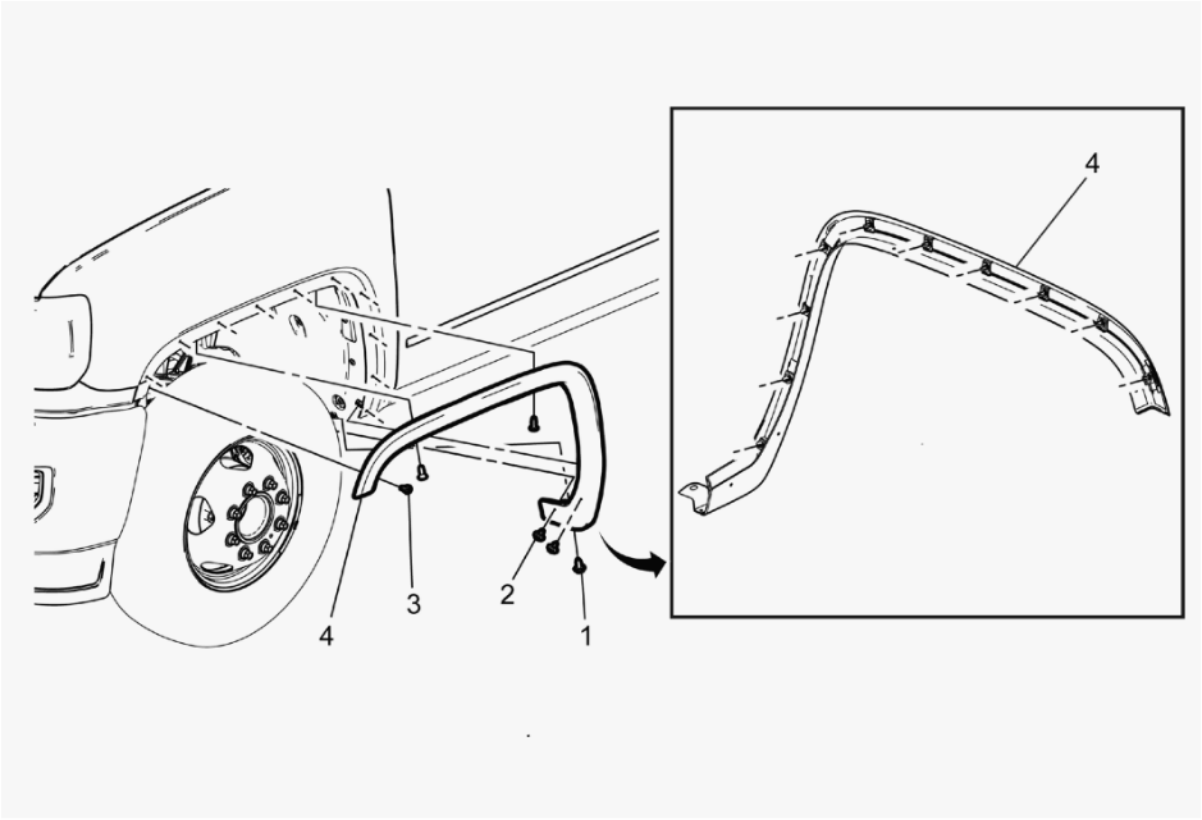


Fig. 47: Front Wheel Opening Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Fender Inner Panel Bolt **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** 2.5 N.m(18 lb ft)
2	Front Wheel Opening Molding Screw (Qty: 4) **CAUTION:** **Refer to** **Fastener Caution** .

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Callout	Component Name
	NOTE: **Secure fastener to molding with tape.** **Tighten** 2.5 N.m(22 lb in)
3	Front Bumper Top Cap Bolt **CAUTION:** **Refer to Fastener Caution .** **NOTE:** **Secure fastener to molding with tape.** **Tighten** 2.5 N.m(22 lb in)
4	Front Wheel Opening Molding **Procedure** Starting at the forward end firmly pull on the front wheel opening molding and release the 10 retainers.

FRONT GRILLE REPLACEMENT (GMC)

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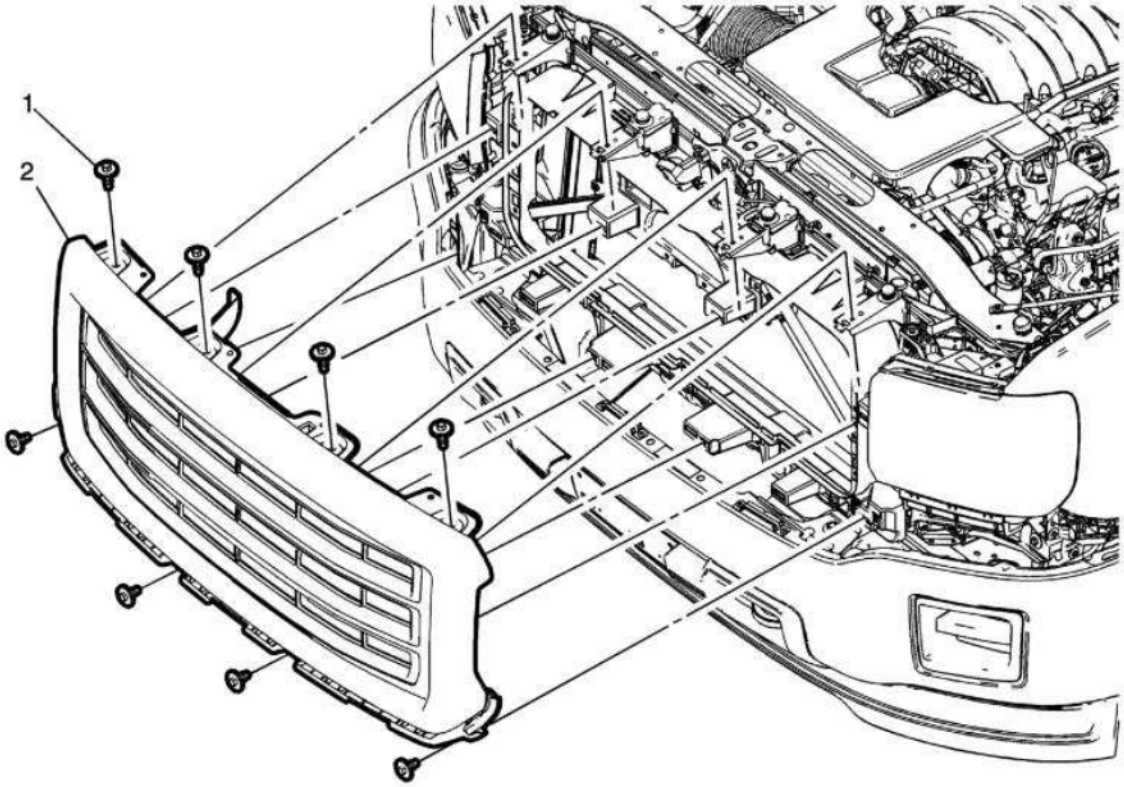


Fig. 48: Front Grille (GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove the front compartment front sight shield. Refer to **Front Compartment Front Sight Shield Replacement** . 2. Remove the front bumper fascia trim cap. Refer to **Front Bumper Fascia Trim Cap Replacement (GMC)** .	
1	Front Grille Bolt (Qty: 8) **CAUTION:** **Refer to Fastener Caution** . **Tighten** 7 (62 lb in)
2	Front Grille **Procedure** 1. With two hands and starting at either end firmly pull the front grille releasing the 8 spring clips from the shutter body. 2. Transfer parts as needed.

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FRONT GRILLE REPLACEMENT (CHEVROLET 2500 3500)

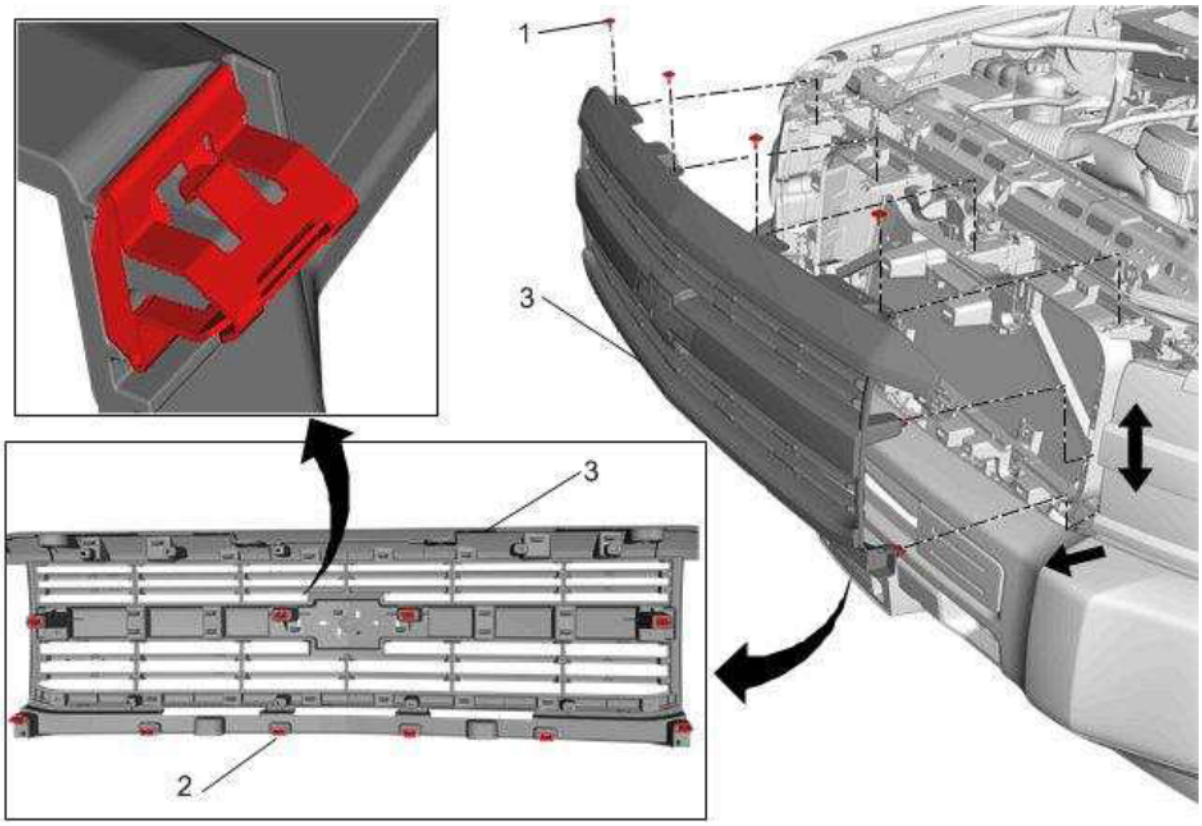


Fig. 49: Front Grille (Chevrolet 2500 3500)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front compartment front sight shield. Refer to **Front Compartment Front Sight Shield Replacement** .	
1	Front Grille Bolt (Qty: 4) **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** 7 (62 lb in)
2	Front Grille Spring Clips (Qty: 10)
3	Front Grille **Procedure** 1. Disengage the (4) top F/A pins from the grille opening reinforcement holes by lifting up on the upper grille flange 2. Pull on the grille carefully to disengage (10) spring clips from the grille opening

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Callout	Component Name
	reinforcement. Lift the grille up to clear the Impact bar. 3. Transfer parts as necessary.

FRONT GRILLE REPLACEMENT (GMC 2500 3500)

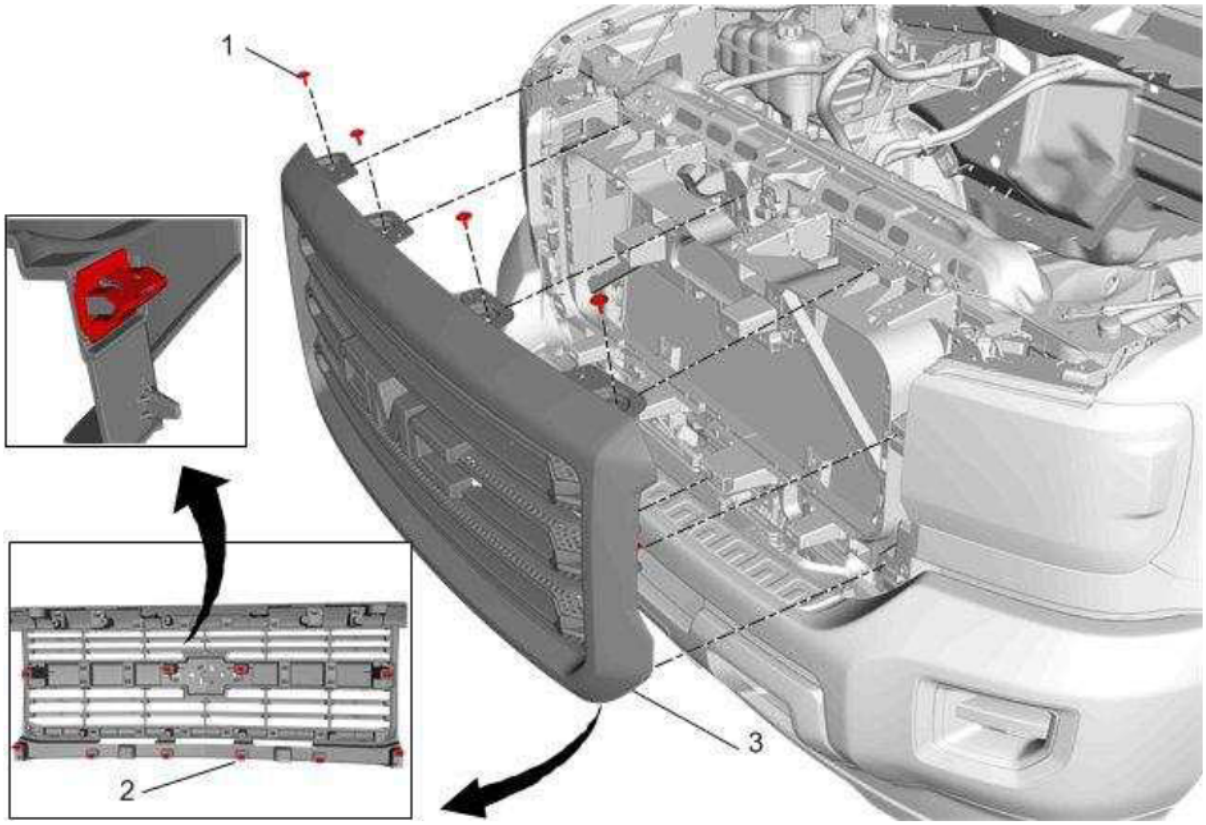


Fig. 50: Front Grille (GMC 2500 3500)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front compartment front sight shield. Refer to **Front Compartment Front Sight Shield Replacement** .	
1	Front Grille Bolt (Qty: 4) **CAUTION:** **Refer to Fastener Caution** . **Tighten** 7 (62 lb in)
2	Front Grille Spring Clip (Qty: 10)

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Callout	Component Name
3	Front Grille **Procedure** 1. Disengage the (4) top F/A pins from the grille opening reinforcement holes by lifting up on the upper grille flange 2. Pull on the grille carefully to disengage (10) spring clips from the grille opening reinforcement. 3. Transfer parts as needed.

FRONT GRILLE REPLACEMENT (CHEVROLET)

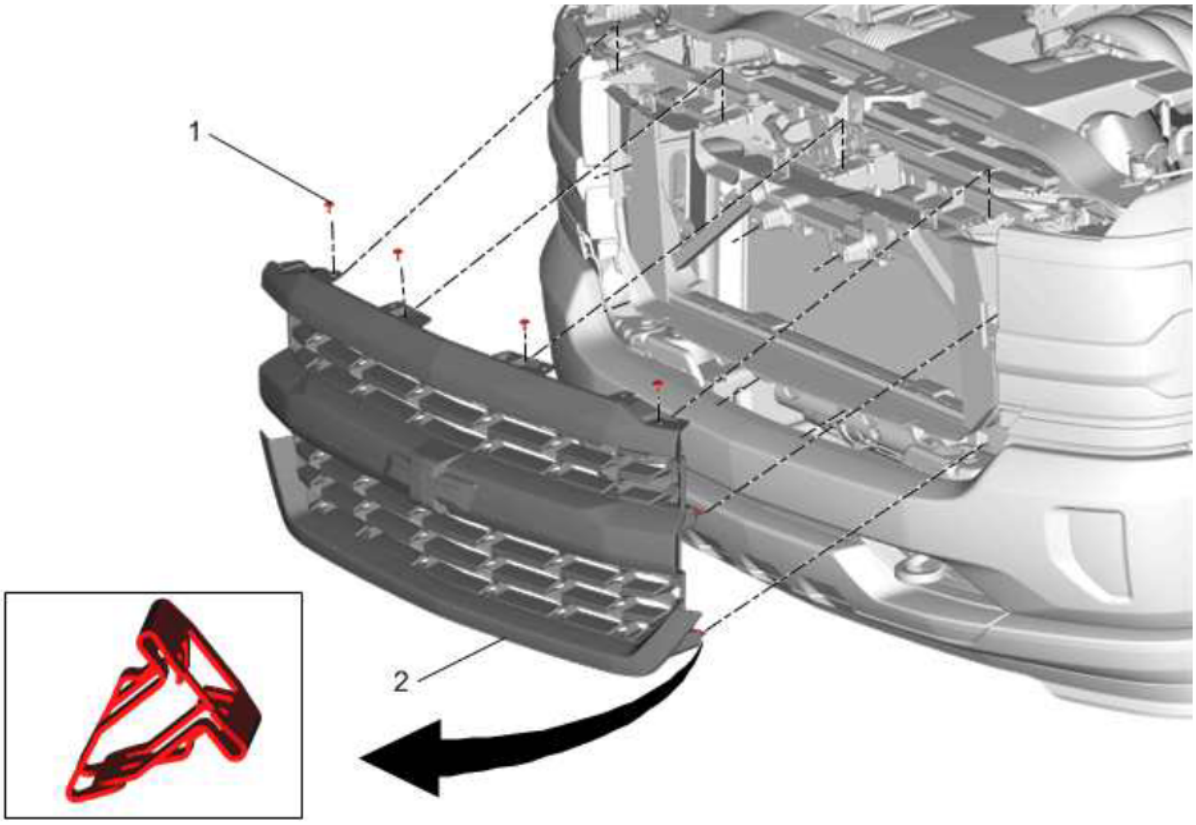


Fig. 51: Front Grille (Chevrolet)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Front Compartment Front Sight Shield Replacement	
1	Front Grille Bolt<p01> **CAUTION:** **Refer to** **Fastener Caution** .

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Callout	Component Name
	Tighten 7 (62 lb in)
2	Front Grille **Procedure** 1. With two hands and starting at either end firmly pull the front grille releasing the 8 spring clips from the shutter body. 2. Transfer components as necessary.

CARGO BOX STOWAGE BOX REPLACEMENT (ZYD)

Removal Procedure

1. Open and support the endgate.

NOTE: **Note the location and size of each bolt removed.**

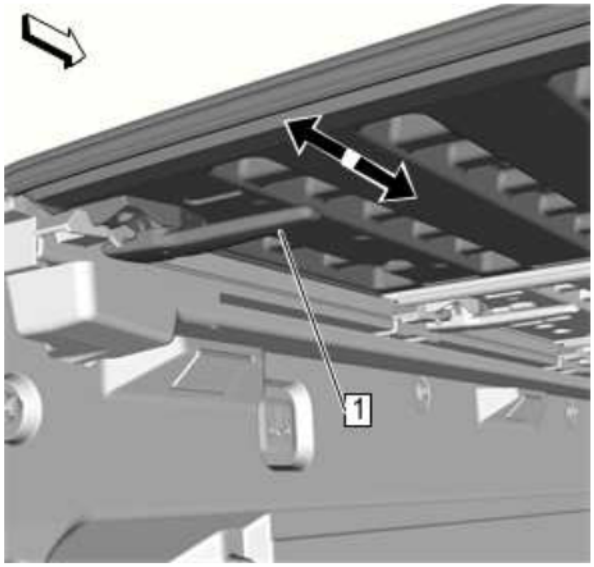


Fig. 52: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

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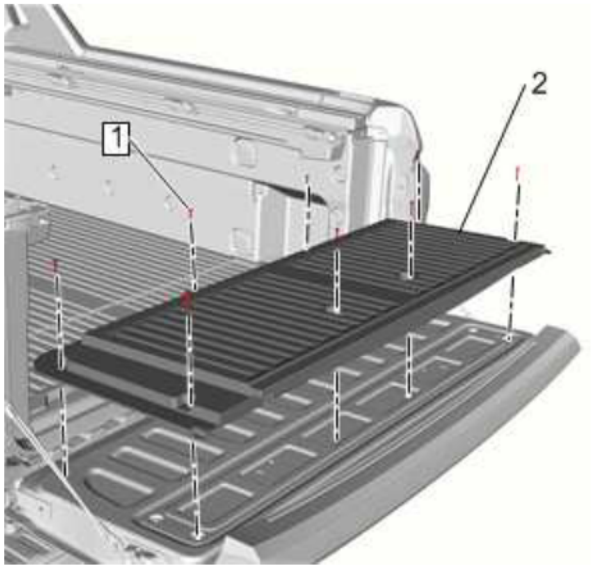


Fig. 53: Endgate Liner
Courtesy of GENERAL MOTORS COMPANY

3. Endgate Liner Bolt 1 - Remove
4. Endgate Liner 2 - Remove

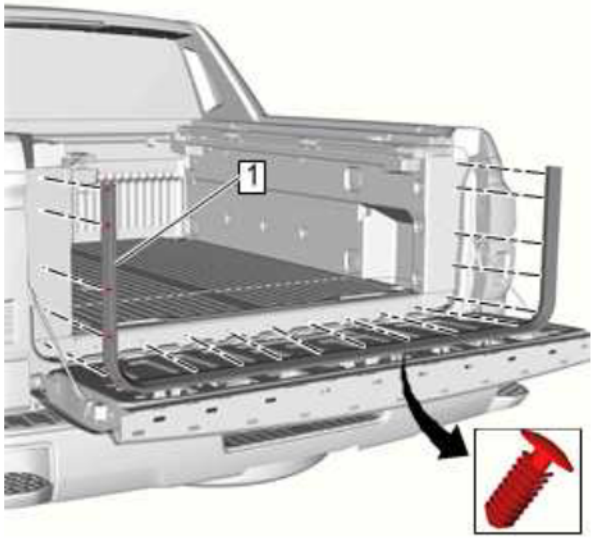


Fig. 54: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

5. Using a trim type tool, release the endgate weather-strip retainers. 1

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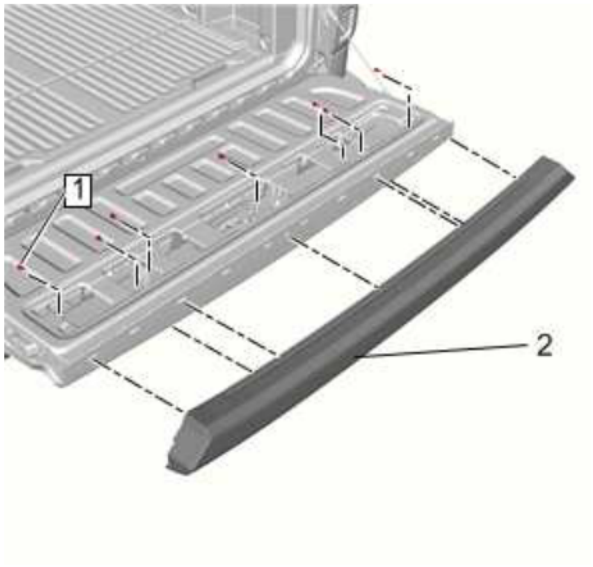


Fig. 55: Pickup Box Endgate Molding
Courtesy of GENERAL MOTORS COMPANY

6. Pickup Box Endgate Molding Bolt 1 - Remove
7. Pickup Box Endgate Molding 2 - Remove

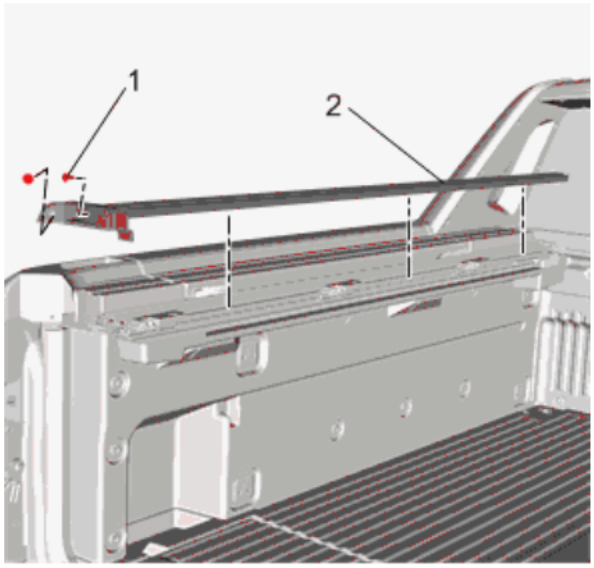


Fig. 56: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Cover Seal Retainer 1 - Remove
9. Pickup Box Cover Seal 2 - Remove

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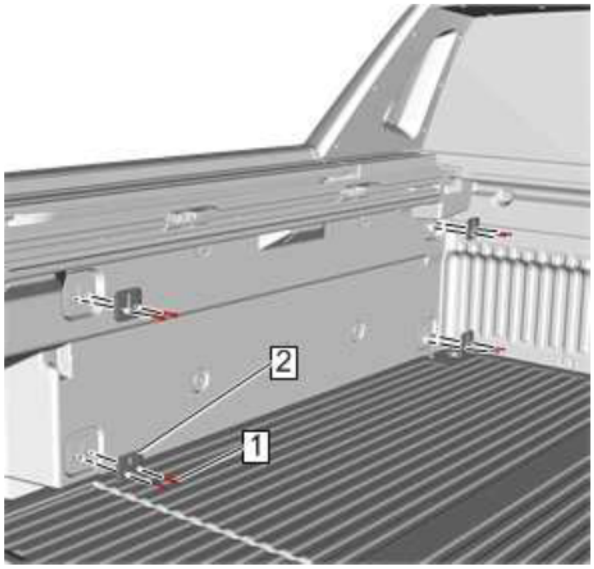


Fig. 57: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

10. Pickup Box Cargo Tie Down Loop Bolt 1 - Remove
11. Pickup Box Cargo Tie Down 2 - Remove

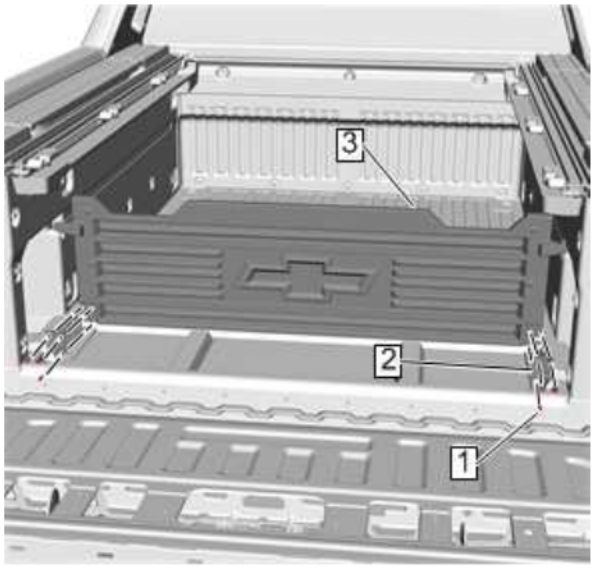


Fig. 58: Pickup Box Cargo Carrier Divider
Courtesy of GENERAL MOTORS COMPANY

12. Pickup Box Cargo Carrier Divider Bolt 1 - Remove
13. Pickup Box Cargo Carrier Divider Bracket 2 - Remove
14. Pickup Box Cargo Carrier Divider 3 - Remove

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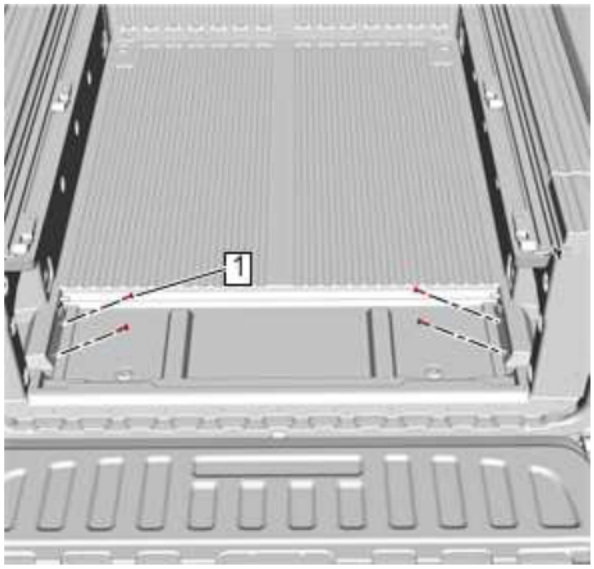


Fig. 59: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

15. Pickup Box Bed Liner Bolt 1 - Remove

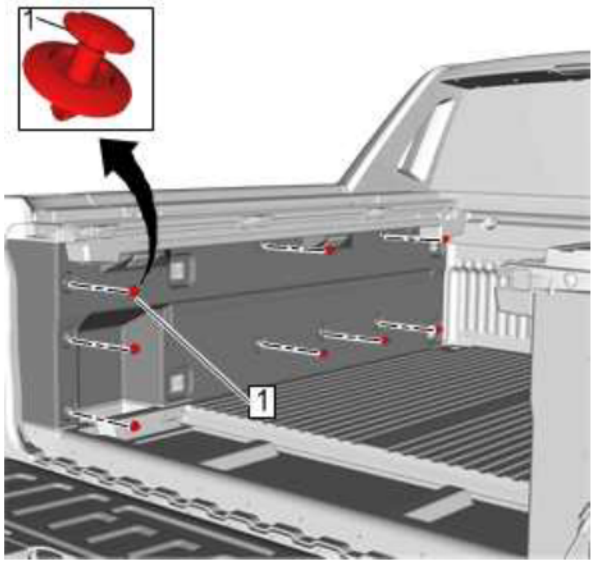


Fig. 60: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

16. Pickup Box Side Liner Retainer 1 - Remove

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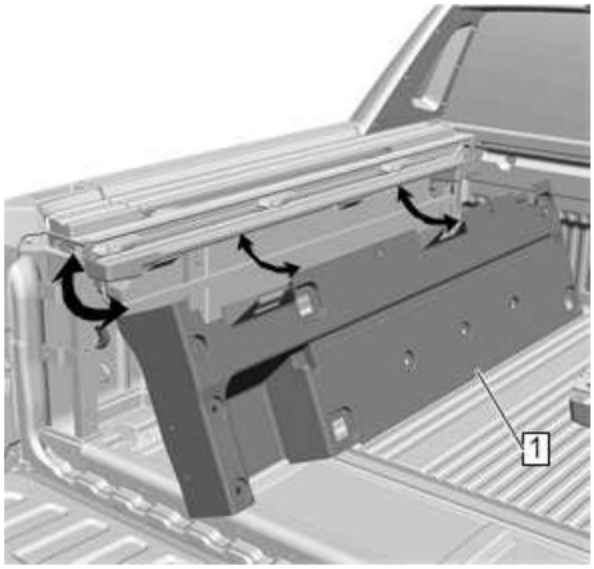


Fig. 61: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

17. Remove the pickup box side liner 1 by pulling the bottom of the panel out and then down.

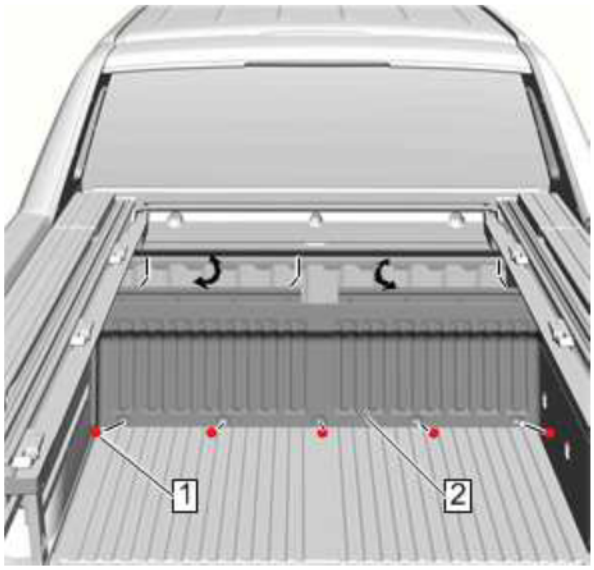


Fig. 62: Pickup Box Front Wall
Courtesy of GENERAL MOTORS COMPANY

18. Pickup Box Front Wall Retainer 1 - Remove
19. Remove the pickup box front wall 2 by pulling the bottom of the wall out and then down from the pickup box front upper molding.

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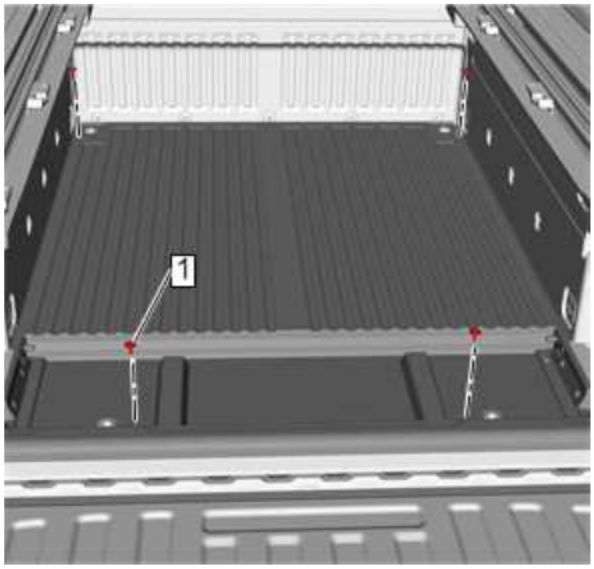


Fig. 63: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

20. Pickup Box Bed Liner Bolt 1 - Remove



Fig. 64: Pickup Box Bed Liner
Courtesy of GENERAL MOTORS COMPANY

21. Slide the pickup box bed liner 1 out of the pickup box.

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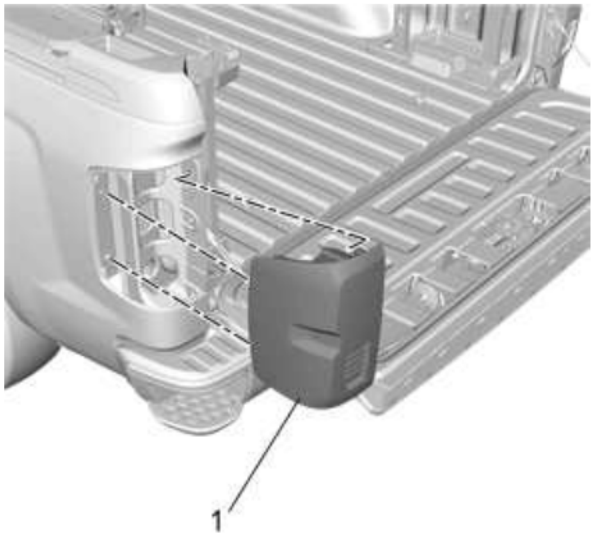


Fig. 65: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

22. Tail Lamp 1 - Remove - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

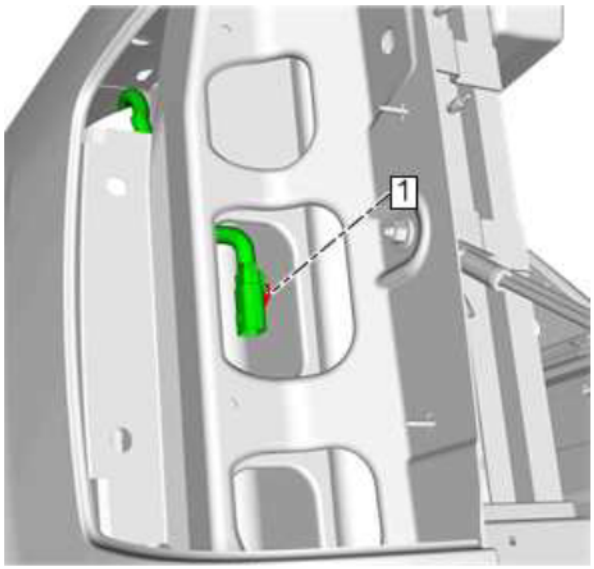


Fig. 66: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

23. Using a trim type tool, release the bin jumper harness retainer.

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Fig. 67: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

24. Pickup Box Molding Bolt 1 - Remove

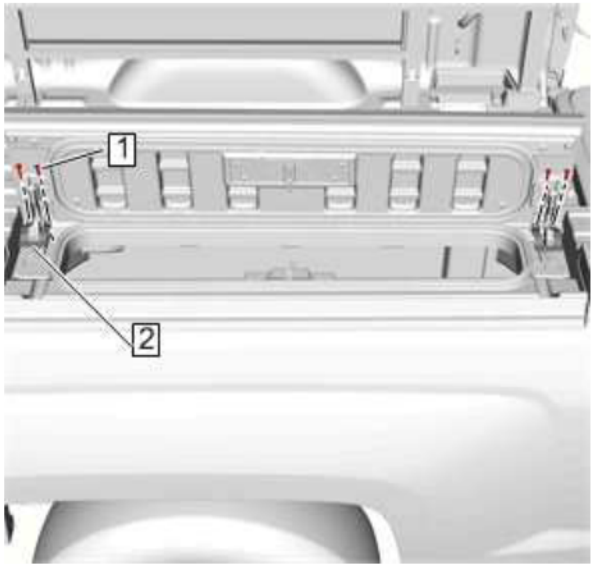


Fig. 68: Tool Box Lid Hinge Spring
Courtesy of GENERAL MOTORS COMPANY

25. Tool Box Lid Hinge Spring Bolt 1 - Remove
26. Tool Box Lid Hinge Spring 2 - Remove

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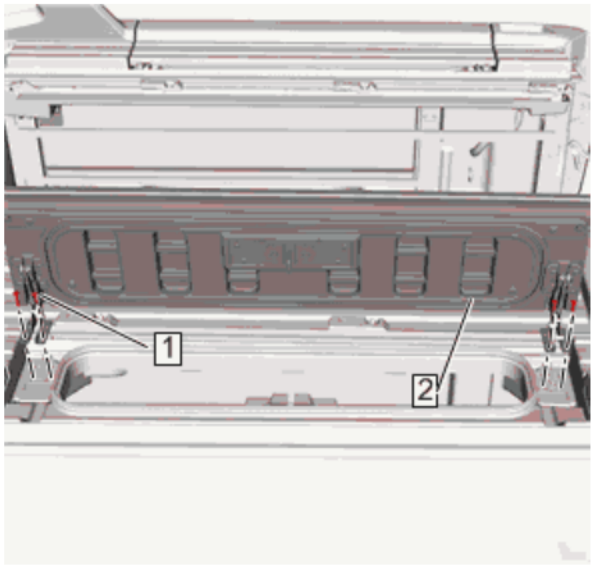


Fig. 69: Tool Box Bin Door
Courtesy of GENERAL MOTORS COMPANY

27. Tool Box Bin Door Hinge Bolt 1 - Remove
28. Tool Box Bin Door 2 - Remove

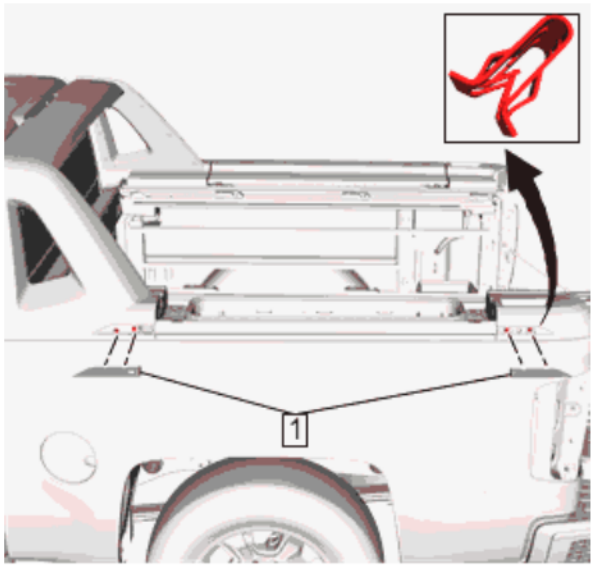


Fig. 70: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

29. Using a trim type tool, remove the pickup box side upper molding. 1
30. Clean the area with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water to remove any left over adhesive residue.

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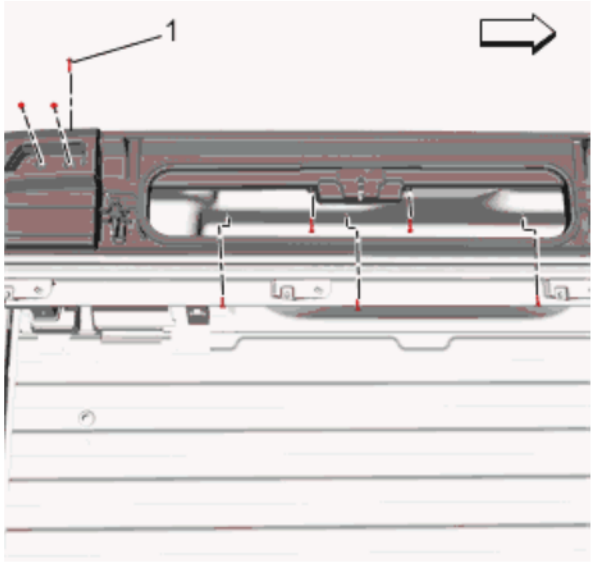


Fig. 71: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

31. Pickup Box Side Upper Molding Bolt 1 - Remove

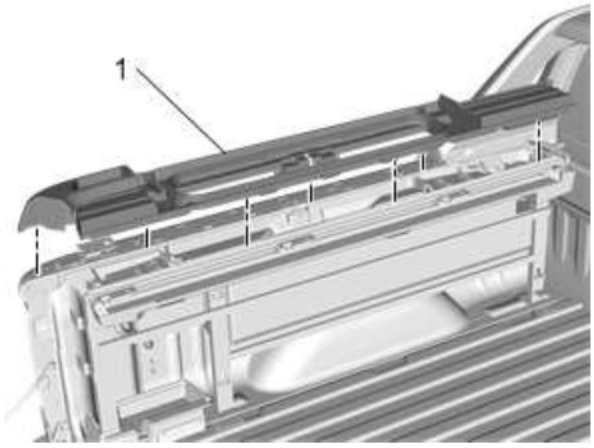


Fig. 72: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

32. Pickup Box Side Upper Molding 1 - Remove

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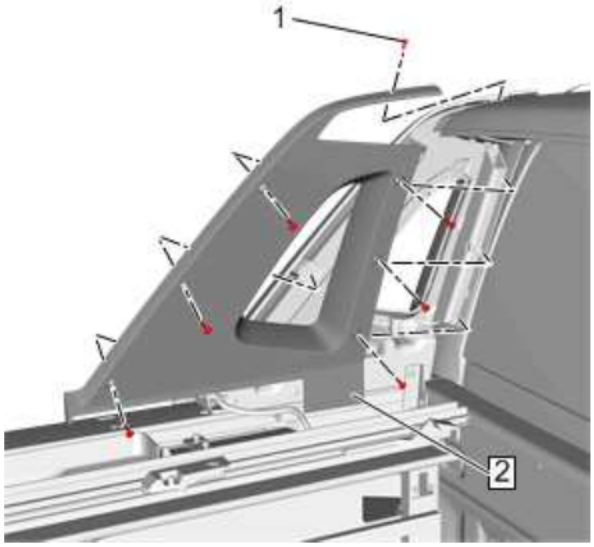


Fig. 73: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

33. Buttress Cover Inner Bolt 1 - Remove
34. Pull the buttress cover inner 2 rearward and remove.

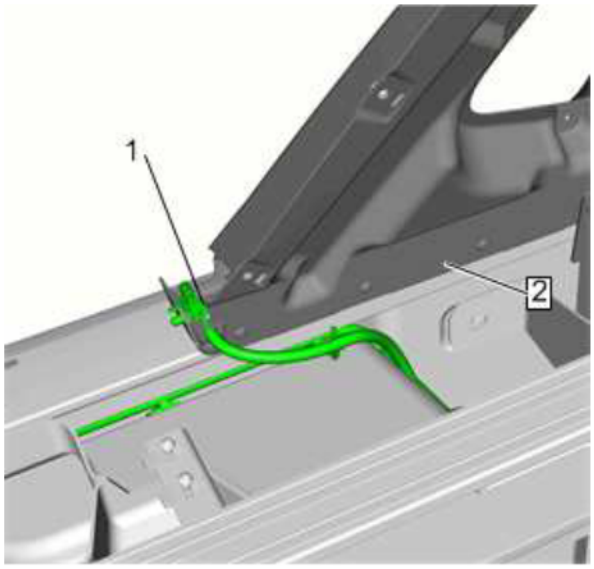


Fig. 74: Buttress Harness
Courtesy of GENERAL MOTORS COMPANY

35. Disconnect the harness 1 from the buttress. 2

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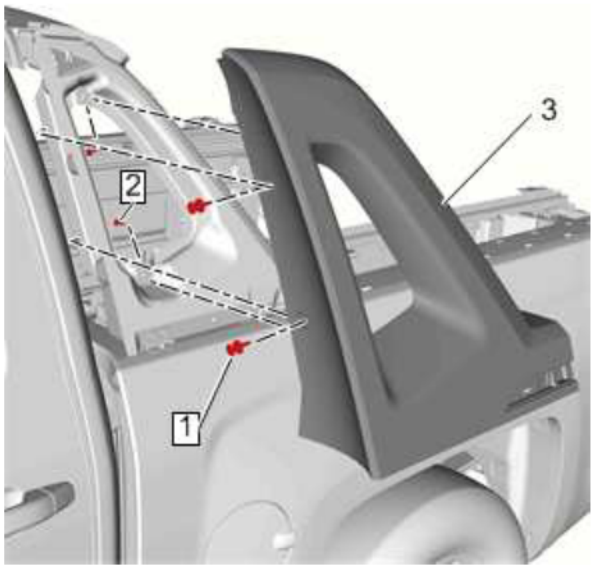


Fig. 75: Buttress Cover Outer
Courtesy of GENERAL MOTORS COMPANY

36. Buttress Cover Outer Retainer 1 - Remove
37. Buttress Cover Outer Bolt 2 - Remove
38. Buttress Cover Outer 3 - Remove

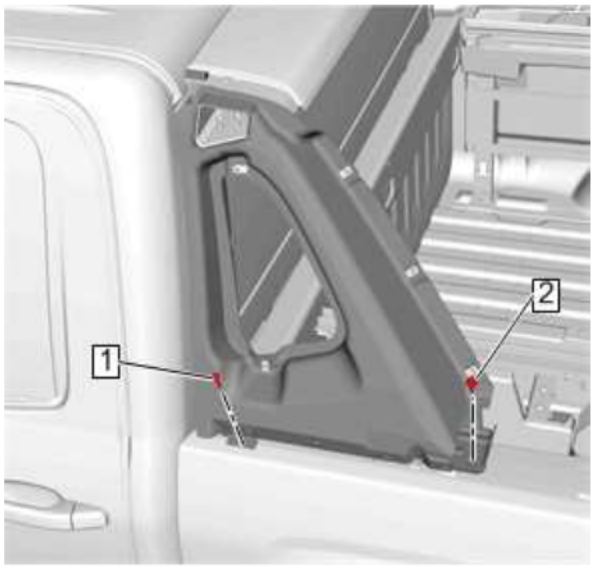


Fig. 76: Rear Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

39. Pickup Box Bridge Side Panel Bolt 1 - Remove
40. Rear Pickup Box Bridge Side Panel Bolt 2 - Remove

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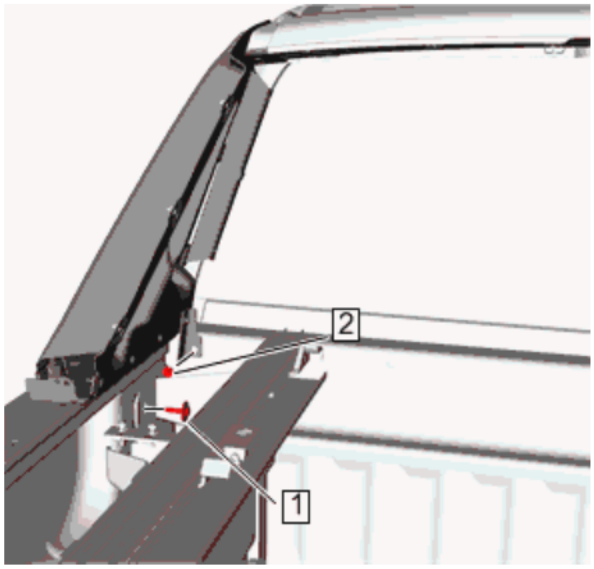


Fig. 77: Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

41. Pickup Box Bridge Side Panel Lower Bolt 1 - Remove
42. Pickup Box Bridge Side Panel Bolt 2 - Remove

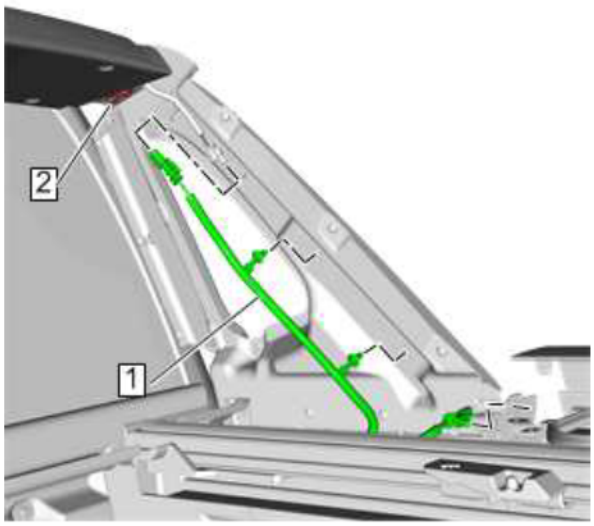


Fig. 78: Bridge Bar Bolt
Courtesy of GENERAL MOTORS COMPANY

43. Disconnect the bridge bar electrical harness from the pickup box bridge side panel.
44. Loosen the bridge bar bolt. 2

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Fig. 79: Pickup Box Bridge Bar
Courtesy of GENERAL MOTORS COMPANY

45. Pickup Box Bridge Bar 1 - Remove

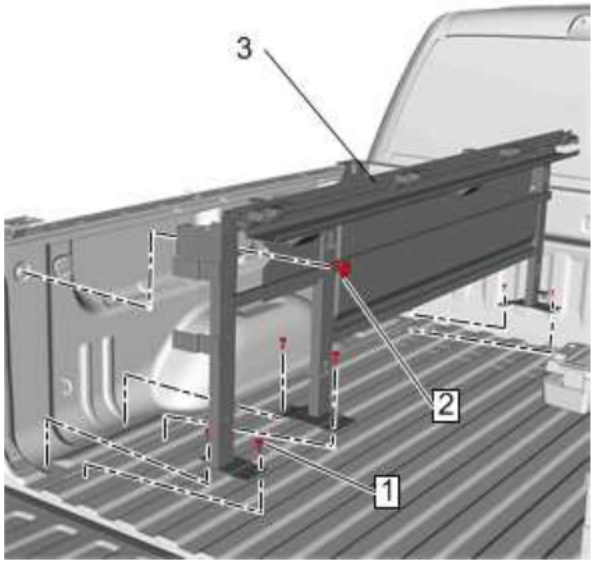


Fig. 80: Cargo Box Stow Bracket
Courtesy of GENERAL MOTORS COMPANY

46. Cargo Box Stow Bracket Bolt 1 - Remove
47. Upper Cargo Box Stow Bracket Bolt 2 - Remove
48. Cargo Box Stow Bracket 3 - Remove

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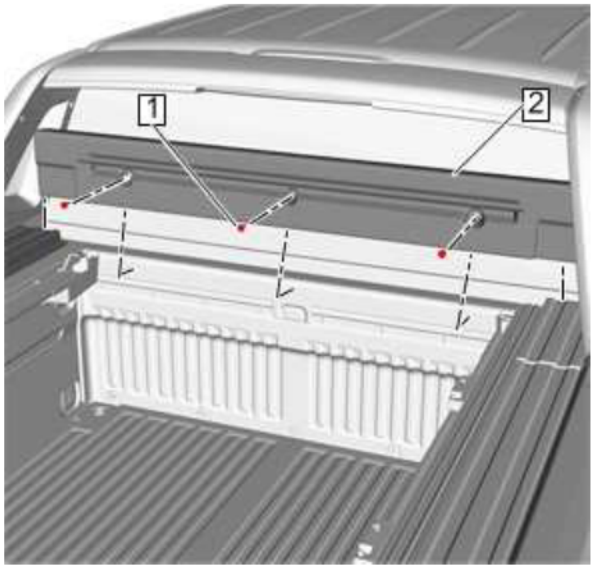


Fig. 81: Pickup Box Front Upper Molding
Courtesy of GENERAL MOTORS COMPANY

49. Pickup Box Front Upper Molding Bolt 1 - Remove
50. Pickup Box Front Upper Molding 2 - Remove



Fig. 82: Cargo Box Stowage Box Bracket
Courtesy of GENERAL MOTORS COMPANY

51. Cargo Box Stowage Box Bracket Bolt 1 - Remove
52. Cargo Box Stowage Box Bracket 2 - Remove

Installation Procedure

NOTE: **Using the new part as a template, drill holes as need by previous noted size.**

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Fig. 83: Cargo Box Stowage Box Bracket
Courtesy of GENERAL MOTORS COMPANY

1. Cargo Box Stowage Box Bracket 2 - Install

CAUTION: Refer to Fastener Caution .

2. Cargo Box Stowage Box Bracket Bolt 1 - Install and tighten 9 N.m (80 lb in)

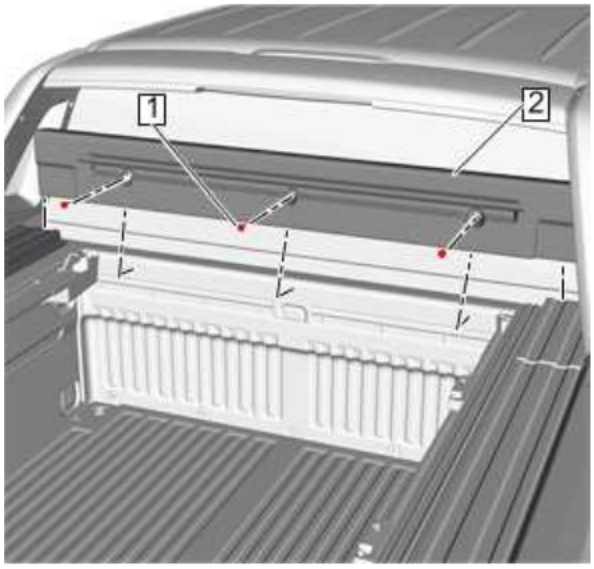


Fig. 84: Pickup Box Front Upper Molding
Courtesy of GENERAL MOTORS COMPANY

3. Pickup Box Front Upper Molding 2 - Install
4. Pickup Box Front Upper Molding Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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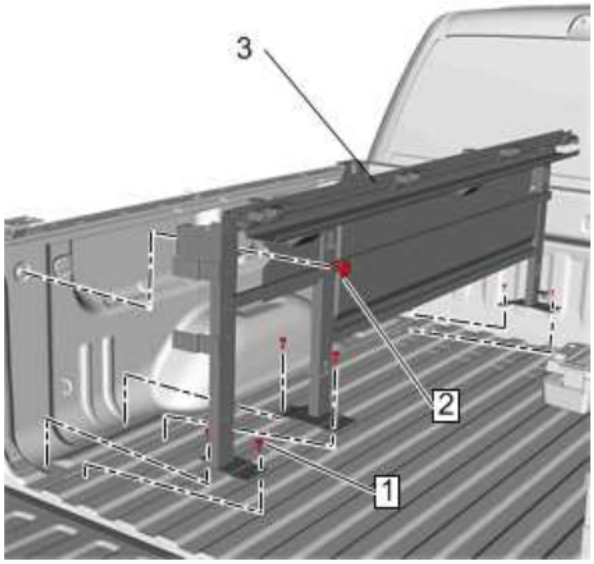


Fig. 85: Cargo Box Stow Bracket
Courtesy of GENERAL MOTORS COMPANY

5. Cargo Box Stow Bracket 3 - Install
6. Upper Cargo Box Stow Bracket Bolt 2 - Install and tighten 22 N.m (16 lb ft)
7. Cargo Box Stow Bracket Bolt 1 - Install and tighten 9 N.m (80 lb in)



Fig. 86: Pickup Box Bridge Bar
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Bridge Bar 1 - Install

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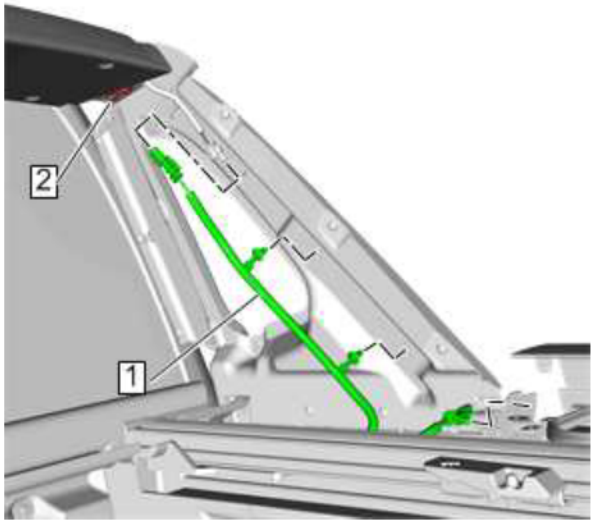


Fig. 87: Pickup Box Bridge Side Panel And Bar
Courtesy of GENERAL MOTORS COMPANY

9. With the bridge bar bolts 2 loose, make any minor adjustments as needed then Tighten 9 N.m (80 lb in)
10. Connect the bridge bar electrical harness to the pickup box bridge side panel. 2

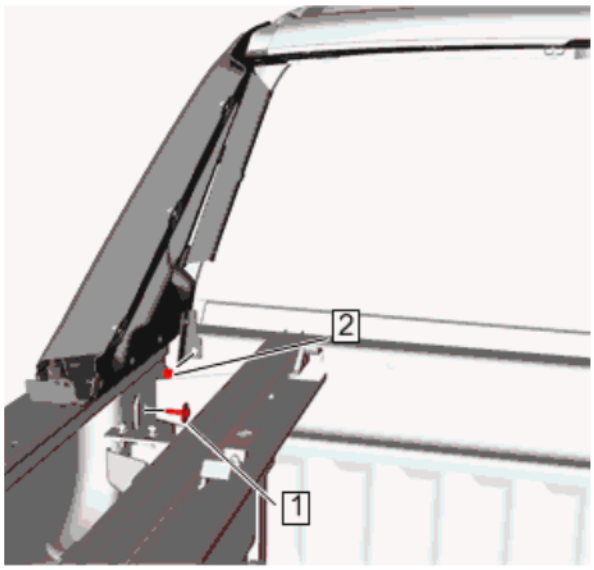


Fig. 88: Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

11. Pickup Box Bridge Side Panel Center Bulk Head Bolt 2 - Install and tighten 9 N.m (80 lb in)
12. Pickup Box Bridge Side Panel Center Lower Bolt 1 - Install and tighten 22 N.m (16 lb ft)

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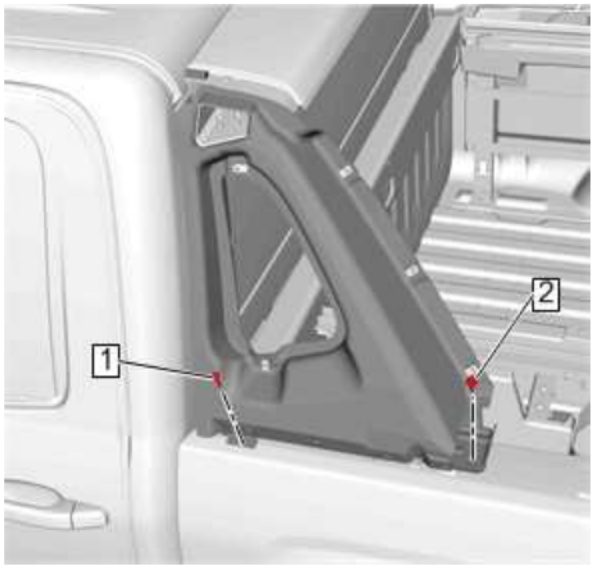


Fig. 89: Rear Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

13. Pickup Box Bridge Side Panel Center Front Outer Bolt 1 - Install and tighten 9 N.m (80 lb in)
14. Pickup Box Bridge Side Panel Center Rear Bolt 2 - Install and tighten 9 N.m (80 lb in)

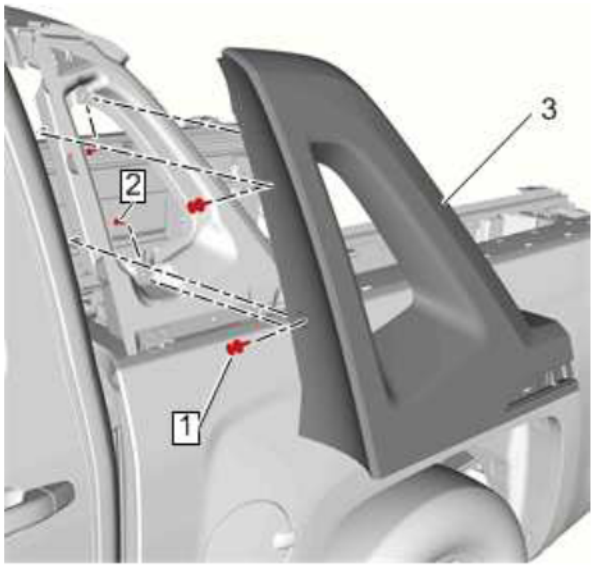


Fig. 90: Buttress Cover Outer
Courtesy of GENERAL MOTORS COMPANY

15. Pickup Box Bridge Side Panel Cover Outer 3 - Install
16. Pickup Box Bridge Side Panel Cover Outer Bolt 2 - Install and tighten 2.5 N.m (22 lb in)
17. Pickup Box Bridge Side Panel Cover Outer Retainer 1 - Install

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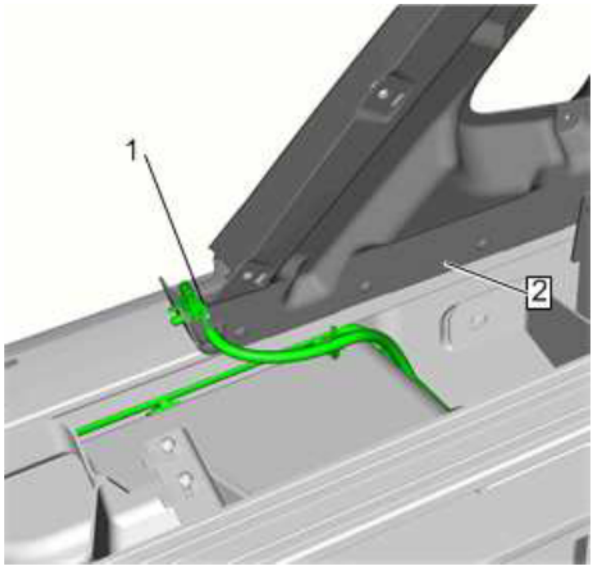


Fig. 91: Buttress Harness
Courtesy of GENERAL MOTORS COMPANY

18. Connect the harness 1 to the Pickup Box Bridge Side Panel Center. 2

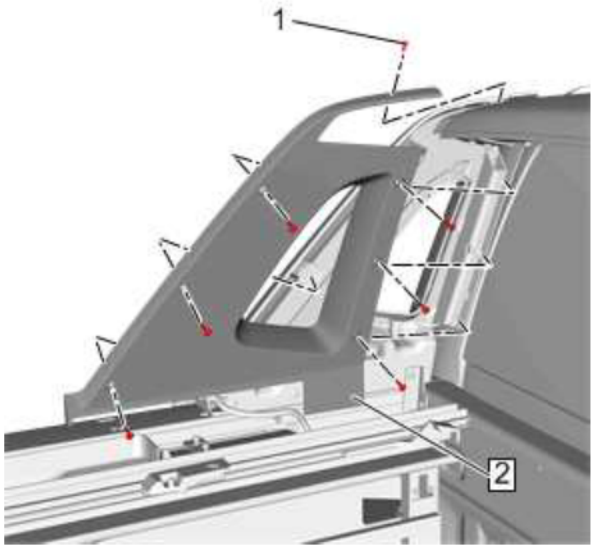


Fig. 92: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

19. Slide the pickup box bridge side panel cover inner forward. 2
20. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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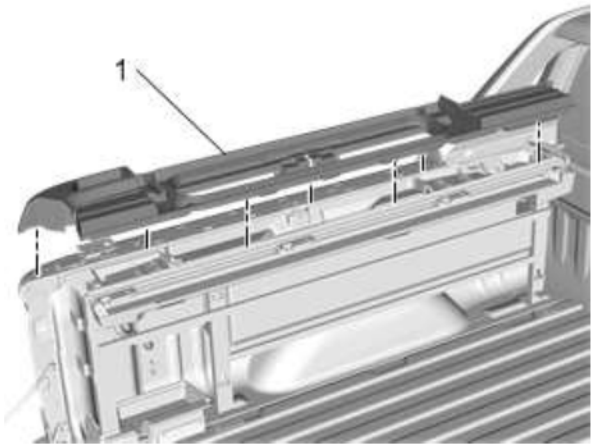


Fig. 93: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

21. Pickup Box Side Upper Molding 1 - Install

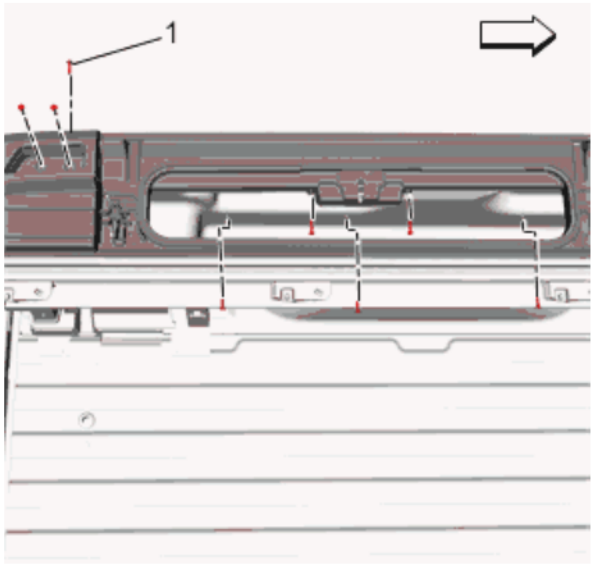


Fig. 94: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

22. Pickup Box Side Upper Molding Bolt 1 Install and tighten 2.5 N.m (22 lb in)

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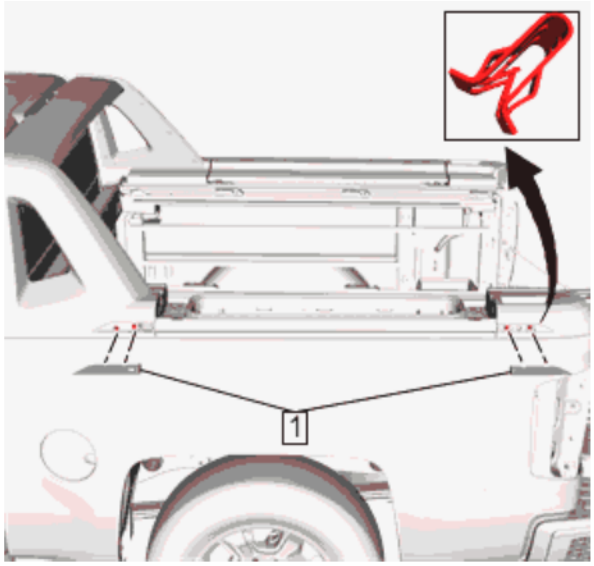


Fig. 95: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

23. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion
24. Install the pickup box side upper molding 1 until seated.

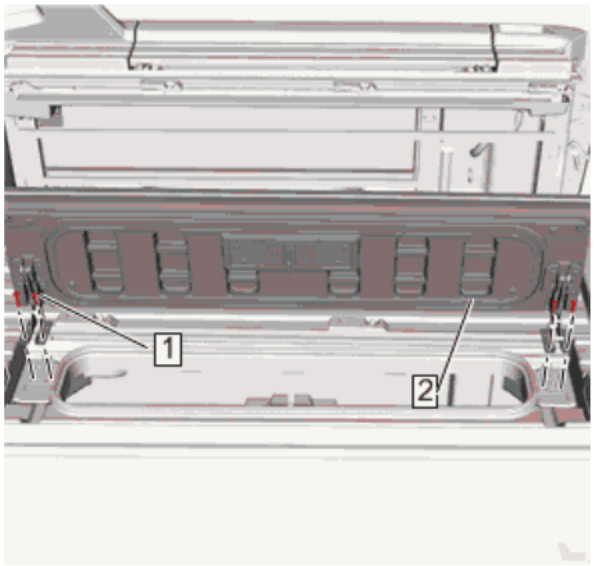


Fig. 96: Tool Box Bin Door
Courtesy of GENERAL MOTORS COMPANY

25. Tool Box Bin Door 2 - Install
26. Tool Box Bin Door Hinge Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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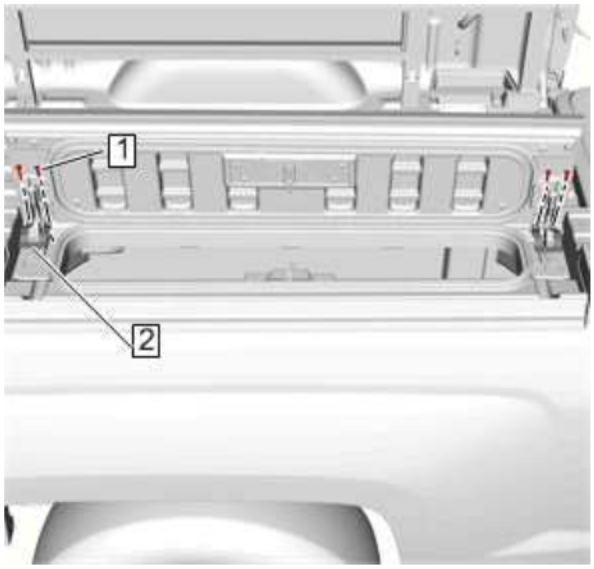


Fig. 97: Tool Box Lid Hinge Spring
Courtesy of GENERAL MOTORS COMPANY

27. Tool Box Lid Hinge Spring 2 - Install
28. Tool Box Lid Hinge Spring Bolt 1 - Install and tighten 2.5 N.m (22 lb in)



Fig. 98: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

29. Pickup Box Molding Bolt 1 - Install and tighten 9 N.m (80 lb in)

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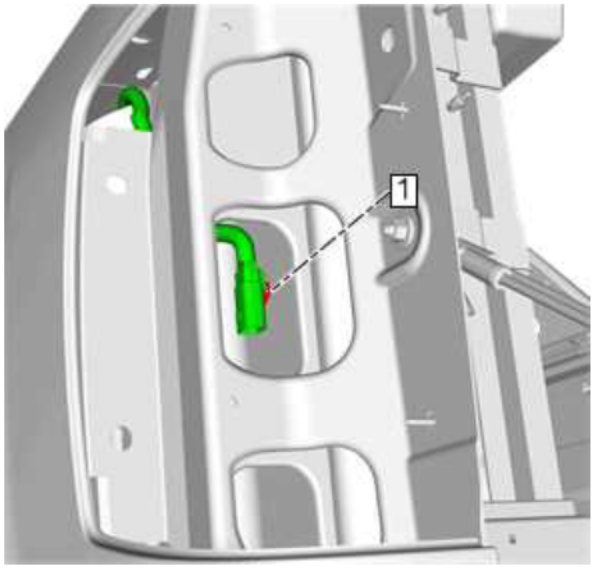


Fig. 99: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

30. Fully seat the bin jumper harness retainer. 1

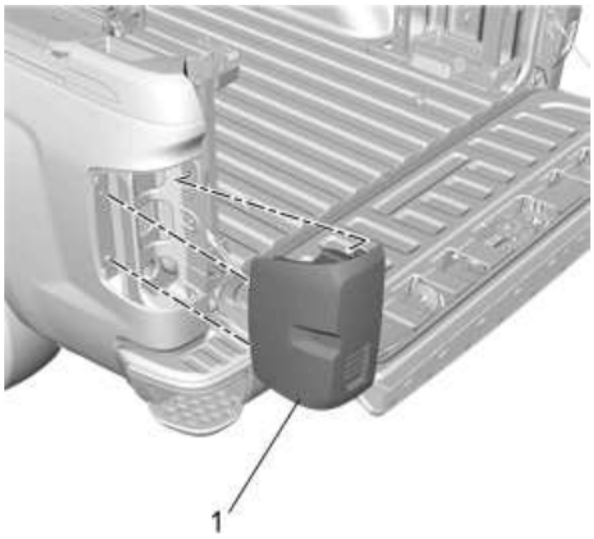


Fig. 100: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

31. Tail Lamp 1 - Install - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

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Fig. 101: Slide The Pickup Box Bed Liner -- Floor
Courtesy of GENERAL MOTORS COMPANY

32. Slide the pickup box bed liner 1 into the pickup box.

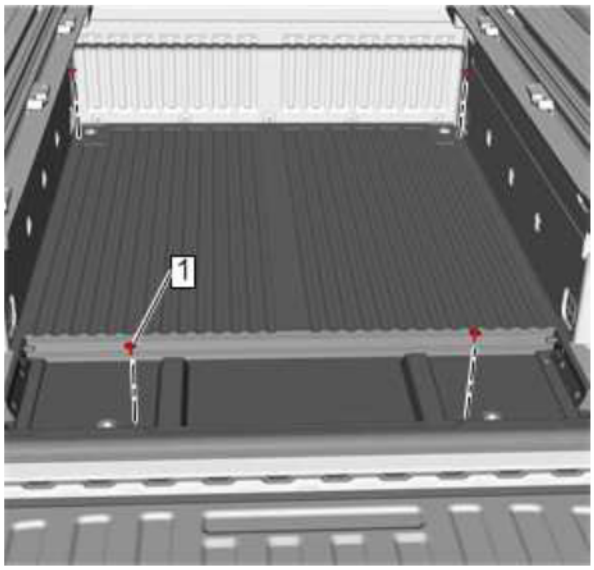


Fig. 102: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

33. Pickup Box Bed Liner Bolt 1 - Install and tighten 9 N.m (80 lb in)

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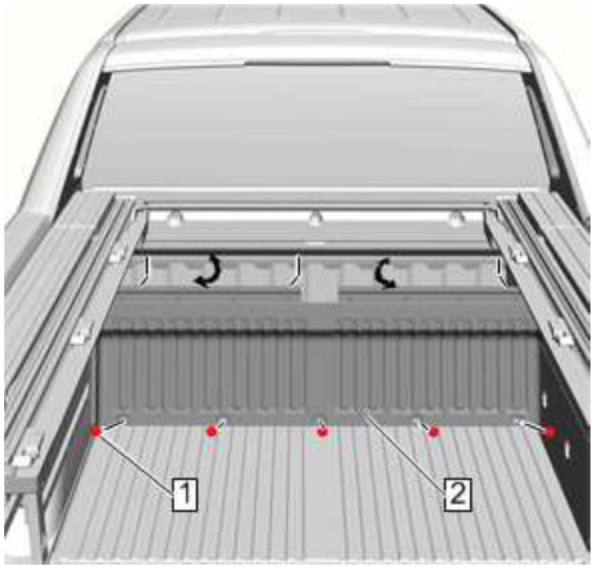


Fig. 103: Pickup Box Front Wall Retainer
Courtesy of GENERAL MOTORS COMPANY

34. Install the pickup box front wall 2 by pushing the top of the wall under the pickup box front upper molding and slide the bottom of the wall to the bulk head.
35. Pickup Box Front Wall Retainer 1 - Install

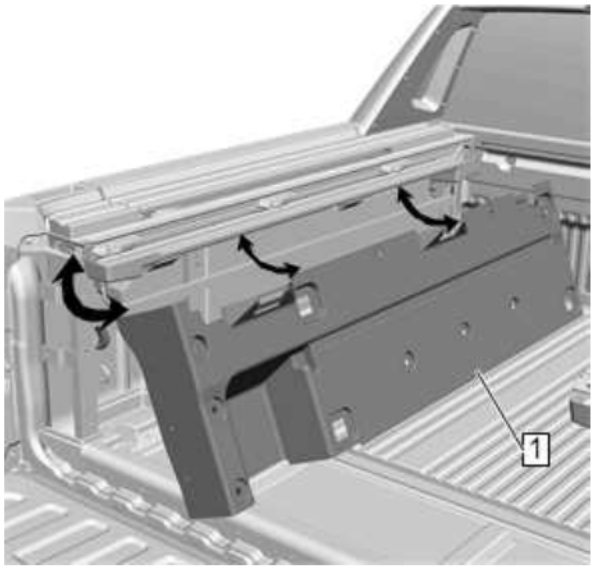


Fig. 104: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

36. Install the pickup box side liner 1 by sliding the top of the panel under the rail, then seating the panel to the frame.

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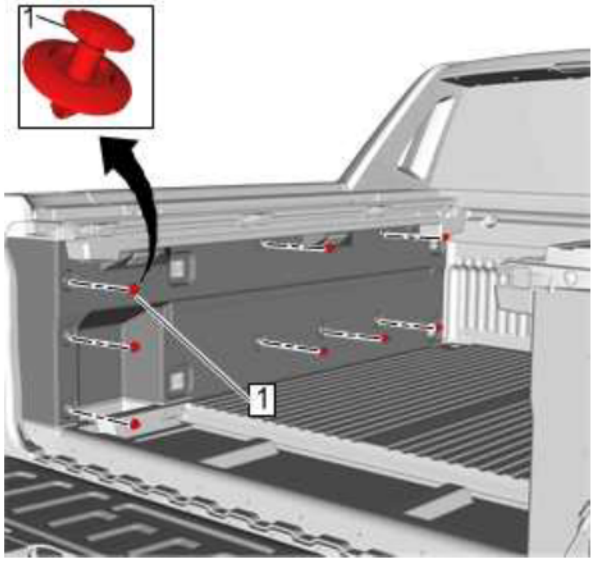


Fig. 105: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

37. Pickup Box Side Liner Retainer 1 - Install

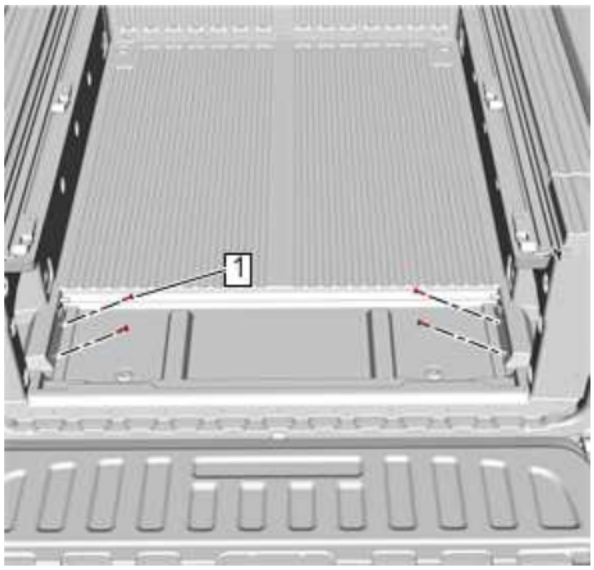


Fig. 106: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

38. Pickup Box Bed Liner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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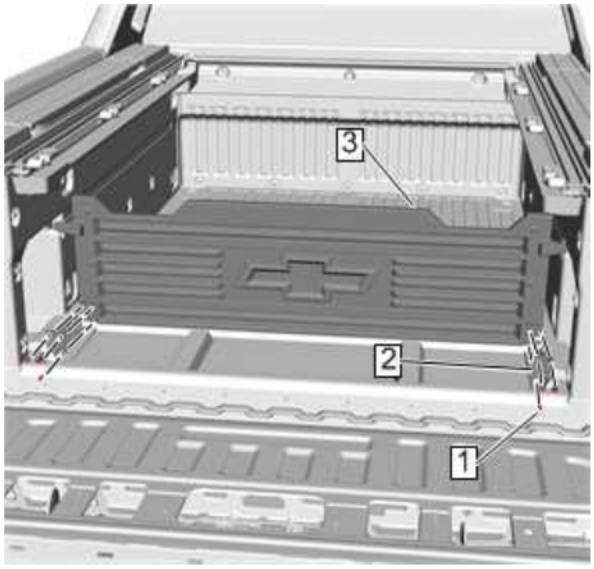


Fig. 107: Pickup Box Cargo Carrier Divider
Courtesy of GENERAL MOTORS COMPANY

39. Push the pickup box cargo carrier divider 3 on to the pins and down to seat the divider.
40. Pickup Box Cargo Carrier Divider Bracket 2 - Install
41. Pickup Box Cargo Carrier Divider Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

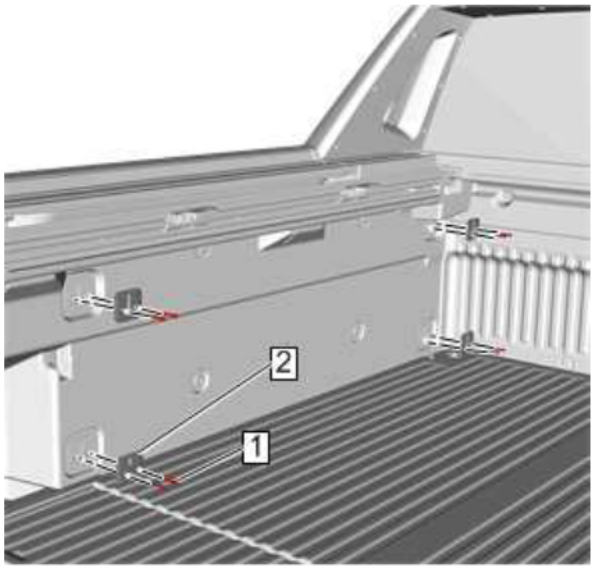


Fig. 108: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

42. Pickup Box Cargo Tie Down 2 - Install
43. Pickup Box Cargo Tie Down Loop Bolt 1 - Install and tighten 4 N.m (35 lb in)

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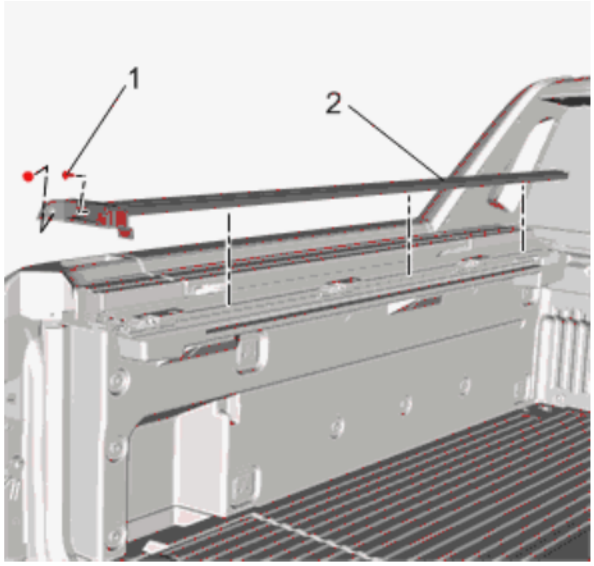


Fig. 109: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

44. Pickup Box Cover Seal 2 - Install
45. Pickup Box Cover Seal Retainer 1 - Install

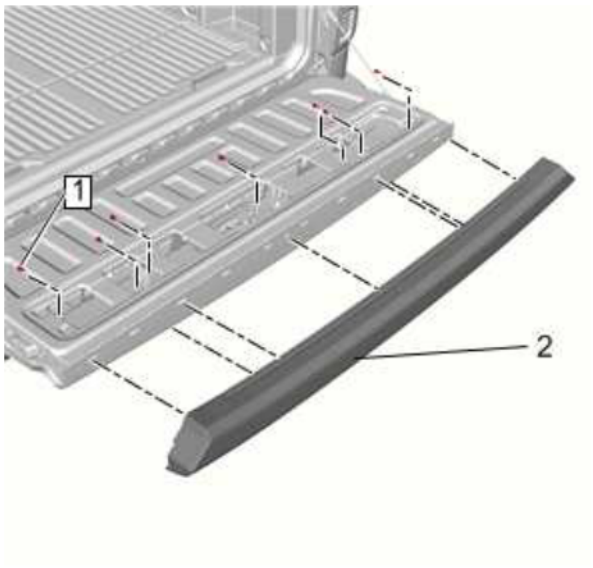


Fig. 110: Pickup Box Endgate Molding
Courtesy of GENERAL MOTORS COMPANY

46. Pickup Box Endgate Molding 2 - Install
47. Pickup Box Endgate Molding Bolt 1 - Install and tighten 9 N.m (80 lb in)

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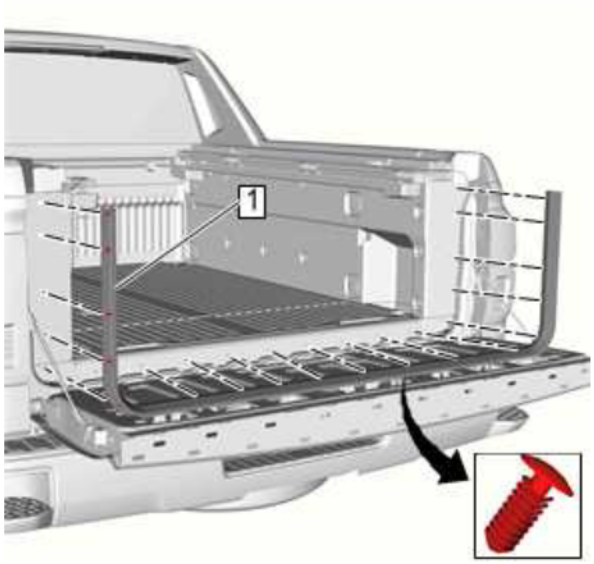


Fig. 111: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

48. Seat the endgate weather-strip. 1

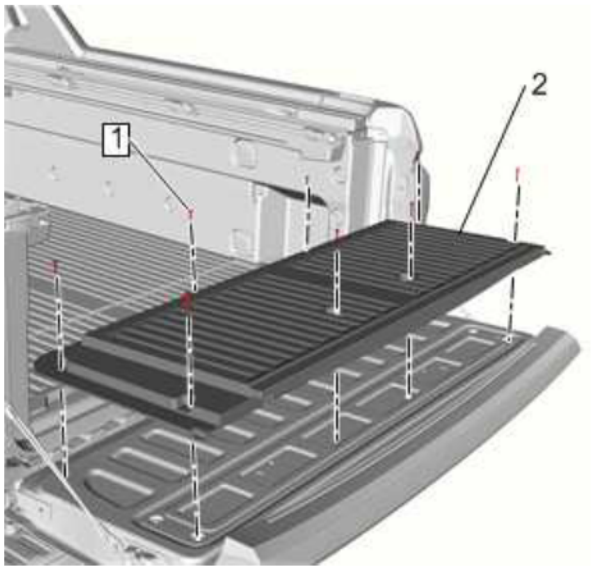


Fig. 112: Endgate Liner
Courtesy of GENERAL MOTORS COMPANY

49. Endgate Liner 2 - Install
50. Endgate Liner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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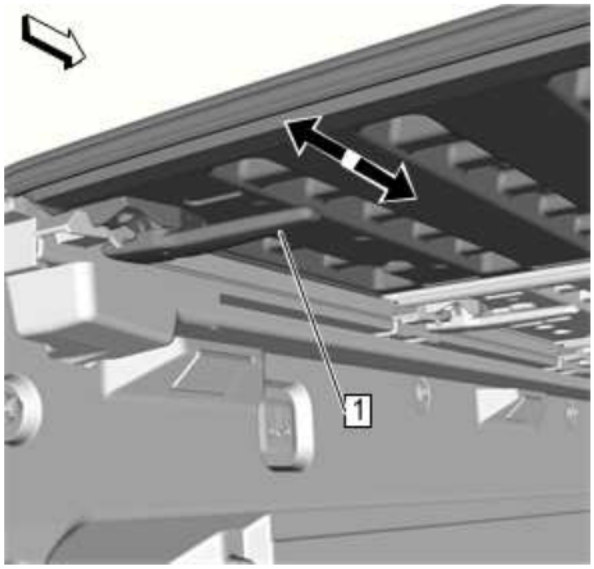


Fig. 113: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

51. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
52. Apply the sealers and anti-corrosion materials to the repair area, as necessary **Anti-Corrosion Treatment and Repair**
53. Close the endgate.

FRONT SIDE DOOR MOLDING REPLACEMENT

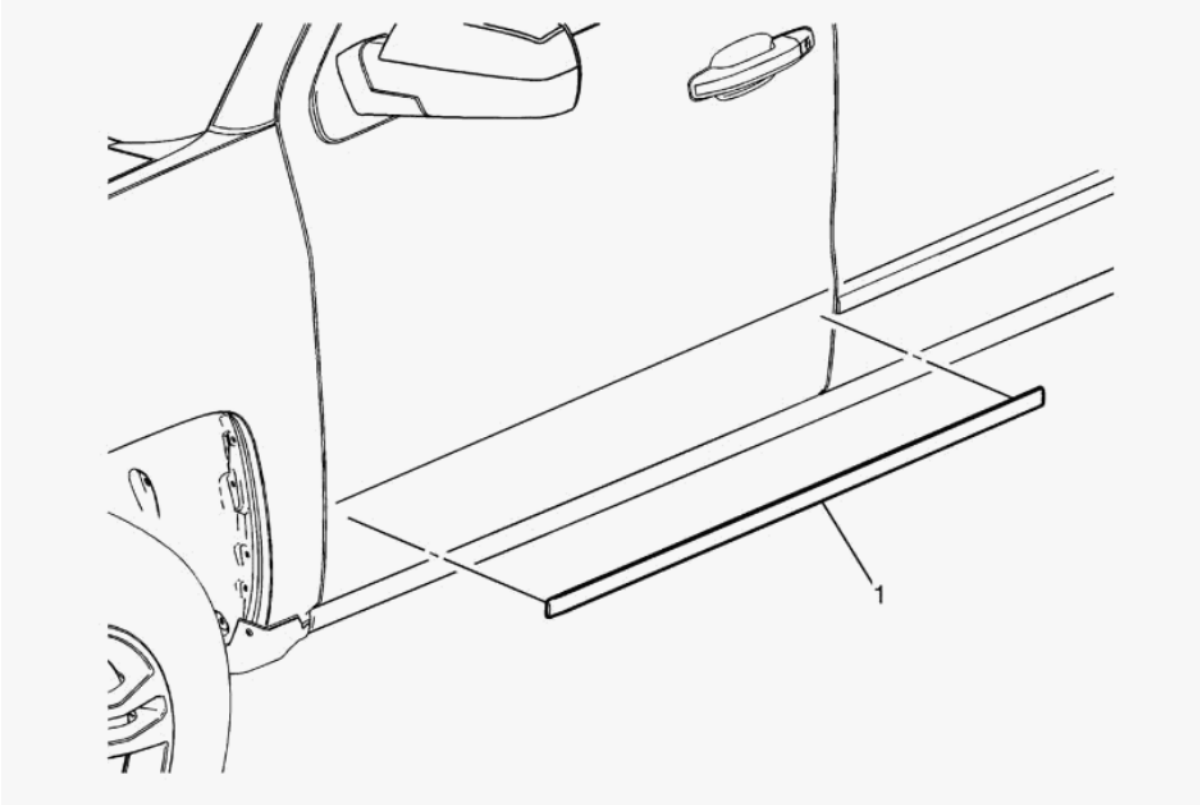


Fig. 114: Front Side Door Molding

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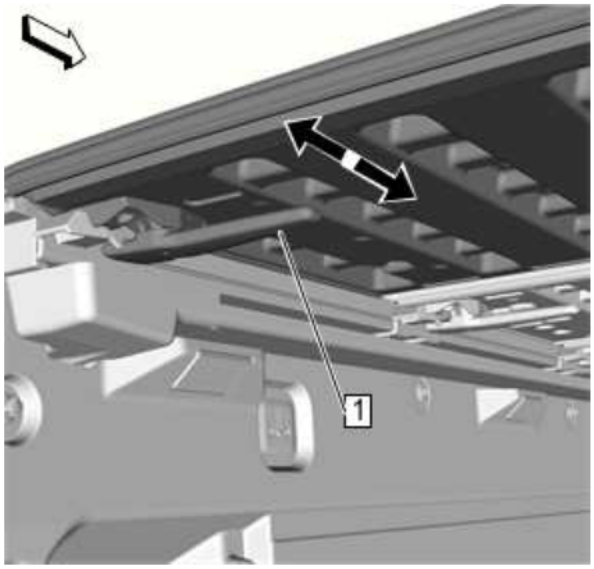
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Side Door Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. Use masking tape to mark the position of the front side door molding prior to removal. 2. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 3. Use a heat gun or equivalent to remove the front side door molding. Use a plastic flat bladed tool to assist in removal. 4. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 5. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 6. Using the palm of the hand, wet out the front side door molding to ensure full adhesion is made.

PICKUP BOX LINER REPLACEMENT (FLOOR)

Removal Procedure

1. Open and support the endgate.



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Fig. 115: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

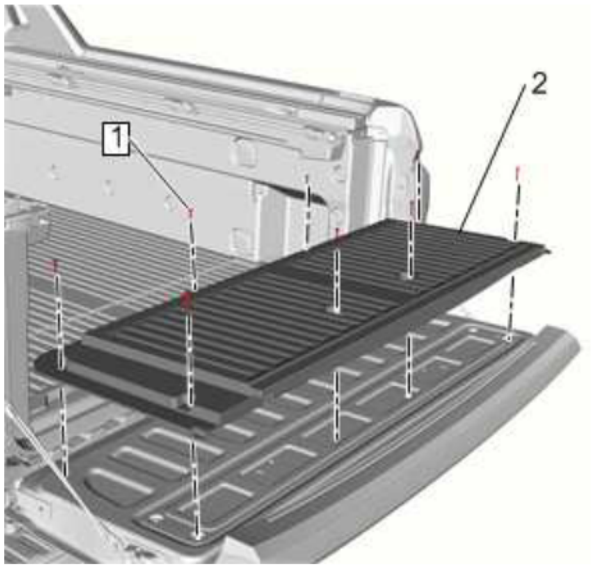


Fig. 116: Endgate Liner
Courtesy of GENERAL MOTORS COMPANY

3. Endgate Liner Bolt 1 - Remove
4. Endgate Liner 2 - Remove

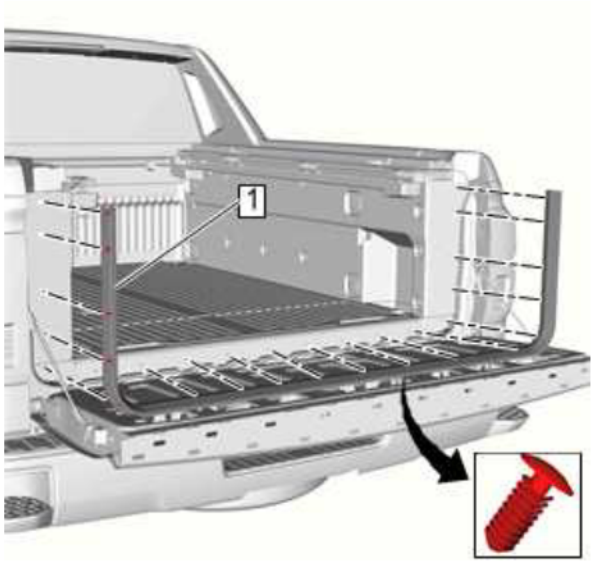


Fig. 117: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

5. Using a trim type tool, release the endgate weather-strip retainers. 1

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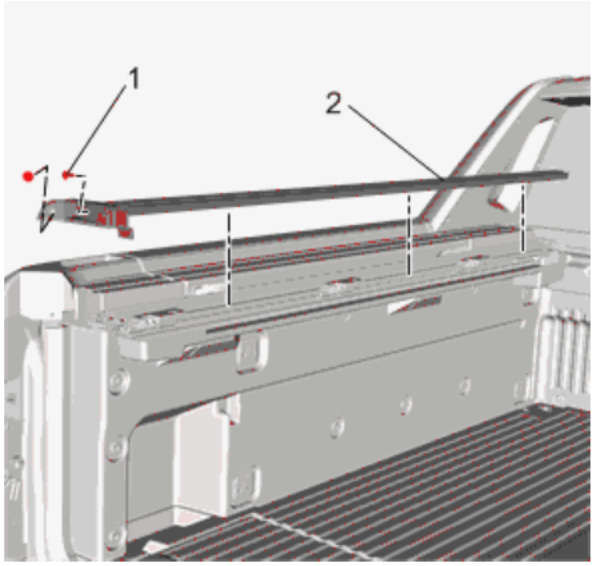


Fig. 118: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

6. Pickup Box Cover Seal Retainer 1 - Remove
7. Pickup Box Cover Seal 2 - Remove

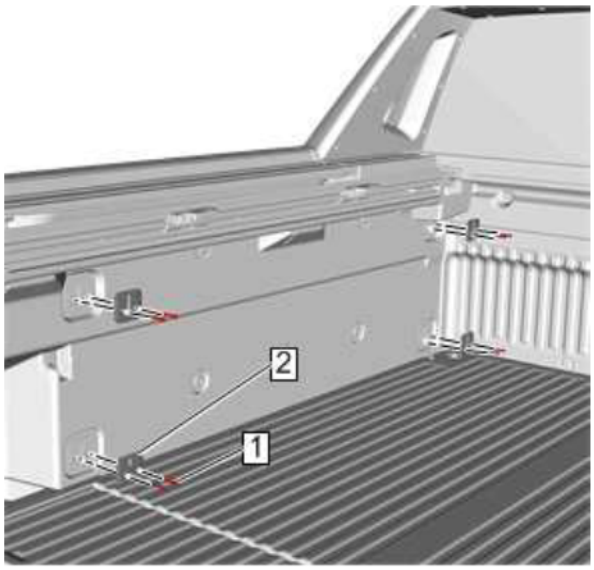


Fig. 119: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Cargo Tie Down Loop Bolt 1 - Remove
9. Pickup Box Cargo Tie Down 2 - Remove

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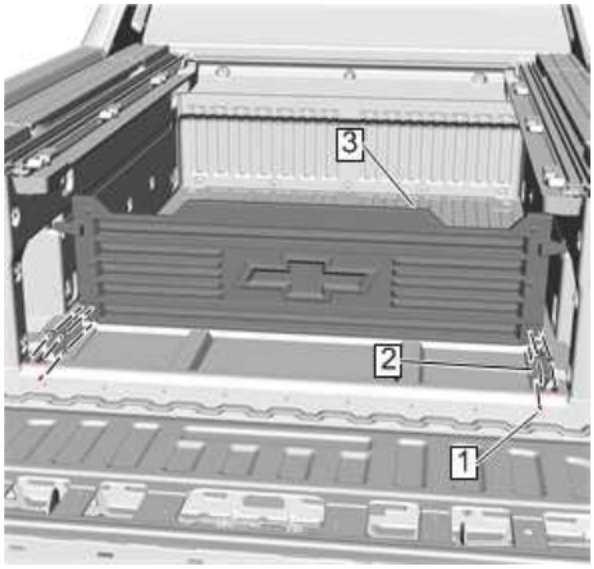


Fig. 120: Pickup Box Cargo Carrier Divider
Courtesy of GENERAL MOTORS COMPANY

10. Pickup Box Cargo Carrier Divider Bolt 1 - Remove
11. Pickup Box Cargo Carrier Divider Bracket 2 - Remove
12. Pickup Box Cargo Carrier Divider 3 - Remove

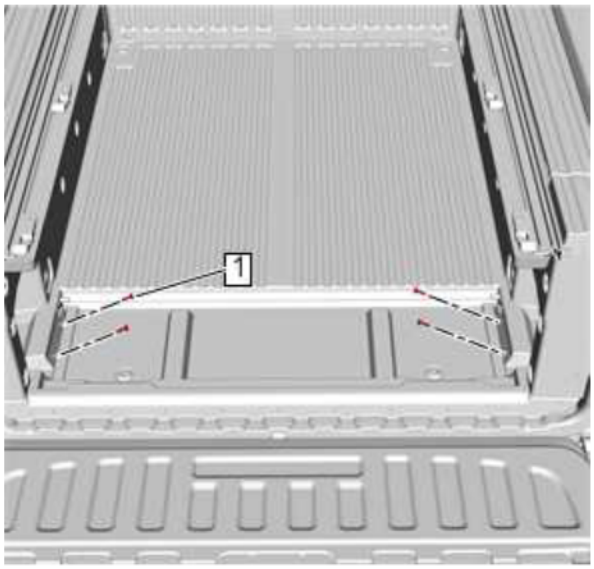


Fig. 121: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

13. Pickup Box Bed Liner Bolt 1 - Remove

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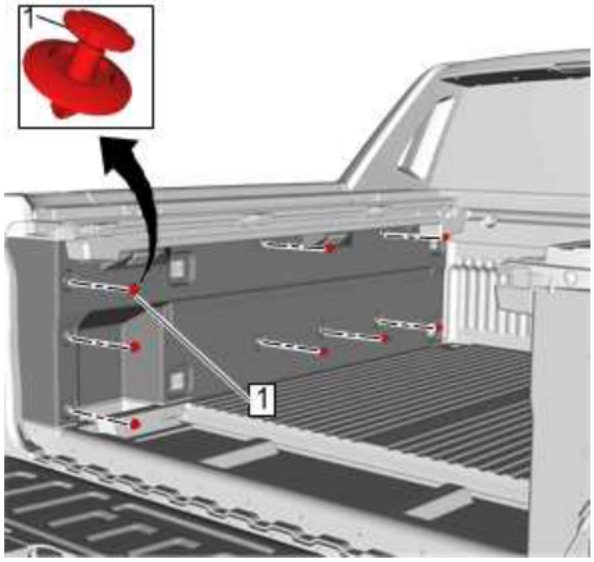


Fig. 122: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

14. Pickup Box Side Liner Retainer 1 - Remove

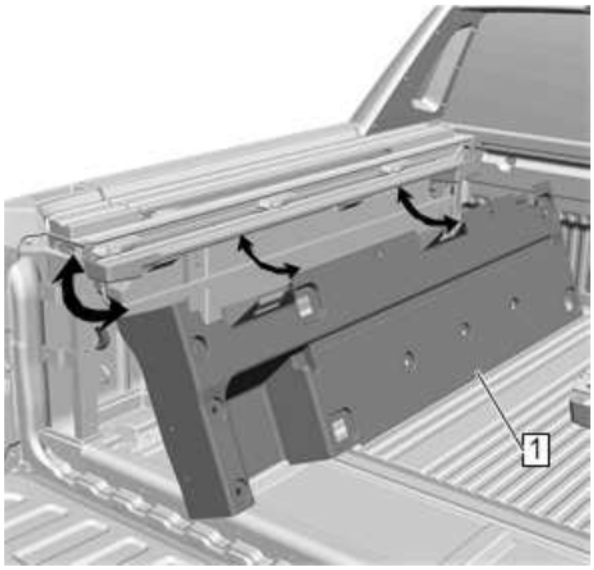


Fig. 123: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

15. Remove the pickup box side liner 1 by pulling the bottom of the panel out and then down.

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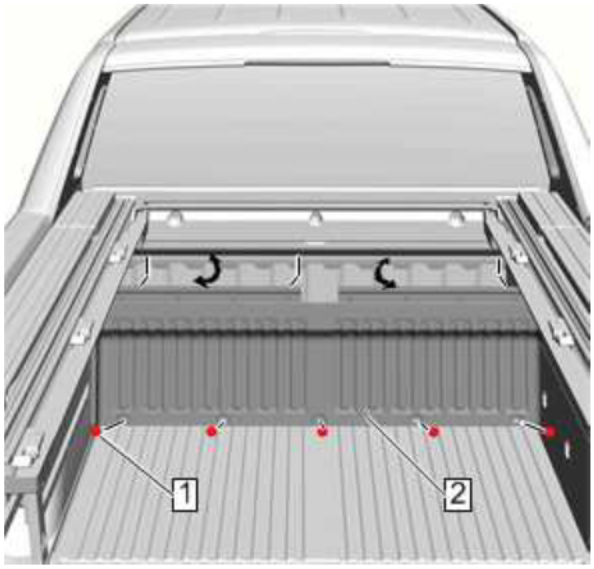


Fig. 124: Pickup Box Front Wall Retainer
Courtesy of GENERAL MOTORS COMPANY

16. Pickup Box Front Wall Retainer 1 - Remove
17. Remove the pickup box front wall 2 by pulling the bottom of the wall out and then down from the pickup box front upper molding.

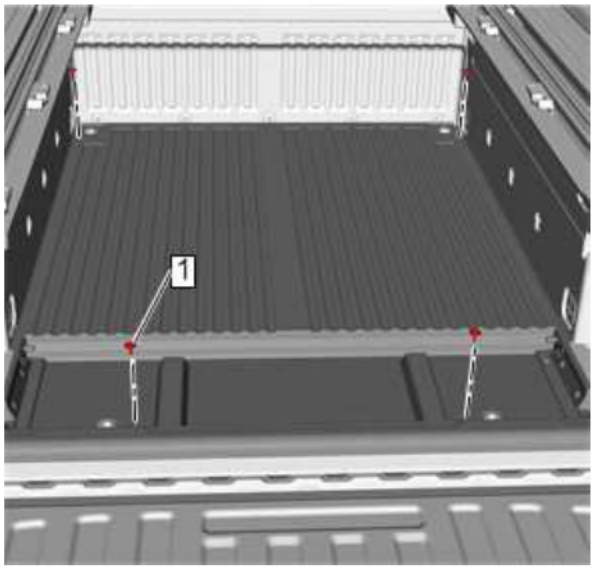


Fig. 125: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

18. Pickup Box Bed Liner Bolt 1 - Remove

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Fig. 126: Slide The Pickup Box Bed Liner - Floor
Courtesy of GENERAL MOTORS COMPANY

19. Slide the pickup box bed liner - Floor 1 out of the pickup box.

Installation Procedure



Fig. 127: Slide The Pickup Box Bed Liner - Floor
Courtesy of GENERAL MOTORS COMPANY

1. Slide the pickup box bed liner 1 into the pickup box.

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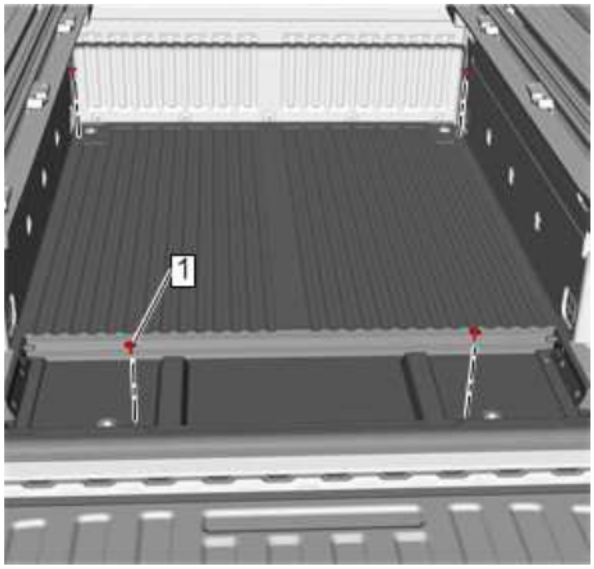


Fig. 128: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

2. Pickup Box Bed Liner Bolt 1 - Install and tighten 9 N.m (80 lb in)

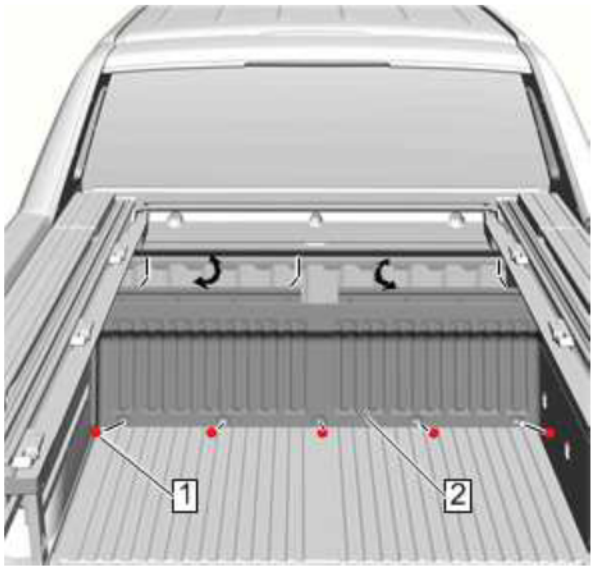


Fig. 129: Pickup Box Front Wall Retainer
Courtesy of GENERAL MOTORS COMPANY

3. Install the pickup box front wall 2 by pushing the top of the wall under the pickup box front upper molding and slide the bottom of the wall to the bulk head.
4. Pickup Box Front Wall Retainer 1 - Install

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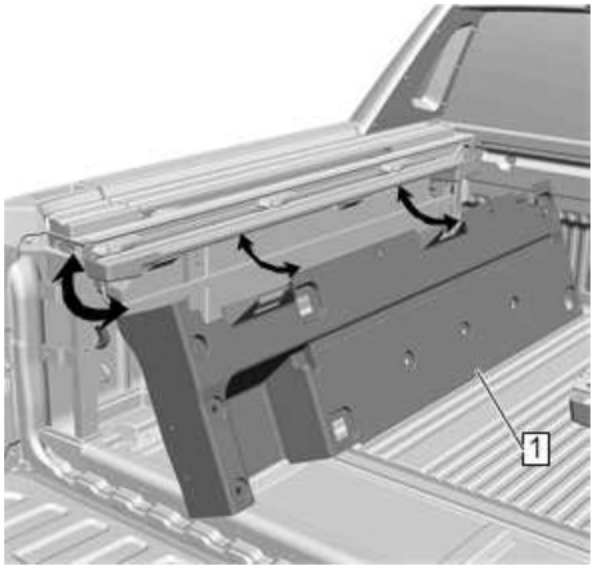


Fig. 130: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

5. Install the pickup box side liner 1 by sliding the top of the panel under the rail, then seating the panel to the frame.

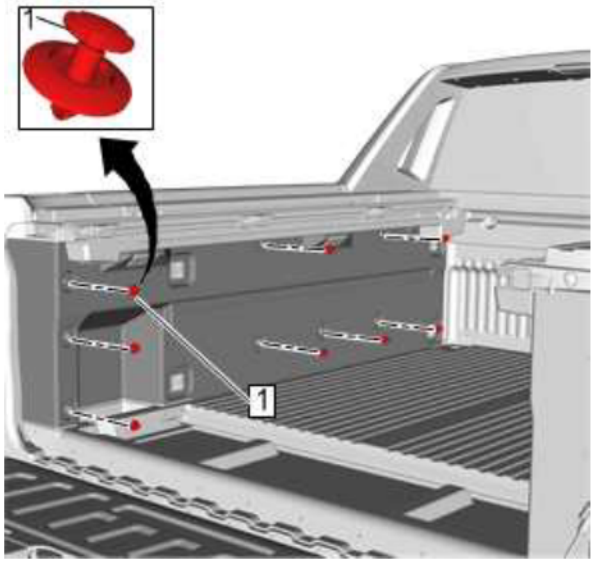


Fig. 131: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

6. Pickup Box Side Liner Retainer 1 - Install

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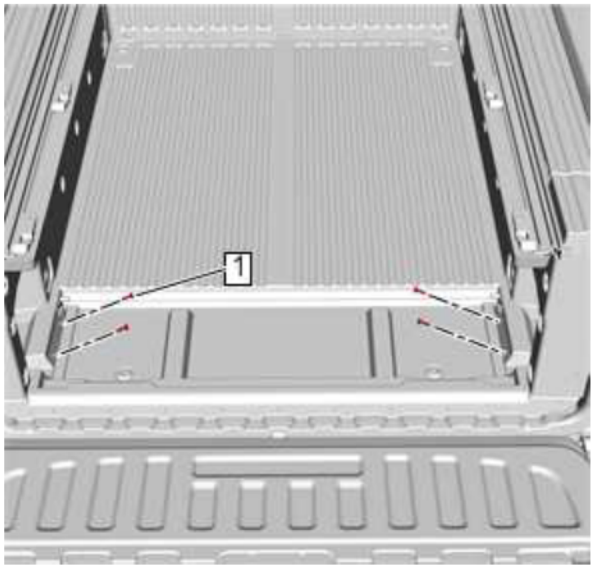


Fig. 132: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

7. Pickup Box Bed Liner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

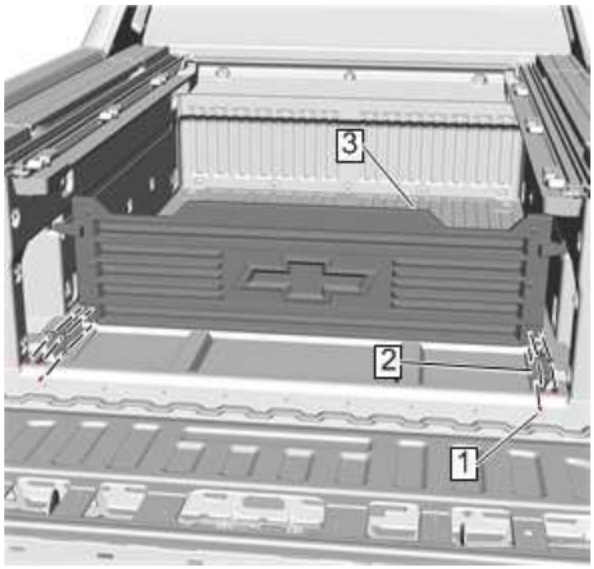


Fig. 133: Pickup Box Cargo Carrier Divider
Courtesy of GENERAL MOTORS COMPANY

8. Push the pickup box cargo carrier divider 3 on to the pins and down to seat the divider.
9. Pickup Box Cargo Carrier Divider Bracket 2 - Install
10. Pickup Box Cargo Carrier Divider Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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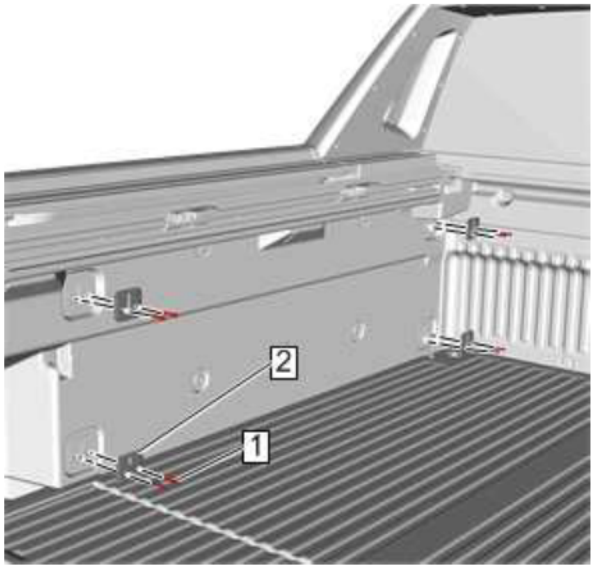


Fig. 134: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

11. Pickup Box Cargo Tie Down 2 - Install
12. Pickup Box Cargo Tie Down Loop Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

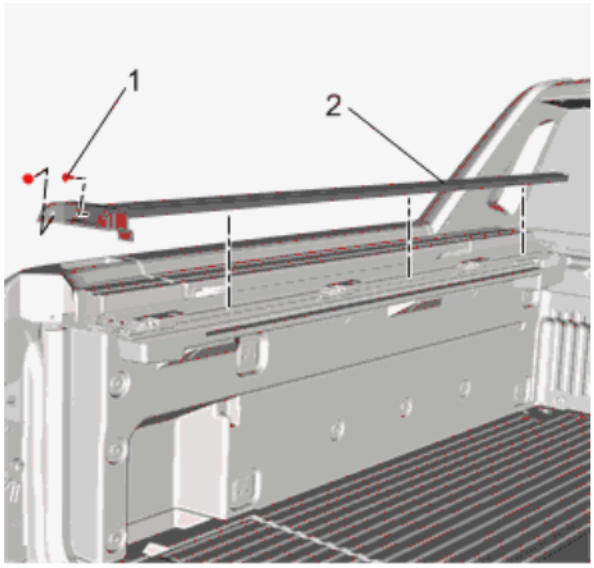


Fig. 135: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

13. Pickup Box Cover Seal 2 - Install
14. Pickup Box Cover Seal Retainer 1 - Install

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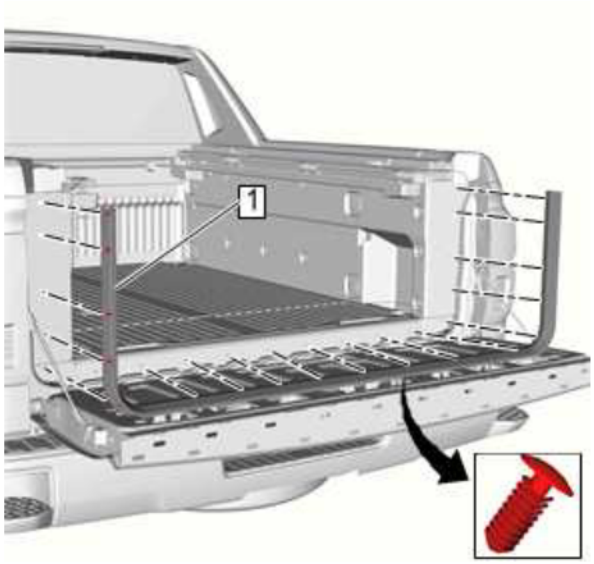


Fig. 136: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

15. Seat the endgate weather-strip. 1

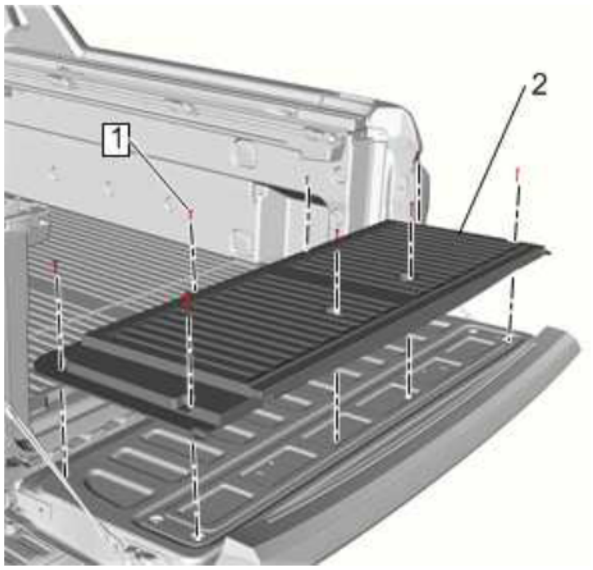


Fig. 137: Endgate Liner
Courtesy of GENERAL MOTORS COMPANY

16. Endgate Liner 2 - Install
17. Endgate Liner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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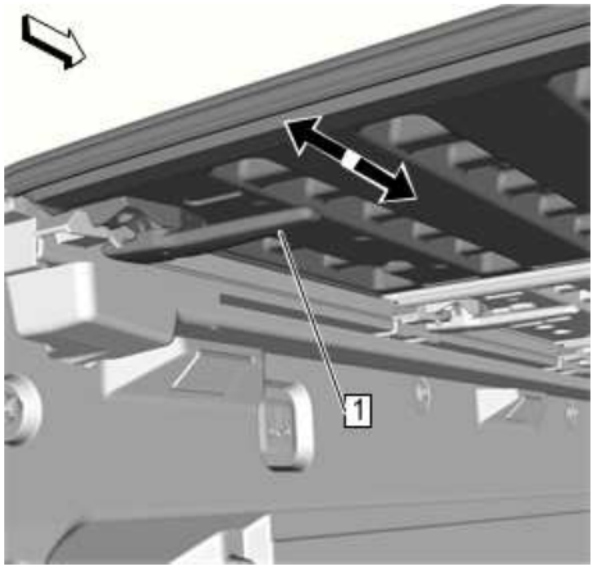


Fig. 138: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

18. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
19. Close the endgate.

PICKUP BOX LINER REPLACEMENT (REAR)

Removal Procedure

1. Open and support the endgate.

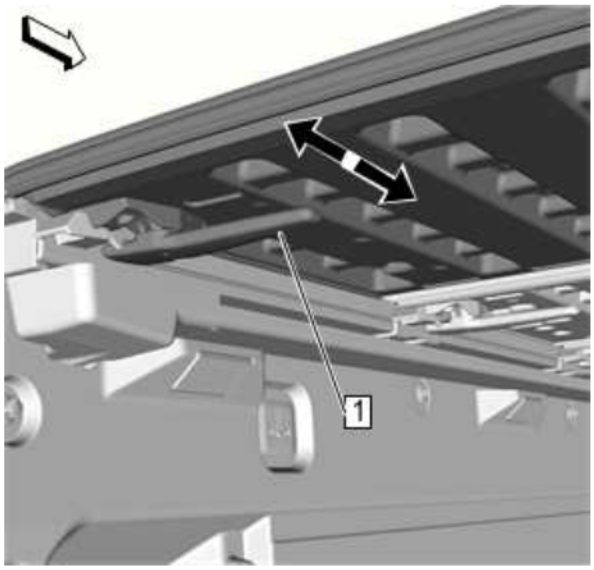


Fig. 139: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

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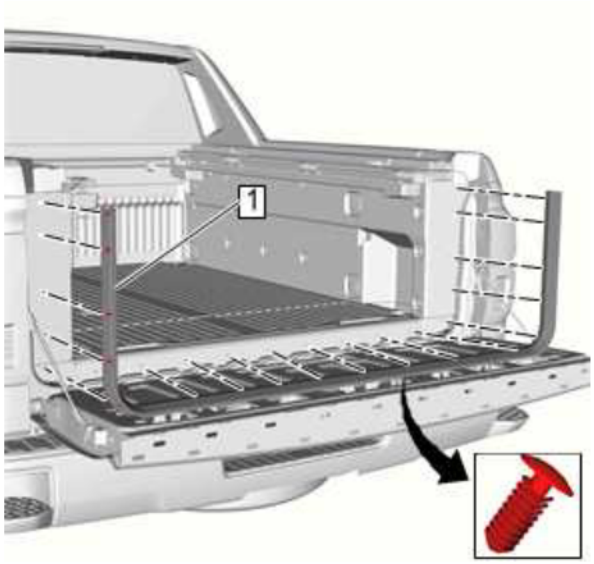


Fig. 140: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

3. Using a trim type tool, release the endgate weather-strip retainers. 1

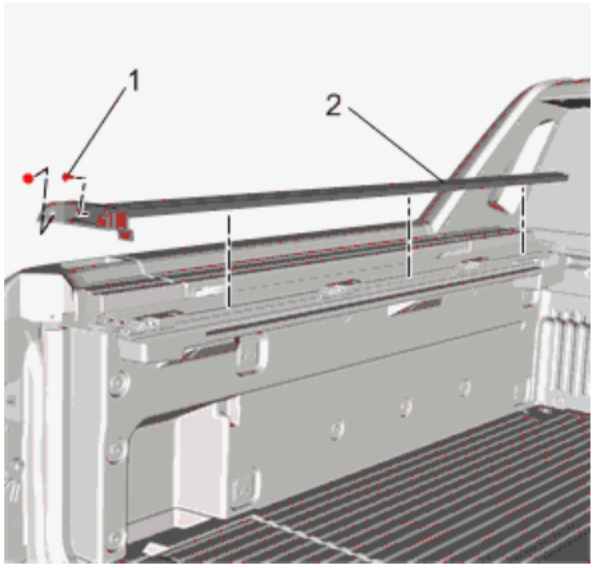


Fig. 141: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Cover Seal Retainer 1 - Remove
5. Pickup Box Cover Seal 2 - Remove

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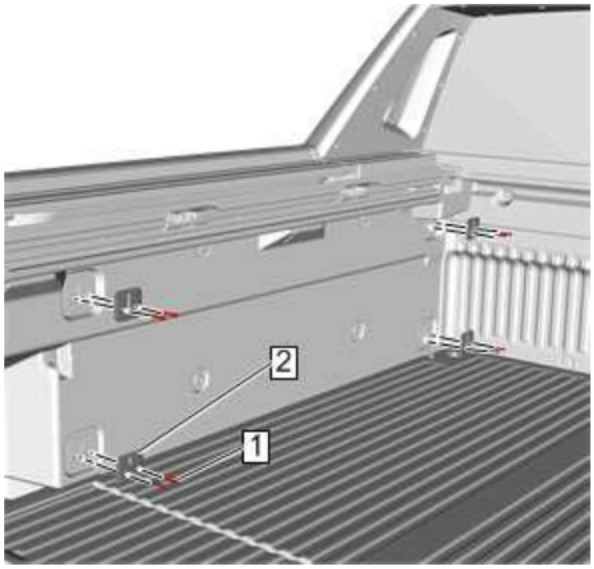


Fig. 142: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

6. Pickup Box Cargo Tie Down Loop Bolt 1 - Remove
7. Pickup Box Cargo Tie Down 2 - Remove

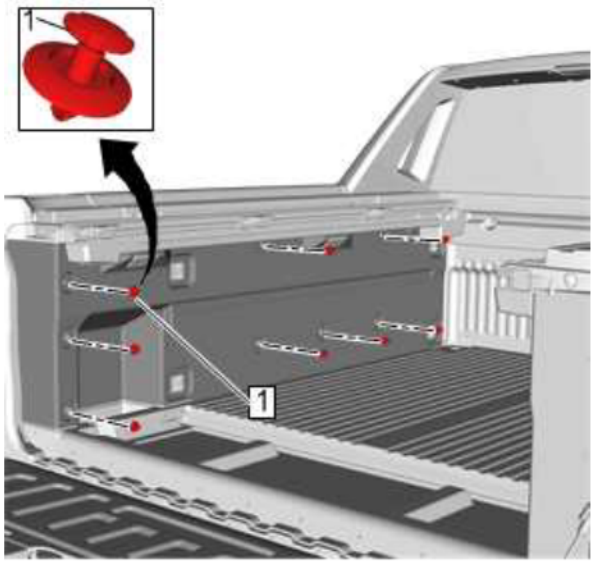


Fig. 143: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Side Liner Retainer 1 - Remove

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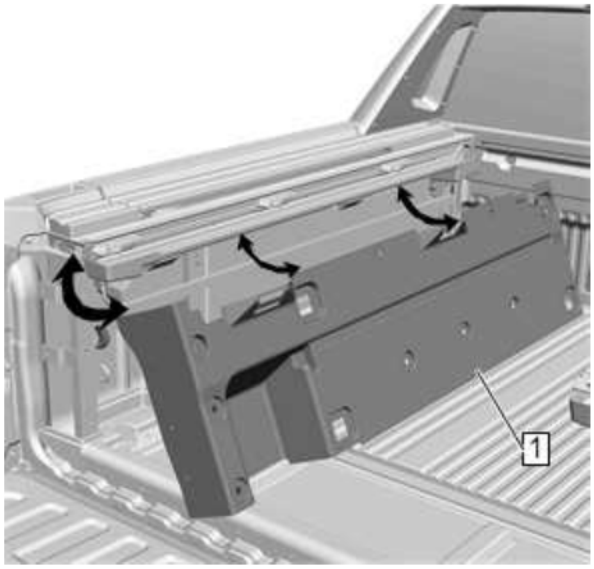


Fig. 144: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

9. Remove the pickup box side liner 1 by pulling the bottom of the panel out and then down.

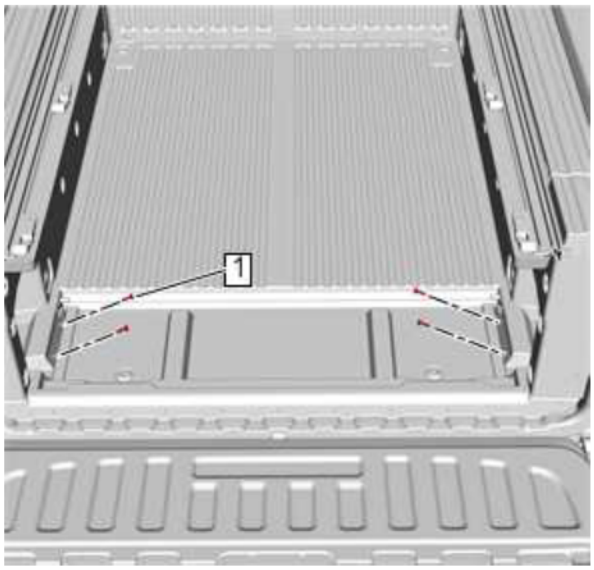


Fig. 145: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

10. Pickup Box Bed Liner Bolt 1 - Remove

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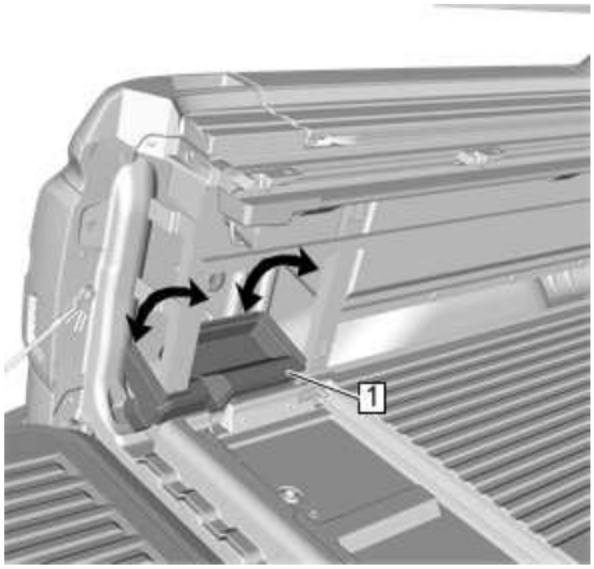


Fig. 146: Pickup Box Bed Liner Rear
Courtesy of GENERAL MOTORS COMPANY

11. Pull the rear of the pickup box bed liner rear 1 up and in towards the center of the pick up box.

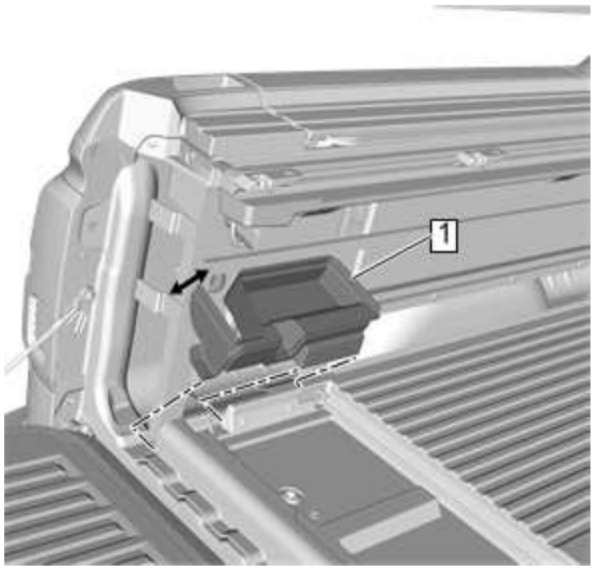


Fig. 147: Pickup Box Bed Liner Rear
Courtesy of GENERAL MOTORS COMPANY

12. Pull the pickup box bed liner rear 1 out from under the pickup box bed liner floor.

Installation Procedure

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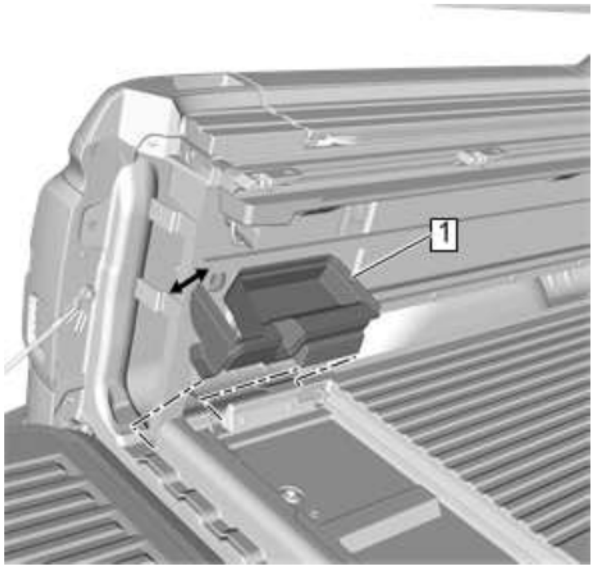


Fig. 148: Pickup Box Bed Liner Rear
Courtesy of GENERAL MOTORS COMPANY

1. Slide the pickup box bed liner rear 1 under the pickup box bed liner floor.

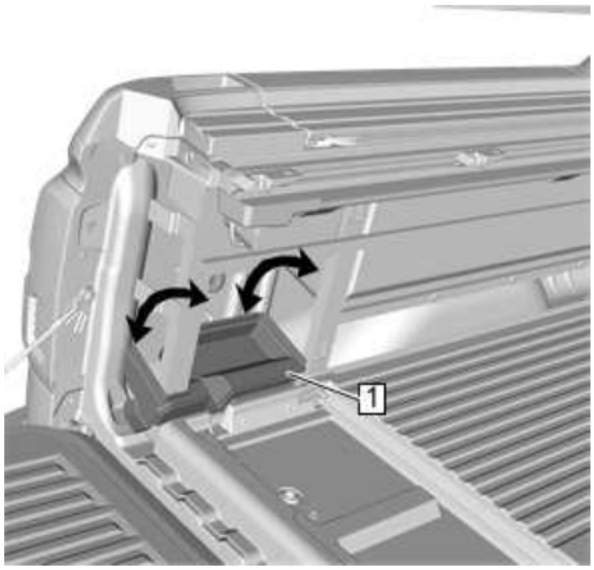


Fig. 149: Pickup Box Bed Liner Rear
Courtesy of GENERAL MOTORS COMPANY

2. Push the rear of the pickup box bed liner rear 1 back and down to seat the liner to the floor.

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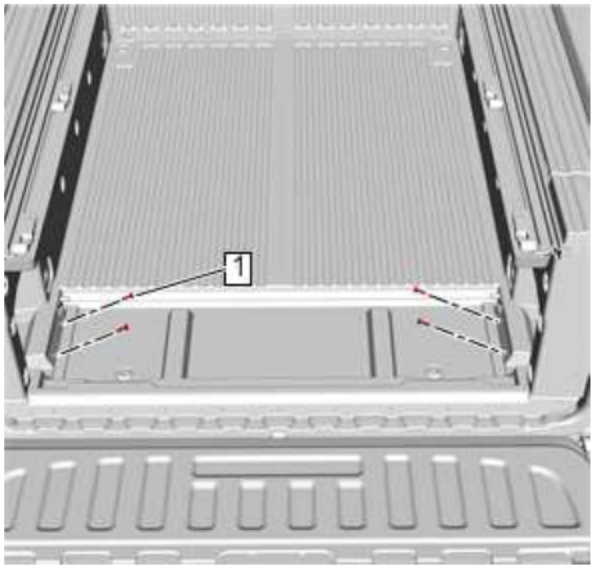


Fig. 150: Pickup Box Bed Liner Bolt
Courtesy of GENERAL MOTORS COMPANY

3. Pickup Box Bed Liner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

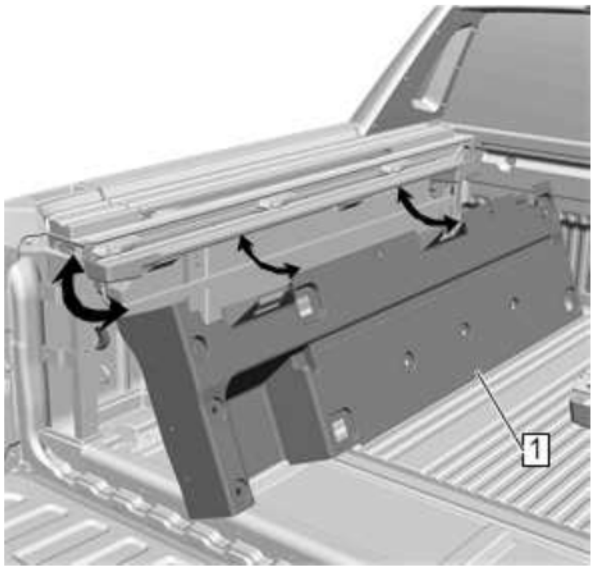


Fig. 151: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

4. Install the pickup box side liner 1 by sliding the top of the panel under the rail, then seating the panel to the frame.

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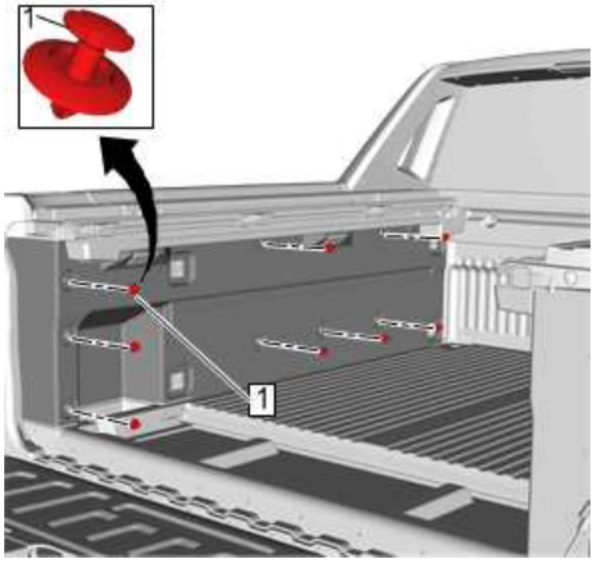


Fig. 152: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

5. Pickup Box Side Liner Retainer 1 - Install

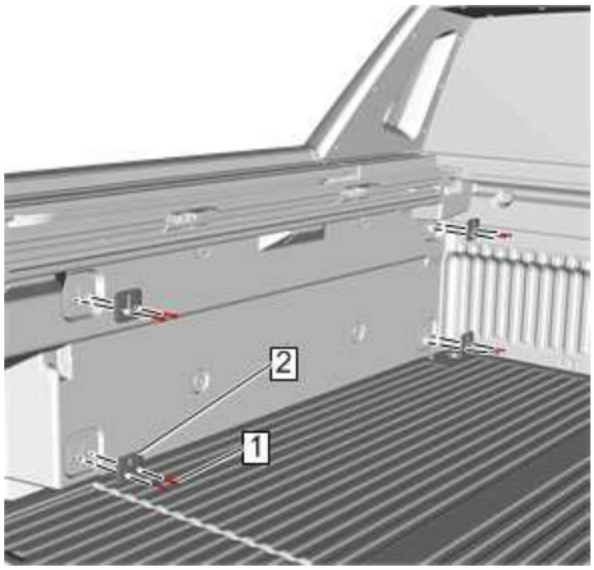


Fig. 153: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

6. Pickup Box Cargo Tie Down 2 - Install
7. Pickup Box Cargo Tie Down Loop Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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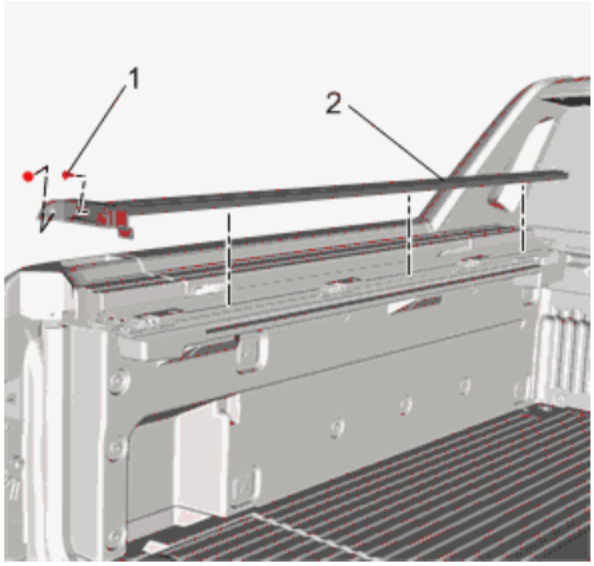


Fig. 154: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Cover Seal 2 - Install
9. Pickup Box Cover Seal Retainer 2 - Install

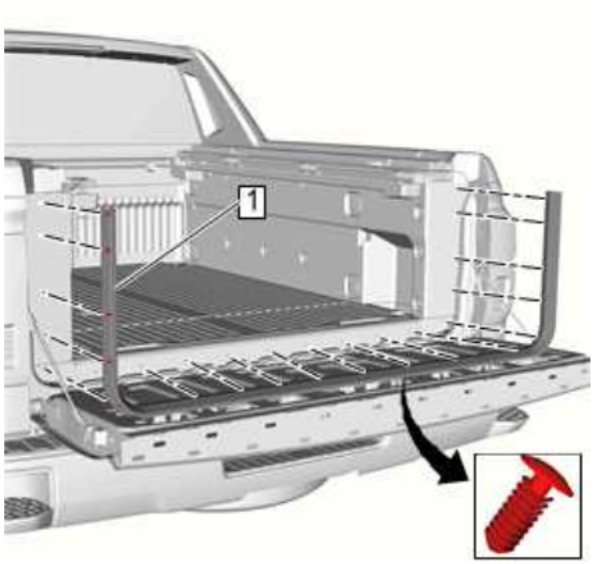


Fig. 155: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

10. Seat the endgate weather-strip. 1

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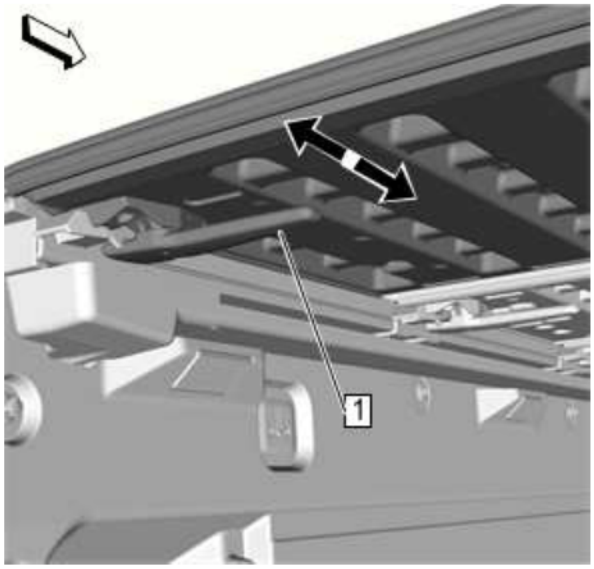


Fig. 156: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

11. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
12. Close the endgate.

PICKUP BOX LINER REPLACEMENT - FRONT

Removal Procedure

1. Open and support the endgate.

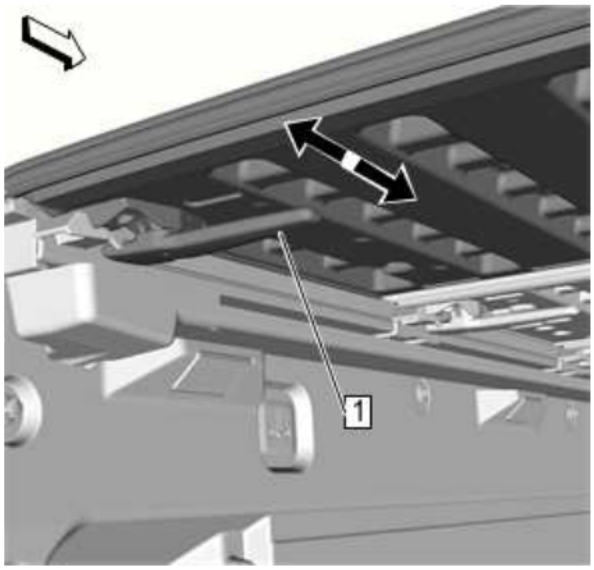


Fig. 157: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

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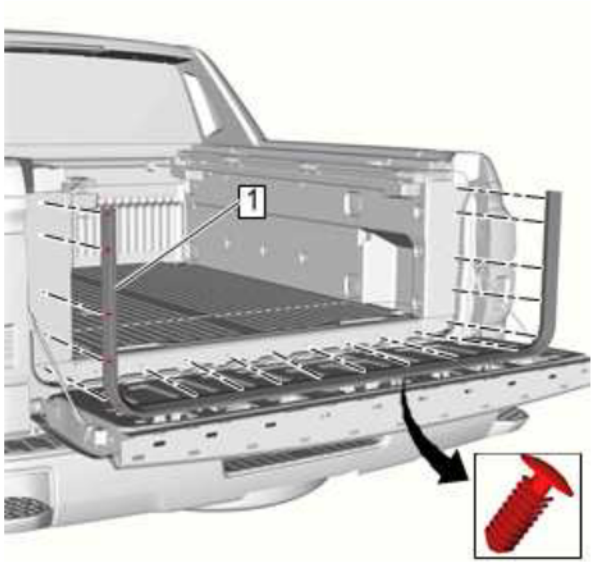


Fig. 158: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

3. Using a trim type tool, release the endgate weather-strip retainers. 1

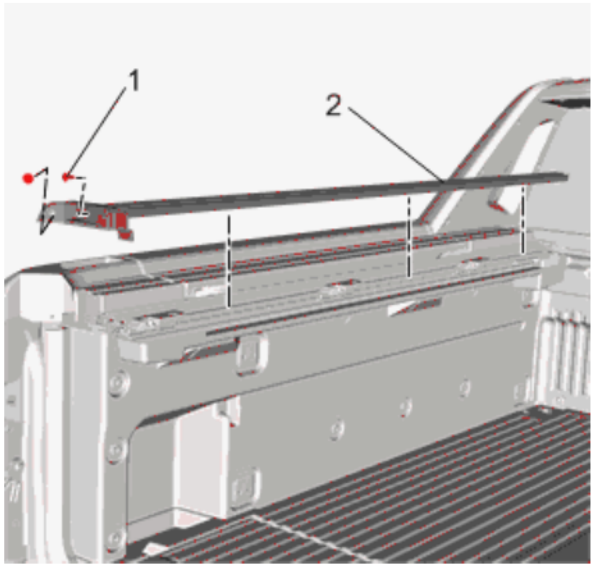


Fig. 159: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Cover Seal Retainer 1 - Remove
5. Pickup Box Cover Seal 2 - Remove

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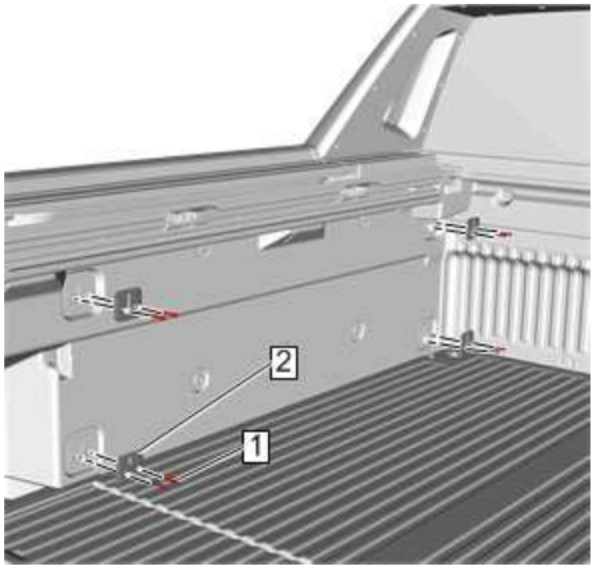


Fig. 160: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

6. Pickup Box Cargo Tie Down Loop Bolt 1 - Remove
7. Pickup Box Cargo Tie Down 2 - Remove

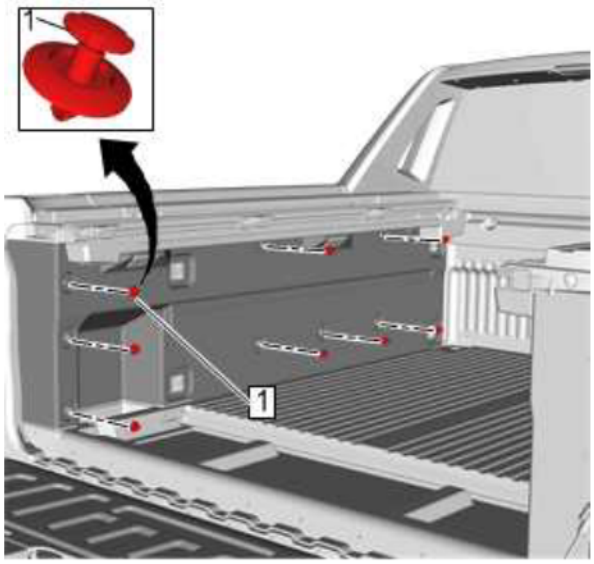


Fig. 161: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Side Liner Retainer 1 - Remove

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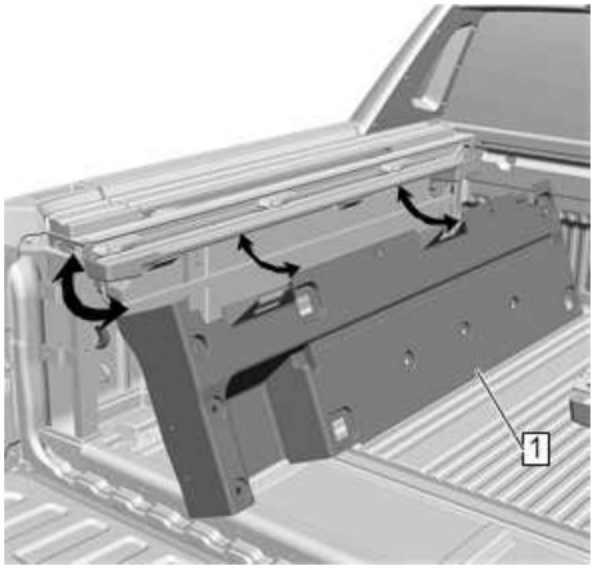


Fig. 162: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

9. Remove the pickup box side liner 1 by pulling the bottom of the panel out and then down.

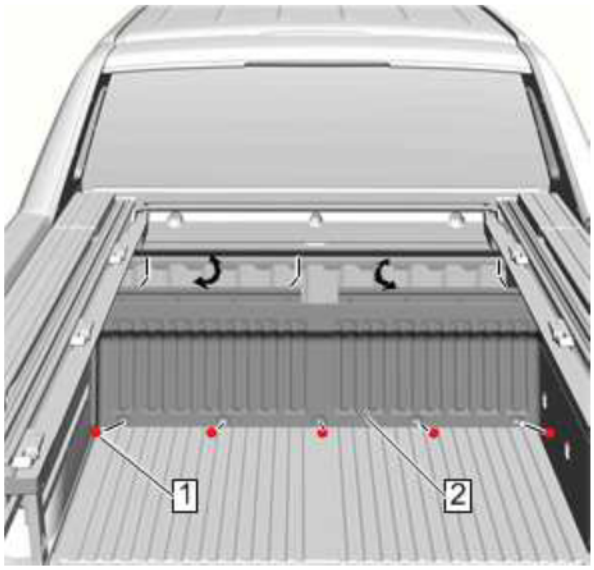


Fig. 163: Pickup Box Front Wall Retainer
Courtesy of GENERAL MOTORS COMPANY

10. Pickup Box Front Liner Retainer 1 - Remove
11. Remove the pickup box liner front 2 by pulling the bottom of the liner out and then down from the pickup box front upper molding.

Installation Procedure

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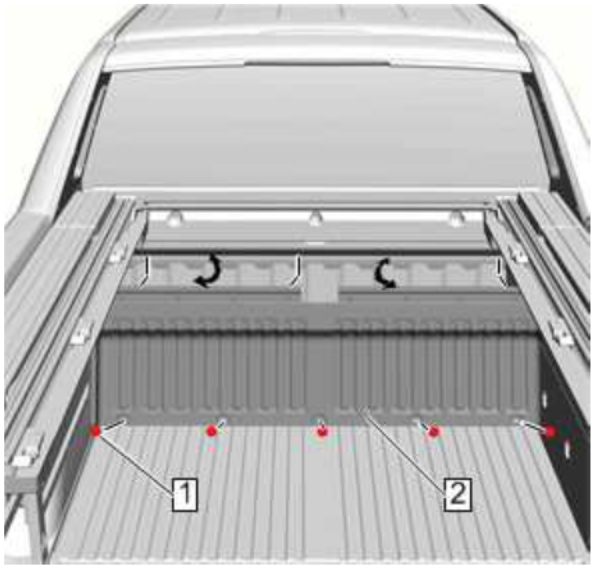


Fig. 164: Pickup Box Front Wall Retainer
Courtesy of GENERAL MOTORS COMPANY

1. Install the pickup box liner front 2 by pushing the top of the wall under the pickup box front upper molding and slide the bottom of the liner to the bulk head.
2. Pickup Box Front Liner Retainer 1 - Install

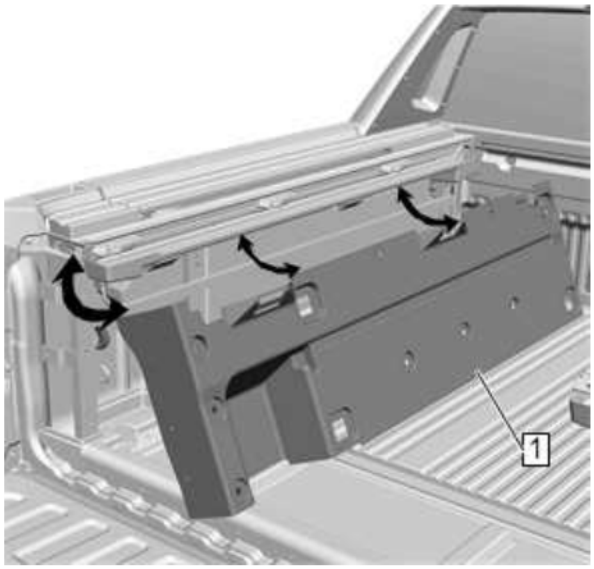


Fig. 165: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

3. Install the pickup box side liner 1 by sliding the top of the panel under the rail, then seating the panel to the frame.

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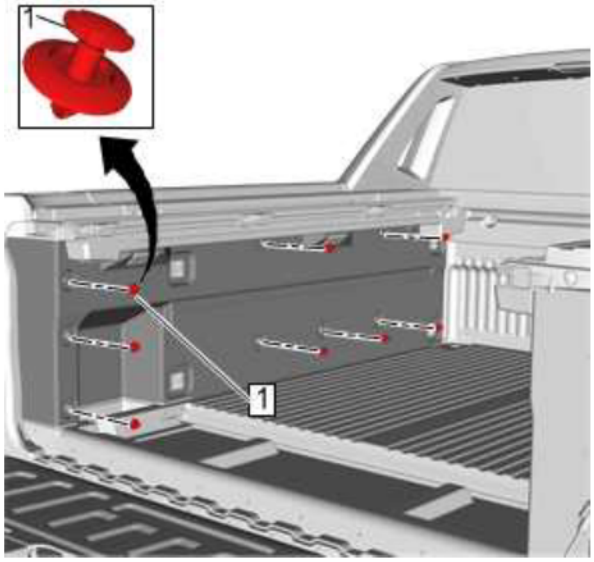


Fig. 166: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Side Liner Retainer 1 - Install

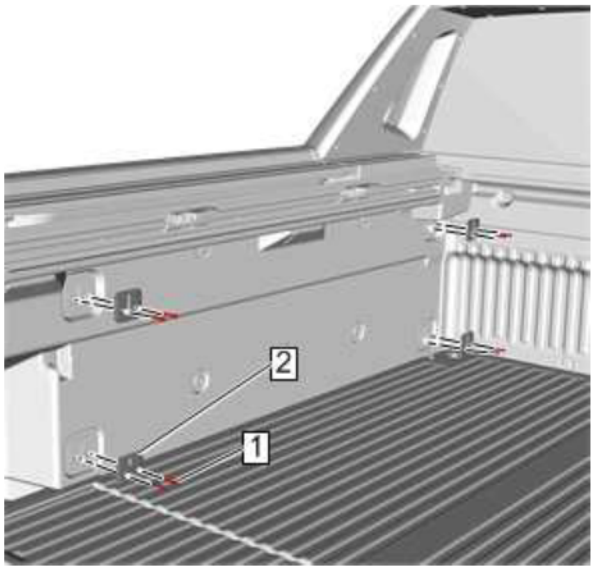


Fig. 167: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

5. Pickup Box Cargo Tie Down 2 - Install
6. Pickup Box Cargo Tie Down Loop Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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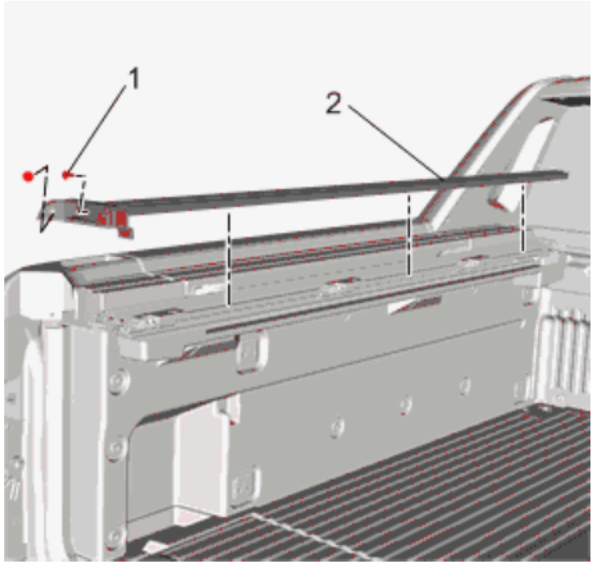


Fig. 168: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

7. Pickup Box Cover Seal 2 - Install
8. Pickup Box Cover Seal Retainer 1 - Install

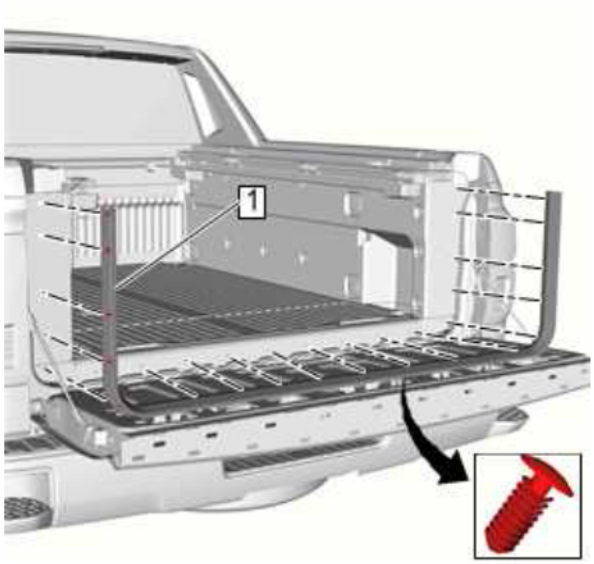


Fig. 169: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

9. Seat the endgate weather-strip. 1

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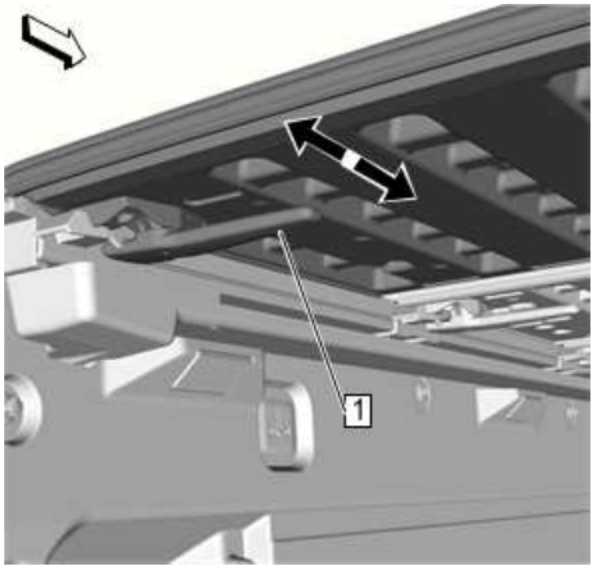


Fig. 170: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

10. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
11. Close the endgate.

PICKUP BOX LINER REPLACEMENT - SIDE

Removal Procedure

1. Open and support the endgate.

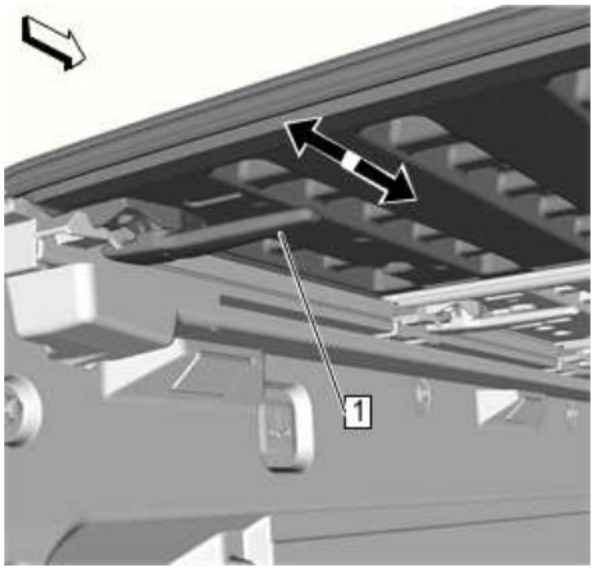


Fig. 171: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

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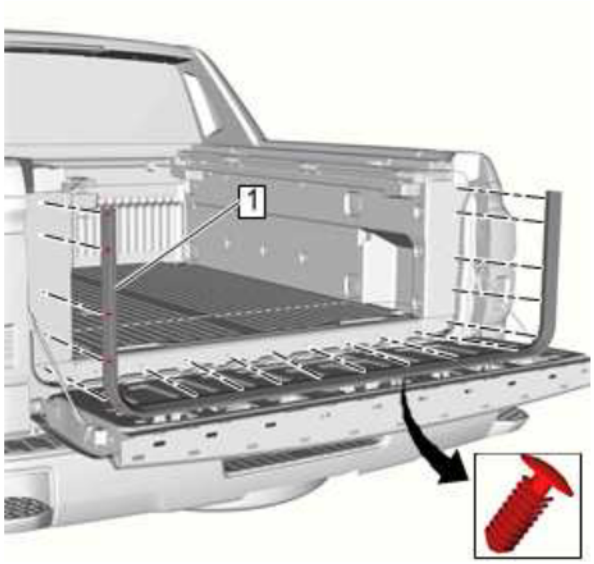


Fig. 172: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

3. Using a trim type tool, release the endgate weather-strip retainers. 1

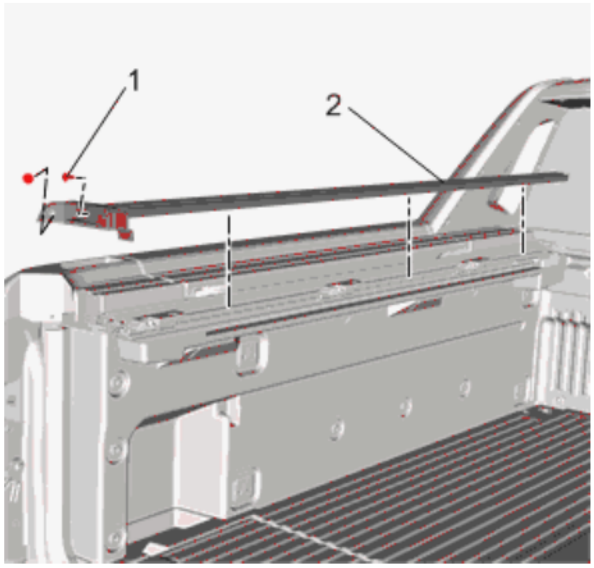


Fig. 173: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Cover Seal Retainer 1 - Remove
5. Pickup Box Cover Seal 2 - Remove

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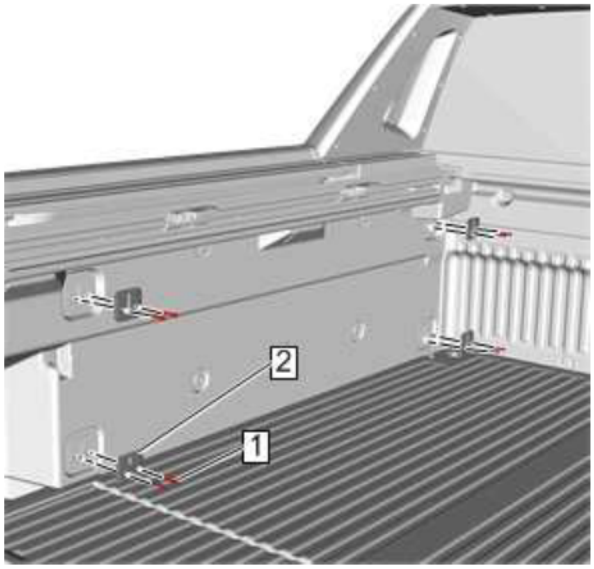


Fig. 174: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

6. Pickup Box Cargo Tie Down Loop Bolt 1 - Remove
7. Pickup Box Cargo Tie Down 2 - Remove

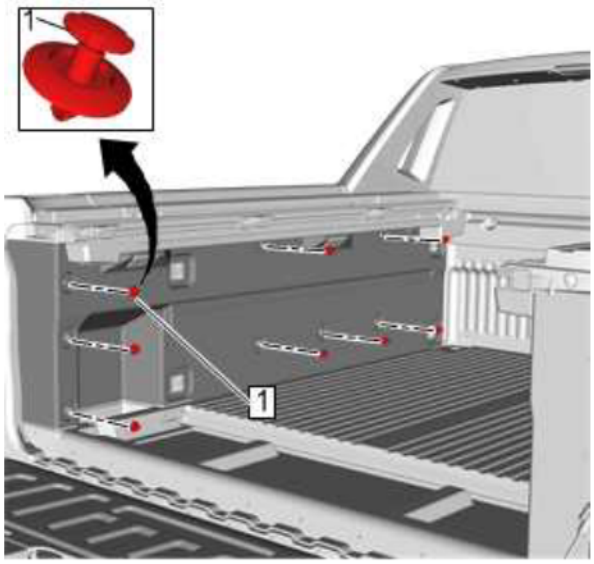


Fig. 175: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Side Liner Retainer 1 - Remove

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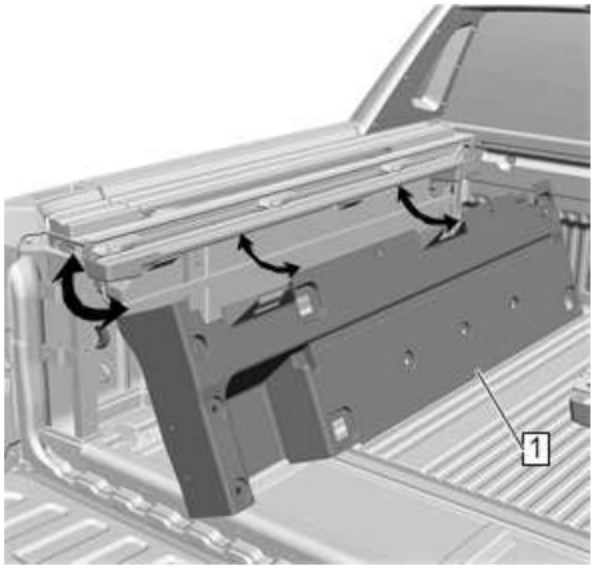


Fig. 176: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

9. Remove the pickup box side liner 1 by pulling the bottom of the panel out and then down.

Installation Procedure

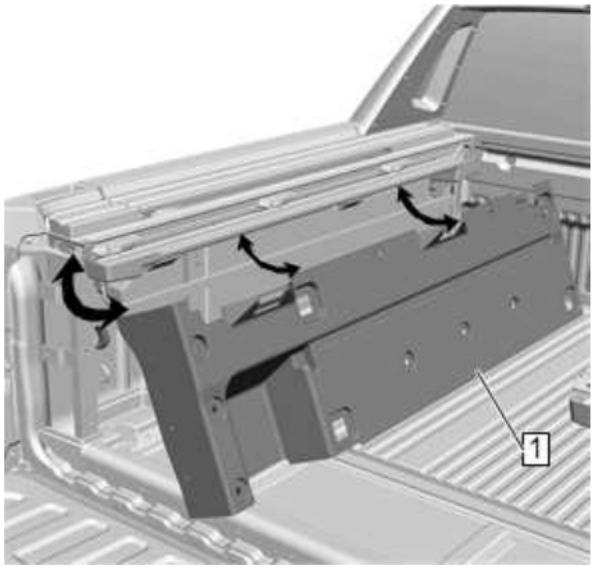


Fig. 177: Pickup Box Side Liner
Courtesy of GENERAL MOTORS COMPANY

1. Install the pickup box side liner 1 by sliding the top of the panel under the rail, then seating the panel to the frame.

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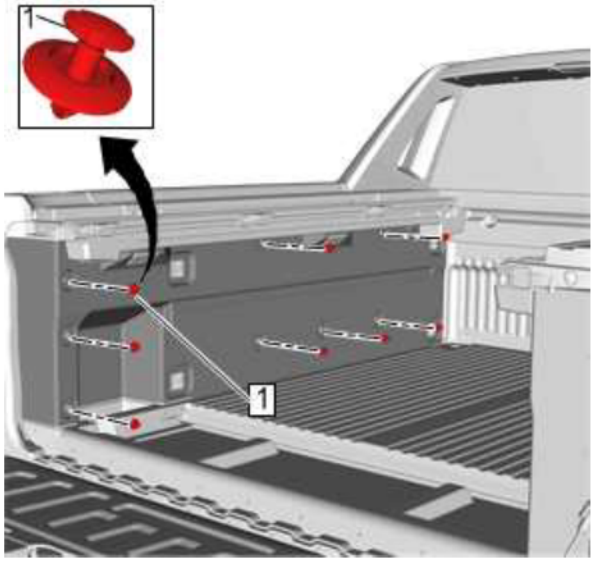


Fig. 178: Pickup Box Side Liner Retainer
Courtesy of GENERAL MOTORS COMPANY

2. Pickup Box Side Liner Retainer 1 - Install

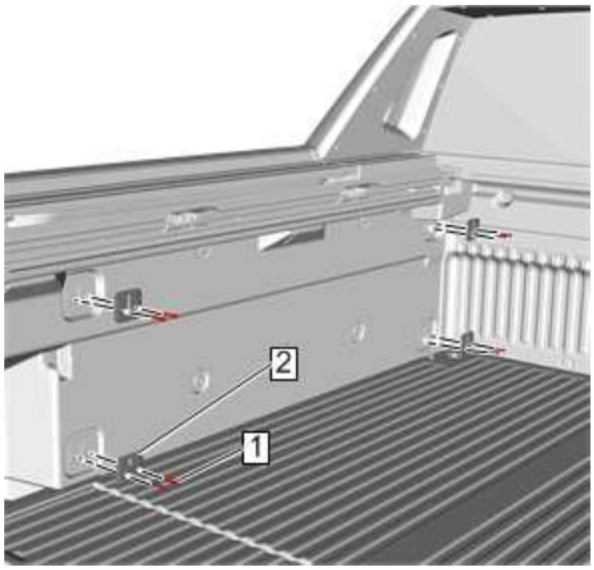


Fig. 179: Pickup Box Cargo Tie Down
Courtesy of GENERAL MOTORS COMPANY

3. Pickup Box Cargo Tie Down 2 - Install
4. Pickup Box Cargo Tie Down Loop Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

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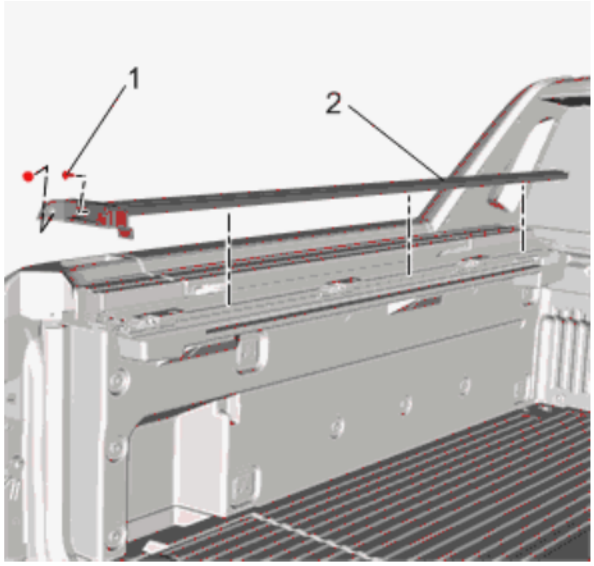


Fig. 180: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

5. Pickup Box Cover Seal 2 - Install
6. Pickup Box Cover Seal Retainer 1 - Install

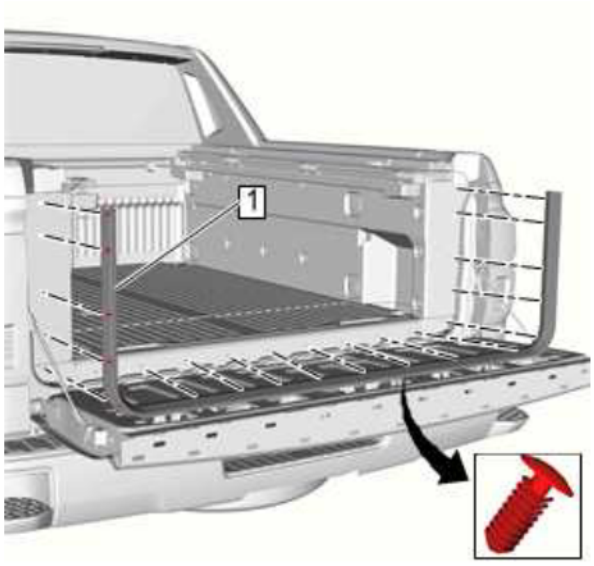


Fig. 181: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

7. Seat the endgate weather-strip. 1

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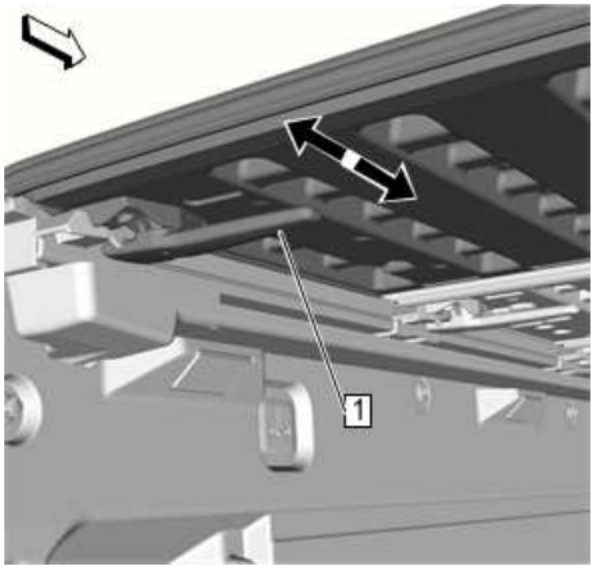


Fig. 182: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

8. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
9. Close the endgate.

PICKUP BOX FRONT UPPER MOLDING REPLACEMENT

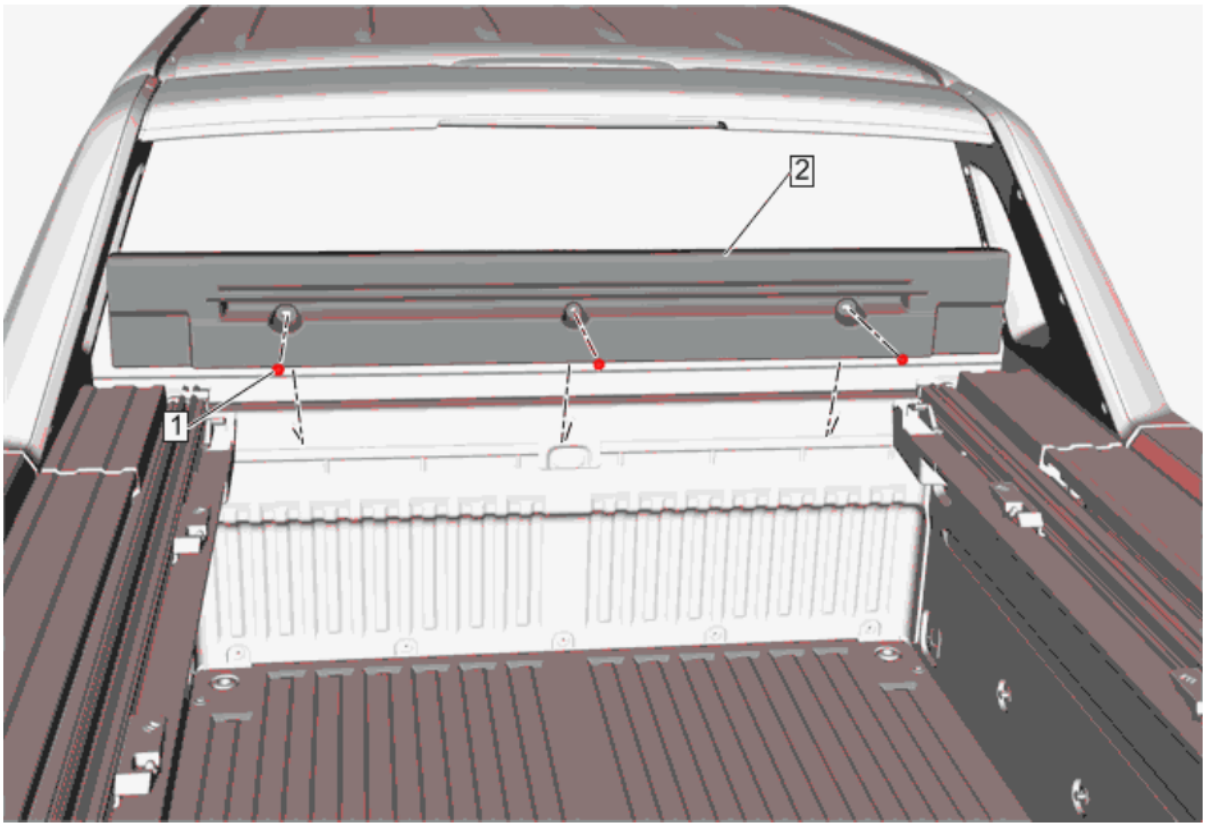


Fig. 183: Pickup Box Front Upper Molding
Courtesy of GENERAL MOTORS COMPANY

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Callout	Component Name
1	Pick Up Box Front Upper Molding Bolt **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** 6 N.m (53 lb in)
2	Pickup Box Front Upper Molding **Procedure** Slide the pickup box front upper molding up from pickup box front liner.

PICKUP BOX SIDE UPPER MOLDING REPLACEMENT (WITH OUT ZYD)

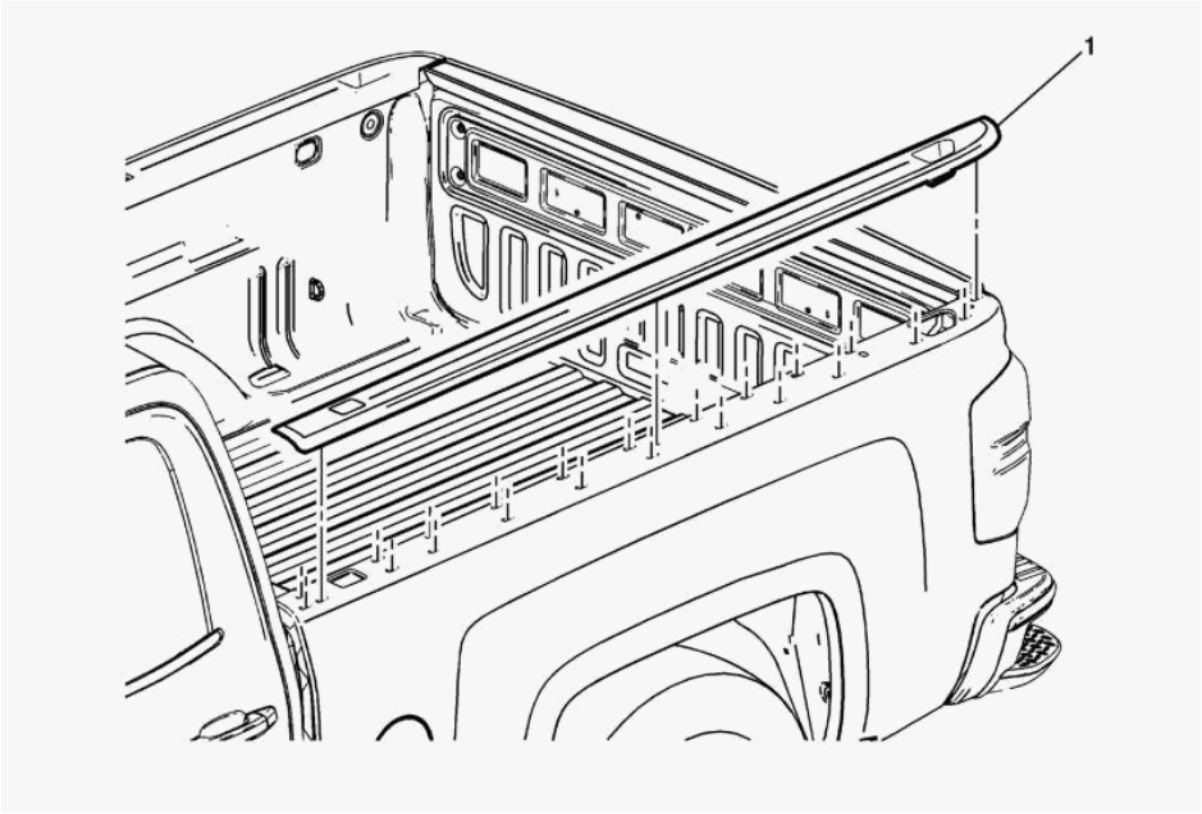


Fig. 184: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Upper Molding **CAUTION:** **Refer to** **Exterior Trim Emblem**

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Callout	Component Name
	Removal Caution . **Procedure** With a trim type release tool start from the forward end of the pickup box side upper molding and release the locking tabs.

PICKUP BOX SIDE UPPER MOLDING REPLACEMENT (WITH ZYD)

Removal Procedure

1. Open and support the endgate.

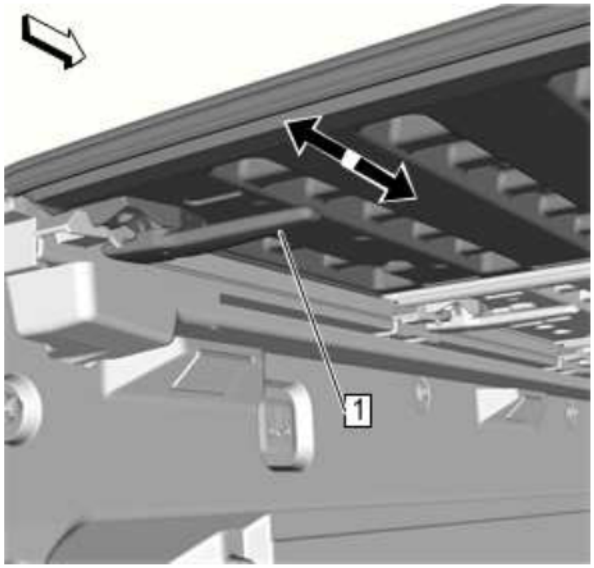
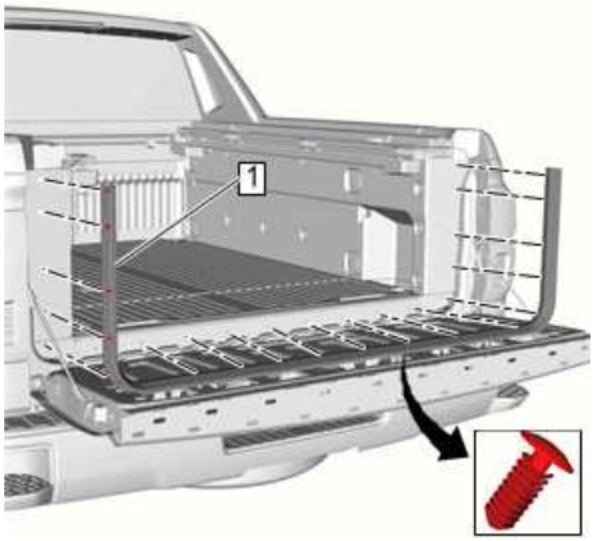


Fig. 185: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.



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Fig. 186: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

3. Using a trim type tool, release the endgate weather-strip retainers. 1

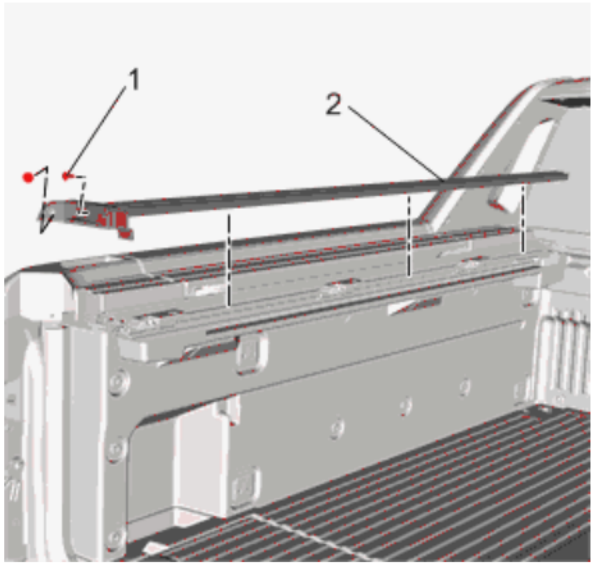


Fig. 187: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Cover Seal Retainer 1 - Remove
5. Pickup Box Cover Seal 2 - Remove

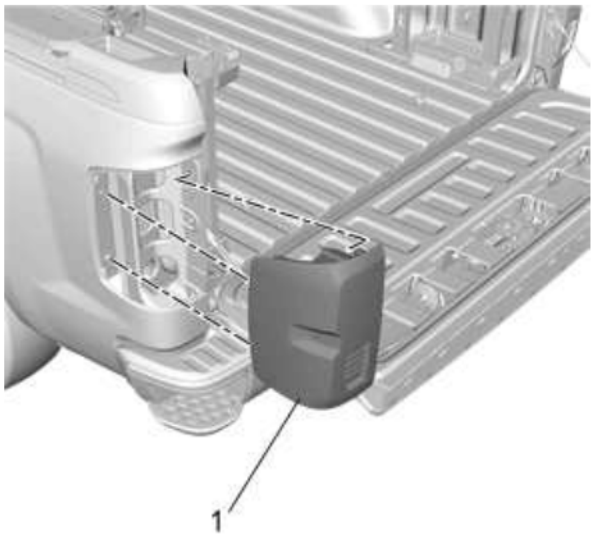


Fig. 188: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

6. Tail Lamp 1 - Remove - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

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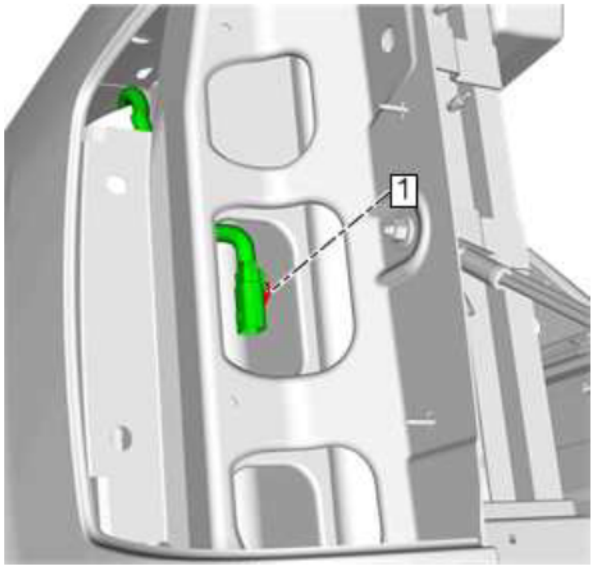


Fig. 189: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

7. Using a trim type tool, release the bin jumper harness retainer. 1



Fig. 190: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Molding Bolt 1 - Remove

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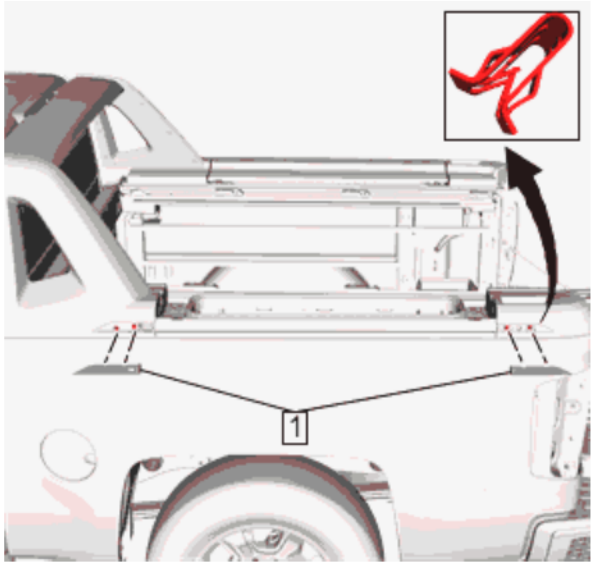


Fig. 191: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

9. Using a trim type tool, remove the pickup box side upper molding. 1
10. Clean the area with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water to remove any left over adhesive residue.

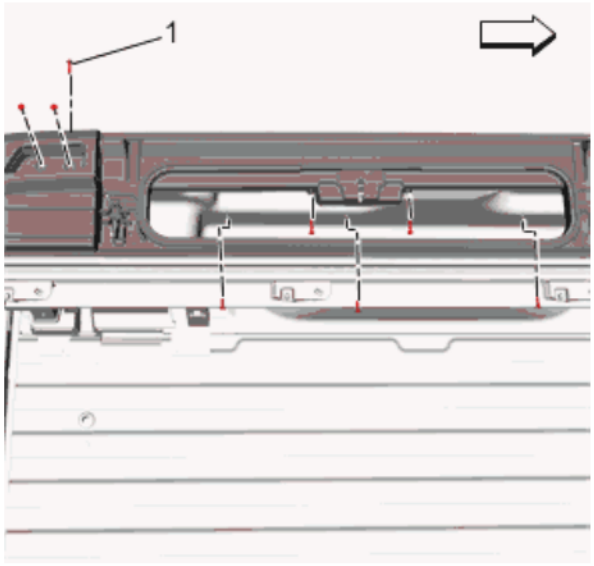


Fig. 192: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

11. Pickup Box Side Upper Molding Bolt 1 - Remove

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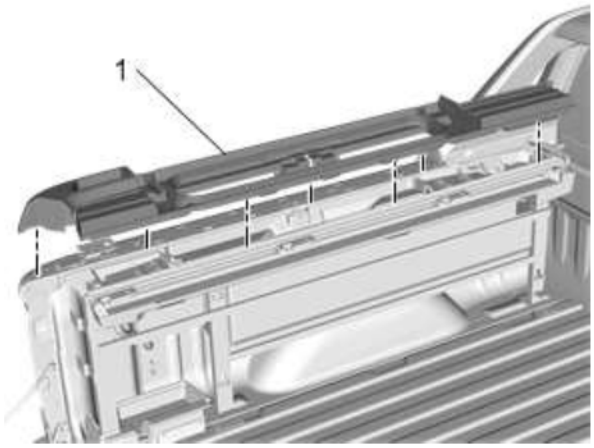


Fig. 193: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

12. Pickup Box Side Upper Molding 1 - Remove

Installation Procedure

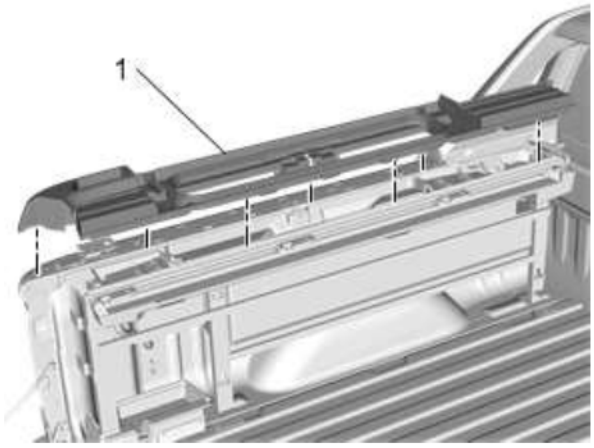


Fig. 194: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

1. Pickup Box Side Upper Molding 1 - Install

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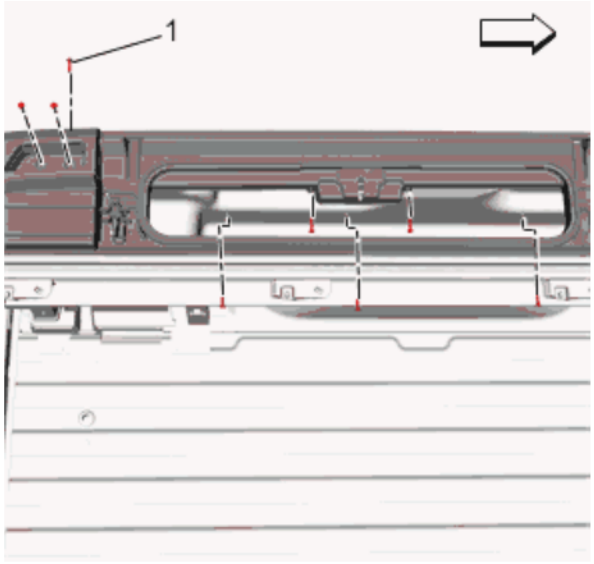


Fig. 195: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

2. Pickup Box Side Upper Molding Bolt 1 - Install and tighten 2.5 N.m (22 lb in)
3. Install double sided adhesive tape to pickup box side upper molding.

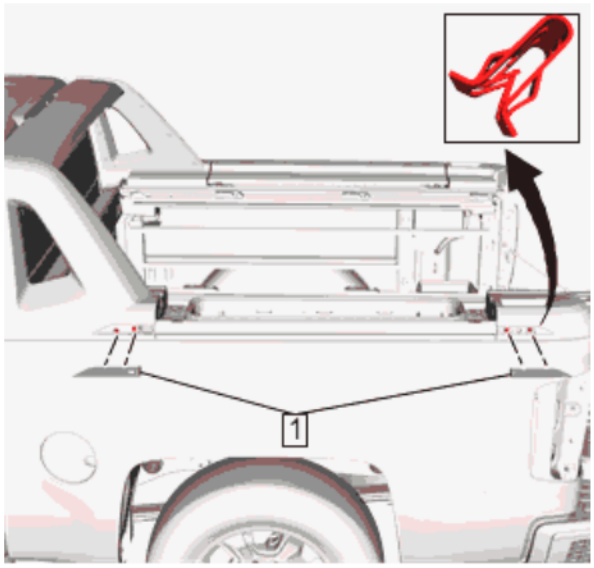


Fig. 196: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

4. Install the pickup box side upper molding 1 until seated.

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Fig. 197: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

5. Pickup Box Molding Bolt 1 - Install and tighten 9 N.m (80 lb in)

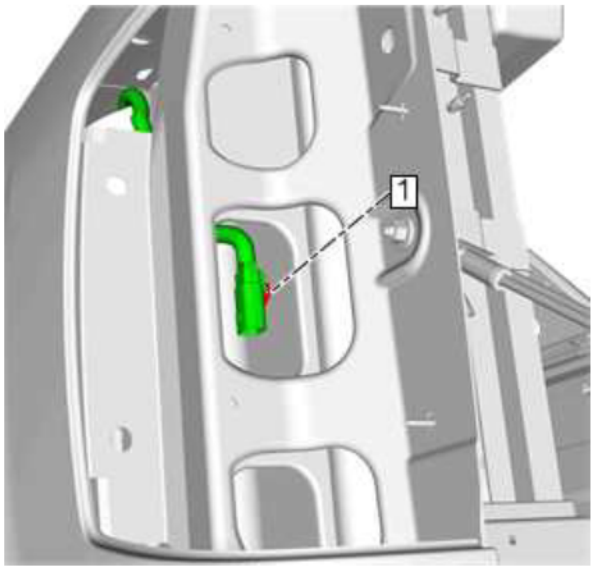


Fig. 198: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

6. Install the bin jumper harness retainer. 1

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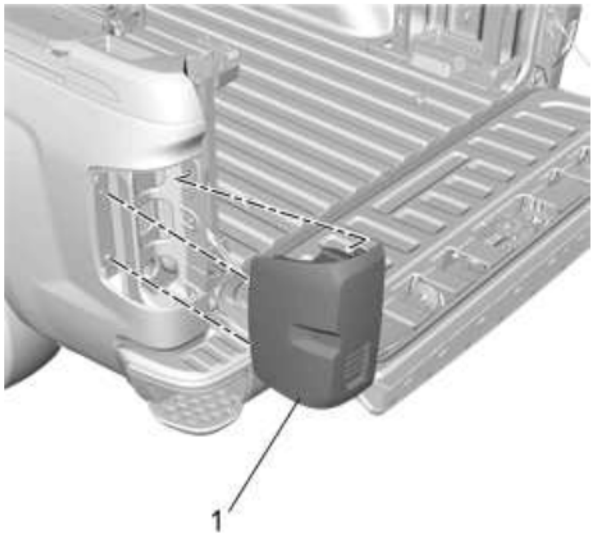


Fig. 199: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

7. Tail Lamp 1 - Install - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

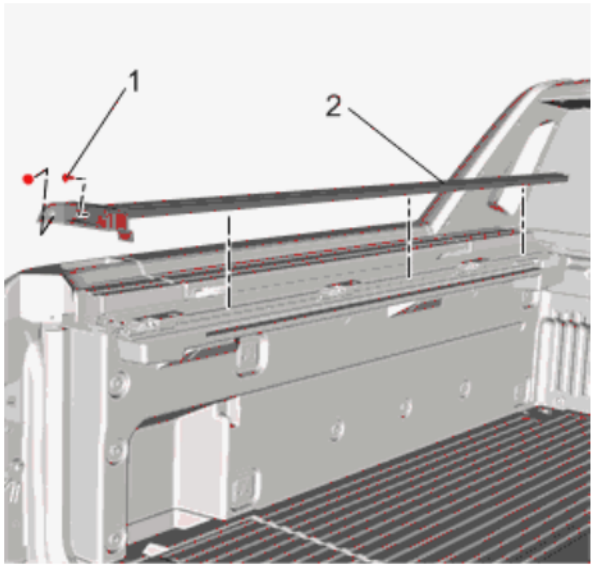


Fig. 200: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Cover Seal 2 - Install
9. Pickup Box Cover Seal Retainer 1 - Install

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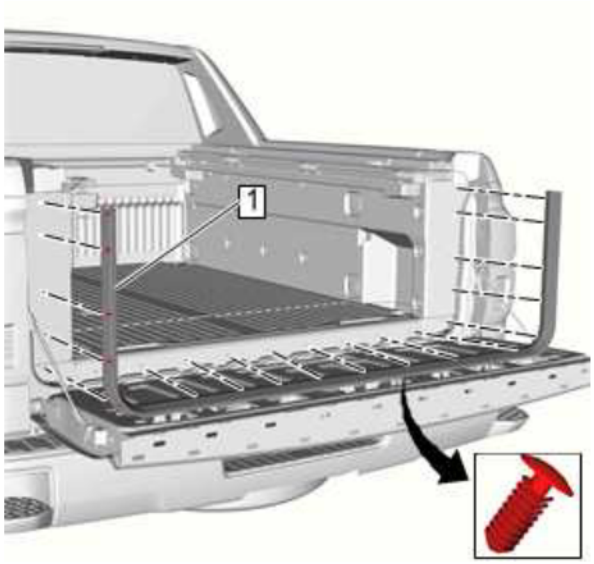


Fig. 201: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

10. Install the endgate weather-strip. 1

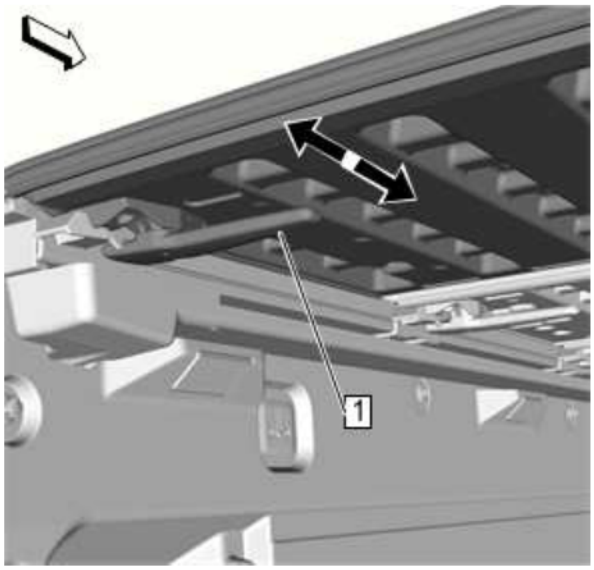


Fig. 202: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

11. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
12. Close the endgate.

PICKUP BOX SIDE UPPER MOLDING REPLACEMENT (WITH ZYD FRONT)

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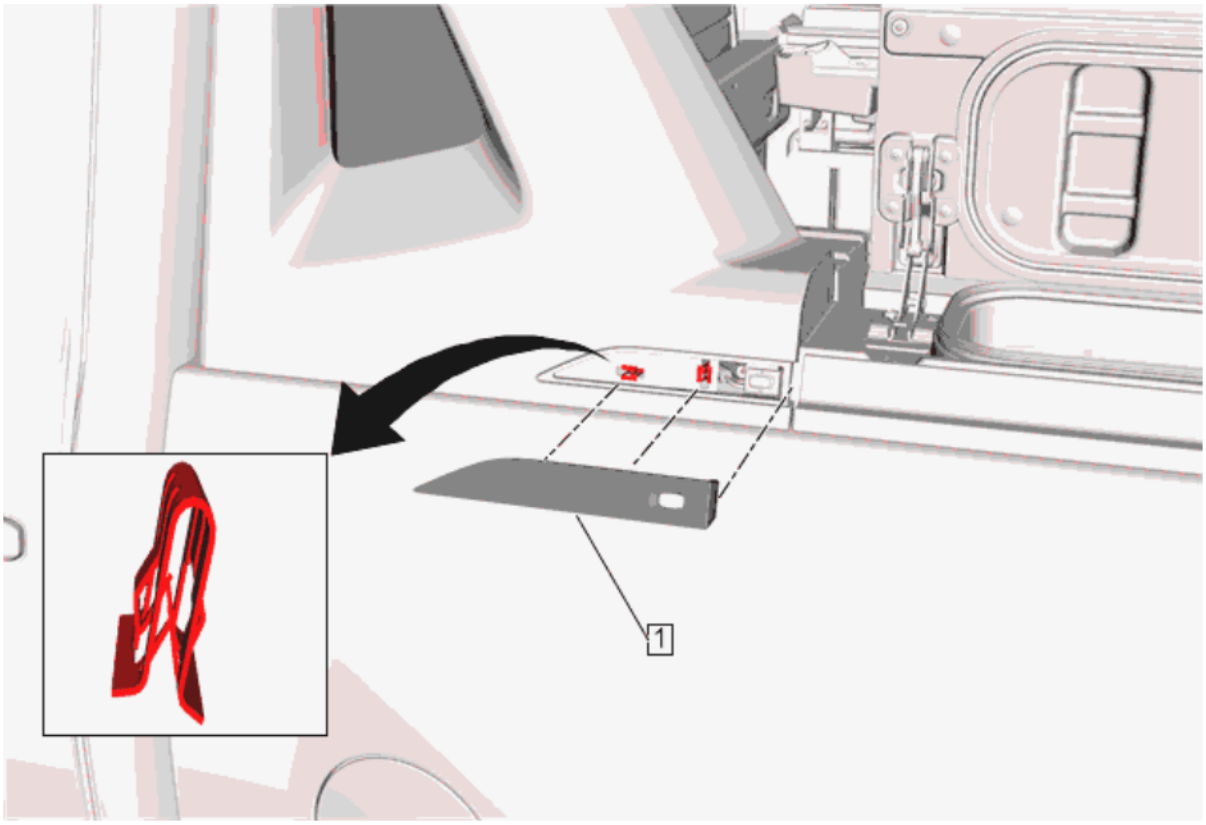


Fig. 203: Pickup Box Side Upper Molding (With ZYD Front)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Upper Molding- Front **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Using a plastic trim tool, release the retainer. 3. Clean the area with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water to remove any left over adhesive residue. 4. When removing protective liners from the double sided adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using a clean towel and hand pressure, wet out the pickup box side upper molding.

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PICKUP BOX SIDE UPPER MOLDING REPLACEMENT (WITH ZYD REAR)

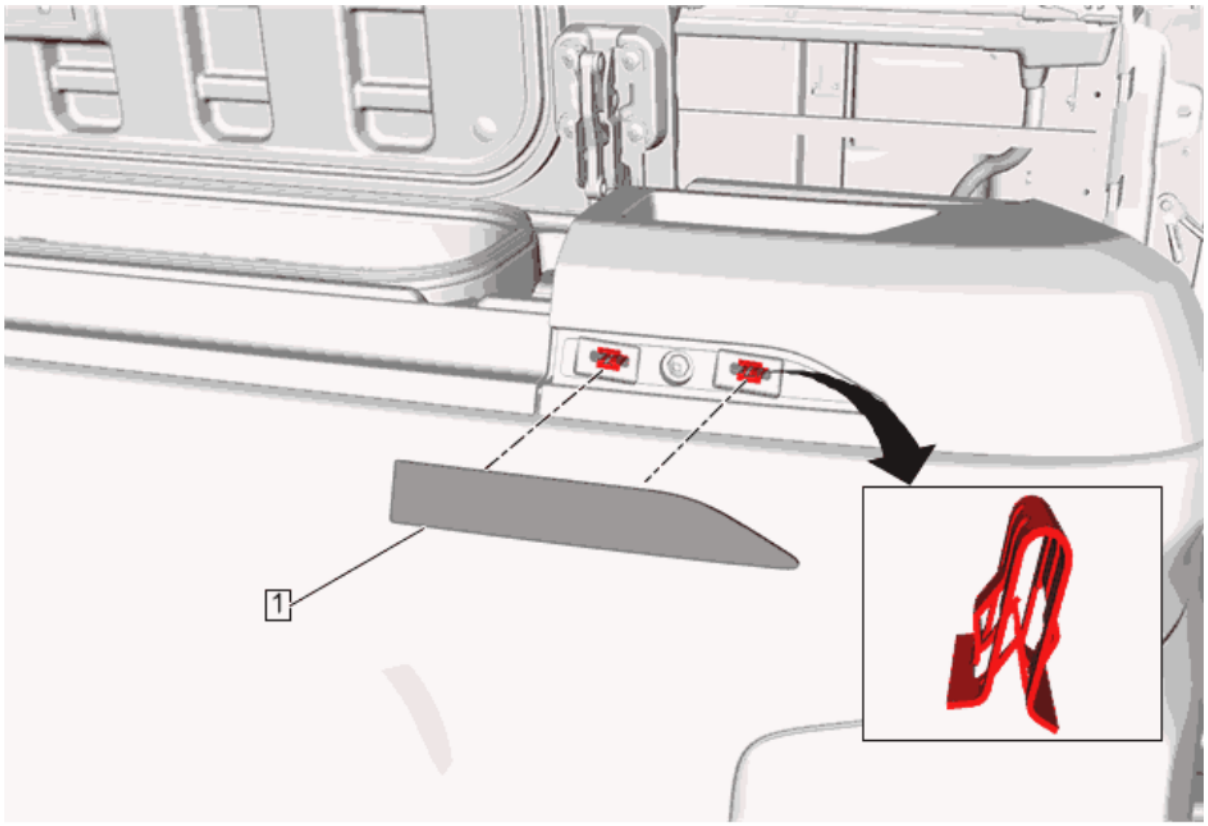


Fig. 204: Pickup Box Side Upper Molding (With ZYD Rear)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Side Upper Molding- Rear **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Using a plastic trim tool, release the retainer. 3. Clean the area with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water to remove any left over adhesive residue. 4. When removing protective liners from the double sided adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 5. Using a clean towel and hand pressure, wet out the pickup box side upper molding.

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REAR SIDE DOOR MOLDING REPLACEMENT

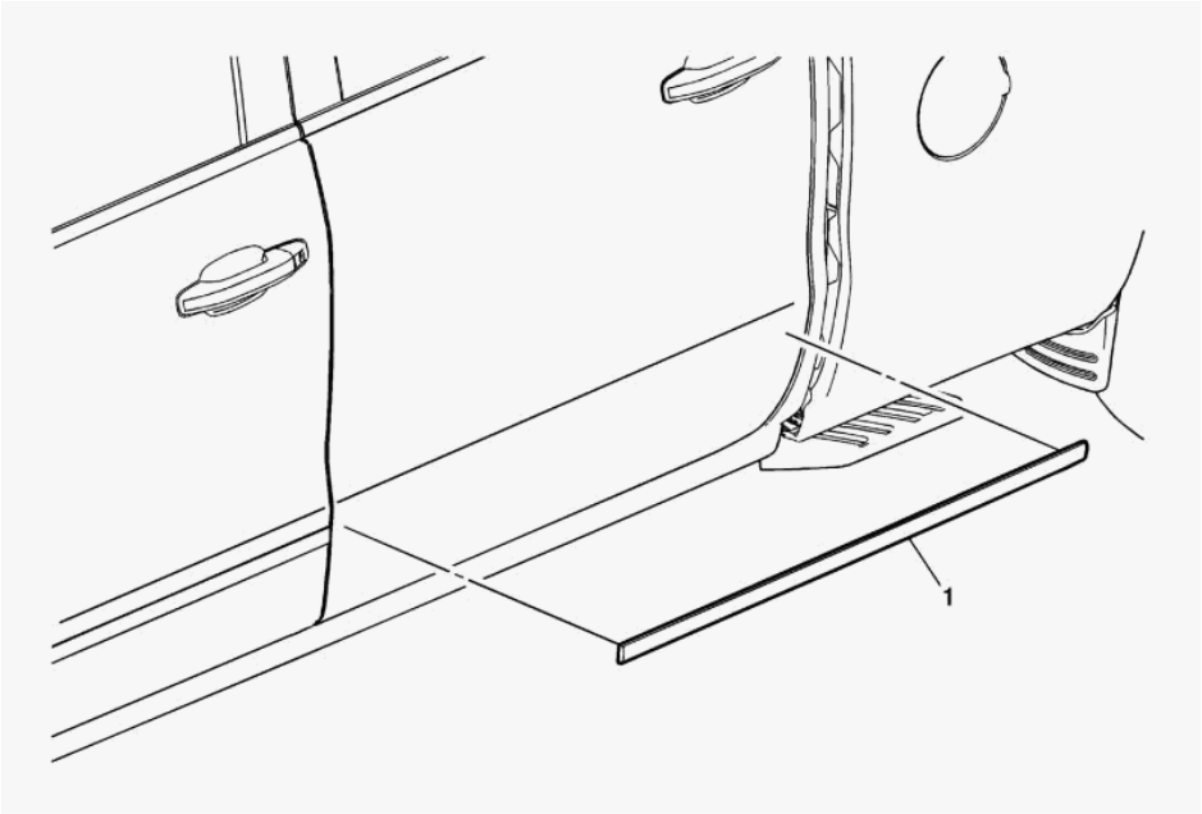


Fig. 205: Rear Side Door Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Side Door Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. Use masking tape to mark the position of the rear side door molding prior to removal. 2. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 3. Use a heat gun or equivalent to remove the rear side door molding. Use a plastic flat bladed tool to assist in removal. 4. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 5. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter

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Callout	Component Name
	prior to adhesion. 6. Using the palm of the hand, wet out the rear side door molding to ensure full adhesion is made.

REAR WHEEL OPENING MOLDING REPLACEMENT

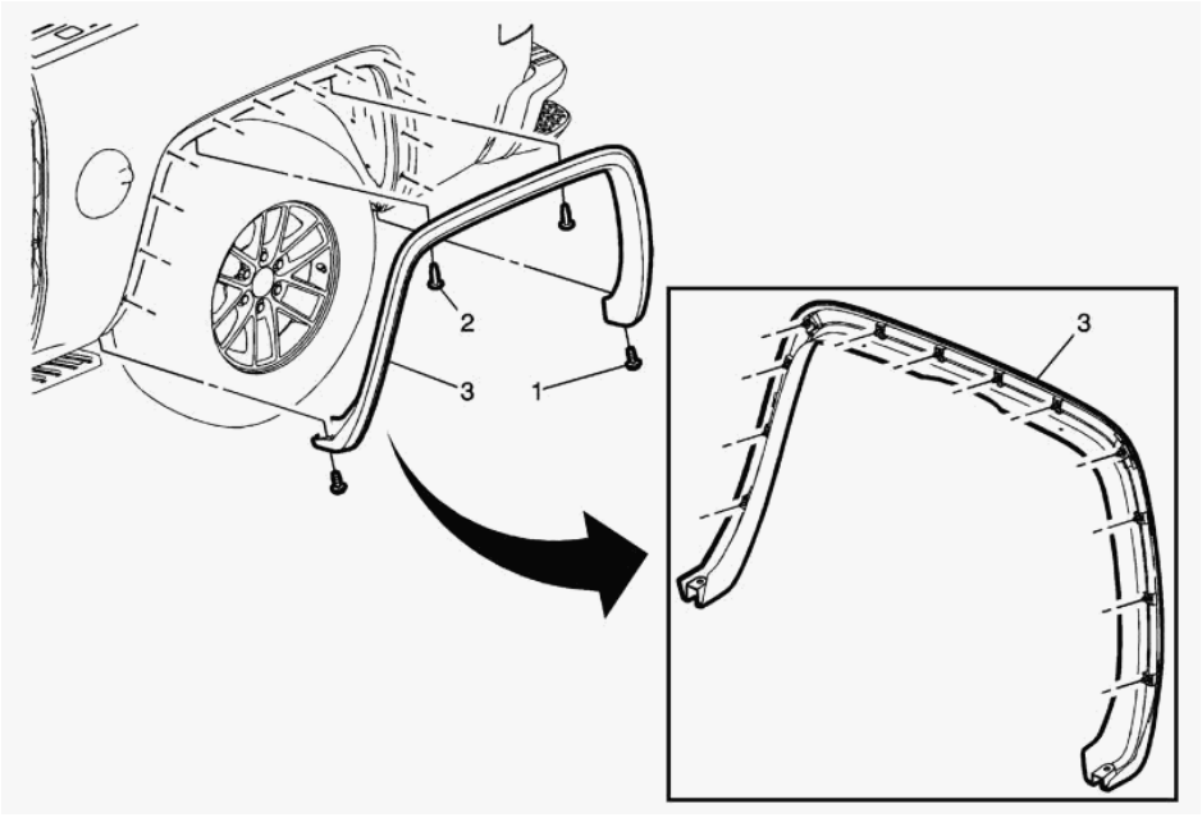


Fig. 206: Rear Wheel Opening Molding (GMC)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the rear tire front air deflector. Refer to **Rear Tire Front Air Deflector Replacement** .	
1	Rear Wheel Opening Molding Bolt (Qty: 2) **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** 6 N.m(53 lb in)
2	Rear Wheel Opening Molding Screw (Qty: 2) **CAUTION:**

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Callout	Component Name
	Refer to Fastener Caution .
3	Rear Wheel Opening Molding **Procedure** Starting at the forward end firmly pull on the rear wheel opening molding and release the 12 retainers.

ROOF PANEL JOINT FINISH MOLDING REPLACEMENT

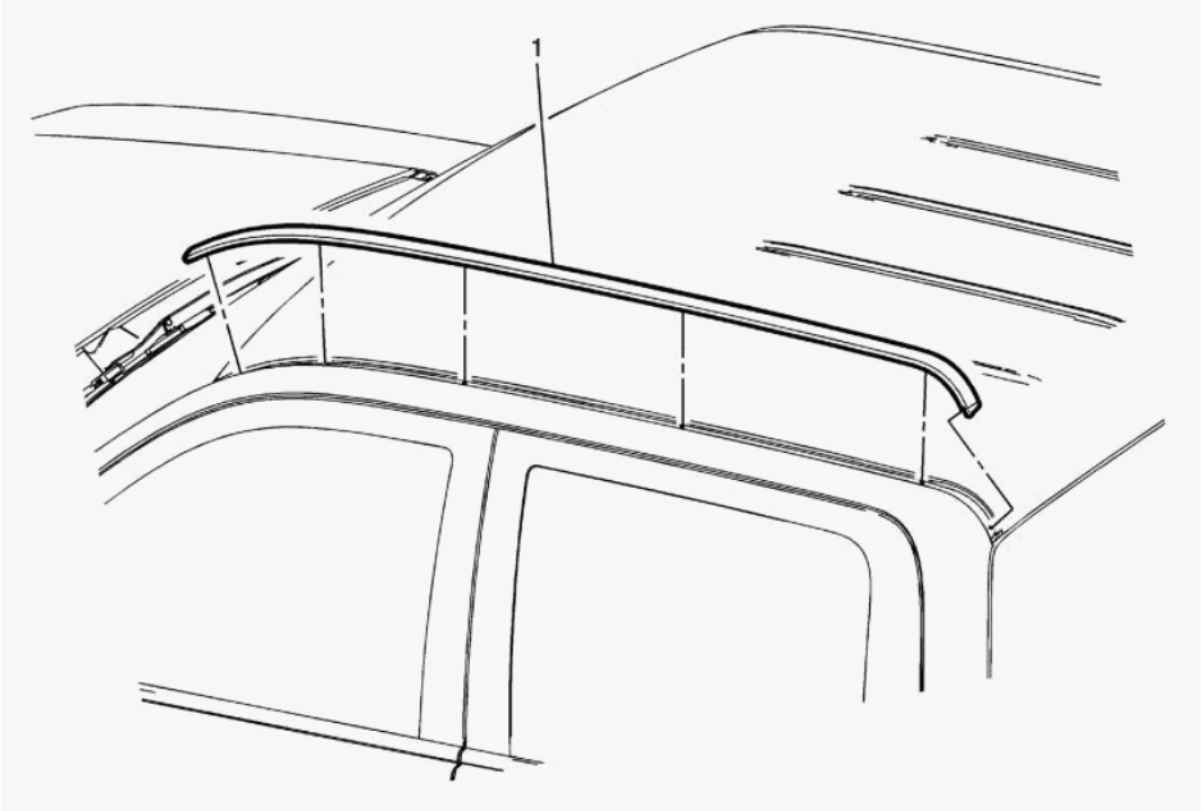


Fig. 207: Roof Panel Joint Finish Molding
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Roof Panel Joint Finish Molding **Procedure** 1. Apply masking tape to the rear window to protect from scratches. 2. Starting at the rearward end of the roof panel joint finish molding use a trim-type release tool to release the retainers from the roof panel weld studs. 3. Clean any debris from the roof panel joint.

CARGO BOX COVER REPLACEMENT (REAR, ZYD)

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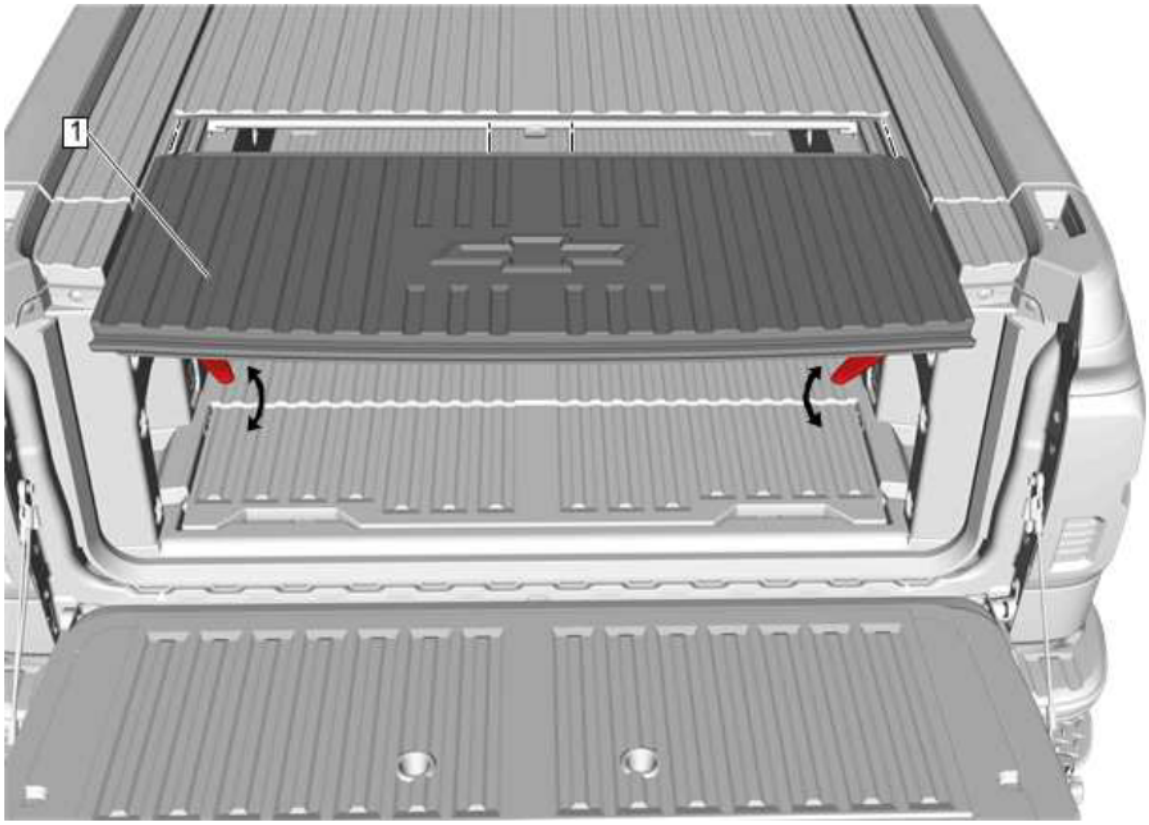


Fig. 208: Cargo Box Cover (Rear, ZYD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Open and support the endgate.	
1	Cargo Box Cover - Rear **Procedure** 1. Rotate the left side handle clockwise. 2. Rotate the right side handle counter clockwise. 3. Lift the end of the cargo box cover slightly and pull rear ward.

CARGO BOX COVER REPLACEMENT (CENTER, ZYD)

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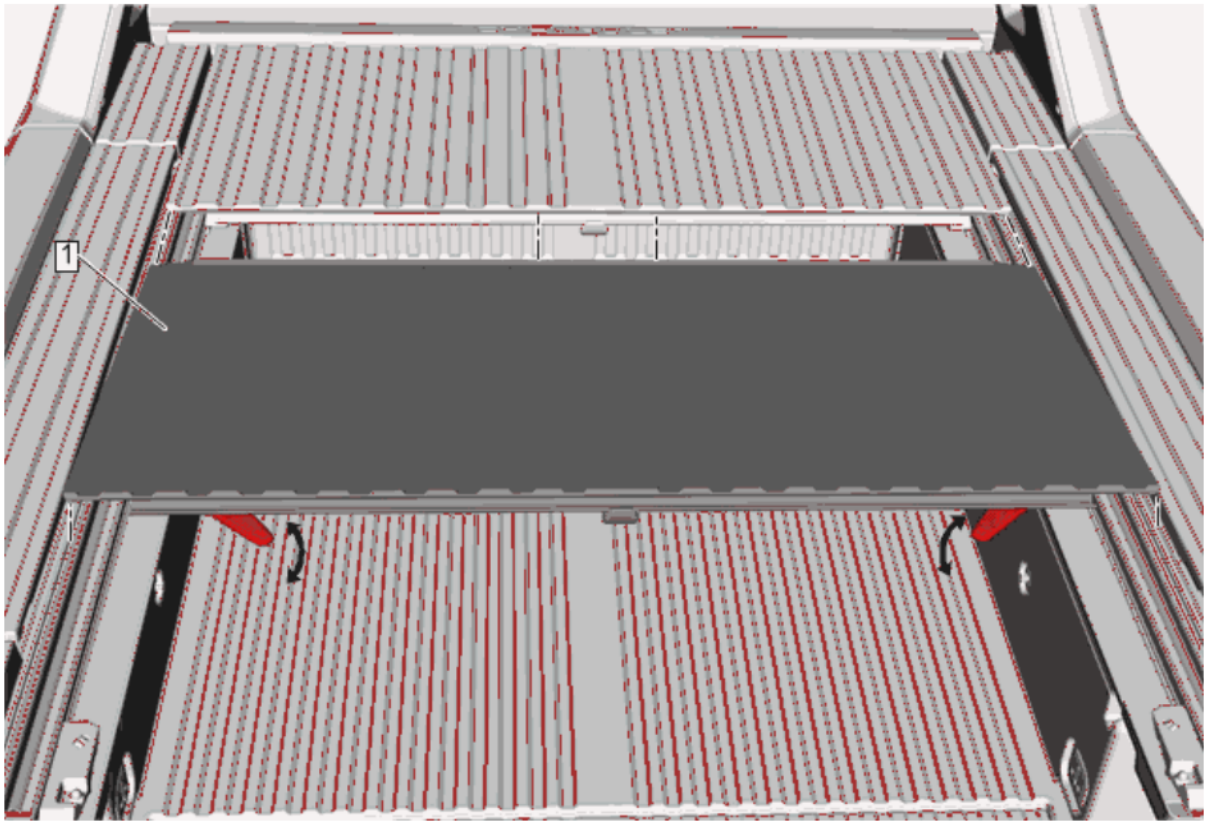


Fig. 209: Cargo Box Cover (Center, ZYD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure 1. Open and support the endgate. 2. Remove the rear cargo box cover.	
1	Cargo Box Cover - Center **Procedure** 1. Rotate the left side handle clockwise. 2. Rotate the right side handle counter clockwise. 3. Lift the end of the cargo box cover slightly and pull rear ward.

CARGO BOX COVER REPLACEMENT (FRONT, ZYD)

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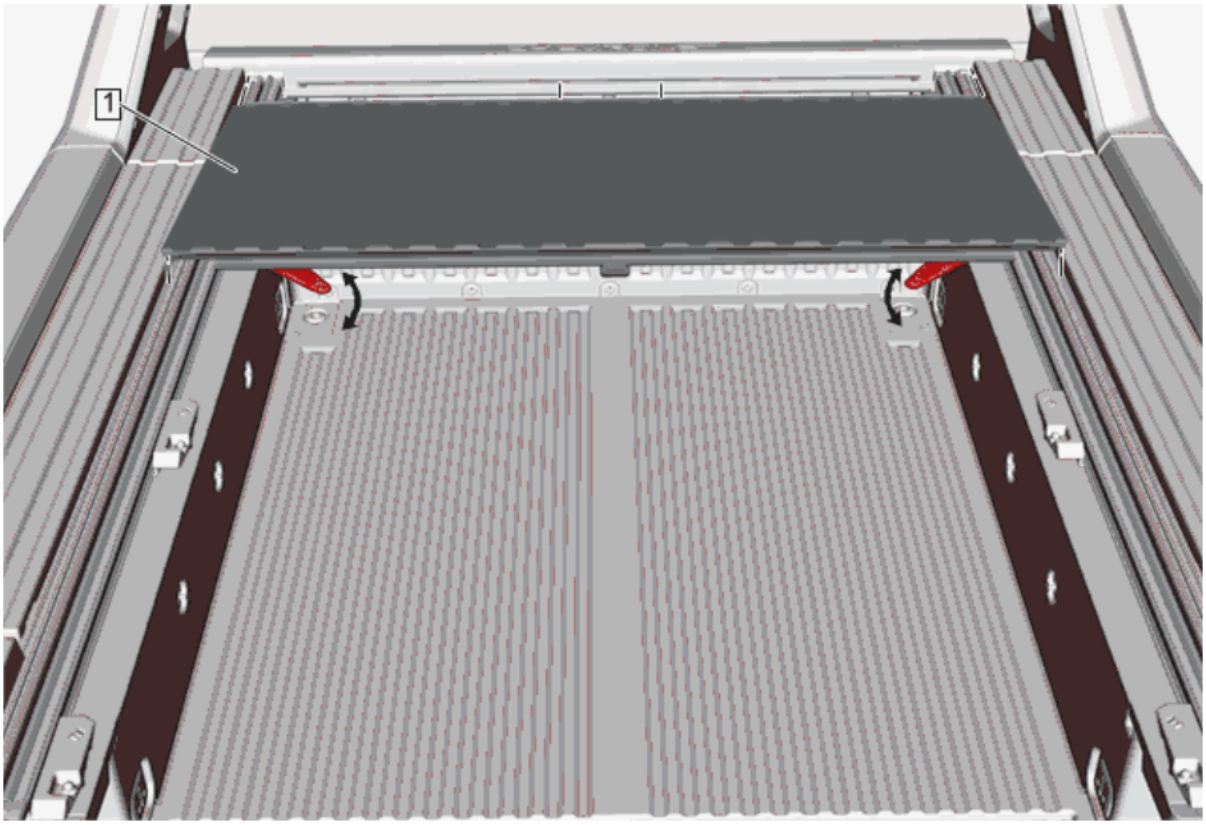


Fig. 210: Cargo Box Cover (Front, ZYD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure 1. Open and support the endgate. 2. Remove the rear and center cargo box cover.	
1	Cargo Box Cover - Front **Procedure** 1. Rotate the left side handle clockwise. 2. Rotate the right side handle counter clockwise. 3. Lift the end of the cargo box cover slightly and pull rear ward.

PICKUP BOX BRIDGE SIDE PANEL REPLACEMENT (INNER COVER)

Removal Procedure

1. Open and support the endgate.

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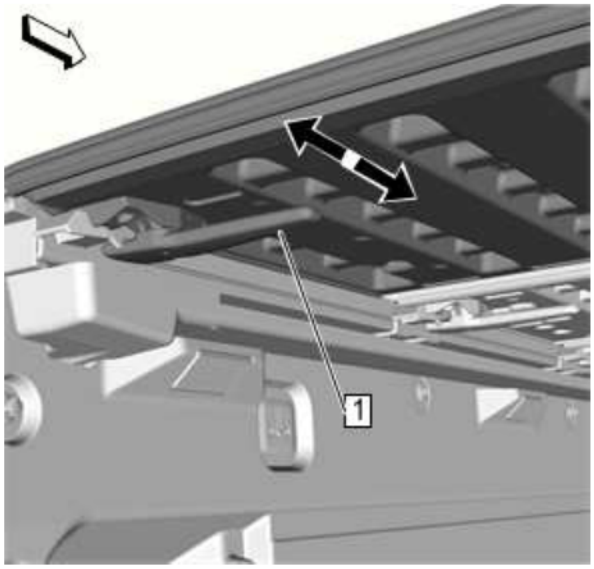


Fig. 211: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

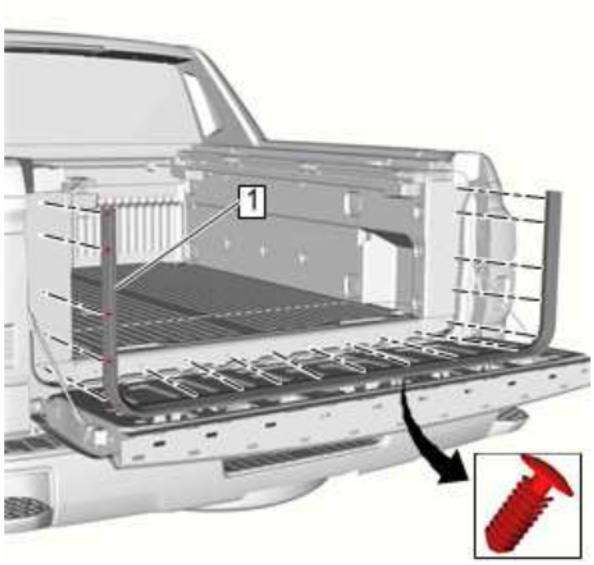


Fig. 212: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

3. Using a trim type tool, release the endgate weather-strip retainers. 1

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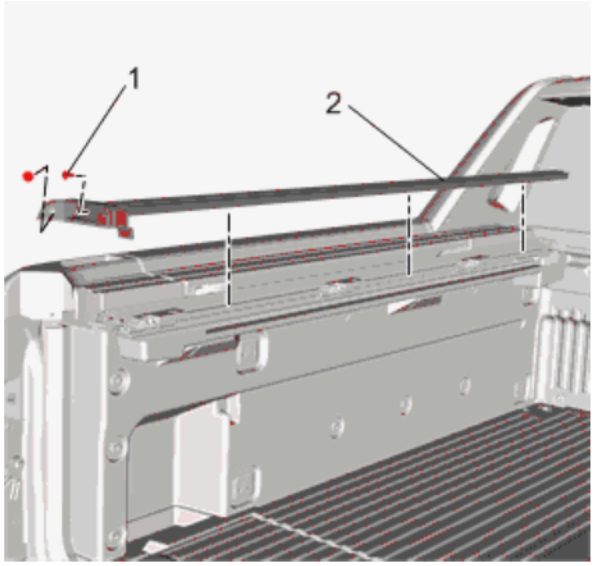


Fig. 213: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Cover Seal Retainer 1 - Remove
5. Pickup Box Cover Seal 2 - Remove

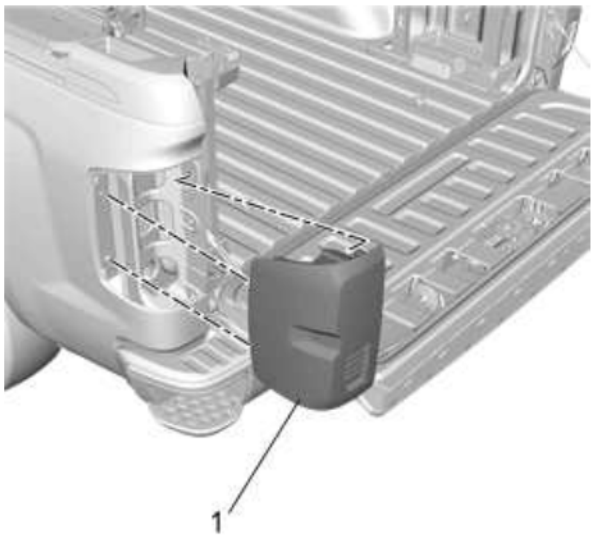


Fig. 214: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

6. Tail Lamp 1 - Remove **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

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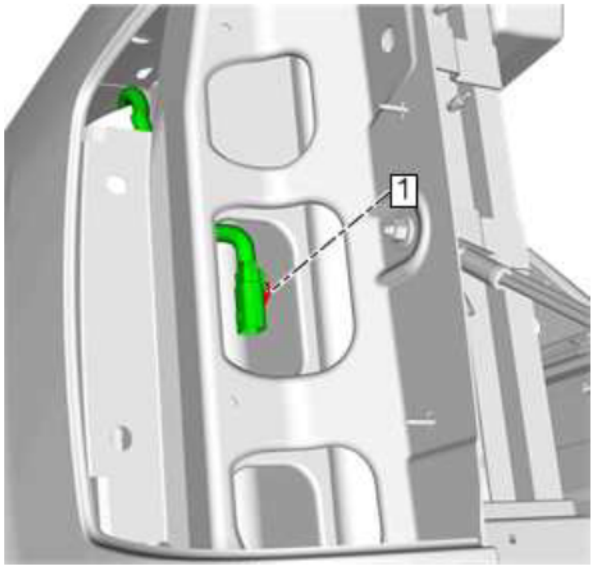


Fig. 215: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

7. Using a trim type tool, release the bin jumper harness retainer. 1



Fig. 216: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Molding Bolt 1 - Remove

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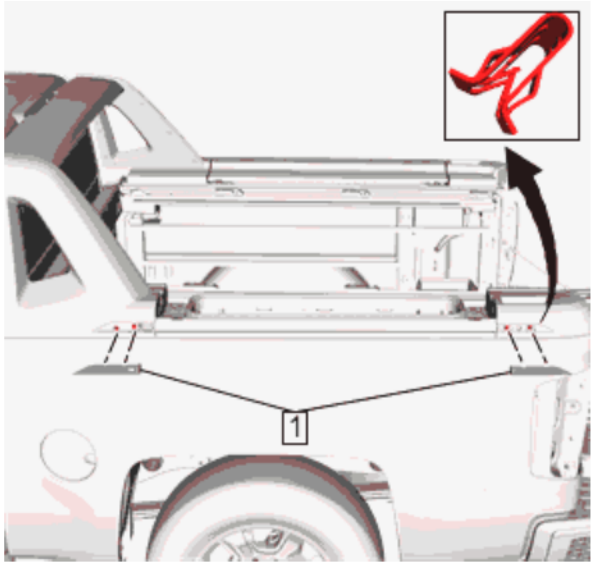


Fig. 217: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

9. Using a trim type tool, remove the pickup box side upper molding. 1
10. Clean the area with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water to remove any left over adhesive residue.

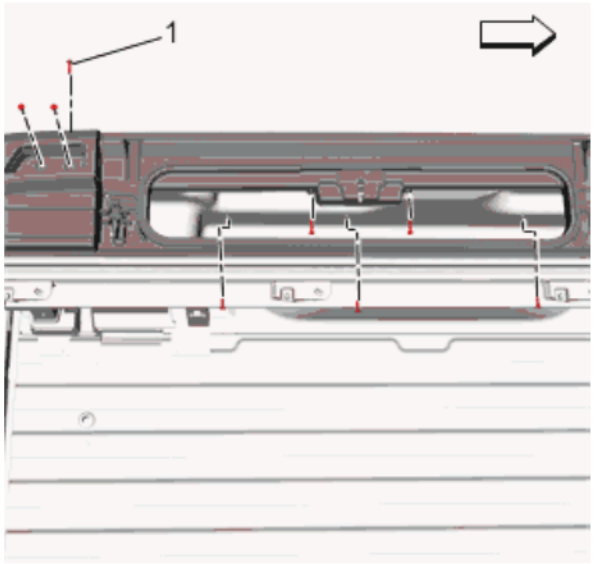


Fig. 218: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

11. Pickup Box Side Upper Molding Bolt 1 - Remove

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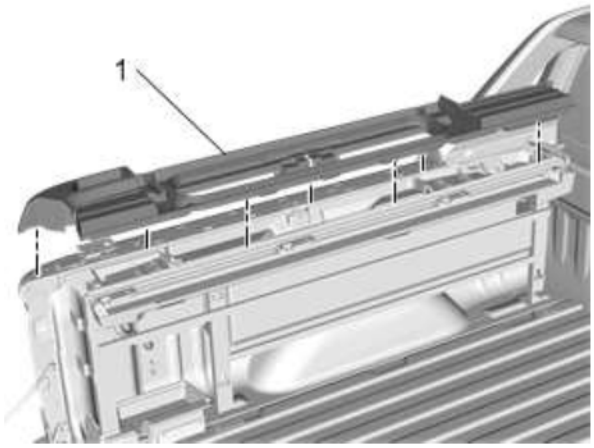


Fig. 219: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

12. Pickup Box Side Upper Molding 1 - Remove

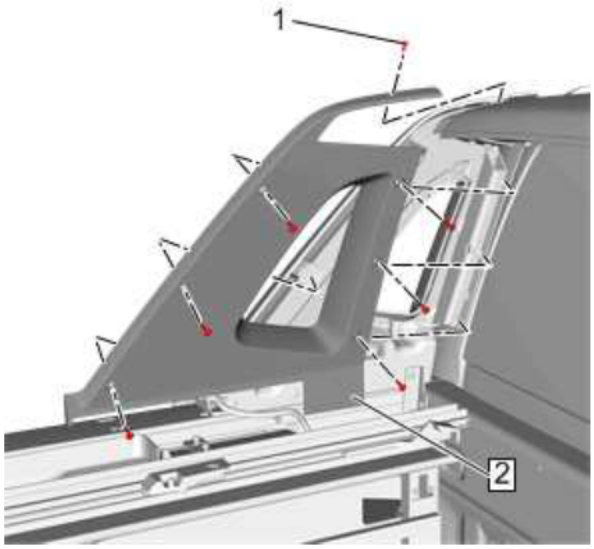


Fig. 220: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

13. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Remove
14. Pull the pickup box bridge side panel cover inner 2 rearward and remove.

Installation Procedure

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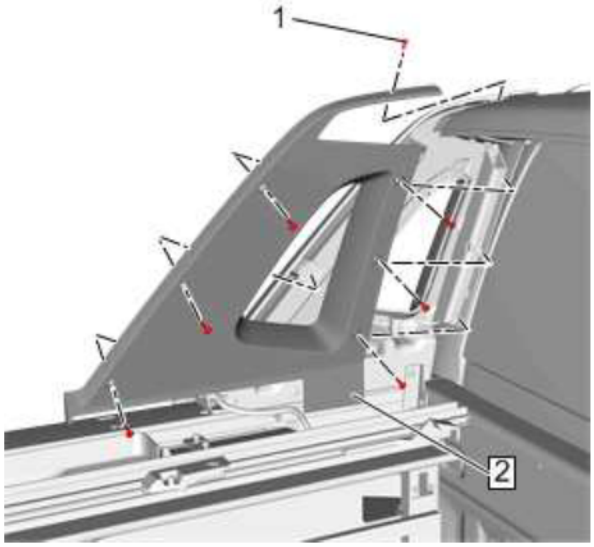


Fig. 221: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

1. Slide the pickup box bridge side panel cover inner forward. 2
2. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

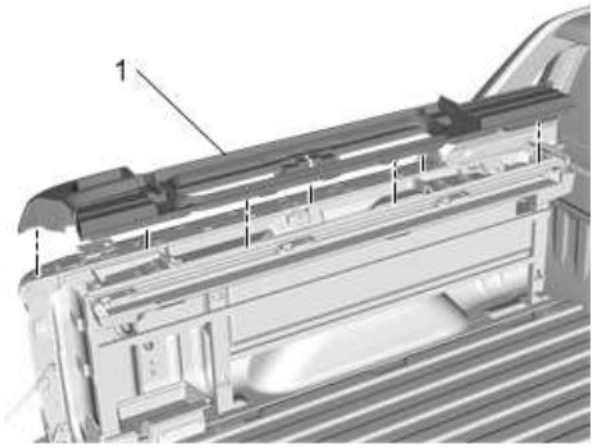


Fig. 222: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

3. Pickup Box Side Upper Molding 1 - Install

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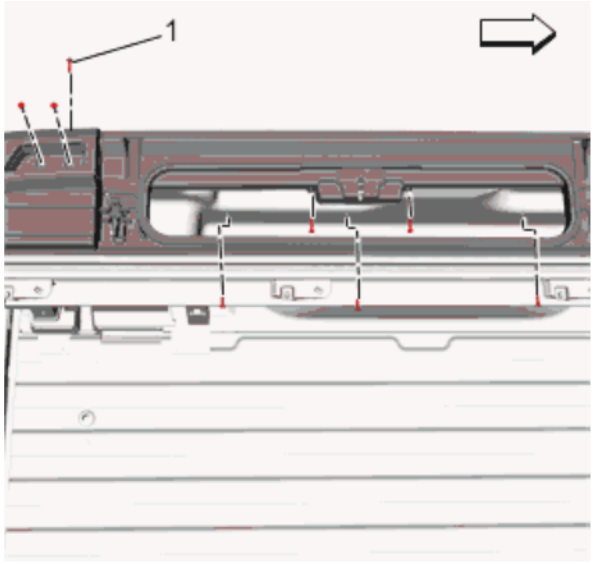


Fig. 223: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Side Upper Molding Bolt 1 Install and tighten 2.5 N.m (22 lb in)
5. Install double sided adhesive tape to pickup box side upper molding

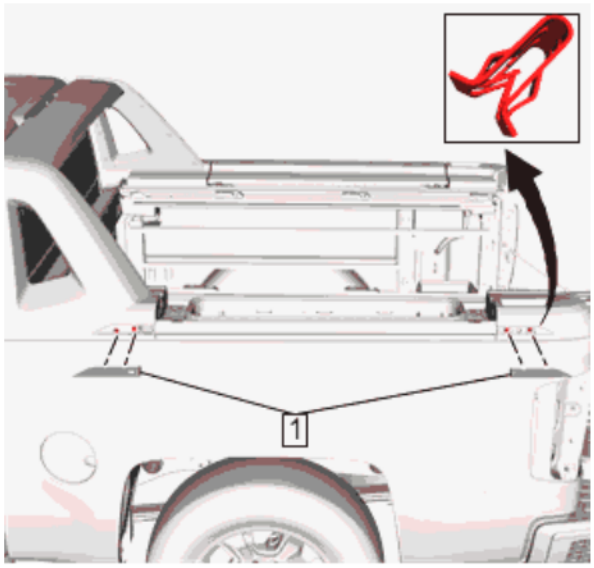


Fig. 224: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

6. Install the pickup box side upper molding 1 until seated.

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Fig. 225: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

7. Pickup Box Molding Bolt 1 - Install and tighten 9 N.m (80 lb in)

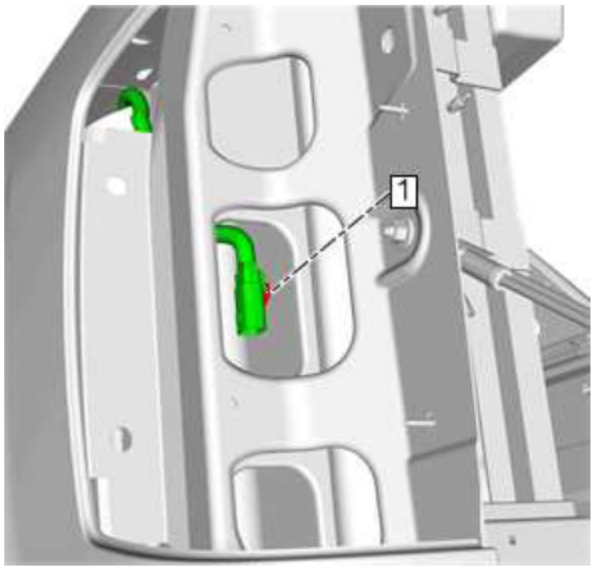


Fig. 226: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

8. Fully seat the bin jumper harness retainer. 1

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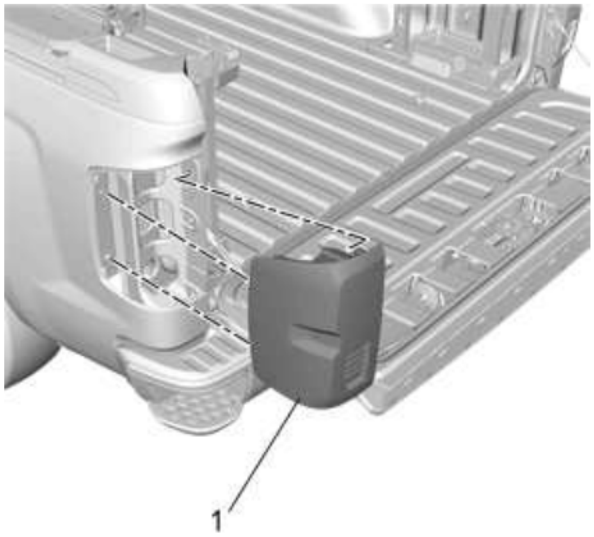


Fig. 227: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

9. Tail Lamp 1 - Install - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

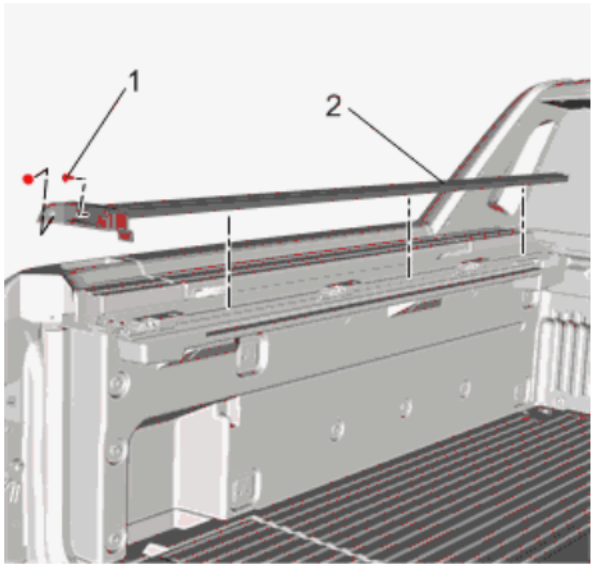


Fig. 228: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

10. Pickup Box Cover Seal 2 - Install
11. Pickup Box Cover Seal Retainer 1 - Install

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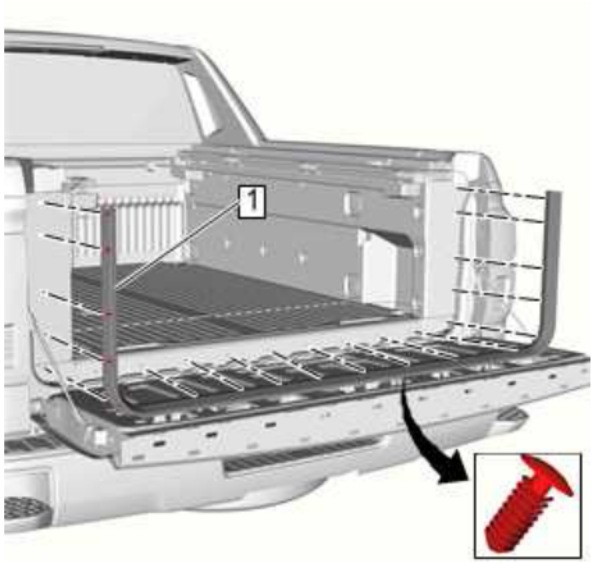


Fig. 229: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

12. Install the endgate weather-strip. 1

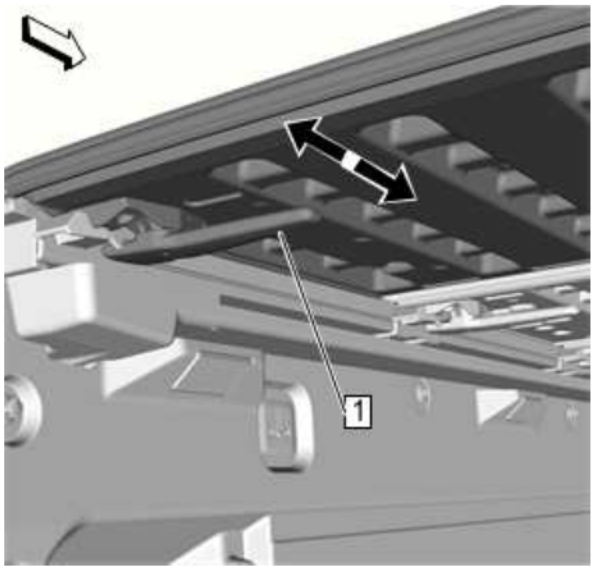


Fig. 230: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

13. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
14. Close the endgate.

PICKUP BOX BRIDGE SIDE PANEL REPLACEMENT (OUTER COVER)

Removal Procedure

1. Open and support the endgate.

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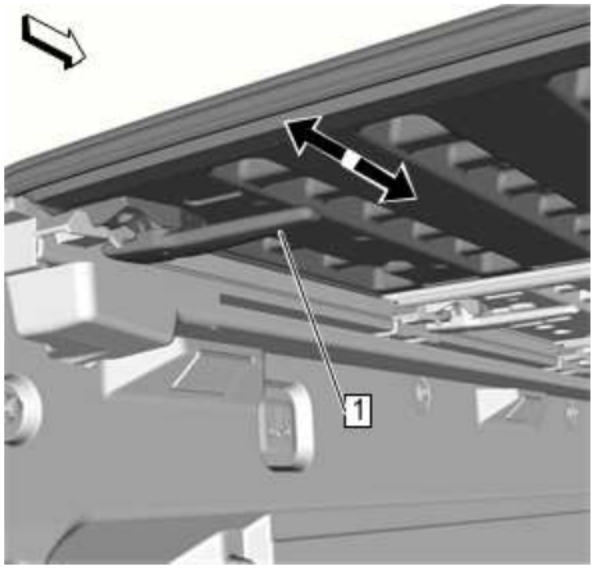


Fig. 231: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

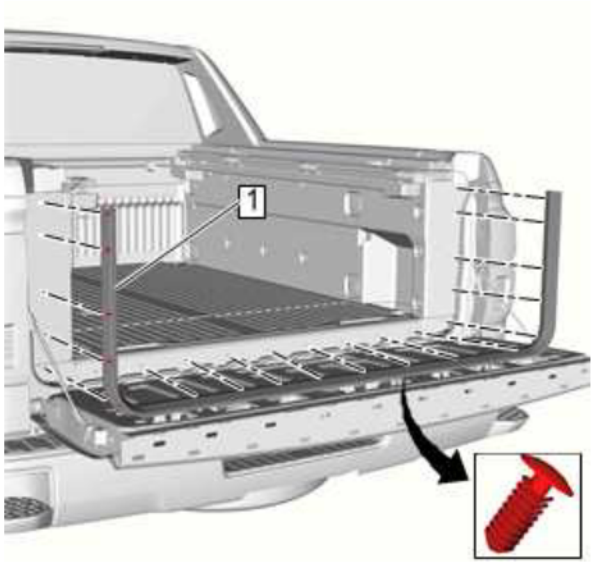


Fig. 232: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

3. Using a trim type tool, release the endgate weather-strip retainers. 1

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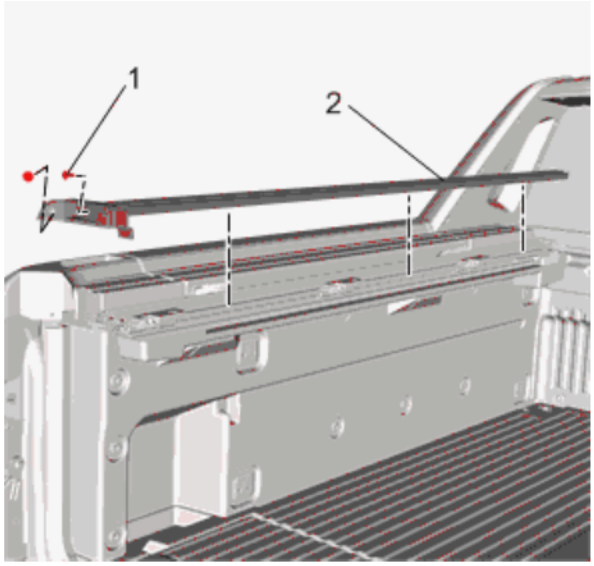


Fig. 233: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Cover Seal Retainer 1 - Remove
5. Pickup Box Cover Seal 2 - Remove

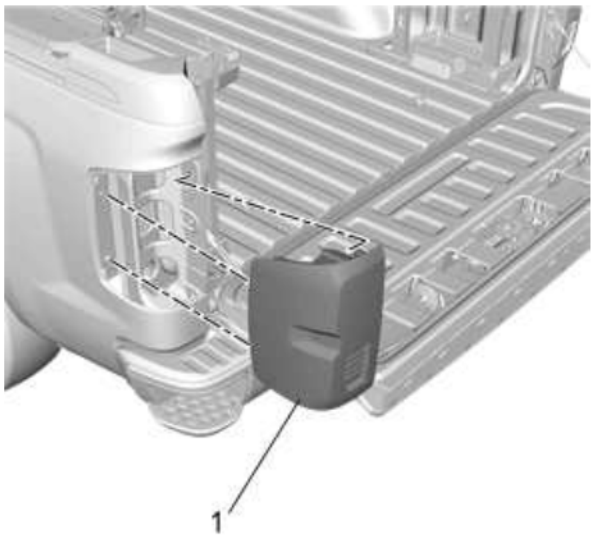


Fig. 234: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

6. Tail Lamp 1 - Remove - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

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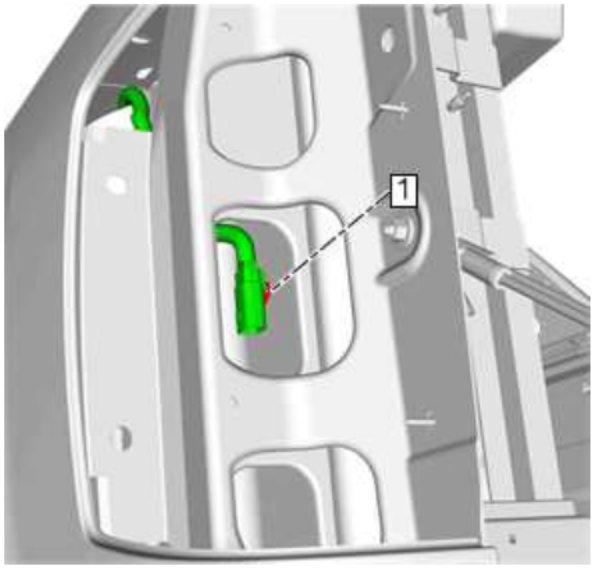


Fig. 235: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

7. Using a trim type tool, release the bin jumper harness retainer. 1



Fig. 236: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Molding Bolt 1 - Remove

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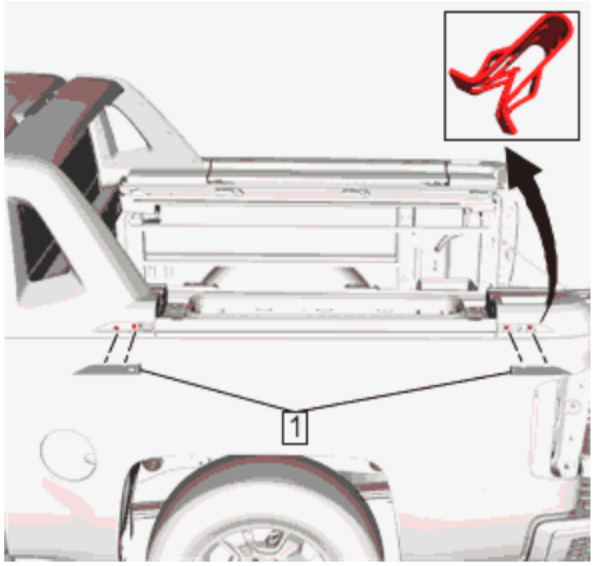


Fig. 237: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

9. Using a trim type tool, remove the pickup box side upper molding. 1
10. Clean the area with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water to remove any left over adhesive residue.

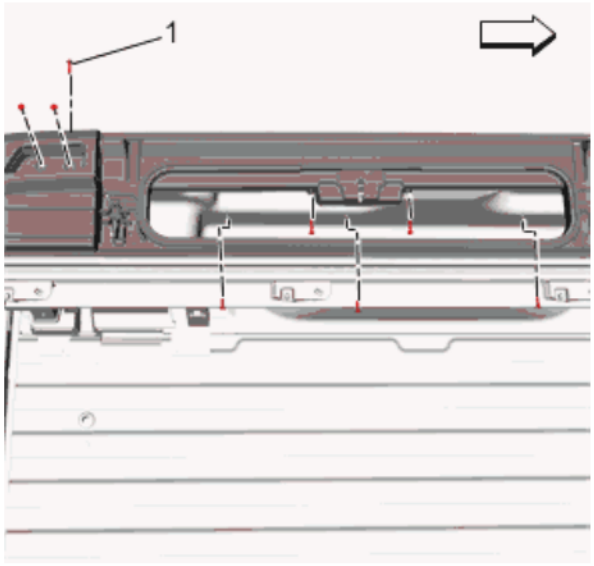


Fig. 238: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

11. Pickup Box Side Upper Molding Bolt 1 - Remove

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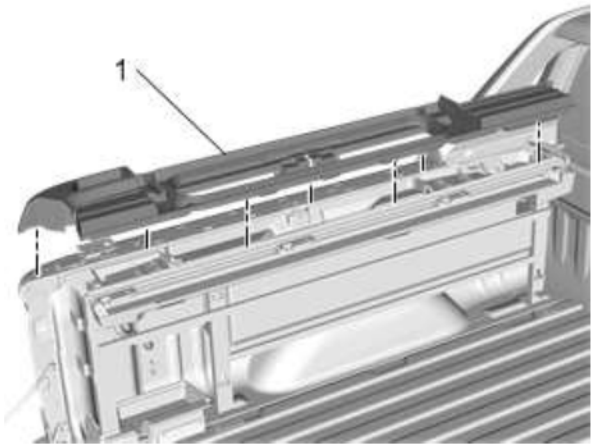


Fig. 239: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

12. Pickup Box Side Upper Molding 1 - Remove

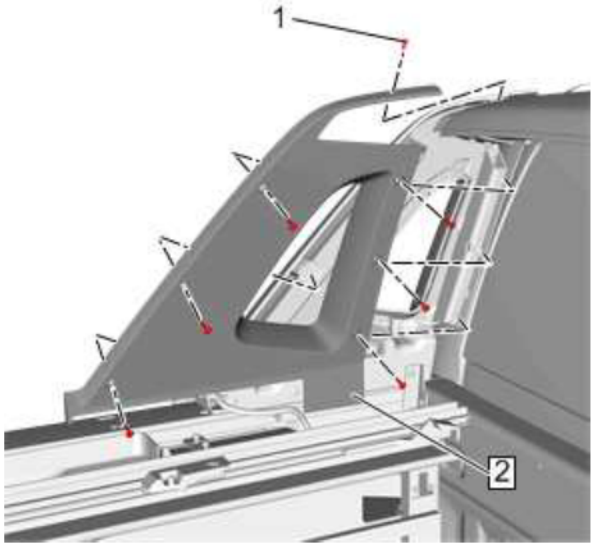


Fig. 240: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

13. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Remove
14. Pull the pickup box bridge side panel cover inner 2 rearward and remove.

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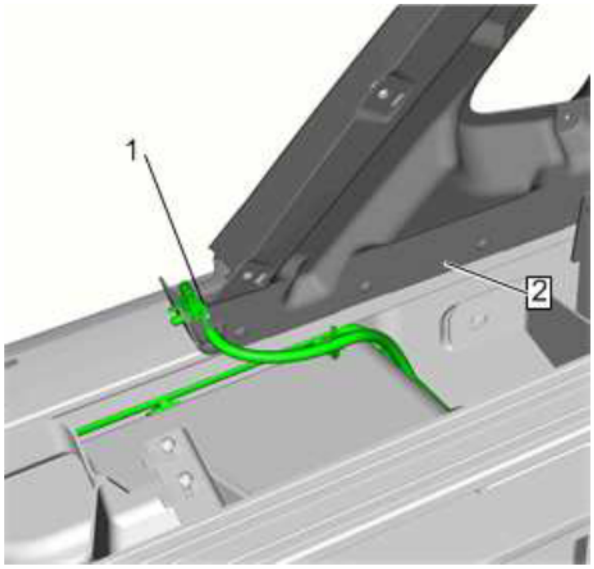


Fig. 241: Buttress Harness
Courtesy of GENERAL MOTORS COMPANY

15. Disconnect the harness 1 from the buttress. 2

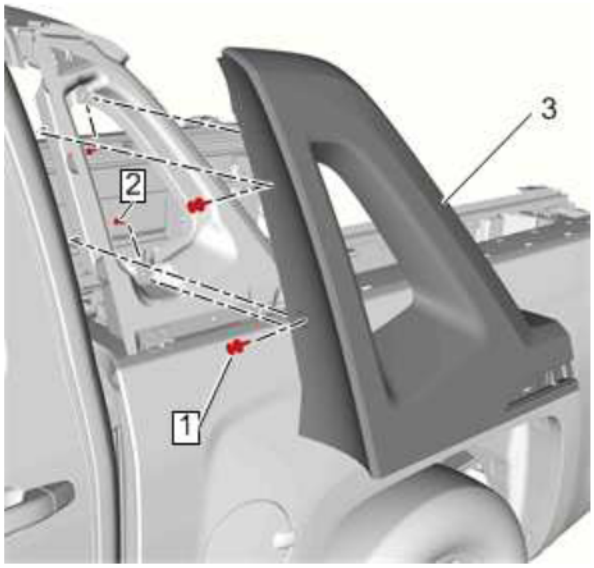


Fig. 242: Buttress Cover Outer
Courtesy of GENERAL MOTORS COMPANY

16. Pickup Box Bridge Side Panel Cover Outer Retainer 1 - Remove
17. Pickup Box Bridge Side Panel Cover Outer Bolt 2 - Remove
18. Pickup Box Bridge Side Panel Cover Outer 3 - Remove

Installation Procedure

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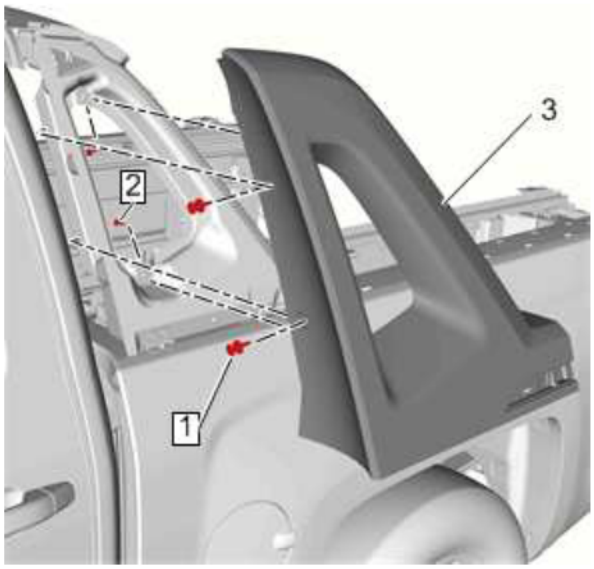


Fig. 243: Buttress Cover Outer
Courtesy of GENERAL MOTORS COMPANY

1. Pickup Box Bridge Side Panel Cover Outer 3 - Install
2. Pickup Box Bridge Side Panel Cover Outer Bolt 2 - Install and tighten 2.5 N.m (22 lb in
3. Pickup Box Bridge Side Panel Cover Outer Retainer 1 - Install

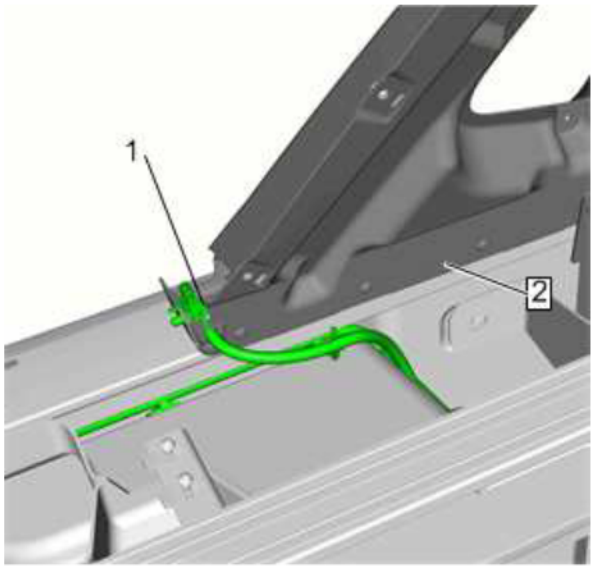


Fig. 244: Buttress Harness
Courtesy of GENERAL MOTORS COMPANY

4. Connect the harness 1 to the buttress. 2

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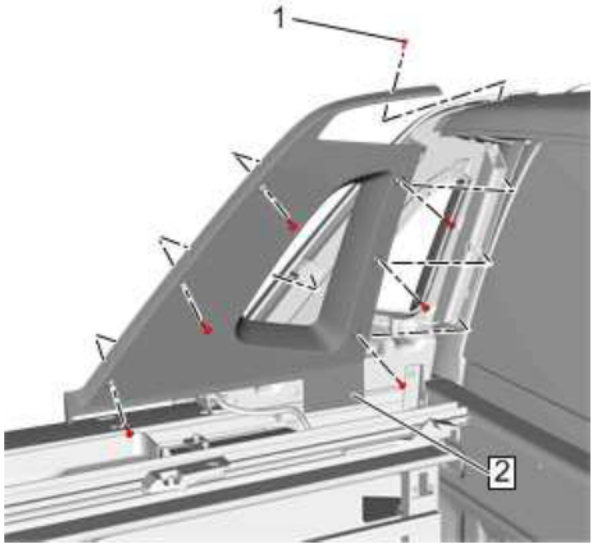


Fig. 245: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

5. Slide the pickup box bridge side panel cover inner forward. 2
6. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Install and tighten 2.5 N.m (22 lb in

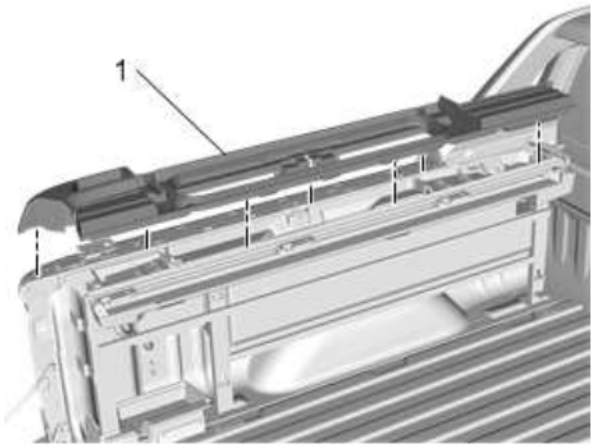


Fig. 246: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

7. Pickup Box Side Upper Molding 1 - Install

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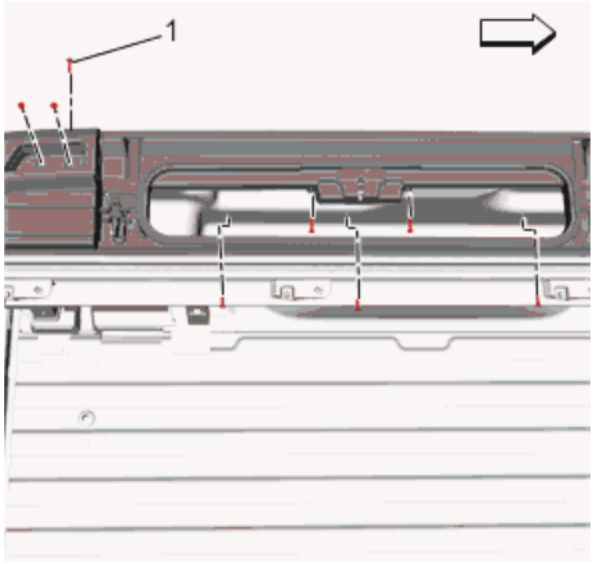


Fig. 247: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Side Upper Molding Bolt 1 Install and tighten 2.5 N.m (22 lb in)
9. Install double sided adhesive tape to pickup box side upper molding

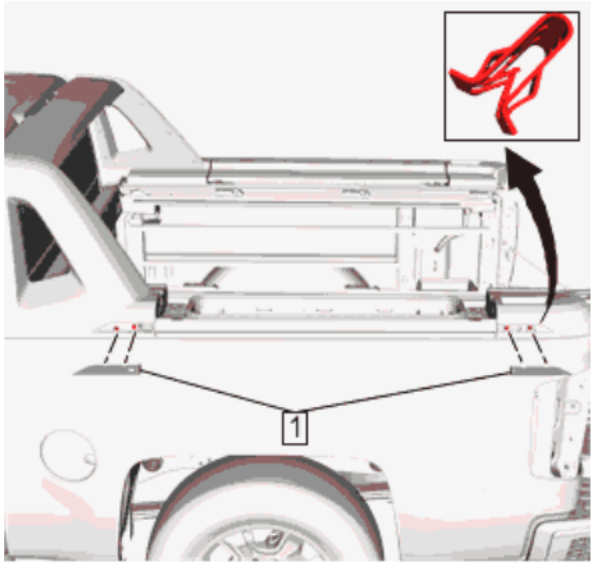


Fig. 248: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

10. Firmly press the pickup box side upper molding 1 until seated.

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Fig. 249: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

11. Pickup Box Molding Bolt <p01> - Install and tighten 9 N.m (80 lb in)

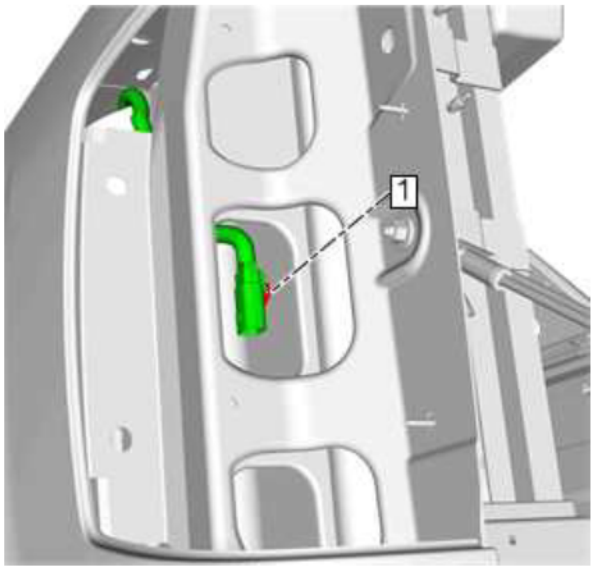


Fig. 250: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

12. Fully seat the bin jumper harness retainer. 1

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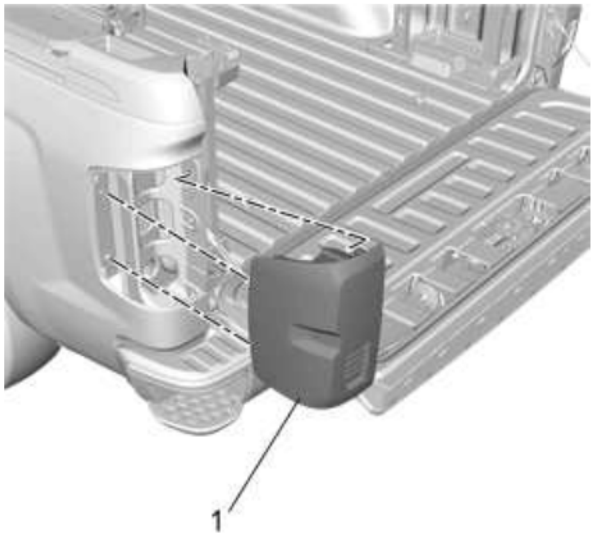


Fig. 251: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

13. Tail Lamp 1 - Install - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

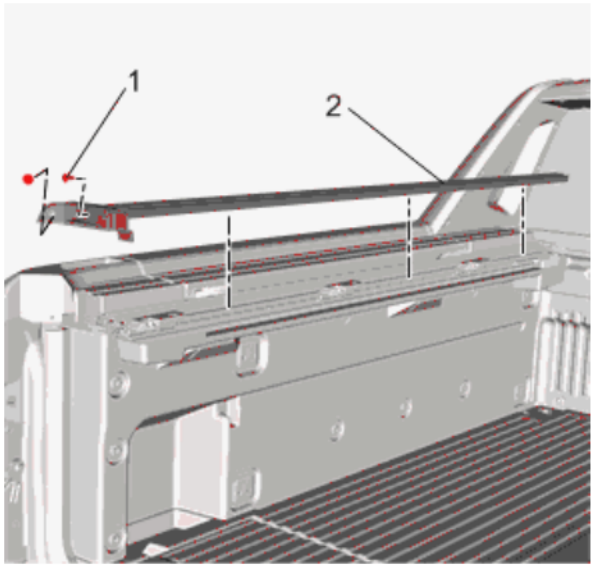


Fig. 252: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

14. Pickup Box Cover Seal 2 - Install
15. Pickup Box Cover Seal Retainer 1 - Install

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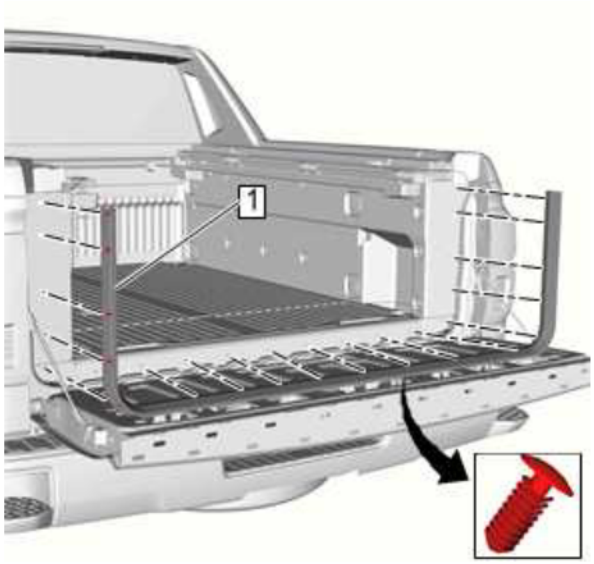


Fig. 253: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

16. Instal the endgate weather-strip. 1

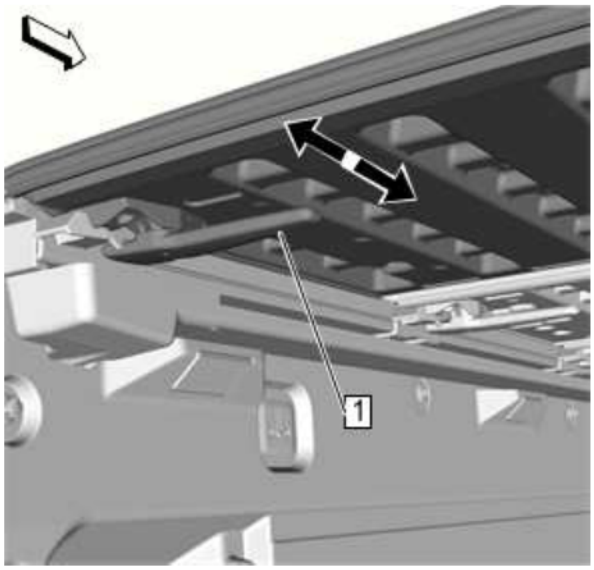


Fig. 254: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

17. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
18. Close the endgate.

PICKUP BOX BRIDGE SIDE PANEL REPLACEMENT (CENTER)

Removal Procedure

1. Open and support the endgate.

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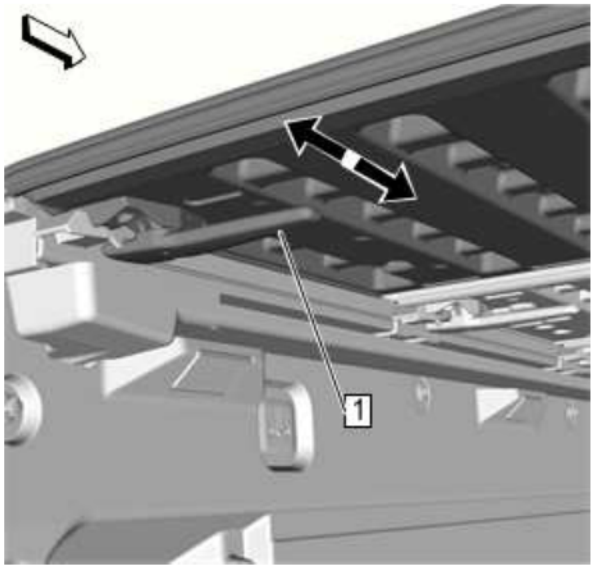


Fig. 255: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

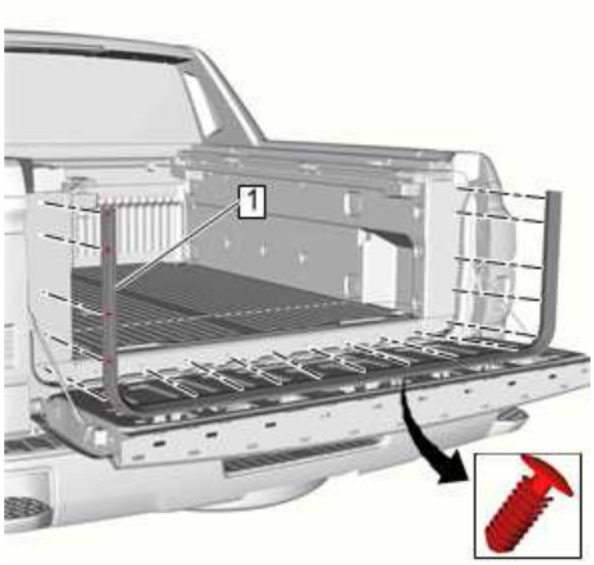


Fig. 256: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

3. Using a trim type tool, release the endgate weather-strip retainers. 1

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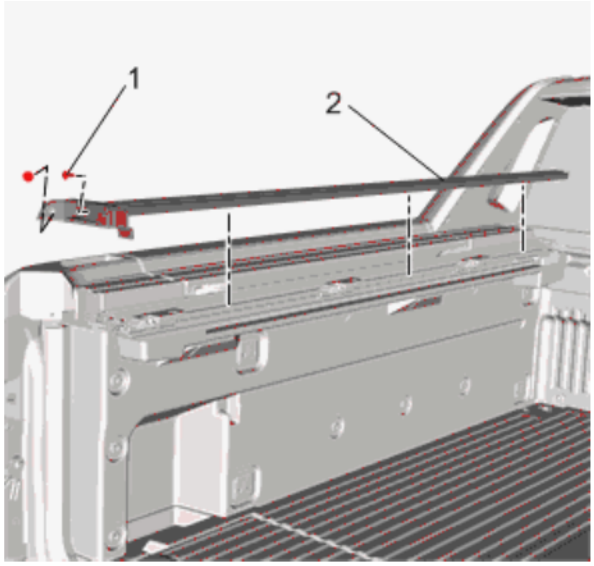


Fig. 257: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Cover Seal Retainer 1 - Remove
5. Pickup Box Cover Seal 2 - Remove

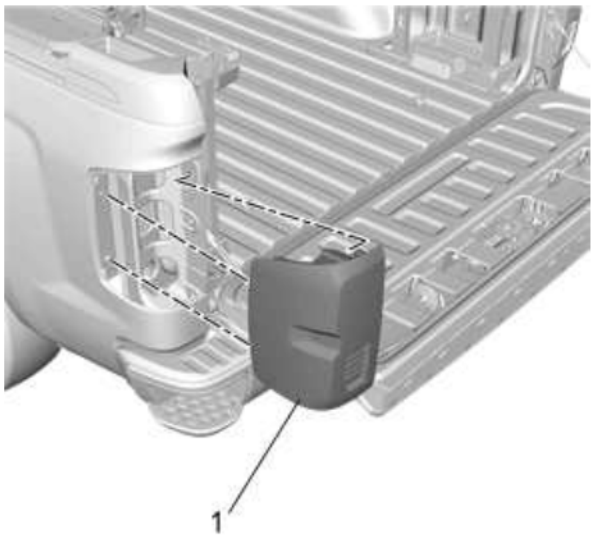


Fig. 258: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

6. Tail Lamp 1 - Remove - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

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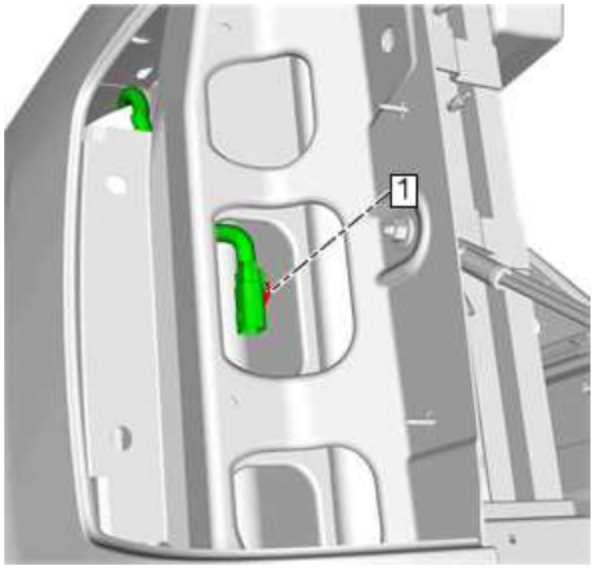


Fig. 259: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

7. Using a trim type tool, release the bin jumper harness retainer. 1



Fig. 260: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Molding Bolt 1 - Remove

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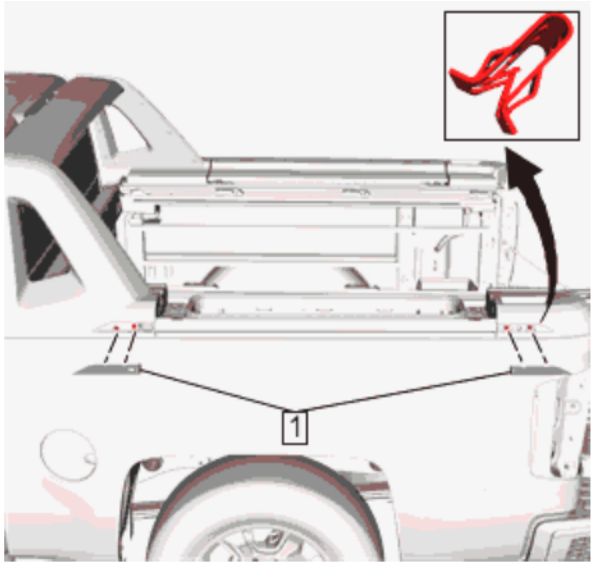


Fig. 261: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

9. Using a trim type tool, remove the pickup box side upper molding. 1
10. Clean the area with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water to remove any left over adhesive residue.

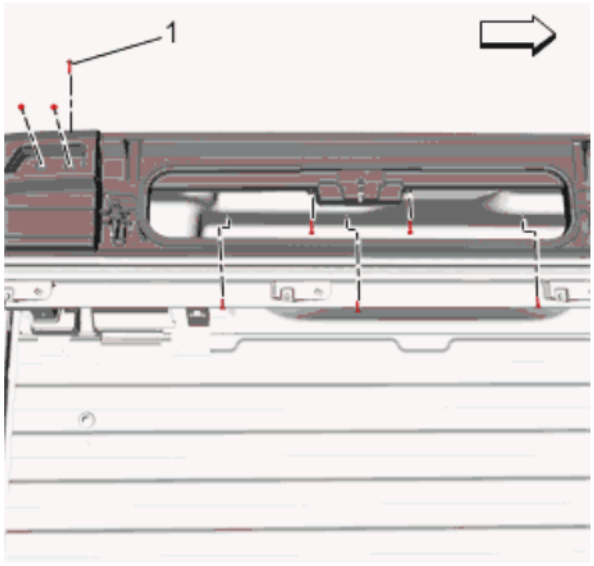


Fig. 262: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

11. Pickup Box Side Upper Molding Bolt 1 - Remove

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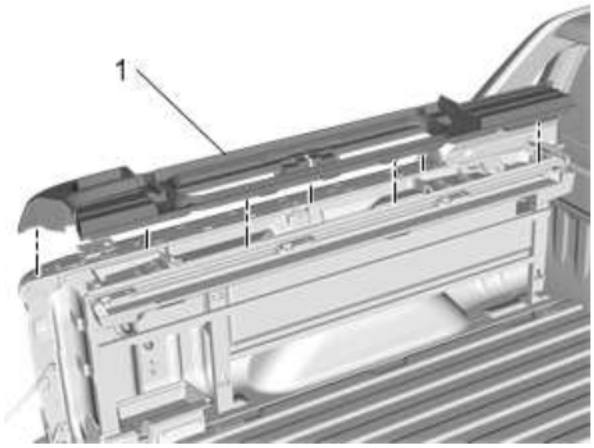


Fig. 263: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

12. Pickup Box Side Upper Molding 1 - Remove

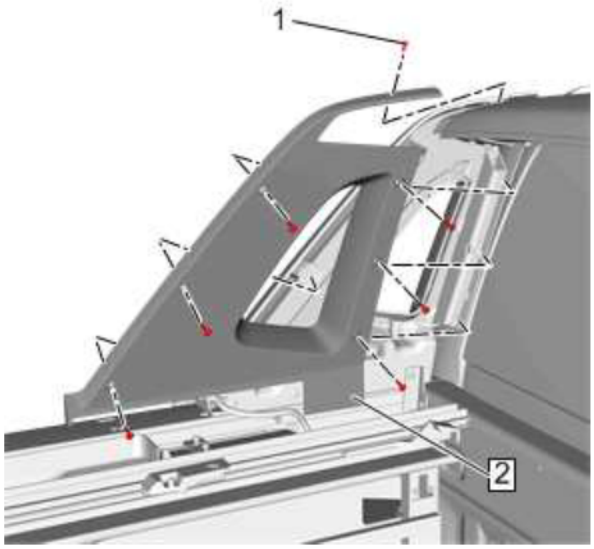


Fig. 264: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

13. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Remove
14. Pull the pickup box bridge side panel cover inner 2 rearward and remove.

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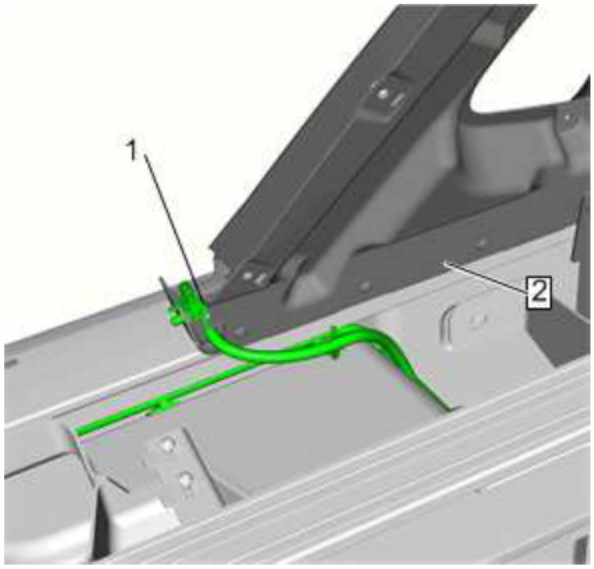


Fig. 265: Buttress Harness
Courtesy of GENERAL MOTORS COMPANY

15. Disconnect the harness 1 from the buttress.

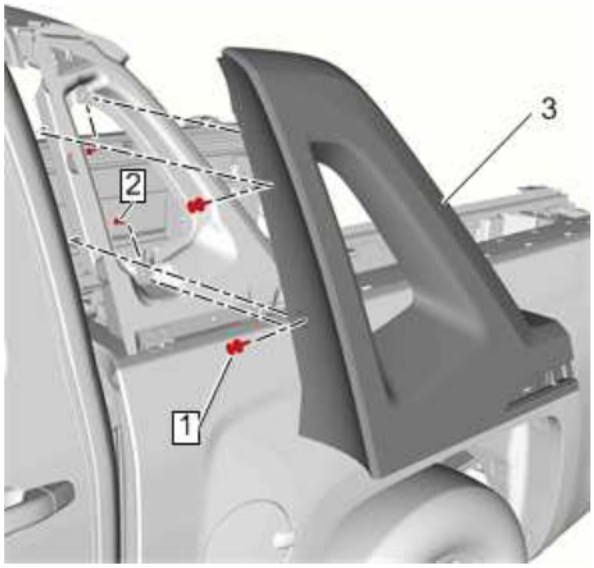


Fig. 266: Buttress Cover Outer
Courtesy of GENERAL MOTORS COMPANY

16. Pickup Box Bridge Side Panel Cover Outer Retainer 1 - Remove
17. Pickup Box Bridge Side Panel Cover Outer Bolt 2 - Remove
18. Pickup Box Bridge Side Panel Cover Outer 3 - Remove

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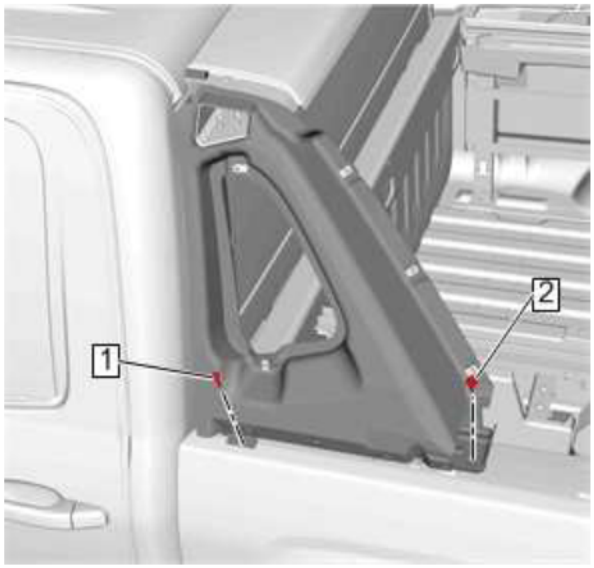


Fig. 267: Rear Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

19. Pickup Box Bridge Side Panel Center Bolt 1 - Remove
20. Rear Pickup Box Bridge Side Panel Center Bolt 2 - Remove

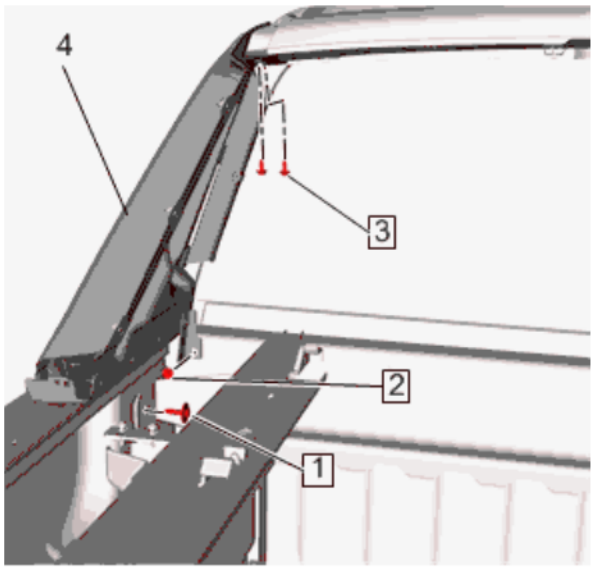


Fig. 268: Pickup Box Bridge Side Panel Center
Courtesy of GENERAL MOTORS COMPANY

21. Support the pickup box bridge bar.
22. Pickup Box Bridge Side Panel Center Lower Bolt 1 - Remove
23. Pickup Box Bridge Side Panel Center Bolt 2 - Remove
24. Pickup Box Bridge Bolt 3 - Remove
25. Remove the Pickup Box Bridge Side Panel Center 4 by pulling outward and upward.

Installation Procedure

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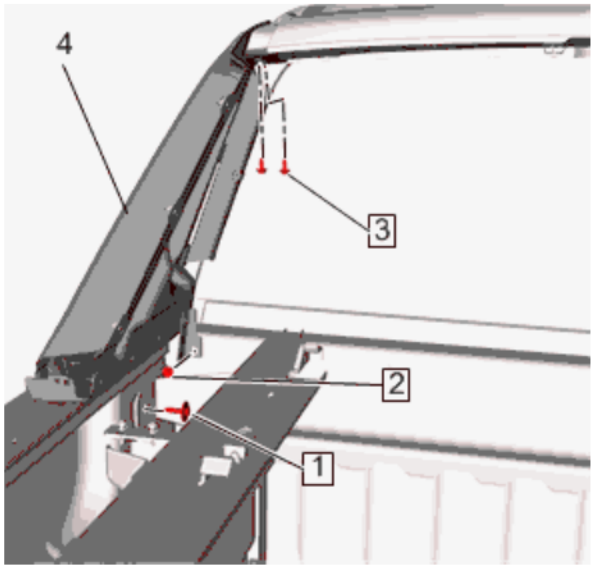


Fig. 269: Pickup Box Bridge Side Panel Center
Courtesy of GENERAL MOTORS COMPANY

1. Install the pickup box bridge side panel center by sliding it down into the pickup box and inward onto the bridge bar. 4
2. Pickup Box Bridge Bolt <p01> - Install and tighten 9 N.m (80 lb in)
3. Pickup Box Bridge Side Panel Center Bolt <p01> - Install and tighten

   <p01> (<p01> lb in)

4. Pickup Box Bridge Side Panel Center Lower Bolt <p01> - Install and tighten <p01> (<p01> lb ft)

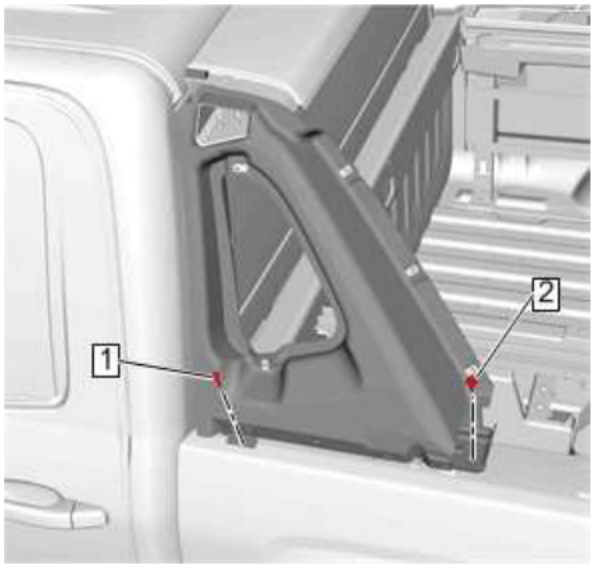


Fig. 270: Rear Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

5. Front Pickup Box Bridge Side Panel Center Bolt 1 - Install and tighten 9 N.m (80 lb in)
6. Rear Pickup Box Bridge Side Panel Center Bolt 2 - Install and tighten 9 N.m (80 lb in)

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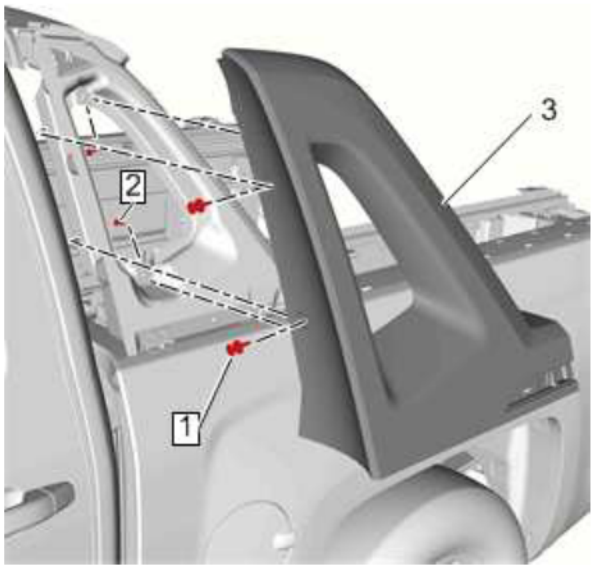


Fig. 271: Buttress Cover Outer
Courtesy of GENERAL MOTORS COMPANY

7. Pickup Box Bridge Side Panel Cover Outer 3 - Install
8. Pickup Box Bridge Side Panel Center Cover Outer Bolt 2 - Install and tighten 2.5 N.m (22 lb in)
9. Pickup Box Bridge Side Panel Center Cover Outer Retainer 1 - Install

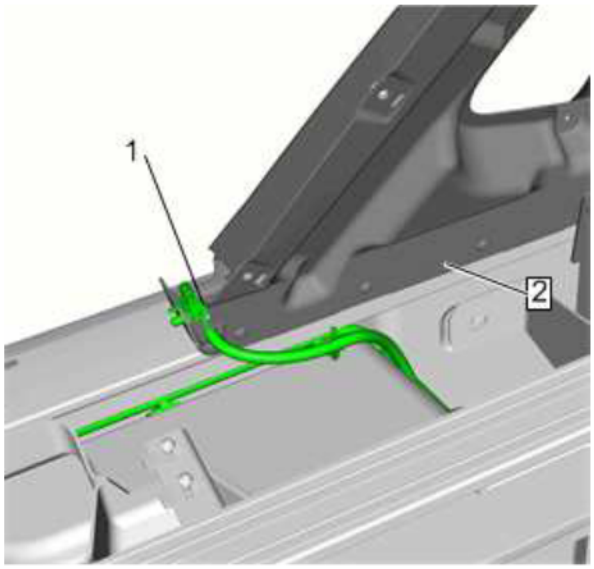


Fig. 272: Buttress Harness
Courtesy of GENERAL MOTORS COMPANY

10. Connect the harness 1 to the buttress. 2

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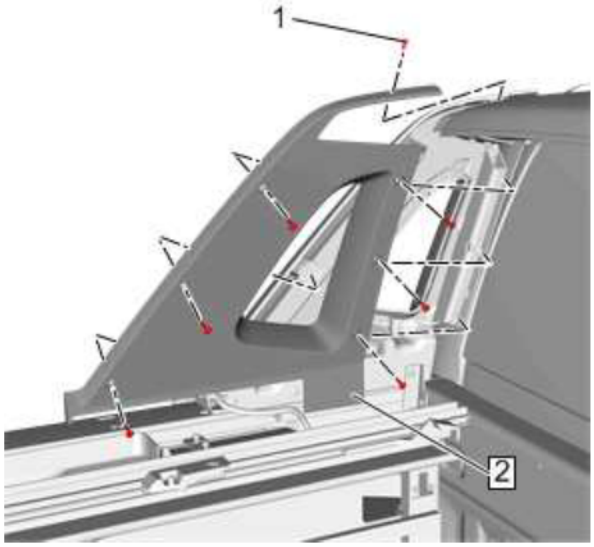


Fig. 273: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

11. Slide the pickup box bridge side panel cover inner forward. 2
12. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

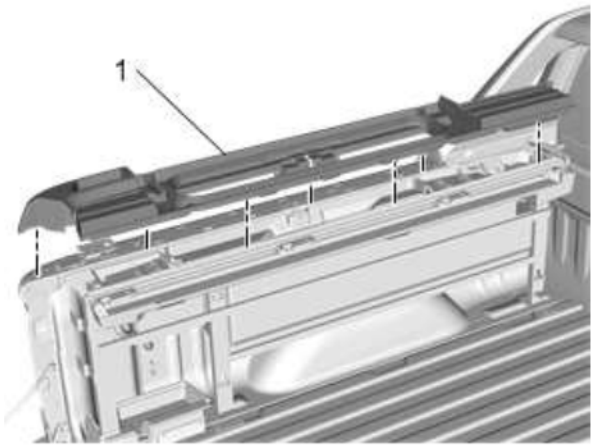


Fig. 274: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

13. Pickup Box Side Upper Molding 1 - Install

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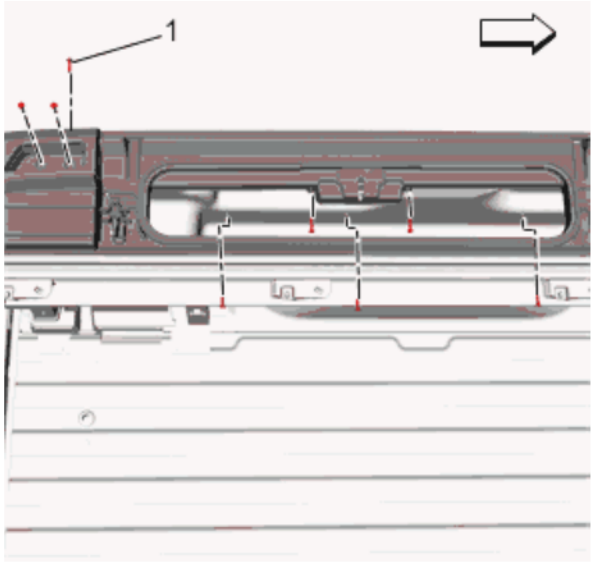


Fig. 275: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

14. Pickup Box Side Upper Molding Bolt 1 Install and tighten 2.5 N.m (22 lb in)
15. Install double sided adhesive tape to pickup box side upper molding

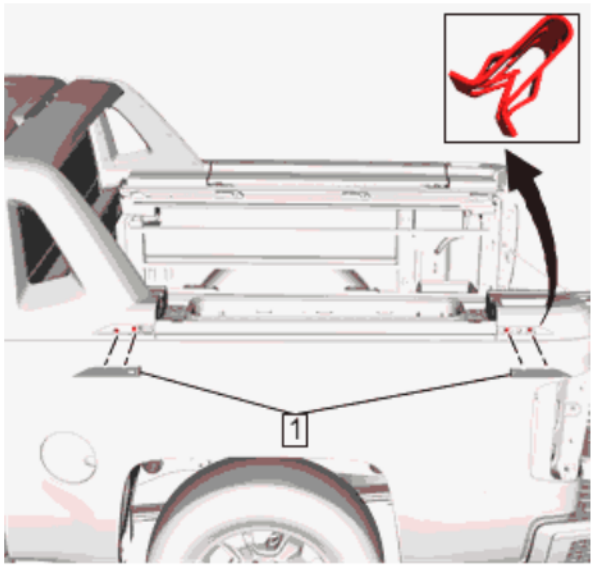


Fig. 276: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

16. Install the pickup box side upper molding 1 until seated.

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Fig. 277: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

17. Pickup Box Molding Bolt 1 - Install and tighten 9 N.m (80 lb in)

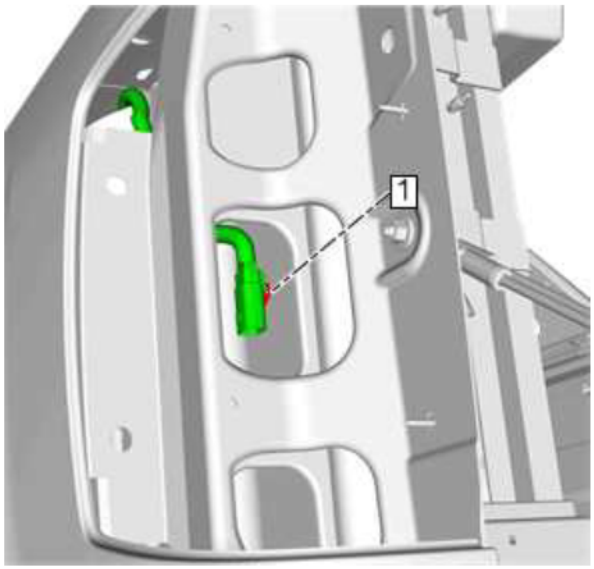


Fig. 278: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

18. Install the bin jumper harness retainer. 1

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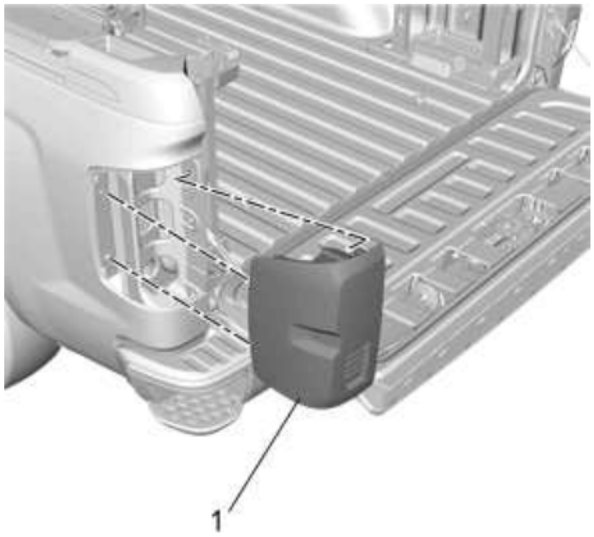


Fig. 279: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

19. Tail Lamp 1 - Install - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

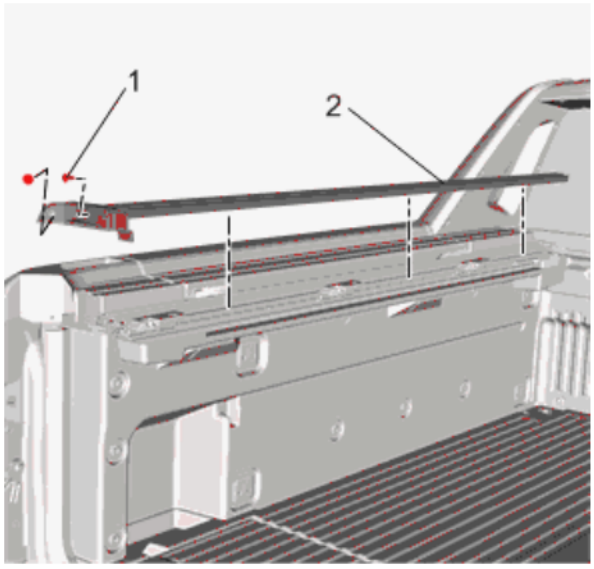


Fig. 280: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

20. Pickup Box Cover Seal 2 - Install
21. Pickup Box Cover Seal Retainer 1 - Install

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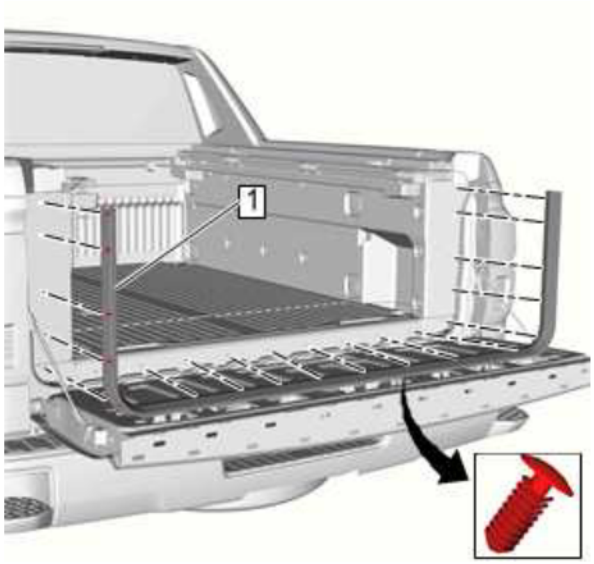


Fig. 281: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

22. Install endgate weather-strip. 1

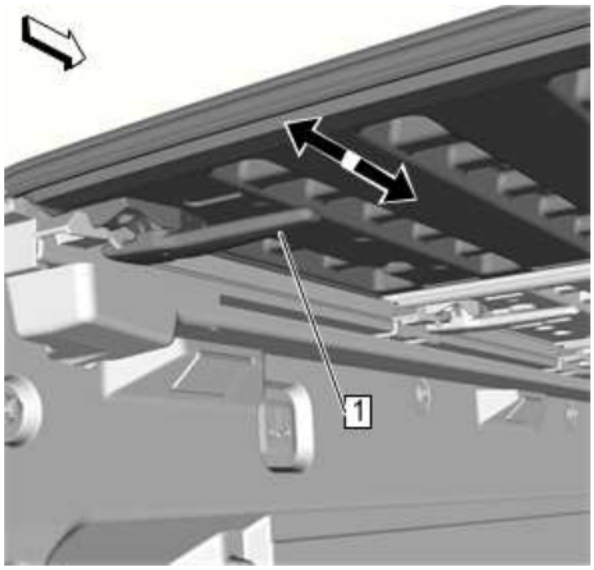


Fig. 282: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

23. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
24. Close the endgate.

PICKUP BOX BRIDGE BAR REPLACEMENT

Removal Procedure

1. Open and support the endgate.

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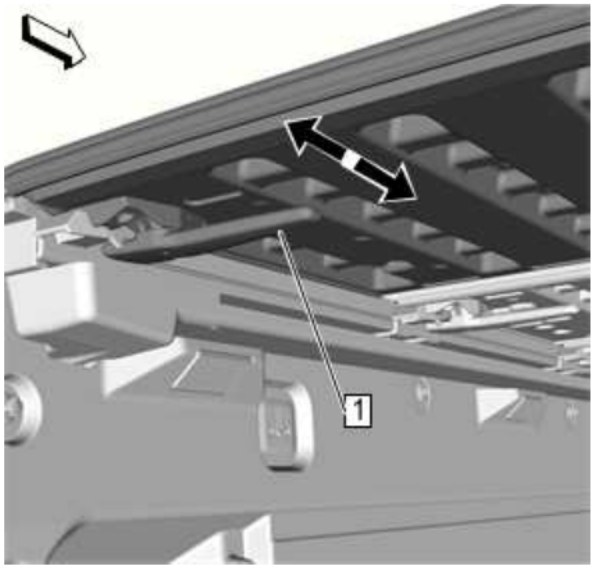


Fig. 283: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle 1 counterclockwise on the left and right side of all 3 cargo box covers.

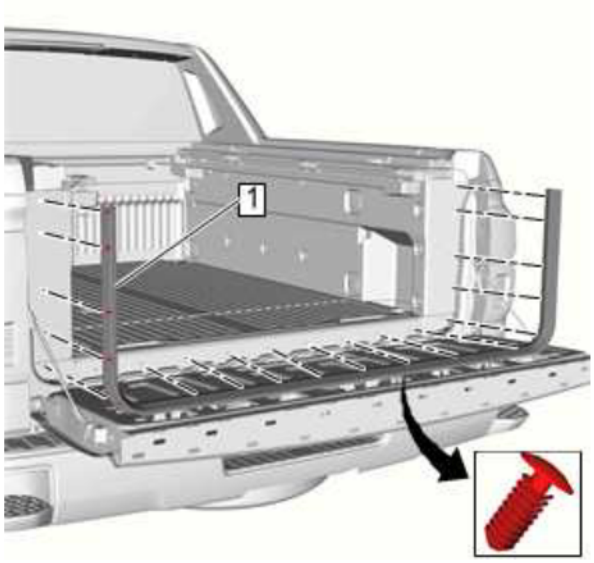


Fig. 284: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

3. Using a trim type tool, release the endgate weather-strip retainers. 1

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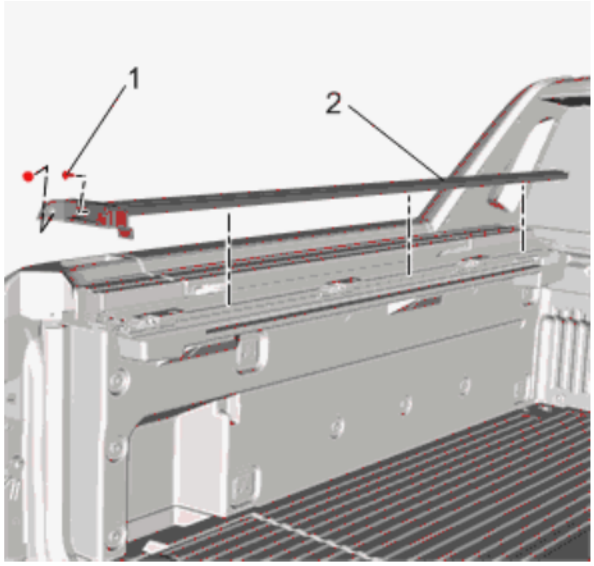


Fig. 285: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

4. Pickup Box Cover Seal Retainer 1 - Remove
5. Pickup Box Cover Seal 2 - Remove

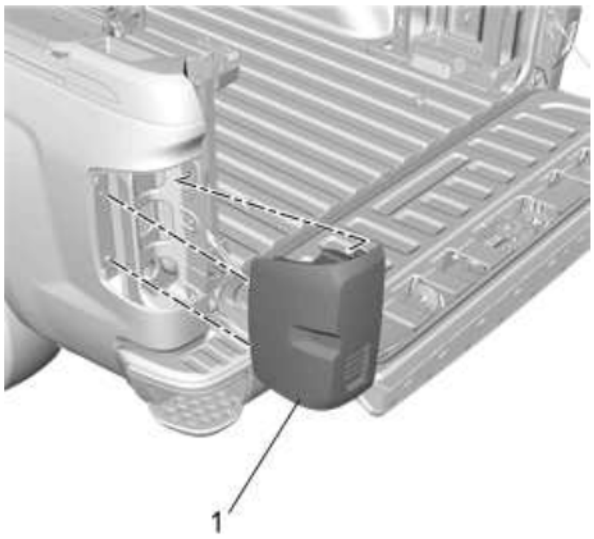


Fig. 286: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

6. Tail Lamp 1 - Remove - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

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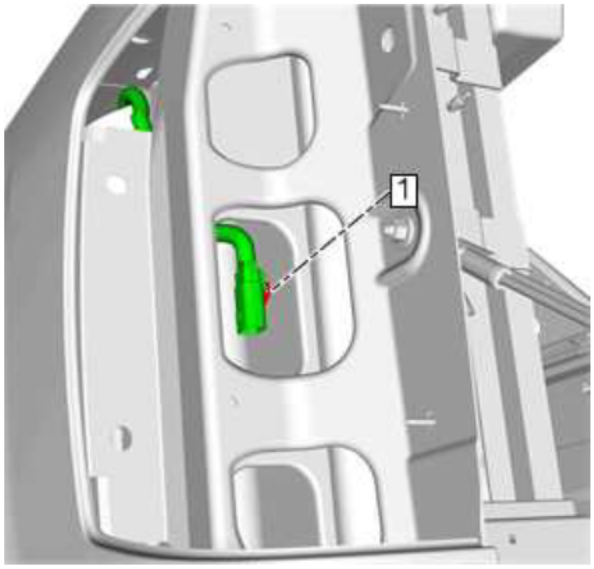


Fig. 287: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

7. Using a trim type tool, release the bin jumper harness retainer. 1



Fig. 288: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

8. Pickup Box Molding Bolt 1 - Remove

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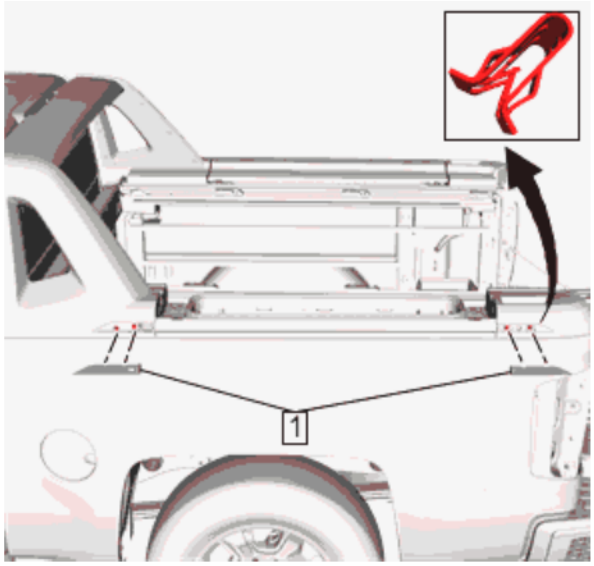


Fig. 289: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

9. Using a trim type tool, remove the pickup box side upper molding. 1
10. Clean the area with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water to remove any left over adhesive residue.

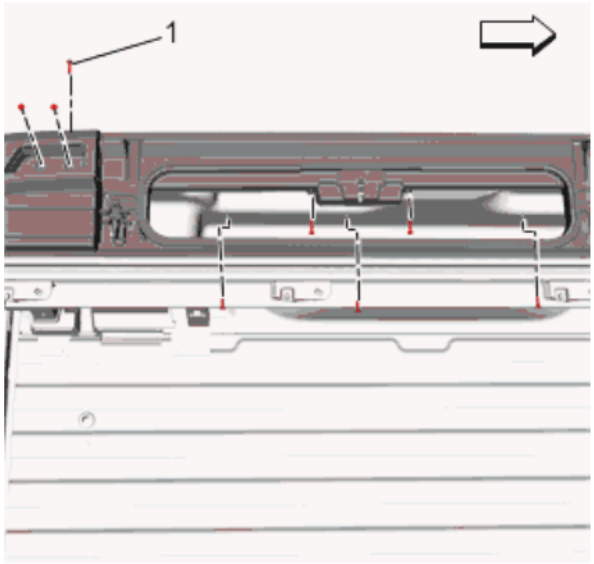


Fig. 290: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

11. Pickup Box Side Upper Molding Bolt 1 - Remove

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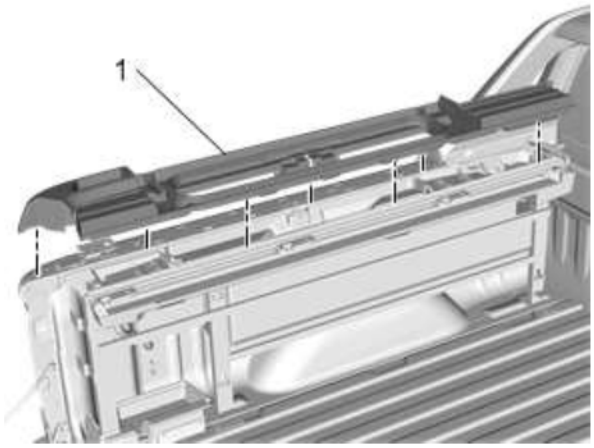


Fig. 291: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

12. Pickup Box Side Upper Molding 1 - Remove

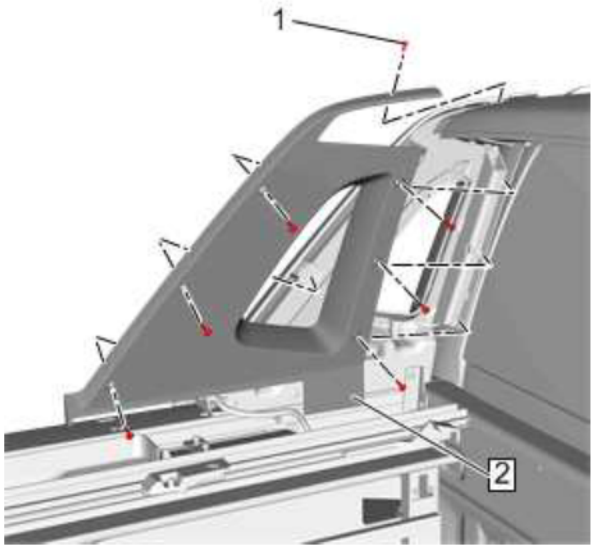


Fig. 292: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

13. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Remove
14. Pull the pickup box bridge side panel cover inner 2 rearward and remove.

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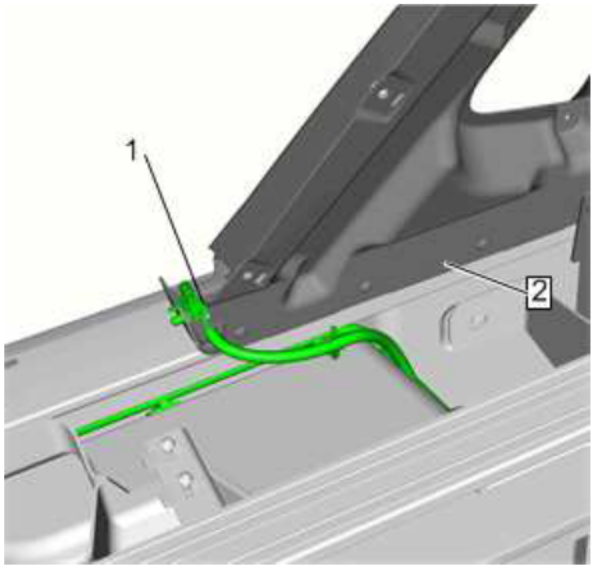


Fig. 293: Buttress Harness
Courtesy of GENERAL MOTORS COMPANY

15. Disconnect the harness 1 from the buttress. 2

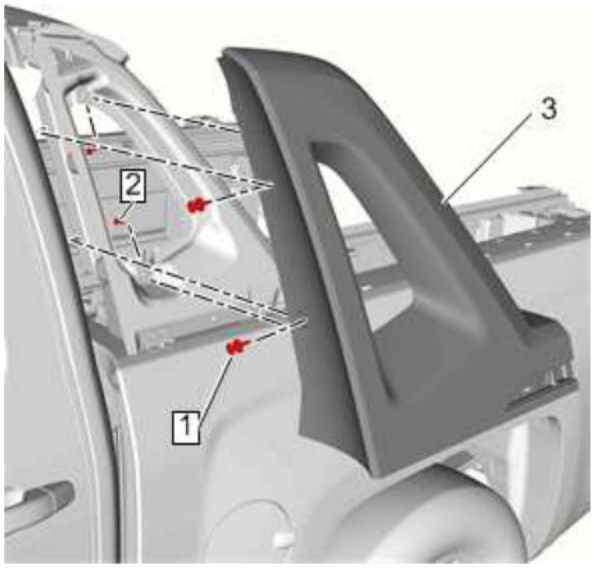


Fig. 294: Buttress Cover Outer
Courtesy of GENERAL MOTORS COMPANY

16. Pickup Box Bridge Side Panel Cover Outer Retainer 1 - Remove
17. Pickup Box Bridge Side Panel Cover Outer Bolt 2 - Remove
18. Pickup Box Bridge Side Panel Cover Outer 3 - Remove

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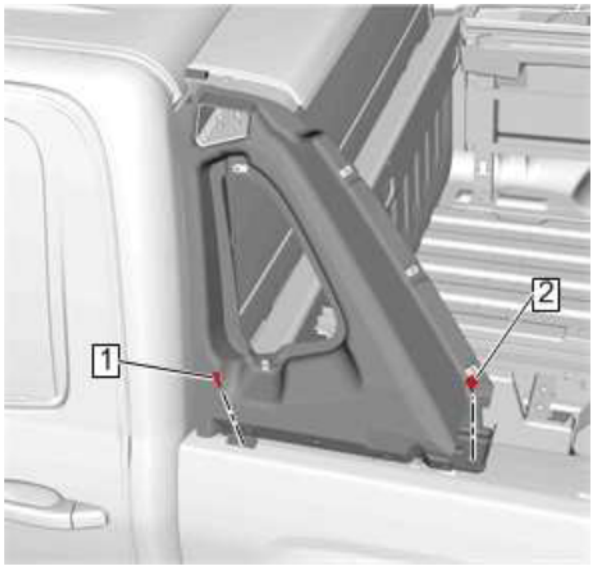


Fig. 295: Rear Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

19. Pickup Box Bridge Side Panel Center Bolt 1 - Remove
20. Rear Pickup Box Bridge Side Panel Center Bolt 2 - Remove

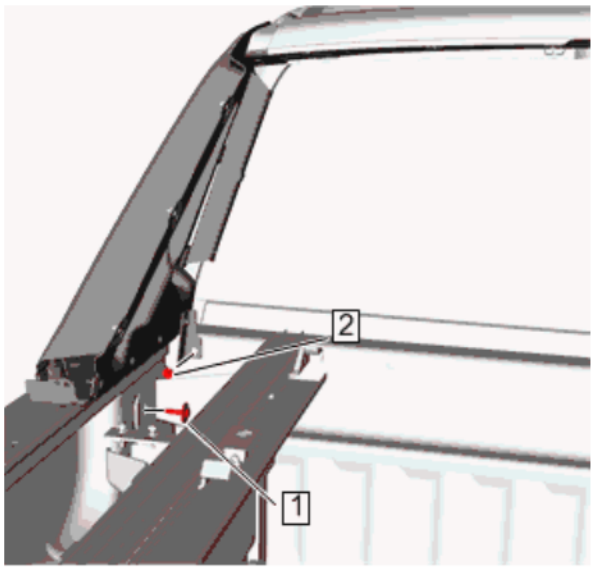


Fig. 296: Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

21. Pickup Box Bridge Side Panel Center Lower Bolt (1) - Remove
22. Pickup Box Bridge Side Panel Center Bolt 2 - Remove

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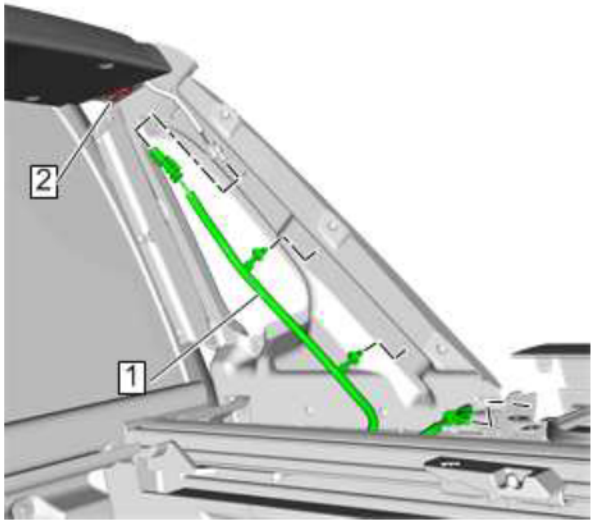


Fig. 297: Pickup Box Bridge Side Panel And Bar
Courtesy of GENERAL MOTORS COMPANY

23. Disconnect the bridge bar electrical harness from the pickup box bridge side panel. 1
24. Loosen the bridge bar bolt. 2



Fig. 298: Pickup Box Bridge
Courtesy of GENERAL MOTORS COMPANY

25. Pickup Box Bridge 1 - Remove

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Fig. 299: Pickup Box Bridge Bar Bolt
Courtesy of GENERAL MOTORS COMPANY

26. Pickup Box Bridge Bar Bolt 1 - Remove
27. Slide the pickup box bridge bar 2 out of each pickup box bridge side panel.

Installation Procedure



Fig. 300: Pickup Box Bridge Bar Bolt
Courtesy of GENERAL MOTORS COMPANY

1. Slide the pickup box bridge bar 2 into of each pickup box bridge side panel.
2. Pickup Box Bridge Bar Bolt 1 - Hand tighten

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Fig. 301: Pickup Box Bridge Bar
Courtesy of GENERAL MOTORS COMPANY

3. Pickup Box Bridge Bar 1 - Install

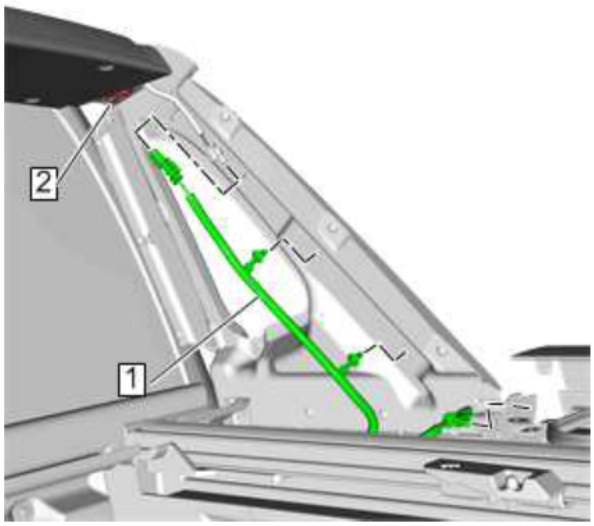


Fig. 302: Bridge Bar Bolts
Courtesy of GENERAL MOTORS COMPANY

4. With the bridge bar bolts 2 loose, make any minor adjustments as needed then Tighten 9 N.m (80 lb in)
5. Connect the bridge bar electrical harness to the pickup box bridge side panel. 2

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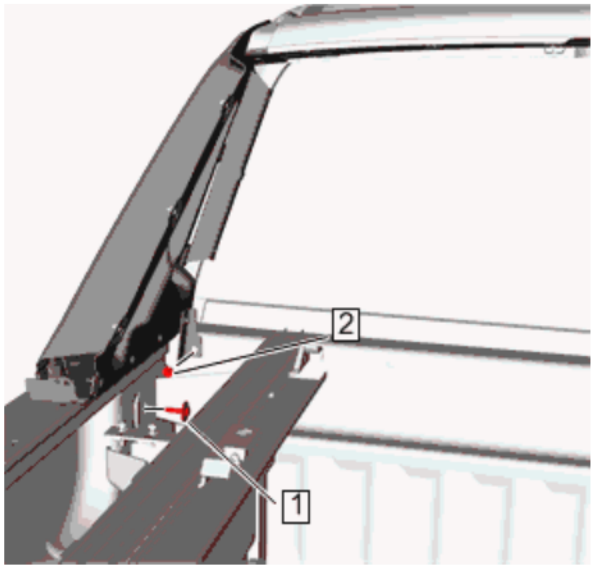


Fig. 303: Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

6. Install the pickup box bridge side panel center by sliding forward 4
7. Pick Up Box Bridge Bar Bolt 3 - Install and tighten 9 N.m (80 lb in)
8. Pickup Box Bridge Side Panel Center Bolt 2 - Install and tighten 9 N.m (80 lb in)
9. Pickup Box Bridge Side Panel Center Lower Bolt 1 - Install and tighten 22 N.m (16 lb ft)

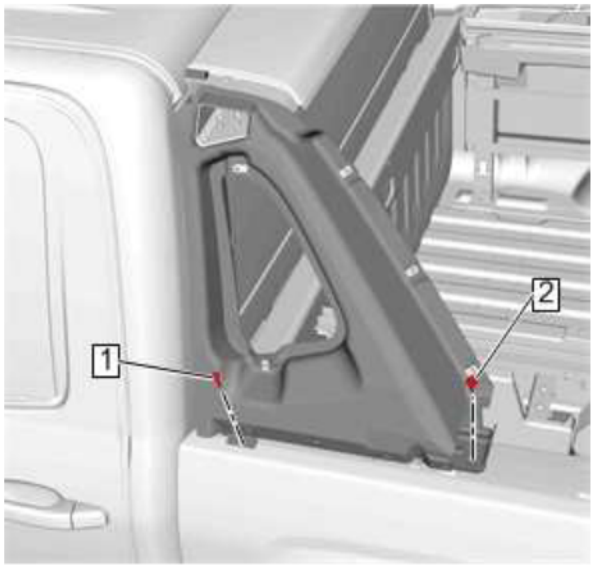


Fig. 304: Rear Pickup Box Bridge Side Panel Bolt
Courtesy of GENERAL MOTORS COMPANY

10. Front Pickup Box Bridge Side Panel Center Bolt 1 - Install and tighten 9 N.m (80 lb in)
11. Rear Pickup Box Bridge Side Panel Center Bolt 2 - Install and tighten 9 N.m (80 lb in)

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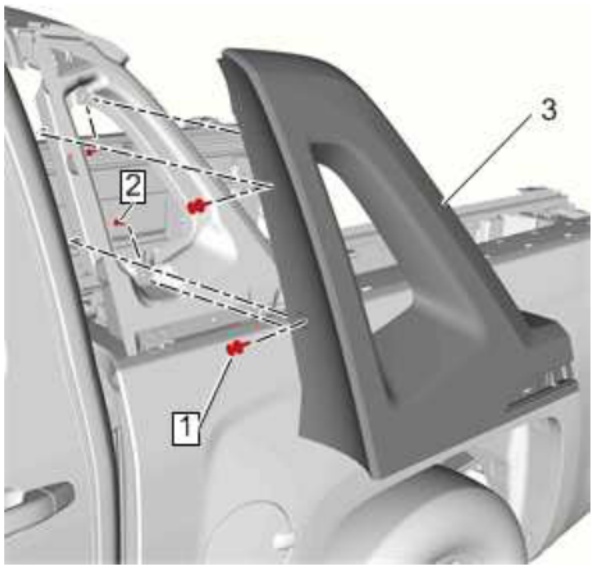


Fig. 305: Buttress Cover Outer
Courtesy of GENERAL MOTORS COMPANY

12. Pickup Box Bridge Side Panel Cover Outer 3 - Install
13. Pickup Box Bridge Side Panel Center Cover Outer Bolt 2 - Install and tighten 2.5 N.m (22 lb in)
14. Pickup Box Bridge Side Panel Center Cover Outer Retainer 1 - Install

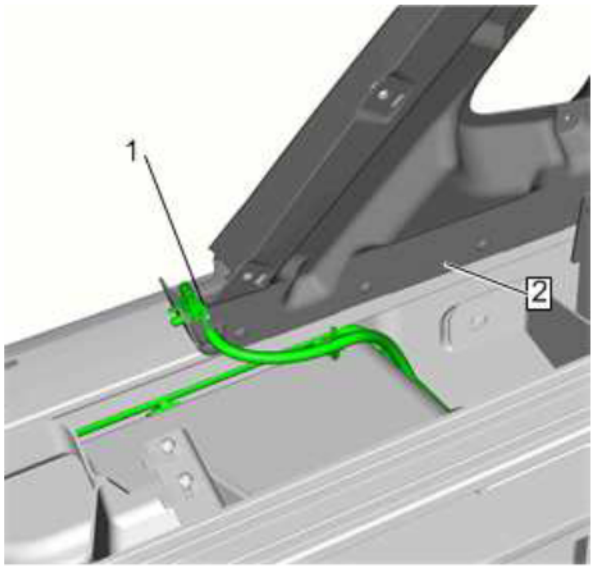


Fig. 306: Buttress Harness
Courtesy of GENERAL MOTORS COMPANY

15. Connect the harness 1 to the buttress. 2

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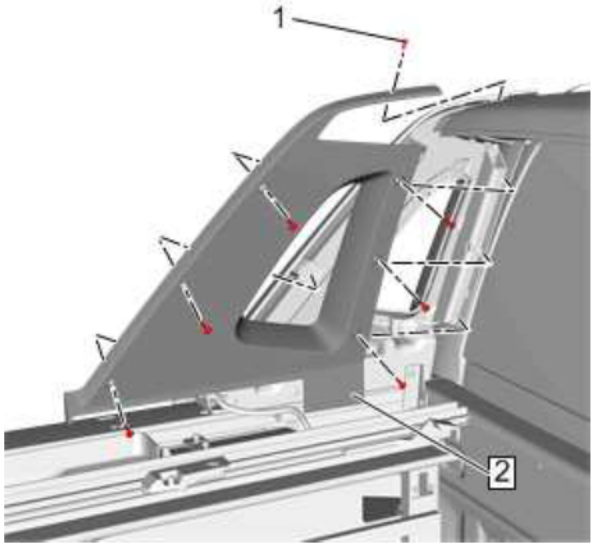


Fig. 307: Buttress Cover Inner
Courtesy of GENERAL MOTORS COMPANY

16. Slide the pickup box bridge side panel cover inner forward. 2
17. Pickup Box Bridge Side Panel Cover Inner Bolt 1 - Install and tighten 2.5 N.m (22 lb in)

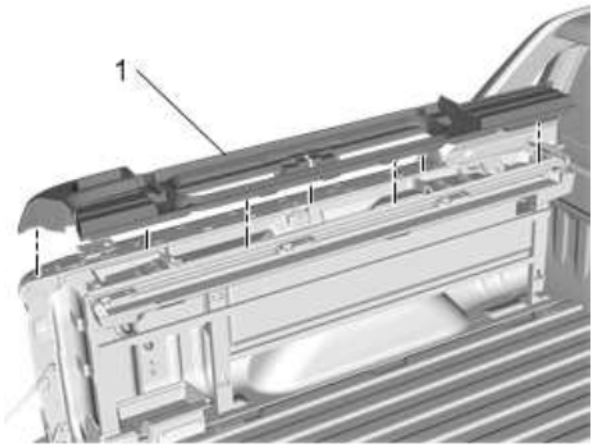


Fig. 308: Pickup Box Side Upper Molding
Courtesy of GENERAL MOTORS COMPANY

18. Pickup Box Side Upper Molding 1 - Install

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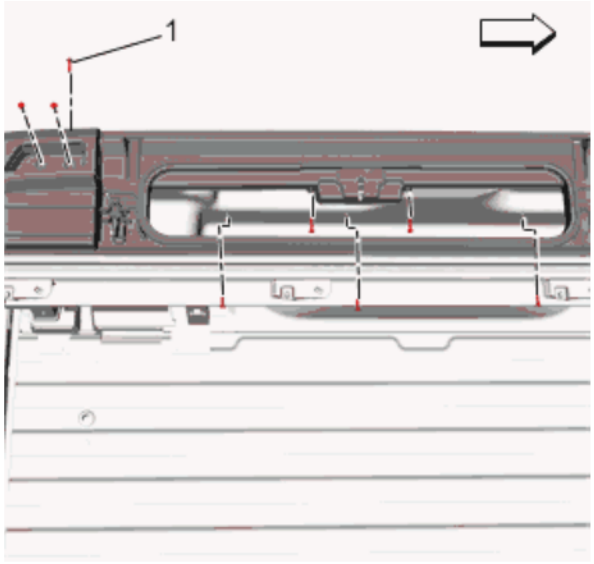


Fig. 309: Pickup Box Side Upper Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

19. Pickup Box Side Upper Molding Bolt 1 - Install and tighten 2.5 N.m (22 lb in)
20. Install double sided adhesive tape to pickup box side upper molding.

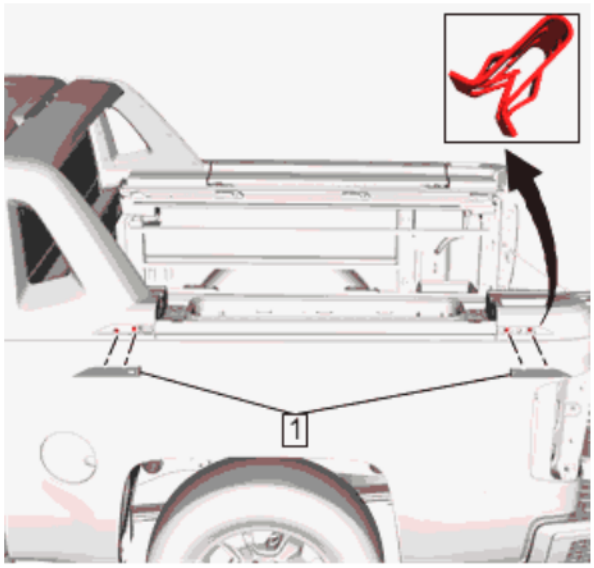


Fig. 310: Pickup Box Side Upper Molding Retainers
Courtesy of GENERAL MOTORS COMPANY

21. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion
22. Install the pickup box side upper molding 1 until seated.

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Fig. 311: Pickup Box Molding Bolt
Courtesy of GENERAL MOTORS COMPANY

23. Pickup Box Molding Bolt 1 - Install and tighten 9 N.m (80 lb in)

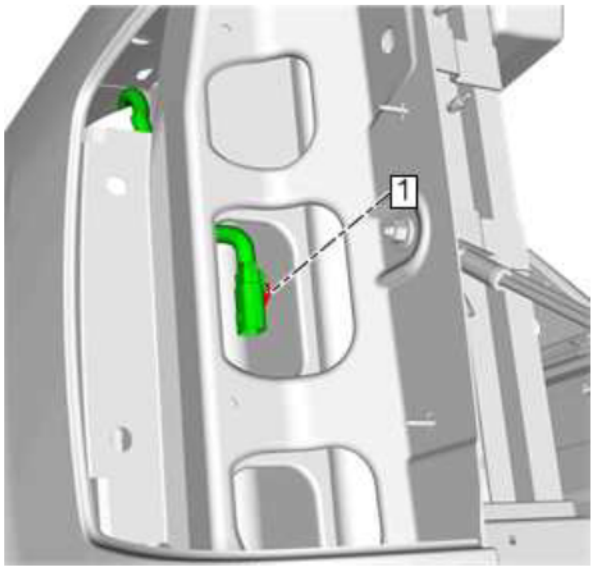


Fig. 312: Bin Jumper Harness Retainer
Courtesy of GENERAL MOTORS COMPANY

24. Install the bin jumper harness retainer. 1

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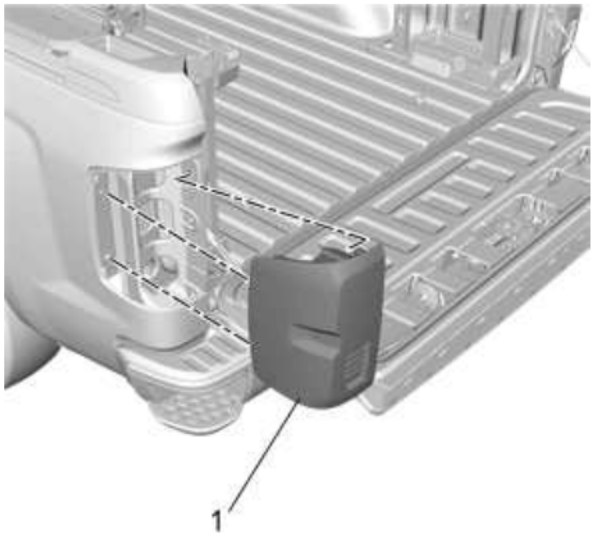


Fig. 313: Tail Lamp
Courtesy of GENERAL MOTORS COMPANY

25. Tail Lamp 1 - Install - **Tail Lamp Replacement (Chevrolet 1500, 2500, 3500 without GAJ)** **Tail Lamp Replacement (GMC 1500, 2500, 3500 without GAT or GFW)** **Tail Lamp Replacement (GMC 1500 with GAT or GFW)** **Tail Lamp Replacement (Chevrolet 1500 with GAJ)**

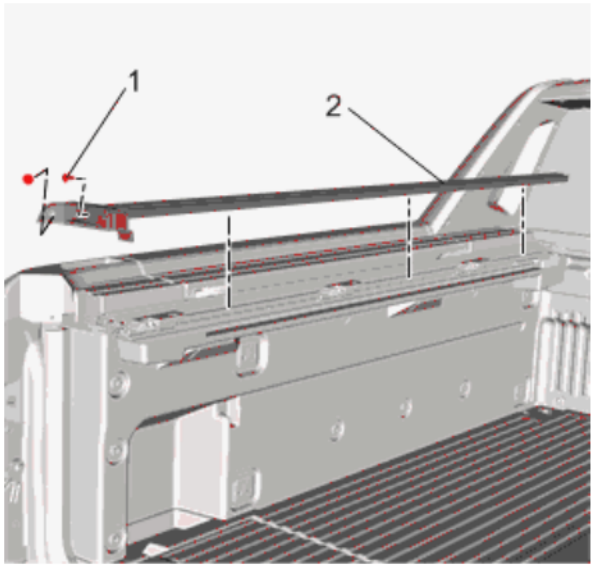


Fig. 314: Pickup Box Cover Seal
Courtesy of GENERAL MOTORS COMPANY

26. Pickup Box Cover Seal 2 - Install
27. Pickup Box Cover Seal Retainer 1 - Install

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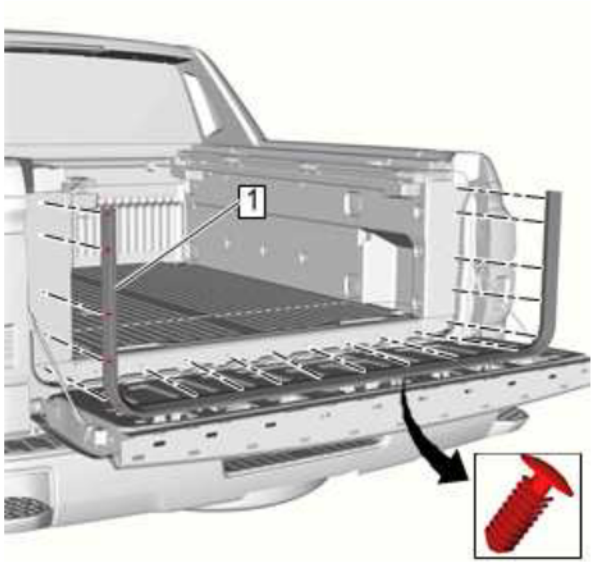


Fig. 315: Endgate Weather-Strip Retainers
Courtesy of GENERAL MOTORS COMPANY

28. Install endgate weather-strip. 1

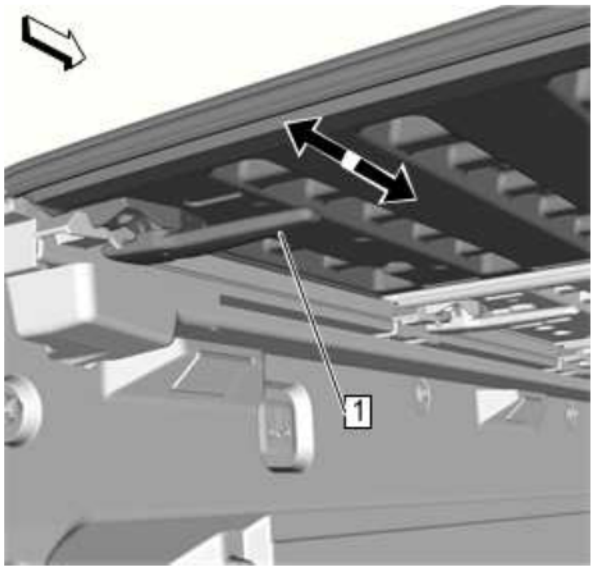


Fig. 316: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

29. Install each cargo box cover and secure by turning the handle 1 clockwise on the left and right side of all 3 cargo box covers.
30. Close the endgate.

HOOD ORNAMENTATION VENT REPLACEMENT

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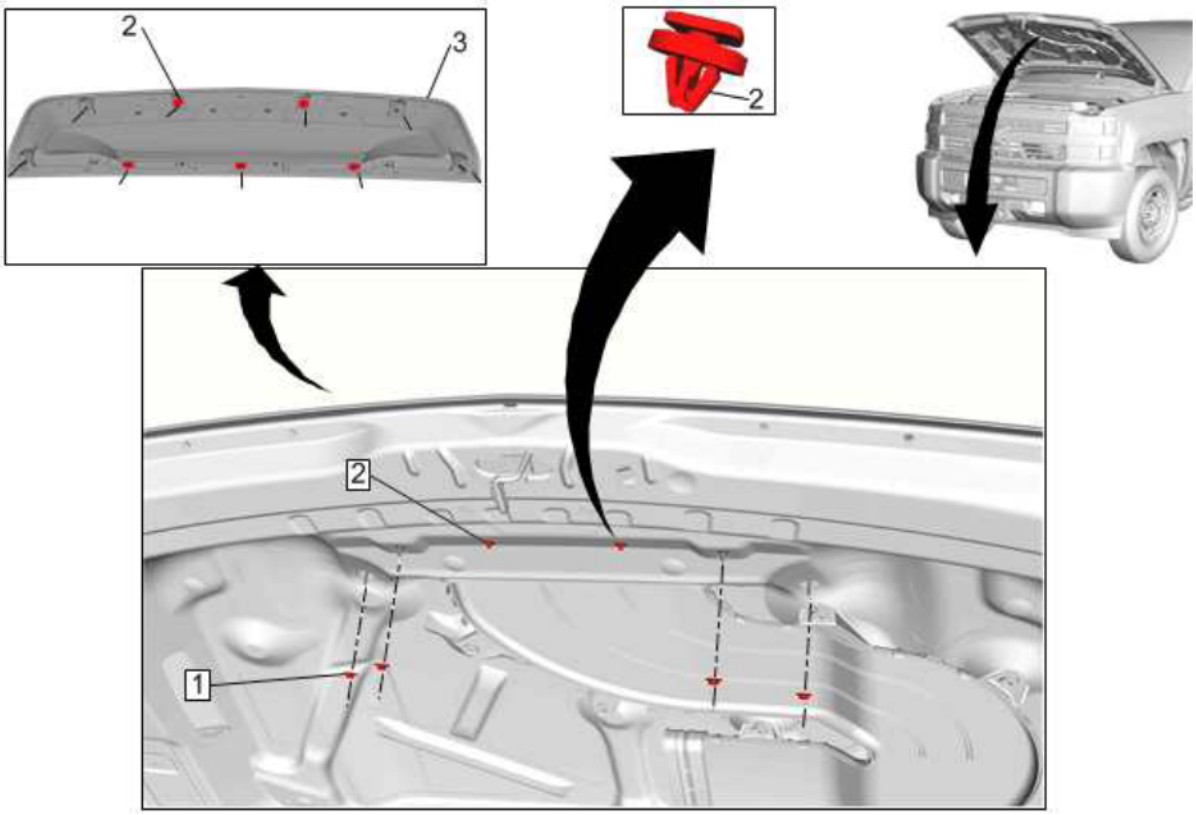


Fig. 317: Hood Ornamentation Vent
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Hood Ornamentation Vent Nut **CAUTION:** **Refer to** **Fastener Caution** . **Tighten** 4.7 N.m (42 lb in)
2	Hood Ornamentation Vent Retainer **Procedure** Using a suitable trim tool, release the retainers from the hood.
3	Hood Ornamentation Vent

PICKUP BOX ENDGATE MOLDING REPLACEMENT (WITHOUT ZYD)

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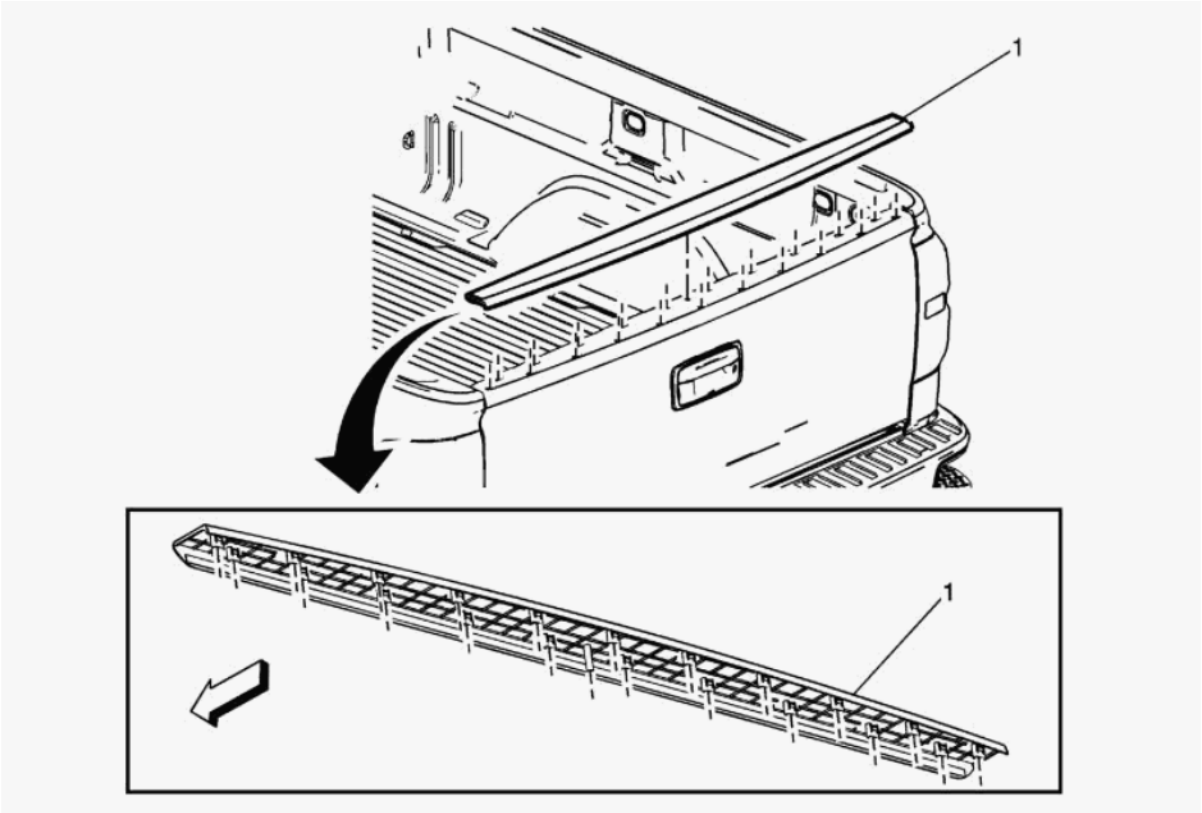


Fig. 318: Pickup Box Endgate Molding (Without ZYD)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Pickup Box Endgate Molding **CAUTION:** **Refer to** **Exterior Trim Emblem Removal Caution** . **Procedure** 1. The part and surface should be 21Â°C (70Â°F) prior to installation. The vehicle should remain 21Â°C (70Â°F) for one hour after assembly to allow adhesive to develop sufficient bond strength. 2. Use a heat gun or equivalent to remove the pickup box endgate molding. Use a plastic flat bladed tool to assist in removal. 3. Use a trim type release tool to disengage the 21 locking tabs. 4. Clean any remaining residue with a 50/50 mixture by volume of isopropyl alcohol and clean drinkable water. Wipe surface dry with a clean lint-free towel. 5. When removing protective liners from the adhesive tape, be careful not to touch tape with hands and do not allow tape to come in contact with dirt or any foreign matter prior to adhesion. 6. Using the palm of the hand, firmly apply pressure evenly to the length of the pickup

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Callout	Component Name
	box endgate molding to ensure full adhesion is made.

PICKUP BOX ENDGATE MOLDING REPLACEMENT (WITH ZYD)

Removal Procedure

1. Open and support the endgate.

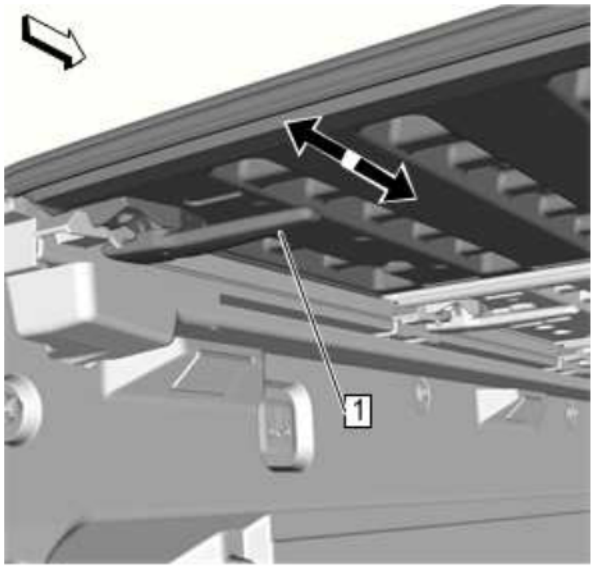


Fig. 319: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

2. Pull the handle (1) counterclockwise on the left and right side of all 3 cargo box covers.

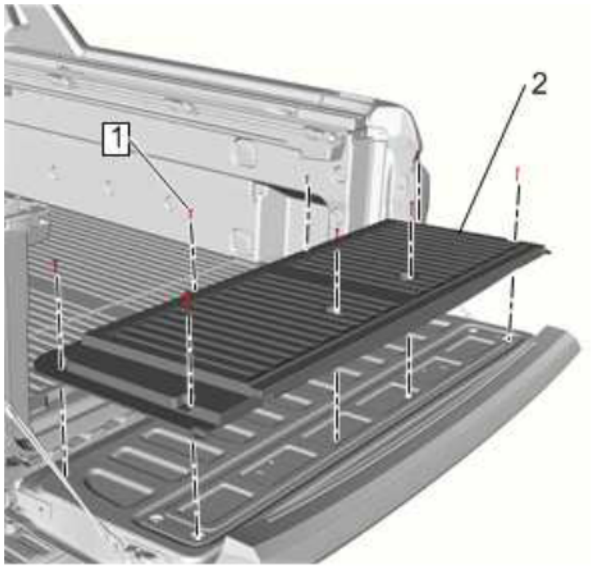


Fig. 320: Endgate Liner
Courtesy of GENERAL MOTORS COMPANY

3. Pickup Box Endgate Liner Bolt (1) - Remove [8x]
4. Pickup Box Endgate Liner (2) - Remove

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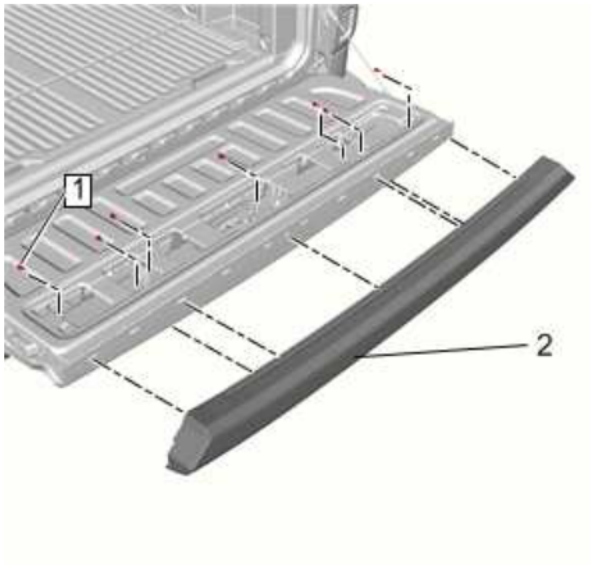


Fig. 321: Pickup Box Endgate Molding
Courtesy of GENERAL MOTORS COMPANY

5. Pickup Box Endgate Molding Bolt (1) - Remove [7x]
6. Pickup Box Endgate Molding (2) - Remove

Installation Procedure

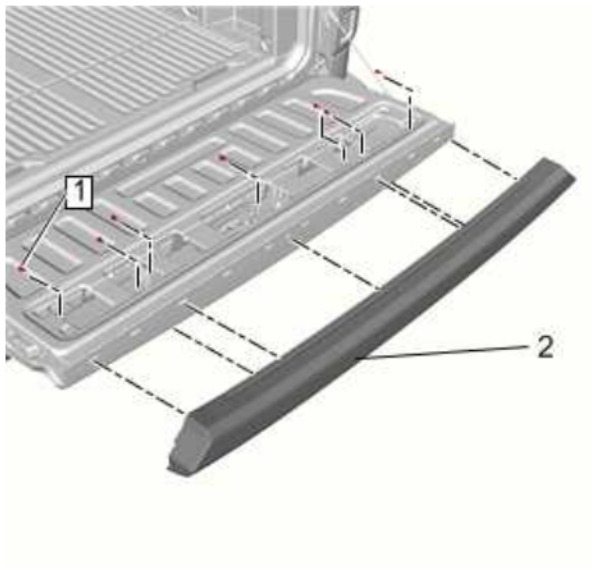


Fig. 322: Pickup Box Endgate Molding
Courtesy of GENERAL MOTORS COMPANY

1. Pickup Box Endgate Molding (2) - Install

CAUTION: Refer to Fastener Caution

2. Pickup Box Endgate Molding Bolt (2) - Install and tighten [7x] 9 N.m (80 lb in)

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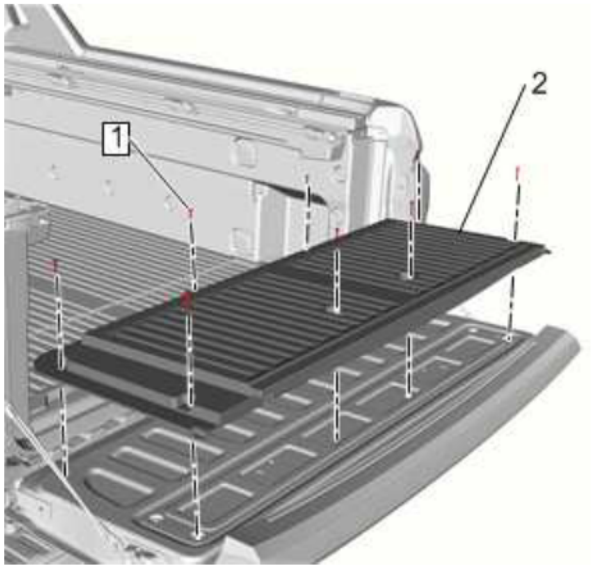


Fig. 323: Endgate Liner
Courtesy of GENERAL MOTORS COMPANY

3. Pickup Box Endgate Liner (2) - Install
4. Pickup Box Endgate Liner Bolt (1) - Install and tighten [8x] 2.5 N.m (22 lb in)

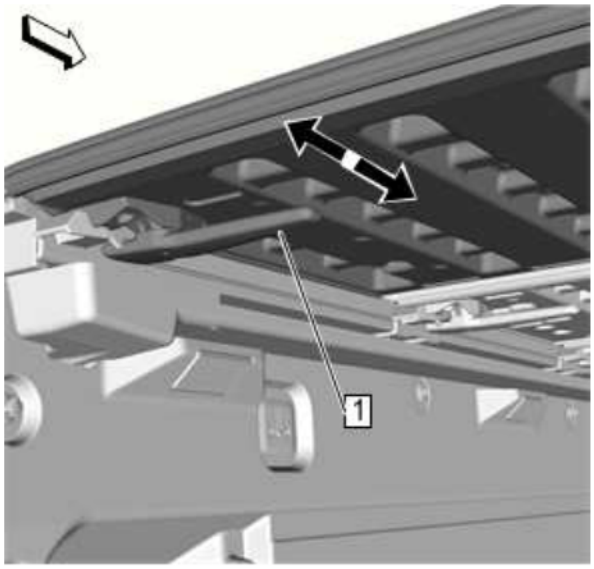


Fig. 324: Cargo Box Cover Handles
Courtesy of GENERAL MOTORS COMPANY

5. Install each cargo box cover and secure by turning the handle (1) clockwise on the left and right side of all 3 cargo box covers.
6. Close the endgate.

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